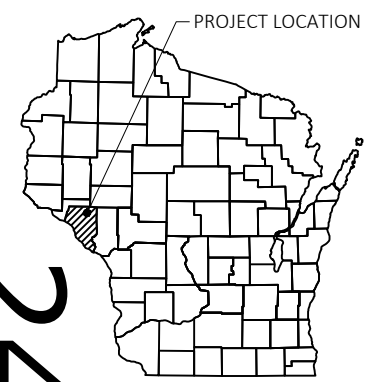


ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 84



DESIGN DESIGNATION

A.A.D.T.	2022	=	1800
A.A.D.T.	2042	=	1800
D.H.V.		=	110
D.D.		=	60/40
T.		=	22.5%
DESIGN SPEED		=	60 MPH
ESALS		=	820,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

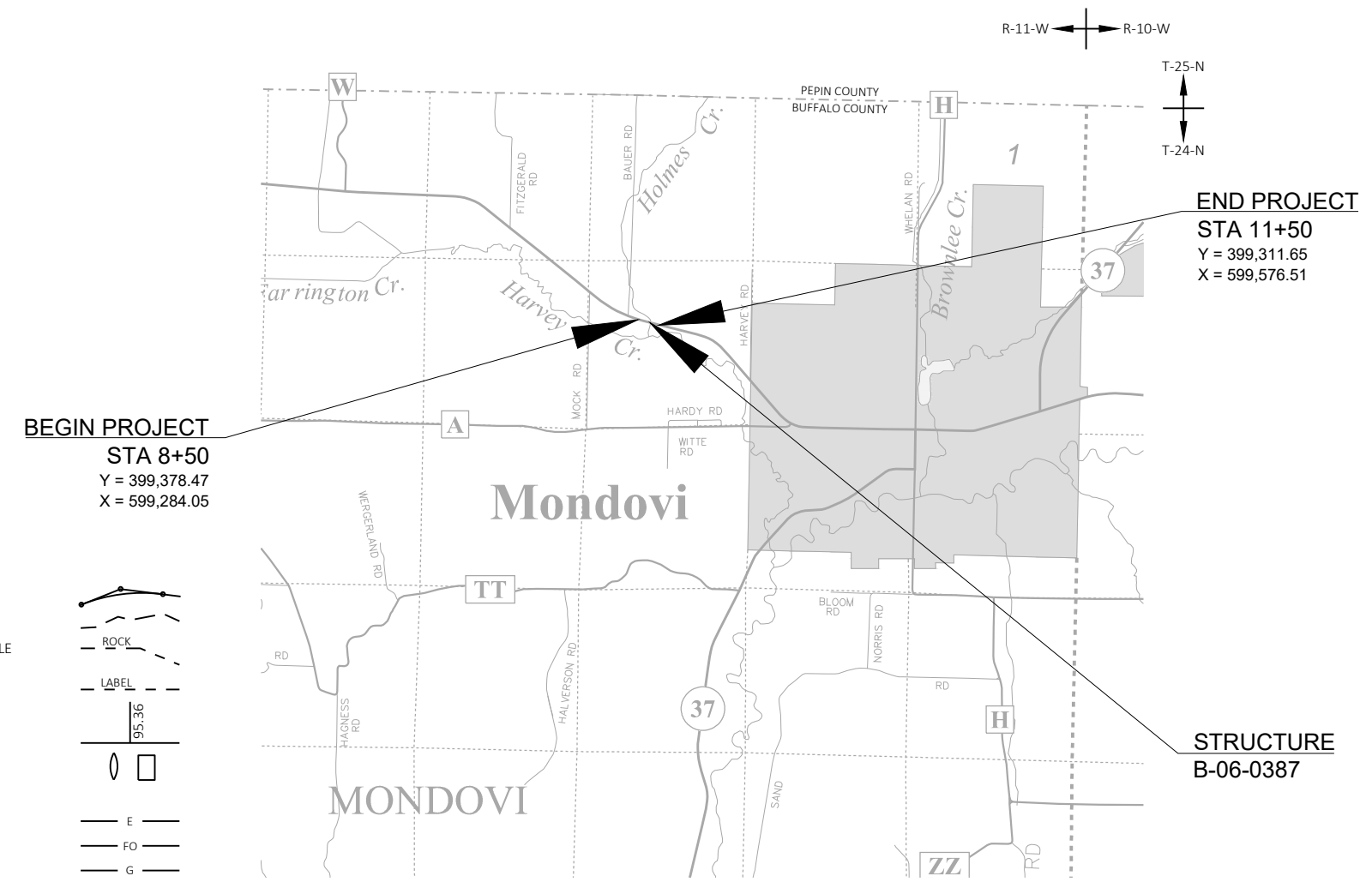
DURAND - MONDOVI

HOLMES CREEK BRIDGE B-06-0387

USH 10

BUFFALO COUNTY

STATE PROJECT NUMBER
1533-00-70



LAYOUT

SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.057 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), BUFFALO COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12B.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1533-00-70	WISC 2022020	1

ORIGINAL PLANS PREPARED BY

1230 SOUTH BOULEVARD, BARABOO, WI 53913
(608) 356-2771 www.msa-ps.com



7/22/2021
DATE: _____ (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	Surveyor	MSA PROFESSIONAL SERVICES
Designer	MSA PROFESSIONAL SERVICES	
Project Manager	BRETT HOLLISTER, PE	
Regional Examiner	TOU YANG, PE	
Regional Supervisor	JAMES KOENIG, PE	

APPROVED FOR THE DEPARTMENT

DATE: 7/23/2021 (Signature)

E

STANDARD ABBREVIATIONS

AC	ACRE	F/L	FLOW LINE	SALV	SALVAGED
AGG	AGGREGATE	FT	FOOT	SAN	SANITARY SEWER
<	ANGLE	GN	GRID NORTH	SECT	SECTION
ASPH	ASPHALTIC	HR	HANDICAP RAMP	SHLDR	SHOULDER
AC	ASPHALT CEMENT	HT	HEIGHT	SW	SIDEWALK
ADT	AVERAGE DAILY TRAFFIC	CWT	HUNDREDWEIGHT	S	SOUTH
B & B	BALLED AND BURLAPPED	HYD	HYDRANT	SB	SOUTHBOUND
BM	BENCH MARK	IN DIA	INCH DIAMETER	SPECS	SPECIFICATIONS
CB	CATCH BASIN	INL	INLET	SQ	SQUARE
^ OR C/L	CENTER LINE	ID	INSIDE DIAMETER	SF OR SQ.FT	SQUARE FEET
C-C	CENTER TO CENTER	I	INTERSECTION ANGLE	SY	SQUARE YARD
CONC	CONCRETE	IE	INVERT ELEVATION	SSPRC	STORM SEWER
CO	COUNTY	IP	IRON PIPE OR PIN		PIPE REINFORCED CONCRETE
CTH	COUNTY TRUNK HIGHWAY	JCT	JUNCTION	STD	STANDARD
CY	CUBIC YARD	L	LENGTH OF CURVE	SDD	STANDARD DETAIL DRAWINGS
CULV	CULVERT	LF	LINEAR FOOT	STH	STATE TRUNK HIGHWAYS
CP	CULVERT PIPE	LC	LONG CHORD OF CURVE	STA	STATION
CPRC	CULVERT PIPE	LCB	LONG CHORD BEARING	SS	STORM SEWER
	REINFORCED CONCRETE	LS	LUMP SUM	T	TANGENT
C & G	CURB AND GUTTER	MH	MANHOLE	TEL	TELEPHONE
D	DEGREE OF CURVE	N	NORTH	TEMP	TEMPORARY
DHV	DESIGN HOUR VOLUME	Y	NORTH GRID COORDINATE	TLE	TEMPORARY LIMITED EASEMENT
DIA OR	DIAMETER	OE	OUTLET ELEVATION	T	TON
DIST	DISTRICT	OL	OUT LOT	TC	TOP OF CURB
DWY	DRIVEWAY	OD	OUTSIDE DIAMETER	TN	TOWN
E	EAST	OH	OVERHEAD LINES	TRANS	TRANSITION
X	EAST GRID COORDINATE	PAVT	PAVEMENT	T	TRUCKS (percent of)
EB	EASTBOUND	PLE	PERMANENT LIMITED EASEMENT	TYP	TYPICAL
ELEC	ELECTRIC	PC	POINT OF CURVATURE	UNCL	UNCLASSIFIED
EL OR ELEV	ELEVATION	PI	POINT OF INTERSECTION	USH	UNITED STATES HIGHWAY
EMB	EMBANKMENT	PT	POINT OF TANGENCY	VAR	VARIABLE
EW	ENDWALL	PCC	PORTLAND CEMENT CONCRETE	VERT	VERTICAL
ESALS	EQUIVALENT SINGLE AXLE LOADS	LB	POUND	VC	VERTICAL CURVE
	EXCAVATION	PE	PRIVATE ENTRANCE	VOL	VOLUME
EXC	EXCAVATION	R OR RAD	RADIUS	WM	WATER MAIN
EBS	EXCAVATION BELOW	RR	RAILROAD	WV	WATER VALVE
	SUBGRADE	R	RANGE	W	WEST
EXIST	EXISTING	^ OR R/L	REFERENCE LINE	WB	WESTBOUND
EXP	EXPANSION	REQD	REQUIRED	YD	YARD
F-F	FACE TO FACE	RT	RIGHT		
FERT	FERTILIZER	R / W	RIGHT-OF-WAY		
FE	FIELD ENTRANCE	RD	ROAD		

ORDER OF TYPICAL SECTION & DETAIL SHEETS

1. GENERAL NOTES
2. TYPICAL SECTIONS

DNR LIASON

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
 ATTN: AMY LESIK
 DNR WEST CENTRAL REGION HEADQUARTERS
 1300 WEST CLAIREMONT AVENUE
 EAU CLAIRE, WI 54701
 PHONE: 715-836-6571
 EMAIL: AMYL.LESIK@WISCONSIN.GOV

MSA DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC
 ATTN: JOSH SWENO, P.E.
 1702 PANKRATZ STREET
 MADISON, WI 53704
 PHONE: 608-355-8852
 EMAIL: JSWENO@MSA-PS.COM

WISDOT CONTACT

WISCONSIN DEPARTMENT OF TRANSPORTATION
 ATTN: BRETT HOLLISTER, PROJECT MANAGER
 718 W CLAIREMONT AVENUE
 EAU CLAIRE, WI 54701
 PHONE: 715-563-8402
 EMAIL: HOLLISTERB@AYRESASSOCIATES.COM

UTILITIES

BURIED TELEPHONE:
 FRONTIER COMMUNICATIONS
 ATTN: CALVIN KLADE
 1851 N. 14TH AVENUE
 WAUSAU, WI 54401
 PHONE: 715-573-2110
 EMAIL: CALVIN.KLADE@FTR.COM

OVERHEAD ELECTRIC:
 RIVERLAND ENERGY COOPERATIVE
 ATTN: TIM HOLTAN
 N28988 STATE ROAD 93
 P.O. BOX 277
 ARCADIA, WI 54612-0277
 PHONE: 608-323-3381
 EMAIL: THOLTAN@RIVERLANDENERGY.COM

* NOT A DIGGERS HOTLINE MEMBER



Dial 811 or (800)242-8511

www.DiggersHotline.com

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE: TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 1.04 ACRES
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.07 ACRES

GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND STABILIZED WITH EROSION MAT AS DIRECTED BY THE ENGINEER.

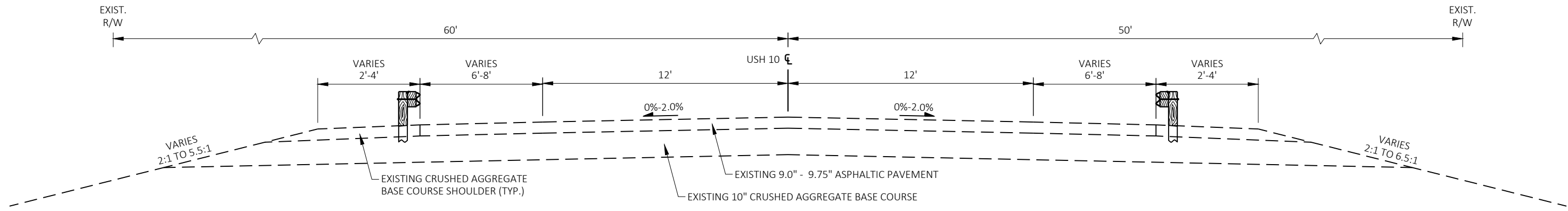
THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

THE 6.25" ASPHALTIC SURFACE SHALL CONSIST OF A 2" UPPER AND MIDDLE LAYER, AND A 2 1/4" LOWER LAYER. A 4-MT 58-34 S MIX SHALL BE USED.

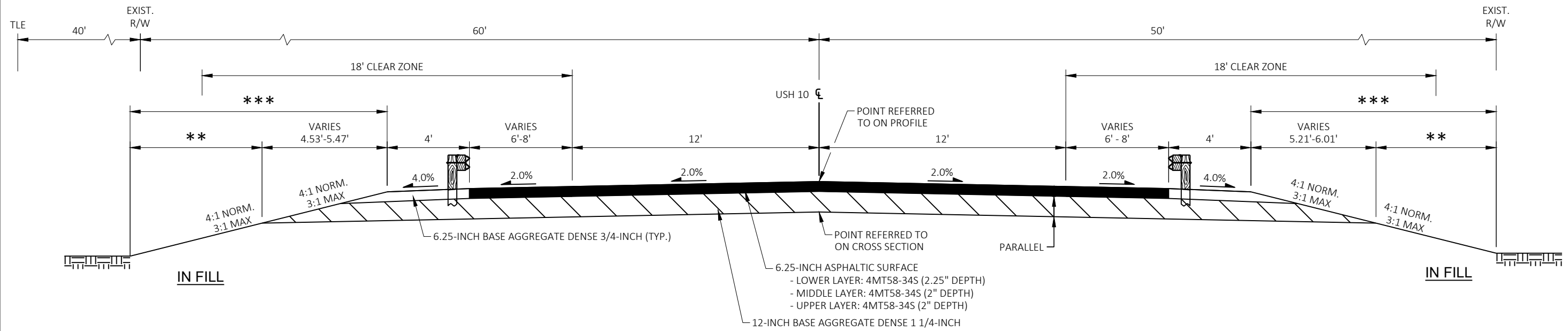
PLACE SILT FENCE AND TURBIDITY BARRIER AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION OR BRIDGE REMOVAL.

WETLANDS ARE NOT PRESENT.



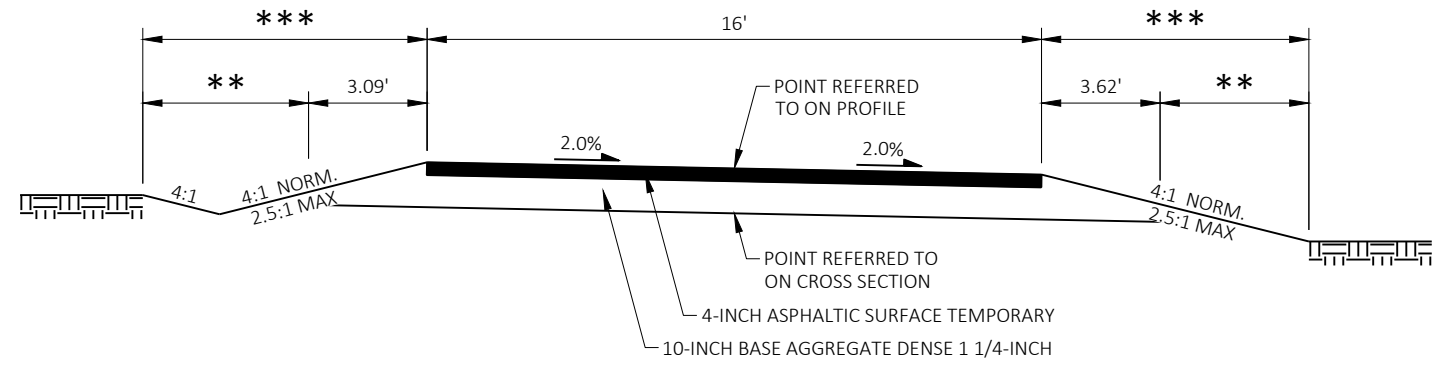
EXISTING TYPICAL SECTION

STA 8+50 - STA 9+83.6
STA 10+16.4 - STA 11+50



FINISHED TYPICAL SECTION

STA 8+50 - STA 9+45.75
STA 10+54.25 - STA 11+50



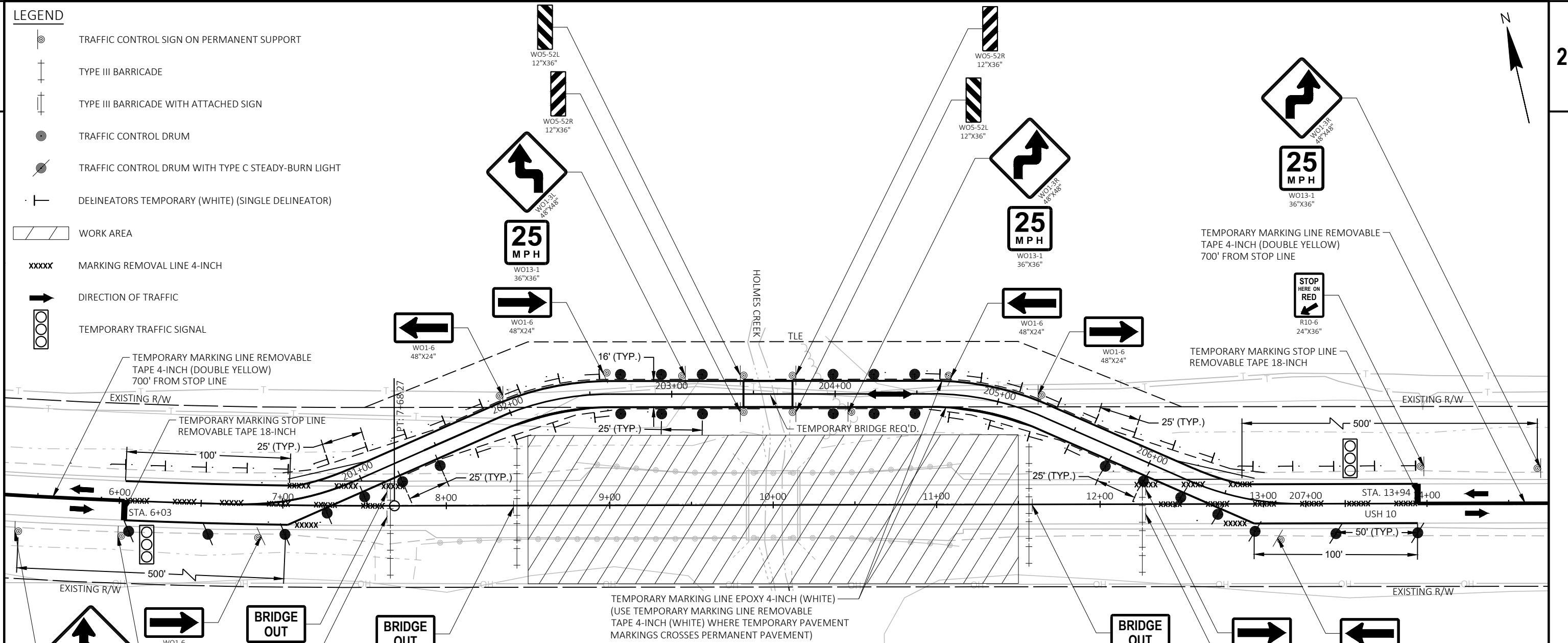
BYPASS TYPICAL SECTION

NOTES:

- ** SALVAGED TOPSOIL AND EROSION MAT URBAN CLASS I, TYPE B LIMITS
- *** SEEDING MIXTURE #20, SEEDING TEMPORARY, & FERTILIZER TYPE B LIMITS

LEGEND

- TRAFFIC CONTROL SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE C STEADY-BURN LIGHT
- DELINEATORS TEMPORARY (WHITE) (SINGLE DELINEATOR)
- WORK AREA
- MARKING REMOVAL LINE 4-INCH
- DIRECTION OF TRAFFIC
- TEMPORARY TRAFFIC SIGNAL



TEMPORARY SIGNAL TIMINGS (SEC.)
B-06-0387 WORK ZONE SEQUENCE: ALL DAY
TOTAL CYCLE TIME = 100

PHASE 1 USH 10 EB	PHASE 2 USH 10 WB	PROGRAM TYPE
15	15	MINIMUM GREEN TIME
5	5	MAXIMUM PASSAGE TIME DURING GREEN PHASE
3.5	3.5	MINIMUM PASSAGE TIME DURING GREEN PHASE
15	15	START OF REDUCTION OF PASSAGE FROM MAX. TO MIN. DURING GREEN PHASE
6	6	TIME TO REDUCE PASSAGE FROM MAX. TO MIN. DURING GREEN PHASE
20	20	MAXIMUM GREEN TIME
5	5	YELLOW
25	25	ALL-RED
NONE	NONE	RECALL MODE

NOTES:
REVIEW SIGNALS AFTER PROGRAMMING TO ASSURE THAT THERE ARE NOT CONFLICTING MOVEMENTS.

THE TIMINGS ARE BASED ON A 25 MPH POSTED WORK ZONE ADVISORY SPEED. NOTIFY THE DEPARTMENT WITH TIMING ADJUSTMENTS IF SLOWER THAN AVERAGE SPEEDS ARE OBSERVED WITHIN THE SINGLE LANE WORK ZONE.

SEE S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS" AND S.D.D. "TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY" FOR ADDITIONAL INFORMATION AND ADVANCED SIGNING REQUIREMENTS.

SEE S.D.D. "BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION" FOR EXACT PLACEMENT OF TEMPORARY TRAFFIC SIGNALS.

Estimate Of Quantities

1533-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. B-6-112	EACH	1.000	1.000
0008	204.0165	Removing Guardrail	LF	566.000	566.000
0010	204.0180	Removing Delineators and Markers	EACH	4.000	4.000
0012	205.0100	Excavation Common	CY	1,826.000	1,826.000
0014	206.1000	Excavation for Structures Bridges (structure) 01. B-6-387	LS	1.000	1.000
0016	208.0100	Borrow	CY	712.000	712.000
0018	210.1500	Backfill Structure Type A	TON	220.000	220.000
0020	213.0100	Finishing Roadway (project) 01. 1533-00-70	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	92.000	92.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	2,020.000	2,020.000
0026	305.0500	Shaping Shoulders	STA	4.000	4.000
0028	415.0080	Concrete Pavement 8-Inch	SY	28.000	28.000
0030	415.0410	Concrete Pavement Approach Slab	SY	80.000	80.000
0032	416.1010	Concrete Surface Drains	CY	5.000	5.000
0034	455.0605	Tack Coat	GAL	125.000	125.000
0036	465.0105	Asphaltic Surface	TON	260.000	260.000
0038	465.0110	Asphaltic Surface Patching	TON	10.000	10.000
0040	465.0125	Asphaltic Surface Temporary	TON	216.000	216.000
0042	502.0100	Concrete Masonry Bridges	CY	325.000	325.000
0044	502.3200	Protective Surface Treatment	SY	340.000	340.000
0046	502.3210	Pigmented Surface Sealer	SY	80.000	80.000
0048	505.0400	Bar Steel Reinforcement HS Structures	LB	5,080.000	5,080.000
0050	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	41,390.000	41,390.000
0052	505.0800.S	Bar Steel Reinforcement HS Stainless Structures	LB	350.000	350.000
0054	516.0500	Rubberized Membrane Waterproofing	SY	24.000	24.000
0056	526.0100	Temporary Structure (station) 01. 203+60	LS	1.000	1.000
0058	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	1,240.000	1,240.000
0060	601.0588	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBT	LF	148.000	148.000
0062	601.0590	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBTT	LF	60.000	60.000
0064	606.0200	Riprap Medium	CY	16.000	16.000
0066	606.0300	Riprap Heavy	CY	130.000	130.000
0068	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	210.000	210.000
0070	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0072	614.2300	MGS Guardrail 3	LF	50.000	50.000
0074	614.2500	MGS Thrie Beam Transition	LF	158.000	158.000
0076	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0078	618.0100	Maintenance And Repair of Haul Roads (project) 01. 1533-00-70	EACH	1.000	1.000
0080	619.1000	Mobilization	EACH	1.000	1.000
0082	624.0100	Water	MGAL	38.000	38.000
0084	625.0500	Salvaged Topsoil	SY	1,277.000	1,277.000
0086	628.1504	Silt Fence	LF	862.000	862.000
0088	628.1520	Silt Fence Maintenance	LF	862.000	862.000
0090	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0092	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0094	628.2008	Erosion Mat Urban Class I Type B	SY	1,277.000	1,277.000
0096	628.6005	Turbidity Barriers	SY	273.000	273.000
0098	628.7504	Temporary Ditch Checks	LF	150.000	150.000

Estimate Of Quantities

1533-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	629.0210	Fertilizer Type B	CWT	1.150	1.150
0102	630.0120	Seeding Mixture No. 20	LB	52.000	52.000
0104	630.0200	Seeding Temporary	LB	52.000	52.000
0106	630.0500	Seed Water	MGAL	43.000	43.000
0108	633.1100	Delineators Temporary	EACH	34.000	34.000
0110	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0112	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0114	642.5001	Field Office Type B	EACH	1.000	1.000
0116	643.0300	Traffic Control Drums	DAY	2,990.000	2,990.000
0118	643.0420	Traffic Control Barricades Type III	DAY	2,300.000	2,300.000
0120	643.0705	Traffic Control Warning Lights Type A	DAY	2,760.000	2,760.000
0122	643.0715	Traffic Control Warning Lights Type C	DAY	1,610.000	1,610.000
0124	643.0900	Traffic Control Signs	DAY	4,370.000	4,370.000
0126	643.5000	Traffic Control	EACH	1.000	1.000
0128	645.0111	Geotextile Type DF Schedule A	SY	80.000	80.000
0130	645.0120	Geotextile Type HR	SY	323.000	323.000
0132	646.1020	Marking Line Epoxy 4-Inch	LF	3,200.000	3,200.000
0134	646.9000	Marking Removal Line 4-Inch	LF	1,000.000	1,000.000
0136	649.0120	Temporary Marking Line Epoxy 4-Inch	LF	1,065.000	1,065.000
0138	649.0150	Temporary Marking Line Removable Tape 4-Inch	LF	3,370.000	3,370.000
0140	649.0850	Temporary Marking Stop Line Removable Tape 18-Inch	LF	24.000	24.000
0142	650.4500	Construction Staking Subgrade	LF	830.000	830.000
0144	650.5000	Construction Staking Base	LF	830.000	830.000
0146	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	208.000	208.000
0148	650.6500	Construction Staking Structure Layout (structure) 01. B-6-387	LS	1.000	1.000
0150	650.7000	Construction Staking Concrete Pavement	LF	30.000	30.000
0152	650.9910	Construction Staking Supplemental Control (project) 01. 1533-00-70	LS	1.000	1.000
0154	650.9920	Construction Staking Slope Stakes	LF	830.000	830.000
0156	661.0100	Temporary Traffic Signals for Bridges (structure) 01. B-06-0387	LS	1.000	1.000
0158	690.0150	Sawing Asphalt	LF	65.000	65.000
0160	715.0502	Incentive Strength Concrete Structures	DOL	1,950.000	1,950.000
0162	999.2000.S	Installing and Maintaining Bird Deterrent System (Station) yup	EACH	1.000	1.000
0164	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0166	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

3

STATION TO	STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
9+00	- 11+00	RT & LT	2	2
TOTAL 0010			2	2

STATION TO	STATION	LOCATION	204.0165 REMOVING GUARDRAIL LF	204.0180 REMOVING DELINEATORS AND MARKERS EACH
8+79	- 11+15	LT	236	7+84 RT 1
7+84	- 11+14	RT	330	8+79 LT 1
TOTAL 0010			566	11+14 RT 1
				11+15 LT 1
				TOTAL 0010 4

STATION TO	STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4- INCH TON	305.0500 SHAPING SHOULDERS STA	624.0100 WATER MGAL
8+50	- 11+50	USH 10	92	1,020	--	22
6+50	- 8+50	USH 10	--	--	2	--
11+50	- 13+50	USH 10	--	--	2	--
200+95	- 206+25	TEMPORARY BYPASS	--	780	--	16
TOTAL 0010			92	1,800	4	38

STATION TO	STATION	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON	465.0110 ASPHALTIC SURFACE PATCHING TON	465.0125 ASPHALTIC SURFACE TEMPORARY TON
8+50	- 11+50	USH 10	76	260	10	--
200+95	- 206+25	TEMPORARY BYPASS	49	--	--	216
TOTAL 0010			125	260	10	216

STATION TO	STATION	LOCATION	205.0100 EXCAVATION COMMON CY	* FILL CY	** EXPANDED FILL CY	* WASTE CY	208.0100 BORROW CY	REMARKS
8+00	- 11+50	USH 10	717	14	14	701	0	
200+95	- 206+25	TEMPORARY BYPASS	368	365	365	0	108	CONSTRUCTION
200+95	- 206+25	TEMPORARY BYPASS	741	354	354	0	604	REMOVAL
TOTAL 0010			1,826	733	733	701	712	

* NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY
 ** FILL EXPANSION 30%
 *** EXISTING ASPHALTIC PAVEMENT IS INCLUDED IN COMMON EXCAVATION TOTALS. SEE EARTHWORK TABLE

STATION TO	STATION	LOCATION	415.0080 CONCRETE PAVEMENT 8-INCH SY	415.0410 CONCRETE PAVEMENT APPROACH SLAB SY
9+45.75	- 9+60.75	LT & RT	14	40
10+39.25	- 10+54.25	LT & RT	14	40
TOTAL 0010			28	80

STATION TO	STATION	LOCATION	416.1010 CONCRETE SURFACE DRAINS CY	601.0588 CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE TBT LF	601.0590 CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE TBTT LF
9+15.3	- 9+19.3	LT	2	9+08.42 - 9+45.42 LT 37	--
9+15.3	- 9+19.3	RT	1	9+08.42 - 9+45.42 RT 37	--
10+80.7	- 10+84.7	LT	1	10+54.58 - 10+91.58 LT 37	--
10+80.7	- 10+84.7	RT	1	10+54.58 - 10+91.58 RT 37	--
TOTAL 0010			5	9+45.42 - 9+60.42 LT --	15
				9+45.42 - 9+60.42 RT --	15
				10+39.58 - 10+54.58 LT --	15
				10+39.58 - 10+54.58 RT --	15
TOTAL 0010				148	60

3

3

3

606.0200 RIPRAP MEDIUM CY				614.2300 MGS GUARDRAIL 3 LF			614.2500 MGS THRIE BEAM TRANSITION LF		614.2610 MGS GUARDRAIL TERMINAL EAT EACH		628.1905 MOBILIZATIONS EROSION CONTROL EACH		628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	
STATION TO	STATION	LOCATION		STATION TO	STATION	LOCATION				LOCATION				
9+15.6 -	9+19.6	LT	4	8+57.90 -	9+62.92	LT	12.5	39	1	PROJECT	3	3		
9+15.6 -	9+19.6	RT	4	8+57.90 -	9+62.92	RT	12.5	39	1	TOTAL 0010	3	3		
10+80.4 -	10+84.4	LT	4	10+37.08 -	11+42.10	LT	12.5	39	1					
10+80.4 -	10+84.4	RT	4	10+37.08 -	11+42.10	RT	12.5	39	1					
TOTAL 0010			16	TOTAL 0010			50	158	4					

625.0500 SALVAGED TOPSOIL SY								629.0210 FERTILIZER TYPE B CWT		630.0120 SEEDING MIXTURE NO. 20 LB		630.0200 SEEDING TEMPORARY LB		630.0500 SEED WATER MGAL		628.1504 SILT FENCE LF		628.1520 SILT FENCE MAINTENANCE LF		628.2008 EROSION MAT URBAN CLASS I TYPE B SY		628.6005 TURBIDITY BARRIERS SY		628.7504 TEMPORARY DITCH CHECKS LF	
STATION TO	STATION	LOCATION																							
8+50 -	9+85	RT	55	0.05	3	3	2	8+50 -	9+85	RT	147	147	55	--	--										
8+50 -	9+85	LT	125	0.10	5	5	4	8+50 -	9+85	LT	--	--	125	--	30										
10+12 -	11+50	RT	79	0.10	4	4	3	10+12 -	11+50	RT	137	137	79	--	--										
10+12 -	11+50	LT	104	0.10	4	4	4	10+12 -	11+50	LT	--	--	104	--	30										
201+20	203+60	TEMP BYPASS RT	102	0.10	5	5	4	9+86 -	10+14	LT & RT	--	--	--	273	--										
200+50 -	203+60	TEMP BYPASS LT	187	0.20	8	8	7	201+20	203+60	TEMP BYPASS RT	--	--	102	--	30										
203+60 -	206+00	TEMP BYPASS RT	316	0.25	11	11	9	200+50 -	203+60	TEMP BYPASS LT	280	280	187	--	--										
203+60 -	206+50	TEMP BYPASS LT	309	0.25	12	12	10	203+60 -	206+00	TEMP BYPASS RT	--	--	316	--	15										
TOTAL 0010			1,277	1.15	52	52	43	TOTAL 0010			862	862	1,277	273	150										

633.1100 DELINEATORS TEMPORARY EACH				643.0300 TRAFFIC CONTROL DRUMS EACH		643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY		643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY		643.0715 TRAFFIC CONTROL WARNING LIGHTS TYPE C DAY		643.0900 TRAFFIC CONTROL SIGNS DAY		643.5000 TRAFFIC CONTROL EACH		661.0100.01 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES B-06-0387 LS	
STATION TO	STATION	LOCATION		LOCATION	DAYS												
5+72 -	14+24	TEMPORARY BYPASS	34	PROJECT	115	26	2,990	20	2,300	24	2,760	14	1,610	38	4,370	1	1
TOTAL 0010			34	TOTAL 0010			2,990		2,300		2,760		1,610		4,370	1	1

3

STATION	LOCATION	634.0612 POSTS WOOD 4x6-INCH X 12-FT EACH	637.2230 SIGNSTYPE II REFLECTIVE F SF	REMARKS
9+60	LT	1	3	W5-52L, 12"x36"
9+60	RT	1	3	W5-52R, 12"x36"
10+40	LT	1	3	W5-52R, 12"x36"
10+40	RT	1	3	W5-52L, 12"x36"
TOTAL 0010		4	12	

STATION TO	STATION	LOCATION	646.1020 MARKING LINE EPOXY 4-INCH LF	646.9000 MARKING REMOVAL LINE 4-INCH LF	REMARKS
6+00	- 8+50	USH 10 LT & RT	500	150	WHITE EDGELINE SOLID
6+00	- 8+50	USH 10 CL	500	350	YELLOW DOUBLE SOLID
8+50	- 11+50	USH 10 RT & LT	600	--	WHITE EDGELINE SOLID
8+50	- 11+50	USH 10 CL	600	--	YELLOW DOUBLE SOLID
11+50	- 14+00	USH 10 LT & RT	500	150	WHITE EDGELINE SOLID
11+50	- 14+00	USH 10 CL	500	350	YELLOW DOUBLE SOLID
TOTAL 0010			3,200	1,000	

3

STATION TO	STATION	LOCATION	645.0120 GEOTEXTILE TYPE HR SY
9+15.6	- 9+19.6	LT	12
9+15.6	- 9+19.6	RT	12
10+80.4	- 10+84.4	LT	12
10+80.4	- 10+84.4	RT	12
TOTAL 0010			48

STATION TO	STATION	LOCATION	649.0120 TEMPORARY MARKING LINE EPOXY 4-INCH LF	649.0150 TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH LF	649.0850 TEMPORARY MARKING STOP LINE REMOVABLE LF	REMARKS
-0+97	- 6+03	USH 10 CL	--	1,400	--	YELLOW DOUBLE SOLID
6+03	--	USH 10 RT	--	--	12	--
6+03	- 13+94	TEMPORARY BYPASS	1,065	570	--	WHITE EDGELINE SOLID
13+94	--	USH 10 RT	--	--	12	--
13+94	- 20+94	USH 10 CL	--	1,400	--	YELLOW DOUBLE SOLID
TOTAL 0010			1,065	3,370	24	

CATEGORY	STATION TO	STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.5500 CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER LF	650.7000 CONSTRUCTION STAKING CONCRETE PAVEMENT LF	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF	650.6500.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (B-6-387) LS	650.9910.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (1533-00-70) LS	690.0150 SAWING ASPHALT LF	
0010	8+50	- 11+50	USH 10	300	300	208	30	300	--	--	8+50 - 8+50 35	
0010	200+95	- 206+25	TEMPORARY BYPASS	530	530	--	--	530	--	--	11+50 - 11+50 30	
0010	PROJECT			--	--	--	--	--	--	1		
0020	B-6-387			--	--	--	--	--	1	--		
TOTAL 0010				830	830	208	30	830	--	1		
TOTAL 0020				--	--	--	--	--	1	--		
											TOTAL 0010	65

TRANSPORTATION PROJECT PLAT NO: 1533-00-20-4.01

THAT PART OF THE SE1/4 - NW1/4, SECTION 10, TOWNSHIP 24 NORTH, RANGE 11 WEST,
TOWN OF MONDOVI, BUFFALO COUNTY, WISCONSIN

RELOCATION ORDER - U.S.H. 10, DURAND - MONDOVI, HOLMES CREEK BRIDGE B-06-0112, BUFFALO COUNTY

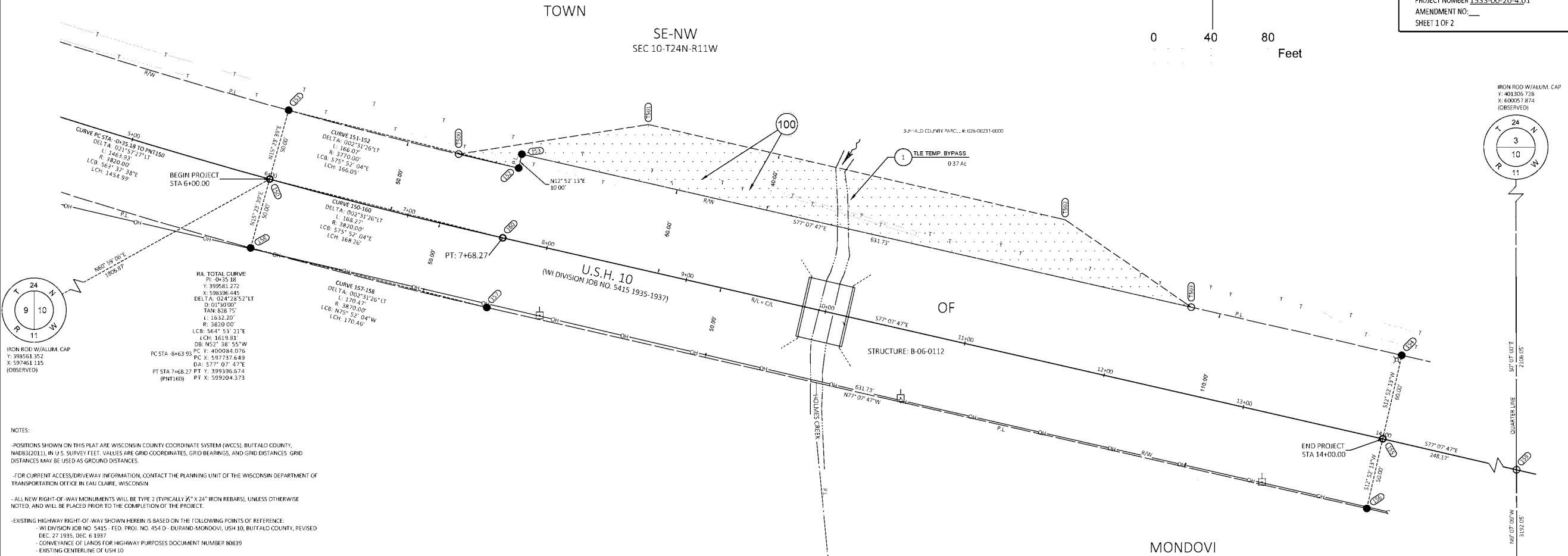
TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT. TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09, AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

FOR ADDITIONAL INFORMATION REFER TO TITLE SHEET RECORDED AS SHEET 2 OF 2.

273105
CAROL J BURMEISTER
REGISTER OF DEEDS
BUFFALO COUNTY, WI
RECORDED ON
08/14/2020 03:24 PM
REC FEE: 25.00
PAGES: 2
**The above recording information
verifies that this document has
been electronically recorded and
returned to the submitter.**

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 1533-00-20-4.01
AMENDMENT NO: _____
SHEET 1 OF 2



IRON ROD WALLUM, CAP
Y: 398561.352
X: 597461.115
(OBSERVED)

IRON ROD WALLUM, CAP
Y: 401305.738
X: 600057.874
(OBSERVED)

RA TOTAL CURVE
PI: 0435.18
Y: 399581.272
X: 398196.445
DELTA: 024°28'52"LT
D: 01°30'00"
TAN: 826.75'
L: 1632.20'
R: 3820.00'
PC STA: 8+63.99 PC Y: 400384.076
PC X: 597131.649
DA: 577°07'47"E
PT STA: 7+68.27 PT Y: 399396.674
PT X: 599204.373

- NOTES:
- POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), BUFFALO COUNTY, NA83(2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.
 - FOR CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN EAU CLAIRE, WISCONSIN.
 - ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 2" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.
 - EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE:
 - WI DIVISION JOB NO. 5415 - FED. PROJ. NO. 454-D - DURAND-MONDOVI, U.S.H. 10, BUFFALO COUNTY, REVISED DEC. 27 1935, DEC. 6 1937
 - CONVEYANCE OF LANDS FOR HIGHWAY PURPOSES DOCUMENT NUMBER 80839
 - EXISTING CENTERLINE OF U.S.H. 10

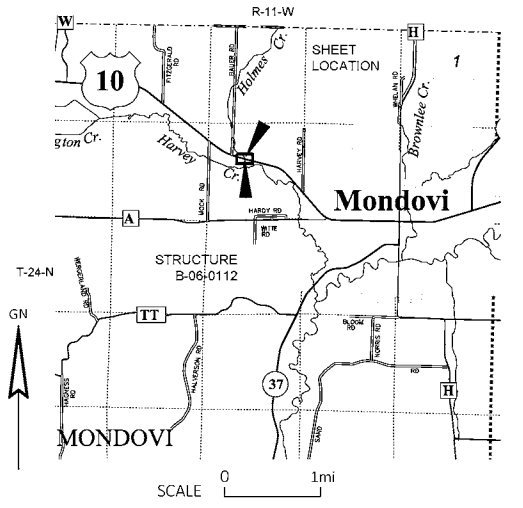
RW POINTS				
PNT	STA	OFFSET	Y	X
150	6+00.00	0.00'	399437.755	599041.209
151	6+00.00	50.00' LT	399485.962	599054.481
152	7+68.27	50.00' LT	399445.418	599215.510
153	7+68.27	60.00' LT	399455.167	599217.737
154	14+00.00	60.00' LT	399314.453	599833.597
155	14+00.00	0.00'	399255.960	599820.232
156	14+00.00	50.00' RT	399207.216	599809.095
157	7+68.27	50.00' RT	399347.930	599193.236
158	6+00.00	50.00' RT	399389.549	599027.936
159	16+48.17	0.00'	399200.682	600062.167
160	7+68.27	0.00'	399396.674	599204.373

TLE POINTS				
PNT	STA	OFFSET	Y	X
T500	7+24.54	50.00' LT	399455.272	599173.491
T501	8+49.95	100.00' LT	399475.567	599306.280
T502	11+49.19	100.00' LT	399409.314	599597.999
T503	12+48.82	60.00' LT	399348.126	599686.219

SCHEDULE OF LANDS & INTEREST REQUIRED					
PARCEL NUMBER	OWNERS	INTEREST REQUIRE	R/W ACRES REQUIRED	PLE AC.	TLE AC.
1	RANDY J. JOHNSTON AND DORA C. JOHNSTON, TRUSTEES OF THE JOHNSTON FAMILY TRUST DATED APRIL 16, 2018	TLE			0.37

UTILITY INTERESTS REQUIRED			
UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED	RELEASE OF RIGHTS
100	FRONTIER COMMUNICATIONS OF WISCONSIN	RELEASE OF RIGHTS	
101	RIVERLAND ENERGY COOPERATIVE	RELEASE OF RIGHTS	

UTILITY EASEMENT TABLE				
UTILITY NUMBER	OWNER(S)	DOC. INFO.	NOTES	PARCEL LOCATED IN
100	MONDOVI TELEPHONE COMPANY	DOC. NO. 123084	BLANKET EASEMENT - NO WIDTH	1
101	BUFFALO ELECTRIC COOPERATIVE	DOC. NO. 92878	BLANKET EASEMENT - NO WIDTH	1



MSA ENGINEERING | ARCHITECTURE | SURVEYING
FUNDING | PLANNING | ENVIRONMENTAL
1835 North Stevens Street, Rhinelander WI 54501
(715) 362-3244 www.msa-ps.com
© MSA Professional Services, Inc.

I, CHAD A. BESAW, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

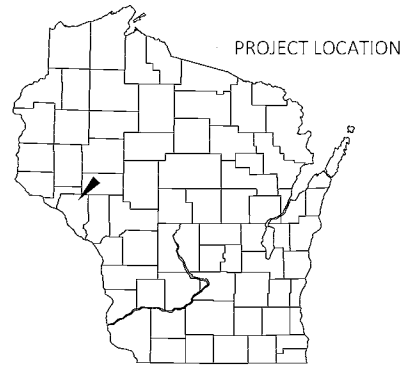
SIGNATURE: *Chad A. Besaw* DATE: 7/15/2020
PRINT NAME: CHAD A. BESAW
REGISTRATION NUMBER: S-3029

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION NORTHWEST REGION - EAU CLAIRE OFFICE

SIGNATURE: *Debra B. Stensland* DATE: 8/14/2020
PRINT NAME: DEBRA B. STENSLAND

WISCONSIN LAND SURVEYOR
CHAD A. BESAW
S-3029
MERRILL
WI
7/15/2020

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION TRANSPORTATION PROJECT PLAT TITLE SHEET 1533-00-20 DURAND - MONDOVI HOLMES CREEK BRIDGE B-06-0112 USH 10 BUFFALO COUNTY



CONVENTIONAL SYMBOLS

SECTION LINE	---	SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	●
QUARTER LINE	---	NON-MONUMENTED R/W POINT	○	FOUND IRON PIN (1-INCH UNLESS NOTED)	IP
SIXTEENTH LINE	---	SECTION CORNER MONUMENT		GEODETIC SURVEY MONUMENT	
NEW REFERENCE LINE	---	SIXTEENTH CORNER MONUMENT		SIGN	
NEW R/W LINE	---	OFF-PREMISE SIGN		COMPENSABLE	
EXISTING R/W OR HE LINE	---	NON-COMPENSABLE		NO ACCESS (BY STATUTORY AUTHORITY)	
PROPERTY LINE	---	ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)		NO ACCESS (NEW HIGHWAY)	
LOT, TIE & OTHER MINOR LINES	---	PARCEL NUMBER		UTILITY NUMBER	
SLOPE INTERCEPT	---	PARALLEL OFFSETS			
CORPORATE LIMITS	---				
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)	---				
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)	---				
TEMPORARY LIMITED EASEMENT AREA	---				
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	---				
TRANSMISSION STRUCTURES	---				
BUILDING TO BE REMOVED	---				
BRIDGE	---				

CONVENTIONAL ABBREVIATIONS

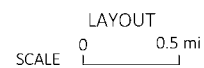
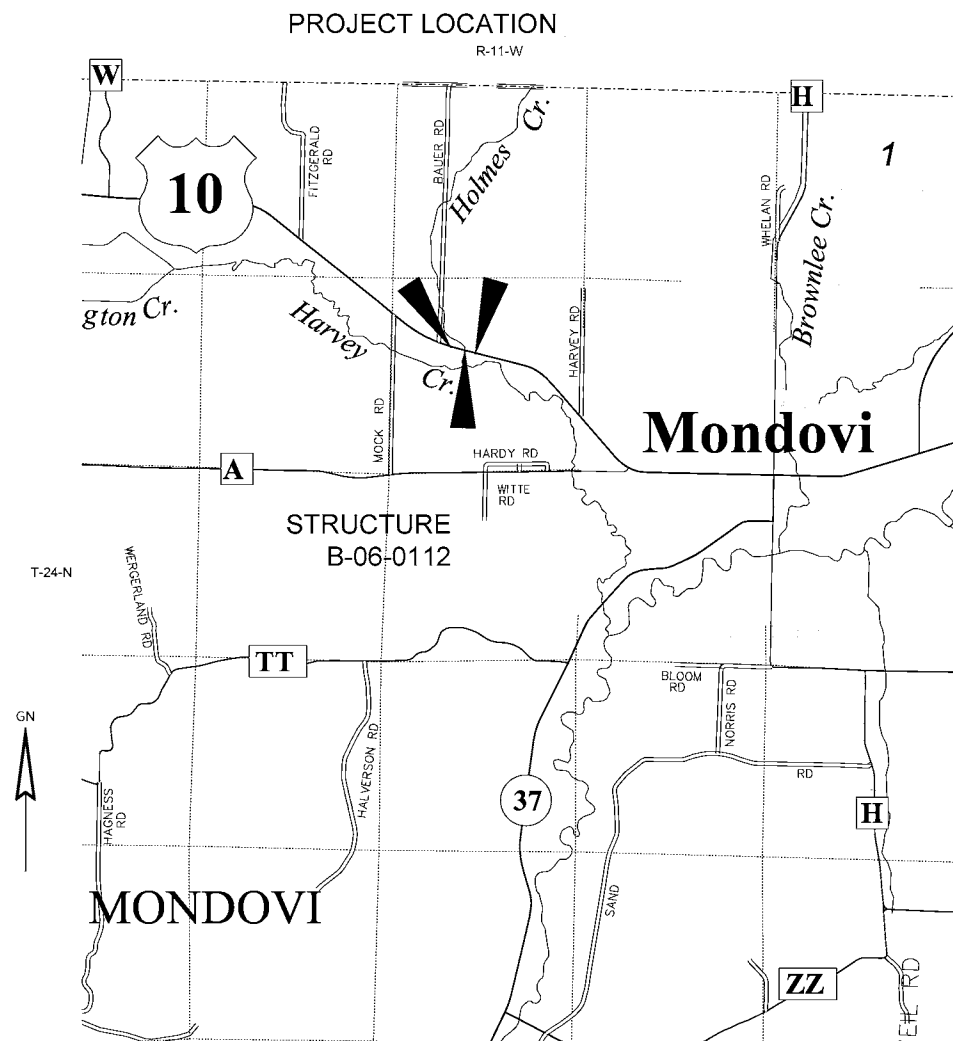
ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED EASEMENT	TLE
GAS VALVE	GV	TRANSPORTATION PROJECT	TPP
GRID NORTH	GN	PLAT	
HIGHWAY EASEMENT	HE	UNITED STATES HIGHWAY	USH
IDENTIFICATION	ID	VOLUME	V
LAND CONTRACT	LC		
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED EASEMENT	PLE		
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

CONVENTIONAL UTILITY SYMBOLS

---	WATER
---	GAS
---	TELEPHONE
---	OVERHEAD TRANSMISSION LINES
---	ELECTRIC
---	CABLE TELEVISION
---	FIBER OPTIC
---	SANITARY SEWER
---	STORM SEWER



THE NOTES, CONVENTIONAL SIGNS, AND ABBREVIATIONS ARE ASSOCIATED WITH EACH TRANSPORTATION PROJECT PLAT FOR PROJECT 1533-00-20

NOTES:

- POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), BUFFALO COUNTY, NAD83(2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.
- RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.
- DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO NEW REFERENCE LINES.
- PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.
- ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.
- PARCEL AND UTILITY IDENTIFICATION NUMBERS MAY NOT POINT TO ALL AREAS OF ACQUISITION, AS NOTED ON THE TPP DETAIL PAGES.
- INFORMATION FOR THE BASIS OF EXISTING HIGHWAY RIGHT-OF-WAY POINTS OF REFERENCE AND ACCESS CONTROL ARE LISTED ON THE TPP DETAIL PAGES.
- FOR CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN EAU CLAIRE, WISCONSIN.
- A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLES) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.
- A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHT TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.
- AN EASEMENT FOR HIGHWAY PURPOSES (HE), AS LONG AS SO USED, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE.
- ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

PROJECT NUMBER 1533-00-20 -4.01
SHEET 2 of 2
AMENDMENT NO: _____

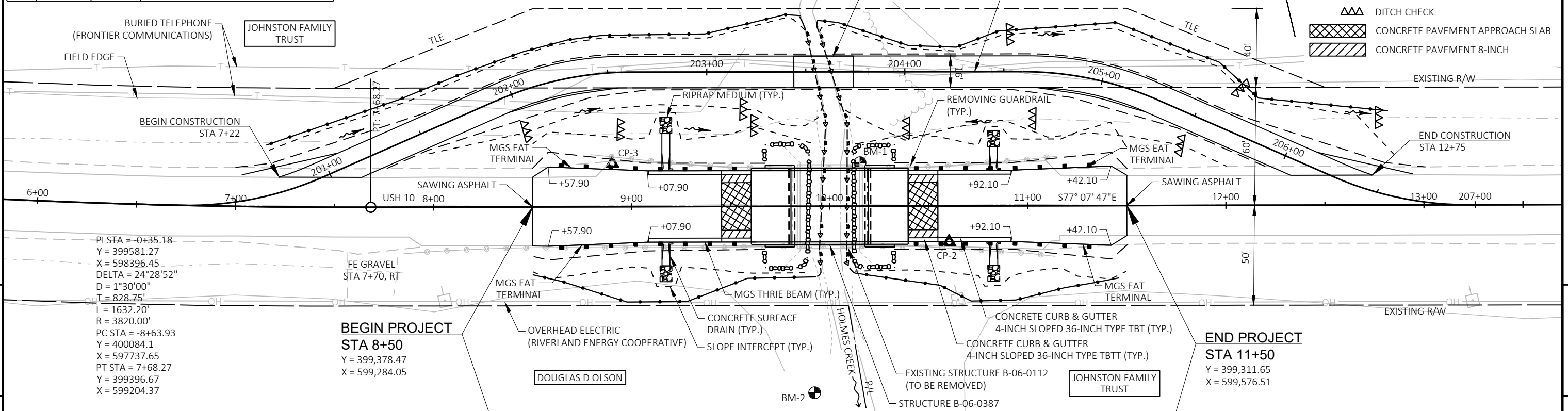
BENCHMARKS			
NO.	STATION	ELEV.	DESCRIPTION
BM-1	10+15, 22' LT	807.36	CHISELED '4' IN NE WING
BM-2	9+92, 94' RT	802.45	POLE NAILS IN 18" ELM
BM-3	9+34, 141' LT	806.56	10" SPIKE IN 8" DIA. COTTON WOOD

CONTROL POINTS					
NO.	STATION	ELEV.	DESCRIPTION	Y	X
CP-2	10+60, 18' RT	806.56	PK NAIL	399,313.99	599,484.94
CP-3	8+90, 22' LT	807.43	PK NAIL	399,390.73	599,328.12

BM-3

LEGEND

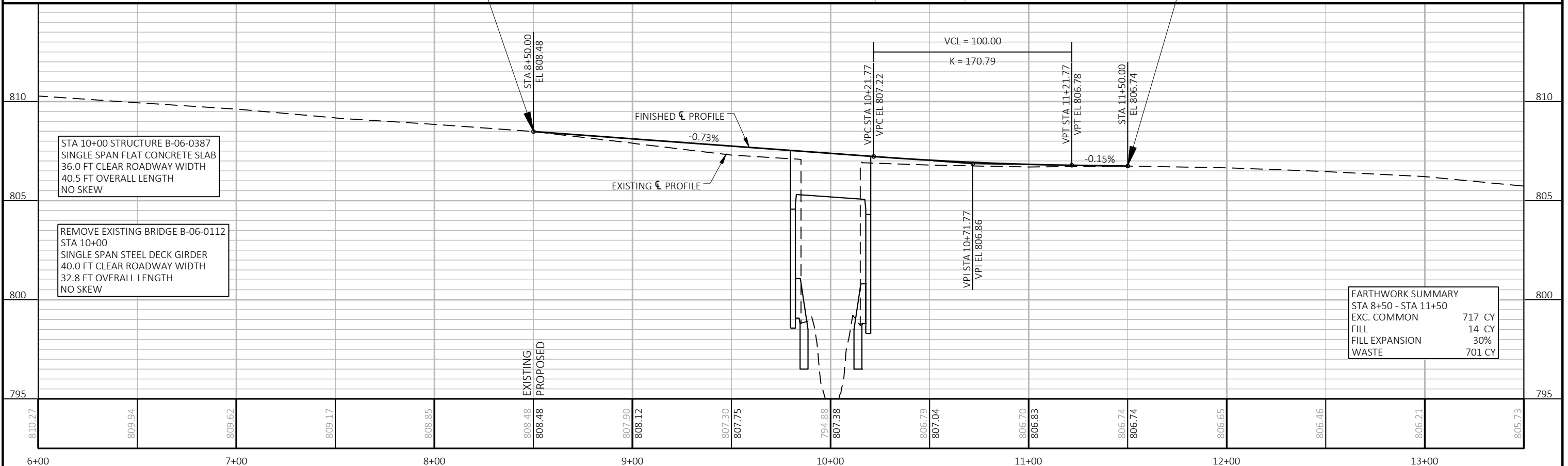
- RIPRAP HEAVY
- SILT FENCE
- TURBIDITY BARRIER
- FLOW ARROW
- DITCH CHECK
- CONCRETE PAVEMENT APPROACH SLAB
- CONCRETE PAVEMENT 8-INCH



PI STA = -0+35.18
 Y = 399581.27
 X = 598396.45
 DELTA = 24°28'52"
 D = 1°30'00"
 T = 828.75'
 L = 1632.20'
 R = 3820.00'
 PC STA = -8+63.93
 Y = 400084.1
 X = 597737.65
 PT STA = 7+68.27
 Y = 399396.67
 X = 599204.37

**BEGIN PROJECT
 STA 8+50**
 Y = 399,378.47
 X = 599,284.05

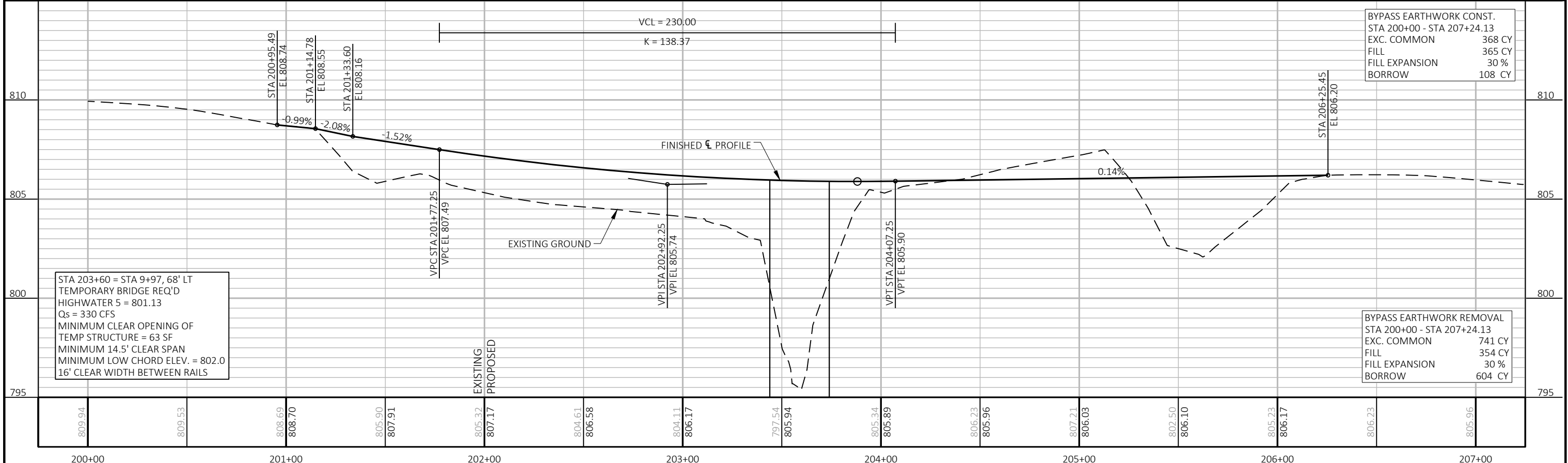
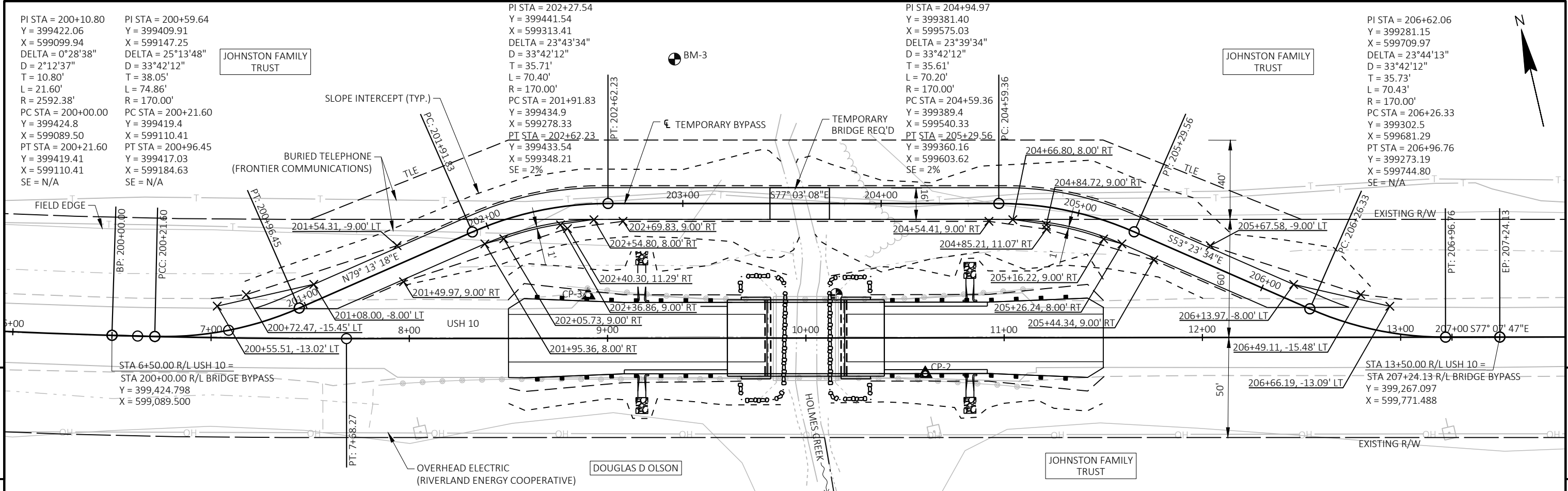
**END PROJECT
 STA 11+50**
 Y = 399,311.65
 X = 599,576.51



STA 10+00 STRUCTURE B-06-0387
 SINGLE SPAN FLAT CONCRETE SLAB
 36.0 FT CLEAR ROADWAY WIDTH
 40.5 FT OVERALL LENGTH
 NO SKEW

REMOVE EXISTING BRIDGE B-06-0112
 STA 10+00
 SINGLE SPAN STEEL DECK GIRDER
 40.0 FT CLEAR ROADWAY WIDTH
 32.8 FT OVERALL LENGTH
 NO SKEW

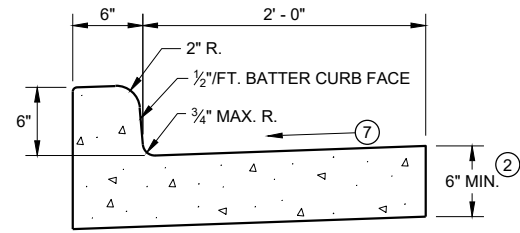
EARTHWORK SUMMARY STA 8+50 - STA 11+50	
EXC. COMMON	717 CY
FILL	14 CY
FILL EXPANSION	30%
WASTE	701 CY



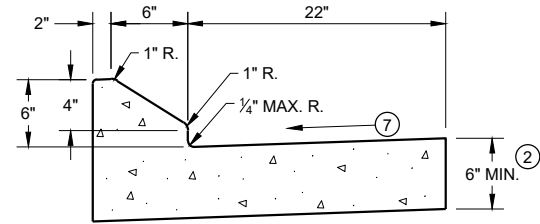
PROJECT NO: 1533-00-70 HWY: USH 10 COUNTY: BUFFALO PLAN AND PROFILE: TEMPORARY BYPASS SHEET: E

Standard Detail Drawing List

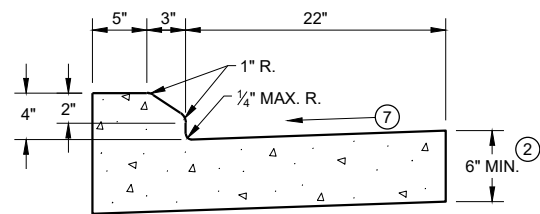
08D01-22A	CONCRETE CURB & GUTTER
08D01-22B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D02-07A	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-07B	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-07C	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
09G02-05A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
12A03-10	NAME PLATE (STRUCTURES)
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
13B02-09B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
13C01-19	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D31-03	TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY
15D33-06	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



