



Wisconsin Department of Transportation

Division of Transportation Systems Development

Bureau of Project Development
4822 Madison Yards Way, 4th Floor South
Madison, WI 53705

March 5, 2020

Telephone: (608) 266-1631
Facsimile (FAX): (608) 266-8459

NOTICE TO ALL CONTRACTORS:

Proposal #22: 1176-02-69, WISC 2020 079
Tomahawk - Minocqua
Wisconsin River Bridge B-35-0063
USH 51
Lincoln County

1176-02-79, WISC 2020 080
Minocqua - Tomahawk
CTH S to USH 8, SB
USH 51
Lincoln County

Letting of March 10, 2020

This is Addendum No. 03, which provides for the following:

Special Provisions:

Added Special Provisions	
Article No.	Description
30	Expansion Device, B-35-63

Schedule of Items:

Revised Bid Item Quantities					
Bid Item	Item Description	Unit	Old Quantity	Revised Quantity	Proposal Total
205.0100	Excavation Common	CY	3662	1500	5162
305.0110	Base Aggregate Dense ¾-Inch	Ton	2800	3000	5800
603.8000	Concrete Barrier Temporary Precast Delivered	LF	425	850	1275
603.8125	Concrete Barrier Temporary Precast Installed	LF	425	850	1275
614.0905	Crash Cushions Temporary	Each	1	2	3

Added Bid Item Quantities					
Bid Item	Item Description	Unit	Old Quantity	Revised Quantity	Proposal Total
211.0500	Prepare Foundation for Base Aggregate	STA	-	232	232

Plan Sheets:

Revised Plan Sheets	
Plan Sheet	Plan Sheet Title (brief description of changes to sheet)
2	General Notes, sheet 2 edited by deleting note #2 and note #3. Note #2 states " <i>Wherever asphaltic concrete pavement abuts or overlaps onto Portland cement concrete, the existing pavement shall receive a tack coat of RS-1 or RS-2 emulsified asphalt.</i> " Note #3 states " <i>Whenever the thickness of asphaltic resurfacing over existing Portland cement concrete pavement is less than 1 ½ inches, the existing pavement shall receive a tack coat of RS-1 or RS-2 emulsified asphalt.</i> " All other notes and text on the General Notes sheet are to remain unedited (remain as is).
46	Miscellaneous Quantities, sheet 46 edited the quantity for pay item 205.0100 Excavation Common in the <i>Earthwork</i> quantity table.
47	Miscellaneous Quantities, sheet 47 In the <i>Base Aggregate</i> MQ table: edited the quantity for pay item 305.0110 Base Aggregate Dense ¾-Inch.
51	Miscellaneous Quantities, sheet 51 In the <i>Concrete Barrier Temporary Precast</i> quantity table, edited quantities for the following pay items: 603.8000 Concrete barrier Temporary Precast Delivered; 603.8125 Concrete barrier Temporary Precast installed; and 614.0905 Crash Cushions Temporary.
57A	Miscellaneous Quantities, sheet 57A (from Addendum 1) Added the pay item 211.0500 Prepare Foundation For Base Aggregate to the <i>Removing Pavement</i> MQ table
131	Structure Plan B-35-63 Revised unit of measurement for pay item 509.1500 Concrete Surface Repair (unit was SY, unit revised to SF)(the previous quantity remains unaltered)
134	Structure Plan B-35-63 Revisions concerning the expansion device

The responsibility for notifying potential subcontractors and suppliers of these changes remains with the prime contractor.

Sincerely,

Mike Coleman

Proposal Development Specialist
Proposal Management Section

ADDENDUM NO. 03

1176-02-69/79

March 5, 2020

Special Provisions

30. Expansion Device, B-35-63.

A Description

This special provision describes furnishing and installing an expansion device as the plans show conforming to standard spec 502 as modified in this special provision.

B Materials

The minimum thickness of the polychloroprene strip seal shall be 1/4 inch for non-reinforced elastomeric glands and 1/8 inch for reinforced glands. Furnish the strip seal gland in lengths suitable for a continuous one-piece installation at each individual expansion joint location. Provide preformed polychloroprene strip seals that conform to the requirements ASTM D3542, and have the following physical properties:

Property Requirements	Value	Test Method
Tensile Strength, min.	2000 psi	ASTM D412
Elongation @ Break, min	250%	ASTM D412
Hardness, Type A, Durometer	55 ± 5 pts.	ASTM D2240
Compression Set, 70 hours @212°F, max.	35%	D395 Method B Modified
Ozone Resistance, after 70 hrs. at 100°F under 20% Strain with 100 pphm ozone	No Cracks	ASTM D1149 Method A
Mass Change in Oil 3 after 70 hr. 212°F Mass Change, max.	45%	ASTM D471

Install the elastomeric strip seal gland with tools recommended by the manufacturer, and with a lubricant adhesive conforming to the requirements of ASTM D4070.

