

SUP

DECEMBER 2021

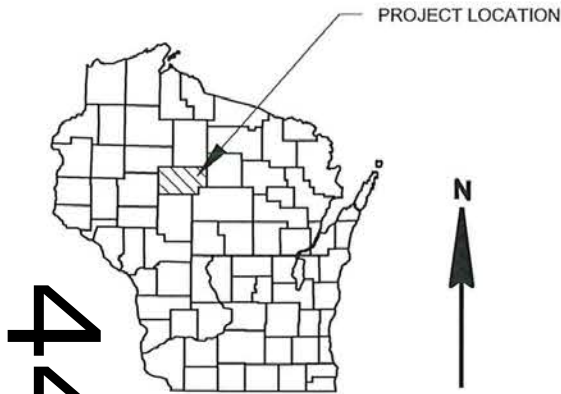
PROJECT ID:
WTH: N/A

8771-00-70

ORDER OF SHEETS

| | | |
|-------------|---|---|
| Section No. | 1 | Title |
| Section No. | 2 | Typical Sections and Details |
| Section No. | 3 | Estimate of Quantities |
| Section No. | 3 | Miscellaneous Quantities |
| Section No. | 4 | Right of Way Plan |
| Section No. | 5 | Plan and Profile (Includes Erosion Control) |
| Section No. | 6 | Standard Detail Drawings |
| Section No. | 7 | Sign Plates |
| Section No. | 8 | Structure Plans |
| Section No. | 9 | Computer Earthwork Data |
| Section No. | 9 | Cross Sections |

TOTAL SHEETS = 44



44

DESIGN DESIGNATION

| | | |
|-----------------|---|--------|
| A.A.D.T. (2022) | = | 340 |
| A.A.D.T. (2042) | = | 380 |
| D.H.V. | = | 100 |
| D.D. | = | 60/40 |
| T. | = | 16.0% |
| DESIGN SPEED | = | 30 MPH |
| ESALS | = | 87,600 |

CONVENTIONAL SYMBOLS

| PLAN | PROFILE |
|--------------------------------|---|
| CORPORATE LIMITS | GRADE LINE |
| PROPERTY LINE | ORIGINAL GROUND |
| LOT LINE | MARSH OR ROCK PROFILE (To be noted as such) |
| LIMITED HIGHWAY EASEMENT | SPECIAL DITCH |
| EXISTING RIGHT OF WAY | GRADE ELEVATION |
| PROPOSED OR NEW R/W LINE | CULVERT (Profile View) |
| SLOPE INTERCEPT | UTILITIES |
| REFERENCE LINE | ELECTRIC |
| EXISTING CULVERT | FIBER OPTIC |
| PROPOSED CULVERT (Box or Pipe) | GAS |
| COMBUSTIBLE FLUIDS | SANITARY SEWER |
| | STORM SEWER |
| | TELEPHONE |
| | WATER |
| WETLAND AREA | UTILITY PEDESTAL |
| | POWER POLE |
| WOODED OR SHRUB AREA | TELEPHONE POLE |

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

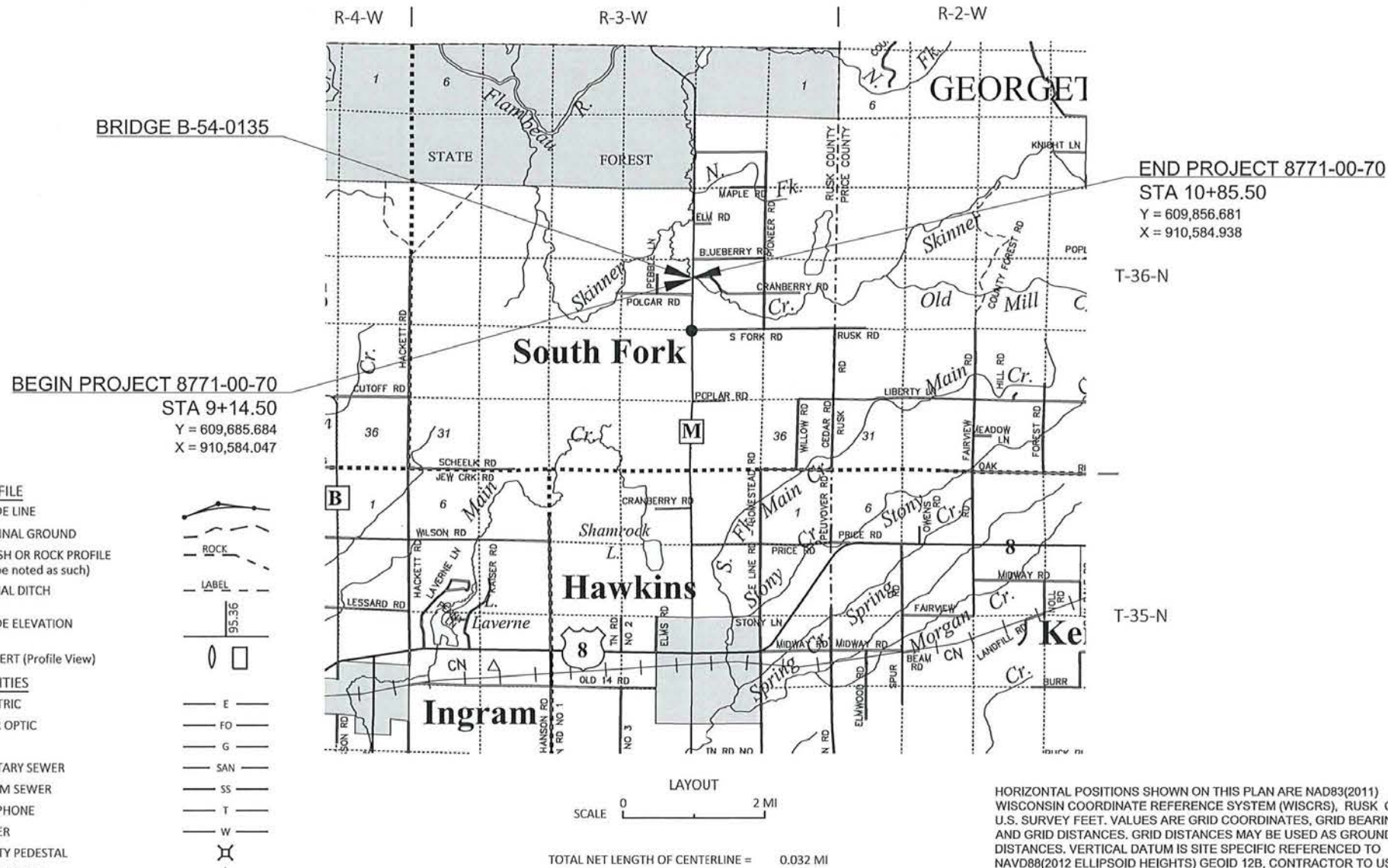
PLAN OF PROPOSED IMPROVEMENT

HAWKINS - NCL

SKINNER CREEK BRIDGE B-54-0135

CTH M
RUSK COUNTY

| |
|----------------------|
| STATE PROJECT NUMBER |
| 8771-00-70 |



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE NAD83(2011) WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), RUSK COUNTY, U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. VERTICAL DATUM IS SITE SPECIFIC REFERENCED TO NAVD83(2012 ELLIPSOID HEIGHTS) GEOID 12B, CONTRACTOR TO USE VERTICAL CONTROL AS PROVIDED ON PLAN. FIELD WORK PERFORMED AUGUST 2019

| STATE PROJECT | FEDERAL PROJECT | |
|---------------|-----------------|----------|
| | PROJECT | CONTRACT |
| 8771-00-70 | WISC 2022100 | 1 |
| | | |
| | | |

ACCEPTED FOR
COUNTY of RUSK

7/19/21
(Date) HIGHWAY COMMISSIONER

ORIGINAL PLANS PREPARED BY



11 E Marshall Street, Rice Lake WI 54868
(715) 234-1009 www.msa-ps.com
© MSA Professional Services, Inc.



7/16/2021

DATE: (Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

| | |
|---------------------|--------------------------------|
| PREPARED BY | MSA PROFESSIONAL SERVICES, INC |
| Surveyor | MSA PROFESSIONAL SERVICES, INC |
| Designer | MATTHEW VAN NATTA, PE |
| Project Manager | TOU YANG |
| Regional Examiner | TYLER RONGSTAND, PE |
| Regional Supervisor | |

APPROVED FOR THE DEPARTMENT
DATE: 7/21/2021
Digitally signed by Matthew Van Natta
Location: NWR Superior
(Signature)

E

STANDARD ABBREVIATIONS

| | | | | | |
|------------|------------------------------|----------|----------------------------|-------------|----------------------------|
| AC | ACRE | F/L | FLOW LINE | SALV | SALVAGED |
| AGG | AGGREGATE | FT | FOOT | SAN | SANITARY SEWER |
| < | ANGLE | GN | GRID NORTH | SECT | SECTION |
| ASPH | ASPHALTIC | HR | HANDICAP RAMP | SHLDR | SHOULDER |
| AC | ASPHALT CEMENT | HT | HEIGHT | SW | SIDEWALK |
| ADT | AVERAGE DAILY TRAFFIC | CWT | HUNDREDWEIGHT | S | SOUTH |
| B & B | BALLED AND BURLAPPED | HYD | HYDRANT | SB | SOUTHBOUND |
| BM | BENCH MARK | IN DIA | INCH DIAMETER | SPECS | SPECIFICATIONS |
| CB | CATCH BASIN | INL | INLET | SQ | SQUARE |
| OR C/L | CENTER LINE | ID | INSIDE DIAMETER | SF OR SQ FT | SQUARE FEET |
| C-C | CENTER TO CENTER | I | INTERSECTION ANGLE | SY | SQUARE YARD |
| CONC | CONCRETE | IE | INVERT ELEVATION | SSPRC | STORM SEWER |
| CO | COUNTY | IP | IRON PIPE OR PIN | | PIPE REINFORCED CONCRETE |
| CTH | COUNTY TRUNK HIGHWAY | JCT | JUNCTION | STD | STANDARD |
| CY | CUBIC YARD | L | LENGTH OF CURVE | SDD | STANDARD DETAIL DRAWINGS |
| CULV | CULVERT | LF | LINEAR FOOT | STH | STATE TRUNK HIGHWAYS |
| CP | CULVERT PIPE | LC | LONG CHORD OF CURVE | STA | STATION |
| CPRC | CULVERT PIPE | LCB | LONG CHORD BEARING | SS | STORM SEWER |
| | REINFORCED CONCRETE | LS | LUMP SUM | T | TANGENT |
| C & G | CURB AND GUTTER | MH | MANHOLE | TEL | TELEPHONE |
| D | DEGREE OF CURVE | N | NORTH | TEMP | TEMPORARY |
| DHV | DESIGN HOUR VOLUME | Y | NORTH GRID COORDINATE | TLE | TEMPORARY LIMITED EASEMENT |
| DIA OR I | DIAMETER | OE | OUTLET ELEVATION | T | TON |
| DIST | DISTRICT | OL | OUT LOT | TC | TOP OF CURB |
| DWY | DRIVEWAY | OD | OUTSIDE DIAMETER | TN | TOWN |
| E | EAST | OH | OVERHEAD LINES | TRANS | TRANSITION |
| X | EAST GRID COORDINATE | PAVT | PAVEMENT | T | TRUCKS (percent of) |
| EB | EASTBOUND | PLE | PERMANENT LIMITED EASEMENT | TYP | TYPICAL |
| ELEC | ELECTRIC | PC | POINT OF CURVATURE | UNCL | UNCLASSIFIED |
| EL OR ELEV | ELEVATION | PI | POINT OF INTERSECTION | USH | UNITED STATES HIGHWAY |
| EMB | EMBANKMENT | PT | POINT OF TANGENCY | VAR | VARIABLE |
| EW | ENDWALL | PCC | PORTLAND CEMENT CONCRETE | VERT | VERTICAL |
| ESALS | EQUIVALENT SINGLE AXLE LOADS | LB | POUND | VC | VERTICAL CURVE |
| | | PE | PRIVATE ENTRANCE | VOL | VOLUME |
| EXC | EXCAVATION | R OR RAD | RADIUS | WM | WATER MAIN |
| EBS | EXCAVATION BELOW SUBGRADE | RR | RAILROAD | WV | WATER VALVE |
| | | R | RANGE | W | WEST |
| EXIST | EXISTING | OR R/L | REFERENCE LINE | WB | WESTBOUND |
| EXP | EXPANSION | REQD | REQUIRED | YD | YARD |
| F-F | FACE TO FACE | RT | RIGHT | | |
| FERT | FERTILIZER | R / W | RIGHT-OF-WAY | | |
| FE | FIELD ENTRANCE | RD | ROAD | | |

UTILITIES

BURIED COMMUNICATIONS

CENTURYLINK
425 ELLINGSON AVENUE
P.O. BOX 78
HAWKINS, WI 54530
ATTN: BEN BAKER
PHONE: (715) 532-0023
ben.baker@centurylink.com

OVERHEAD ELECTRIC

JUMP RIVER ELECTRIC COOPERATIVE
1102 WEST 9TH STREET NORTH
P.O. BOX 99
LADYSMITH, WI 54848
ATTN: SAM HOWARD
PHONE: (715) 532-5524
showard@jrec.com

DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.
146 NORTH CENTRAL AVE
MARSHFIELD, WI 54449
ATTN: SEAN SPROMBERG, PE
PHONE: (715) 304-0451
sspromberg@msa-ps.com

COUNTY CONTACT

RUSK COUNTY HIGHWAY DEPARTMENT
N4711 HIGHWAY 27
LADYSMITH, WI 54848
ATTN: SCOTT R. EMCH, COMMISSIONER
PHONE: (715) 532-2634
semch@ruskcountywi.us

DNR CONTACT

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
1300 WEST CLAIREMONT AVENUE
EAU CLAIRE, WI 54701
ATTN: LEAH NICOL
PHONE: (715) 934-9014
leah.nicol@wisconsin.gov

RUNOFF COEFFICIENT TABLE

| | HYDROLOGIC SOIL GROUP | | | | | | | | | | | |
|-------------------------|-----------------------|-----|----------|-----------------------|-----|----------|-----------------------|-----|----------|-----------------------|-----|----------|
| | A | | | B | | | C | | | D | | |
| | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | |
| LAND USE: | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER |
| ROW CROPS | .08 | .16 | .22 | .12 | .20 | .27 | .15 | .24 | .33 | .19 | .28 | .38 |
| | .22 | .30 | .38 | .26 | .34 | .44 | .30 | .37 | .50 | .34 | .41 | .56 |
| MEDIAN STRIP-TURF | .19 | .20 | .24 | .19 | .22 | .26 | .20 | .23 | .30 | .20 | .25 | .30 |
| | .24 | .26 | .30 | .25 | .28 | .33 | .26 | .30 | .37 | .27 | .32 | .40 |
| SIDE SLOPE-TURF | | | .25 | | | .27 | | | .28 | | | .30 |
| | | | .32 | | | .34 | | | .36 | | | .38 |
| PAVEMENT: | | | | | | | | | | | | |
| ASPHALT | .70 - .95 | | | | | | | | | | | |
| CONCRETE | .80 - .95 | | | | | | | | | | | |
| BRICK | .70 - .80 | | | | | | | | | | | |
| DRIVES, WALKS | .75 - .85 | | | | | | | | | | | |
| ROOFS | .75 - .95 | | | | | | | | | | | |
| GRAVEL ROADS, SHOULDERS | .40 - .60 | | | | | | | | | | | |

TOTAL PROJECT AREA = 0.26 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.09 ACRES

SECTION 2 ORDER

GENERAL NOTES
TYPICAL SECTIONS

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

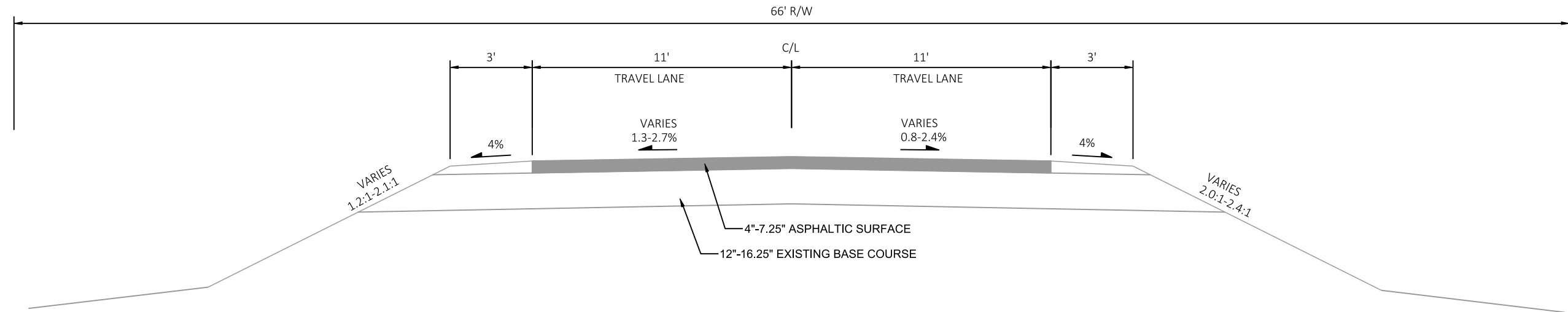
THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE 4" ASPHALTIC SURFACE SHALL CONSIST OF A 1 3/4" UPPER LAYER WITH NO. 4 (12.5 MM) NOMINAL SIZE AGGREGATE AND A 2 1/4" LOWER LAYER WITH NO. 3 (19.0 MM) NOMINAL SIZE AGGREGATE.

RIGHT OF WAY LOCATIONS ARE APPROXIMATE.

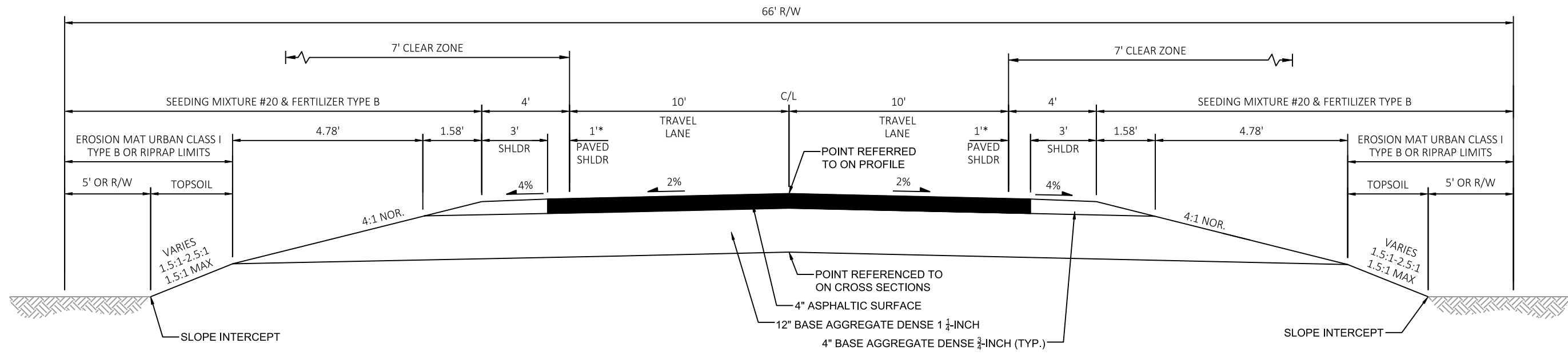
* - NOT A MEMBER OF DIGGERS HOTLINE





EXISTING TYPICAL SECTION

STA 9+14.5 - BRIDGE
BRIDGE - STA 10+85.5



PROPOSED TYPICAL SECTION

STA 9+14.5 - BRIDGE
BRIDGE - STA 10+85.5

* VARIES 1' TO 4'

Estimate Of Quantities

8771-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|----------|---|------|------------|------------|
| 0002 | 201.0105 | Clearing | STA | 2.000 | 2.000 |
| 0004 | 201.0205 | Grubbing | STA | 2.000 | 2.000 |
| 0006 | 203.0260 | Removing Structure Over Waterway Minimal Debris (structure) 01. B-54-0002 | EACH | 1.000 | 1.000 |
| 0008 | 205.0100 | Excavation Common | CY | 153.000 | 153.000 |
| 0010 | 206.1000 | Excavation for Structures Bridges (structure) 01. B-54-0135 | LS | 1.000 | 1.000 |
| 0012 | 210.1500 | Backfill Structure Type A | TON | 304.000 | 304.000 |
| 0014 | 213.0100 | Finishing Roadway (project) 01. 8771-00-70 | EACH | 1.000 | 1.000 |
| 0016 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 10.000 | 10.000 |
| 0018 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 240.000 | 240.000 |
| 0020 | 455.0605 | Tack Coat | GAL | 18.000 | 18.000 |
| 0022 | 465.0105 | Asphaltic Surface | TON | 68.000 | 68.000 |
| 0024 | 502.0100 | Concrete Masonry Bridges | CY | 178.000 | 178.000 |
| 0026 | 502.3200 | Protective Surface Treatment | SY | 229.000 | 229.000 |
| 0028 | 502.3210 | Pigmented Surface Sealer | SY | 98.000 | 98.000 |
| 0030 | 503.0137 | Prestressed Girder Type I 36W-Inch | LF | 288.000 | 288.000 |
| 0032 | 505.0400 | Bar Steel Reinforcement HS Structures | LB | 3,430.000 | 3,430.000 |
| 0034 | 505.0600 | Bar Steel Reinforcement HS Coated Structures | LB | 21,630.000 | 21,630.000 |
| 0036 | 506.2605 | Bearing Pads Elastomeric Non-Laminated | EACH | 8.000 | 8.000 |
| 0038 | 506.4000 | Steel Diaphragms (structure) 01. B-54-0135 | EACH | 3.000 | 3.000 |
| 0040 | 516.0500 | Rubberized Membrane Waterproofing | SY | 20.000 | 20.000 |
| 0042 | 550.0500 | Pile Points | EACH | 14.000 | 14.000 |
| 0044 | 550.2126 | Piling CIP Concrete 12 3/4 X 0.375-Inch | LF | 420.000 | 420.000 |
| 0046 | 606.0300 | Riprap Heavy | CY | 229.000 | 229.000 |
| 0048 | 612.0406 | Pipe Underdrain Wrapped 6-Inch | LF | 200.000 | 200.000 |
| 0050 | 614.0150 | Anchor Assemblies for Steel Plate Beam Guard | EACH | 4.000 | 4.000 |
| 0052 | 618.0100 | Maintenance And Repair of Haul Roads (project) 01. 8771-00-70 | EACH | 1.000 | 1.000 |
| 0054 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0056 | 624.0100 | Water | MGAL | 6.000 | 6.000 |
| 0058 | 625.0100 | Topsoil | SY | 125.000 | 125.000 |
| 0060 | 628.1504 | Silt Fence | LF | 300.000 | 300.000 |
| 0062 | 628.1520 | Silt Fence Maintenance | LF | 300.000 | 300.000 |
| 0064 | 628.1905 | Mobilizations Erosion Control | EACH | 3.000 | 3.000 |
| 0066 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 2.000 | 2.000 |
| 0068 | 628.2008 | Erosion Mat Urban Class I Type B | SY | 125.000 | 125.000 |
| 0070 | 628.6005 | Turbidity Barriers | SY | 153.000 | 153.000 |
| 0072 | 628.7504 | Temporary Ditch Checks | LF | 30.000 | 30.000 |
| 0074 | 628.7570 | Rock Bags | EACH | 40.000 | 40.000 |
| 0076 | 629.0210 | Fertilizer Type B | CWT | 0.470 | 0.470 |
| 0078 | 630.0120 | Seeding Mixture No. 20 | LB | 5.000 | 5.000 |
| 0080 | 630.0200 | Seeding Temporary | LB | 7.000 | 7.000 |
| 0082 | 630.0500 | Seed Water | MGAL | 6.000 | 6.000 |
| 0084 | 634.0612 | Posts Wood 4x6-Inch X 12-FT | EACH | 4.000 | 4.000 |
| 0086 | 637.2230 | Signs Type II Reflective F | SF | 12.000 | 12.000 |
| 0088 | 638.2602 | Removing Signs Type II | EACH | 4.000 | 4.000 |
| 0090 | 638.3000 | Removing Small Sign Supports | EACH | 4.000 | 4.000 |
| 0092 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0094 | 643.0420 | Traffic Control Barricades Type III | DAY | 2,025.000 | 2,025.000 |
| 0096 | 643.0705 | Traffic Control Warning Lights Type A | DAY | 3,000.000 | 3,000.000 |
| 0098 | 643.0900 | Traffic Control Signs | DAY | 1,500.000 | 1,500.000 |

Estimate Of Quantities

8771-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|----------|--|------|-----------|-----------|
| 0100 | 643.5000 | Traffic Control | EACH | 1.000 | 1.000 |
| 0102 | 645.0111 | Geotextile Type DF Schedule A | SY | 62.000 | 62.000 |
| 0104 | 645.0120 | Geotextile Type HR | SY | 361.000 | 361.000 |
| 0106 | 650.4500 | Construction Staking Subgrade | LF | 100.000 | 100.000 |
| 0108 | 650.5000 | Construction Staking Base | LF | 100.000 | 100.000 |
| 0110 | 650.6500 | Construction Staking Structure Layout (structure) 01. B-54-0135 | LS | 1.000 | 1.000 |
| 0112 | 650.9910 | Construction Staking Supplemental Control (project) 01. 8771-00-70 | LS | 1.000 | 1.000 |
| 0114 | 650.9920 | Construction Staking Slope Stakes | LF | 100.000 | 100.000 |
| 0116 | 690.0150 | Sawing Asphalt | LF | 66.000 | 66.000 |
| 0118 | 715.0502 | Incentive Strength Concrete Structures | DOL | 1,070.000 | 1,070.000 |
| 0120 | ASP.1T0A | On-the-Job Training Apprentice at \$5.00/HR | HRS | 300.000 | 300.000 |
| 0122 | ASP.1T0G | On-the-Job Training Graduate at \$5.00/HR | HRS | 300.000 | 300.000 |

| CLEARING AND GRUBBING | | | | |
|-----------------------|-----------|----------------------|-----|----------------------|
| | | 201.0105 CLEARING | | 201.0205 GRUBBING |
| STATION | - STATION | LOCATION | STA | STA |
| 9+14.5 | - 10+85.5 | RT & LT | 2 | 2 |
| TOTALS: | | | 2 | 2 |

| RIPRAP & GEOTEXTILE | | | | |
|---------------------|-----------|-----------------------------|----|-----------------------------------|
| | | 606.0300 RIPRAP HEAVY | | 645.0120 GEOTEXTILE TYPE HR |
| STATION | - STATION | LOCATION | CY | SY |
| 10+50 | - 10+84 | LT | 30 | 63 |
| TOTALS: | | | 30 | 63 |

| EARTHWORK SUMMARY | | | | | |
|---------------------------|--|-------------------------|---|---------------|----------------------|
| | | 205.0100 EXC. COMMON | SALVAGED/ UNUSABLE PAVEMENT MATERIAL | EXPANDED FILL | MASS ORDINATE +/- |
| LOCATION | | CY (1) | CY (2) | CY (3) | CY (4) |
| STA 9+14.5 - STA. 9+63.25 | | 80 | 16 | 41 | 39 |
| STA 10+36.75 - STA 10+85 | | 73 | 16 | 12 | 61 |
| TOTALS: | | 153 | | 53 | 100 |

| SILT FENCE | | | | |
|---------------|-----------|------------------------|-----|---------------------------------------|
| | | 628.1504 SILT FENCE | | 628.1520 SILT FENCE MAINTENANCE |
| STATION | - STATION | LOCATION | LF | LF |
| 9+14.5 | - 9+85 | LT | 72 | 72 |
| 9+14.5 | - 9+78 | RT | 68 | 68 |
| 10+25 | - 10+75 | LT | 55 | 55 |
| 10+25 | - 10+75 | RT | 55 | 55 |
| UNDISTRIBUTED | | | 50 | 50 |
| TOTALS: | | | 300 | 300 |

- (1) - IT IS ASSUMED CUT MATERIAL IS AVAILABLE FOR BACKFILL
- (2) - EXISTING ASPHALT IS ASSUMED TO BE UNUSABLE MATERIAL.
- (3) - FILL EXPANSION 30%
- (4) - THE MASS ORDINATE + OR - QUANTITY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THAT DIVISION. MINUS QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

| BASE AGGREGATE | | | | |
|----------------|-----------|--|--|-------------------|
| | | 305.0110 BASE AGGREGATE DENSE 3/4-INCH | 305.0120 BASE AGGREGATE DENSE 1 1/4-INCH | 624.0100 WATER |
| STATION | - STATION | TON | TON | MGAL |
| 9+28 | - 9+74 | 5 | 120 | 3 |
| 10+26 | - 10+72 | 5 | 120 | 3 |
| TOTALS: | | 10 | 240 | 6 |

| TURBIDITY BARRIERS | | |
|--------------------|----------|-----------------------------------|
| | | 628.6005 TURBIDITY BARRIERS |
| STATION | LOCATION | SY |
| 9+85 | LT & RT | 64 |
| 10+21 | LT & RT | 69 |
| Undistributed | | 20 |
| TOTAL: | | 153 |

| TACK COAT & ASPHALTIC SURFACE | | | |
|-------------------------------|------------|-----------------------|----------------------------------|
| | | 455.0605 TACK COAT | 465.0105 ASPHALTIC SURFACE |
| STATION | - STATION | GAL | TON |
| 9+14.50 | - 9+64.50 | 9 | 33 |
| 10+35.50 | - 10+85.50 | 9 | 35 |
| TOTALS: | | 18 | 68 |

| EROSION CONTROL | | | | | | | | | | |
|-----------------|------------|---------------------|--|--|--------------------------|----------------------------------|---------------------------------------|----------------------------------|---------------------------|------|
| | | 625.0100 TOPSOIL | 628.2008 EROSION MAT URBAN CLASS I TYPE B | 628.7504 TEMPORARY DITCH CHECKS | 628.7570 ROCK BAGS | 629.0210 FERTILIZER TYPE B | 630.0120 SEEDING MIXTURE NO. 20 | 630.0120 SEEDING TEMPORARY | 630.0500 SEED WATER | |
| STATION | - STATION | LOCATION | SY | SY | LF | EA | CWT | LB | LB | MGAL |
| 9+14.5 | - 9+49.25 | RT | 55 | 55 | 10 | 10 | 0.05 | 1 | 2 | 2 |
| 9+14.5 | - 9+49.25 | LT | 40 | 40 | 10 | 10 | 0.05 | 1 | 2 | 2 |
| 10+50.75 | - 10+68 | RT | 20 | 20 | 10 | 10 | 0.02 | 1 | 1 | 1 |
| 10+50.75 | - 10+85.50 | LT | - | - | - | 10 | - | - | - | - |
| UNDISTRIBUTED | | | 10 | 10 | - | - | 0.35 | 2 | 2 | 1 |
| TOTALS: | | | 125 | 125 | 30 | 40 | 0.47 | 5 | 7 | 6 |

SIGNING

| STATION | LOCATION | SIGN CODE | SIZE | 637.2230 | 634.0612 | 638.2602 | 638.3000 | COMMENTS |
|---------|----------|-----------|---------|-------------------------------|-----------------|-----------------------------|-----------------------------------|------------------------|
| | | | | SIGNS TYPE II REFLECTIVE F SF | WOOD POSTS EACH | REMOVING SIGNS TYPE II EACH | REMOVING SMALL SIGN SUPPORTS EACH | |
| 9+64.5 | LT | W5-52L | 12"x36" | 3 | 1 | - | - | OBJECT MARKER |
| 9+70 | RT | - | - | - | - | 1 | 1 | EXISTING OBJECT MARKER |
| 9+64.5 | RT | W5-52R | 12"x36" | 3 | 1 | - | - | OBJECT MARKER |
| 9+70 | LT | - | - | - | - | 1 | 1 | EXISTING OBJECT MARKER |
| 10+35.5 | LT | W5-52R | 12"x36" | 3 | 1 | - | - | OBJECT MARKER |
| 10+30.5 | RT | - | - | - | - | 1 | 1 | EXISTING OBJECT MARKER |
| 10+35.5 | RT | W5-52L | 12"x36" | 3 | 1 | - | - | OBJECT MARKER |
| 10+30.5 | LT | - | - | - | - | 1 | 1 | EXISTING OBJECT MARKER |
| TOTALS: | | | | 12 | 4 | 4 | 4 | |

SAWING ASPHALT

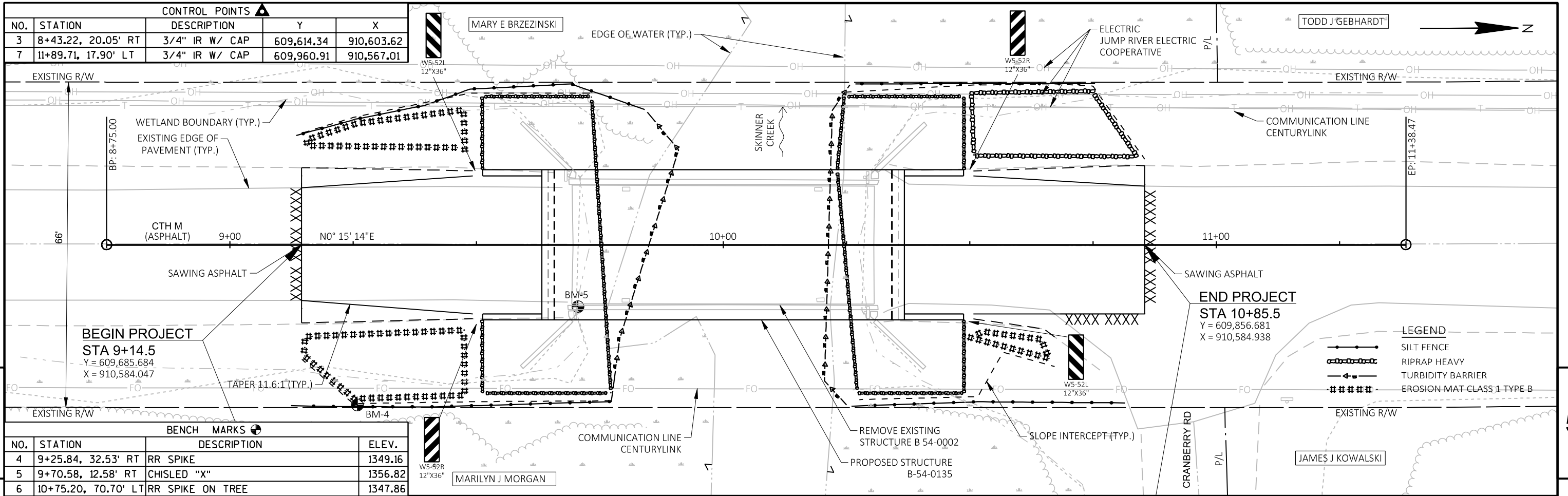
| 690.0150 | |
|----------------|----|
| SAWING ASPHALT | |
| STATION | LF |
| 9+14.5 | 22 |
| 10+85.5 | 44 |
| TOTAL: | 66 |

TRAFFIC CONTROL ITEMS

| LOCATION | DAYS | 643.0420 | 643.0705 | 643.0900 |
|----------------------|------|--|--|--|
| | | TRAFFIC CONTROL BARRICADES TYPE III EACH | TRAFFIC CONTROL BARRICADES TYPE III DAYS | TRAFFIC CONTROL WARNING LIGHTS TYPE A EACH |
| POLGAR RD | 75 | 2 | 150 | 4 |
| BEGINNING OF PROJECT | 75 | 7 | 525 | 10 |
| END OF PROJECT | 75 | 7 | 525 | 10 |
| CRANBERRY RD | 75 | 7 | 525 | 10 |
| BLUEBERRY RD | 75 | 2 | 150 | 4 |
| UNDISTRUBUTED | 75 | 2 | 150 | 2 |
| TOTALS: | | | 2,025 | 3,000 |

CONSTRUCTION STAKING

| STATION | - | STATION | 650.4500 | 650.5000 | 650.9920 |
|---------|---|---------|-------------|----------|-----------------|
| | | | SUBGRADE LF | BASE LF | SLOPE STAKES LF |
| 9+14.5 | - | 9+64.5 | 50 | 50 | 50 |
| 10+35.5 | - | 10+85.5 | 50 | 50 | 50 |
| TOTALS: | | | 100 | 100 | 100 |



| CONTROL POINTS | | | | |
|----------------|---------------------|----------------|------------|------------|
| NO. | STATION | DESCRIPTION | Y | X |
| 3 | 8+43.22, 20.05' RT | 3/4" IR W/ CAP | 609,614.34 | 910,603.62 |
| 7 | 11+89.71, 17.90' LT | 3/4" IR W/ CAP | 609,960.91 | 910,567.01 |

| BENCH MARKS | | | |
|-------------|---------------------|------------------|---------|
| NO. | STATION | DESCRIPTION | ELEV. |
| 4 | 9+25.84, 32.53' RT | RR SPIKE | 1349.16 |
| 5 | 9+70.58, 12.58' RT | CHISLED "X" | 1356.82 |
| 6 | 10+75.20, 70.70' LT | RR SPIKE ON TREE | 1347.86 |