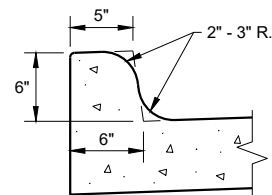
TYPES A^① & D



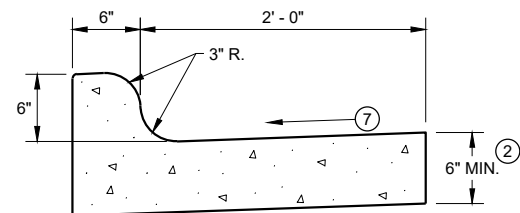
6" SLOPED CURB TYPES G^① & J



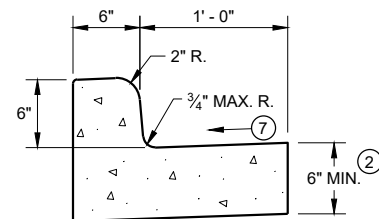
4" SLOPED CURB TYPES G^① & J



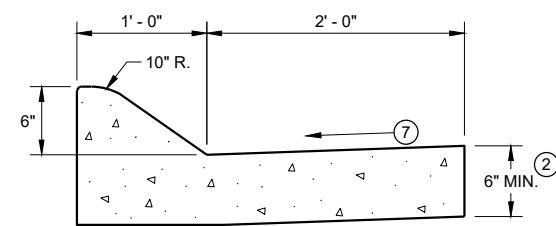
TYPES K^① & L
(OPTIONAL CURB SHAPE)



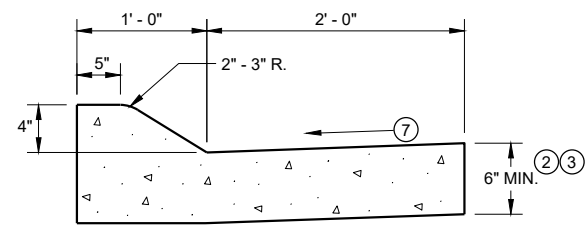
TYPES K^① & L
CONCRETE CURB AND GUTTER 30"



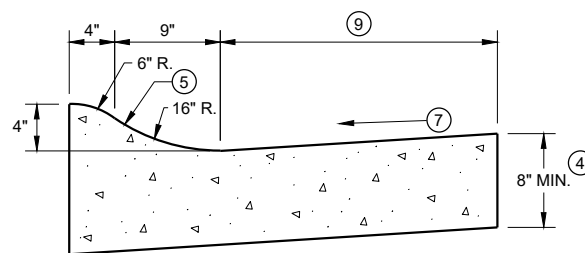
TYPES A^① & D
CONCRETE CURB AND GUTTER 18"



6" SLOPED CURB TYPES A^① & D

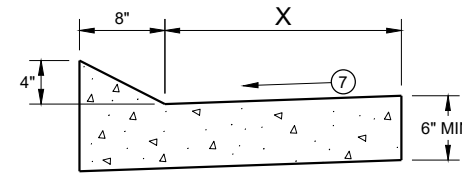


4" SLOPED CURB TYPES A^① & D
CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R^① & T

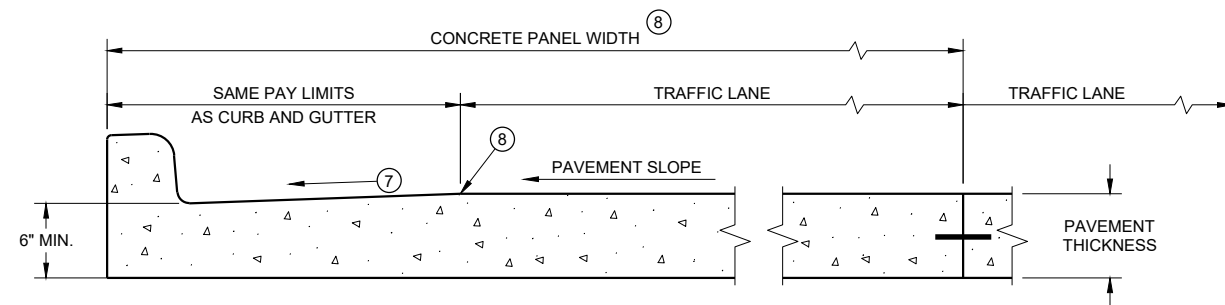
TBT & TBTT	X
30"	22"
36"	28"



TYPES TBT & TBTT^①
CONCRETE CURB AND GUTTER

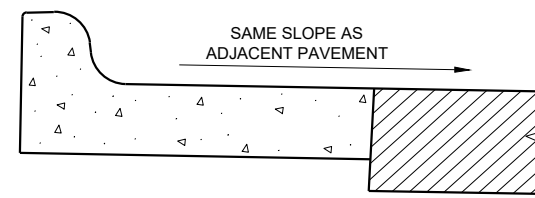
PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

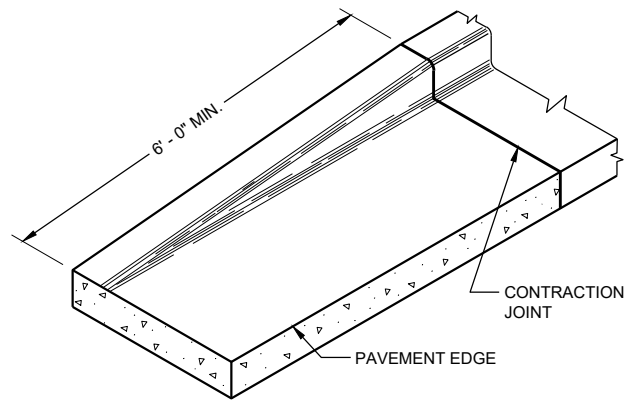
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

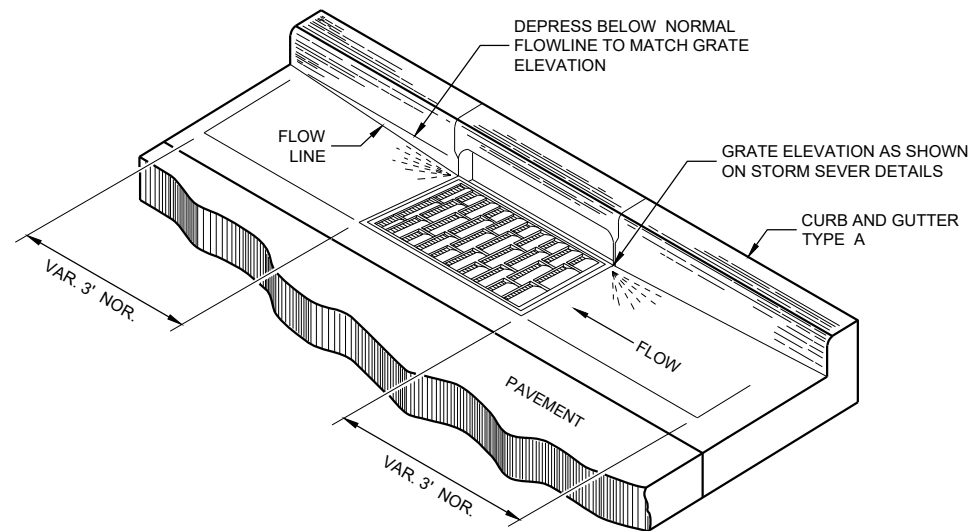
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES



END SECTION CURB AND GUTTER



DETAIL OF CURB AND GUTTER AT INLETS
(TYPICAL H INLET COVER SHOWN)

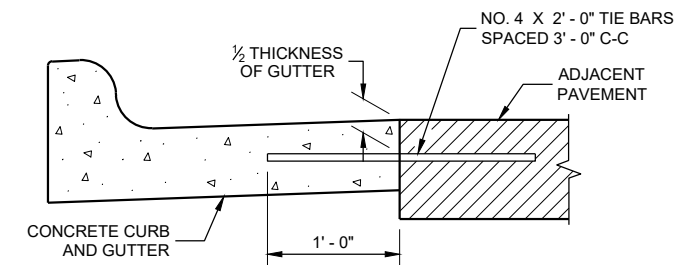
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

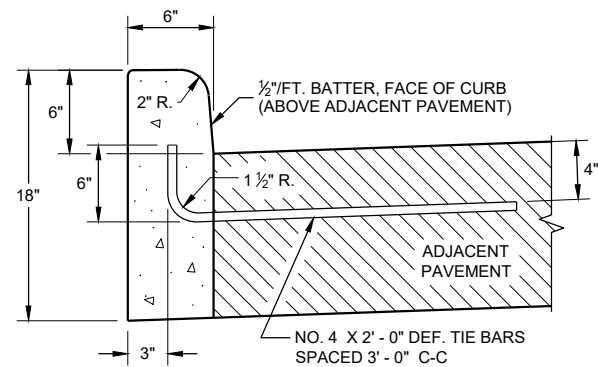
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

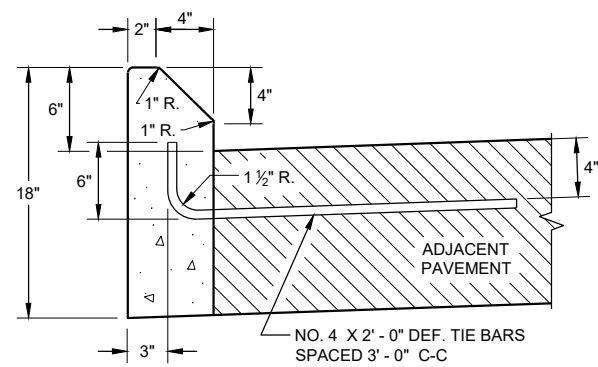
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



TYPICAL TIE BAR LOCATION ①

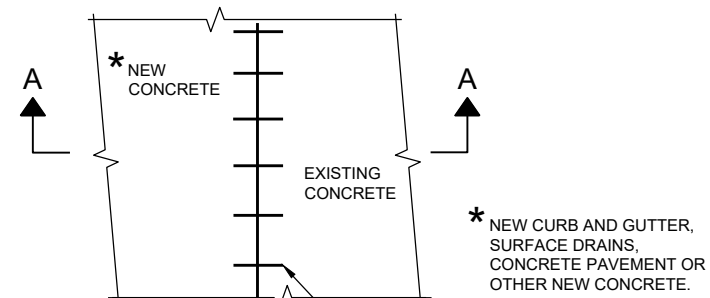


TYPES A ① & D

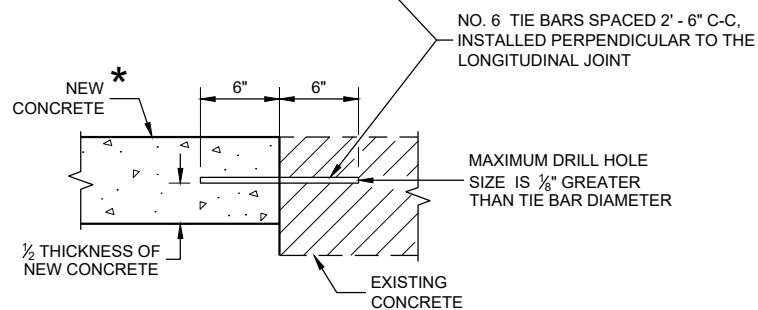


TYPES G ① & J

CONCRETE CURB

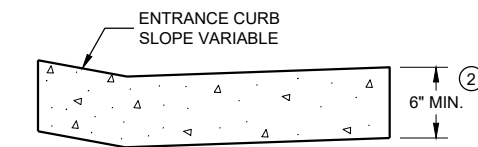


PLAN VIEW



SECTION A - A

TIE BARS DRILLED INTO EXISTING PAVEMENT



DRIVEWAY ENTRANCE CURB ⑨
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA

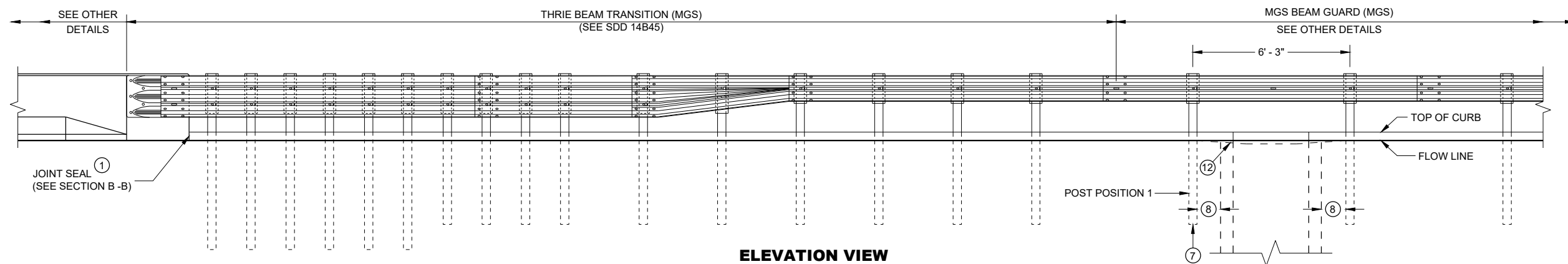
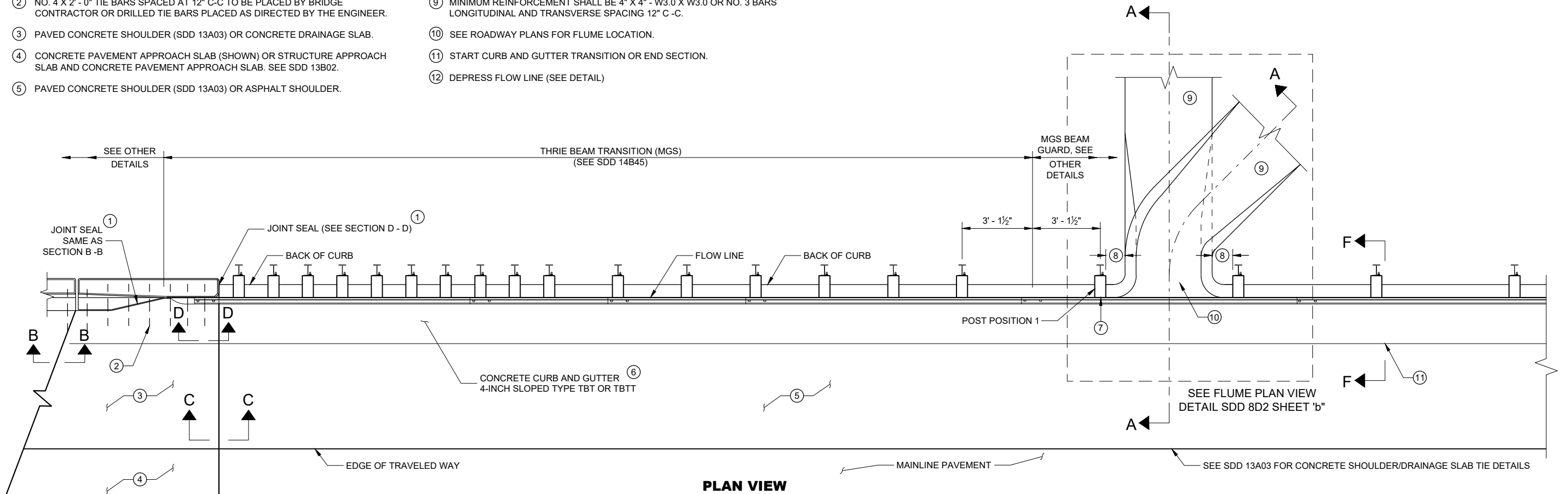
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.

- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)



**CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES**

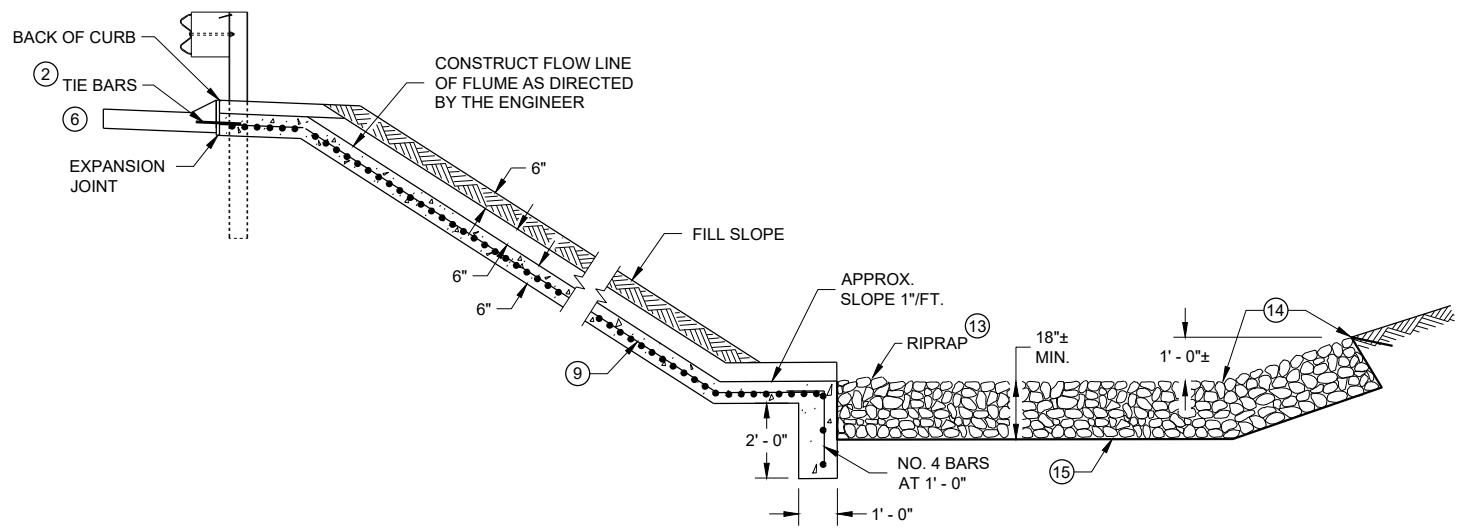
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

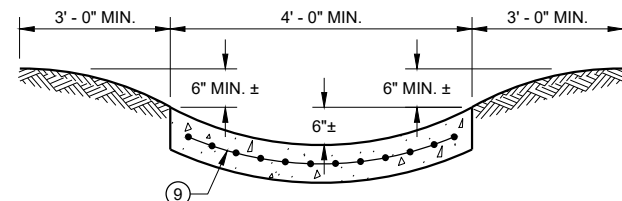
6

SDD 08D02 - 07a

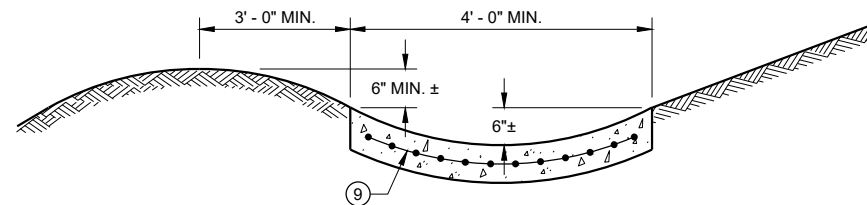
SDD 08D02 - 07a



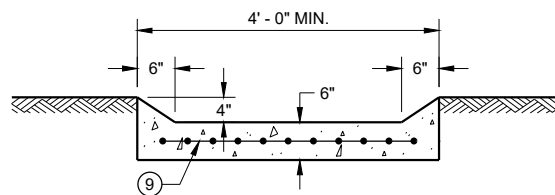
SECTION A - A



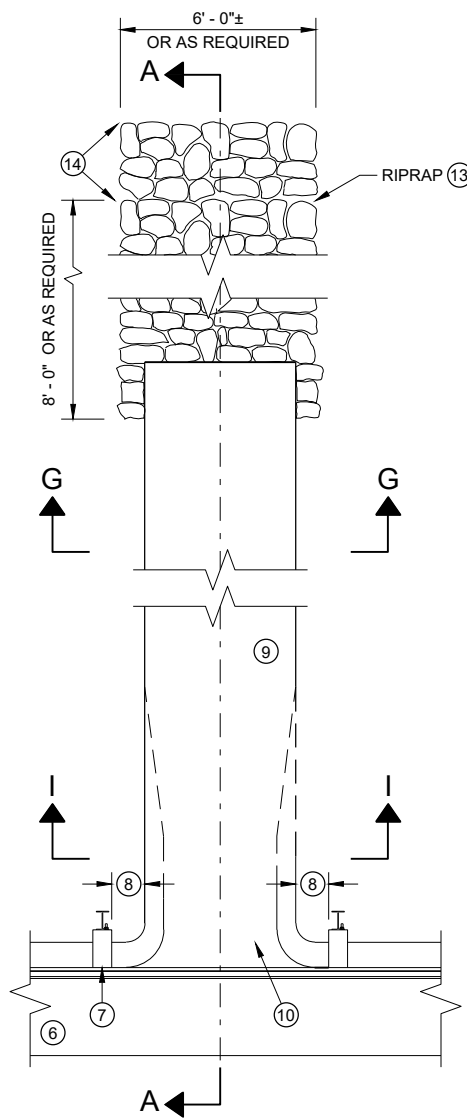
SECTION G - G



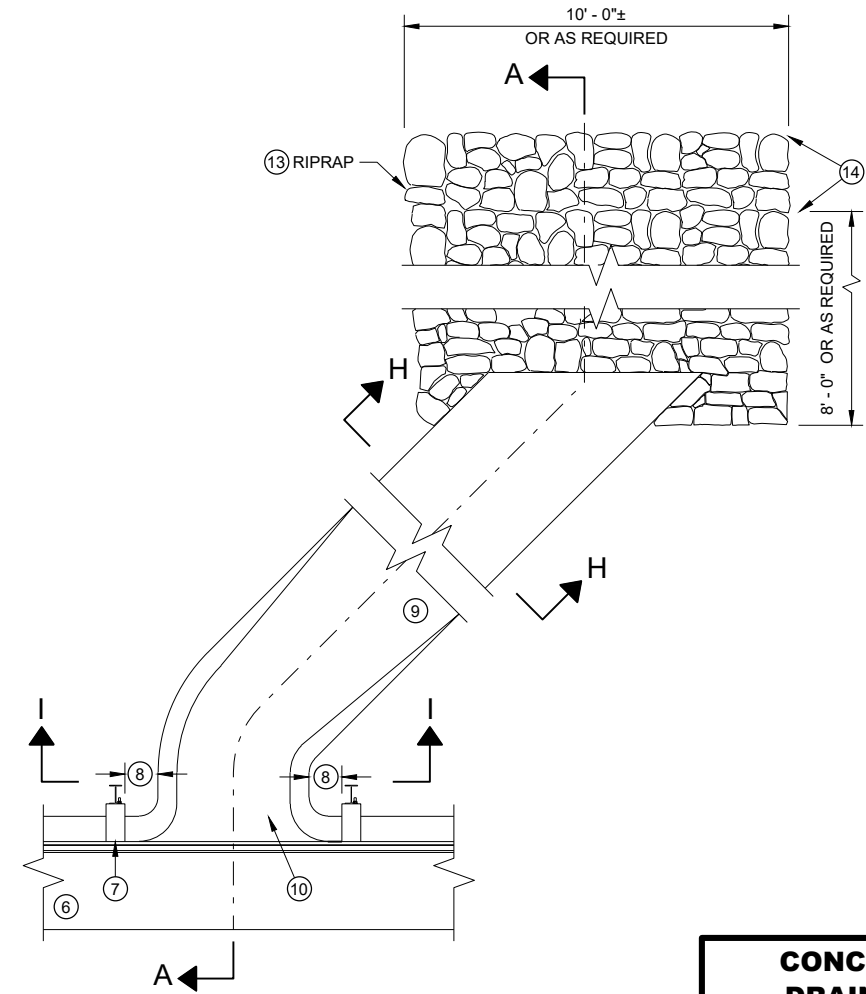
SECTION H - H



SECTION I - I



PLAN VIEW PERPENDICULAR FLUME



PLAN VIEW SKEWED FLUME

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C -C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH AS REQUIRED.
- ⑮ GEOTEXTILE FABRIC TYPE HR.

CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES

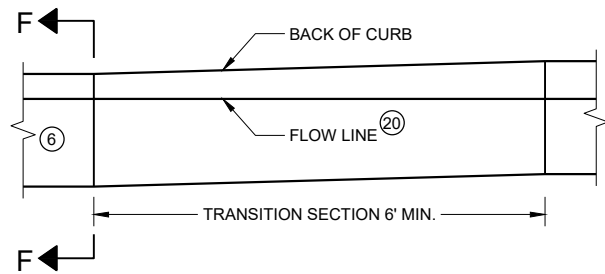
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

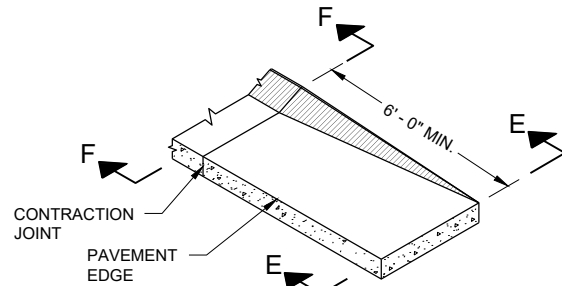
6

SDD08D02 - 07b

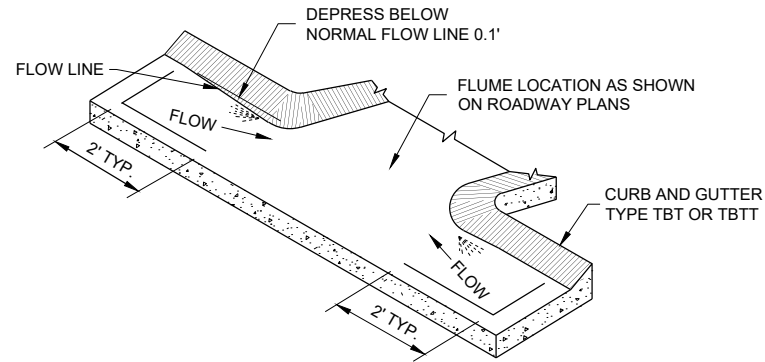
SDD08D02 - 07b



**CURB AND GUTTER TRANSITION SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



**CURB AND GUTTER END SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



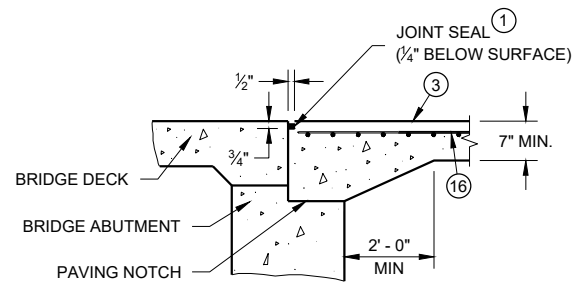
**CURB AND GUTTER FLOW LINE DEPRESSION
AT FLUMES CONCRETE CURB AND GUTTER
4-INCH SLOPED 36 INCH TYPE TBT OR TBTT**

GENERAL NOTES

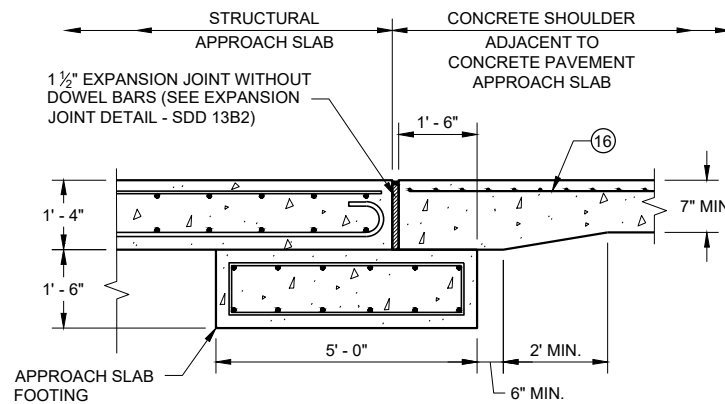
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

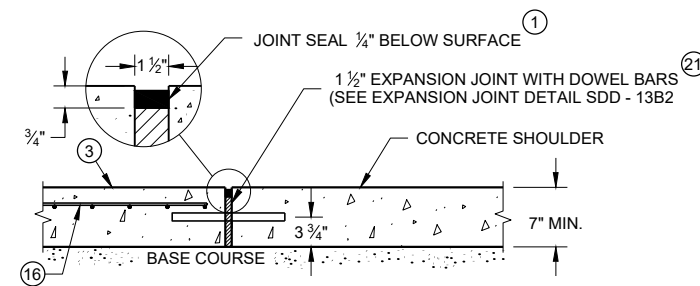
- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑮ GEOTEXTILE FABRIC TYPE HR.
- ⑯ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑰ MSG THRIE BEAM TRANSITION POST 1. SEE SDD 14B45 FOR ADDITIONAL CONSTRUCTION DETAILS AND ACCEPTABLE MATERIALS.
- ⑱ MAINTAIN WIDTH, THICKNESS AND CROSS SLOPE OF ADJACENT TYPE TBT OR TBTT CURB. SEE NOTE 6 FOR TIE BAR SPACING.
- ⑲ ALIGN FACE OF POST BLOCK WITH FLOW LINE.
- ⑳ MAINTAIN FLOW LINE AT EDGE OF PAVEMENT/FACE OF BEAM GUARD AS APPLICABLE.
- ㉑ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING HMA PAVEMENTS.



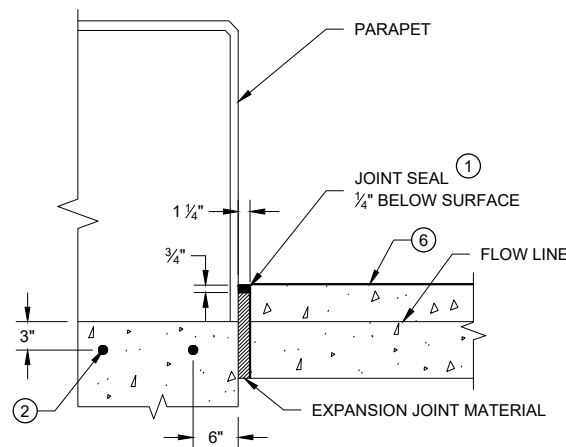
SECTION B-B



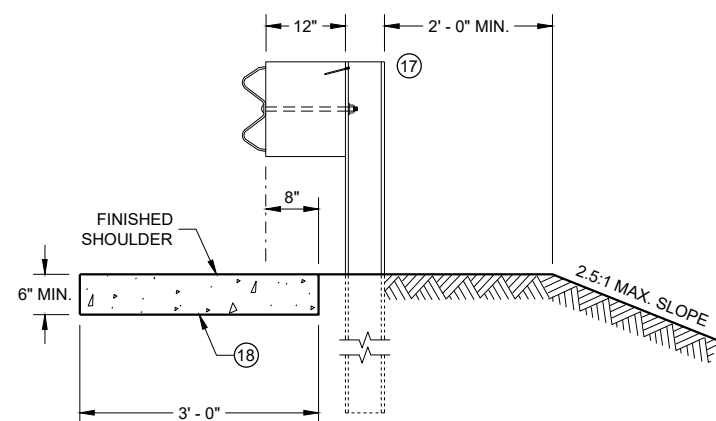
**SECTION C - C
JOINT DETAIL FOR BRIDGE WITH STRUCTURAL
APPROACH SLAB AND CONCRETE APPROACH SLAB**



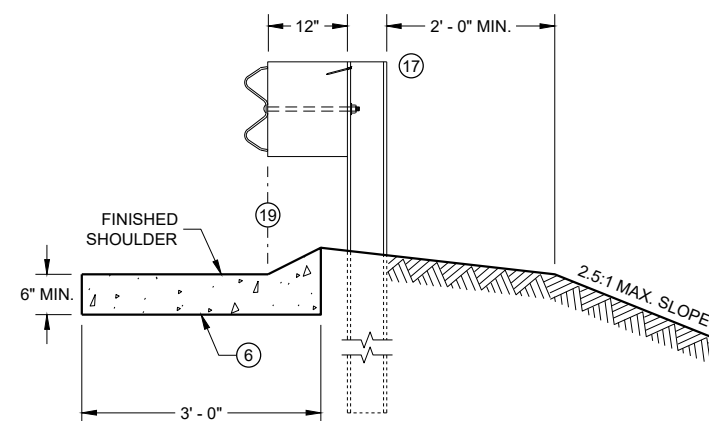
**SECTION C - C
JOINT DETAIL FOR BRIDGE APPROACH
WITH CONCRETE SHOULDERS**



SECTION D - D



SECTION E - E



SECTION F - F

6

6

SDD08D02 - 07C

SDD08D02 - 07C

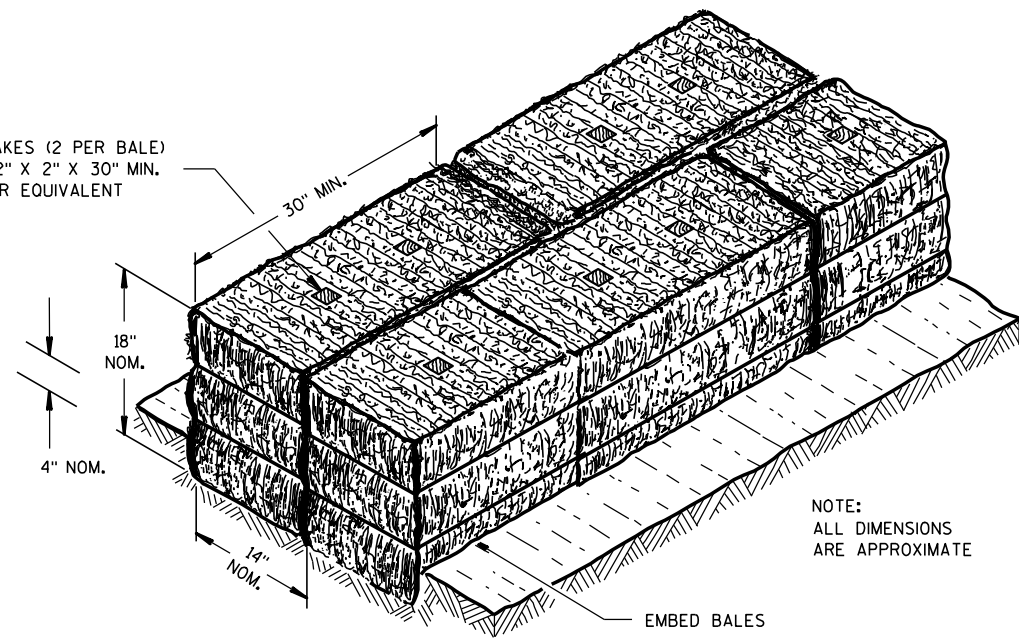
**CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA

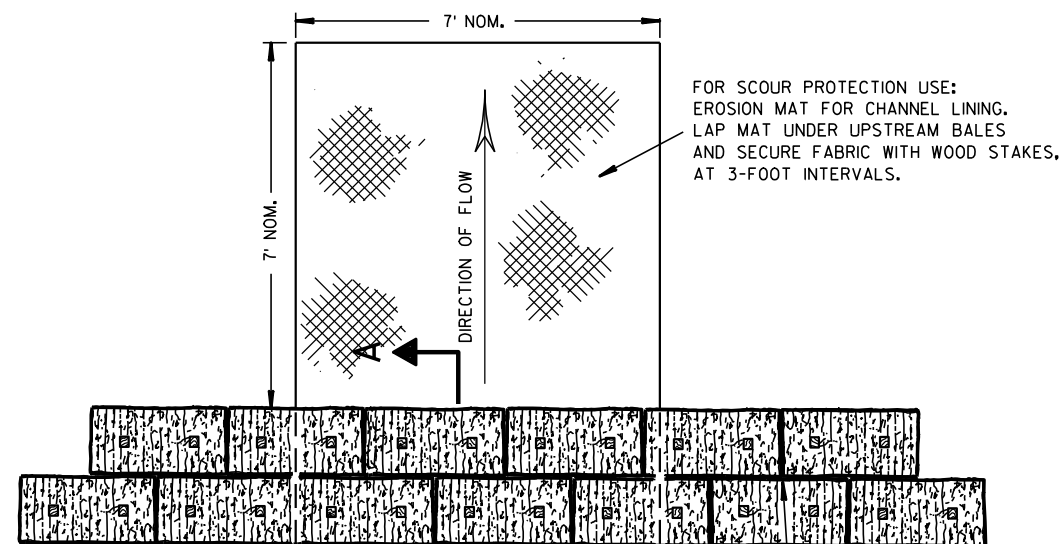
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

EMBED BALES

SECTION A-A

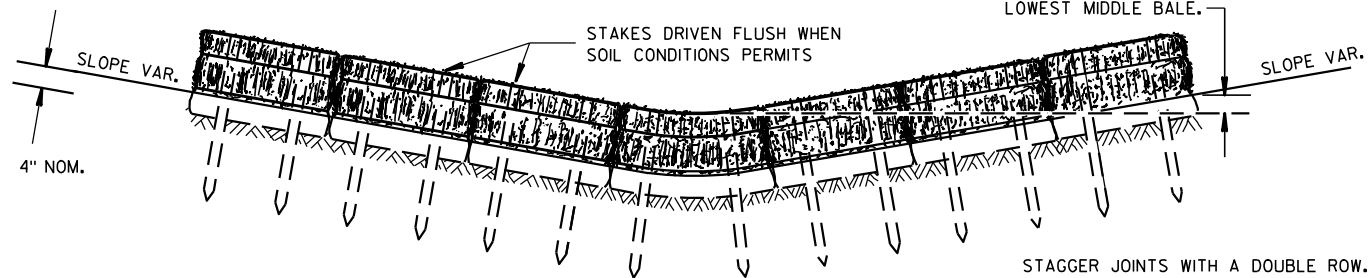


FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

PLAN VIEW

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



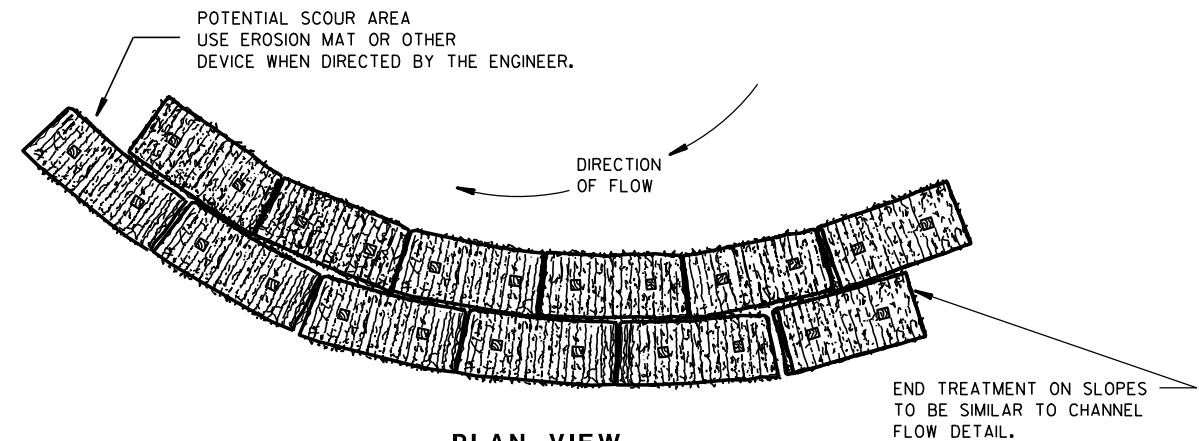
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

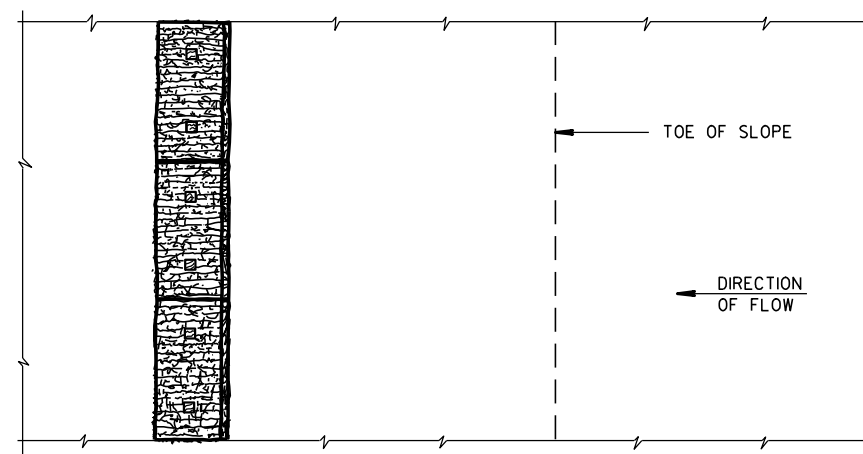
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

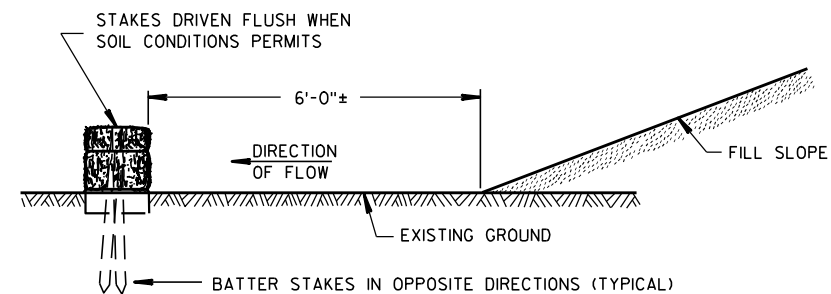


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

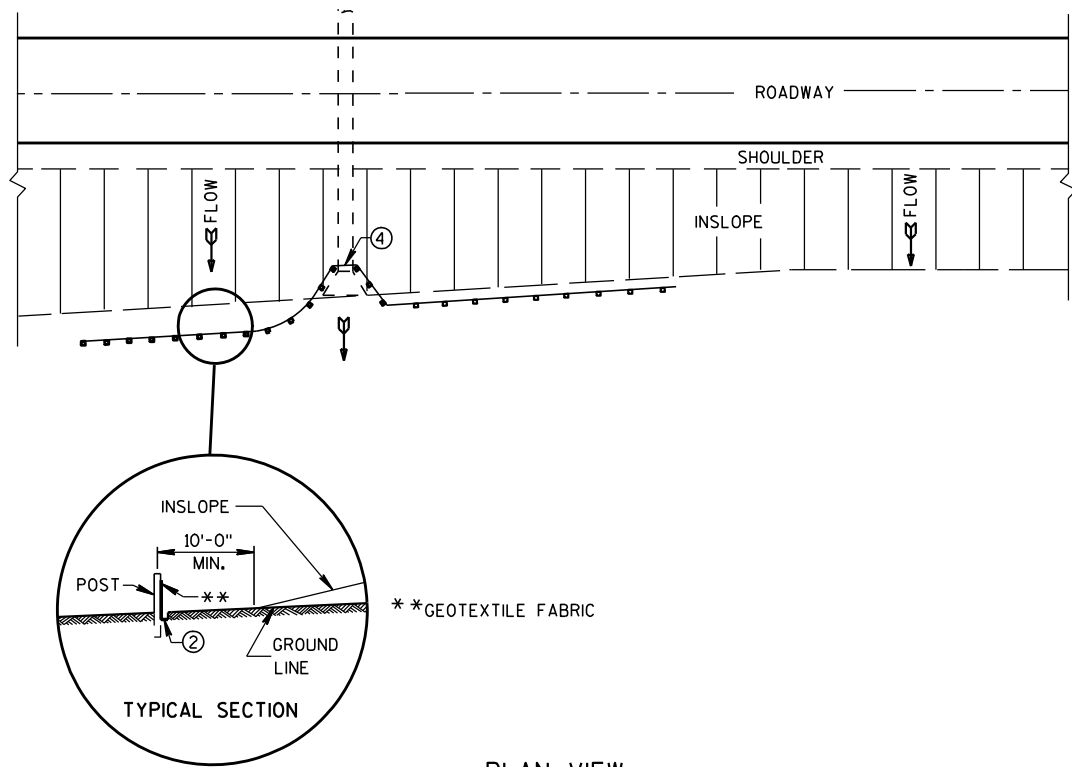
WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

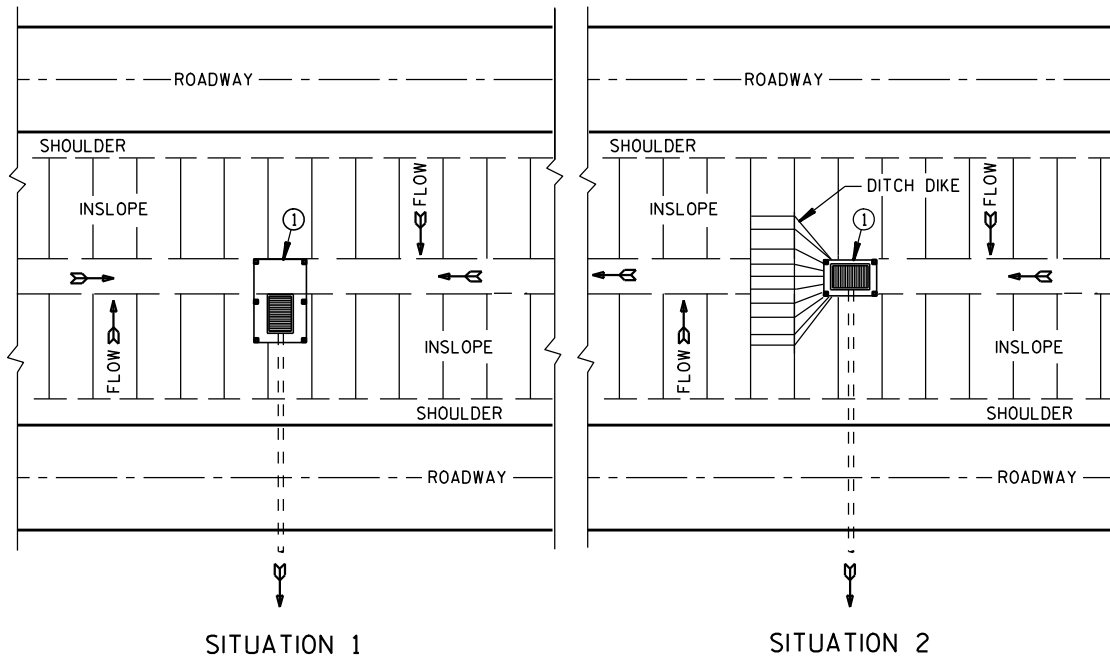
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
 6/04/02 /S/ Beth Canestra
 DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
 FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

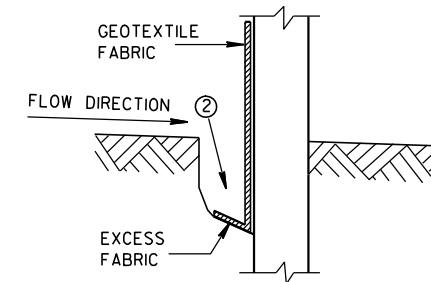


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

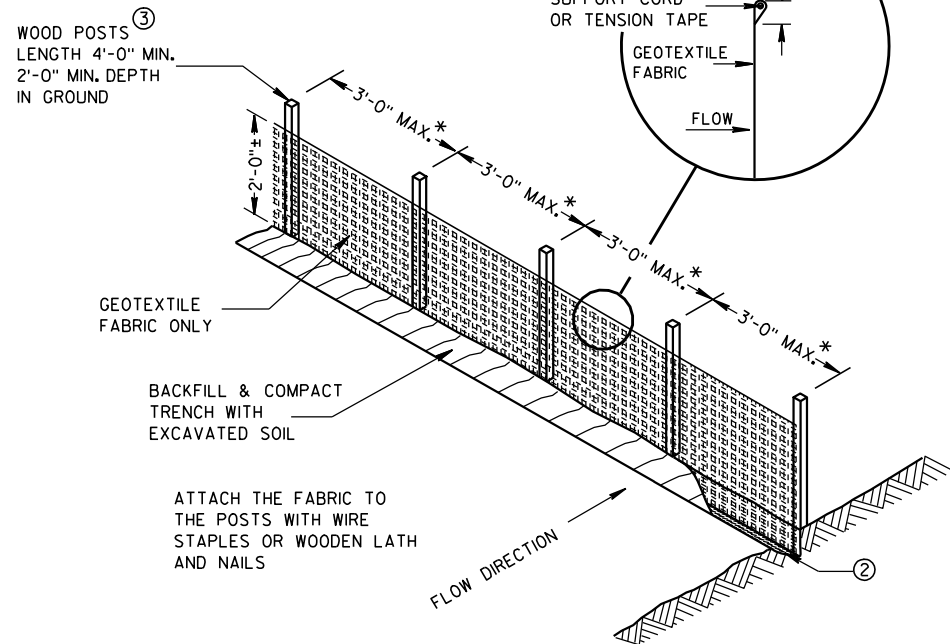
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



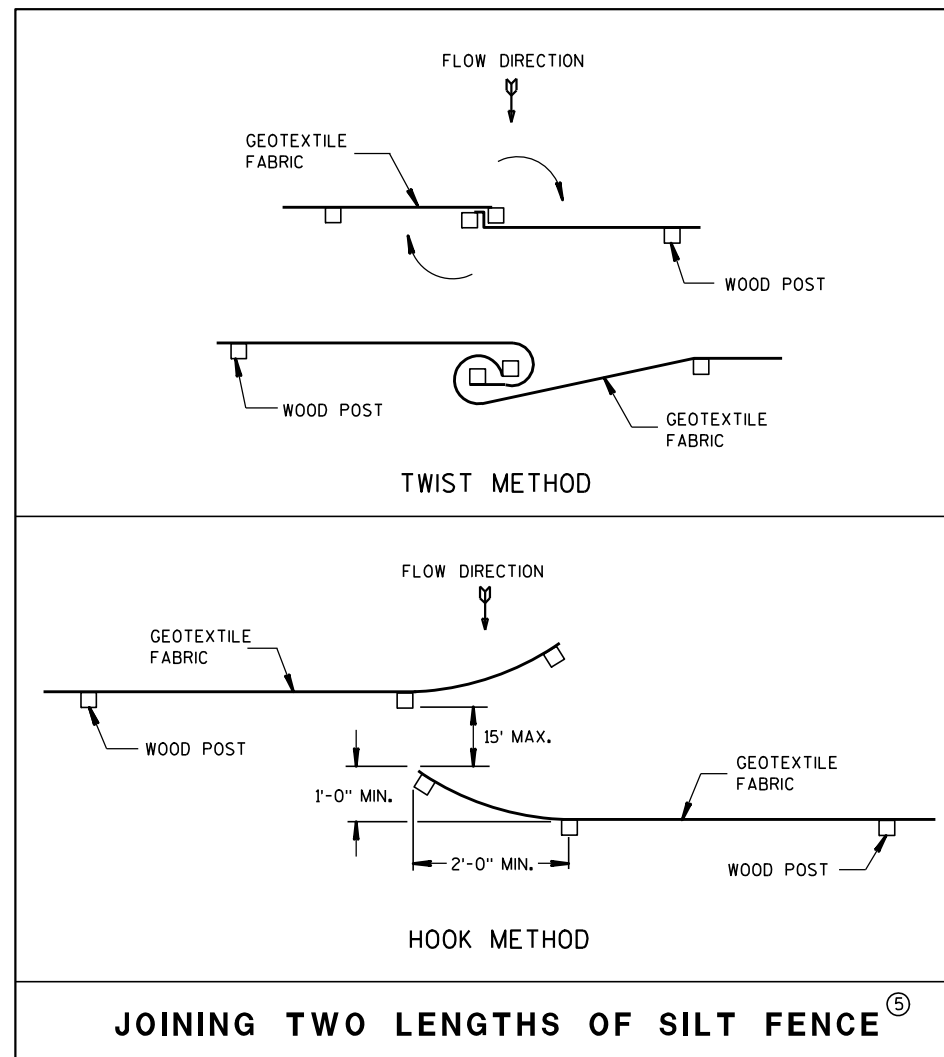
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

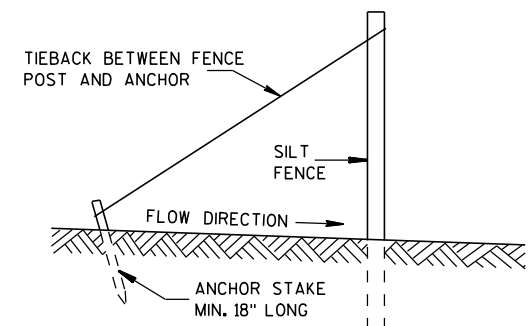


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

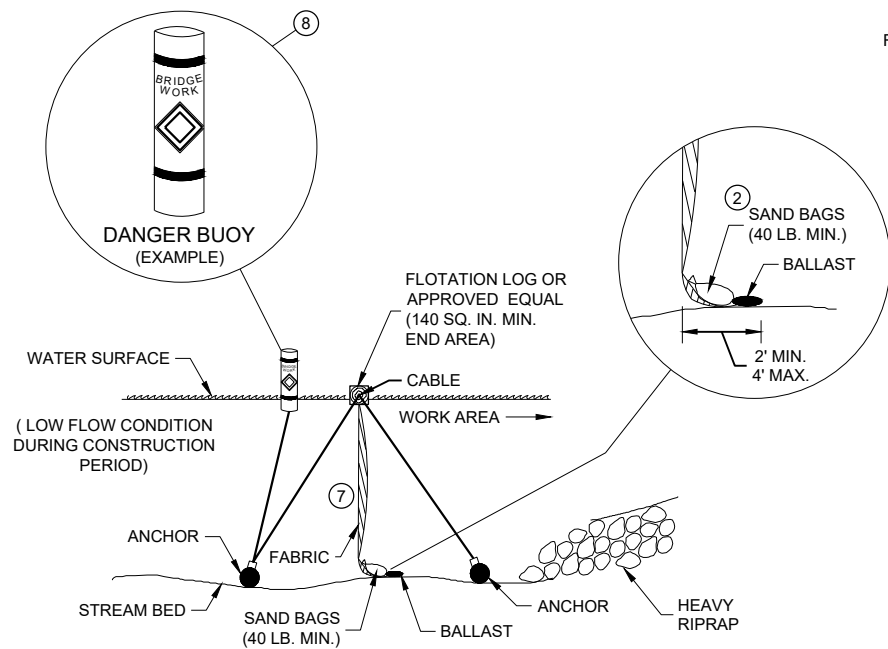


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

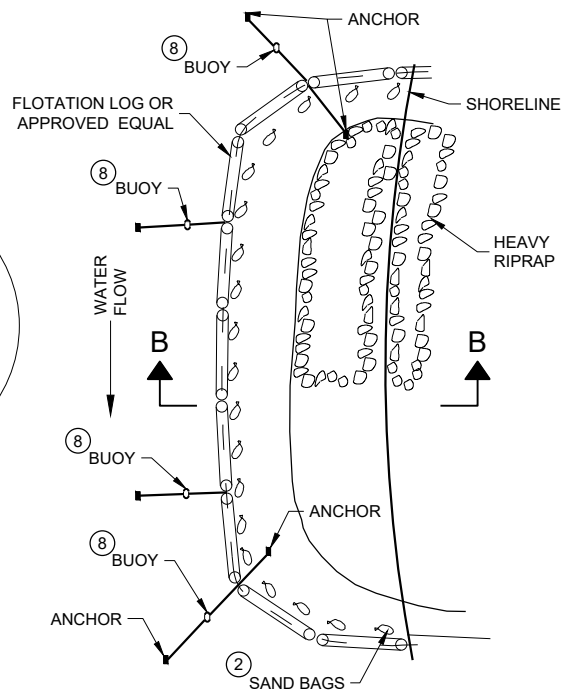
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

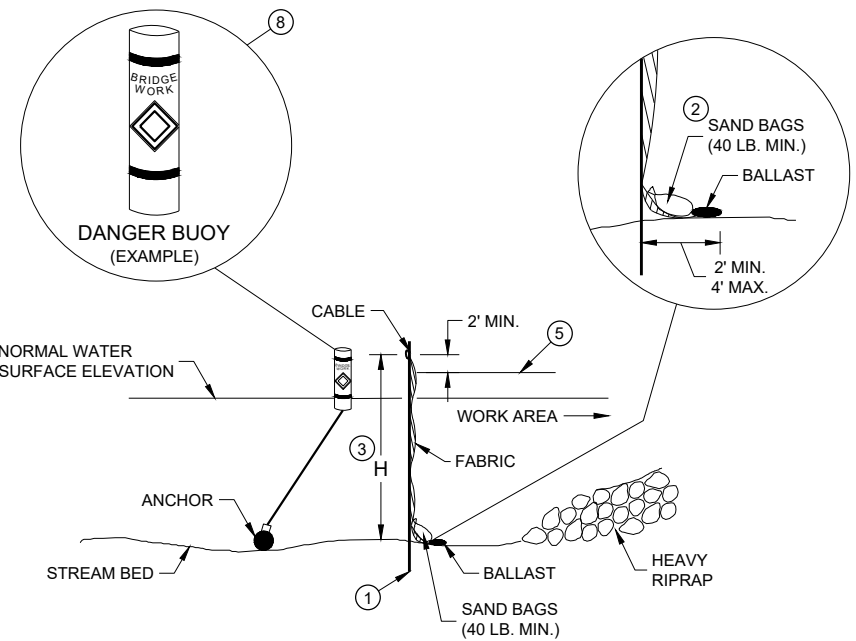


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

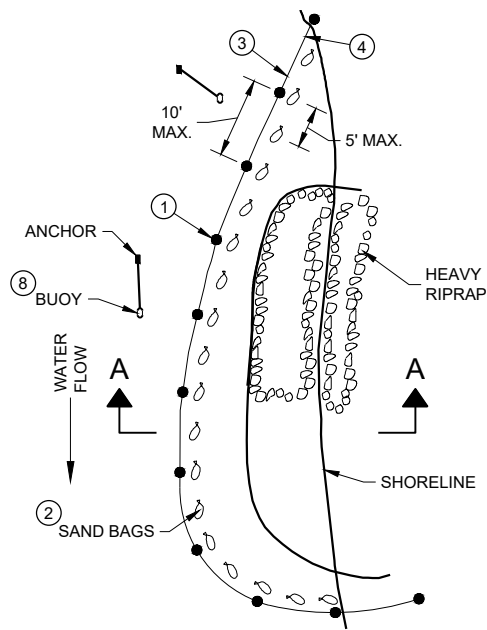


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

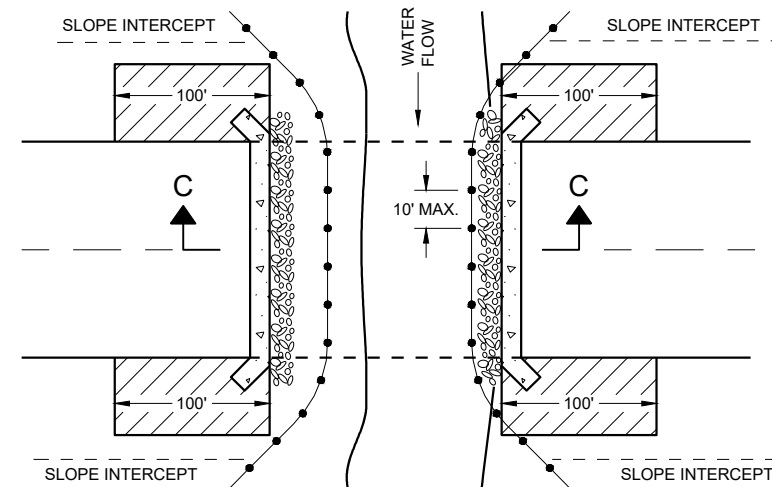
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

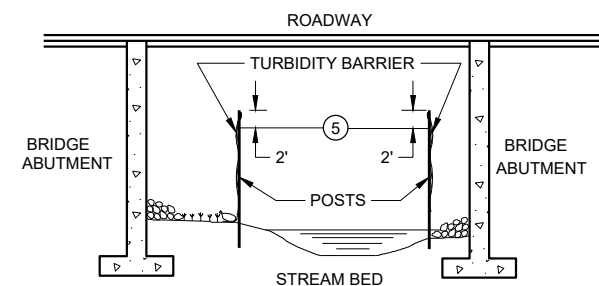
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

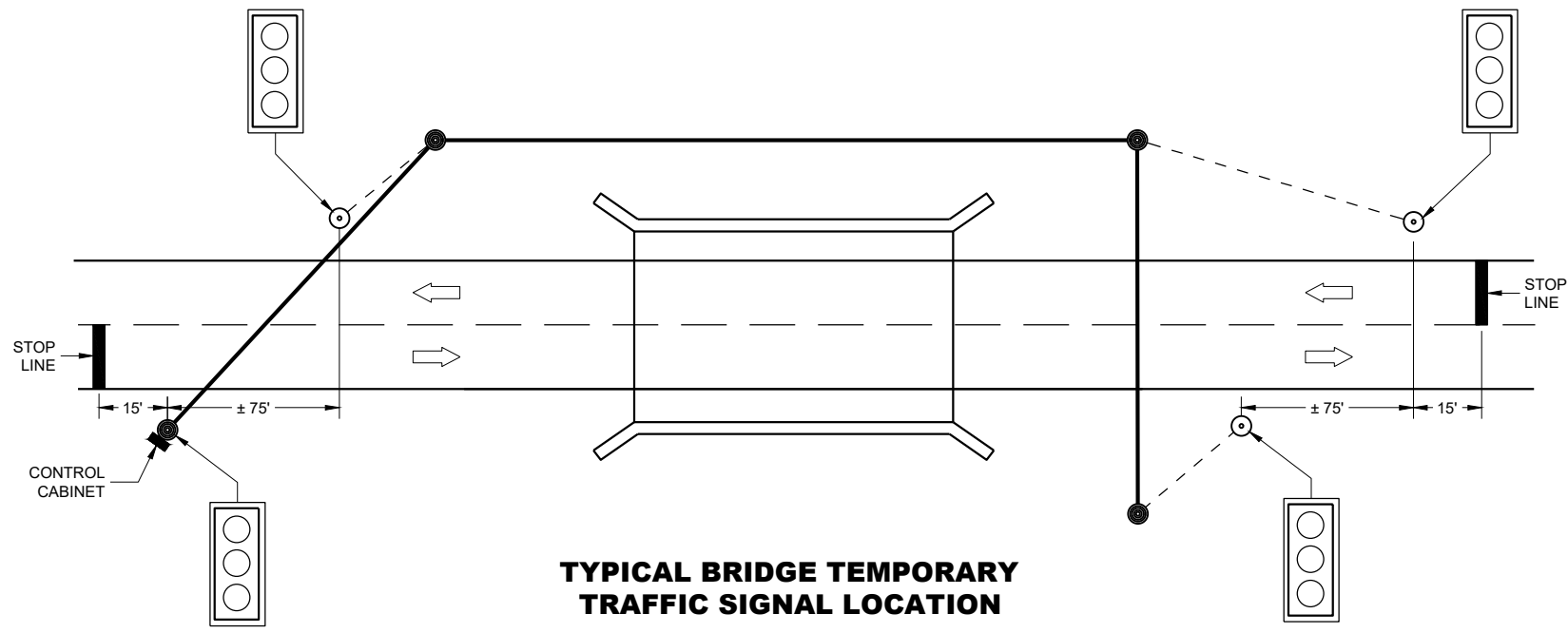
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

LEGEND

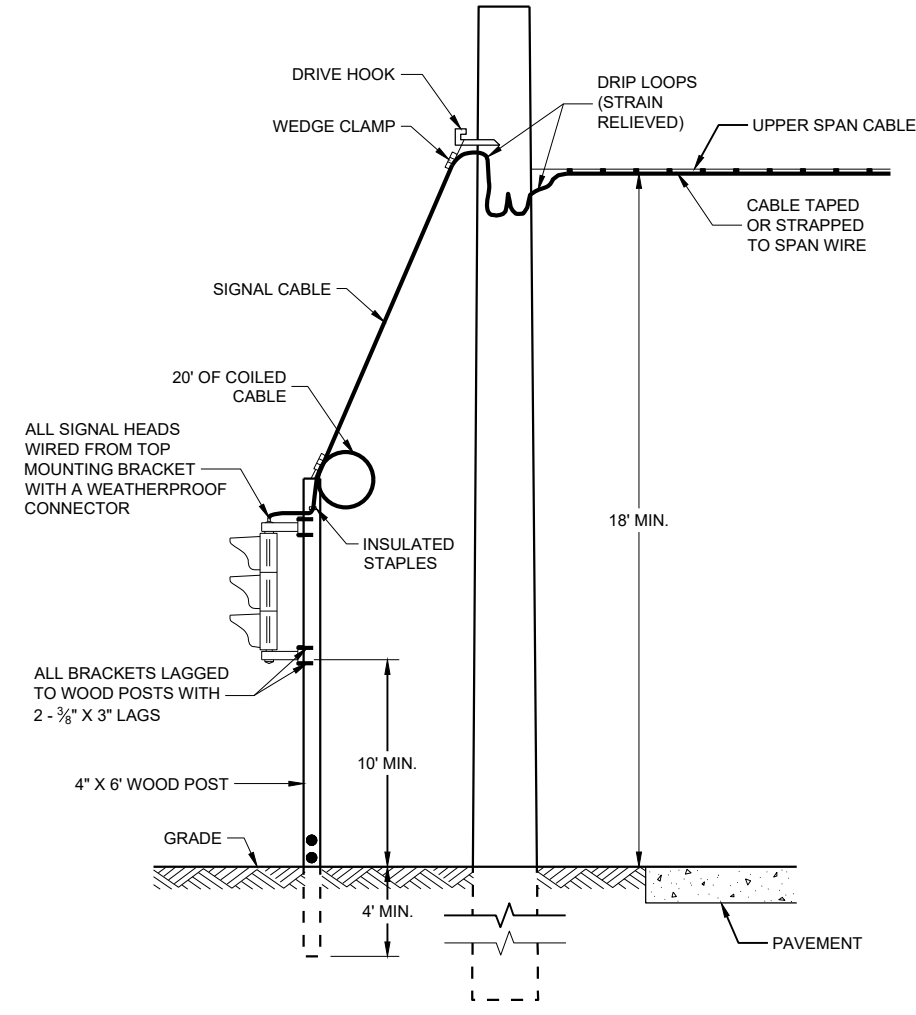
- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- - - SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER

➔ DIRECTION OF TRAFFIC

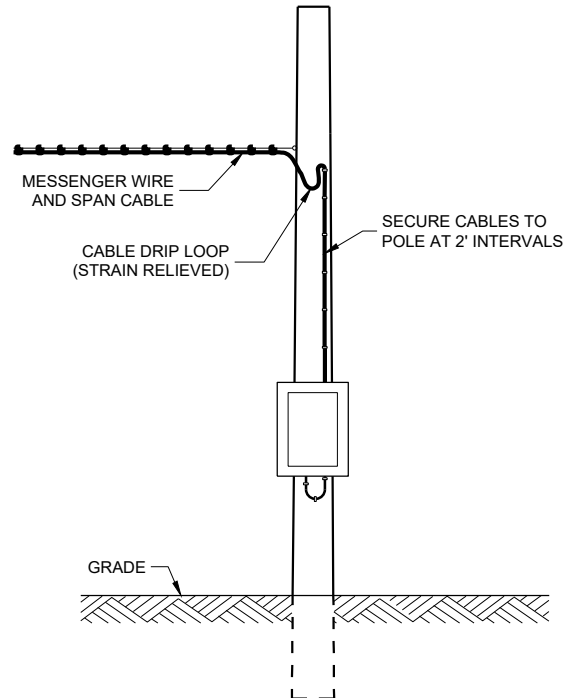
LED TRAFFIC SIGNAL WITH BACKPLATE
3-12"

GENERAL NOTES

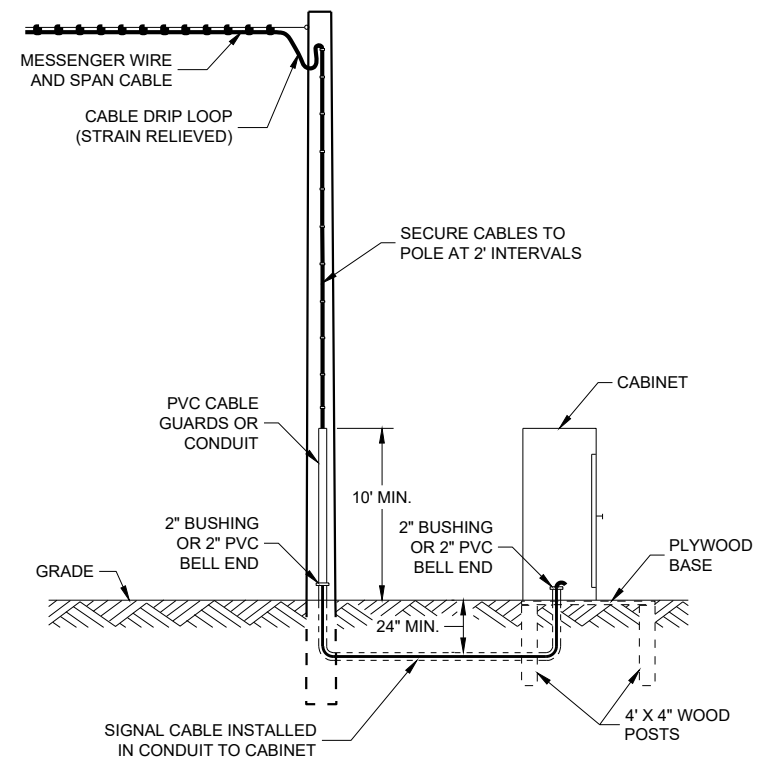
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.
- POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAY BE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.
- WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.
- WOOD POLES (NON-BREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).
- WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.
- VERTICAL CLEARANCE ETC. PER NEC.
- TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.
- EACH TRAFFIC SIGNAL SHALL HAVE A BACKPLATE.
- SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL DROP TO TRAFFIC SIGNAL FACE



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

MINIMUM POLE LENGTHS	CLASS	POLE BURIAL DEPTHS
25'	V	5'
30'	V	6'
35'	IV	7'
40'	IV	8'
45'	IV	9'

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE*
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/CURBS	2 FT

* NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Ahmet Demirelek
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

6

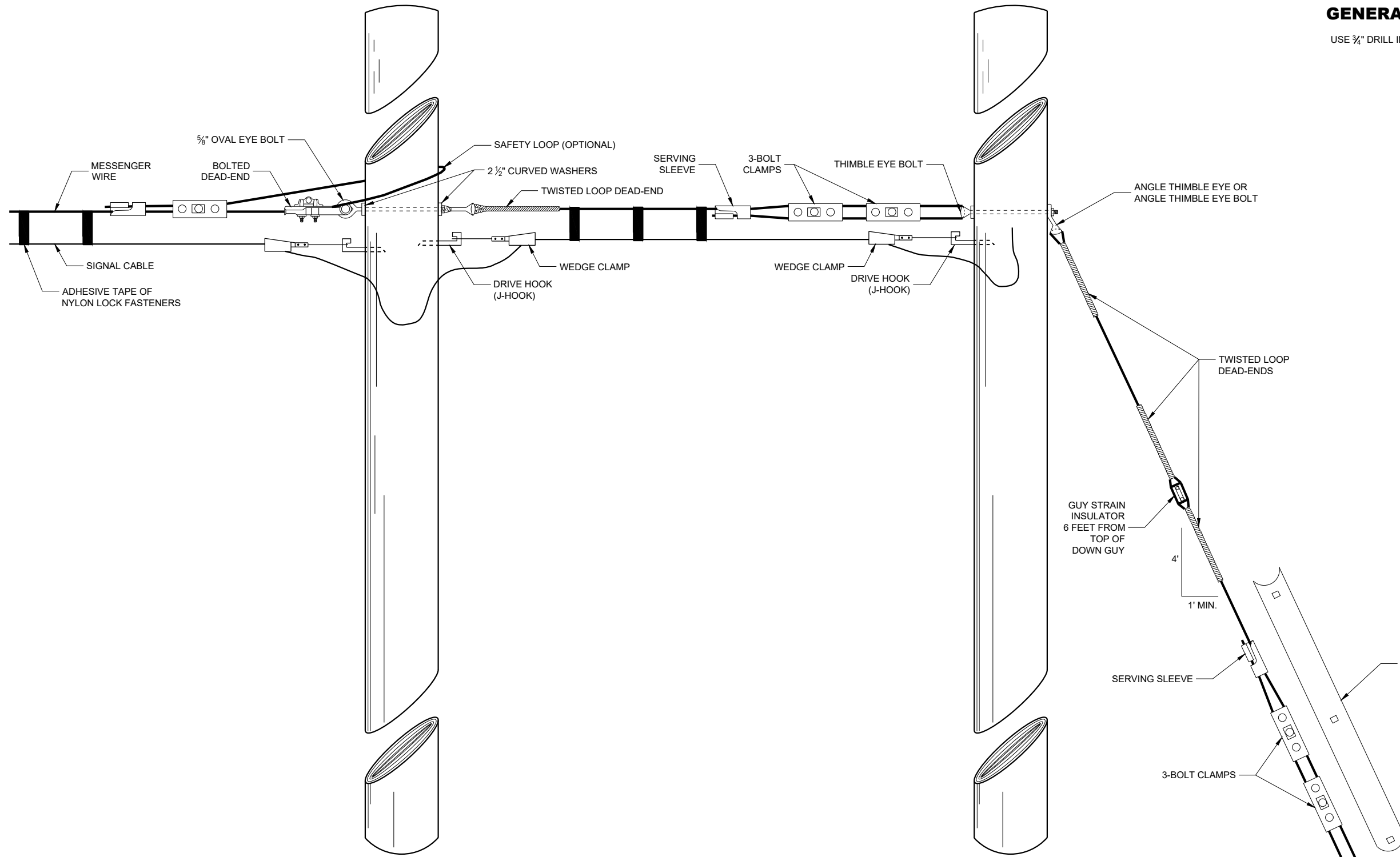
6

SDD09G02 - 05a

SDD09G02 - 05a

GENERAL NOTES

USE 3/4" DRILL IN WOOD POLE TO PROVIDE FOR 5/8" BOLTS.



