



- LEGEND**
- W6 x 25 WITH 1/8" x 1 3/8" HORIZONTAL SLOTTED HOLES ON EACH SIDE OF POST FOR BOLT NO. 6 AT TOP TWO RAILES; FOR BOLT NO. 6 AT BOTTOM NO. 5A; FOR BOLT NO. 6A AT NO. 7; CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
 - PLATE 1 1/4" x 10" x 1'-2" WITH 1/4" x 1 1/2" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
 - ASTM A449 - 1" DIA. ANCHOR BOLTS WITH HEAVY HEX NUT AND 2" O.D. HARDENED WASHER (ALL GALVANIZED). 4 REQUIRED PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1/2" LONG BOLT FOR CONCRETE DECKS; ON CONCRETE SLAB SUPERSTRUCTURES, USE 1'-3" LONG BOLT FOR SLAB THICKNESS > 16" AND 1 1/2" LONG FOR THICKNESS < 16". USE 1'-9" LONG IN ABUTMENT WINGS. (AN EQUIVALENT THREADED ROD WITH HEAVY HEX NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQUIRED FOR CONSTRUCTABILITY.)
 - 3/4" x 10" x 1'-2" ANCHOR PLATE (GALVANIZED) WITH 1/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
 - TS 6 x 6 x 3/16" STRUCTURAL TUBING. USE 1" DIA. HOLES FOR BOLT NO. 6 (FRONT & BACK) & 3/4" DIA. HOLES FOR BOLT NO. 6A (TOP & BOTTOM).
 - TS 5 x 3 x 1/4" STRUCTURAL TUBING. USE 1" DIA. HOLES FOR BOLT NO. 6 IN TOP RAIL (FRONT & BACK). USE 1/2" x 1 3/8" HORIZONTAL SLOTTED HOLES FOR BOLT NO. 6 IN BOTTOM RAIL (FRONT & BACK) AND 4 2" O.D. WASHER UNDER BOLT HEAD.
 - 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, 3/8" x 1 3/4" x 1 3/4" WASHER, AND SPRING LOCK WASHER (2 REQUIRED AT RAIL TO POST LOCATIONS SHOWN).
 - 3/4" DIA. A325 BOLT WITH HEX NUT AND SPRING LOCK WASHER (1 REQUIRED AT RAIL TO ANGLE, AND 2 REQUIRED AT ANGLE TO POST LOCATIONS SHOWN WITH 3/8" x 1 3/4" x 1 3/4" WASHER).
 - L 5 x 5 x 3/8" STRUCTURAL ANGLE. ATTACH TO NO. 1 AND NO. 5 AS SHOWN.
 - TS 5 x 5 x 5/8" x 2'-4" LONG SPLICE TUBE. 1 PER RAIL. USED IN NO. 5.
 - 4 1/4" x 2 1/8" x 2'-4" LONG SPLICE BAR. 1 PER RAIL. USED IN NO. 5A.
 - 3/4" DIA. A325 FULLY THREADED BOLTS, 7/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPLICE). USE 1" x 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5.
 - 3/4" DIA. A325 FULLY THREADED BOLTS, 4 1/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPLICE). USE 1" x 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5A.
 - SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ROADWAY OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & 1/2" OPENING FOR AT ABUTMENT; 1/2" AT FIXED JOINTS. SPLICES ARE REQUIRED IN ANY RAILING SPAN BETWEEN POSTS THAT CONTAINS A SUPERSTRUCTURE EXPANSION JOINT.
- PROTRUSIONS CAUSED BY WELDING OR GALVANIZING ARE NOT PERMITTED ON THE ADJOINING SURFACES OF THE RAILES, SPLICE TUBES AND FILL PLATES.
- #6 BARS X 12'-0" LONG, BEND AS SHOWN, TIE TO TOP MAT OF STEEL. (DESIGNER TO PLACE THESE BARS IN BILL OF BARS FOR SUPERSTRUCTURE.)

- NOTES**
- BID ITEM SHALL BE "RAILING STEEL TYPE NY4", WHICH INCLUDES ALL ITEMS SHOWN.
- RAILING SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS, ANGLES, SPLICE TUBES, SPLICE BARS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & NO. 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED THE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. () (FILL IN COLOR NAME).
- RAIL POST, BASE PLATES, SPLICE BAR, ANGLES AND SPLICE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED 50 KSI. ANCHOR PLATES & SHIMS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. CAULK AROUND PERIMETER OF NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- STEEL SHIMS SHALL BE PROVIDED & USED UNDER PLATE NO. 2 WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.
- SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.
- RAILING WEIGHT = 75 LB/LF (BASED ON 8'-0" POST SPACING)

**TUBULAR STEEL
RAILING TYPE NY4**

**BUREAU OF
STRUCTURES**

APPROVED: *Laura Shadewald* DATE: 7-22

STANDARD 30.27