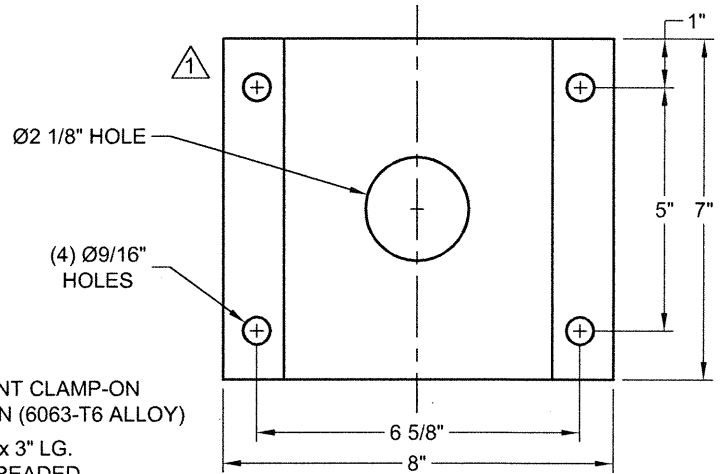
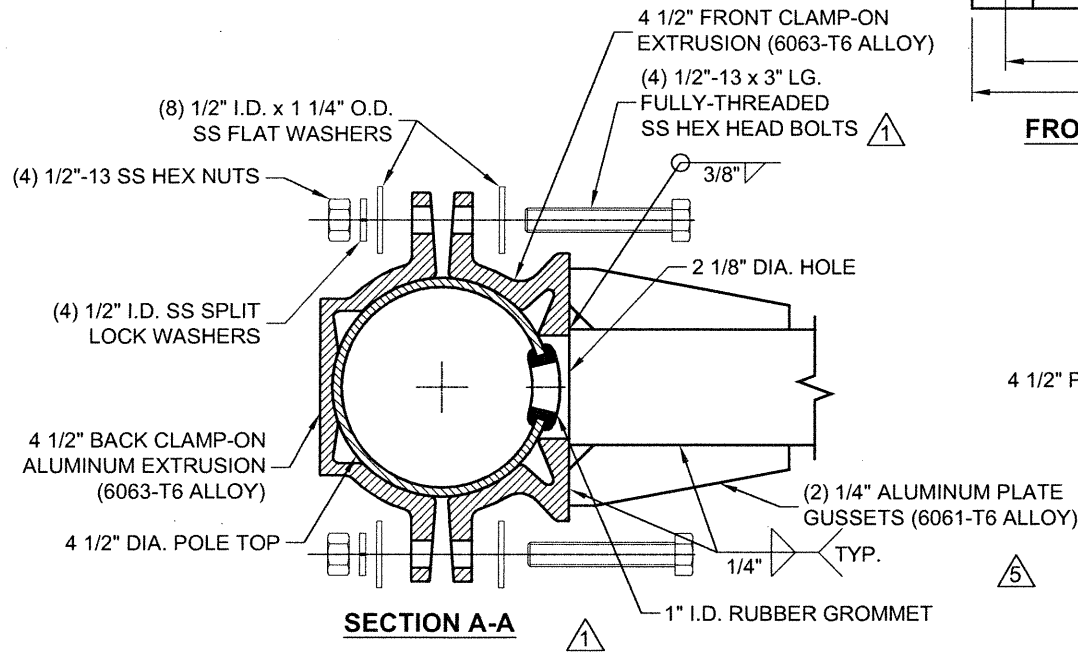


NOTE:

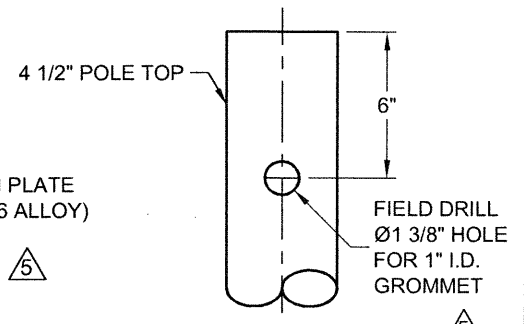
1. WELDING WIRE (ER4043).
2. MAST ARM HEAT TREATED AFTER FABRICATION TO T6 CONDITION.
3. ALL HARDWARE IS 300 SERIES STAINLESS STEEL.
4. ALL HARDWARE TO BE COATED WITH ANTI-SEIZE COMPOUND BY CONTRACTOR IF REQUIRED.

TIGHTENING SEQUENCE
FOR Ø1/2" STAINLESS STEEL BOLTS

1. TIGHTEN WITH HAND
2. APPLY 31.50 FT.LBS
3. APPLY 40.00 FT.LBS
4. APPLY 42.00 FT.LBS



FRONT CLAMP DETAIL



POLE TOP DRILLING DETAIL

DO NOT SCALE



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The information contained in this drawing is privileged and confidential, and may be protected from disclosure. Please be aware that any use or dissemination of this drawing may be subject to legal restriction or sanction.

TITLE:		QTY:	
S 4' x 24" x 3.5" SGL MS ARM 4.5" CL F.S.		-	
PART NO.: 1MA0424C45Z		DWN BY: BMS	
MATERIAL: ALUMINUM ALLOY		CHK'D BY:	
FINISH: 100 GRIT SATIN POLISH		APPR BY: <i>CEW</i>	
PROJECT: WISDOT		DATE: 12/12/05	
SOLD TO:		REP:	
SHIP TO:		DWG NO: DR1154	
P.O. NO:		PAGE:	
REV		DATE	REVISION DESCRIPTION
△	01/19/15	CH'D ARM RISE DEGREE TO 3°; ADDED NOTE	KPS
△	01/21/13	ADDED GUSSETS, ADDED NOTES	PVB
△	03/12/10	CHANGED PAGE NUMBERING, UPDATED DETAIL	SLF
REV	DATE	REVISION DESCRIPTION	BY
			7/25