SPAN WIRE POLE

GUY POLE

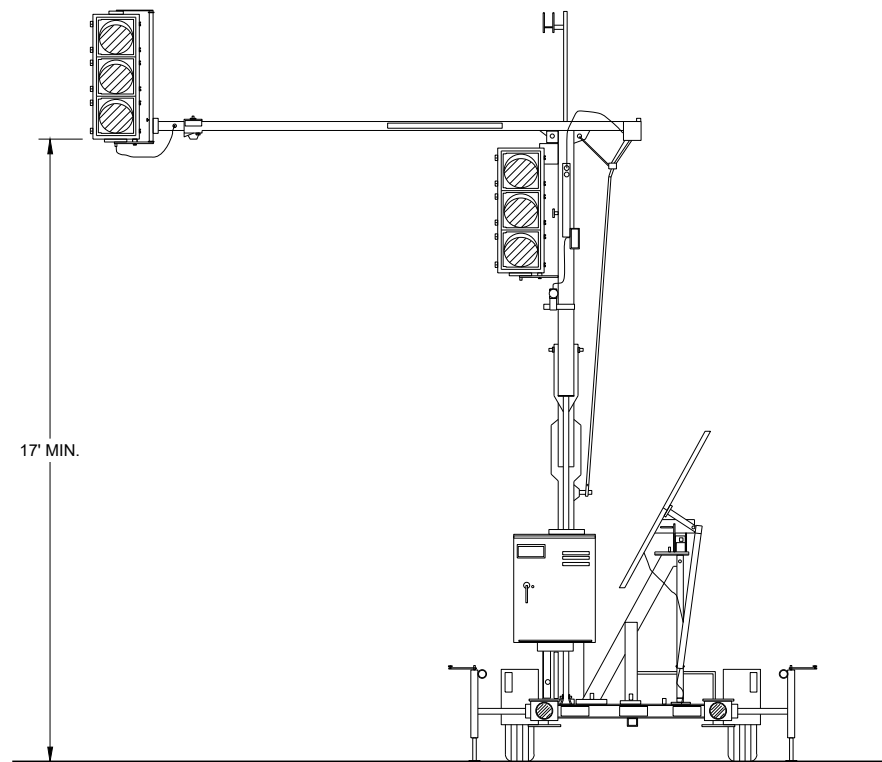
TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2015 /S/ Ahmet Demerbilek
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

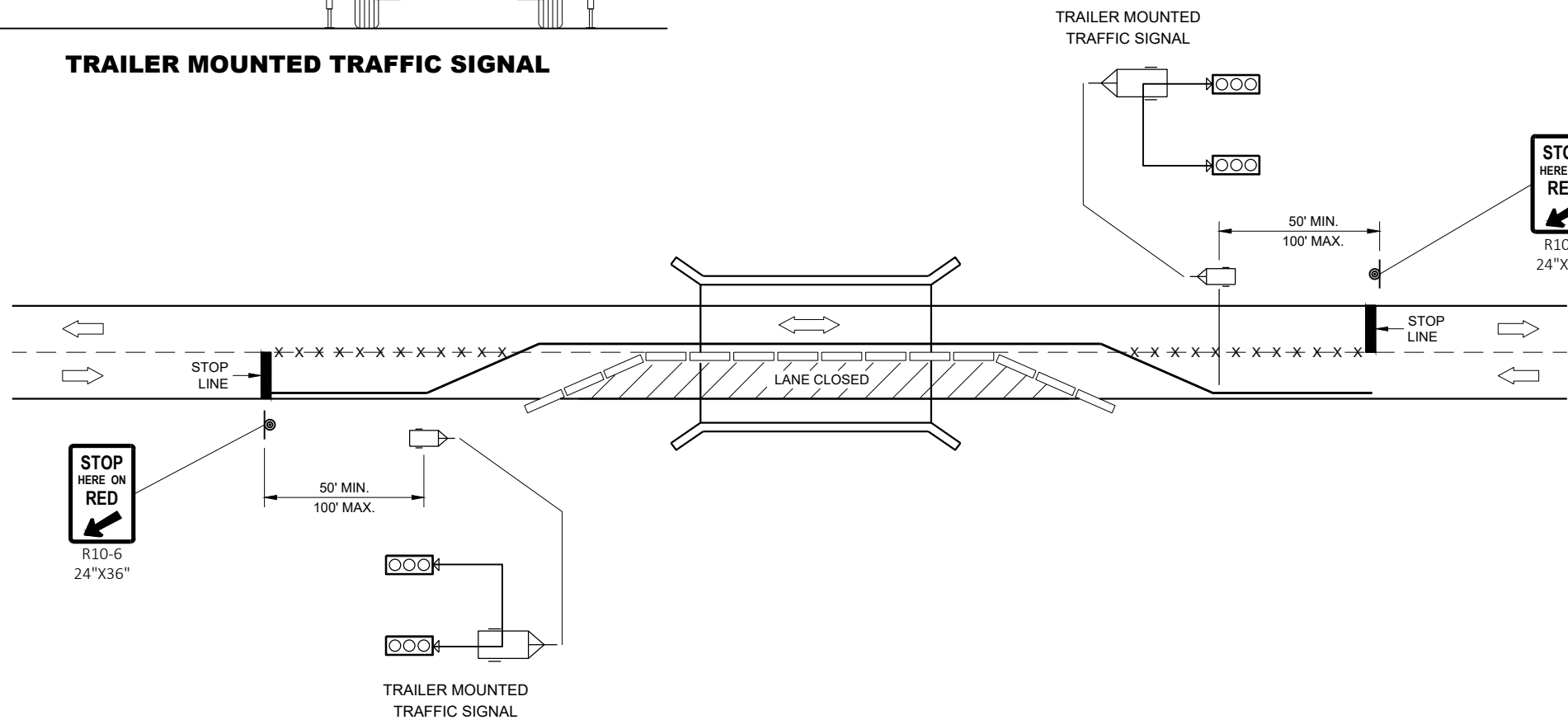


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES






DETAIL OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

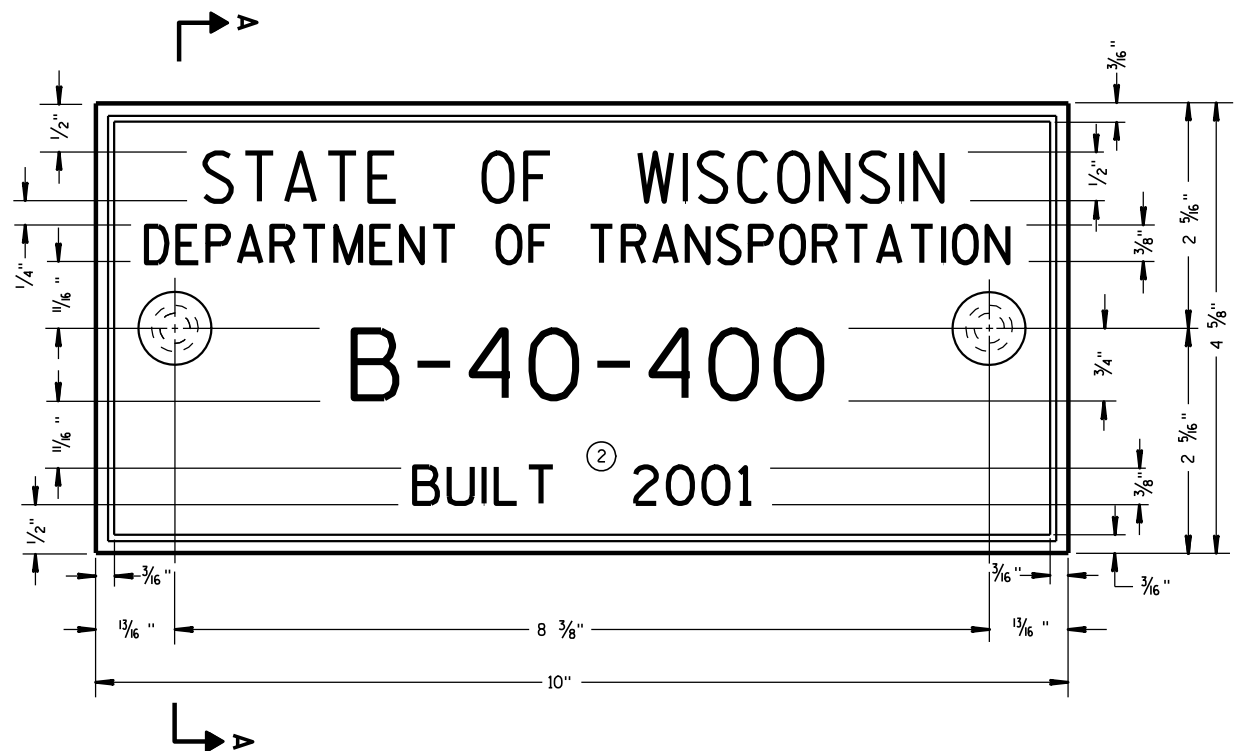
-  POST MOUNTED SIGN
-  TEMPORARY PRECAST CONCRETE BARRIER
-  TRAILER MOUNTED TRAFFIC SIGNAL
-  REMOVE PAVEMENT MARKINGS
-  DIRECTION OF TRAFFIC

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2015 /S/ Ahmet Demerbilek
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA



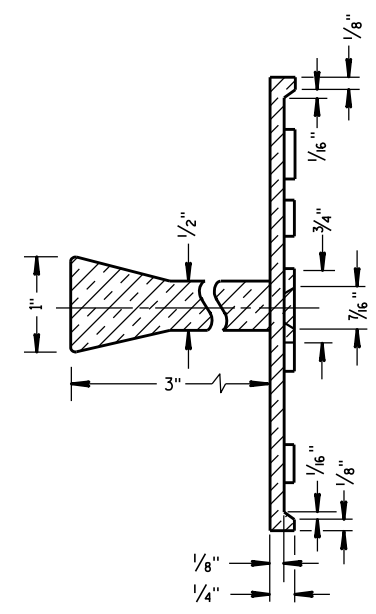
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

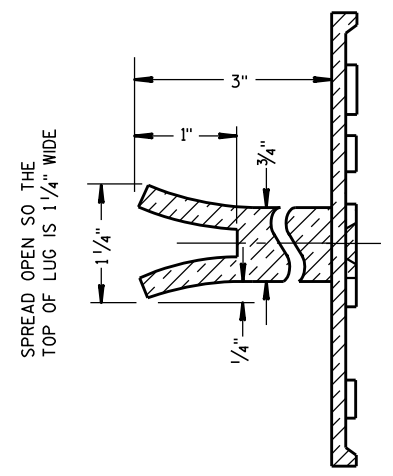
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



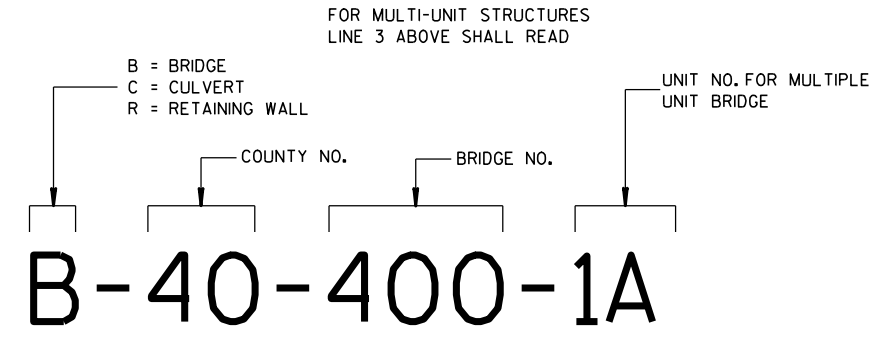
SECTION A-A



ALTERNATE LUG

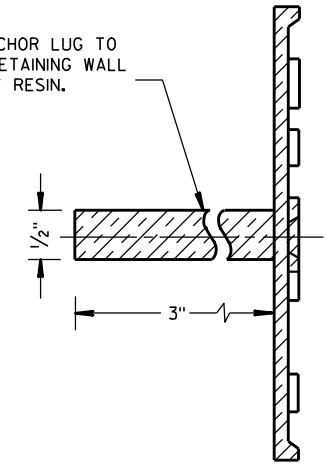
6

6



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

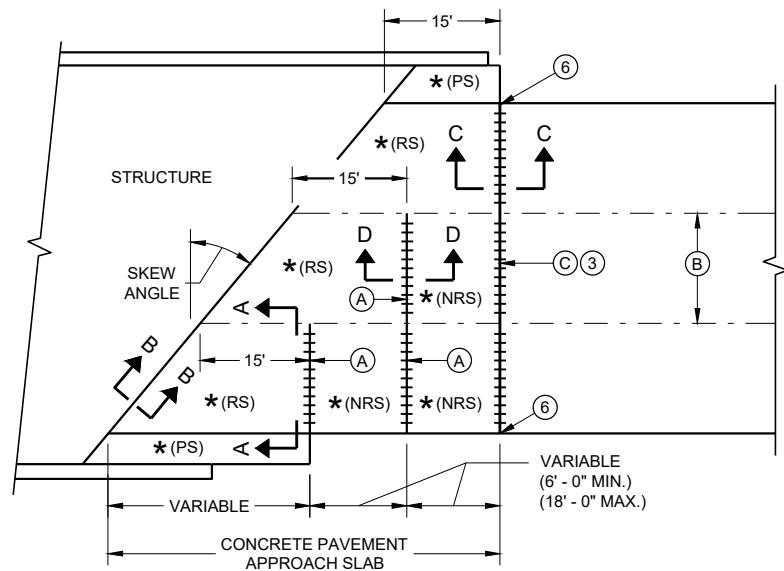


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

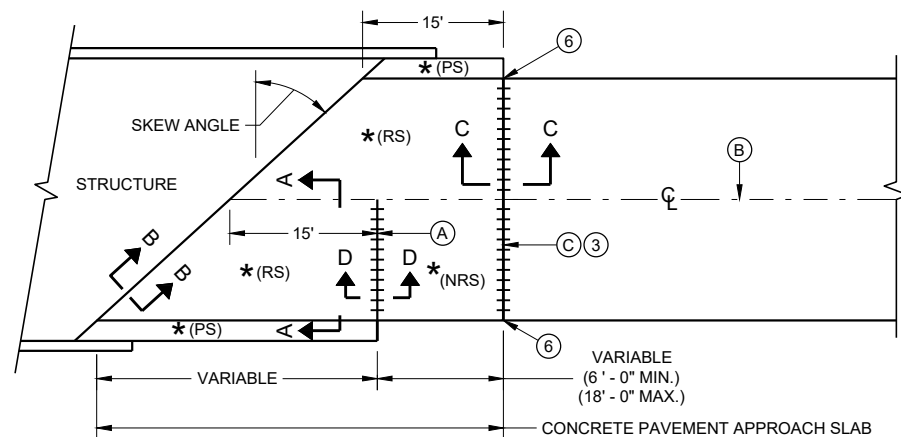
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

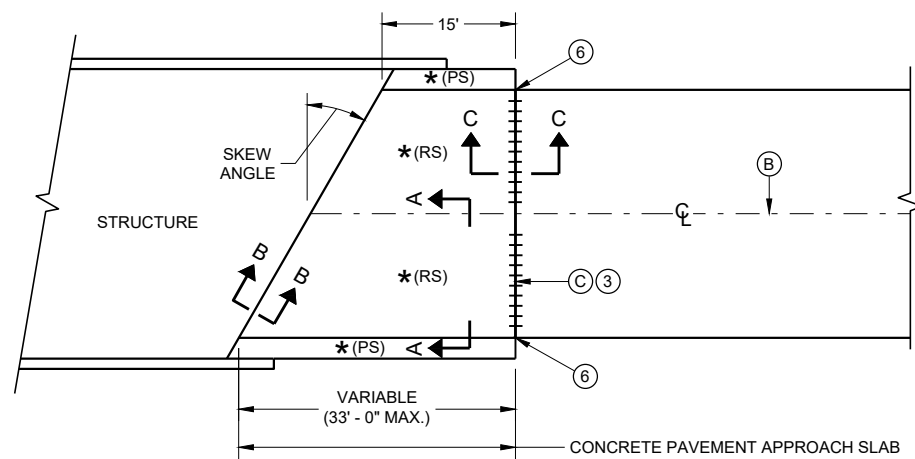
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**SKewed APPROACH
(PAVEMENT MORE THAN TWO LANES)**

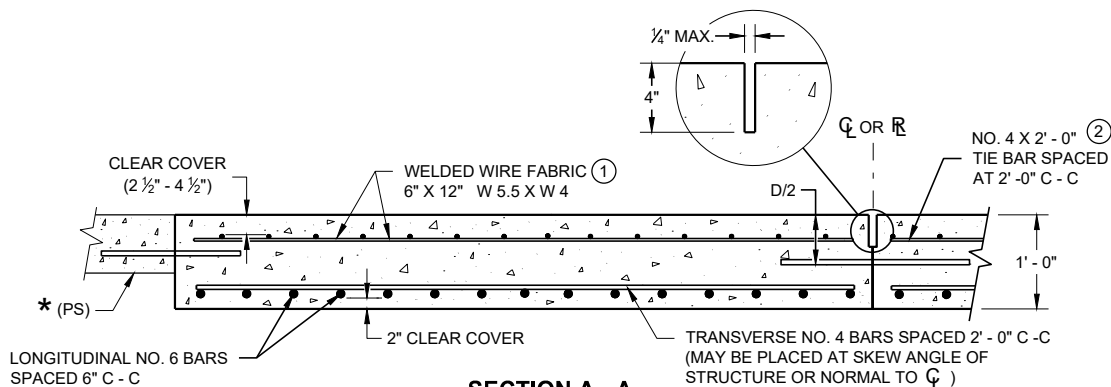


**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

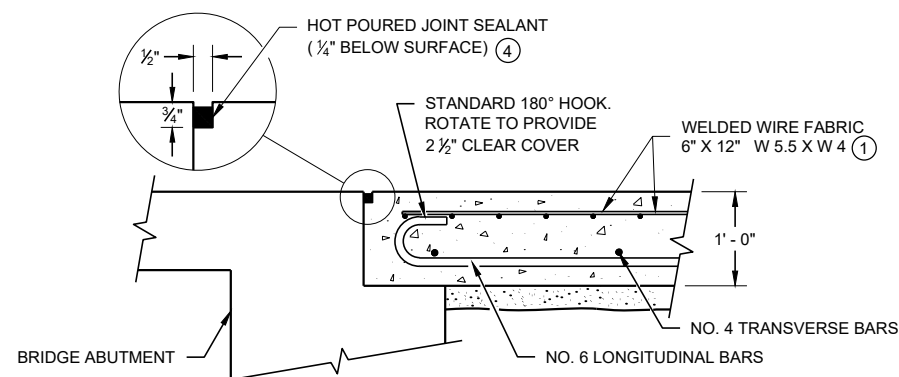


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')**
APPROACH SLAB AND ADJACENT PAVEMENT

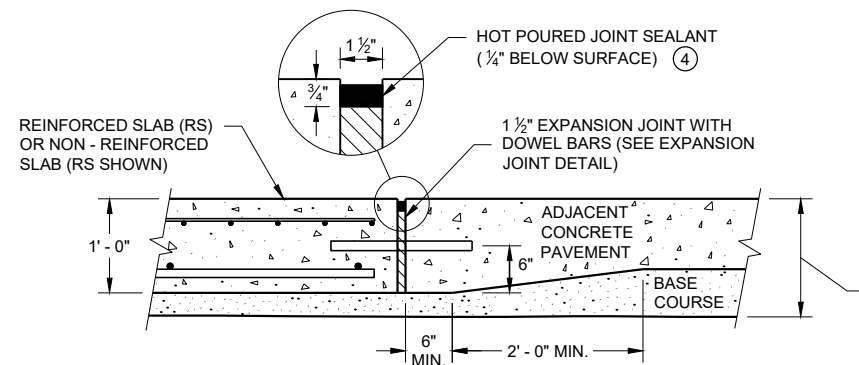
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) = NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A
REINFORCEMENT POSITIONING DETAIL**



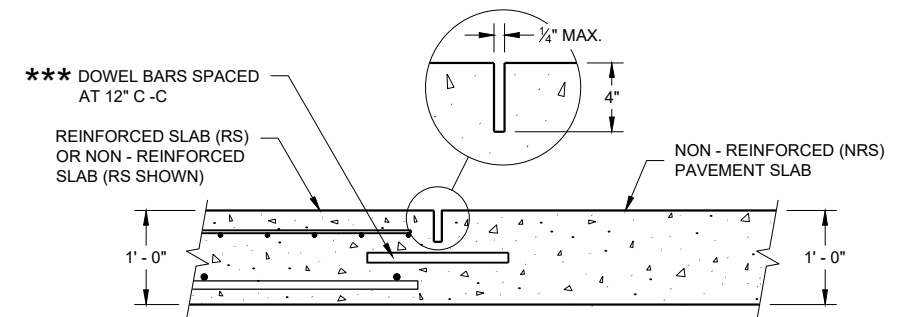
**SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT**



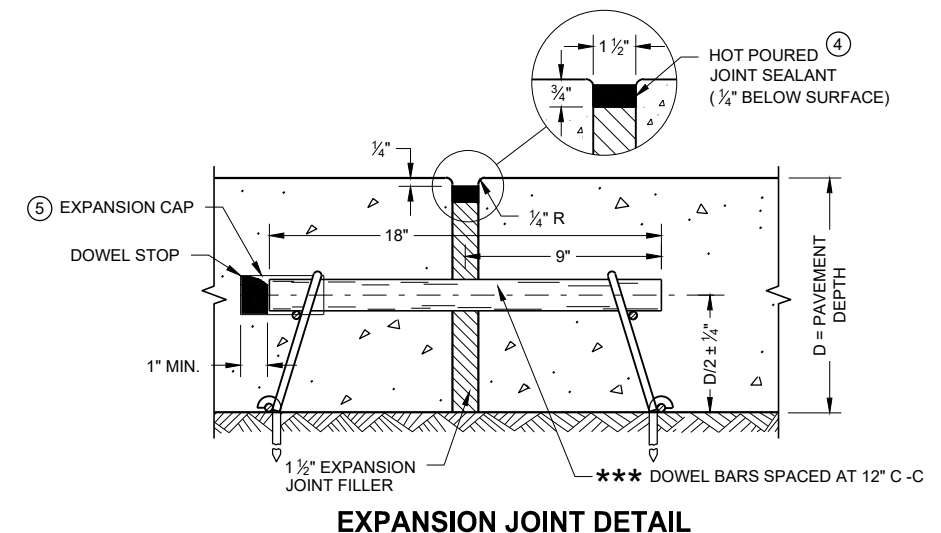
**SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**

GENERAL NOTES

- THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.
- TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.
- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
 - ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
 - ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
 - ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
 - ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
 - ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
 - (A) STANDARD CONTRACTION JOINT NORMAL TO \bar{C} OR \bar{R} .
 - (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
 - (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO \bar{C} OR \bar{R} .



**SECTION D - D
CONTRACTION JOINT**



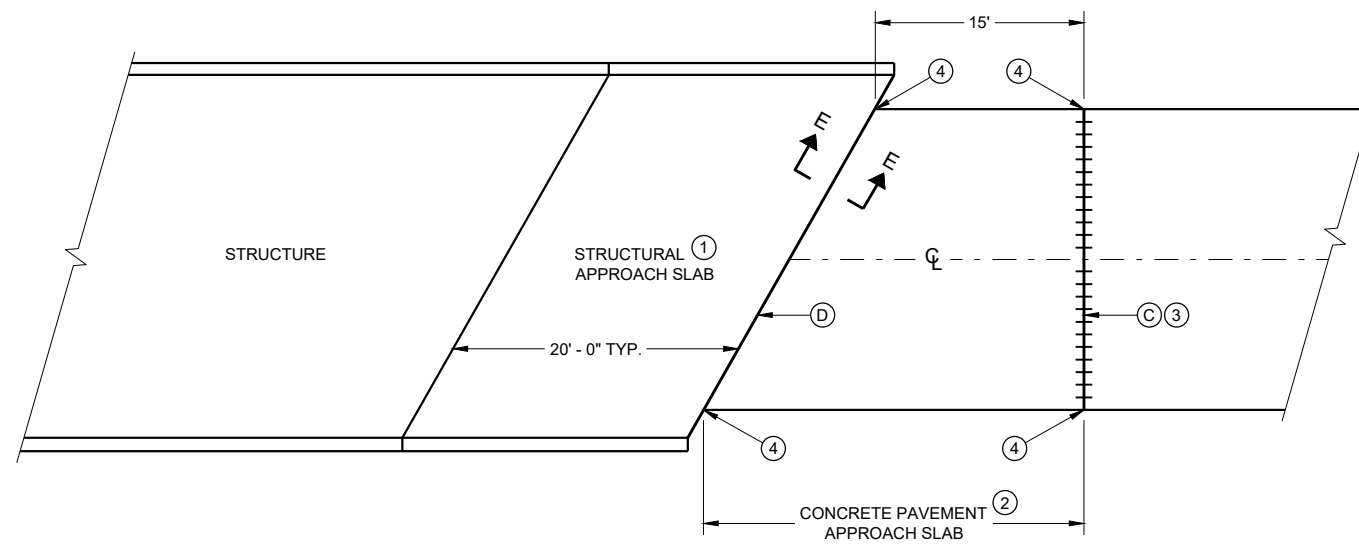
EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp, P.E.
DATE DATE PAVEMENT SUPERVISOR

FHWA

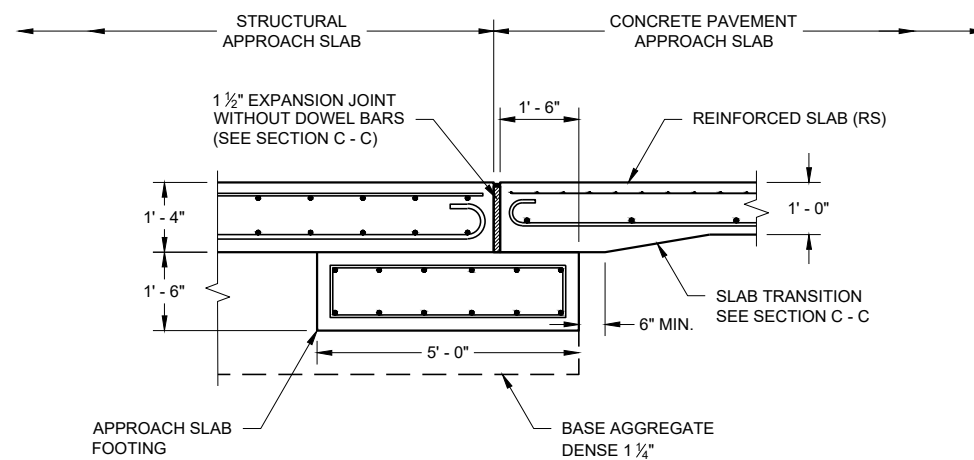


GENERAL NOTES

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

- ① SEE BRIDGE PLAN.
- ② CONFORM TO SDD 13B02 SHEET A FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- Ⓒ 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO CL OR RL .
- Ⓓ 1½" EXPANSION JOINT (NO DOWELS)

BRIDGE APPROACHES

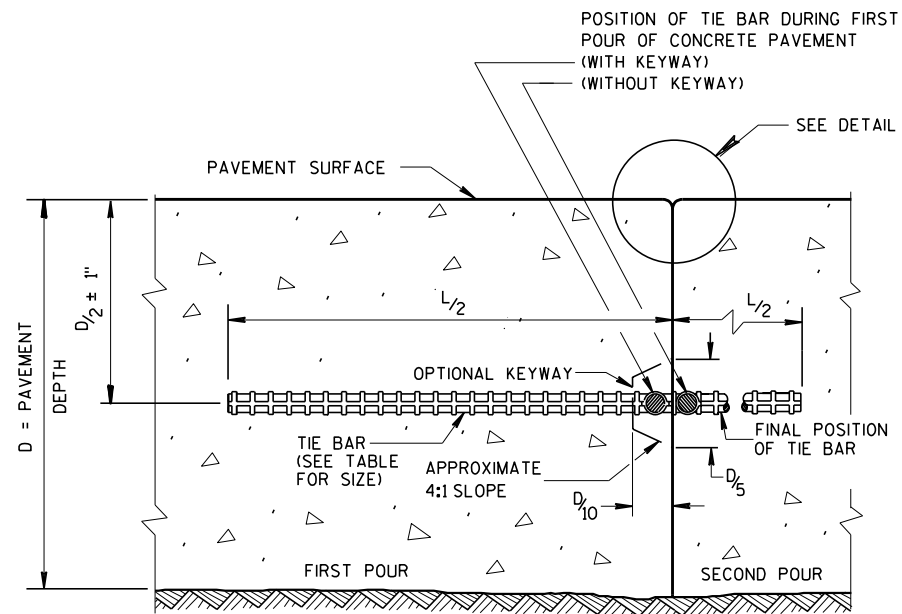


**SECTION E - E
FOOTING DETAIL
STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH**

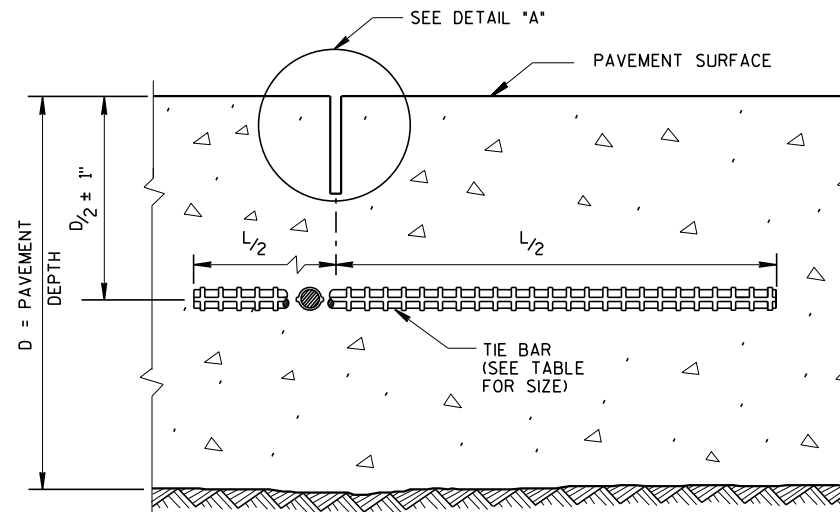
**STRUCTURAL APPROACH SLAB
AND CONCRETE PAVEMENT
APPROACH SLAB**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp P.E.
DATE PAVEMENT SUPERVISOR
FHWA



CONSTRUCTION JOINT



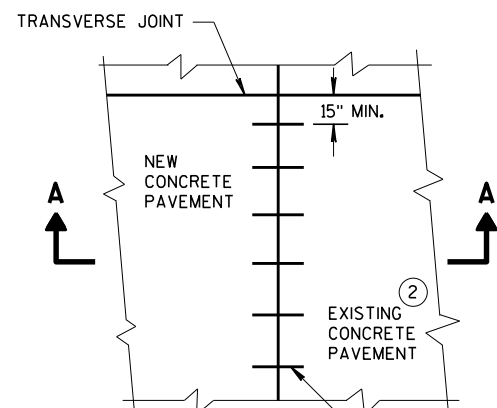
SAWED JOINT

GENERAL NOTES

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

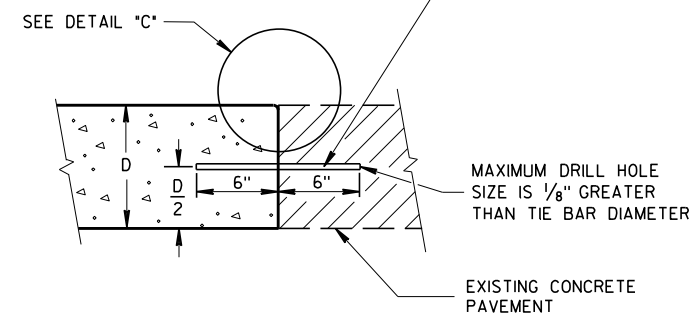
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

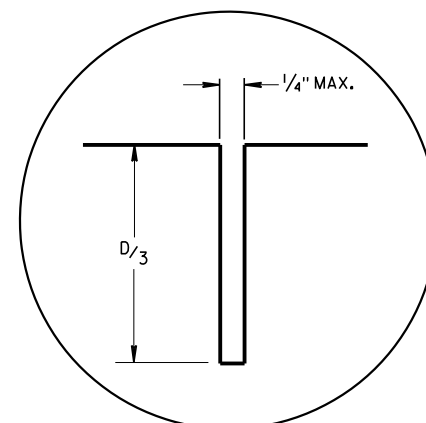


PLAN VIEW

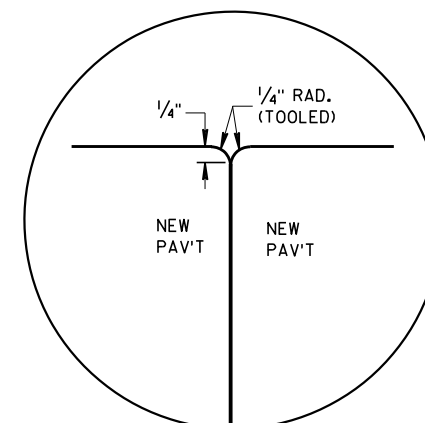
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



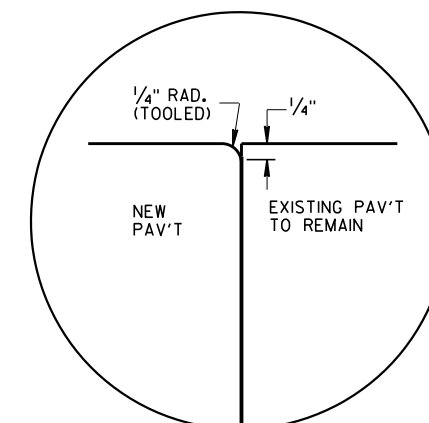
**SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT**



DETAIL "A"



DETAIL "B"



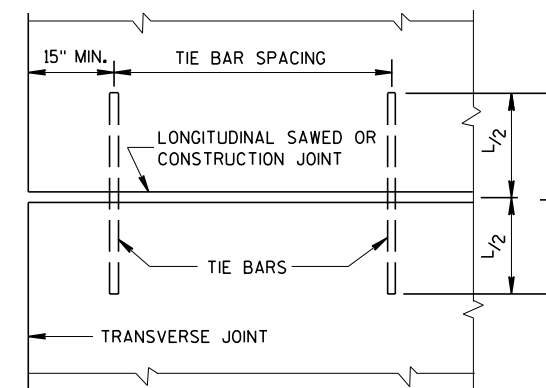
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.



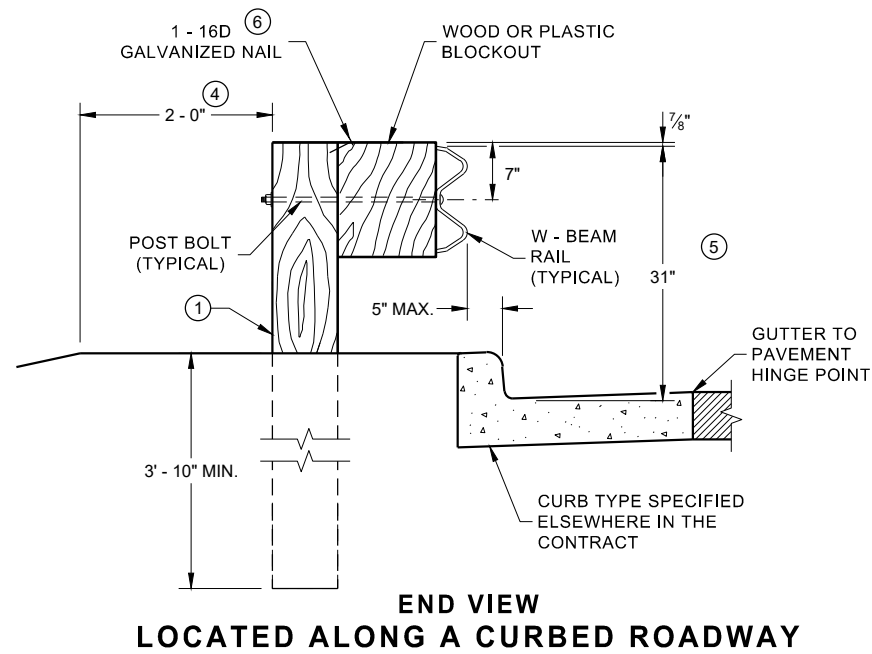
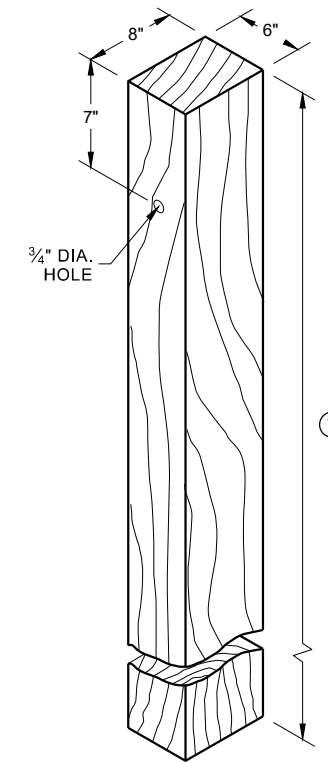
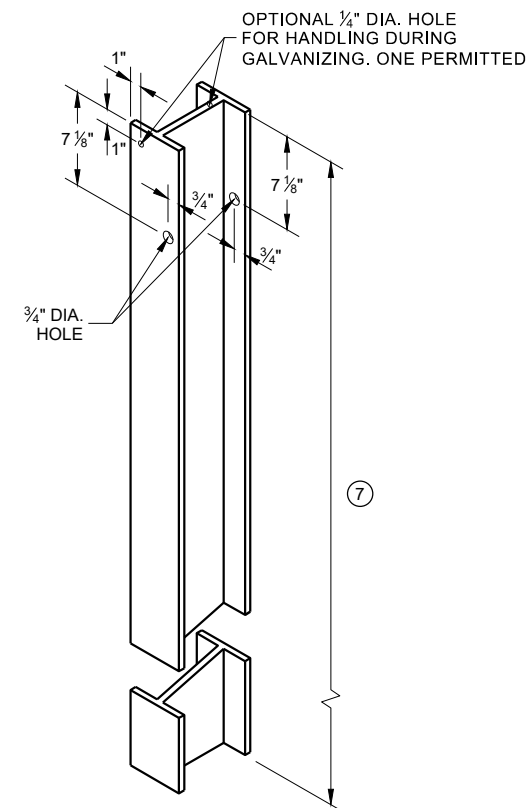
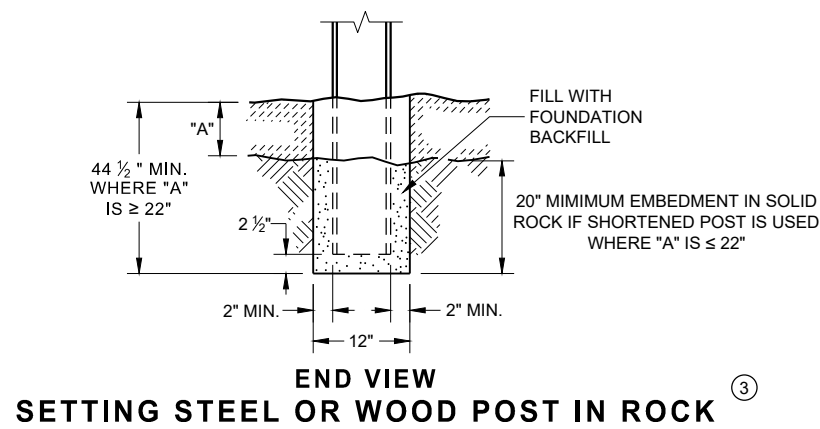
**PLAN VIEW
SHOWING LOCATION OF TIE BARS**

**CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

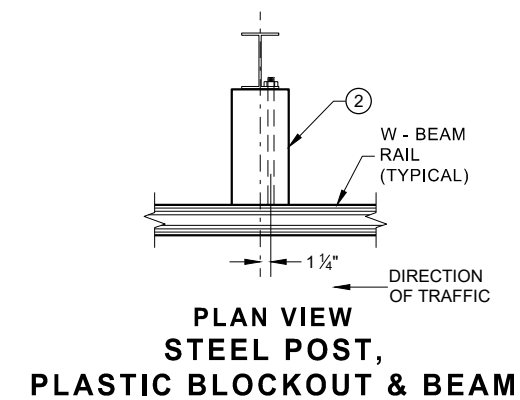
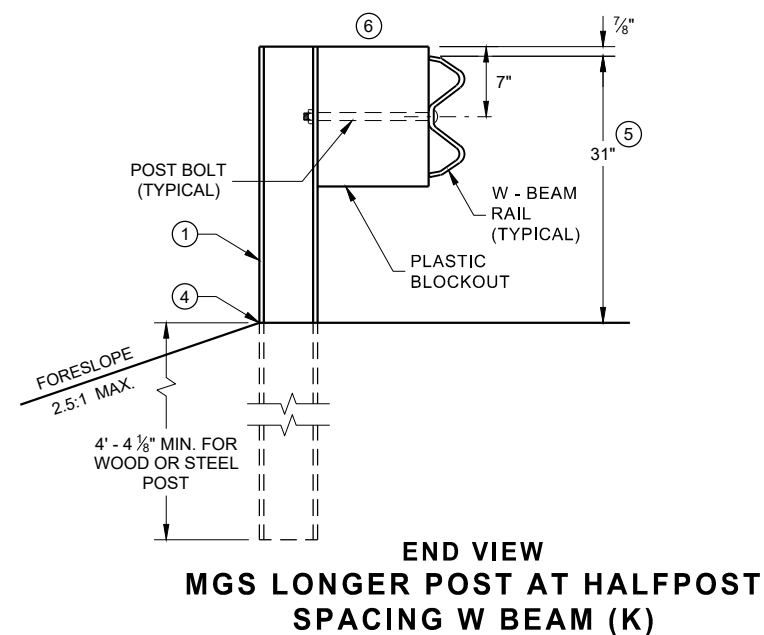
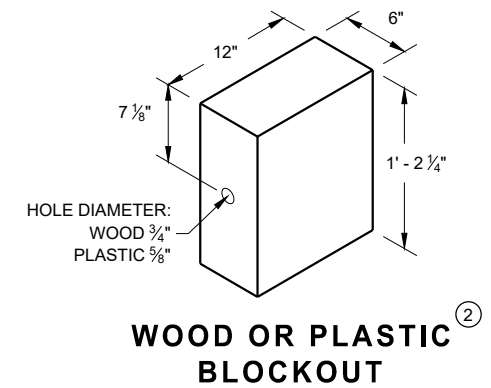
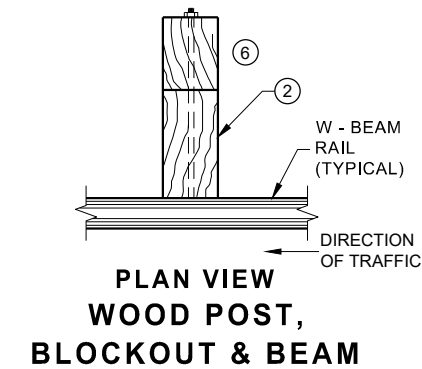
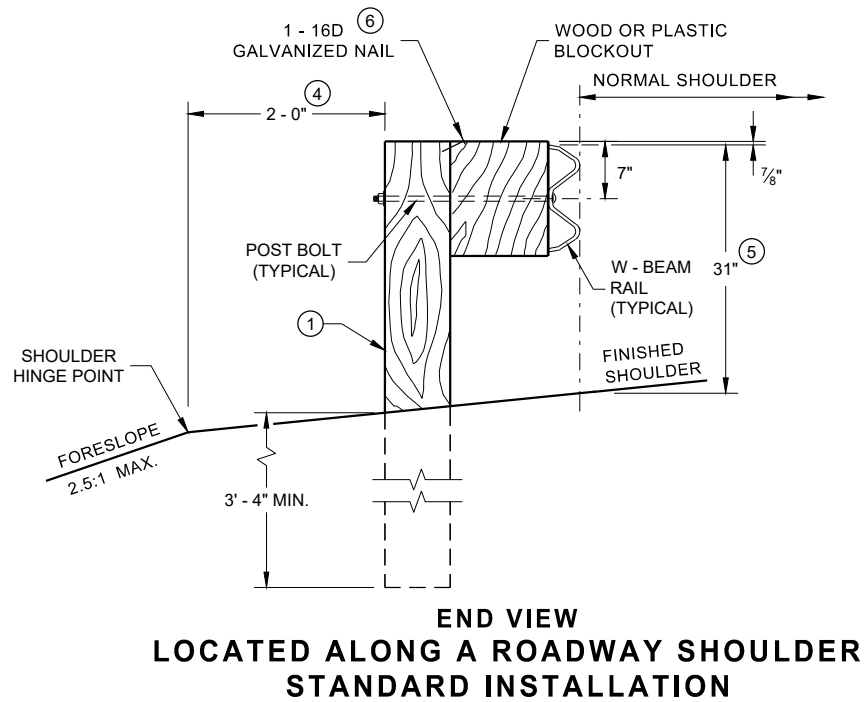
APPROVED
March 2018 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



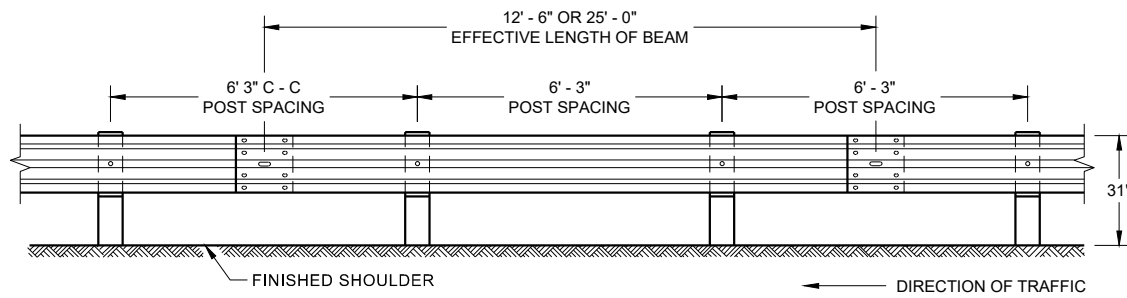
**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9)** ①

**WOOD POST
(6" X 8") NOMINAL** ①

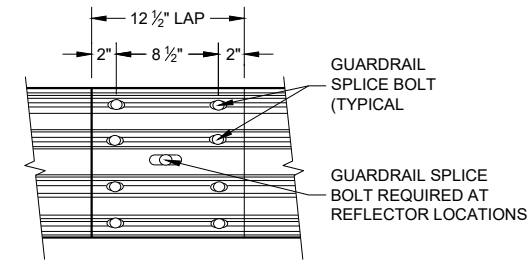


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



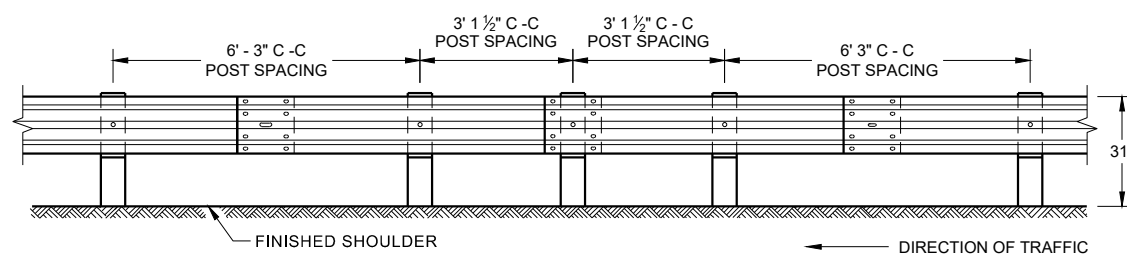
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



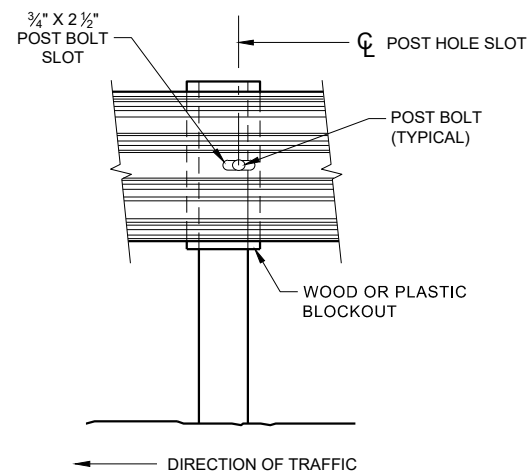
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

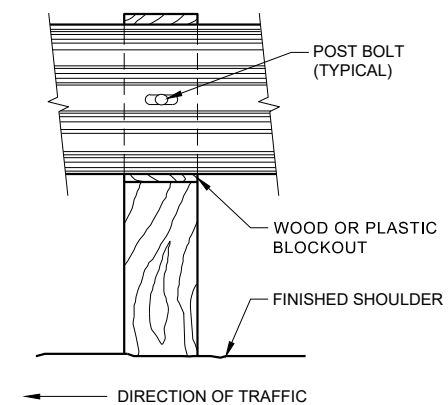
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



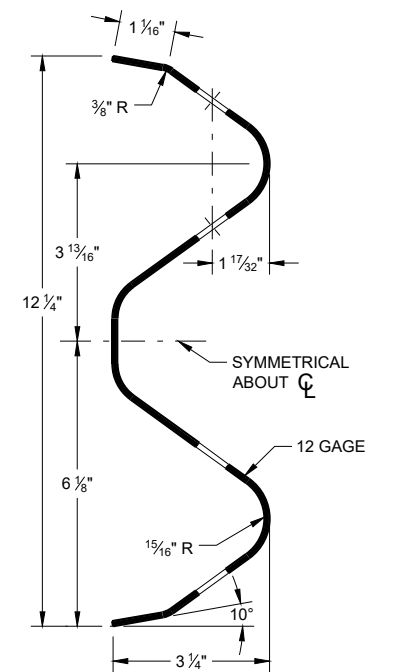
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



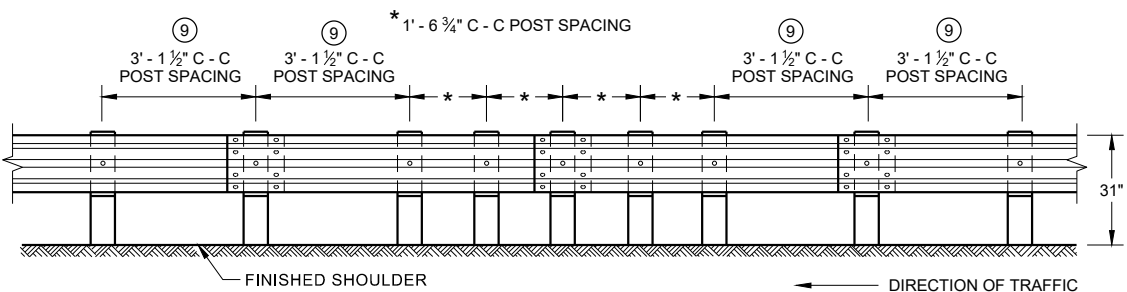
FRONT VIEW AT STEEL POST



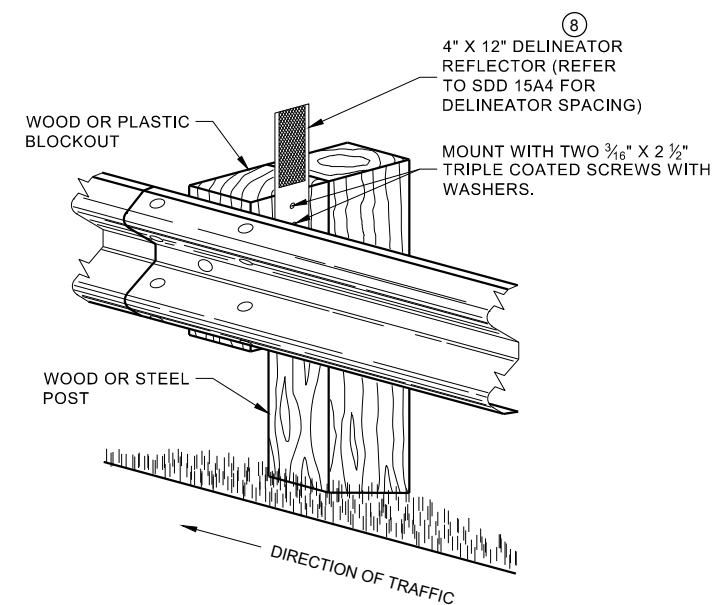
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

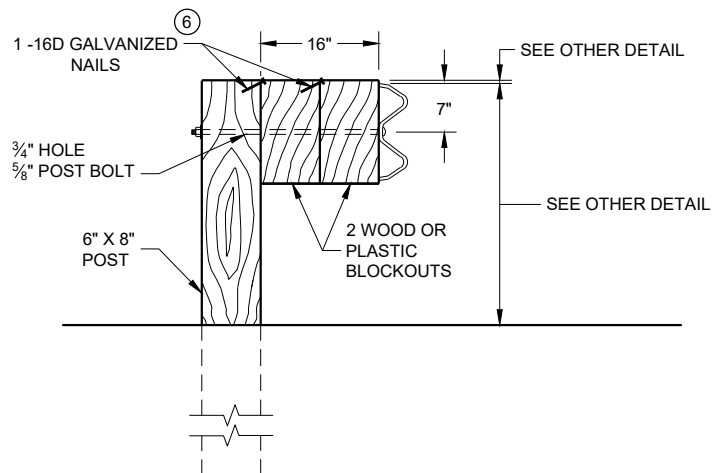
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

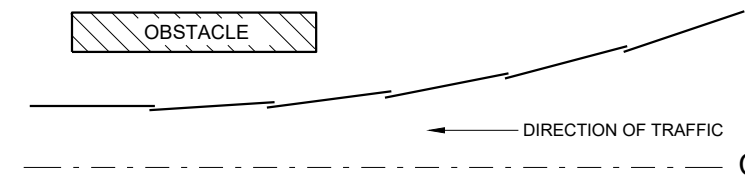
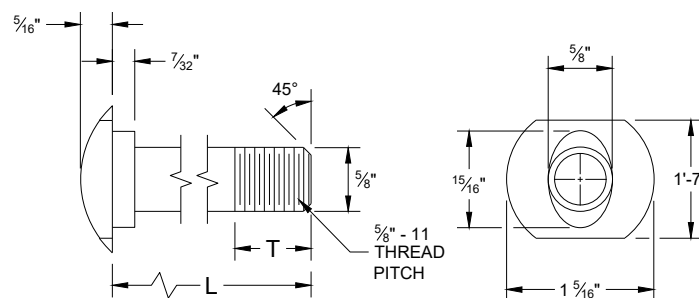


DETAIL FOR 16" BLOCKOUT DEPTH

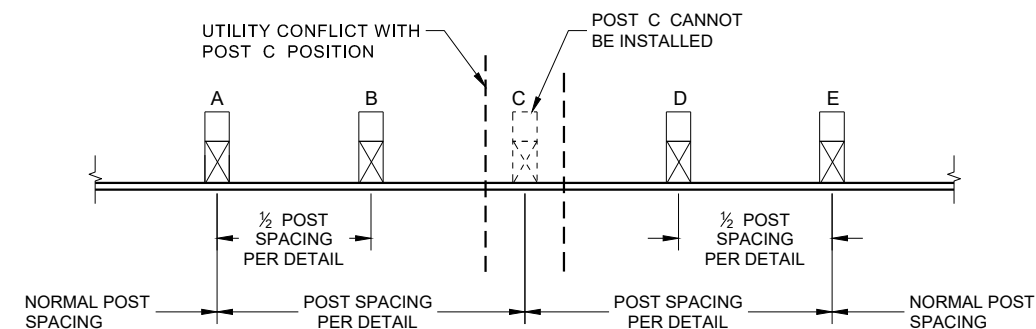
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

NOTE:

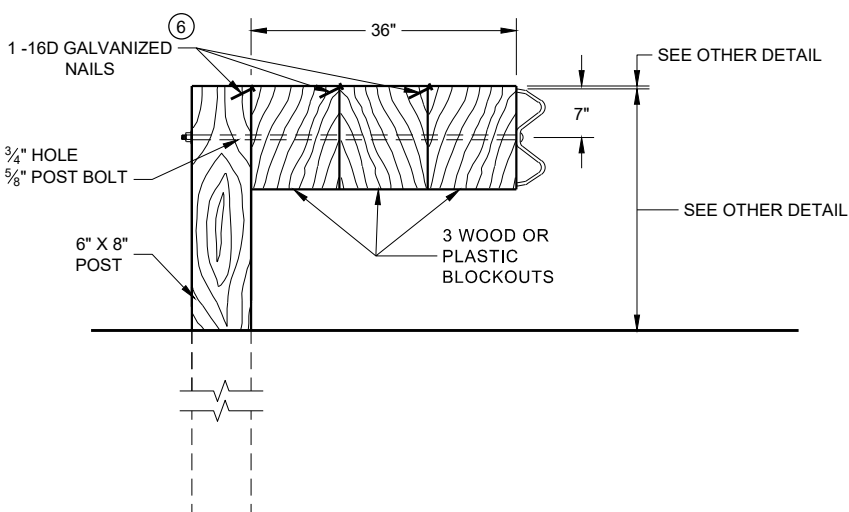
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.