PROPOSED STRUCTURE
 STA 10+00
 SINGLE SPAN PRESTRESSED CONCRETE GIRDER
 28.0 FT CLEAR ROADWAY WIDTH
 73.5 FT OVERALL LENGTH
 NO SKEW

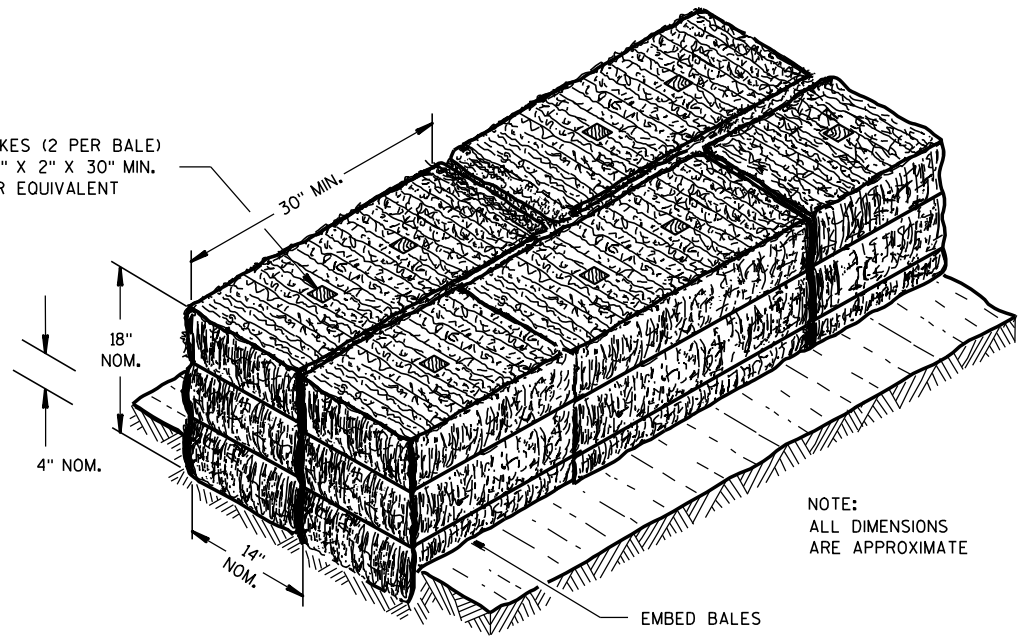
REMOVE EXISTING STRUCTURE
 STA 10+00
 SINGLE SPAN STEEL DECK GIRDER
 24.0 FT CLEAR ROADWAY WIDTH
 61.5 FT OVERALL LENGTH
 NO SKEW

EXISTING HIGH WATER 100 YEAR: 1349.58
 PROPOSED HIGH WATER 100 YEAR: 1349.46
 OBSERVED WATER ELEVATION: 1344.27
 STREAMBED ELEVATION: 1342.98

Standard Detail Drawing List

| | |
|-----------|---|
| 08E08-03 | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06 | SILT FENCE |
| 08E11-02 | TURBIDITY BARRIER |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 15C02-08A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-08B | BARRICADES AND SIGNS FOR VARIOUS CLOSURES |
| 15C03-05 | BARRICADES AND SIGNS FOR SIDEROAD CLOSURES |
| 15C06-09 | SIGNING & MARKING FOR TWO LANE BRIDGES |
| 15C11-09B | CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS |
| 15D38-02A | TEMPORARY TRAFFIC CONTROL SIGN MOUNTING |
| 15D38-02B | ATTACHMENT OF SIGNS TO POSTS |

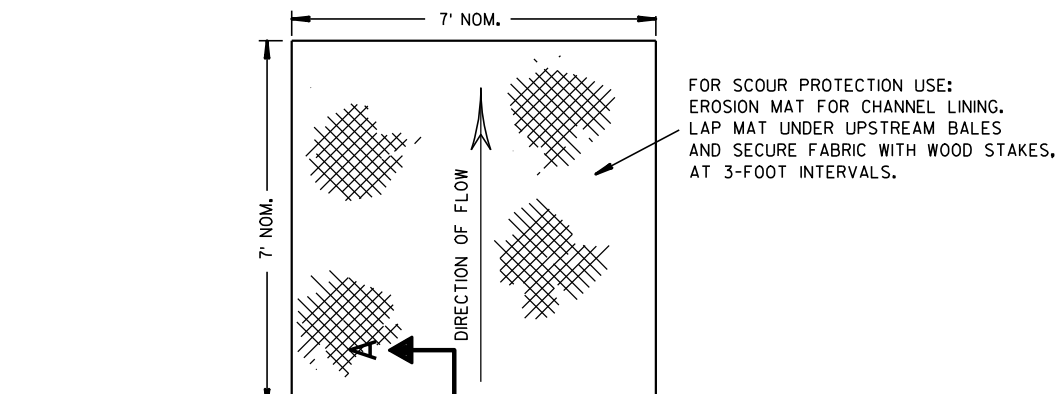
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



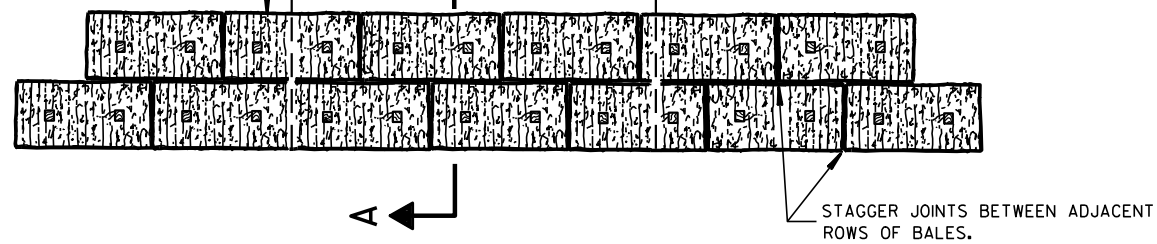
NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

EMBED BALES

SECTION A-A

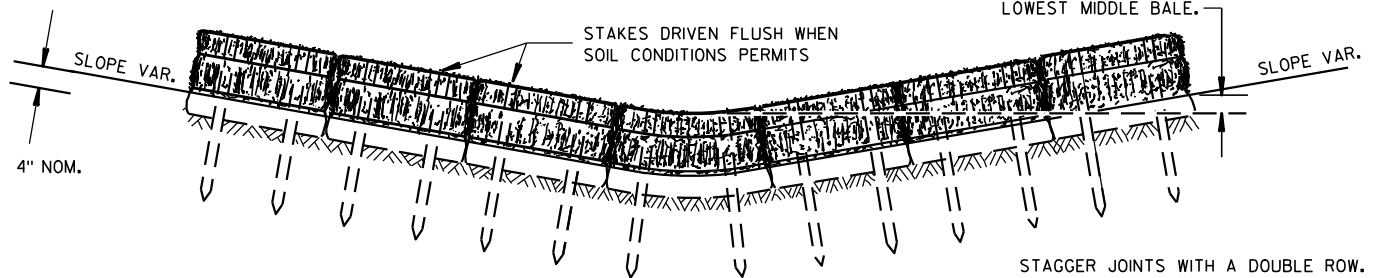


FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.



PLAN VIEW

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



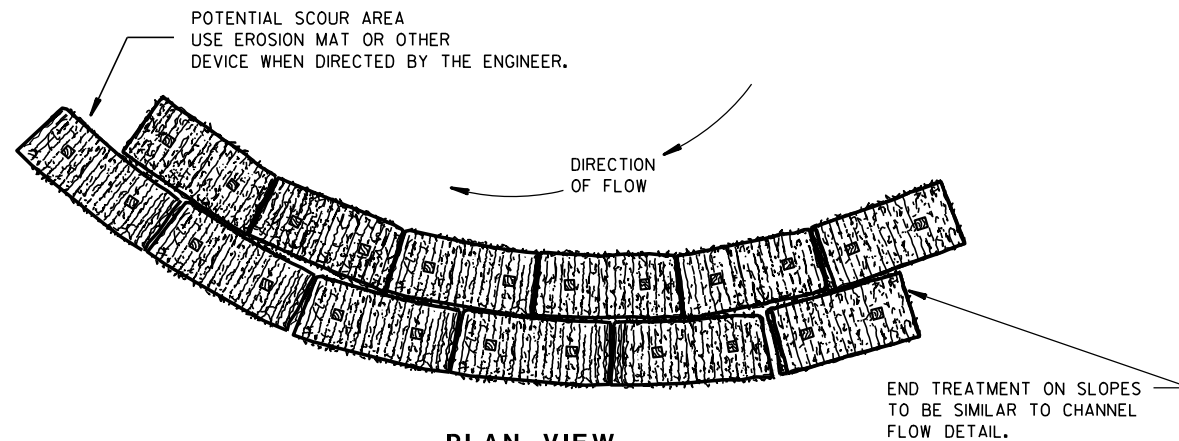
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

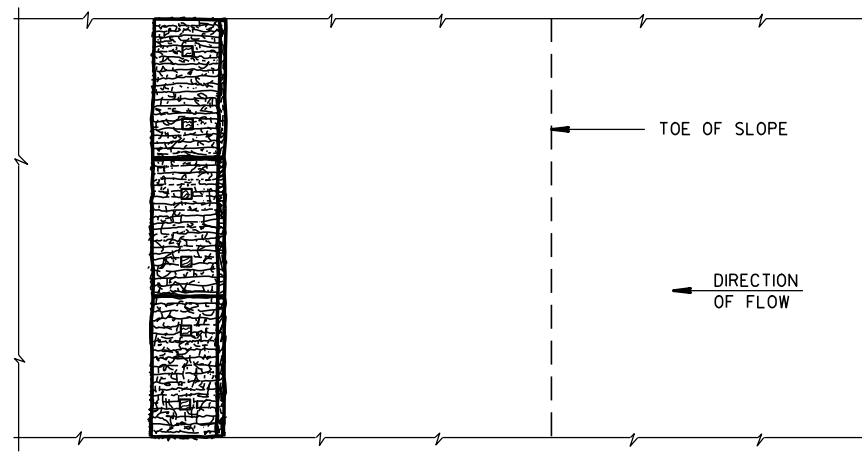
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

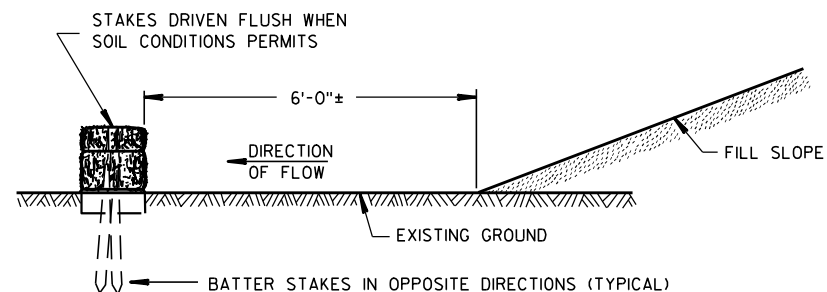


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

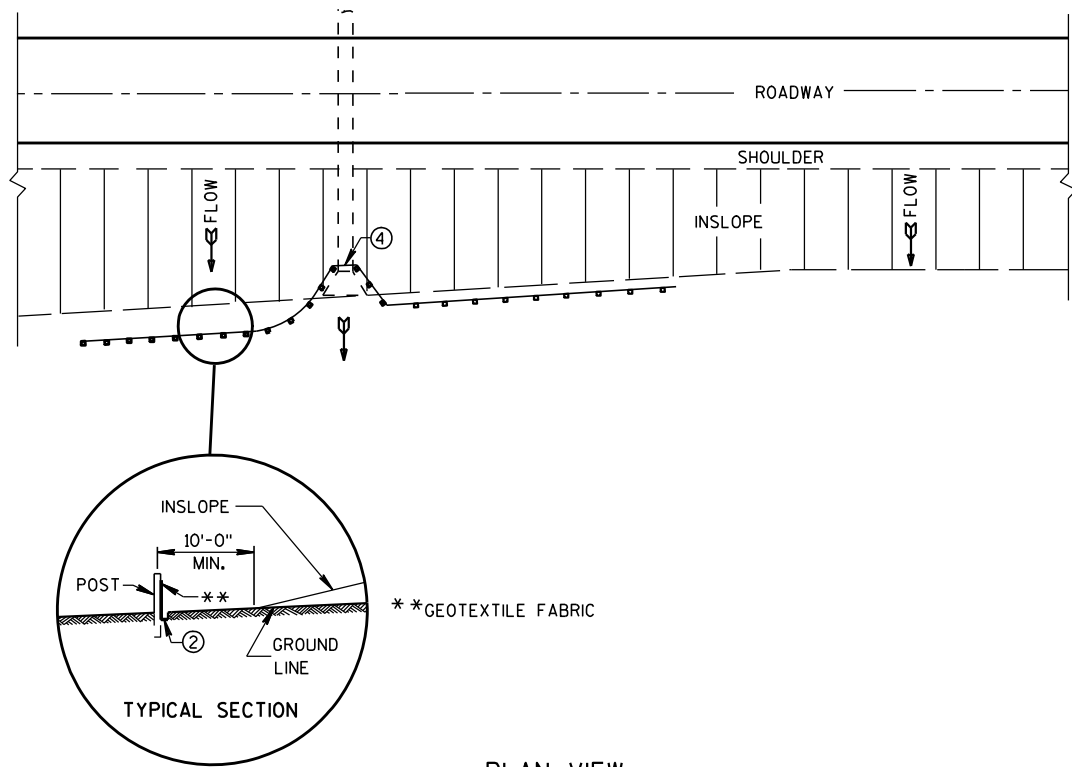
WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

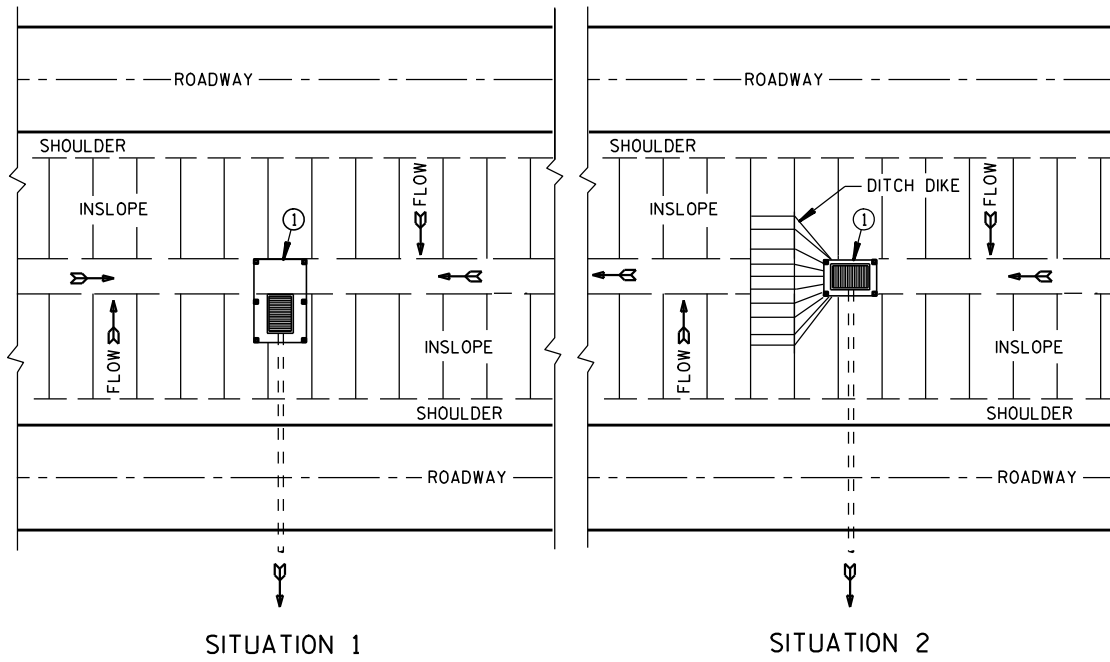
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
 6/04/02 /S/ Beth Canestra
 DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
 FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

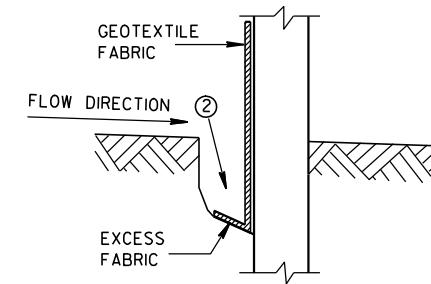


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

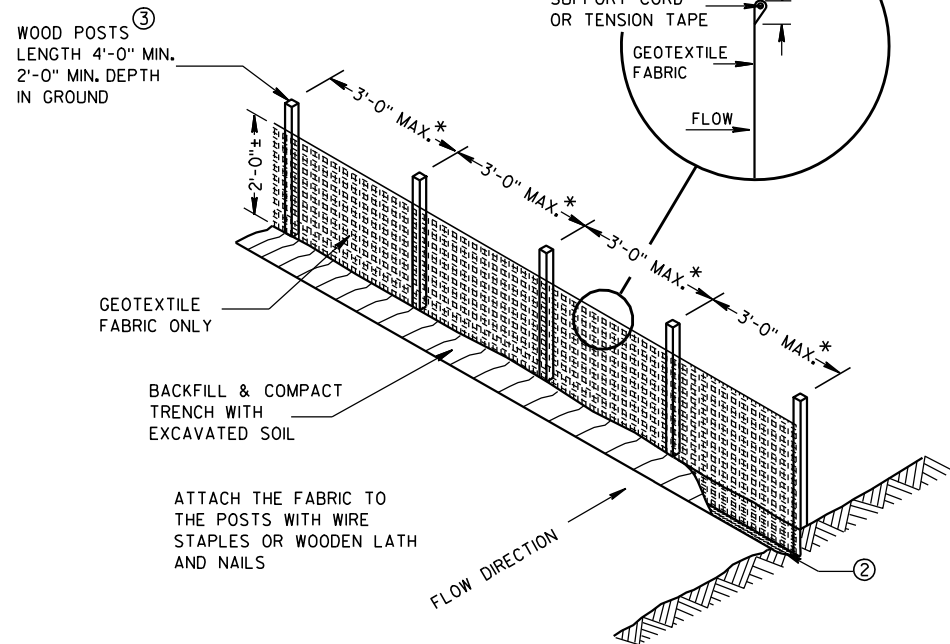
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



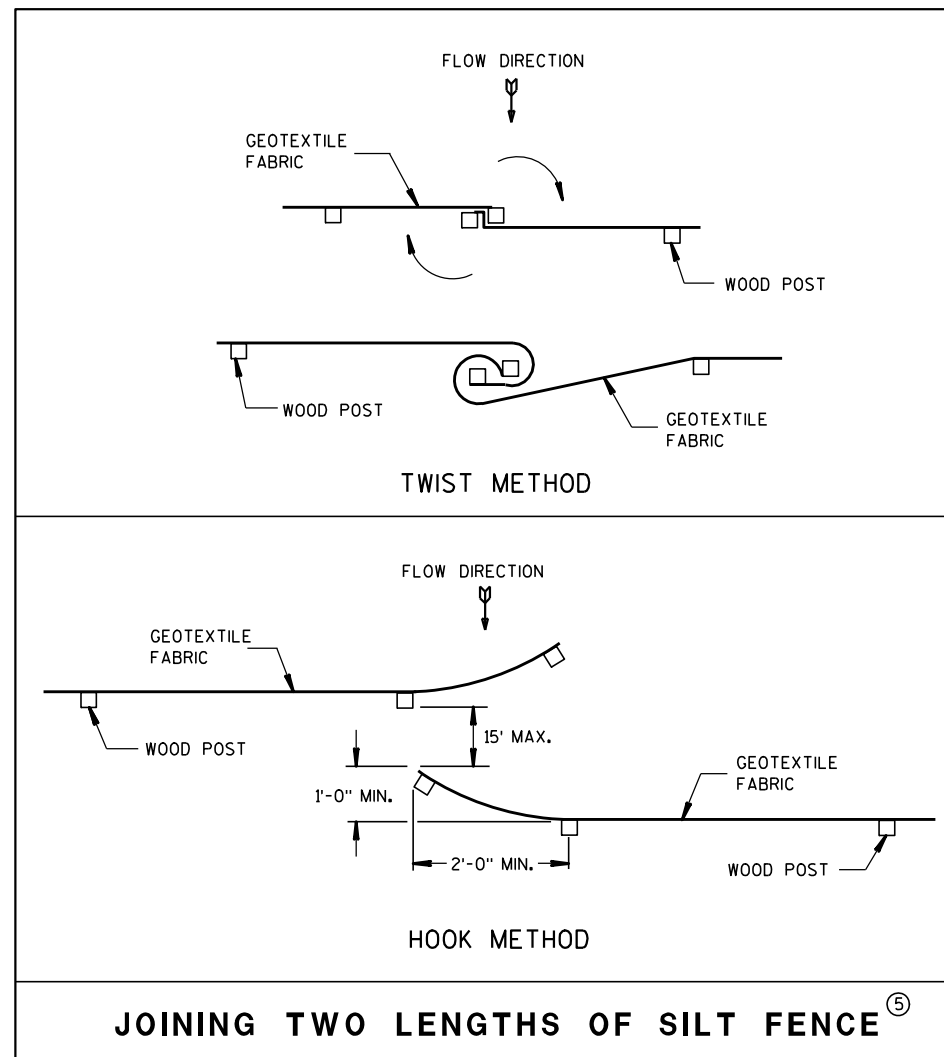
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

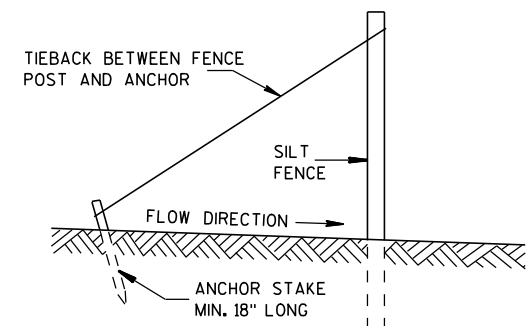


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

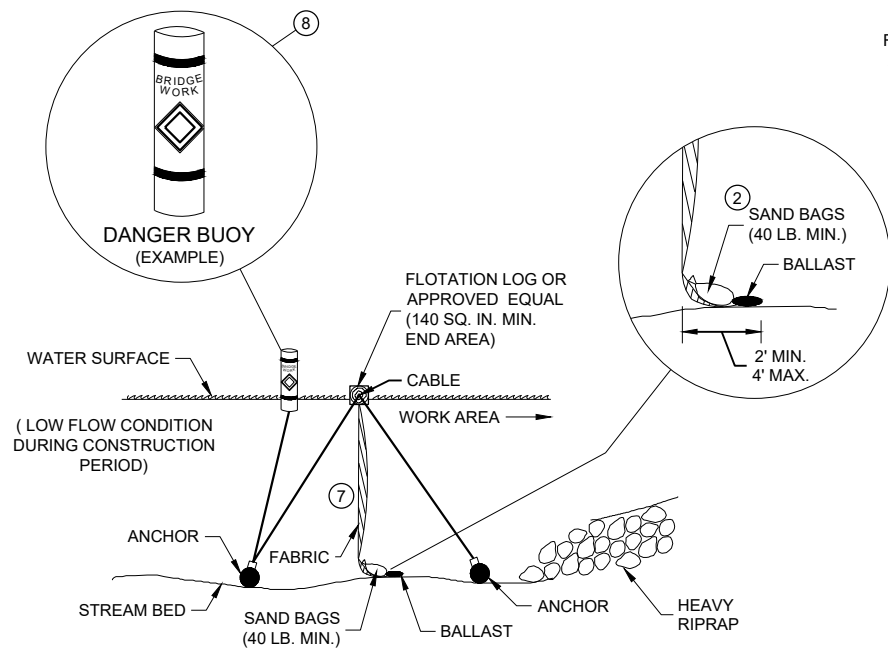


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

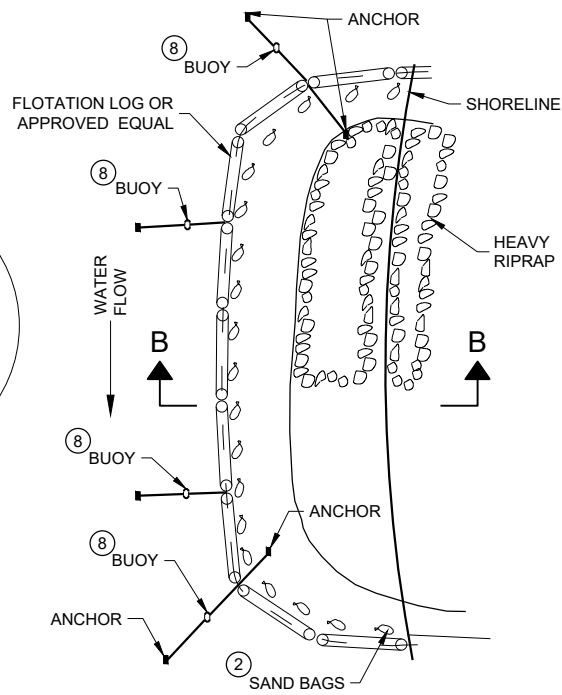
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

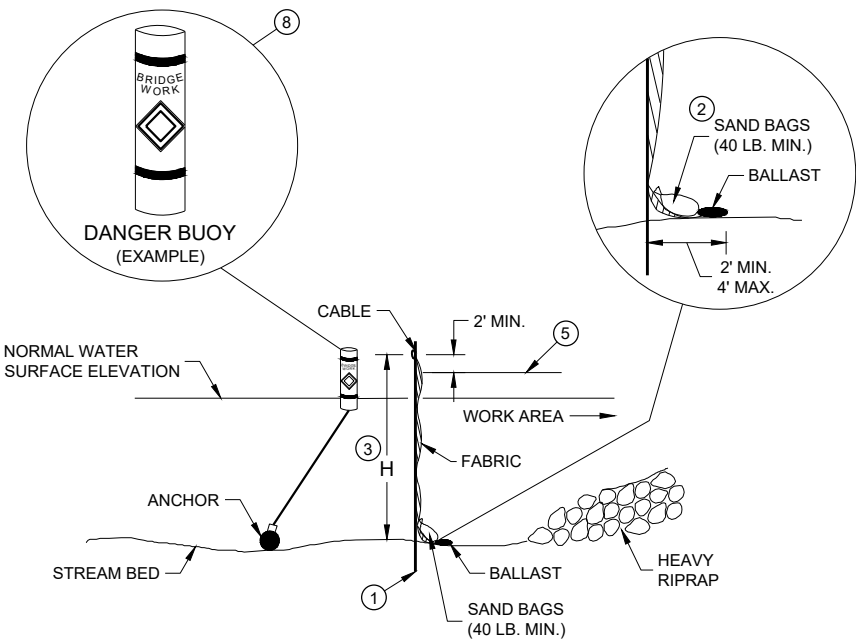


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

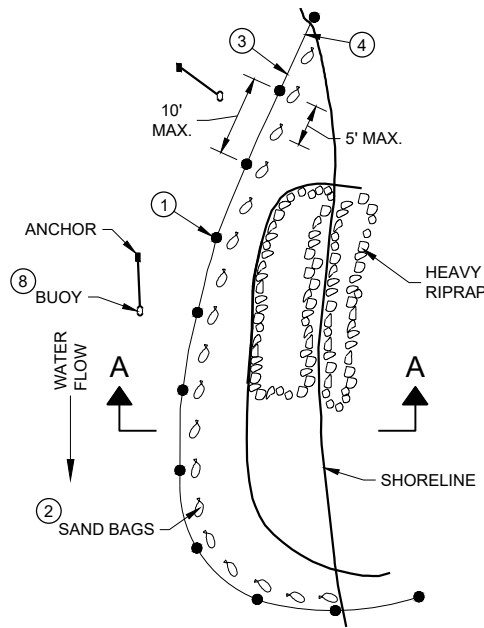


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

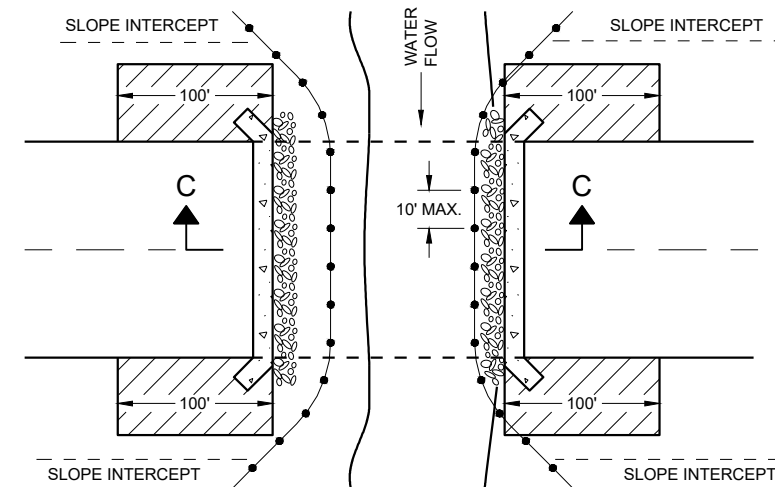
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

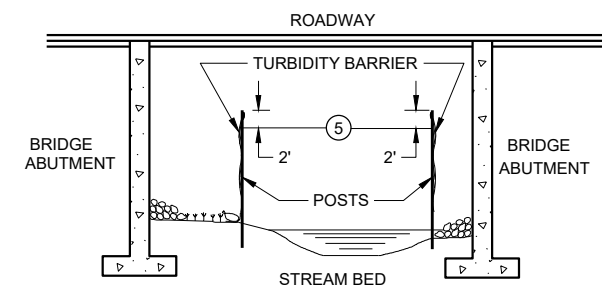
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

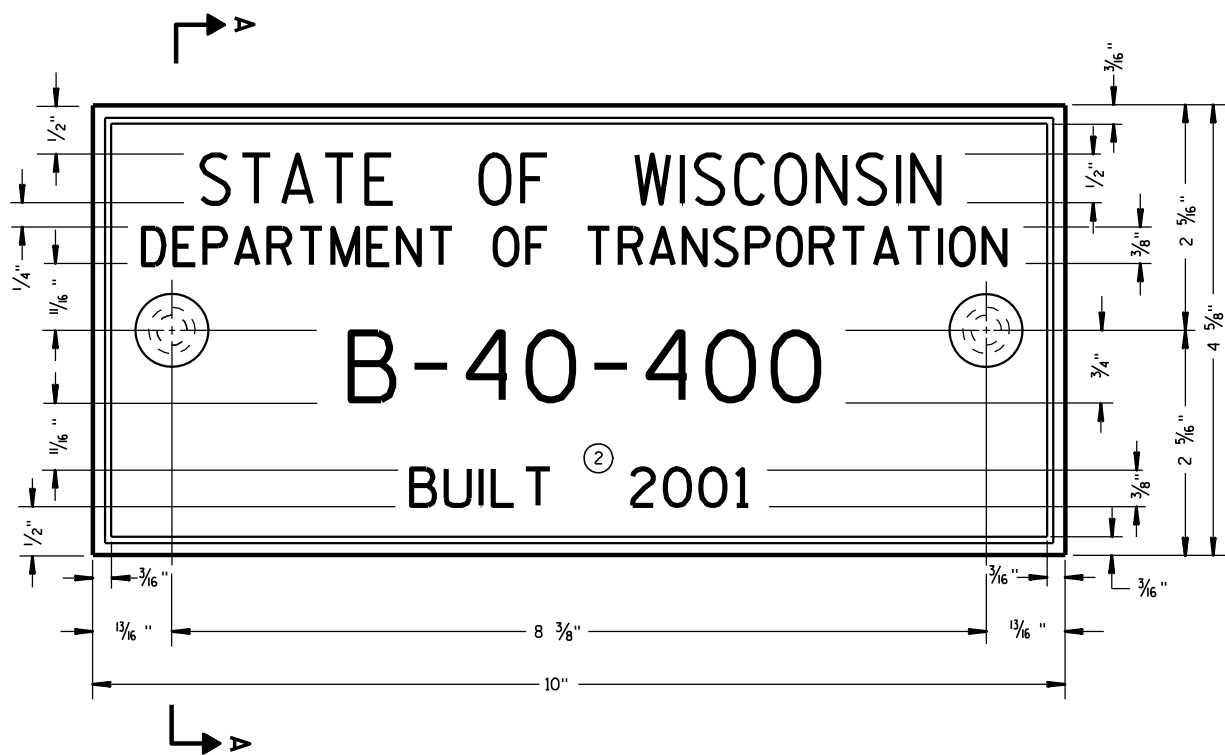
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



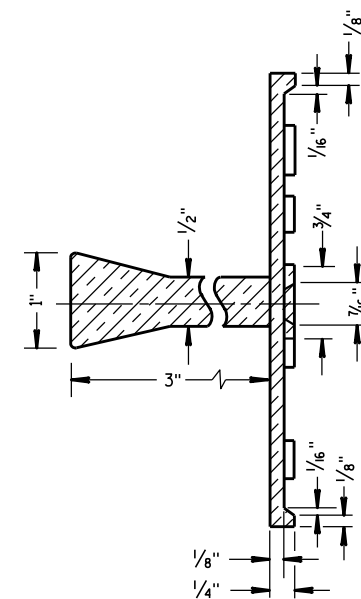
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

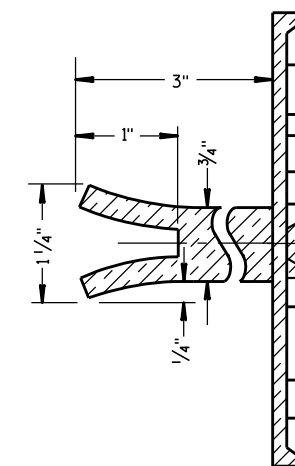
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

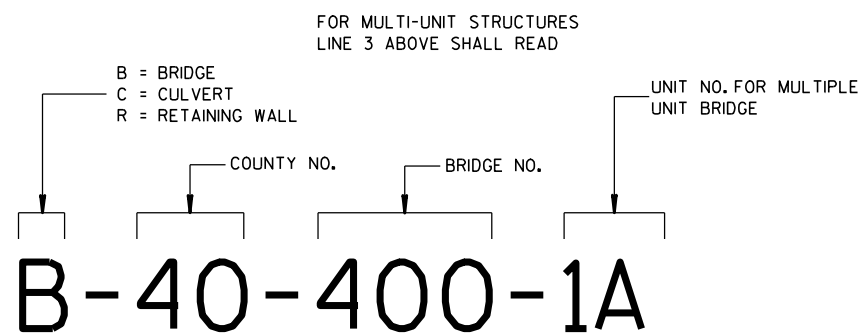


SECTION A-A

SPREAD OPEN SO THE TOP OF LUG IS 1 1/4" WIDE

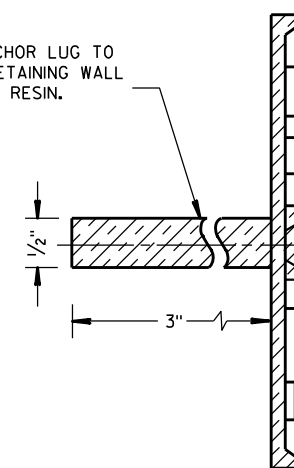


ALTERNATE LUG



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

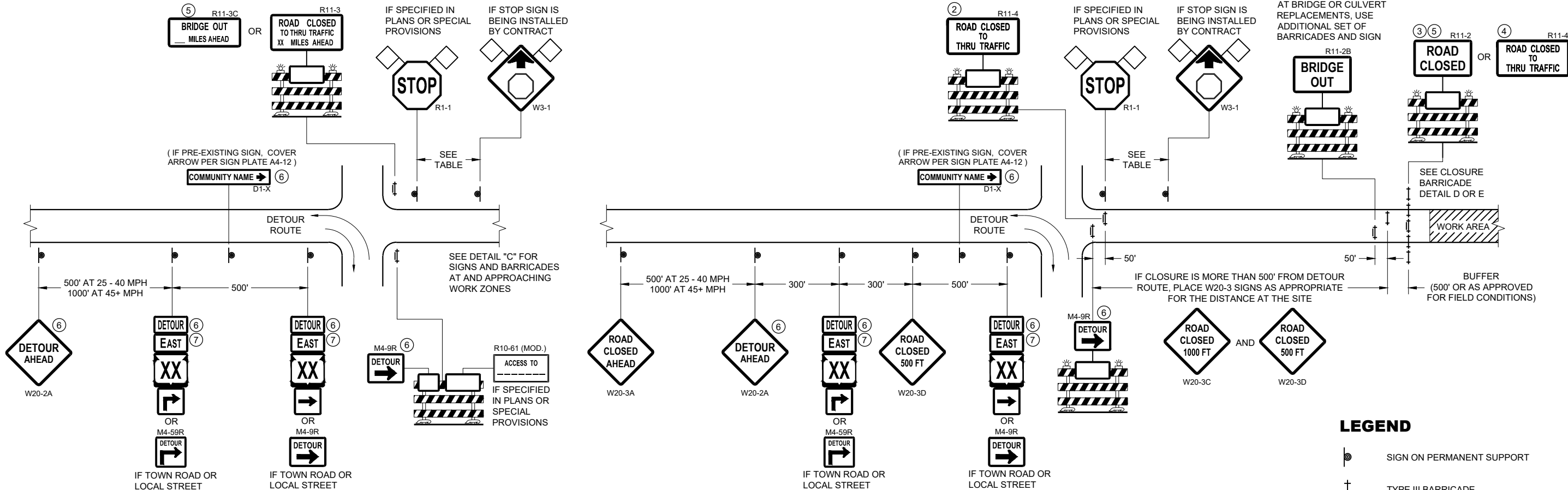


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 3/26/10 /S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

