GRE

PROJECT ID: 9088-05-70

WITH: N/A

COUNTY: OCONTO

FEBRUARY 2022
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details, (Includes erosion control plans)
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 88

31

N

DESIGN DESIGNATION

A.A.D.T.	(2022)	=	1,200
A.A.D.T.	(2042)	=	1,400
D.H.V.		=	181
D.D.		=	62/38
T.		=	4.9%
DESIGN SPEED		=	55 mph
ESALS		=	110,000

CONVENTIONAL SYMBOLS

PLAN

- CORPORATE LIMITS
- PROPERTY LINE
- LOT LINE
- LIMITED HIGHWAY EASEMENT
- EXISTING RIGHT OF WAY
- PROPOSED OR NEW R/W LINE
- SLOPE INTERCEPT
- REFERENCE LINE (300'EB')
- EXISTING CULVERT
- PROPOSED CULVERT (Box or Pipe)
- COMBUSTIBLE FLUIDS (CAUTION)
- MARSH AREA
- WOODED OR SHRUB AREA

PROFILE

- GRADE LINE
- ORIGINAL GROUND
- MARSH OR ROCK PROFILE (To be noted as such) (ROCK)
- SPECIAL DITCH (LABEL)
- GRADE ELEVATION (95.36)
- CULVERT (Profile View)

UTILITIES

- ELECTRIC (E)
- FIBER OPTIC (FO)
- GAS (G)
- SANITARY SEWER (SAN)
- STORM SEWER (SS)
- TELEPHONE (T)
- WATER (W)
- UTILITY PEDESTAL
- POWER POLE
- TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T SPRUCE, CTH B

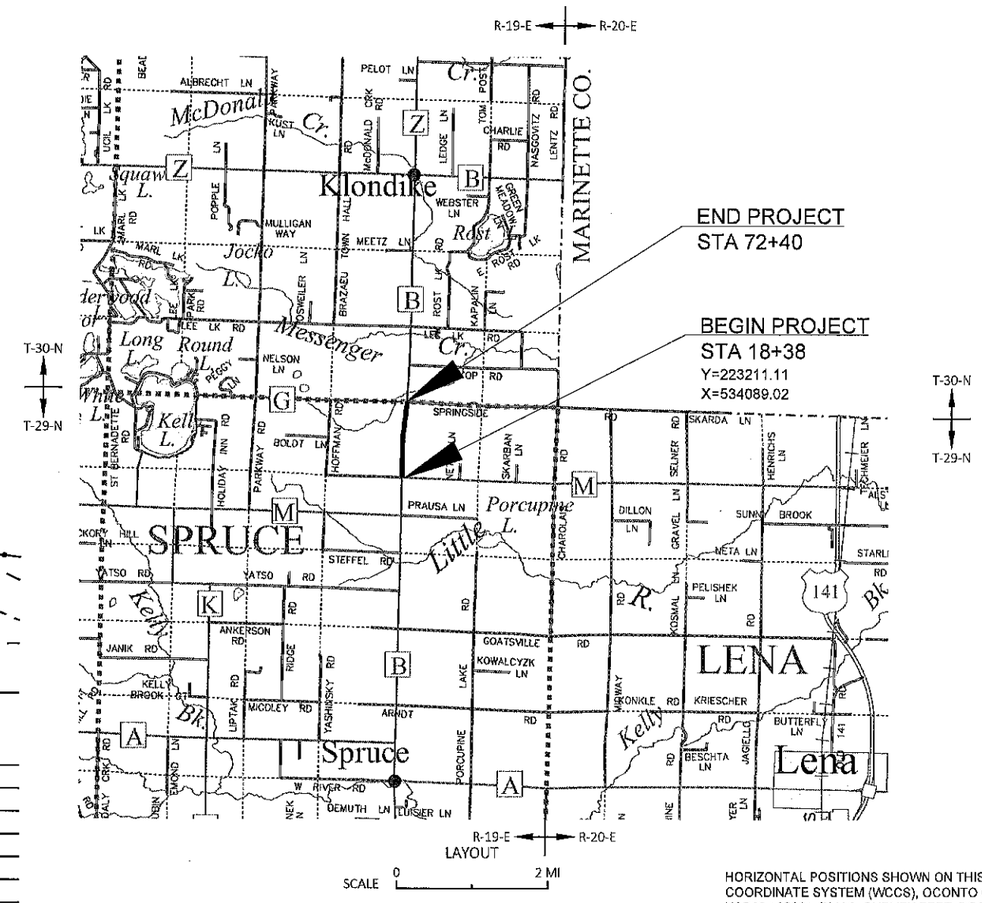
CTH M - CTH G

CTH B

OCONTO COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9088-05-70	WISC 2022181	1

STATE PROJECT NUMBER
9088-05-71



TOTAL NET LENGTH OF CENTERLINE = 1.023 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE SYSTEM (WCCS), OCONTO COUNTY NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12B.

ACCEPTED FOR
OCONTO COUNTY
10/21/2021 Brandon Hyland
Date (Signature and Title of Official)

ORIGINAL PLANS PREPARED BY
CORRE ENGINEERING
MADISON | OCONOMOWOC | EAU CLAIRE | GREEN BAY | WITTENBERG

JESSICA D. LEWIS E-37589 Lake Geneva, WI
WISCONSIN PROFESSIONAL ENGINEER

DATE: 10/22/21 Jessica Lewis
(Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	CORRE, INC.
Designer	CORRE, INC.
Project Manager	TIMOTHY VERHAGEN
Regional Examiner	REGIONAL EXAMINER
Regional Supervisor	BRIAN EDWARDS

APPROVED FOR THE DEPARTMENT
DATE: 10/22/2022 Kim Nielsen
(Signature)

E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\010101-TI.DWG PLOT DATE : 10/11/2021 10:53 AM PLOT BY : TOM ORNER PLOT NAME :

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. COORDINATE CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

CONTACT THE PROJECT ENGINEER AND THE COUNTY SURVEYOR AT LEAST TWO WEEKS BEFORE WORKING NEAR ANY SECTION CORNER MONUMENT.

VERIFY EXISTING PAVEMENT ELEVATIONS AT ALL TIE-INS TO EXISTING PAVEMENT PRIOR TO CONSTRUCTION. NOTIFY ENGINEER IF A DISCREPANCY IS FOUND BETWEEN PROPOSED PLAN ELEVATIONS AND EXISTING PAVEMENT ELEVATIONS.

CONSTRUCT PAVEMENT CONSISTENT WITH THE PLAN TYPICAL SECTIONS. LOCATE LONGITUDINAL JOINTS IN ASPHALT PAVEMENT OUTSIDE OF DRIVING, TURNING, BIKE, OR PARKING LANE UNLESS DIRECTED OTHERWISE BY THE ENGINEER.

SAWCUT EXISTING ASPHALT AND CONCRETE PAVEMENT AT THE MATCHLINE AS INDICATED ON THE PLAN.

RESHAPE, RESTORE AND FINISH ALL PREVIOUSLY GRASSED AREAS DISTURBED BY OPERATIONS OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS. THIS WORK IS CONSIDERED INCIDENTAL TO OTHER ITEMS.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED, FERTILIZED, SEEDED, AND MULCHED OR EROSION MATTED.

PRIOR TO THE PLACEMENT OF STEEL PLATE BEAM GUARD OR MGS GUARDRAIL, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS SHOWN OTHERWISE.

DO NOT REMOVE ANY TREES OR SHRUBS WITHOUT APPROVAL OF THE ENGINEER.

ALL SIGN LOCATIONS SHALL BE REVIEWED BY THE ENGINEER PRIOR TO INSTALLATION.

EXISTING DRIVEWAYS AND FIELD ENTRANCES SHALL BE RESTORED IN KIND AS DIRECTED BY THE ENGINEER IN THE FIELD AND AT THE LOCATION DETERMINED BY THE ENGINEER.

INLET AND DISCHARGE ELEVATIONS FOR DRAINAGE STRUCTURES AND PIPES SHOWN ON THE PLANS MAY BE ADJUSTED BY THE ENGINEER TO FIT EXISTING FIELD CONDITIONS.

ORDER OF SECTION 2 SHEETS

UTILITY CONTACTS

WISCONSIN PUBLIC SERVICE (ELECTRIC)
SCOTT ZELLNER
2850 S ASHLAND AVE
GREEN BAY, WI 54304
PHONE: (920) 617-5068
EMAIL:scott.zellner@wisconsinpublicservice.com

CENTURYLINK
PETE JOHNSON
2425 MARY ST
MARINETTE, WI 54143
PHONE: (715) 735-0059
EMAIL: peter.s.johnson@lumen.com

OCONTO ELECTRIC COOPERATIVE
JACK PARDY
7479 REA ROAD
OCONTO FALLS, WI 54154
PHONE: (920) 846-2816
EMAIL: jpardy@ocontoelectric.com

DIGGERS HOTLINE
Dial 811 or (800)242-8511
www.DiggersHotline.com

COUNTY CONTACT

BRANDON HYTINEN
202 VAN DYKE STREET
OCONTO, WI 54153
PHONE: (920) 834-6896
EMAIL: brandon.hytinen@co.oconto.wi.us

DNR LIASION

JIM DOPERALSKI
2984 SHAWANO AVE.
GREENBAY, WI 54313
PHONE: (920) 360-2225
EMAIL: james.doperalski@wisconsin.gov

2

2

N

SOUKOP RD

B

G

SPRINGSIDE RD

SPRING CREEK

END PROJECT
STA 72+40

70

65

60

55

50

45

40

35

30

25

20

CMCP

WETLAND LIMITS

TOWN OF
SPRUCE

WETLAND LIMITS

WETLAND LIMITS

UNNAMED
WATERWAY

WETLAND LIMITS

WETLAND LIMITS

WETLAND LIMITS

BOLDT LN

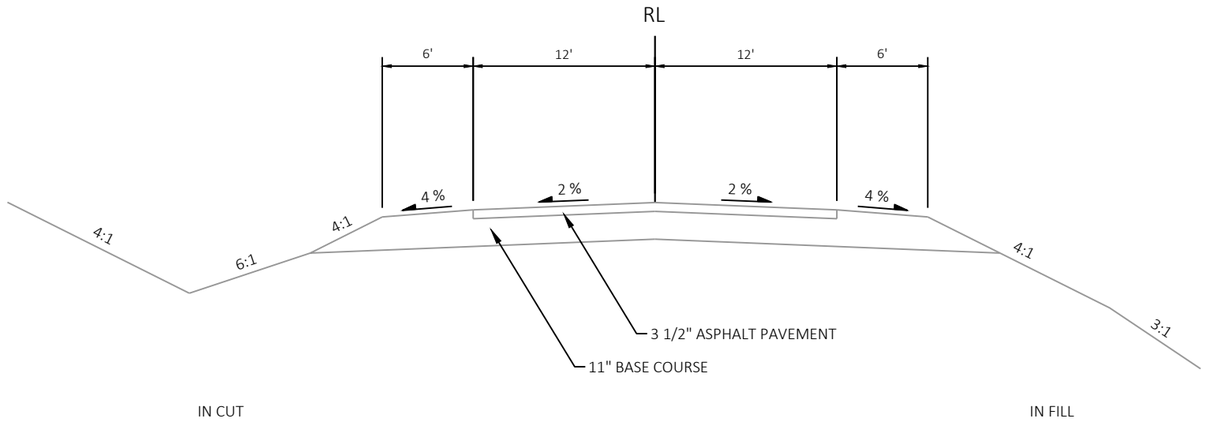
HOFFMAN RD

NETA LN

M

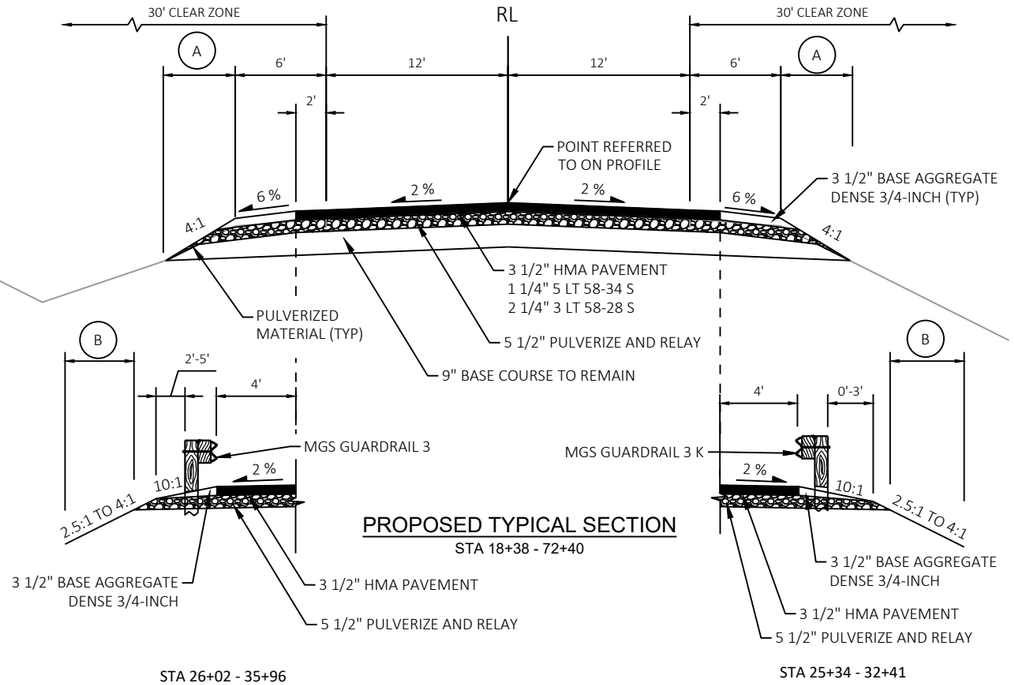
BEGIN PROJECT
STA 18+38

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PROJECT OVERVIEW	SHEET 3	E



EXISTING TYPICAL SECTION

STA 18+38 - 72+40



PROPOSED TYPICAL SECTION

STA 18+38 - 72+40

STA 26+02 - 35+96

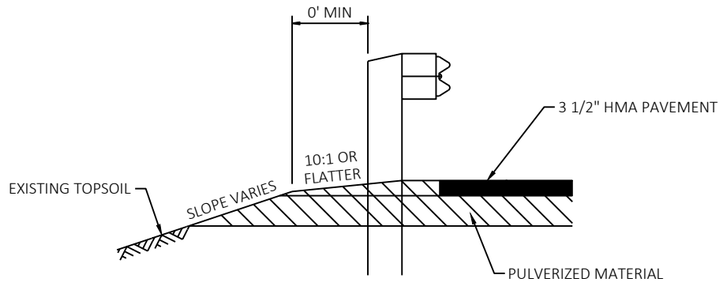
STA 25+34 - 32+41

(A) RESTORE WITH TOPSOIL, SEED, FERTILIZER & MULCH

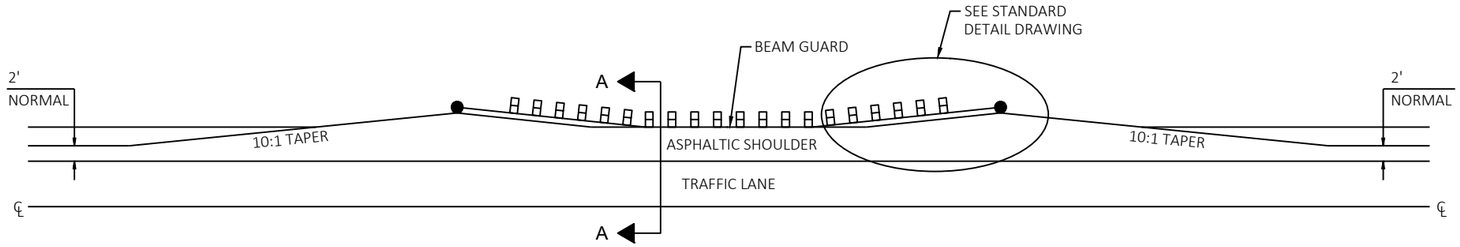
(B) RESTORE WITH TOPSOIL, SEED, FERTILIZER & EROSION MAT

CTH B						
SUPERELEVATION TRANSITION EVENT POINTS		RATE				NOTES
LOCATION	STATION	LEFT OF CROWNLINE		RIGHT OF CROWNLINE		
		LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER	
Curve 1						
EndNormalShoulder	42+72.45	-6.00%	-2.00%	-2.00%	-6.00%	
EndNormalCrown	42+72.45	-6.00%	-2.00%	-2.00%	-6.00%	
LevelCrown	43+23.45	.00%	.00%	-2.00%	-6.00%	
ReverseCrown	43+74.45	2.00%	2.00%	-2.00%	-6.00%	
BeginFullSuper	44+25.45	4.00%	4.00%	-4.00%	-6.00%	
EndFullSuper	47+13.85	4.00%	4.00%	-4.00%	-6.00%	
ReverseCrown	47+64.85	2.00%	2.00%	-2.00%	-6.00%	
LevelCrown	48+15.85	.00%	.00%	-2.00%	-6.00%	
BeginNormalCrown	48+66.85	-6.00%	-2.00%	-2.00%	-6.00%	
BeginNormalShoulder	48+66.85	-6.00%	-2.00%	-2.00%	-6.00%	
Curve 2						
EndNormalShoulder	51+54.60	-6.00%	-2.00%	-2.00%	-6.00%	
EndNormalCrown	51+54.60	-6.00%	-2.00%	-2.00%	-6.00%	
LevelCrown	52+05.71	-6.00%	-2.00%	.00%	.00%	
ReverseCrown	52+56.82	-6.00%	-2.00%	2.00%	2.00%	
BeginFullSuper	52+74.71	-6.00%	-2.70%	2.70%	2.70%	
EndFullSuper	53+91.30	-6.00%	-2.70%	2.70%	2.70%	
ReverseCrown	54+09.19	-6.00%	-2.00%	2.00%	2.00%	
LevelCrown	54+60.30	-6.00%	-2.00%	.00%	.00%	
BeginNormalCrown	55+11.41	-6.00%	-2.00%	-2.00%	-6.00%	
BeginNormalShoulder	55+11.41	-6.00%	-2.00%	-2.00%	-6.00%	
Curve 3						
EndNormalShoulder	63+74.11	-6.00%	-2.00%	-2.00%	-6.00%	
EndNormalCrown	63+74.11	-6.00%	-2.00%	-2.00%	-6.00%	
LevelCrown	64+25.11	.00%	.00%	-2.00%	-6.00%	
ReverseCrown	64+76.11	2.00%	2.00%	-2.00%	-6.00%	
BeginFullSuper	65+27.11	4.00%	4.00%	-4.00%	-6.00%	
EndFullSuper	65+58.99	4.00%	4.00%	-4.00%	-6.00%	
ReverseCrown	66+09.99	2.00%	2.00%	-2.00%	-6.00%	
LevelCrown	66+60.99	.00%	.00%	-2.00%	-6.00%	
BeginNormalCrown	67+11.99	-6.00%	-2.00%	-2.00%	-6.00%	
BeginNormalShoulder	67+11.99	-6.00%	-2.00%	-2.00%	-6.00%	
Curve 4						
EndNormalShoulder	68+60.63	-6.00%	-2.00%	-2.00%	-6.00%	
EndNormalCrown	68+60.63	-6.00%	-2.00%	-2.00%	-6.00%	
LevelCrown	69+11.63	-6.00%	-2.00%	.00%	.00%	
ReverseCrown	69+62.63	-6.00%	-2.00%	2.00%	2.00%	
BeginFullSuper	70+13.63	-6.00%	-4.00%	4.00%	4.00%	
EndFullSuper	71+02.28	-6.00%	-4.00%	4.00%	4.00%	
ReverseCrown	71+53.28	-6.00%	-2.00%	2.00%	2.00%	
LevelCrown	72+04.28	-6.00%	-2.00%	.00%	.00%	
BeginNormalCrown	72+55.28	-6.00%	-2.00%	-2.00%	-6.00%	
BeginNormalShoulder	72+55.28	-6.00%	-2.00%	-2.00%	-6.00%	

2

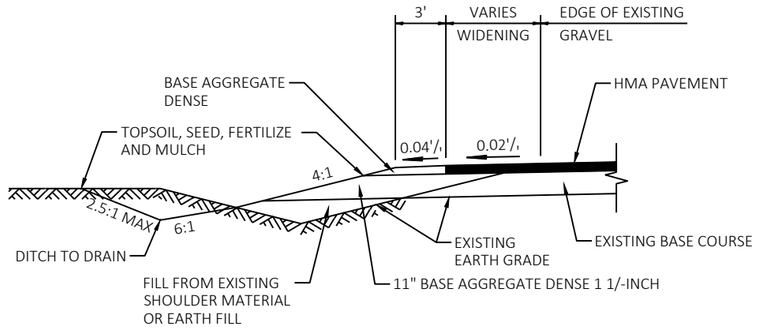


SECTION A-A



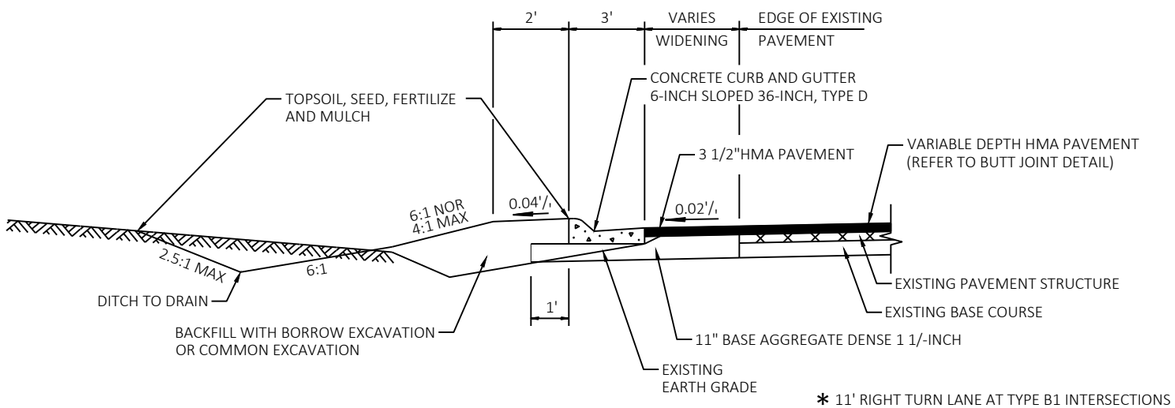
DETAIL FOR ASPHALTIC SHOULDER AT BEAM GUARD

2



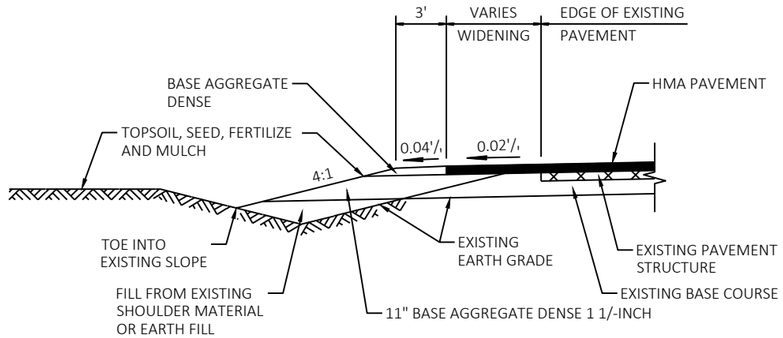
SECTION FOR WIDENING SIDE ROAD INTERSECTIONS AND TAPERS

(B-B SECTION)



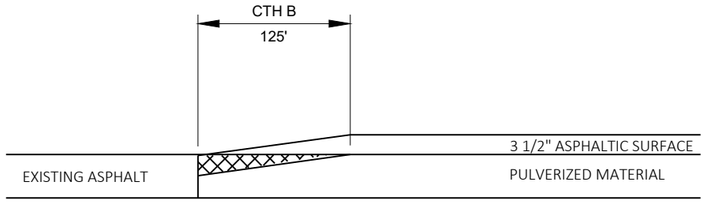
BERM DETAIL FOR INTERSECTION WIDENING IN RESURFACING SECTIONS

(A-A SECTION)



SECTION FOR WIDENING ALONG MAINLINE TAPERS

(C-C SECTION)



BUTT JOINT

PAID FOR AS PULVERIZE AND RELAY

NOTE:
ANY SAWCUT USED IN THIS OPERATION CONSIDERED INCIDENTAL TO THIS ITEM.

REQUIRED AT BEGIN AND END OF PAVING LOCATIONS. SEE PLAN AND PROFILE.

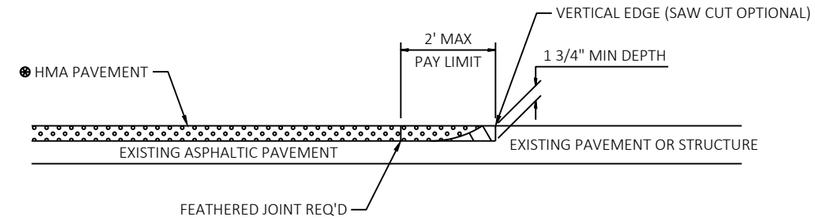
REMOVE MATERIAL UNDER ITEM 'PULVERIZE AND RELAY' MATERIAL SHALL NOT BE REMOVED UNDER THIS ITEM UNTIL 24 HOURS BEFORE SIDEROAD PAVING.

SIDEROAD PAVEMENT DEPTH SHALL MATCH AT MAINLINE PAVEMENT EDGE AND BE TAPERED TO 3" MINIMUM AT JOINT

NOTE:
ANY SAWCUT USED WILL BE CONSIDERED INCIDENTAL TO THE ITEM
"PULVERIZE AND RELAY"

PAVEMENT TRANSITION

NOT TO SCALE

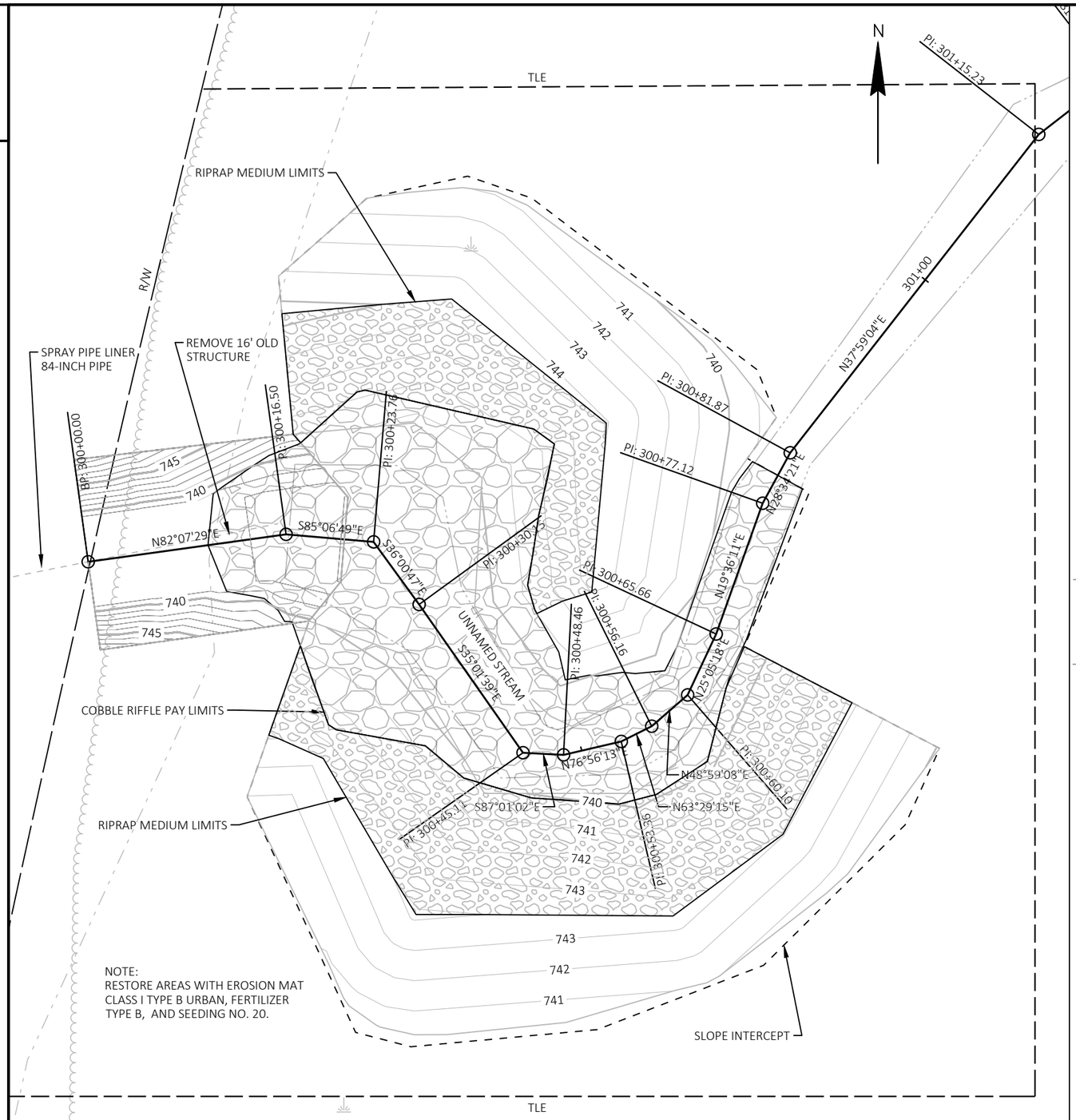


SEE TYPICAL CROSS SECTION FOR PAVEMENT TYPE AND THICKNESS OF INDIVIDUAL LAYERS

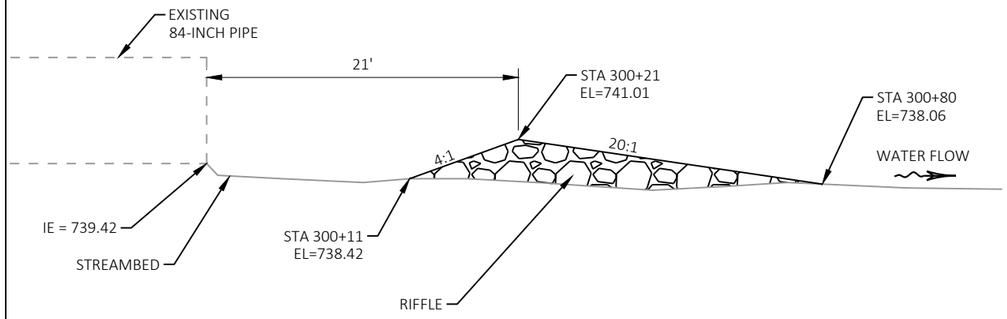
REMOVING ASPHALTIC SURFACE, MILLING

REMOVE ASPHALTIC SURFACE WEDGE AT BUTT JOINT TO CREATE VERTICAL EDGE

BUTT JOINT DETAIL FOR ASPHALTIC PAVEMENTS (NO PROFILE CHANGE)



