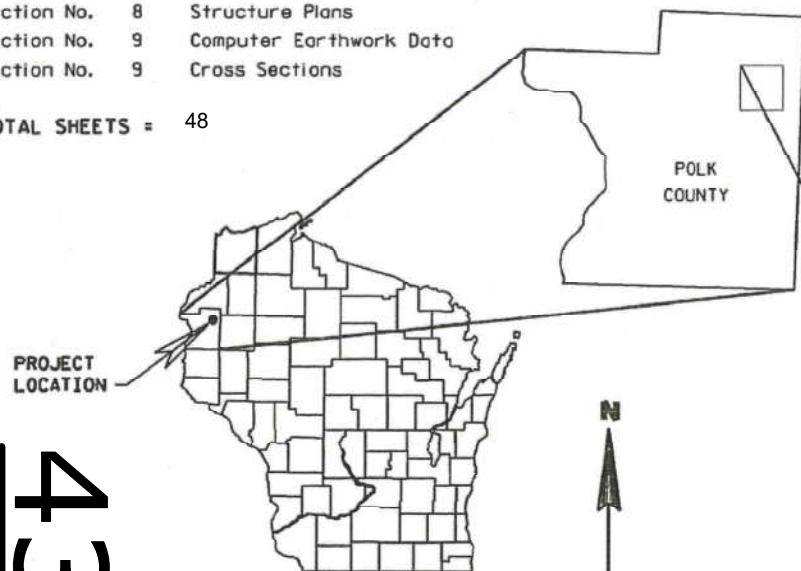


SUP  
PROJECT ID: 8415-00-70  
WITH: N/A

NOVEMBER 2021  
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control Plans)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 48



# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

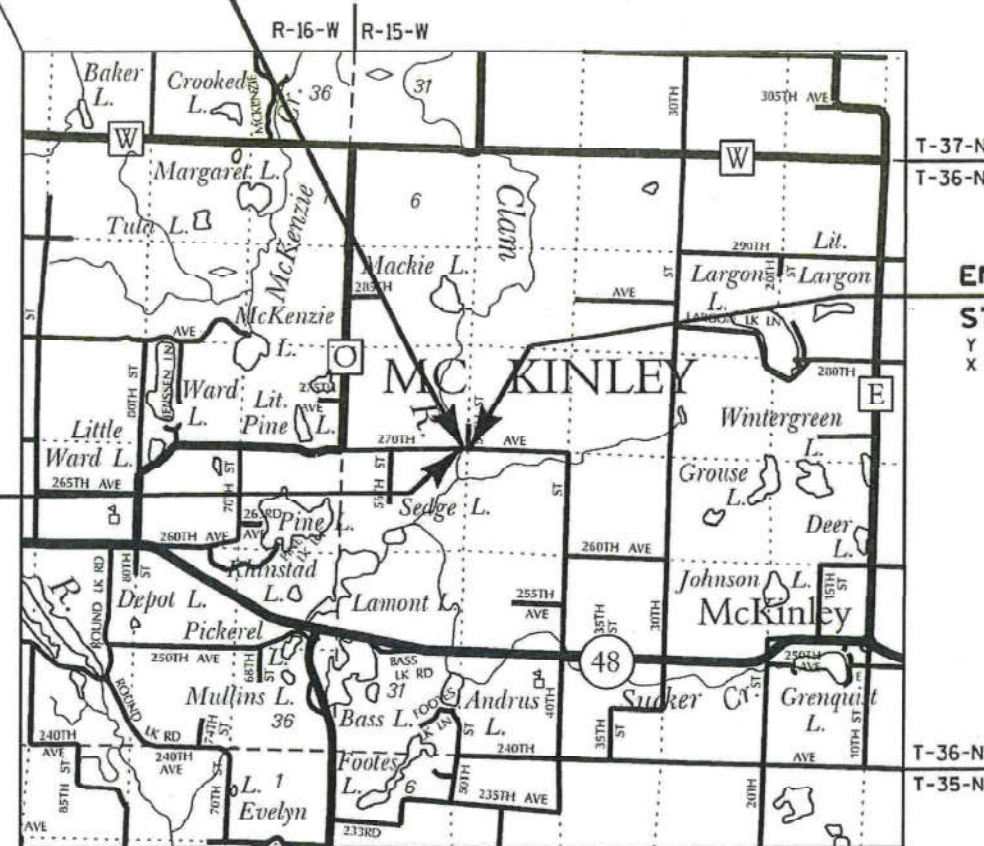
## T MCKINLEY, 270TH AVENUE

CLAM RIVER BRIDGE B-48-0054

LOC STR  
POLK COUNTY

STATE PROJECT NUMBER  
**8415-00-70**

STRUCTURE B-48-0054



**DESIGN DESIGNATION**

A.A.D.T. (2022)	=	125
A.A.D.T. (2042)	=	170
D.H.V.	=	10
D.	=	50.50
T.	=	5%
DESIGN SPEED	=	45 MPH
ESALS	=	36.500

**CONVENTIONAL SYMBOLS  
PLAN**

CORPORATE LIMITS		PROFILE	
PROPERTY LINE		GRADE LINE	
LOT LINE		ORIGINAL GROUND	
LIMITED HIGHWAY EASEMENT		MARSH OR ROCK PROFILE (To be noted as such)	
EXISTING RIGHT OF WAY		SPECIAL DITCH	
PROPOSED OR NEW R/W LINE		GRADE ELEVATION	
SLOPE INTERCEPT		CULVERT (Profile View)	
REFERENCE LINE		UTILITIES	
EXISTING CULVERT		OVERHEAD	
PROPOSED CULVERT (Box or Pipe)		ELECTRIC	
COMBUSTIBLE FLUIDS		FIBER OPTIC	
HIGH VOLTAGE		GAS	
MARSH AREA		SANITARY SEWER	
WOODED OR SHRUB AREA		STORM SEWER	
		TELEPHONE	
		WATER	
		UTILITY PEDESTAL	
		POWER POLE	
		TELEPHONE POLE	

TOTAL NET LENGTH OF CENTERLINE = 0.050 MI.

SURVEY PERFORMED IN 2019.  
COORDINATES ON THIS PLAN ARE REFERENCED TO  
THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS),  
POLK COUNTY.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8415-00-70	WISC 2022035	1

ACCEPTED FOR

County of Polk

Date: 7-12-2021

Highway Commissioner: *[Signature]*

---

ORIGINAL PLANS PREPARED BY

**AYRES** 3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

**WISCONSIN PROFESSIONAL ENGINEER**

DANIEL N. SYDOW  
E-38363  
WI.

DATE: 7/19/2021

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STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor: AYRES ASSOCIATES INC

Designer: AYRES ASSOCIATES INC

PROJECT MANAGER: MATTHEW VAN NATTA, PE

Regional Examiner: TOU YANG, PE

Regional Supervisor: TYLER RONGSTAD, PE

---

APPROVED FOR THE DEPARTMENT

DATE: 7/21/2021

Digitally signed by Matthew Van Natta, Location: NWS Superior, (Signature)

COUNTY: POLK

**ABBREVIATIONS**

AC	ACRES
CHIS	CHISELED
¢	CENTERLINE
COR	CORNER
CWT	COUNT
CY	CUBIC YARD
EL	ELEVATION
GAL	GALLON
H	HOUSE
IP	IRON PIPE
LB	POUND
LF	LINEAR FEET
LS	LUMP SUM
LT	LEFT
MAX	MAXIMUM
MIN	MINIMUM
MON	MONUMENT
NORM	NORMAL
OAL	OVERALL LENGTH
PC	POINT OF CURVATURE
PD	PEDESTAL
PI	POINT OF INTERSECTION
PK	PARKER-KALON
PL	PROPERTY LINE
PLE	PERMANENT LIMITED EASEMENT
PP	POWER POLE
PT	POINT OF TANGENCY
R	RADIUS
REQ'D	REQUIRED
RT	RIGHT
R/W	RIGHT-OF-WAY
SF	SQUARE FEET
SHLDR	SHOULDER
STA	STATION
SY	SQUARE YARD
TLE	TEMPORARY LIMITED EASEMENT
VAR	VARIES
WL	WELL

**GENERAL NOTES**

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

NO TREES AND/OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCLUSIVE OF THE ROADBED, SHALL BE FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

ASPHALTIC REMOVAL IS INCLUDED IN THE ITEM EXCAVATION COMMON.

TOPSOIL SHALL BE PLACED ON THE SLOPES, TO THE POINT OF INTERCEPT WITH THE ORIGINAL GROUND SHOWN ON THE CROSS SECTIONS.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR A MONUMENT WHICH SHALL BE SET IN THE STRUCTURE AS DIRECTED BY THE ENGINEER IN THE FIELD. INSTALLATION WILL BE INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD 88).

ASPHALT SURFACE SHALL USE 1/2" NOMINAL AGGREGATE SIZE.

WETLANDS EXIST IN THE PROJECT AREA. NO DISTURBANCE IS ALLOWED OUTSIDE THE SLOPE INTERCEPTS.

**UTILITIES**

LAKELAND COMMUNICAIONS  
COMMUNICATIONS  
825 INNOVATION AVE.  
PO BOX 40  
MILLTOWN, WI 54858  
ATTN: MARK MAYER  
715-825-5130  
715-554-2201 (CELL)  
markm@lakelandteam.com

POLK-BURNETT ELECTRIC CO-OP  
ELECTRIC  
1001 STATE ROAD 35  
CENTURIA, WI 54824  
ATTN: STEVE JENSSEN  
800-421-0283 EXT: 410  
715-646-2191  
715-553-1394 (CELL)  
sjenssen@polkburnett.com

**WISCONSIN DEPARTMENT OF  
NATURAL RESOURCES CONTACT:**


AMY CRONK  
810 W MAPLE STREET  
SPOONER, WI 54801  
715-635-4229  
715-320-3976  
amy.cronk@wisconsin.gov


**DESIGNER**

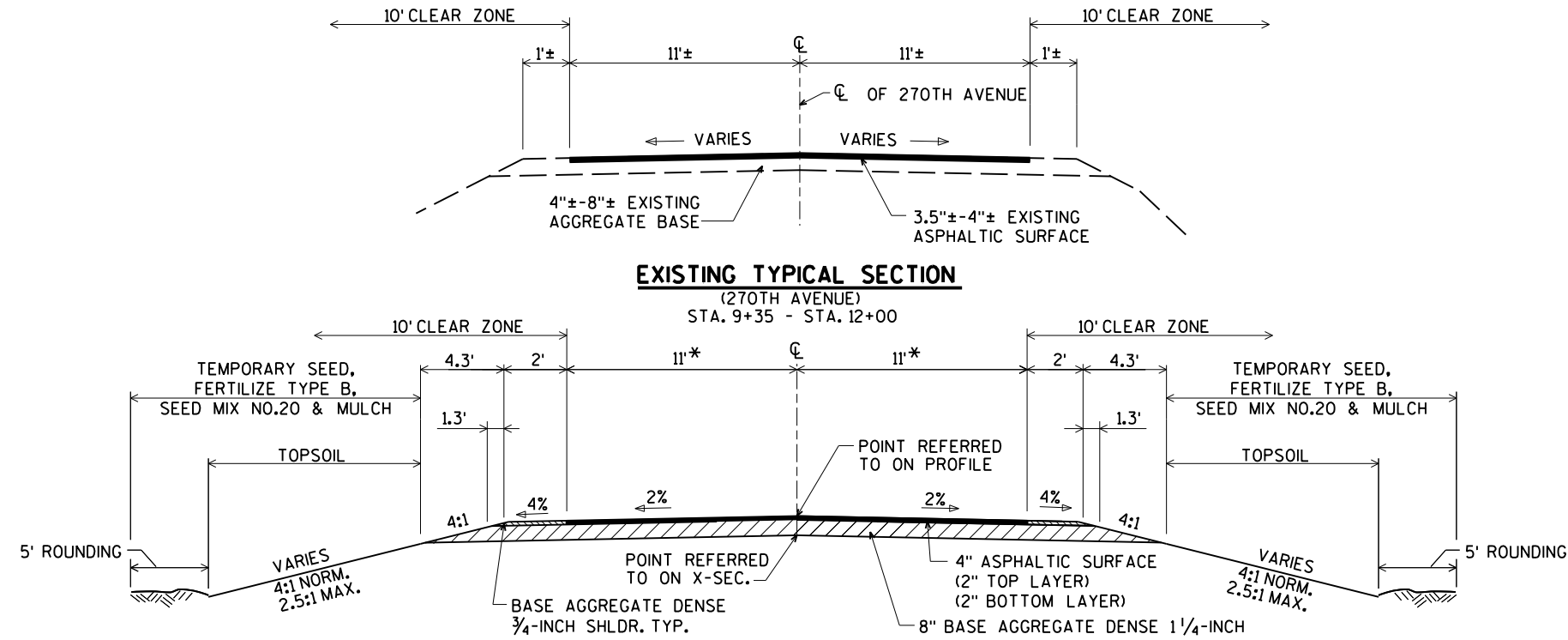
AYRES ASSOCIATES  
3433 OAKWOOD HILLS PARKWAY  
EAU CLAIRE, WI 54701  
ATTN: DANIEL N. SYDOW  
715-834-3161  
sydowd@AyresAssociates.com

**COUNTY CONTACT:**

POLK COUNTY, HIGHWAY DEPARTMENT  
900 PHEASANT LANE  
BALSAM LAKE, WI 54810  
ATTN: EMIL "MOE" NORBY  
715-485-8723  
emil.norby@co.polk.wi.us

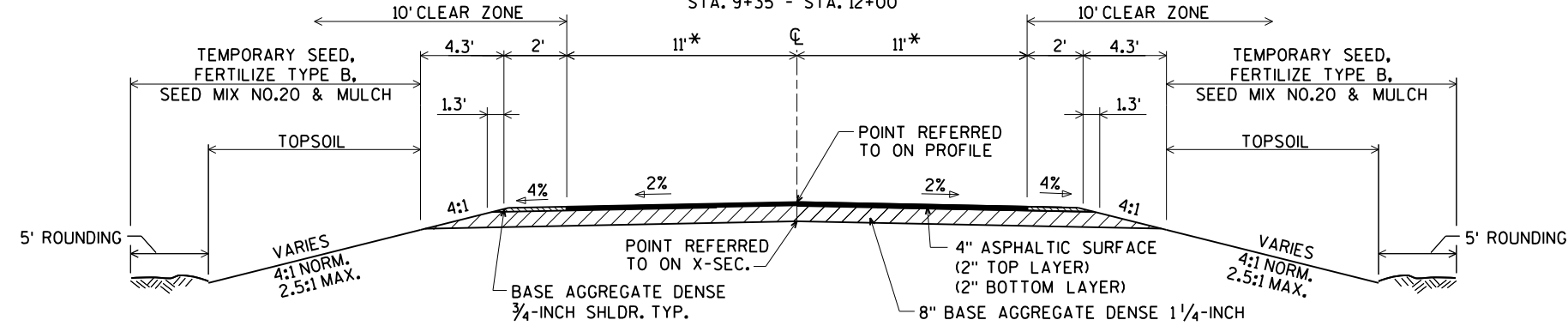
**DIGGERS**  **HOTLINE**

Dial  or (800) 242-8511  
www.DiggersHotline.com



**EXISTING TYPICAL SECTION**

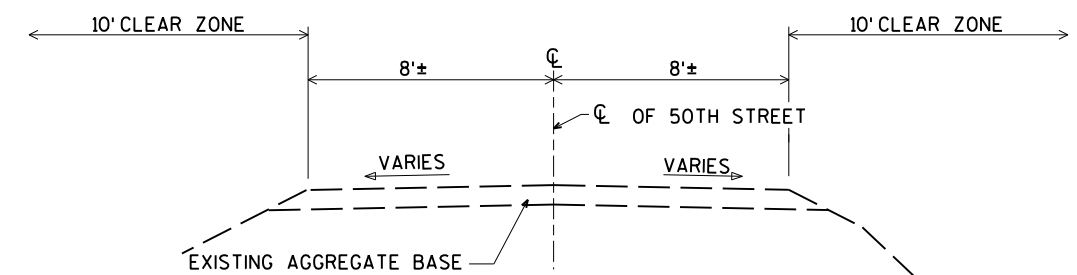
(270TH AVENUE)  
STA. 9+35 - STA. 12+00



**FINISHED TYPICAL SECTION**

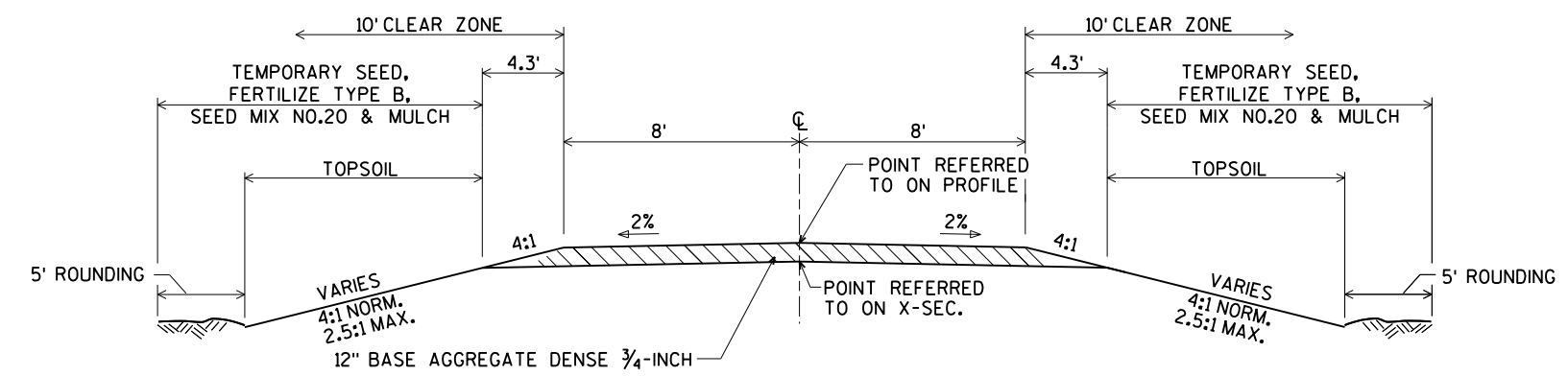
(270TH AVENUE)  
STA. 9+35 - STA. 12+00

\*THE ASPHALTIC SURFACE SHALL TAPER FROM 24.5-FOOT AT THE ENDS OF THE WINGS TO 22-FOOT WIDE AT THE BEGINNING OF THE PROJECT TO THE WEST AND 50-FOOT FROM THE ENDS OF THE WINGS TO THE EAST.



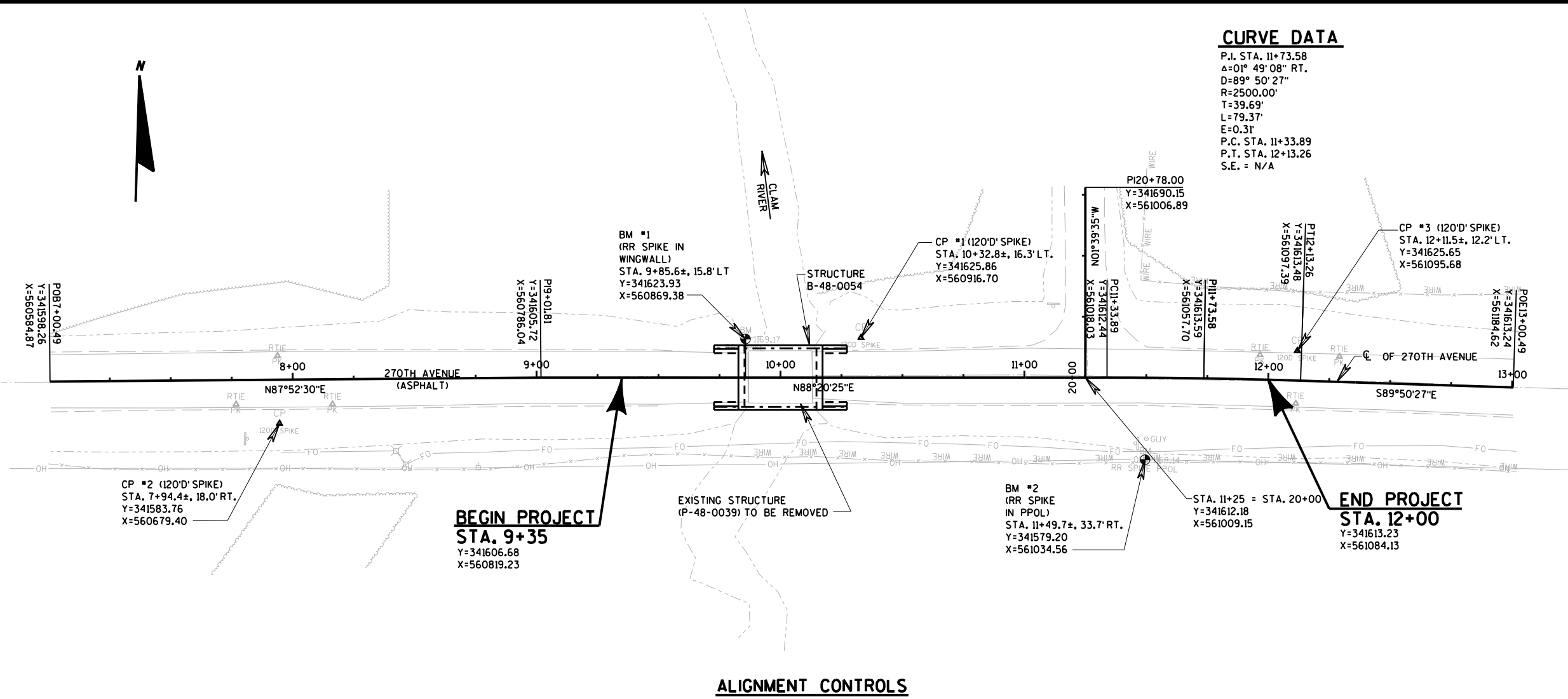
**EXISTING TYPICAL SECTION**

(50TH STREET)  
STA. 20+11 - STA. 20+60

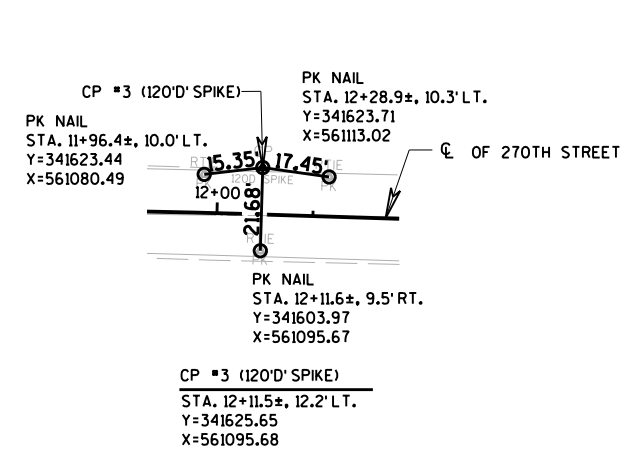
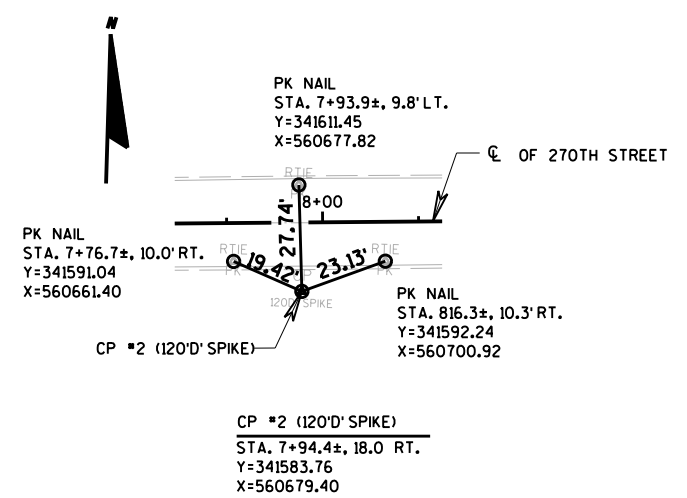


**FINISHED TYPICAL SECTION**

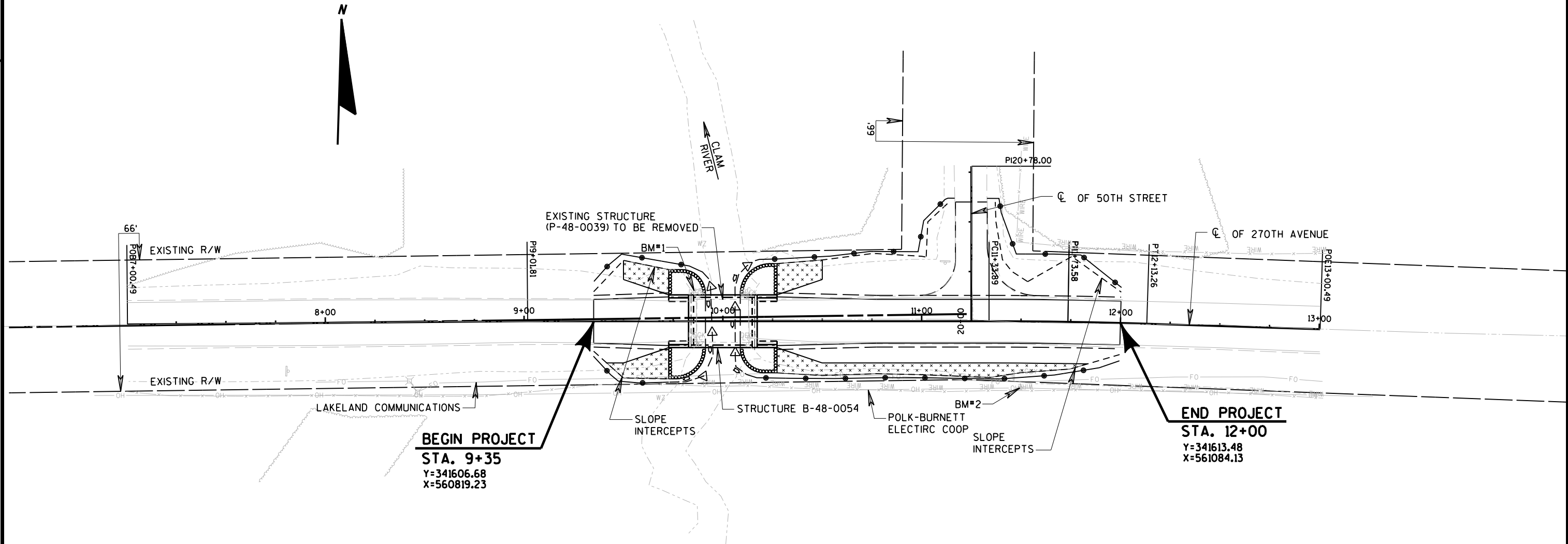
(50TH STREET)  
STA. 20+11 - STA. 20+60



**ALIGNMENT CONTROLS**



**CONTROL POINT TIES**



	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

HIGH WATER 2 EL. 1169.04

- LEGEND**
- EROSION MAT CLASS II TYPE C
  - SILT FENCE
  - RIPRAP HEAVY
  - TURBIDITY BARRIER

TOTAL PROJECT AREA = 0.44 ACRES  
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.34 ACRES



Estimate Of Quantities

8415-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-48-39	EACH	1.000	1.000
0004	205.0100	Excavation Common	CY	189.000	189.000
0006	206.1000	Excavation for Structures Bridges (structure) 01. B-48-54	LS	1.000	1.000
0008	206.5000	Cofferdams (structure) 01. B-48-54	LS	1.000	1.000
0010	210.1500	Backfill Structure Type A	TON	200.000	200.000
0012	213.0100	Finishing Roadway (project) 01. 8415-00-70	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	105.000	105.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	325.000	325.000
0018	455.0605	Tack Coat	GAL	80.000	80.000
0020	465.0105	Asphaltic Surface	TON	130.000	130.000
0022	502.0100	Concrete Masonry Bridges	CY	114.000	114.000
0024	502.3200	Protective Surface Treatment	SY	125.000	125.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	3,080.000	3,080.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	12,530.000	12,530.000
0030	513.4061	Railing Tubular Type M	LF	114.000	114.000
0032	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0034	550.0500	Pile Points	EACH	8.000	8.000
0036	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	400.000	400.000
0038	606.0300	Riprap Heavy	CY	105.000	105.000
0040	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	140.000	140.000
0042	618.0100	Maintenance And Repair of Haul Roads (project) 01. 8415-00-70	EACH	1.000	1.000
0044	619.1000	Mobilization	EACH	1.000	1.000
0046	623.0200	Dust Control Surface Treatment	SY	680.000	680.000
0048	624.0100	Water	MGAL	6.000	6.000
0050	625.0100	Topsoil	SY	473.000	473.000
0052	627.0200	Mulching	SY	320.000	320.000
0054	628.1504	Silt Fence	LF	665.000	665.000
0056	628.1520	Silt Fence Maintenance	LF	1,330.000	1,330.000
0058	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0060	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0062	628.2027	Erosion Mat Class II Type C	SY	270.000	270.000
0064	628.6005	Turbidity Barriers	SY	181.000	181.000
0066	629.0210	Fertilizer Type B	CWT	1.000	1.000
0068	630.0120	Seeding Mixture No. 20	LB	25.000	25.000
0070	630.0200	Seeding Temporary	LB	23.000	23.000
0072	630.0500	Seed Water	MGAL	20.000	20.000
0074	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	5.000	5.000
0076	637.2210	Signs Type II Reflective H	SF	5.200	5.200
0078	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0080	638.2602	Removing Signs Type II	EACH	12.000	12.000
0082	638.3000	Removing Small Sign Supports	EACH	10.000	10.000
0084	642.5001	Field Office Type B	EACH	1.000	1.000
0086	643.0420	Traffic Control Barricades Type III	DAY	1,260.000	1,260.000
0088	643.0705	Traffic Control Warning Lights Type A	DAY	1,960.000	1,960.000
0090	643.0900	Traffic Control Signs	DAY	980.000	980.000
0092	643.5000	Traffic Control	EACH	1.000	1.000
0094	645.0111	Geotextile Type DF Schedule A	SY	90.000	90.000
0096	645.0120	Geotextile Type HR	SY	220.000	220.000
0098	650.4500	Construction Staking Subgrade	LF	278.000	278.000