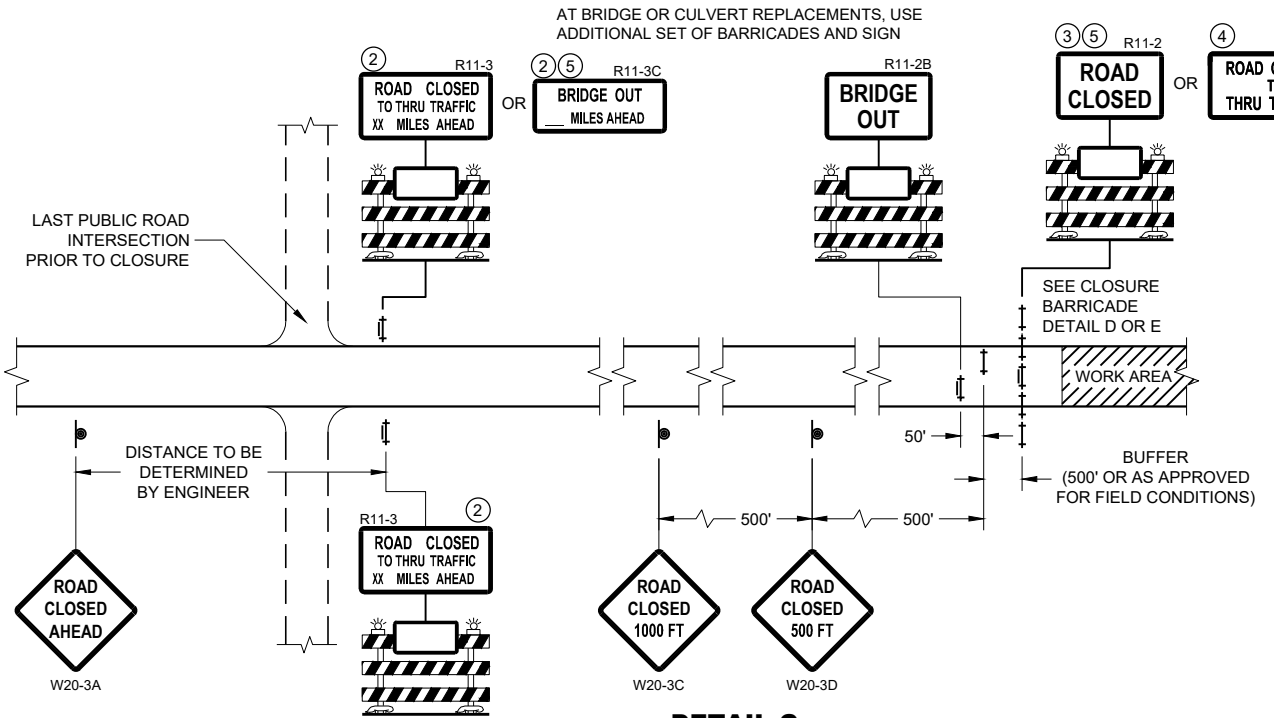
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

- M4 - 8
- M3 - X
- OR OR M1 - 4 M1 - 6 M1 - 5A
- OR M05 - 1 M06 - 1



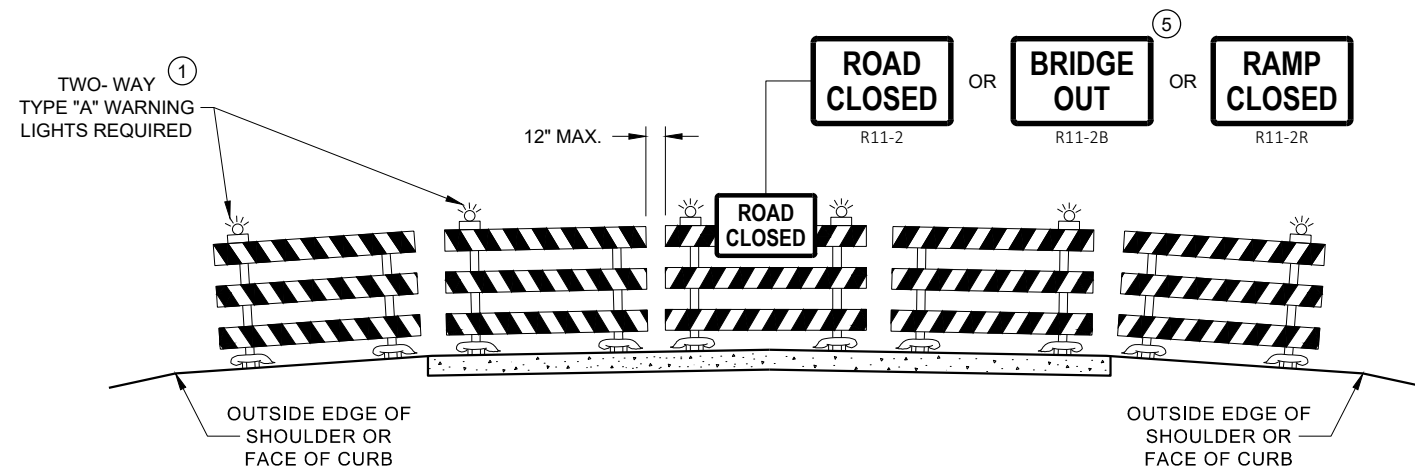
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

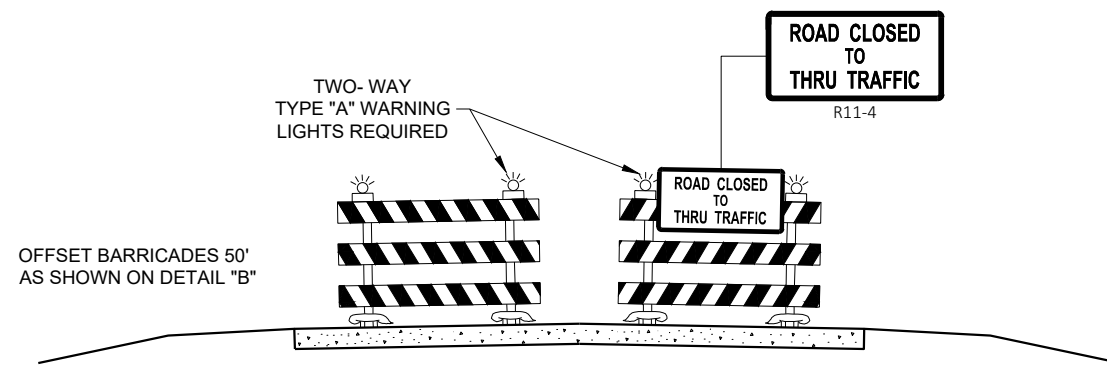
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

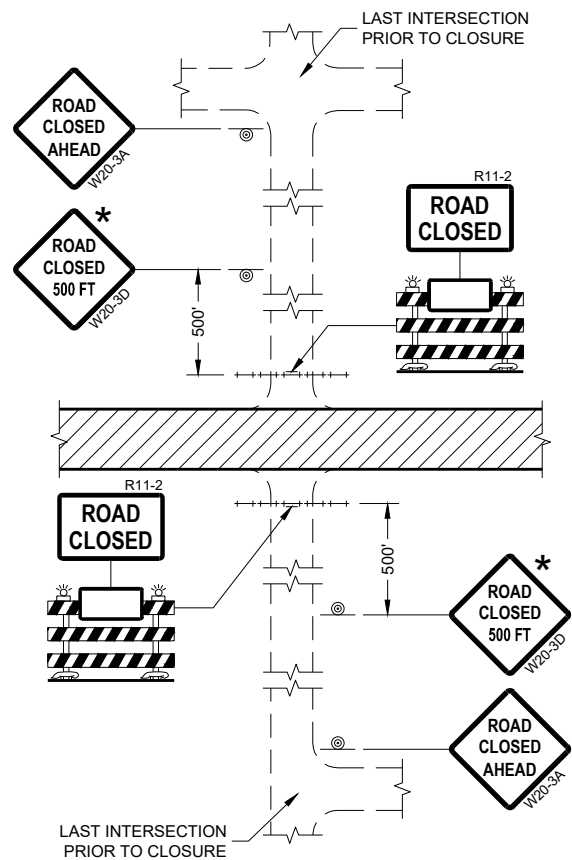
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

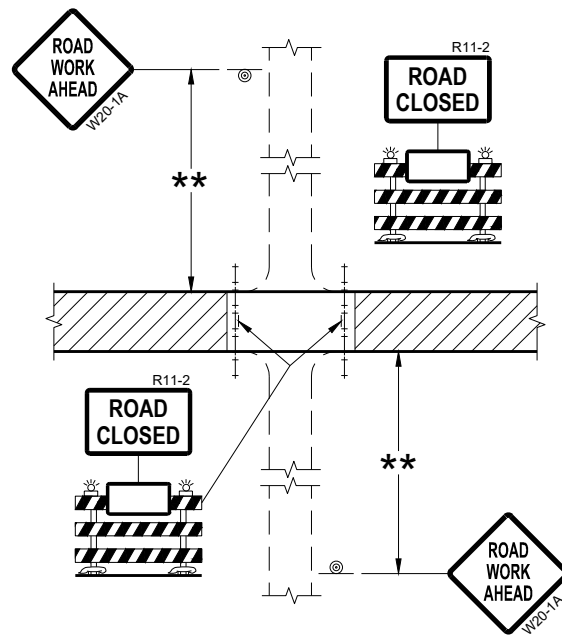
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

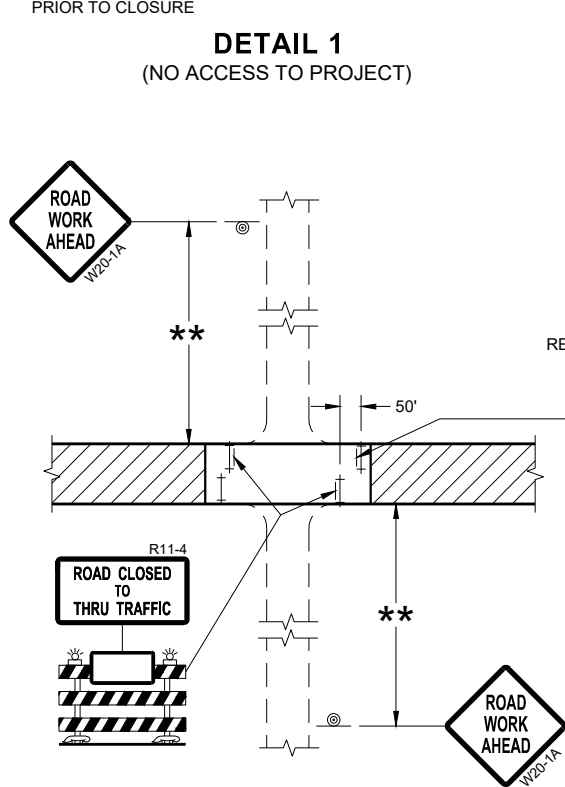
FHWA



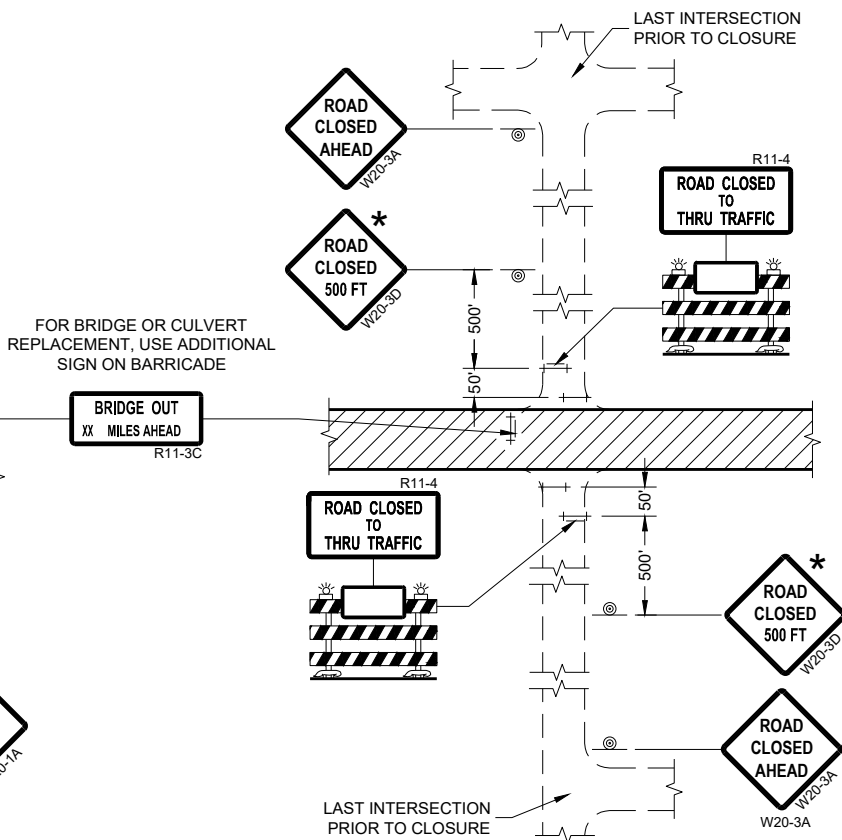
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- ⚡ TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

**BARRICADES AND SIGNS
FOR
SIDEROAD CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

GENERAL NOTES

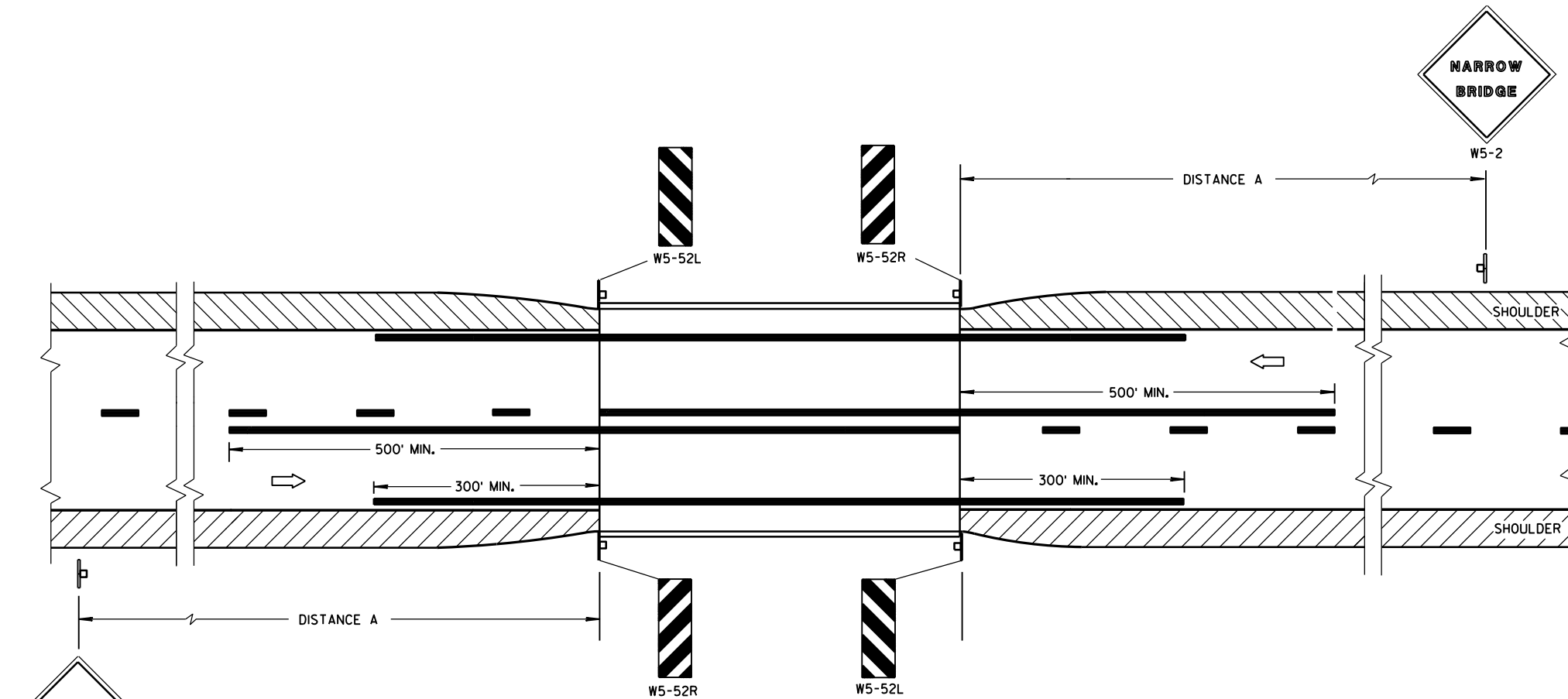
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

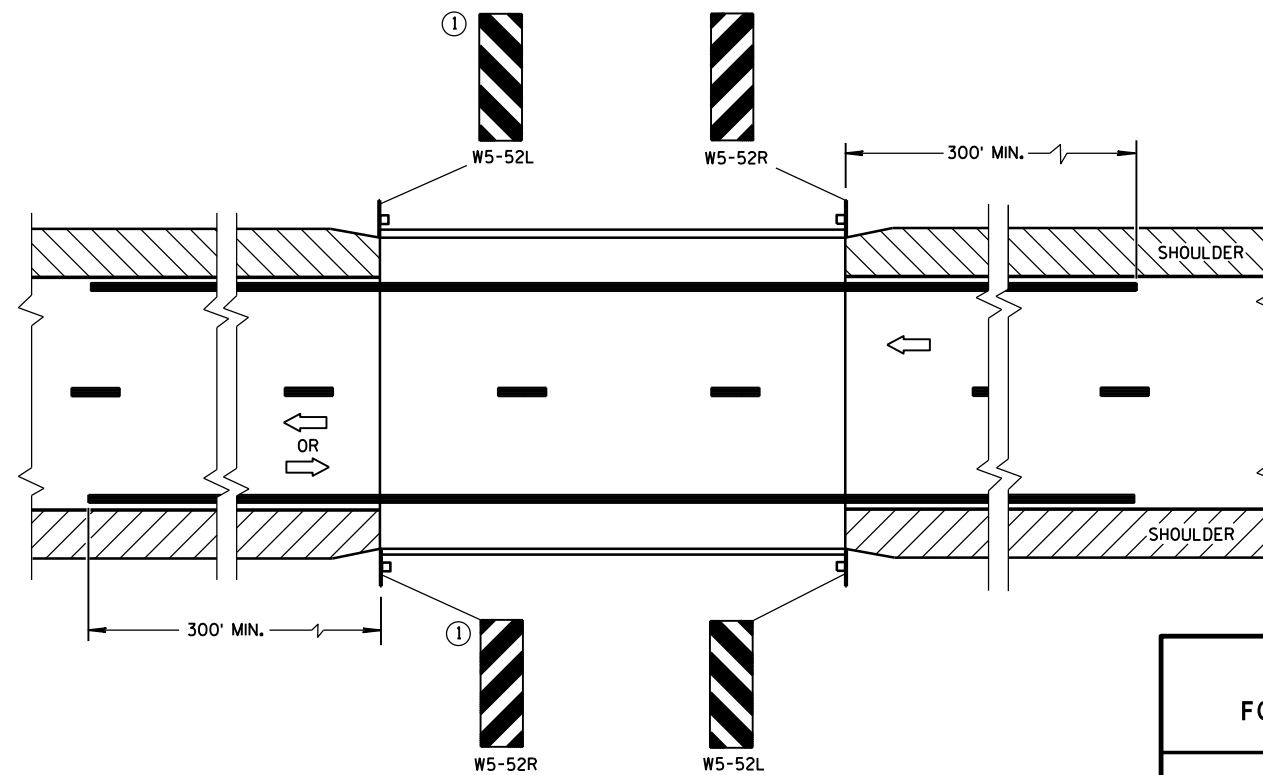
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

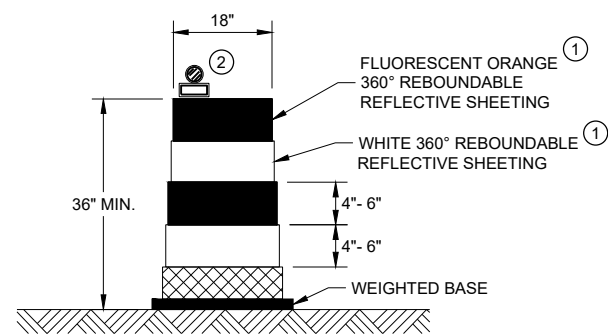
DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 750' |

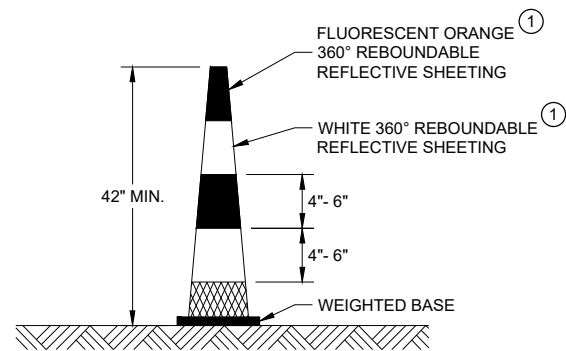
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

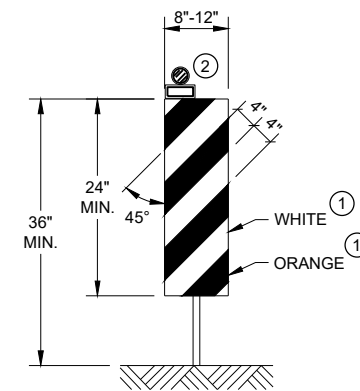


DRUM



42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

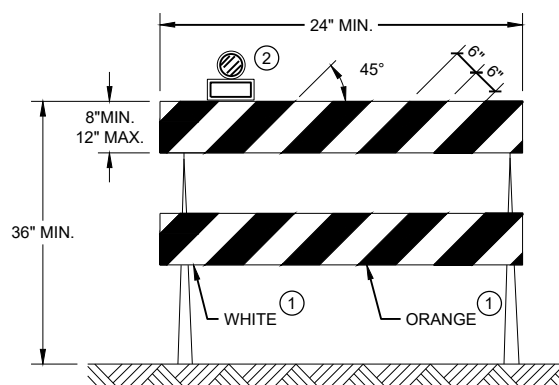


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

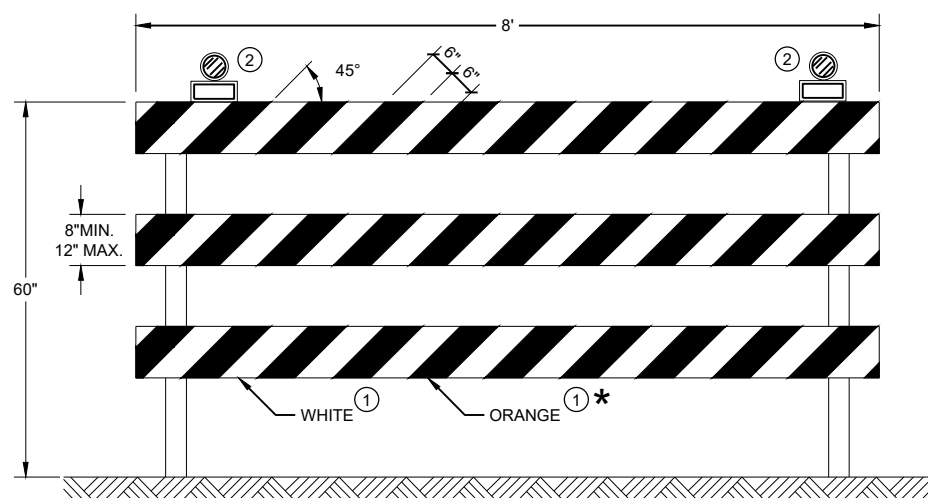
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

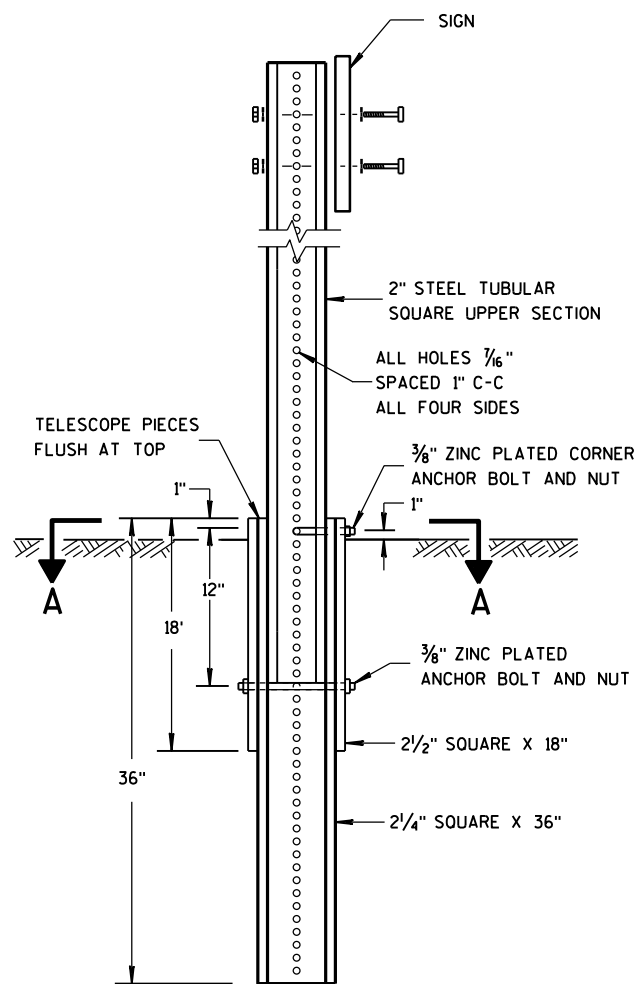


TYPE III BARRICADE

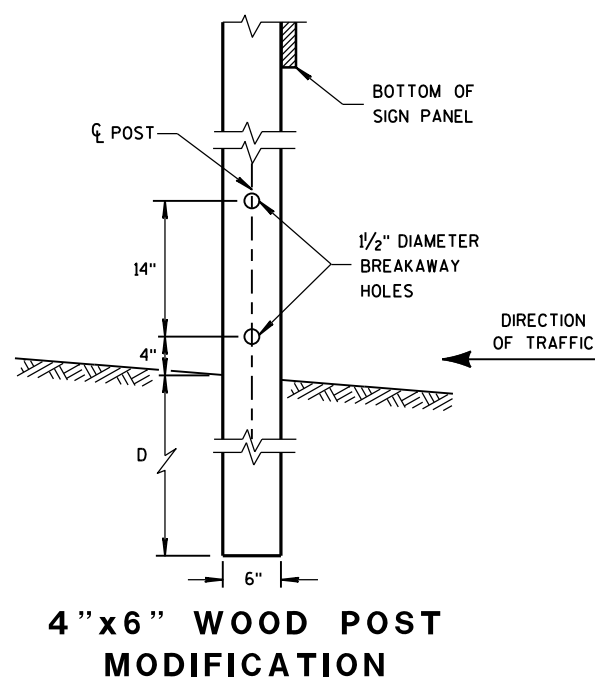
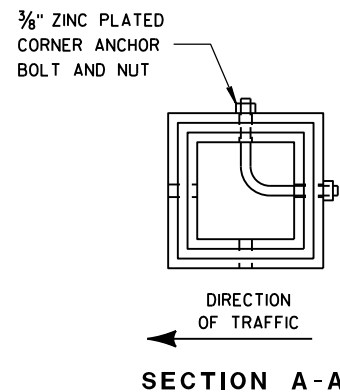
IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

| | |
|--|--|
| CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED May 2021 DATE | /S/ Andrew Heidtke WORK ZONE ENGINEER |
| <small>FHWA</small> | |



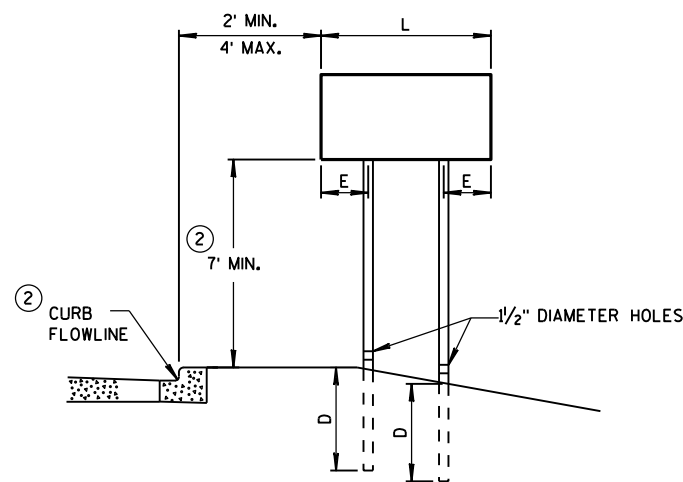
DETAIL OF TUBULAR STEEL SIGN POST



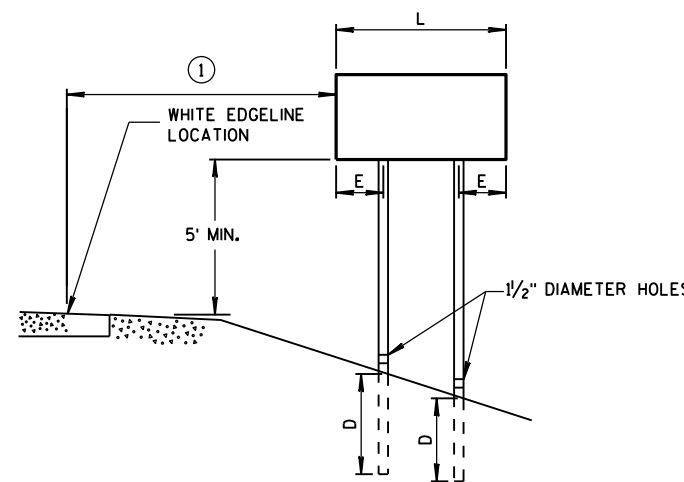
4" X 6" WOOD POST MODIFICATION

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.



URBAN AREA



RURAL AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

TUBULAR STEEL POSTS

| AREA OF SIGN INSTALLATION (SQ. FT.) | NUMBER OF REQUIRED TUBULAR STEEL POSTS |
|--|--|
| 9 OR LESS | 1 |
| GREATER THAN 9 LESS THAN OR EQUAL TO 18 | 2 |
| GREATER THAN 18 LESS THAN OR EQUAL TO 27 | 3 |

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
 SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

WOOD POST EMBEDMENT DEPTH

| AREA OF SIGN INSTALLATION (SQ. FT.) | D (MIN) |
|-------------------------------------|---------|
| 20 OR LESS | 4' |
| GREATER THAN 20 | 5' |

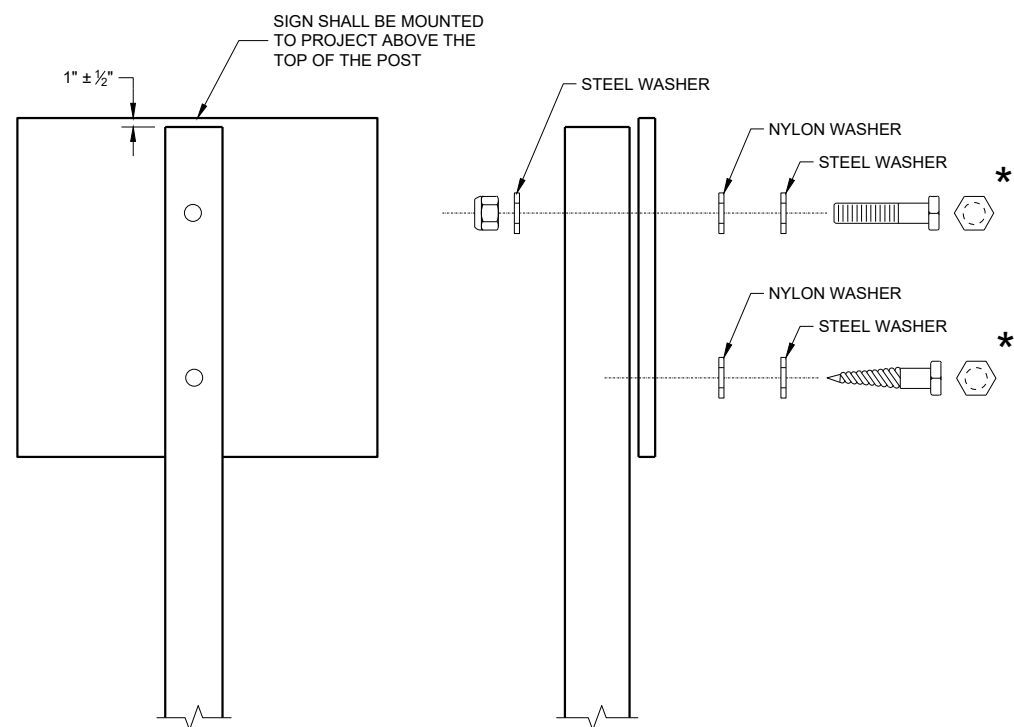
4" X 6" WOOD POST

| POST SPACING REQUIREMENTS | | NUMBER OF WOOD POSTS REQUIRED |
|--------------------------------------|-----|-------------------------------|
| L | E | |
| 48" OR LESS AND LESS THAN 20 SQ. FT. | - | 1 |
| LESS THAN 60" | 12" | 2 |
| 60" TO 120" | L/5 | 2 |
| GREATER THAN 120" LESS THAN 168" | 12" | 3 |
| 168" AND GREATER | 12" | 4 |

SEE NOTE ③

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")

- LAG SCREWS - ¾" x 3"
- MACHINE BOLTS - ½" x 6 ½" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")

- MACHINE BOLTS - ¾" x 3 ¼" LENGTH W/NUTS
- RIVETS - ⅜" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH, GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -

- 1 ¼" O.D. x ⅜" I.D. x ⅛" STEEL
- 1 ¼" O.D. x ⅜" I.D. x 0.080 NYLON

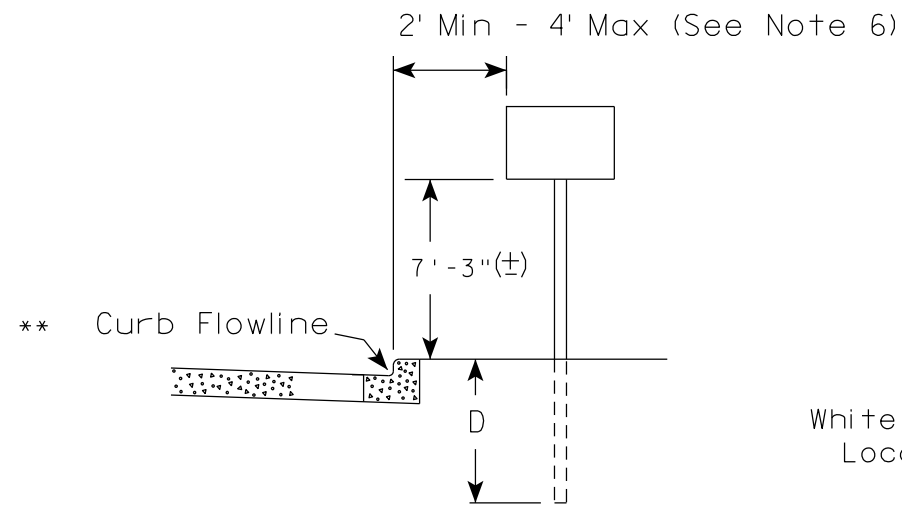
* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS

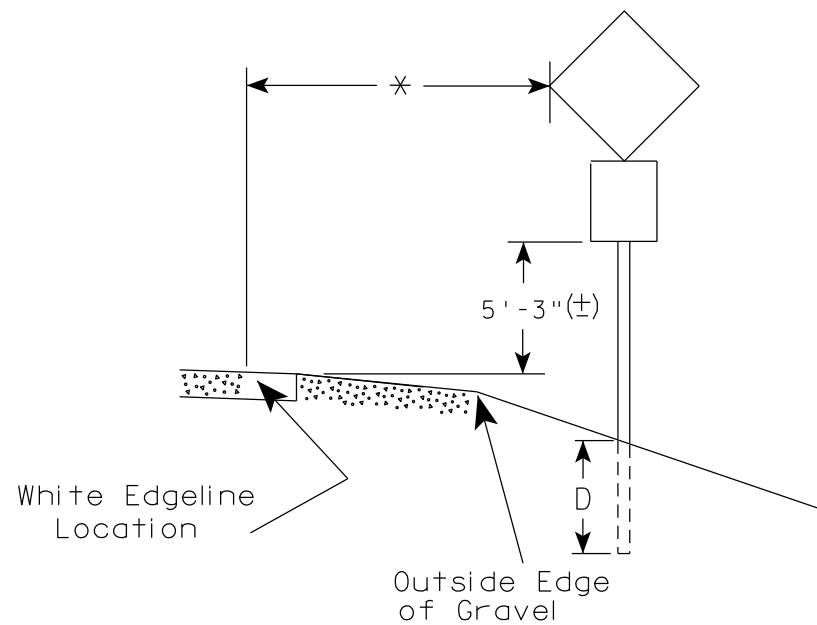
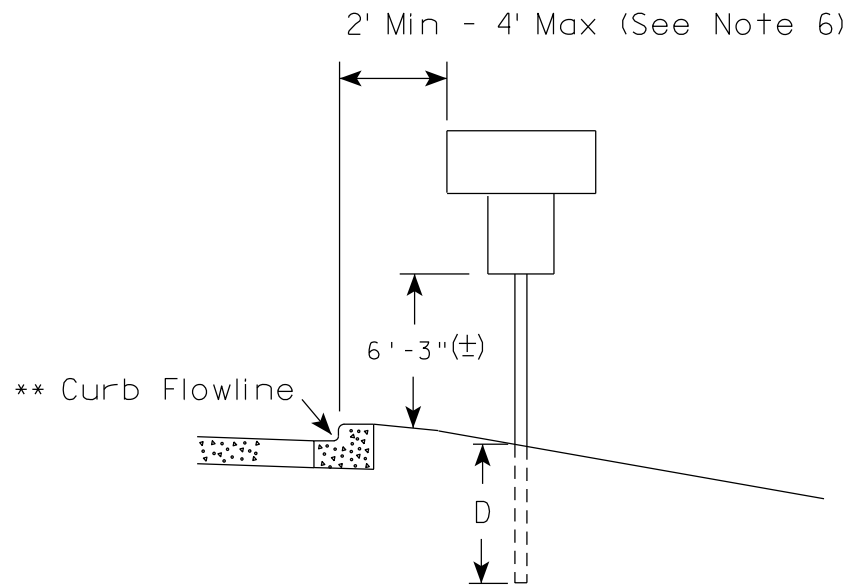
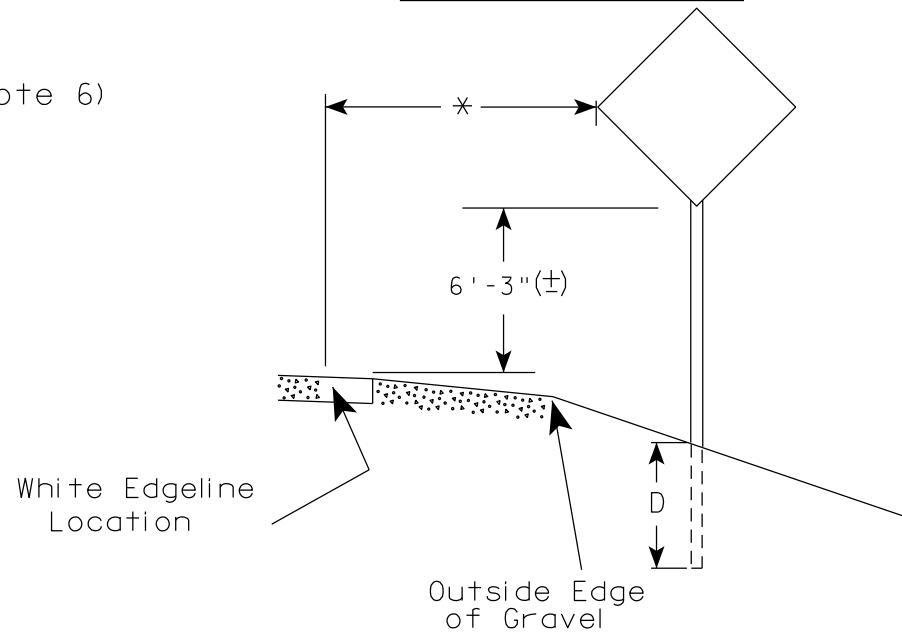
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq. Ft.) | D (Min) |
|---------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

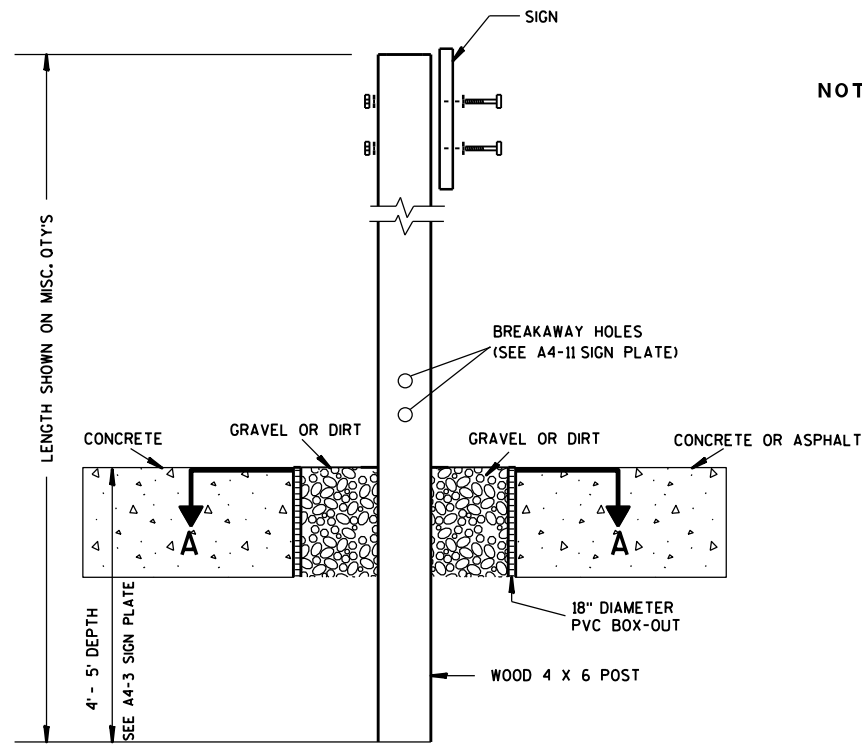
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

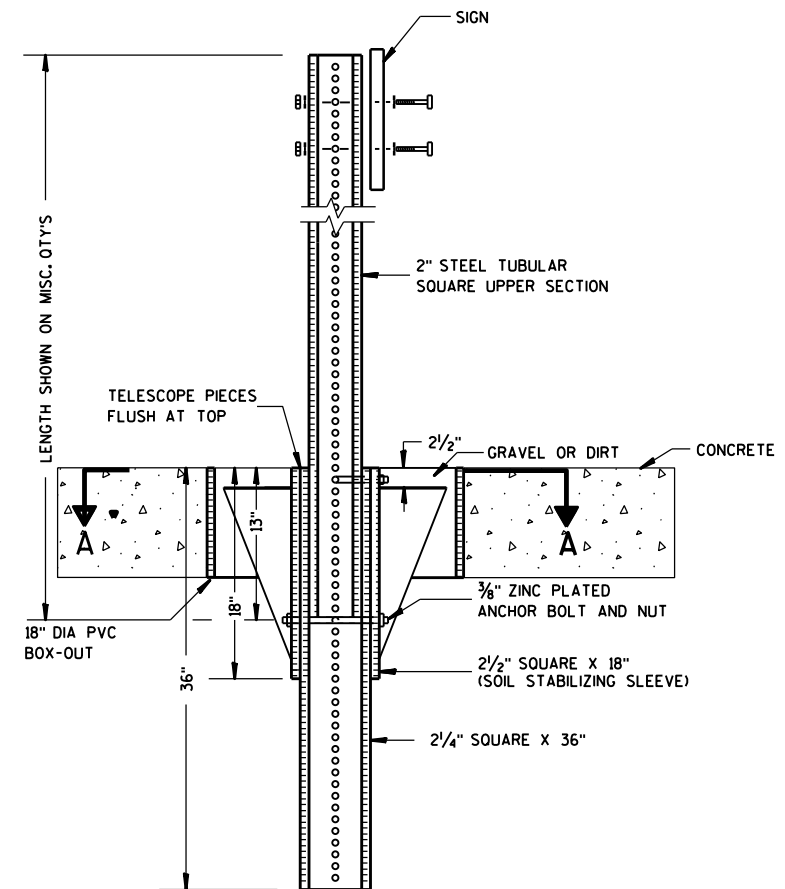
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

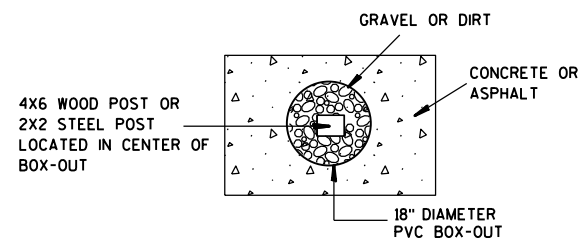
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

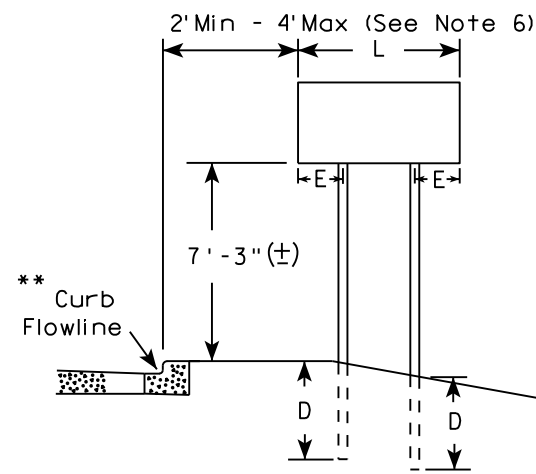
FOR NEW CONCRETE/ ASPHALT INSTALLATIONS

| | |
|---|----------------------------------|
| SIGN POST BOX-OUTS A4-3B | |
| <small>WISCONSIN DEPT OF TRANSPORTATION</small> | |
| APPROVED <i>Matthew R. Rauch</i> <small>for State Traffic Engineer</small> | |
| <small>DATE 1/27/14</small> | <small>PLATE NO. A4-3B.1</small> |

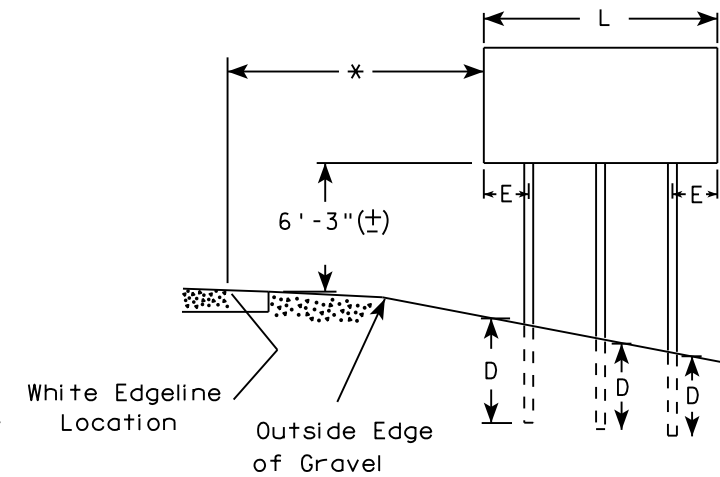
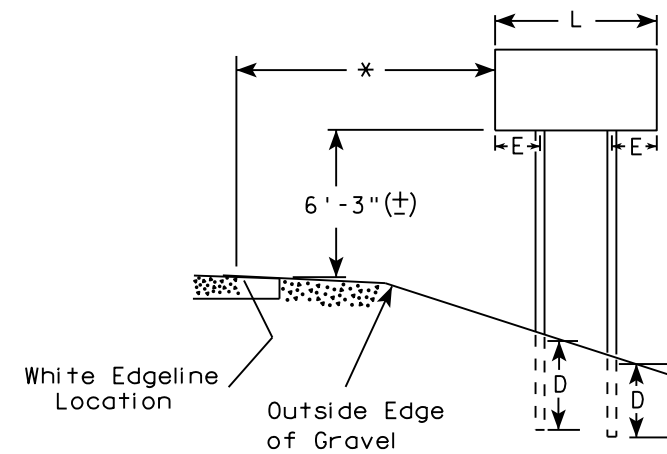
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

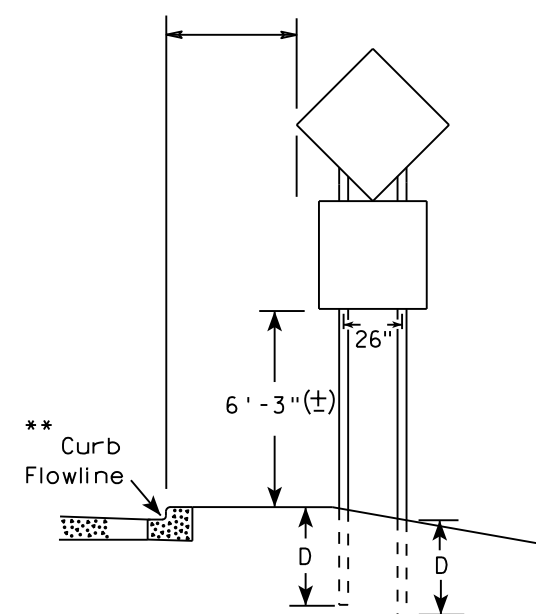
URBAN AREA



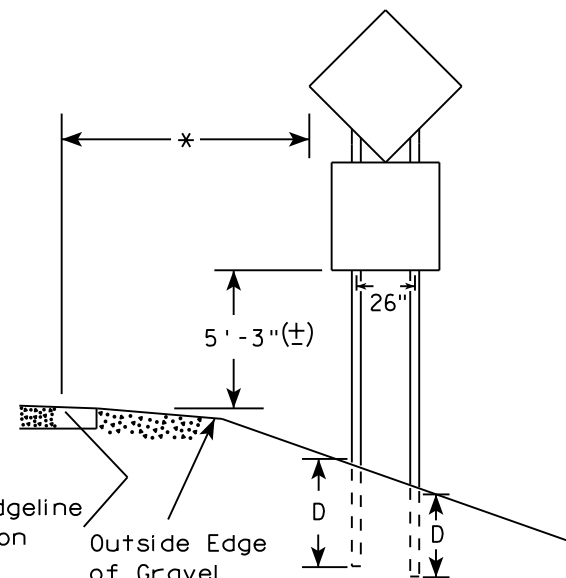
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

| SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED) | |
|--|-----|
| L | E |
| Greater than 48" Less than 60" | 12" |
| 60" to 108" | L/5 |

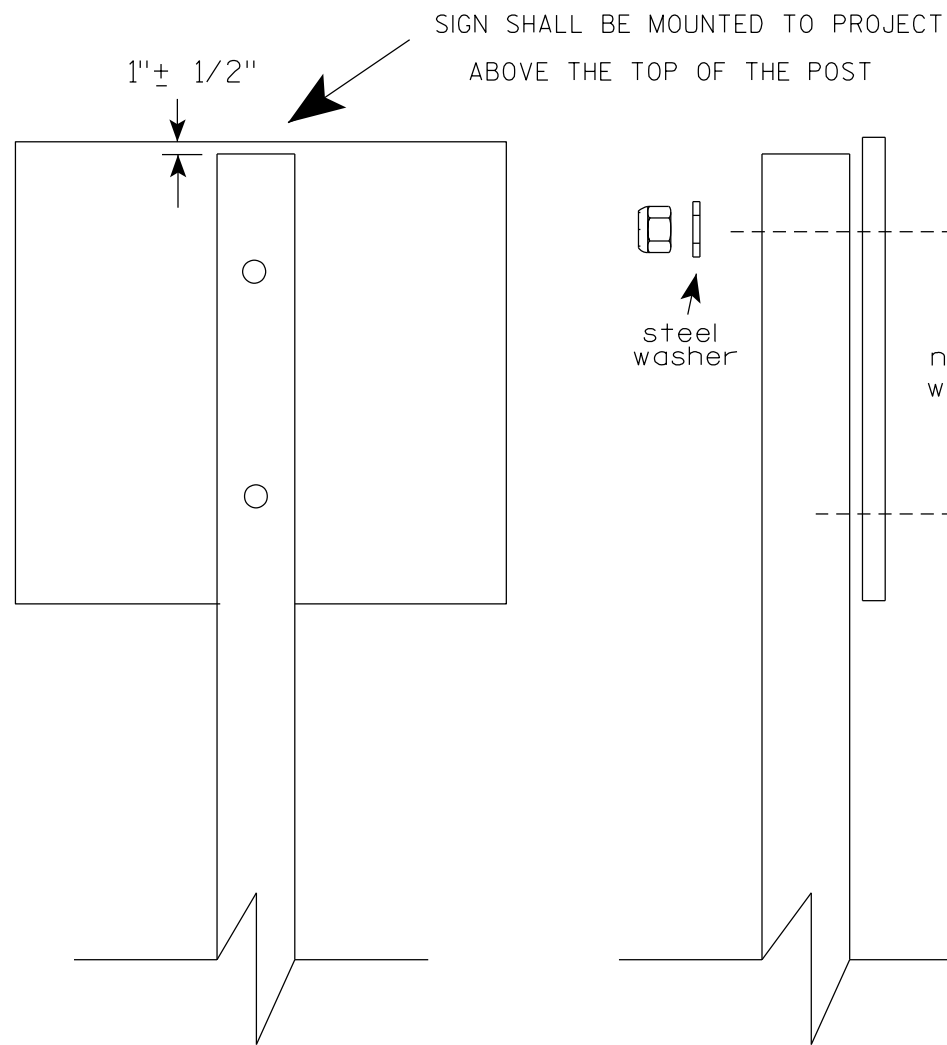
| SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED) | |
|--|-----|
| L | E |
| Greater than 108" to 144" | 12" |

POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq. Ft.) | D (Min) |
|---------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

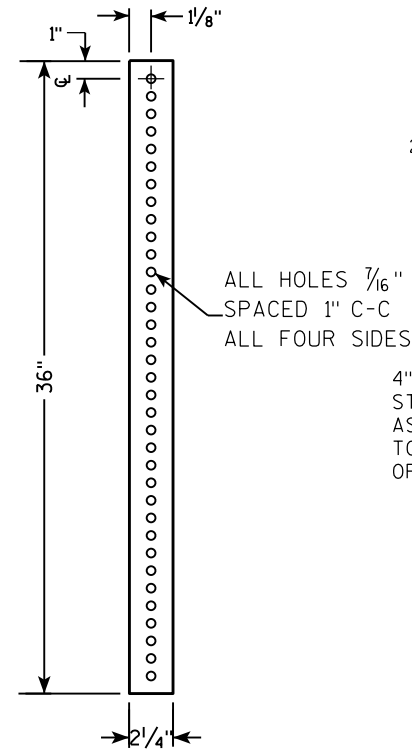
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

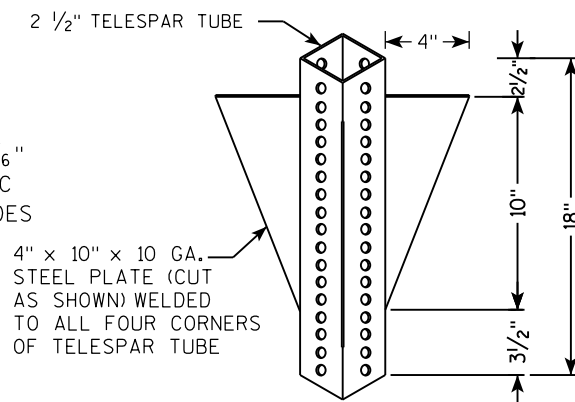
| | |
|----------------------------------|--|
| ATTACHMENT OF SIGNS TO POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R Rauch</i> For State Traffic Engineer |
| DATE 4/1/2020 | PLATE NO. A4-8.9 |

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

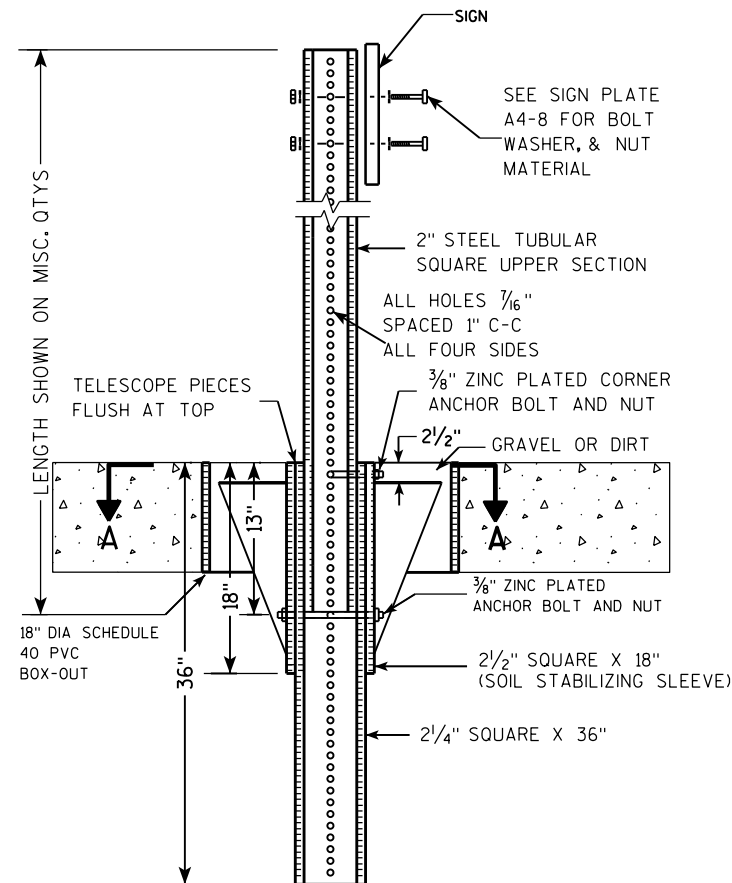
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



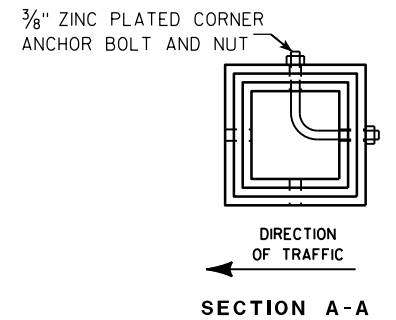
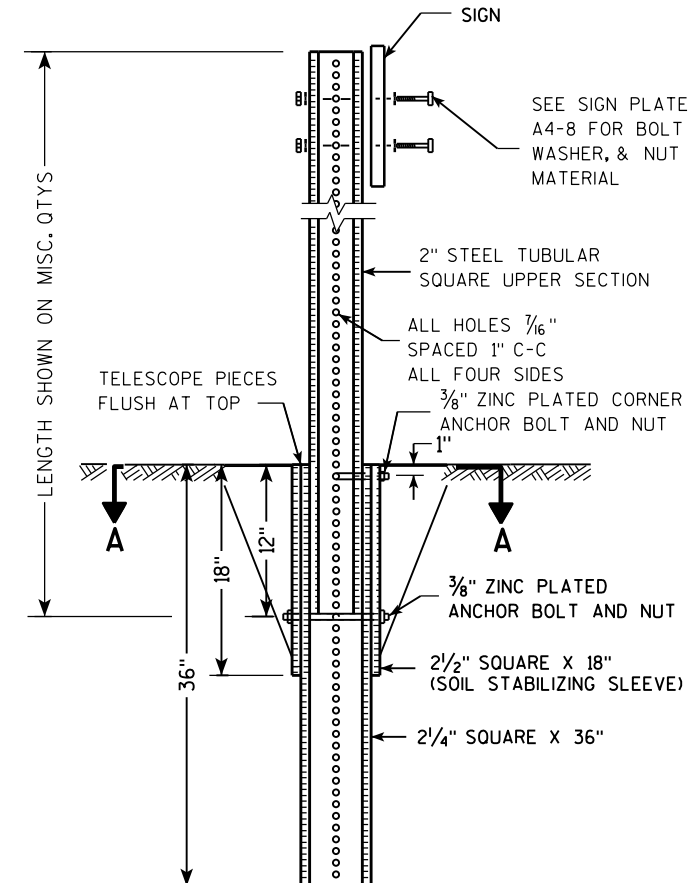
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



| Area of Sign Installation (Sq. Ft.) | Number of Required Posts |
|--|--------------------------|
| 9 or less | 1 |
| Greater than 9 less than or equal to 18 | 2 |
| Greater than 18 less than or equal to 27 | 3 |

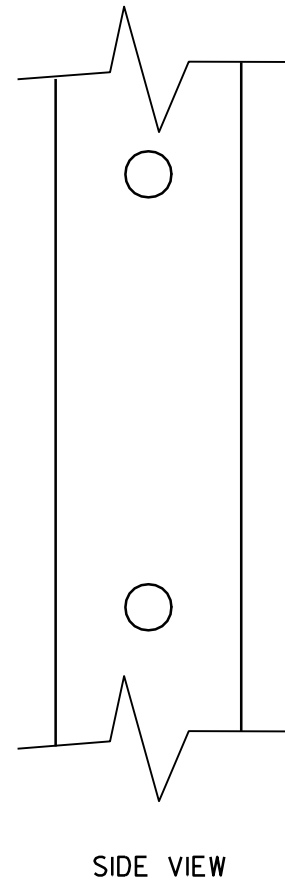
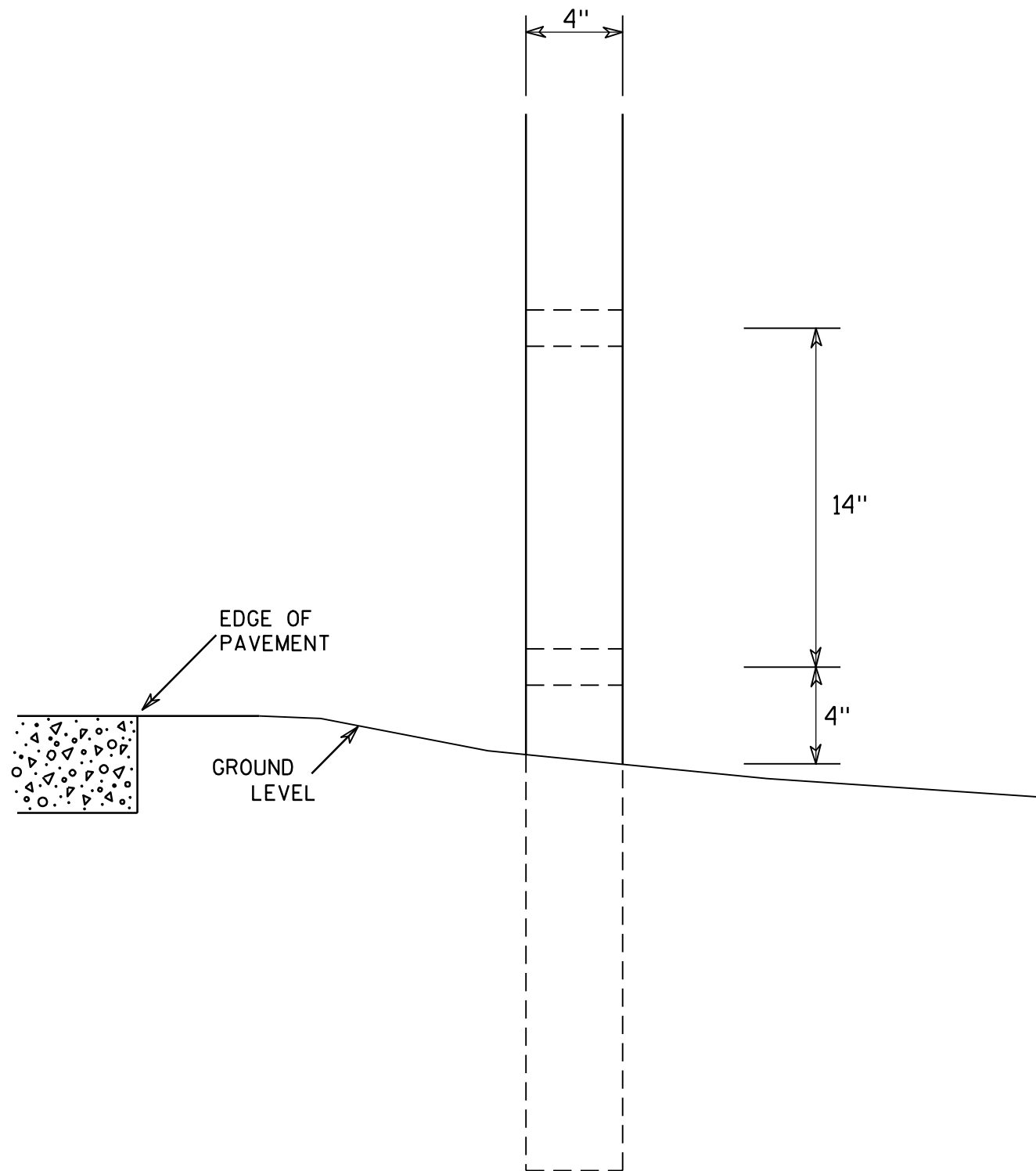
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

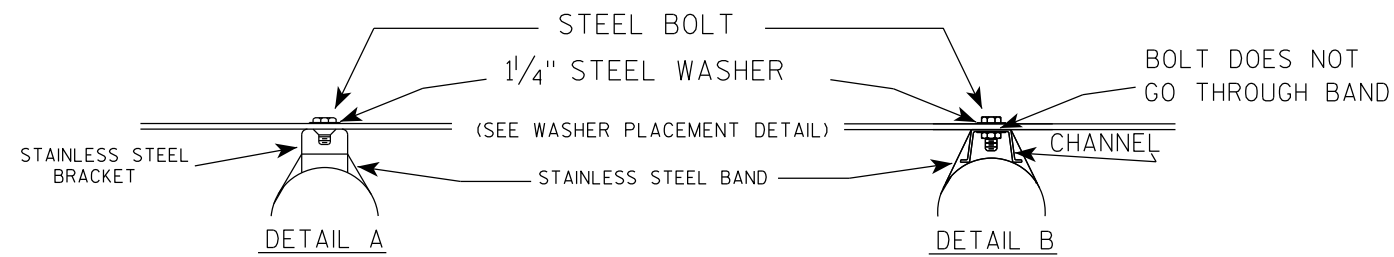
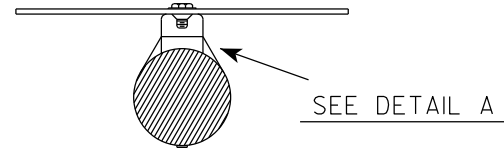
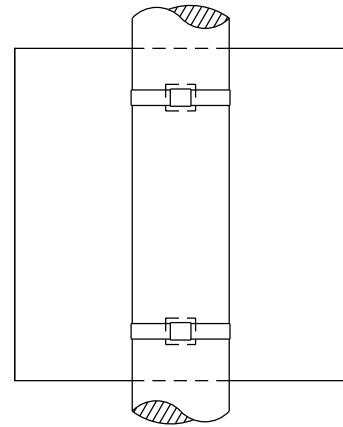
7

7

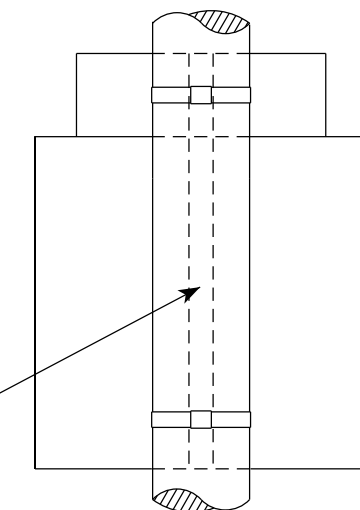
| | |
|--|--|
| 4 X 6 WOOD POST MODIFICATIONS | |
| <i>WISCONSIN DEPT OF TRANSPORTATION</i> | |
| APPROVED | <i>Chester J Spang</i> for State Traffic Engineer |
| DATE <u>3/27/97</u> | PLATE NO. <u>A4-11.2</u> |

BANDING

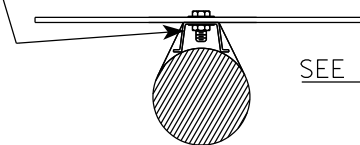
SINGLE SIGN



"J" ASSEMBLY

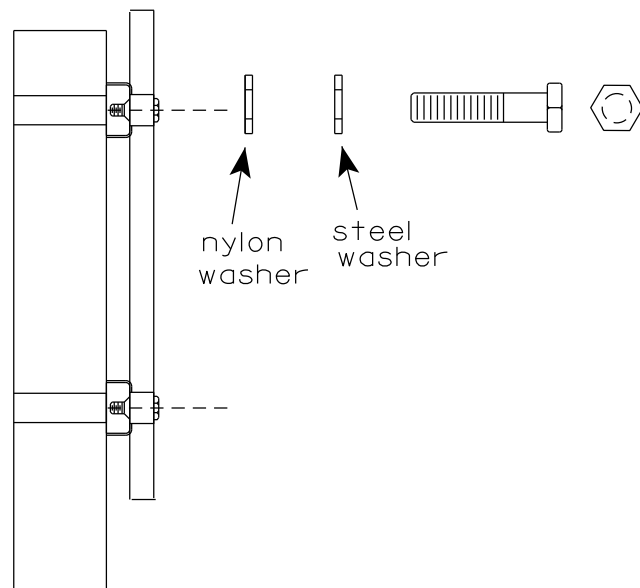


CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



- GENERAL NOTES**
1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
 2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
 3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.
 4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

WASHER PLACEMENT



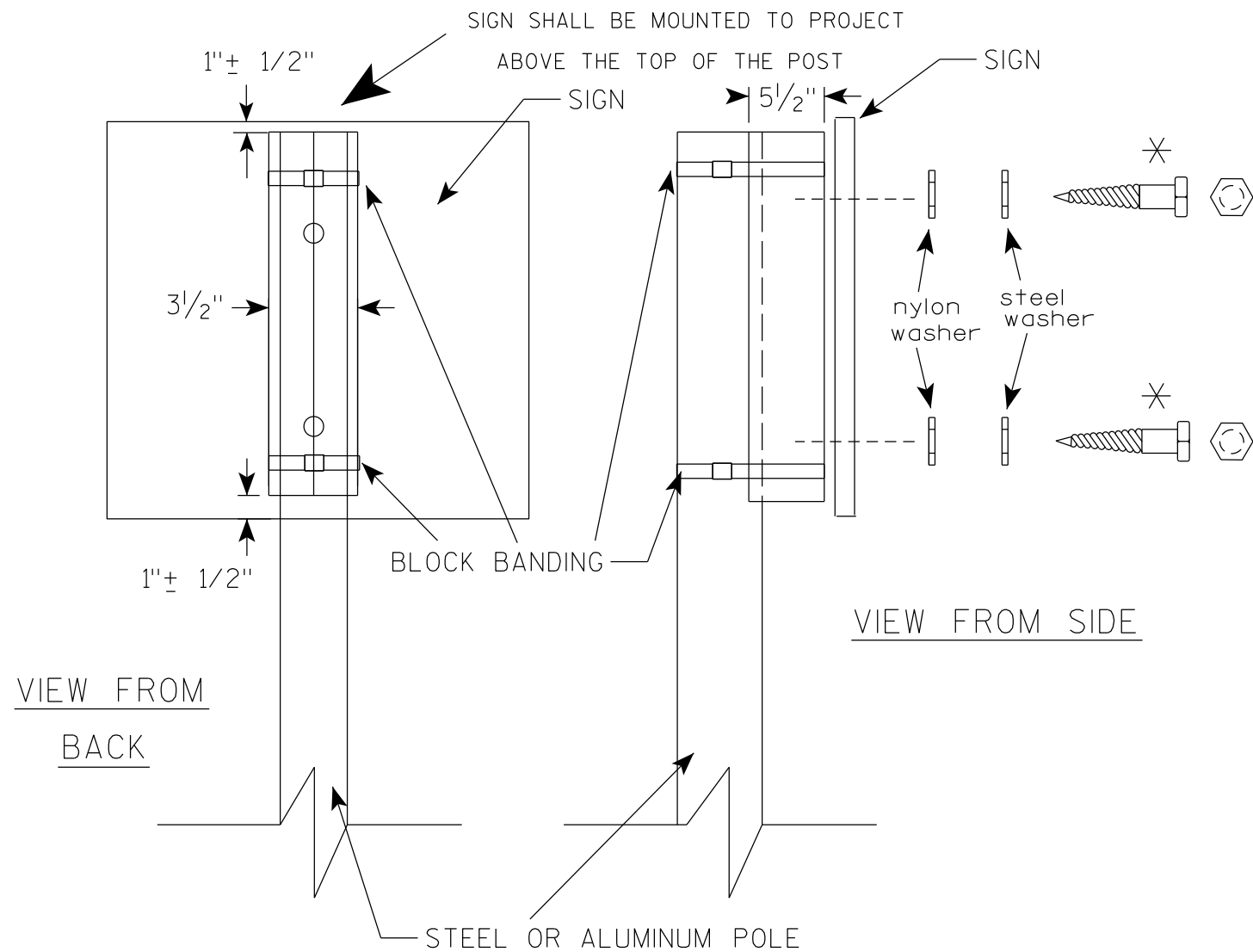
WASHERS (ALL POSTS) -
 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 1-1/4" O.D. X 3/8" I.D. X .080 NYLON
 FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