The manufacturer and model number shall be one of the following approved strip seal expansion device products:

Manufacturer	Model Number Strip Seal Gland Size^[1]		
	4-Inch	5-Inch	6-Inch
D.S. Brown	SSA2-A2R-400	SSA2-A2R-XTRA	SSA2-A2R-XTRA
R.J. Watson	RJA-RJ400	RJA-RJ500	RJA-RJ600
Watson Bowman Acme	A-SE400	A-SE500	A-SE800
Commercial Fabricators	A-AS400	----	----

^[1] Expansion device strip seal gland size requirement of 4", 5", and 6" shall be as the plans show.

Furnish manufacturer's certification for production of polychloroprene represented showing test results for the cured material supplied, and certifying that it meets all specified requirements.

The steel extrusion or retainer shall conform to ASTM designation A 709 grade 36 steel. After fabrication, steel shall be galvanized conforming to the requirements ASTM A123.

Manufacturer's certifications for adhesive and steel shall attest that the materials meet the specification requirements.

stp-502-020 (20171130)

Schedule of Items

Attached, dated March 5, 2020, are the revised Schedule of Items Pages 1, 4, and 8.

Plan Sheets

The following 8½ x 11-inch sheets are attached and made part of the plans for this proposal:
Revised: 2, 46, 47, 51, 57A, 131, and 134.

END OF ADDENDUM

GENERAL NOTES

- CURVE DATA IS BASED ON THE ARC DEFINITION.
- WHEN THE QUANTITY OF THE ITEMS OF BASE AGGREGATE, SUBBASE OR HMA PAVEMENT IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYERS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.
- CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- PURSUANT TO CHAPTER 69 OF THE WISCONSIN STATUTES, THE CONTRACTOR SHALL CAREFULLY MAKE A SEARCH FOR EVIDENCE OF A LANDMARK IN ALL AREAS WHERE SUCH A LANDMARK MAY EXIST.
- WORK WITH UTMOST CARE AND PROTECT ALL SURVEY MARKERS.
- REMOVAL OF ANY SURVEY MARKER IS TO BE WITH THE APPROVAL OF THE ENGINEER.



UTILITIES

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 JOHN COLE (BOTH PROJECTS)
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 W3925 PIPELINE LANE
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 ID 1176-02-79
 Revised Sheet 2
 March 5, 2020

DNR

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RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
MEDIAN STRIP	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
TURF	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE:		.25			.27			.28			.30	
TURF		.32			.34			.36			.38	
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.743 ACRES
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.743 ACRES

Dial 800 or (800)242-8511
www.DiggersHotline.com

REMOVING CONCRETE SURFACE PARTIAL DEPTH

STATION	STATION	OFFSETS	LOCATION	COMMENTS	PARTIAL DEPTH (SF)
94+61 (5TH 86)	96+20 (5TH 86)	12' RT - 31' RT	5TH 86, SOUTH SHOULDER	2" DEEP, ENTRANCE RAMP TO USH 51 SB	1600
94+88 (5TH 86)	96+34 (5TH 86)	12' LT - 27' LT	5TH 86, NORTH SHOULDER	2" DEEP, EXIT RAMP FROM USH 51 SB	1140
TOTAL:					2740

STATION	STATION	LOCATION	COMMENTS	(SY)
204.01009 S			REMOVING CONCRETE SURFACE	
204.01000.01			PAVEMENT	
JOINT REPAIRS				60
TOTAL:				60

(*): ADDITIONAL QUANTITIES OF THIS ITEM SHOWN ELSEWHERE IN CONTRACT

REMOVING ASPHALTIC SURFACE MILLING

STATION	STATION	LOCATION	COMMENTS	(SY)
1308+80 (SB)	1751+90 (SB)	USH 51 SB	REMOVING ASPHALTIC SURFACE MILLING	117507
1308+80 (SB)	1751+90 (SB)	8' SHLDR, USH 51 SB		38635
1308+80 (SB)	1751+90 (SB)	3' SHLDR, USH 51 SB		14488
128+82 SNR	146+62 SNR	EXIT RAMP, USH 51 SB TO CTH S		4549
116+14 NBR	139+86 NBR	ENTRANCE RAMP, CTH S TO USH 51 NB		6059
300+00 DC	323+62 DC	ENTRANCE RAMP, 5TH 86 TO USH 51 SB		6036
400+00 DD	415+78 DD	EXIT RAMP, USH 51 SB TO 5TH 86		3982
200+00 DB	215+61 DB	EXIT RAMP, USH 51 NB TO 5TH 86		3989
99+73 DA	123+67 DA	ENTRANCE RAMP, 5TH 86 TO USH 51 NB		6121
300+00 AC	314+08 AC	ENTRANCE RAMP, CTH A TO USH 51 SB		3598
416+40 AD	420+54 AD	EXIT RAMP, USH 51 SB TO CTH A		1061
13+86	23+86	CTH S WB & EB		5923
94+43	104+30	5TH 86		2707
TOTAL:				214655