Estimate Of Quantities

8415-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	650.5000	Construction Staking Base	LF	278.000	278.000
0102	650.6500	Construction Staking Structure Layout (structure) 01. B-48-54	LS	1.000	1.000
0104	650.9910	Construction Staking Supplemental Control (project) 01. 8415-00-70	LS	1.000	1.000
0106	650.9920	Construction Staking Slope Stakes	LF	278.000	278.000
0108	690.0150	Sawing Asphalt	LF	44.000	44.000
0110	715.0502	Incentive Strength Concrete Structures	DOL	684.000	684.000
0112	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0114	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0116	SPV.0090	Special 01. Flashing Stainless Steel	LF	69.000	69.000

270TH AVENUE & 50TH STREET EARTHWORK SUMMARY

CATEGORY	From/To Station	Location	Common Excavation (1) (Item 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Comment:
			Cut		Factor 1.30			
0010	9+35 - 10+67.25	270TH AVENUE	60	44	57	3	3	
0030	10+67.25 - 12+00	270TH AVENUE	96	52	68	28	28	
0030	20+13 - 20+60	50TH STREET	33	6	8	25	25	
TOTAL 0010			60					
TOTAL 0030			129					
PROJECT TOTAL			189					

**BASE AGGREGATE**

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	624.0100	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL	
0010	9+35	-	9+82.75	MAINLINE	5	65	1	50' WEST APPROACH
0010	10+17.25	-	10+67.25	MAINLINE	5	70	1	50' EAST APPROACH
TOTAL 0010					10	135	2	
0030	10+67.25	-	12+00	MAINLINE	15	190	3	ADDITIONAL EAST APPROACH
0030	20+11	-	20+60	50TH STREET	80	-	1	
TOTAL 0030					95	190	4	
PROJECT TOTAL					105	325	6	

**ASPHALT**

CATEGORY	STATION	TO	STATION	LOCATION	455.0605	465.0105	REMARKS
					TACK COAT GAL	ASPHALTIC SURFACE TON	
0010	9+35	-	9+82.75	MAINLINE	17	28	50' WEST APPROACH
0010	10+17.25	-	10+67.25	MAINLINE	18	29	50' EAST APPROACH
TOTAL 0010					35	57	
0030	10+67.25	-	12+00	MAINLINE	45	73	ADDITIONAL EAST APPROACH
TOTAL 0030					45	73	
PROJECT TOTAL					80	130	



**MAINTENANCE AND REPAIR OF HAUL ROADS**

618.0100.01  
 MAINTENANCE  
 AND REPAIR OF  
 HAUL ROADS  
 (PROJECT) (01.  
 8415-00-70)

CATEGORY	LOCATION	EACH
0030	270TH AVENUE	1
TOTAL 0030		1

**EROSION CONTROL**

CATEGORY	STATION	TO	STATION	LOCATION	625.0100	627.0200	628.1504	628.1520	628.2027	628.6005	629.0210	630.0120	630.0200	630.0500
					TOPSOIL SY	MULCHING SY	SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS II TYPE C SY	TURBIDITY BARRIERS SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB	SEED WATER MGAL
0010	9+35	-	10+00	MAINLINE LT	38	8	70	140	31	75	0.1	2	1	1.3
0010	9+35	-	10+00	MAINLINE RT	37	2	45	90	36	-	0.1	2	1	1.3
0010	10+00	-	10+67.25	MAINLINE LT	61	27	55	110	35	70	0.1	2	2	1.9
0010	10+00	-	10+67.25	MAINLINE RT	42	4	60	120	38	-	0.1	2	2	1.5
0010	UNDISTRIBUTED				-	9	60	120	35	36	0.1	2	2	1.0
TOTAL 0010					178	50	290	580	175	181	0.5	10	8	7.0
0030	10+67.25	-	11+17	MAINLINE LT - 50TH STR LT	110	110	70	140	-	-	0.1	4	4	3.5
0030	11+33	-	12+00	MAINLINE LT - 50TH STR RT	55	55	95	190	-	-	0.1	3	3	2.4
0030	10+67.25	-	12+00	MAINLINE RT	130	54	135	270	74	-	0.2	5	5	4.4
0030	UNDISTRIBUTED				-	51	75	150	21	-	0.1	3	3	2.7
TOTAL 0030					295	270	375	750	95	0	0.5	15	15	13.0
PROJECT TOTAL					473	320	665	1330	270	181	1	25	23	20

**SIGNS**

CATEGORY	STATION	LOCATION	634.0614	637.2230	637.2210	638.2602	638.3000	REMARKS
			POSTS WOOD 4X6- INCH X 14-FT EACH	SIGNS TYPE II REFLECTIVE F SF	SIGNS TYPE II REFLECTIVE H SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
0010	1.2 MILES WEST		-	-	-	1	-	TEMPORARY WEIGHT LIMIT
0010	1.2 MILES WEST		-	-	-	1	-	R12-55: 30 TON BRIDGE 1.2 MILES AHEAD
0010	9+72	MAINLINE RT	-	-	-	1	1	W5-2: NARROW BRIDGE
0010	9+72	MAINLINE RT	1	3	-	-	-	W5-52R: BRIDGE HASH MARKS
0010	9+72	MAINLINE LT	1	3	-	-	-	W5-52L: BRIDGE HASH MARKS
0010	9+83	MAINLINE RT	-	-	-	1	1	R12-1: WEIGHT LIMIT 30 TONS
0010	9+85	MAINLINE RT	-	-	-	1	1	W5-52R: BRIDGE HASH MARKS
0010	9+85	MAINLINE LT	-	-	-	1	1	W5-52L: BRIDGE HASH MARKS
0010	10+14	MAINLINE RT	-	-	-	1	1	W5-52L: BRIDGE HASH MARKS
0010	10+14	MAINLINE LT	-	-	-	1	1	W5-52R: BRIDGE HASH MARKS
0010	10+16	MAINLINE LT	-	-	-	1	1	R12-1: WEIGHT LIMIT 30 TONS
0010	10+28	MAINLINE RT	1	3	-	-	-	W5-52L: BRIDGE HASH MARKS
0010	10+28	MAINLINE LT	1	3	-	-	-	W5-52R: BRIDGE HASH MARKS
0010	14+13	MAINLINE LT	-	-	-	1	1	W5-2: NARROW BRIDGE
0010	20+29	50TH STREET LT	1	-	5.2	1	1	R1-1: STOP
0010	2 MILES EAST		-	-	-	1	1	R12-55: 30 TON BRIDGE 2MILES AHEAD
TOTAL 0010			5	12	5.2	12	10	

**TRAFFIC CONTROL**

CATEGORY	LOCATION	DURATION		643.0420 TRAFFIC CONTROL BARRICADES TYPE III		643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A		643.0900	643.5000
		DAYS	NO.	DAY	NO.	DAY	NO.	TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL EACH
0010	PER SDD 15C2	70	18	1,260	28	1,960	14	980	-
0010	270TH AVENUE			-		-		-	1
TOTAL 0010						1,260	1,960	980	1

**STAKING**

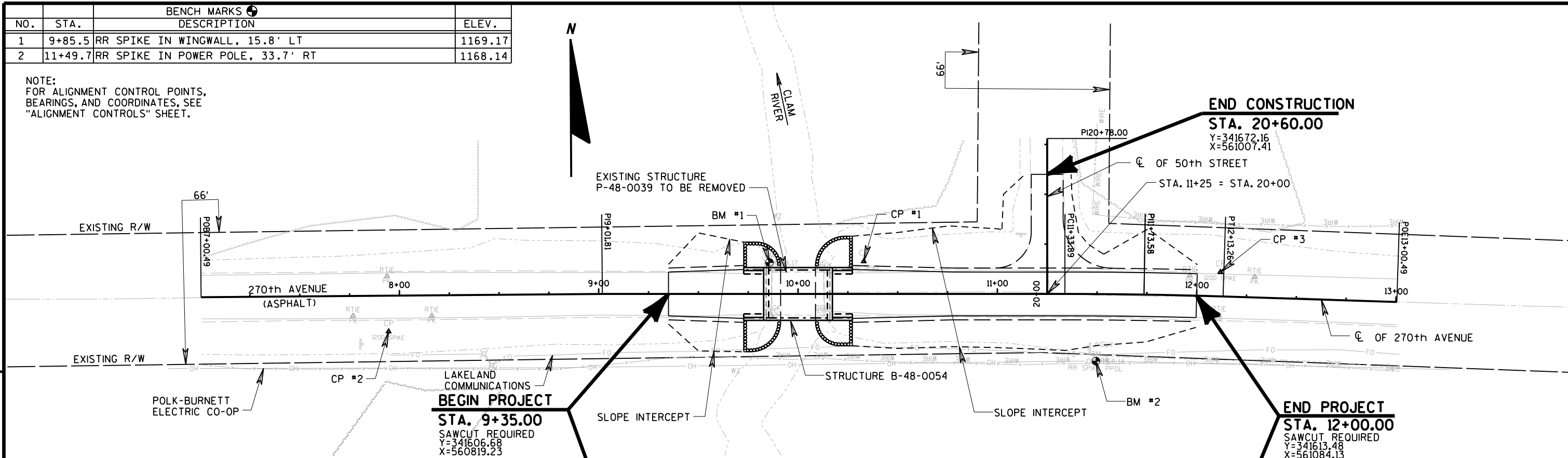
CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500.01	650.9910.01	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. B-48-0054) LS	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 8415-00-70) LS	CONSTRUCTION STAKING SLOPE STAKES LF
0010	9+35	-	9+82.75	MAINLINE	48	48	-	-	48
0010	10+17.25	-	10+67.25	MAINLINE	50	50	-	-	50
0010	9+35	-	12+00	PROJECT 8415-00-70	-	-	-	1	-
TOTAL 0010					98	98	0	1	98
0020	9+82.75	-	10+17.25	B-48-0054	-	-	1	-	-
TOTAL 0020					0	0	1	0	0
0030	10+67.25	-	12+00	MAINLINE	133	133	-	-	133
0030	20+13	-	20+60	50TH STREET	47	47	-	-	47
TOTAL 0030					180	180	0	0	180
PROJECT TOTAL					278	278	1	1	278

**SAWING**

CATEGORY	STATION	LOCATION	690.0150
			SAWING ASPHALT LF
0010	9+35	MAINLINE	22
0010	12+00	MAINLINE	22
TOTAL 0010			44

BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
1	9+85.5	RR SPIKE IN WINGWALL, 15.8' LT	1169.17
2	11+49.7	RR SPIKE IN POWER POLE, 33.7' RT	1168.14

NOTE:  
FOR ALIGNMENT CONTROL POINTS,  
BEARINGS, AND COORDINATES, SEE  
"ALIGNMENT CONTROLS" SHEET.



**EARTHWORK SUMMARY**

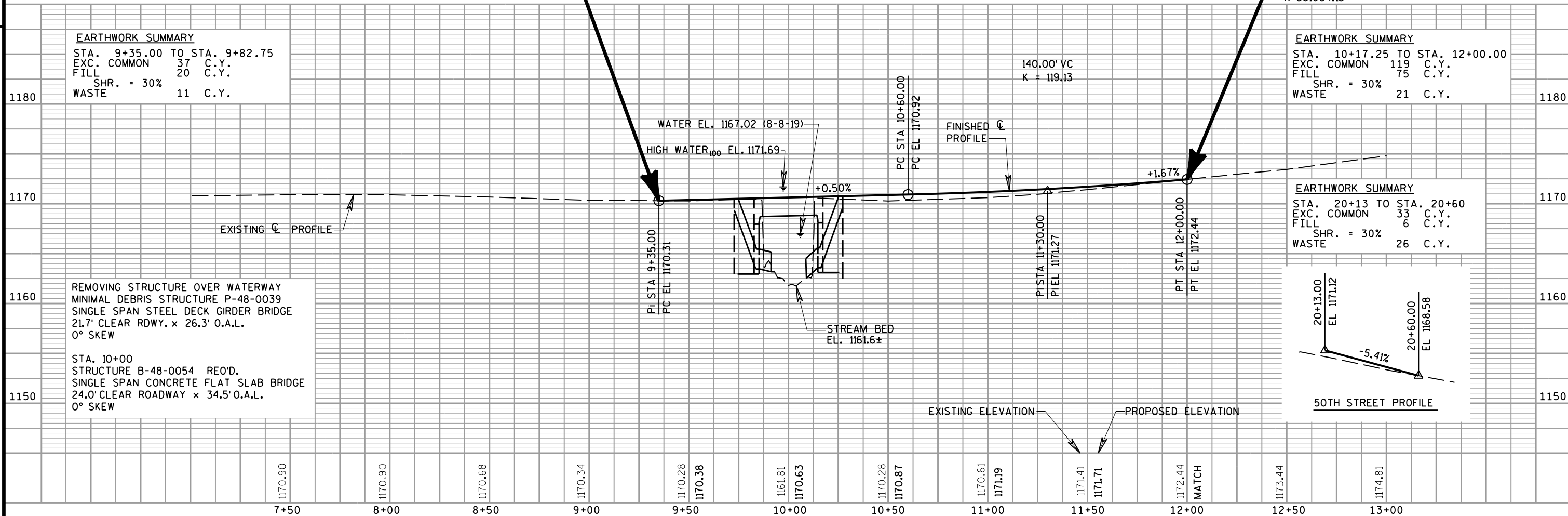
STA. 9+35.00 TO STA. 9+82.75	
EXC. COMMON	37 C.Y.
FILL	20 C.Y.
SHR. = 30%	
WASTE	11 C.Y.

**EARTHWORK SUMMARY**

STA. 10+17.25 TO STA. 12+00.00	
EXC. COMMON	119 C.Y.
FILL	75 C.Y.
SHR. = 30%	
WASTE	21 C.Y.

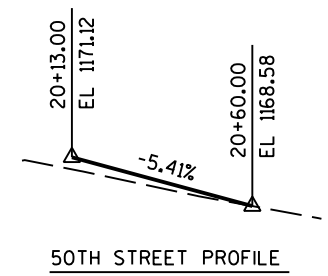
**EARTHWORK SUMMARY**

STA. 20+13 TO STA. 20+60	
EXC. COMMON	33 C.Y.
FILL	6 C.Y.
SHR. = 30%	
WASTE	26 C.Y.



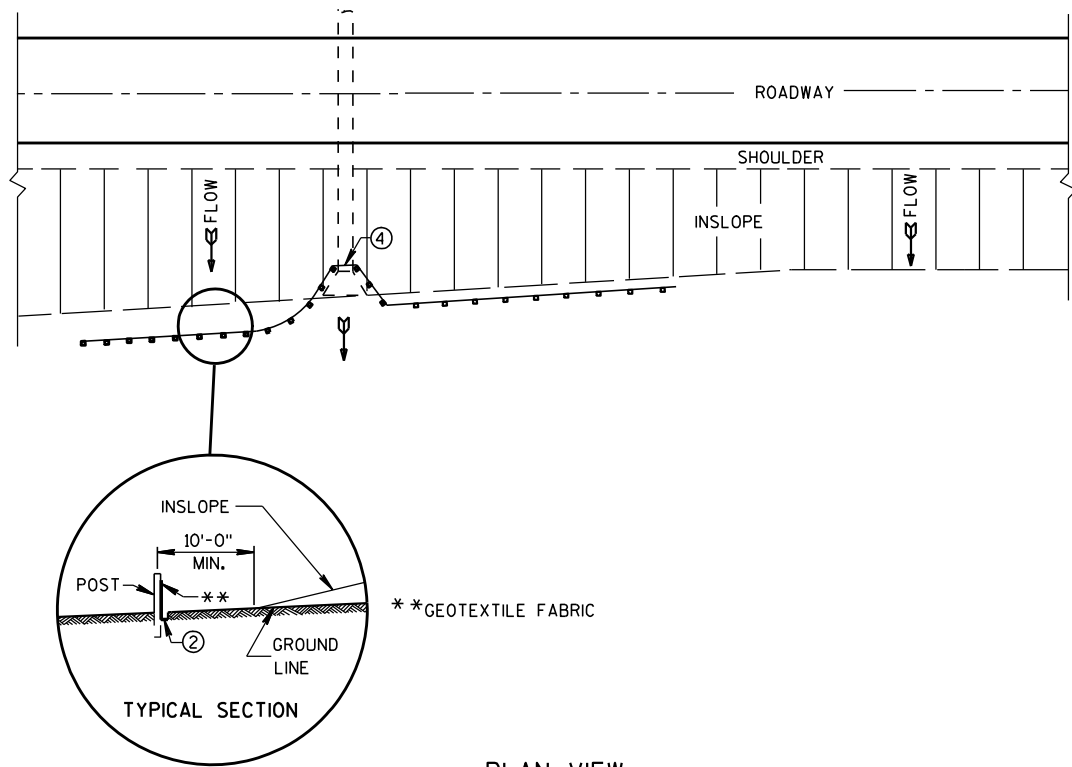
REMOVING STRUCTURE OVER WATERWAY  
MINIMAL DEBRIS STRUCTURE P-48-0039  
SINGLE SPAN STEEL DECK GIRDER BRIDGE  
21.7' CLEAR RDWY. x 26.3' O.A.L.  
0° SKEW

STA. 10+00  
STRUCTURE B-48-0054 REQ'D.  
SINGLE SPAN CONCRETE FLAT SLAB BRIDGE  
24.0' CLEAR ROADWAY x 34.5' O.A.L.  
0° SKEW

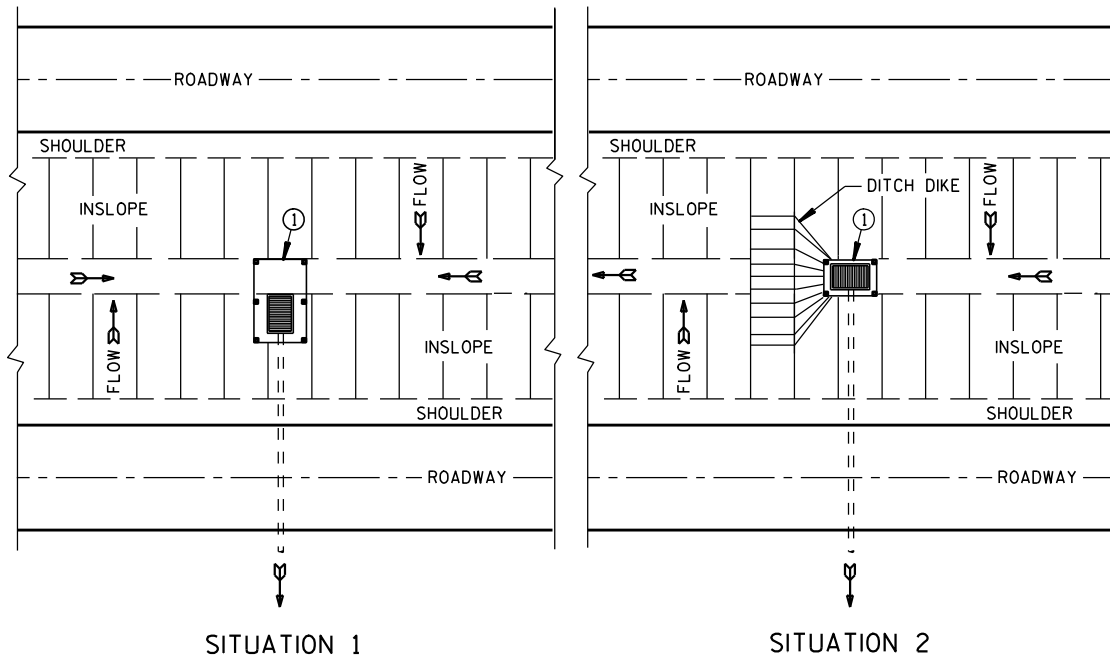


## Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

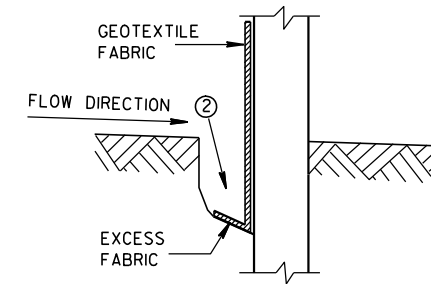


SITUATION 1 SITUATION 2  
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

**GENERAL NOTES**

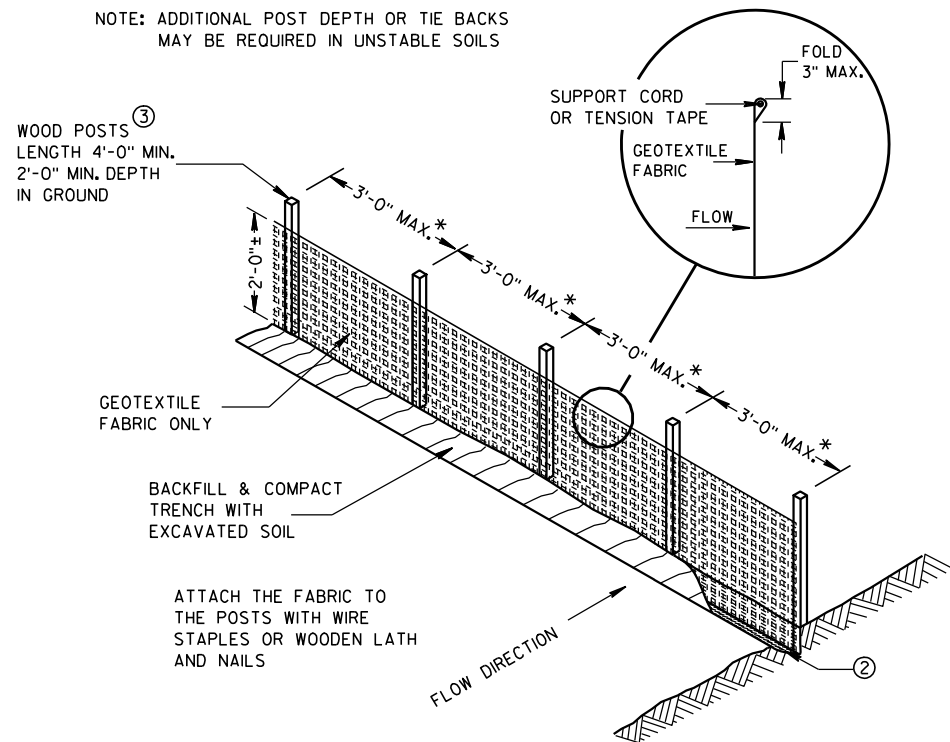
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



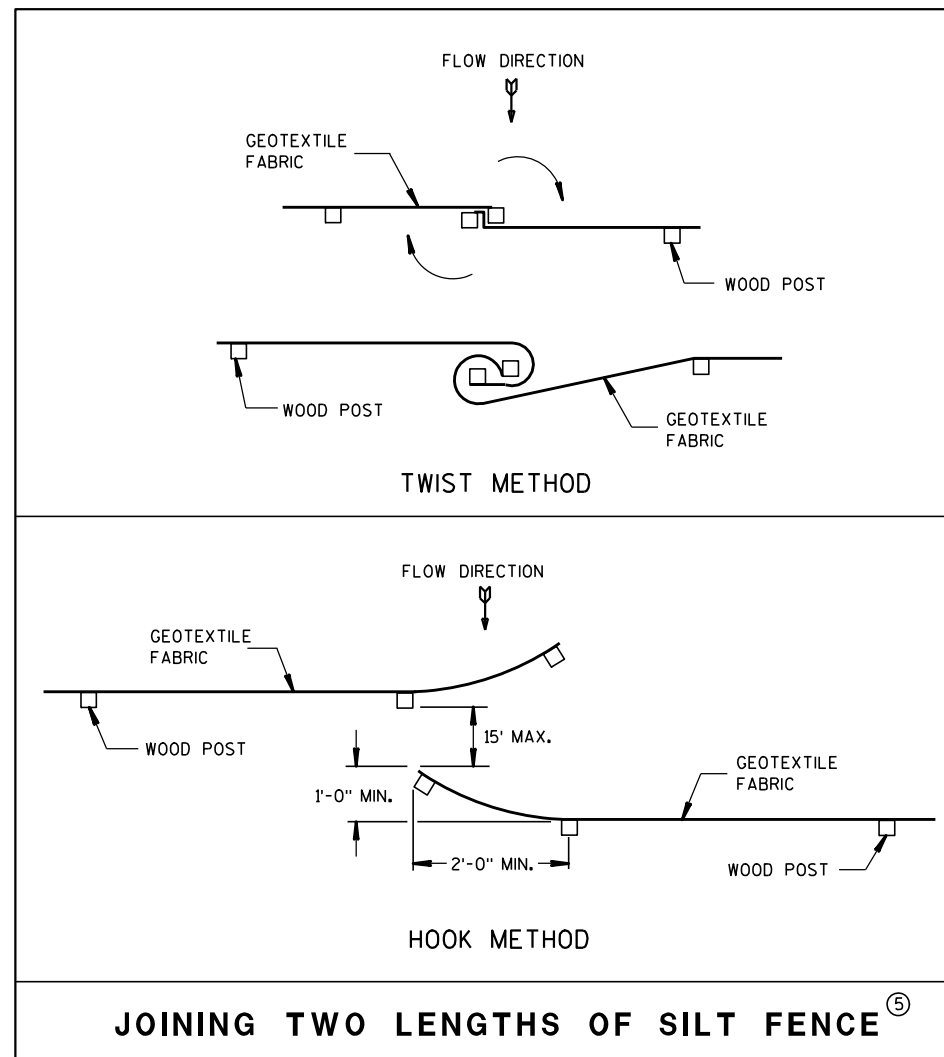
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

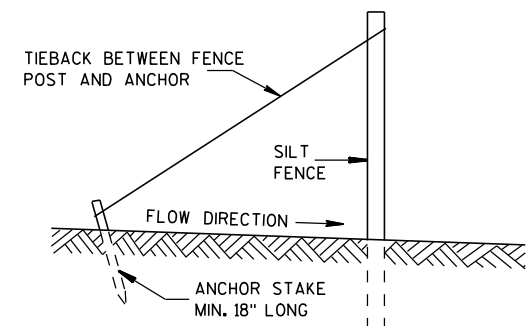


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

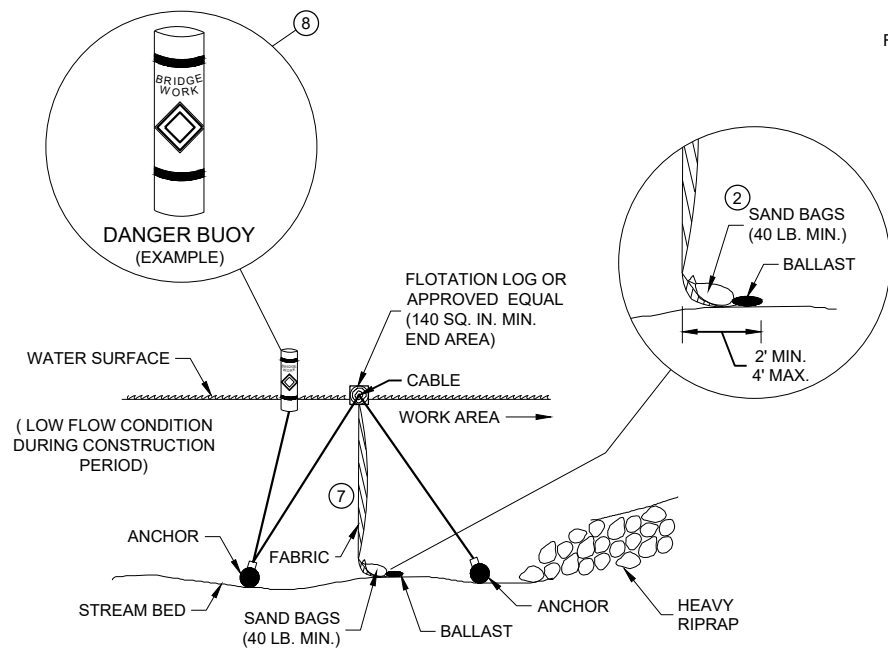


SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

**SILT FENCE**

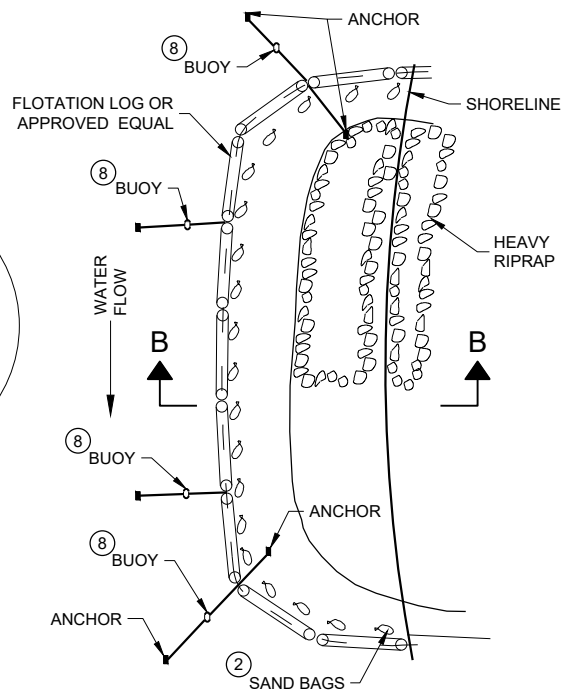
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
4-29-05 /S/ Beth Canestra  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA

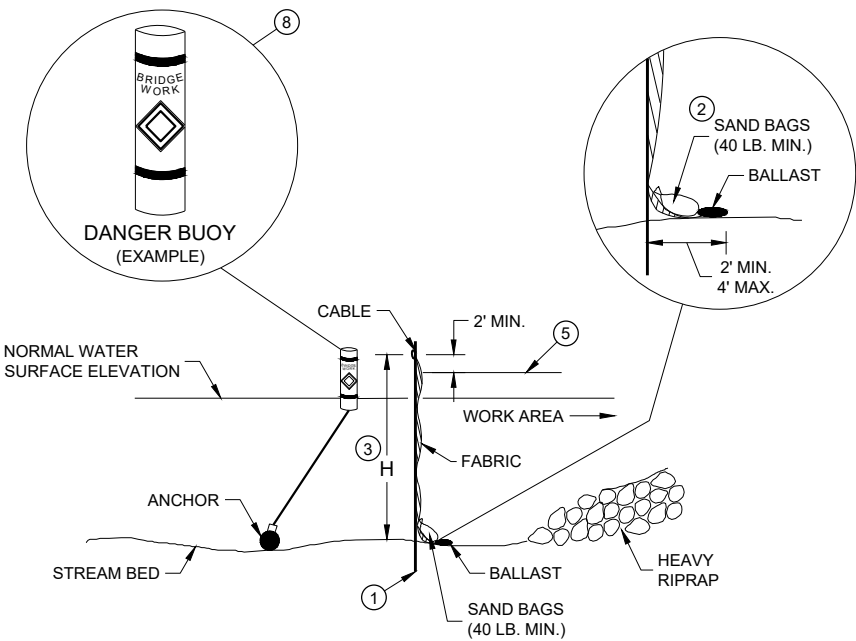


**SECTION B - B**

**TURBIDITY BARRIER - FLOAT ALTERNATIVE  
CAUTION - SEE NOTE 6**

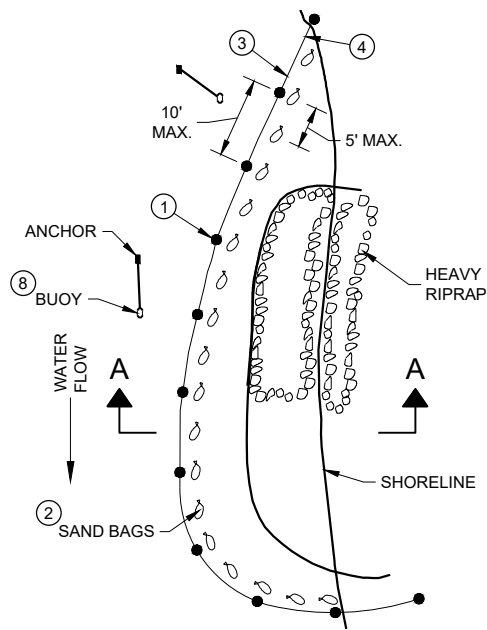


**PLAN VIEW**



**SECTION A - A**

**TURBIDITY BARRIER - STANDARD POST INSTALLATION**



**PLAN VIEW**

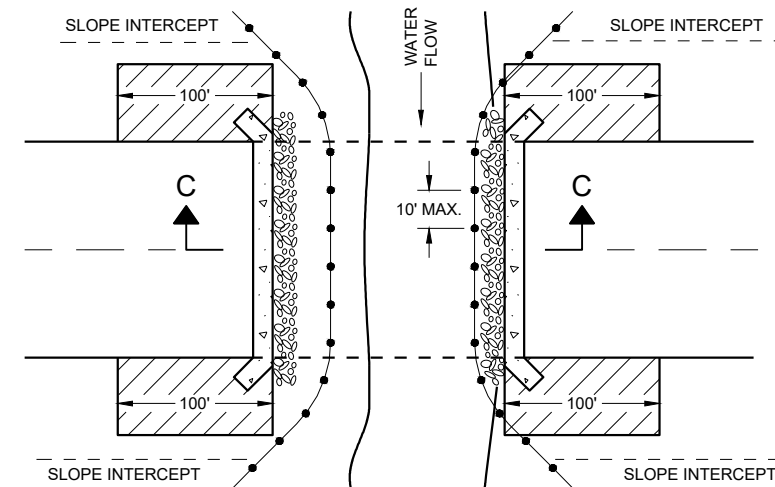
**TURBIDITY BARRIER PLACEMENT DETAILS**

**GENERAL NOTES**

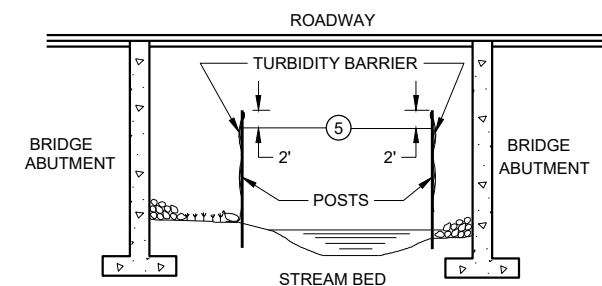
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



**PLAN VIEW**



**SECTION C - C**

**TURBIDITY BARRIER DETAIL SHOWING  
TYPICAL PLACEMENT AT STRUCTURES**

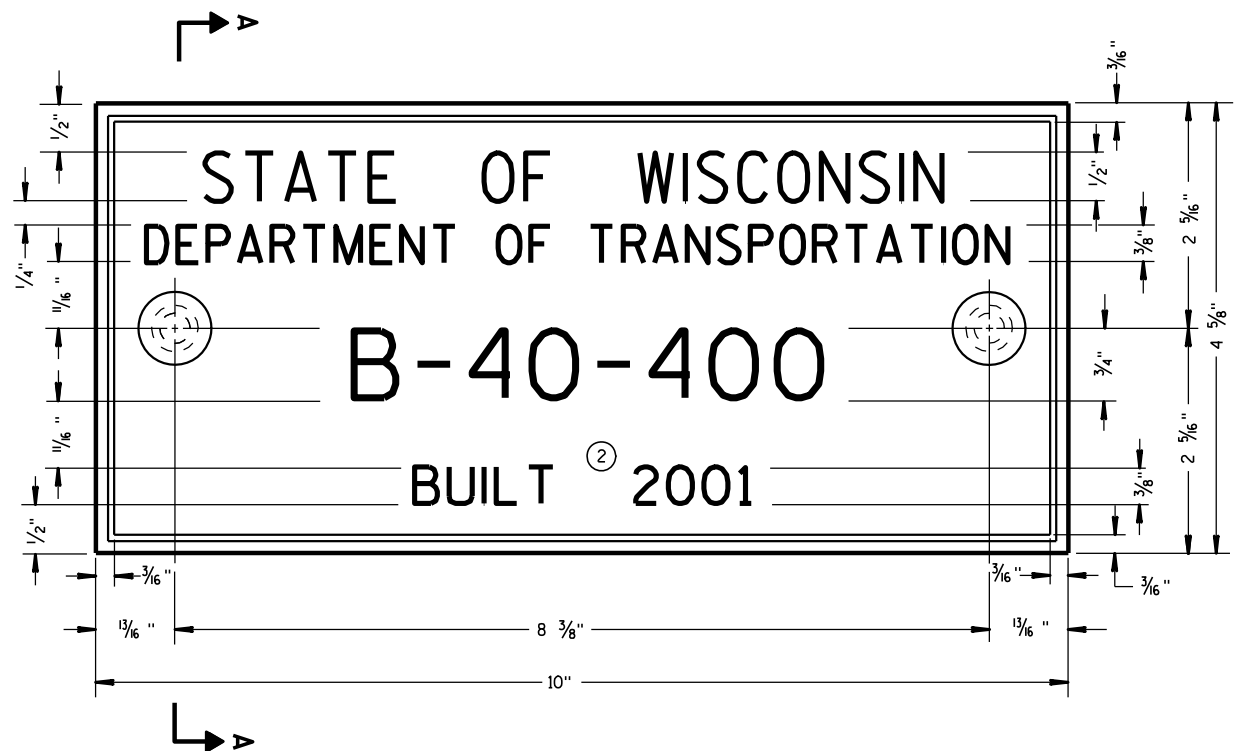
**TURBIDITY BARRIER**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/4/02 DATE /S/ Beth Cannestra  
DATE CHIEF ROADWAY DEVELOPMENT  
ENGINEER

FHWA





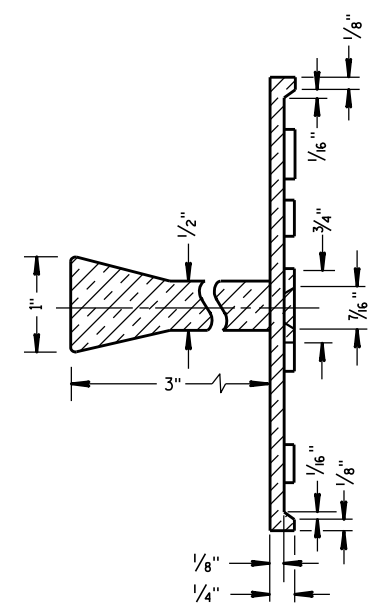
**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)

**GENERAL NOTES**

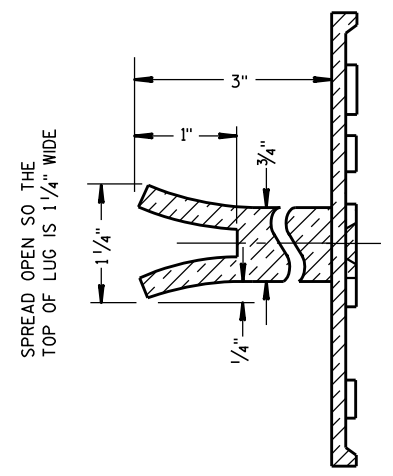
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



**SECTION A-A**



**ALTERNATE LUG**

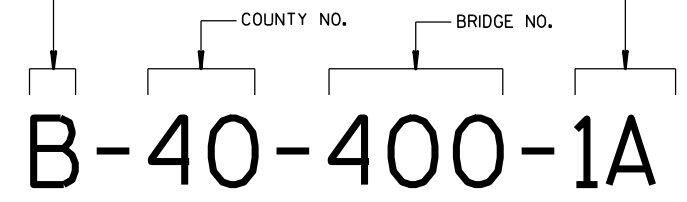
6

6

FOR MULTI-UNIT STRUCTURES  
LINE 3 ABOVE SHALL READ

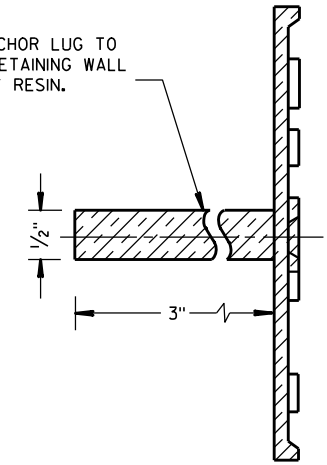
B = BRIDGE  
C = CULVERT  
R = RETAINING WALL

UNIT NO. FOR MULTIPLE  
UNIT BRIDGE



**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

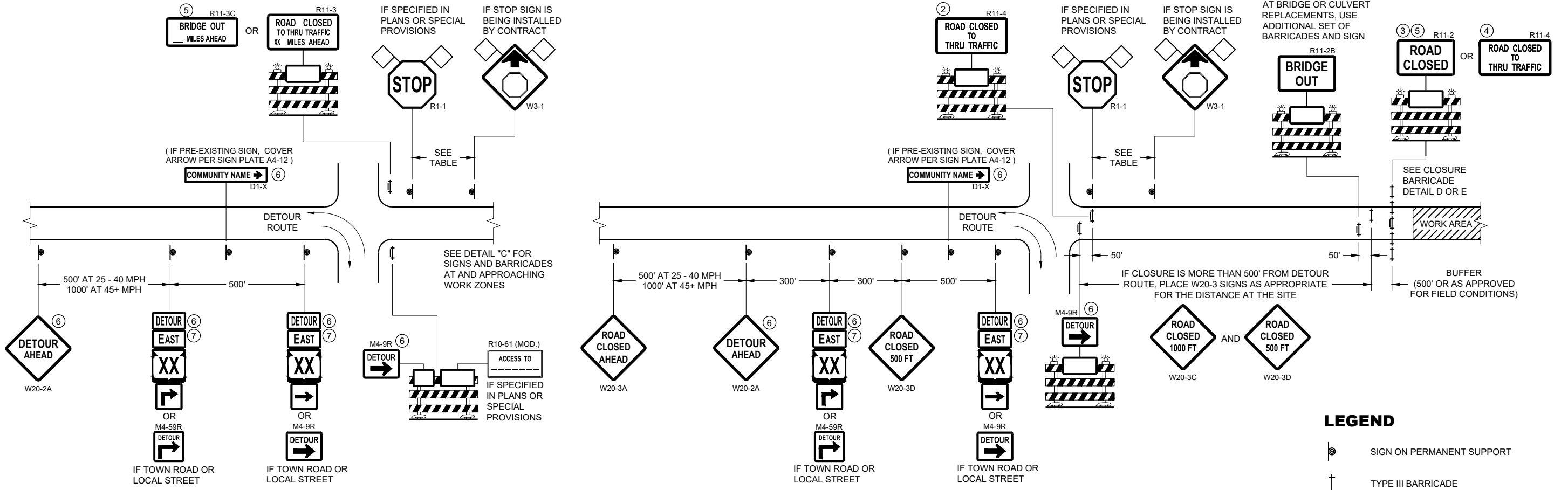


**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

<b>NAME PLATE (STRUCTURES)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**DETAIL A  
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

**DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR**

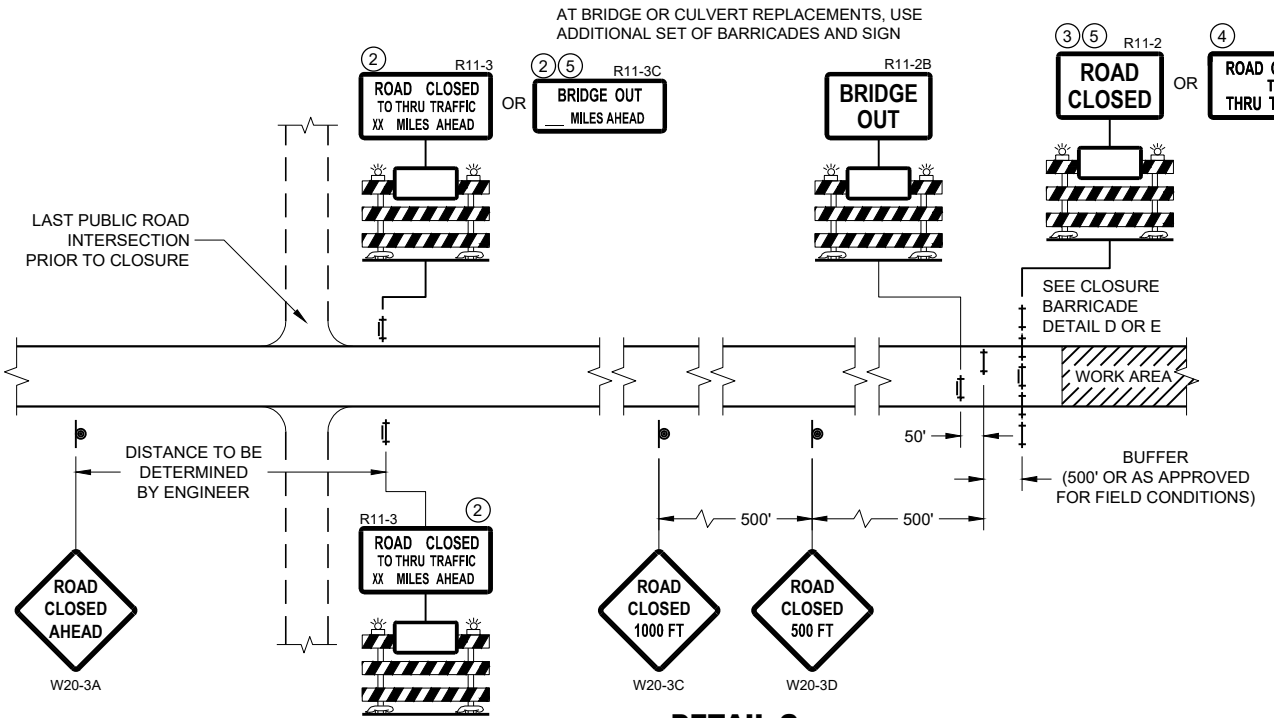
WORK ZONE LESS THAN 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

**LEGEND**

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



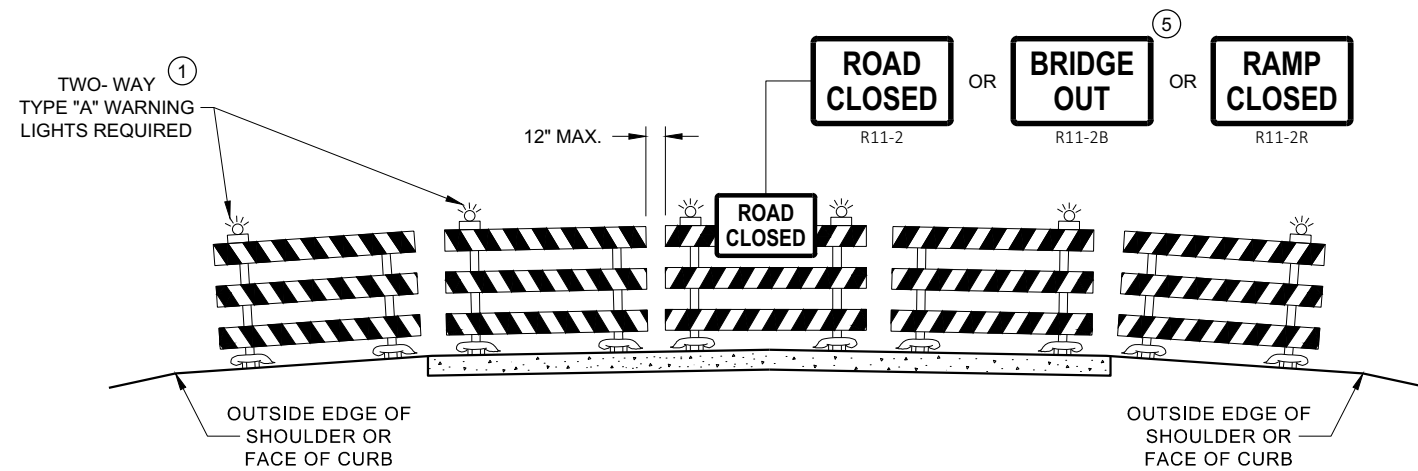
**DETAIL C  
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

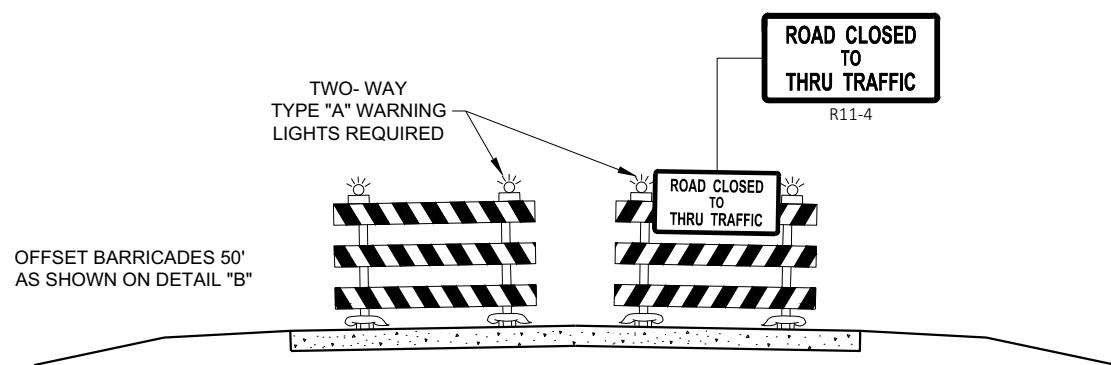
**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER



**DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW**



**DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS  
FOR  
VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

### GENERAL NOTES

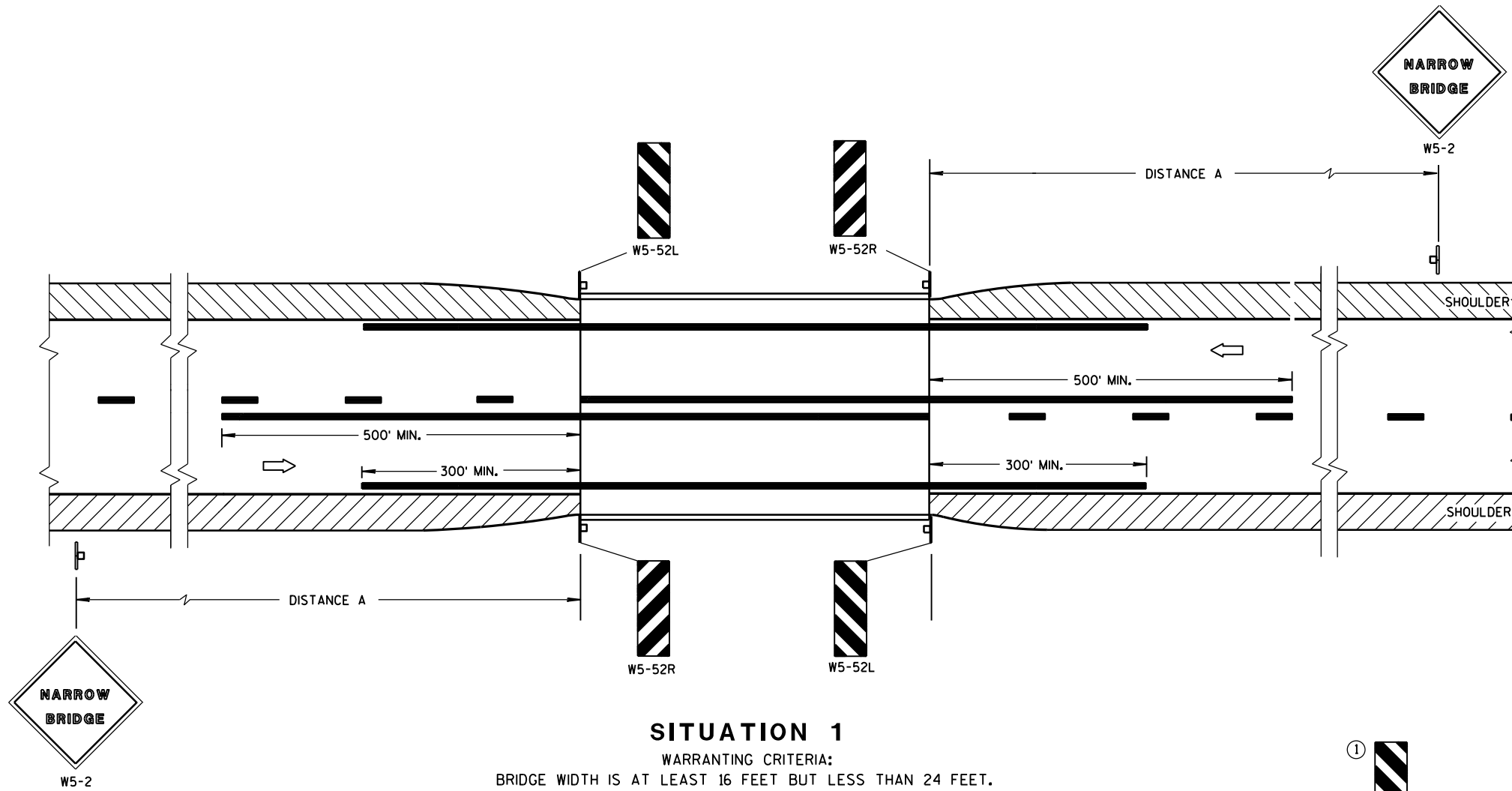
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

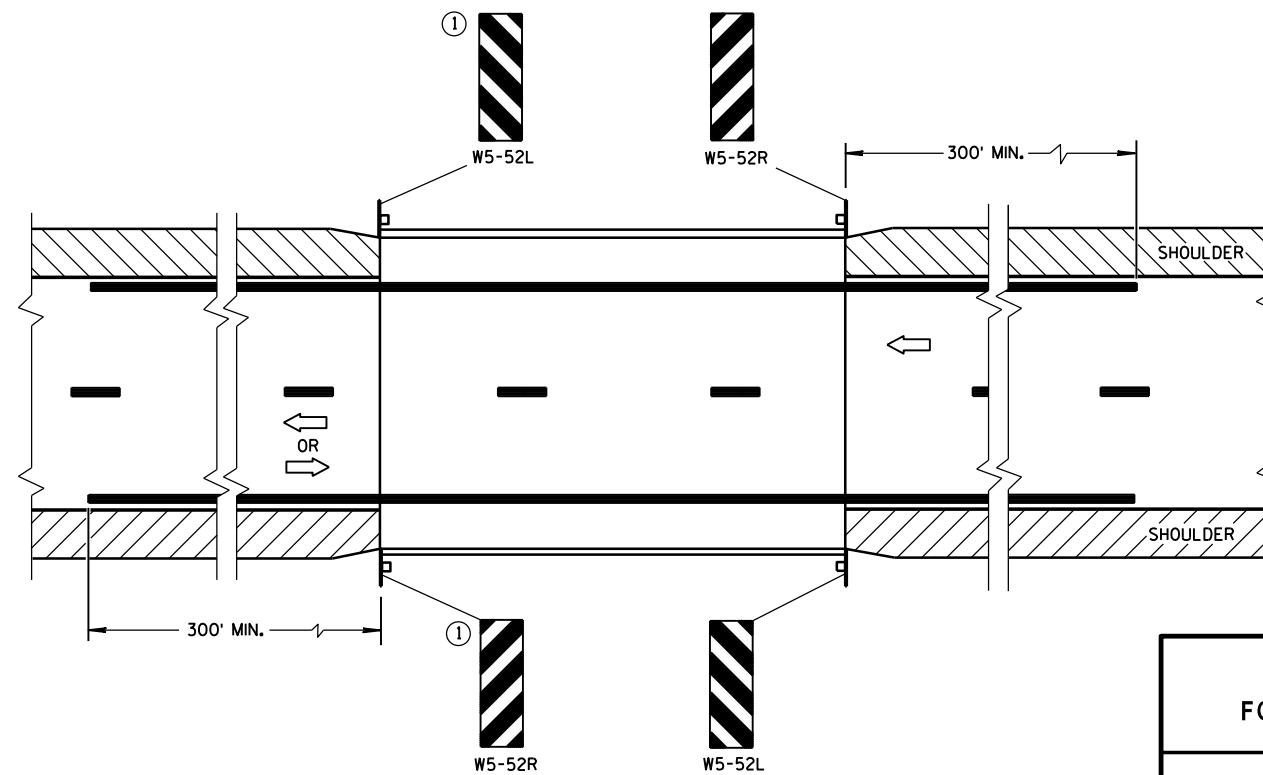
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

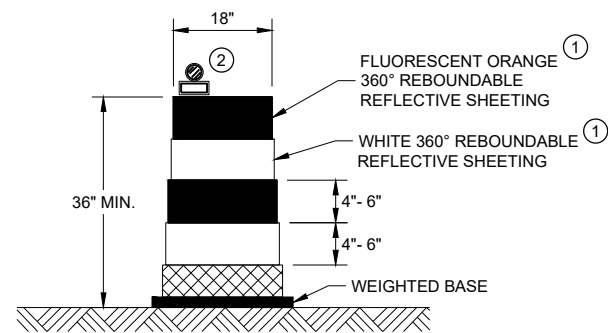
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

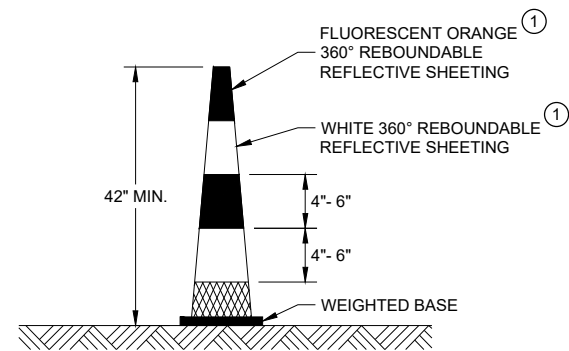
### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2017 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA

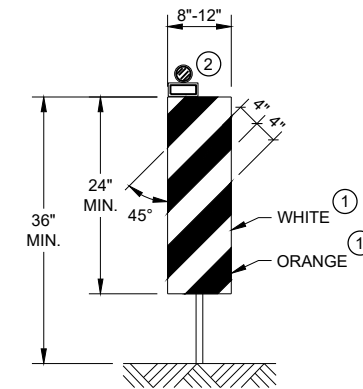


**DRUM**



**42" CONE**

DO NOT USE IN TAPERS  
 1/2 SPACING OF DRUMS

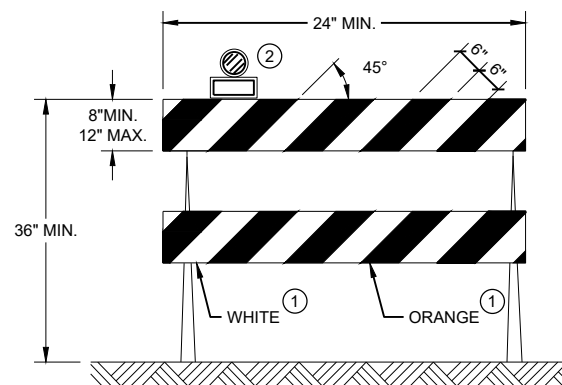


**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

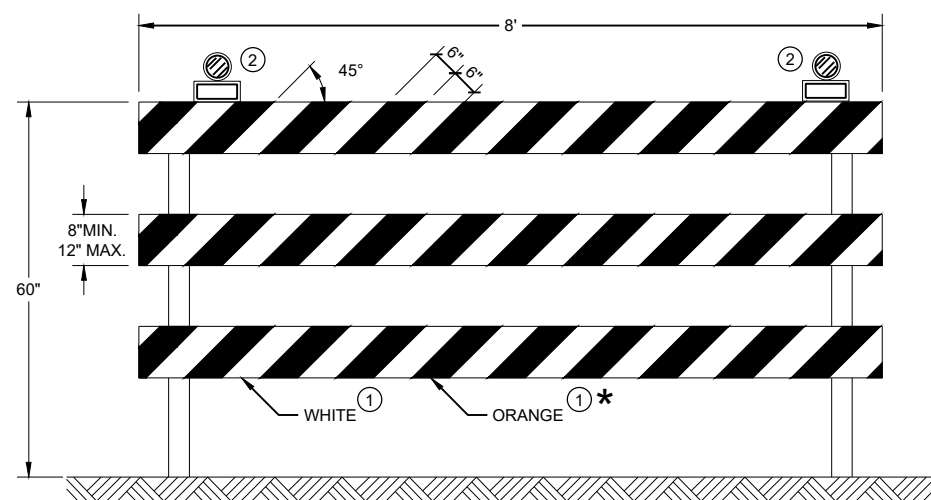
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

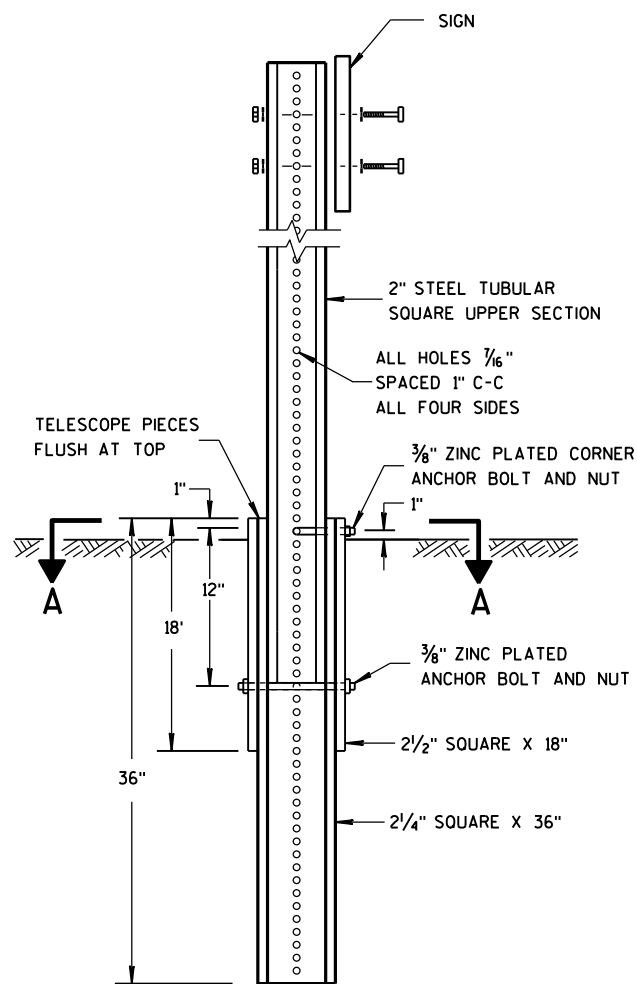


**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

<b>CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



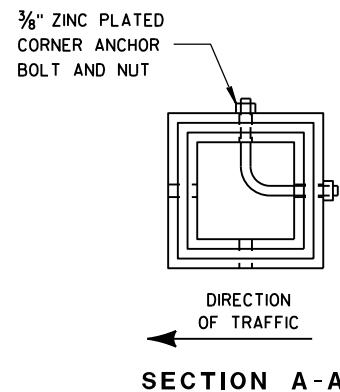
**DETAIL OF TUBULAR STEEL SIGN POST**

**TUBULAR STEEL POSTS**

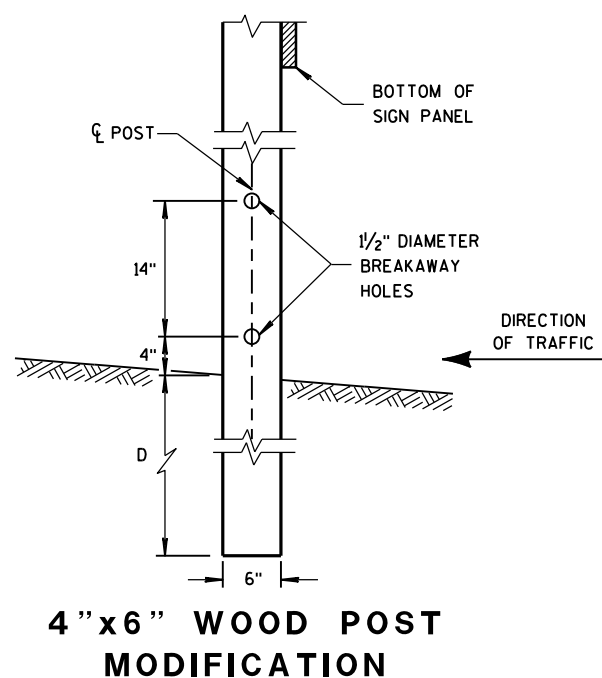
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

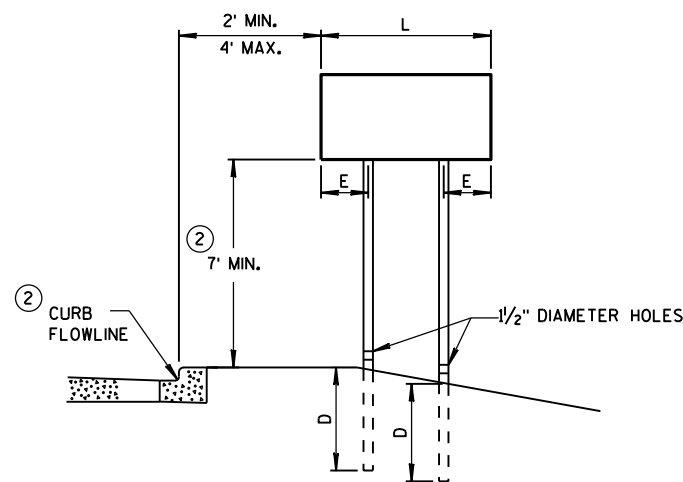
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.



