# **Corrugated Metal Pipe Products**

Date last edited: 7/2/2021

Includes metal apron endwalls

Company	<u>Location</u>
Contech Engineered Solutions	Shakopee, MN
Contech Engineered Solutions	Portage, WI
J&J Drainage Products Co.	Hutchinson, KS (Apron End Walls Only)
Metal Culverts, Inc.	Evansville, WI
Metal Culverts, Inc.	Albert Lea, MN
TrueNorth Steel	Fargo, ND
Jensen Bridge and Supply Company	Sandusky, MI
TrueNorth Steel	Huron, SD
Wisconsin Tubing	Omro, WI

#### Contact:

DOTProductSubmittal@dot.wi.gov



# Wisconsin Department of Transportation CORRUGATED METAL PIPE PRODUCTS PLANT

# 2022 Certified Producer Plant Pre-Qualification Application – Due 1/31/2022

## SUBMIT APPLICATION VIA EMAIL TO CONTACT POSTED ON LIST ABOVE

Applicati	on Date:
	me:
	: (Use Municipality of Physical Address)
Plant Phy	ysical Address:
Plant Sta	<u>itus:</u>
Is this plant	t currently approved – Yes 🗆 No 🗖
Did this pla	nt produce <u>any</u> material during 2019 - Yes □ No □
Date of mo	st recent WisDOT QV audit (N/A if not currently approved)
Applicable	Third-Party QC Certification, if any (NCSPA or other)
<u>Specific</u>	product types to be pre-qualified:
П	Corrugated steel pipe (AASHTO M36)
	Polymer-coated corrugated steel pipe (AASHTO M245)
	Corrugated aluminum pipe (AASHTO M196)
	Steel structural plate pipe/arch (AASHTO M167) Aluminum structural plate pipe/arch (AASHTO M219)
	And the director of the transfer of the transf
Plant cor	ntact and quality control personnel qualifications:
i lailt COI	tract and quanty control personnel quantications.
Primary Pl	ant Contact, phone, email
	Name:
	Phone No.:
	Cell Phone:
	Email Address:

	P -	lant Mailing Address:
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QC Man	ager and	l Certifications
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QC Test	ing Pers	onnel and Certifications
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Cubm	:4 4ba :	following with all applications:
Subili	iii uie	following with all applications:
		ca certification:
		certification that all product and incorporated materials were manufactured in ce with Title 23 Code of Federal Regulations Section 635.410, see form below.
≽ She	et meta	al suppliers
		ame & Location of producer mill, and Name of distributor if applicable
	Vend	or #1
[	Vend	or #2
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L	□ Vend	or #3
[	Vend	or #4
[	Vend	or #5
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L	□ Vend	or #6
[	Vend	or #7
Г	□ Buv A	America Certifications on file for all (Check if internal records are complete, do not attac

## WisDOT 2021 Metal Pipe Materials Certification

## THIS CERTIFICATION MUST BE SIGNED AND SCANNED FOR ELECTRONIC SUBMITTAL

Metal pipe producer	(insert facility name and location)
Herewith certifies the following:	
<ul> <li>All materials incorporated into products manufact WisDOT contracts were produced in compliance 635.410, "Buy America".</li> </ul>	ctured at the above-named facility for delivery to with Title 23 Code of Federal Regulations Section
- All materials are tested in accordance with the fo	ollowing requirements at the frequencies indicated
Measurement (Test)	Minimum Frequency
Workmanship (AASHTO M36)	one per pipe run*
Corrugation Measurement (annular or helical**)	one per tooling change
Lock Seam (AASHTO T249)	one per tooling change
Welded Seams (AASHTO T241	one per pipe run
* A pipe run is defined as the amount of pipe produced of a specific fabrication machine during a defined work shift.  ** M36 or other applicable fabrication spec.	certain diameter, corrugation profile and gage on a
Signed	Date
Print name	
Must be signed by a member of management with authority to	o legally bind the precast contractor operating the facility