**PLAN VIEW
BEAM LAPPING DETAIL**



**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

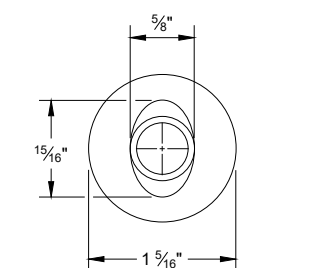


DETAIL FOR 36" BLOCKOUT DEPTH

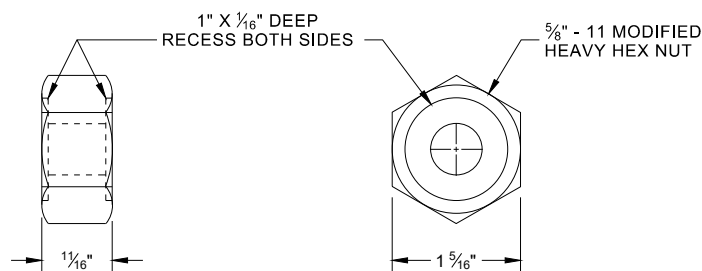
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

POST BOLT TABLE

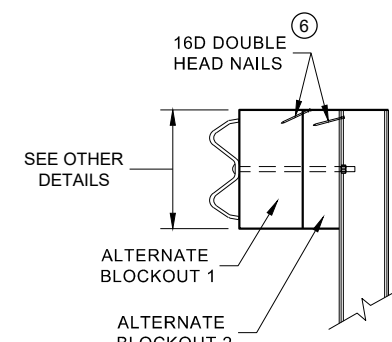
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



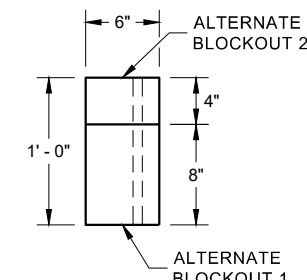
ALTERNATE BOLT HEAD



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



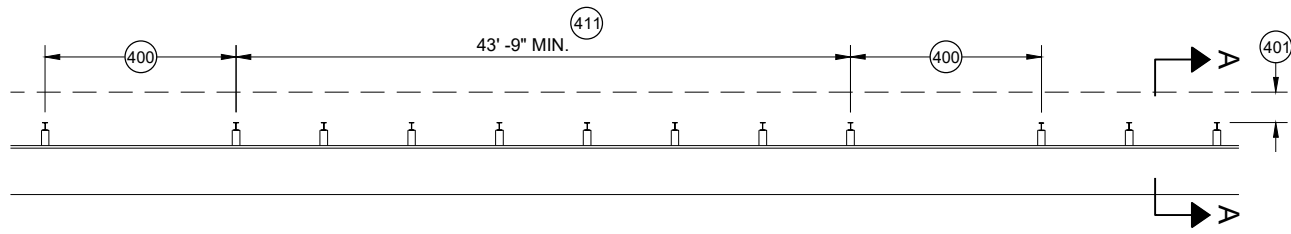
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

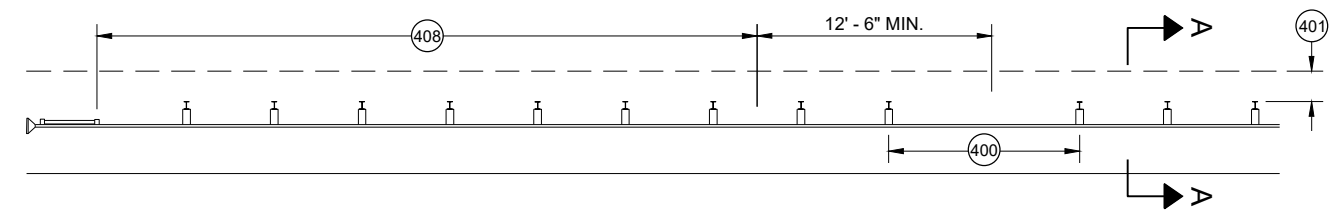
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

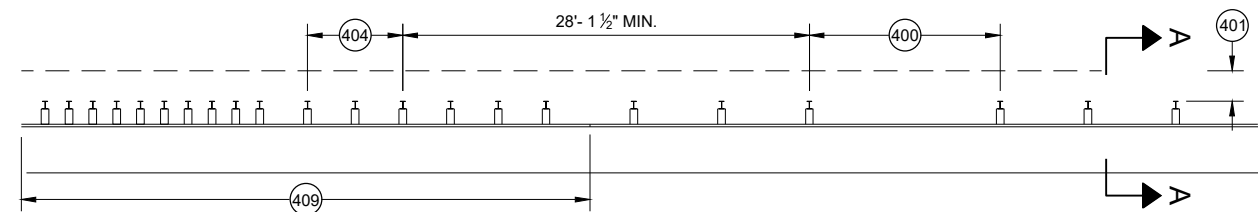
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



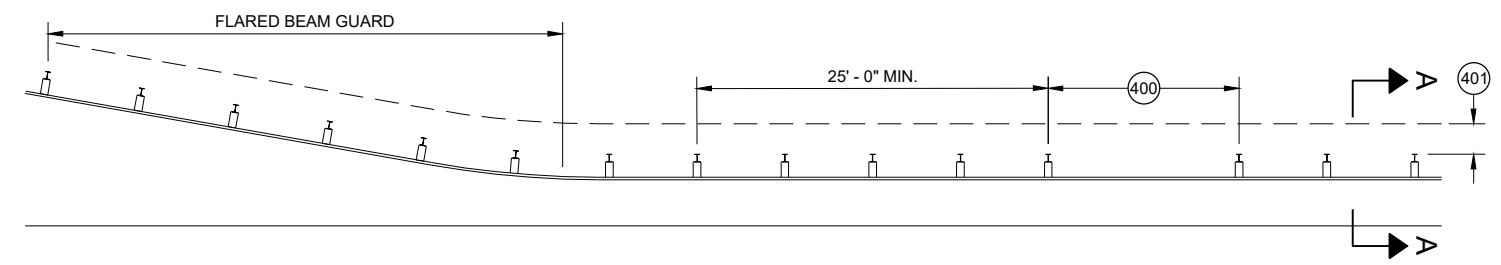
MISSING POST IN MGS GUARDRAIL



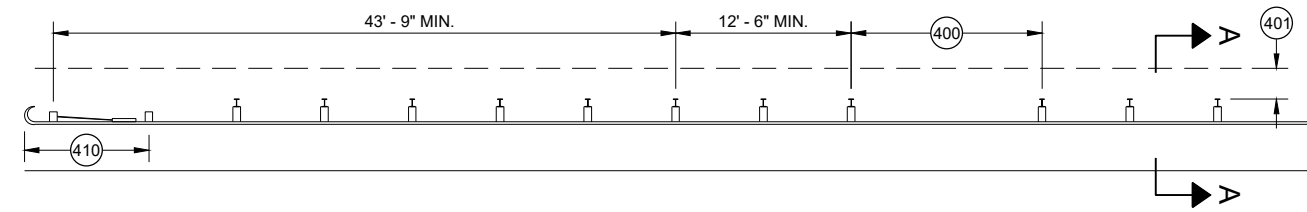
MISSING POST IN MGS GUARDRAIL NEAR EAT



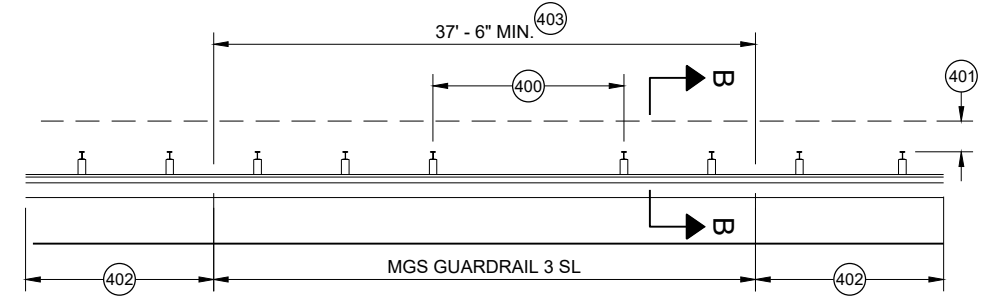
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

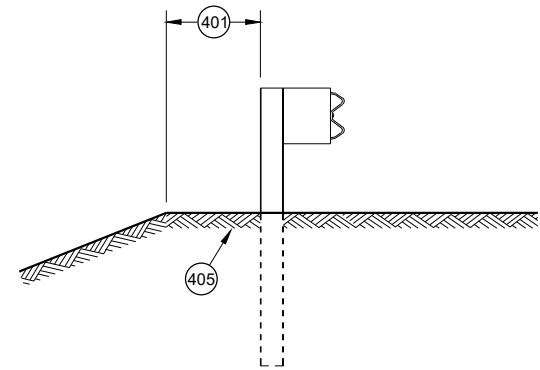


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

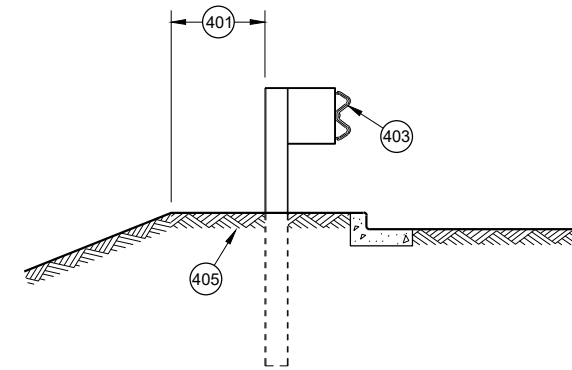


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- 400 MAX SPAN 12' - 6"
- 401 2' MIN.
- 402 MGS GUARDRAIL 3
- 403 NESTING BEAM GUARD
- 404 ASYMMETRIC TRANSITION
- 405 SOIL WELL DRAINED AND COMPACTED
- 406 SEE OTHER DRAWINGS IN THIS SDD
- 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- 408 SEE SDD 14B44
- 409 SEE SDD 14B45
- 410 SEE SDD 14B47
- 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

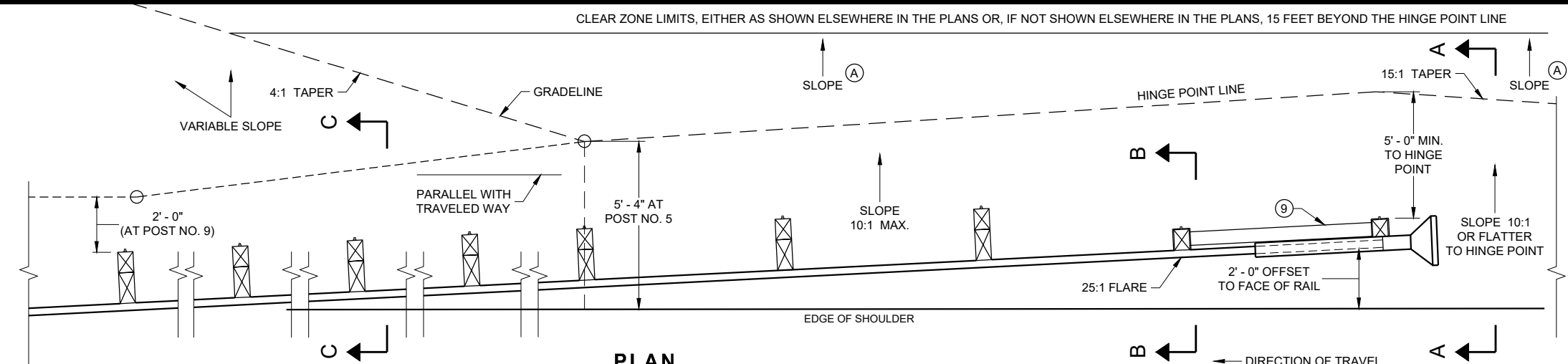
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

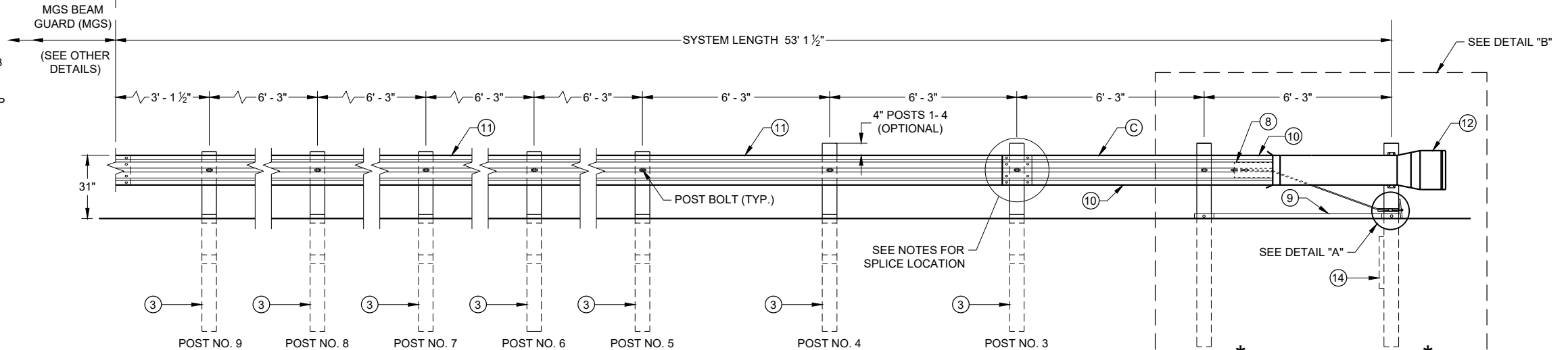
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

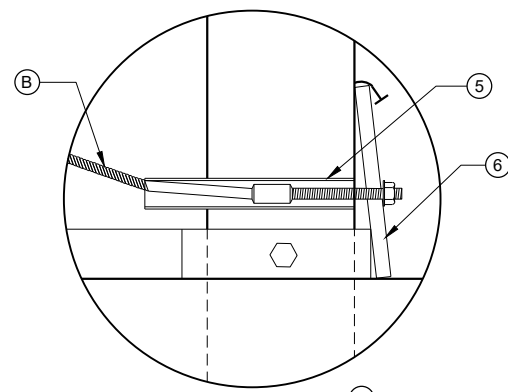
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



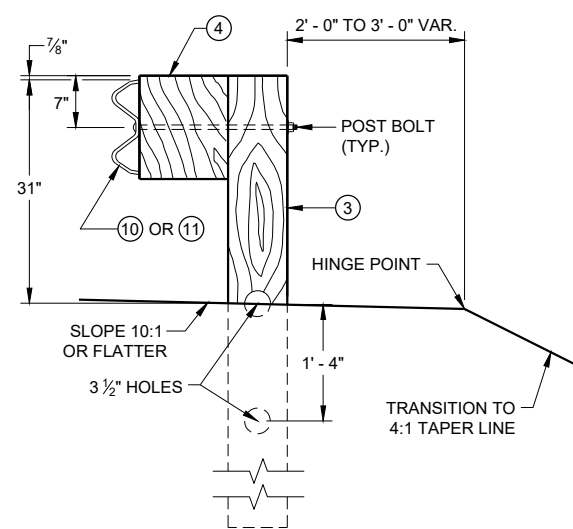
PLAN



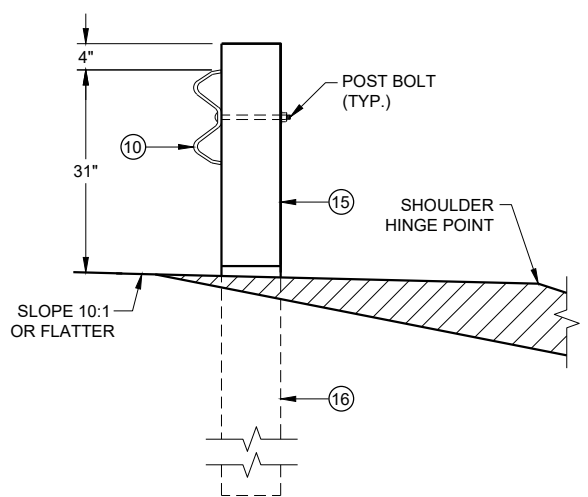
ELEVATION



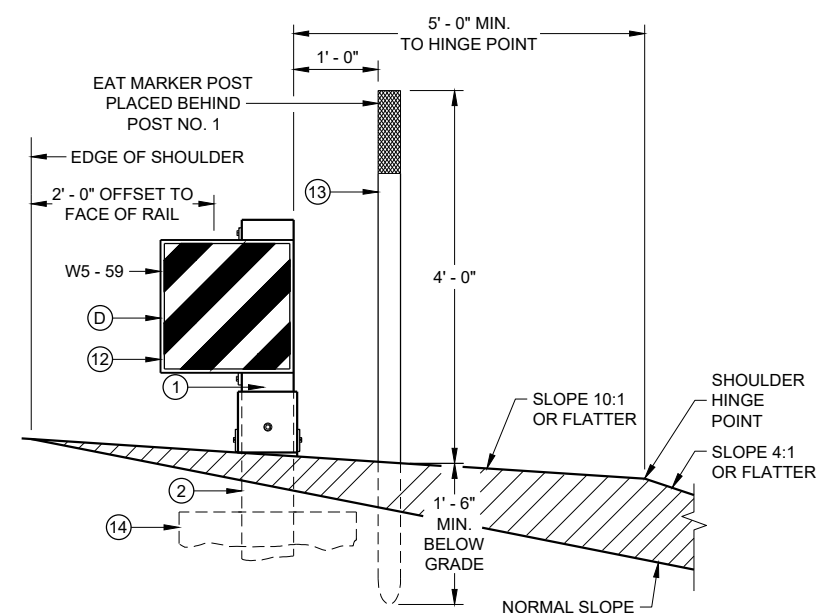
DETAIL "A"



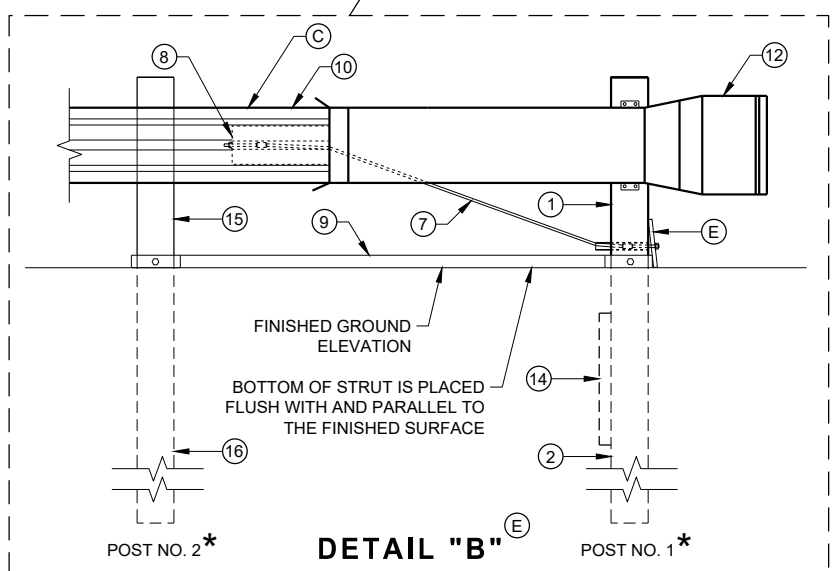
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

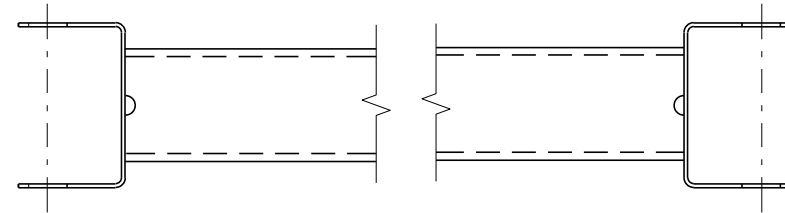
6

SDD 14B44 - 04a

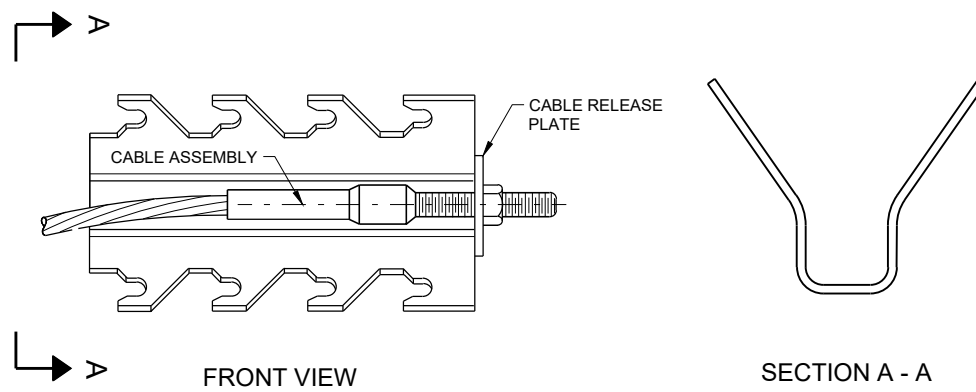
SDD 14B44 - 04a

BILL OF MATERIALS

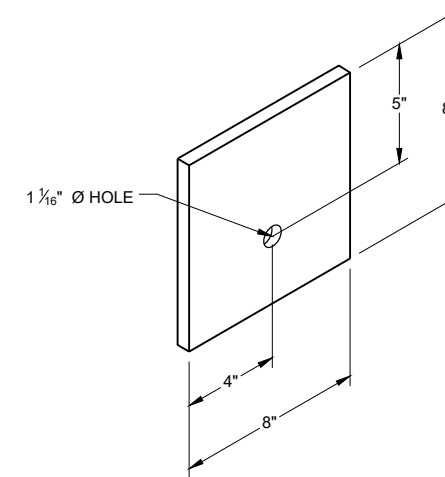
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



GENERIC ANCHOR CABLE BOX ⑨ ⑤



BEARING PLATE ⑥ ⑤

6

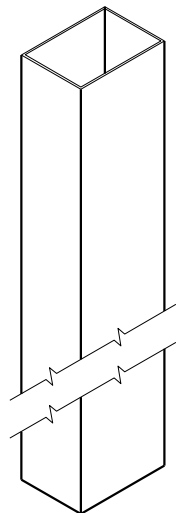
6

SDD 14B44 - 04b

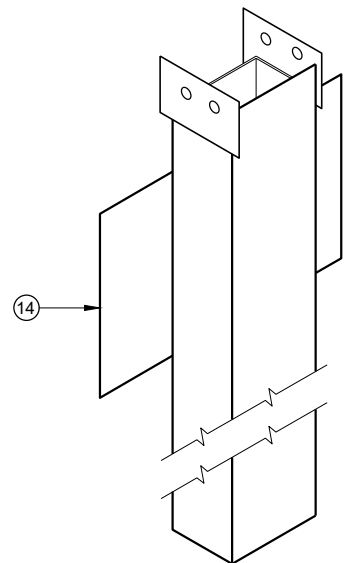
SDD 14B44 - 04b

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

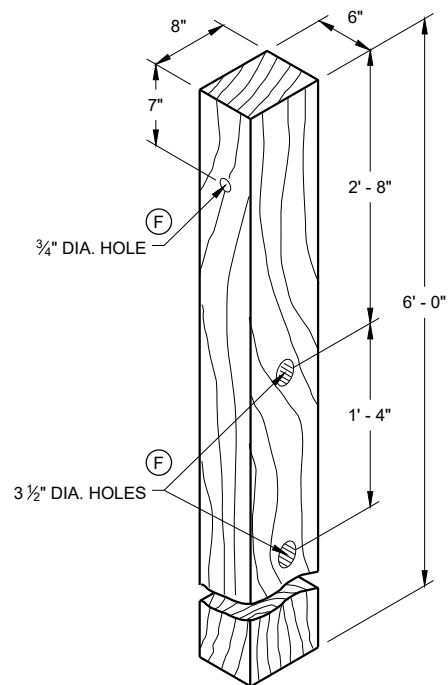
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



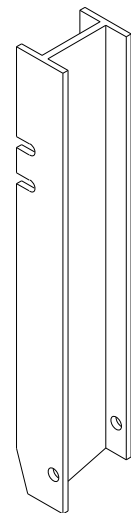
UPPER POST NO. 1 ⁽¹⁾ (E)



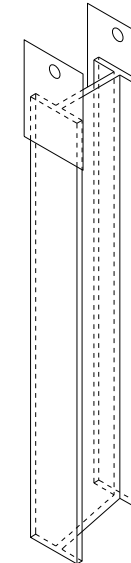
LOWER POST NO. 1 ⁽²⁾ (E)



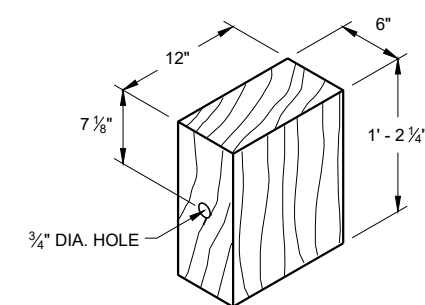
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

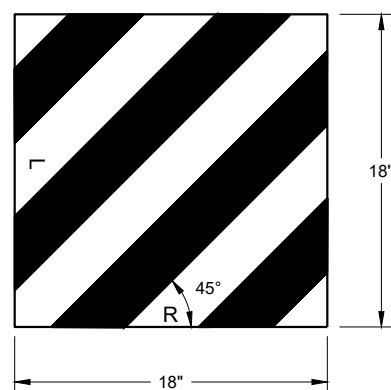


LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

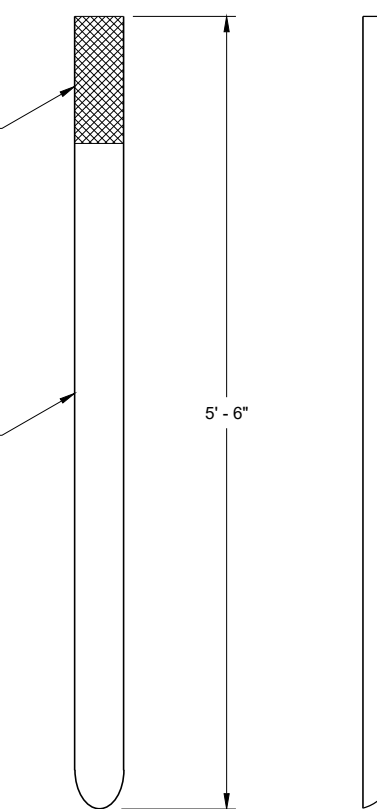
6



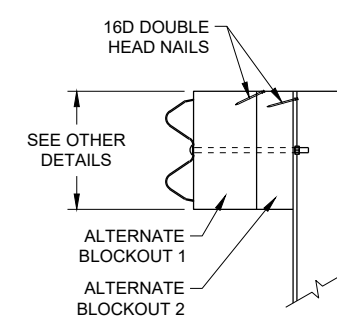
REFLECTIVE SHEETING DETAIL ^(E)

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

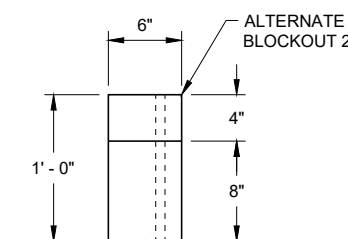
E.A.T. MARKER
POST (YELLOW)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

6

SDD 14B44 - 04c

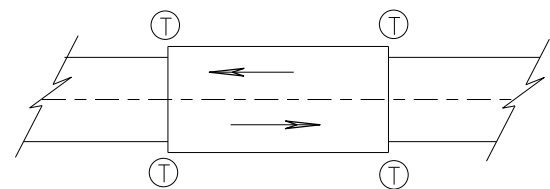
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

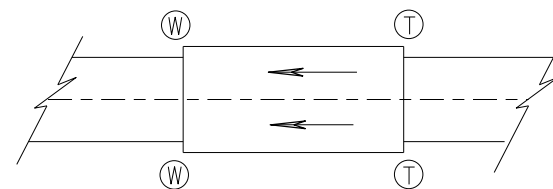
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

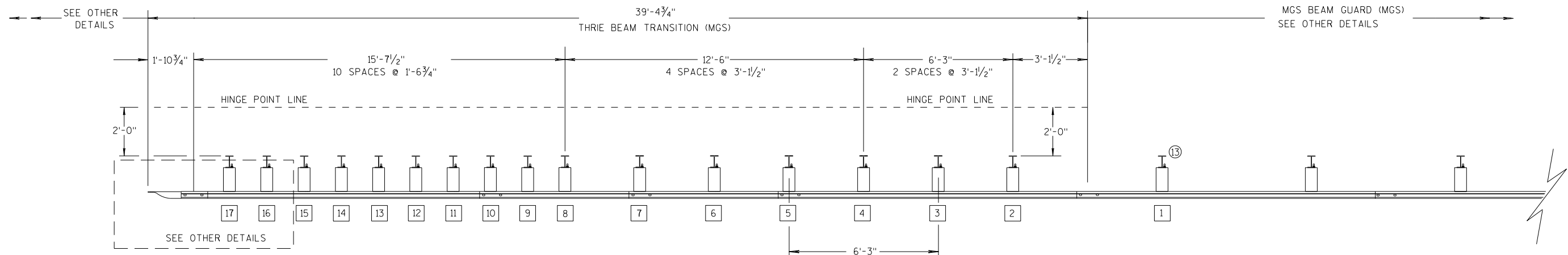
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

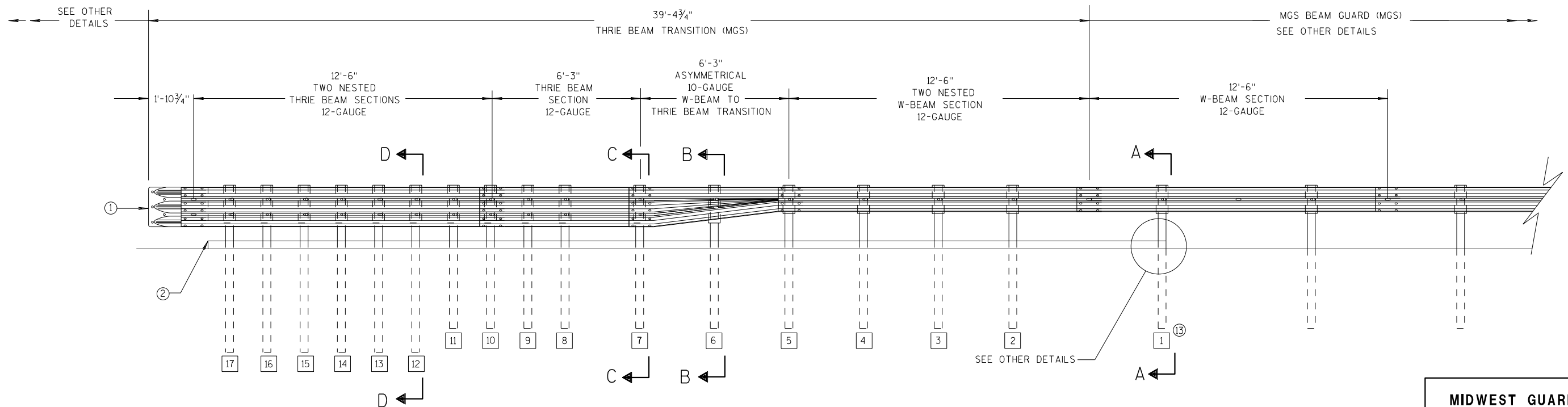
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

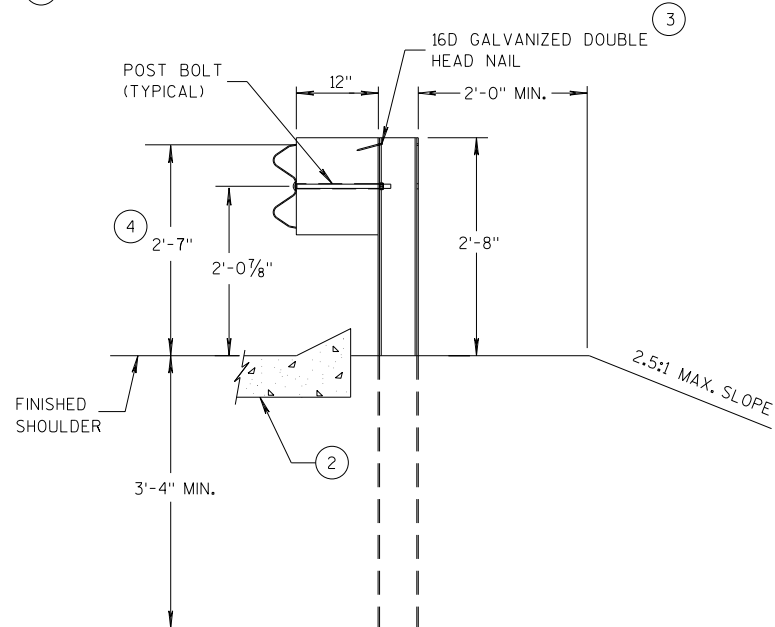
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

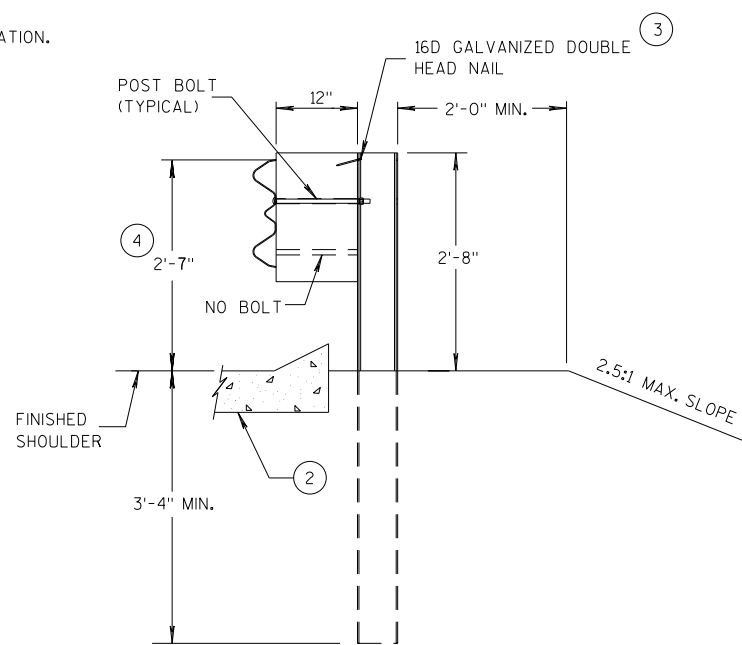
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

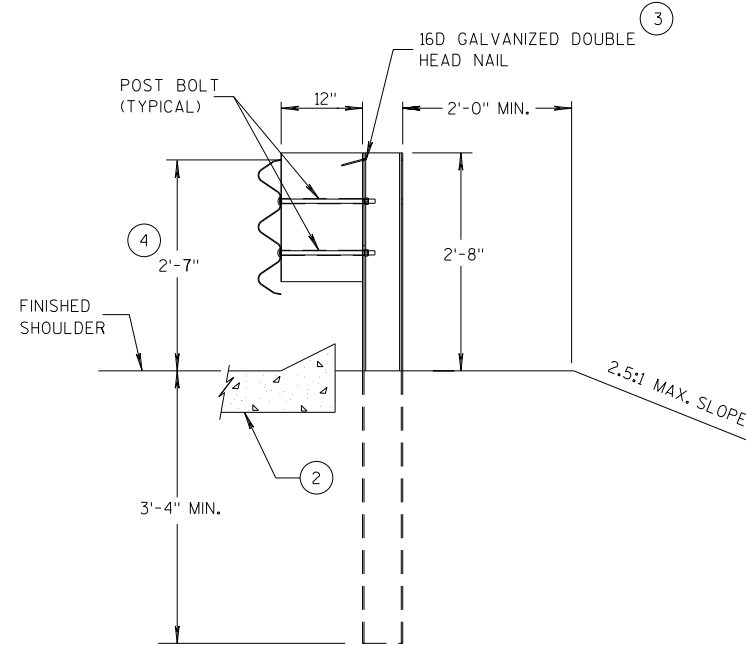
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

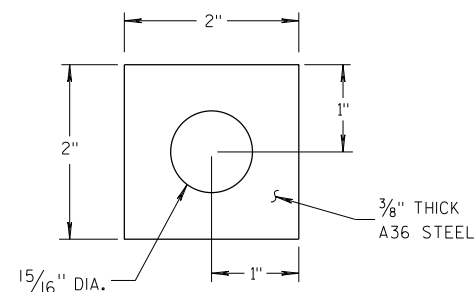
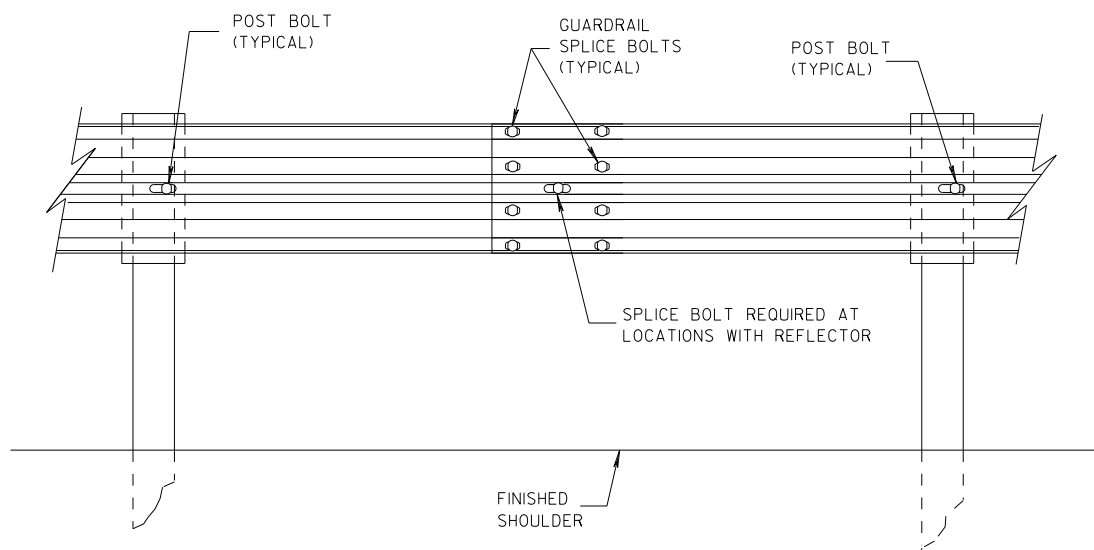
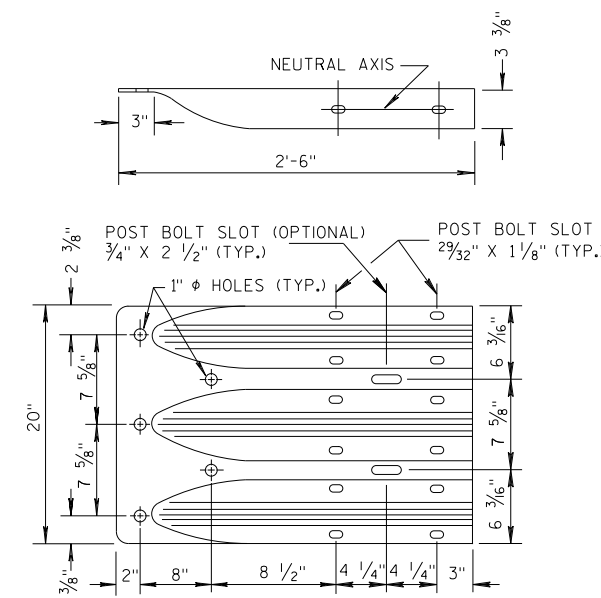


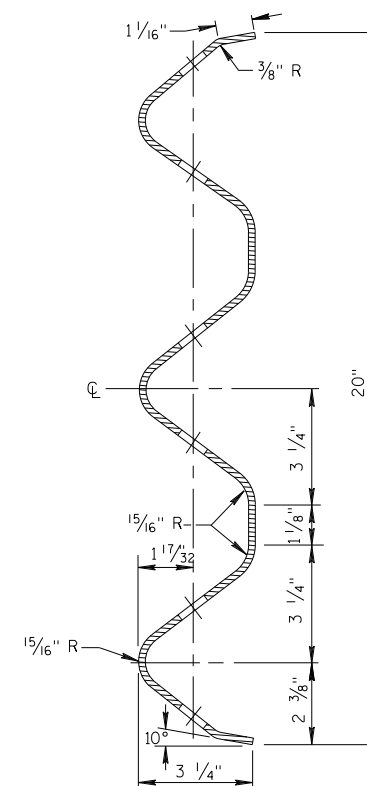
PLATE WASHER DETAIL



SPLICE DETAIL



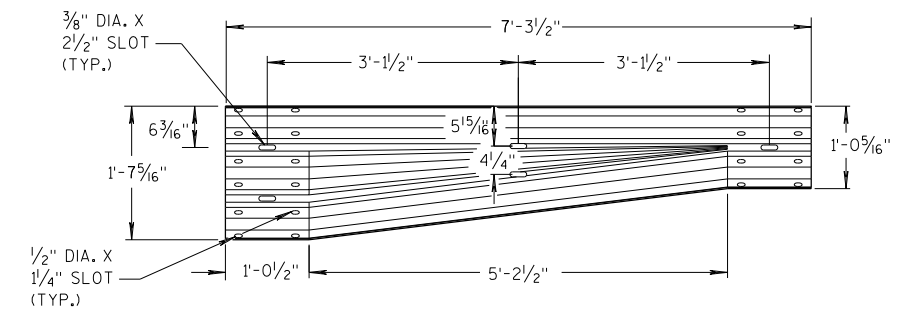
**THRIE BEAM
TERMINAL CONNECTOR**



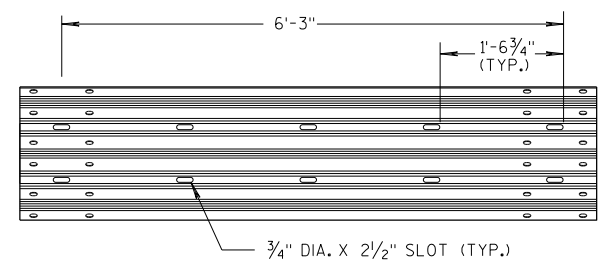
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

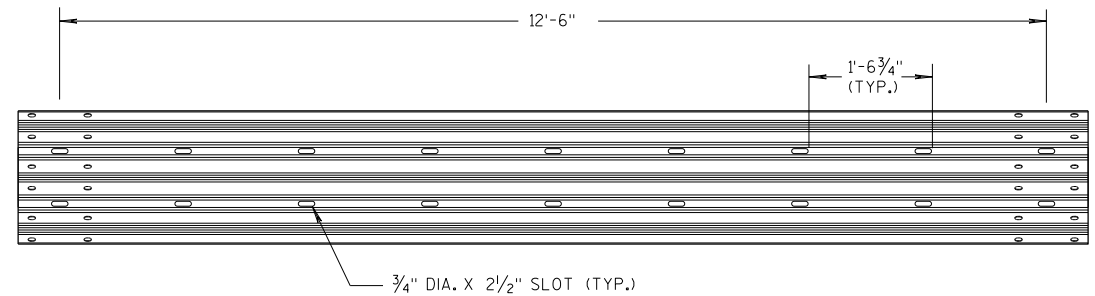
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



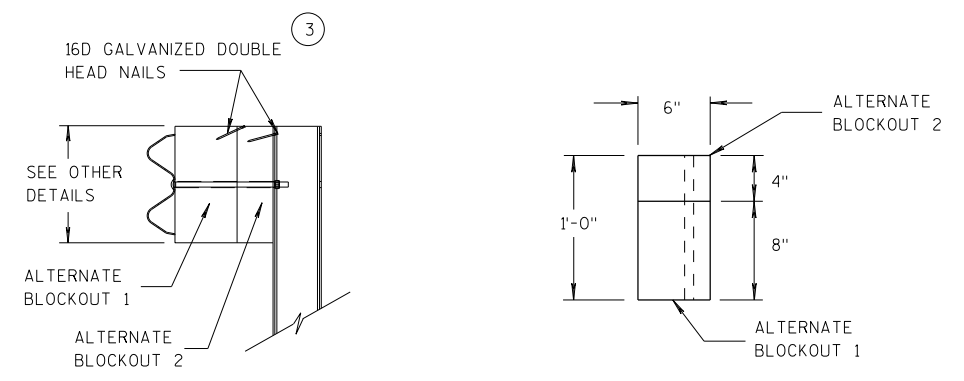
W-BEAM TO THRIE BEAM TRANSITION SECTION



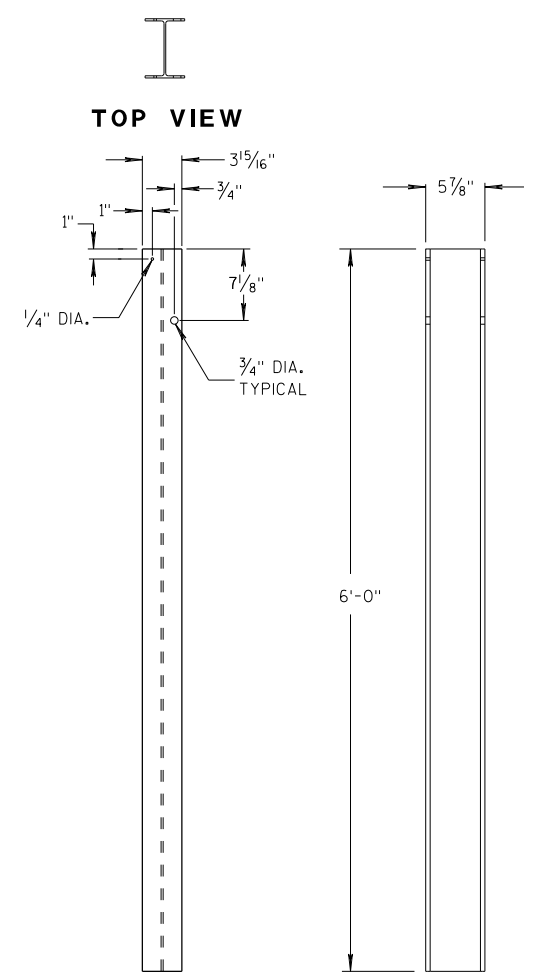
6'-3\"/>



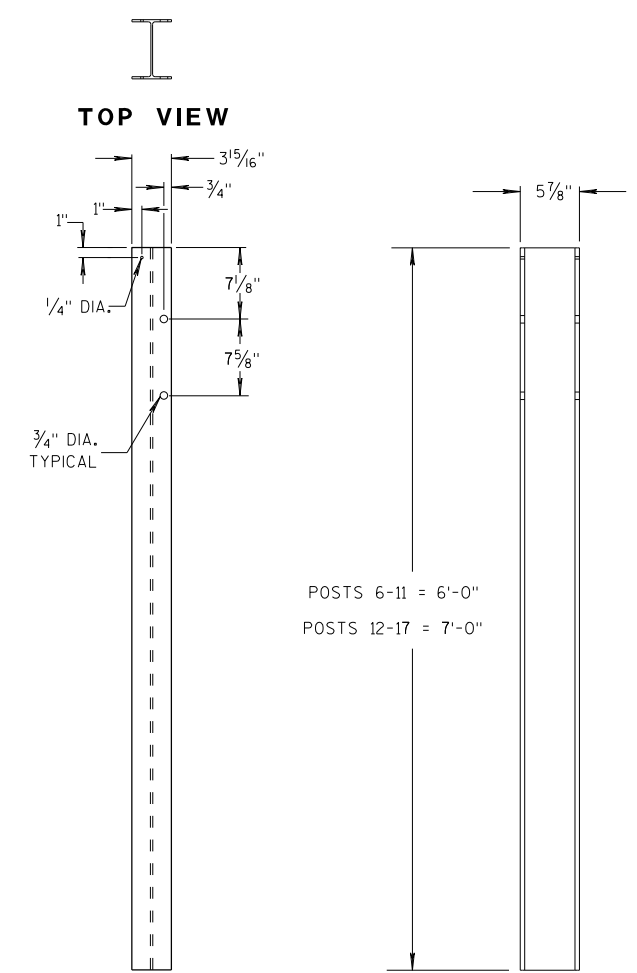
12'-6\"/>



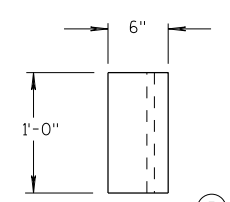
ALTERNATE WOOD BLOCKOUT DETAIL



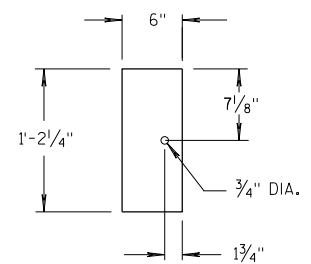
STEEL POSTS 1-5



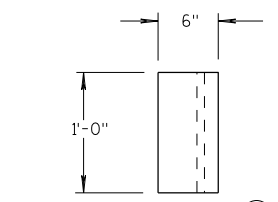
STEEL POSTS 6-17



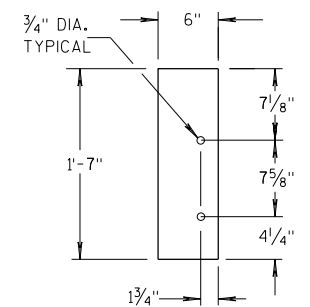
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

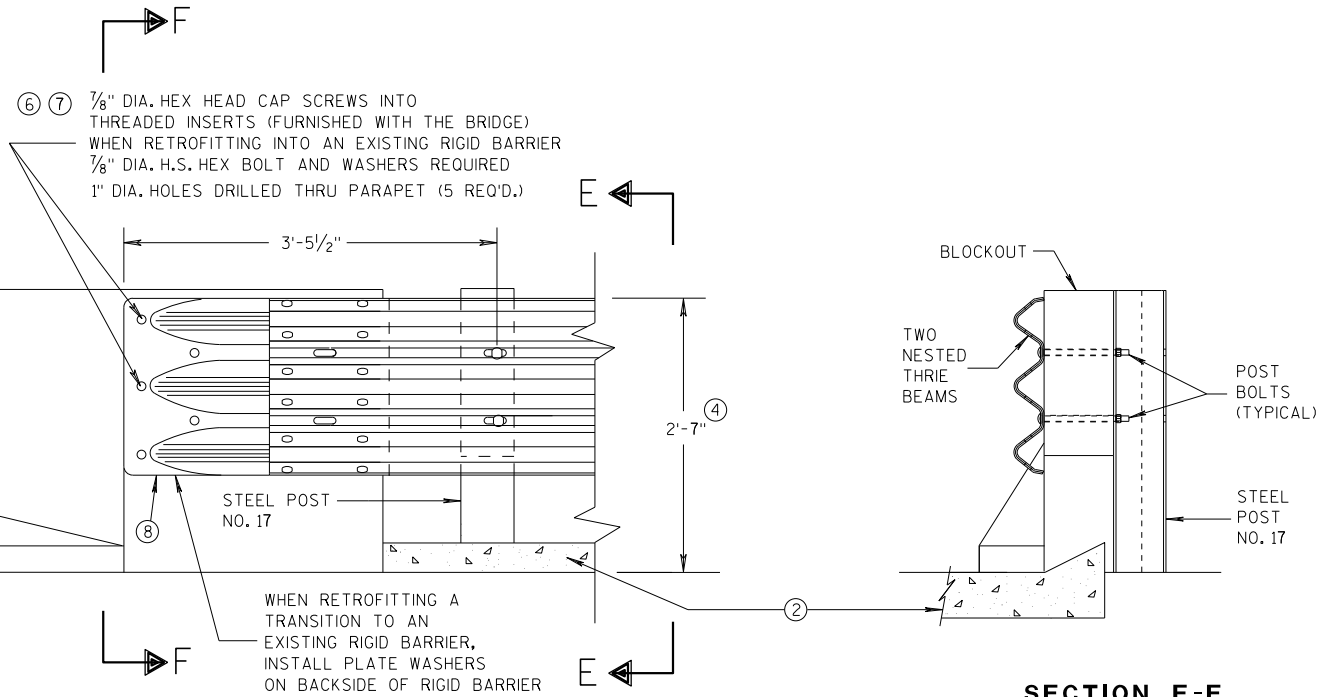
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

S.D.D. 14 B 45-5c

S.D.D. 14 B 45-5c



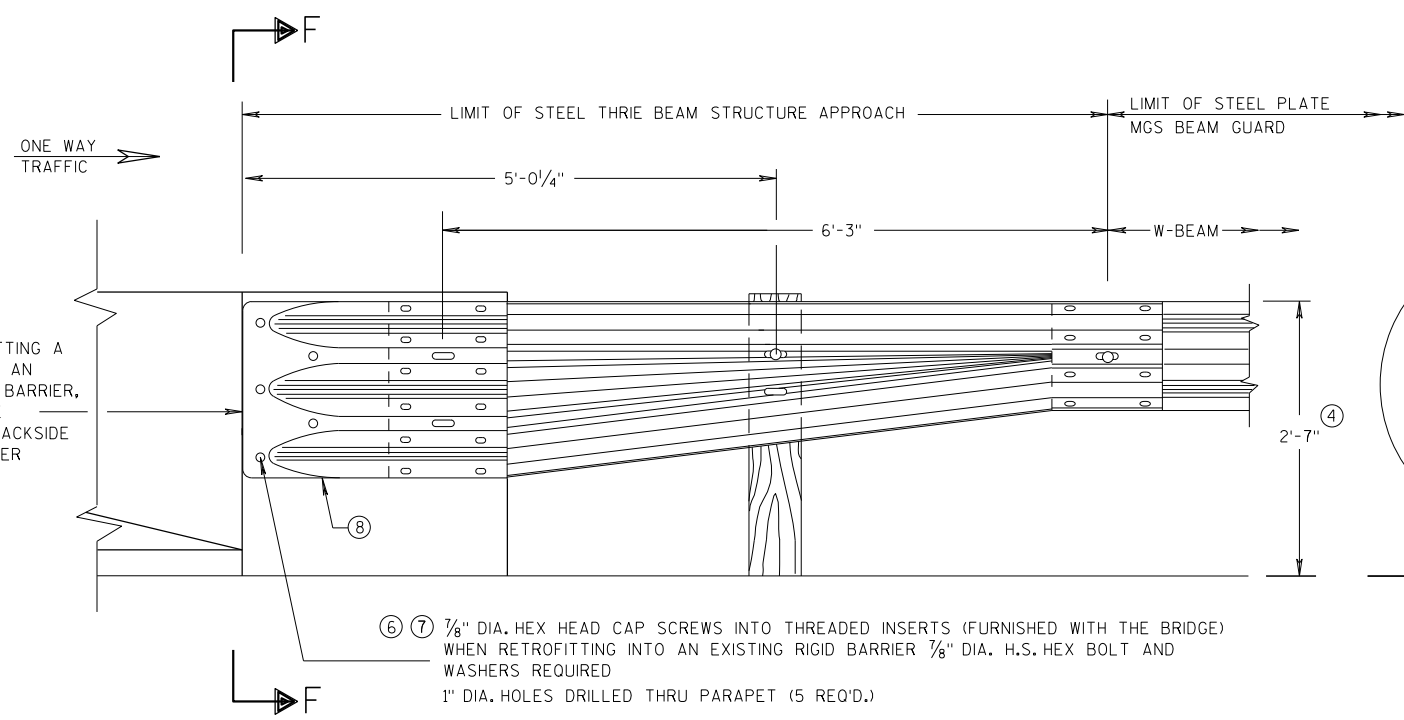
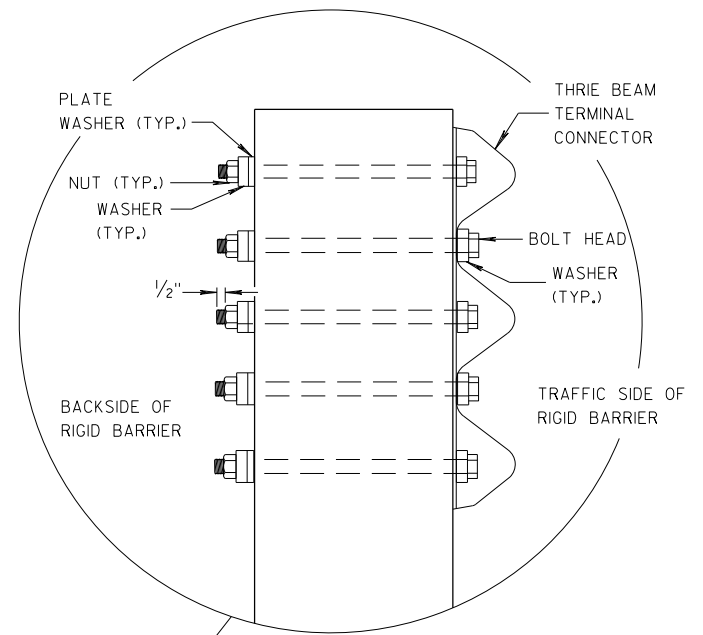
FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

SECTION E-E

GENERAL NOTES

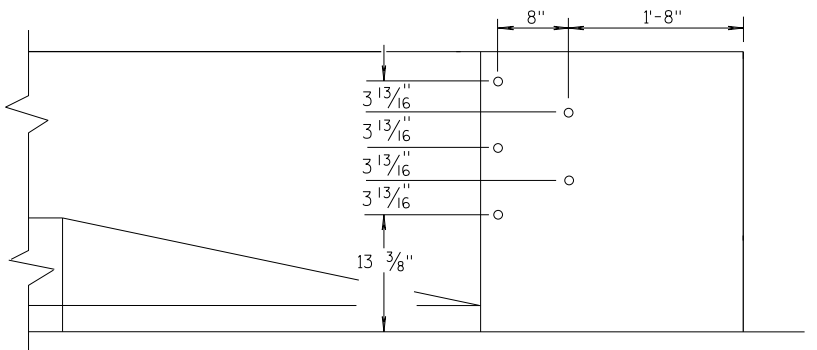
- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
 - (4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
 - (6) DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
 - (7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
 - (8) THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



FRONT VIEW

**W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**

SECTION F-F



DRILL HOLE LOCATION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018
FHWA

/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

6

6

S.D.D. 14 B 45-5d

S.D.D. 14 B 45-5d

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.




ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

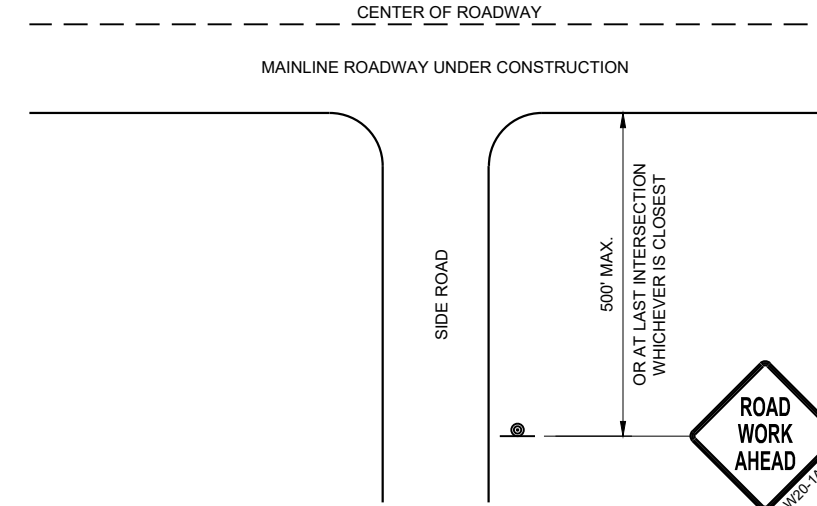
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

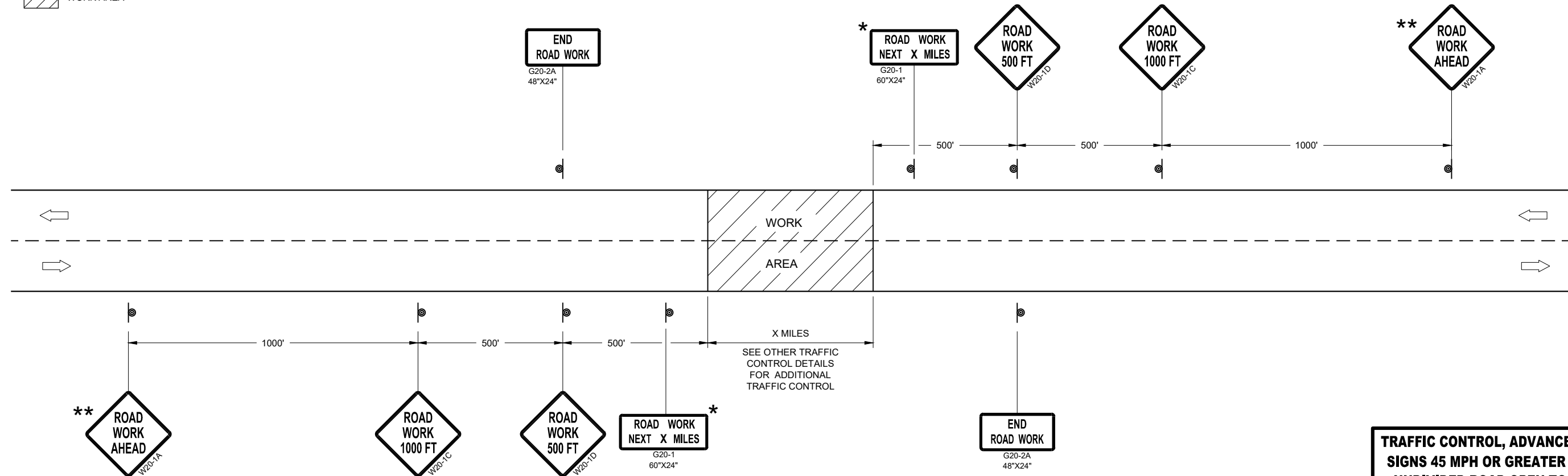
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 MPH OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

GENERAL NOTES

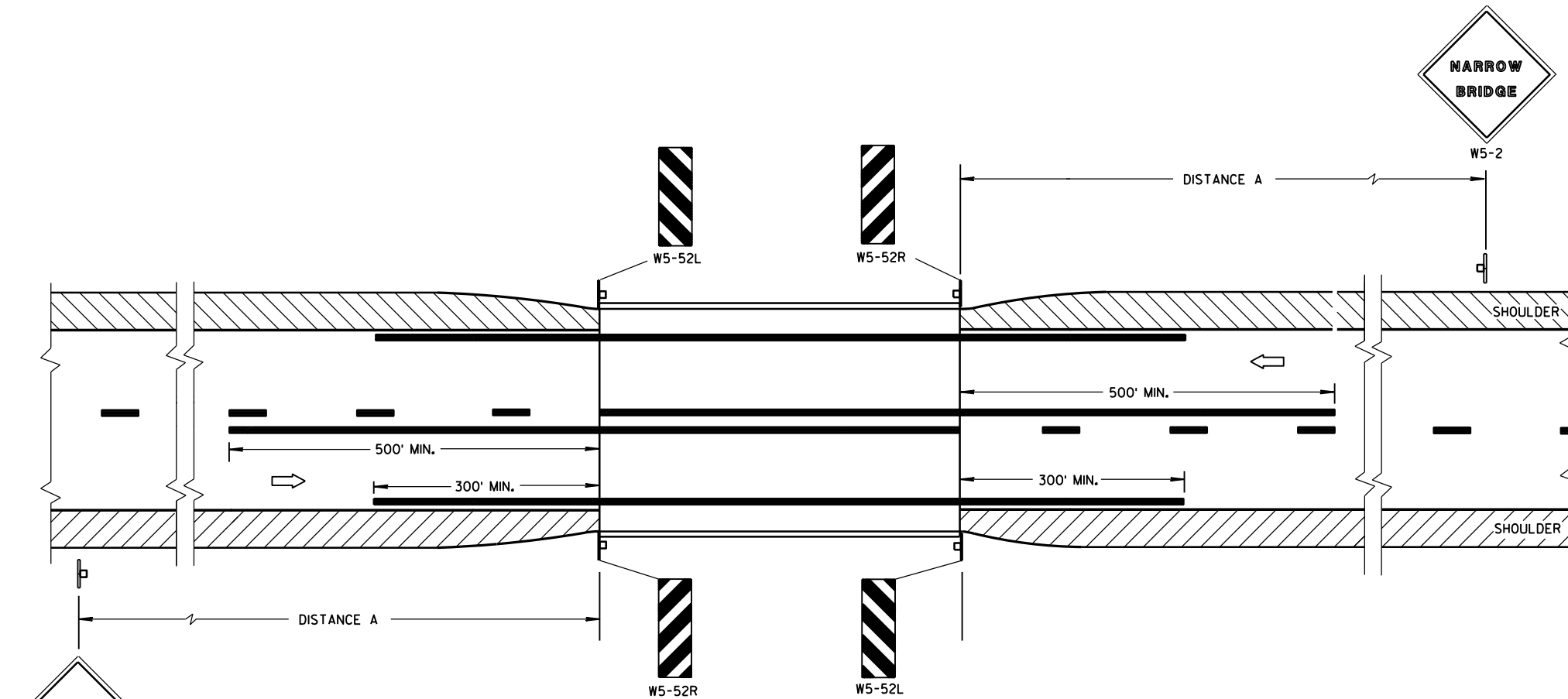
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

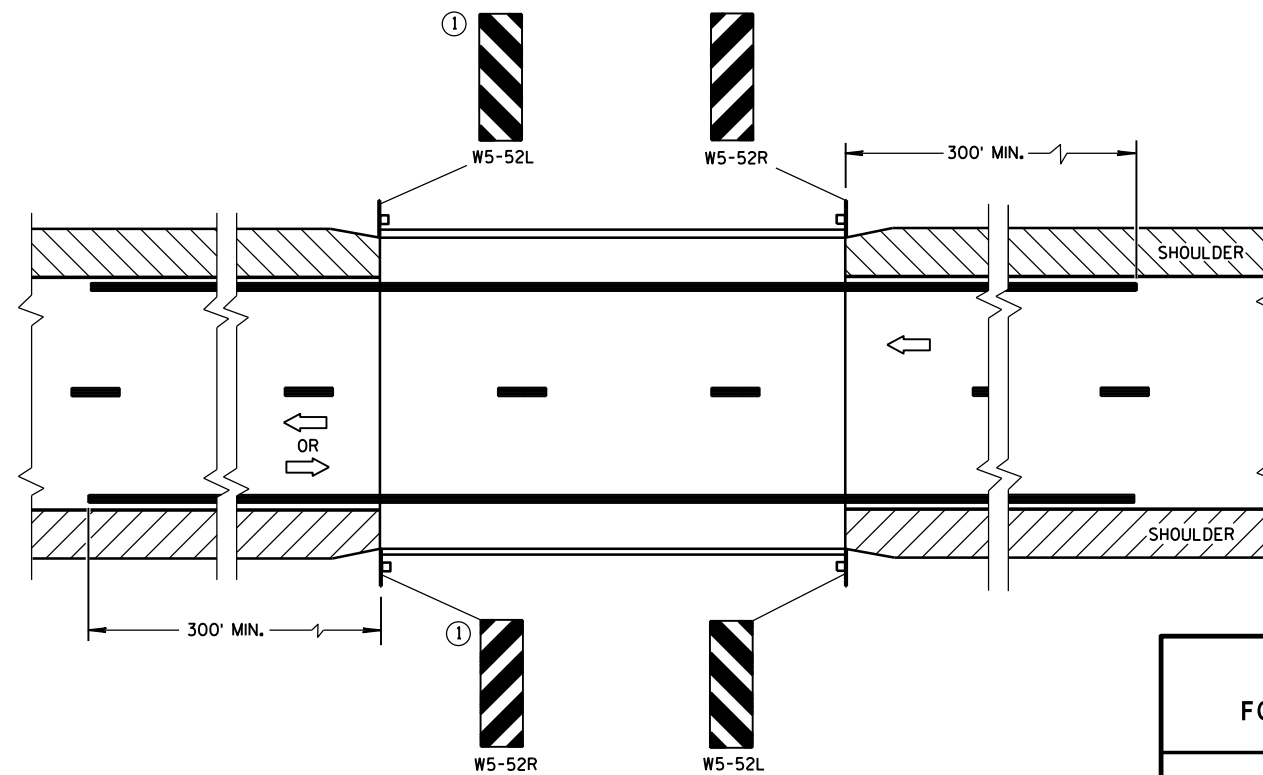
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

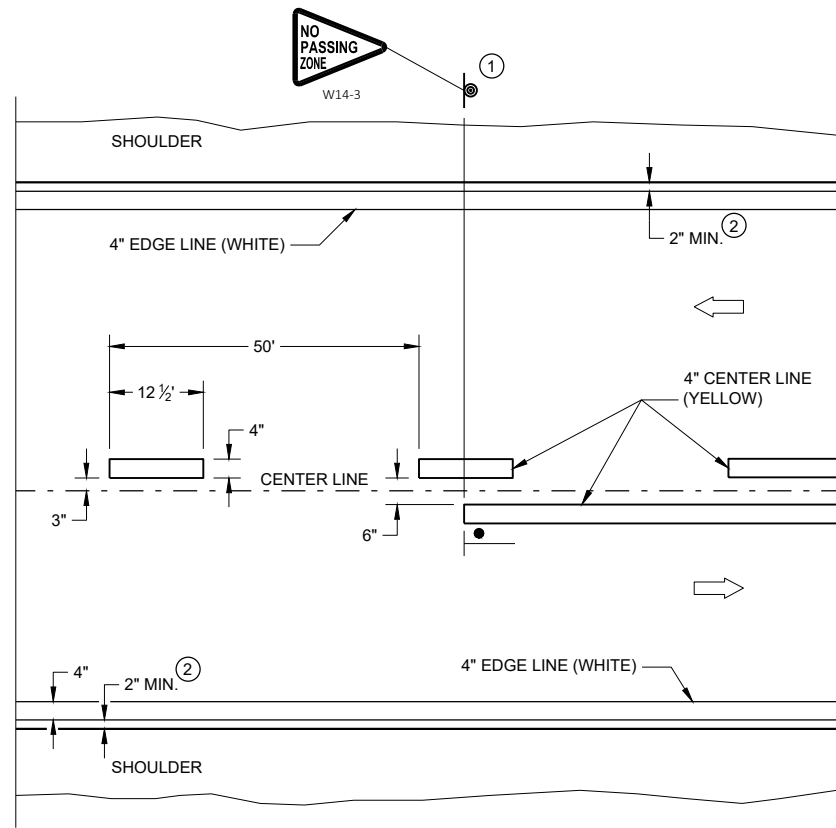
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

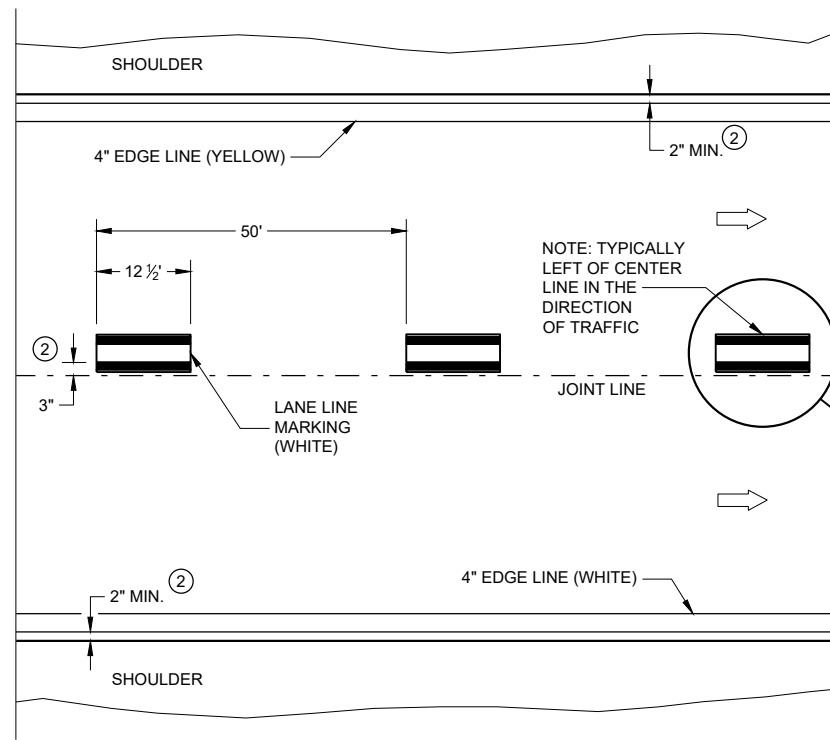
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

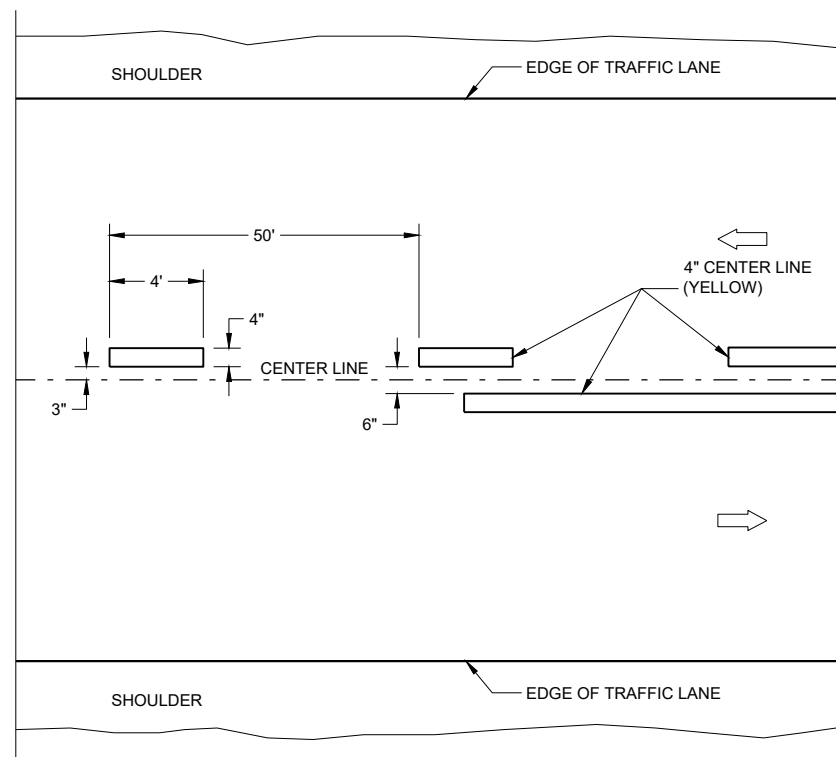


TWO WAY TRAFFIC

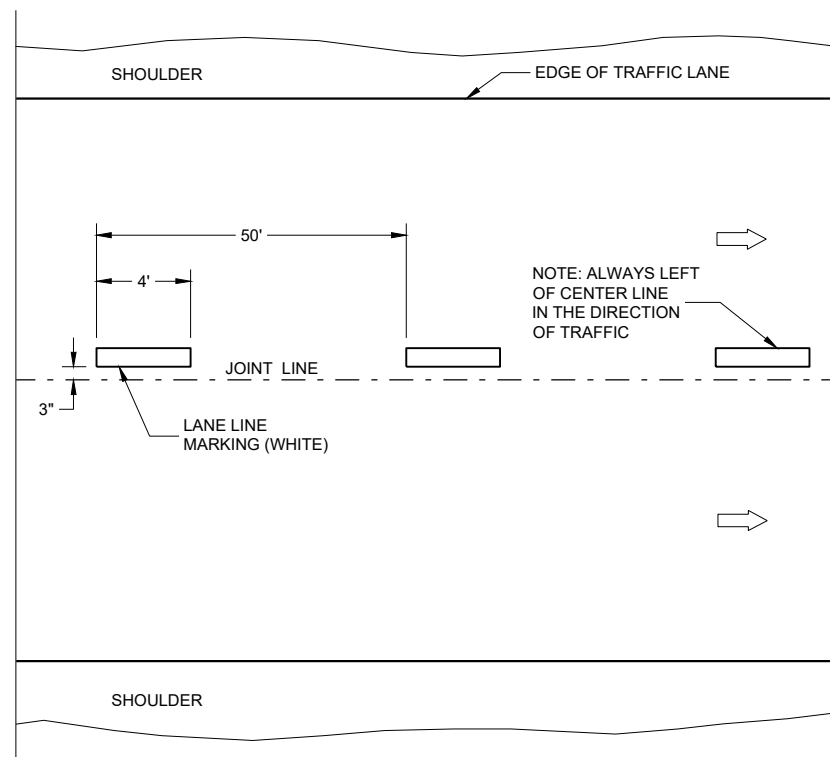


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

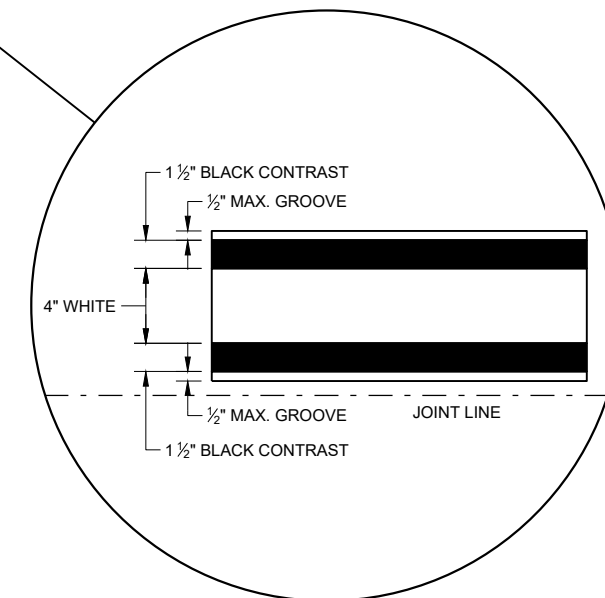
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

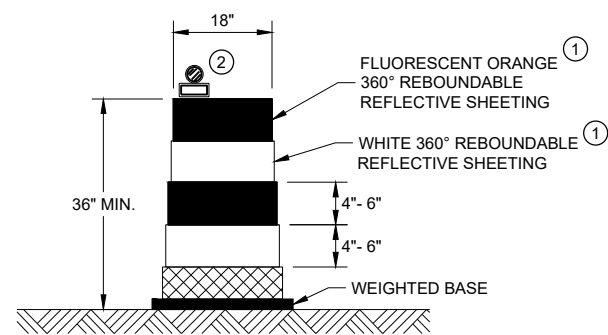
- |• "T" MARKING
- ⊙ SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC



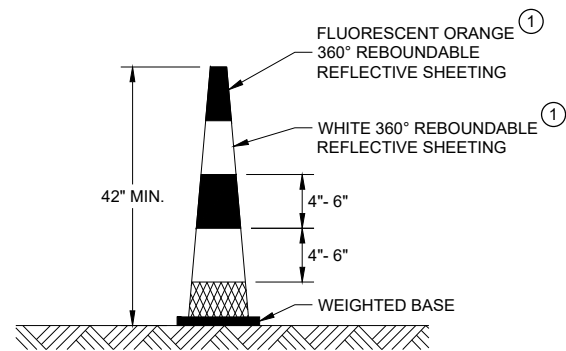
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Matthew Rauch
DATE STATEWIDE SIGNING AND MARKING
ENGINEER



DRUM

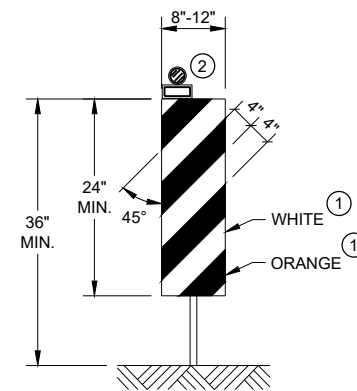


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

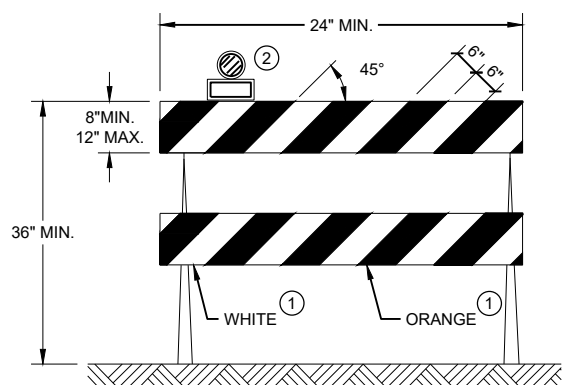
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



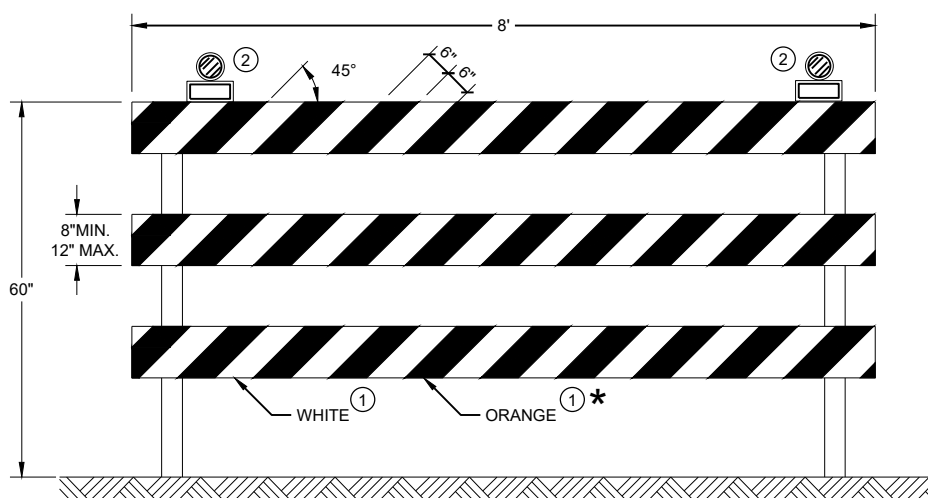
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.






* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

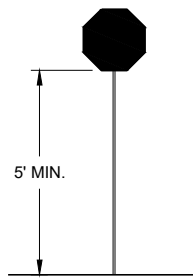
WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
 - ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



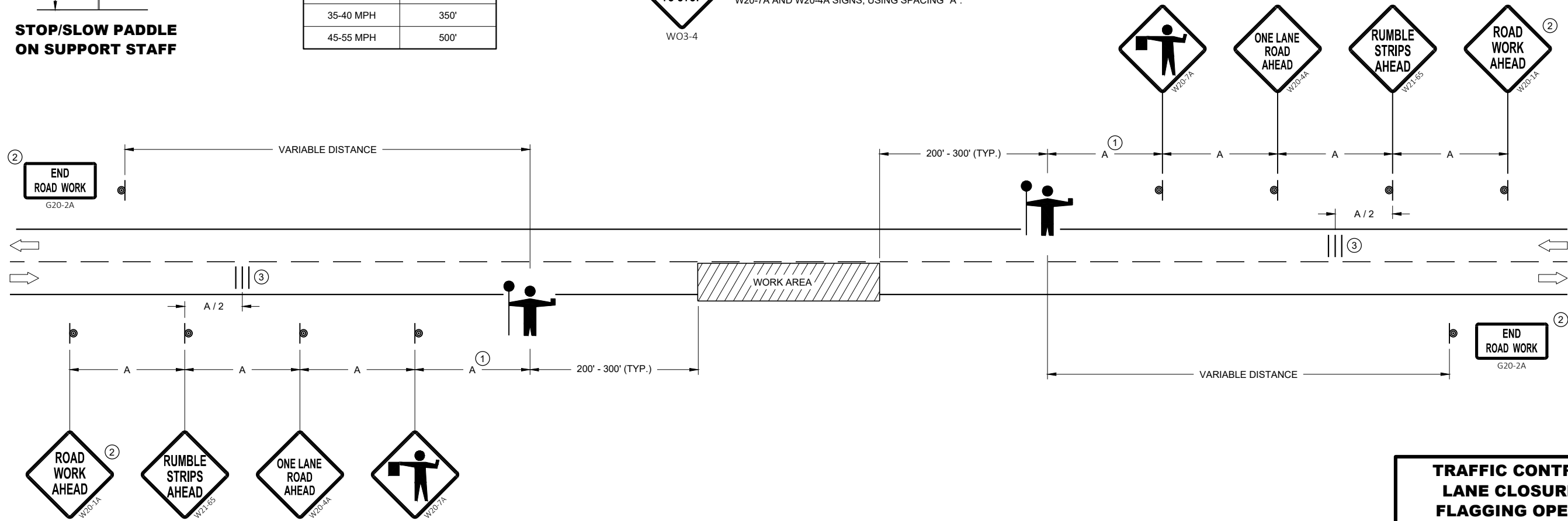
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION





TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2019 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

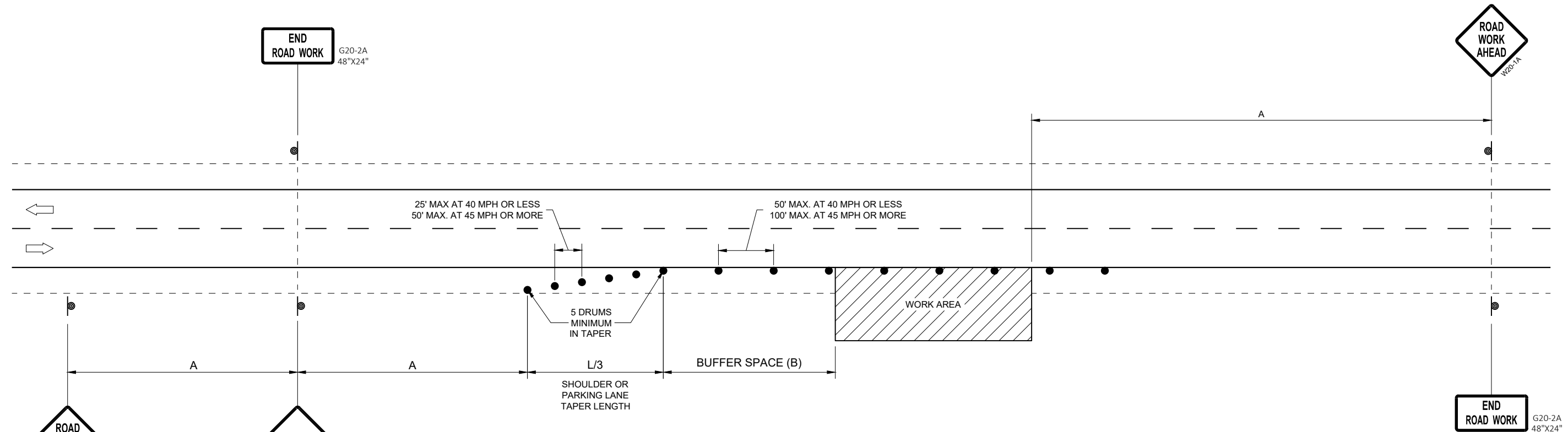
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

6

6



OR
IF TRAFFIC CONTROL DEVICES
ENCROACH ONTO TRAVELED WAY, USE



POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

**TRAFFIC CONTROL, WORK ON
SHOULDER OR PARKING LANE,
UNDIVIDED ROADWAY**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

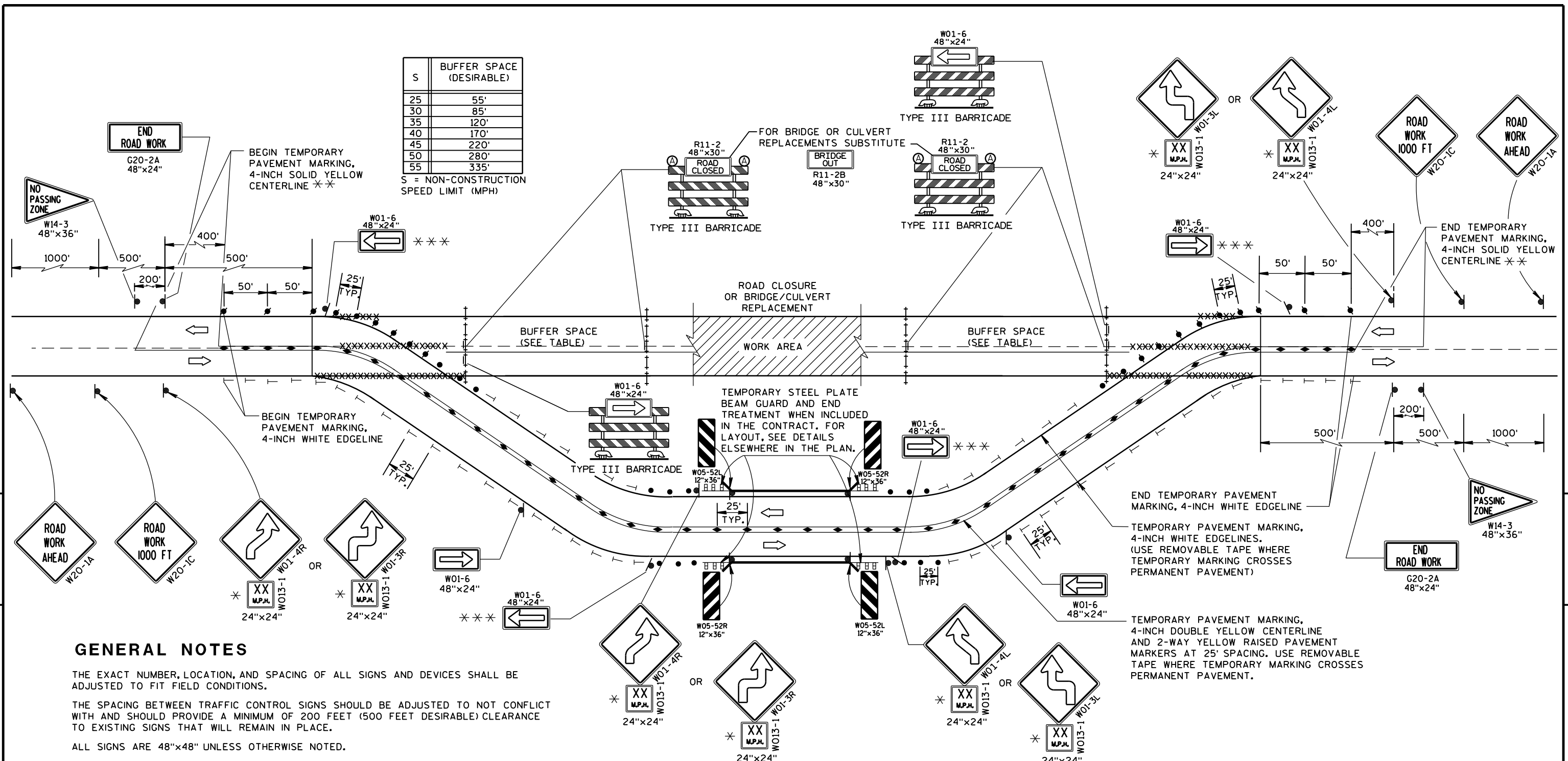
FHWA

SDD 15D28 - 04

SDD 15D28 - 04

S	BUFFER SPACE (DESIRABLE)
25	55'
30	85'
35	120'
40	170'
45	220'
50	280'
55	335'

S = NON-CONSTRUCTION SPEED LIMIT (MPH)



GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED.

EQUIPMENT, VEHICLES, OR MATERIAL SHOULD NOT BE STORED IN BUFFER SPACE.

* IF ADVISORY SPEED IS GREATER THAN 30 MPH, USE THE W01-4 SIGN. IF ADVISORY SPEED IS 30 MPH OR LESS, USE THE W01-3 SIGN.

** WHEN THE DISTANCE TO/FROM THE NEXT CLOSEST NO-PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.

*** OMIT THESE W01-6 SIGNS IF THE ADVISORY SPEED OF THE CURVE IS GREATER THAN 30 MPH.

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⦿ TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY-BURN LIGHT
- TRAFFIC CONTROL DRUM
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- TEMPORARY DELINEATOR, (WHITE) (SINGLE DELINEATOR)
- ◆ TEMPORARY RAISED PAVEMENT MARKERS (TWO-WAY YELLOW)
- XXX REMOVE PAVEMENT MARKING
- ➡ DIRECTION OF TRAFFIC
- ▬▬▬ TEMPORARY STEEL PLATE BEAM GUARD AND END TREATMENT
- ▨ WORK AREA

TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: Sept. 2015 /S/ Peter Amakobe Atepe
STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

FHWA

6

6

S.D.D. 15 D 31-3

S.D.D. 15 D 31-3

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLAGS, 16" X 16" MIN. (ORANGE)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- ASPHALTIC PAVEMENT WIDENING
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT

WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

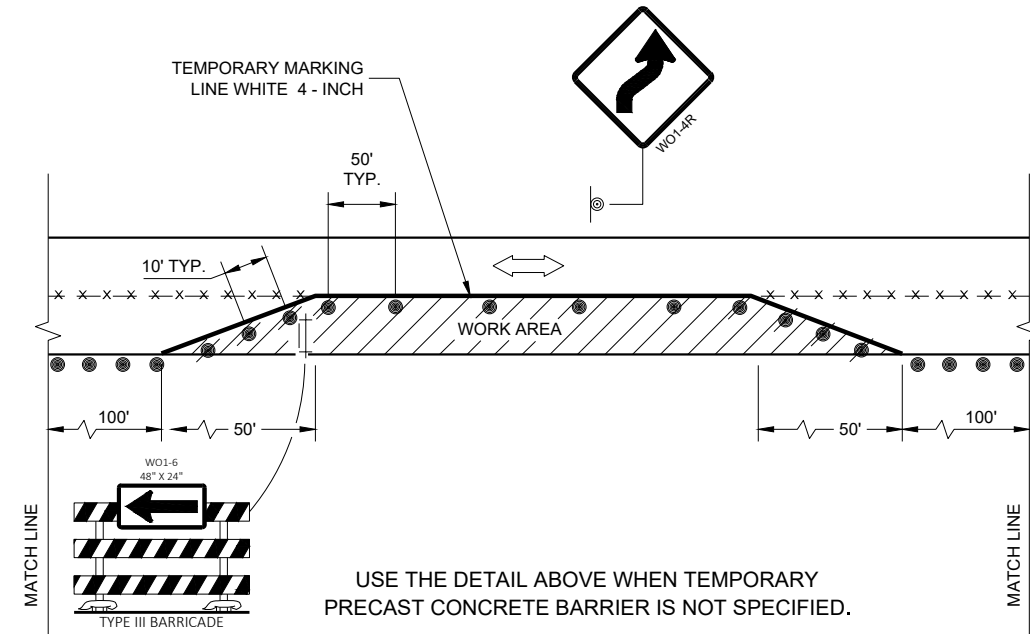
ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

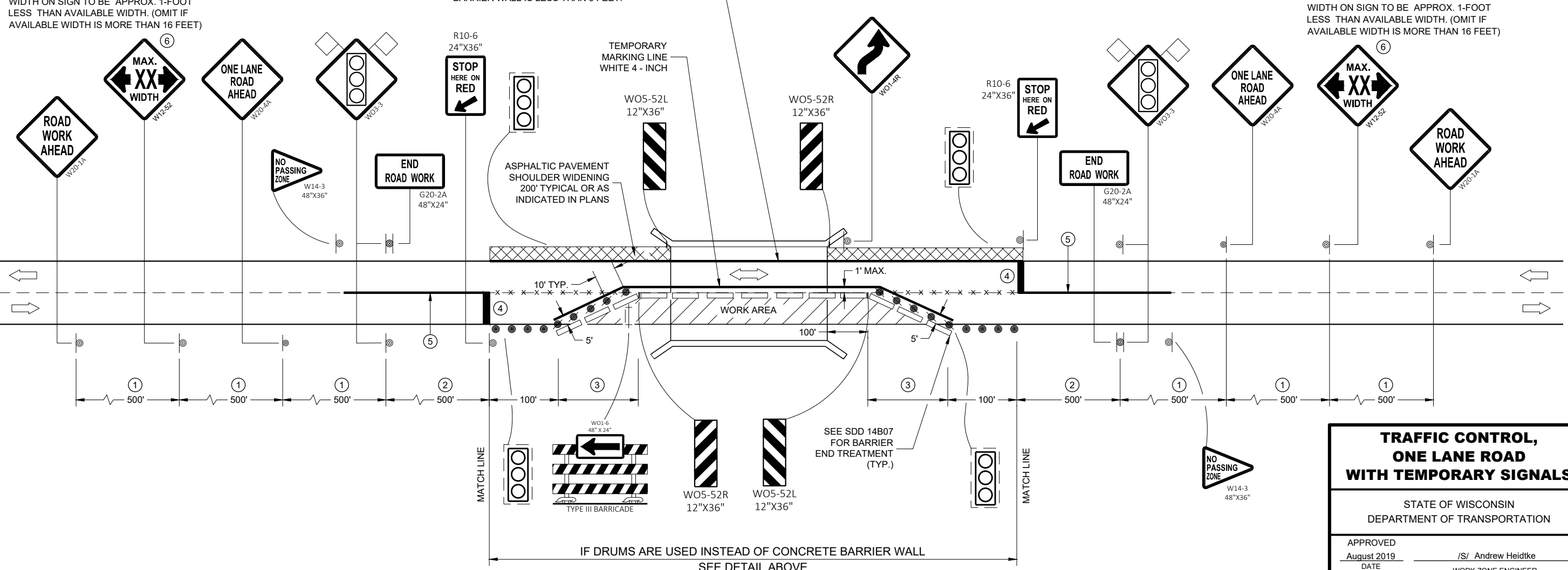
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

- ① 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.
- ② USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.
- ③ DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.
- ④ TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18 - INCH.
- ⑤ 700 FOOT TEMPORARY MARKING LINE, DOUBLE YELLOW 4 - INCH . WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
- ⑥ SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.



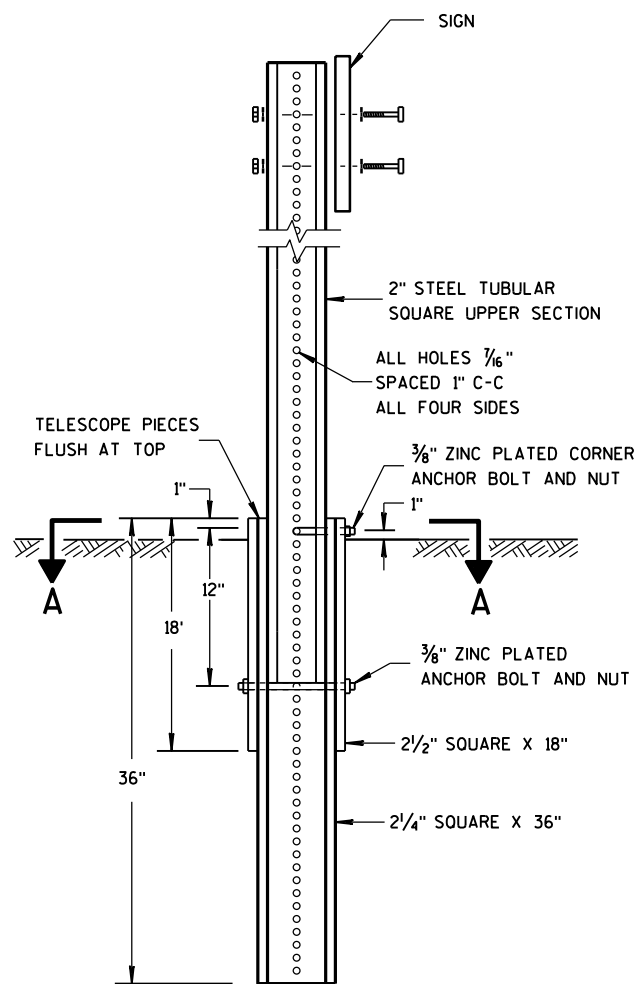
TEMPORARY MARKING LINE WHITE 4 - INCH (STOPLINE TO STOPLINE). REMOVE EXISTING EDGELINE AND OFFSET THE TEMPORARY EDGELINE IF THE DISTANCE FROM THE EDGELINE TO CONCRETE BARRIER WALL IS LESS THAN 9 FEET.



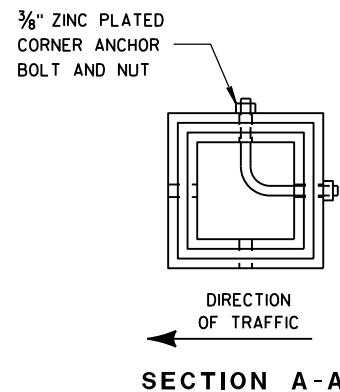
SDD 15D33 - 06

SDD 15D33 - 06

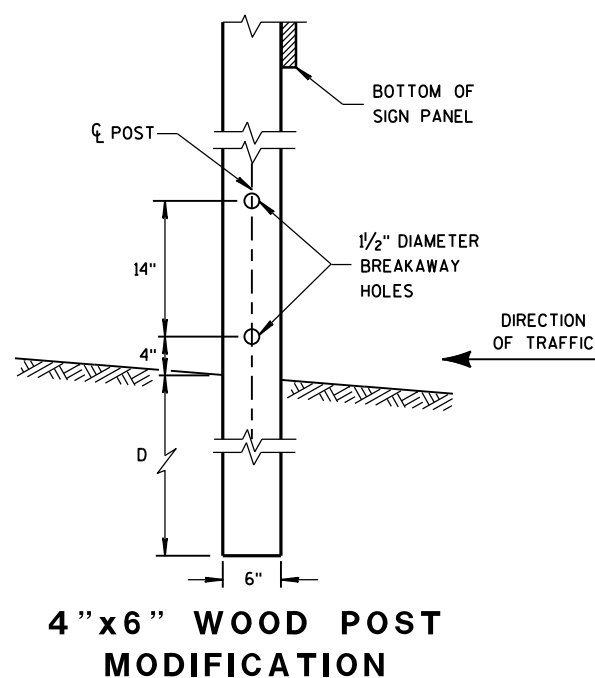
TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED August 2019 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



DETAIL OF TUBULAR STEEL SIGN POST



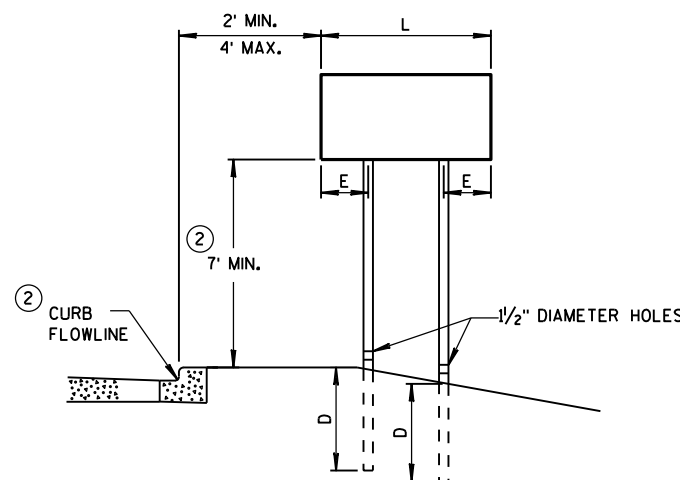
SECTION A-A



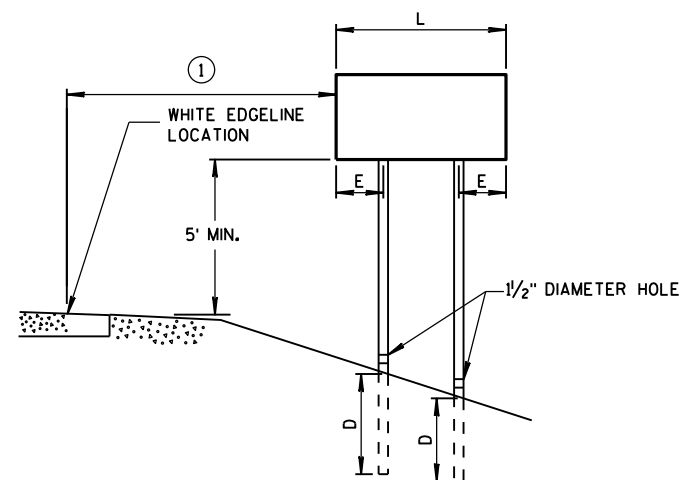
4" X 6" WOOD POST MODIFICATION

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.



URBAN AREA



RURAL AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'

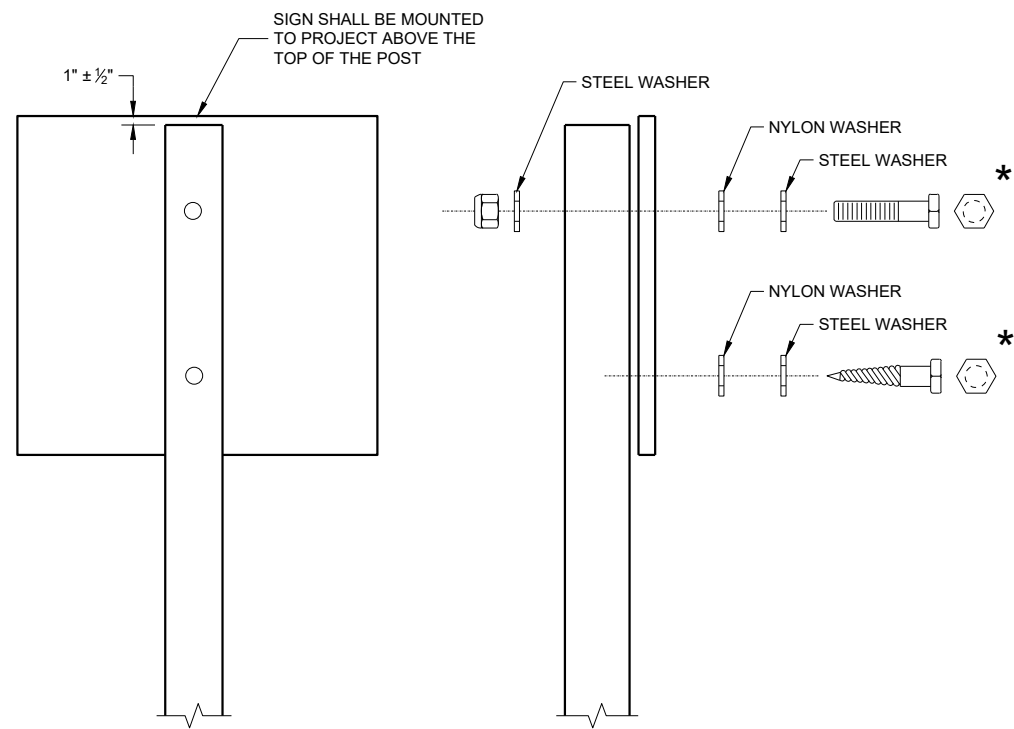
4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")
LAG SCREWS - 3/8" x 3"
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,
GRIP RANGE 0.042 - 0.375 INCH

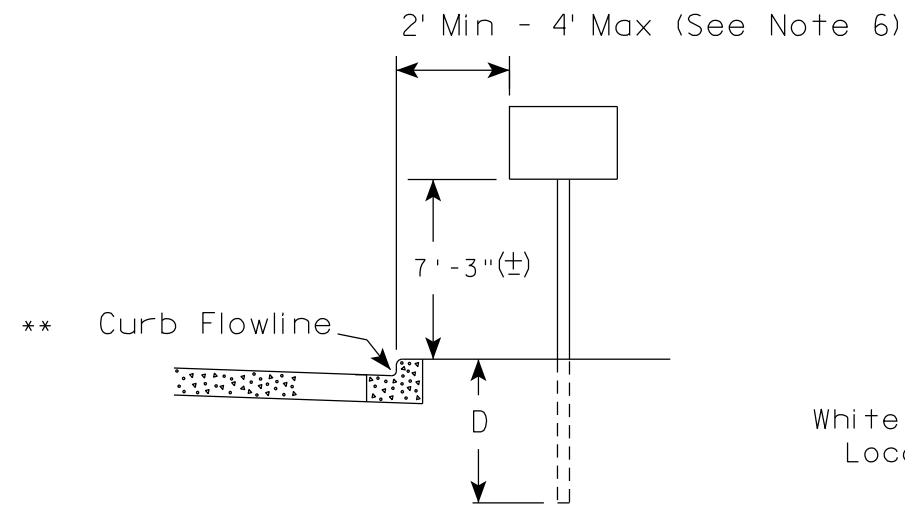
WASHERS (ALL POSTS) -
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

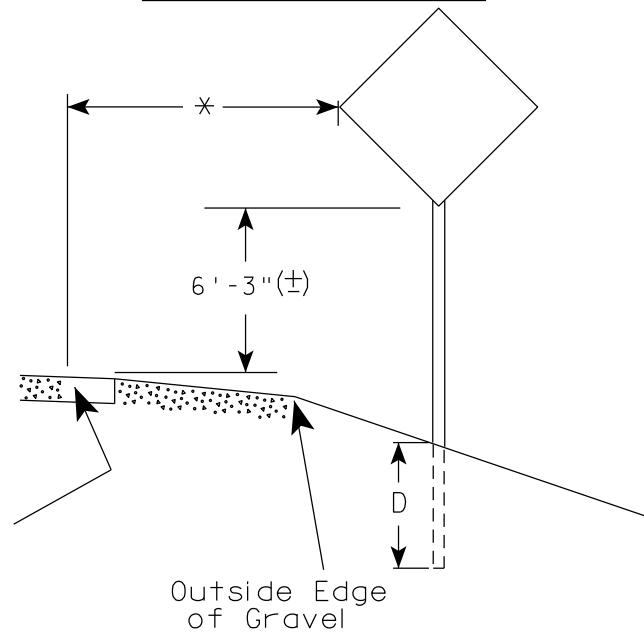
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA

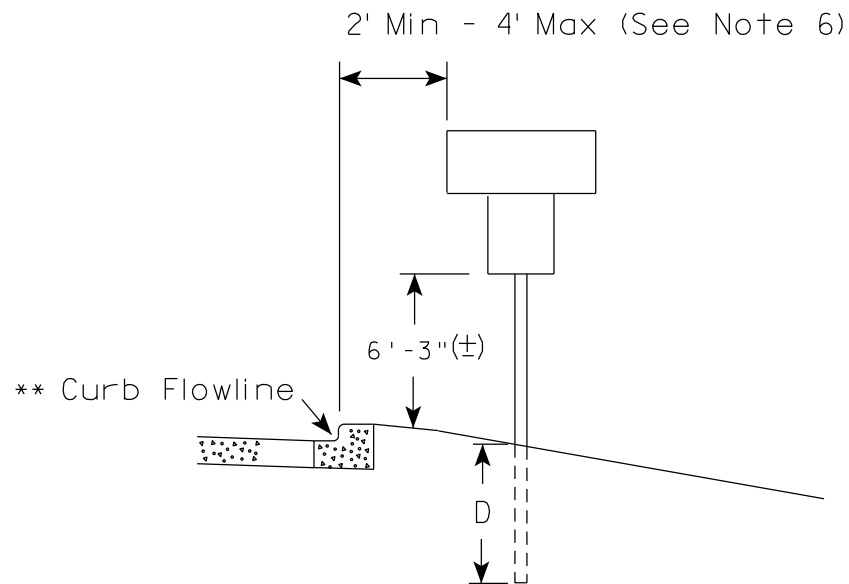
RURAL AREA (See Note 2)



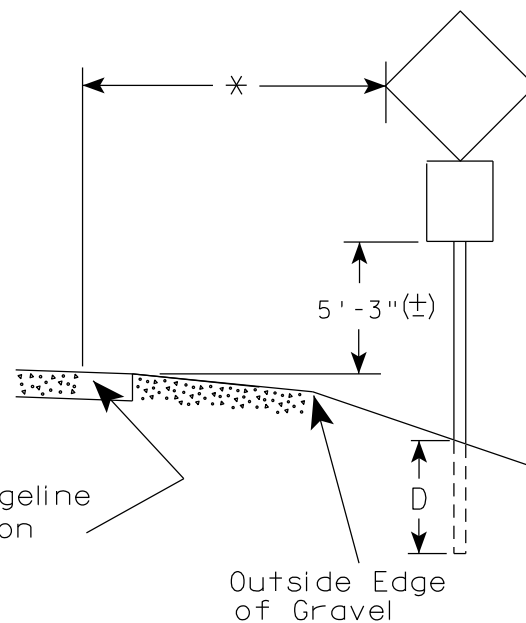
White Edgeline Location



Outside Edge of Gravel



White Edgeline Location



Outside Edge of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

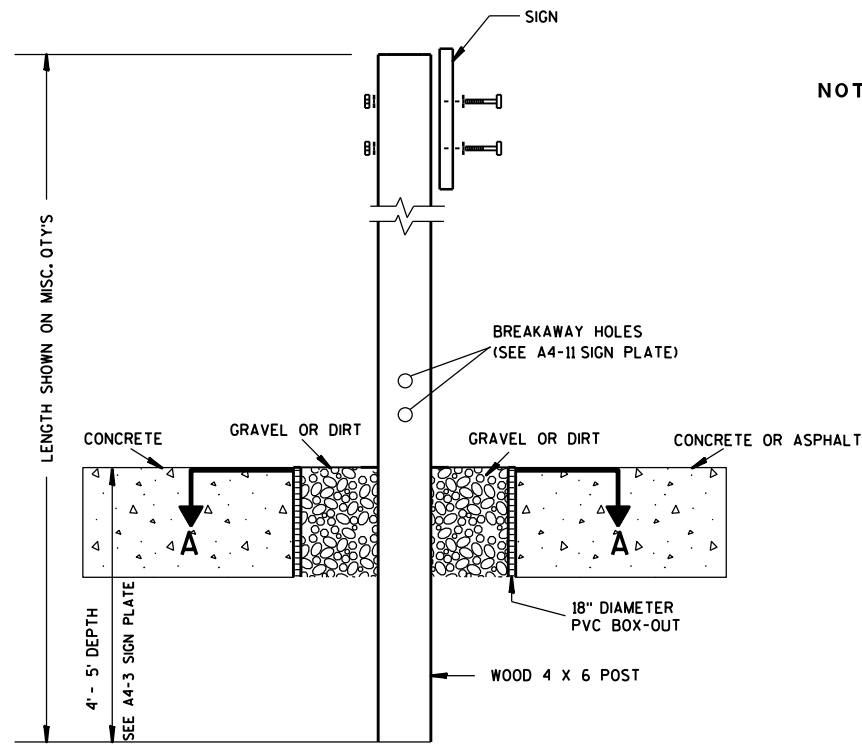
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

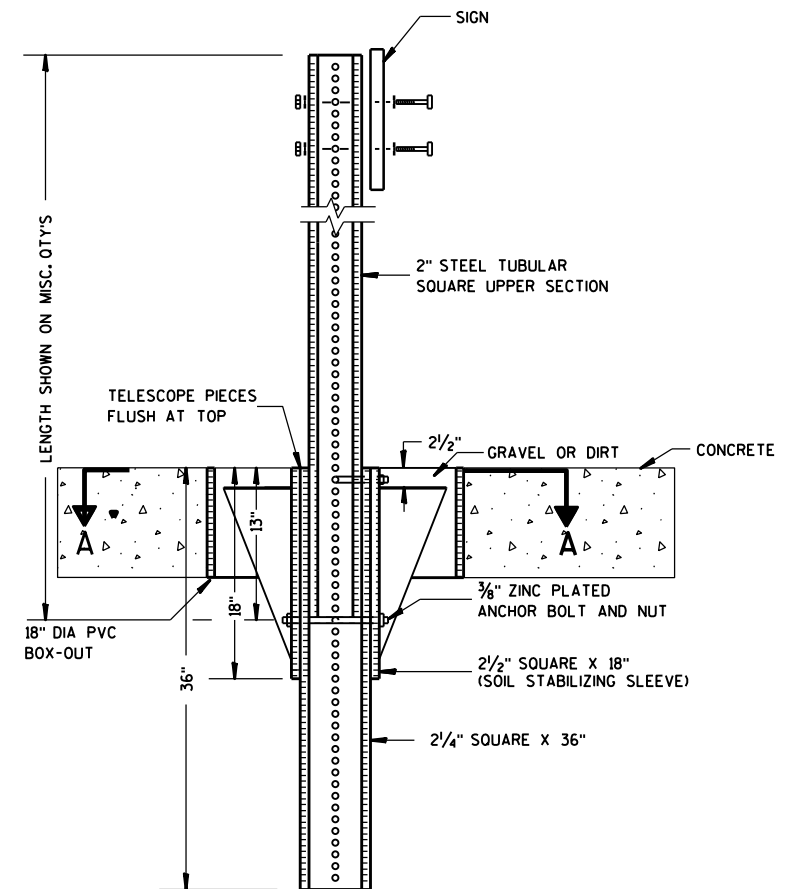
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

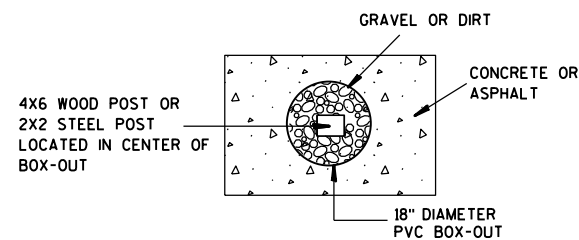
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

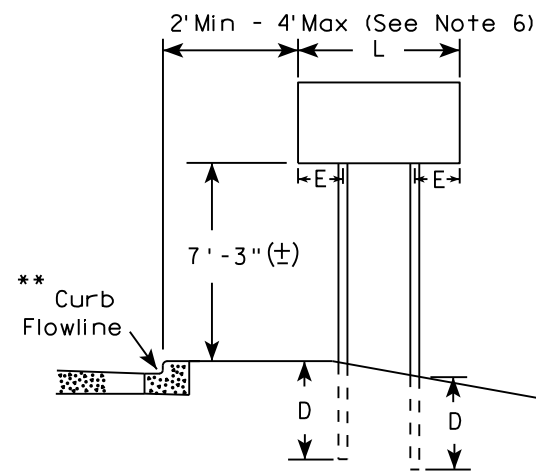
FOR NEW CONCRETE/ ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED <i>Matthew R. Rauch</i> for State Traffic Engineer	
DATE 1/27/14	PLATE NO. A4-3B.1

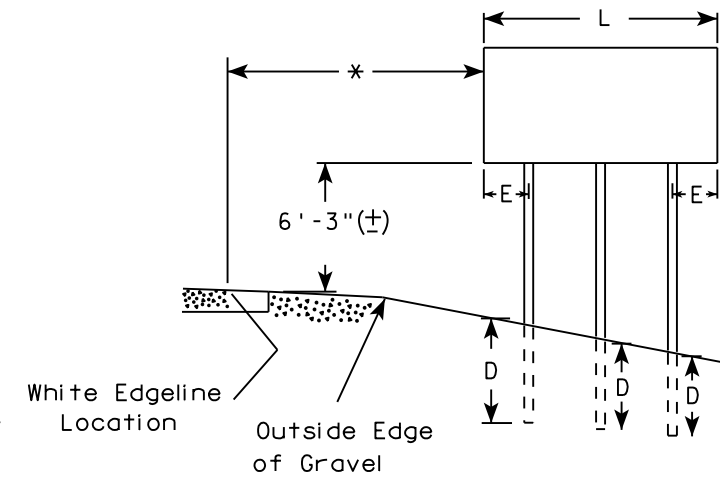
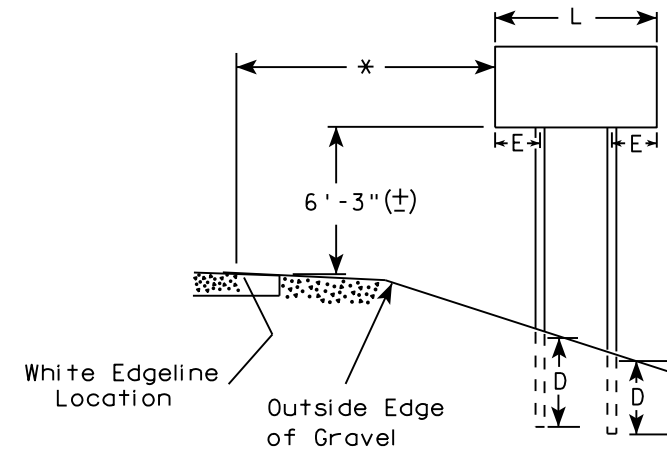
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

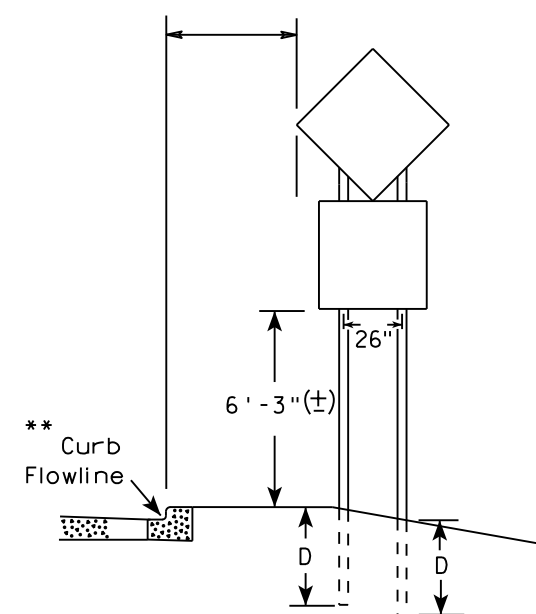
URBAN AREA



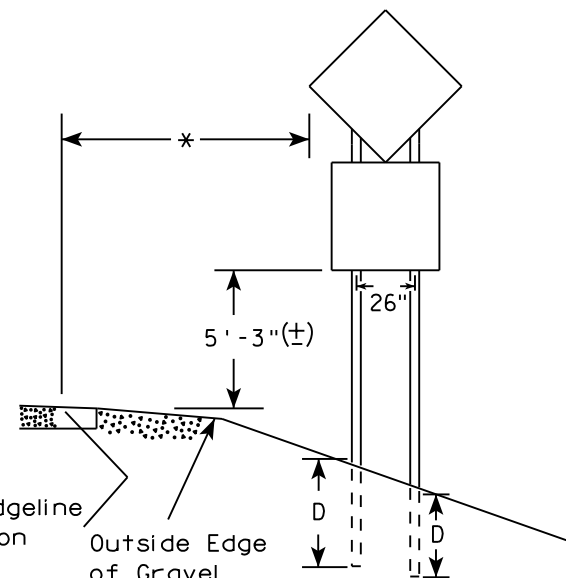
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

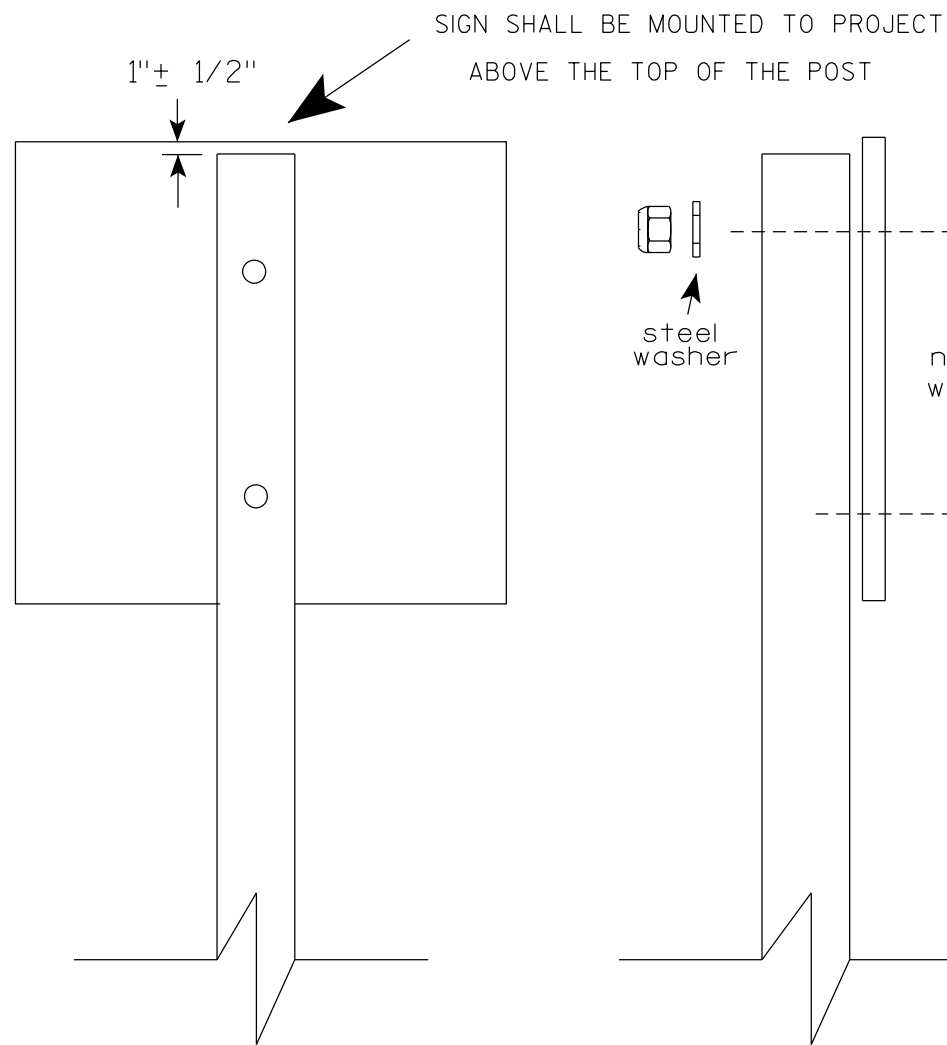
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

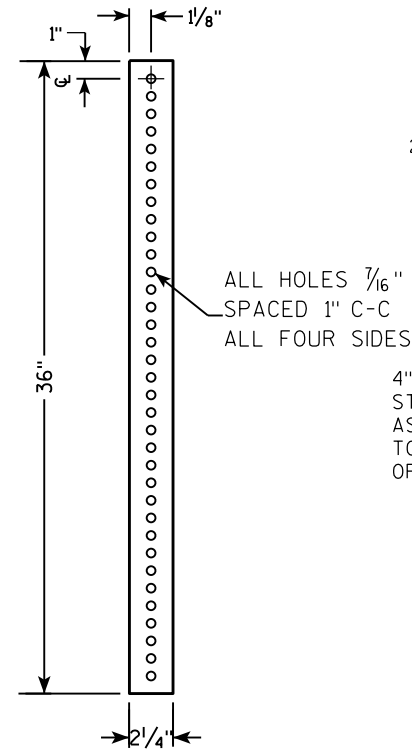
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

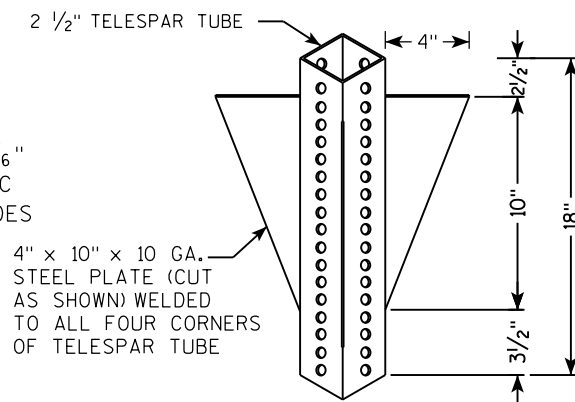
ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

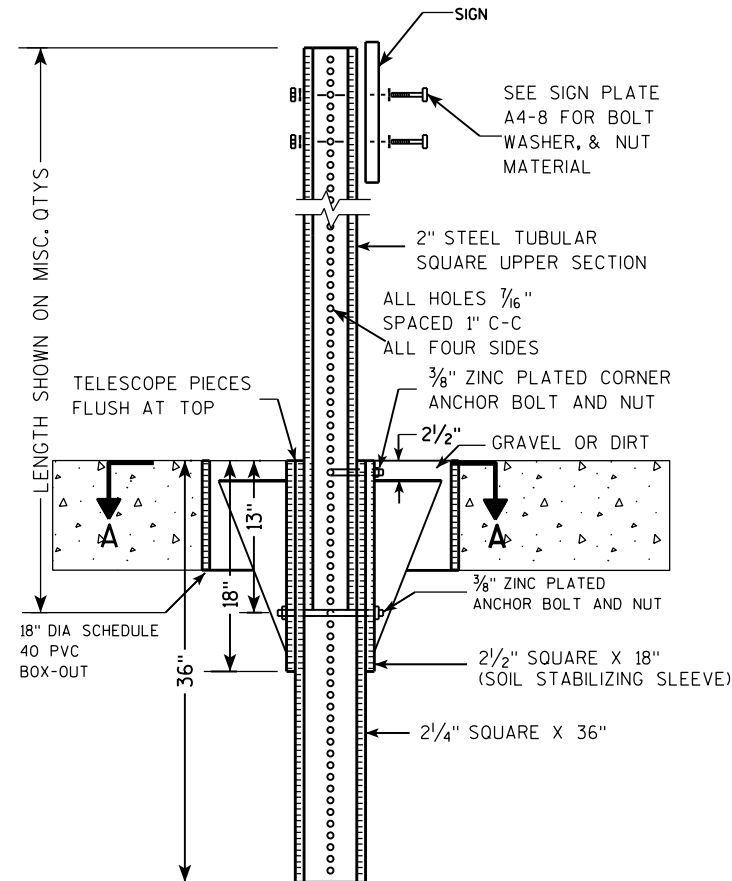
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