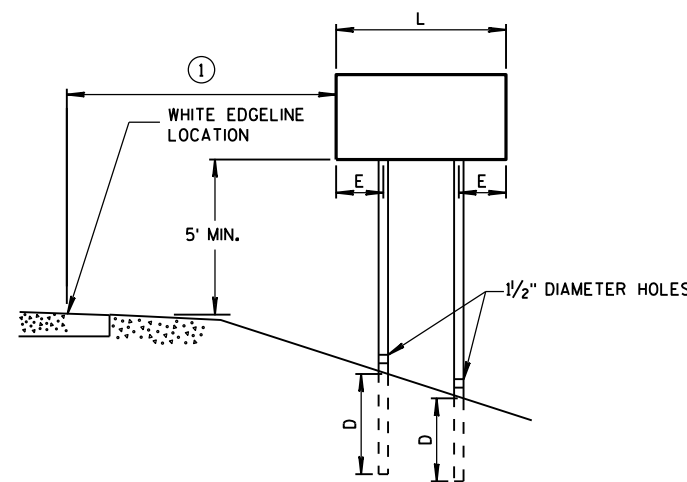
**SECTION A-A**



**4" X 6" WOOD POST MODIFICATION**



**URBAN AREA**



**RURAL AREA**

**POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS**

**WOOD POST EMBEDMENT DEPTH**

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'

**4" X 6" WOOD POST**

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

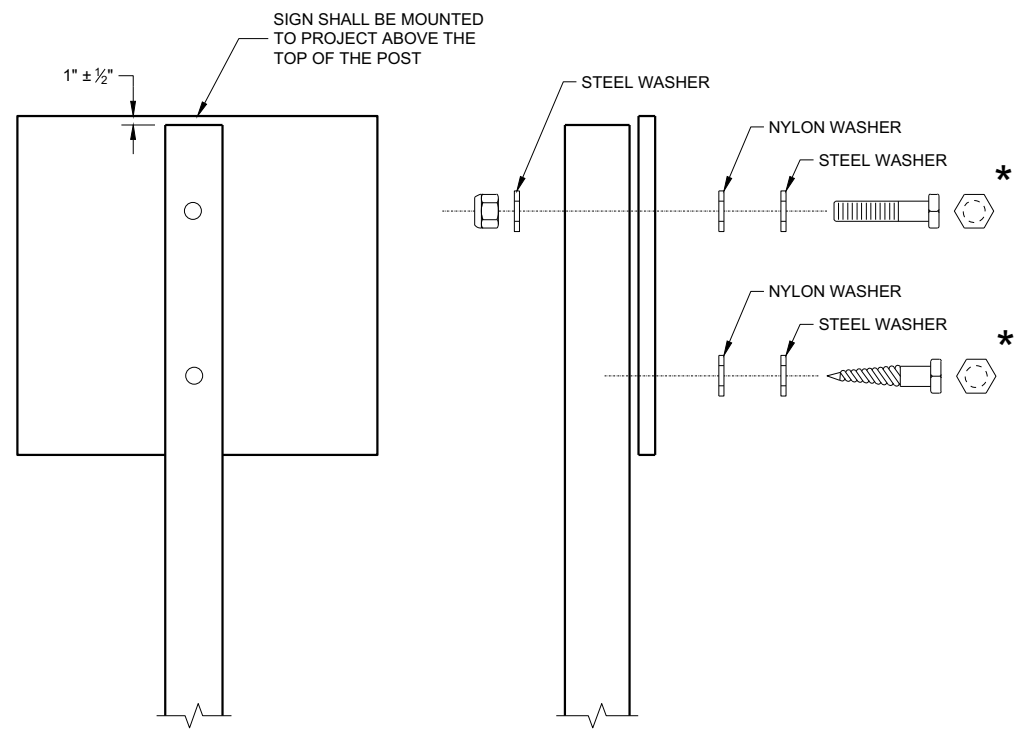
SEE NOTE ③

**GENERAL NOTES**

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

**TEMPORARY TRAFFIC CONTROL SIGN MOUNTING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")  
LAG SCREWS - 3/8" x 3"  
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

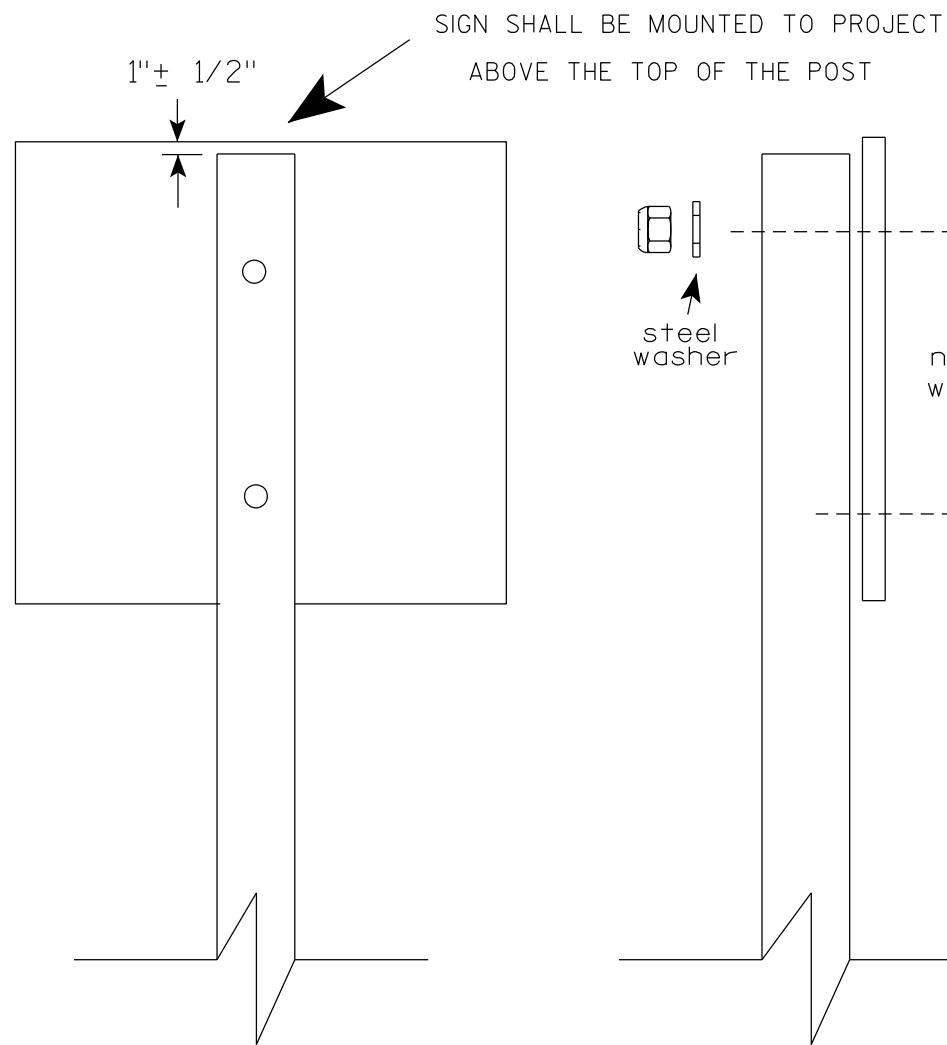
SQUARE STEEL POST (2" x 2")  
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS  
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM  
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,  
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -  
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL  
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

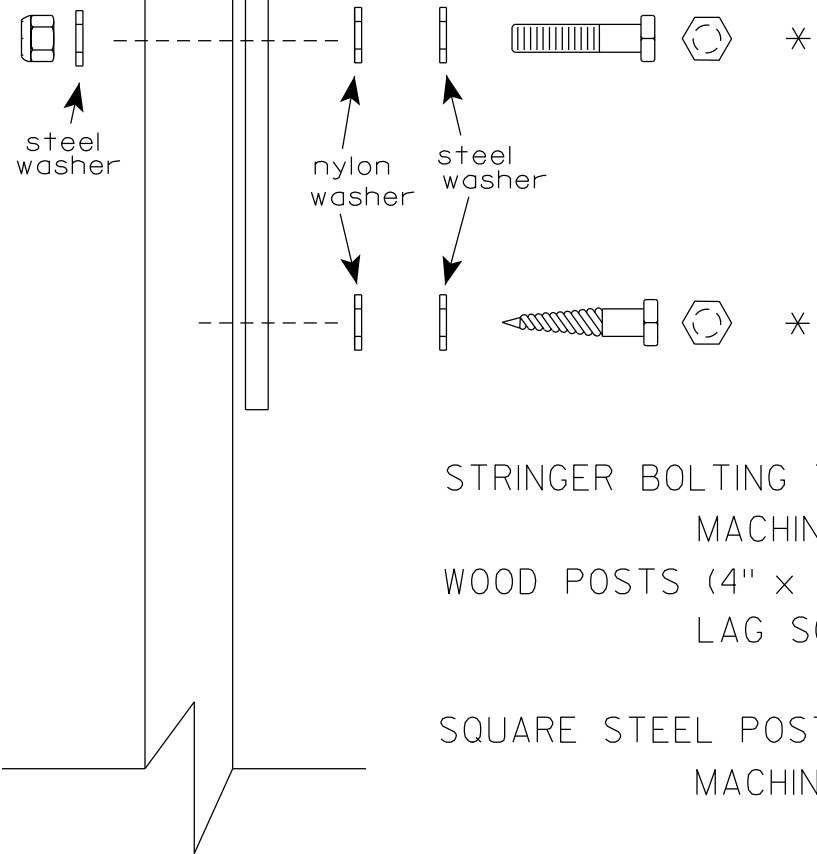
<b>ATTACHMENT OF SIGNS TO POSTS</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	





SIGN SHALL BE MOUNTED TO PROJECT  
ABOVE THE TOP OF THE POST

1"± 1/2"



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)  
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

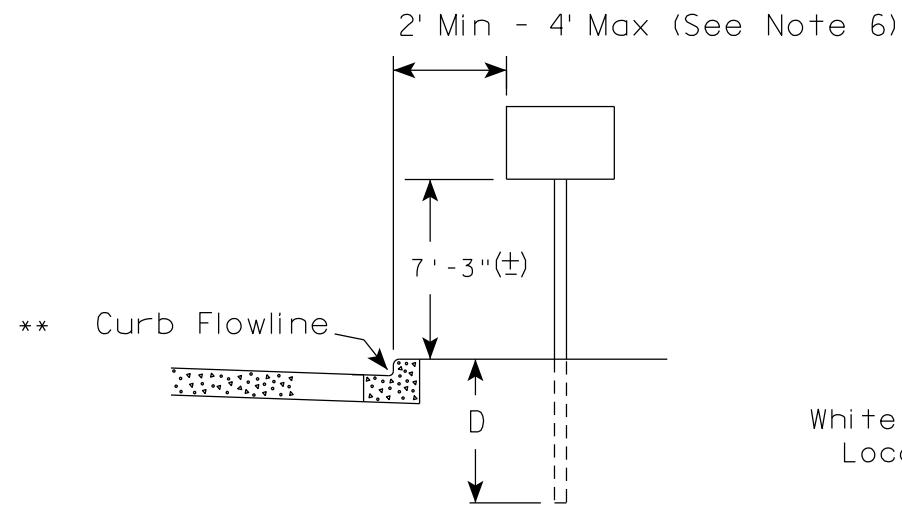
ATTACHMENT OF SIGNS  
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

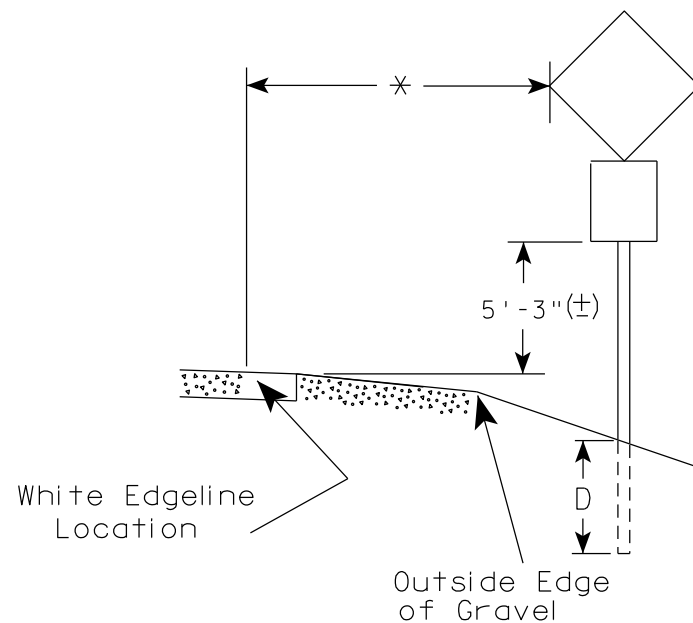
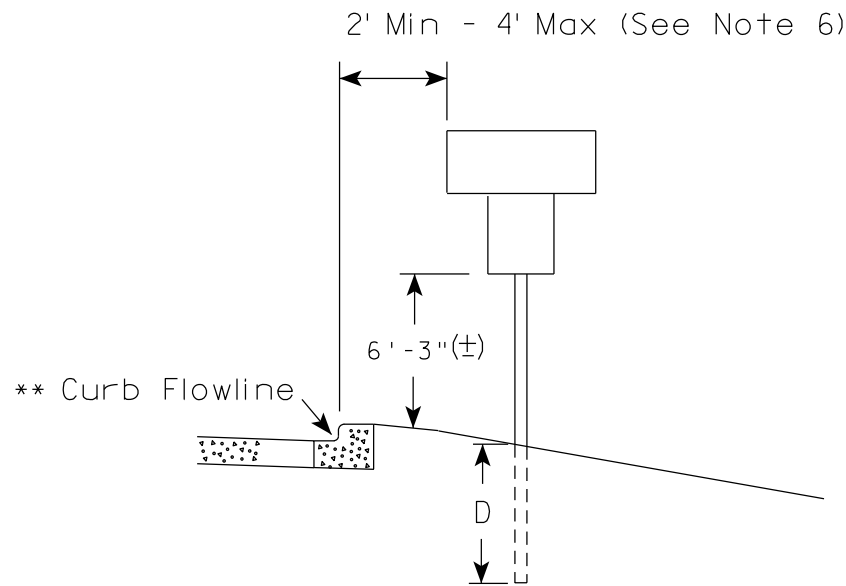
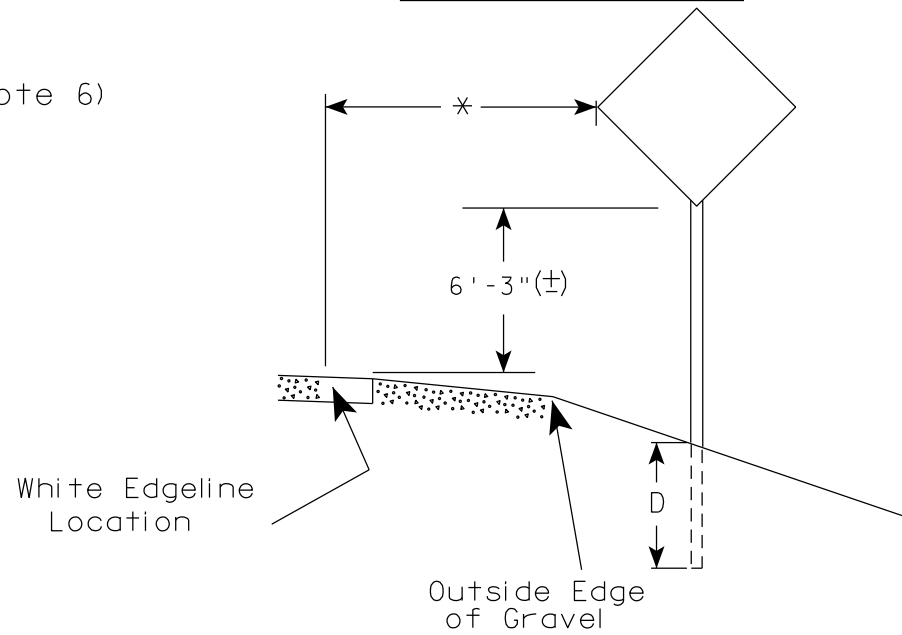
APPROVED *Matthew R Rauch*  
For State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

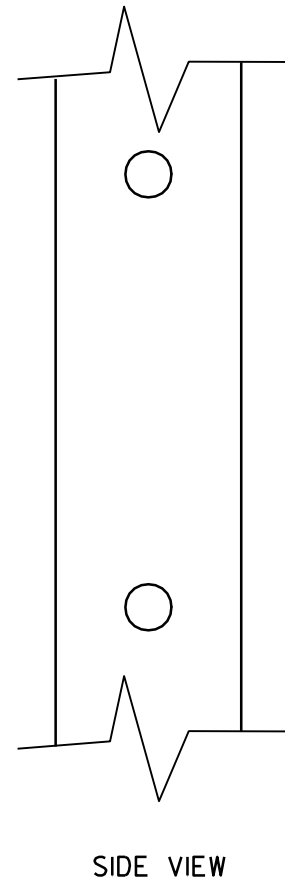
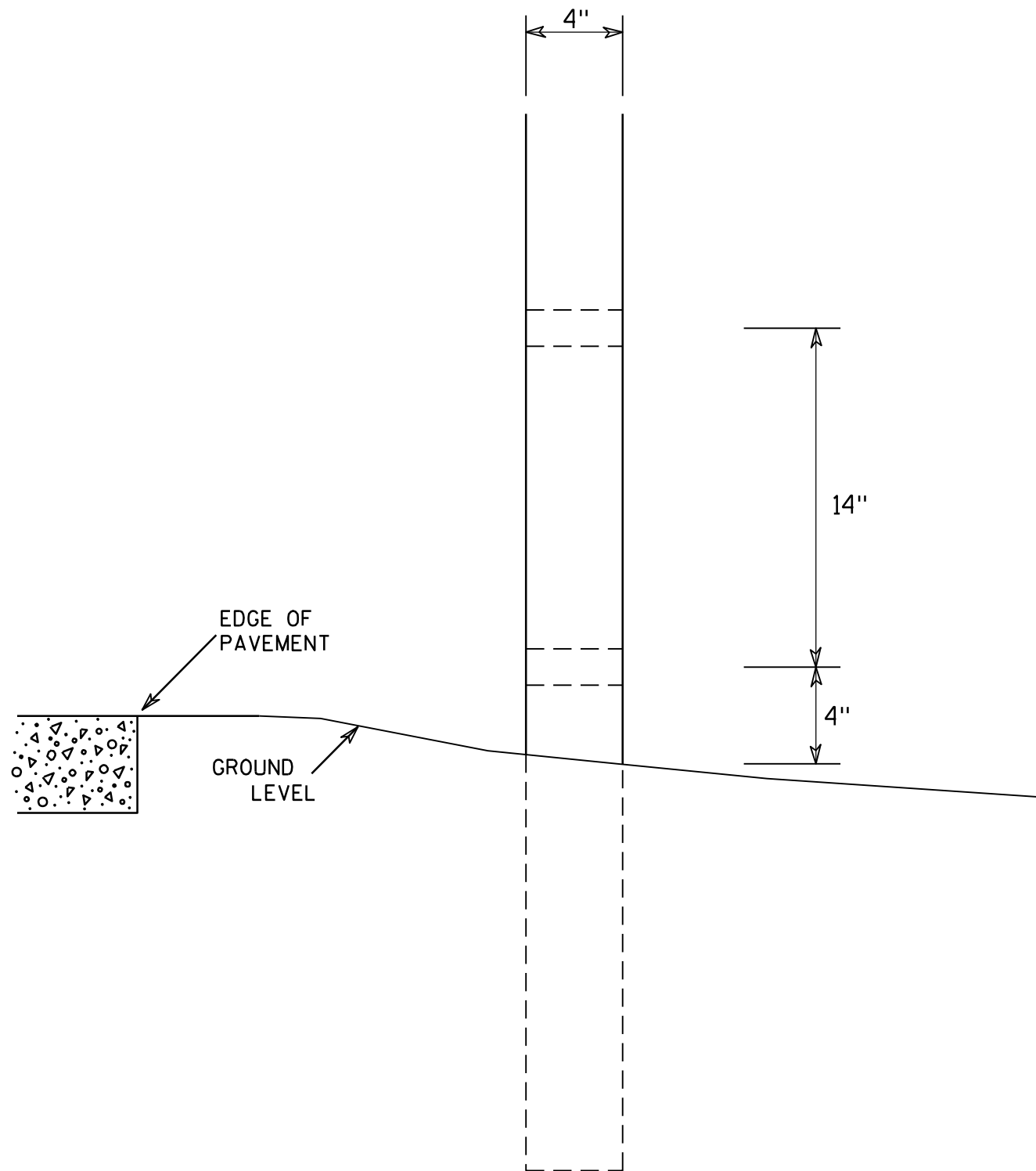
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22

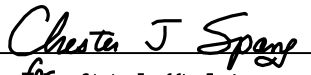


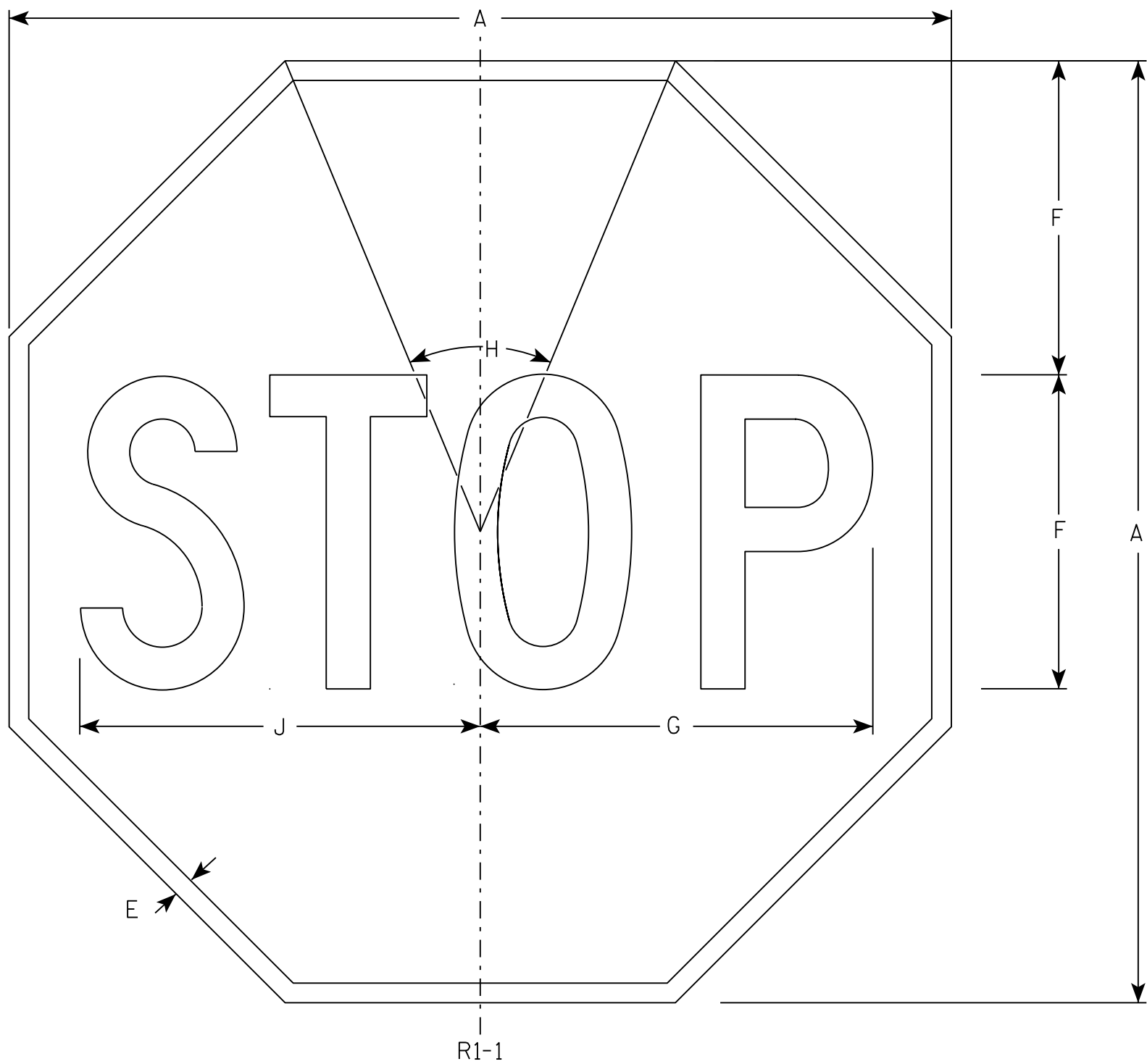
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

<b>4 X 6 WOOD POST MODIFICATIONS</b>	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	 <small>for State Traffic Engineer</small>
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Red  
Message - White
3. Message Series - C