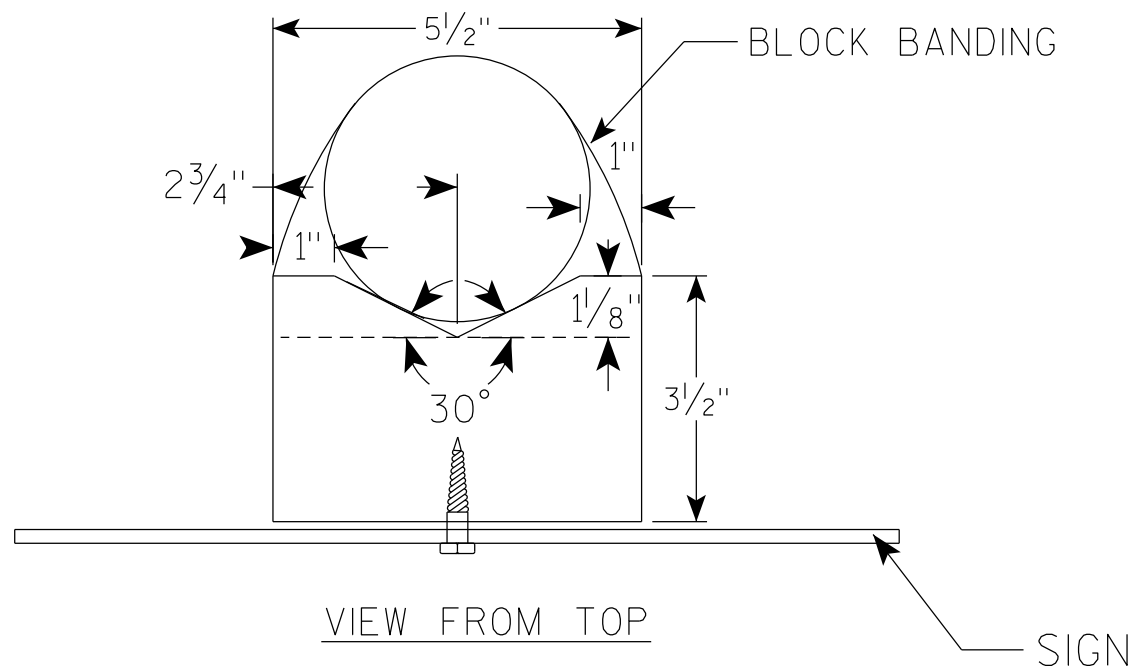
DATE 6/10/19 PLATE NO. A5-9.4



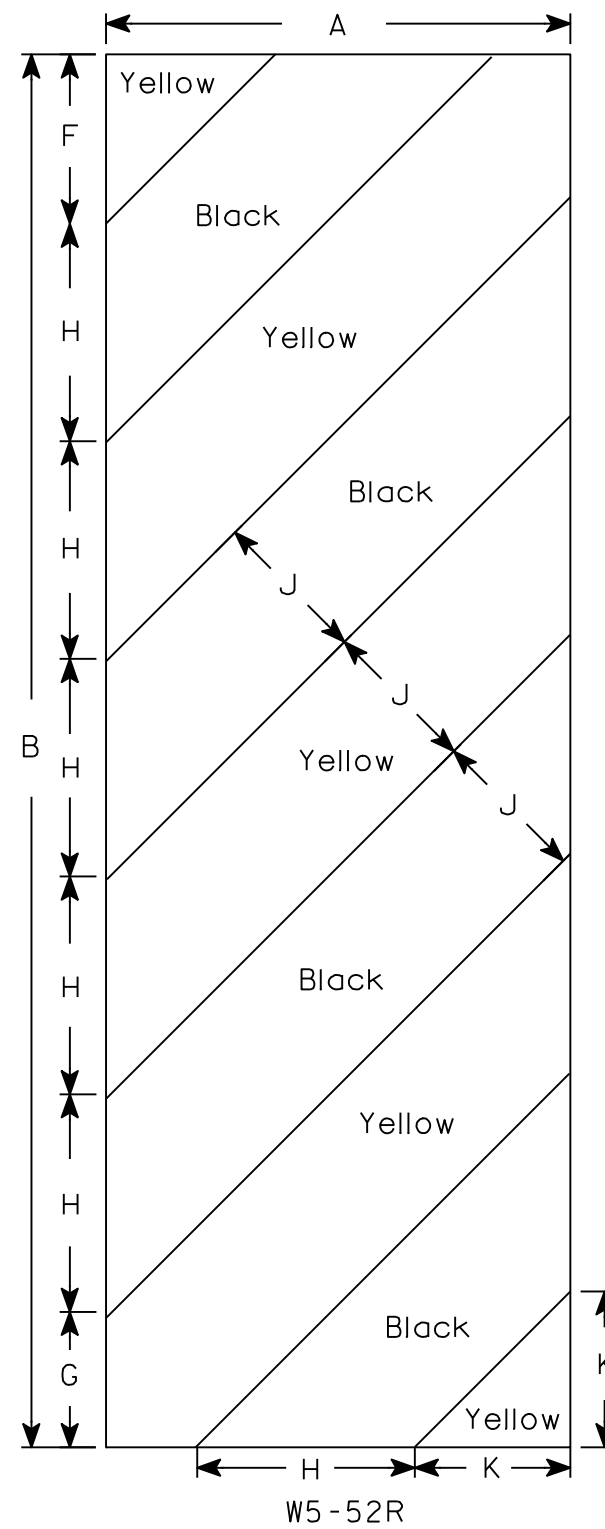
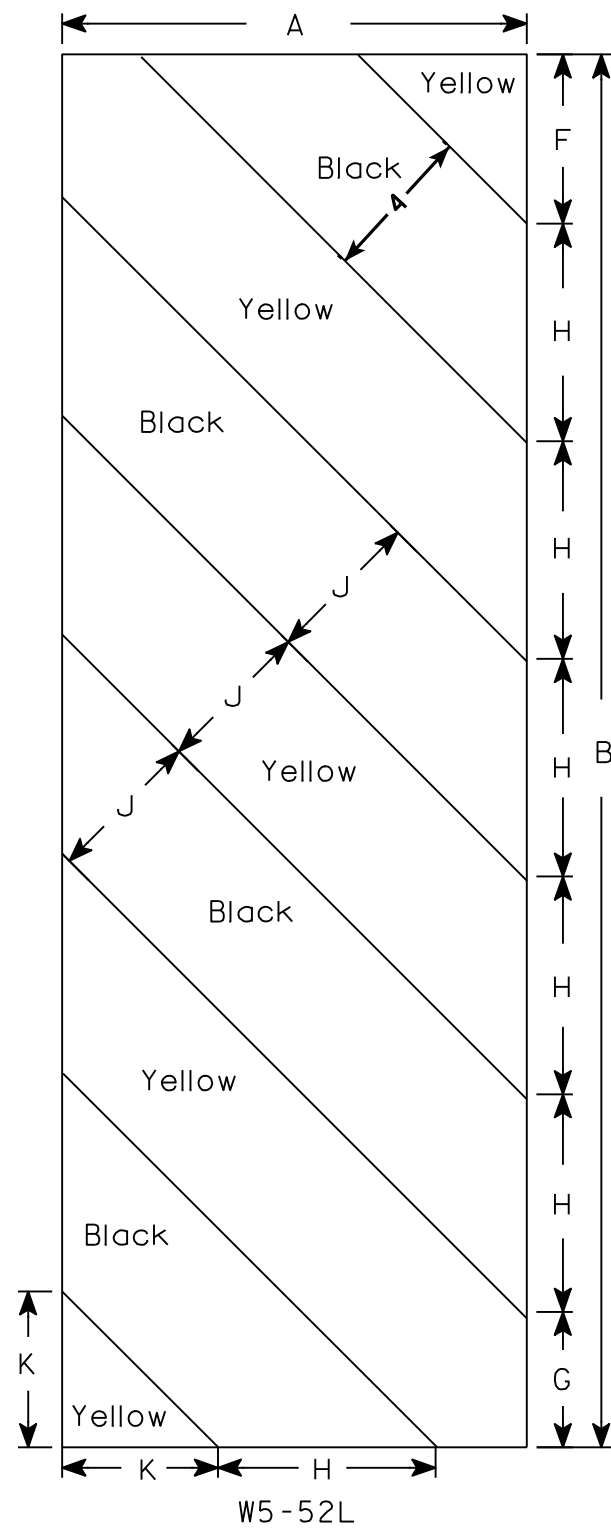
GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"



| | |
|--|--|
| BLOCK BANDING DETAIL (V-BLOCK OPTION) | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R Rauch</i> for State Traffic Engineer |
| DATE 6/10/19 | PLATE NO. A5-10.2 |



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|---|---|---|-------|-------|-------|-----|---|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 12 | 36 | | | | 4 3/8 | 3 1/2 | 5 5/8 | 45° | 4 | 4 | | | | | | | | | | | | | | | | 3.0 |
| 2M | 12 | 36 | | | | 4 3/8 | 3 1/2 | 5 5/8 | 45° | 4 | 4 | | | | | | | | | | | | | | | | 3.0 |
| 3 | 18 | 54 | | | | 6 | 5 1/2 | 8 1/2 | 45° | 6 | 6 9/16 | | | | | | | | | | | | | | | | 6.75 |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

DESIGN DATA

LIVE LOAD: DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: 1.23
 OPERATIONAL RATING FACTOR: 1.93
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.
 STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

TRAFFIC DATA: A.A.D.T. (2022) = 340
 A.A.D.T. (2042) = 380
 R.D.S. = 30 MPH

MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE $f_c = 4,000$ P.S.I.
 ALL OTHER $f_c = 3,500$ P.S.I.

HIGH-STRENGTH BAR STEEL REINFORCEMENT, GRADE 60 $f_y = 60,000$ P.S.I.

36W-INCH PRESTRESSED GIRDERS
 CONCRETE MASONRY $f_c = 8,000$ P.S.I.
 STRANDS - 0.60" DIA. WITH AN ULTIMATE TENSILE STRENGTH OF $f_y = 270,000$ P.S.I.

PILING CIP CONCRETE 12 3/4" x 0.375-INCH $f_y = 45,000$ P.S.I.

FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE 12 3/4" x 0.375-INCH WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS * PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS FOR THE SOUTH ABUTMENT ARE 30'-0". ESTIMATED PILE LENGTHS FOR THE NORTH ABUTMENT ARE 30'-0".

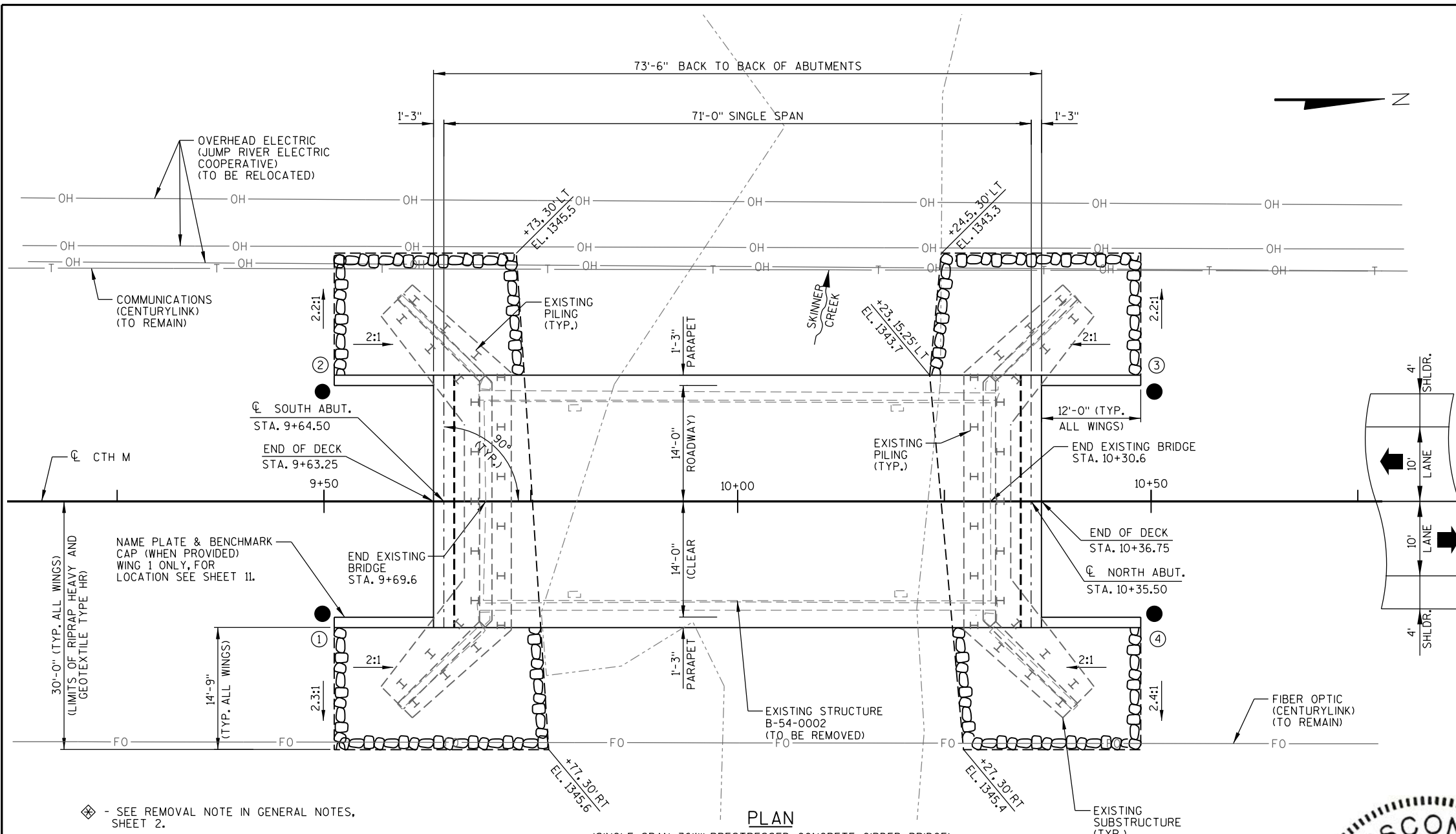
* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA:

100 YEAR FREQUENCY
 DRAINAGE AREA 29.7 SQ. MI.
 Q100 - TOTAL 2,000 C.F.S.
 VELOCITY - THRU BRIDGE 6.49 FT./SEC.
 WATERWAY AREA - THRU BRIDGE 308 SQ. FT.
 SCOUR CRITICAL CODE 5
 HIGH WATER 100 ELEVATION 1349.46
 O2 ELEVATION (650 CFS) 1346.9 ±

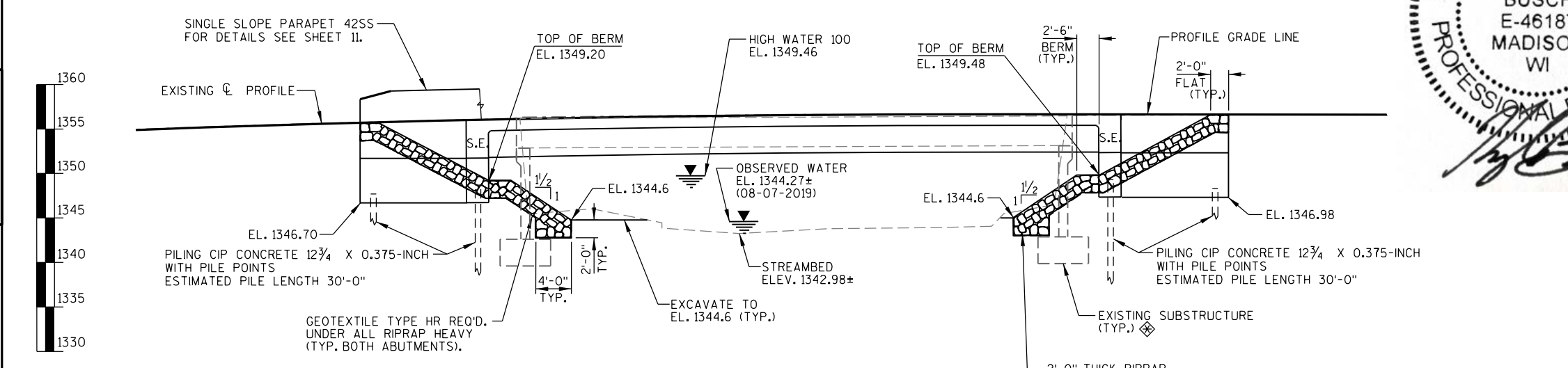
LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. 36W" PRESTRESSED GIRDER DETAILS
9. SUPERSTRUCTURE
10. SUPERSTRUCTURE SECTIONS & DETAILS
11. SINGLE SLOPE PARAPET 42SS
12. STEEL DIAPHRAGM



PLAN (SINGLE SPAN 36W" PRESTRESSED CONCRETE GIRDER BRIDGE)

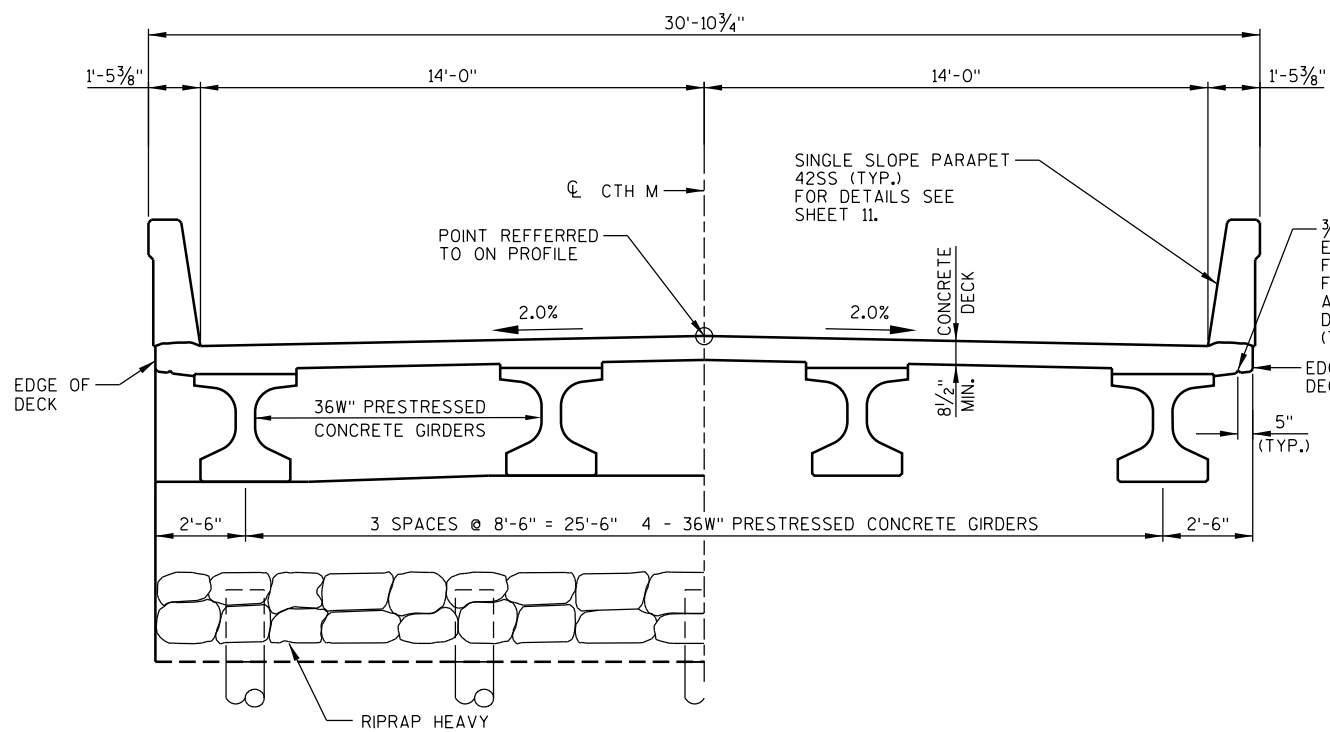
- ◆ - SEE REMOVAL NOTE IN GENERAL NOTES, SHEET 2.
- - INDICATES LOCATION OF PROVISION FOR THRIE BEAM GUARD ATTACHMENT.
- - INDICATES WING NUMBER



ELEVATION LOOKING WEST

CONSULTANT DESIGN CONTACT: KYLE BUSCH (608) 216-2063
 BRIDGE OFFICE CONTACT: AARON BONK (608) 261-0261

| NO. | DATE | REVISION | BY |
|--|------|----------|---------------|
| ENGINEERING ARCHITECTURE SURVEYING FUNDING PLANNING ENVIRONMENTAL 1230 SOUTH BLVD., BARABOO WI 53913 (608) 356-2771 www.msa-ps.com © MSA Professional Services, Inc. | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED SDR 08/24/21 CHIEF STRUCTURES DESIGN ENGINEER DATE | | | |
| STRUCTURE B-54-135 CTH M OVER SKINNER CREEK COUNTY RUSK TOWN/CITY/VILLAGE SOUTH FORK | | | |
| DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS DESIGNED BY JFM DESIGN CK'D. KHB DRAWN BY RLR PLANS CK'D. KHB | | | |
| GENERAL PLAN | | | SHEET 1 OF 12 |



AT ABUTMENTS IN SPAN

CROSS SECTION THRU BRIDGE

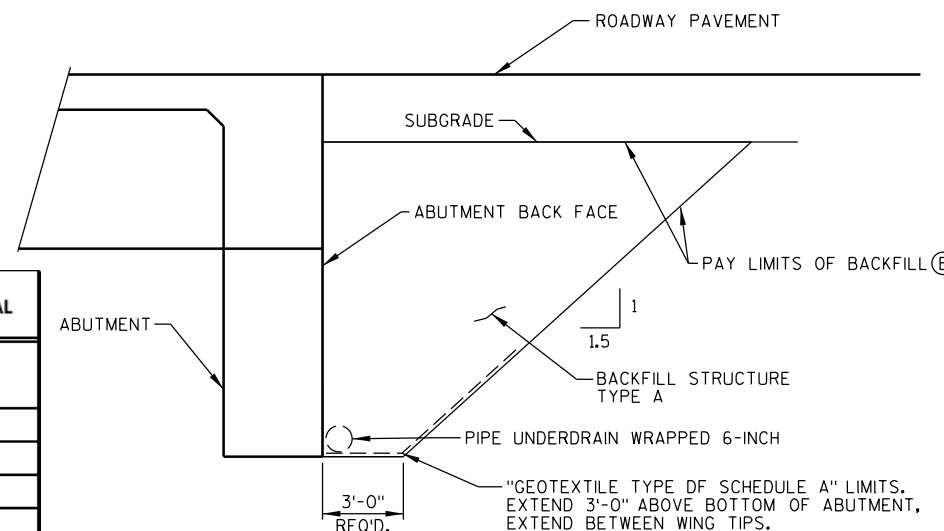
(LOOKING NORTH)

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- THE FIRST DIGIT OF A THREE DIGIT BAR MARK SIGNIFIES THE BAR SIZE.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS, OR AS DIRECTED BY THE ENGINEER.
- THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES" FOR THE ABUTMENTS.
- THIS STRUCTURE WILL REPLACE THE EXISTING STRUCTURE, B-54-0002, A 61.0 FT. LONG, SINGLE SPAN STEEL DECK GIRDER BRIDGE ON FULL RETAINING CONCRETE ABUTMENTS, WITH A 24.0 FT. CLEAR ROADWAY WIDTH TO RAILINGS.
- BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS FOR 3 FEET.
- AT THE BACKFACE OF ABUTMENTS ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.
- EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP OF DECK.
- PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE INSIDE FACES, THE TOP FACES, AND THE ENDS OF THE PARAPETS.
- ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2012 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY.
- THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE SUPERSTRUCTURE SHEET.
- WHERE CONFLICTS BETWEEN EXISTING STRUCTURE AND PROPOSED STRUCTURE EXIST, STRUCTURE REMOVAL SHALL BE PERFORMED AS DIRECTED BY THE ENGINEER TO ELIMINATE CONFLICTS AND CONSTRUCT THE PROPOSED FOUNDATIONS AND ABUTMENTS AS SHOWN ON THE PLANS. EXISTING PILING ARE TO BE EXTRACTED WHERE CONFLICTS EXIST OR IF EXISTING AND PROPOSED PILING ARE WITHIN 3.0 PILE DIAMETERS, MEASURED CENTERLINE-TO-CENTERLINE. REMOVAL OF EXISTING SUBSTRUCTURE AND PILING ELEMENTS IS INCLUDED IN BID ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (B-54-0002)".

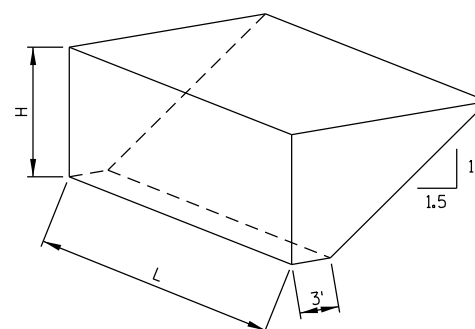
TOTAL ESTIMATED QUANTITIES

| ITEM NUMBER | BID ITEM | UNIT | SOUTH ABUT. | NORTH ABUT. | SUPER | TOTAL |
|----------------------|---|------|-------------|-------------|-------|-------|
| 203.0260.01 | REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (B-54-0002) | EACH | - | - | - | 1 |
| 206.1000.01 | EXCAVATION FOR STRUCTURES BRIDGES B-54-135 | LS | - | - | - | 1 |
| 210.1500 | BACKFILL STRUCTURE TYPE A | TON | 152 | 152 | - | 304 |
| 502.0100 | CONCRETE MASONRY BRIDGES | CY | 33 | 33 | 112 | 178 |
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | - | - | 229 | 229 |
| 502.3210 | PIGMENTED SURFACE SEALER | SY | - | - | 98 | 98 |
| 503.0137 | PRESTRESSED GIRDER TYPE I 36W-INCH | LF | - | - | 288 | 288 |
| 505.0400 | BAR STEEL REINFORCEMENT HS STRUCTURES | LB | 1715 | 1715 | - | 3430 |
| 505.0600 | BAR STEEL REINFORCEMENT HS COATED STRUCTURES | LB | 1770 | 1770 | 18090 | 21630 |
| 506.2605 | BEARING PADS ELASTOMERIC NON-LAMINATED | EACH | - | - | 8 | 8 |
| 506.4000.01 | STEEL DIAPHRAGMS B-54-135 | EACH | - | - | 3 | 3 |
| 516.0500 | RUBBERIZED MEMBRANE WATERPROOFING | SY | 10 | 10 | - | 20 |
| 550.0500 | PILE POINTS | EACH | 7 | 7 | - | 14 |
| 550.2126 | PILING CIP CONCRETE 12 3/4 X 0.375-INCH | LF | 210 | 210 | - | 420 |
| 606.0300 | RIPRAP HEAVY | CY | 100 | 99 | - | 199 |
| 612.0406 | PIPE UNDERDRAIN WRAPPED 6-INCH | LF | 100 | 100 | - | 200 |
| 614.0150 | ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD | EACH | - | - | 4 | 4 |
| 645.0111 | GEOTEXTILE TYPE DF SCHEDULE A | SY | 31 | 31 | - | 62 |
| 645.0120 | GEOTEXTILE TYPE HR | SY | 150 | 148 | - | 298 |
| NON-BID ITEMS | | | | | | |
| | CORK FILLER | SIZE | | | | 3/4" |
| | PREFORMED FILLER | SIZE | | | | 1/2" |



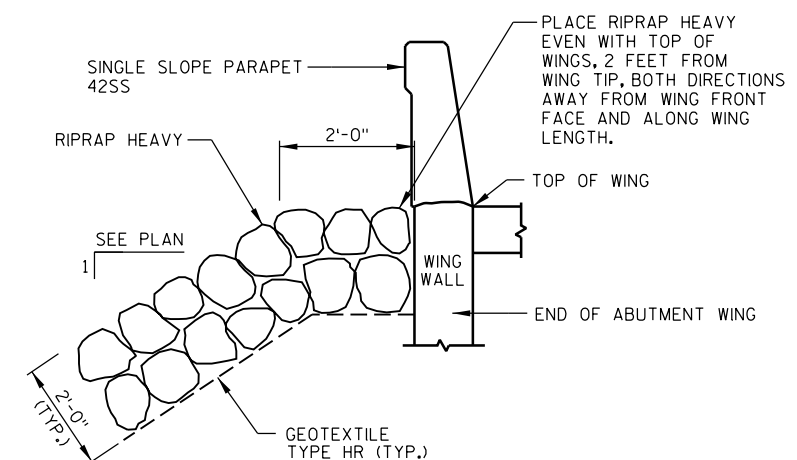
STRUCTURE BACKFILL DETAIL

AT ABUTMENT BACK FACE

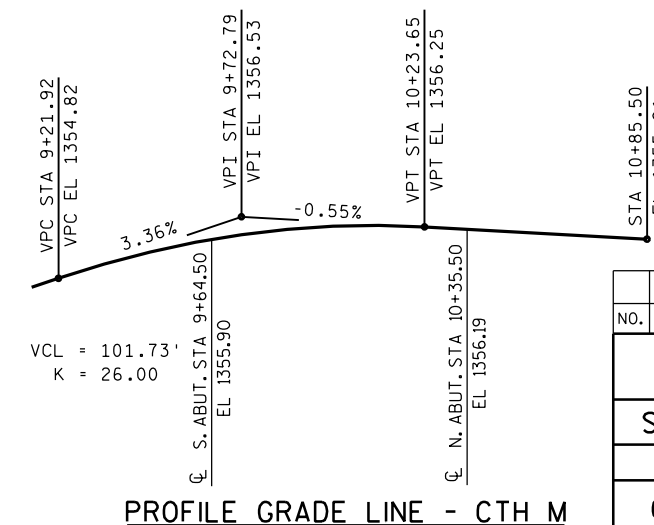


ABUTMENT BACKFILL DIAGRAM

L = OUT-TO-OUT OF ABUTMENT
H = AVERAGE ABUTMENT FILL HEIGHT
 $V_{CF} = (L)(3.0)(H) + (L)(0.5)(1.5H)(H)$
 $V_{TON} = V_{CF} (2.0) / 27$



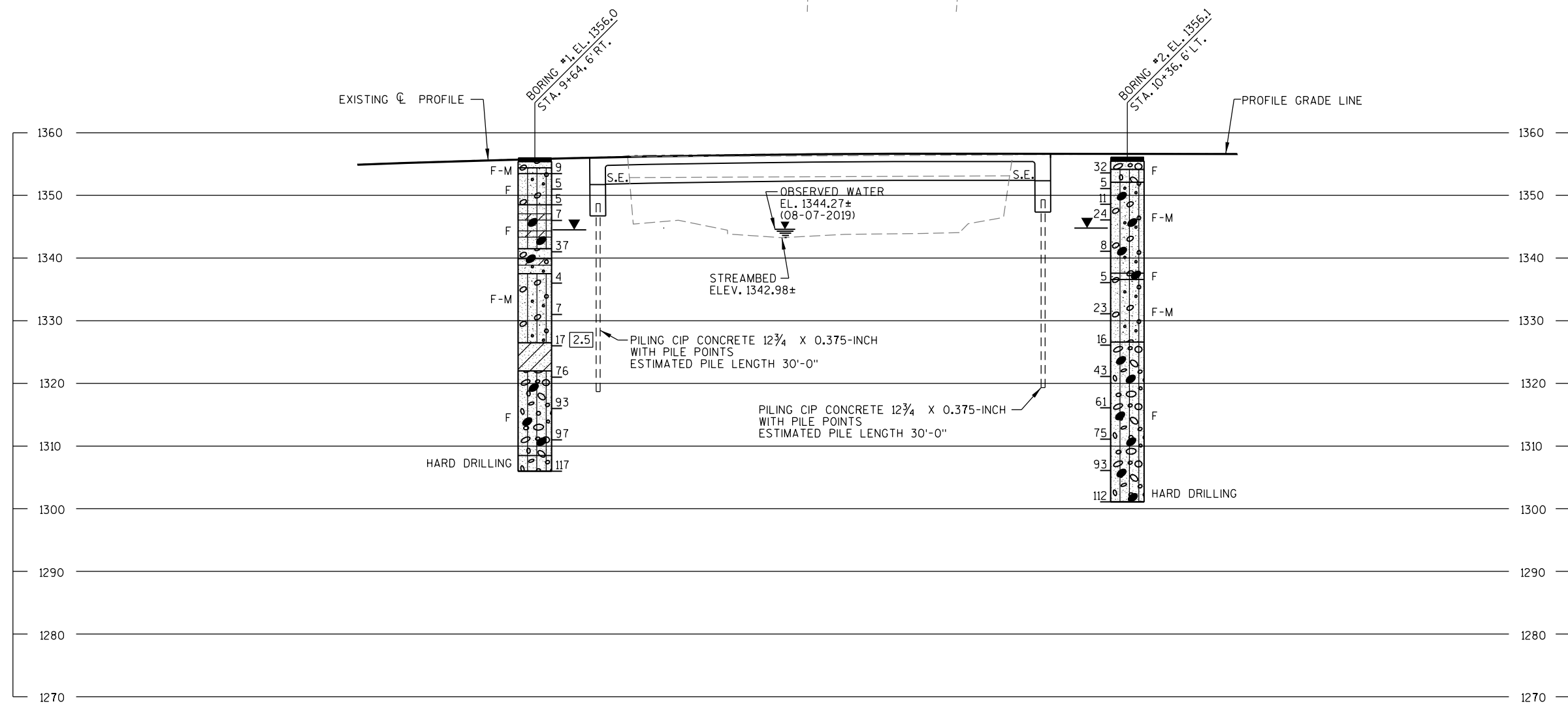
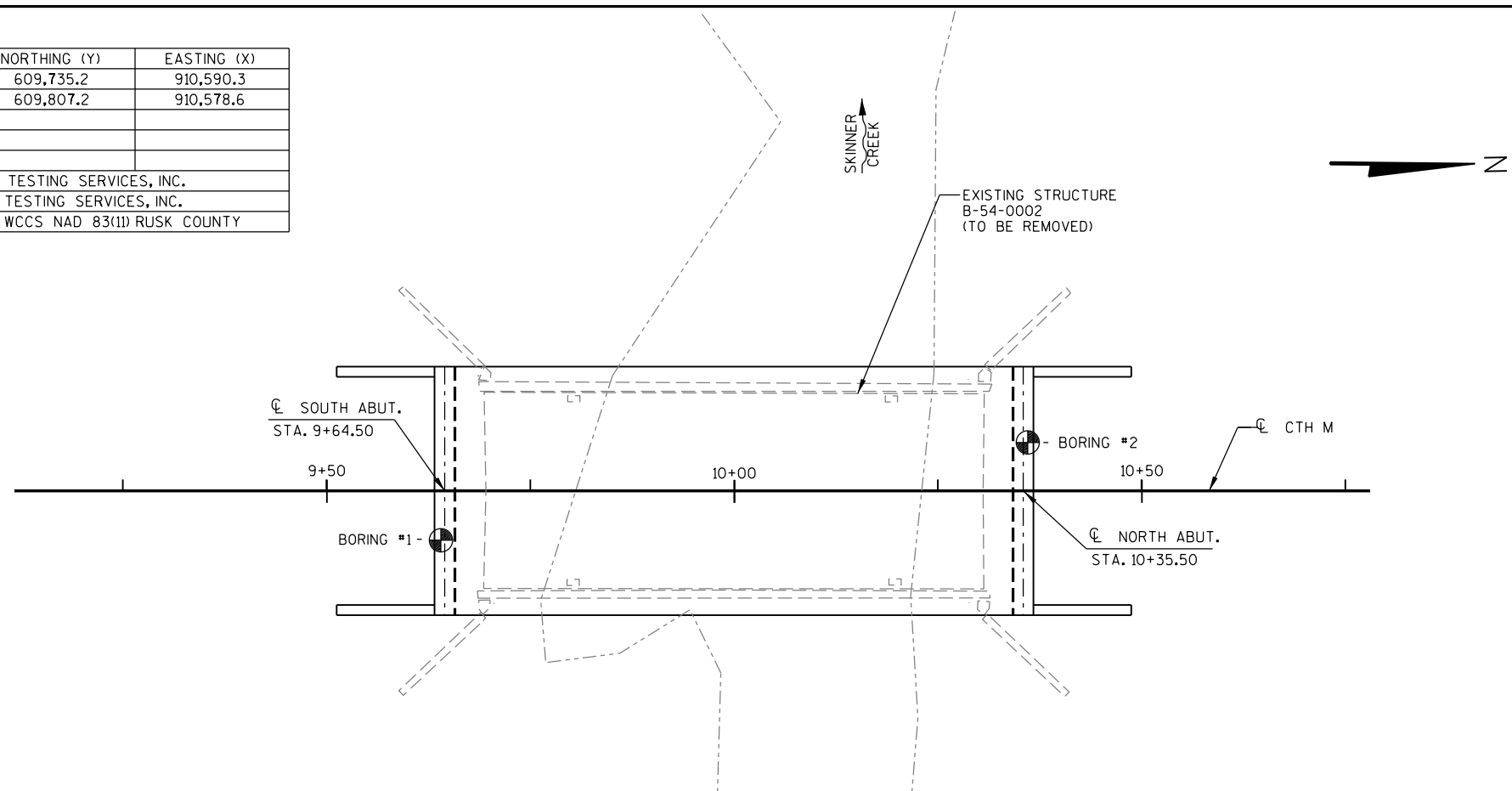
TYPICAL FILL SECTION AT WING TIPS



| NO. | DATE | REVISION | BY |
|---|------|-----------------|---------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-135 | | | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| CROSS SECTION, QUANTITIES & NOTES | | | SHEET 2 OF 12 |

| BORING # | DATE COMPLETED | NORTHING (Y) | EASTING (X) |
|----------|----------------|--------------|-------------|
| 1 | 11-26-2019 | 609,735.2 | 910,590.3 |
| 2 | 11-25-2019 | 609,807.2 | 910,578.6 |
| | | | |
| | | | |