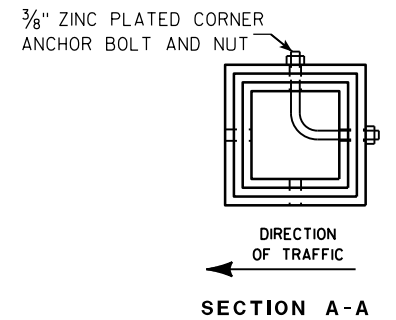
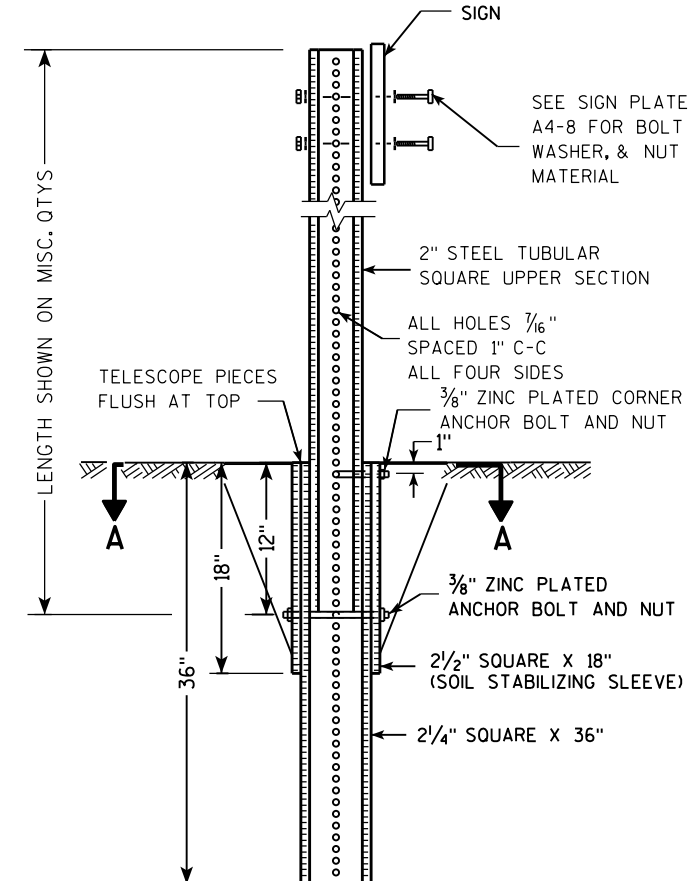
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

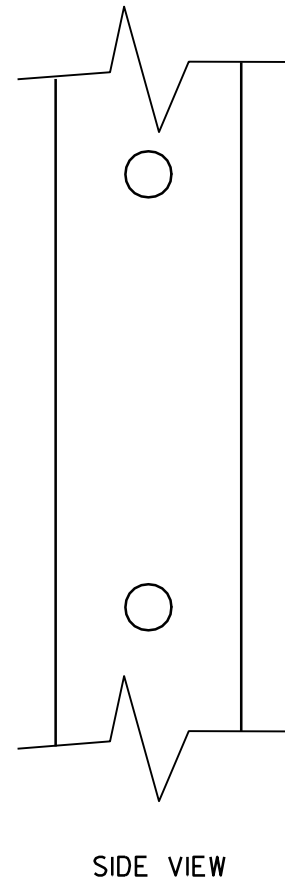
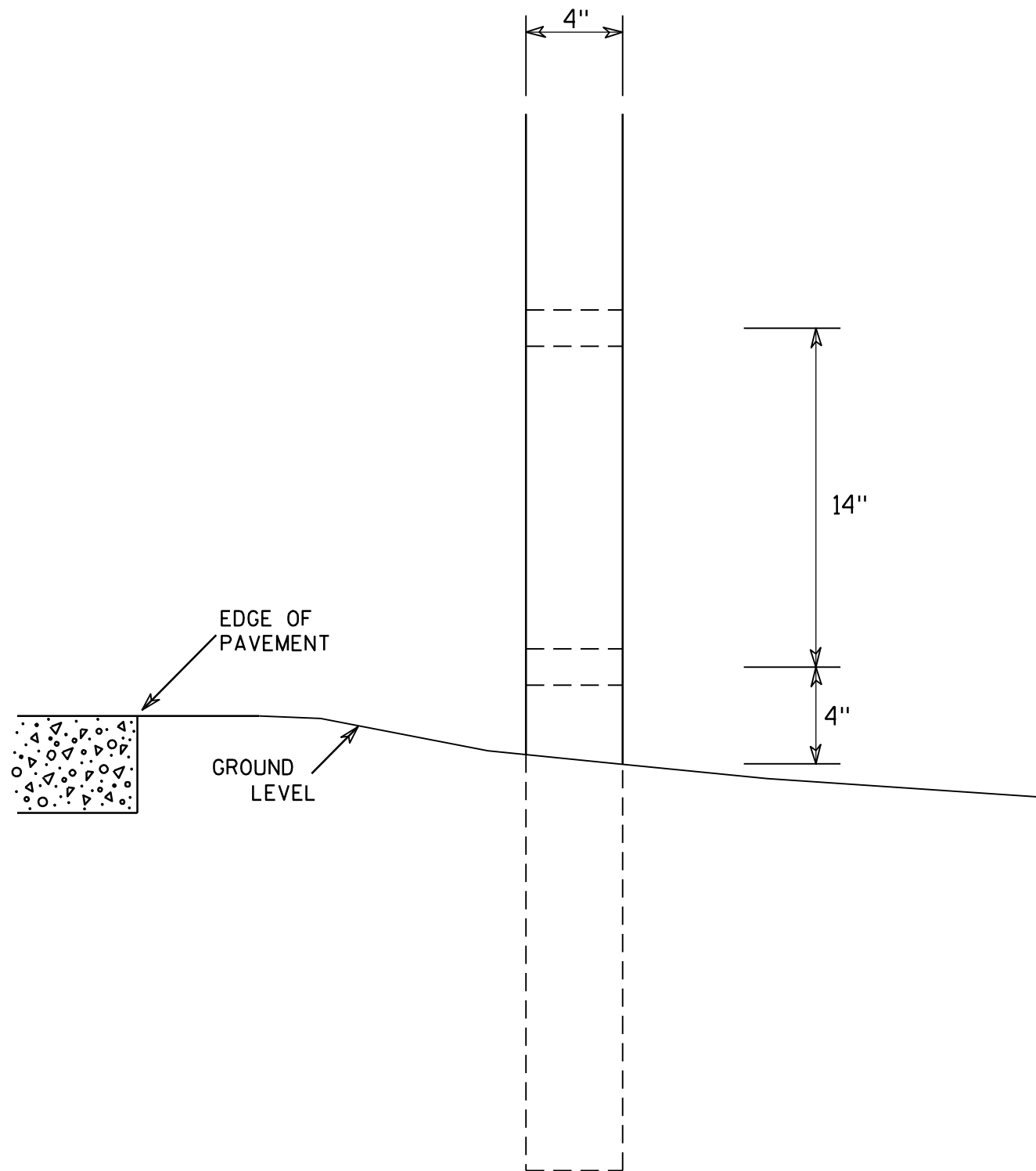
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

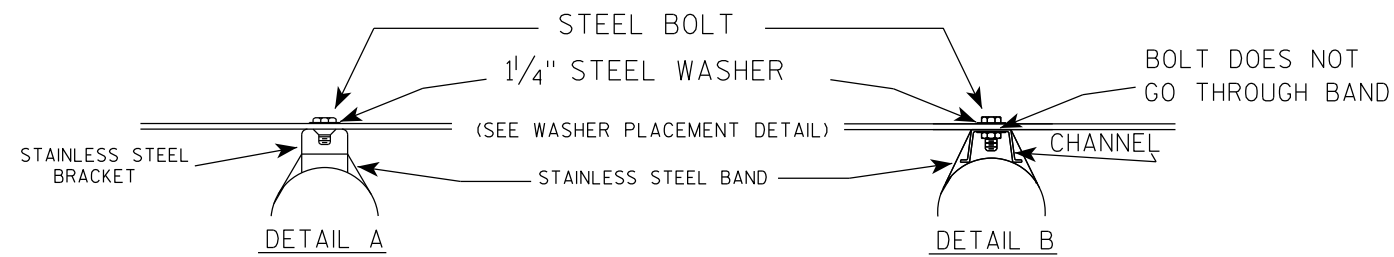
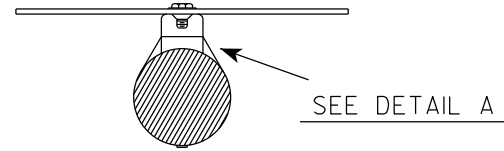
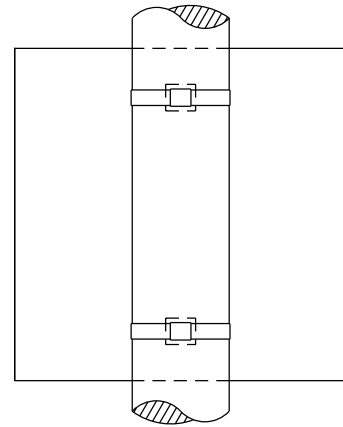
7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>

BANDING

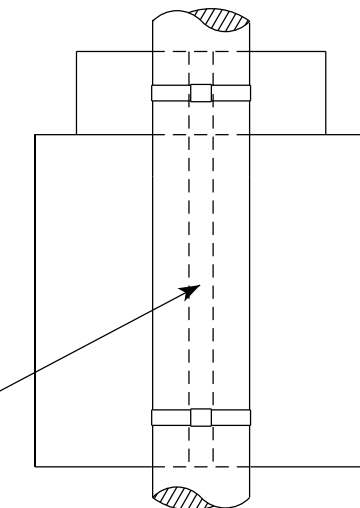
SINGLE SIGN



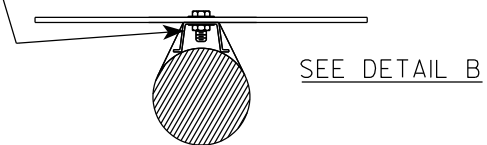
GENERAL NOTES

- Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
- Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
- Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
- ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

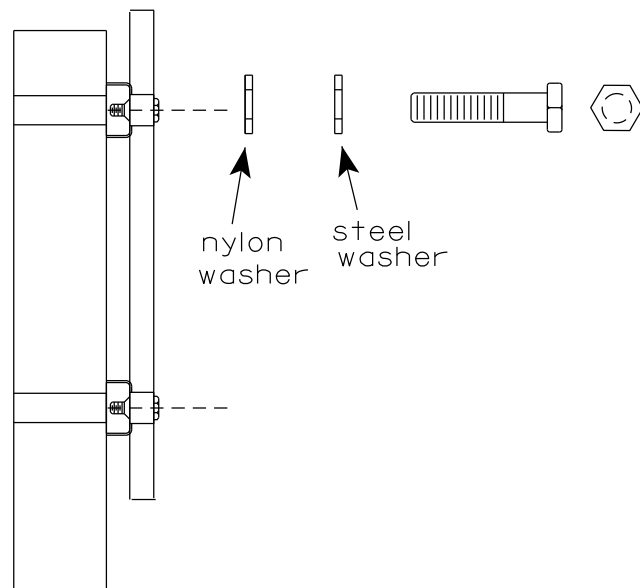
"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

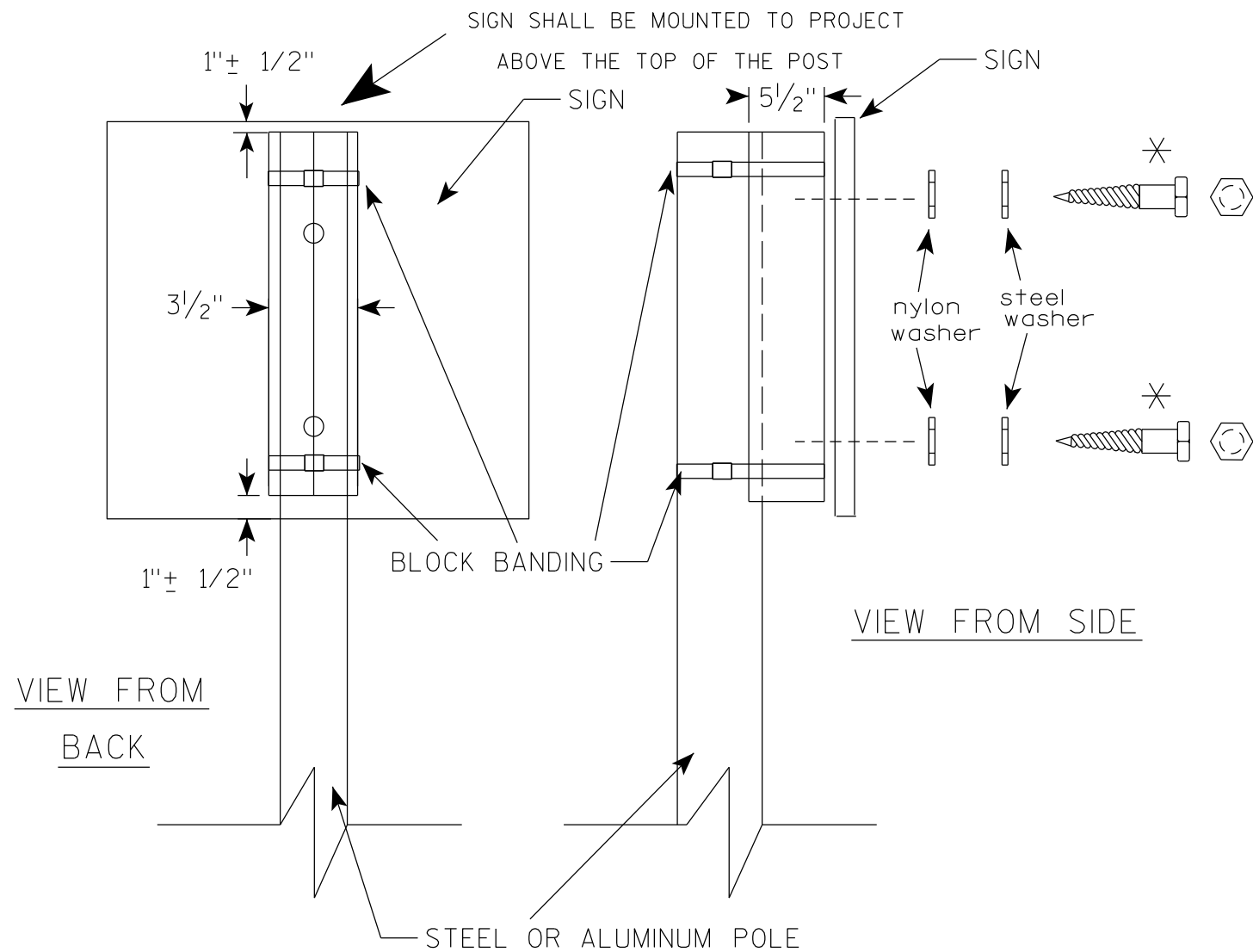


WASHER PLACEMENT



WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

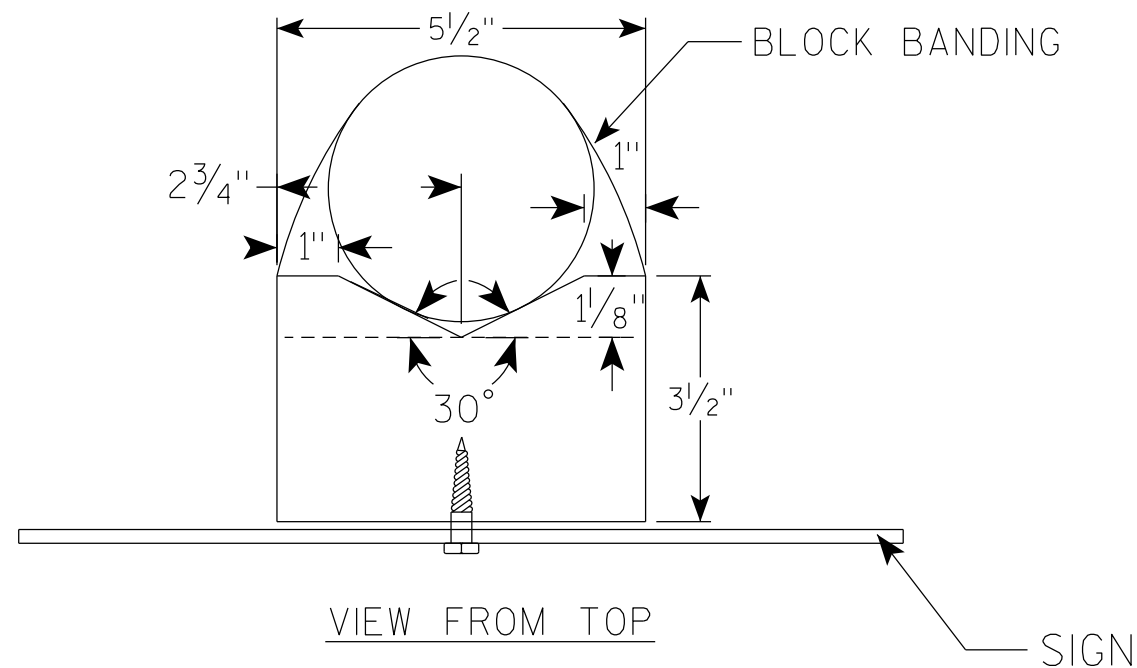
STANDARD SIGN SIGN BANDING DETAILS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 6/10/19	PLATE NO. A5-9.4



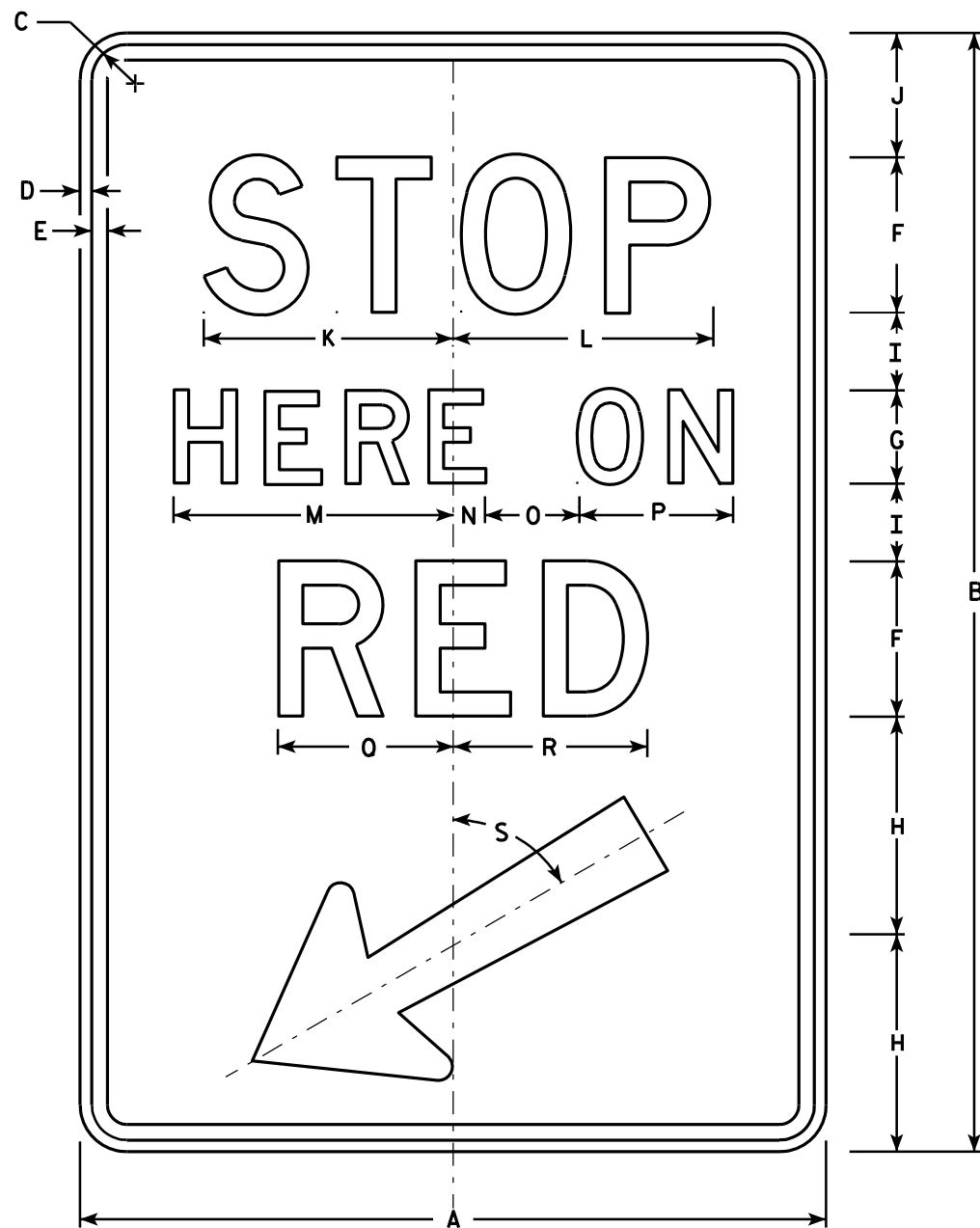
GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"



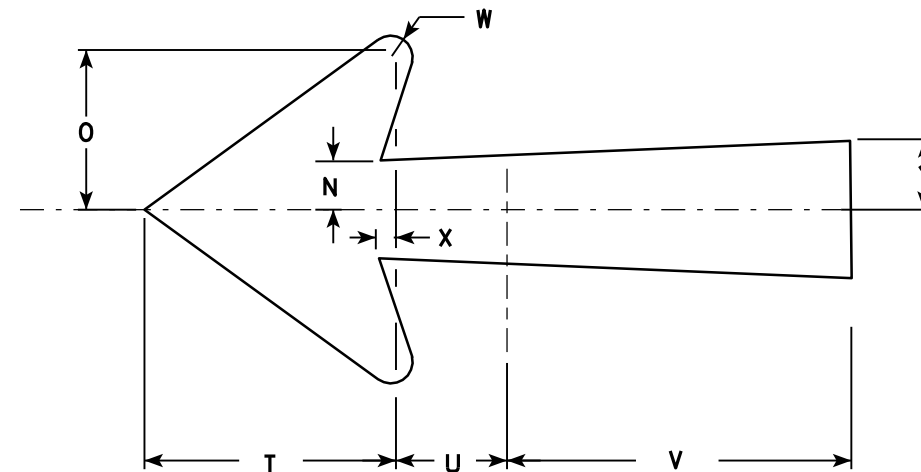
BLOCK BANDING DETAIL (V-BLOCK OPTION)	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> for State Traffic Engineer
DATE 6/10/19	PLATE NO. A5-10.2



R10-6

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



Arrow Detail

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
2M	24	36	1 1/8	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
3																											
4																											
5																											

STANDARD SIGN
R10-6

WISCONSIN DEPT OF TRANSPORTATION

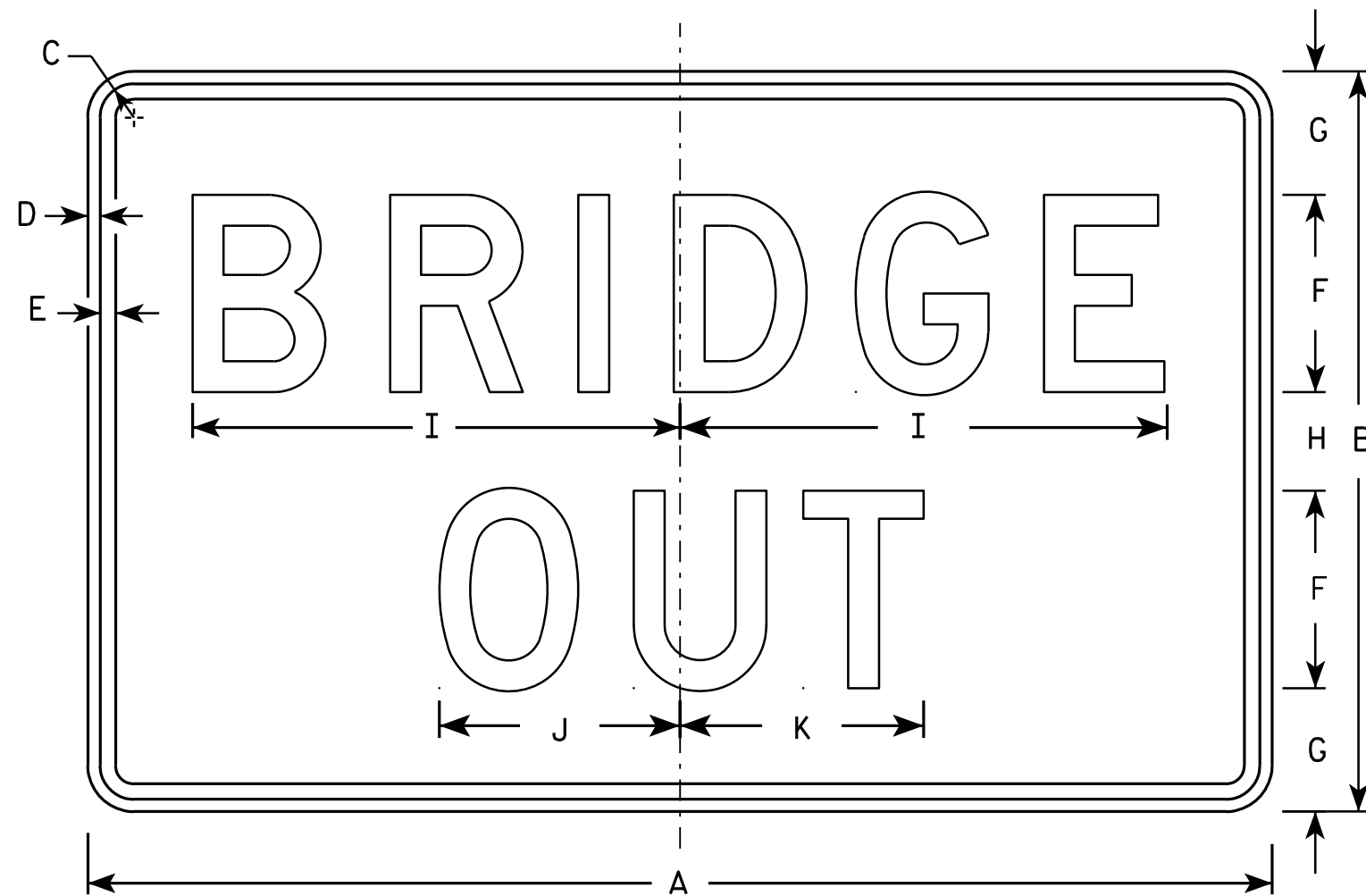
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/5/11 PLATE NO. R10-6.6

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

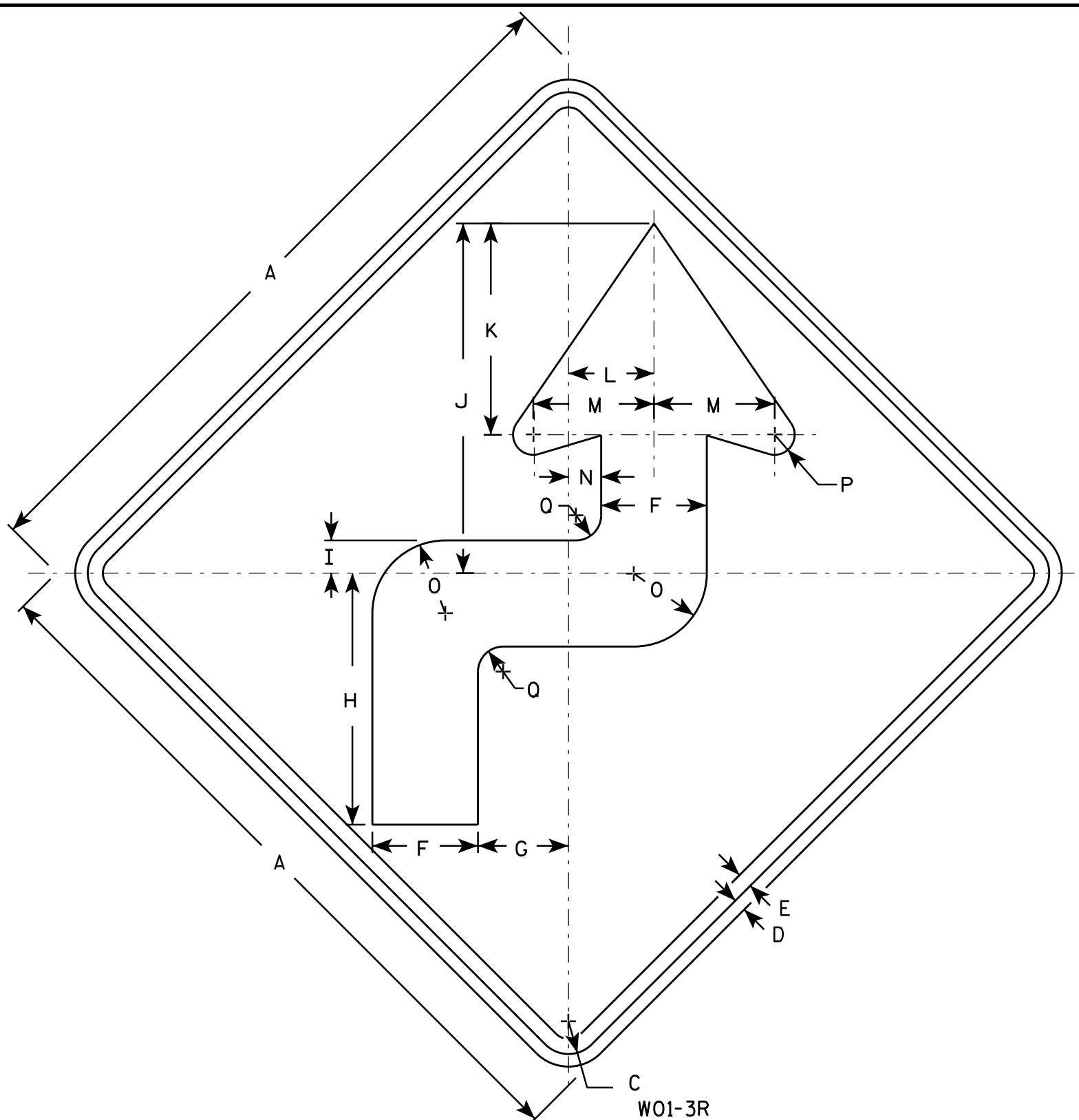
STANDARD SIGN
R11-2B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-2B.2

PROJECT NO: _____ SHEET NO: _____ E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-3L is the same as W01-3R except the arrow is reversed along the vertical centerline.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5 1/4	4 1/2	12 1/2	1 5/8	17 3/8	10 1/2	4 1/4	6	1 5/8	3 5/8	1	1 1/4										9.0
2S	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
2M	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
3	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
4	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
5	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0

C
W01-3R

STANDARD SIGN
W01-3

WISCONSIN DEPT OF TRANSPORTATION

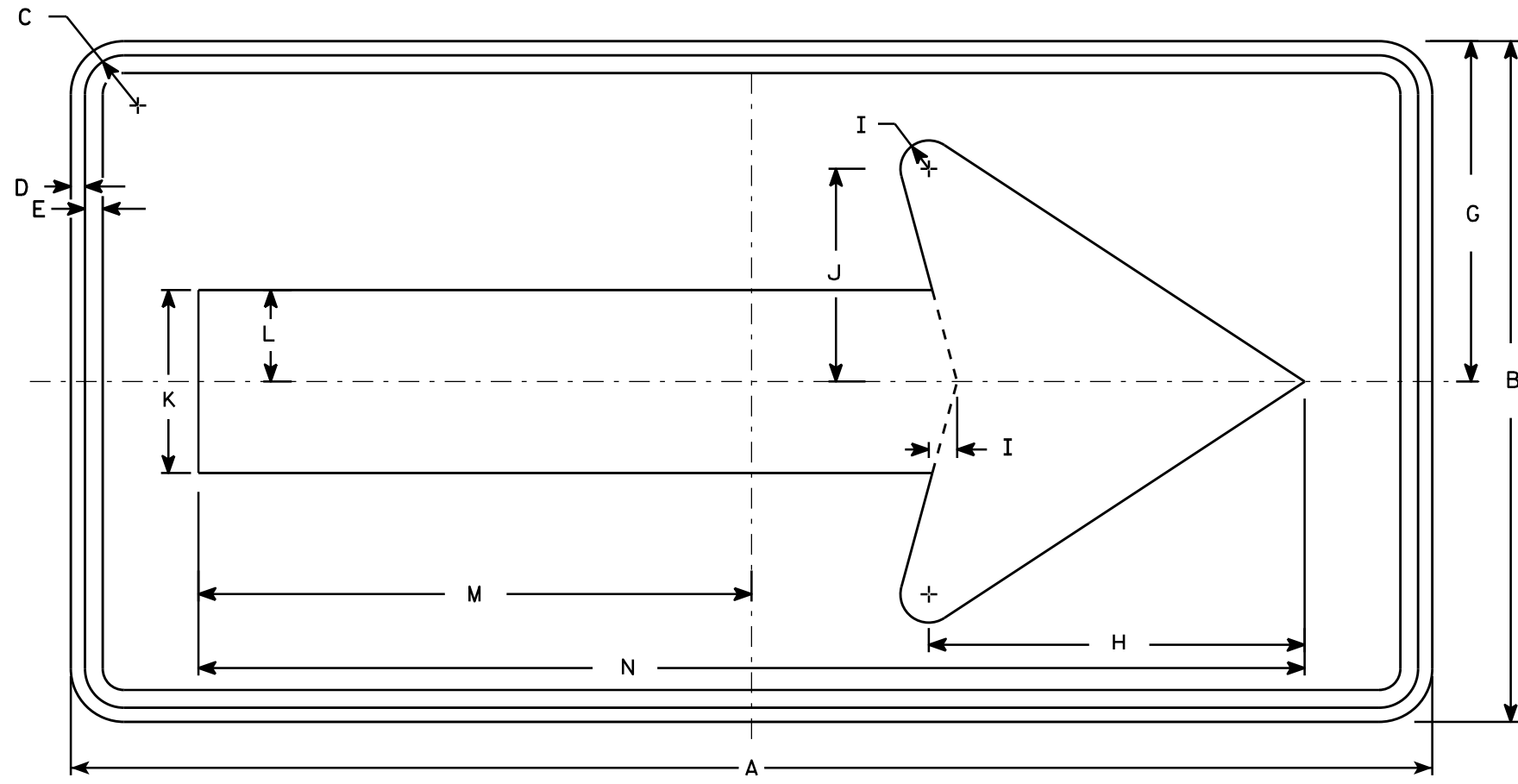
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-3.1

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W01-6

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5

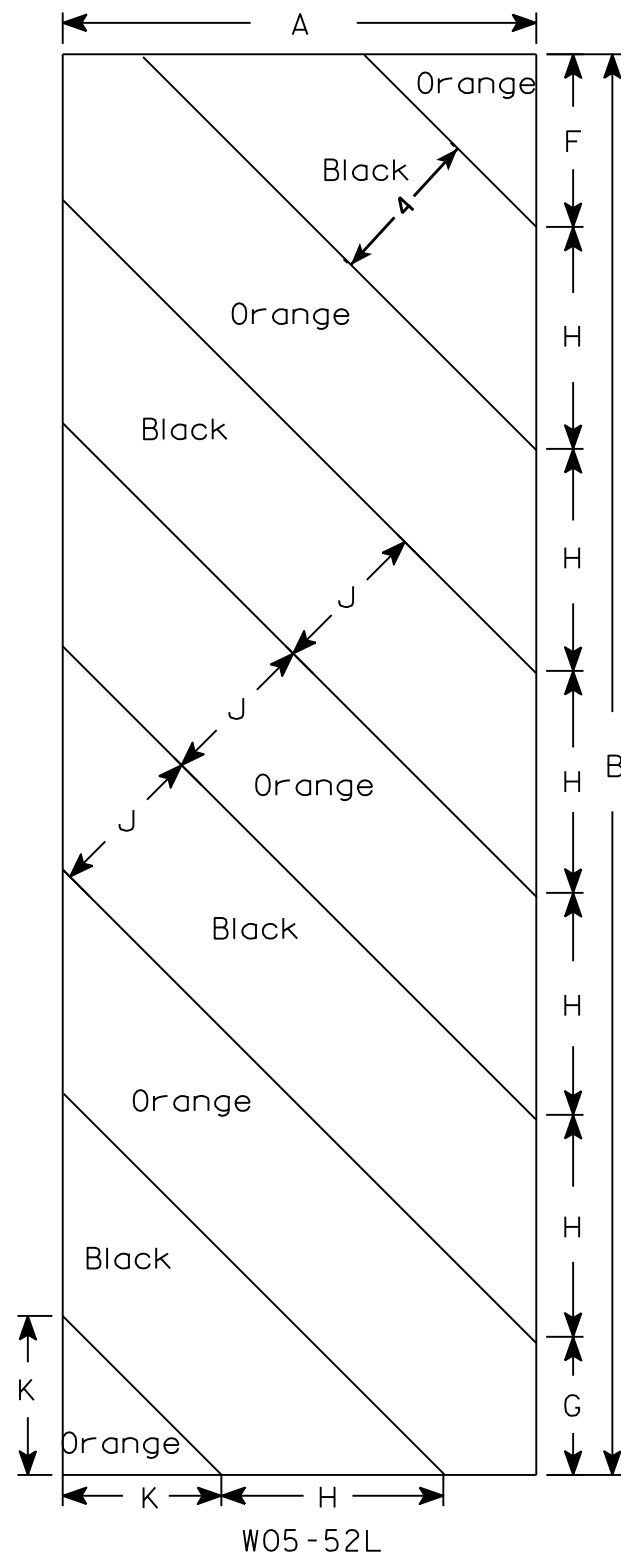
STANDARD SIGN
W01-6

WISCONSIN DEPT OF TRANSPORTATION

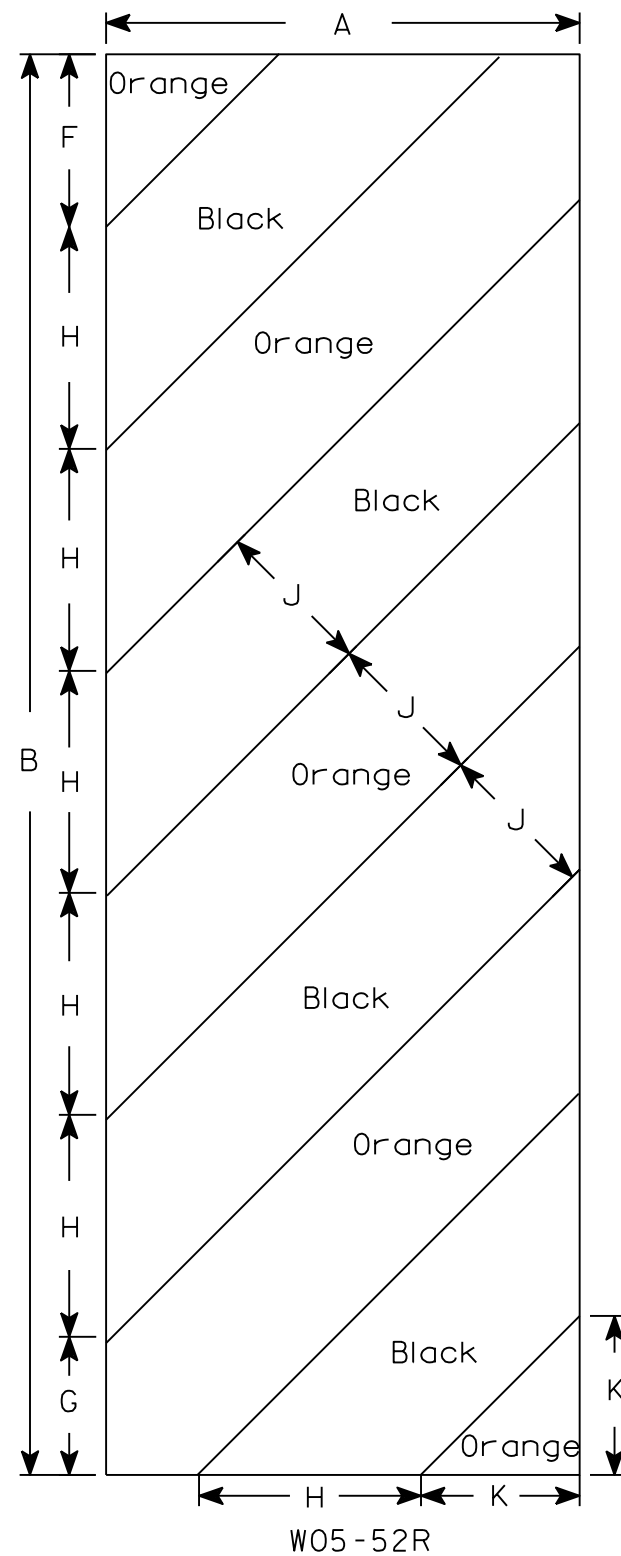
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-6.1

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**



W05-52L



W05-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

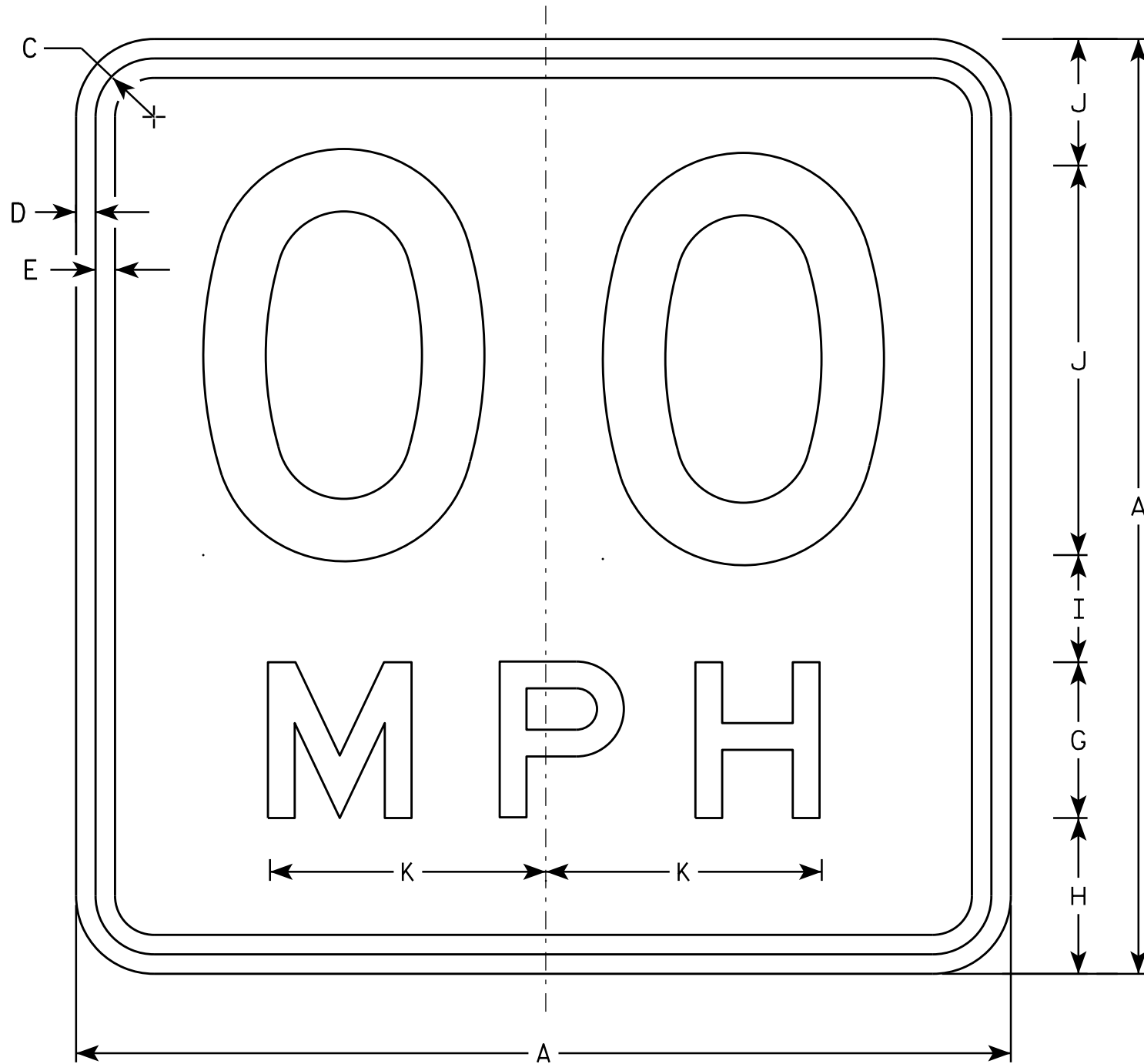
STANDARD SIGN
W05-52L & W05-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Raub*
for State Traffic Engineer

DATE 11/20/13 PLATE NO. W05-52.1

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**



W013-1

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
6. Line 1 is Series D
Line 2 is Series E

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10	4	4	2 3/4	3 1/4	7 1/8																4.00
2S	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
2M	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
3	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
4	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
5	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00

STANDARD SIGN
W013-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

DATE 11/21/13 PLATE NO. W013-1.1

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

DESIGN DATA

LIVE LOAD:
 DESIGN LOADING : HL-93
 INVENTORY RATING FACTOR : 1.09
 OPERATIONAL RATING FACTOR : 1.41
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.
 STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

TRAFFIC DATA:
 A.A.D.T. (2022) = 1800
 A.A.D.T. (2042) = 1800
 R.D.S. = 60 MPH

MATERIAL PROPERTIES:
 CONCRETE MASONRY, SLAB AND STRUCTURAL APPROACH SLAB — $f'c = 4,000$ P.S.I.
 ALL OTHER — $f'c = 3,500$ P.S.I.
 HIGH-STRENGTH BAR STEEL REINFORCEMENT, GRADE 60 — $f_y = 60,000$ P.S.I.
 PILING CIP CONCRETE $10\frac{3}{4} \times 0.365$ -INCH — $f_y = 45,000$ P.S.I.

FOUNDATION DATA:
 ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE $10\frac{3}{4} \times 0.365$ -INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS * PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. DRIVE PILES TO 140 TON RESISTANCE OR PILE TIP ELEVATION 726.9 AT THE WEST ABUTMENT AND PILE TIP ELEVATION 721.7 AT THE EAST ABUTMENT, WHICHEVER IS DEEPER. ESTIMATED PILE LENGTHS ARE 75'-0" AT THE WEST ABUTMENT AND 80'-0" AT THE EAST ABUTMENT.

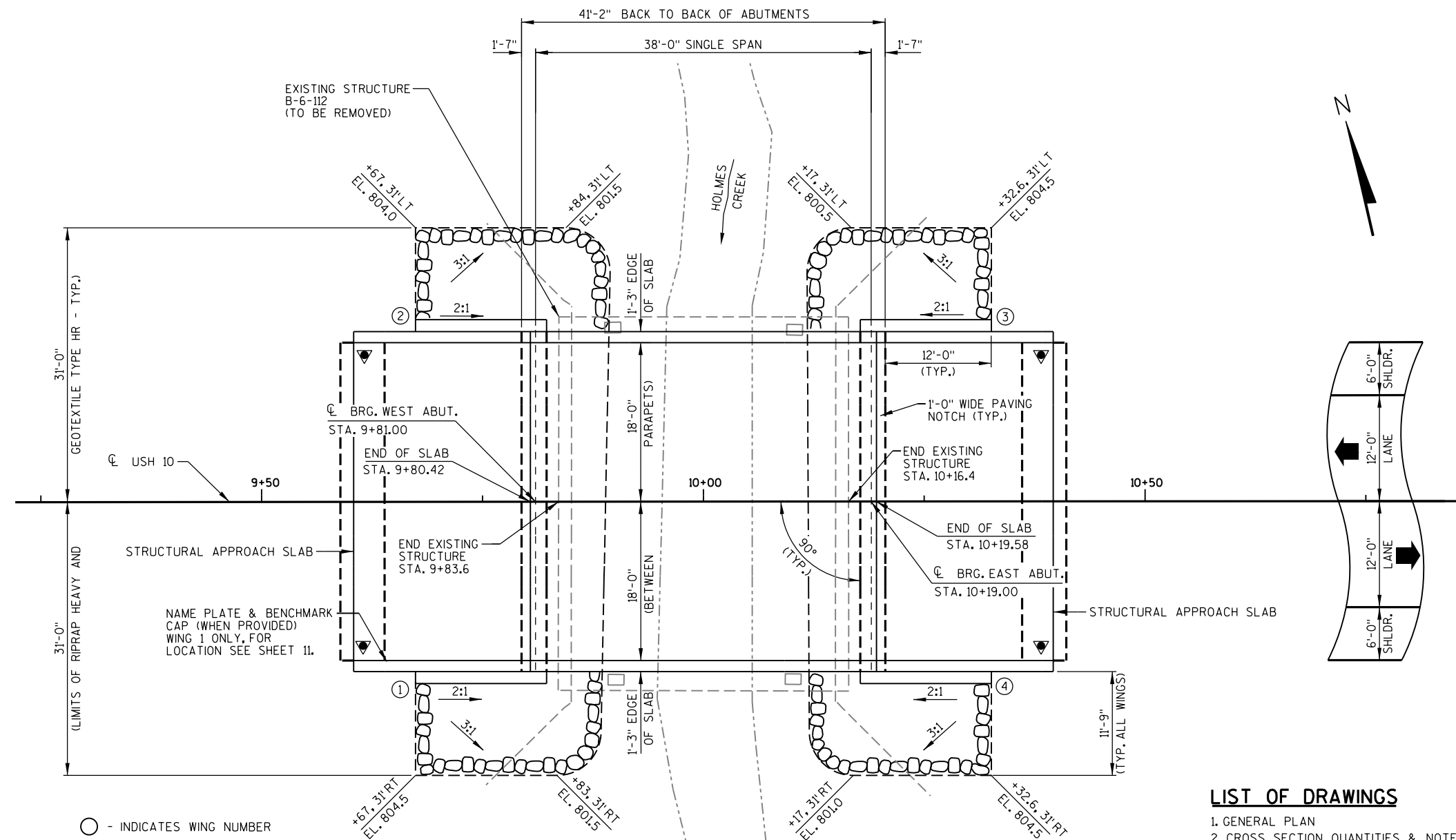
* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA:
100 YEAR FREQUENCY
 DRAINAGE AREA — 3.45 SQ. MI.
 Q_{100} — 770 C.F.S.
 VELOCITY — 4.35 FT./SEC.
 WATERWAY AREA — 177 SQ. FT.
 SCOUR CRITICAL CODE — 5
 HIGH WATER $_{100}$ ELEVATION — 802.99
 Q_2 — 170 C.F.S.
 Q_2 VELOCITY — 3.12 FT./SEC.
 Q_2 ELEVATION — 799.04

ROADWAY OVERFLOW DESIGN FREQUENCY
 OVERTOPPING FREQUENCY — > 100 YEARS

TEMPORARY BRIDGE
 Q_5 — 330 C.F.S.
 Q_5 ELEVATION — 801.13
 MINIMUM BRIDGE AREA — 63 SQ. FT.

DESIGN CONTACT: JOSHUA SWENO (608) 355-8852
 BRIDGE OFFICE CONTACT: AARON BONK (608) 261-0261

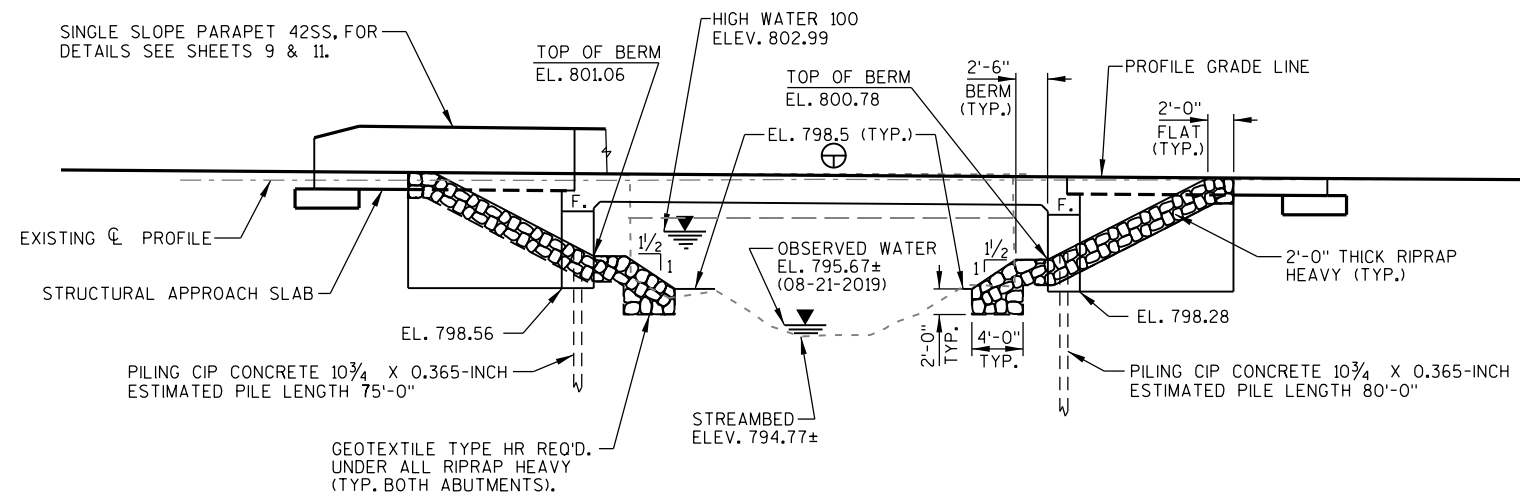


PLAN
 (SINGLE SPAN FLAT CONCRETE SLAB)

- - INDICATES WING NUMBER
- ▼ - INDICATES LOCATION OF PROVISION FOR THRIE BEAM GUARD ATTACHMENT AT WING.
- ⊕ - EXCAVATE TO ELEVATION 798.5. REMOVAL OF THIS MATERIAL IS INCLUDED IN THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-6-387".

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SINGLE SLOPE PARAPET 42SS ON SUPERSTRUCTURE
10. STRUCTURAL APPROACH SLAB
11. SINGLE SLOPE PARAPET 42SS ON STRUCTURAL APPROACH SLAB



ELEVATION
 (LOOKING NORTH)



5/26/2021

NO.	DATE	REVISION	BY

ENGINEERING | ARCHITECTURE | SURVEYING
 FUNDING | PLANNING | ENVIRONMENTAL
MSA
 1230 SOUTH BLVD., BARABOO WI 53913
 (608) 242-7771 www.msa-ps.com

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION
 ACCEPTED *[Signature]* SDR **08/03/21**
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-6-387
 USH 10 OVER HOLMES CREEK

COUNTY BUFFALO TOWN/CITY/VILLAGE MONDOVI

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS
 DESIGNED BY JFM DESIGN CK'D. JRS DRAWN BY RLR PLANS CK'D. JRS

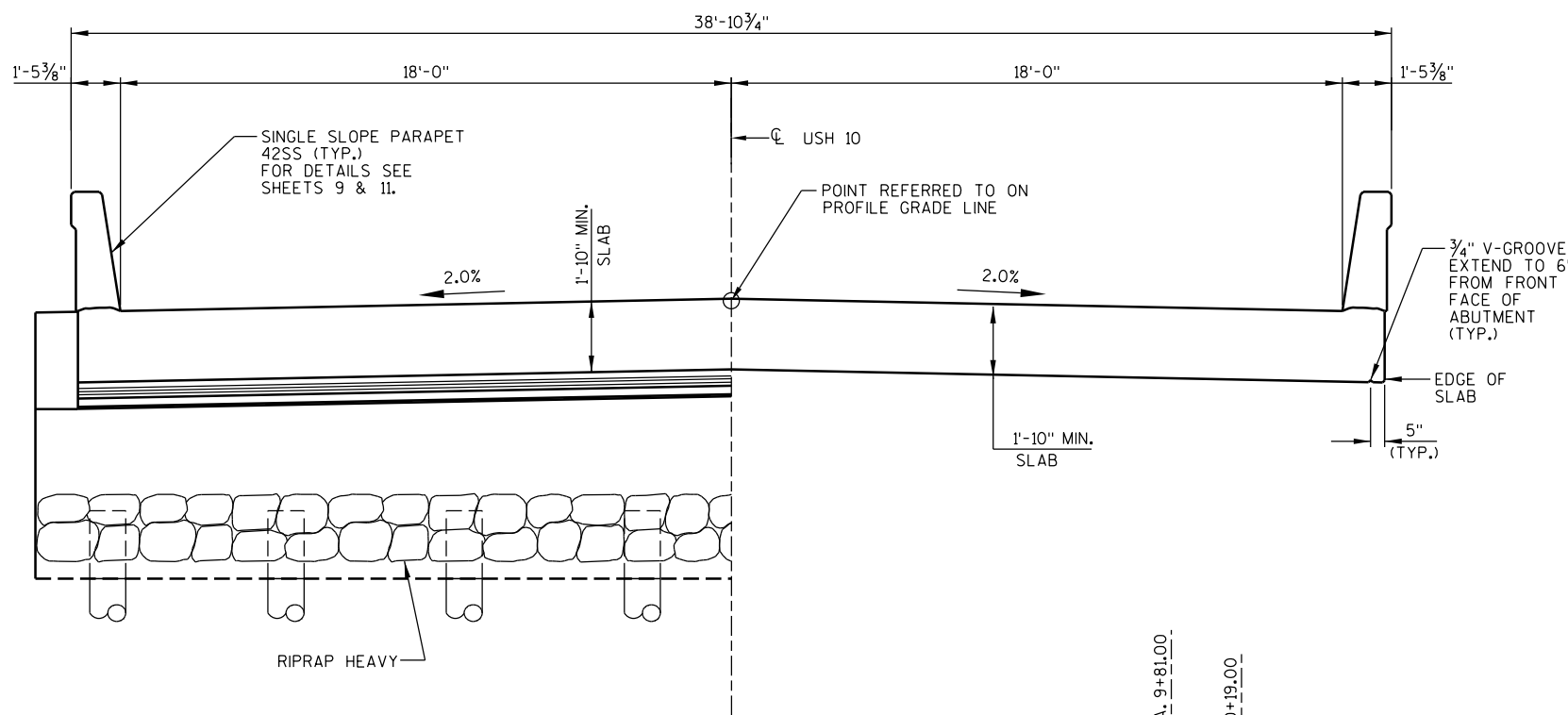
GENERAL PLAN SHEET 1 OF 11

8

8

GENERAL NOTES

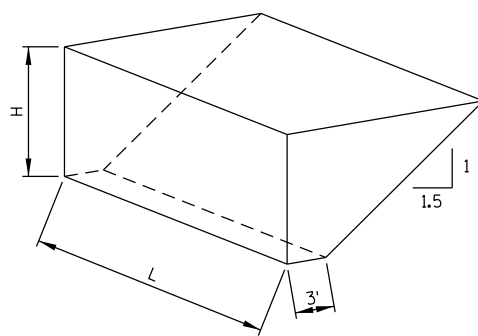
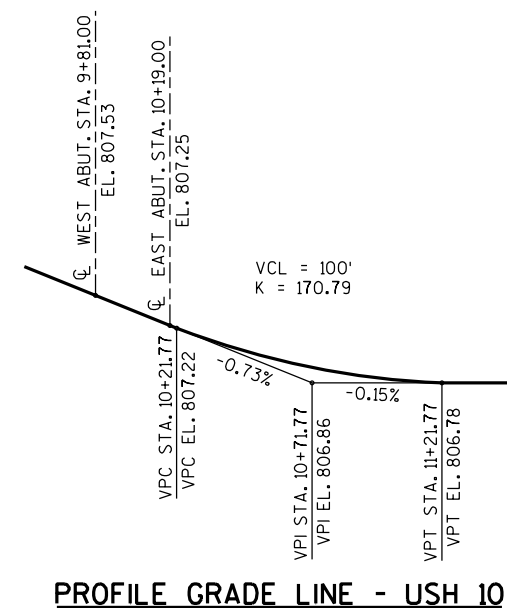
- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
- THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFY THE BAR SIZE.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS OR AS DIRECTED BY THE ENGINEER.
- THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-6-387" FOR THE ABUTMENTS.
- SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.
- THIS STRUCTURE WILL REPLACE EXISTING STRUCTURE B-6-112, A 32.8 FT. LONG STEEL DECK GIRDER BRIDGE SUPPORTED ON FULL RETAINING CONCRETE ABUTMENTS WITH A 40.0 FT. CLEAR ROAD WIDTH.
- BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.
- EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP OF SLAB, PAVING NOTCH, AND STRUCTURAL APPROACH SLABS.
- PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE INSIDE FACES, THE TOP FACES, AND THE VERTICAL ENDS OF THE PARAPETS.
- ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2012 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY.