7

7

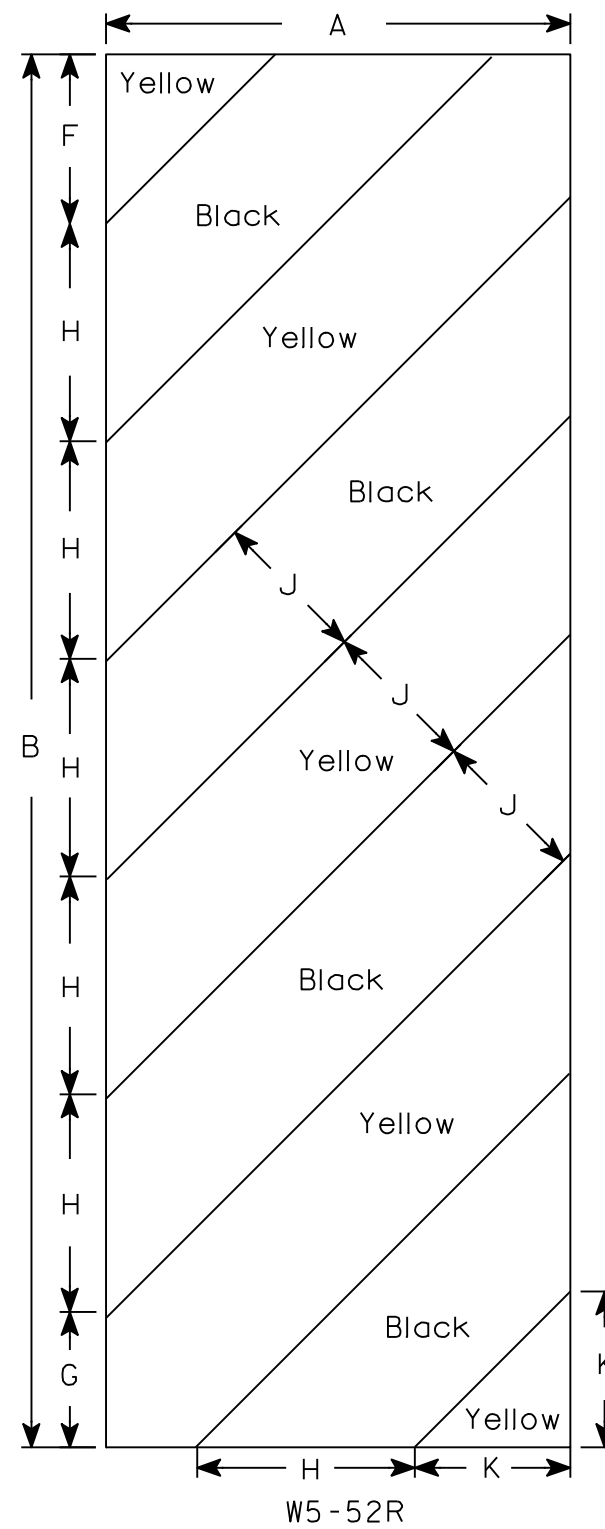
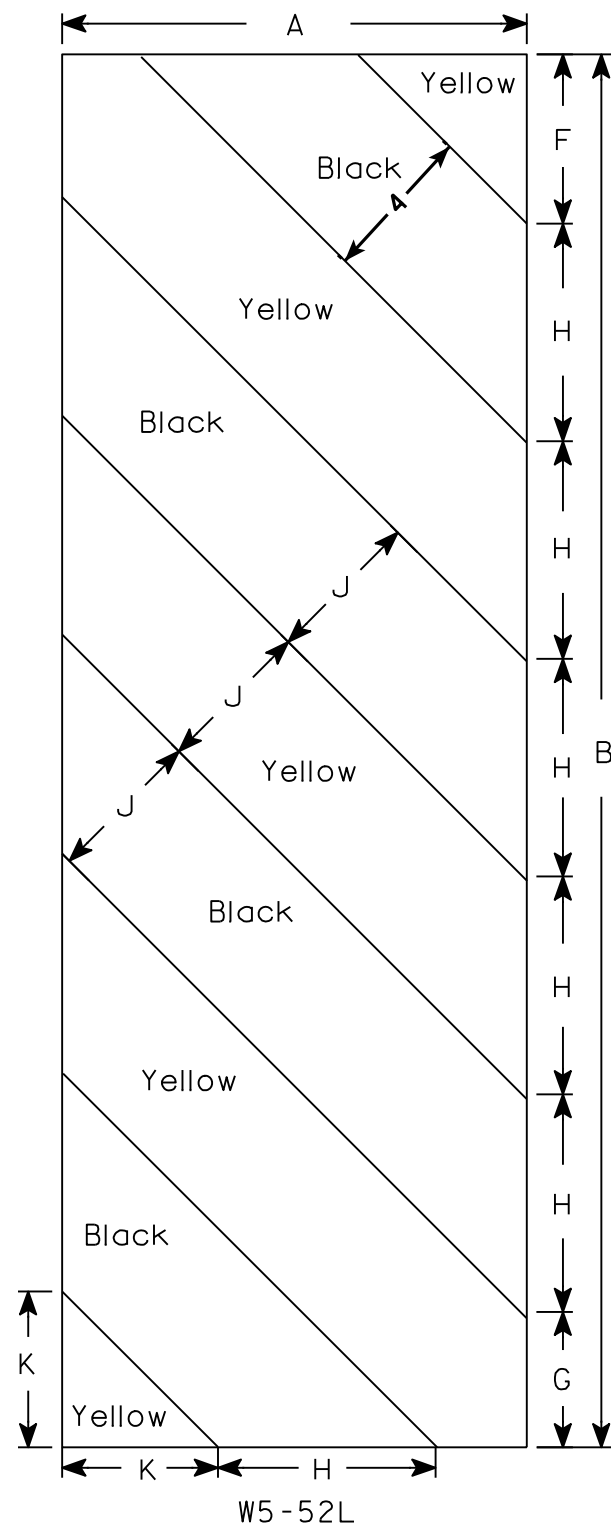
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

STANDARD SIGN  
R1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

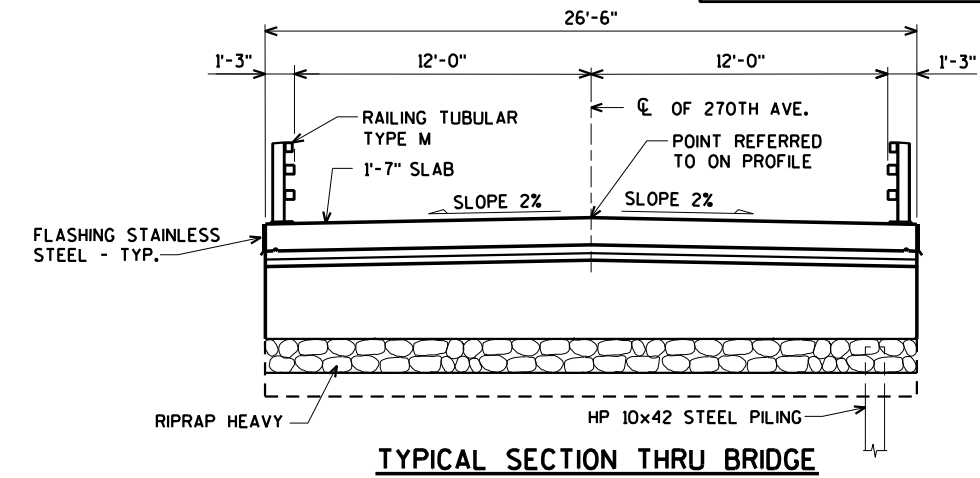
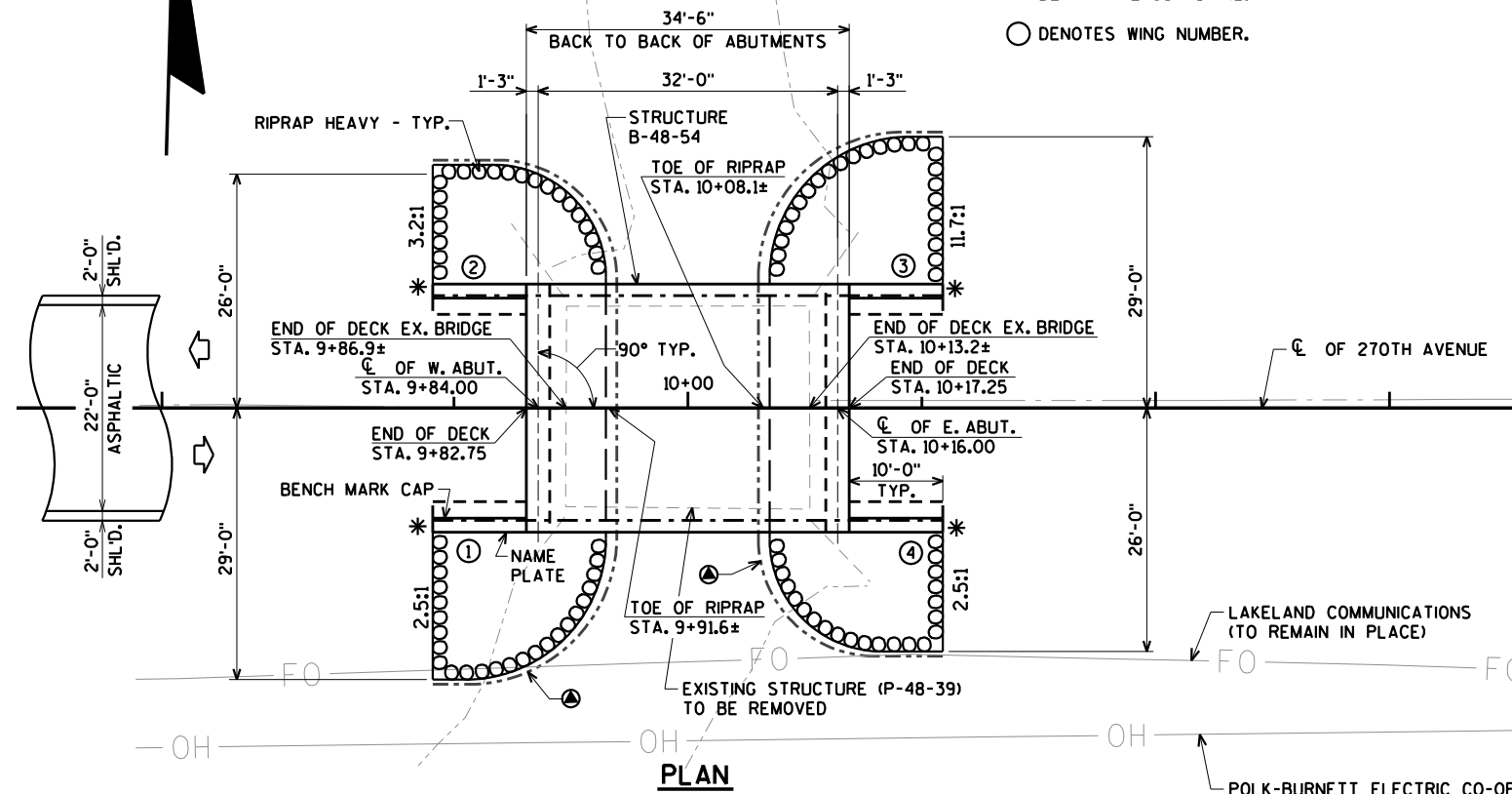
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



\* ATTACHMENT FOR THRIE BEAM TYPE GUARDRAIL.

○ DENOTES WING NUMBER.



**DESIGN DATA**

**LIVE LOAD:**

DESIGN LOADING: HL-93  
 INVENTORY RATING FACTOR: 1.05  
 OPERATING RATING FACTOR: 1.36  
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

**MATERIAL PROPERTIES:**

CONCRETE MASONRY { SUPERSTRUCTURE  $f'_c = 4,000$  p.s.i.  
 ALL OTHER  $f'_c = 3,500$  p.s.i.  
 HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60)  $f_y = 60,000$  p.s.i.

**HYDRAULIC DATA:**

**100 YEAR FREQUENCY**

$Q_{100} = 1,200$  c.f.s.  
 VEL. = 8.7 f.p.s.  
 HW<sub>100</sub> = EL. 1170.35  
 WATERWAY AREA = 138 sq. ft.  
 DRAINAGE AREA = 33.4 sq. mi.  
 SCOUR CRITICAL CODE = 5  
 DATUM = NAVD88 (2012)

**2 YEAR FREQUENCY**

$Q_2 = 350$  c.f.s.  
 VEL. = 3.26 f.p.s.  
 HW<sub>2</sub> = EL. 1167.29

**FOUNDATION DATA:**

ABUTMENTS TO BE SUPPORTED ON HP 10x42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS \* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 55'-0" WEST ABUT. AND 45'-0" EAST ABUT.

\*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

**TRAFFIC DATA:**

A.A.D.T. = 125 (2022)  
 A.A.D.T. = 170 (2042)  
 R.D.S. = 45 M.P.H.

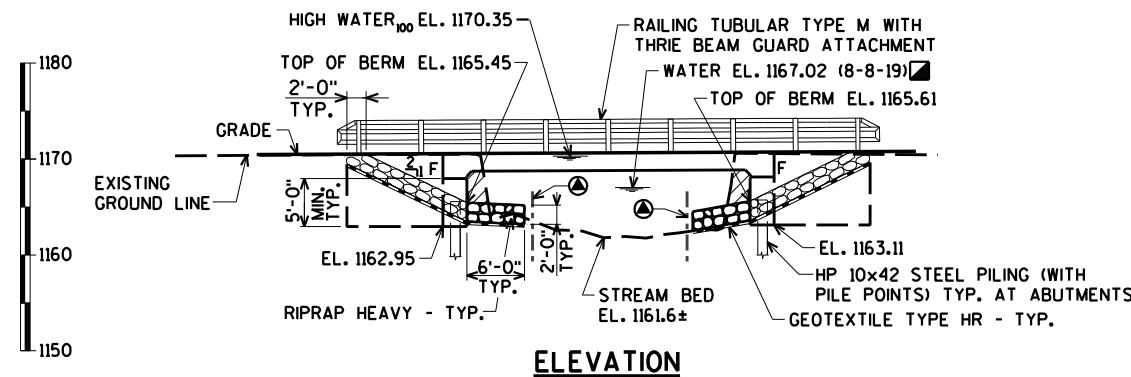
**LIST OF DRAWINGS**

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT WING DETAILS
6. WEST ABUTMENT PILE LAYOUT & BILL OF BARS
7. EAST ABUTMENT
8. EAST ABUTMENT WING DETAILS
9. EAST ABUTMENT PILE LAYOUT & BILL OF BARS
10. SUPERSTRUCTURE
11. SUPERSTRUCTURE DETAILS
12. TUBULAR STEEL RAILING TYPE 'M'

5/13/2021  
 PENTABLE:BRearu\_shd\_util.tbl

CHECKED BY: DATE:  
 BACK CHECKED BY: DATE:  
 CORRECTED BY:

8

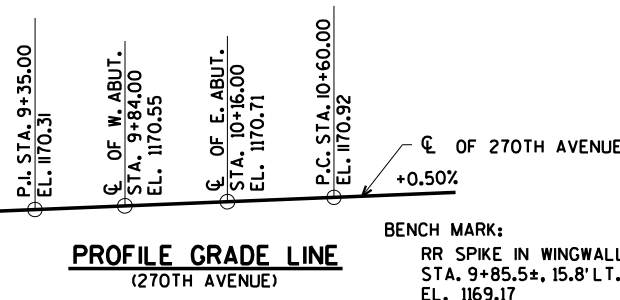


COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-48-54".

WATER LEVEL SURVEYED IS APPROXIMATELY 6" TO 12" HIGHER THAN OBSERVED DURING BRIDGE INSPECTIONS.

COFFERDAM

REMOVE EXISTING SUBSTRUCTURE AS NEEDED. COST CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" ITEM. TYPICAL AT ALL SUBSTRUCTURES.



BENCH MARK:  
 RR SPIKE IN WINGWALL  
 STA. 9+85.5±, 15.8' LT.  
 EL. 1169.17



05/20/2021

BRIDGE OFFICE CONTACT:  
 AARON BONK  
 (608)-261-0261

CONSULTANT CONTACT:  
 DAN SYDOW  
 (715)-834-3161

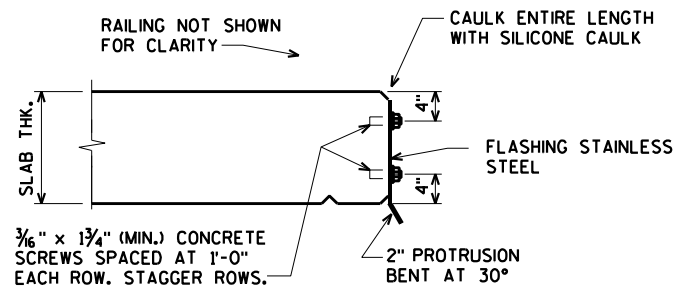
NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	SDR CHIEF STRUCTURES DESIGN ENGINEER		08/06/21 DATE
STRUCTURE B-48-54			
270TH AVENUE OVER CLAM RIVER			
COUNTY	POLK	TOWN/CITY/VILLAGE	MCKINLEY
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ZSS	DESIGN CK'D.	JLB
DRAWN BY	ZSS/CLP	PLANS CK'D.	DNS
GENERAL PLAN			SHEET 1 OF 12

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-48-39	EACH	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-48-54	LS	-----	-----	-----	1
206.5000	COFFERDAMS B-48-54	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	100	100	-----	200
502.0100	CONCRETE MASONRY BRIDGES	CY	28	28	58	114
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	125	125
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1,540	1,540	-----	3,080
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,370	1,370	9,790	12,530
513.4061	RAILING TUBULAR TYPE M	LF	22.5	22.5	69	114
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-----	16
550.0500	PILE POINTS	EACH	4	4	-----	8
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	220	180	-----	400
606.0300	RIPRAP HEAVY	CY	50	55	-----	105
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	70	-----	140
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	45	45	-----	90
645.0120	GEOTEXTILE TYPE HR	SY	105	115	-----	220
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-----	-----	69	69
NON-BID ITEMS						
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

**GENERAL NOTES**

DRAWINGS SHALL NOT BE SCALED.  
 BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.  
 THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.  
 JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.  
 THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.  
 SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.  
 THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-48-54" SHALL BE THE EXISTING GROUNDLINE.  
 THE EXISTING STRUCTURE, P-48-39, TO BE REMOVED, IS A 26.3-FOOT LONG SINGLE SPAN STEEL DECK GIRDER BRIDGE ON TIMBER ABUTMENTS WITH A 21.7 FT. CLEAR ROADWAY WIDTH.  
 THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENTS WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.  
 PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.  
 BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.  
 EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.  
 AT ABUTMENTS, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.  
 EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" BID ITEM.



**FLASHING DETAIL FOR NEW BRIDGES WITH OPEN RAILING**

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, 3/16" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING.

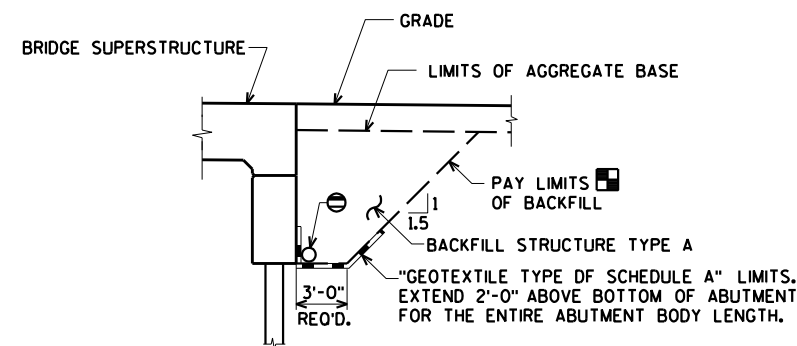
FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO BACK FACE OF ABUTMENT.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF SLAB SURFACE.

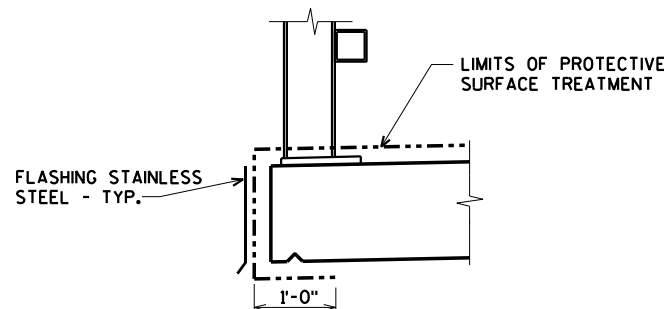
THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.



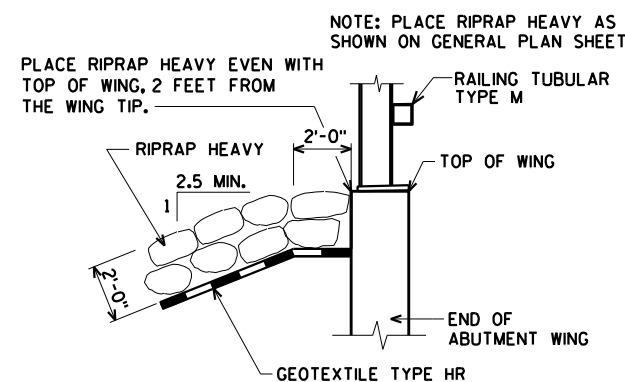
**BACKFILL STRUCTURE LIMITS THRU ABUTMENT**

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

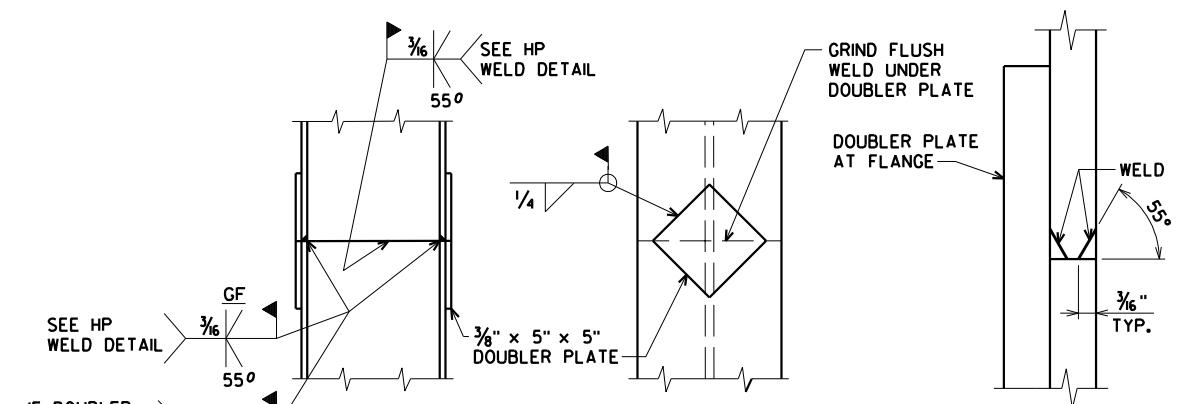
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6.



**PROTECTIVE SURFACE TREATMENT DETAIL**



**TYPICAL FILL SECTION AT WING TIPS**



**HP 10 x 42 SPLICE DETAIL**

**HP WELD DETAIL**  
FLANGE SHOWN, WEB SIMILAR

5/13/2021  
PENTABLE:BRReou\_shd\_uFill.tbl

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8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY		ZSS	PLANS CK'D. ZSS
<b>QUANTITIES AND NOTES</b>			SHEET 2 OF 12

ORIGINAL PLANS PREPARED BY  
**AYRES** 3433 Oakwood Hills Parkway  
 Eau Claire, WI 54701  
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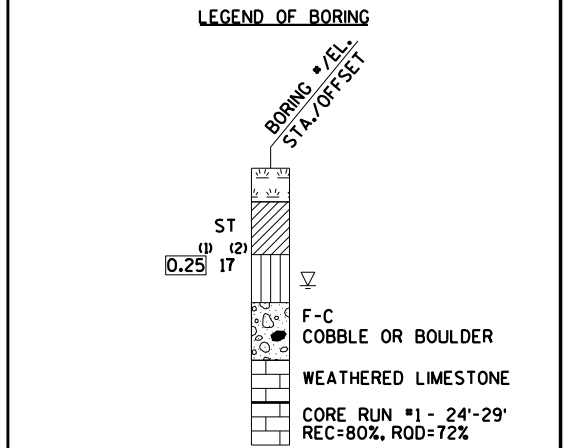
BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	2/4/2020	341613.98	560864.04
2	2/4/2020	341602.15	560904.44

BORINGS COMPLETED BY: GEOTECHNICAL DRILLING CONTRACTORS, LLC  
 REPORT COMPLETED BY: ECS MIDWEST, LLC  
 ALL COORDINATES REFERENCED TO WCCS NAD 83(9) POLK COUNTY



**MATERIAL SYMBOLS**

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

**GROUND WATER ELEVATION**

- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

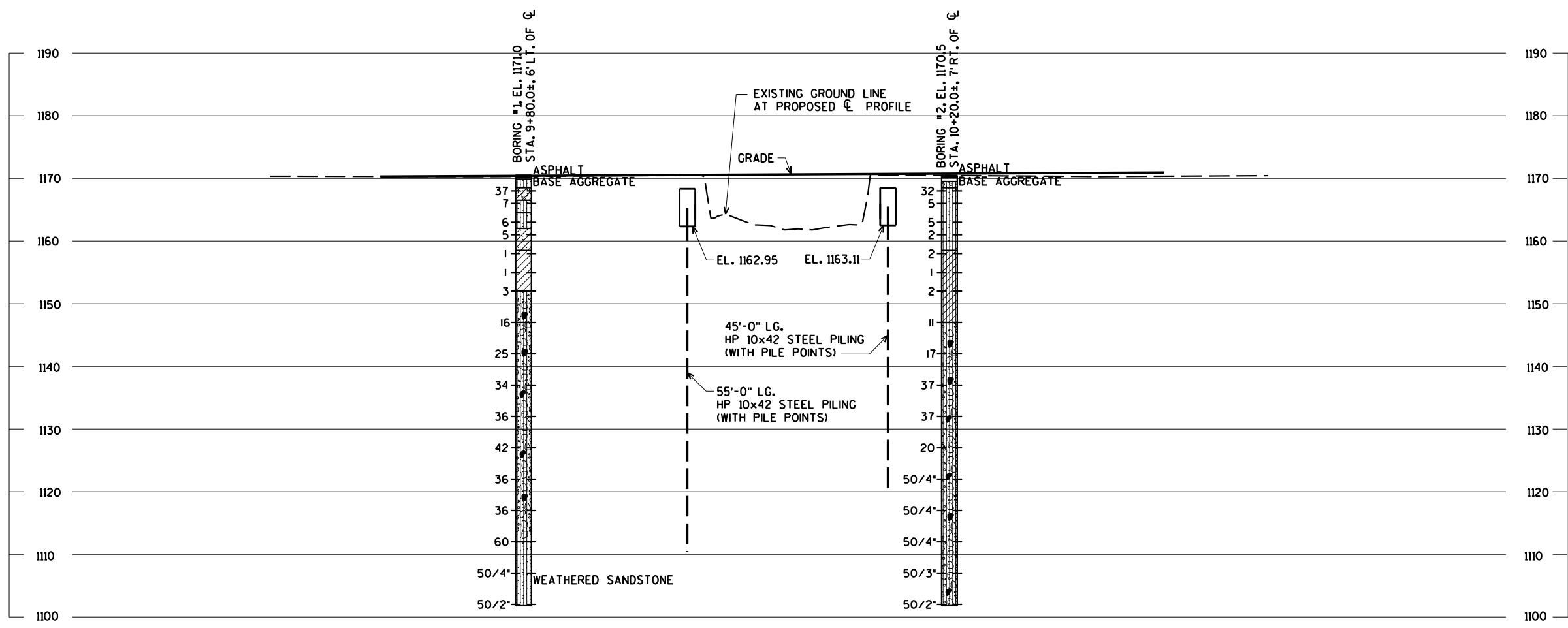
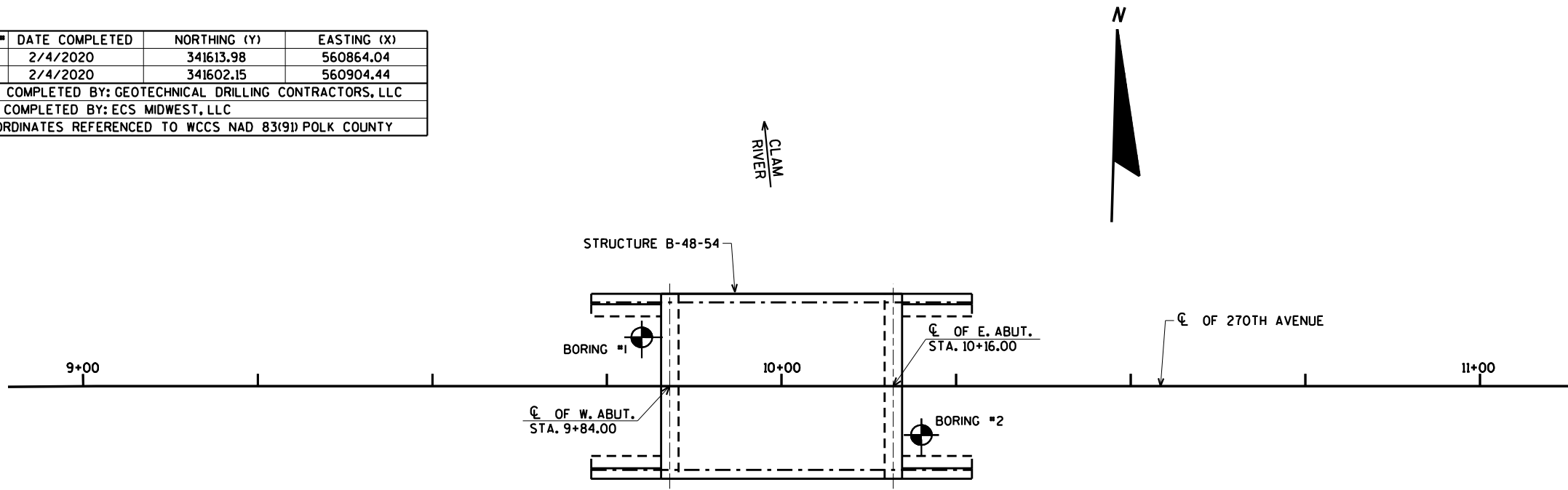
**ABBREVIATIONS**

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

**SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION**

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY ZSS		PLANS CKD. ZSS	
<b>SUBSURFACE EXPLORATION</b>			SHEET 3 OF 12

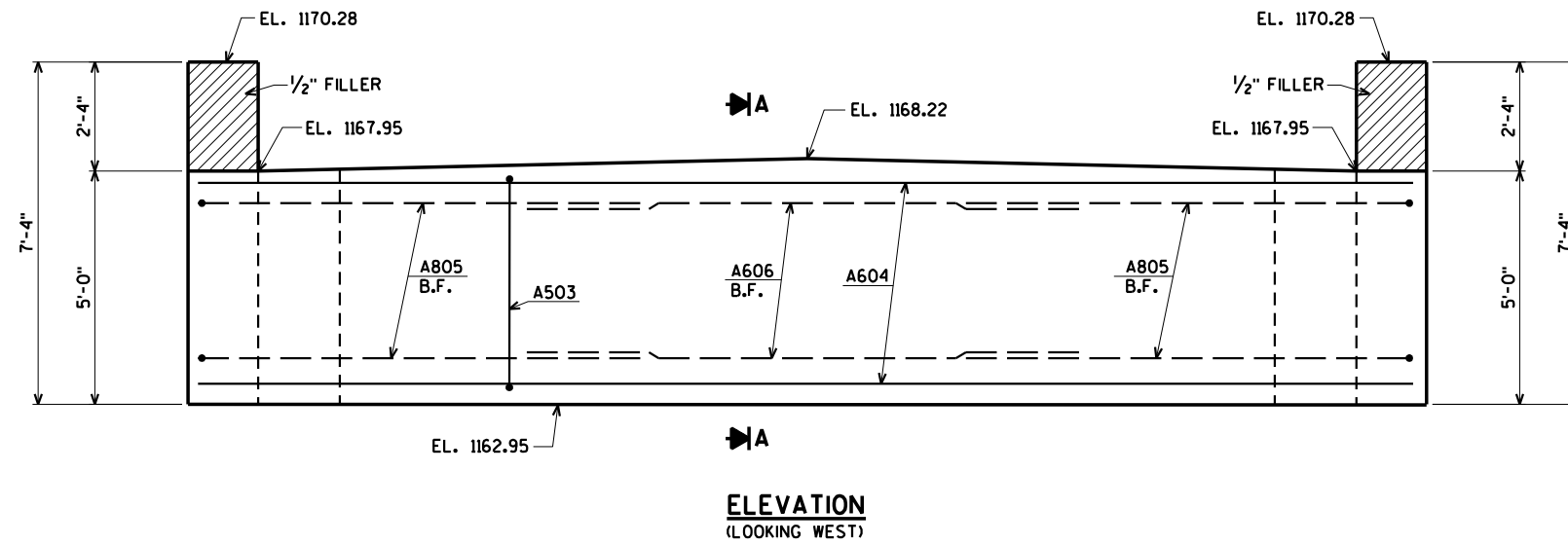


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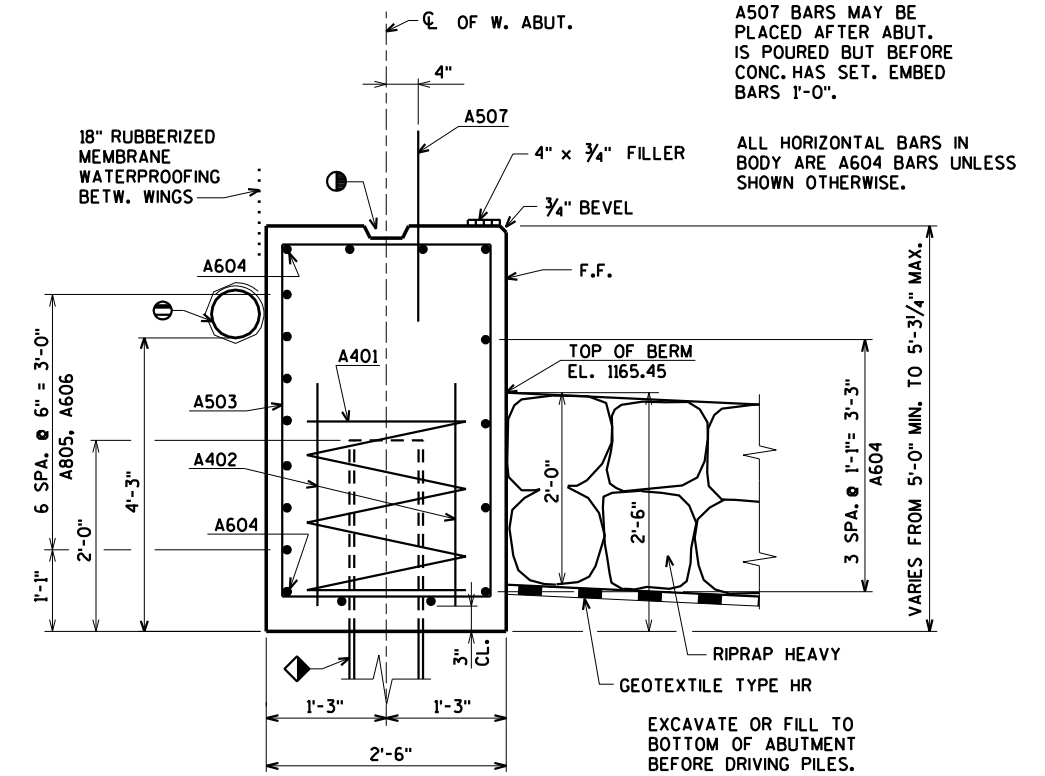
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NOTE:  
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF  
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT  
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

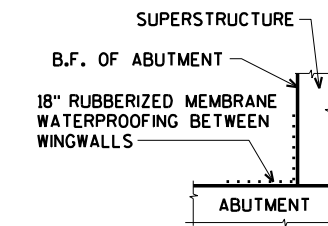


**ELEVATION**  
(LOOKING WEST)



**SECTION A**

ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE. ESTIMATED LENGTH 55'-0".