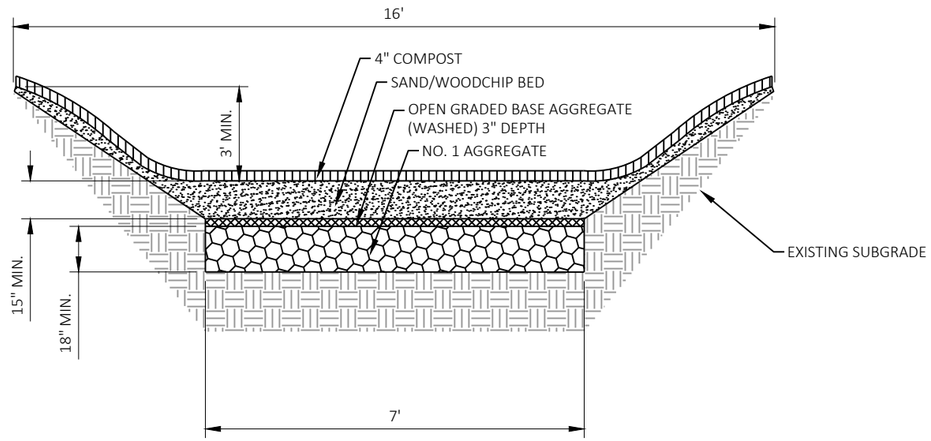
RSC PLAN VIEW



RSC PROFILE VIEW

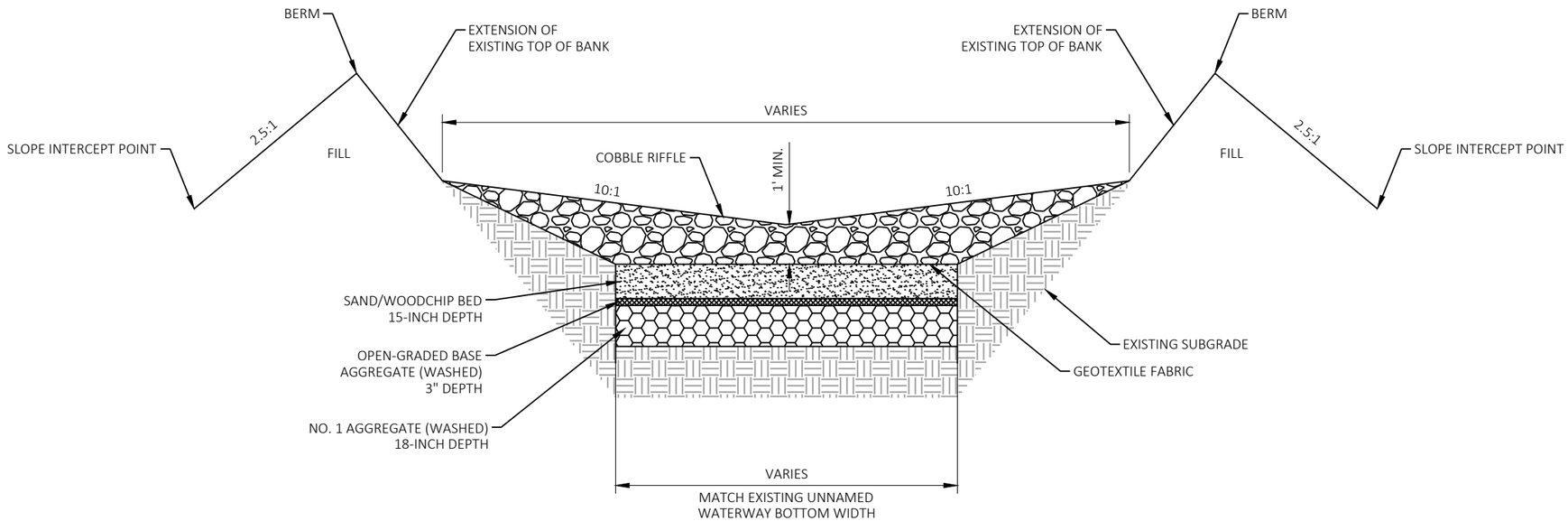
PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CONSTRUCTION DETAILS - WEIR PLAN & PROFILE	SHEET 8	E

2



POOL CROSS SECTION

STA 300+00.00 - 300+21.34



RIFFLE CROSS SECTION

STA 300+21.34 - 300+79.74

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CONSTRUCTION DETAILS - WEIR CROSS SECTIONS	SHEET 9	E

2

2

STA 20+04.22, 144.9' LT
MATCH EXISTING
SAW CUT REQ'D

N

21'

+68.64
123.76'LT

+34.68
125.75'LT

BAD

FLUM

CTH G

19+36.8, 68.00' LT

19+86.8, 66.47' LT
ELEV= 756.09

20+17.0, 74.47' LT
ELEV= 757.12

CG01

19+71.7, 32.18' LT
ELEV= 755.69

R50'

R55'

20+72.0, 73.00' LT

+45.30
32.51'LT

R/W

20+32.6, 34.63' LT
ELEV= 758.79

+41.50
44.54'LT

R/W

20+72.0, 18.00' LT
ELEV= 760.45

3HMA

19+36.8, 18.00' LT
ELEV= 755.29

STA. 20+00.13 CTH B
C/L CTH G & CTH M

+00

18+00

19+00

20+00

21+00

CTH B

22+00

23+00

4'

2'

12'

19+28.0, 18.00' RT
ELEV= 755.08

TYPE D
INTERSECTION

1HMA

12'

4'

2'

R/W

+31.68
33.49'RT

BEGIN CONSTRUCTION
STA 18+38.03
MATCH EXISTING
SAW CUT REQ'D

19+67.4, 34.63' RT
ELEV= 755.37

20+63.2, 18.00' RT
ELEV= 760.07

+58.43
40.47'RT

20+63.2, 68.00' RT

+30.66
67.43'RT

20+28.3, 32.18' RT
ELEV= 758.60

19+28.0, 73.00' RT

CTH M

20+13.2, 66.67' RT
ELEV= 757.13

19+83.0, 74.47' RT
ELEV= 755.81

26'

+45.14
150.39'RT

STA 19+96.57, 126.2' RT
MATCH EXISTING
SAW CUT REQ'D

LEGEND

3HMA	3 1/2-INCH HMA PAVEMENT
1HMA	1 1/2-INCH REMOVING ASPHALTIC SURFACE MILLING 1 1/2-INCH HMA PAVEMENT
CG01	CONCRETE CURB & GUTTER 6-INCH SLOPED, 36-INCH. TYPE D
FLUM	ASPHALTIC FLUME
BAD	BASE AGGREGATE DENSE 3/4-INCH

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	INTERSECTION DETAILS	SHEET 10	E

2

LEGEND

- SLOPE INTERCEPT
- SURFACE WATER FLOW
- SILT FENCE
- TEMPORARY DITCH CHECK

THE IMMEDIATE RECEIVING
WATER IS MESSENGER CREEK

SW QUARTER OF SW QUARTER
OF SECTION 3, TOWNSHIP 29, N RANGE 19 E

N

CTH G

WETLAND BOUNDARY

WETLAND BOUNDARY

WETLAND BOUNDARY

BEGIN PROJECT
STA 18+38

R/W

R/W

R/W

17+00 18+00 19+00 20+00 21+00 22+00 23+00 24+00 25+00 CTH B 26+00 27+00 28+00 29+00 30+00 31+

MATCHLINE STA. 31+00

POST

R/W

WETLAND BOUNDARY

WETLAND BOUNDARY

CTH M

+48.97
106.61'RT

+65.52
88.80'RT

TLE

+50.34
175.30'RT

+66.70
176.43'RT

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 27.81 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.50 ACRES

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	EROSION CONTROL	SHEET 11	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\022001-EC.DWG
LAYOUT NAME - 01
PLOT DATE : 10/11/2021 10:54 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:100 FT
WISDOT/CADDS SHEET 42

2

LEGEND

SLOPE INTERCEPT

SURFACE WATER FLOW

SILT FENCE

TEMPORARY DITCH CHECK

N

R/W

WETLAND BOUNDARY

MATCHLINE STA. 31+00

32+00 33+00 34+00 35+00 36+00 37+00 38+00 39+00 40+00 41+00 42+00 43+00 44+00 45+00

CTH B

MATCHLINE STA. 45+50

R/W

2

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	EROSION CONTROL	SHEET 12	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\022001-EC.DWG
LAYOUT NAME - 02

PLOT DATE : 10/11/2021 10:54 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:100 FT

2

2

LEGEND

SLOPE INTERCEPT

SURFACE WATER FLOW

SILT FENCE

TEMPORARY DITCH CHECK

N

MATCHLINE STA. 45+50

46+00 47+00 48+00 49+00 50+00 51+00 52+00 53+00 54+00 55+00 56+00 57+00 58+00 59+00 60+

CTH B

R/W

R/W

WETLAND BOUNDARY

MATCHLINE STA. 60+00

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	EROSION CONTROL	SHEET 13	E

2

LEGEND

- SLOPE INTERCEPT
- SURFACE WATER FLOW
- SILT FENCE
- TEMPORARY DITCH CHECK

N

MATCHLINE STA. 60+00

R/W

CTH B

60+00 61+00 62+00 63+00 64+00 65+00 66+00 67+00 68+00 69+00 70+00 71+00 72+00 73+00

CTH G

R/W

R/W

R/W

SPRINGSIDE ROAD

END PROJECT
STA 72+40.00

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	EROSION CONTROL	SHEET 14	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\022001-EC.DWG
LAYOUT NAME - 04
PLOT DATE : 10/11/2021 10:54 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:100 FT
WISDOT/CADDS SHEET 42

2

LEGEND

EXISTING SIGN MOUNTED ON POST(S)

PROPOSED SIGN MOUNTED ON POST(S)

(XXX) DENOTES SIGN NUMBER

BEGIN PROJECT
STA 18+38

CTH G

CTH M

CTH B

17+00 18+00 19+00 20+00 21+00 22+00 23+00 24+00 25+00 26+00 27+00 28+00 29+00 30+00 31+00

31+25

32+00 33+00 34+00 35+00 36+00 37+00 38+00 39+00 40+00 41+00 42+00 43+00 44+00 45+00 46+00

1 — REMOVE: COUNTY M; M1-5A 24"X24"; MB6-1 21"X21"

2 — Cty B / Hoffman Rd; MOVE SIGN AND POST

3 — REMOVE: STOP; R1-1 30"X30"

4 — REMOVE: COUNTY M, US 141 6; M1-5A 24"X24"; M1-94 (MOD) VARIESX15"

5 — REMOVE: STOP; R1-1 30"X30"

6 — REMOVE: COUNTY M, COUNTY B; M1-5A 24"X24"; MB6-1 21"X21"; MB6-4 21"X21"

7 — REMOVE: COUNTY M; M1-5A 24"X24"; MB6-6L 21"X21"

7A — SPEED LIMIT 55; R2-1 24"X30"

8 — REMOVE: Lena Spruce, US 141; D1-2 VARIESX30"

9 — REMOVE: JCT, COUNTY M; MB2-1 21"X15"; M1-5A 24"X24"

IP POST

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PERMANENT SIGNING	SHEET 15	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\023201-PS.DWG
LAYOUT NAME - 01
PLOT DATE : 10/11/2021 10:54 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:100 FT
WISDOT/CADDS SHEET 44

2

2

LEGEND

EXISTING SIGN MOUNTED ON POST(S)

PROPOSED SIGN MOUNTED ON POST(S)

XXX DENOTES SIGN NUMBER

N

46+00

47+00

48+00

49+00

50+00

51+00

CTH B

52+00

53+00

54+00

55+00

56+00

57+00

58+00

59+00

60+00

60+75

TOWN OF SPRUCE
REMOVE

TOWN OF SPRUCE
I2-3A
VARIESX30"

SPEED LIMIT 55
R2-1
24"X30"

10A

LOW SHOULDER
REMOVE

11

CTH G

N

60+75

61+00

62+00

63+00

64+00

65+00

CTH B

66+00

67+00

68+00

69+00

70+00

71+00

72+00

73+00

END PROJECT
STA 72+40.00

10

JCT
COUNTY G
REMOVE

JCT
COUNTY G
MB2-1
21"X15"
M1-5A
24"X24"

12

Kelly Lake
REMOVE

Kelly Lake
D1-57L (MOD)
VARIESX12"

SPRINGSIDE ROAD

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PERMANENT SIGNING	SHEET 16	E

Estimate Of Quantities

9088-05-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0220	Removing Structure (structure) 01. 84" CMP	EACH	1.000	1.000
0008	204.0120	Removing Asphaltic Surface Milling	SY	2,260.000	2,260.000
0010	204.0165	Removing Guardrail	LF	1,220.000	1,220.000
0012	205.0100	Excavation Common	CY	446.000	446.000
0014	205.0400	Excavation Marsh	CY	42.000	42.000
0016	208.0100	Borrow	CY	1,476.000	1,476.000
0018	211.0400	Prepare Foundation for Asphaltic Shoulders	STA	96.000	96.000
0020	213.0100	Finishing Roadway (project) 01. 9088-05-71	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	957.000	957.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	778.000	778.000
0026	325.0100	Pulverize and Relay	SY	22,900.000	22,900.000
0028	374.1020.S	QMP Pulverize and Relay Compaction	SY	22,900.000	22,900.000
0030	455.0605	Tack Coat	GAL	1,284.000	1,284.000
0032	460.2000	Incentive Density HMA Pavement	DOL	2,300.000	2,300.000
0034	460.5223	HMA Pavement 3 LT 58-28 S	TON	2,166.000	2,166.000
0036	460.5245	HMA Pavement 5 LT 58-34 S	TON	1,373.000	1,373.000
0038	465.0315	Asphaltic Flumes	SY	34.000	34.000
0040	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	318.000	318.000
0042	606.0200	Riprap Medium	CY	49.000	49.000
0044	614.2300	MGS Guardrail 3	LF	887.500	887.500
0046	614.2330	MGS Guardrail 3 K	LF	500.000	500.000
0048	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	154.300	154.300
0054	625.0100	Topsoil	SY	14,425.000	14,425.000
0056	627.0200	Mulching	SY	9,415.000	9,415.000
0058	628.1104	Erosion Bales	EACH	157.000	157.000
0060	628.1504	Silt Fence	LF	2,625.000	2,625.000
0062	628.1520	Silt Fence Maintenance	LF	2,625.000	2,625.000
0064	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0066	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0068	628.2008	Erosion Mat Urban Class I Type B	SY	6,310.000	6,310.000
0070	628.7504	Temporary Ditch Checks	LF	40.000	40.000
0072	629.0210	Fertilizer Type B	CWT	15.000	15.000
0074	630.0120	Seeding Mixture No. 20	LB	393.000	393.000
0076	630.0200	Seeding Temporary	LB	343.000	343.000
0078	630.0500	Seed Water	MGAL	1,131.000	1,131.000
0080	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	22.000	22.000
0082	637.2210	Signs Type II Reflective H	SF	99.750	99.750
0084	637.2230	Signs Type II Reflective F	SF	9.000	9.000
0086	638.2102	Moving Signs Type II	EACH	1.000	1.000
0088	638.2602	Removing Signs Type II	EACH	20.000	20.000
0090	638.4000	Moving Small Sign Supports	EACH	1.000	1.000
0092	642.5001	Field Office Type B	EACH	1.000	1.000
0094	643.0300	Traffic Control Drums	DAY	1,920.000	1,920.000
0096	643.0420	Traffic Control Barricades Type III	DAY	400.000	400.000
0098	643.0705	Traffic Control Warning Lights Type A	DAY	480.000	480.000

9088-05-71

Line	Item	Item Description	Unit	Total	Qty
0100	643.0900	Traffic Control Signs	DAY	1,280.000	1,280.000
0102	643.5000	Traffic Control	EACH	1.000	1.000
0104	645.0120	Geotextile Type HR	SY	222.000	222.000
0106	646.1020	Marking Line Epoxy 4-Inch	LF	18,916.000	18,916.000
0108	648.0100	Locating No-Passing Zones	MI	0.900	0.900
0110	650.4500	Construction Staking Subgrade	LF	400.000	400.000
0112	650.5000	Construction Staking Base	LF	400.000	400.000
0114	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	318.000	318.000
0116	650.8000	Construction Staking Resurfacing Reference	LF	5,402.000	5,402.000
0118	650.9910	Construction Staking Supplemental Control (project) 01. 9088-05-71	LS	1.000	1.000
0120	650.9920	Construction Staking Slope Stakes	LF	1,465.000	1,465.000
0122	690.0150	Sawing Asphalt	LF	1,050.000	1,050.000
0124	740.0440	Incentive IRI Ride	DOL	2,050.000	2,050.000
0126	ASP.1T0A	On-the-Job Training Apprentice at $5.00/HR	HRS	1,200.000	1,200.000
0128	ASP.1T0G	On-the-Job Training Graduate at $5.00/HR	HRS	600.000	600.000
0130	SPV.0060	Special 01. Regenerative Stormwater Conveyance	EACH	1.000	1.000
0132	SPV.0090	Special 01. Spray Pipe Liner 84-Inch	LF	220.000	220.000
0134	SPV.0090	Special 02. Cured in Place Pipe Liner 24-Inch	LF	98.000	98.000

3

3

CLEARING AND GRUBBING

CATEGORY	STATION	TO	STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
0010	29+00	-	31+00	RT	2	2
				TOTAL 0010	2	2

REMOVALS

CATEGORY	STATION	TO	STATION	LOCATION	203.022 REMOVING STRUCTURE (84' CMP) EACH	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY	204.0165 REMOVING GUARDRAIL LF
0010	18+38	-	20+72	CTH M INTERSECTION	-	1,180	-
0010	21+97	-	68+52	MAINLINE	1	-	1,220
0010	69+77	-	72+40	CTH G INTERSECTION	-	1,080	-
				TOTAL 0010	1	2,260	1,220

3

CATEGORY	From/To Station	Location	Item # 205.0100 Common Excavation (1) Cut (2)	Salvaged/Unusable Pavement Material (4)	Available Material (5)	Marsh Excavation (6) (item #205.0500)	Reduced Marsh in Fill (8) Factor 0.60	Expanded Marsh Backfill (10) Factor 1.50	Unexpanded Fill	Expanded Fill (7) Factor 1.25	Mass Ordinate +/- (8)	Waste	Borrow Item # 208.0100
0010	18+38 - 20+72	CTH M INTERSECTION	446	446	0	0	0	0	450	563	-563	0	563
0010	24+08 - 37+91	CTH B	0	0	0	0	0	0	564	705	-705	0	705
0010	-	STREAM RELOCATION	0	0	0	42	25	63	141	145	-145	0	208
Grand Total			446			42							1,476

1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
2) Salvaged/Unsuable Pavement Material is included in Cut.
4) Salvaged/Unusable Pavement Material
5) Available Material = Cut - Salvaged/Unusable Pavement Material
6) Marsh Excavation - to be backfilled with Borrow Material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well. Item number 205.0500
8) Reduced Marsh in Fill - Excavated Marsh material is usuable in Fills outside the 1:1 slope. Marsh in Fill Reduction factor = 0.6
10) Expanded Marsh Backfill - This is to be filled with Borrow material. Marsh Backfill Factor = 1.5. Item number 208.0100
7) Expanded Fill. Factor = 1.25
8) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

3

PREPARE FOUNDATION

CATEGORY	STATION	TO	STATION	LOCATION	211.0400 PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS STA
0010	21+00	-	69+00	LT & RT	96
				TOTAL 0010	96

BASE AGGREGATE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624.0100 * WATER MGAL
0010	18+38	-	20+72	CTH M INTERSECTION	35	778	8.1
0010	20+72	-	21+97	MAINLINE	24	--	0.2
0010	21+97	-	68+52	MAINLINE	876	--	8.8
0010	68+52	-	69+77	MAINLINE	24	--	0.2
				TOTAL 0010	957	778	17.3

*ADDITIONAL QUANTITY SHOWN ELSEWHERE

PULVERIZE AND RELAY

CATEGORY	STATION	TO	STATION	LOCATION	325.0100 PULVERIZE AND RELAY SY	374.1020.S QMP PULVERIZE AND RELAY COMPACTION SY	624.0100 * WATER MGAL
0010	20+72	-	69+77	MAINLINE	22,900	22,900	137
				TOTAL 0010	22,900	22,900	137

*ADDITIONAL QUANTITY SHOWN ELSEWHERE

3

HMA PAVEMENT

CATEGORY	STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	460.2000 INCENTIVE DENSITY HMA DOL	460.5223 HMA PAVEMENT 3 LT 58-28 S TON	460.5245 HMA PAVEMENT 5 LT 58-34 S TON
0010	18+38	-	20+72	CTH M INTERSECTION	134	160	101	144
0010	20+72	-	21+97	MAINLINE	27	60	53	29
0010	21+97	-	68+52	MAINLINE	1,020	1,960	1,960	1,090
0010	68+52	-	69+77	MAINLINE	27	60	53	29
0010	69+77	-	72+40	CTH G INTERSECTION	75	60	-	81
				TOTAL 0010	1,284	2,300	2,166	1,373

ASPHALTIC ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	465.0315 ASPHALTIC FLUMES SY
0010	18+38	-	20+72	CTH M INTERSECTION	34
				TOTAL 0010	34

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	MISCELLANEOUS QUANTITIES	SHEET	E

3

CURB AND GUTTER

CATEGORY	STATION	TO	STATION	LOCATION	601.0557 CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D LF
0010	18+38	-	20+72	CTH M INTERSECTION	318
				TOTAL 0010	318

RIPRAP

CATEGORY	STATION	TO	STATION	LOCATION	606.0200 RIPRAP MEDIUM CY	645.0120* GEOTEXTILE FABRIC TYPE HR SY
0010	300+00	-	300+82	STREAM RELOCATION	39	116
				UNDISTRIBUTED	10	10
				TOTAL 0010	49	126

* ADDITIONAL QUANTITY SHOWN ELSEWHERE

GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	614.2300 MGS GUARDRAIL 3 LF	614.2330 MGS GUARDRAIL 3 K LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH
0010	21+97	-	68+52	MAINLINE	887.5	500	4
				TOTAL 0010	887.5	500	4

EROSION CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	625.0100 TOPSOIL SY	627.0200 MULCHING SY	628.1104 EROSION BALES EACH	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
0010	18+38	-	20+72	CTH M INTERSECTION	794	794	10	-	-	1	-	-	1	22	22	71
0010	20+72	-	21+97	MAINLINE	111	111	10	-	-	-	1	-	1	3	3	10
0010	21+97	-	68+52	MAINLINE	9,090	5,580	70	2,100	2,100	1	1	3,510	8	246	246	816
0010	68+52	-	69+77	MAINLINE	40	40	10	-	-	-	-	-	1	2	2	4
0010	69+77	-	72+40	CTH G INTERSECTION	-	-	25	-	-	1	-	-	-	-	-	-
0010	300+00	-	300+82	STREAM RELOCATION	1,500	-	-	-	-	-	-	1,500	1	40	-	-
				UNDISTRIBUTED	2,890	2,890	32	525	525	1	1	1,300	3	80	70	230
				TOTAL 0010	14,425	9,415	157	2,625	2,625	4	3	6,310	15	393	343	1,131

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PAVEMENT MARKING

CATEGORY	STATION	TO	STATION	LOCATION	646.1020 MARKING LINE EPOXY 4-INCH YELLOW LF	646.1020 MARKING LINE EPOXY 4-INCH WHITE LF	648.0100 LOCATING NO-PASSING ZONES MI
0010	18+38	-	20+72	CTH M INTERSECTION	351	468	0.0
0010	20+72	-	21+97	MAINLINE	188	250	0.0
0010	21+97	-	68+52	MAINLINE	6,990	9,310	0.9
0010	68+52	-	69+77	MAINLINE	188	250	0.0
0010	69+77	-	72+40	CTH G INTERSECTION	395	526	0.0
				SUBTOTAL	8,112	10,804	0.9
				TOTAL 0010	18,916		0.9

SIGNING ITEMS

CATEGORY	SIGN NO.	SIGN CODE	STATION	LOCATION	SIZE	634.0616 POSTS WOOD 4x6-INCH x 16-FT EACH	637.2210 SIGNS TYPE II REFLECTIVE H SF	637.2230 SIGNS TYPE II REFLECTIVE F SF	638.2102 MOVING SIGNS TYPE II EACH	638.2602 REMOVING SIGNS TYPE II EACH	638.4000 SMALL SIGN SUPPORTS EACH	MESSAGE
0010	1	M1-5A	19+00	RT	24"x24"	1	4.00	-	-	1	-	COUNTY M
		MB6-1			21"x21"	1	3.06	-	-	1	-	DIRECTIONAL ARROW RIGHT
0010	2	-	19+56	LT	-	-	-	-	1	-	1	CTY B/ HOFFMAN RD
0010	3	R1-1	19+70	LT	30"x30"	1	5.18	-	-	1	-	STOP
0010	4	M1-5A	19+73	RT	24"x24"	1	4.00	-	-	1	-	COUNTY M
		M1-94			VARIESx15"	1	8.25	-	-	1	-	US 141 6
0010	5	R1-1	20+21	RT	30"x30"	1	5.18	-	-	1	-	STOP
0010	6	M1-5A	20+25	LT	24"x24"	1	4.00	-	-	1	-	COUNTY M
		M1-5A		LT	24"x24"	1	4.00	-	-	1	-	COUNTY B
		MB6-1		RT	21"x21"	1	3.06	-	-	1	-	DIRECTIONAL ARROW LEFT
		MB6-4		LT	21"x21"	1	3.06	-	-	1	-	DIRECTIONAL ARROW LEFT AND RIGHT
0010	7	M1-5A	21+05	LT	24"x24"	1	4.00	-	-	1	-	COUNTY M
		MB6-6L			21"x21"	1	3.06	-	-	1	-	DIRECTIONAL ARROW LEFT AND STRAIGHT
0010	7A	R2-1	23+00	RT	24"X30"	1	5.00	-	-	-	-	SPEED LIMIT 55
0010	8	D1-2	23+50	LT	VARIESx30"	1	7.50	-	-	1	-	LENA SPRUCE ARROW UP, US 141 ARROW LEFT
0010	9	MB2-1	26+00	LT	21"x15"	1	2.20	-	-	1	-	JCT
		M1-5A			24"x24"	1	4.00	-	-	1	-	COUNTY M
0010	10	MB2-1	65+00	RT	21"x15"	1	2.20	-	-	1	-	JCT
		M1-5A			24"x24"	1	4.00	-	-	1	-	COUNTY G
0010	10A	R2-1	65+00	LT	24"X30"	1	5.00	-	-	-	-	SPEED LIMIT 55
0010	11	I2-3A	67+25	LT	VARIESx30"	1	10.00	-	-	1	-	TOWN OF SPRUCE
		W8-9			36"x36"	1	9.00	-	-	1	-	LOW SHOULDER
0010	12	D1-57L	69+25	RT	VARIESx12"	1	-	9.00	-	1	-	ARROW RIGHT KELLY LAKE
						22	99.75	9.00	1	20	1	

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TRAFFIC CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	643.0300 TRAFFIC CONTROL DRUMS DAY	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	643.0900 TRAFFIC CONTROL SIGNS DAY
0010	18+38	-	72+40	CTH B	1,920	400	480	1,280
				TOTAL 0010	1,920	400	480	1,280

CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.5500 CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER LF	650.8000 CONSTRUCTION STAKING RESURFACING REFERENCE LF	650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL LS	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF
0010	18+38	-	20+72	CTH M INTERSECTION	400	400	318	--	1	--
	18+38	-	72+40	MAINLINE	--	--	--	5,402	--	--
	24+08	-	37+91	GUARDRAIL	--	--	--	--	--	1,383
	300+00	-	300+82	STREAM RELOCATION	--	--	--	--	--	82
				TOTAL 0010	400	400	318	5,402	1	1,465

SAWING ASPHALT

CATEGORY	STATION	TO	STATION	LOCATION	690.0150 SAWING ASPHALT LF
0010	18+38	-	20+72	CTH M INTERSECTION	923
0010	69+77	-	72+40	CTH G INTERSECTION	127
				TOTAL 0010	1,050

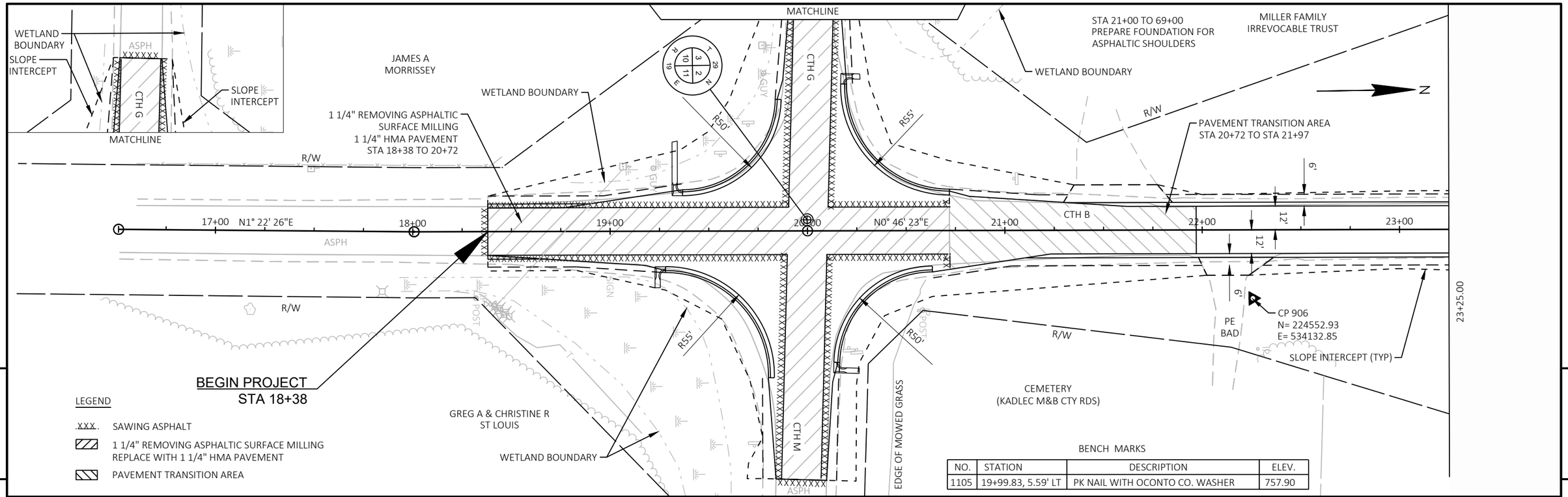
PIPE LINER

CATEGORY	STATION	TO	STATION	LOCATION	SPV.0090.01 SPRAY PIPE LINER 84-INCH LF	SPV.0090.02 CURED IN PLACE PIPE LINER 24-INCH LF
0010	29+62	-	30+10	MAINLINE	220	-
0010	64+28	-	64+32	MAINLINE	-	98
				TOTAL 0010	220	98