EARTHWORK

STATION	STATION	LOCATION	COMMENTS	(CY)
1377+45 (SB)	1378+50 (SB)	CULVERT PIPE TRANSITION		1023
1600+55 (SB)	1601+65 (SB)	CULVERT PIPE TRANSITION		1190
1640+50 (SB)	1648+55 (SB)	CULVERT PIPE TRANSITION		702
1622+60 (SB)	1623+65 (SB)	CULVERT PIPE TRANSITION		890
TEMPORARY WIDENING UNDISTRIBUTED				1500
REMOVALS				300
TOTALS:				5162

PREPARE FOUNDATION FOR ASPHALTIC PAVING

STATION	STATION	COMMENTS	(LS)	(STA)
PROJECT LIMITS				
1308+80 (SB) LT	1415+18 (SB) LT	USH 51 SB	1	106
1308+80 (SB) RT	1415+18 (SB) RT	USH 51 SB	1	106
1416+88 (SB) LT	1526+66 (SB) LT	USH 51 SB	1	110
1416+88 (SB) RT	1526+66 (SB) RT	USH 51 SB	1	110
1534+54 (SB) LT	1751+90 (SB) LT	USH 51 SB	1	217
1534+54 (SB) RT	1751+90 (SB) RT	USH 51 SB	1	217
TOTALS:				866

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BASE AGGREGATE DENSE

STATION	STATION	STATION	LOCATION	LOCATION	COMMENTS	WIDTH (INCH)	LENGTH (FT)	SHES (EA)	SY (SY)	CONCRETE (EA)	DRILLED (EA)	DRILLED (EA)	SAWING (EA)
1308+80 (SB)	LT	1751+90 (SB)	USH 51, WEST SHOULDER	LT (WEST) SHOULDER		305.01110	658						
1308+80 (SB)	RT	1751+90 (SB)	USH 51, MEDIUM SHOULDER	RT (EAST) SHOULDER		305.01200	1152						
1341+00 (SB)	LT	1343+00 (SB)	USH 51, WEST SHOULDER	ABOVE JOINT REPAIR, 2.25" THICK, 3'x3' AREA			2						
1377+45 (SB)	LT	1673+65 (SB)	USH 51, CULVERT REPLACEMENTS	BELOW PAVEMENT			1773						
1308+80 (SB)		1751+90 (SB)	USH 51, JOINT REPAIR	RUBBLIZED CONCRETE BASE			81						
1308+80 (SB)		1751+90 (SB)	EXIT/ENTRANCE RAMPS	SHOULDERS (LT/RT)			802						
13+86 (CTH S)		23+86 (CTH S)	CTH S (EB/WB)	C&G SPOT REPAIRS, UNDISTRIBUTED			30						
94+88 (86)		104+18 (86)	STH 86	SHOULDERS (EXCLUDES BRIDGE)			85						
1308+80 (SB)		1761+75 (SB)	PROJECT LIMITS	UNDISTRIBUTED			194						
TEMPORARY WIDENING PROJECT LIMITS				MEDIAN SHOULDER PROJECT LIMITS			3000						
							5800						
TOTALS:							2050	200					

(*): ADDITIONAL QUANTITIES OF THIS ITEM SHOWN ELSEWHERE IN CONTRACT

REMOVING ASPHALTIC SURFACE BUTT JOINTS

STATION	STATION	LOCATION	COMMENTS	(SY)	CONCRETE PAVEMENT REPLACEMENT SHES	CONCRETE (EA)	DRILLED (EA)	DRILLED (EA)	SAWING (EA)
1308+80 (SB)	1308+90 (SB)	USH 51 SB	MAINLINE	44	416.1725				
1751+78 (SB)	1751+90 (SB)	USH 51 SB	MAINLINE	44	416.0610				
1415+08 (SB)	1415+18 (SB)	USH 51 SB	BRIDGE APPROACH	44					
1416+88 (SB)	1416+98 (SB)	USH 51 SB	BRIDGE APPROACH	44					
1526+56 (SB)	1526+66 (SB)	USH 51 SB	BRIDGE APPROACH	44					
1534+54 (SB)	1534+64 (SB)	USH 51 SB	BRIDGE APPROACH	44					
13+90 (SW)	14+00 (SW)	CTH S (WESTBOUND)	EAST END	22					
13+86 (SE)	13+96 (SE)	CTH S (EASTBOUND)	EAST END	22					
23+67 (SW)	23+77 (SW)	CTH S (WESTBOUND)	WEST END	22					
23+76 (SE)	23+86 (SE)	CTH S (EASTBOUND)	WEST END	22					
94+43 (86)	94+53 (86)	STH 86	WEST END	33					
97+79 (86)	97+89 (86)	STH 86	BRIDGE, WEST END	44					
100+91 (86)	101+01 (86)	STH 86	BRIDGE, EAST END	44					
104+20 (86)	104+30 (86)	STH 86	EAST END	33					
139+76 (NBR)	139+86 (NBR)	CTH S	ENTRANCE RAMP TO 51 NB	26					
200+00 (DB)	200+10 (DB)	STH 86	EXIT RAMP FROM 51 NB	26					
123+57 (DA)	123+67 (DA)	STH 86	ENTRANCE RAMP TO 51 NB	26					
313+98 (CTHA)	314+08 (CTHA)	CTH A	NEAR GORE, ENTRANCE RAMP	26					
416+10 (CTHA)	416+20 (CTHA)	CTH A	NEAR GORE, EXIT RAMP	26					
TOTAL:				639					

