

LEGEND

- ▲ ① NEOPRENE STRIP SEAL (_-INCH) AND STEEL EXTRUSIONS. SET JOINT OPENING AT 134" WHEN EXPANSION LEWGTH < 230-0", WHEN EXPANSION LENGTH > 230-0", PREPARE A TEMPERATURE TABLE SHOWING JOINT OPENINGS FROM SFT TO 854" IN 107" INCREMENTS, ACCOUNT FOR PRESTRESSED GROEP SHRIMAGE DUE TO CREEP WHEN DETERMINING THIS TABLE. JOINT OPENINGS GYNN NORMAL TO JOINT.
 - (2) STUDS %" DIA. X 6%" LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
 - (2) $\swarrow_2"$ thick anchor plate with $\rlap{(3)}{5}$ " dia, rod (or alternate strip seal anchor), weld rod to anchor plate, weld anchor plate to no. 1 at 1'-6" centers between girders.

 - ④ ¾" DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
 - \bigcirc fabricate support from 3" x $1/_2$ " bar as shown or equivalent. One per grocer per side. Shop or field weld to no. 1. If field welded, cover welded areas with epoly-coating material. Provide $1/_2$ " dia. Hole for no. 3. And 1" dia. Hole for no. 4.
- G G GALVANIZED PLATE 3/2 X 10" X (2"-2" LONG FOR SKEWS TO 45" AND 3"-0" LONG FOR SKEWS > 45" WITH HOLES FOR NO. 7, FOR SINGLE SLOPE PARAPET. FOR SLOPED FACE PARAPET. SEE STANDARD 28.07.
 - 0 $M_4^{"}$ dia. X $M_2^{"}$ stainless steel socket flat head screws with anti-seize lubricant. Place in countersunk hole. Recess $M_{16}^{"}$ below plate surface.
 - (8) ¾" DIA. X 4" GALVANIZED HEX HEAD BOLT, BEND 45°.
- (9) 3/4" DIA. X 21/4" GALVANIZED THREADED COUPLING.
- SDEWALK COVER PLATE 3% X (2-0" WIDE FOR SKEWS TO 45° AND 3'-0" WIDE FOR SKEWS > 45°) X LIMITS SHOWN, BEND DOWN FACE OF SIDEWALK WITH HOLES FOR NO. 7. GALVANKE PLATE AFTER SLIP-RESISTANT SUFFACE IS APPLED.
- (1) 1" X 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.

NOTES

ONE FIELD SPLICE PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANZING REQUIREMENTS, IF USED, ANCHOR PLATES SHALL BE PROVIDED 3° FROM EACH SIDE OF THE FIELD SPLICE DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPLICING PERMITTED IN NEOPRENE STRIP SEAL.

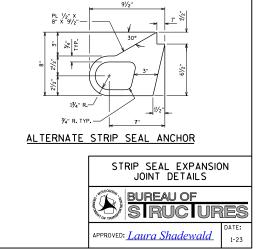
AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SWEEP.

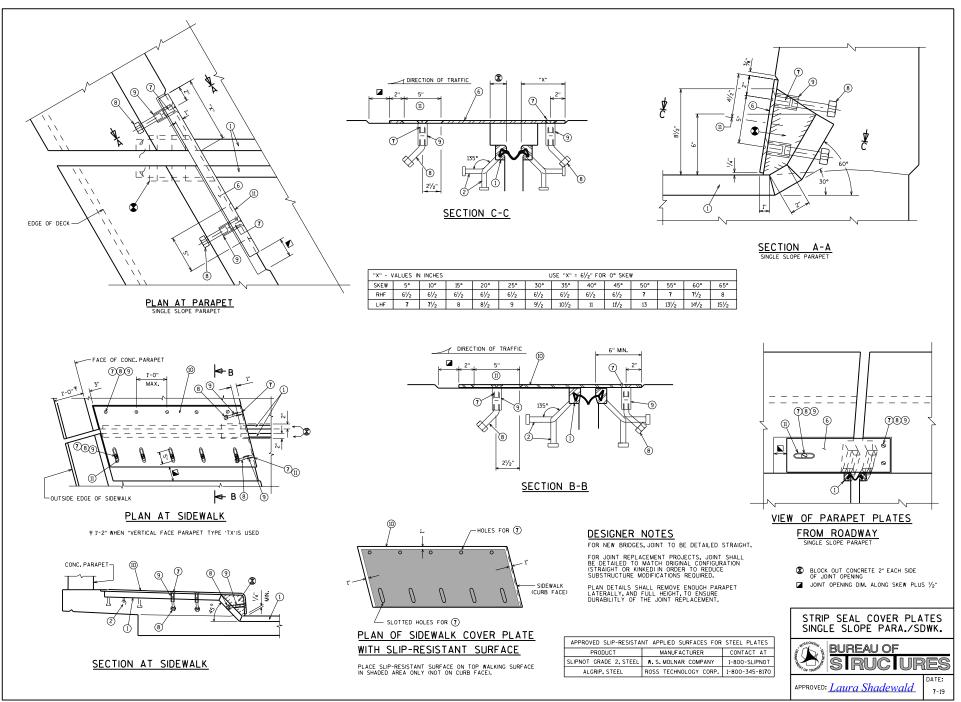
FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