					Stream Relocation Riffle Cobble						
					645.0120	SPV.0060.01 SPECIAL (01. REGENERATIVE STORMWATER CONVEYANCE)	(FOR INFORMATION ONLY)				
CATEGORY	STATION	TO	STATION	LOCATION	* GEOTEXTILE FABRIC TYPE HR		NO. 1 AGGREGATE	BASE AGREGATE OPEN-GRADED	SAND/WOODCHIP BED	COMPOST	RSC RIFFLE COBBLE
					SY	EA	CY	CY	CY	CY	CY
0010	25+34	-	35+96	84 INCH PIPE/UN-NAMED WATERWAY	96	1	840	140	700	49	413
				TOTAL 0010	96	1	840	140	700	49	413

* ADDITIONAL QUANTITY SHOWN ELSEWHERE

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	MISCELLANEOUS QUANTITIES	SHEET	E


WETLAND BOUNDARY
SLOPE INTERCEPT
ASPH
XXXXXX
CTH G
SLOPE INTERCEPT
MATCHLINE
MATCHLINE
JAMES A MORRISSEY
WETLAND BOUNDARY
1 1/4" REMOVING ASPHALTIC SURFACE MILLING
1 1/4" HMA PAVEMENT
STA 18+38 TO 20+72
R50'
R55'
CTH G
GUY
STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS
MILLER FAMILY
IRREVOCABLE TRUST
WETLAND BOUNDARY
N
R/W
PAVEMENT TRANSITION AREA
STA 20+72 TO STA 21+97
6'
12'
12'
6'
R/W
17+00 N1° 22' 26"E
18+00
19+00
20+00
N0° 46' 23"E
21+00
CTH B
22+00
23+00
ASPH
R/W
POST
SIGN
R55'
R50'
POST
R/W
CP 906
N= 224552.93
E= 534132.85
PE
BAD
SLOPE INTERCEPT (TYP)
23+25.00
BEGIN PROJECT
STA 18+38
LEGEND
XXX SAWING ASPHALT
1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT
PAVEMENT TRANSITION AREA
GREG A & CHRISTINE R
ST LOUIS
WETLAND BOUNDARY
CTH M
EDGE OF MOWED GRASS
CEMETERY
(KADLEC M&B CTY RDS)
ASPH
XXXXXXX
BENCH MARKS
NO. | STATION | DESCRIPTION | ELEV.
1105 | 19+99.83, 5.59' LT | PK NAIL WITH OCONTO CO. WASHER | 757.90
BEGIN PULVERIZE AND RELAY
STA 20+72
STA 20+72.00
EL 760.81
PROPOSED PROFILE
STA 21+97.00
EL 766.20
3.23%
4.32%
ORIGINAL GROUND
VPC STA 22+50.00
VPC EL 767.91
VCL = 700.00
K = 190.43
765
760
755
750
762.12
764.09
766.00
767.53
769.42
770.13
16
17
18
19
20
21
22
23
23

STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS

R/W

WETLAND BOUNDARY

N

MGS GUARDRAIL
TERMINAL EAT

MGS GUARDRAIL 3

REMOVE GUARDRAIL

CP 904
N= 224524.60
E= 534084.15

SPRAY PIPE LINER 84-INCH

23+25.00

26+02.54,
20.00' LT

6'

12'

12'

6'

24+00 25+00 26+00 N0° 46' 23"E CTH B 27+00 28+00 29+00 30+00

30+75.00

SLOPE INTERCEPT (TYP)

PE
BAD

26+40.79,
20.00' RT

MGS GUARDRAIL 3 K

WETLAND BOUNDARY

CP 905
N= 223785.28
E= 534133.08

NOTE:
CLEARING AND GRUBBING
STA 29+00 - 31+00 RT

LEGEND

.XXX. SAWING ASPHALT

1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT

PAVEMENT TRANSITION AREA

R/W

MITCHELL A & JENNIE L
LOTTO

POST

POST

REMOVE OLD
STRUCTURE

TLE

TLE

5

5

780

775

770

765

PROPOSED PROFILE

ORIGINAL GROUND

VPI STA 29+50.00
VPI EL 777.62

VCL = 400.00

K = 115.94

-0.45%

VCL = 700.00

K = 190.43

VPC STA 30+00.00
VPC EL 777.40

STA 29+88.89
IE = 740.408

770.13	770.61	771.66	773.00	773.99	774.90	776.08	776.83	777.24	777.69	777.63	777.67	777.63	777.54	777.33	777.22	777.24
770.13	770.61	771.66	773.00	773.99	774.90	776.08	776.83	777.24	777.69	777.63	777.67	777.63	777.54	777.33	777.22	777.24

23 24 25 26 27 28 29 30 30

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 28	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\050101-PP.DWG
LAYOUT NAME - 02
PLOT DATE : 12/1/2021 2:21 PM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:50 FT
WISDOT/CADDS SHEET 44

MILLER FAMILY
IRREVOCABLE TRUST

STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS

N

R/W

REMOVE GUARDRAIL

MGS GUARDRAIL 3

WETLAND BOUNDARY

IP POST

MGS GUARDRAIL
TERMINAL EAT

30+75.00

6'

35+96.21,
20.00' LT

31+00 32+00 N0° 46' 23"E 33+00 34+00 35+00 CTH B 36+00 37+00 38+00

12' 12' 12' 12'

6'

32+40.71,
20.00' RT

38+25.00

MGS GUARDRAIL 3 K

MGS GUARDRAIL
TERMINAL EAT

SLOPE INTERCEPT (TYP)

LEGEND

.XXX. SAWING ASPHALT

1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT

PAVEMENT TRANSITION AREA

5

5

VCL = 400.00

K = 115.94

VPT STA 34+00.00
VPT EL 782.50

PROPOSED PROFILE

3.00%

ORIGINAL GROUND

VPC STA 37+00.00
VPC EL 791.50

VCL = 1000.00

K = 181.27

790
785
780
775

777.24	777.27	777.60	778.00	778.74	779.74	781.10	782.58	784.08	785.47	786.90	788.36	789.80	791.43	792.96	794.33	794.85
777.24	777.27	777.60	778.00	778.74	779.74	781.10	782.58	784.08	785.47	786.90	788.36	789.80	791.43	792.96	794.33	794.85

30 31 32 33 34 35 36 37 38 38

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 29	E

BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
1101	45+65.50, 5.01' LT	PK NAIL WITH OCONTO CO. WASHER	977.35

STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS

N

38+25.00

45+75.00

FE
BAD

6'

12'

12'

6'

39+00 40+00 N0° 46' 23"E 41+00 42+00 CTH B 43+00 44+00 45+00

PE
ASPHALT

SLOPE INTERCEPT (TYP)

LEGEND

.XXX. SAWING ASPHALT

1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT

PAVEMENT TRANSITION AREA

805
800
795
790

PROPOSED PROFILE

ORIGINAL GROUND

VCL = 1000.00

K = 181.27

794.85	795.24	796.48	797.02	797.81	798.44	798.90	799.21	799.57	799.71	799.64	799.36	798.97	798.47	797.63	797.12	796.40
794.85	795.24	796.48	797.02	797.81	798.44	798.90	799.21	799.57	799.71	799.64	799.36	798.97	798.47	797.63	797.12	796.40

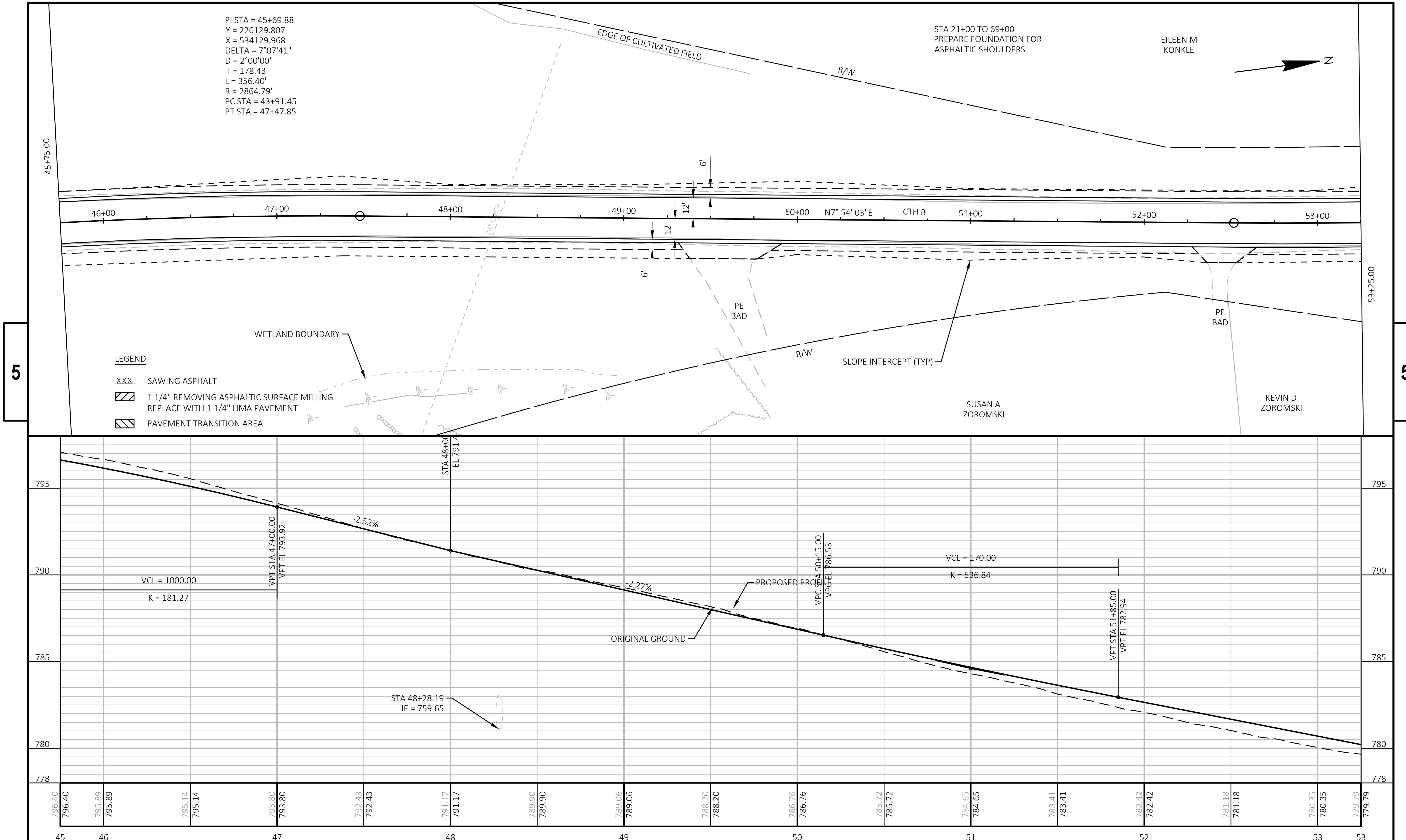
38 39 40 41 42 43 44 45 45

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 30	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\050101-PP.DWG
LAYOUT NAME - 04

PLOT DATE : 10/11/2021 10:55 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 44



PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 31	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\050101-PP.DWG
LAYOUT NAME - 05
PLOT DATE : 10/11/2021 10:55 AM
PLOT BY : TOM ORNER
PLOT NAME :
PLOT SCALE : 1 IN:50 FT
WISDOT/CADDS SHEET 44

EILEEN M KONKLE

STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS

SHALLOW SPRING CREEK DAIRY LLC

N

R/W

53+25.00

6'

FE BAD

54+00 55+00 56+00 12' 57+00 58+00 CTH B 59+00 N5° 27' 44"E 60+00

12'

6'

60+75.00

R/W

PE BAD

FE BAD

SLOPE INTERCEPT (TYP)

PI STA = 53+33.02
Y = 226886.159
X = 534234.934
DELTA = 2°26'20"
D = 1°30'00"
T = 81.31'
L = 162.59'
R = 3819.72'
PC STA = 52+51.71
PT STA = 54+14.30

LEGEND

.XXX. SAWING ASPHALT

1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT

PAVEMENT TRANSITION AREA

KEVIN D ZOROMSKI

MICHEAL & GLORIA SHALLOW

5

5

780

775

770

765

PROPOSED PROFILE

ORIGINAL GROUND

-1.95%

779.79 779.79 779.36 779.36 778.55 778.55 777.47 777.47 776.78 776.78 775.70 775.70 774.84 774.84 774.09 774.09 773.21 773.21 772.26 772.26 771.05 771.05 769.71 769.71 768.83 768.83 767.73 767.73 766.98 766.98 765.90 765.90 765.32 765.32

53 54 55 56 57 58 59 60 60

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 32	E

SHALLOW SPRING CREEK
DAIRY LLC

STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS

R/W

EDGE OF CULTIVATED FIELD

EP POS

N

60+75.00

6'

12'

12'

6'

61+00 62+00 N5° 27' 44"E 63+00 64+00 CTH B 65+00 66+00 67+00 N10° 42' 18"E 68+00

24" CMCP

CURED IN PLACE PIPE
LINER 24-INCH
PIPE SLOPE = 0.5%

SLOPE INTERCEPT (TYP)

T

R/W

EDGE OF CULTIVATED FIELD

68+25.00

PI STA = 65+43.08
Y = 228090.753
X = 534350.120
DELTA = 5°14'34"
D = 5°15'00"
T = 49.97'
L = 99.86'
R = 1091.35'
PC STA = 64+93.12
PT STA = 65+92.98

LEGEND

.XXX. SAWING ASPHALT

1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT

PAVEMENT TRANSITION AREA

MICHEAL & GLORIA
SHALLOW

VCL = 350.00
K = 148.46

VPC STA 61+25.00
VPC EL 764.61

PROPOSED PROFILE

ORIGINAL GROUND

VPT STA 64+75.00
VPT EL 761.91

VPC STA 64+94.00
VPC EL 761.99

0.41%

K = 270.87
VCL = 250.00

VPT STA 67+44.00
VPT EL 764.16

1.33%

VPC ST
VPC

VPI STA 63+00.00
VPI EL 761.20

STA 64+29.76
IE = 752.84

VPI STA 66+19.00
VPI EL 762.50

VCL = 170.00
K = 152.89

765
760
755
750

765.32 764.96 764.02 763.12 762.13 762.12 761.98 761.82 761.65 761.52 761.69 761.94 762.64 763.33 764.09 764.80 765.09

60 61 62 63 64 65 66 67 68 68

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 33	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\050101-PP.DWG
LAYOUT NAME - 07

PLOT DATE : 10/11/2021 10:55 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:50 FT

SHALLOW SPRING CREEK
DAIRY LLC

STA 21+00 TO 69+00
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS

BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
1100	72+50.60, 40.26' LT	PK NAIL WITH OCONTO CO. WASHER	763.85

R/W

CTH G

68+25.00

STA 68+52 TO 69+77

MATCH FLANGE OF CURB AND GUTTER
STA 69+77 TO 72+40

CURB AND GUTTER
TO REMAIN

PE
BAD

6'
12'
12'
6'

69+00
N10° 42' 18"E
70+00
CTH B
71+00
72+00
N2° 28' 52"E
73+00
ASPH

SLOPE INTERCEPT (TYP)

FE
BAD

CURB AND GUTTER
TO REMAIN

R/W

SPRINGSIDE ROAD

END PROJECT
STA 72+40

LEGEND

.XXX. SAWING ASPHALT

1 1/4" REMOVING ASPHALTIC SURFACE MILLING
REPLACE WITH 1 1/4" HMA PAVEMENT

PAVEMENT TRANSITION AREA

MICHEAL & GLORIA
SHALLOW

PI STA = 70+58.09
Y = 228596.865
X = 534445.797
DELTA = 8°13'26"
D = 5°15'00"
T = 78.46'
L = 156.65'
R = 1091.35'
PC STA = 69+79.63
PT STA = 71+36.28

775
770
765
760

VPI STA 68+52.00
VPI EL 765.60

VPT STA 69+37.00
VPT EL 765.79

STA 69+77.00
EL 765.87

END PULVERIZE AND RELAY
STA 69+77

PROPOSED PROFILE

0.22%

ORIGINAL GROUND

VCL = 170.00

K = 152.89

765.09 765.09
765.22 765.22
765.37 765.37
765.67 765.67

68 69 70 71 72 73 73

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	PLAN AND PROFILE: CTH B	SHEET 34	E

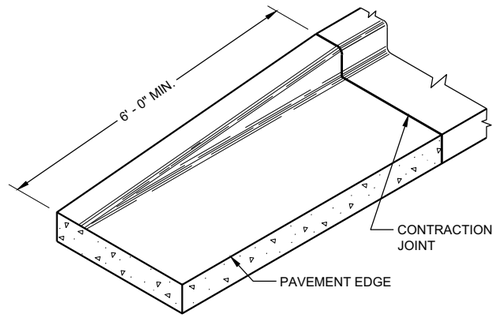
FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\050101-PP.DWG
LAYOUT NAME - 08

PLOT DATE : 10/11/2021 10:55 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:50 FT

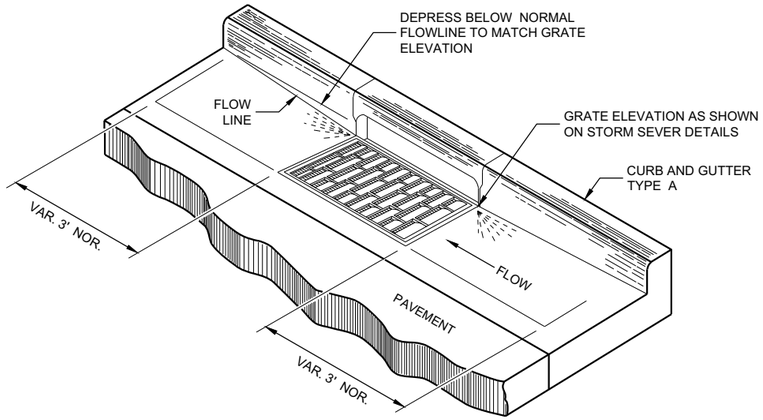
WISDOT/CADDS SHEET 44

Standard Detail Drawing List

08D01-22A	CONCRETE CURB & GUTTER
08D01-22B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08D22-01	DRIVEWAYS WITHOUT CURB & GUTTER RESURFACING PROJECTS RURAL
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
09A01-13A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
09A01-13B	AT-GRADE SIDE ROAD INTERSECTION, TYPE "A1" & "A2"
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C35-04A	PAVEMENT MARKING (INTERSECTIONS)
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D44-02	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES
15D45-03	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH LOOSE GRAVEL



END SECTIONCURB AND GUTTER



DETAIL OF CURB AND GUTTER AT INLETS
(TYPICAL H INLET COVER SHOWN)

GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

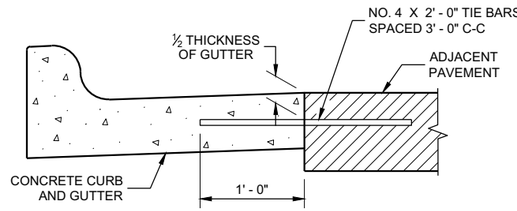
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

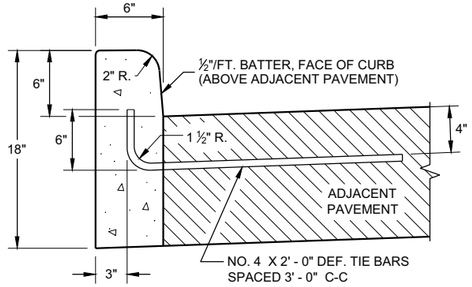
(1) TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.

(2) THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.

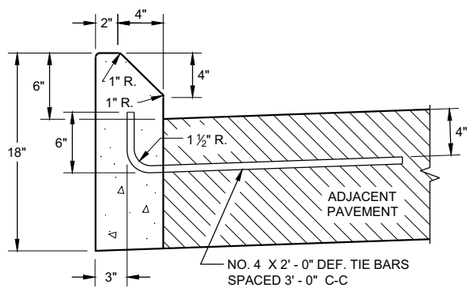
(9) REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



TYPICAL TIE BAR LOCATION (1)

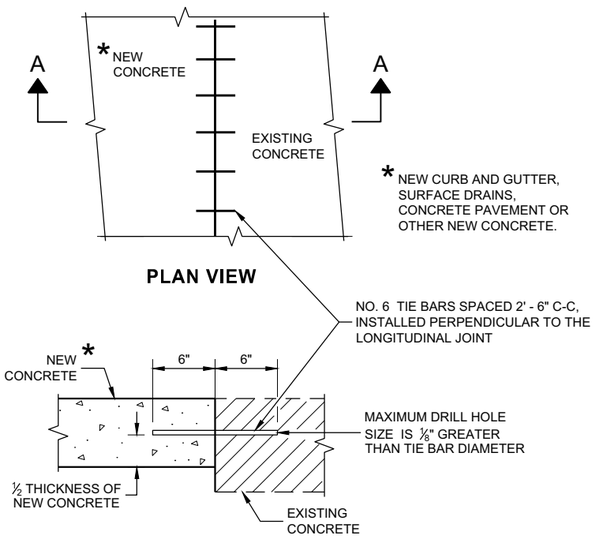


TYPES A (1) & D



TYPES G (1) & J

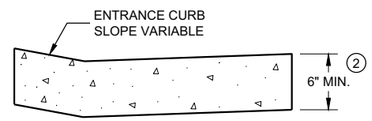
CONCRETE CURB



PLAN VIEW

SECTION A - A

TIE BARS DRILLED INTO EXISTING PAVEMENT



DRIVEWAY ENTRANCE CURB (9)
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

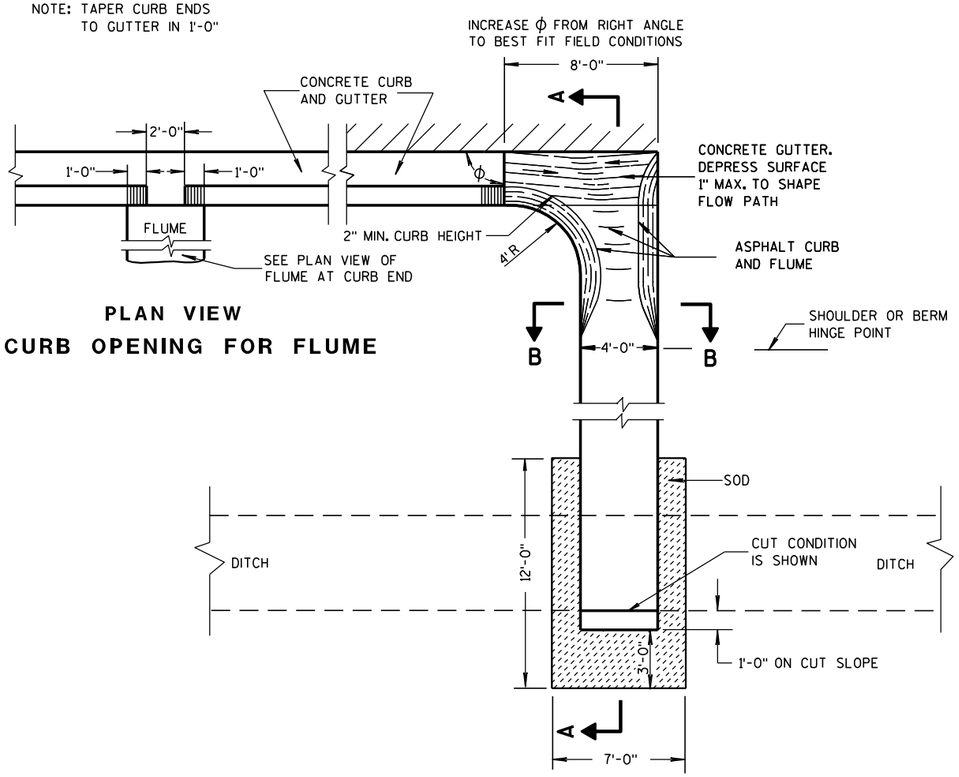
APPROVED
February 2021 — DATE
/S/ Rodnery Taylor — ROADWAY STANDARDS DEVE ENGINEER

FHWA

6

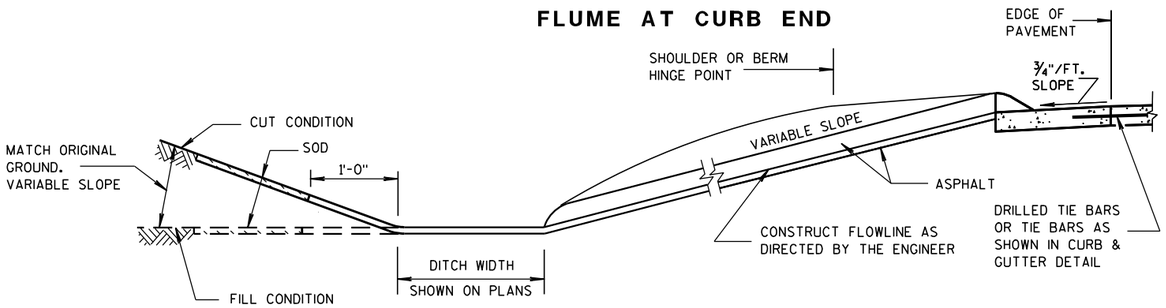
SDD08D01 - 22b

ASPHALTIC FLUME

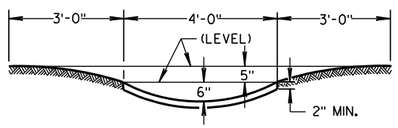


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

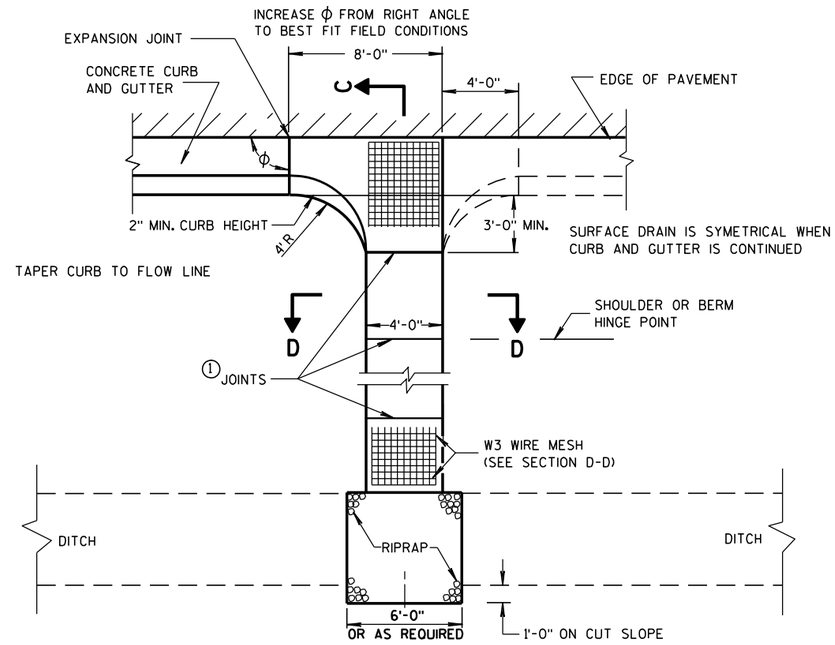
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.

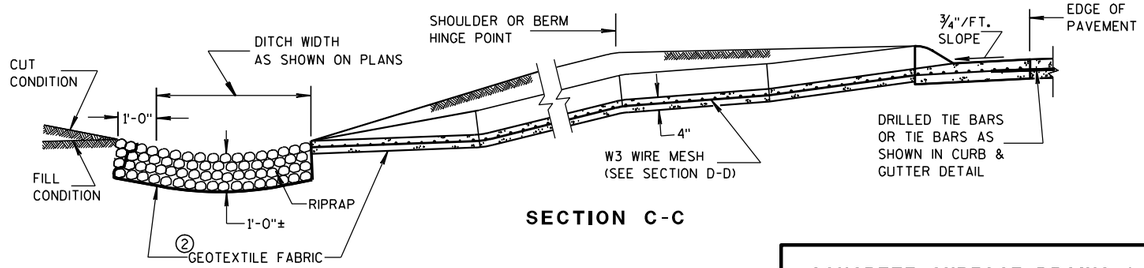
② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.