(*): ADDITIONAL QUANTITIES OF THIS ITEM SHOWN ELSEWHERE IN CONTRACT

DL = DRIVING LANE (27' LT - 12' LT)

PL = PASSING LANE (12' LT - 3' RT)

STATION EQUATION: 1757+88.54 (BK) = 1757+91.22 (AH)

NOTE: STATION STAMP MARKS ON PAVEMENT (RT SHLDR) DO NOT MATCH CURRENT PROJECT ALIGNMENT

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Addendum No. 03
 ID 1176-02-79
 Revised Sheet 57A
 March 5, 2020

STATION	204.0100.02 REMOVING PAVEMENT MAINLINE (SY)	(1) THICKNESS AT CENTERLINE (INCH)	THICKNESS AT 15 FEET OFF CENTERLINE (INCH)	305.0125 BASE AGGREGATE DENSE 1 1/4 - INCH (CY)	(*) 305.0120 BASE AGGREGATE DENSE 1 1/4 - INCH (TON)	211.0500 PREPARE FOUNDATION FOR BASE AGGREGATE SHOULDERS (STA)	305.0500 SHAPING SHOULDERS (STA)	REMARKS
1341+00	-	-	-	-	29	-	2	USH 51 SB WEST SIDE JOINT REPAIR
1516+50	3387	12.6	9	931	83	11	-	-
1526+66	-	-	-	-	-	-	#	BRIDGE GAP
1534+54	1987	12.6	9	546	49	6	-	-
1540+50	333	12.6	9	92	8	1	-	-
1541+50	10013	12.6	9	2754	245	31	-	-
1571+54	2000	12.6	9	550	0	6	#	-
1577+54	1720	12.6	9	473	42	6	-	-
1582+70	1200	12.6	9	330	29	4	-	-
1586+30	1291	12.6	9	355	32	4	-	-
1590+17.17	5013	12.6	9	1379	123	16	-	-
1604+58	-	-	-	-	-	-	#	NO EXISTING CONCRETE PAVEMENT
1605+68	22920	12.6	9	6303	562	69	-	-
1674+43.96	1041	12.6	9	286	25	4	-	-
1678+52	2000	9.1 - 12.6	5.5 - 9	550	0	6	#	-
1684+52	9510	12.6	9	2615	233	29	-	-
1713+54.79	12784	12.6	9	3516	313	39	-	-
1751+90	-	-	-	-	-	-	#	-
1757+91.22	-	-	-	-	-	-	#	-
1761+75	-	-	-	-	-	-	-	-
1761+75	75198	-	-	20679	1774	232	432	-
TOTALS:	(*)	[1]	-	-	(*)	434	-	-

NOTES:
 (*) ADDITIONAL QUANTITIES OF THIS ITEM SHOWN ELSEWHERE IN CONTRACT
 # NO SHAPING SHOULDERS NEEDED
 (1) SHOWING THICKNESS FOR CROWN CORRECTION