**SECTION F**

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

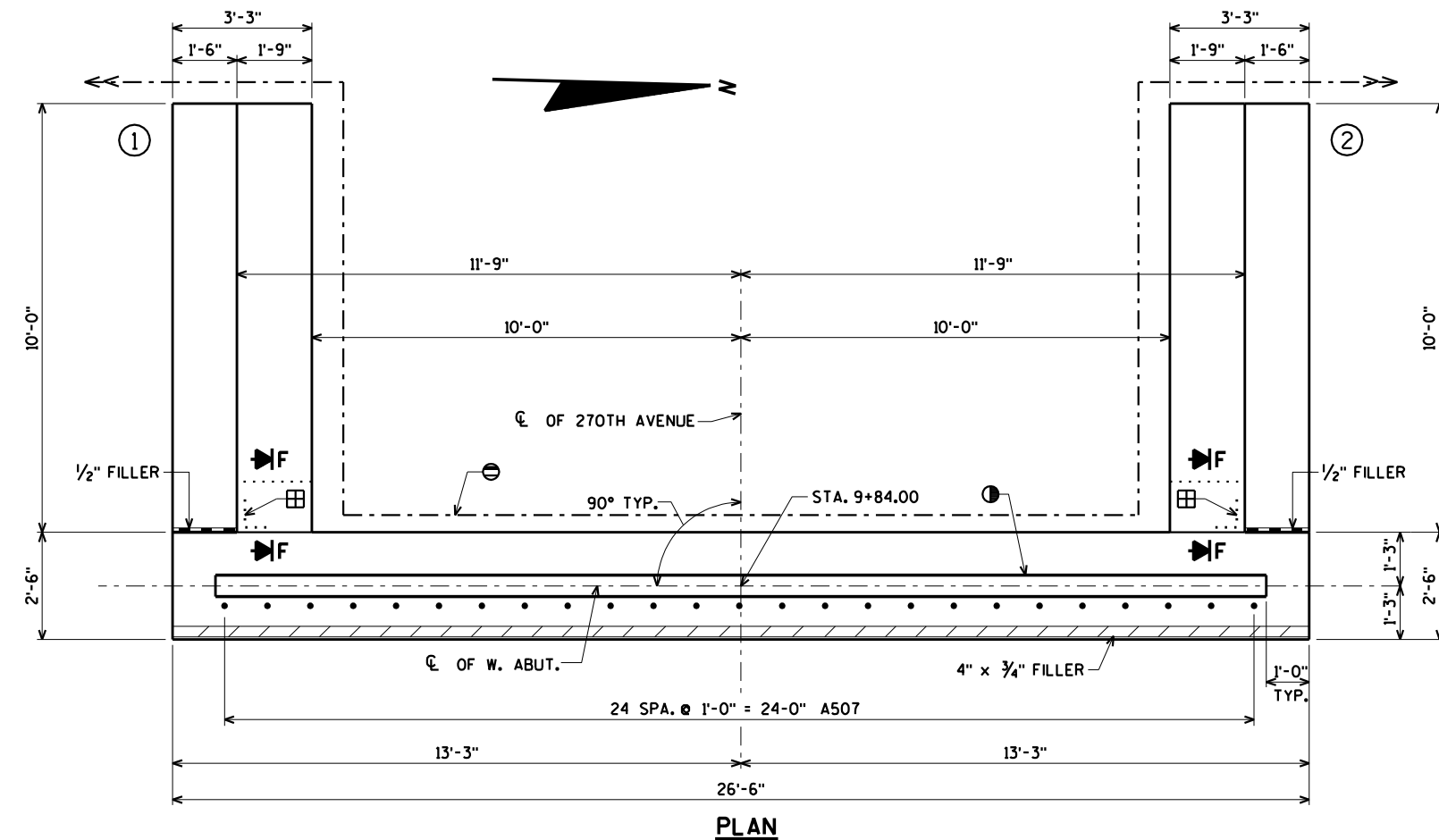
KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WINGWALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

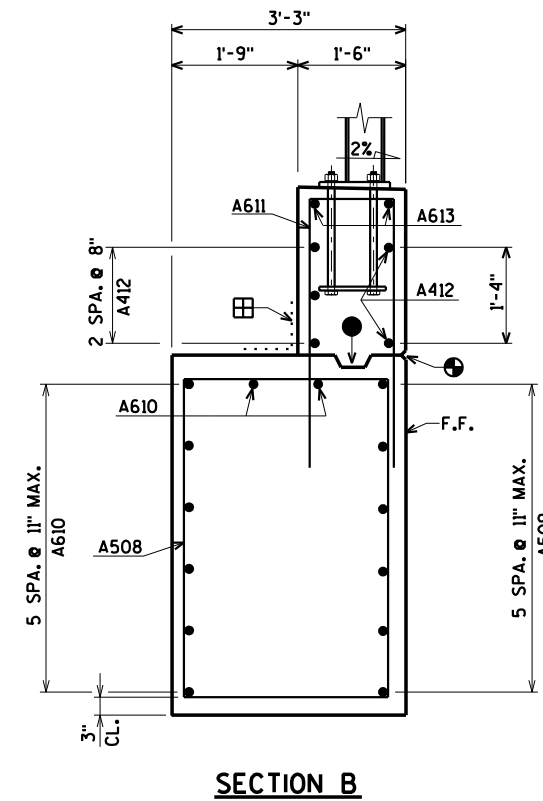
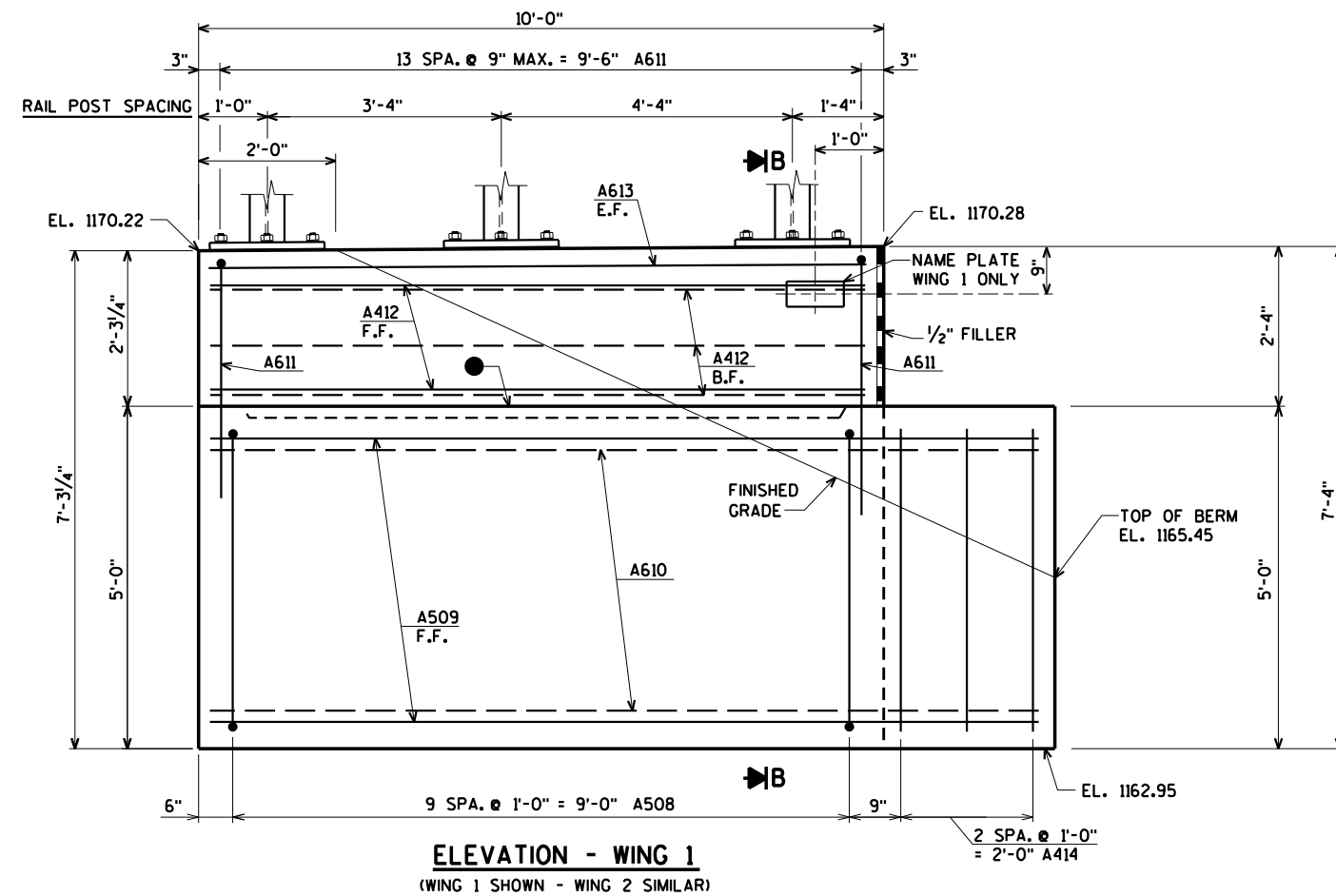
F.F. DENOTES FRONT FACE



**PLAN**

ORIGINAL PLANS PREPARED BY  
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Eau Claire, WI 54701  
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY	CLP	PLANS CK'D.	ZSS
<b>WEST ABUTMENT</b>			SHEET 4 OF 12



- ⊕ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL. ONLY REQUIRED IF OPTIONAL CONSTRUCTION JOINT IS USED.
  - OPT. CONST. JOINT FORMED BY A BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.
  - ⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HOIRZONTAL AND VERTICAL JOINTS ON BACKFACE.
- B.F. DENOTES BACK FACE.  
F.F. DENOTES FRONT FACE.  
E.F. DENOTES EACH FACE.

5/20/2021  
PENTABLE:BRRedu\_shd\_util.tbl

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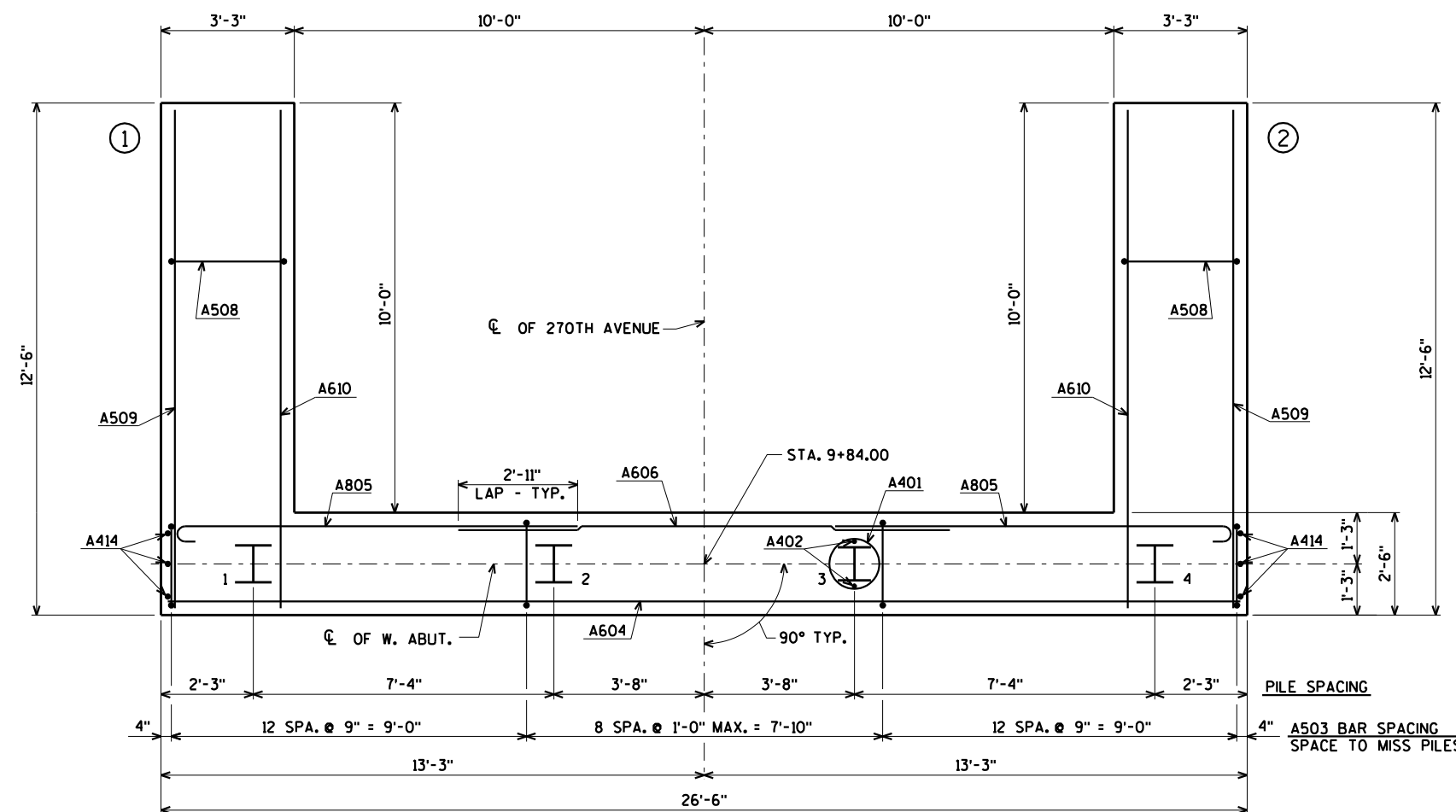
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY		CLP	PLANS CK'D. ZSS
<b>WEST ABUTMENT WING DETAILS</b>			SHEET 5 OF 12

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www.AyresAssociates.com

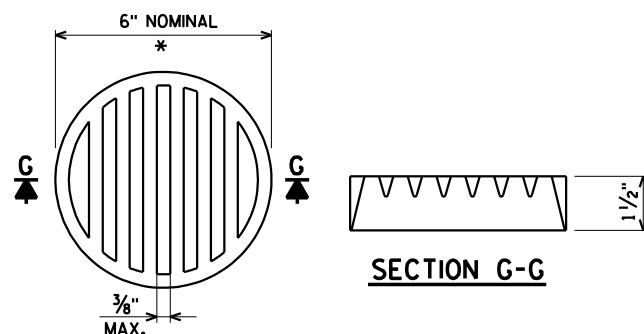
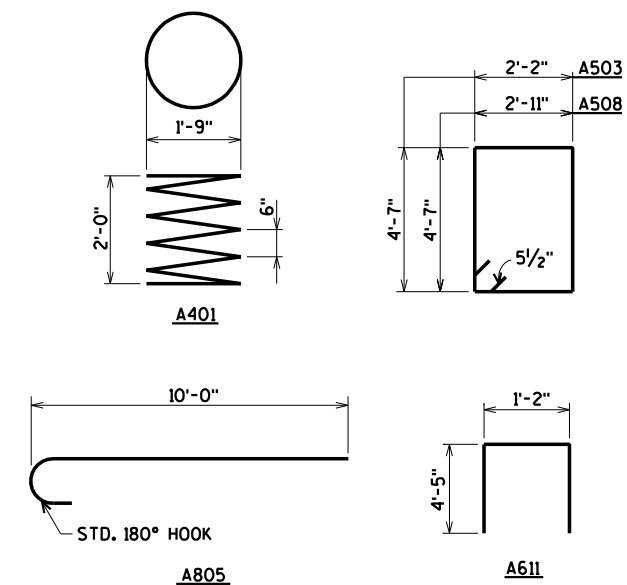
**BILL OF BARS**

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	1,370* COATED	1,540* UNCOATED
LOCATION								
A401		4	28-0	X			BODY @ PILES	
A402		8	2-3				BODY @ PILES	
A503		33	14-2	X			BODY VERT.	
A604		11	26-2				BODY HORIZ.	
A805		14	10-11	X			BODY HORIZ. @ WING B.F.	
A606		7	12-0				BODY HORIZ. BETW. WINGS B.F.	
A507	X	25	2-0				BODY DOWELS	
A508	X	20	15-8	X			WINGS 1 & 2 VERT.	
A509	X	12	12-2				WINGS 1 & 2 HORIZ. F.F.	
A610	X	16	12-2				WINGS 1 & 2 HORIZ. B.F. & TOP	
A611	X	28	9-8	X			WINGS 1 & 2 VERT.	
A412	X	10	9-8				WINGS 1 & 2 HORIZ. E.F.	
A613	X	4	9-8				WINGS 1 & 2 HORIZ. E.F.	
A414	X	6	4-7				BODY VERT. END @ WINGS 1 & 2	

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



**PILE LAYOUT**



\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH SHEET METAL SCREWS.

**RODENT SHIELD DETAIL**

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

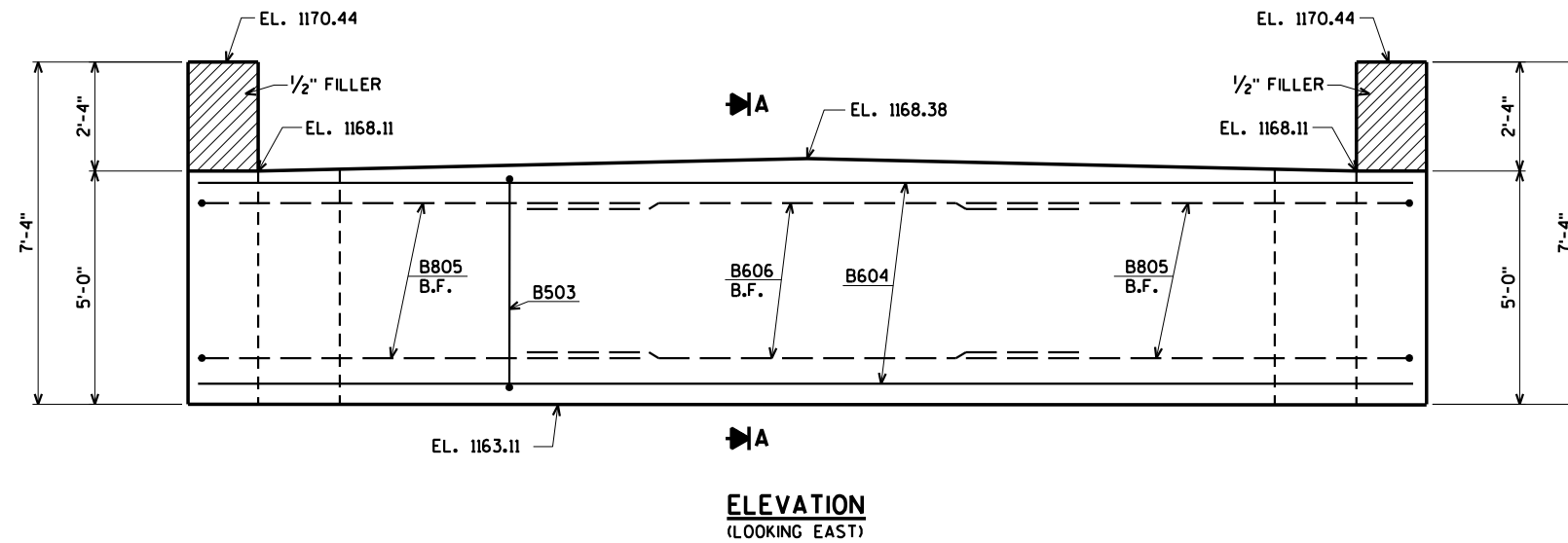
E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

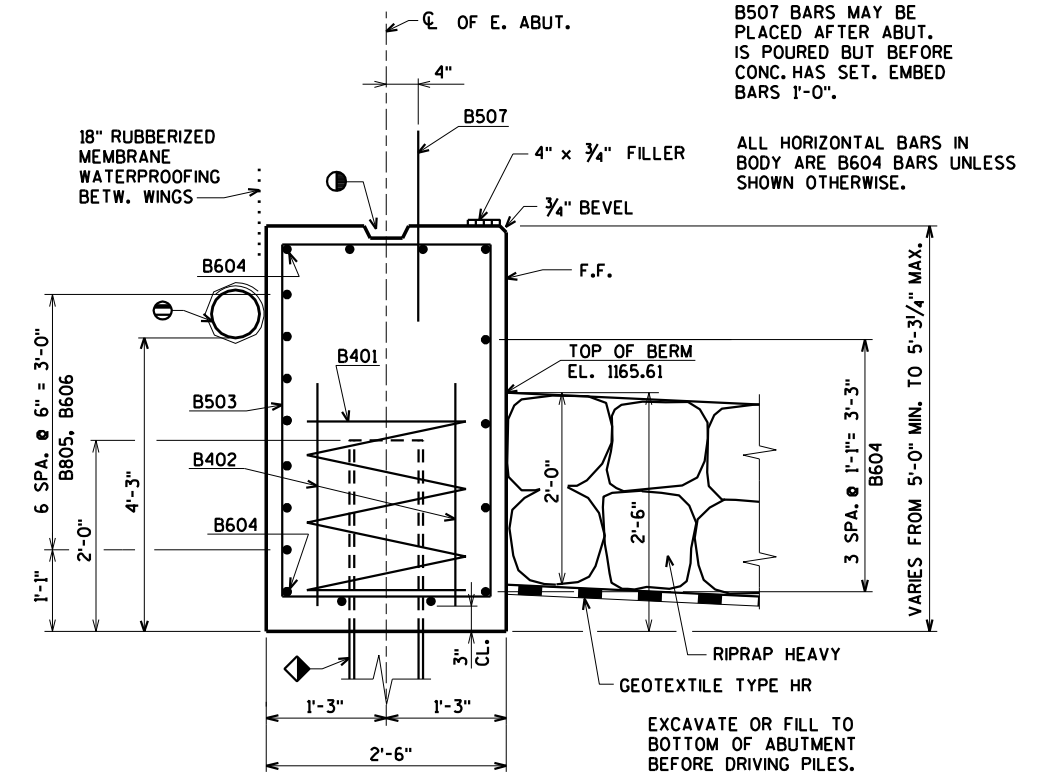
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY CLP		PLANS CK'D. ZSS	
<b>WEST ABUTMENT PILE LAYOUT &amp; BILL OF BARS</b>			SHEET 6 OF 12

ORIGINAL PLANS PREPARED BY  
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NOTE:  
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF  
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT  
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

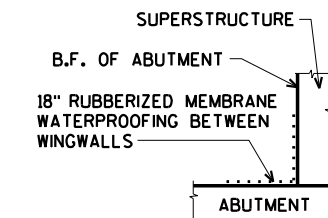


**ELEVATION**  
(LOOKING EAST)



**SECTION A**

ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE. ESTIMATED LENGTH 45'-0".