③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

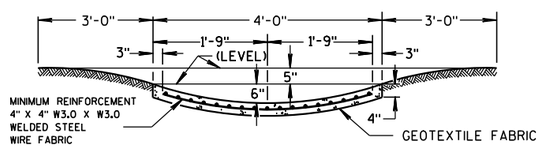
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9-4-08 DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS ENGINEER
37
FHWA

6

S.D.D. 8 D 4-5

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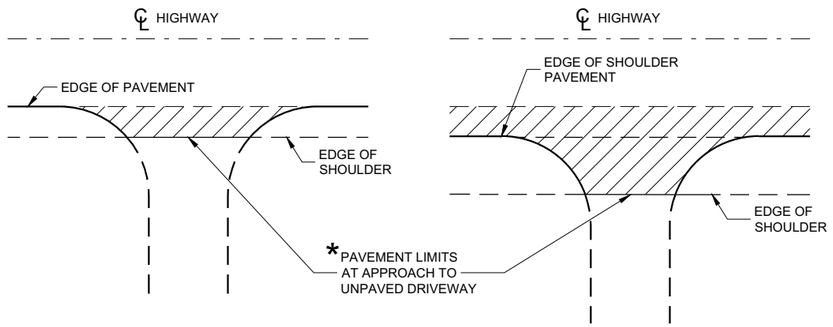
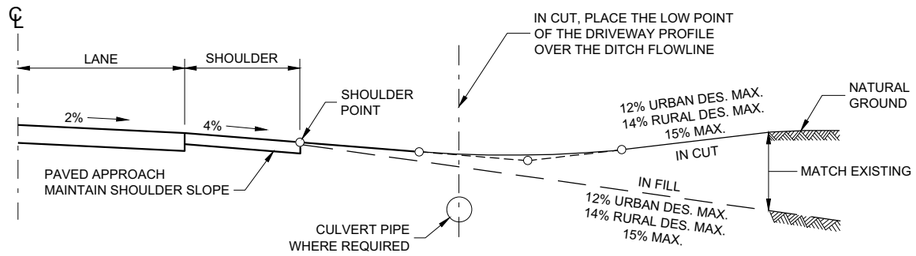
S.D.D. 8 D 4-5



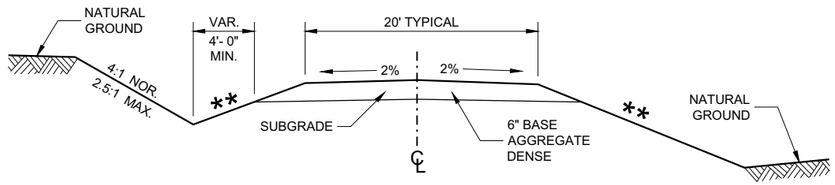
PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB AND GUTTER OR SIDEWALK)



TYPICAL DRIVEWAY PROFILES

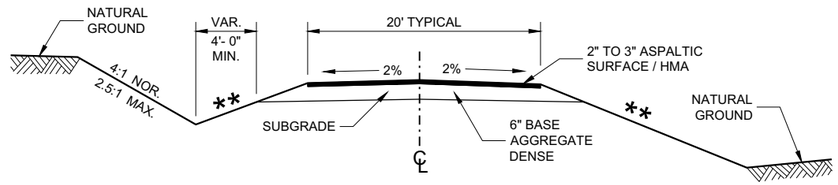


IN CUT **IN FILL**

TYPICAL CROSS SECTION FOR PRIVATE DRIVE OR FIELD ENTRANCE AGGREGATE SURFACE

** SLOPE CAN VARY WITH SPEED. SEE 11-45-30.6.2

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥ 35 TO < 60	6:1
≥60	10:1



IN CUT **IN FILL**

TYPICAL CROSS SECTION FOR PRIVATE DRIVE OR FIELD ENTRANCE ASPHALTIC SURFACE

6

SDD 08D21 - 01

DRIVEWAYS WITHOUT CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2017 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS DEVE UNIT SUPERVISOR

FHWA

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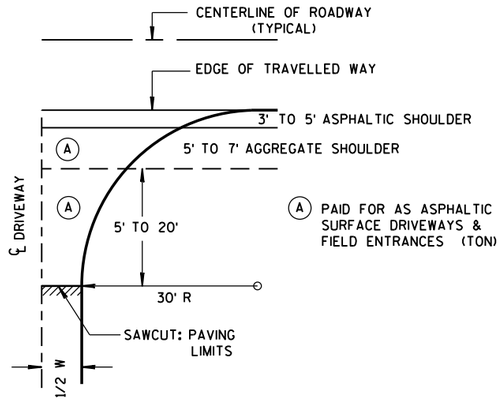
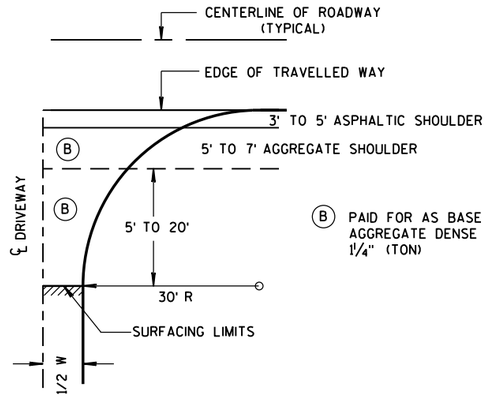
SDD 08D21 - 01



W MIN. = 16'
W MAX. = 24'

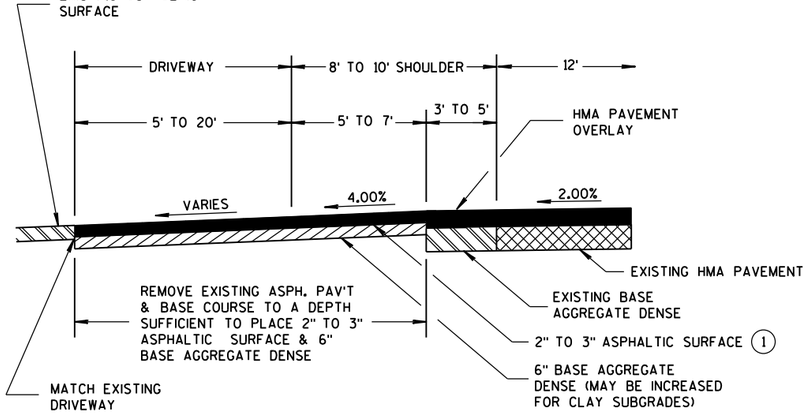
PLAN VIEW
HALF SECTION



PLAN VIEW
HALF SECTION

GENERAL NOTES

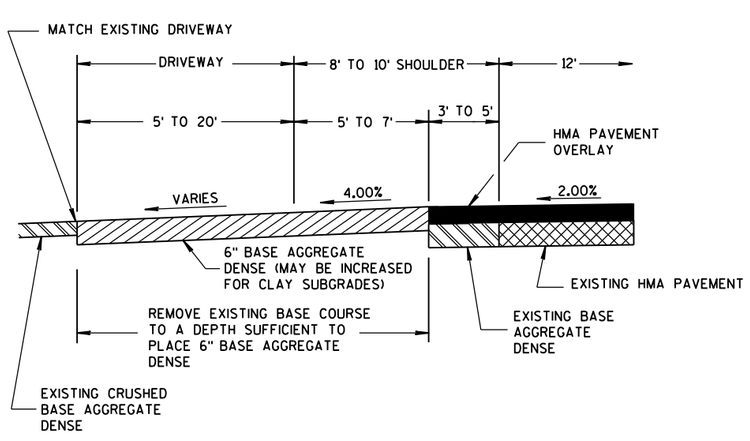
(1) DESIGN WILL DETERMINE FINAL DRIVEWAY ASPHALTIC THICKNESS BASED ON TYPE OF USAGE AND LOADINGS.



PROFILE VIEW

RURAL ENTRANCE WITH ASPHALTIC SURFACE

RESURFACING PROJECTS



PROFILE VIEW

RURAL ENTRANCE WITH AGGREGATE SURFACE

6" BASE AGGREGATE DENSE
RESURFACING PROJECTS

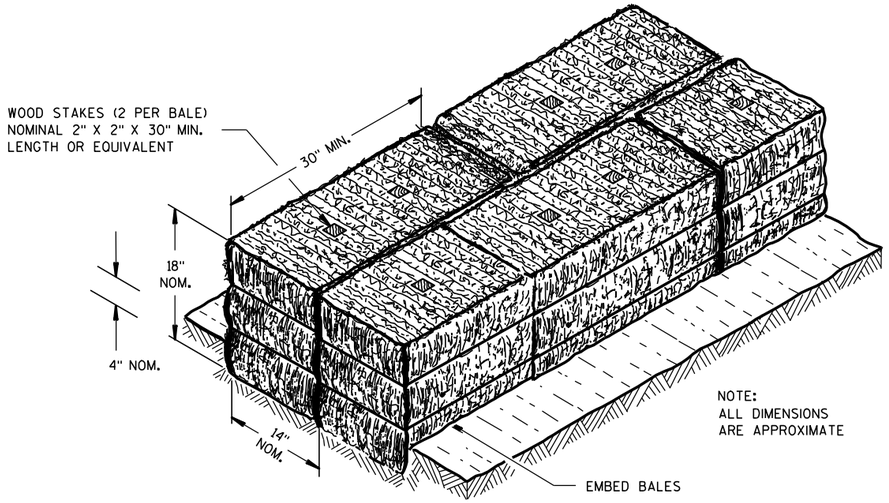
DRIVEWAYS WITHOUT CURB & GUTTER RESURFACING PROJECTS RURAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

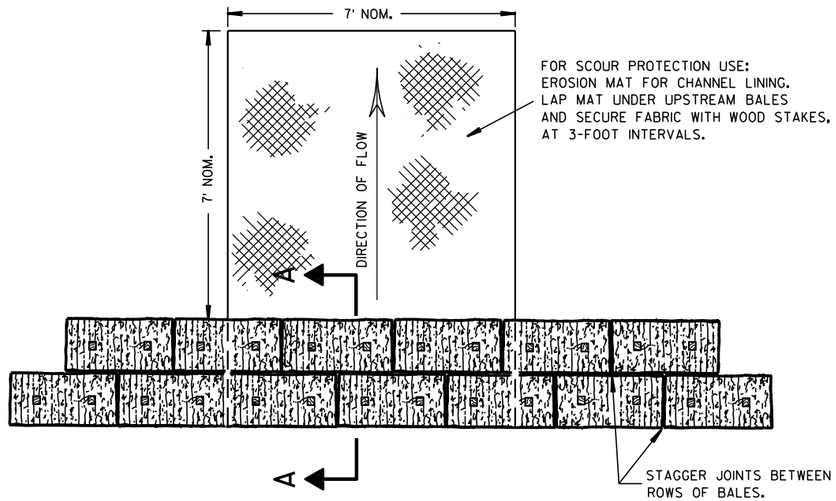
APPROVED
December, 2016 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS UNIT SUPERV
ENT
FHWA

6

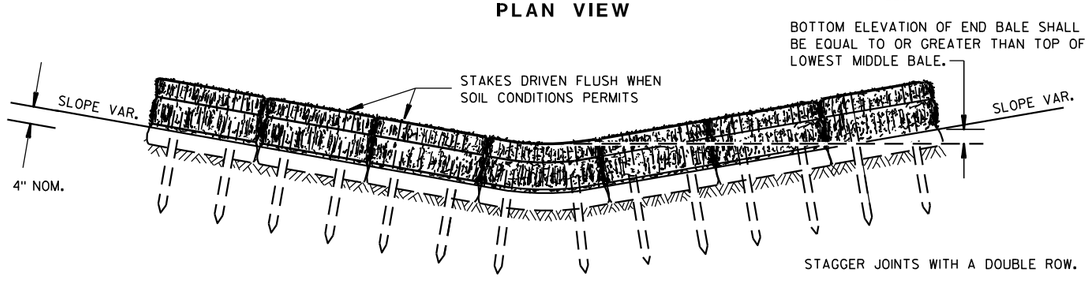
S.D.D. 8 D 22-1



SECTION A-A



PLAN VIEW



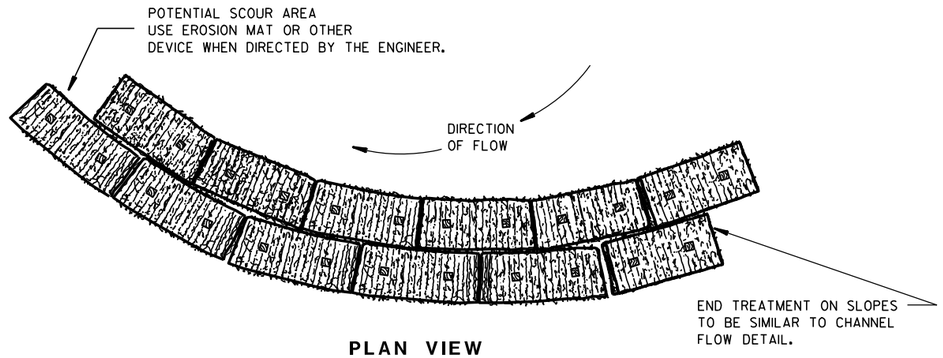
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES (1)

GENERAL NOTES

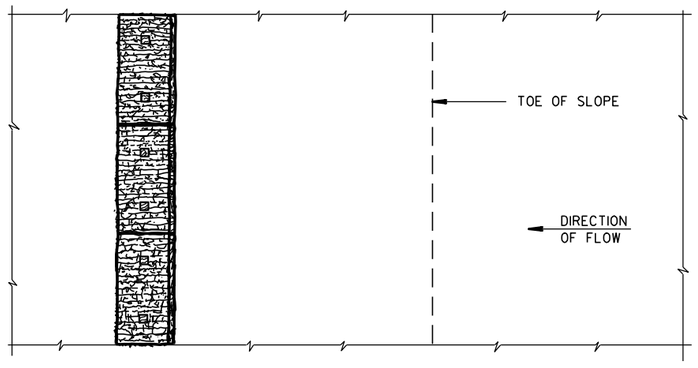
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

(1) TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

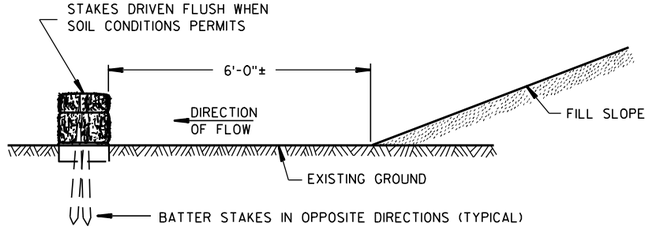


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02 DATE — /S/ Beth Cannestra — CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

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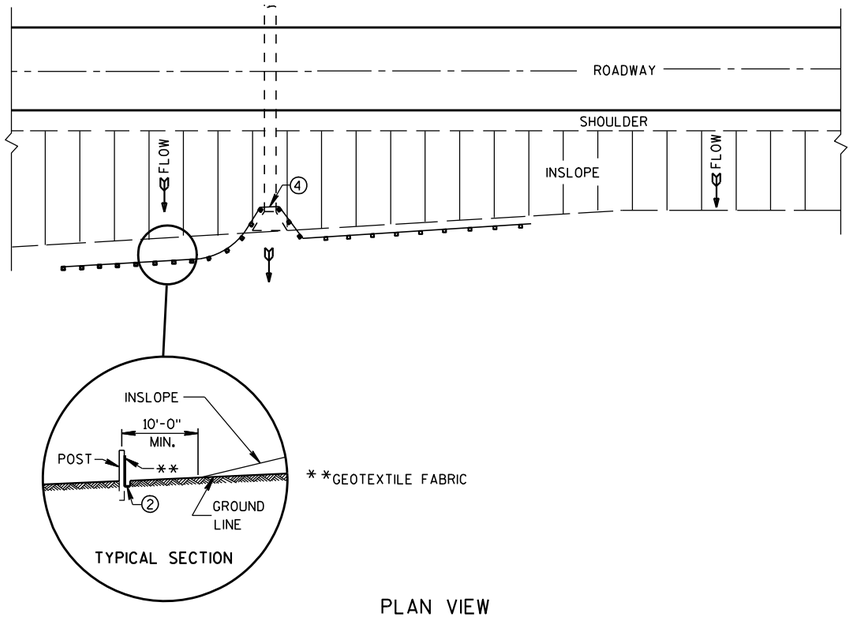
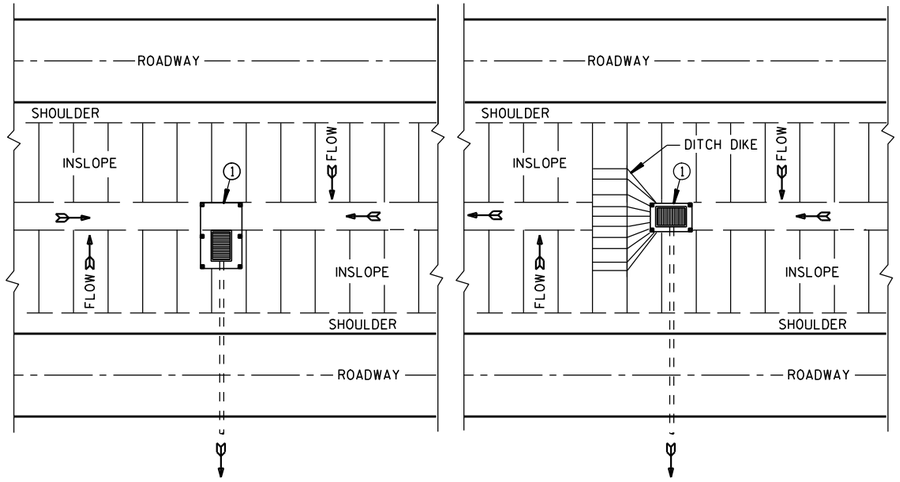
S.D.D. 8 E 8-3



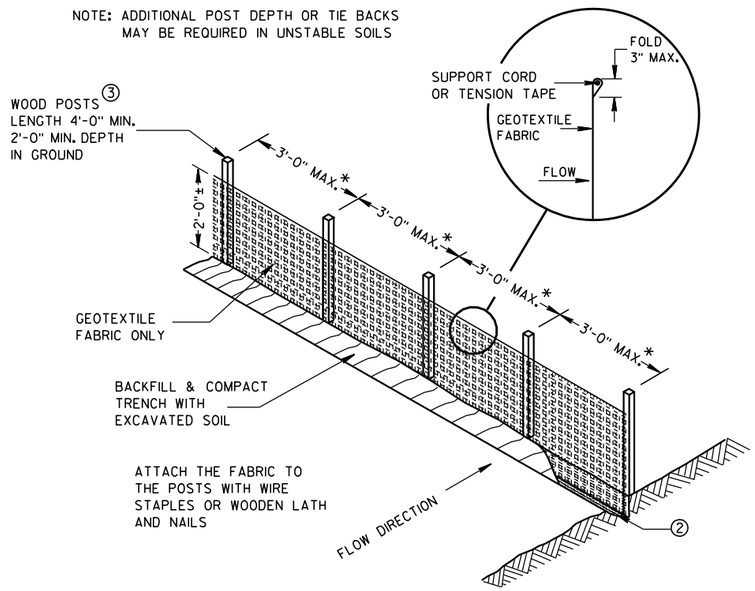
PLAN VIEW

TYPICAL APPLICATION OF SILT FENCE



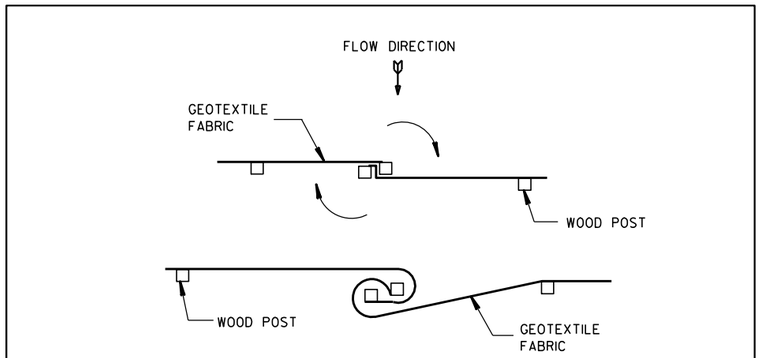
PLAN VIEW

SILT FENCE AT MEDIAN SURFACE DRAINS

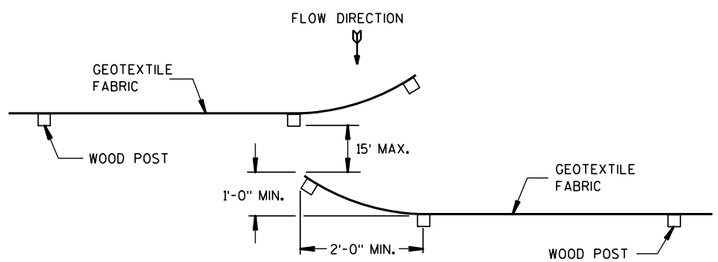


*NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.

SILT FENCE



TWIST METHOD



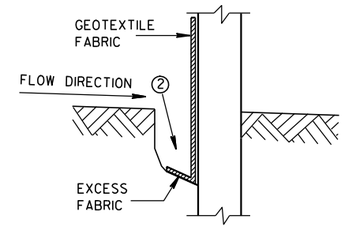
HOOK METHOD

JOINING TWO LENGTHS OF SILT FENCE 5

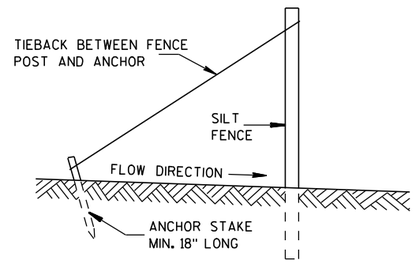
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

1. HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
2. FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
3. WOOD POSTS SHALL BE A MINIMUM SIZE OF 1⅛" X 1⅛" OF OAK OR HICKORY.
4. SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
5. CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK

(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

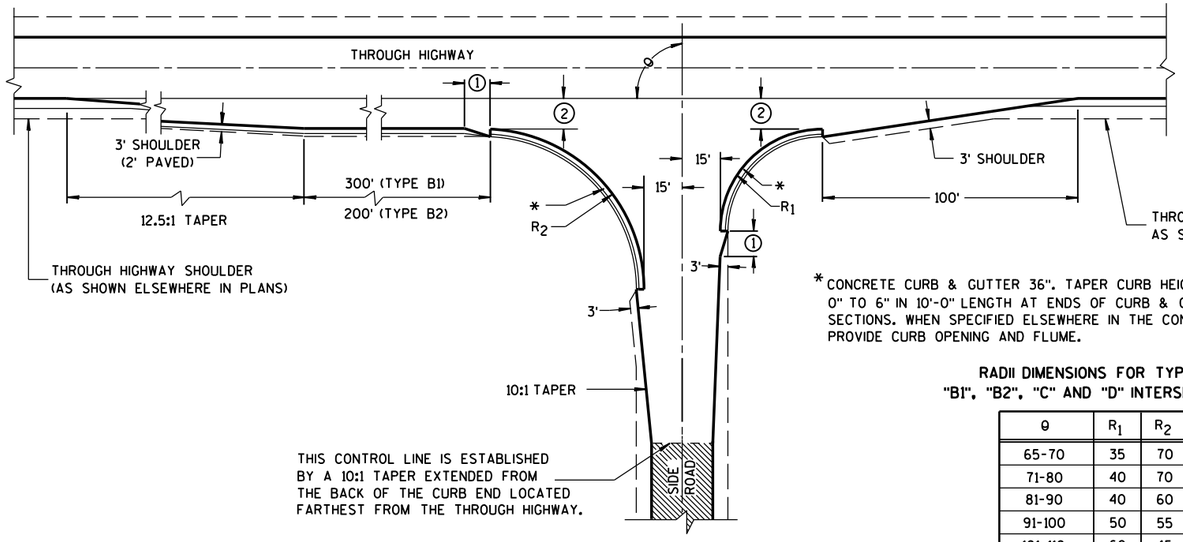
APPROVED
4-29-05 DATE
/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

6

S.D.D. 8 E 9-6

6

S.D.D. 8 E 9-6

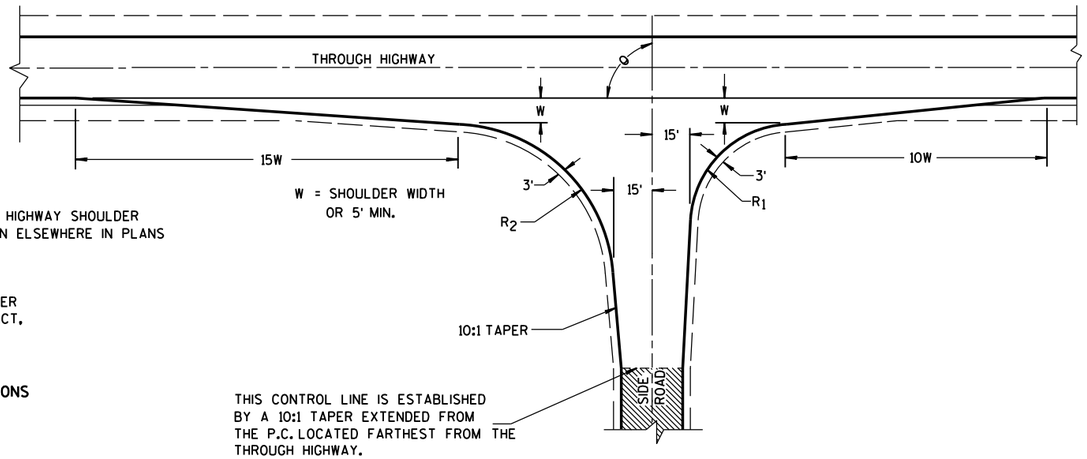


TYPE "B1" AND "B2"

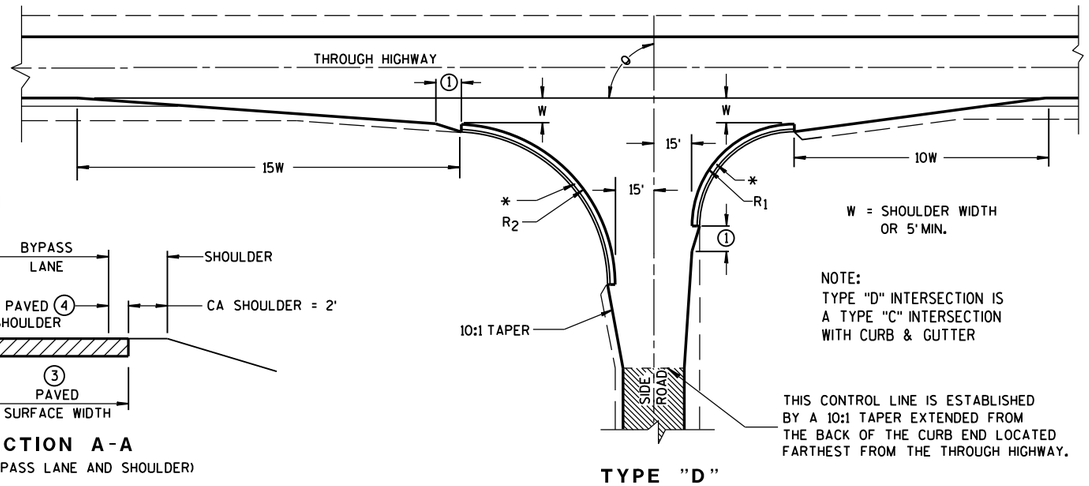
*CONCRETE CURB & GUTTER 36". TAPER CURB HEIGHT 0" TO 6" IN 10'-0" LENGTH AT ENDS OF CURB & GUTTER SECTIONS. WHEN SPECIFIED ELSEWHERE IN THE CONTRACT, PROVIDE CURB OPENING AND FLUME.

RADII DIMENSIONS FOR TYPES "B1", "B2", "C" AND "D" INTERSECTIONS

θ	R_1	R_2
65-70	35	70
71-80	40	70
81-90	40	60
91-100	50	55
101-110	60	45



TYPE "C"



TYPE "D"

GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

EXISTING PAVED SURFACE

BYPASS LANE

(1) 10-FT TYPICAL.

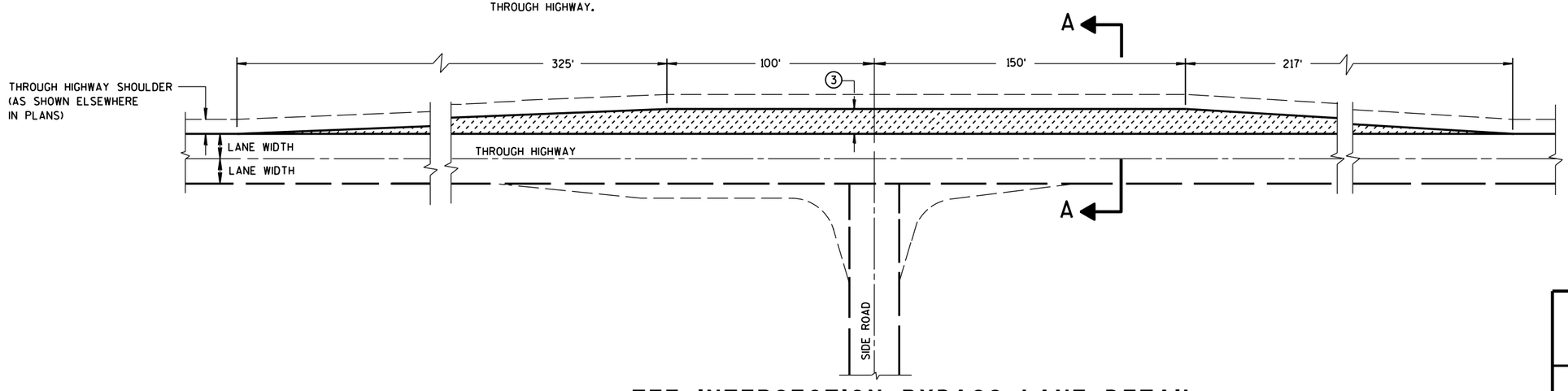
(2) 12-FT** PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLAN.

**10-FT MAY BE USED ON TYPE B2 ON RESURFACING PROJECTS IF SPECIFIED IN THE CONTRACT.

(3) BYPASS LANE PAVED SURFACE WIDTH OUTSIDE OF TRAVEL LANE
-ASPHALT = 12-FT PLUS PAVED SHOULDER WIDTH.
-PC CPNCRETE = 13-FT PLUS PAVED SHOULDER WIDTH.

(4) BYPASS LANE PAVED SHOULDER WIDTH = THE GREATER OF 1-FT OR THE PAVED SHOULDER WIDTH OF THE THROUGH HIGHWAY.

SECTION A-A
(SHOWING BYPASS LANE AND SHOULDER)



TEE INTERSECTION BYPASS LANE DETAIL

AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND "D" AND TEE INTERSECTION BYPASS LANE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPO

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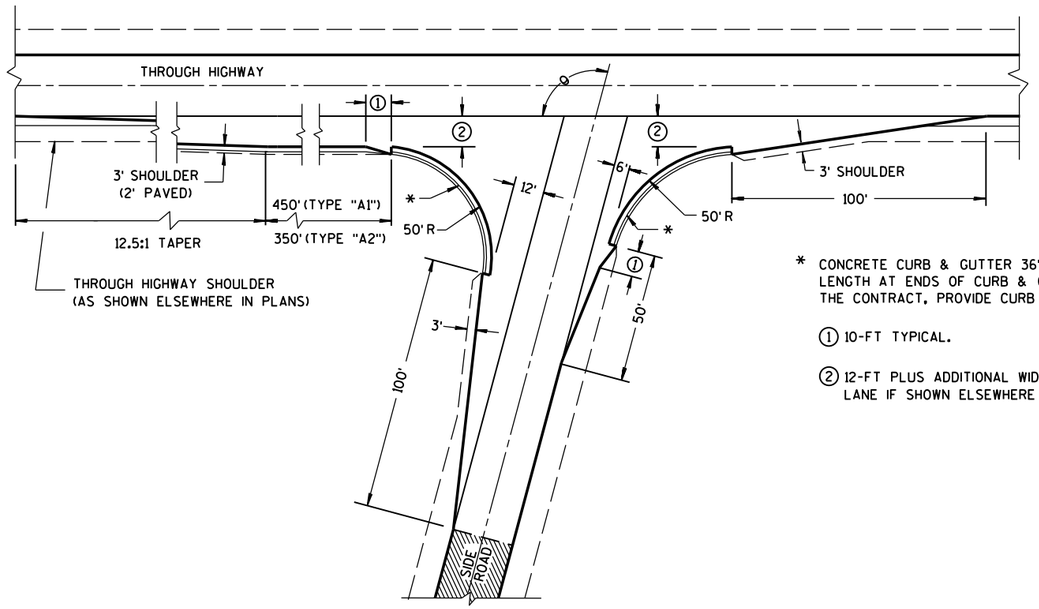
S.D.D. 9 A 1-13a

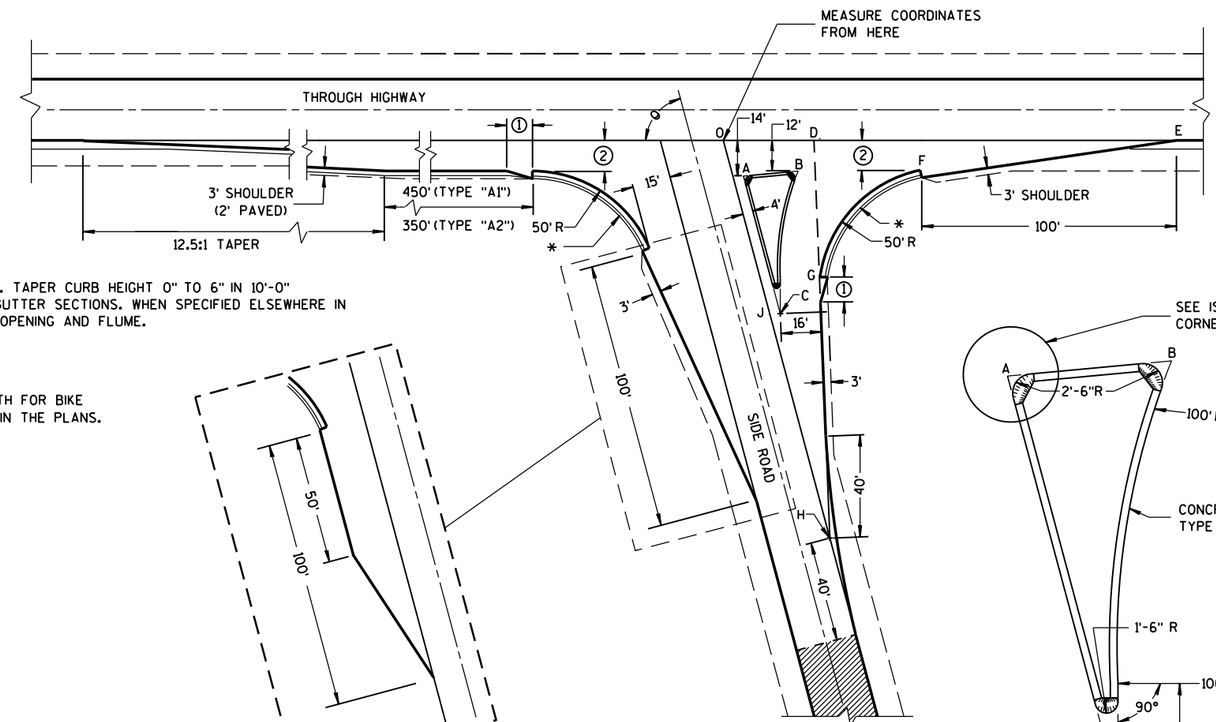


θ = MORE THAN 80°

* CONCRETE CURB & GUTTER 36". TAPER CURB HEIGHT 0" TO 6" IN 10'-0" LENGTH AT ENDS OF CURB & GUTTER SECTIONS. WHEN SPECIFIED ELSEWHERE IN THE CONTRACT, PROVIDE CURB OPENING AND FLUME.