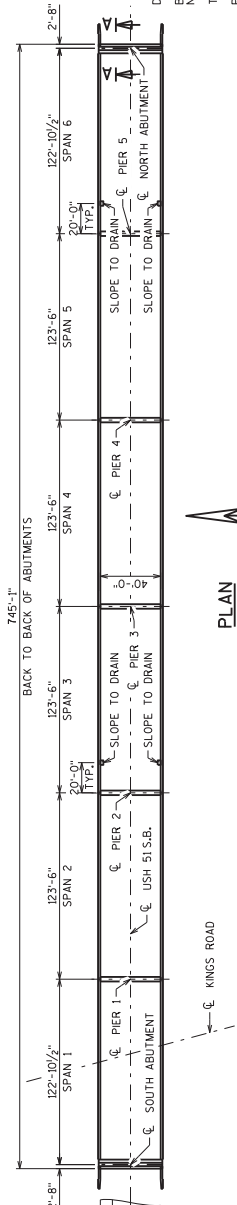
STATE PROJECT NUMBER
1176-02-69

DESIGN DATA

LIVE LOAD:
HS-20
WINDY LOAD: HS-20
WINDY LOAD: HS-20
OPERATING RATING: HS = 36
WISCONSIN STANDARD PERMIT VEHICLE (WS-,SPV); 20(KMP)
MATERIAL PROPERTIES:
CONCRETE MASONRY OVERLAY DECKS: $f'_c = 4,000$ P.S.I.
CONCRETE MASONRY SUPERSTRUCTURE: $f'_c = 4,000$ P.S.I.
BAR STEEL REINFORCEMENT: $f_y = 60,000$ P.S.I.
GRADE 60

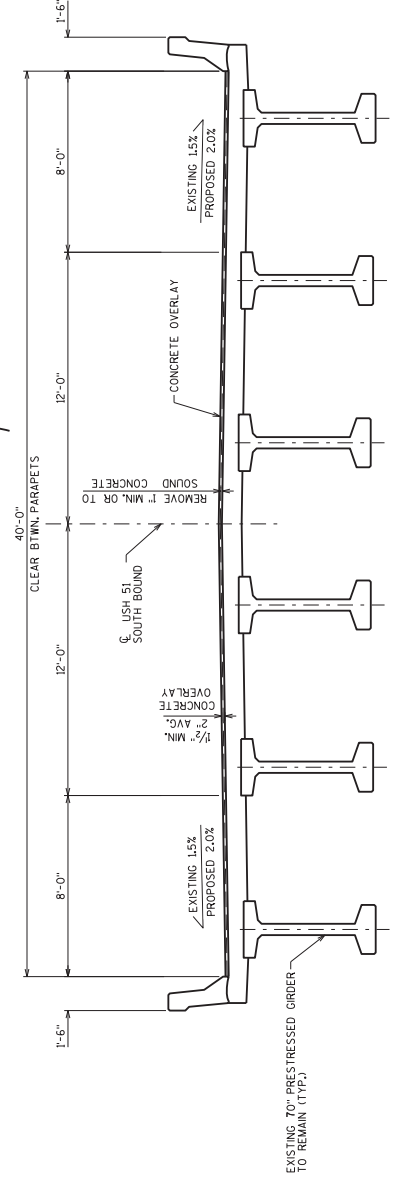
GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY AND TO THE VERTICAL AND HORIZONTAL SURFACES OF THE PAING NOTCHES AT ABUTMENT DIAPHRAGMS.
- PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACE AND THE TOP OF THE PARAPETS, INCLUDING PARAPETS ON WINGS.
- CONTACT THE BUREAU OF STRUCTURES BEFORE PLACEMENT OF OVERLAY IF THE AVERAGE THICKNESS OF THE NEW OVERLAY WILL EXCEED THE AVERAGE OVERLAY SHOWN ON THE PLANS BY MORE THAN 1/2"
- "PREPARATION DECKS TYPE 1" - PREPARATION DECKS TYPE 2" AND "FULL-DEPTH DECK REPAIRS" SHALL BE PERFORMED IN ACCORDANCE WITH THE BUREAU OF STRUCTURES PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS."
- ANY EXCAVATION NECESSARY TO COMPLETE THE OVERLAY OR JOINT REPAIR AT THE ABUTMENTS IS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- THE EXISTING OVERLAY SHALL BE REMOVED FROM THE BRIDGE DECK UNDER BID ITEM "CLEANING DECKS".
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
- ALL LINES OF REMOVAL SHALL BE DEFINED BY A MIN. 1" DEEP SAW CUT.
- MAINTAIN DRAINAGE TO DECK DRAINS. SLOPE CONCRETE OVERLAY TO DRAIN.
- BEARINGS AT ABUTMENTS TO BE CLEANED AND PAINTED.
- QUANTITY FOR "CONCRETE SURFACE REPAIRS" FOR ABUTMENTS, RAILS & WINGS. EXACT REPAIR LOCATIONS TO BE DETERMINED BY ENGINEER.
- (A23) SALVAGE EXIST. REINF. & EXTEND FULL LENGTH INTO NEW WORK.
- (A23) ROUGHEN SURFACE OF CONCRETE 1/4" DEEP MINIMUM FOR ALL AREAS OF NEW TO EXISTING CONCRETE CONTACT.