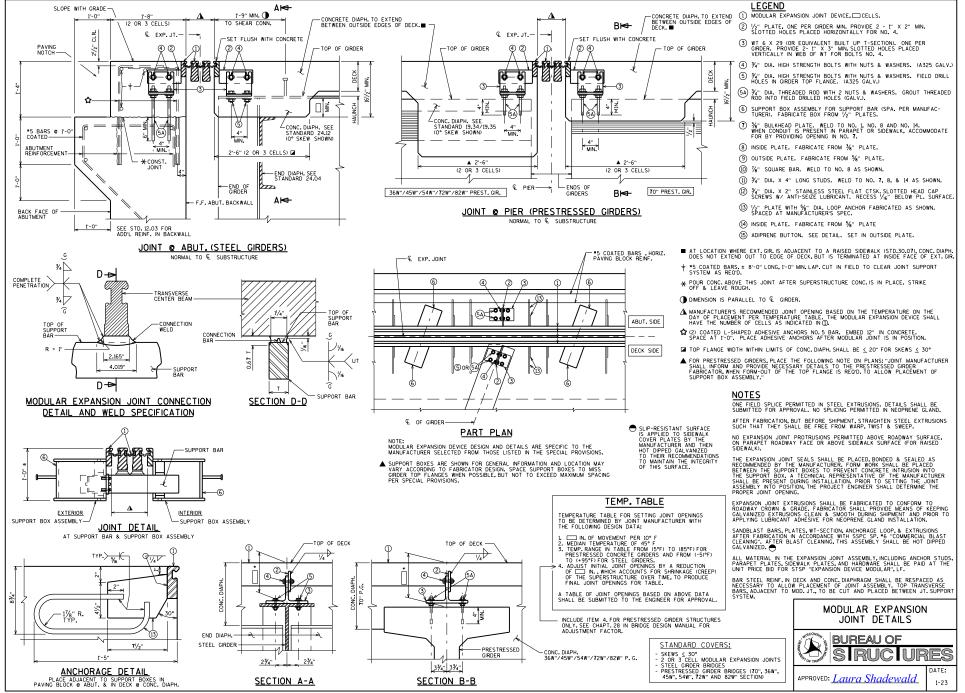
SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC 59, "6 "COMMERCIAL BLAST CLEANING", AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPFED GALVANIZED, SUPPORTS INFRESITATIS SUFFACE IS APPLED TO SUBEMALK COVER PLATES BY THE MANUFACTURER AND THEM HOT DIPFED GALVANIZED TO THEIR RECOMMENDATIONS TO MANTIAN THE INTEGRITY OF THIS SUFFACE.

ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.

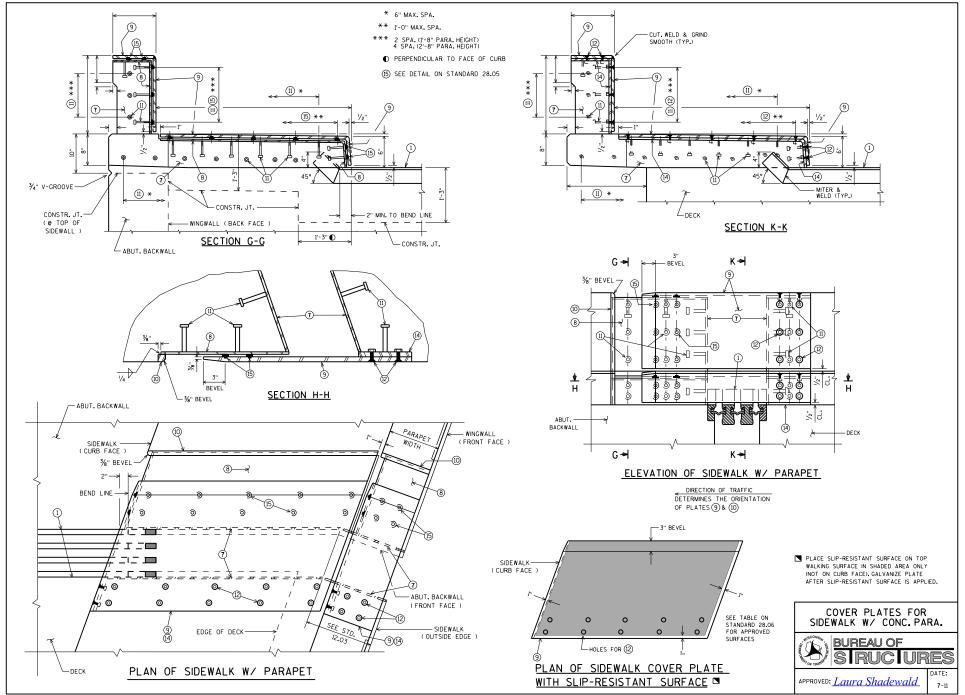
ALL MATERIAL IN THE EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE SHALL BE PAID AT THE UNIT PRICE BID FOR "EXPANSION DEVICE", LF.