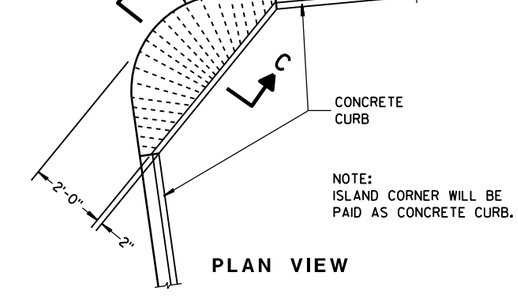
① 10-FT TYPICAL.

② 12-FT PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLANS.



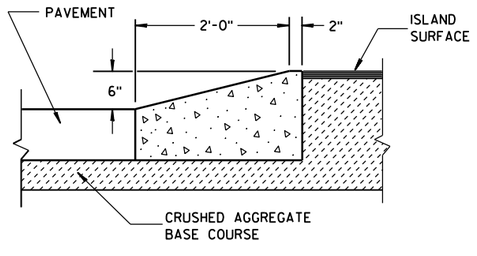
θ = ACUTE ANGLES 80° OR LESS

SIDE ROAD WIDENING AND TAPER REQUIRED WHERE THE THROUGH HIGHWAY CARRIES TWO-WAY TRAFFIC
θ = ACUTE ANGLES 70° OR LESS



NOTE:
ISLAND CORNER WILL BE PAID AS CONCRETE CURB.

PLAN VIEW



SECTION C-C

ISLAND CORNER DETAIL

(TO BE CONSTRUCTED AT ALL ISLAND CORNERS)

TABLE OF DIMENSIONS FOR VARIABLE SIDE ROAD INTERSECTION ANGLES

(INTERPOLATE VALUES FOR ANGLES NOT SHOWN)

ANGLE θ DEGREES	COORDINATES IN FEET (MEASURED FROM POINT "O") X / Y								LENGTH IN FEET				
	A	B	C	D	E	F	G	H	AB	AC	T	OJ	OH
60	12.7 / -14.0	44.9 / -12.0	46.4 / -72.4	41.9 / 0.0	205.0 / 0.0	104.6 / -12.0	64.0 / -75.5	85.0 / -147.1	32.3	67.4	4.9	85.9	169.9
65	10.9 / -14.0	39.0 / -12.0	37.8 / -71.6	39.4 / 0.0	196.1 / 0.0	95.7 / -12.0	54.1 / -71.5	70.5 / -151.3	28.2	63.6	8.5	80.9	166.9
70	9.4 / -14.0	33.9 / -12.0	29.8 / -70.1	37.4 / 0.0	188.3 / 0.0	87.8 / -12.0	45.6 / -67.5	56.1 / -154.2	24.6	59.7	11.5	76.1	164.1
75	7.9 / -14.0	29.3 / -12.0	22.3 / -67.9	35.7 / 0.0	181.2 / 0.0	80.7 / -12.0	38.2 / -63.4	41.8 / -155.9	21.5	55.8	13.8	71.4	161.4
80	6.5 / -14.0	25.4 / -12.0	15.6 / -65.2	34.4 / 0.0	174.8 / 0.0	74.4 / -12.0	31.8 / -59.3	27.6 / -156.5	18.9	52.0	15.6	66.9	158.9

TYPE "A1" & "A2" SIDE ROAD INTERSECTION DETAILS

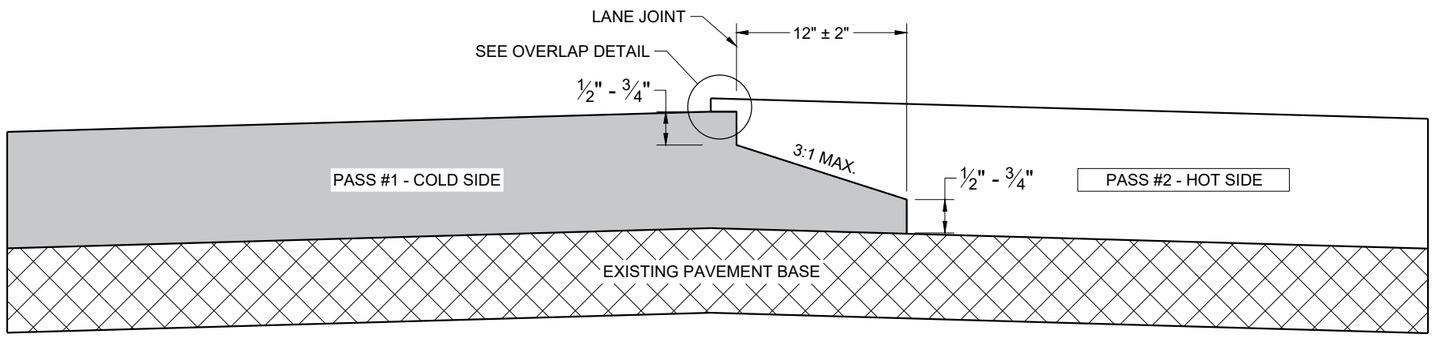
AT-GRADE SIDE ROAD INTERSECTION, TYPE "A1" & "A2"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

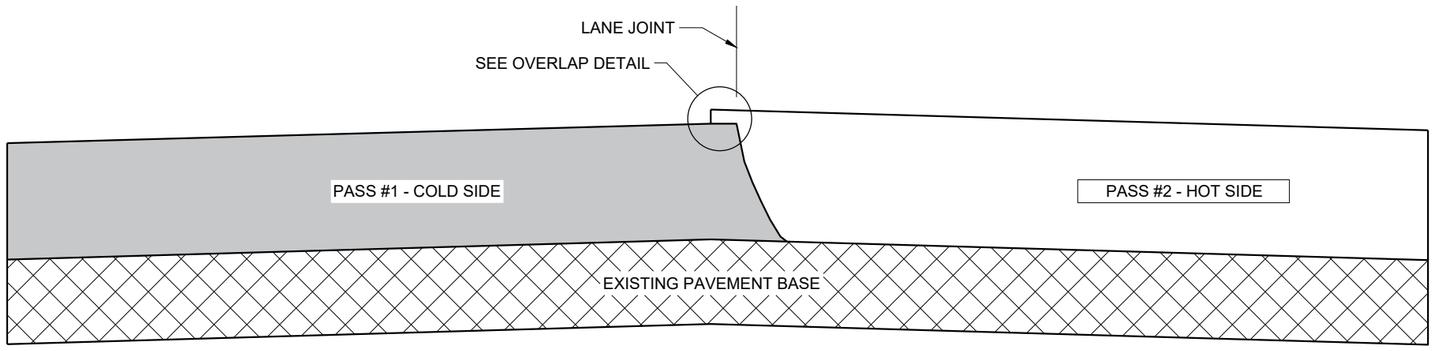
APPROVED
12/18/12 — DATE
/S/ Jerry H. Zogg — ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA

S.D.D. 9 A 1-13b

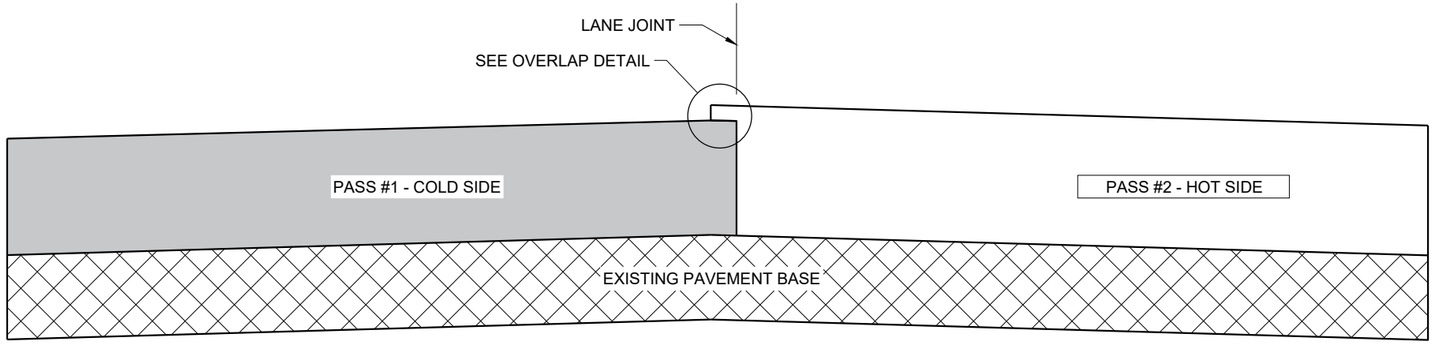
6



TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)

GENERAL NOTES

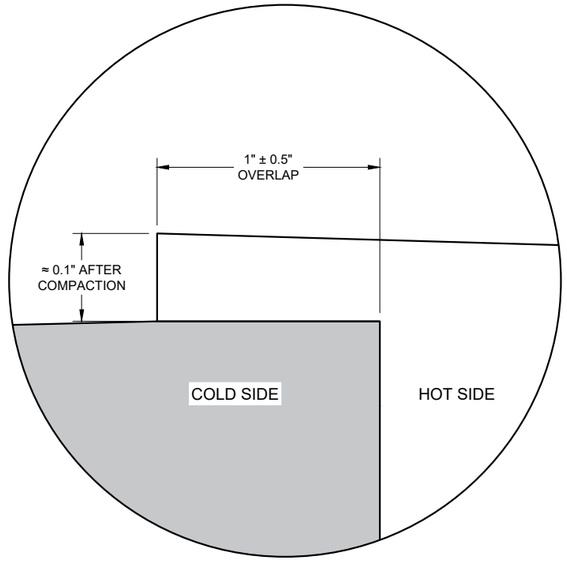
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY 1" ± 0.5" AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020
DATE

/S/ Steven Hefel
HMA PAVEMENT ENGIN

FHWA

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SDD 13C19 - 03

(1) WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.

(2) USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.

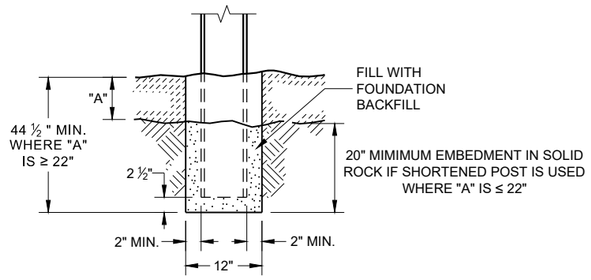
(3) IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.

(4) WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).

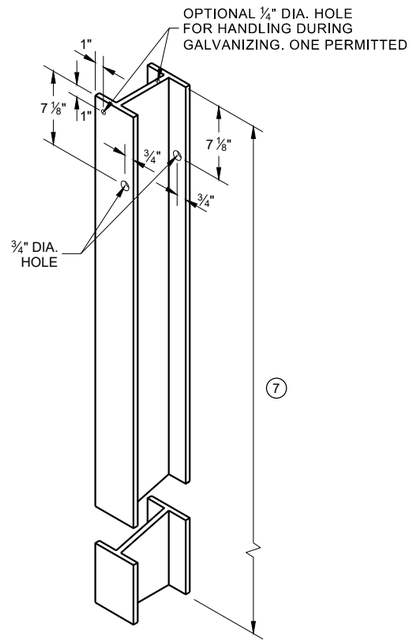
(5) FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ±1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 ¾" TO 32".

(6) WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

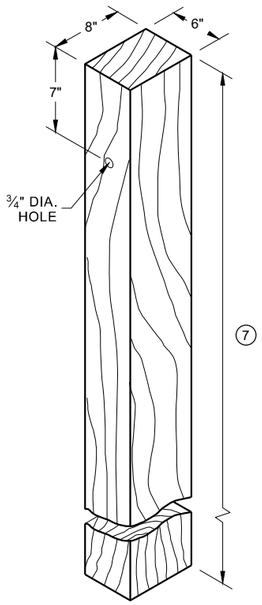
(7) TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



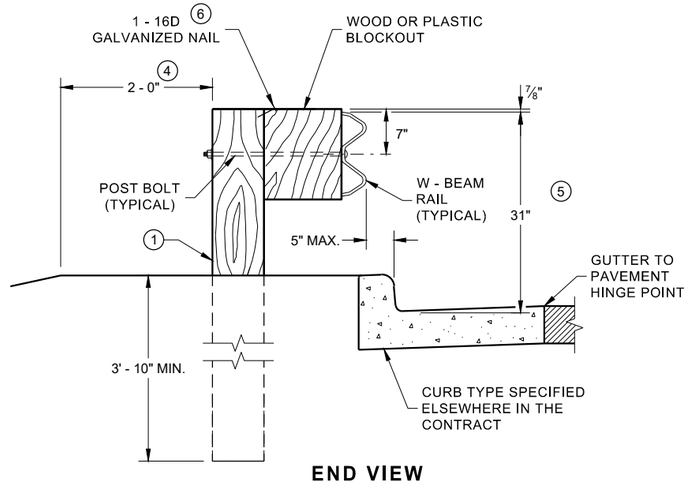
END VIEW
SETTING STEEL OR WOOD POST IN ROCK (3)



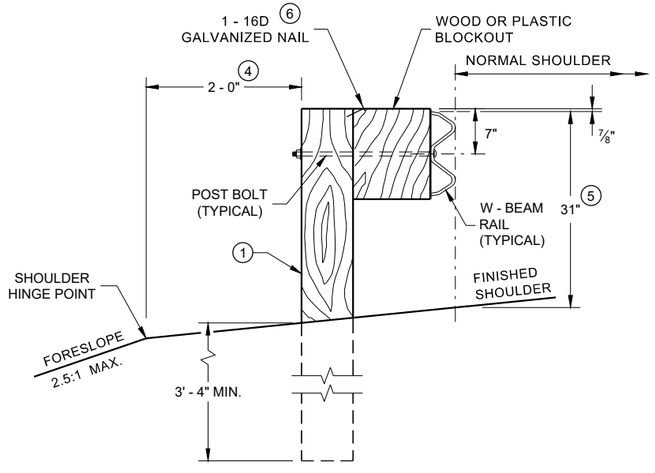
STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9) (1)



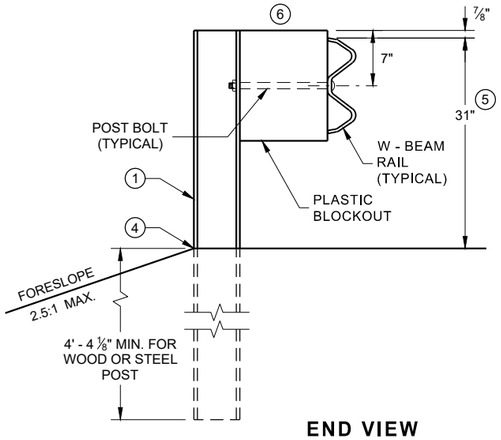
WOOD POST (6" X 8") NOMINAL (1)



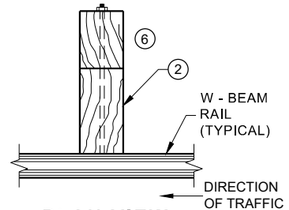
END VIEW
LOCATED ALONG A CURBED ROADWAY



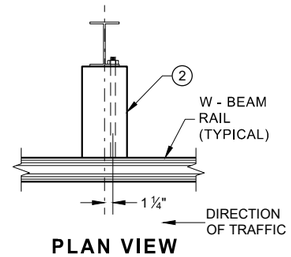
END VIEW
LOCATED ALONG A ROADWAY SHOULDER STANDARD INSTALLATION



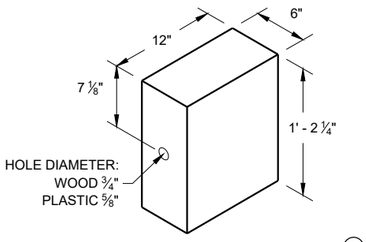
END VIEW
MGS LONGER POST AT HALFPOST SPACING W BEAM (K)



PLAN VIEW
WOOD POST, BLOCKOUT & BEAM



PLAN VIEW
STEEL POST, PLASTIC BLOCKOUT & BEAM



WOOD OR PLASTIC BLOCKOUT (2)

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

SDD 14B42 - 07a

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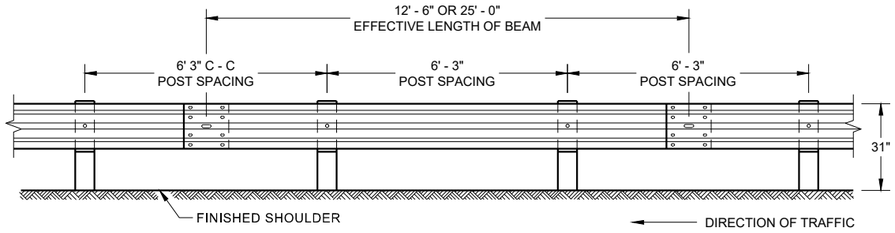
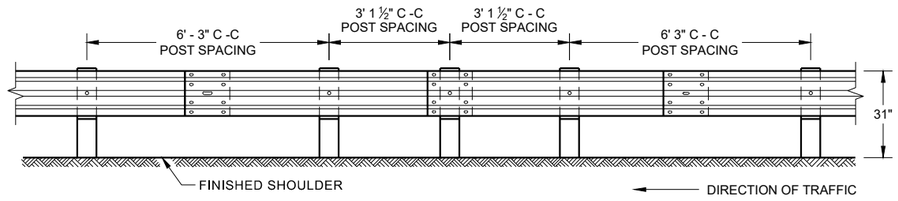
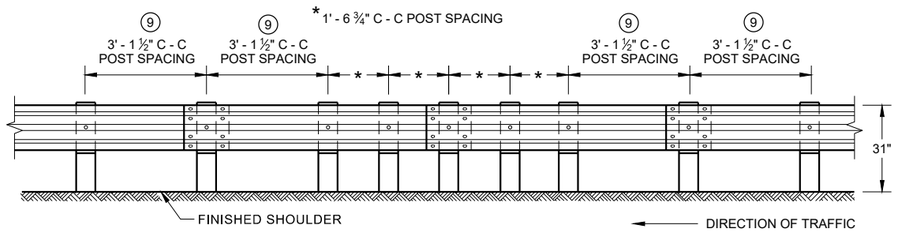


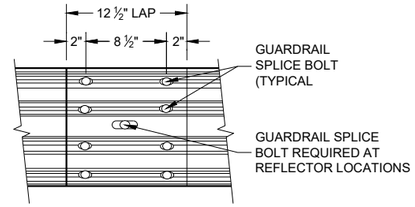
FRONT VIEW
POST SPACING STANDARD INSTALLATION



FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)



FRONT VIEW
QUARTER POST SPACING (QS)



FRONT VIEW
MID-SPAN BEAM SPLICE

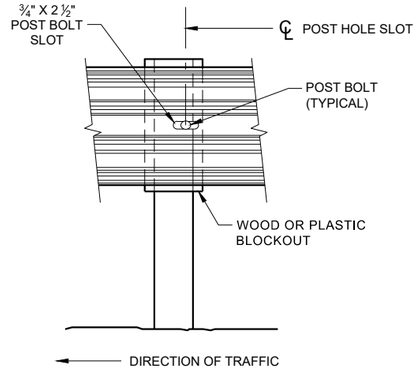
GENERAL NOTES

⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

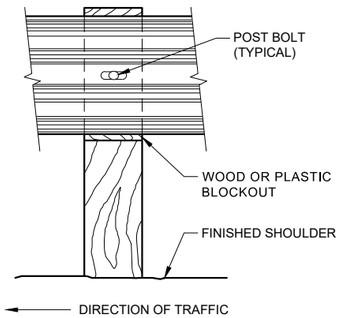
⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A ⅝" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES ⅝" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND ⅝" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

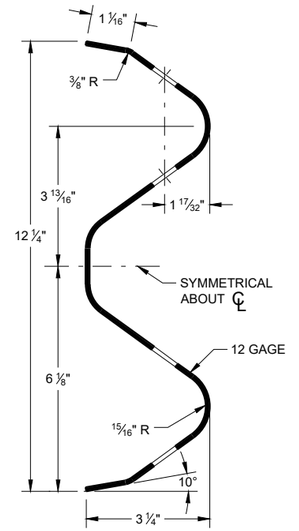
GUARD RAIL SPLICE BOLTS ARE A ⅝" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES ⅝" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



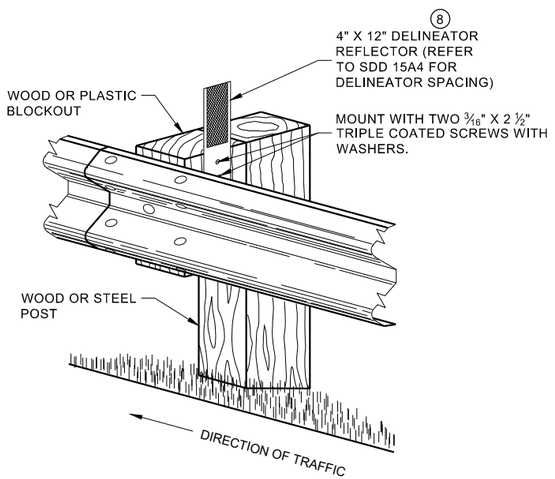
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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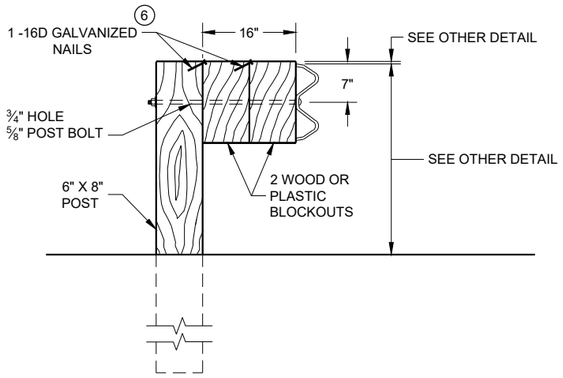
SDD 14B42 - 07b

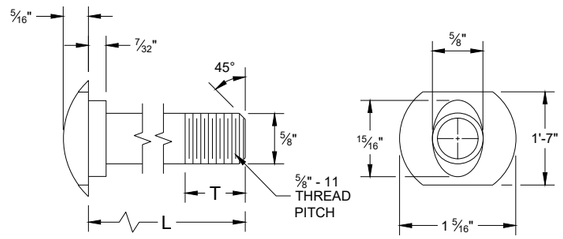


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

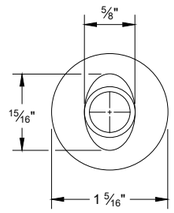
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3⁄16".
2. IF THE BOLT EXTENDS MORE THAN ¼" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

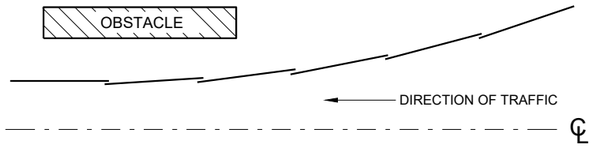


POST BOLT TABLE

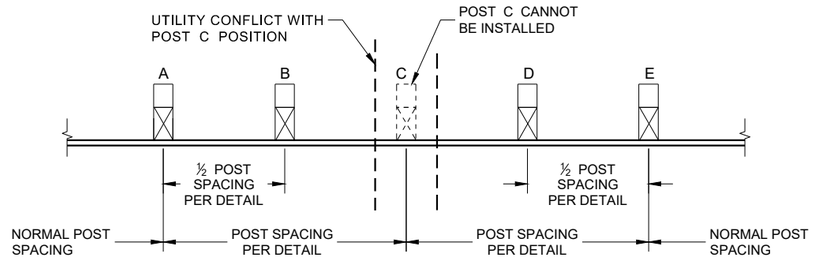
L	T (MIN.)
1 ¼"	1 ⅛"
2"	1 ¾"
10"	4"
14"	4 1⁄16"
18"	4"
21"	4 1⁄16"
25"	4"



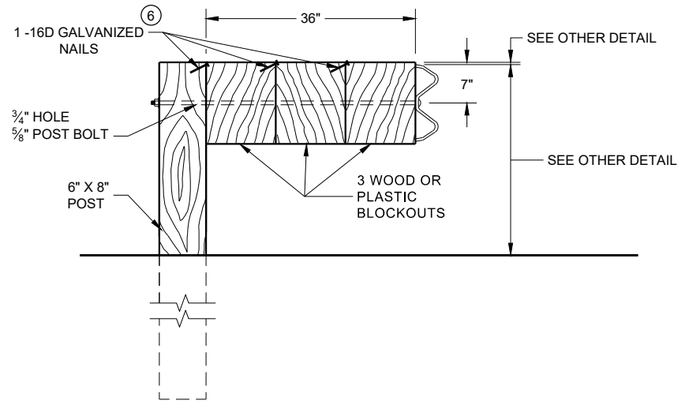
ALTERNATE BOLT HEAD



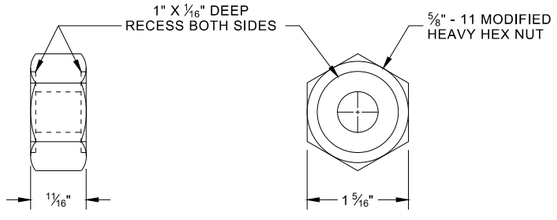
PLAN VIEW
BEAM LAPPING DETAIL



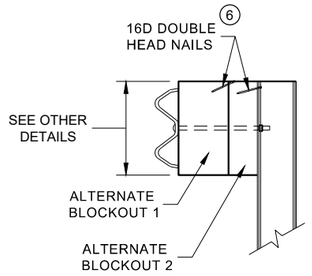
POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



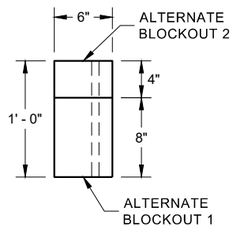
DETAIL FOR 36" BLOCKOUT DEPTH



POST BOLT, SPLICE BOLT AND RECESS NUT



SIDE VIEW



PLAN VIEW

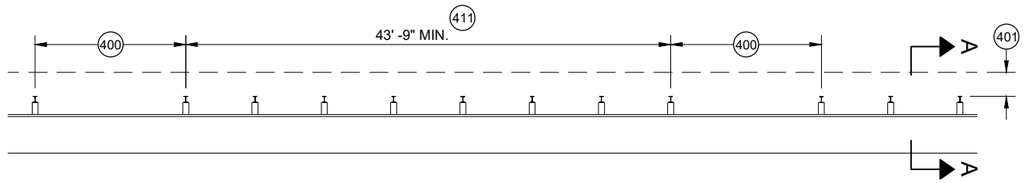
ALTERNATE WOOD BLOCKOUT DETAIL

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

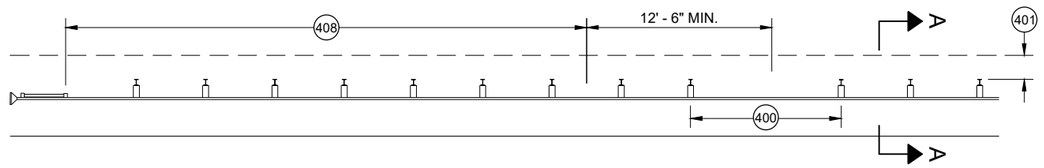
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

(6) WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

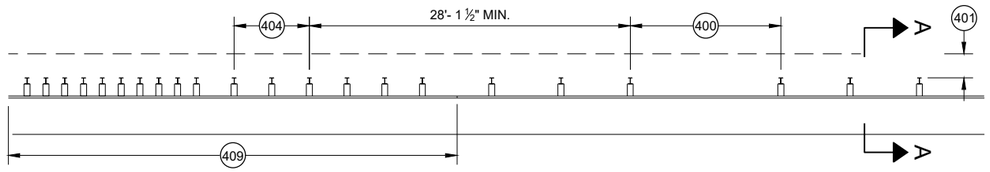
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL



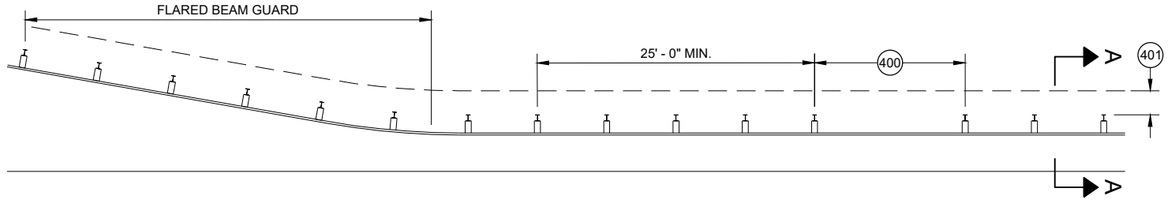
MISSING POST IN MGS GUARDRAIL



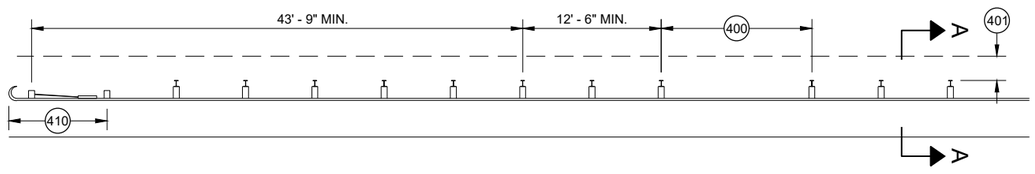
MISSING POST IN MGS GUARDRAIL NEAR EAT



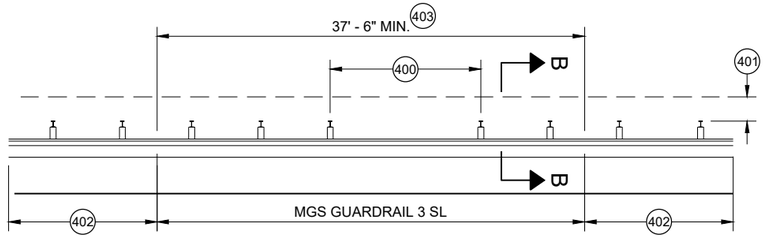
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

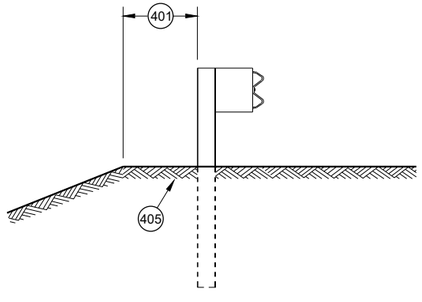


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

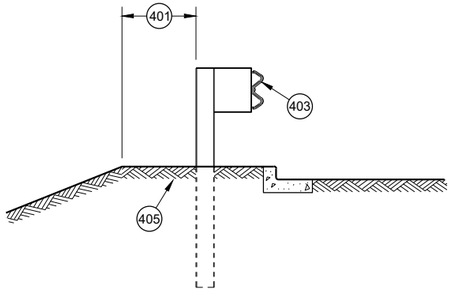


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL) 407

(400) MAX SPAN 12' - 6"
(401) 2' MIN.
(402) MGS GUARDRAIL 3
(403) NESTING BEAM GUARD
(404) ASYMMETRIC TRANSITION
(405) SOIL WELL DRAINED AND COMPACTED
(406) SEE OTHER DRAWINGS IN THIS SDD
(407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
(408) SEE SDD 14B44
(409) SEE SDD 14B45
(410) SEE SDD 14B47
(411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A 406



SECTION B - B 406

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVE
UNIT SUPERVISOR

FHWA

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SDD 14B42 - 07d

GENERAL NOTES

(A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.