AT ABUTMENTS IN SPAN

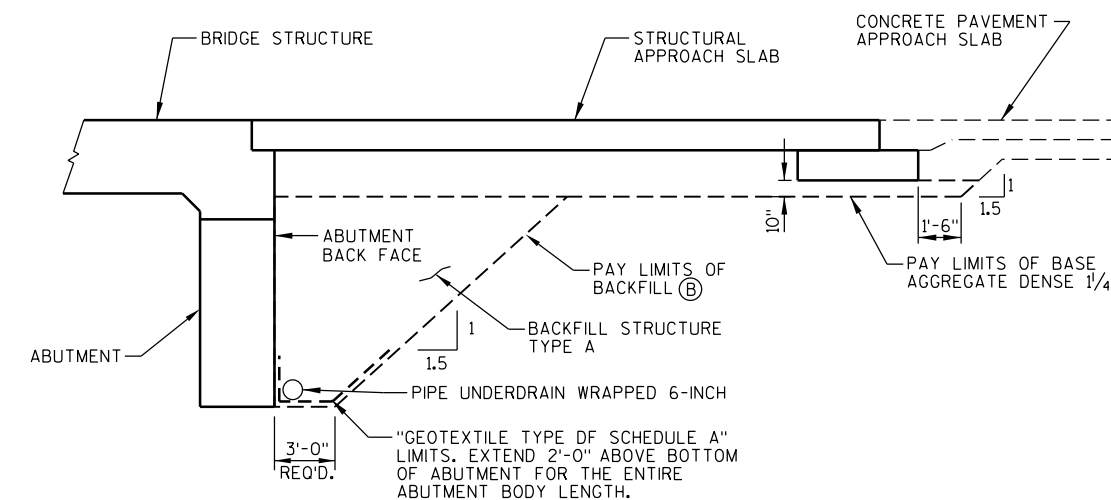
CROSS SECTION THRU BRIDGE

(LOOKING EAST)

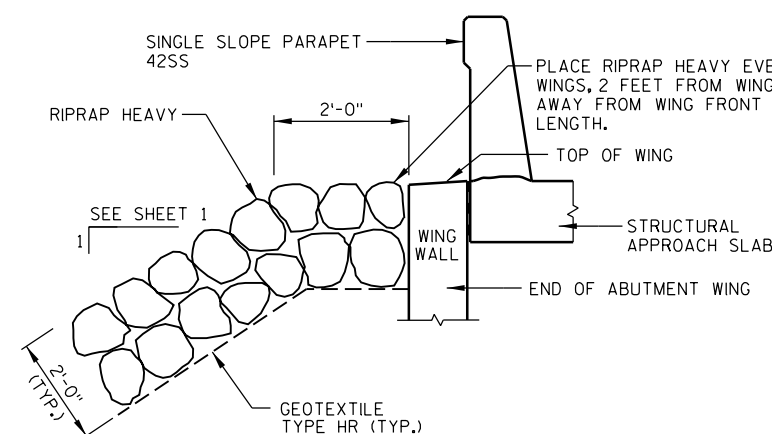


ABUTMENT BACKFILL DIAGRAM

L = OUT-TO-OUT OF ABUTMENT, INCLUDING WINGS
 H = AVERAGE ABUTMENT FILL HEIGHT
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
 $V_{TON} = V_{CF} (2.0) / 27$



STRUCTURE BACKFILL DETAIL



TYPICAL FILL SECTION AT WING TIPS

TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	BID ITEM	UNIT	WEST APPROACH	WEST ABUT.	EAST ABUT.	EAST APPROACH	SUPER	TOTAL
203.0260.01	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-6-112	EACH	-	-	-	-	-	1
206.1000.01	EXCAVATION FOR STRUCTURES BRIDGES B-6-387	LS	-	-	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	-	110	110	-	-	220
305.0120	BASE AGGREGATE DENSE 1 1/4 INCH	TON	110	-	-	110	-	220
502.0100	CONCRETE MASONRY BRIDGES	CY	54	48	48	54	121	325
502.3200	PROTECTIVE SURFACE TREATMENT	SY	80	-	-	80	180	340
502.3210	PIGMENTED SURFACE SEALER	SY	20	-	-	20	40	80
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	-	2,540	2,540	-	-	5,080
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	9,230	1,700	1,700	9,230	19,530	41,390
505.0800.S	BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES	LB	-	-	-	-	350	350
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	-	12	12	-	-	24
526.0100	TEMPORARY STRUCTURE STA 203+60	LS	-	-	-	-	-	1
550.2106	PILING C/P CONCRETE 10 3/4 X 0.365-INCH	LF	-	600	640	-	-	1,240
606.0300	RIPRAP HEAVY	CY	-	67	63	-	-	130
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	-	105	105	-	-	210
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	-	-	-	-	4	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	-	40	40	-	-	80
645.0120	GEOTEXTILE TYPE HR	SY	-	140	135	-	-	275
NON-BID ITEMS								
	PREFORMED FILLER	SIZE						1/2" & 3/4"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-387	
DRAWN BY: RLR		PLANS CK'D: JRS	
CROSS SECTION, QUANTITIES & NOTES			SHEET 2 OF 11

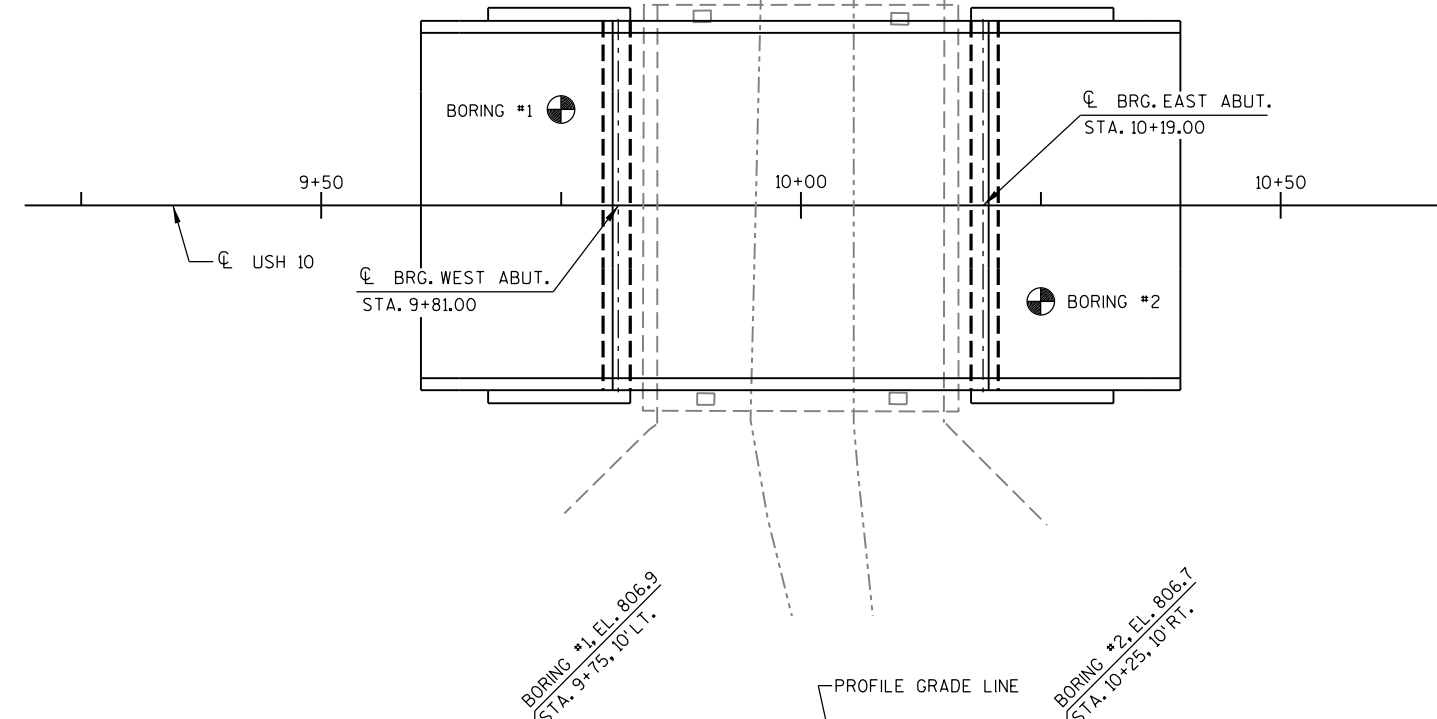


EXISTING STRUCTURE
B-6-112
(TO BE REMOVED)

HOLMES
CREEK

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	11-5-2019	399,360.4	599,408.2
2	11-4-2019	399,329.7	599,452.4

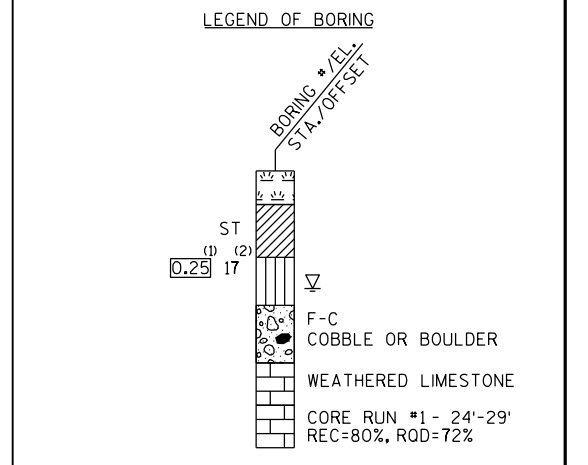
BORINGS COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.
REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.
ALL COORDINATES REFERENCED TO WCCS NAD 83(11) BUFFALO COUNTY



STATE PROJECT NUMBER
1533-00-70

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

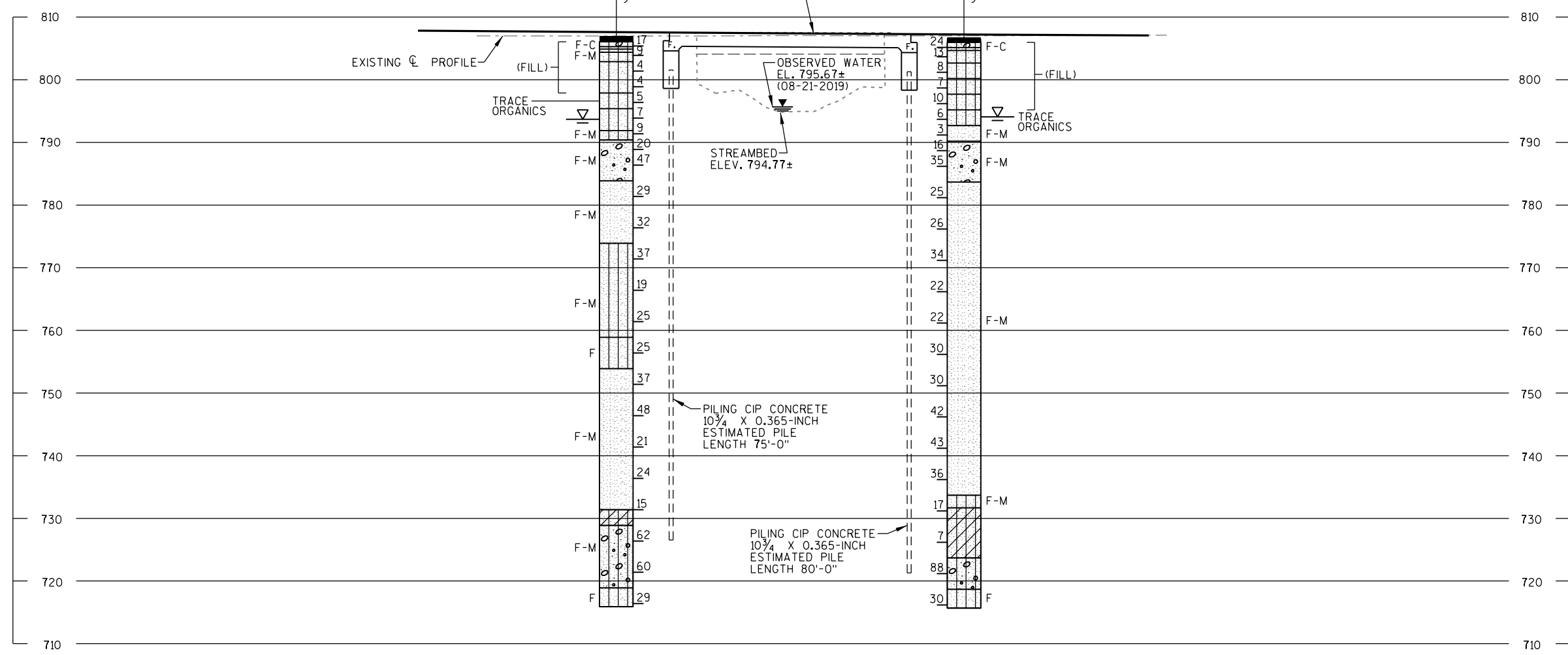
GROUND WATER ELEVATION

 AT TIME OF DRILLING

 END OF DRILLING

 AFTER DRILLING

ABBREVIATIONS
 F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE



SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-6-387

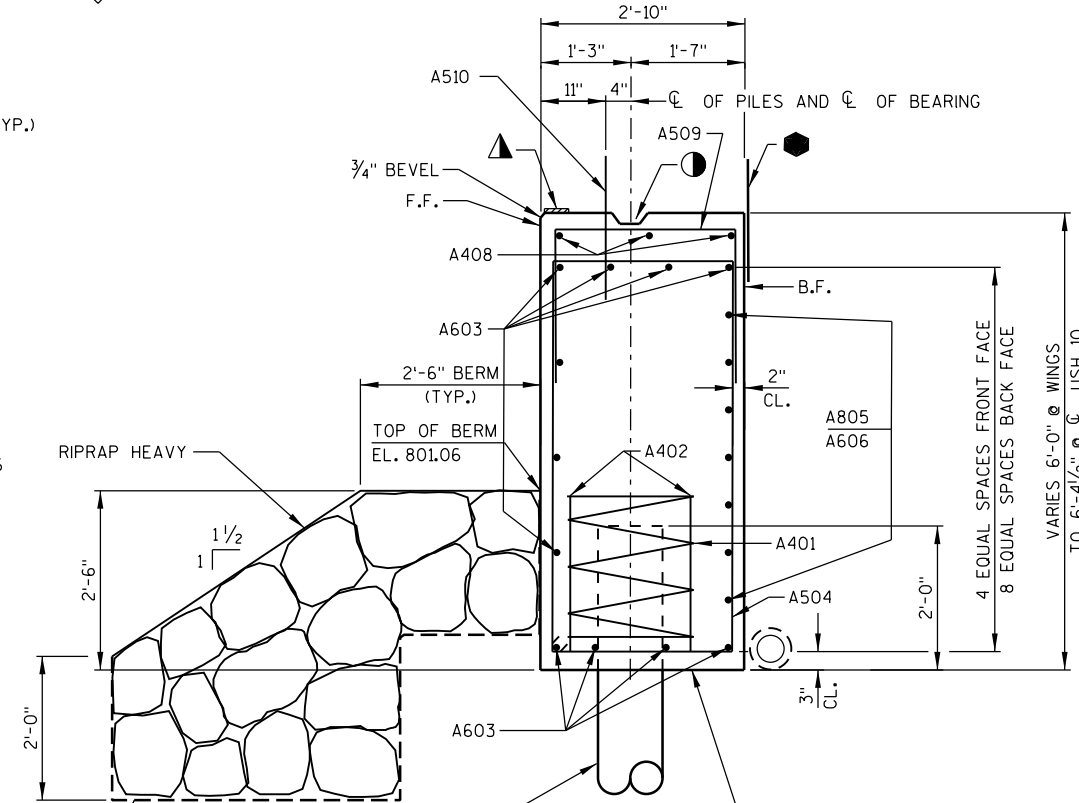
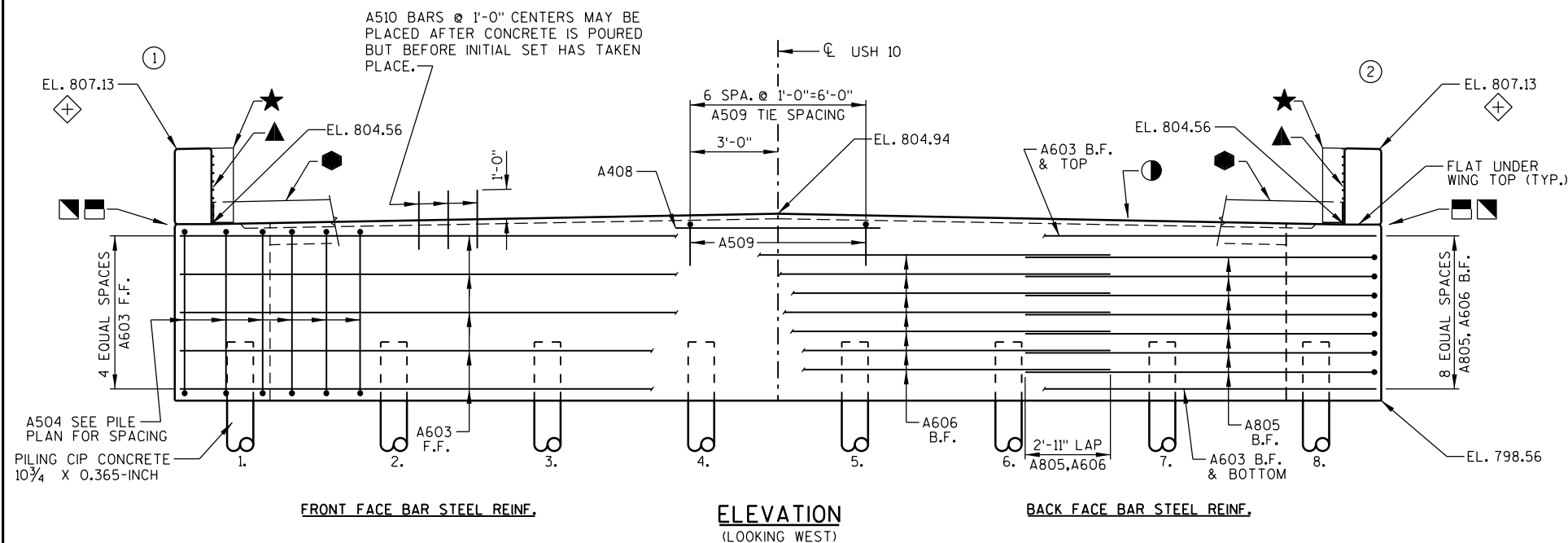
DRAWN BY	RLR	PLANS CK'D.	JRS
----------	-----	-------------	-----

SUBSURFACE EXPLORATION SHEET 3 OF 11

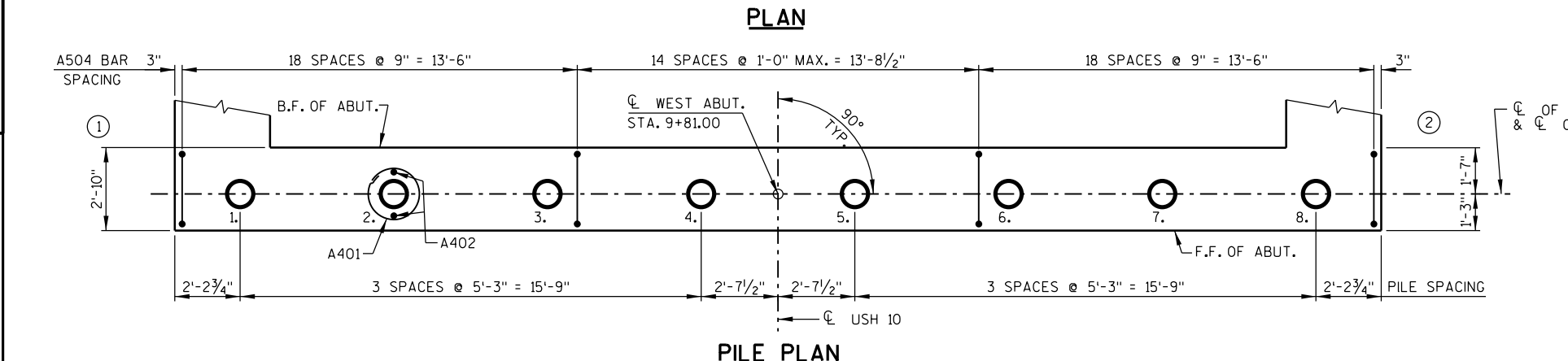
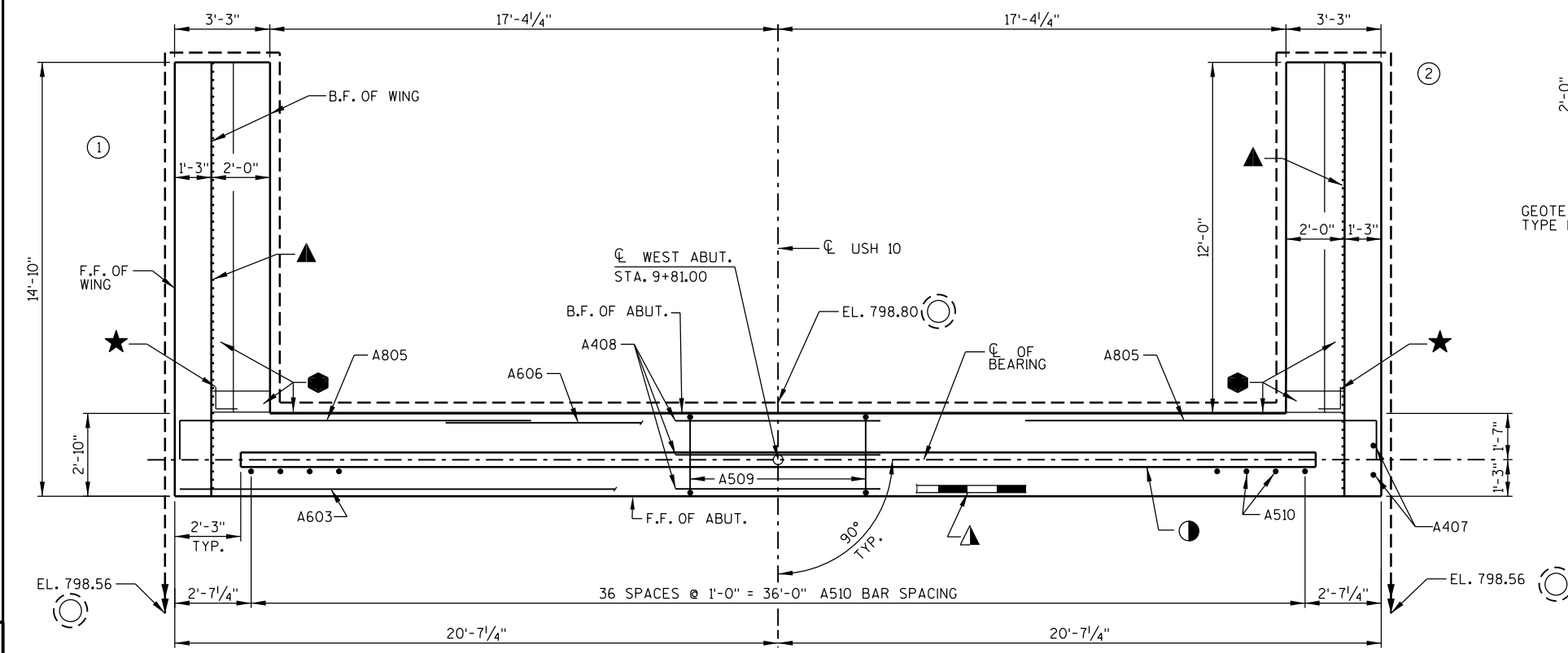
8

8

NOTES:
FOR WING DETAILS SEE SHEET 5.
ELEVATIONS GIVEN AT THE F.F. ABUTMENT



ABUTMENT TO BE SUPPORTED ON PILING CIP CONCRETE 10 3/4 x 0.365-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 75'-0" AT THE WEST ABUTMENT. FOR PILE SPLICE DETAILS SEE SHEET 5.



LEGEND

- OPTIONAL KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED PLACE ON B.F. OF WING.
 - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
 - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
 - 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
 - 4" x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
 - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
 - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF CONSTRUCTION JOINT.
 - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 7.
 - INDICATES WING NUMBER
- F.F. - FRONT FACE
B.F. - BACK FACE
CL. - CLEAR

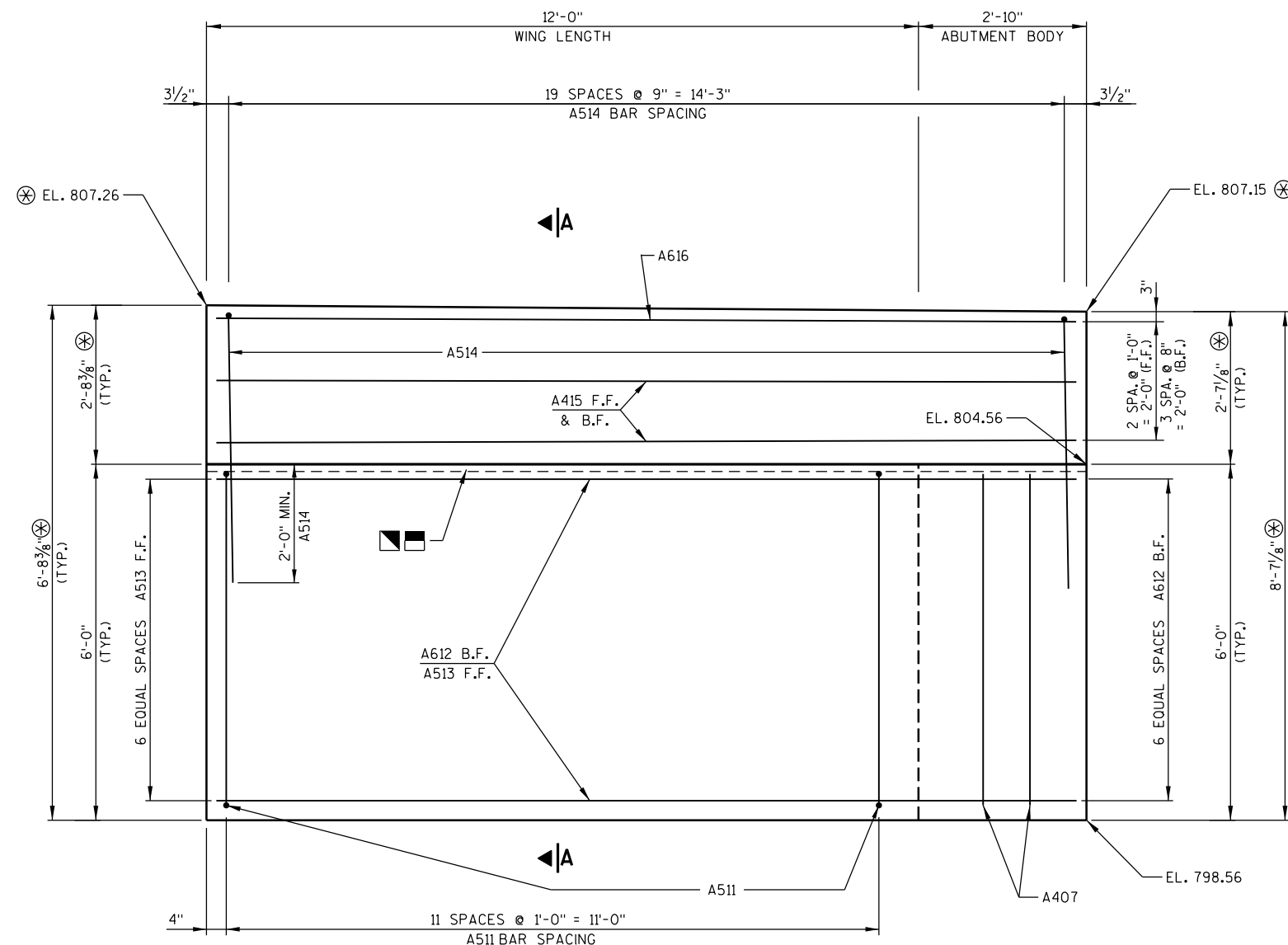
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-387			
DRAWN BY RLR		PLANS CK'D. JRS	
WEST ABUTMENT			SHEET 4 OF 11

**COATED 1,700 LBS.
UNCOATED 2,540 LBS.**

BILL OF BARS (WEST ABUT.)

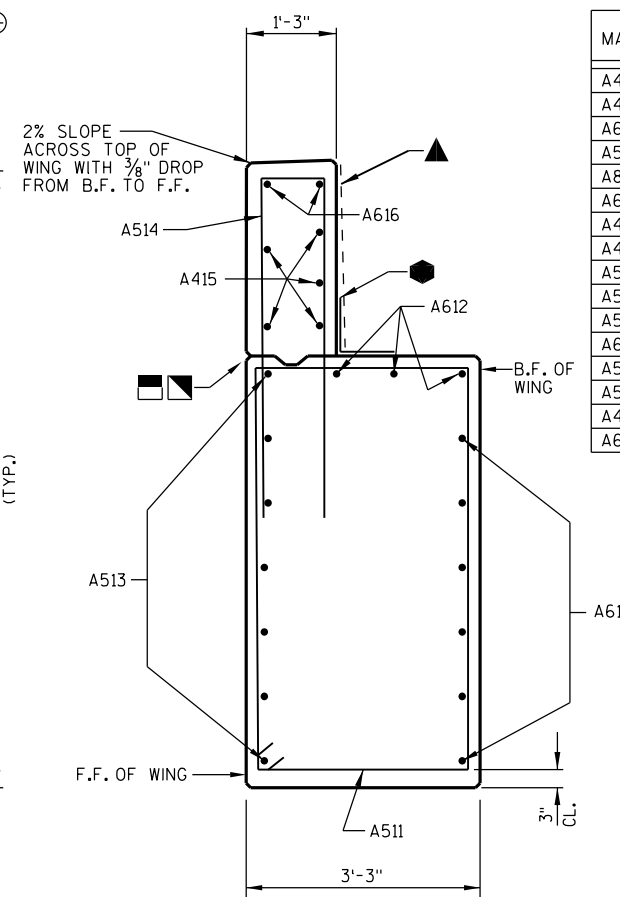
MARK	NUMBER REQUIRED COATED	NUMBER REQUIRED UNCOATED	LENGTH	BENT	LOCATION
A401	-	8	28'-0"	X	ABUTMENT BODY - 1 SPIRAL WRAP @ EACH PILING
A402	-	16	2'-3"		ABUTMENT BODY - 2 @ EACH PILING - VERT.
A603	-	11	40'-10"		ABUTMENT BODY - F.F., TOP & BOTTOM - HORIZ.
A504	-	51	16'-10"	X	ABUTMENT BODY - STIRRUP - VERT.
A805	-	14	13'-2"	X	ABUTMENT BODY - B.F. @ WINGS - HORIZ.
A606	-	7	22'-9"		ABUTMENT BODY - B.F. - CENTER - HORIZ.
A407	-	4	5'-7"		ABUTMENT BODY - ENDS - VERT.
A408	-	3	7'-0"		ABUTMENT BODY - TOP - HORIZ.
A509	-	7	5'-1"	X	ABUTMENT BODY - TOP - VERT.
A510	37	-	2'-0"		ABUTMENT BODY - TOP - DOWELS - VERT.
A511	24	-	17'-8"	X	WINGS 1 & 2 - BASE - STIRRUP - VERT.
A612	18	-	14'-0"		WINGS 1 & 2 - BASE - B.F. & CENTER - HORIZ.
A513	14	-	14'-6"		WINGS 1 & 2 - BASE - F.F. - HORIZ.
A514	40	-	9'-8"	X	WINGS 1 & 2 - TOP - STIRRUP - VERT.
A415	10	-	14'-6"		WINGS 1 & 2 - TOP - F.F. & B.F. - HORIZ.
A616	4	-	14'-6"		WINGS 1 & 2 - TOP - F.F. & B.F. - HORIZ.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

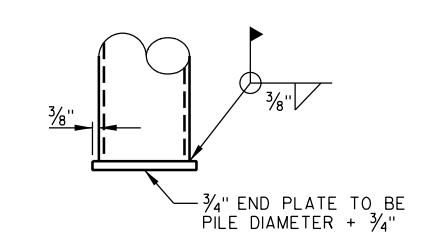


ELEVATION - WING

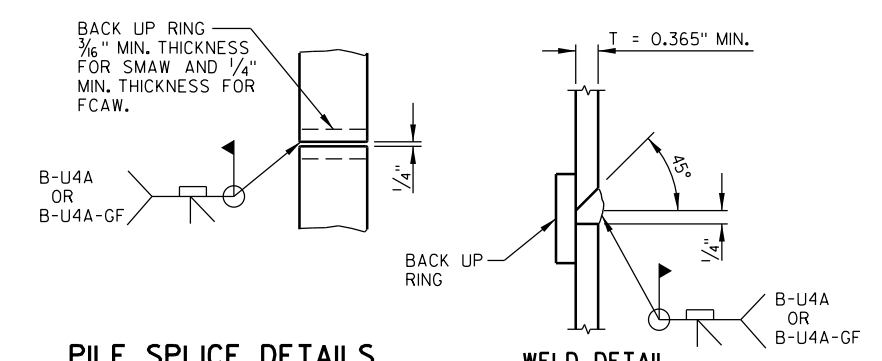
WING 1 SHOWN
WING 2 SIMILAR



SECTION A-A THRU WING

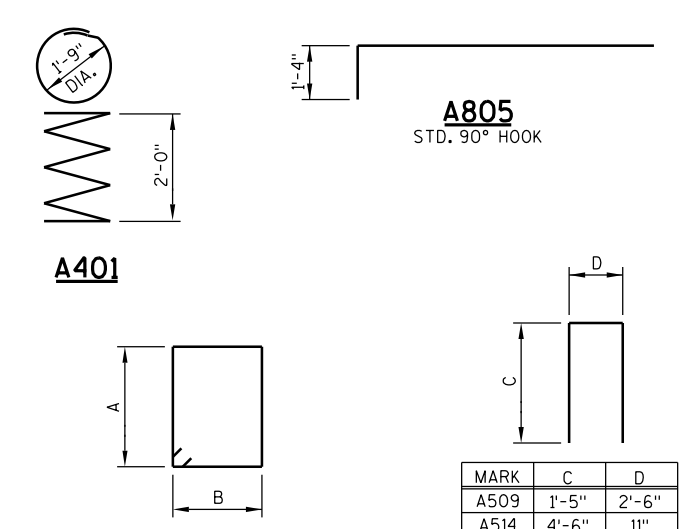


END PLATE DETAIL FOR CIP PILING



PILE SPLICE DETAILS

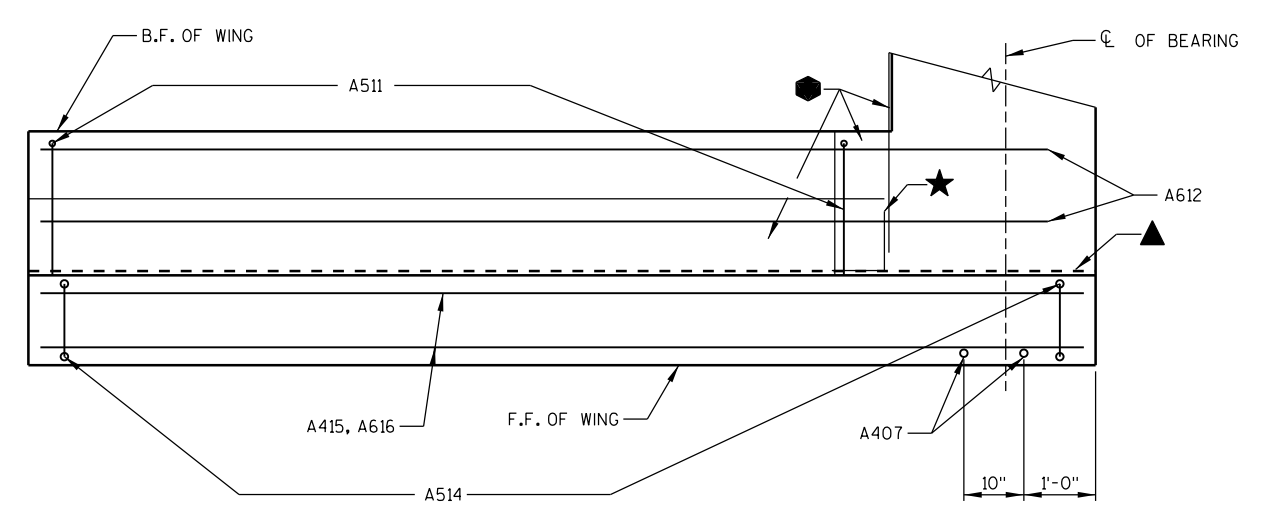
WELD DETAIL



MARK	A	B
A504	5'-7"	2'-6"
A511	5'-7"	2'-11"

MARK	C	D
A509	1'-5"	2'-6"
A514	4'-6"	11"

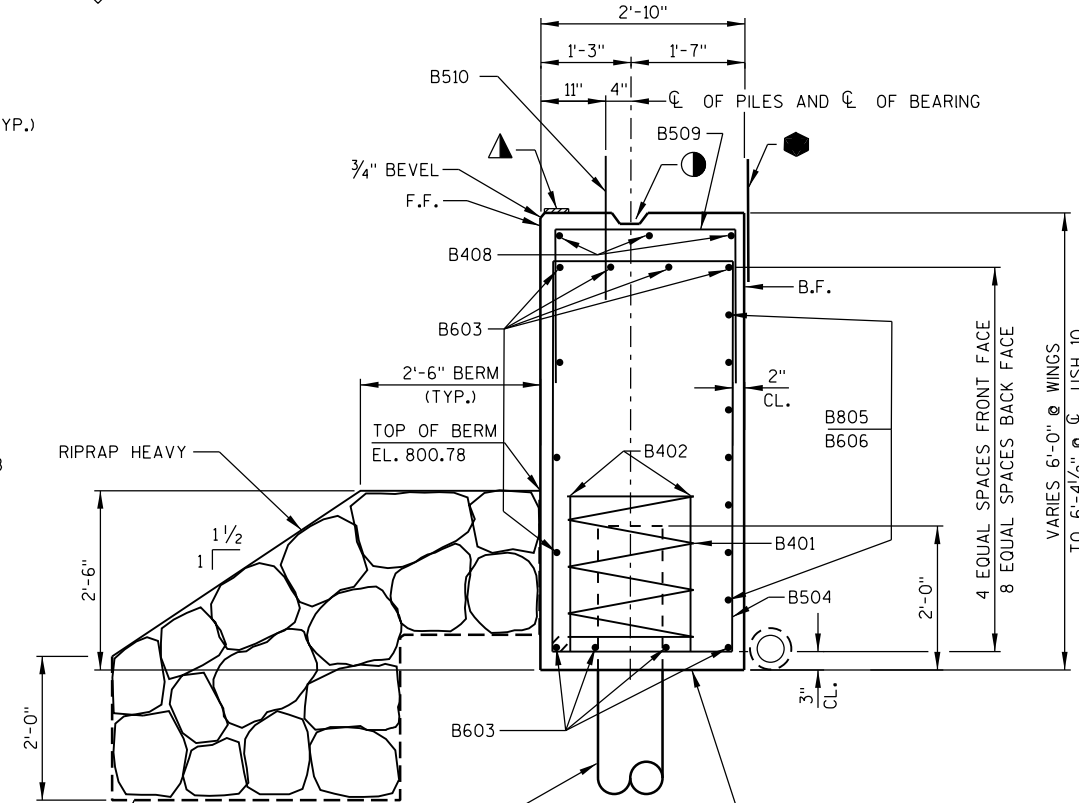
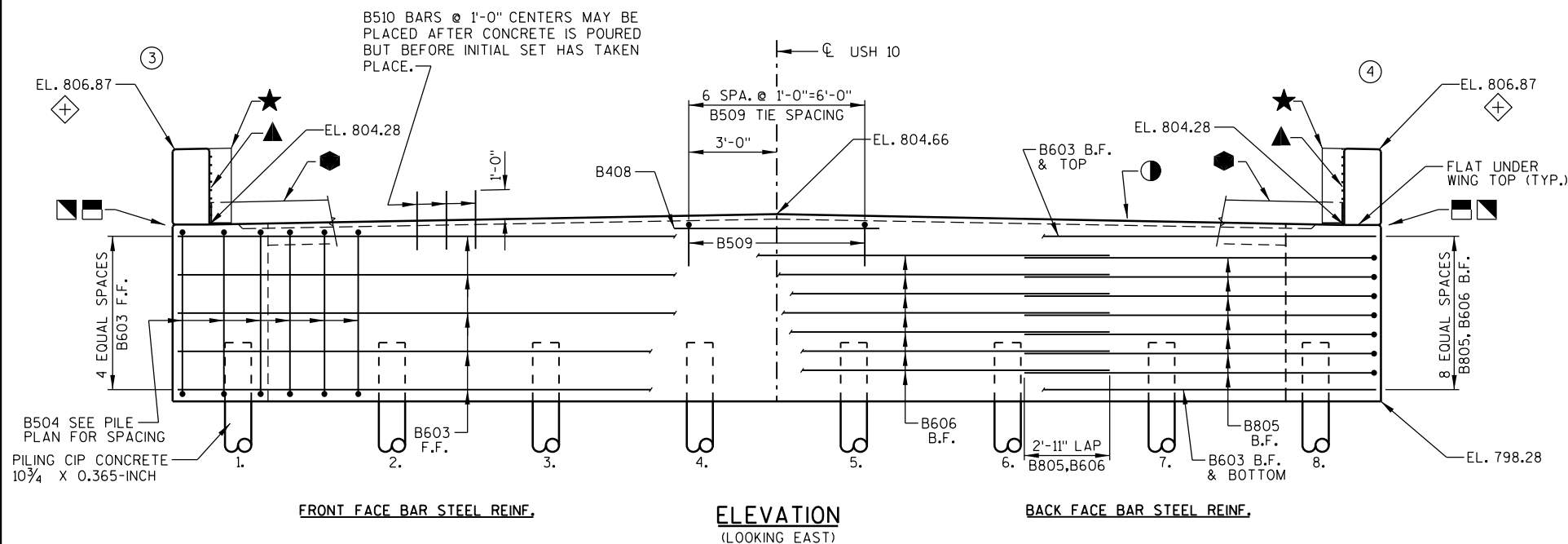
SEE SHEET 4 LEGEND FOR DESCRIPTION OF



PLAN - WING

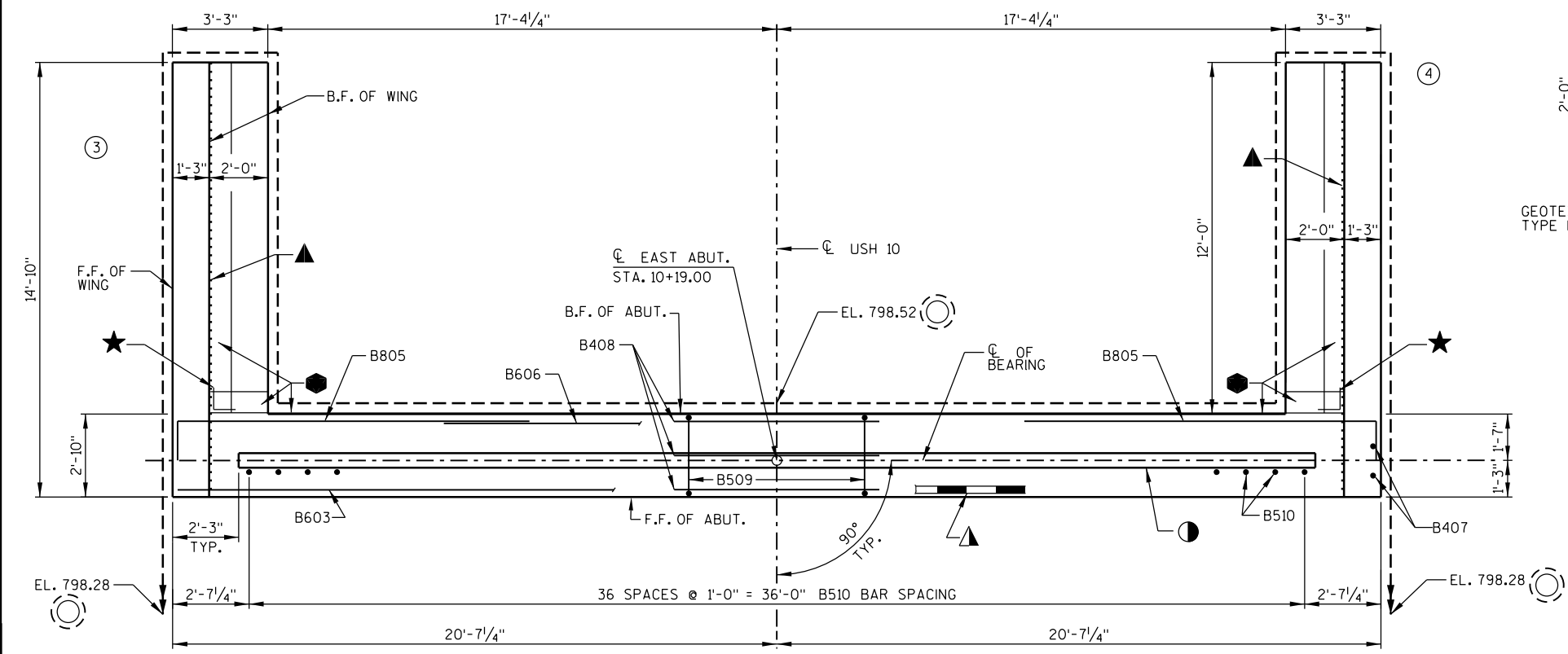
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-387			
DRAWN BY RLR		PLANS CK'D. JRS	
WEST ABUTMENT DETAILS		SHEET 5 OF 11	

NOTES:
FOR WING DETAILS SEE SHEET 7.
ELEVATIONS GIVEN AT THE F.F. ABUTMENT



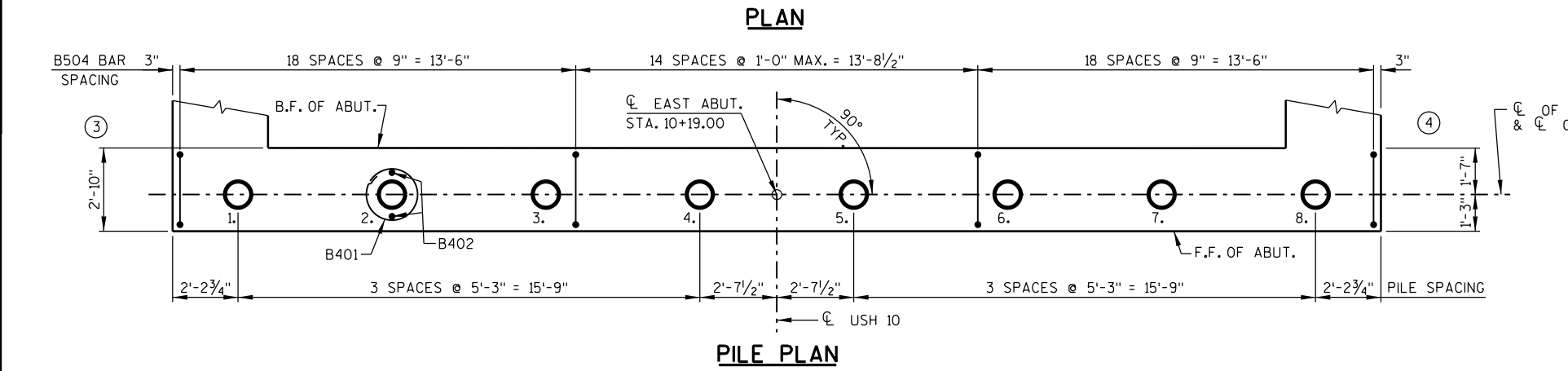
ABUTMENT TO BE SUPPORTED ON PILING CIP CONCRETE 10 3/4 x 0.365-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 80'-0" AT THE EAST ABUTMENT. FOR PILE SPLICE DETAILS SEE SHEET 5.

EXCAVATE TO THIS LINE BEFORE DRIVING PILING



LEGEND

- OPTIONAL KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED PLACE ON B.F. OF WING.
 - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
 - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
 - 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
 - 4" x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
 - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
 - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF CONSTRUCTION JOINT.
 - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 7.
 - INDICATES WING NUMBER
- F.F. - FRONT FACE
B.F. - BACK FACE
CL. - CLEAR



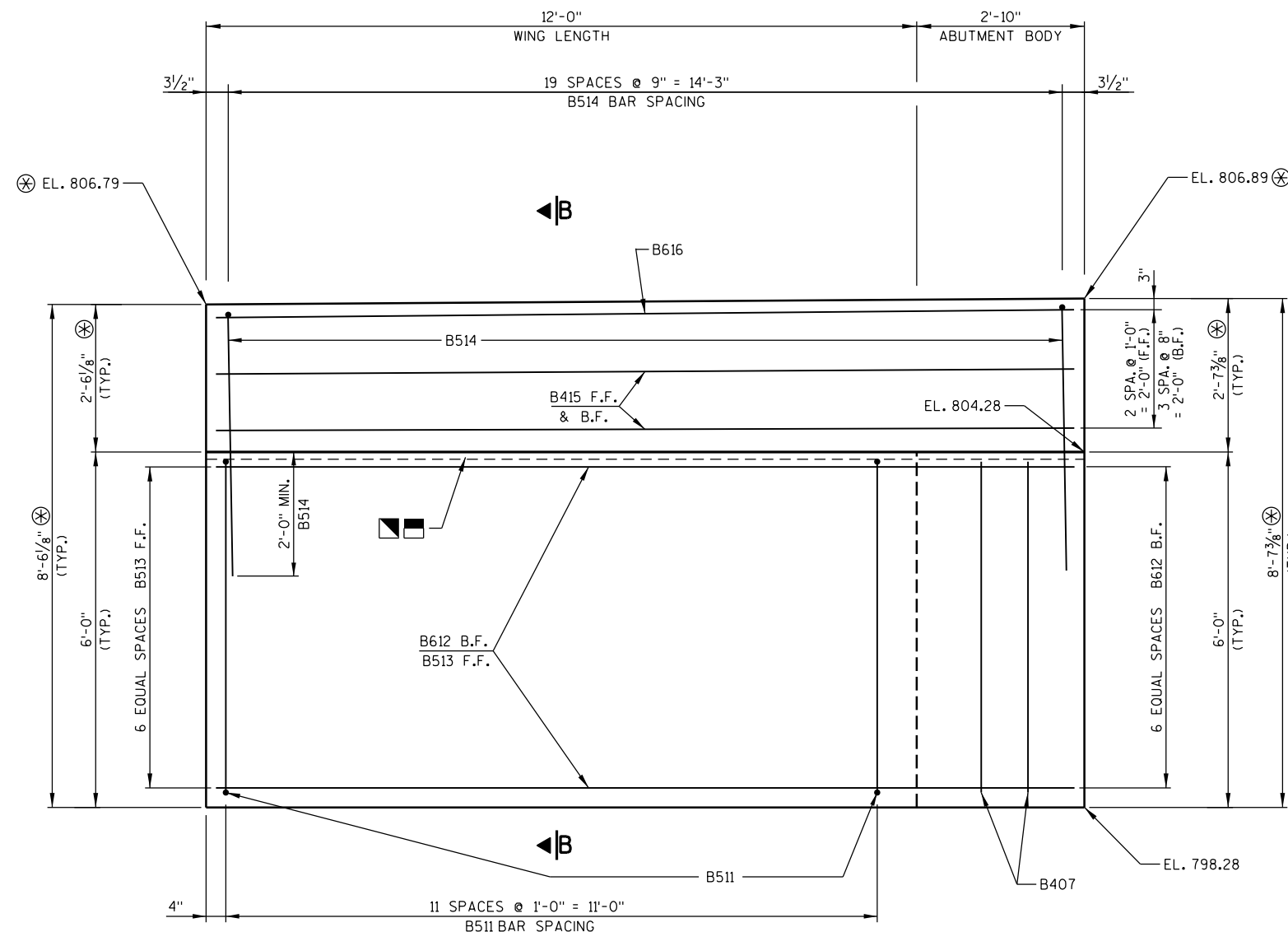
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-387			
DRAWN BY RLR		PLANS CK'D. JRS	
EAST ABUTMENT			SHEET 6 OF 11

**COATED 1,700 LBS.
UNCOATED 2,540 LBS.**

BILL OF BARS (EAST ABUT.)

MARK	NUMBER REQUIRED COATED	NUMBER REQUIRED UNCOATED	LENGTH	BENT	LOCATION
B401	-	8	28'-0"	X	ABUTMENT BODY - 1 SPIRAL WRAP @ EACH PILING
B402	-	16	2'-3"		ABUTMENT BODY - 2 @ EACH PILING - VERT.
B603	-	11	40'-10"		ABUTMENT BODY - F.F., TOP & BOTTOM - HORIZ.
B504	-	51	16'-10"	X	ABUTMENT BODY - STIRRUP - VERT.
B805	-	14	13'-2"	X	ABUTMENT BODY - B.F. @ WINGS - HORIZ.
B606	-	7	22'-9"		ABUTMENT BODY - B.F. - CENTER - HORIZ.
B407	-	4	5'-7"		ABUTMENT BODY - ENDS - VERT.
B408	-	3	7'-0"		ABUTMENT BODY - TOP - HORIZ.
B509	-	7	5'-1"	X	ABUTMENT BODY - TOP - VERT.
B510	37	-	2'-0"		ABUTMENT BODY - TOP - DOWELS - VERT.
B511	24	-	17'-8"	X	WINGS 3 & 4 - BASE - STIRRUP - VERT.
B612	18	-	14'-0"		WINGS 3 & 4 - BASE - B.F. & CENTER - HORIZ.
B513	14	-	14'-6"		WINGS 3 & 4 - BASE - F.F. - HORIZ.
B514	40	-	9'-8"	X	WINGS 3 & 4 - TOP - STIRRUP - VERT.
B415	10	-	14'-6"		WINGS 3 & 4 - TOP - F.F. & B.F. - HORIZ.
B616	4	-	14'-6"		WINGS 3 & 4 - TOP - F.F. & B.F. - HORIZ.

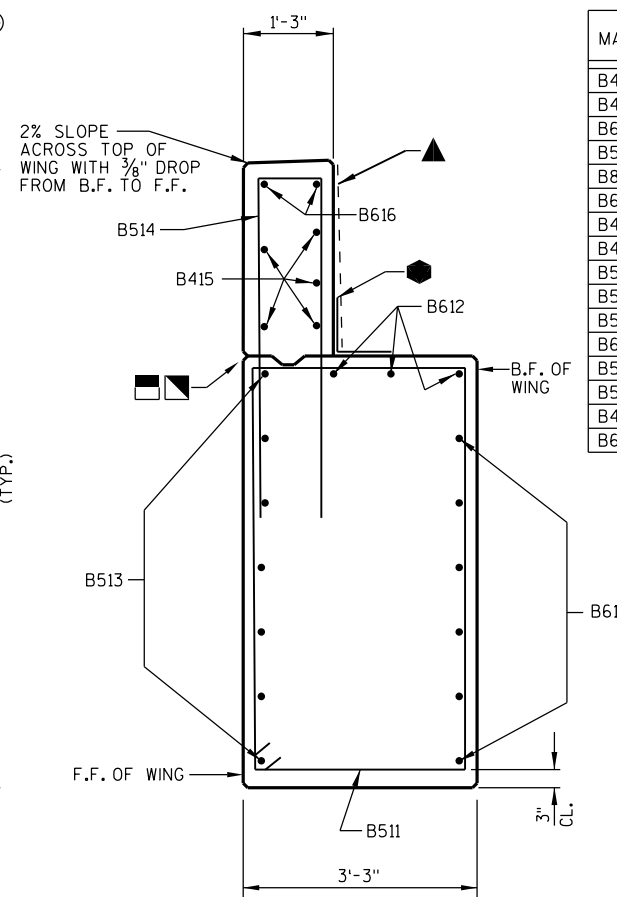
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



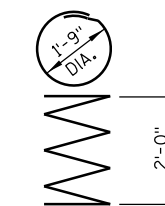
ELEVATION - WING

**WING 3 SHOWN
WING 4 SIMILAR**

⊗ - ELEVATIONS AND DIMENSIONS ARE GIVEN AT THE B.F. OF WING.



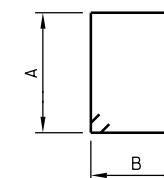
SECTION B-B THRU WING



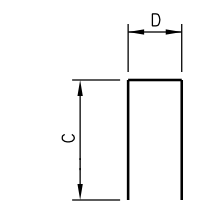
B401



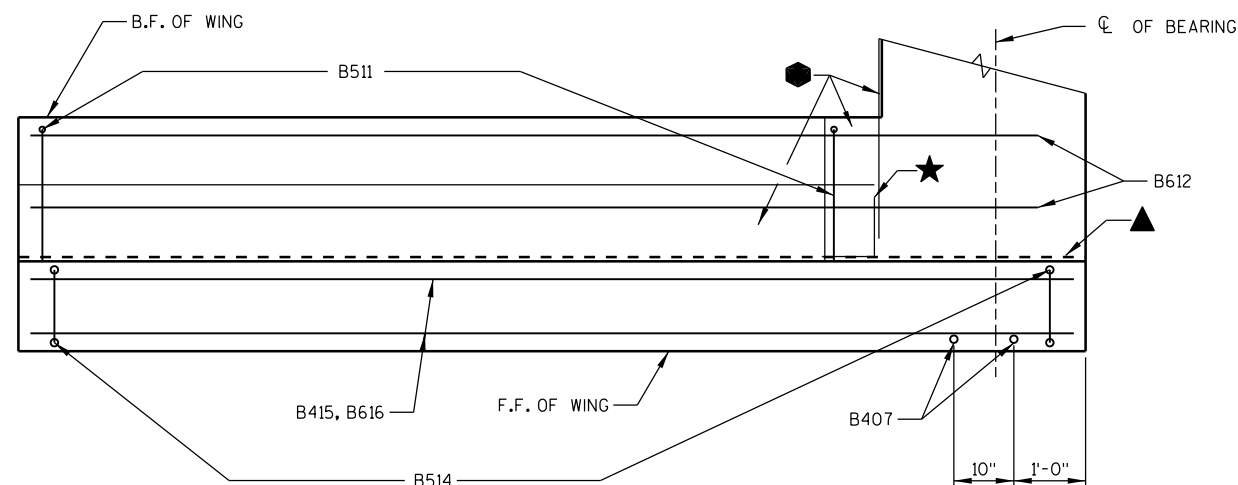
**B805
STD. 90° HOOK**



MARK	A	B
B504	5'-7"	2'-6"
B511	5'-7"	2'-11"



MARK	C	D
B509	1'-5"	2'-6"
B514	4'-6"	11"

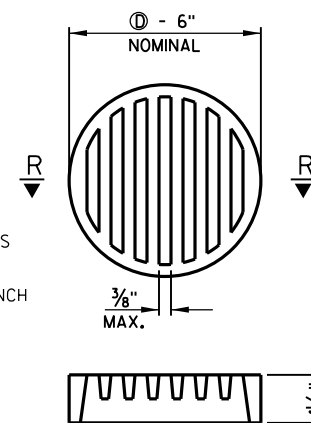


PLAN - WING

RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



SECTION R-R

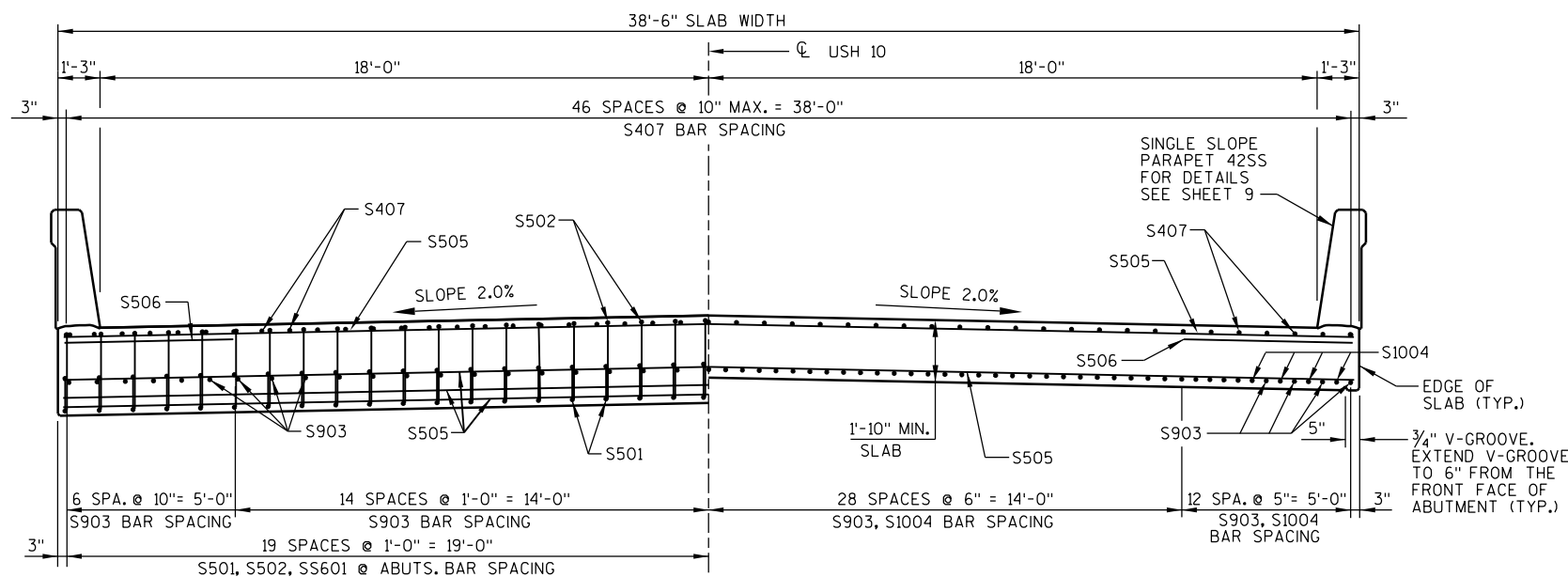
RODENT SHIELD

⊙ - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

SEE SHEET 6 LEGEND FOR DESCRIPTION OF



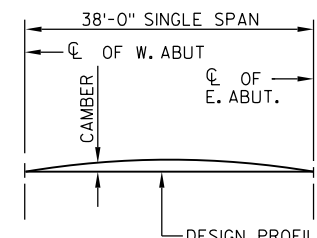
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-387			
DRAWN BY RLR		PLANS CK'D. JRS	
EAST ABUTMENT DETAILS			SHEET 7 OF 11



AT ABUTMENTS **IN SPAN**

CROSS SECTION THRU BRIDGE

(LOOKING EAST)



CAMBER DIAGRAM

CAMBER SPANS AS SHOWN ABOVE AND IN THE TABLE OF VALUES TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTION APPROXIMATES 1/3 OF CAMBER VALUES SHOWN.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE, FOLLOW THIS PROCEDURE:

- TOP OF SLAB ELEVATION AT FINAL GRADE
- SLAB THICKNESS
- + CAMBER
- + FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- = TOP OF SLAB FALSEWORK ELEVATION

GENERAL NOTES

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

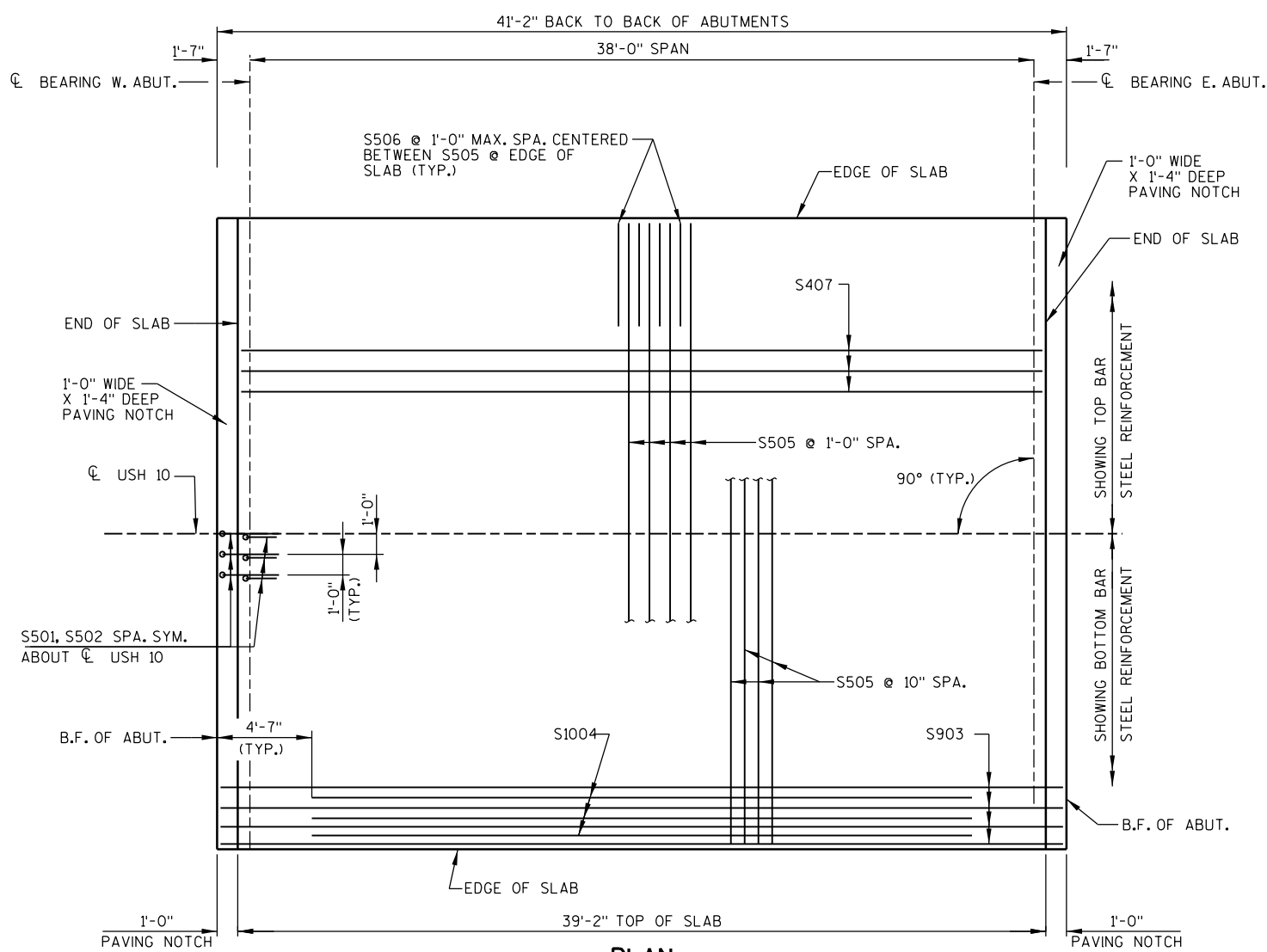
SURVEY TOP OF SLAB ELEVATIONS

LOCATION	SPAN POINT	SOUTH SLAB EDGE	C/L USH 10	NORTH SLAB EDGE
WEST ABUT.	1.0			
	1.5			
EAST ABUT.	2.0			

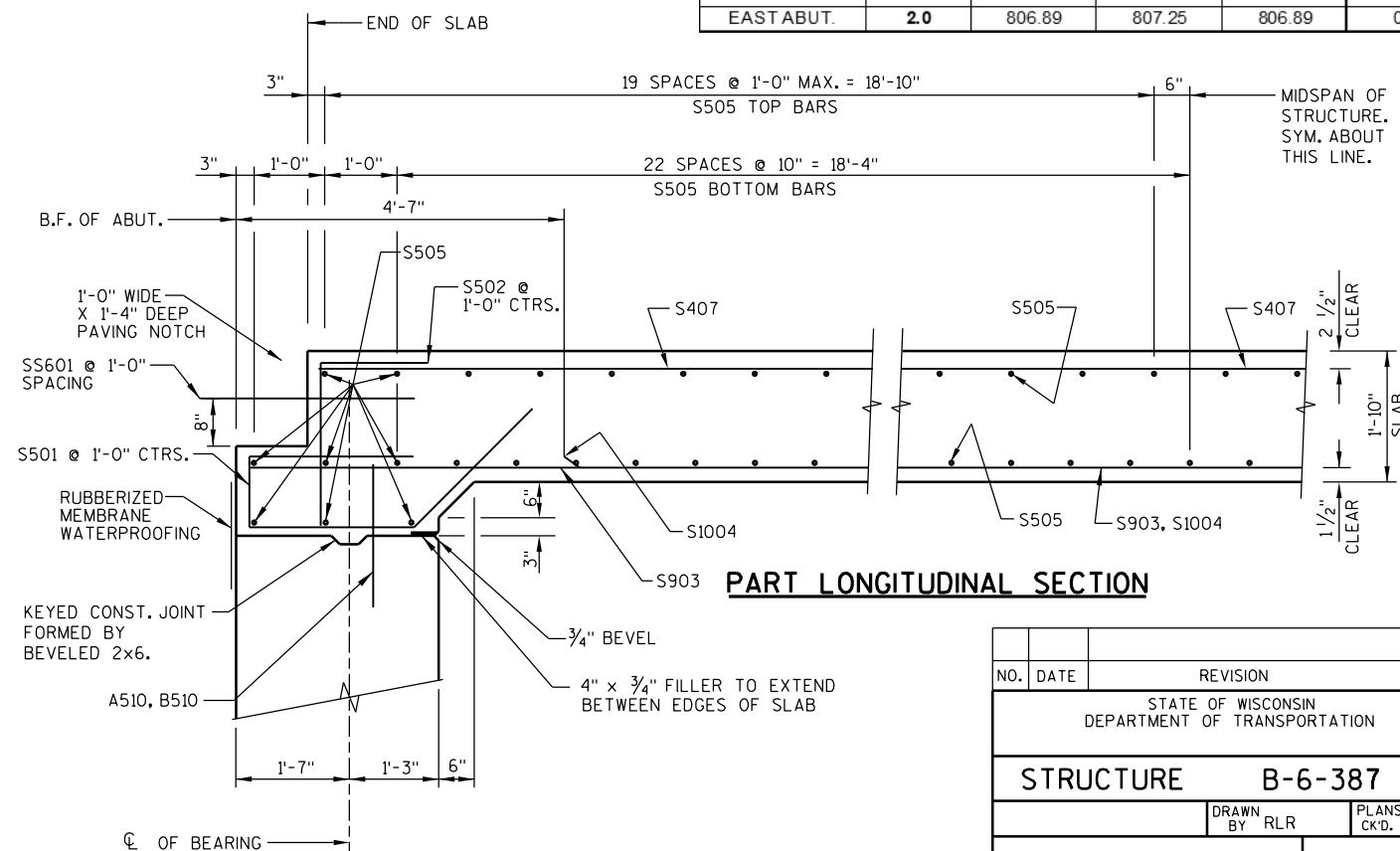
PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS AND AT THE 0.5 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR C/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