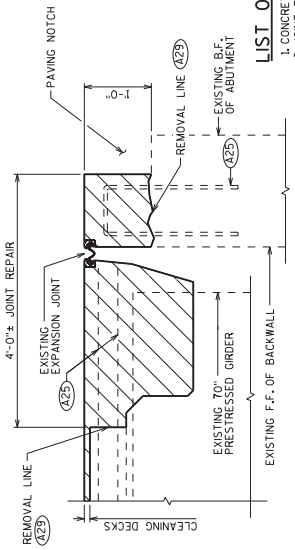
PLAN

WISCONSIN RIVER



CROSS SECTION THRU DECK

Addendum No. 03
ID 1176-02-69
Revised Sheet 131
March 5, 2020



LIST OF DRAWINGS

- 1. CONCRETE OVERLAY
- 2. JOINT REPAIR DETAILS 1
- 3. JOINT REPAIR DETAILS 2
- 4. PARAPET DEVICE
- 5. COVER PLATE

SECTION A-A - SHOWING DECK REMOVAL
(TYPICAL BOTH JOINTS)

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
502.3101	EXPANSION DEVICE B-35-63	LF	86
502.3200	PROTECTIVE SURFACE TREATMENT	SY	3,312
502.3210	PIGMENTED SURFACE SEALER	SY	623
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	3,020
509.0301	PREPARATION DECKS TYPE 1	SY	225
509.0302	PREPARATION DECKS TYPE 2	SY	165
509.0500	CLEANING DECKS	SY	3,275
509.1000	JOINT REPAIR	SY	38
509.1500	CONCRETE SURFACE REPAIR	SY	25
509.2000	FULL-DEPTH DECK REPAIR	SY	2
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	221
SPJ0060	CLEANING AND PAINTING BEARINGS	EACH	12

STRUCTURE DESIGN CONTACTS:
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LAURA SHADEWALD (608) 267-9592

NO. DATE REVISION BY
A 3/5/2020 BID ITEM UNIT CHANGE JLR

BUREAU OF STRUCTURES

ACCEPTED: CHIEF STRUCTURES DESIGN ENGINEER DATE
STRUCTURE B-35-63

COUNTY LINCOLN CITY TOMAHAWK
USH 51 SOUTH BOUND OVER WISCONSIN RIVER

DESIGN SPEC. REHABILITATION
DESIGNED BY JDM (CKD) JLR
DRAWN BY JDM (CKD) JLR

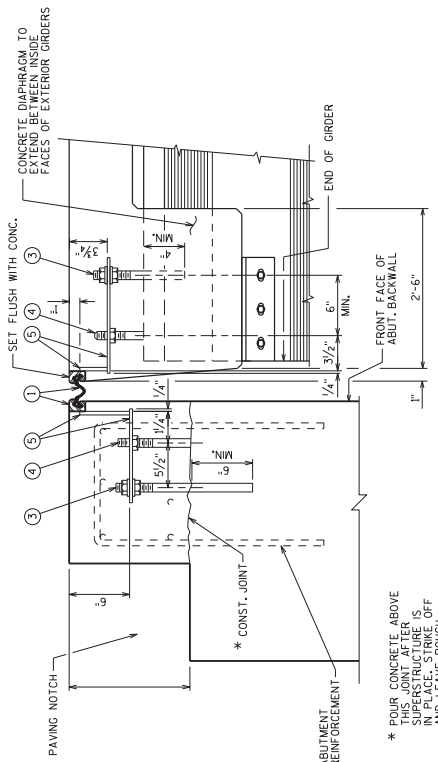
CONCRETE OVERLAY

SHEET 1 OF 5

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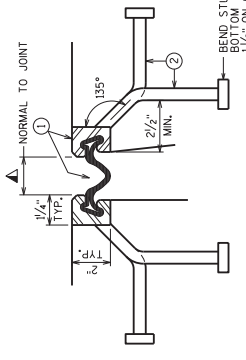
LEGEND

- ① NEOPRENE STRIP SEAL 15 - INCH AND STEEL EXTRUSIONS.
- ② STUDS $\frac{3}{8}$ " ϕ X 6 $\frac{1}{2}$ " LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- ③ $\frac{1}{2}$ " THICK ANCHOR PLATE WITH $\frac{3}{8}$ " ϕ ROD (OR ALTERNATE STRIP SEAL ANCHOR) WELD ROD TO ANCHOR PLATE. WELD ANCHOR PLATE TO NO. 1 AT 1-6" CENTERS BETWEEN ORDERS.
- ④ $\frac{3}{4}$ " ϕ THREADED ROD WITH 2 NUTS AND PLATE WASHERS. GROUT THREADED ROD INTO FIELD DRILLED HOLES ON $\frac{1}{8}$ " OF GROUT. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- ⑤ $\frac{3}{4}$ " ϕ THREADED ROD WITH NUT, TACK WELD NUT TO NO. 5.
- ⑥ FABRICATE SUPPORT FROM 3" X $\frac{1}{2}$ " BAR AS SHOWN OR EQUIVALENT, ONE PER ORDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-RESIN TYPE MATERIAL. PROVIDE $\frac{1}{2}$ " ϕ HOLE FOR NO. 3 AND 1" ϕ HOLE FOR NO. 4.
- ⑦ GALVANIZED PLATE $\frac{3}{8}$ " X 10" X 2'-2" LONG WITH HOLES FOR NO. 7.
- ⑧ $\frac{3}{4}$ " ϕ X $\frac{1}{2}$ " STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANTI-SEIZURE LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS $\frac{1}{8}$ " BELOW PLATE SURFACE.
- ⑨ $\frac{3}{4}$ " ϕ X 4" GALVANIZED HEX HEAD BOLT. BEND 45°.
- ⑩ $\frac{3}{4}$ " ϕ X 2 $\frac{1}{4}$ " GALVANIZED THREADED COUPLING.
- ⑪ 1" X 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.