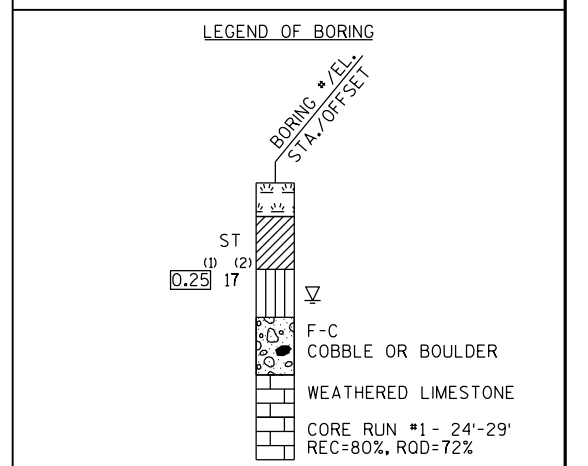
BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
 REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
 ALL COORDINATES REFERENCED TO WCCS NAD 83(11) RUSK COUNTY



STATE PROJECT NUMBER
8771-00-70

MATERIAL SYMBOLS

| | | | | | |
|--|---------------------|--|-----------|--|-------------------|
| | ASPHALT | | TOPSOIL | | PEAT |
| | CONCRETE | | FILL | | GRAVEL |
| | SAND | | CLAY | | SILT |
| | BOULDERS OR COBBLES | | LIMESTONE | | BEDROCK (UNKNOWN) |
| | SHALE | | SANDSTONE | | IGNEOUS/META |



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
 (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION
 ∇ AT TIME OF DRILLING
 ∇ END OF DRILLING
 ∇ AFTER DRILLING

ABBREVIATIONS
 F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

| NO. | DATE | REVISION | BY |
|--|------|---------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY | | RLR | PLANS CK'D. KHB |
| SUBSURFACE EXPLORATION | | SHEET 3 OF 12 | |

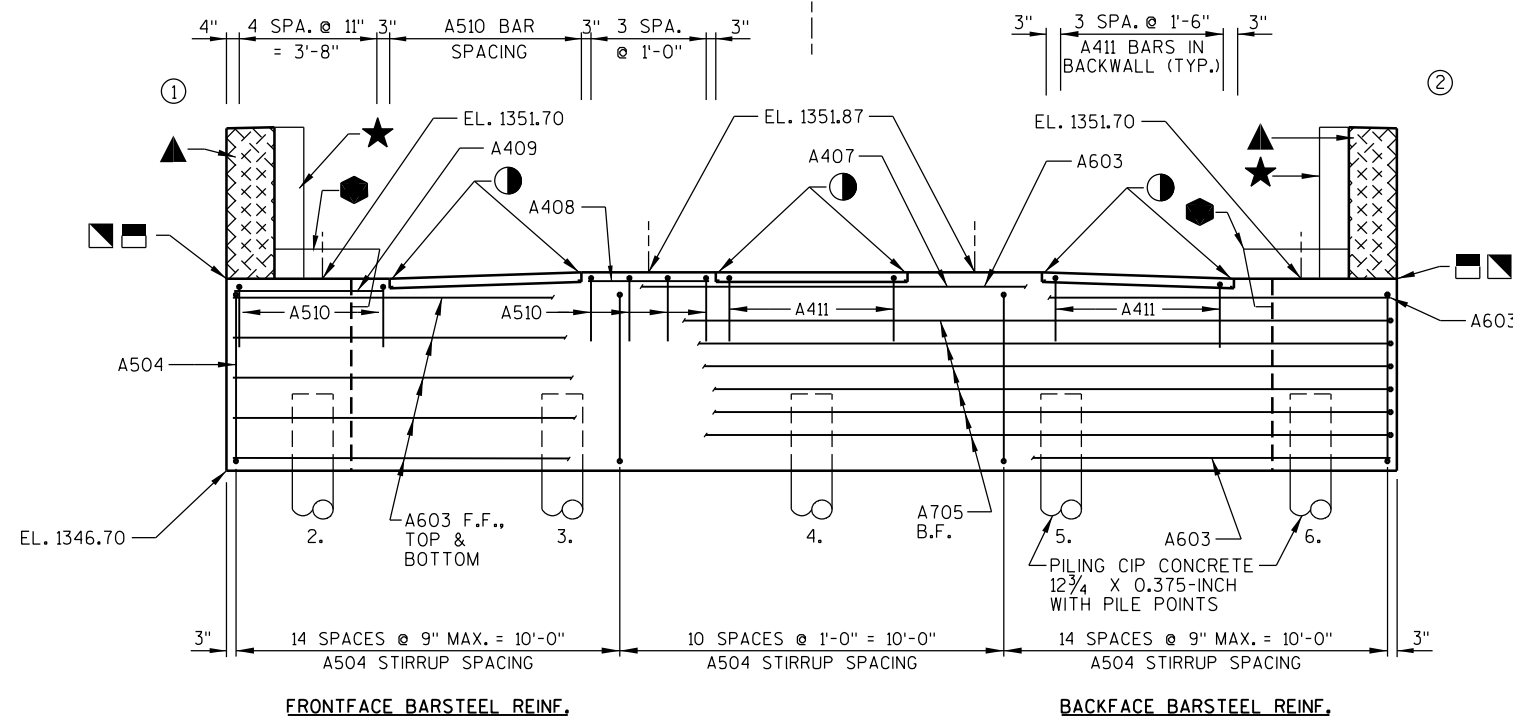
8

8

FOR WING ELEVATIONS AND DETAILS SEE SHEET 5.

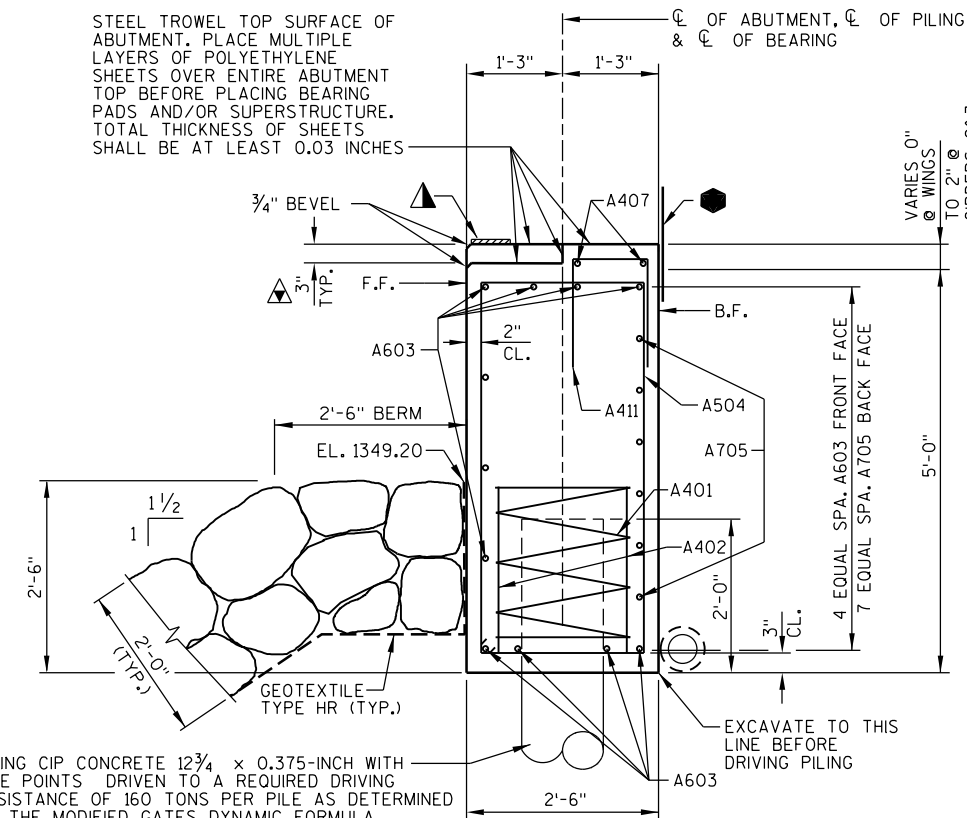
BUILD BEAM SEATS LEVEL, SLOPE AREAS BETWEEN BEAM SEATS.

CL CTH M
ABUT. DETAILS & BARSTEEL
REINF. SYM. ABOUT THIS LINE



ELEVATION
(LOOKING SOUTH)

STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03 INCHES

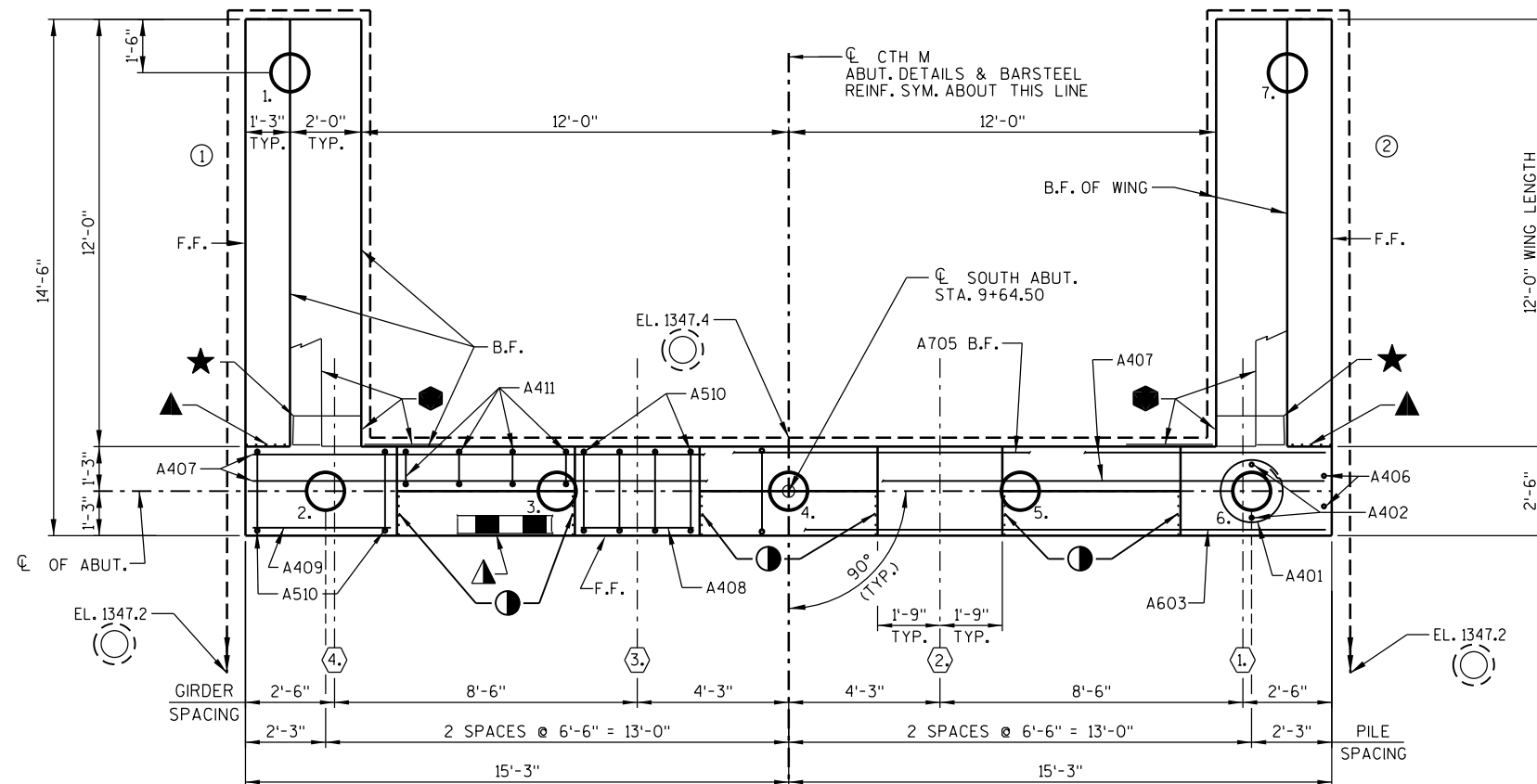


TYPICAL SECTION THRU ABUTMENT

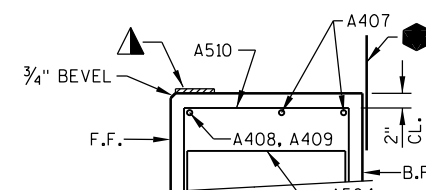
PILING CIP CONCRETE 12 3/4 x 0.375-INCH WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 30'-0". SEE SHEET 7 FOR PILE SPLICE DETAILS.

LEGEND

- - INDICATES WING NUMBER.
 - ◻ - INDICATES GIRDER NUMBER.
 - - CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. PLACE ● ON B.F. OF WING. POUR CONCRETE ABOVE THIS JOINT AFTER DECK IS IN PLACE.
 - ▤ - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL AT CONSTRUCTION JOINT
 - ▲ - SEMI-EXPANSION POCKET. CONSTRUCT 3" DEEPER THAN SURROUNDING BEAM SEATS AND BACKWALL.
 - - 3/4" CORK FILLER AT SIDES OF EXPANSION POCKETS (SIDE VERTICAL FACES ONLY).
 - ▲ - 1/2" PREFORMED JOINT FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONC.). FILLER INCLUDED IN WING LENGTH.
 - ▲ - 4"x 1/2" PREFORMED JOINT FILLER, EXTEND FULL LENGTH OF ABUTMENT.
 - ★ - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
 - - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WING TOPS AND ALONG WING CONSTRUCTION JOINT.
 - - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU RIPRAP HEAVY AND GEOTEXTILE TYPE HR. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT SHIELD AT ENDS OF PIPE, SEE RODENT SHIELD DETAIL, SHEET 5.
- F.F. - FRONT FACE B.F. - BACK FACE CL. - CLEAR



PLAN



TOP OF ABUTMENT & BEARING SEATS
SEE PLAN FOR REINF. SPACING

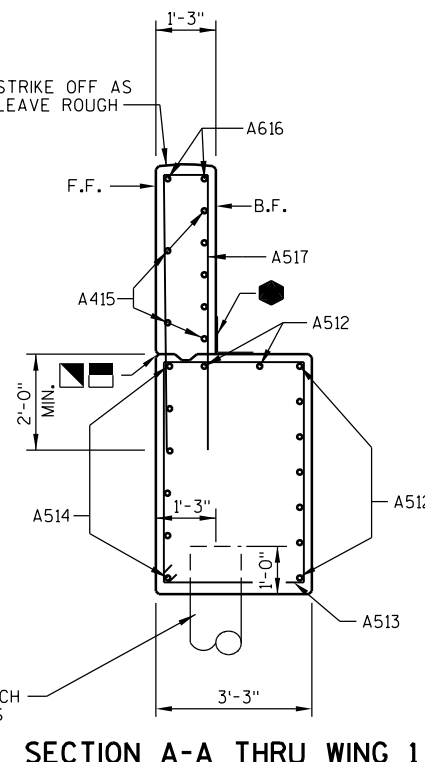
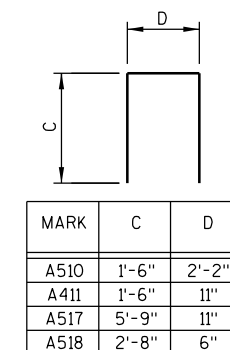
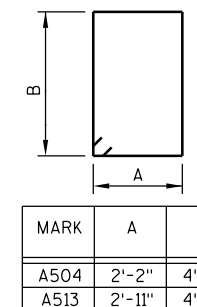
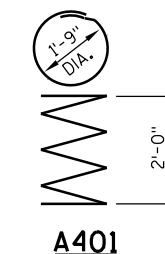
| NO. | DATE | REVISION | BY |
|--|------|-----------------|---------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| SOUTH ABUTMENT | | | SHEET 4 OF 12 |

UNCOATED 1715 LBS.
COATED 1770 LBS.

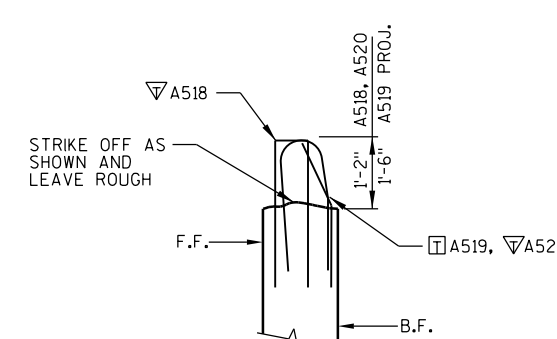
BILL OF BARS (SOUTH ABUTMENT)

| MARK | NUMBER REQUIRED | | LENGTH | BENT | LOCATION |
|------|-----------------|----------|--------|------|--|
| | COATED | UNCOATED | | | |
| A401 | - | 5 | 28'-0" | X | AT BODY PILES - 1 PER PILE 5 SPIRAL WRAPS |
| A402 | - | 10 | 2'-3" | | AT BODY PILES - 2 PER PILE - VERT. |
| A603 | - | 11 | 30'-2" | | ABUT. BODY - F.F., TOP & BOTTOM - HORIZ. |
| A504 | - | 39 | 13'-8" | X | ABUT. BODY - STIRRUPS - VERT. |
| A705 | - | 6 | 30'-2" | | ABUT. BODY - B.F. - HORIZ. |
| A406 | - | 4 | 4'-7" | | ABUT. BODY - ENDS - VERT. |
| A407 | - | 2 | 30'-2" | | ABUT. TOP - B.F. SEMI-EXP. POCKET - HORIZ. |
| A408 | - | 2 | 3'-2" | | ABUT. TOP - F.F. - GIRDERS 2 & 3 - HORIZ. |
| A409 | - | 2 | 3'-10" | | ABUT. TOP - F.F. - GIRDERS 1 & 4 - HORIZ. |
| A510 | - | 18 | 4'-11" | X | ABUT. TOP - GIRDER SEATS - VERT. |
| A411 | - | 12 | 3'-9" | X | ABUT. TOP - B.F. SEMI-EXP. POCKET - VERT. |
| A512 | 18 | - | 14'-1" | | WINGS - BOTTOM - B.F. & TOP - HORIZ. |
| A513 | 24 | - | 15'-8" | X | WINGS - BOTTOM - STIRRUP - VERT. |
| A514 | 12 | - | 14'-1" | | WINGS - BOTTOM - F.F. - HORIZ. |
| A415 | 14 | - | 11'-7" | | WINGS - TOP - F.F. & B.F. - HORIZ. |
| A616 | 4 | - | 11'-7" | | WINGS - TOP - F.F. & B.F. - HORIZ. |
| A517 | 34 | - | 12'-2" | X | WINGS - TOP - TIES - VERT. |
| A518 | 34 | - | 5'-7" | X | WINGS - TOP - PARAPET STIRRUP - VERT. |
| A519 | 22 | - | 3'-0" | X | WINGS - TOP - PARAPET STIRRUP - VERT. |
| A520 | 10 | - | 5'-10" | X | WINGS - TOP - PARAPET STIRRUP - VERT. |

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



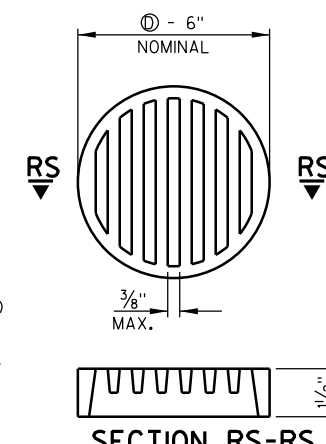
CONST. JOINT STRIKE OFF AS SHOWN AND LEAVE ROUGH



PARAPET STIRRUP PROJECTION DETAIL

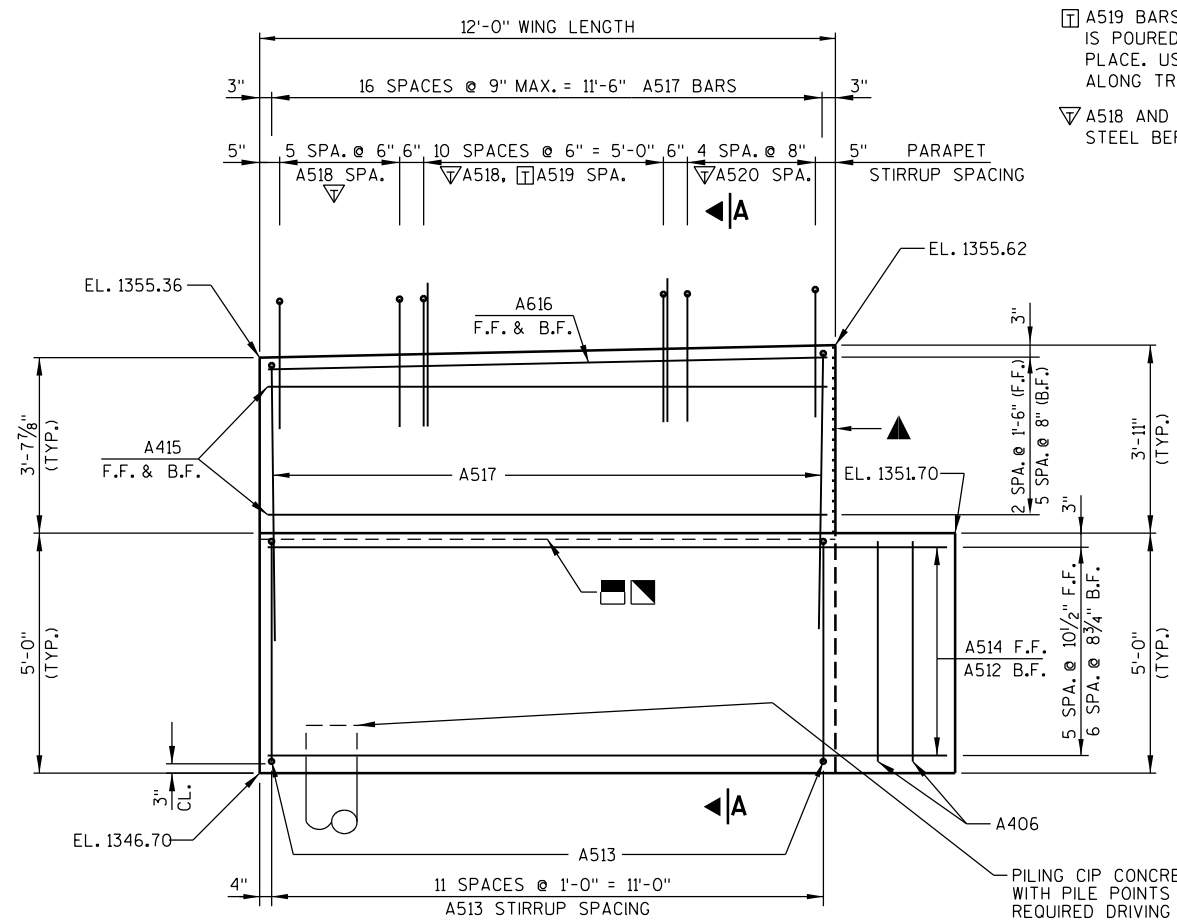
RODENT SHIELD NOTES:
ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS, SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



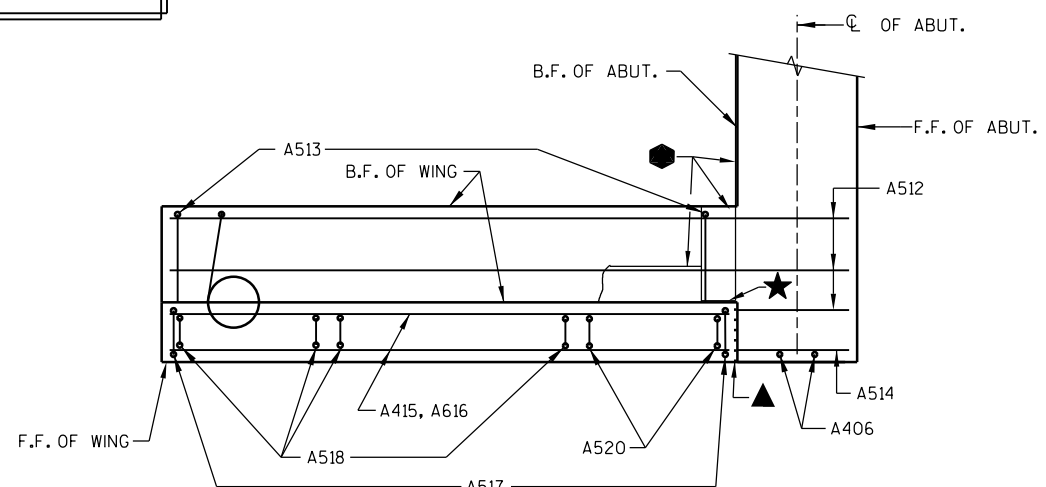
RODENT SHIELD

Ø - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.



ELEVATION - WING 1

PILING CIP CONCRETE 12 3/4 x 0.375-INCH WITH PILE POINTS DRIVEN TO 160 TONS REQUIRED DRIVING RESISTANCE. EST. PILE LENGTH 30'-0"



PLAN - WING 1

SEE SHEET 4 LEGEND FOR DESCRIPTION OF

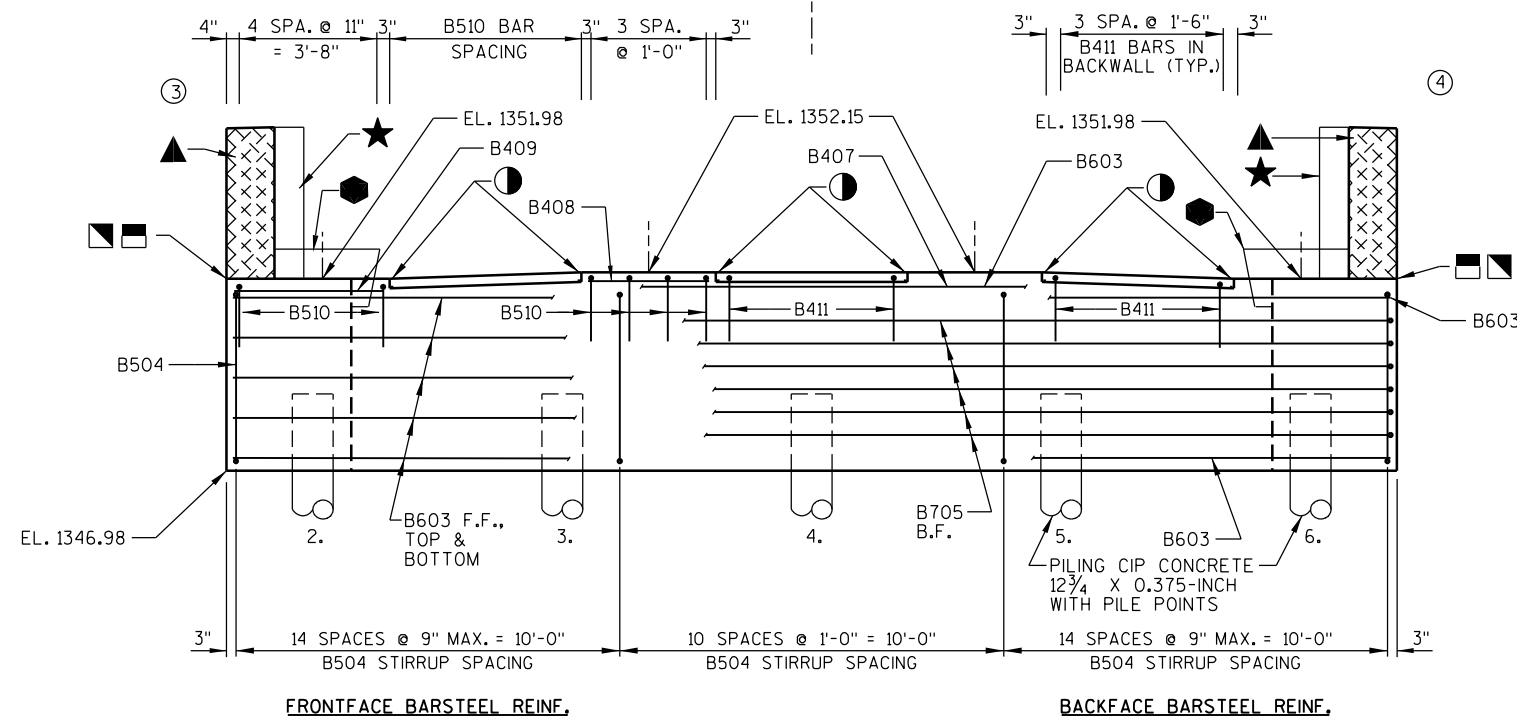
NOTE:
WING 1 SHOWN
WING 2 SIMILAR

| NO. | DATE | REVISION | BY |
|--|------|---------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY | | RLR | PLANS CK'D. KHB |
| SOUTH ABUTMENT DETAILS | | SHEET 5 OF 12 | |

FOR WING ELEVATIONS AND DETAILS SEE SHEET 7.

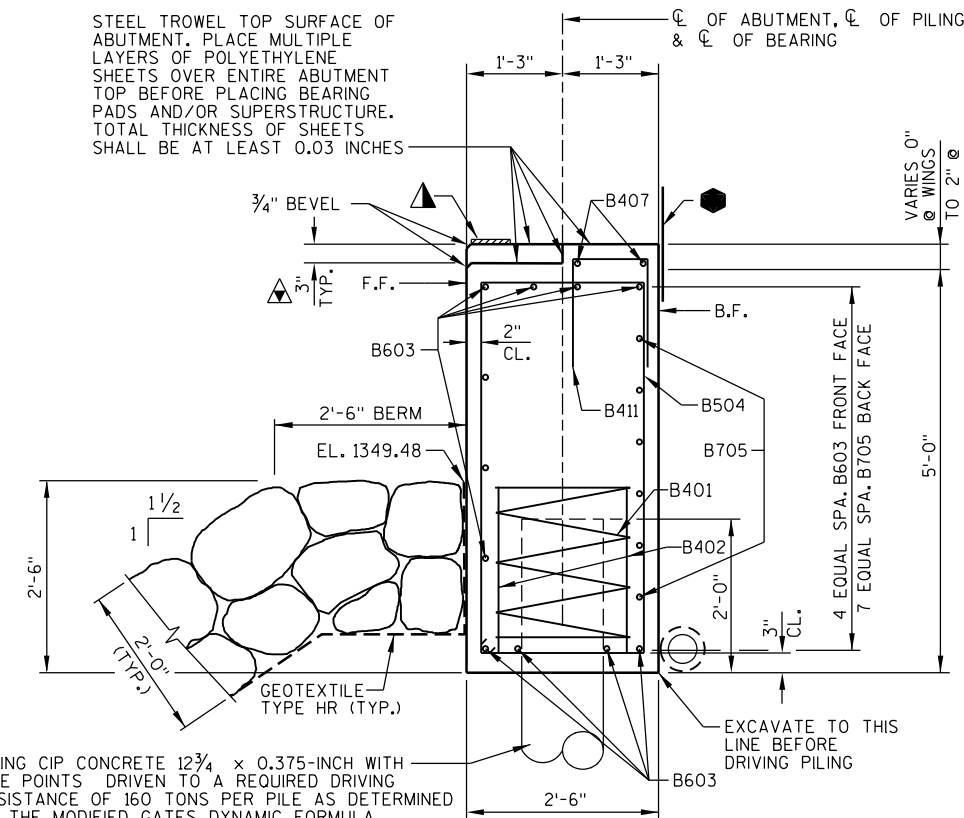
BUILD BEAM SEATS LEVEL, SLOPE AREAS BETWEEN BEAM SEATS.

CL CTH M ABUT. DETAILS & BARSTEEL REINF. SYM. ABOUT THIS LINE



ELEVATION
(LOOKING NORTH)

STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03 INCHES

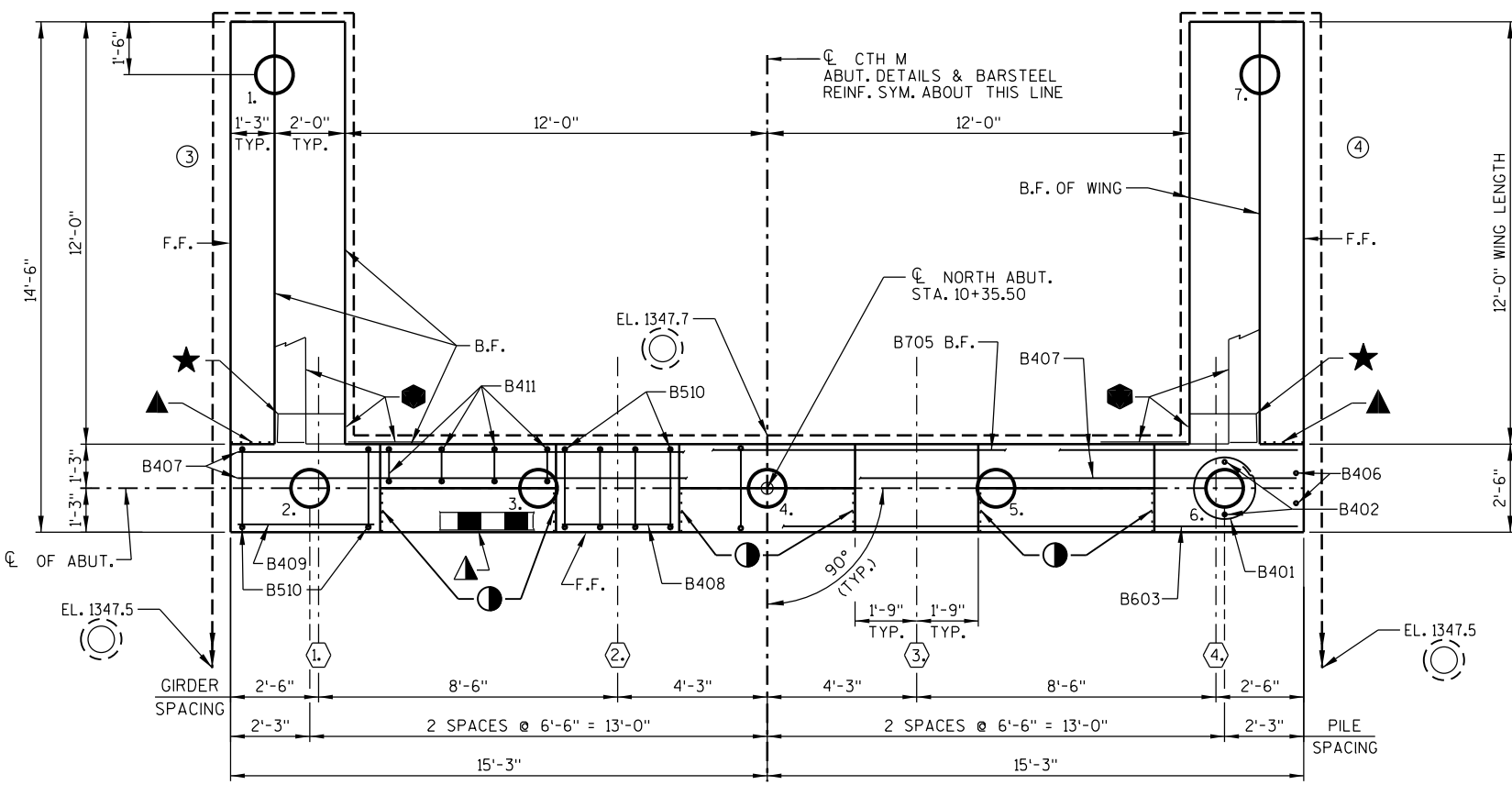


TYPICAL SECTION THRU ABUTMENT

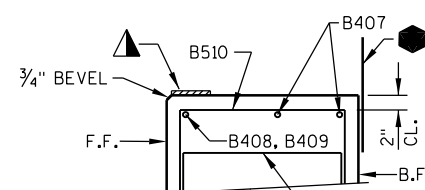
PILING CIP CONCRETE 12 3/4 x 0.375-INCH WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 30'-0". SEE SHEET 7 FOR PILE SPLICE DETAILS.