TOP OF SLAB ELEVATIONS AND CAMBER VALUES

LOCATION	SPAN POINT	SOUTH SLAB EDGE	C/L USH 10	NORTH SLAB EDGE	CAMBER VALUE (INCHES)
WEST ABUT.	1.0	807.17	807.53	807.17	0.00
	1.1	807.14	807.50	807.14	0.35
	1.2	807.11	807.47	807.11	0.67
	1.3	807.08	807.44	807.08	0.92
	1.4	807.05	807.41	807.05	1.07
	1.5	807.03	807.39	807.03	1.13
	1.6	807.00	807.36	807.00	1.07
	1.7	806.97	807.33	806.97	0.92
	1.8	806.94	807.30	806.94	0.67
	1.9	806.91	807.27	806.91	0.35
EAST ABUT.	2.0	806.89	807.25	806.89	0.00



PLAN



PART LONGITUDINAL SECTION

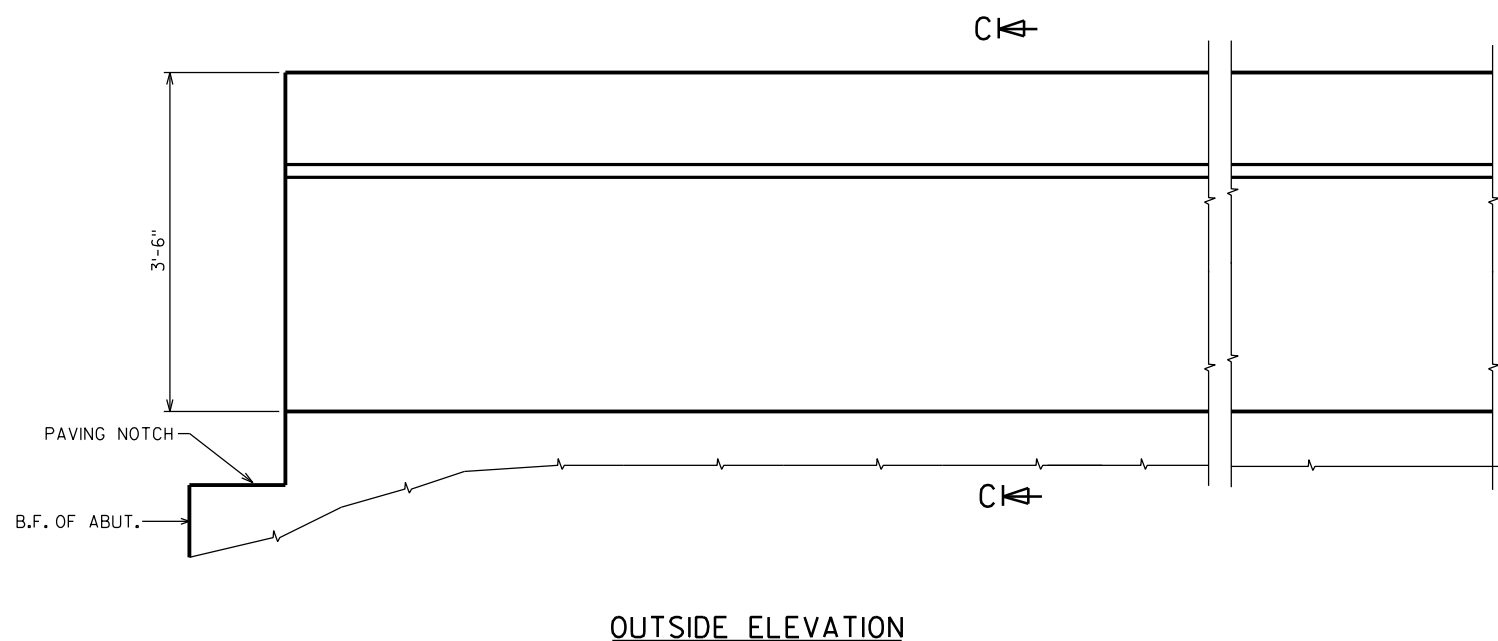
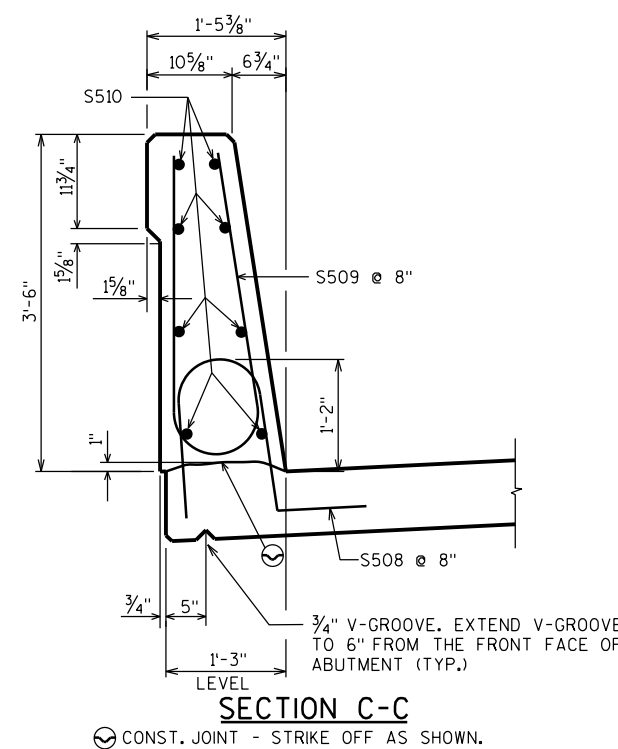
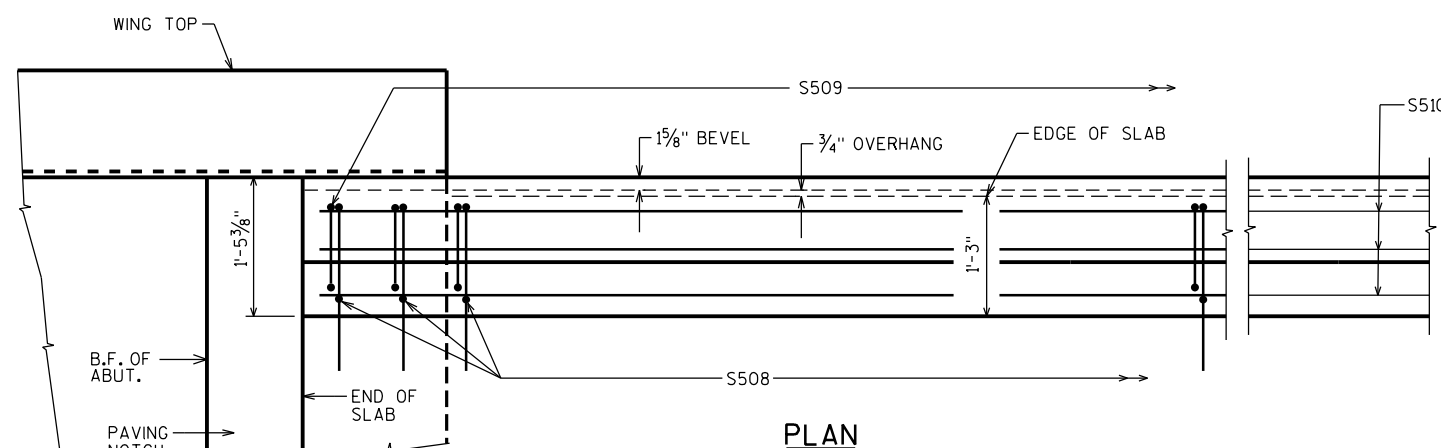
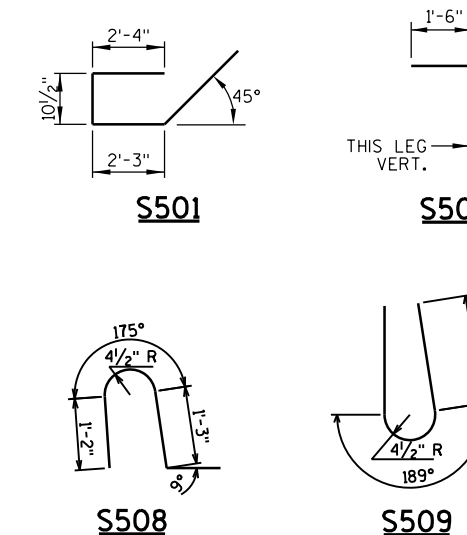
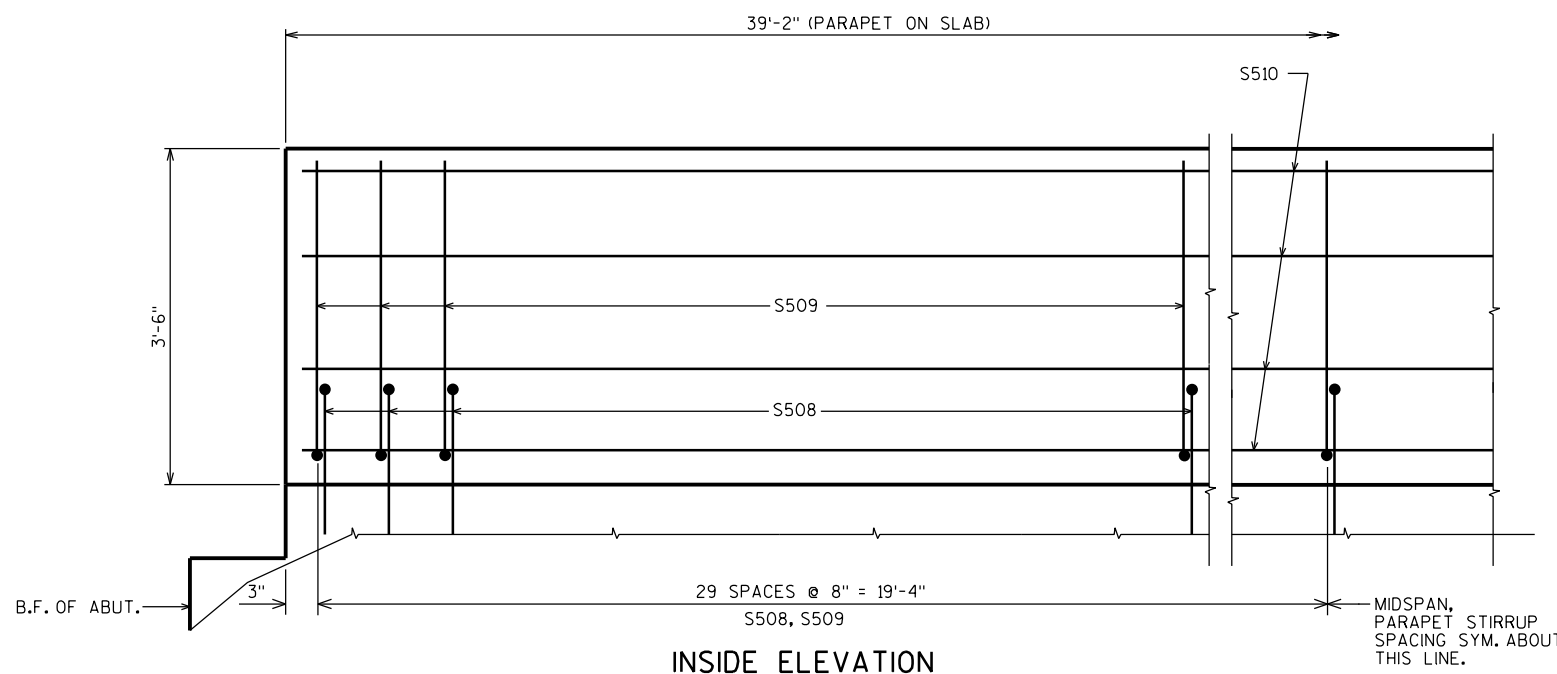
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-387	
DRAWN BY RLR		PLANS CK'D. JRS	
SUPERSTRUCTURE		SHEET 8 OF 11	

**COATED 19,530 LBS.
STAINLESS 350 LBS.**

BILL OF BARS

MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	78	7'-7"	X	DIAPHRAGM @ ABUTS. - LONGIT.
S502	78	3'-7"	X	DIAPHRAGM @ ABUTS. - VERT.
S903	41	40'-10"		SLAB BOTTOM - LONGIT.
S1004	40	32'-0"		SLAB BOTTOM - LONGIT.
S505	95	38'-2"		SLAB TOP & BOTTOM - TRANS.
S506	78	5'-0"		SLAB TOP @ EDGES
S407	47	38'-10"		SLAB TOP - LONGIT.
S508	118	4'-5"	X	PARAPET STIRRUP - INTO SLAB - VERT.
S509	118	6'-8"	X	PARAPET STIRRUP - VERT.
S510	16	38'-10"		PARAPET ON BRIDGE - LONGIT.
SS601	78	3'-0"		BRIDGE SLAB TO APPROACH SLAB - LONGIT.

STAINLESS STEEL BAR. DO NOT EPOXY COAT.
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-387			
DRAWN BY RLR		PLANS CK'D. JRS	
SINGLE SLOPE PARAPET 42SS ON SUPERSTRUCTURE			SHEET 9 OF 11

NOTES:

BAR MARKS FOR WEST STRUCTURAL APPROACH SLAB AND PARAPET ARE SHOWN WITH A W MARK. BUNDLE EAST STRUCTURAL APPROACH SLAB AND PARAPET BARS AND LABEL WITH E MARK (E501 - E518).

ELEVATIONS GIVEN ARE AT TOP OF STRUCTURAL APPROACH SLAB.

ELEVATIONS AT EDGE OF STRUCTURAL APPROACH SLAB ARE SAME AS ELEVATIONS GIVEN AT CORRESPONDING TRAFFIC FACE OF PARAPET.

FOR DETAILS OF SINGLE SLOPE PARAPET 42SS ON THE STRUCTURAL APPROACH SLAB, SEE SHEET 11.

LEGEND

(T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THICKNESS) OF POLYETHYLENE SHEETS OVER ENTIRE TOP OF FOOTING.

(T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THICKNESS) OF POLYETHYLENE SHEETS OVER ENTIRE TOP OF SUBGRADE BENEATH SLAB. POLYETHYLENE SHEETS SHALL BE INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

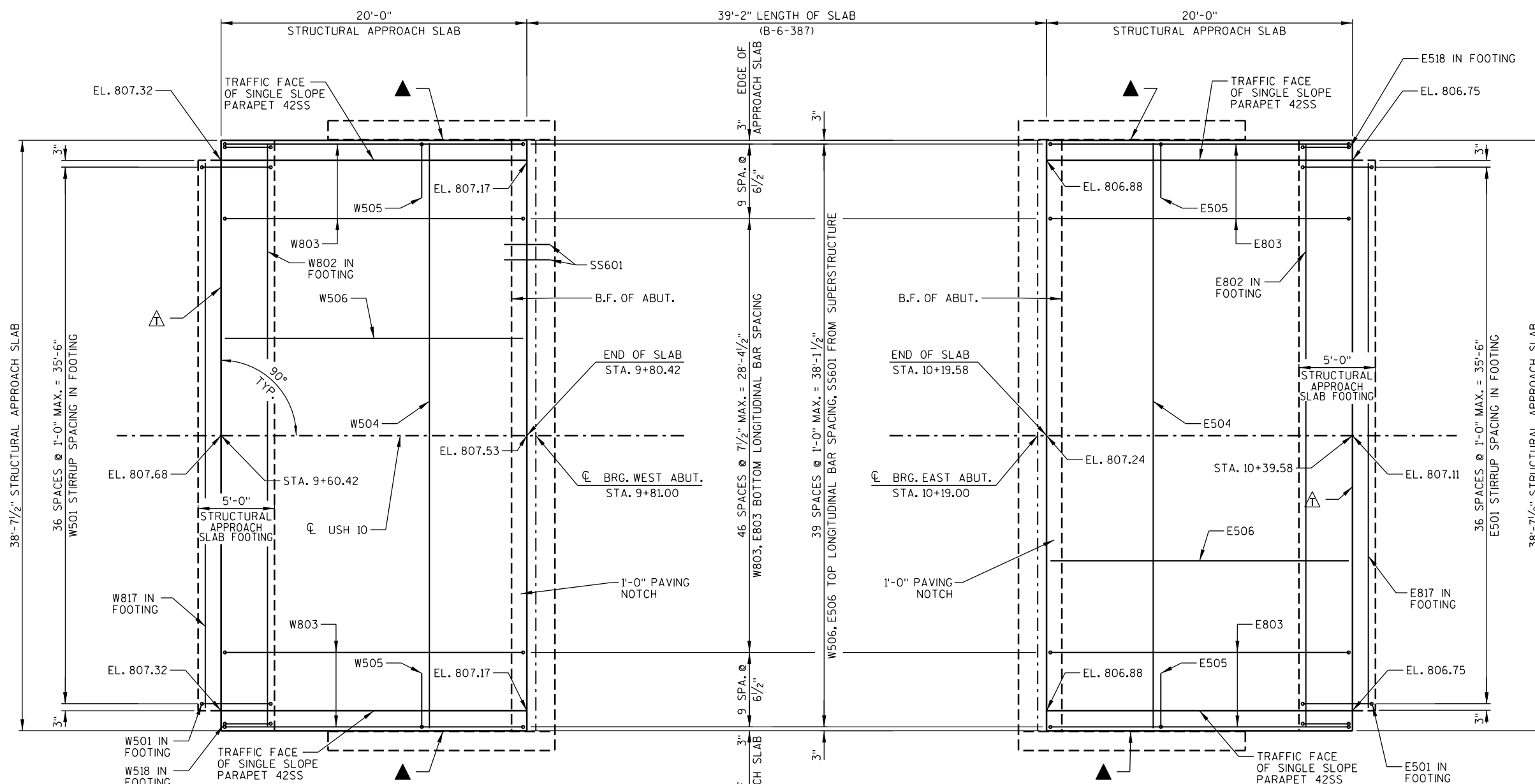
▲ 1/2" EXPANSION FILLER.

▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZONTAL & VERTICAL SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER, (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).

▲ 4" X 3/4" PREFORMED JOINT FILLER, EXTEND FULL LENGTH OF PAVING NOTCH.

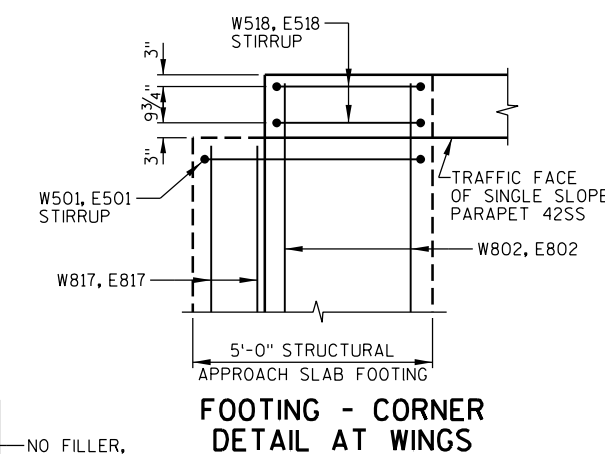
⊕ CONSTRUCTION JOINT - STRIKE OFF AS SHOWN.

◆ SLOPE TOP OF WING WITH 3/8" DROP FROM B.F. TO F.F.

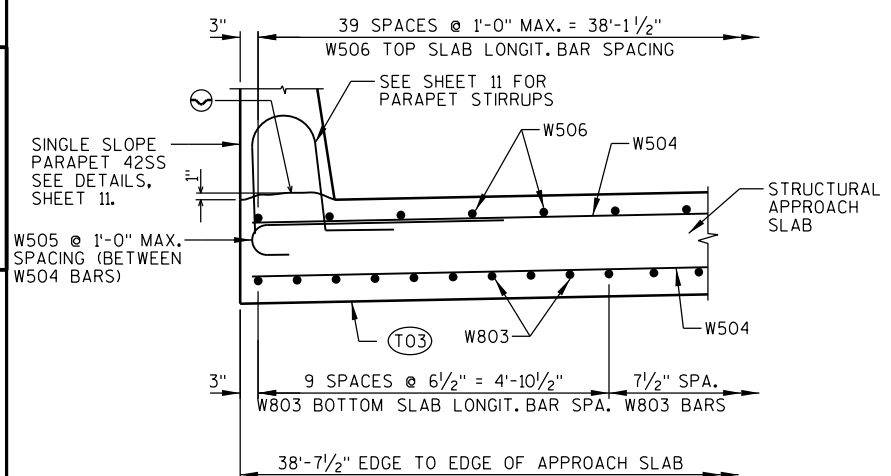


PLAN - WEST STRUCTURAL APPROACH SLAB

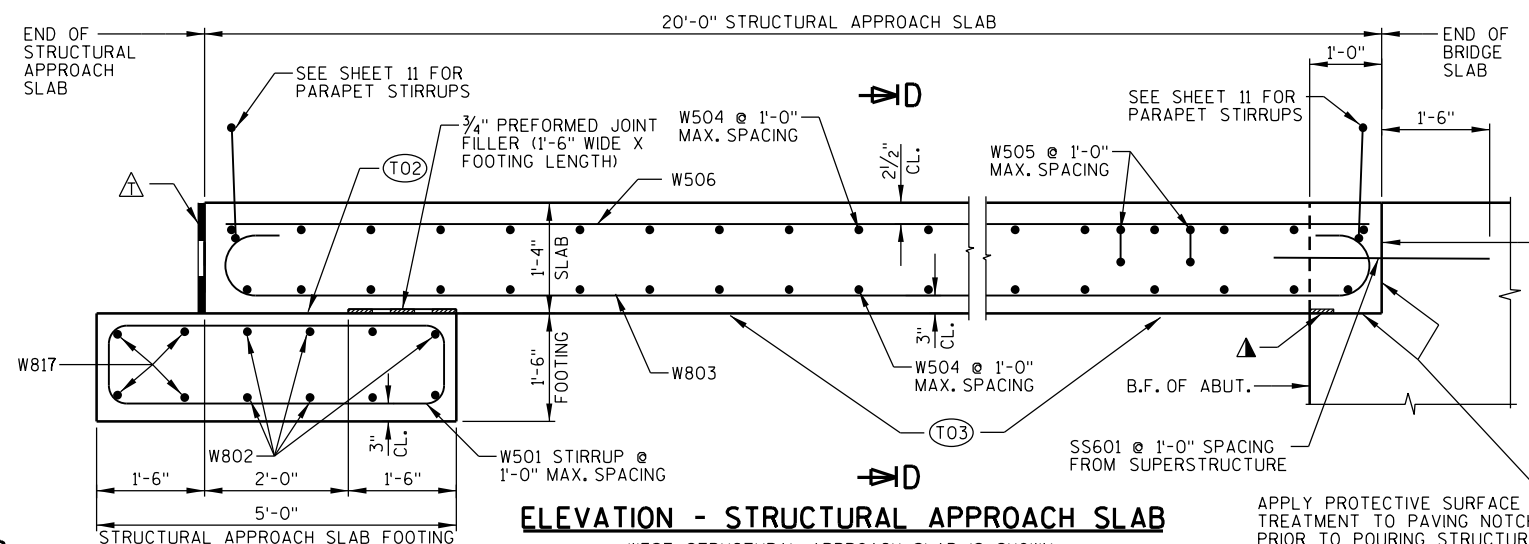
PLAN - EAST STRUCTURAL APPROACH SLAB



FOOTING - CORNER DETAIL AT WINGS



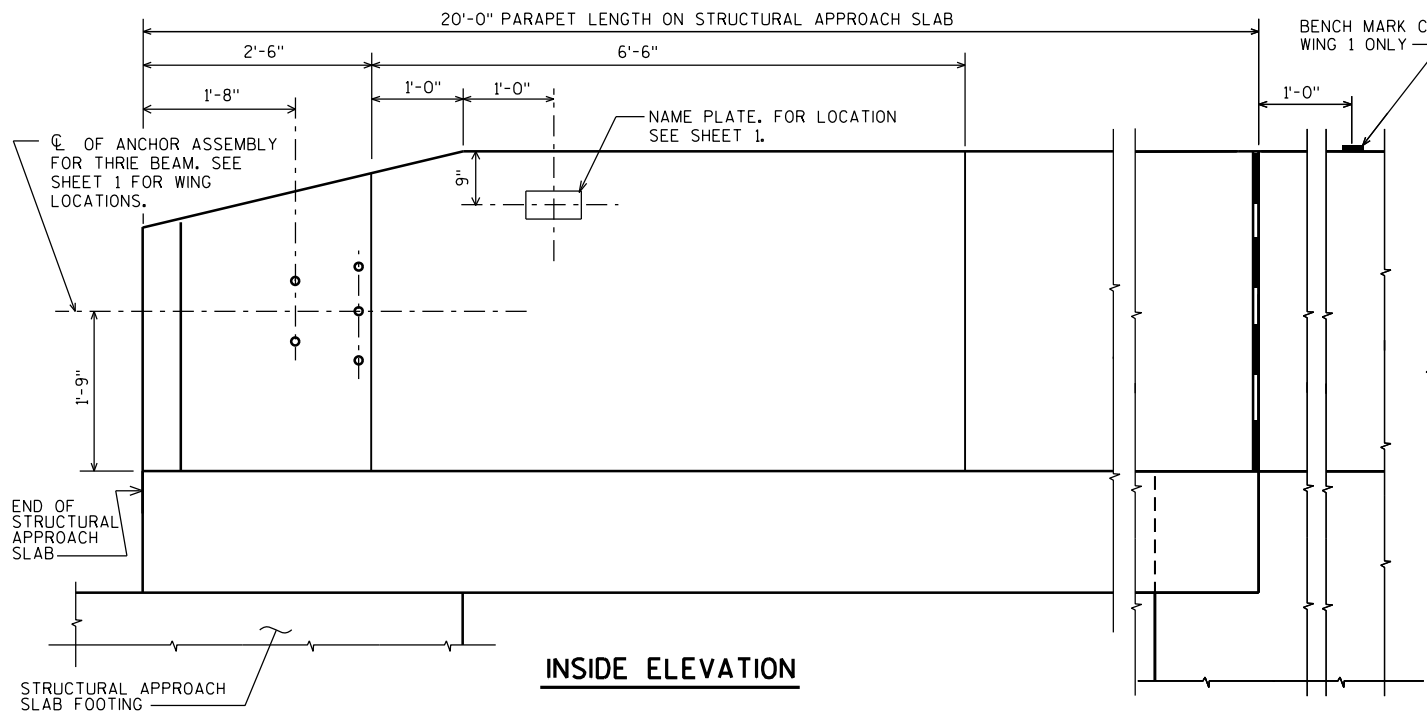
SECTION D-D THRU EDGE OF STRUCTURAL APPROACH SLAB



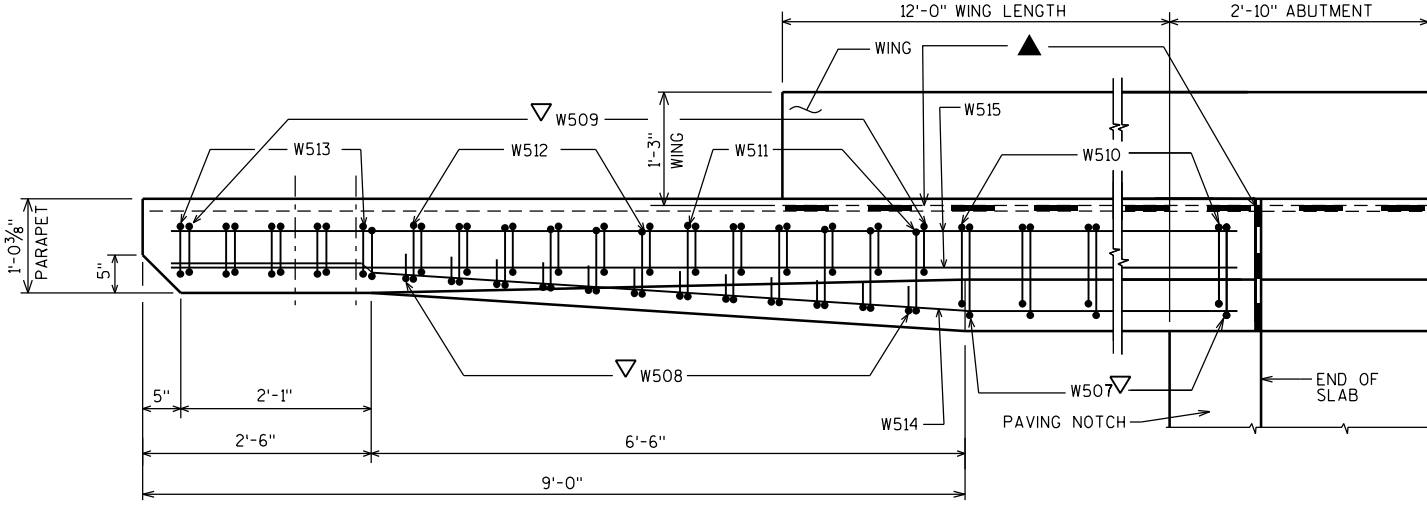
ELEVATION - STRUCTURAL APPROACH SLAB

WEST STRUCTURAL APPROACH SLAB IS SHOWN. EAST STRUCTURAL APPROACH SLAB IS SIMILAR. SEE SHEET 11 FOR PARAPET AND BAR DETAILS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-387	
DRAWN BY RLR		PLANS CK'D. JRS	
STRUCTURAL APPROACH SLAB			SHEET 10 OF 11

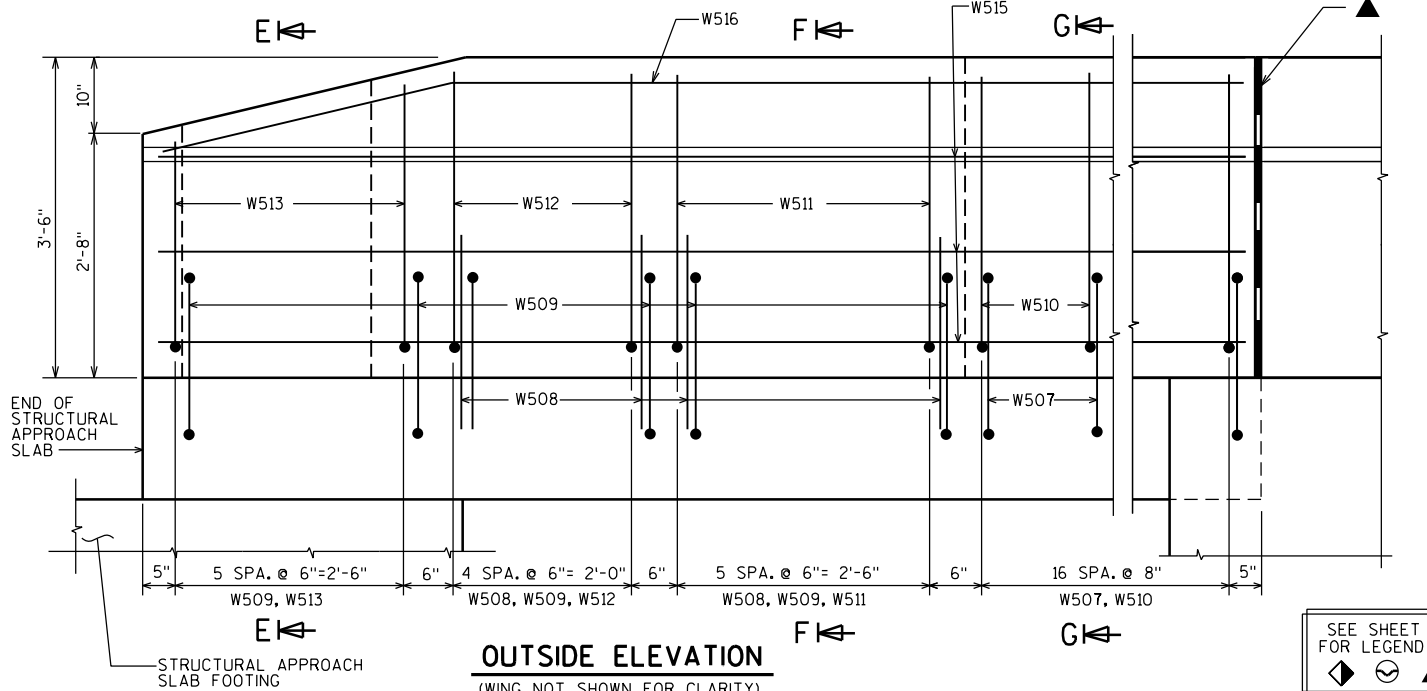


INSIDE ELEVATION



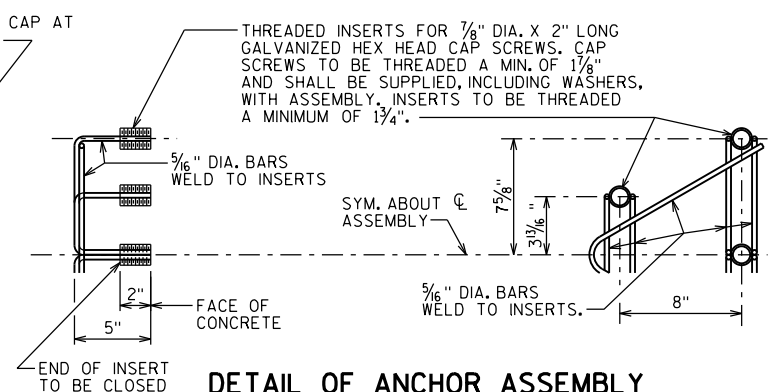
PLAN

▽ — W507, W508 AND W509 BARS TO BE TIED TO STRUCTURAL APPROACH SLAB STEEL BEFORE STRUCTURAL APPROACH SLAB IS POURED.



OUTSIDE ELEVATION
(WING NOT SHOWN FOR CLARITY)

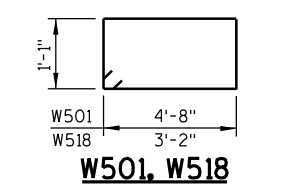
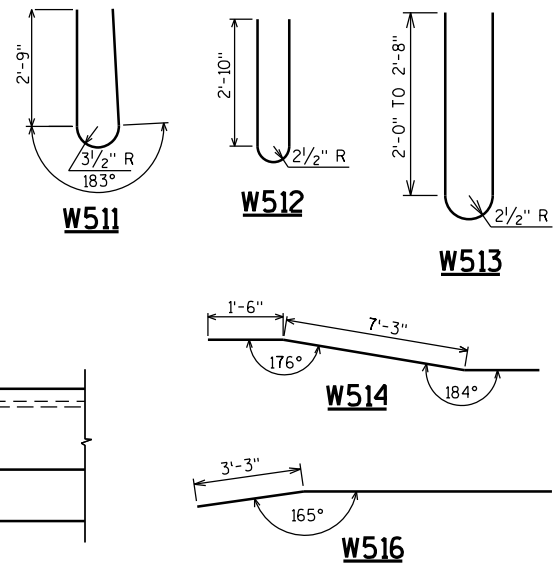
SEE SHEET 10 FOR LEGEND OF



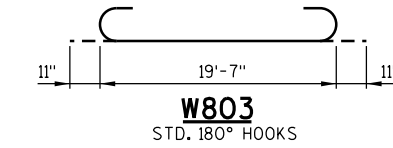
DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.



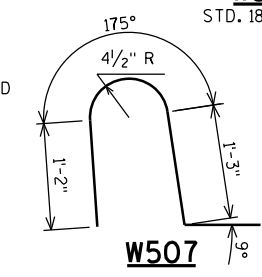
W501, W518



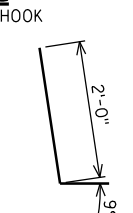
W803
STD. 180° HOOKS



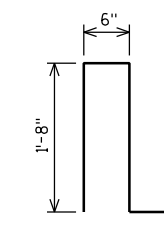
W505
STD. 180° HOOK



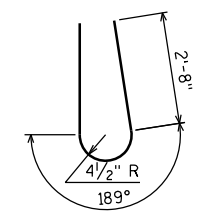
W507



W508



W509



W510

BILL OF BARS (WEST STRUCTURAL APPROACH SLAB) COATED 9.230 LBS.

MARK	NUMBER REQUIRED	LENGTH	BENT	BAR SERIES	LOCATION
W501	37	12'-2"	X		STRUCT. APPROACH SLAB - FOOTING - STIRRUP - VERT.
W802	8	38'-1"			STRUCT. APPROACH SLAB - FOOTING - TRANS.
W803	65	21'-5"	X		STRUCT. APPROACH SLAB - BOTTOM - LONGIT.
W504	42	38'-1"			STRUCT. APPROACH SLAB - TOP & BOTTOM - TRANS.
W505	40	4'-1"	X		STRUCT. APPROACH SLAB - TOP @ EDGES - TRANS.
W506	40	19'-7"			STRUCT. APPROACH SLAB - TOP - LONGIT.
W507	34	4'-5"	X		PARAPET STIRRUP - INTO SLAB - VERT.
W508	22	2'-9"	X		PARAPET STIRRUP - @ TRANSITION - VERT.
W509	34	4'-4"	X		PARAPET STIRRUP - END - VERT.
W510	34	6'-8"	X		PARAPET STIRRUP - VERT.
W511	12	6'-6"	X		PARAPET STIRRUP - @ TRANSITION - VERT.
W512	10	6'-5"	X		PARAPET STIRRUP - @ TRANSITION - VERT.
W513	12	5'-5"	X		PARAPET STIRRUP - END - VERT.
W514	2	19'-8"	X		PARAPET - TRAFFIC FACE - BOTTOM - LONGIT.
W515	10	19'-8"			PARAPET - LONGIT.
W516	4	19'-8"	X		PARAPET - TOP - LONGIT.
W817	4	35'-5"			STRUCT. APPROACH SLAB - FOOTING - TRANS.
W518	4	9'-2"	X		STRUCT. APPROACH SLAB - FOOTING - STIRRUP - VERT.

EPOXY COAT ALL STRUCTURAL APPROACH SLAB AND PARAPET BAR STEEL.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

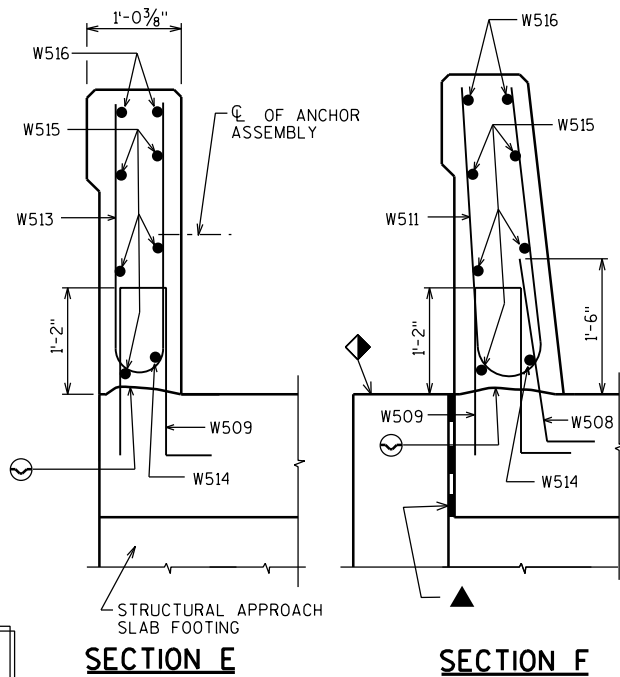
BAR MARKS FOR WEST STRUCTURAL APPROACH SLAB ARE SHOWN. LABEL AND BUNDLE EAST STRUCTURAL APPROACH SLAB BARS WITH E MARK (E501 THRU E518).

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

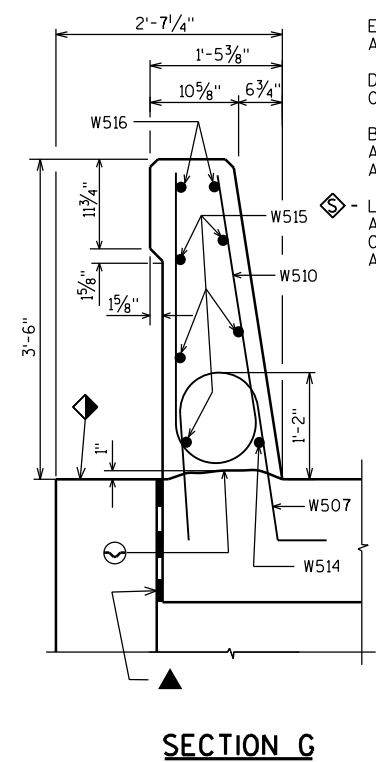
MARK	NO. REQUIRED	LENGTH
W513	2 SERIES OF 6	4'-9" TO 6'-1"

BUNDLE AND TAG EACH SERIES SEPARATELY



SECTION E

SECTION F



SECTION G

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-387		DRAWN BY RLR	PLANS CK'D. JRS
SINGLE SLOPE PARAPET 42SS ON STRUCTURAL APPROACH SLAB		SHEET 11 OF 11	

PROJECT I.D. 1533-00-70 EARTHWORK SUMMARY

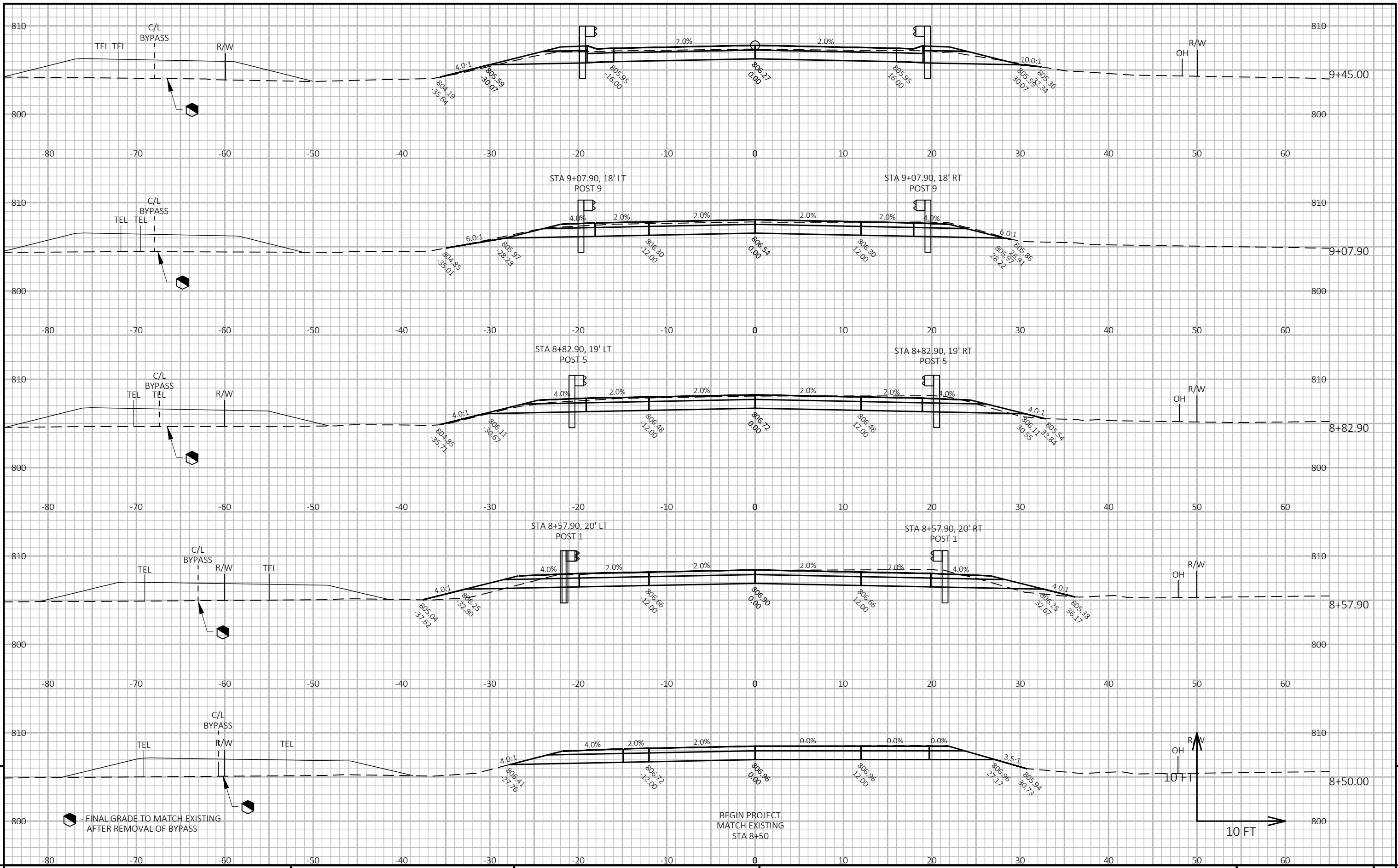
STA	EXCAVATION COMMON CY	EXCAVATION ROCK CY	FILL (1) CY	EXPANDED FILL (2) CY	WASTE CY
8+50.00					
	23	0	1	1	22
8+57.90					
	73	0	4	5	68
8+82.90					
	68	0	1	1	67
9+07.90					
	91	0	1	1	90
9+45.00					
	79	0	1	1	78
9+79.75					
STRUCTURE B-06-0387					
10+20.25					
	97	0	1	1	96
10+55.00					
	109	0	0	0	109
10+92.10					
	77	0	0	0	77
11+17.10					
	76	0	4	5	71
11+42.10					
	24	0	1	1	23
11+50.00					
SUBTOTALS	717	0	14	16	701
(3)					
TOTALS	717	0	14	16	701
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.					
(2) - FILL EXPANSION 30%					

PROJECT I.D. 1533-00-70 BYPASS EARTHWORK CONSTRUCTION

STA	EXCAVATION COMMON CY	EXCAVATION ROCK CY	FILL (1) CY	EXPANDED FILL (2) CY	WASTE CY	BORROW CY
200+95.49						
	10	0	19	25	-15	15
201+50.00	0	0	28	36	-36	36
202+00.00	0	0	43	56	-56	56
202+50.00	0	0	49	64	-64	64
203+00.00	0	0	45	59	-59	59
203+44.20						
TEMPORARY BRIDGE						
203+74.20						
	38	0	0	0	38	-38
204+00.00	84	0	0	0	84	-84
204+50.00	116	0	12	16	100	-100
205+00.00	88	0	53	69	19	-19
205+50.00	25	0	83	108	-83	83
206+00.00	7	0	33	43	-36	36
206+25.45						
SUBTOTALS	368	0	365	476	-108	108
TOTALS	368	0	365	476	-108	108
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.						
(2) - FILL EXPANSION 30%						

PROJECT I.D. 1533-00-70 BYPASS EARTHWORK REMOVAL

STA	EXCAVATION COMMON CY	EXCAVATION ROCK CY	FILL (1) CY	EXPANDED FILL (2) CY	WASTE CY	BORROW CY
200+95.49						
	43	0	0	0	43	-43
201+50.00	70	0	0	0	70	-70
202+00.00	89	0	0	0	89	-89
202+50.00	90	0	0	0	90	-90
203+00.00	79	0	0	0	79	-79
203+44.20						
TEMPORARY BRIDGE						
203+74.20						
	19	0	38	49	-30	30
204+00.00	38	0	84	109	-71	71
204+50.00	54	0	116	151	-97	97
205+00.00	95	0	88	114	-19	19
205+50.00	120	0	25	33	87	-87
206+00.00	44	0	3	4	40	-40
206+25.45						
SUBTOTALS	741	0	354	460	281	-281
UNUSABLE BASE (3)						780
UNUSABLE PAVEMENT (4)						105
TOTALS	741	0	354	460	281	604
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.						
(2) - FILL EXPANSION 30%						
(3) - BASE AGGREGATE VOLUME FROM BASE COMPUTATIONS						
(4) - EXISTING PAVEMENT BASED ON AVE THK OF 4" OF ASPHALT						



PROJECT NO: 1533-00-70

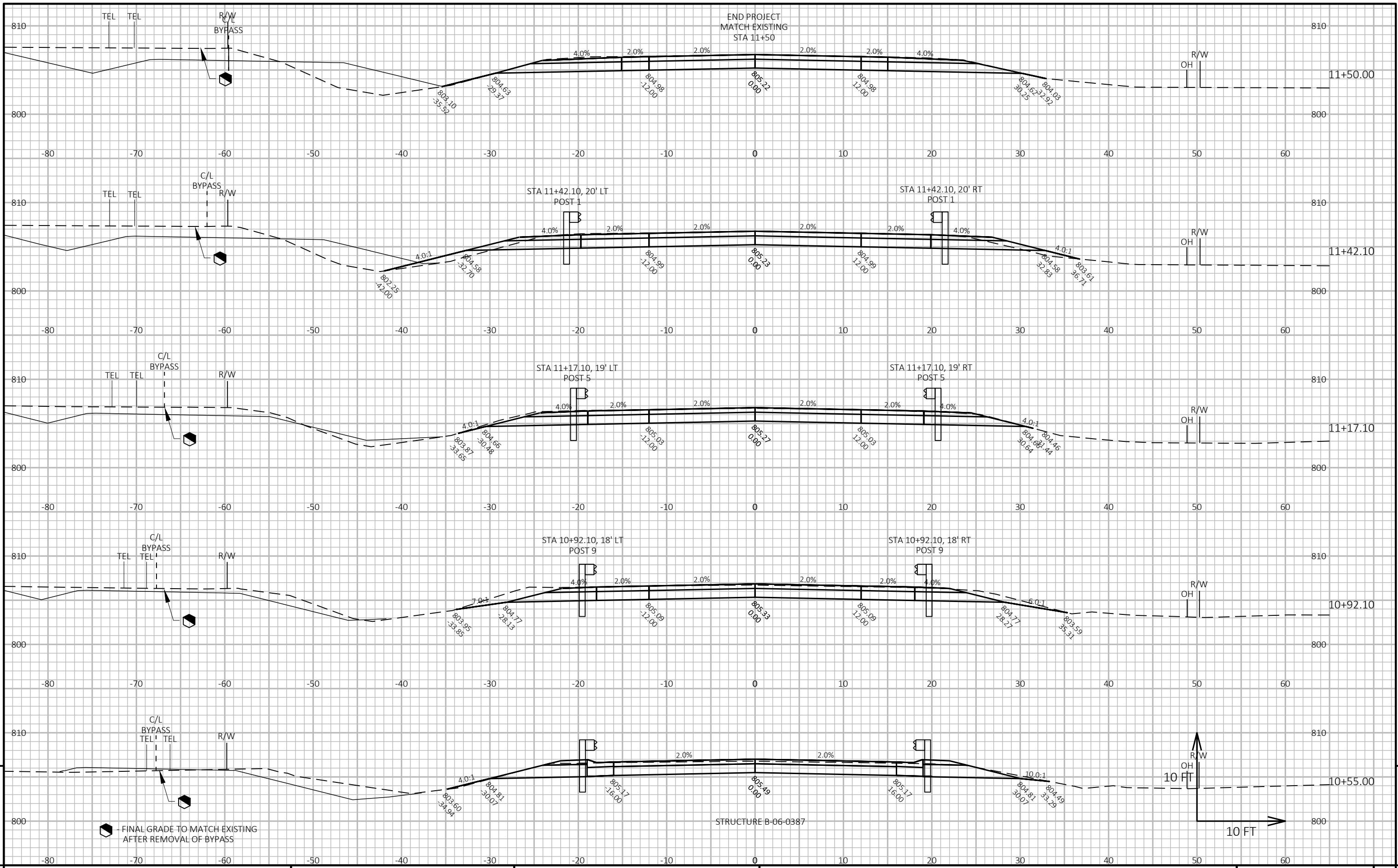
HWY: USH 10

COUNTY: BUFFALO

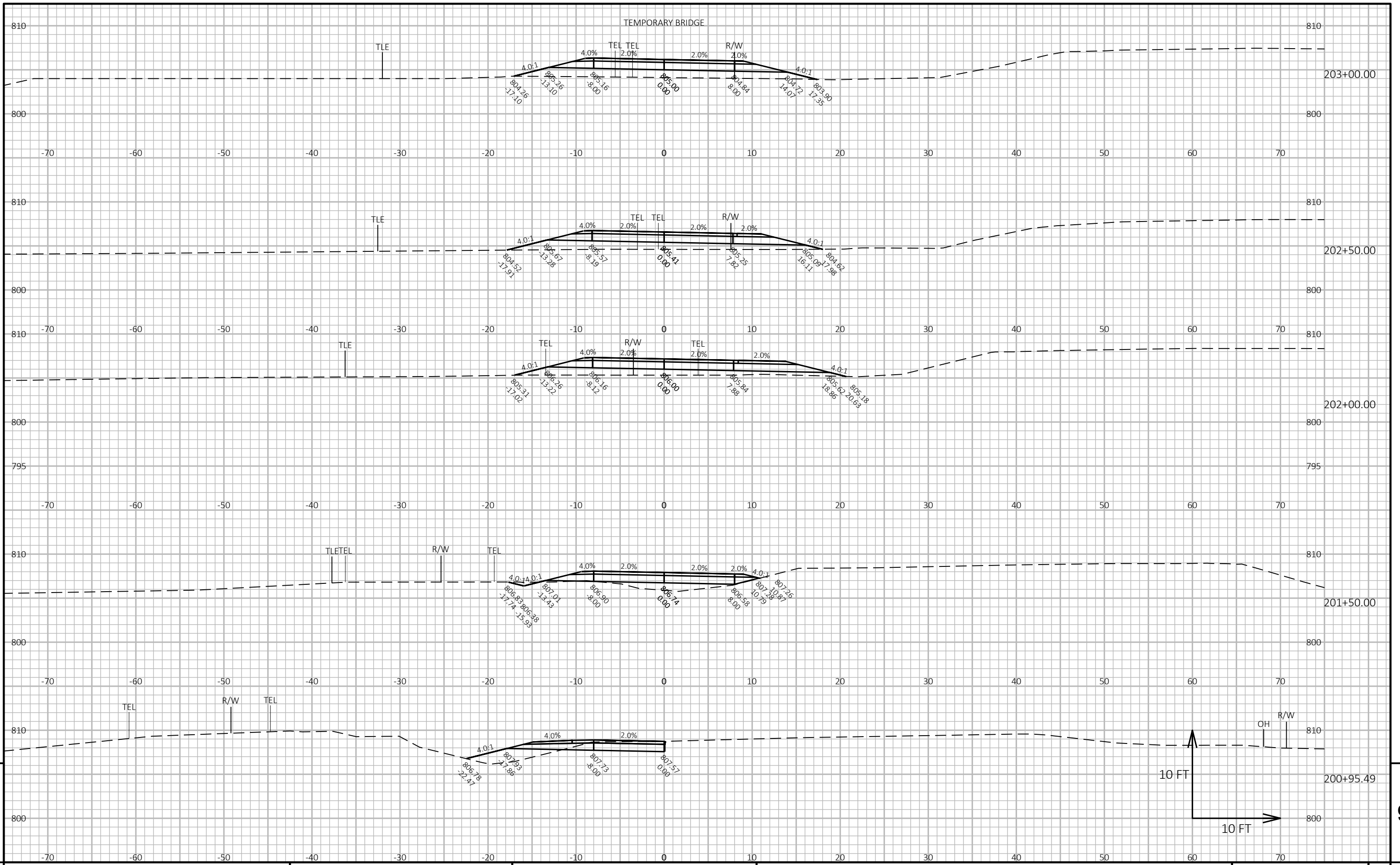
CROSS SECTIONS: USH 10

SHEET

E



PROJECT NO: 1533-00-70 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 SHEET 9



PROJECT NO: 1533-00-70

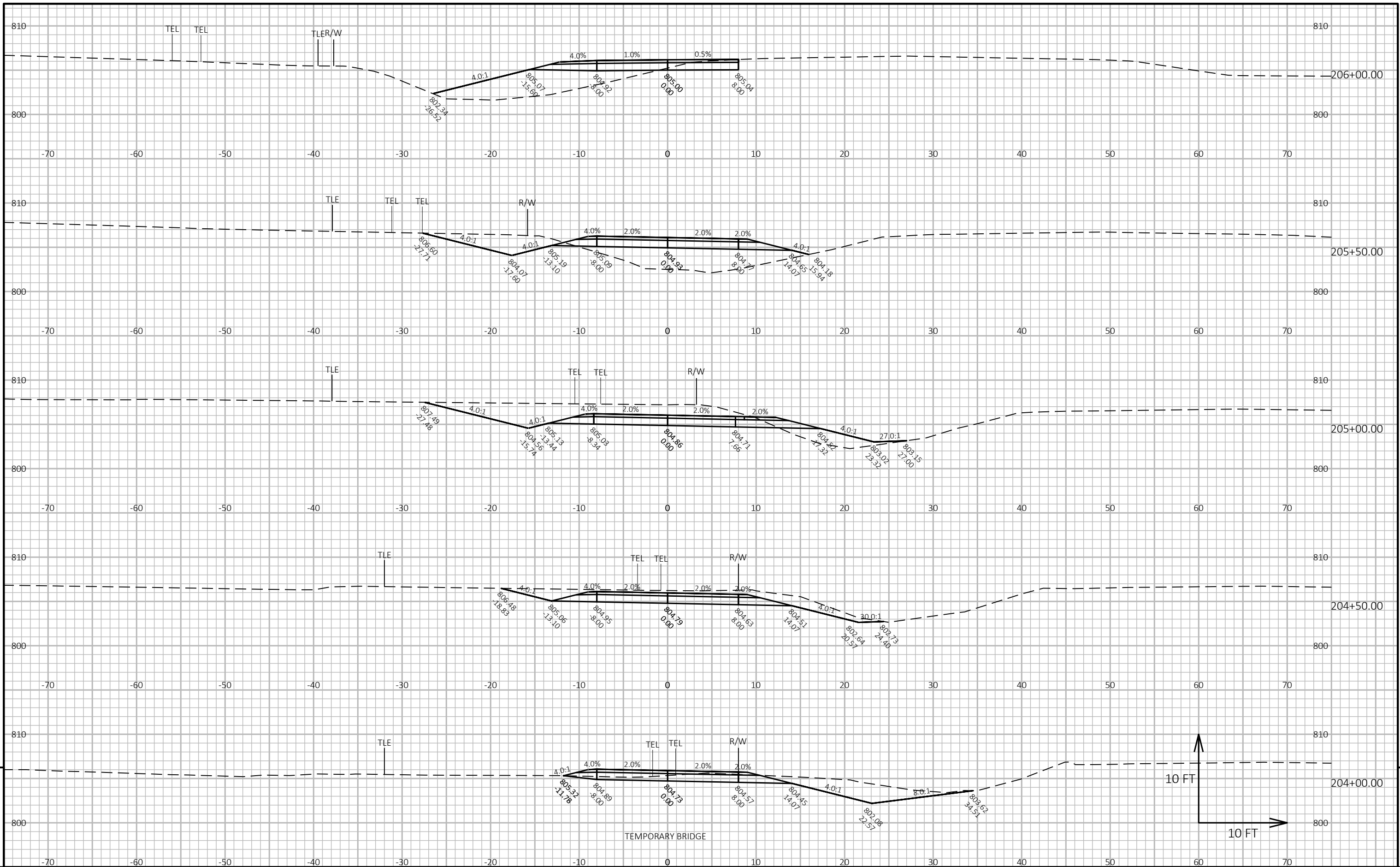
HWY: USH 10

COUNTY: BUFFALO

CROSS SECTIONS: TEMPORARY BYPASS

SHEET

E



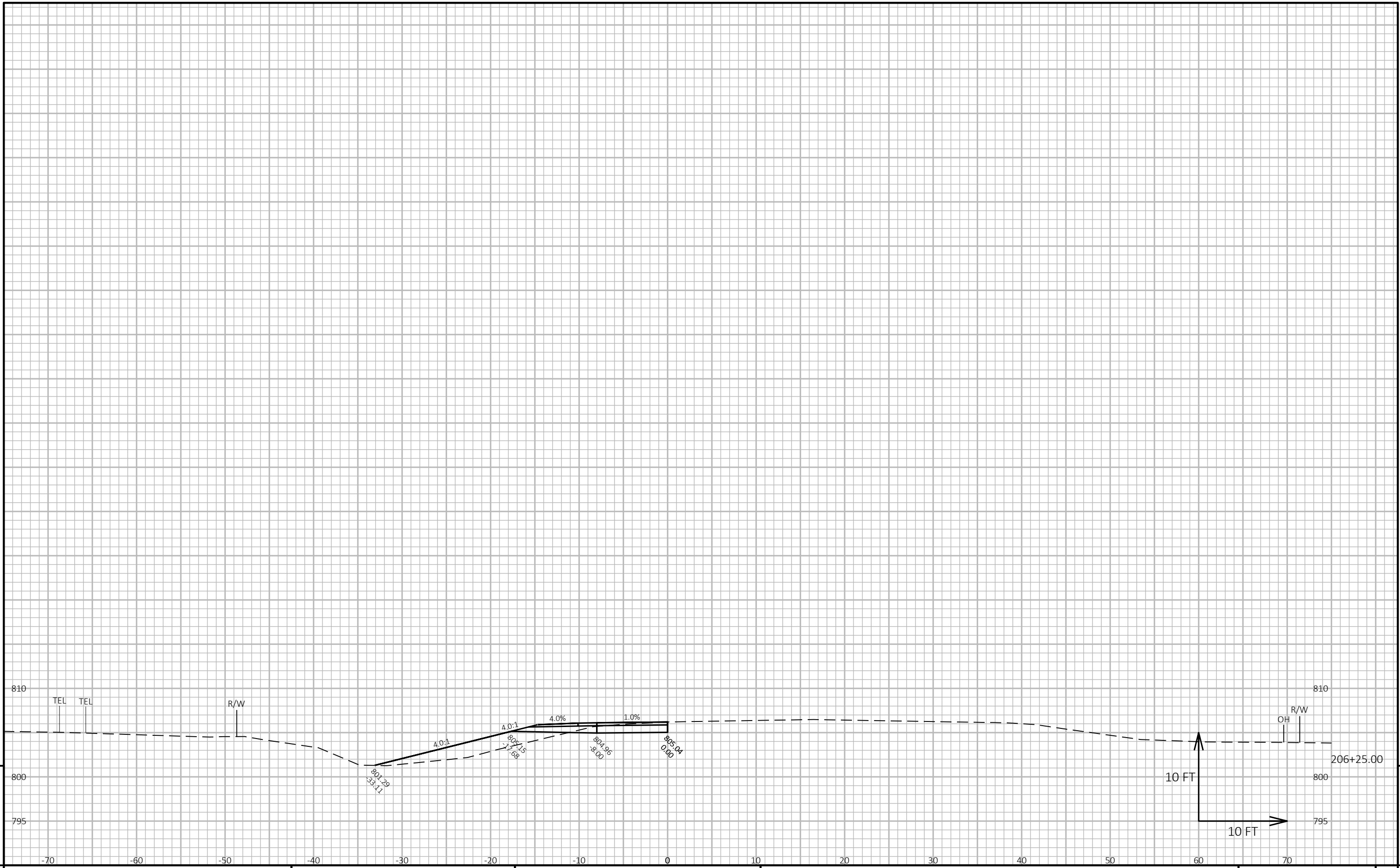
9

9

PROJECT NO: 1533-00-70 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: TEMPORARY BYPASS SHEET E

FILE NAME : G:\00\00093\00093525\CADD\DESIGN\CORRIDORS\CORRIDOR-USH10.DWG PLOT DATE : 7/26/2021 1:51 PM PLOT BY : JASON DOLENS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - BYPASS2



9

9

PROJECT NO: 1533-00-70	HWY: USH 10	COUNTY: BUFFALO	CROSS SECTIONS: TEMPORARY BYPASS	SHEET	E
------------------------	-------------	-----------------	----------------------------------	-------	---

FILE NAME : G:\00\00093\00093525\CADD\DESIGN\CORRIDORS\CORRIDOR-USH10.DWG PLOT DATE : 7/26/2021 1:51 PM PLOT BY : JASON DOLENS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - BYPASS3

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>