**SECTION F**

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

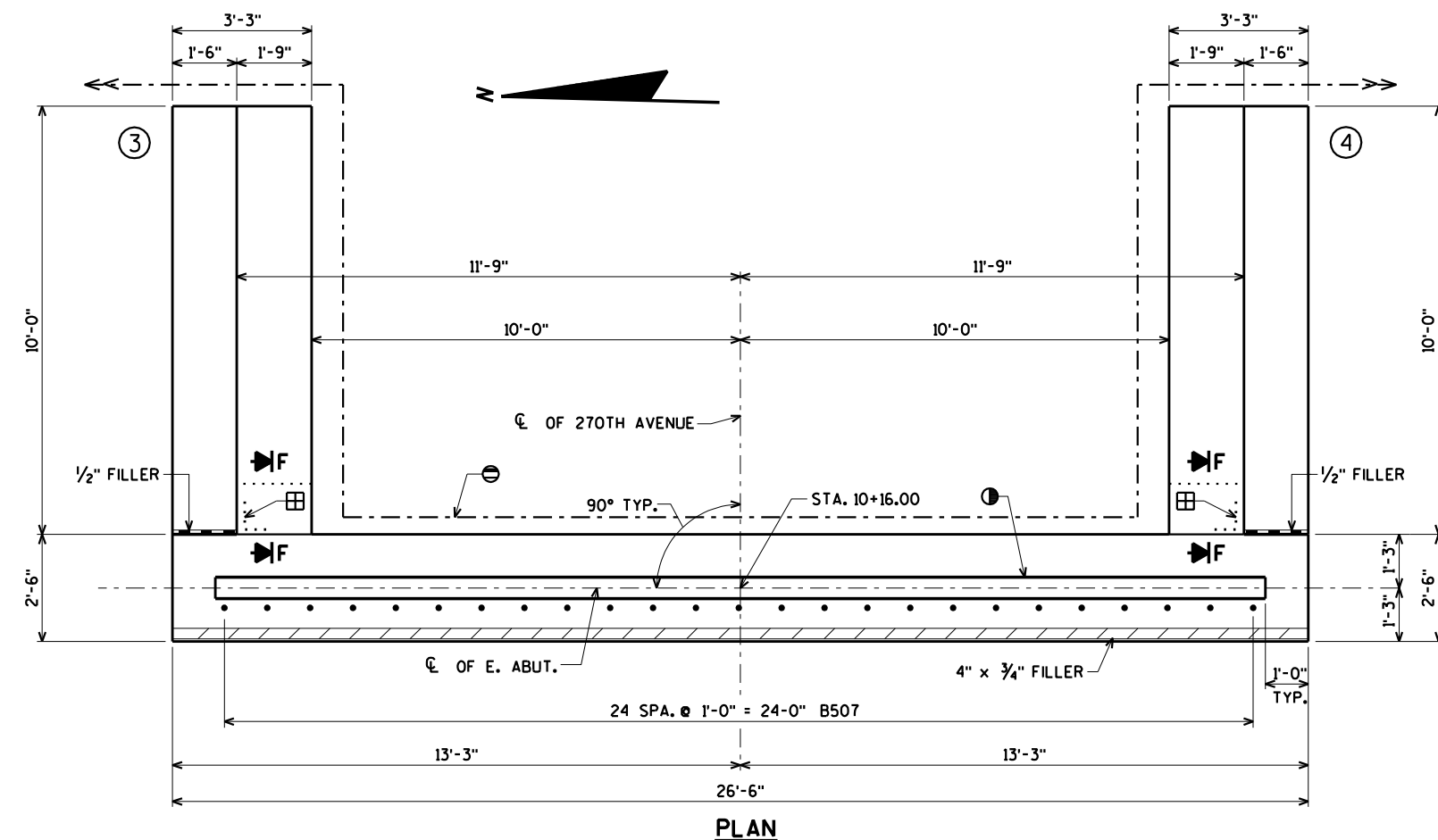
KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WINGWALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

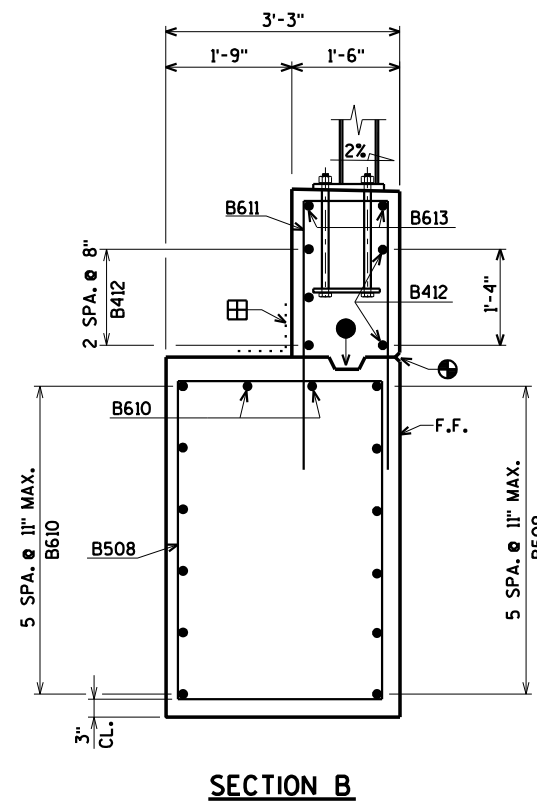
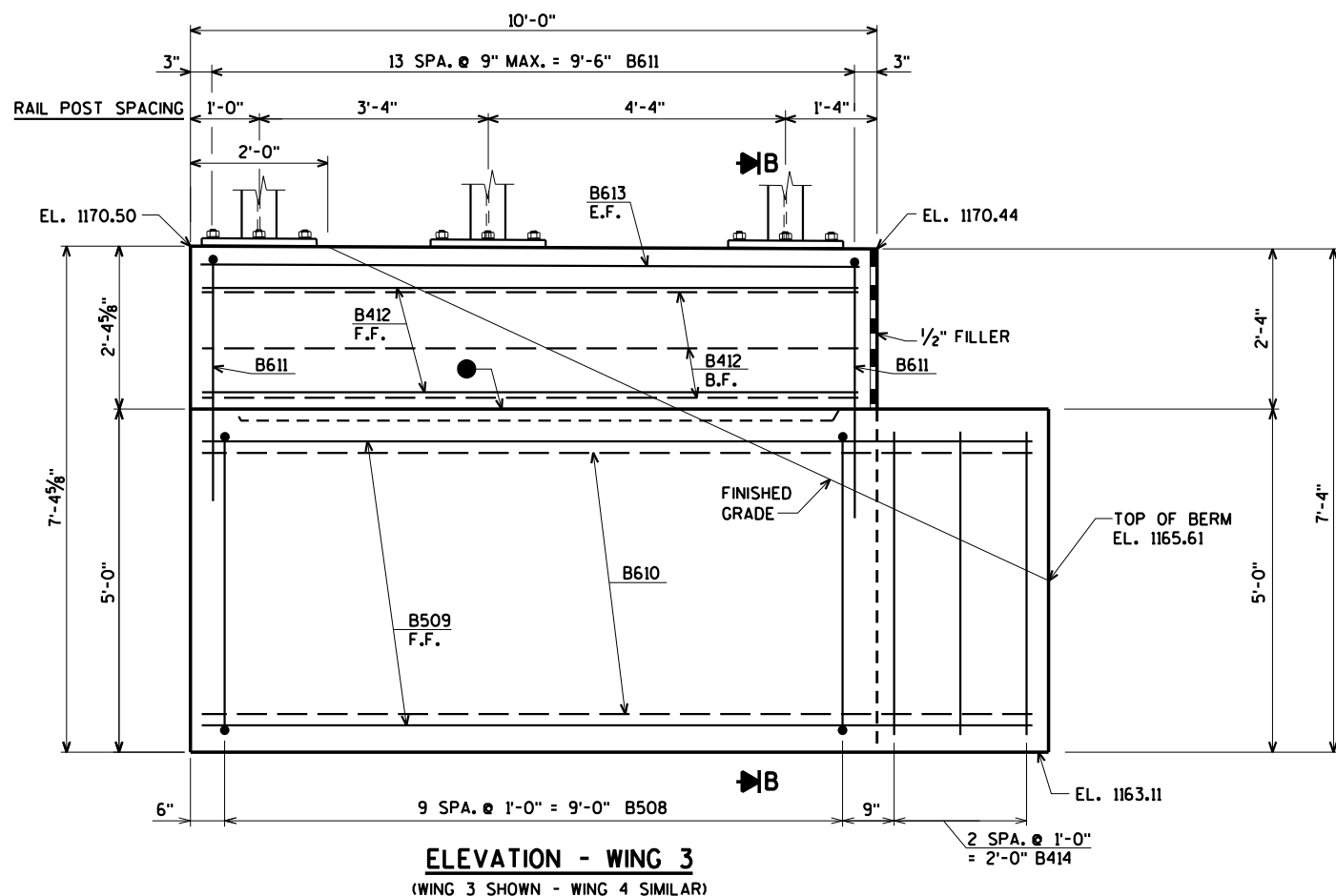
F.F. DENOTES FRONT FACE



**PLAN**

ORIGINAL PLANS PREPARED BY  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY		CLP	PLANS CK'D. ZSS
<b>EAST ABUTMENT</b>			SHEET 7 OF 12



⊕ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL. ONLY REQUIRED IF OPTIONAL CONSTRUCTION JOINT IS USED.

● OPT. CONST. JOINT FORMED BY A BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.

⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HOIRZONTAL AND VERTICAL JOINTS ON BACKFACE.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

5/20/2021  
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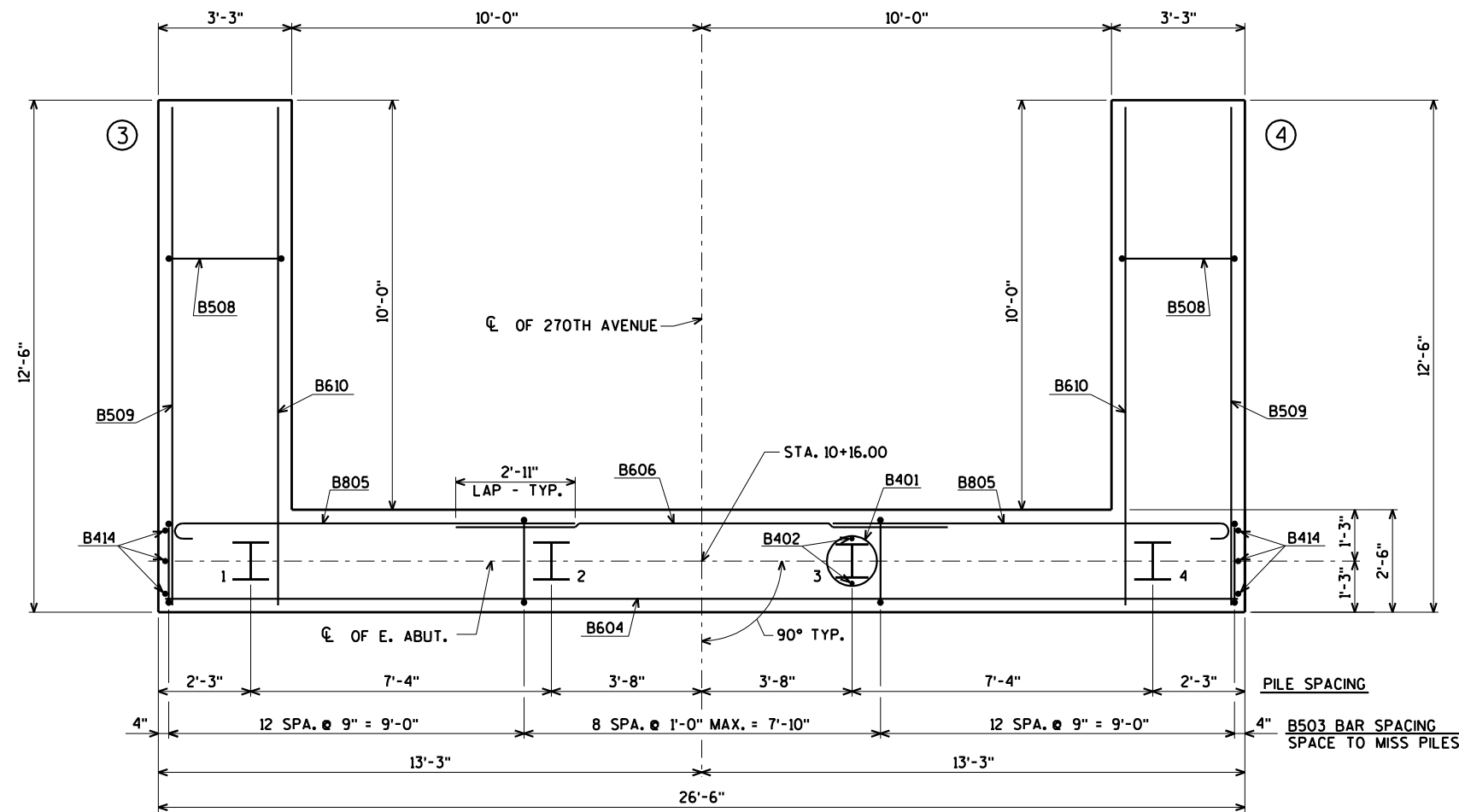
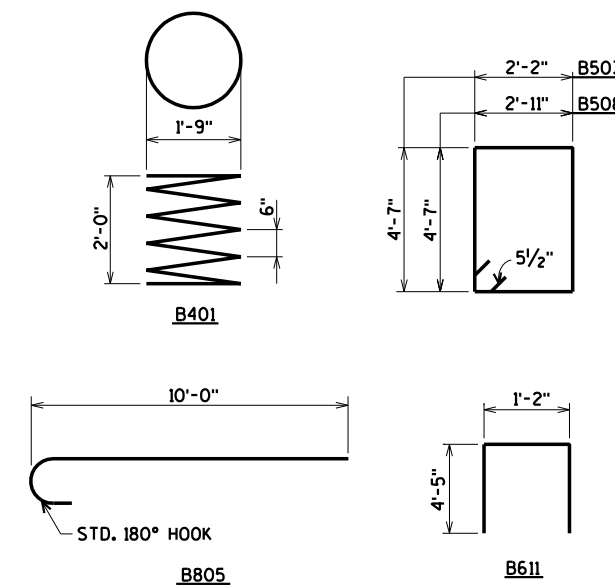
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY		CLP	PLANS CK'D. ZSS
<b>EAST ABUTMENT WING DETAILS</b>			SHEET 8 OF 12

ORIGINAL PLANS PREPARED BY  
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www.AyresAssociates.com

**BILL OF BARS**

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,370# COATED	1,540# UNCOATED
							LOCATION
B401		4	28-0	X			BODY @ PILES
B402		8	2-3				BODY @ PILES
B503		33	14-2	X			BODY VERT.
B604		11	26-2				BODY HORIZ.
B805		14	10-11	X			BODY HORIZ. @ WING B.F.
B606		7	12-0				BODY HORIZ. BETW. WINGS B.F.
B507	X	25	2-0				BODY DOWELS
B508	X	20	15-8	X			WINGS 3 & 4 VERT.
B509	X	12	12-2				WINGS 3 & 4 HORIZ. F.F.
B610	X	16	12-2				WINGS 3 & 4 HORIZ. B.F. & TOP
B611	X	28	9-8	X			WINGS 3 & 4 VERT.
B412	X	10	9-8				WINGS 3 & 4 HORIZ. E.F.
B613	X	4	9-8				WINGS 3 & 4 HORIZ. E.F.
B414	X	6	4-7				BODY VERT. END @ WINGS 3 & 4

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



**PILE LAYOUT**

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

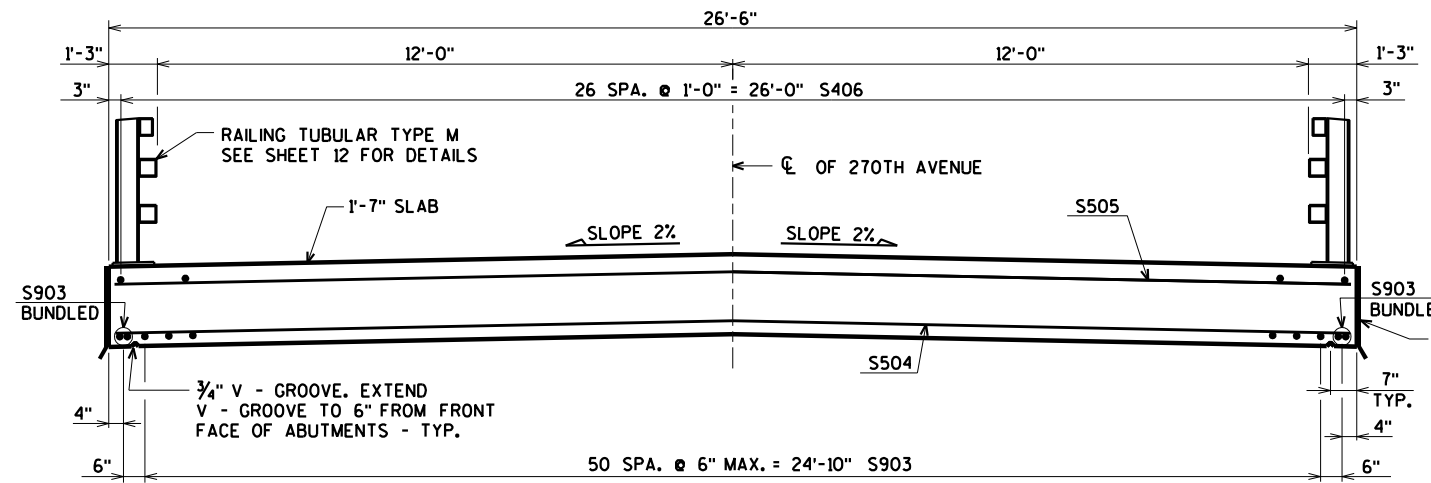
F.F. DENOTES FRONT FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY		CLP	PLANS CK'D. ZSS
EAST ABUTMENT PILE LAYOUT & BILL OF BARS			SHEET 9 OF 12

ORIGINAL PLANS PREPARED BY



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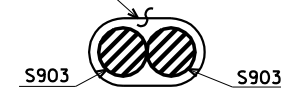
TYPICAL SECTION THRU BRIDGE

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

FLASHING STAINLESS STEEL - TYP. SEE SHEET 2 FOR DETAILS.

WIRE BARS TOGETHER @ 2'-0" CENTERS

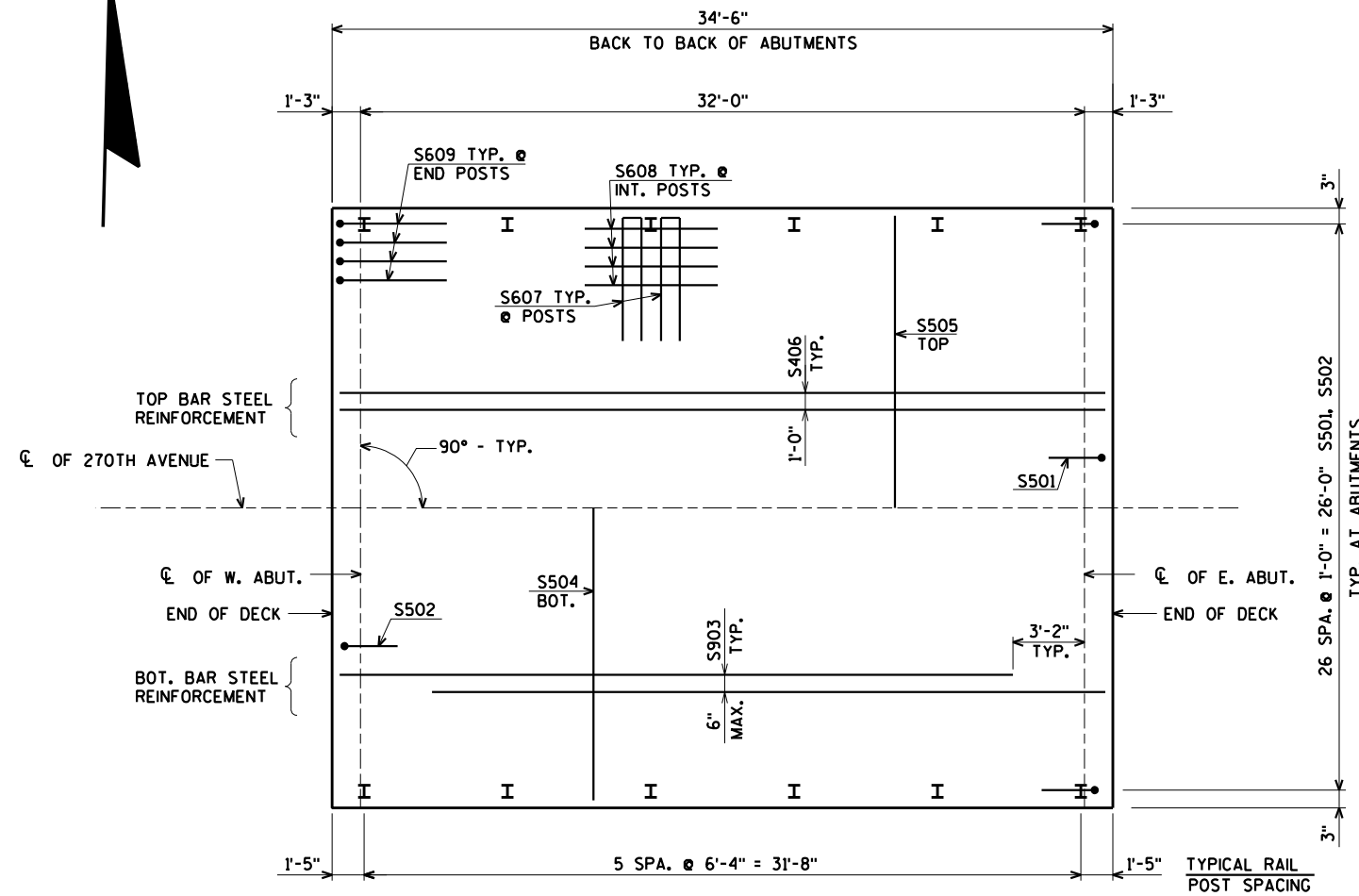


BUNDLING DETAIL

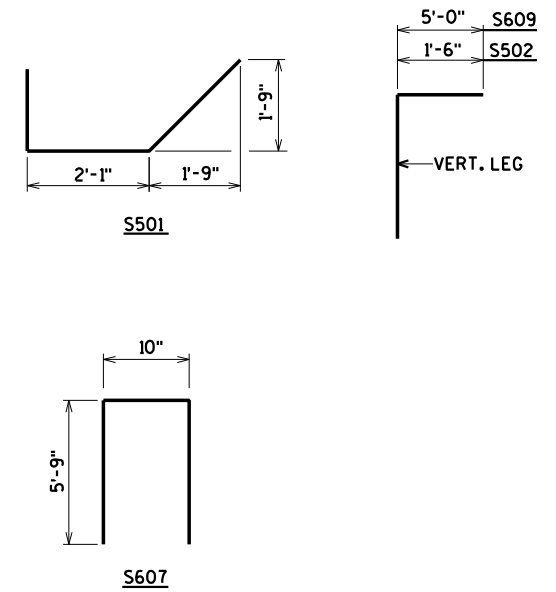
BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	9,790# COATED
							LOCATION
S501	X	54	6-3	X			SLAB @ ABUT.
S502	X	54	3-3	X			SLAB @ ABUT.
S903	X	55	29-11	X			SLAB LONG. BOT.
S504	X	45	26-2				SLAB TRANS. BOT.
S505	X	35	26-2				SLAB TRANS. TOP
S406	X	27	34-2				SLAB LONG. TOP
S607	X	24	12-0	X			SLAB @ RAIL POSTS
S608	X	32	6-0				SLAB @ INT. RAIL POSTS
S609	X	16	6-0	X			SLAB @ END RAIL POSTS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



PLAN



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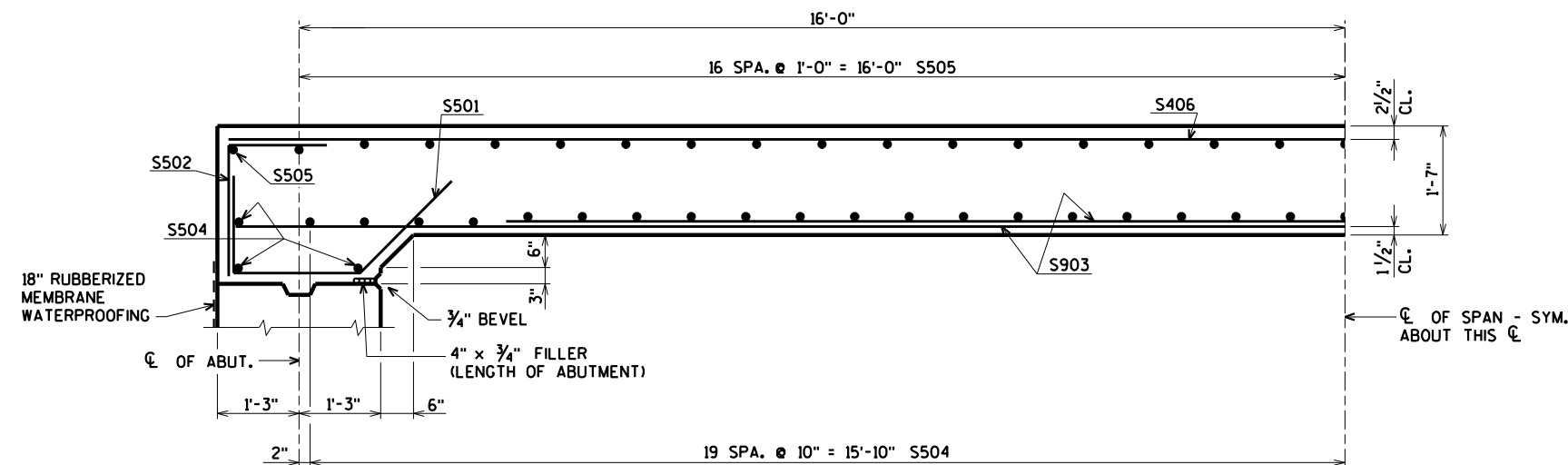
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NO.	DATE	REVISION	BY

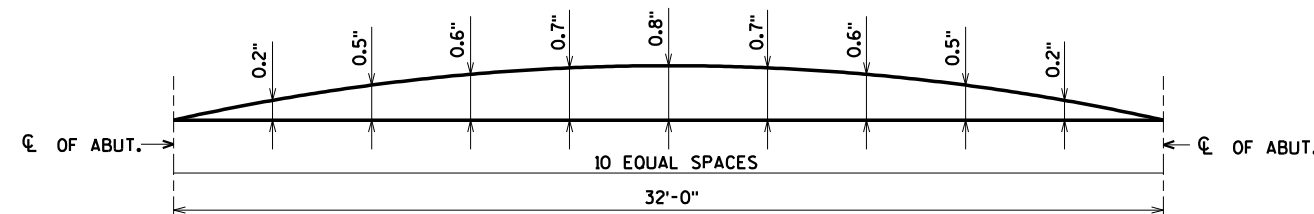
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
STRUCTURE B-48-54	
DRAWN BY CLP	PLANS CK'D. ZSS
SUPERSTRUCTURE	
SHEET 10 OF 12	

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**PART LONGITUDINAL SECTION**



**CAMBER DIAGRAM**

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

**TOP OF DECK ELEVATIONS**

LOCATION	CL. OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL. OF E. ABUT.
N. EDGE OF SLAB	1170.28	1170.30	1170.32	1170.33	1170.35	1170.36	1170.38	1170.39	1170.41	1170.42	1170.44
CL. OF STRUCTURE	1170.55	1170.56	1170.58	1170.60	1170.61	1170.63	1170.64	1170.66	1170.67	1170.69	1170.71
S. EDGE OF SLAB	1170.28	1170.30	1170.32	1170.33	1170.35	1170.36	1170.38	1170.39	1170.41	1170.42	1170.44

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

**SURVEY TOP OF SLAB ELEVATIONS**

LOCATION	CL. OF W. ABUT.	5/10 PTS.	CL. OF E. ABUT.
N. EDGE OF SLAB			
CL. OF STRUCTURE			
S. EDGE OF SLAB			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE CL. OF ABUTMENTS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

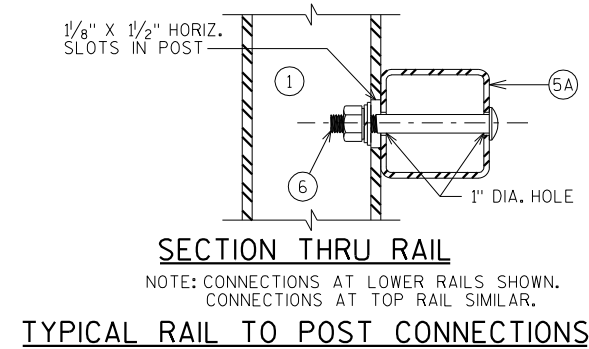
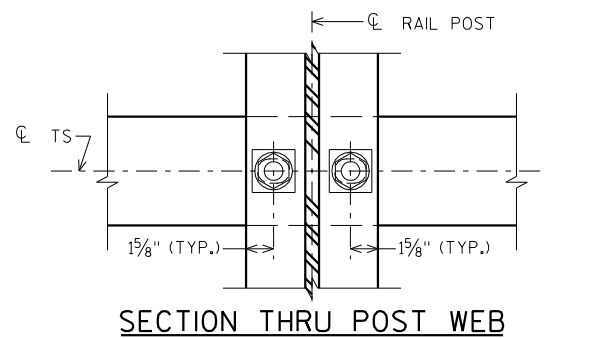
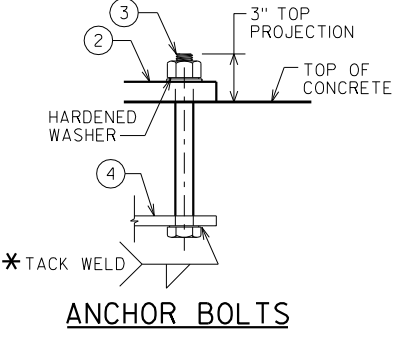
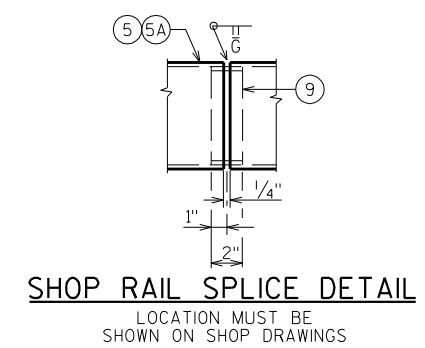
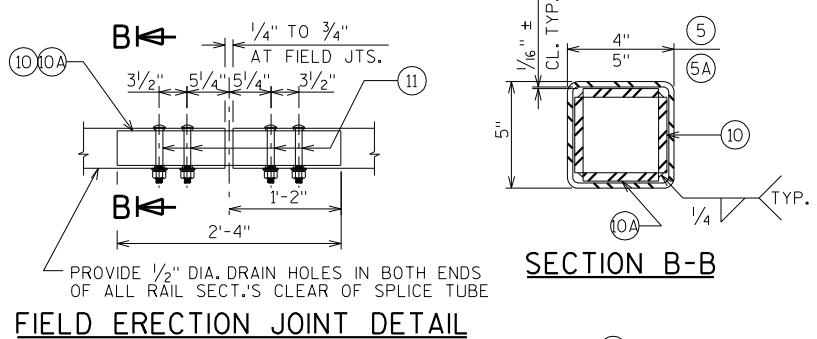
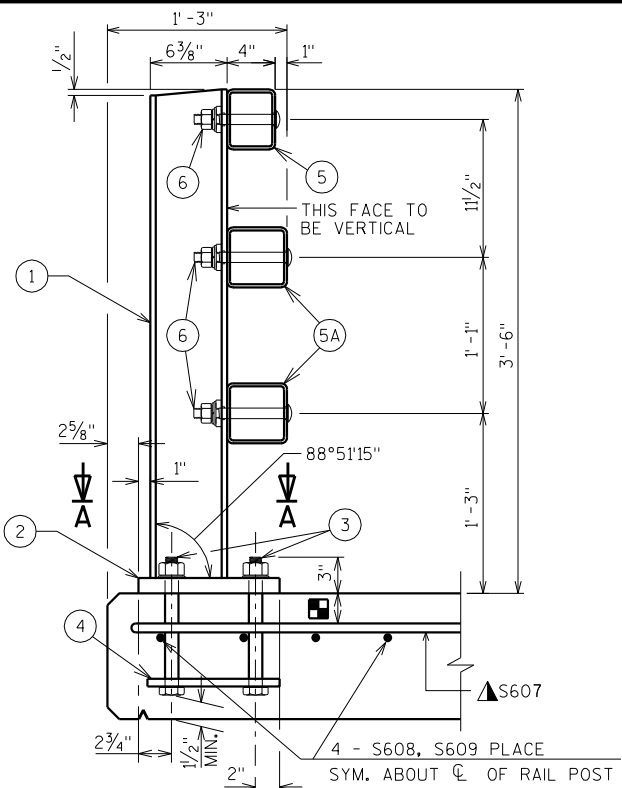
5/14/2021  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY	CLP	PLANS CK'D.	ZSS
<b>SUPERSTRUCTURE DETAILS</b>			SHEET 11 OF 12

ORIGINAL PLANS PREPARED BY  
**AYRES** 3433 Oakwood Hills Parkway  
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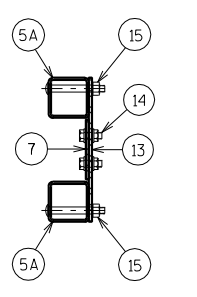
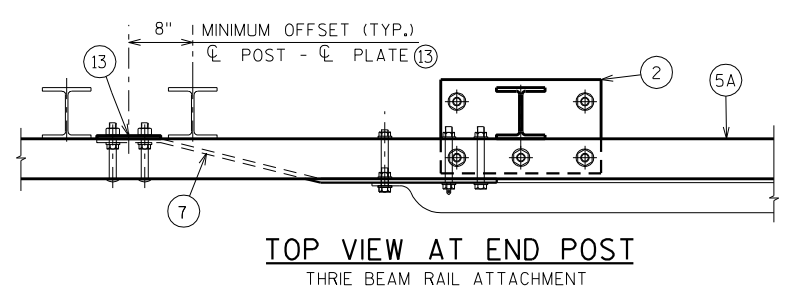
TYPICAL RAIL TO POST CONNECTIONS