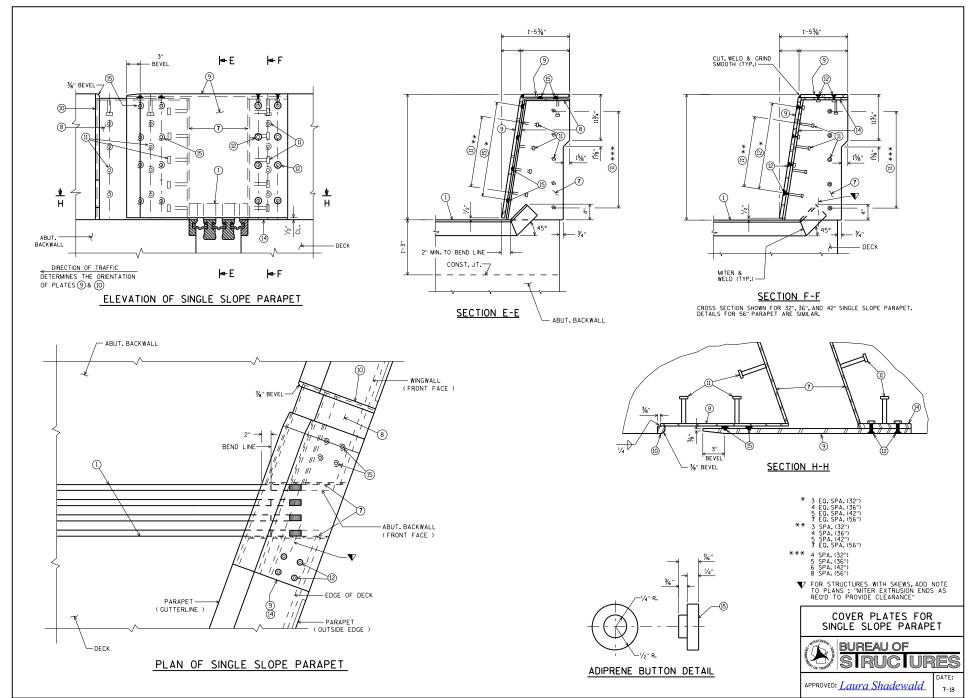


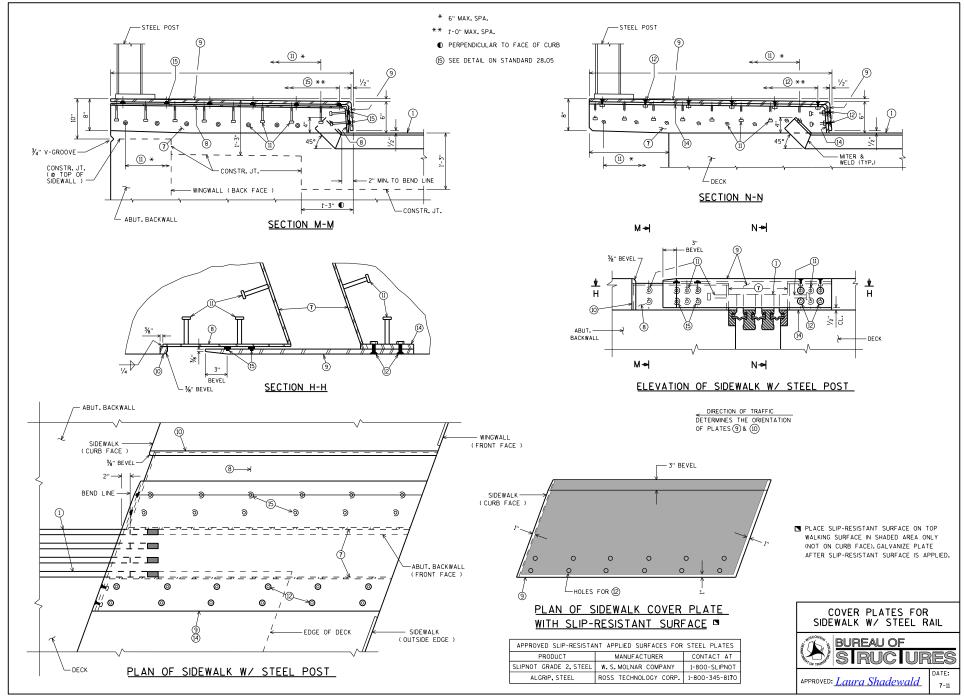


