

Date: April 10, 2023
To: Users of the Traffic Engineering, Operations & Safety (TEOpS) Manual
From: Bill McNary
State Traffic Engineer
Subject: APRIL 2023 ISSUANCE

Listed below and placed in the BTO Manuals Library website are changes and additions to the Traffic Engineering, Operations & Safety Manual. Please make your coworkers aware of the following changes and that they can be found at <http://wisconsindot.gov/Pages/doing-bus/local-gov/traffic-ops/manuals-and-standards/trans.aspx>.

The Traffic Engineering, Operations and Safety Manual can be found at:
<http://wisconsindot.gov/Pages/doing-bus/local-gov/traffic-ops/manuals-and-standards/teops/default.aspx>

The following changes to the TEOpS Manual have been made:

- TEOpS 1-5-5 Table of Contents – added new subjects
- TEOpS 3-2-1 Longline Marking – changed 4” pavement markings to 6”
- TEOpS 3-2-3 Special Marking – added block pattern crosswalks are paid for by linear feet for each block.
- TEOpS 3-10-1 Pavement Marking Material Selection Policy – update product flowcharts
- TEOpS 3-25-1 Pavement Marking Field Crew Guidance and Contacts – updated application guidance and beads to account for 6” lines and updated pavement marking contacts.
- TEOpS 9-3-4 Bicycle Lanes – changed 4” edge line to 6”.
- NEW subjects added to Chapter 12 Safety
 - TEOpS 12-1-1 Safety Introduction
 - TEOpS 12-2-1 Wisconsin Strategic Highway Safety Plan
 - TEOpS 12-2-2 Zero in Wisconsin
 - TEOpS 12-2-3 Safe System Approach
 - TEOpS 12-4-1 Safety Certification Process
 - TEOpS 12-4-2 Highway Safety Improvement Program
 - TEOpS 12-5-1 Safety Countermeasures General

For any questions regarding the transmittal or the manual library, please contact Emily Silverson (emily.silverson@dot.wi.gov).