(B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED

(C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.

(D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.

(E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

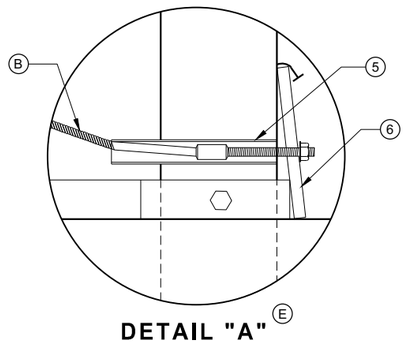
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

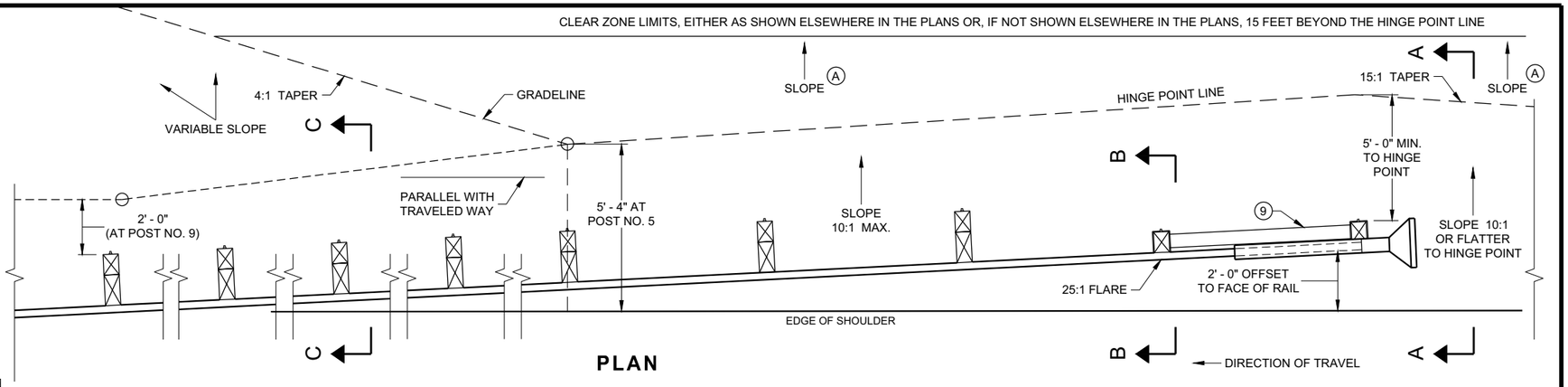
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

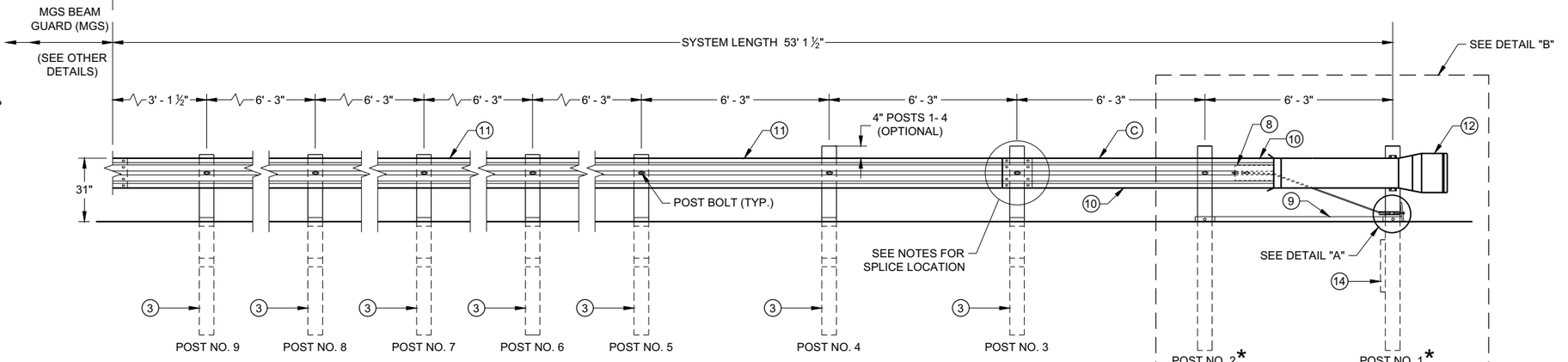
THE CENTER OF THE UPPER 3 ½" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



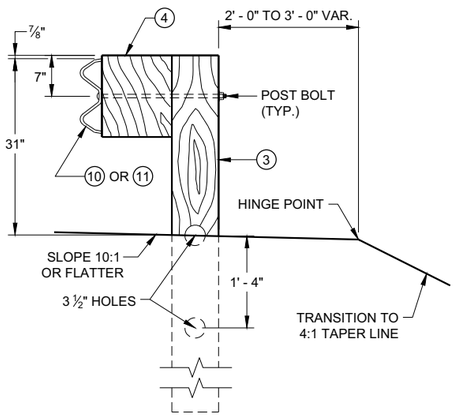
DETAIL "A" (E)



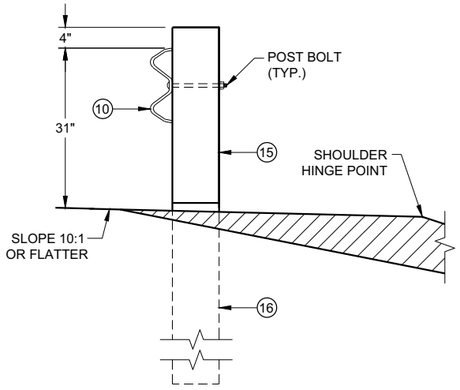
PLAN



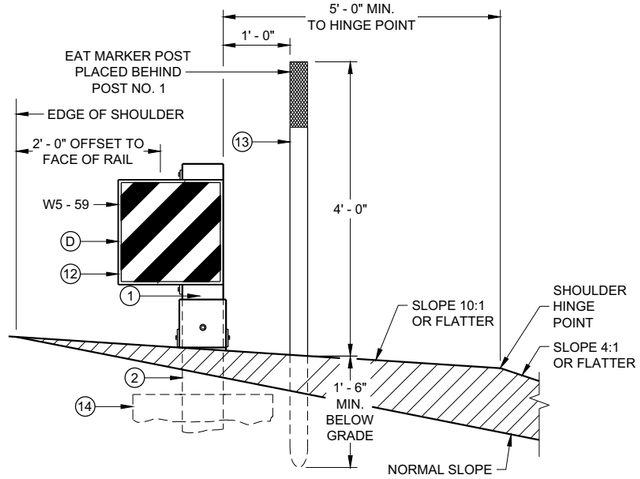
ELEVATION



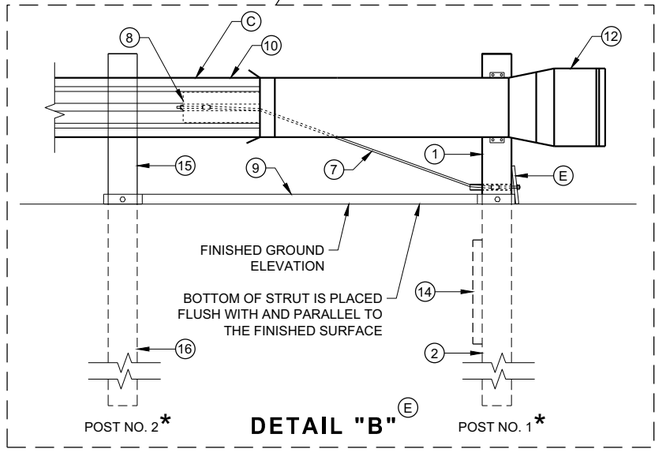
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



SECTION B - B
TYPICAL AT POST NO. 2*



SECTION A - A
TYPICAL AT POST NO. 1*



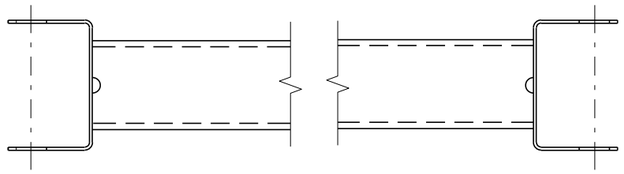
DETAIL "B" (E)

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

SDD 14B44 - 04a

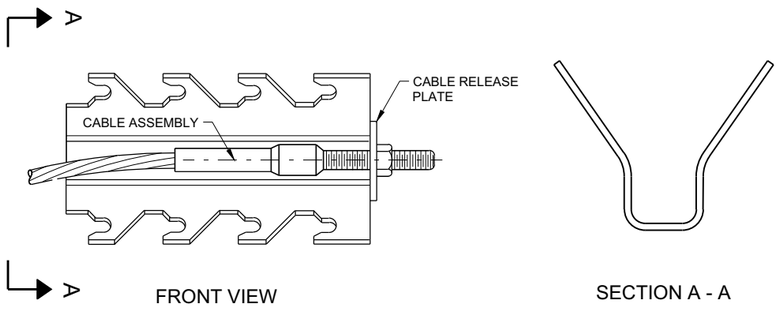
SDD 14B44 - 04a



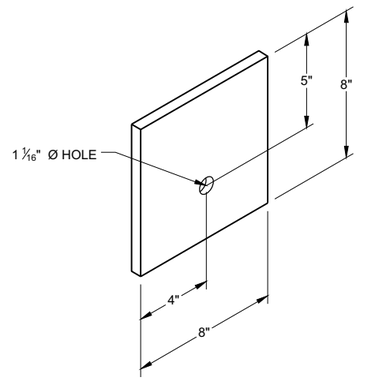
GENERIC GROUND STRUT ⑨ Ⓔ

BILL OF MATERIALS

PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUGACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC ANCHOR CABLE BOX ⑧ Ⓔ



BEARING PLATE ⑥ Ⓔ

6

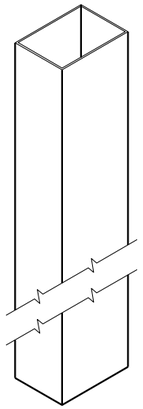
6

SDD 14B44 - 04b

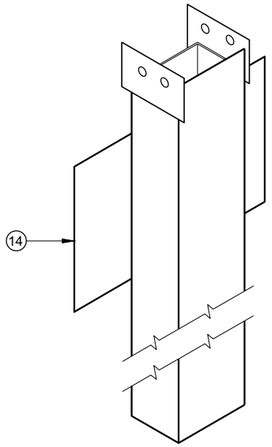
SDD 14B44 - 04b

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

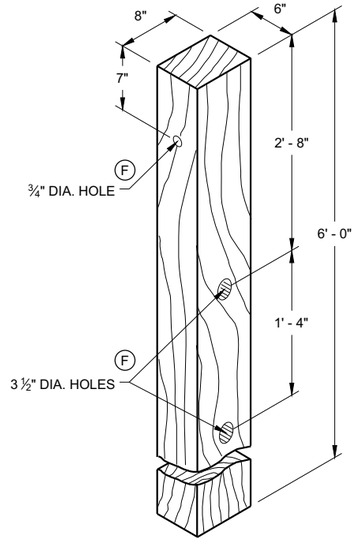
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



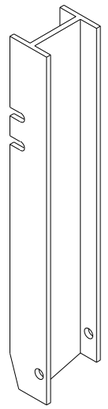
UPPER POST NO. 1 (1) (E)



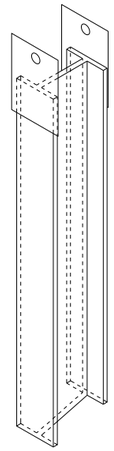
LOWER POST NO. 1 (2) (E)



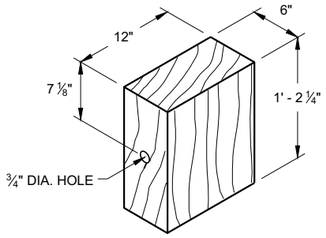
WOOD CRT POST (3) (E)
POSTS NUMBER 3-9



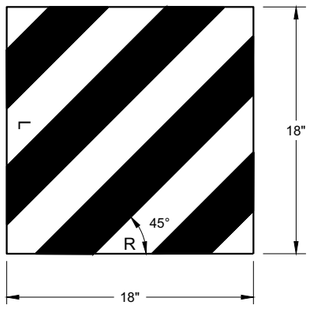
UPPER POST NO. 2 (15) (E)



LOWER POST NO. 2 (16) (E)

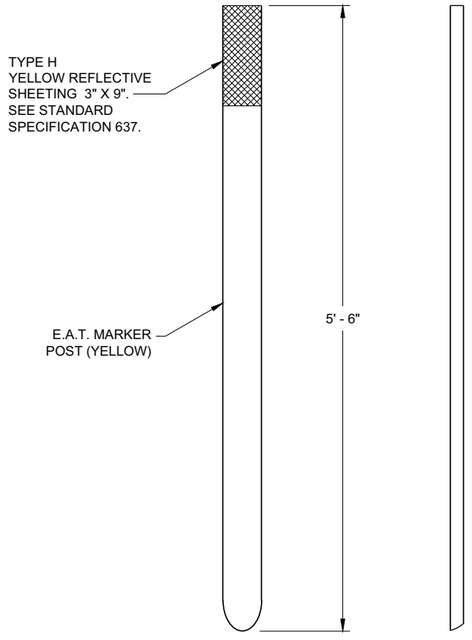


WOOD BLOCKOUT (4)
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



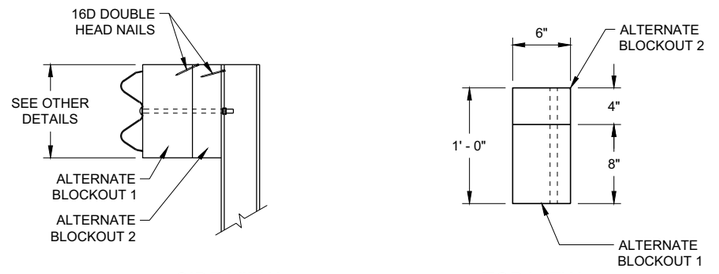
W5 - 59

REFLECTIVE SHEETING DETAIL (E)



FRONT VIEW SIDE VIEW

E.A.T. MARKER POST (13)



SIDE VIEW TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)

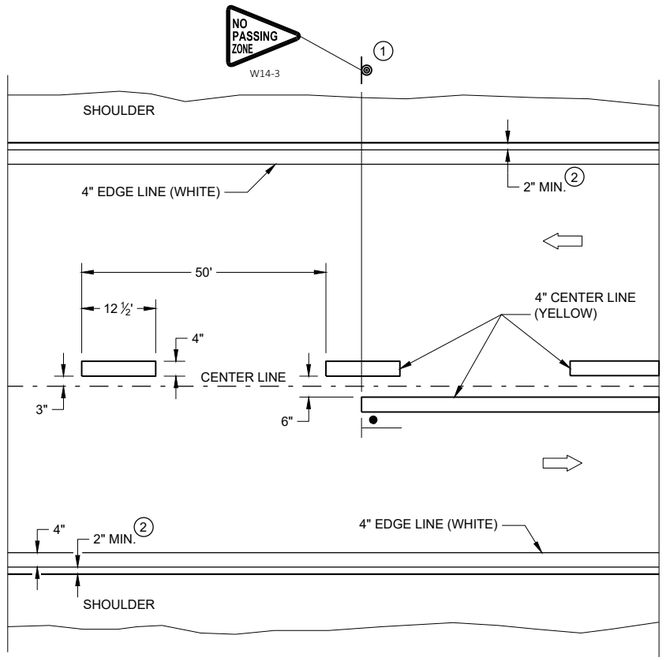
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS DEVE UNIT SUPERVISOR

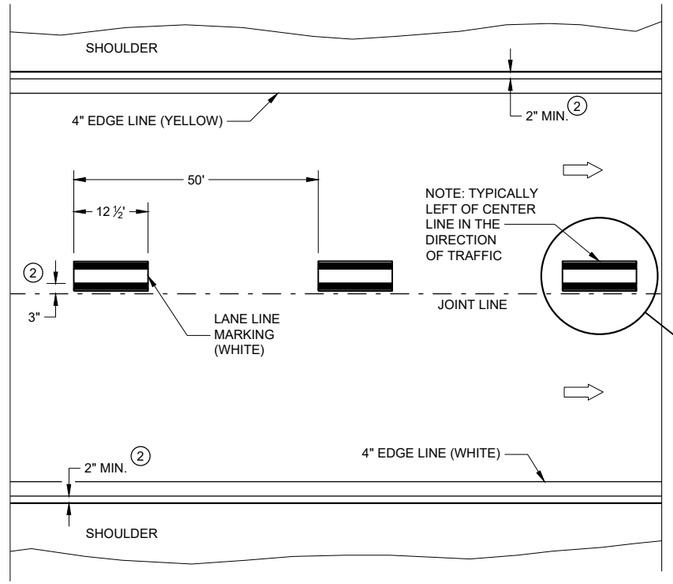
FHWA

6

SDD 14B44 - 04c

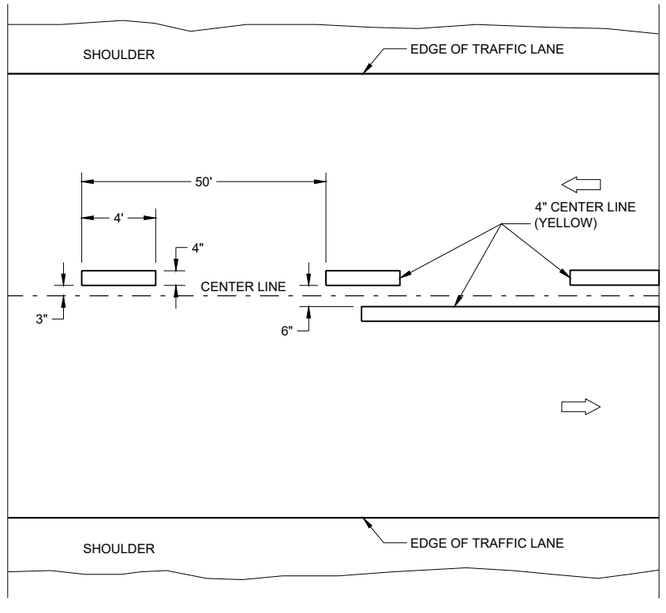


TWO WAY TRAFFIC

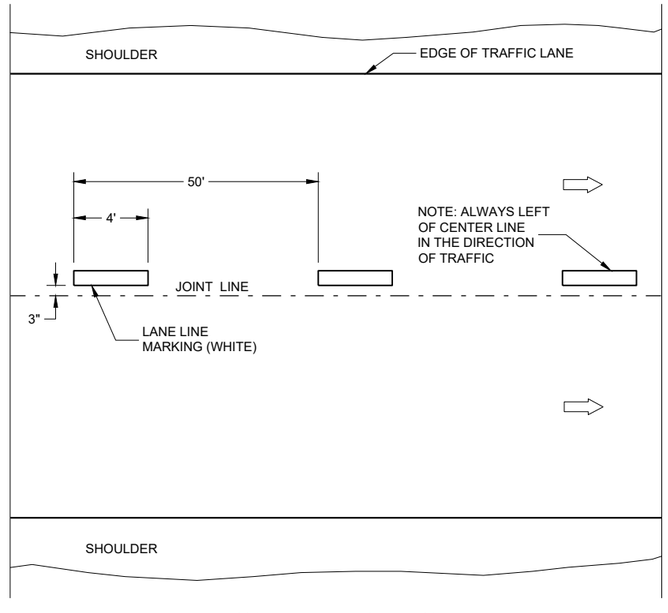


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

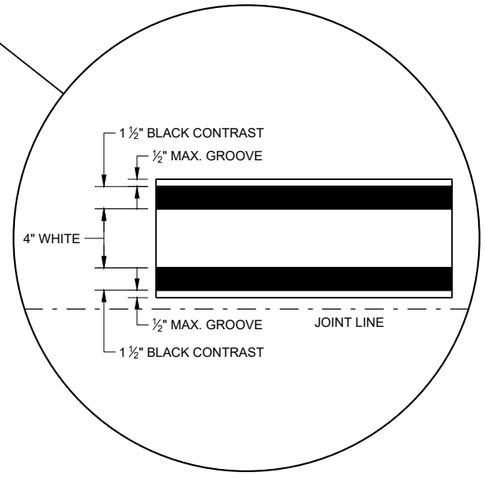
1. LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
2. MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

"T" MARKING

SIGN ON PERMANENT SUPPORT

DIRECTION OF TRAFFIC



LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020
DATE
/S/ Matthew Rauch
STATEWIDE SIGNING AND M ENGINEER

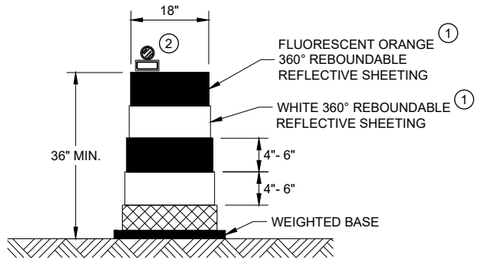
FHWA

SDD 15C08 - 20a

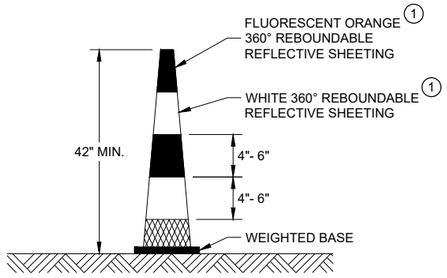
SDD 15C08 - 20a

GENERAL NOTES

1. REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
2. LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

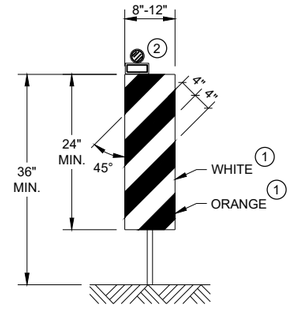


DRUM



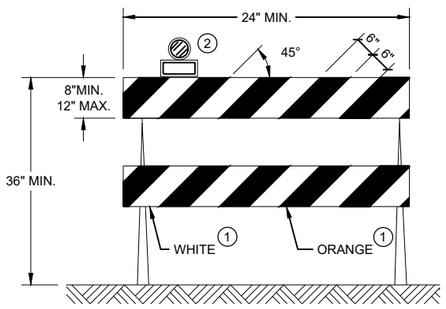
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS



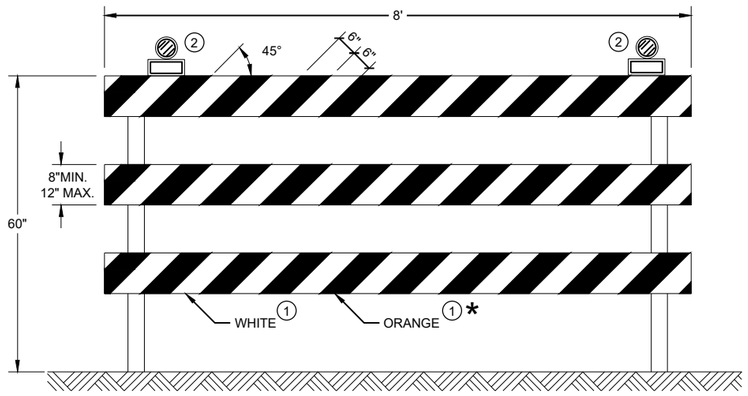
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 — DATE
/S/ Andrew Heidtke — WORK ZONE ENGINEER
FHWA

6

SDD15C11 - 09b

6

SDD15C11 - 09b

LEGEND

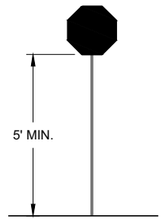
SIGN ON PORTABLE OR PERMANENT SUPPORT

TEMPORARY PORTABLE RUMBLE STRIP ARRAY

DIRECTION OF TRAFFIC

WORK AREA

FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



STOP/SLOW PADDLE ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

(1) FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.

(2) SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

(3) EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

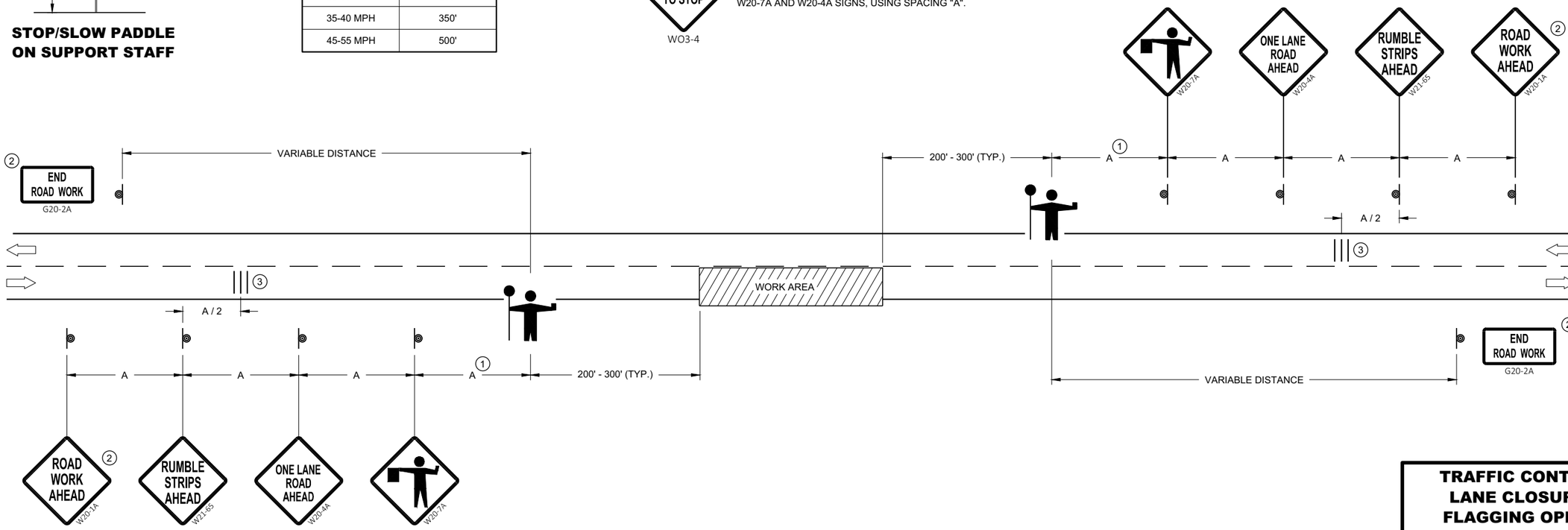
DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'

WO3-4

USE OF WO3-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	54

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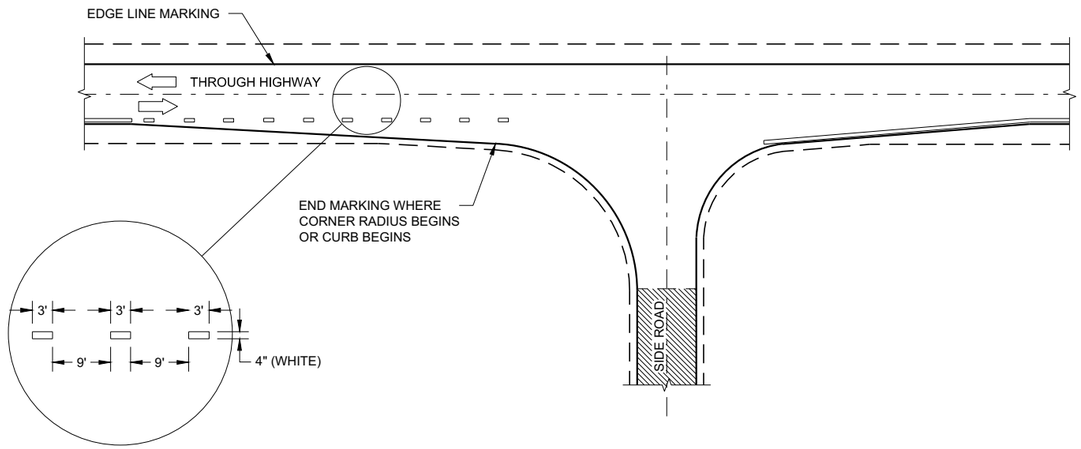
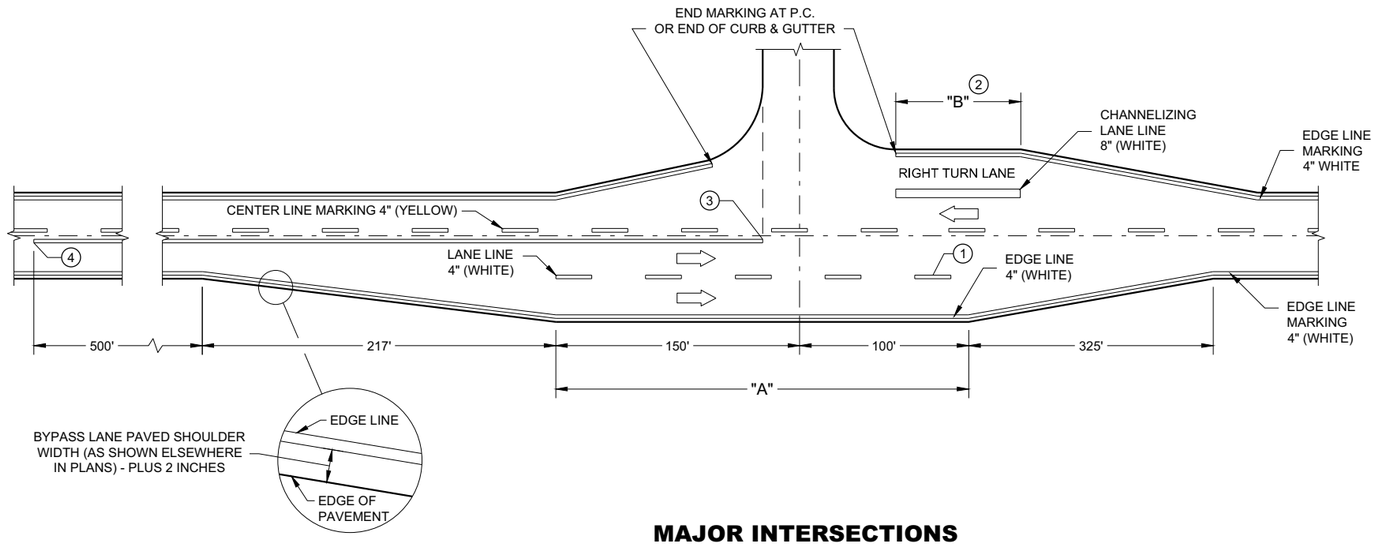
SDD 15C12 - 07



MINOR INTERSECTION



MAJOR INTERSECTIONS

(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)

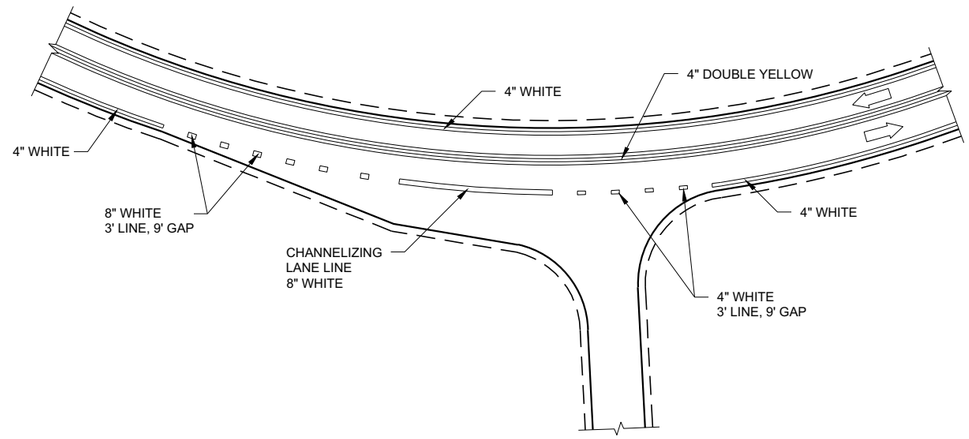
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

1. WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
2. WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
3. BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
4. BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.