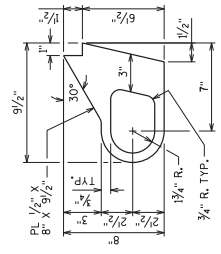


SECTION THRU JOINT AT ABUTMENT
NORMAL TO ϵ SUBSTRUCTURE

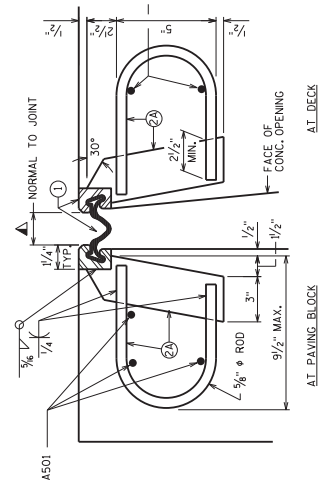
* POUR CONCRETE ABOVE THIS JOINT AFTER REINFORCEMENT IS IN PLACE. STRIKE OFF AND LEAVE ROUGH.



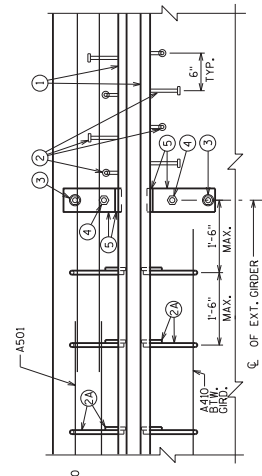
SECTION THRU JOINT
EXTERIOR ORDER TO EDGE OF DECK AND AT PARAPETS, MEDIANS AND SIDEWALKS



ALTERNATE STRIP SEAL ANCHOR



SECTION THRU JOINT
ROADWAY TRAFFIC AREA BETWEEN EXTERIOR ORDERS.



PART PLAN

TEMPERATURE TABLE

SHADED UNDERSIDE DECK TEMP. (°F)	SOUTH ABUTMENT JOINT OPENING (NORMAL TO J.L.)	NORTH ABUTMENT JOINT OPENING (NORMAL TO J.L.)
85°	1 3/4"	2"
75°	2 1/8"	2 3/8"
65°	2 7/8"	2 7/8"
55°	3 1/4"	3 1/4"
45°	3 7/8"	3 7/8"
35°	4 1/4"	4 1/4"
25°	4 7/8"	4 7/8"
15°	4 3/4"	4 3/4"
5°	4 3/4"	4 3/4"

A SMALL JOINT OPENING DUE TO A HIGH TEMPERATURE AT TIME OF FABRICATION MAY REQUIRE NEOPRENE STRIP SEAL INSTALLATION INTO STEEL EXTRUSIONS PRIOR TO SETTING THE EXPANSION JOINT.

NOTES

- ONE FIELD SPICE PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. IF USED, DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPlicing PERMITTED IN NEOPRENE STRIP SEAL.
- AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SKEW.
- FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.
- SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP-16 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.
- ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.
- STRIP SEAL EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS, AND HARDWARE WILL BE PAID FOR AT THE LUMP SUM PRICE BID FOR "EXPANSION DEVICE B-35-63".