LEGEND

- - INDICATES WING NUMBER.
 - ◻ - CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. PLACE ● ON B.F. OF WING. POUR CONCRETE ABOVE THIS JOINT AFTER DECK IS IN PLACE.
 - ▤ - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL AT CONSTRUCTION JOINT
 - △ - SEMI-EXPANSION POCKET. CONSTRUCT 3" DEEPER THAN SURROUNDING BEAM SEATS AND BACKWALL.
 - - 3/4" CORK FILLER AT SIDES OF EXPANSION POCKETS (SIDE VERTICAL FACES ONLY).
 - ▲ - 1/2" PREFORMED JOINT FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONC.). FILLER INCLUDED IN WING LENGTH.
 - ▲ - 4"x 1/2" PREFORMED JOINT FILLER, EXTEND FULL LENGTH OF ABUTMENT.
 - ★ - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
 - - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WING TOPS AND ALONG WING CONSTRUCTION JOINT.
 - - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU RIPRAP HEAVY AND GEOTEXTILE TYPE HR. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT SHIELD AT ENDS OF PIPE, SEE RODENT SHIELD DETAIL, SHEET 5.
- F.F. - FRONT FACE B.F. - BACK FACE CL. - CLEAR



PLAN



TOP OF ABUTMENT & BEARING SEATS
SEE PLAN FOR REINF. SPACING

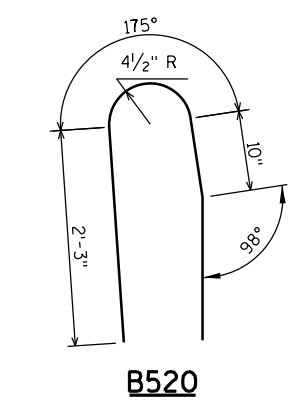
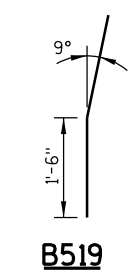
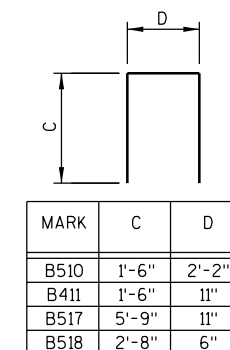
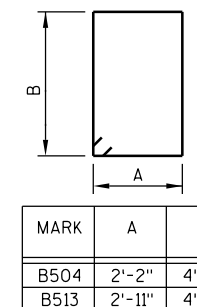
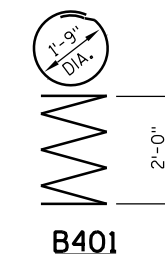
| NO. | DATE | REVISION | BY |
|--|------|-----------------|----|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| NORTH ABUTMENT | | SHEET 6 OF 12 | |

**UNCOATED 1715 LBS.
COATED 1770 LBS.**

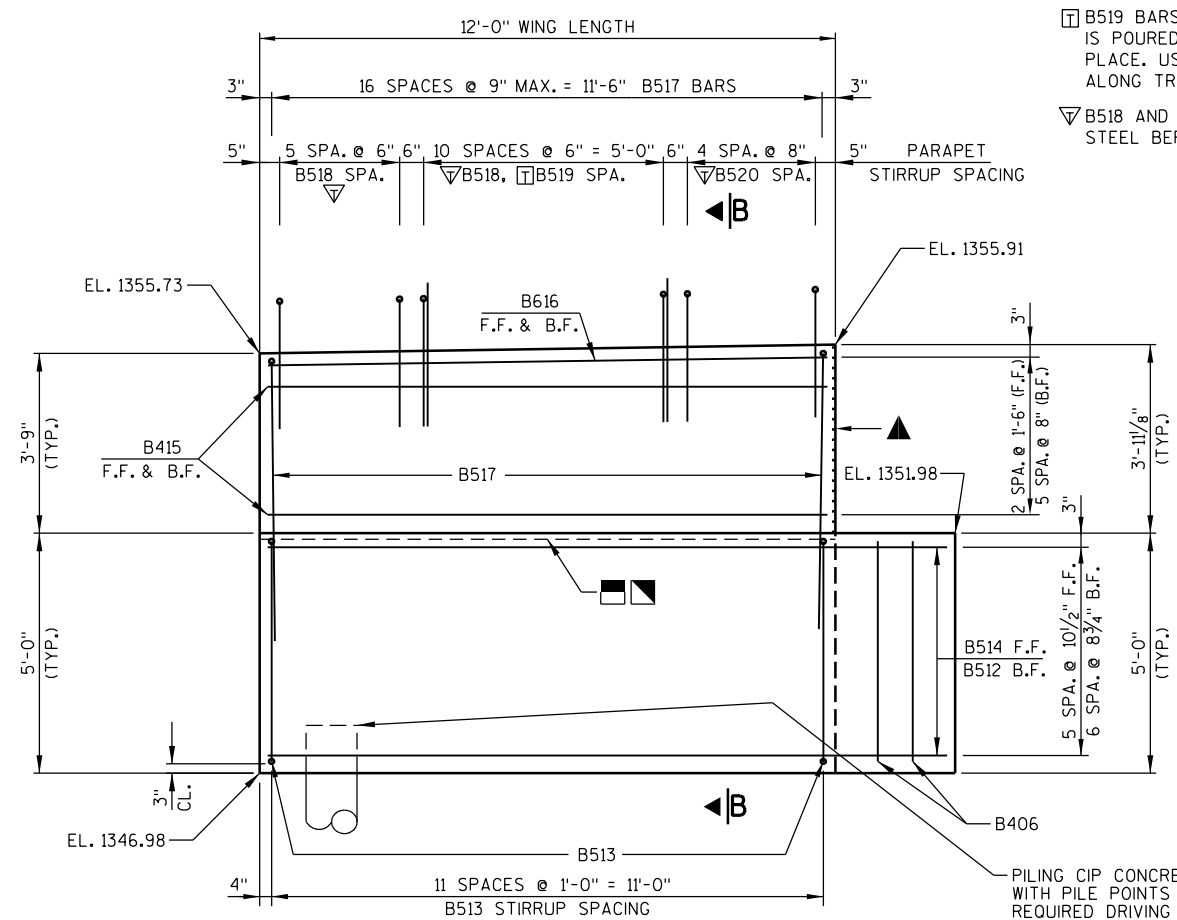
BILL OF BARS (NORTH ABUTMENT)

| MARK | NUMBER REQUIRED | | LENGTH | BENT | LOCATION |
|------|-----------------|----------|--------|------|--|
| | COATED | UNCOATED | | | |
| B401 | - | 5 | 28'-0" | X | AT BODY PILES - 1 PER PILE 5 SPIRAL WRAPS |
| B402 | - | 10 | 2'-3" | | AT BODY PILES - 2 PER PILE - VERT. |
| B603 | - | 11 | 30'-2" | | ABUT. BODY - F.F., TOP & BOTTOM - HORIZ. |
| B504 | - | 39 | 13'-8" | X | ABUT. BODY - STIRRUPS - VERT. |
| B705 | - | 6 | 30'-2" | | ABUT. BODY - B.F. - HORIZ. |
| B406 | - | 4 | 4'-7" | | ABUT. BODY - ENDS - VERT. |
| B407 | - | 2 | 30'-2" | | ABUT. TOP - B.F. SEMI-EXP. POCKET - HORIZ. |
| B408 | - | 2 | 3'-2" | | ABUT. TOP - F.F. - GIRDERS 2 & 3 - HORIZ. |
| B409 | - | 2 | 3'-10" | | ABUT. TOP - F.F. - GIRDERS 1 & 4 - HORIZ. |
| B510 | - | 18 | 4'-11" | X | ABUT. TOP - GIRDER SEATS - VERT. |
| B411 | - | 12 | 3'-9" | X | ABUT. TOP - B.F. SEMI-EXP. POCKET - VERT. |
| B512 | 18 | - | 14'-1" | | WINGS - BOTTOM - B.F. & TOP - HORIZ. |
| B513 | 24 | - | 15'-8" | X | WINGS - BOTTOM - STIRRUP - VERT. |
| B514 | 12 | - | 14'-1" | | WINGS - BOTTOM - F.F. - HORIZ. |
| B415 | 14 | - | 11'-7" | | WINGS - TOP - F.F. & B.F. - HORIZ. |
| B616 | 4 | - | 11'-7" | | WINGS - TOP - F.F. & B.F. - HORIZ. |
| B517 | 34 | - | 12'-2" | X | WINGS - TOP - TIES - VERT. |
| B518 | 34 | - | 5'-7" | X | WINGS - TOP - PARAPET STIRRUP - VERT. |
| B519 | 22 | - | 3'-0" | X | WINGS - TOP - PARAPET STIRRUP - VERT. |
| B520 | 10 | - | 5'-10" | X | WINGS - TOP - PARAPET STIRRUP - VERT. |

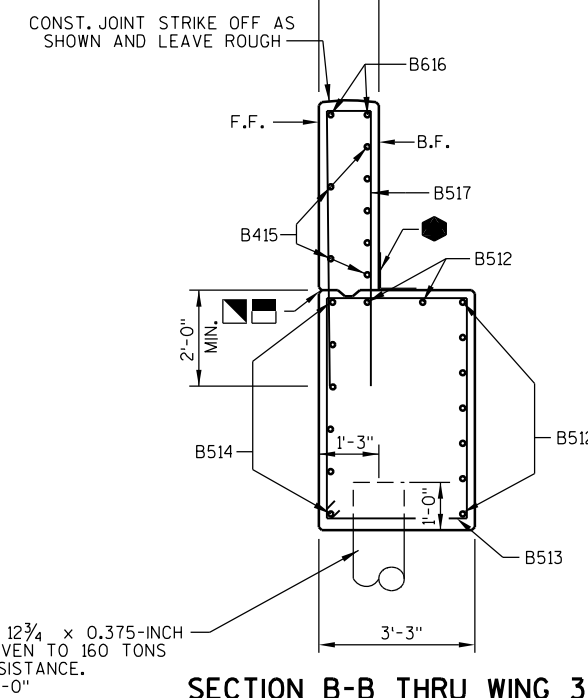
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



□ B519 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE B519 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
 ▽ B518 AND B520 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

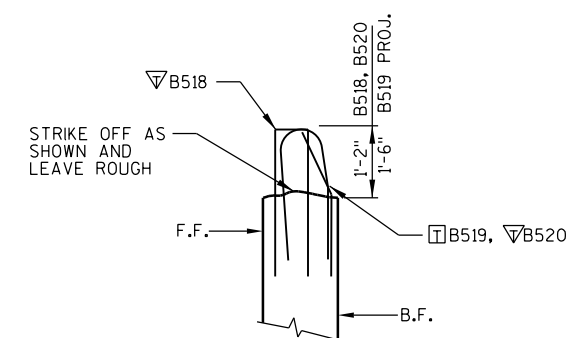


ELEVATION - WING 3

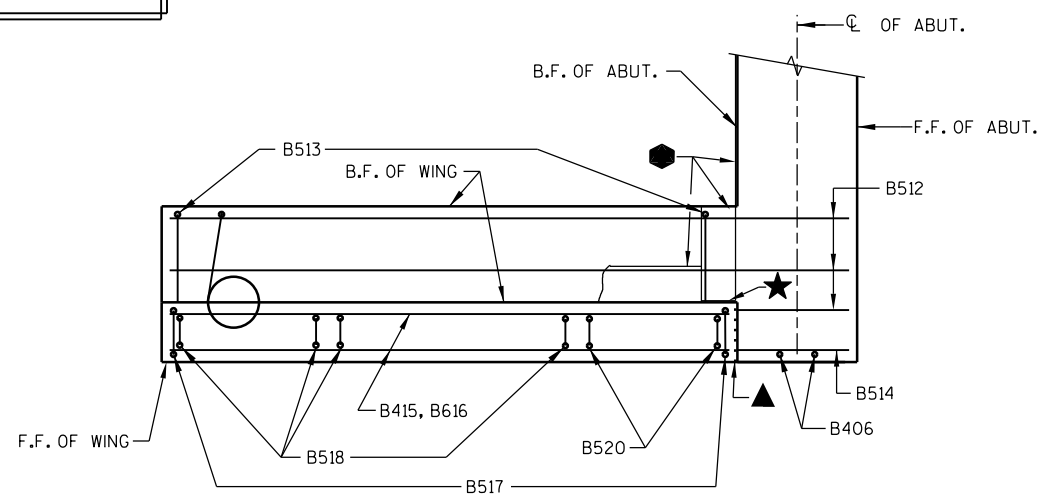


SECTION B-B THRU WING 3

PILING CIP CONCRETE 12 3/4 x 0.375-INCH WITH PILE POINTS DRIVEN TO 160 TONS REQUIRED DRIVING RESISTANCE. EST. PILE LENGTH 30'-0"



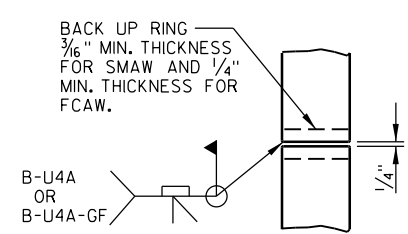
PARAPET STIRRUP PROJECTION DETAIL



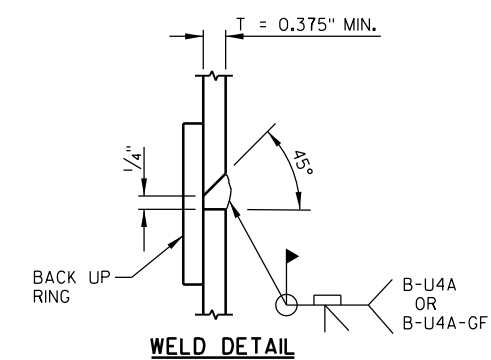
PLAN - WING 3

SEE SHEET 6 LEGEND FOR DESCRIPTION OF
 ■ ■ ▲ ●

NOTE:
 WING 3 SHOWN
 WING 4 SIMILAR



PILE SPLICE DETAILS



WELD DETAIL

| NO. | DATE | REVISION | BY |
|---|------|---------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY | | RLR | PLANS CK'D. KHB |
| NORTH ABUTMENT DETAILS | | SHEET 7 OF 12 | |

8

8

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

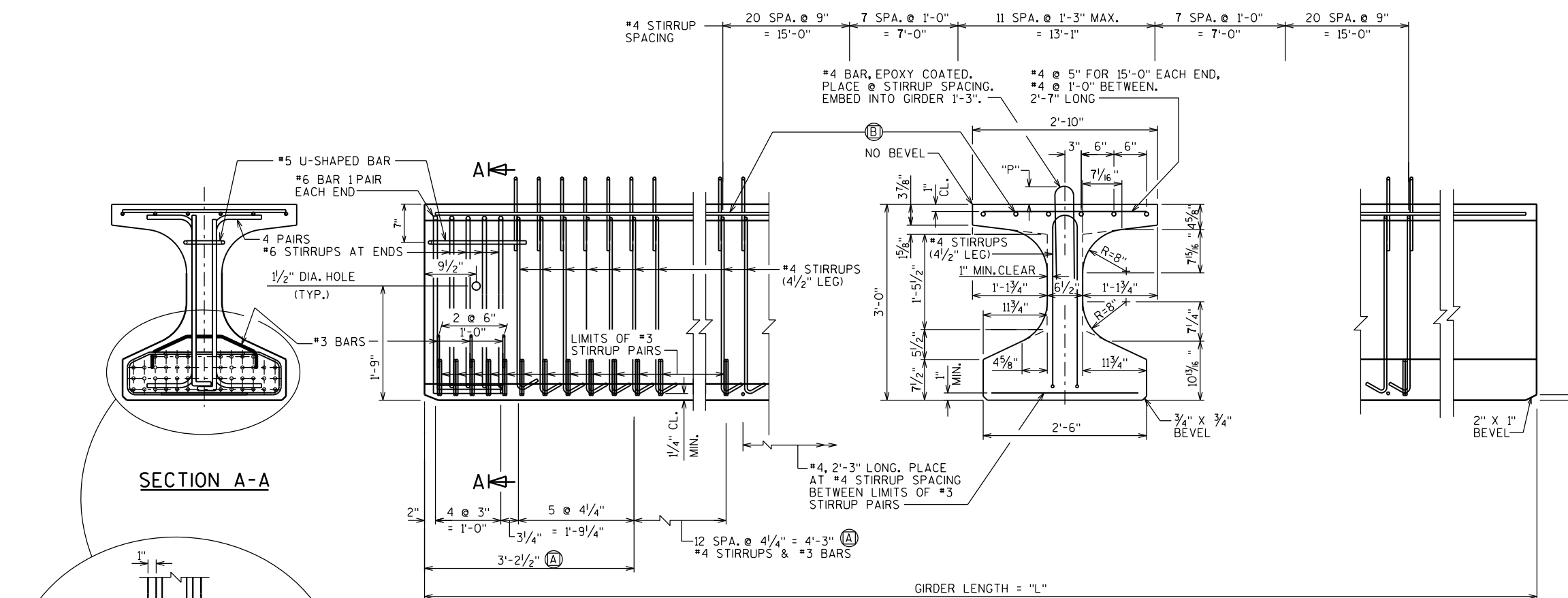
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE (0.6" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.



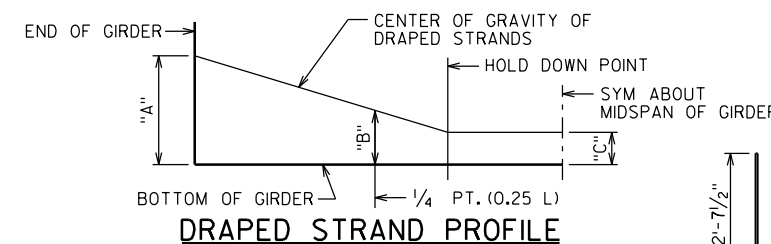
SIDE VIEW & TYPICAL SECTION IN SPAN

- (A) DETAIL TYP. AT EACH END
- (B) 6 #4 BARS, FULL LENGTH, MIN. LAP = 1'-11"

THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN. VALUES INCLUDE A MAGNIFICATION FACTOR OF 1.4 TO ACCOUNT FOR CREEP BETWEEN RELEASE AND INSTALLATION.

| SPAN | CAMBER (IN.) |
|------|--------------|
| 1 | 2 1/4" |
| | |
| | |
| | |

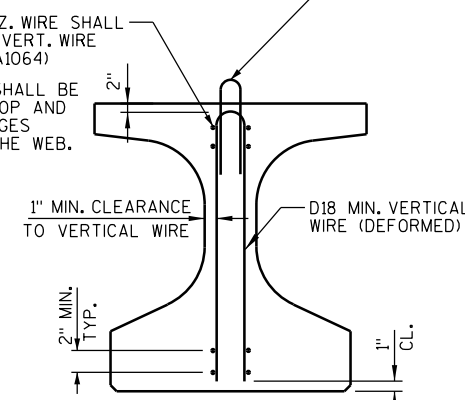
THESE VALUES ARE NOT TO BE USED IN DETERMINING 'I', USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.



NO. 4 BAR, EPOXY COATED. PLACE AT STIRRUP SPACING REQUIRED FOR NON WWF STIRRUPS. EMBED INTO GIRDER 1'-3".

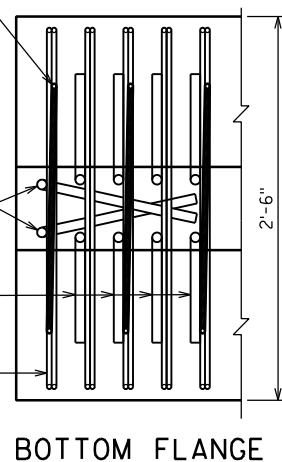
AREA OF HORIZ. WIRE SHALL BE > 40% OF VERT. WIRE AREA (ASTM A1064)

HORIZ. WIRES SHALL BE LOCATED IN TOP AND BOTTOM FLANGES AND NOT IN THE WEB.

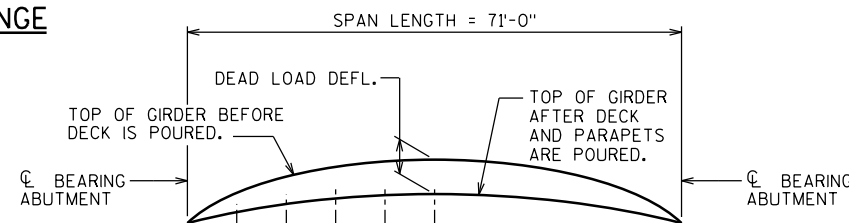


SECTION THRU GIRDER

SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS ASTM A497 (F_y = 70 Ksi)



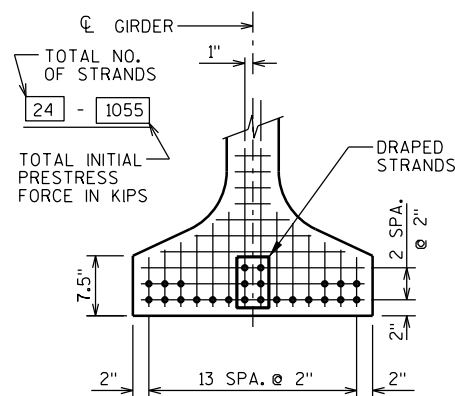
BOTTOM FLANGE



DEAD LOAD DEFLECTION DIAGRAM

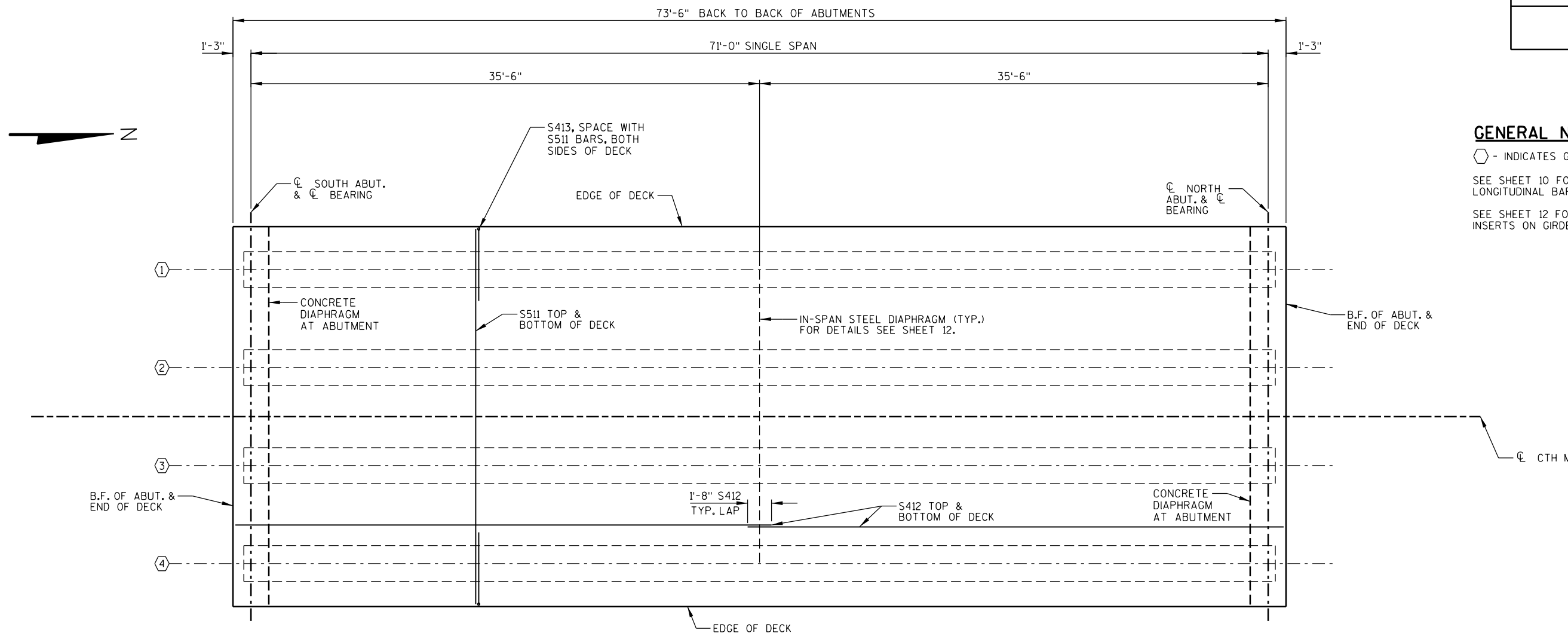
* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

| SPAN | | GIRDER | GIRDER LENGTH "L" (FEET) | DEAD LOAD DEF. (IN.) | | | | | | | | CONC. STRGTH. f'c (P.S.I.) | "P" (IN.) | | | DRAPED PATTERN (IN.) | | | | UNDRAPED PATTERN | | | | |
|------|-------|--------|--------------------------|----------------------|------|------|------|------|------|------|------|----------------------------|-----------|-------|-------------------|----------------------|-------------------|----------------------|----------------------|------------------|------|----------|----------|-----|
| 1 | 2&3 | | | 1/10 | 2/10 | 3/10 | 4/10 | 5/10 | 6/10 | 7/10 | 8/10 | | 9/10 | 10/10 | 1ST 1/3 OF GIRDER | MID 1/3 OF GIRDER | END 1/3 OF GIRDER | DIA. OF STRAND (IN.) | TOTAL NO. OF STRANDS | f'ci (P.S.I.) * | "A" | "B" MIN. | "B" MAX. | "C" |
| 1 | 1 & 4 | 72'-0" | 0.28 | 0.53 | 0.73 | 0.85 | 0.90 | 0.85 | 0.73 | 0.53 | 0.28 | 8000 | 7" | 8.5" | 7" | 0.6 | 24 | 6800 | 26 | 9.5 | 11.5 | 4 | - | - |
| 1 | 2&3 | 72'-0" | 0.32 | 0.61 | 0.84 | 0.98 | 1.03 | 0.98 | 0.84 | 0.61 | 0.32 | 8000 | 7" | 8.5" | 7" | 0.6 | 24 | 6800 | 26 | 9.5 | 11.5 | 4 | - | - |



TYP. STRAND PATTERN

| NO. | DATE | REVISION | BY |
|---|------|-----------------|---------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-135 | | | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| 36W" PRESTRESSED GIRDER DETAILS | | | SHEET 8 OF 12 |



GENERAL NOTES

⊙ - INDICATES GIRDER NUMBER
SEE SHEET 10 FOR TRANSVERSE AND LONGITUDINAL BAR SPACING.
SEE SHEET 12 FOR LOCATION OF DIAPHRAGM INSERTS ON GIRDERS.

PLAN

TO DETERMINE '+', ELEV. OF TOP OF GIRDERS AT CL OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF THE SPAN SHALL BE TAKEN. TO DETERMINE THE TOP OF DECK ELEVATION FOR POINT REFERRED USE TABLE ON THIS SHEET AND ADJUST FOR CROSS SLOPE OVER GIRDER. THEN FOLLOW THIS PROCESS:

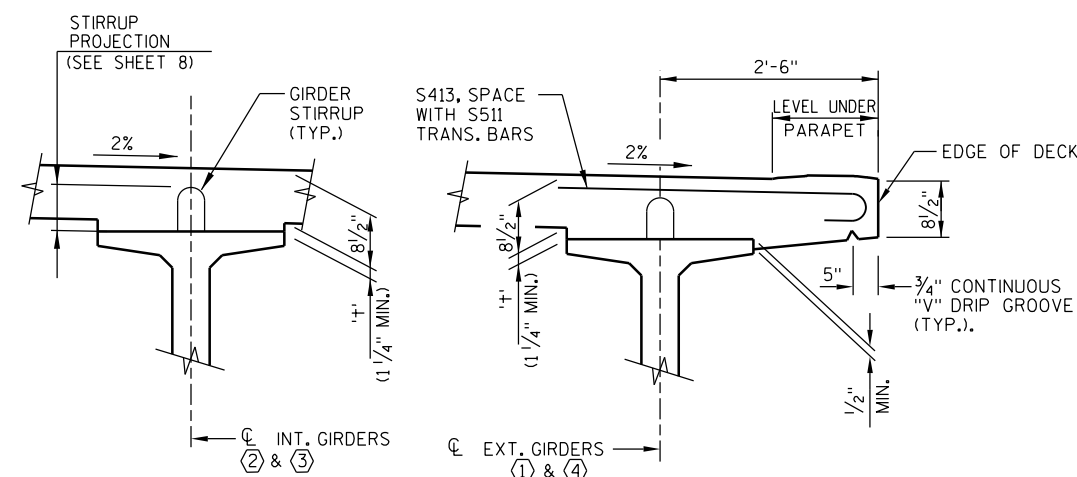
- TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
- + DEAD LOAD DEFLECTION (SEE SHEET 8)
- DECK THICKNESS
-
- = HAUNCH HEIGHT '+'

IF 1 1/4" MINIMUM HAUNCH HEIGHT '+' AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

NOTE: AN AVERAGE HAUNCH ('+') OF 3/4" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES."

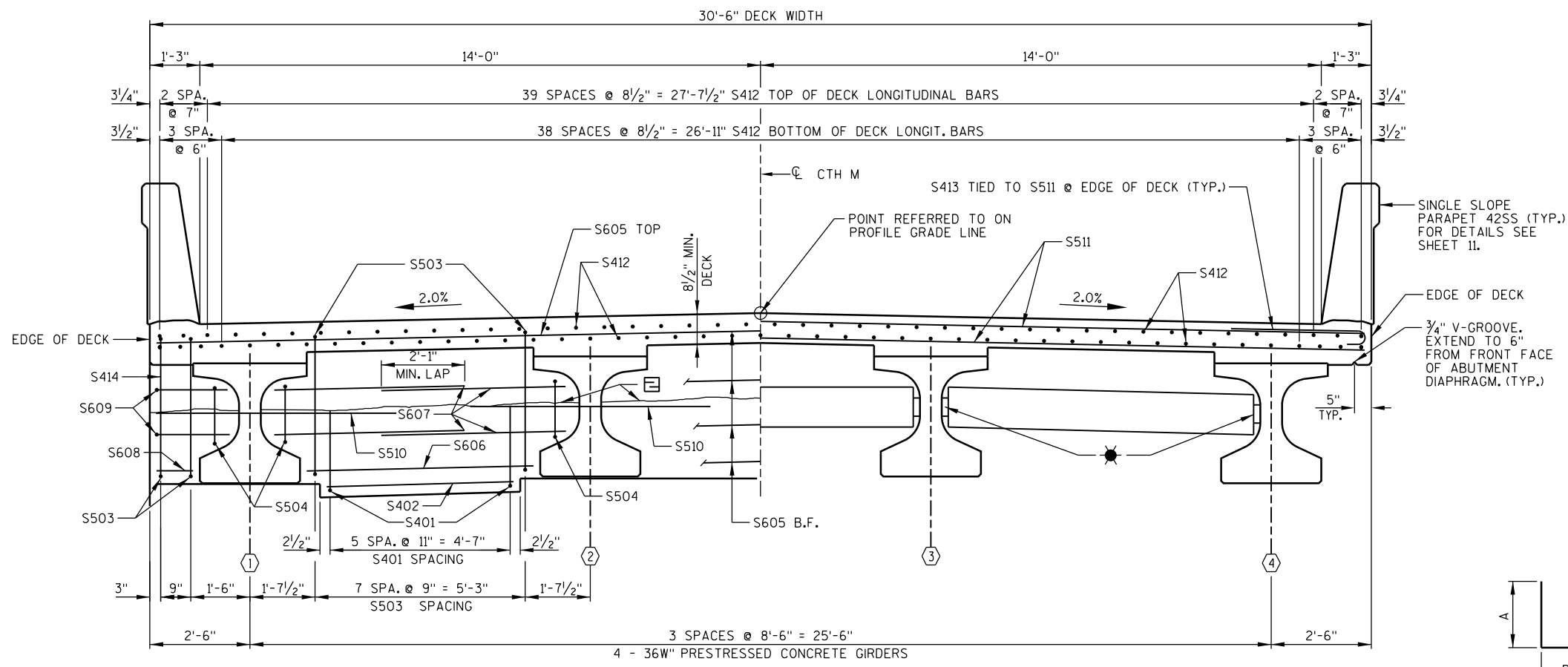
TOP OF DECK ELEVATIONS

| LOCATION | SPAN POINT | EAST DECK EDGE | C/L GIRDER 4 | C/L GIRDER 3 | C/L CTH M | C/L GIRDER 2 | C/L GIRDER 1 | WEST DECK EDGE |
|----------|------------|----------------|--------------|--------------|-----------|--------------|--------------|----------------|
| S. ABUT. | 1 | 1355.62 | 1355.65 | 1355.82 | 1355.90 | 1355.82 | 1355.65 | 1355.62 |
| | 1.1 | 1355.74 | 1355.76 | 1355.93 | 1356.02 | 1355.93 | 1355.76 | 1355.74 |
| | 1.2 | 1355.83 | 1355.85 | 1356.02 | 1356.11 | 1356.02 | 1355.85 | 1355.83 |
| | 1.3 | 1355.90 | 1355.93 | 1356.10 | 1356.18 | 1356.10 | 1355.93 | 1355.90 |
| | 1.4 | 1355.96 | 1355.98 | 1356.15 | 1356.24 | 1356.15 | 1355.98 | 1355.96 |
| | 1.5 | 1355.99 | 1356.02 | 1356.19 | 1356.27 | 1356.19 | 1356.02 | 1355.99 |
| | 1.6 | 1356.01 | 1356.03 | 1356.20 | 1356.29 | 1356.20 | 1356.03 | 1356.01 |
| | 1.7 | 1356.01 | 1356.03 | 1356.20 | 1356.29 | 1356.20 | 1356.03 | 1356.01 |
| | 1.8 | 1355.98 | 1356.01 | 1356.18 | 1356.26 | 1356.18 | 1356.01 | 1355.98 |
| | 1.9 | 1355.94 | 1355.97 | 1356.14 | 1356.22 | 1356.14 | 1355.97 | 1355.94 |
| N. ABUT. | 2 | 1355.91 | 1355.93 | 1356.10 | 1356.19 | 1356.10 | 1355.93 | 1355.91 |



DECK HAUNCH DETAIL

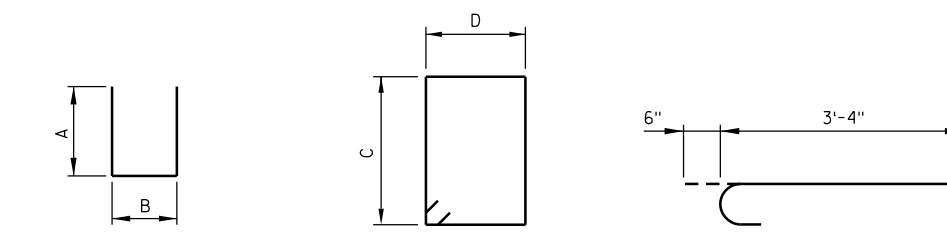
| NO. | DATE | REVISION | BY |
|--|------|-----------------|---------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-135 | | | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| SUPERSTRUCTURE | | | SHEET 9 OF 12 |



BILL OF BARS (COATED) 13,315 LBS.