LEGEND

DIRECTION OF TRAVEL



INTERSECTION ON OUTSIDE OF CURVE

PAVEMENT MARKING (INTERSECTIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

SDD 15C35 - 04a

6

SDD 15C35 - 04a

LEGEND

SIGN ON PERMANENT SUPPORT

TRAFFIC CONTROL DRUM

DIRECTION OF TRAFFIC

WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

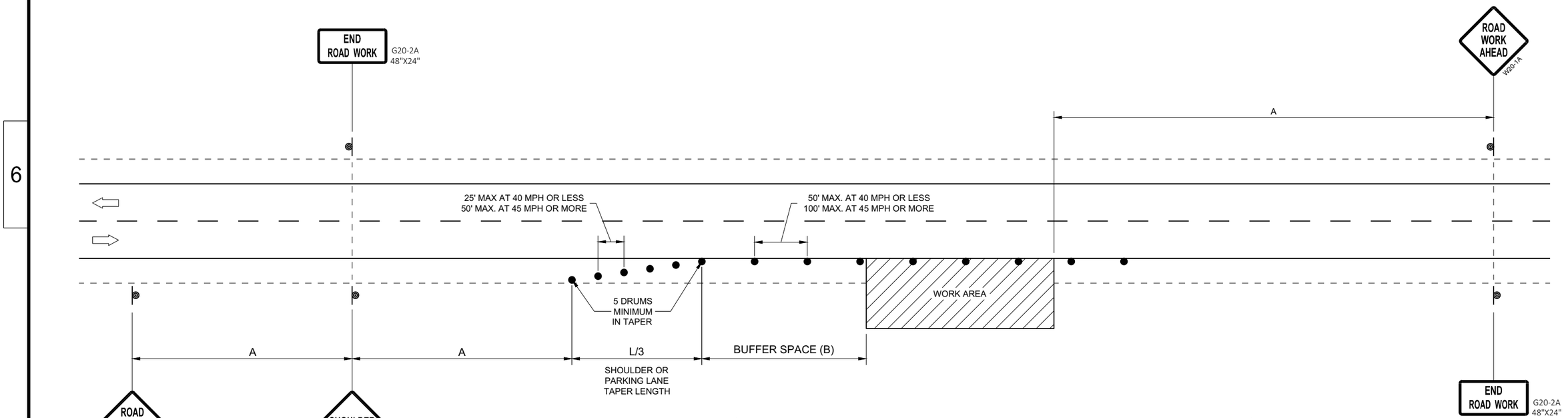
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.



POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020
DATE

/S/ Andrew Heidtke
STATEWIDE WORK ZONE T SAFETY ENGINEER

FHWA

6

SDD 15D28 - 04

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

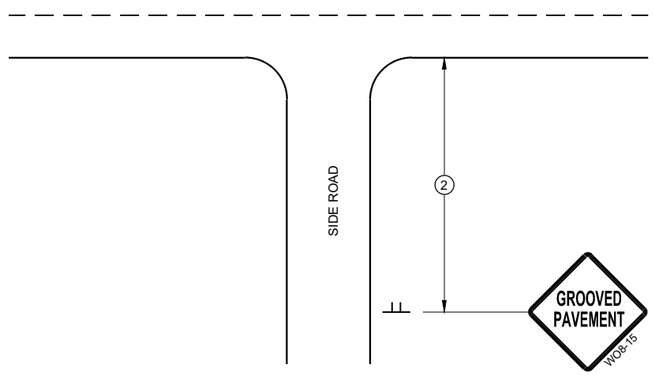
(1) PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.

(2) PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

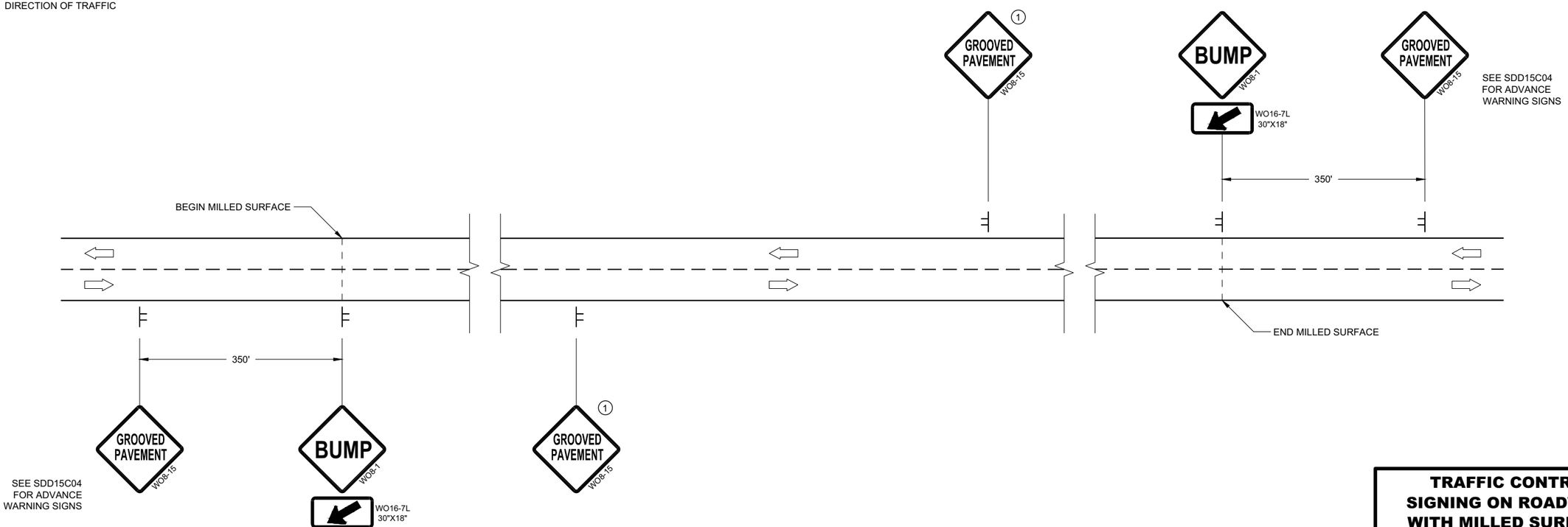
LEGEND

SIGN ON TEMPORARY SUPPORT

DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



DETAIL FOR SIGNING ON MILLED SURFACES

TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

6
SDD 15D44 - 02

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

(1) PLACE SIGNS 350' IN ADVANCE OF CHIP SEALED OR LOOSE GRAVEL SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.

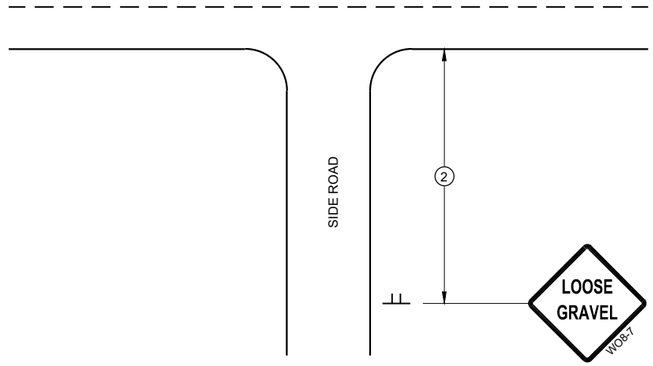
(2) PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

(3) ADD WO8-1 OR WO8-2 SIGN WHEN THE CONDITION IS PRESENT.

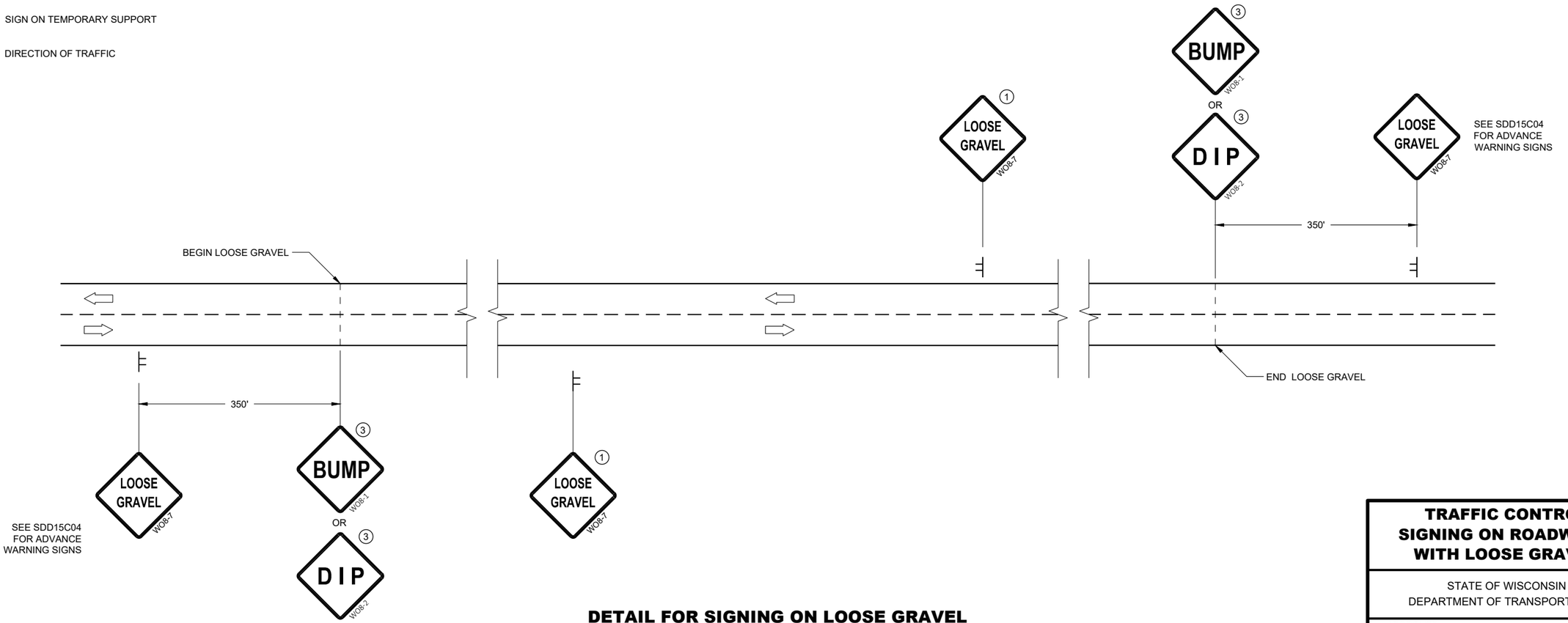
LEGEND

SIGN ON TEMPORARY SUPPORT

DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



DETAIL FOR SIGNING ON LOOSE GRAVEL OR CHIP SEALED SURFACES

TRAFFIC CONTROL SIGNING ON ROADWAYS WITH LOOSE GRAVEL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021
DATE

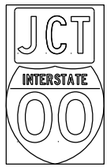
/S/ Andrew Heidtke
WORK ZONE ENGINEE

FHWA

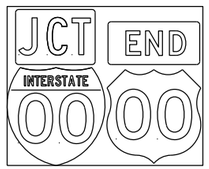
6

SDD 15D45 - 03

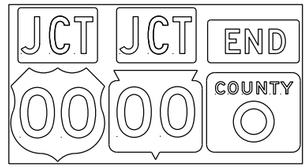
TYPICAL ASSEMBLIES



J1-1



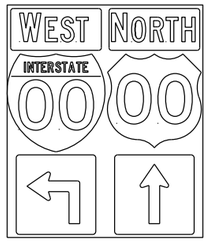
J1-2



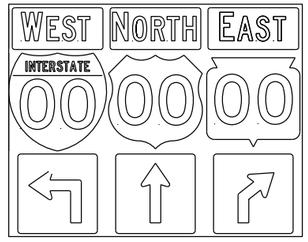
J1-3

JR1-1

J2-1

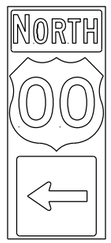


J2-2

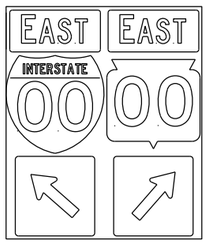


J2-3

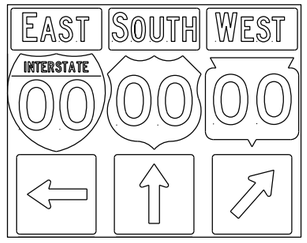
JV
(Typical Vertical J-Assembly
See Note 10 and 11)



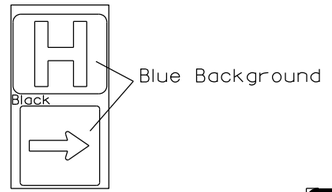
J3-1



J3-2

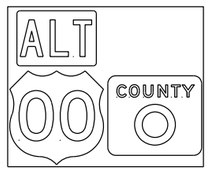


J3-3

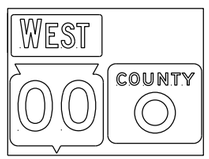


JH-1

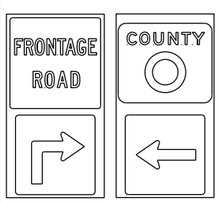
J4-1



J4-2



J4-2



J12-1

J13-1

J32-1

J33-1

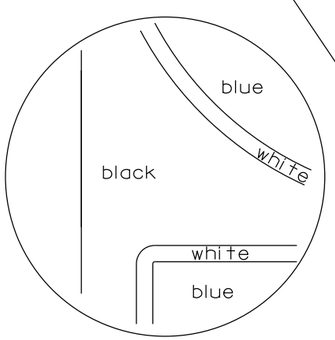
J22-1

J23-1

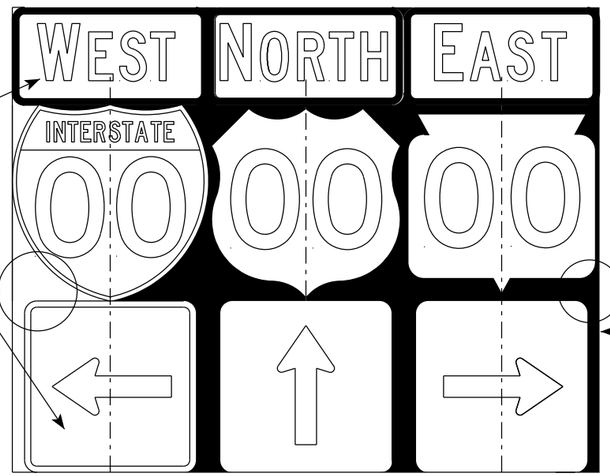
JR13-1

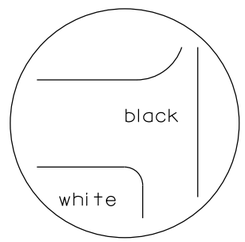
JR23-1

JR99-1



blue background
with interstate





black background

NOTES

1. Signs are Type II - Type H Reflective
2. Color:
   Background - Black Non-reflective
   Message - see Note 5
3. Message Series - See Note 5
4. Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
5. The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
6. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
7. Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
8. Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
9. Route assemblies that have 36 inch shields and have dimensions greater than 48 inchs (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
10. All Vertical J Assemblies are given a Sign Code of JV
11. For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 3/18/21 PLATE NO. A2-1S.9

PROJECT NO:

SHEET NO: 59 E

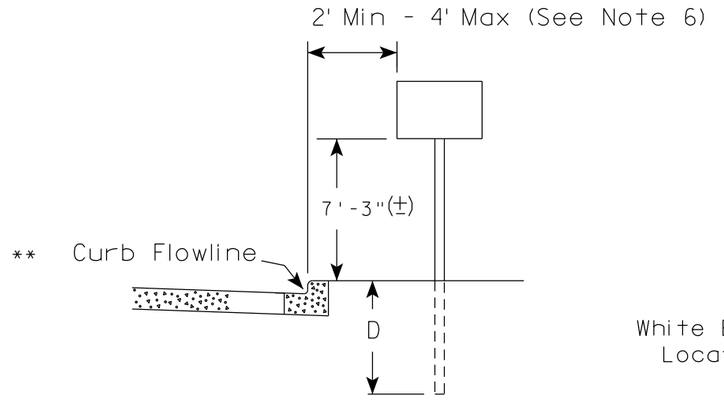
FILE NAME : C:\CAEfiles\Projects\tr_stdplate_A21S.dgn PLOT DATE : 18-MAR 2021 1:37 PLOT BY : mscj9h PLOT NAME :

WISDOT/CADDS SHEET 42

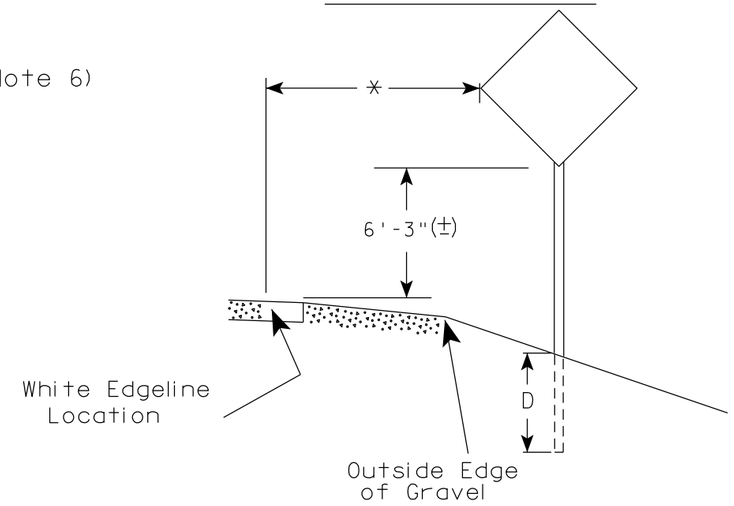
7

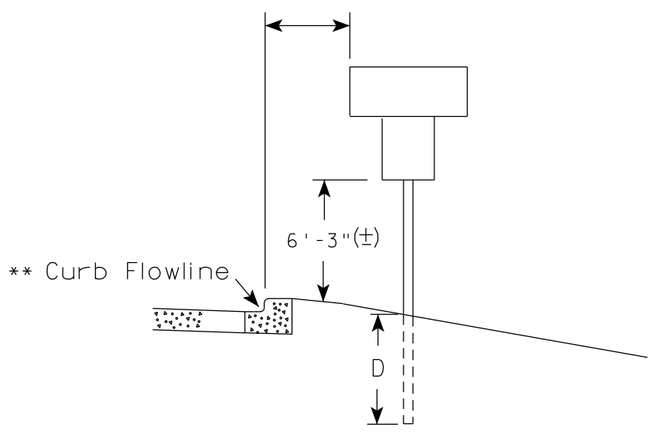
7

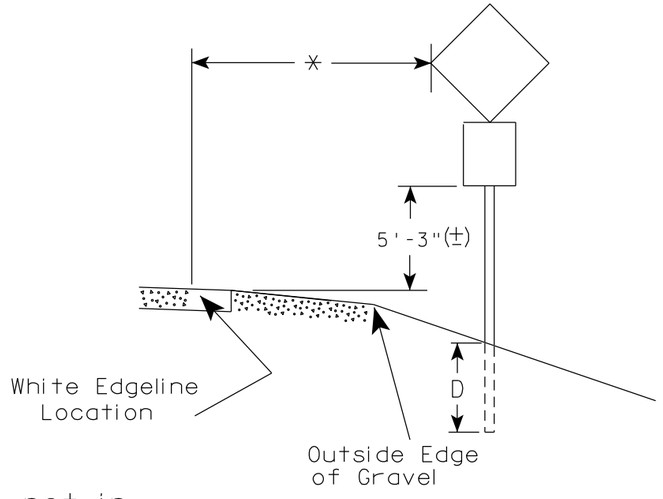
URBAN AREA



RURAL AREA (See Note 2)







** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
   The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directd by the Engineer.

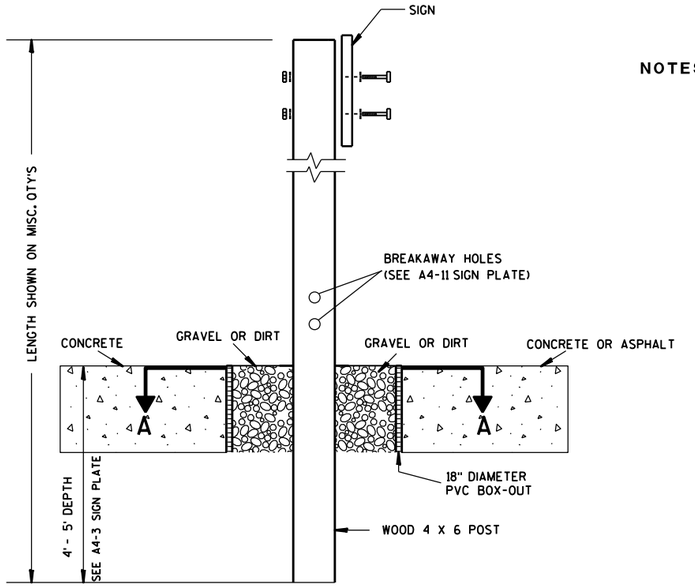
TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22

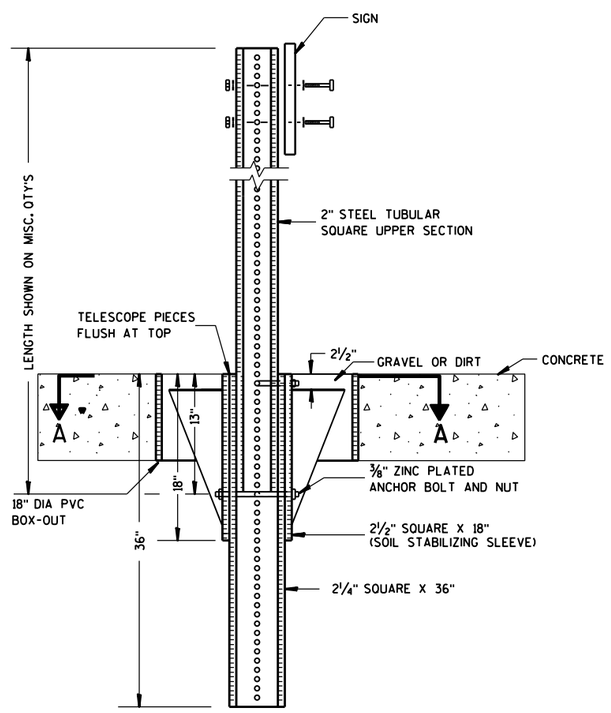
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 60	E



ELEVATION VIEW

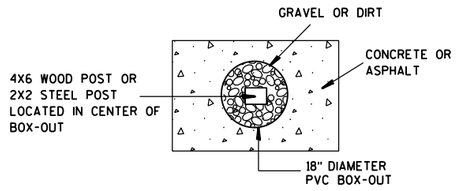
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

NOTES:
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B

WISCONSIN DEPT OF TRANSPORTATION

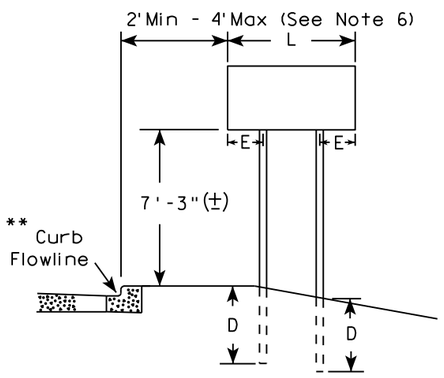
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

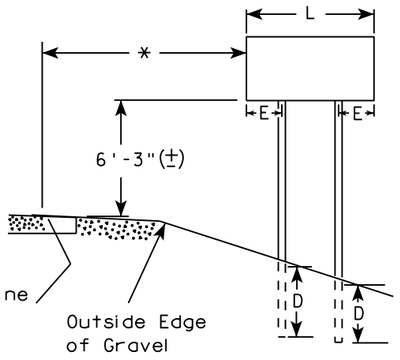
PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E

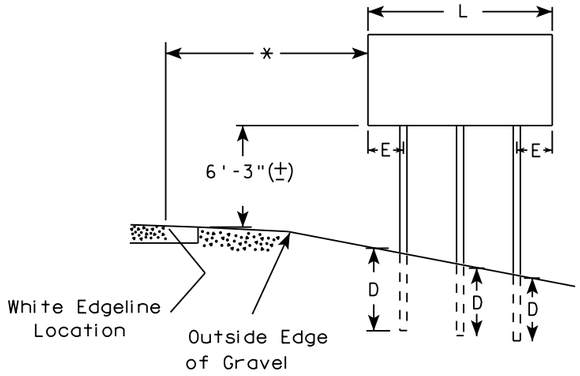
FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A43B.DGN PLOT DATE : 27-JAN-2014 09:48 PLOT BY : mscsja PLOT NAME : PLOT SCALE : 13.659812:1.000000 WISDOT/CADDS SHEET 42

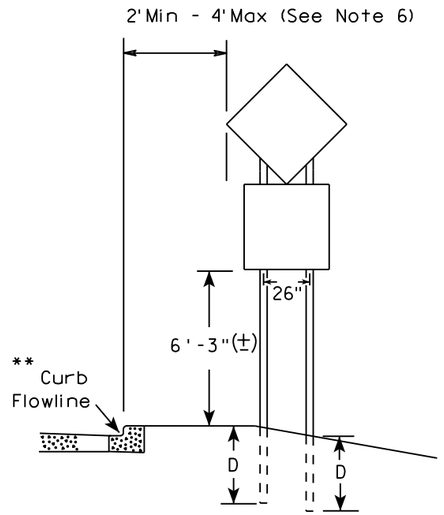
URBAN AREA



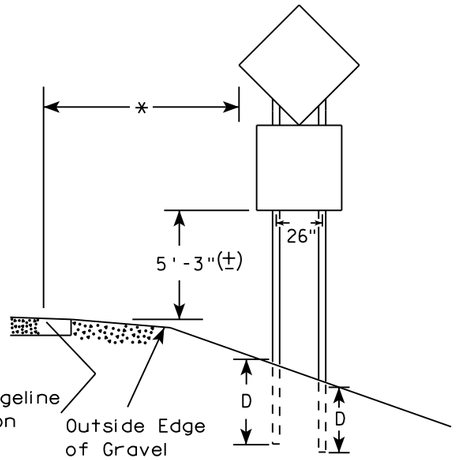
RURAL AREA (See Note 3)







48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

***

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

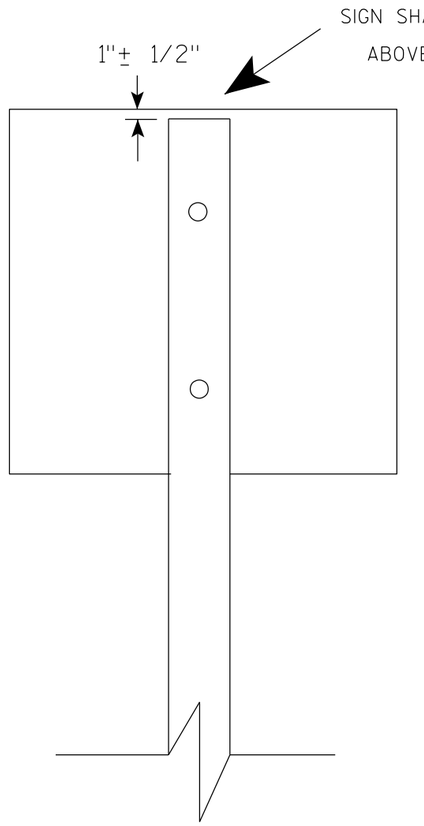
TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