Addendum No. 03
ID 1176-02-69
Revised Sheet 134
March 5, 2020

[Signature]
3/5/20

NO.	DATE	TEMPERATURE TABLE	REVISION	BY
1	3/5/2020			JLR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION
STRUCTURE B-35-63

DESIGNED BY: JLR
CHECKED BY: JLR

EXPANSION DEVICE
SHEET 4
134



Proposal Schedule of Items

Proposal ID: 20200310022 Project(s): 1176-02-69, 1176-02-79

Federal ID(s): WISC 2020079, WISC 2020080

SECTION: 0001 Structure Items

Alt Set ID: Alt Mbr ID:

Proposal Line Number	Item ID Description	Approximate Quantity and Units	Unit Price	Bid Amount
0002	203.0100 Removing Small Pipe Culverts	4.000 EACH	_____.	_____.
0006	204.0109.S Removing Concrete Surface Partial Depth	2,740.000 SF	_____.	_____.
0008	204.0115 Removing Asphaltic Surface Butt Joints	639.000 SY	_____.	_____.
0010	204.0120 Removing Asphaltic Surface Milling	214,655.000 SY	_____.	_____.
0012	204.0150 Removing Curb & Gutter	530.000 LF	_____.	_____.
0014	204.0180 Removing Delineators and Markers	280.000 EACH	_____.	_____.
0016	204.0270 Abandoning Culvert Pipes	1.000 EACH	_____.	_____.
0018	204.9060.S Removing (item description) 01. EXISTING TUBULAR MARKER POST AND BASE	64.000 EACH	_____.	_____.
0020	205.0100 Excavation Common	5,162.000 CY	_____.	_____.
0022	209.0200.S Backfill Controlled Low Strength	36.000 CY	_____.	_____.
0024	209.1100 Backfill Granular Grade 1	300.000 CY	_____.	_____.
0026	211.0100 Prepare Foundation for Asphaltic Paving (project) 01. 1176-02-79	LS	LUMP SUM	_____.
0030	213.0100 Finishing Roadway (project) 01. 1176-02-79	1.000 EACH	_____.	_____.
0032	305.0110 Base Aggregate Dense 3/4-Inch	5,800.000 TON	_____.	_____.
0034	305.0120 Base Aggregate Dense 1 1/4-Inch	3,824.000 TON	_____.	_____.



Proposal Schedule of Items

Proposal ID: 20200310022 Project(s): 1176-02-69, 1176-02-79

Federal ID(s): WISC 2020079, WISC 2020080

SECTION: 0001 Structure Items

Alt Set ID: Alt Mbr ID:

Proposal Line Number	Item ID Description	Approximate Quantity and Units	Unit Price	Bid Amount
0098	603.8000 Concrete Barrier Temporary Precast Delivered	1,275.000 LF	_____.	_____.
0100	603.8125 Concrete Barrier Temporary Precast Installed	1,275.000 LF	_____.	_____.
0102	611.8115 Adjusting Inlet Covers	6.000 EACH	_____.	_____.
0104	614.0905 Crash Cushions Temporary	3.000 EACH	_____.	_____.
0106	618.0100 Maintenance And Repair of Haul Roads (project) 01. 1176-02-79	1.000 EACH	_____.	_____.
0108	619.1000 Mobilization	1.000 EACH	_____.	_____.
0110	624.0100 Water	200.000 MGAL	_____.	_____.
0112	625.0100 Topsoil	1,508.000 SY	_____.	_____.
0114	628.1504 Silt Fence	1,350.000 LF	_____.	_____.
0116	628.1520 Silt Fence Maintenance	1,350.000 LF	_____.	_____.
0118	628.1905 Mobilizations Erosion Control	6.000 EACH	_____.	_____.
0120	628.1910 Mobilizations Emergency Erosion Control	5.000 EACH	_____.	_____.
0122	628.2008 Erosion Mat Urban Class I Type B	1,508.000 SY	_____.	_____.
0124	628.7005 Inlet Protection Type A	3.000 EACH	_____.	_____.
0126	628.7015 Inlet Protection Type C	6.000 EACH	_____.	_____.
0128	629.0210 Fertilizer Type B	11.000 CWT	_____.	_____.



Proposal Schedule of Items

Proposal ID: 20200310022 Project(s): 1176-02-69, 1176-02-79

Federal ID(s): WISC 2020079, WISC 2020080

SECTION: 0001 Structure Items

Alt Set ID: Alt Mbr ID:

Proposal Line Number	Item ID Description	Approximate Quantity and Units	Unit Price	Bid Amount
0224	204.9180.S Removing (item description) 02. Pavement Mainline	75,198.000 SY	_____.	_____.
0226	211.0400 Prepare Foundation for Asphaltic Shoulders	866.000 STA	_____.	_____.
0228	305.0500 Shaping Shoulders	434.000 STA	_____.	_____.
0230	305.0125 Base Aggregate Dense 1 1/4-Inch	20,679.000 CY	_____.	_____.
0232	646.3545 Marking Line Grooved Wet Ref Contrast Epoxy 8-Inch	230.000 LF	_____.	_____.
0234	649.0250 Temporary Marking Line Removable Tape 8-Inch	1,600.000 LF	_____.	_____.
0236	650.5000 Construction Staking Base	22,857.000 LF	_____.	_____.
0238	211.0500 Prepare Foundation for Base Aggregate	232.000 STA	_____.	_____.
Section: 0001			Total:	_____.
			Total Bid:	_____.