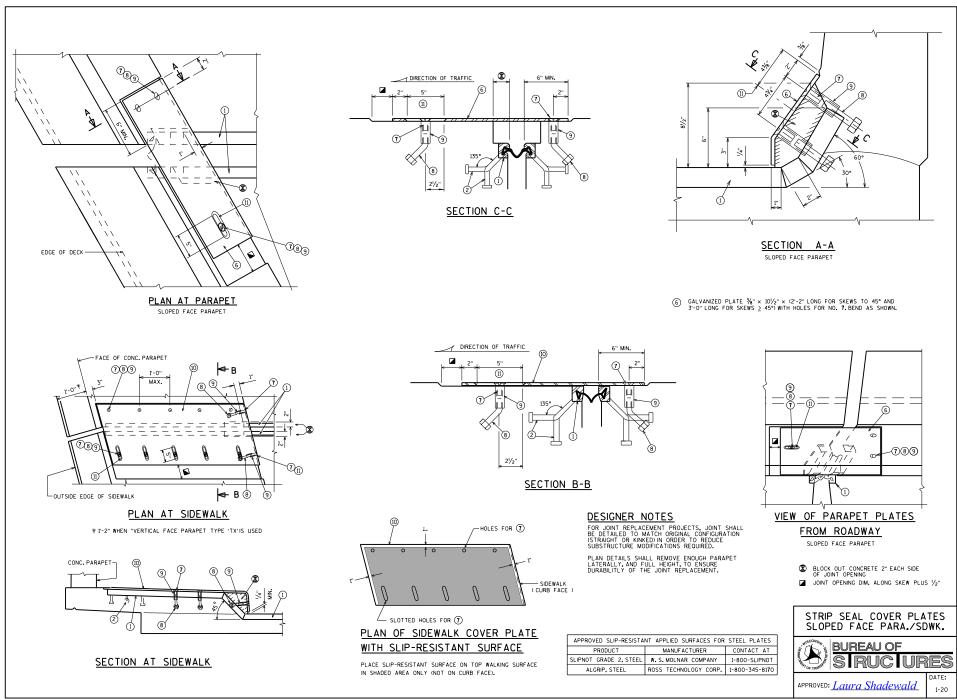


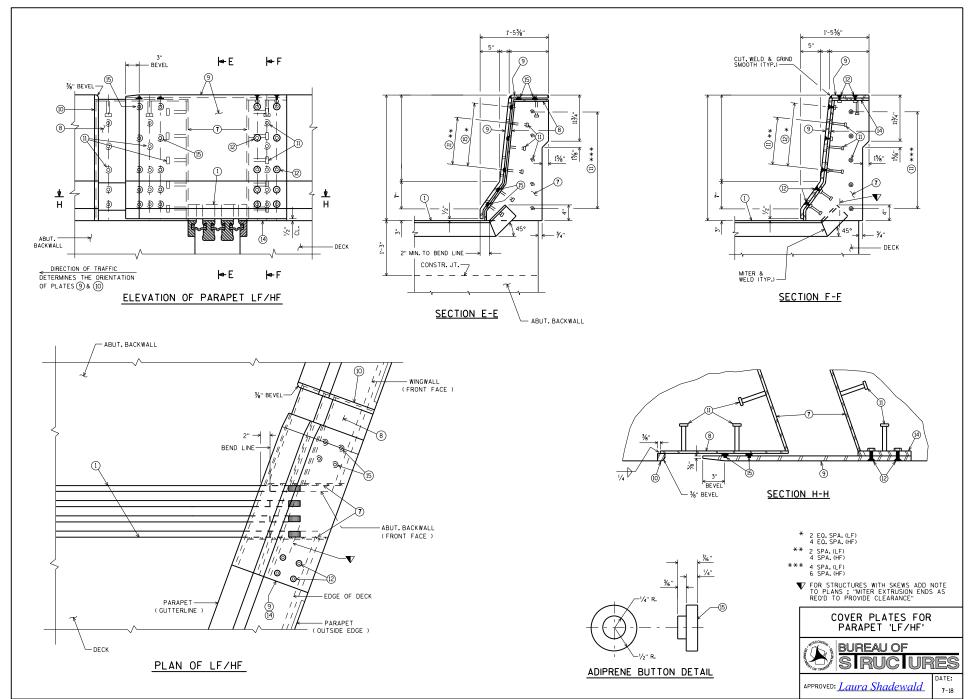
STANDARD 28.03











STANDARD 28.08