**LEGEND**

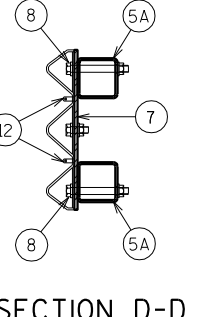
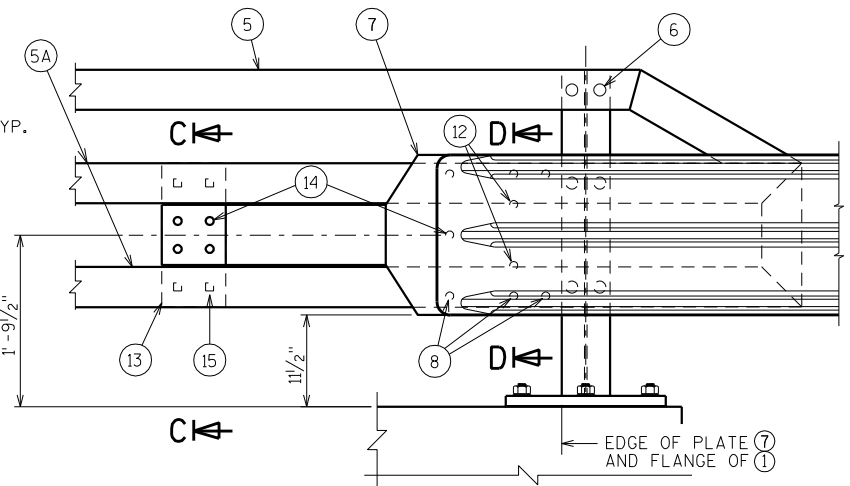
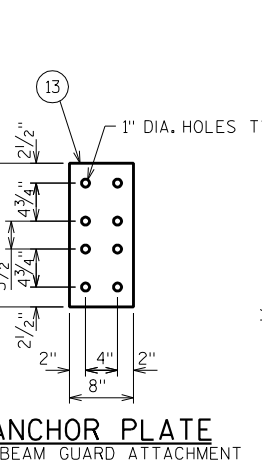
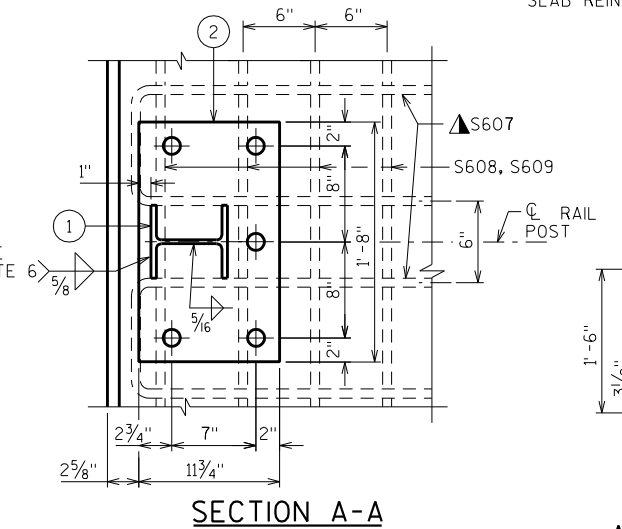
- ① W6 x 25 with 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 7/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 7/8" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 15/8" x 15/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A. AT FIELD JOINTS AND 1 7/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A. PROVIDE 1/6" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- ⑫ 7/8" DIA. X 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

SECTION THRU RAILING ON DECK

■ PLACE BELOW TOP MAT SLAB REINFORCEMENT



SECTION C-C

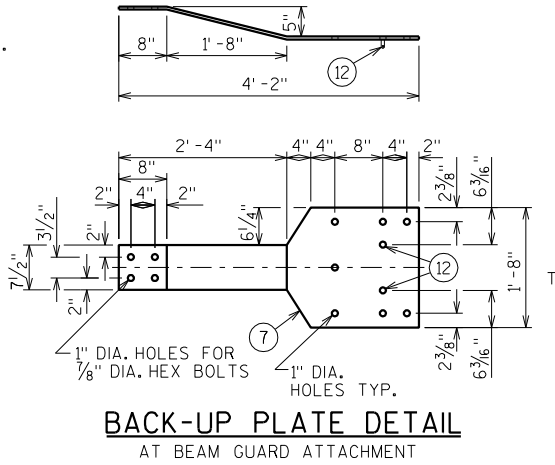
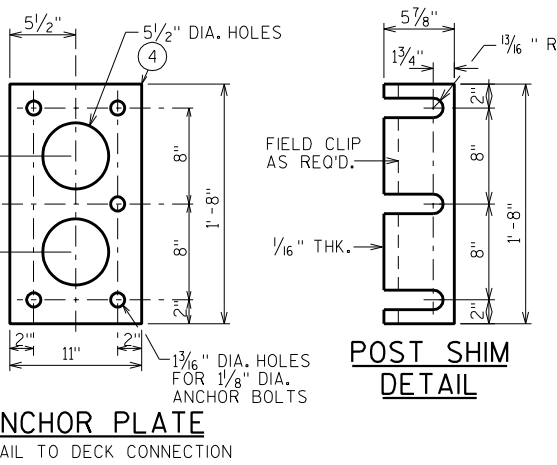


SECTION D-D

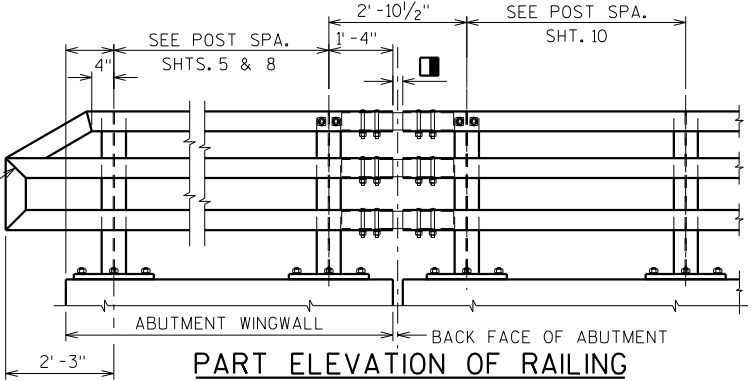
**GENERAL NOTES**

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

- 1/4" TO 3/4" OPENING AT A1 ABUTMENTS.
- ▲ TIE TO TOP MAT OF STEEL.
- \* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.



DETAIL AT END POST  
THRIE BEAM RAIL ATTACHMENT



ORIGINAL PLANS PREPARED BY  
**AYRES** 3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-48-54</b>			
DRAWN BY		CLP	PLANS CK'D. ZSS
<b>TUBULAR STEEL RAILING TYPE 'M'</b>			SHEET 12 OF 12

**270TH AVENUE COMPUTER EARTHWORK**

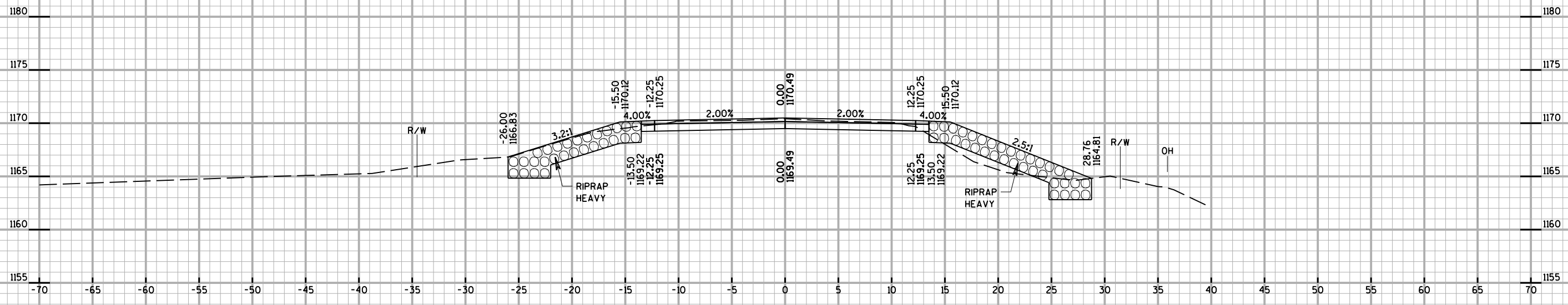
Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate  Note 3
		Cut	Fill	Cut  Note 1	Fill  Note 2	Expanded		
						Cut 1.00 Note 1	Fill 1.30	
9+35	--	23.4	0.0					
9+50	15	20.2	23.8	12	7	12	9	4
9+72.75	23	20.9	4.6	17	12	29	24	5
9+82.75	10	20.9	4.6	8	2	37	26	11
STRUCTURE B-48-54	--	--	--	--	--	--	--	--
10+17.25	--	16.6	0.0	--	--	--	--	--
10+28.25	11	16.6	0.0	7	0	44	26	18
10+50	22	8.8	23.3	10	9	54	39	16
10+67.25	17	9.8	21.4	6	14	60	57	3
10+75	8	9.8	21.4	3	6	63	65	-2
11+00	25	9.3	13.9	9	16	72	86	-14
11+25	25	11.5	7.8	10	10	81	99	-18
11+50	25	16.6	4.3	13	6	95	107	-12
11+75	25	21.8	8.4	18	6	112	114	-2
12+00	50	25.1	0.0	43	8	156	124	32
				156	96			

**50TH STREET COMPUTER EARTHWORK**

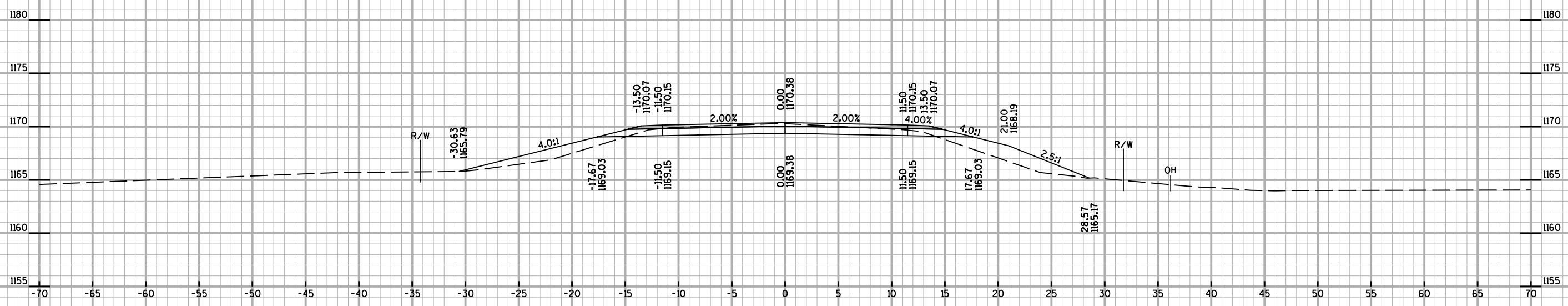
Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate  Note 3
		Cut	Fill	Cut  Note 1	Fill  Note 2	Expanded		
						Cut 1.00 Note 1	Fill 1.30	
20+13	--	21.1	0.0					
20+25	12	20.6	0.0	9	0	9	0	9
20+50	25	16.7	8.8	17	4	27	5	21
20+60	10	19.2	0.0	7	2	33	7	26
				33	6			

Note 1 - Cut	Cut includes existing asphalt pavement.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)

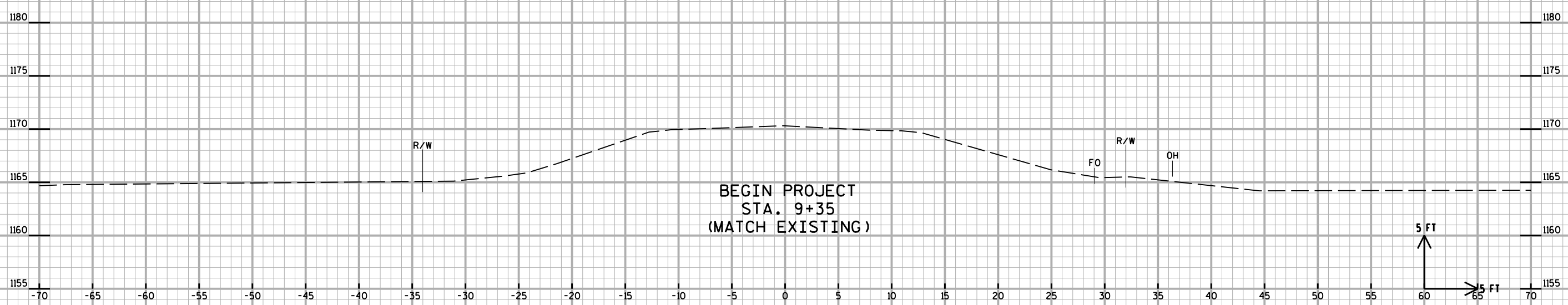
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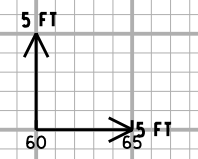
9+73



9+50

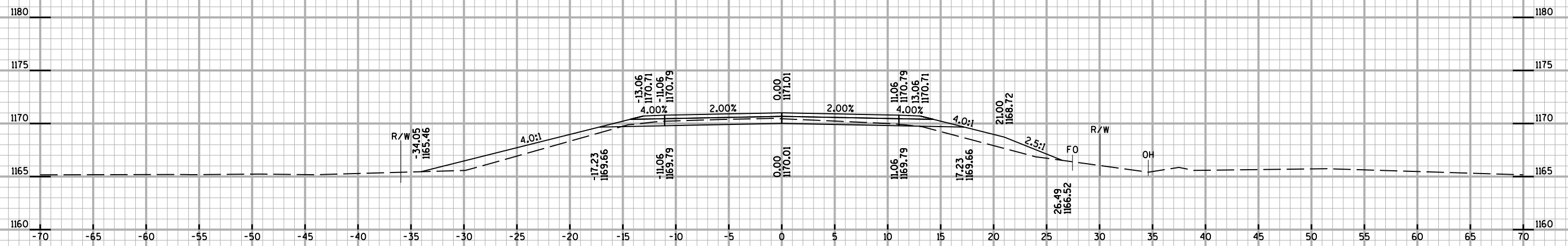


9+35

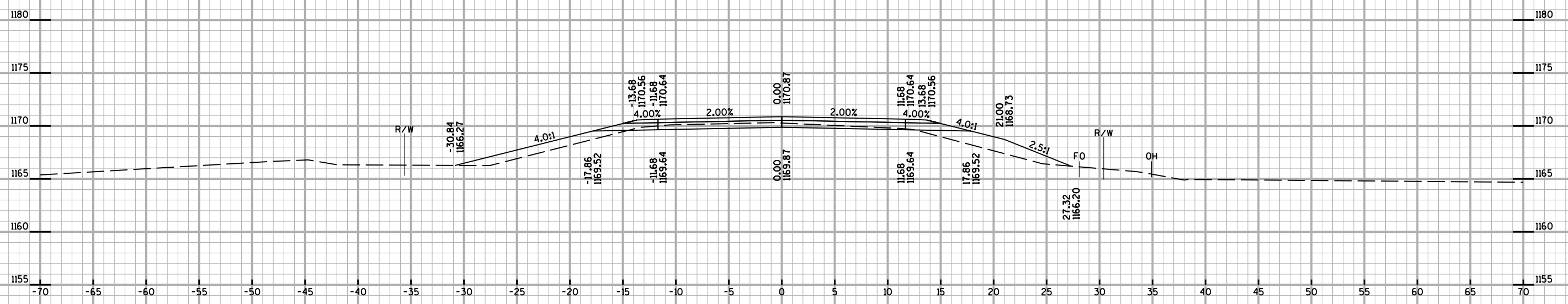


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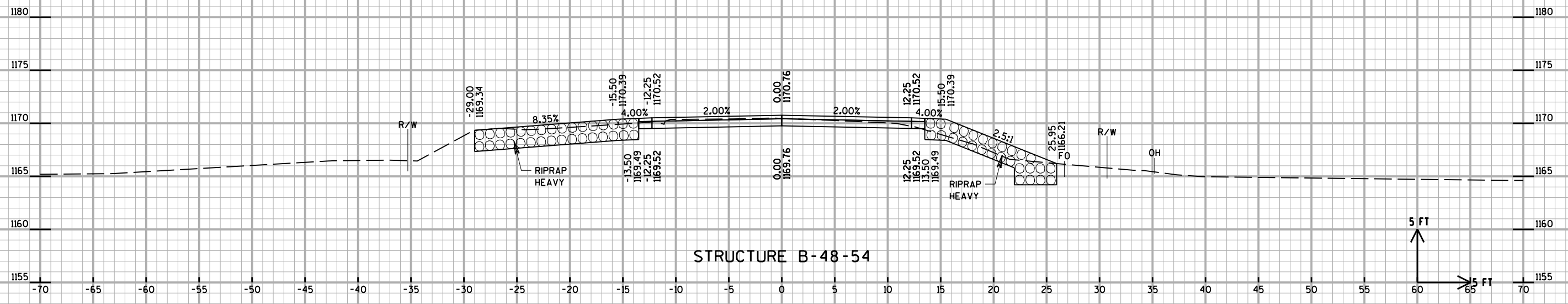
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10+75

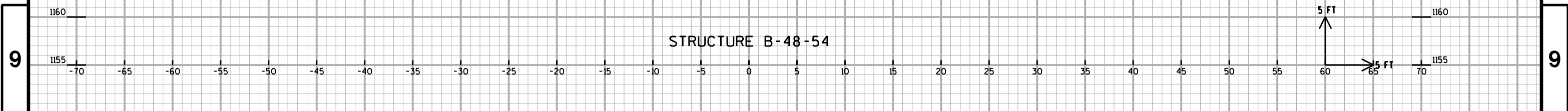
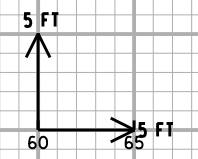


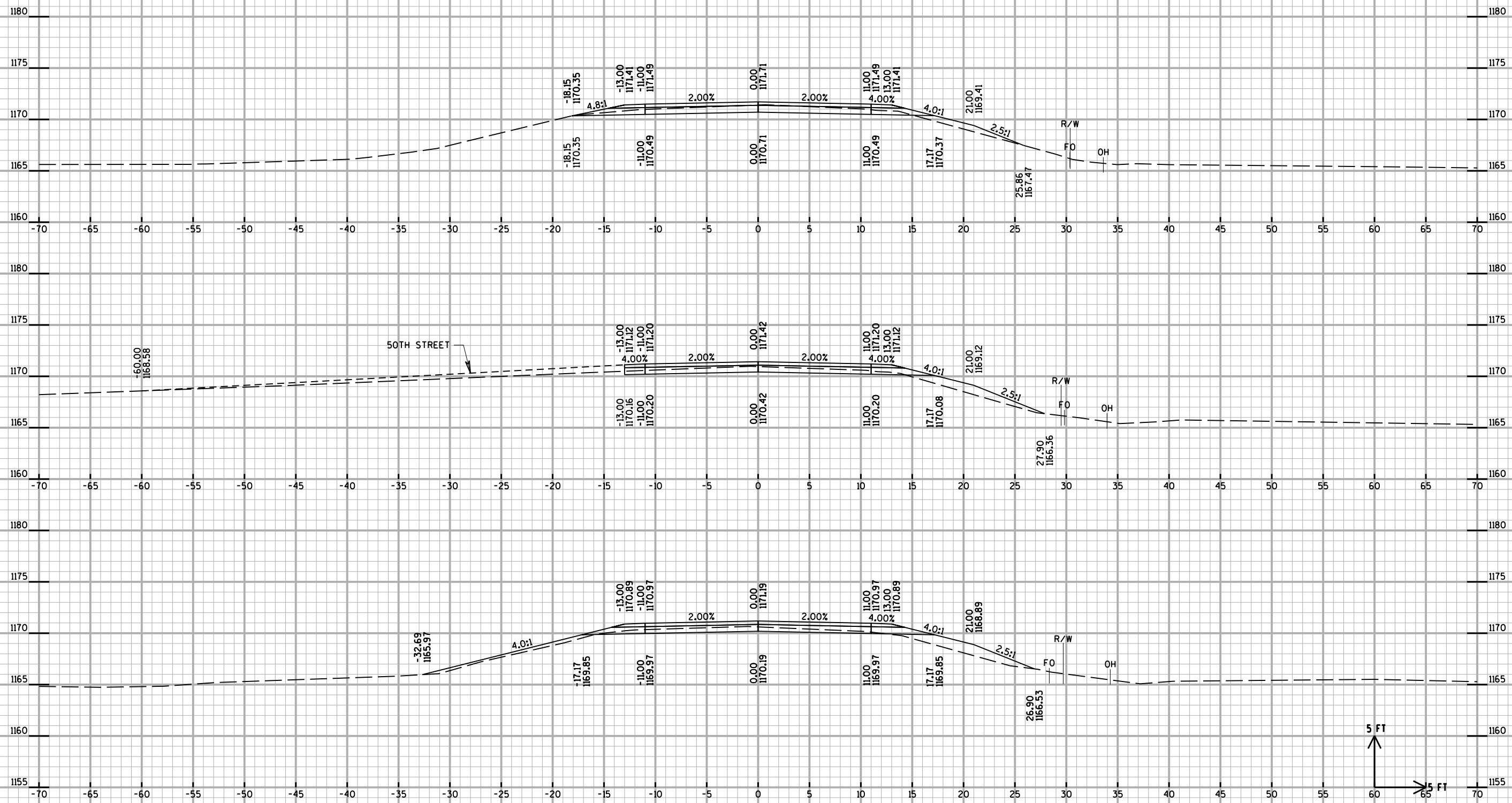
10+50



10+27

STRUCTURE B-48-54





50TH STREET

11+50

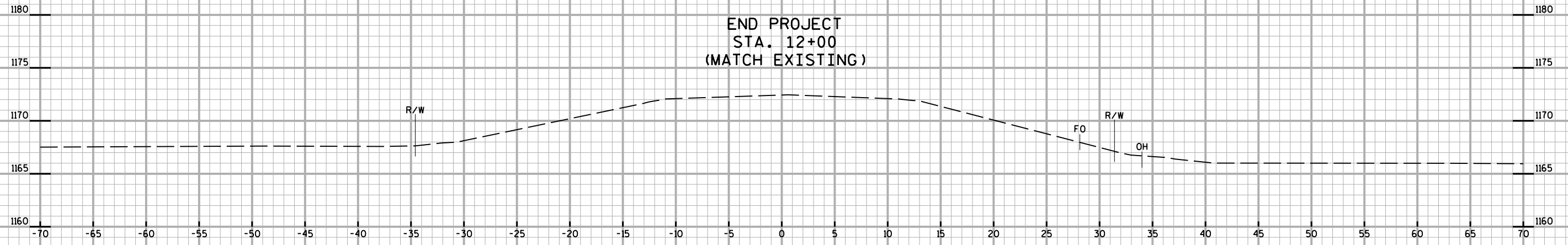
11+25

11+00

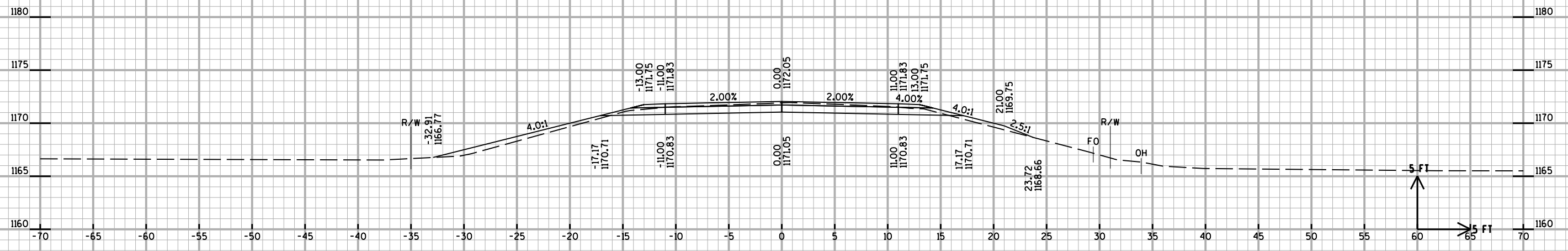
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END PROJECT  
STA. 12+00  
(MATCH EXISTING)

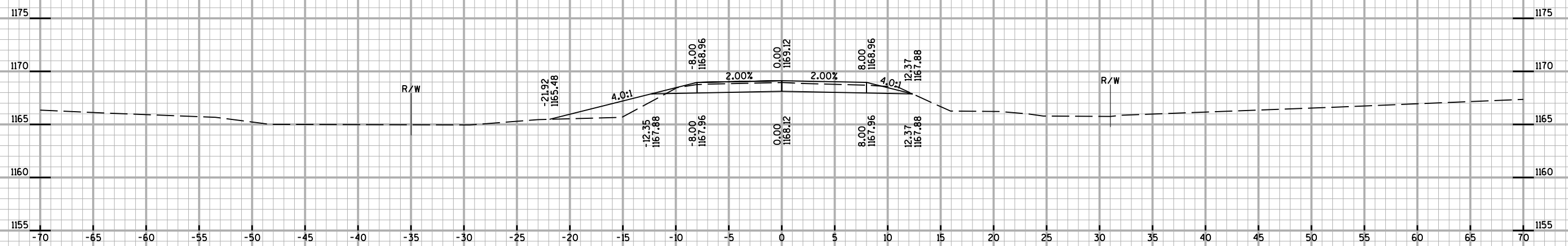


12+00

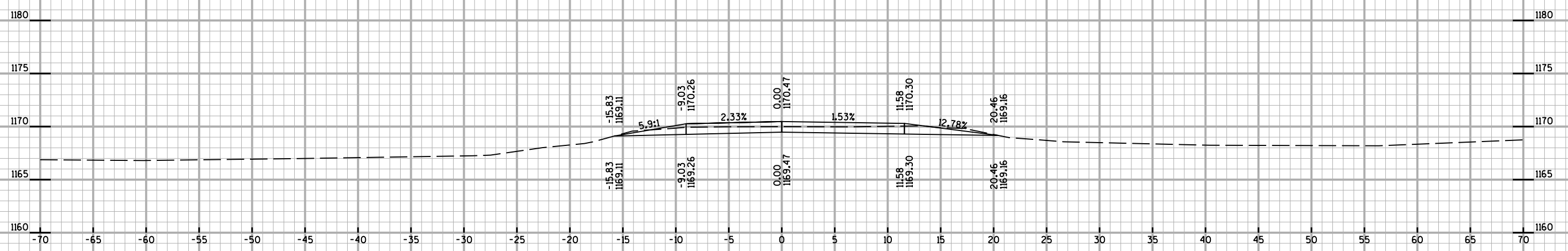


11+75

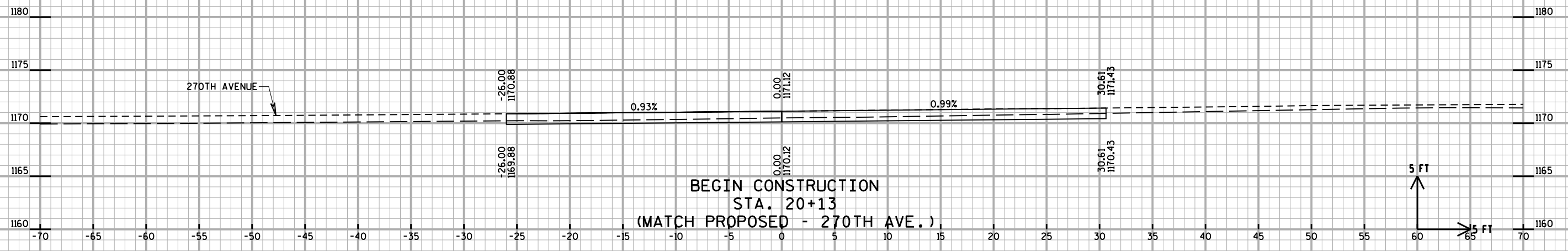
<b>9</b>	PROJECT NO: 8415-00-70	HWY: 270TH AVENUE	COUNTY: POLK	CROSS SECTIONS - 270TH AVENUE	SHEET	<b>E</b>
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20+50

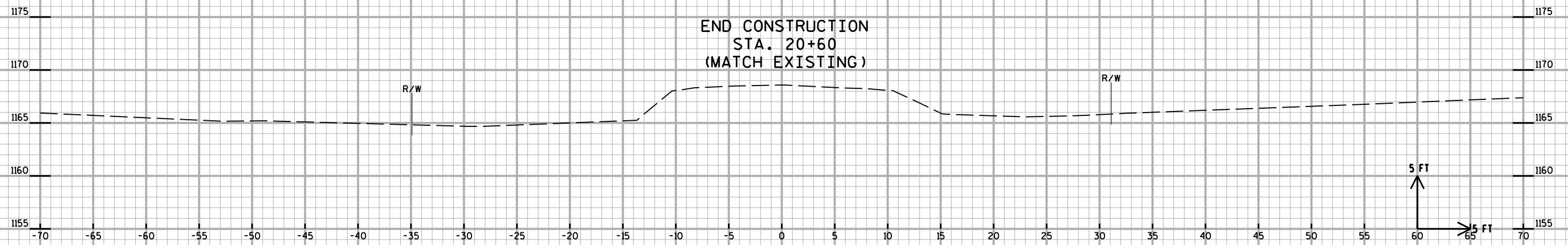


20+25



20+13

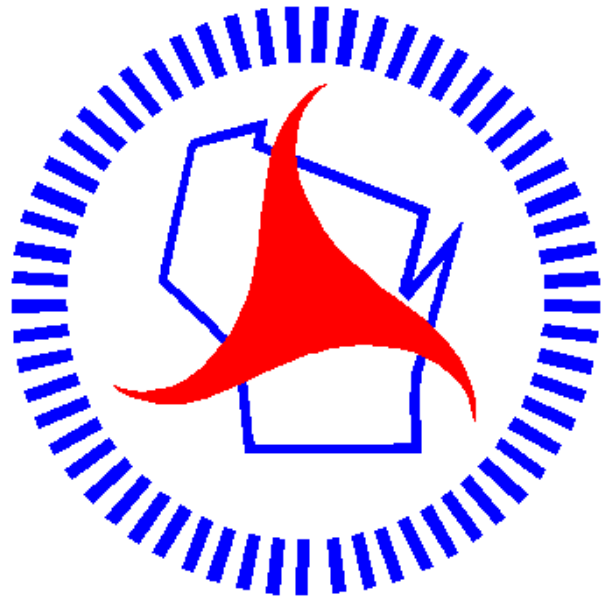




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# Notes



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