| MARK | NUMBER REQD. | LENGTH | BENT | DESCRIPTION |
|------|--------------|--------|------|--|
| S401 | 36 | 3'-9" | X | DIAPH. @ ABUT. - S.E. POCKET - STIRRUP - VERT. |
| S402 | 12 | 4'-8" | | DIAPH. @ ABUT. - S.E. POCKET - HORIZ. |
| S503 | 56 | 12'-0" | X | DIAPH. @ ABUT. - STIRRUP - VERT. |
| S504 | 16 | 7'-8" | X | DIAPH. @ ABUT. - STIRRUP - VERT. |
| S605 | 10 | 30'-2" | | DIAPH. @ ABUT. - B.F. & TOP - HORIZ. |
| S606 | 6 | 5'-8" | | DIAPH. @ ABUT. - F.F. - INTERIOR BAYS - HORIZ. |
| S607 | 24 | 4'-9" | | DIAPH. @ ABUT. - F.F. - INTERIOR BAYS - HORIZ. |
| S608 | 4 | 1'-0" | | DIAPH. @ ABUT. - F.F. @ ENDS - HORIZ. |
| S609 | 8 | 5'-2" | X | DIAPH. @ ABUT. - F.F. @ ENDS - HORIZ. |
| S510 | 16 | 6'-0" | | DIAPH. @ ABUT. - THRU GIRDER WEB - HORIZ. |
| S511 | 207 | 30'-2" | | DECK - TOP & BOTTOM - TRANS. |
| S412 | 178 | 37'-5" | | DECK - TOP & BOTTOM - LONGIT. |
| S413 | 208 | 3'-10" | X | DECK - TOP - EDGE - TRANS. |
| S414 | 8 | 3'-7" | | DIAPH. @ ABUT. - ENDS - VERT. |

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR REINFORCEMENT.



| MARK | A | B |
|------|-------|-------|
| S401 | 1'-6" | 11" |
| S609 | 1'-9" | 2'-0" |

| MARK | C | D |
|------|-------|-------|
| S503 | 3'-6" | 2'-2" |
| S504 | 1'-4" | 2'-2" |

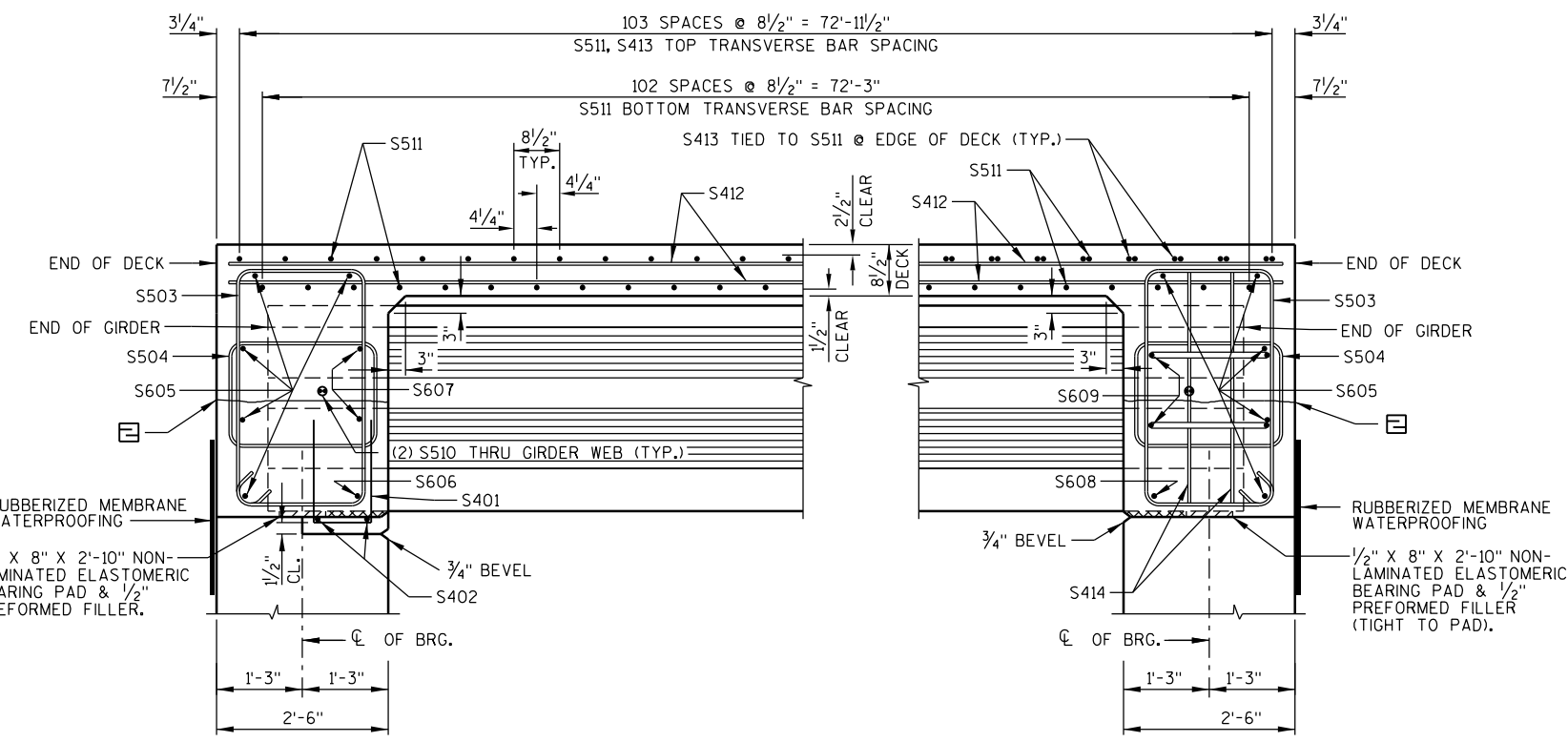
S413
STD. 180° HOOK

AT ABUTMENTS

CROSS SECTION THRU BRIDGE

IN SPAN

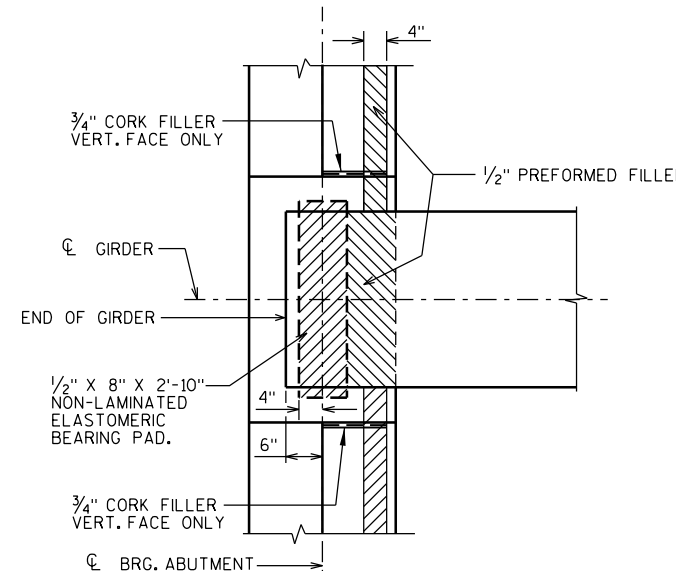
(LOOKING NORTH)



AT ABUTMENT INTERIOR BAYS

PART LONGITUDINAL SECTION

AT ABUTMENT ENDS

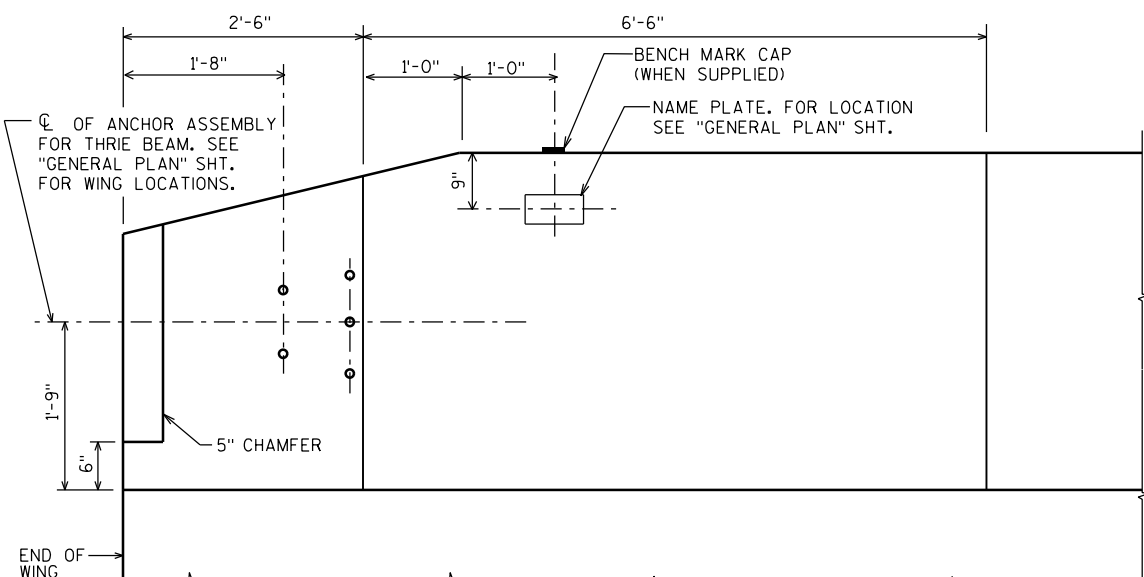


BEARING PAD DETAIL

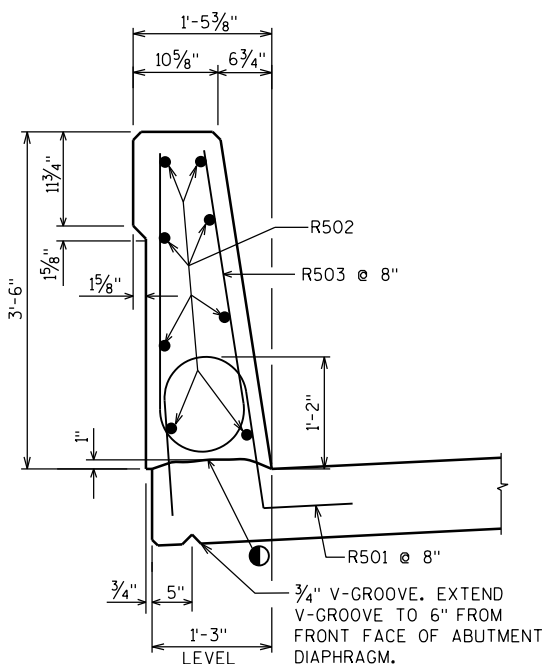
LEGEND

- ⬡ - INDICATES GIRDER NUMBER
- ⊠ - OPTIONAL CONSTRUCTION JOINT 1'-2" BELOW TOP OF GIRDERS. IF USED DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR. HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING SHALL BE PLACED ALONG JOINT AT BACK FACE IF CONSTRUCTION JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES").
- ⊙ - FOR DETAILS OF STEEL DIAPHRAGMS AND DIAPHRAGM INSERTS, SEE SHEET 12. FOR LAYOUT OF STEEL DIAPHRAGMS, SEE PLAN SHEET 9.
- F.F. - FRONT FACE
- B.F. - BACK FACE

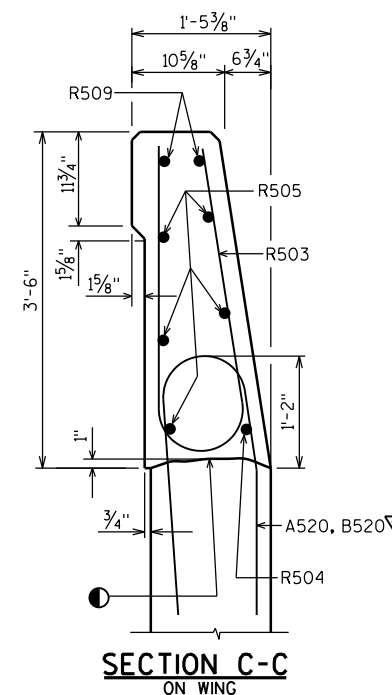
| NO. | DATE | REVISION | BY |
|--|------|-----------------|----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY | | PLANS CK'D. | |
| RLR | | KHB | |
| SUPERSTRUCTURE SECTIONS & DETAILS | | | SHEET 10 OF 12 |



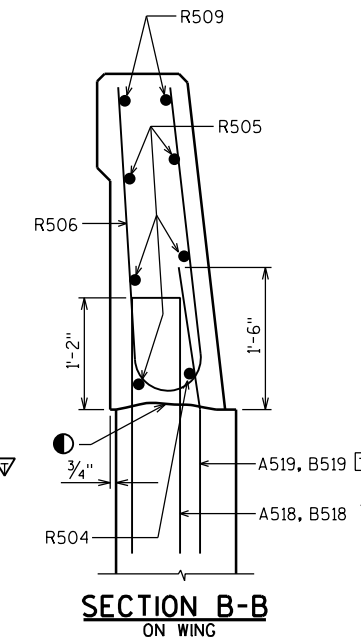
INSIDE ELEVATION



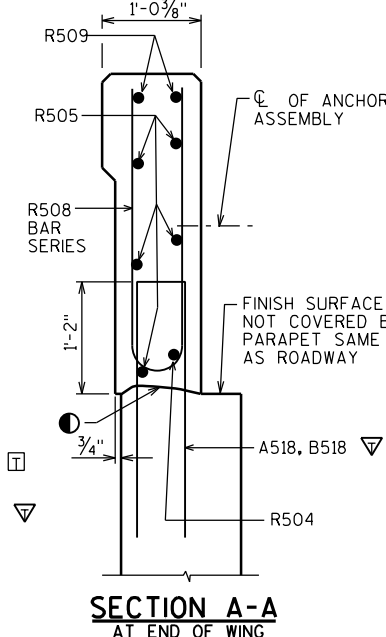
SECTION D-D ON DECK



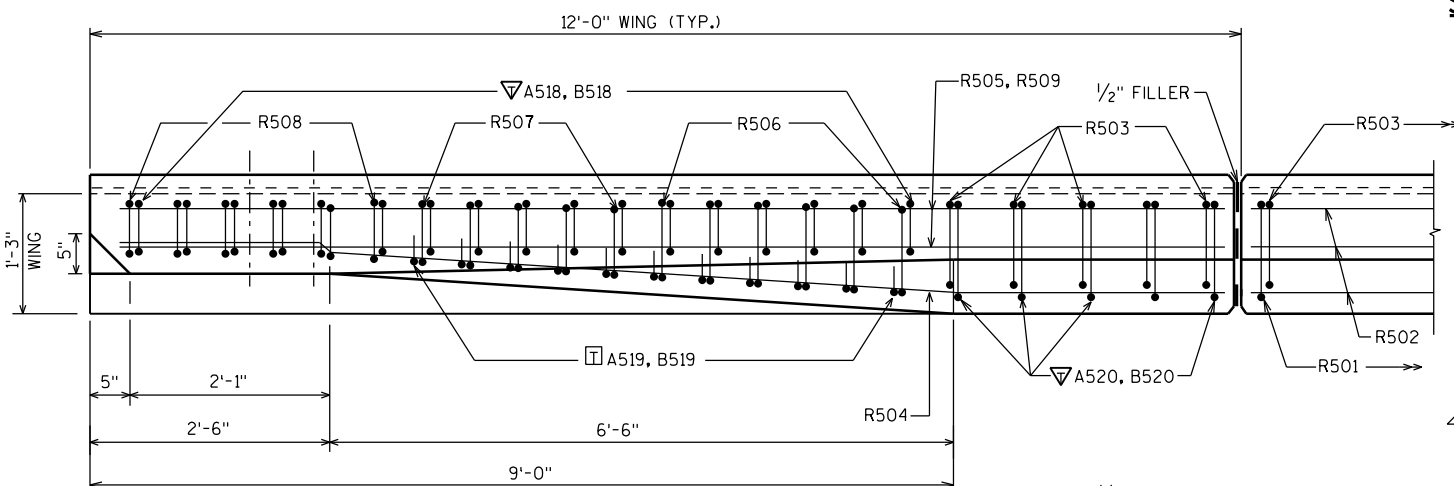
SECTION C-C ON WING



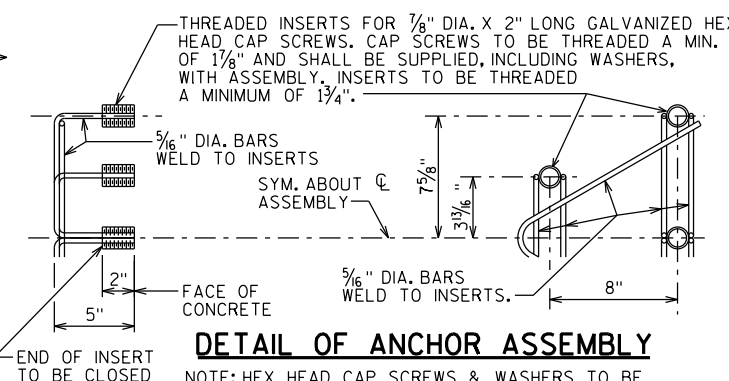
SECTION B-B ON WING



SECTION A-A AT END OF WING



PLAN



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C. ASSEMBLY BID ITEM SHALL BE "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

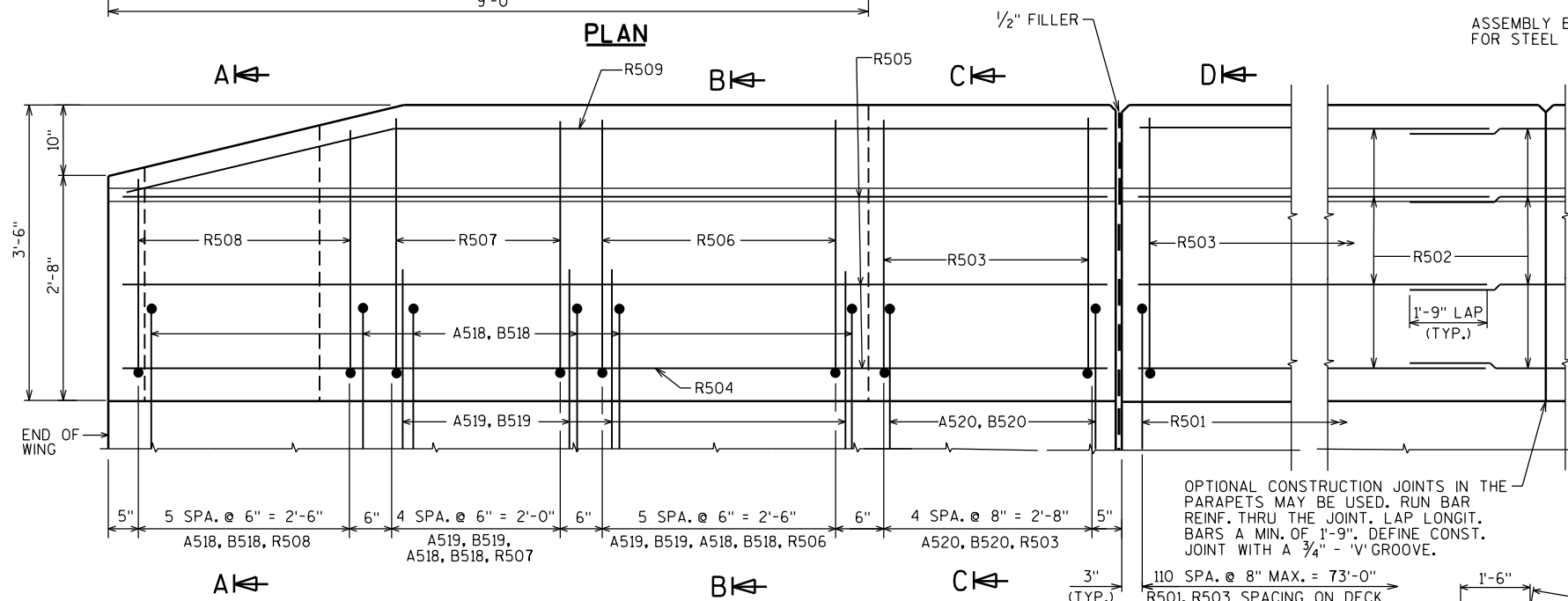
LEGEND

- CONSTRUCTION JOINT STRIKE OFF AS SHOWN.
- ⊠ A519, B519 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE A519, B519 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
- ▽ A518, B518 AND A520, B520 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

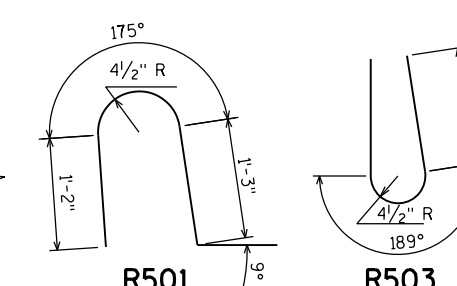
BILL OF BARS (COATED) 4,775 LBS.

| MARK | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|------|------------|--------|------|------------|---|
| R501 | 222 | 4'-5" | X | | PARAPET ON DECK - STIRRUP - VERT. |
| R502 | 32 | 37'-6" | | | PARAPET ON DECK - LONGIT. |
| R503 | 242 | 6'-8" | X | | PARAPET - STIRRUP - VERT. |
| R504 | 4 | 11'-7" | X | | PARAPET ON WING - BOTTOM - LONGIT. |
| R505 | 20 | 11'-7" | | | PARAPET ON WING - LONGIT. |
| R506 | 24 | 6'-6" | X | | PARAPET ON WING - STIRRUP - VERT. |
| R507 | 20 | 6'-5" | X | | PARAPET ON WING - STIRRUP - VERT. |
| R508 | 24 | 5'-5" | X | ⊠ | PARAPET ON WING - END - STIRRUP - VERT. |
| R509 | 8 | 11'-8" | X | | PARAPET PARAPET ON WING - TOP - LONGIT. |

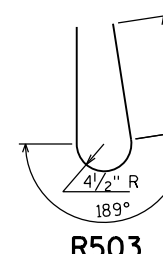
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR. EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT. LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS. BEND BAR AFTER CUTTING.



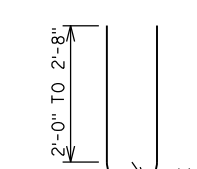
OUTSIDE ELEVATION



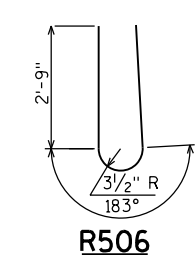
R501



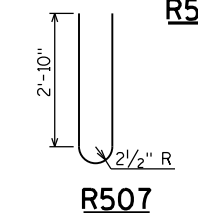
R503



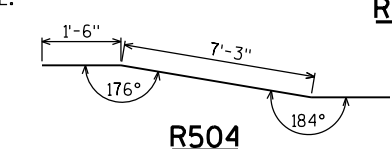
R508



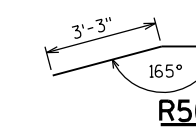
R506



R507



R504



R509

OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". DEFINE CONST. JOINT WITH A 3/4" V-GROOVE.

110 SPA. @ 8" MAX. = 73'-0" (TYP.) R501, R503 SPACING ON DECK

BAR SERIES TABLE

| MARK | NO. REOD. | LENGTH |
|------|---------------|----------------|
| R508 | 4 SERIES OF 6 | 4'-9" TO 6'-1" |

BUNDLE AND TAG EACH SERIES SEPARATELY.

| NO. | DATE | REVISION | BY |
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| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-135 | | | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| SINGLE SLOPE PARAPET 42SS | | | SHEET 11 OF 12 |

NOTES

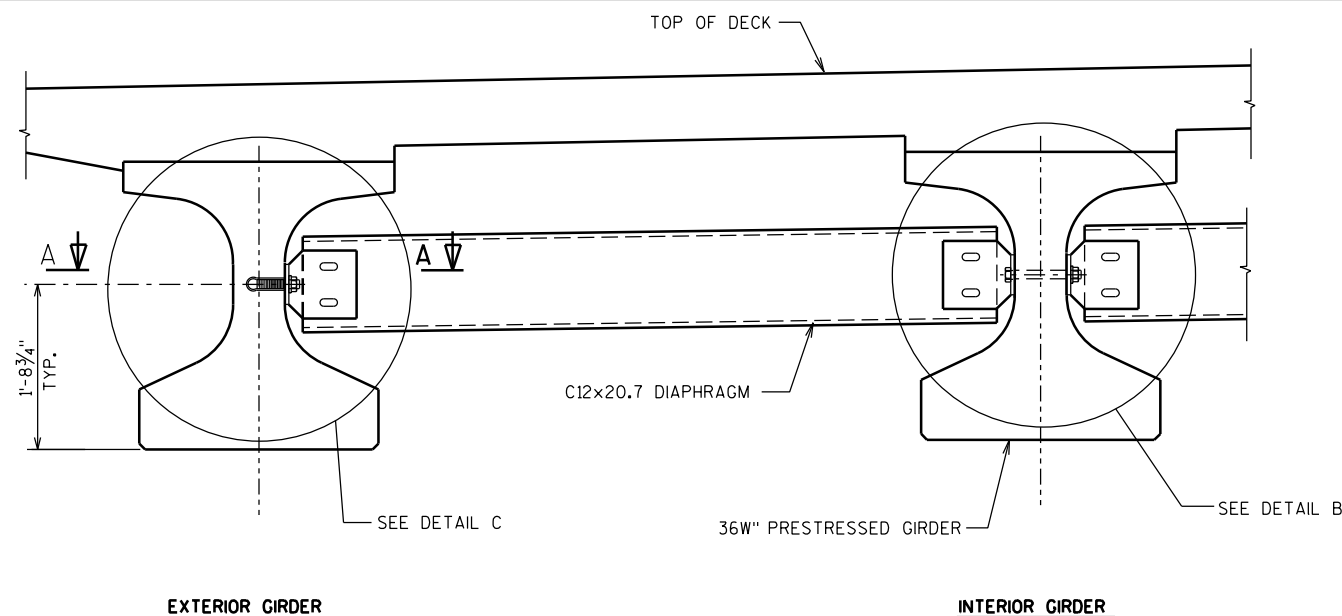
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-54-135", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

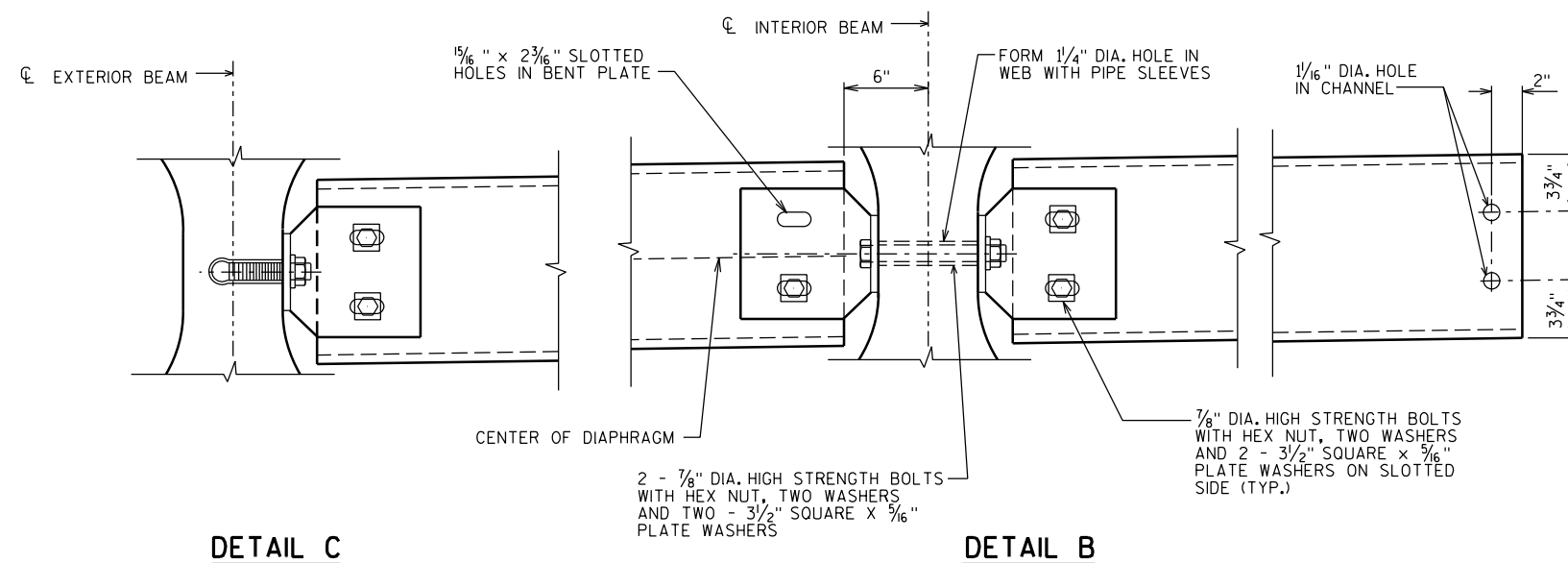
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

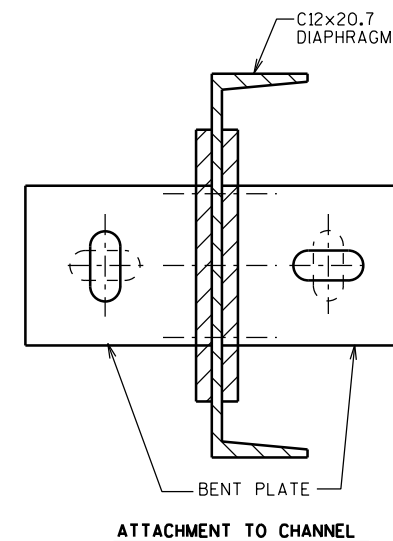
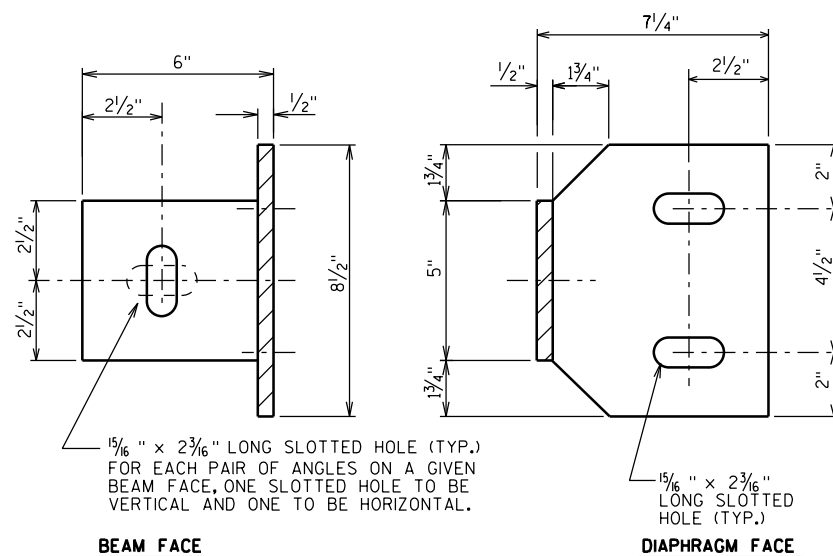
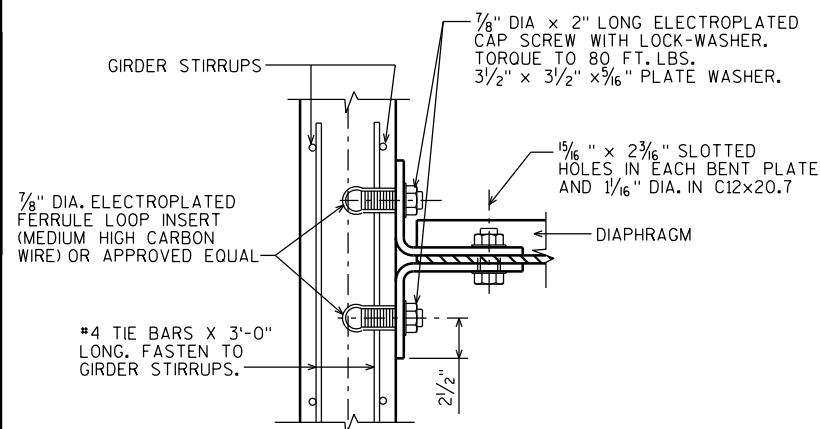
STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.



PART TRANSVERSE SECTION AT DIAPHRAGM

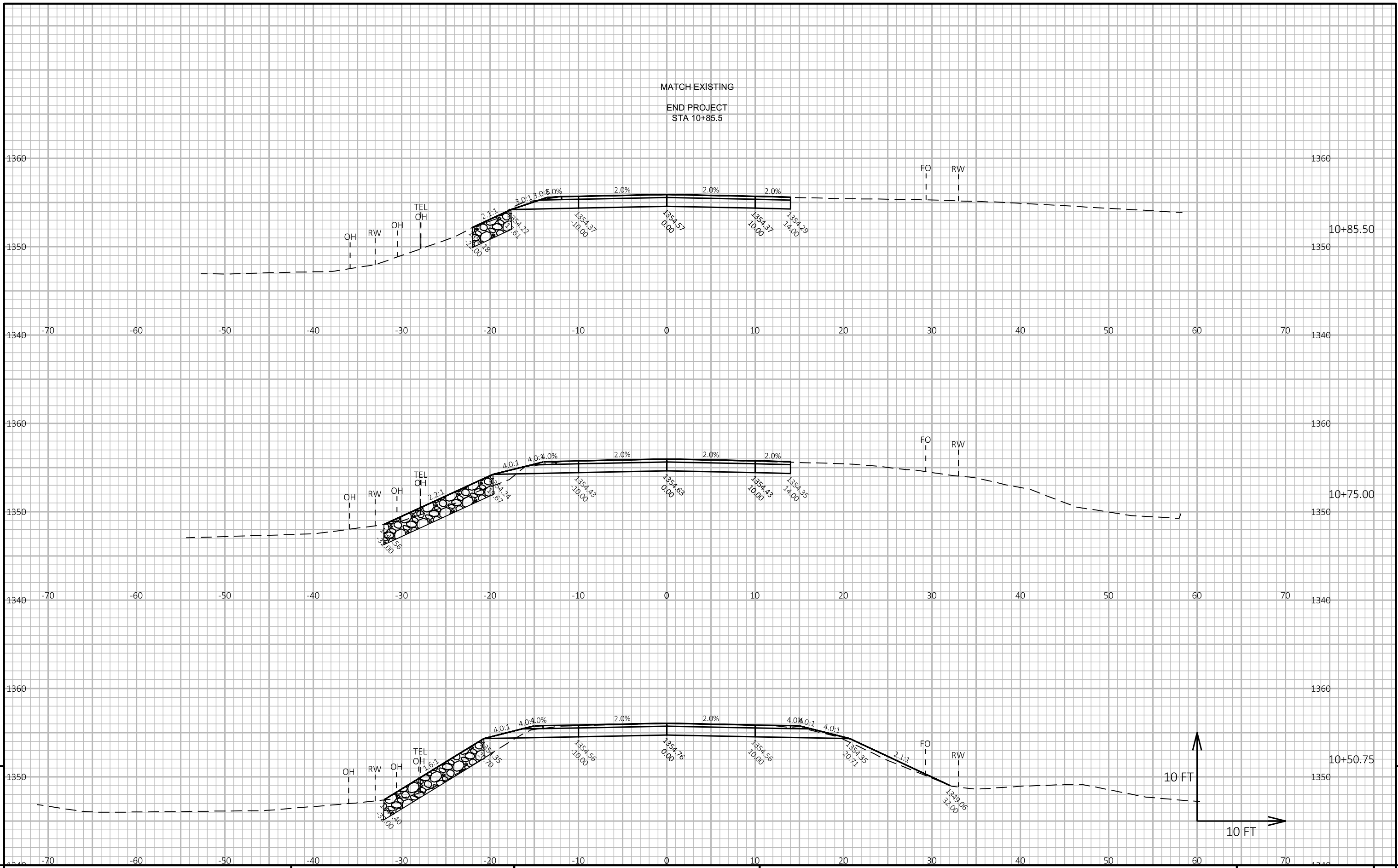


8



8

| NO. | DATE | REVISION | BY |
|--|------|-----------------|----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-54-135 | |
| DRAWN BY RLR | | PLANS CK'D. KHB | |
| STEEL DIAPHRAGM | | | SHEET 12 OF 12 |



PROJECT NO: 8771-00-70

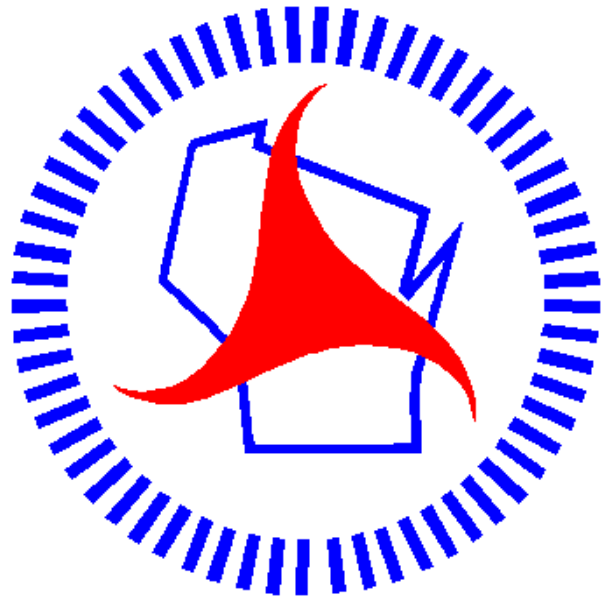
HWY: CTH M

COUNTY: RUSK

CROSS SECTIONS: CTH M

SHEET

E



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