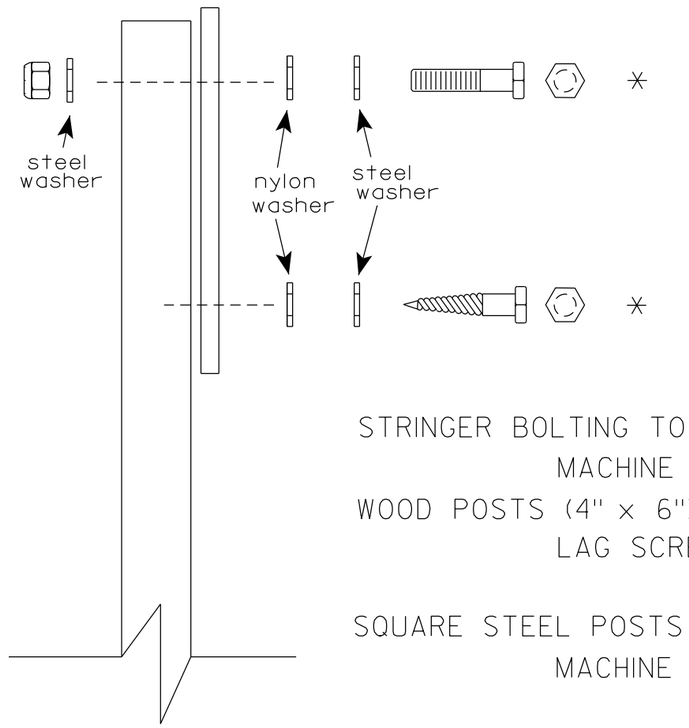
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
For State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 62	E





Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3

b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9

PROJECT NO:

SHEET NO: 63 E

FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A48.DGN PLOT DATE : 01-APRIL-2020 PLOT BY : dotc4c

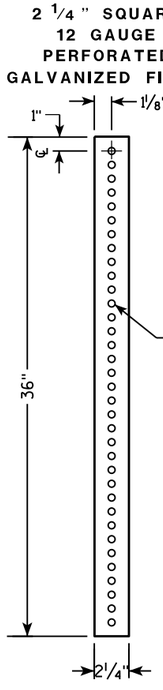
WISDOT/CADDS SHEET 42

7

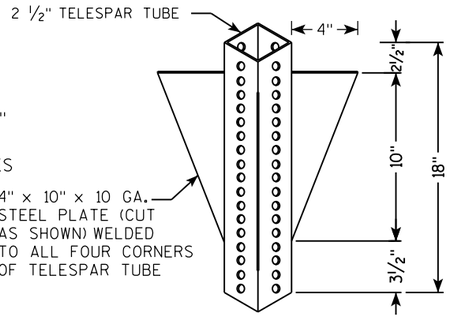
7

TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM

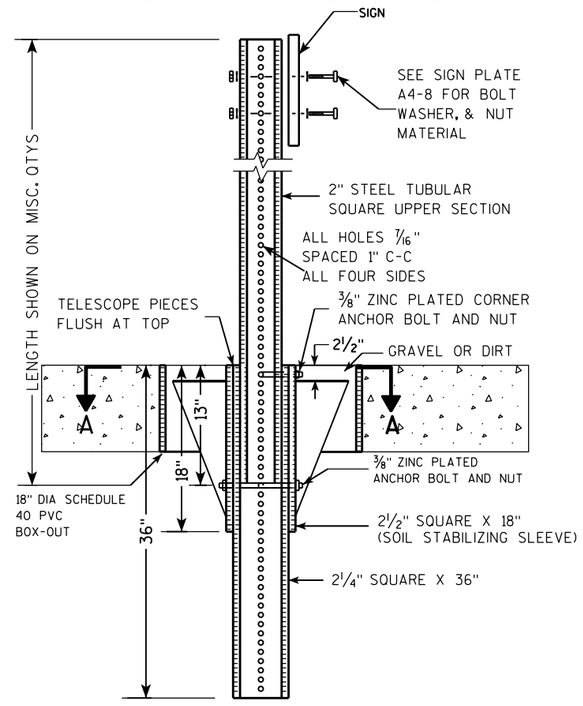
2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



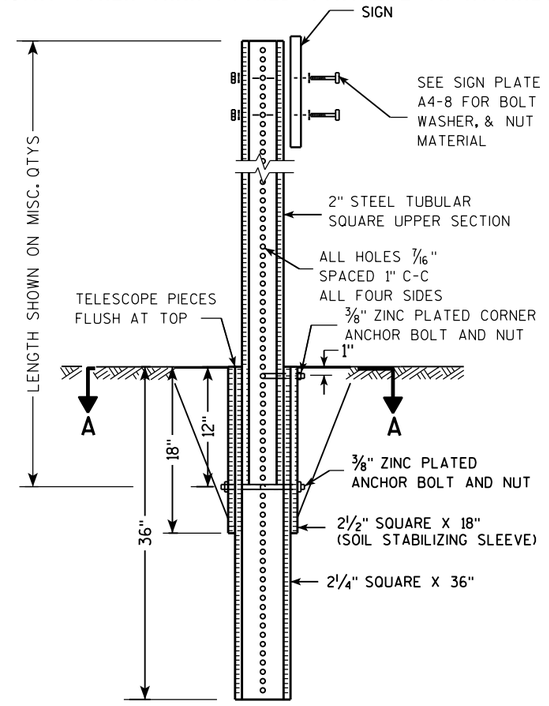
2 1/2 " SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH

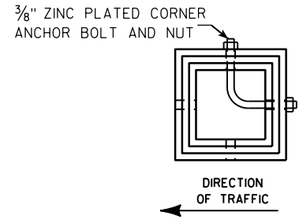


DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)





SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

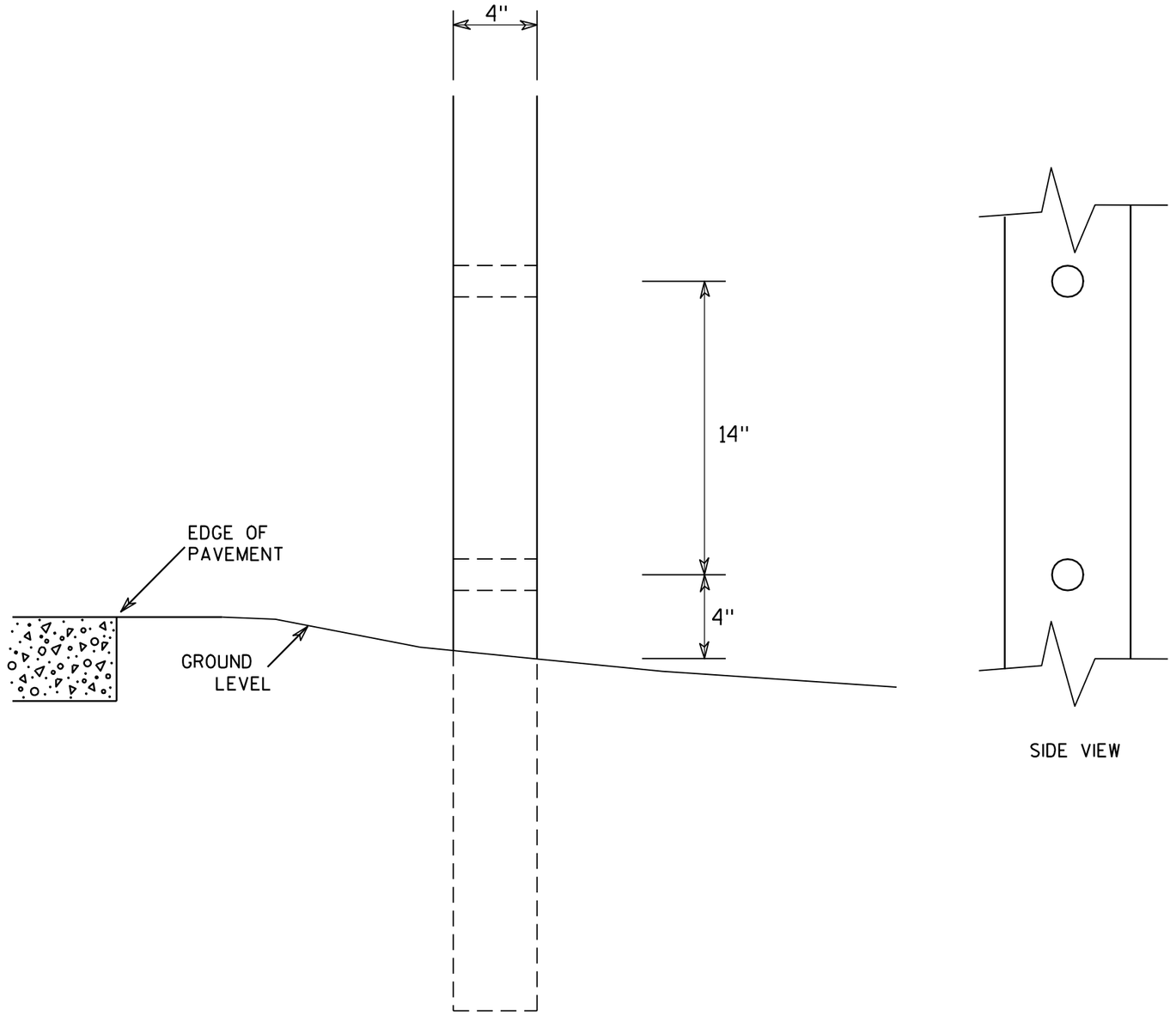
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 2/05/15 PLATE 64 A4-9.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

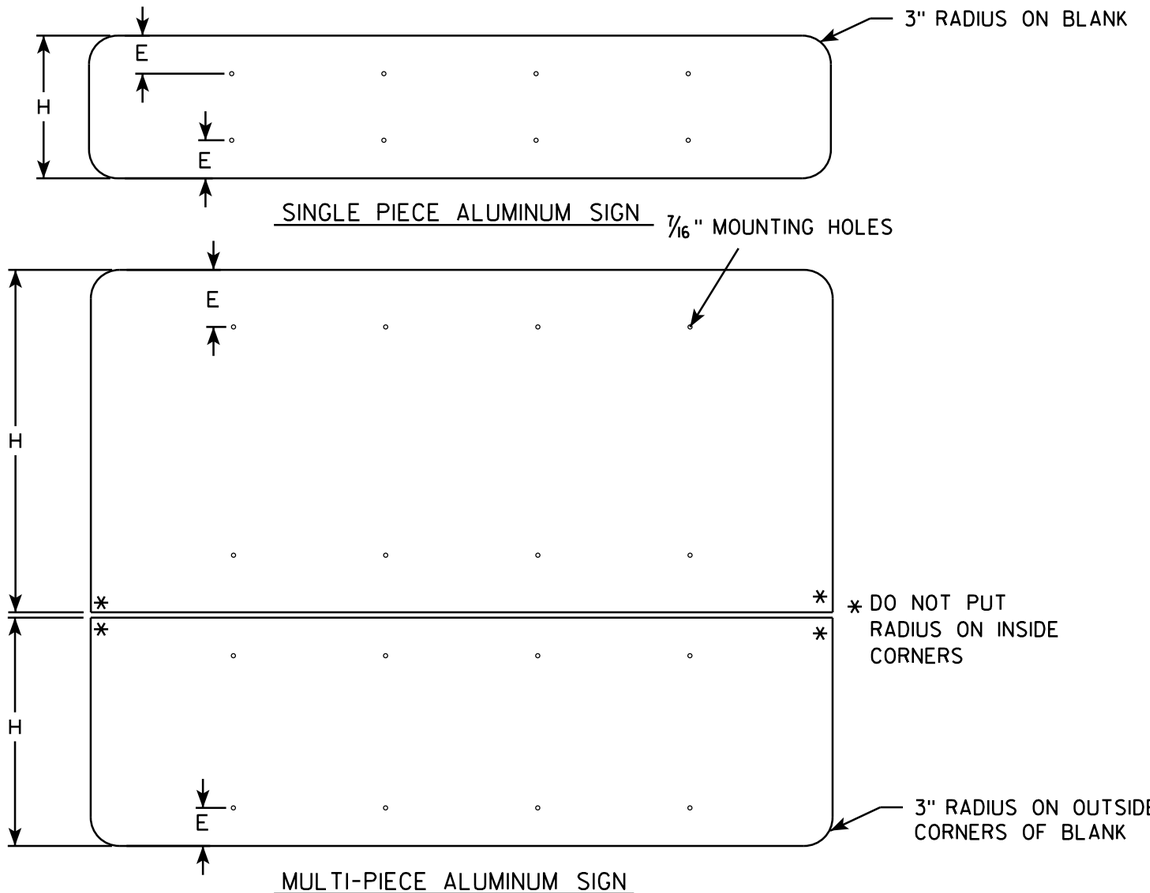
4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Chester J Spang for State Traffic Engineer

DATE 3/27/97 PLATE NO. A4-11.2

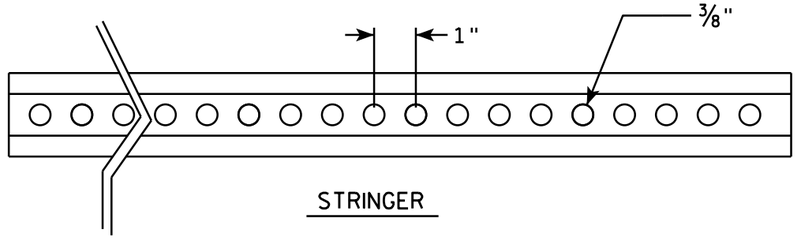
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 65	E



GENERAL NOTES

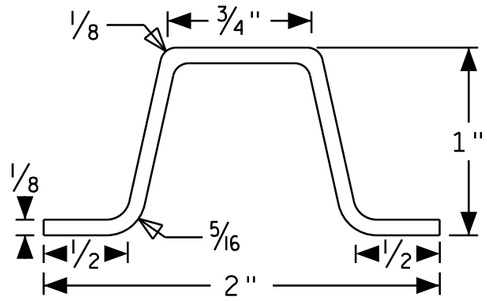
- ALL SIGNS OVER 60" IN WIDTH SHALL HAVE A 3" RADIUS ON THE OUTSIDE CORNERS OF THE ALUMINUM BLANK.
- MOUNTING HOLES SHALL BE 7/16" DIAMETER.
- SEE CHART FOR HOLE SPACING REQUIREMENTS
- FOR SIGN PANELS WITH DIMENSION (H) 36" AND OVER, DIMENSION E SHALL BE 6"
- FOR SIGN PANELS WITH DIMENSION (H) UNDER 36", DIMENSION E SHALL BE 4"
- SIGN STRINGER MATERIAL SHALL CONSIST OF STEEL CHANNEL POST SECTIONS, WEIGHING 1.12 LBS/FT IN ACCORDANCE WITH SECTION 633.2.1 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.
- SEE SIGN PLATE A4-8 FOR SIGN STRINGER BOLTING REQUIREMENTS.

SIGN WIDTH	STRINGER WIDTH	POSTS	HOLE SPACING	MOUNTING HOLES
78"	72"	2	16"	15" 31" 47" 63"
84"	72"	2	17"	16½" 33½" 50½" 67½"
90"	72"	2	18"	18" 36" 54" 72"
96"	90"	2	19"	19½" 38½" 57½" 76½"
102"	90"	2	20"	21" 41" 61" 81"
108"	90"	2	21"	22½" 43½" 64½" 85½"
114"	108"	3	15"	12" 27" 42" 57" 72" 87" 102"
120"	108"	3	16"	12" 28" 44" 60" 76" 92" 108"
126"	108"	3	17"	12" 29" 46" 63" 80" 97" 114"
132"	126"	3	18"	12" 30" 48" 66" 84" 102" 120"
138"	126"	3	19"	12" 31" 50" 69" 88" 107" 126"
144"	126"	3	20"	12" 32" 52" 72" 92" 112" 132"

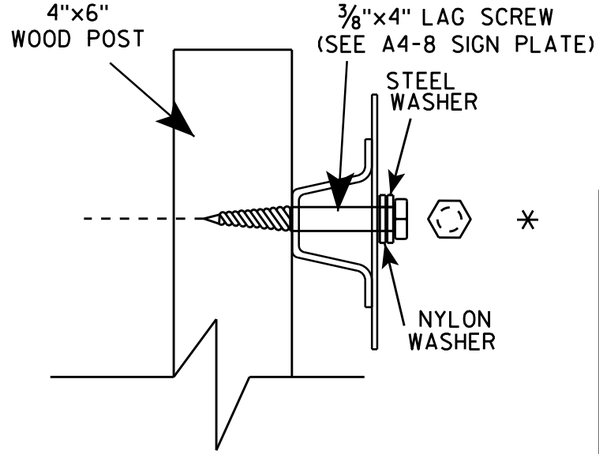


STRINGER

CROSS SECTION VIEW OF CHANNEL



POST MOUNTING



SIGN STRINGER MOUNTING REQUIREMENTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer

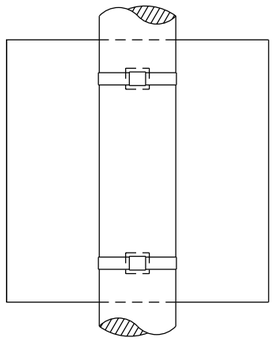
DATE 4/26/16 PLATE NO A4-18.1

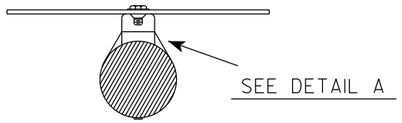
PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E

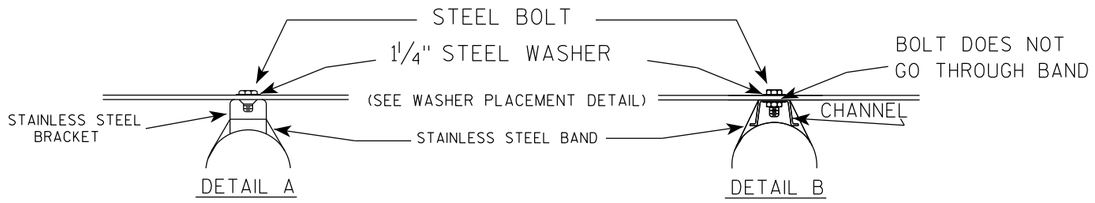
FILE NAME : C:\CAEfiles\Projects\tr_stdplate\A418.dgn PLOT DATE : 27-APR-2016 13:56 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : 41.805205:1.000000 WISDOT/CADDS SHEET 42

BANDING

SINGLE SIGN



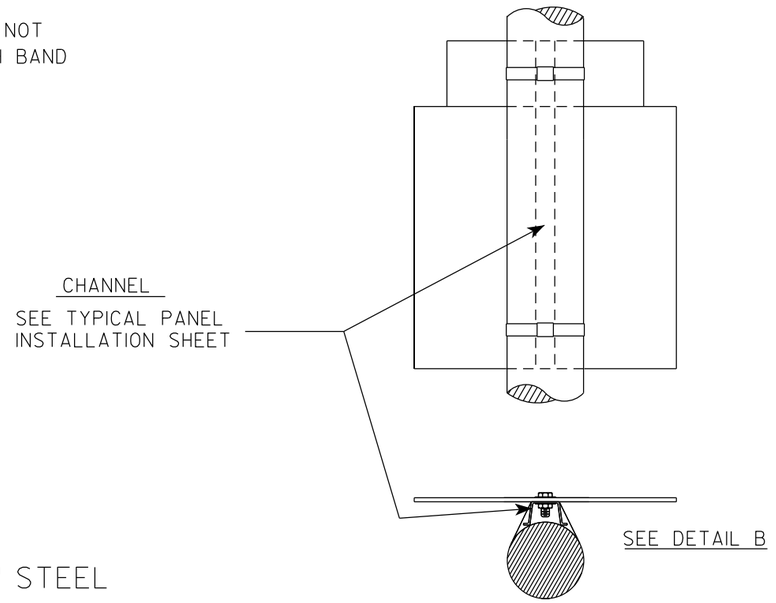




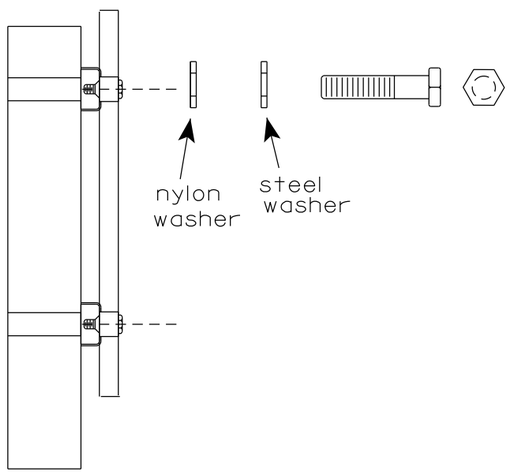
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be ¾" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
   a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
   b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



WASHER PLACEMENT



WASHERS (ALL POSTS) -
1-1/4" O.D. X ⅜" I.D. X 1/16" STEEL
1-1/4" O.D. X ⅜" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

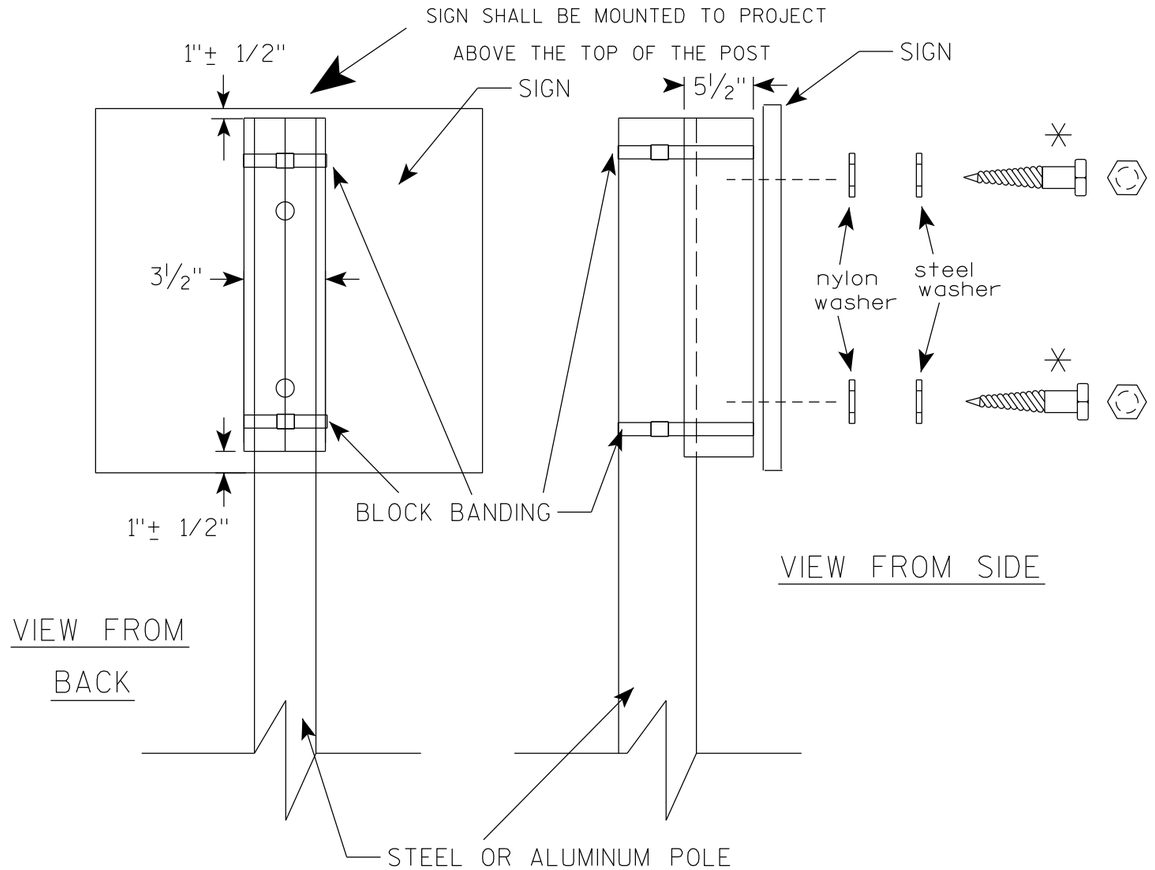
DATE 6/10/19 PLATE NO. A5-9.4

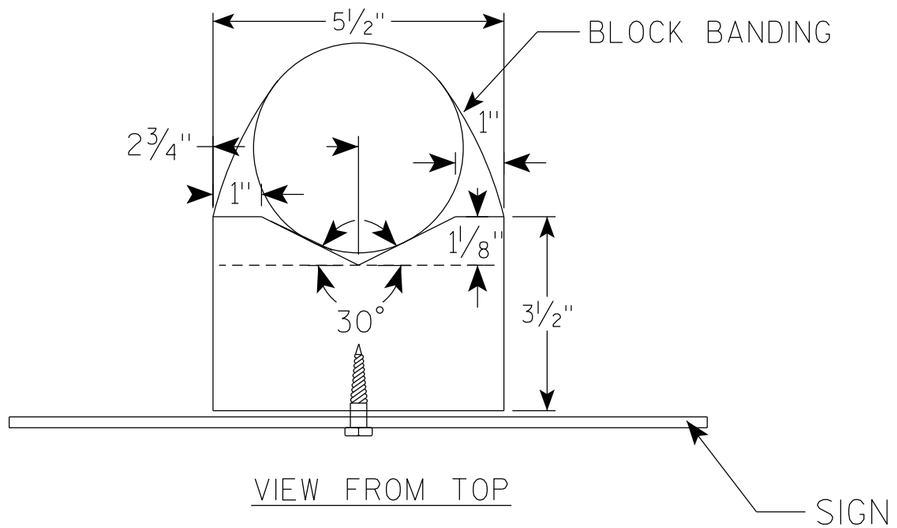
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 67	E

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\A59.dgn PLOT DATE : 10-JUN 2019 4:10 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : $$.....plotscale.....$$ WISDOT/CADDS SHEET 42

7

7





GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, ¾" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORNALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
   a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
   b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1¼" O.D. X ⅜" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1¼" O.D. X ⅜" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✳ LAG BOLTS SHALL BE ⅜" X 2½"

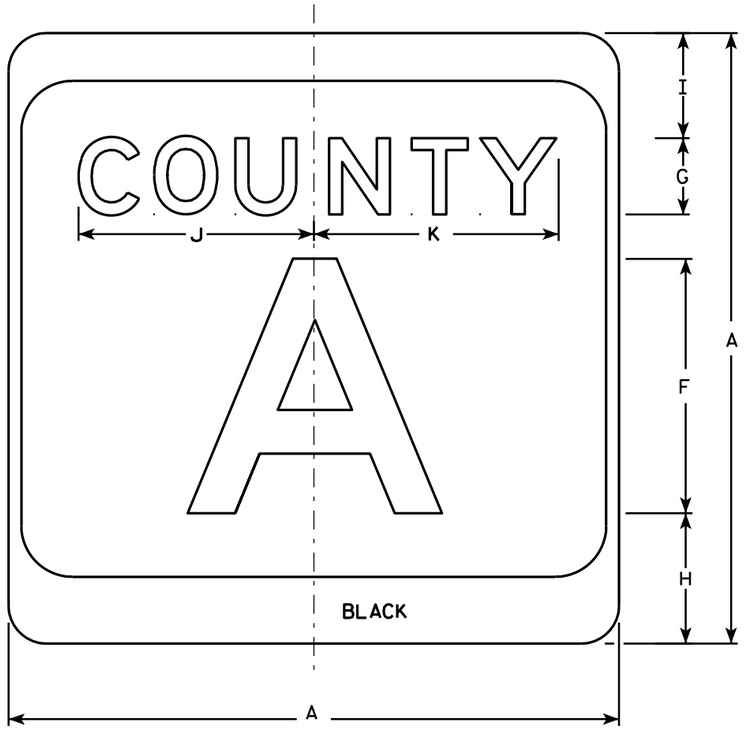
BLOCK BANDING DETAIL (V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

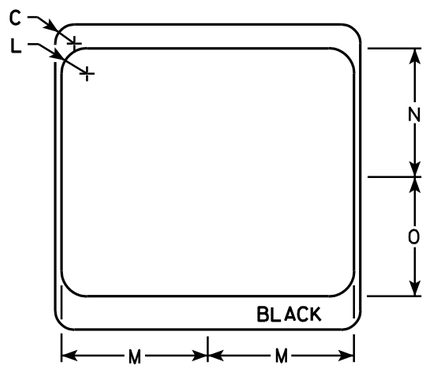
APPROVED Matthew R Rauch
For State Traffic Engineer

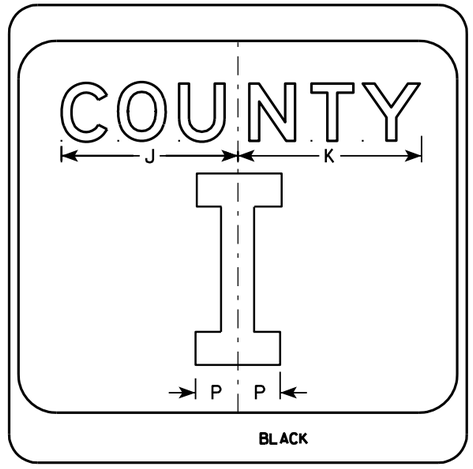
DATE 6/10/19 PLATE NO. A5-10.2

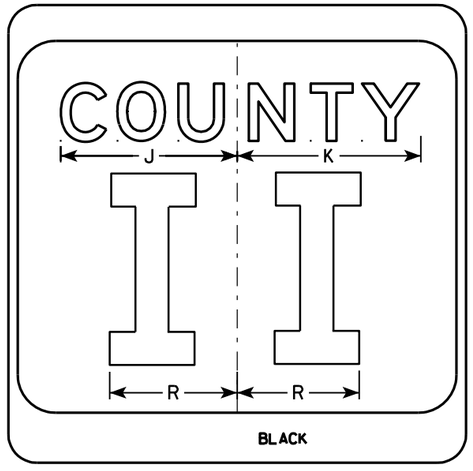
PROJECT NO:				SHEET NO: 68	E



M1-5A







NOTES

1. Sign is Type II - see Note 7 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - White & Black - See Note 7
   Message - Black
3. Message Series - see Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Message Series E for 1 letter.
   Message Series D for 2 letters unless message is too big then Series C.
   Message Series C for 3 letters unless message is too big then Series B.
6. Substitute appropriate letters & optically center to achieve proper balance.
7. Permanent Signs
   Background - Type H Reflective
   Detour or temporary Signs
   Background - Reflective

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			10	3	5 1/8	4 1/8	9 1/4	9 5/8	2	11 1/2	10 1/8	9 3/8	2 1/4		6 5/8									4.0
3	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
4	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
5	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0

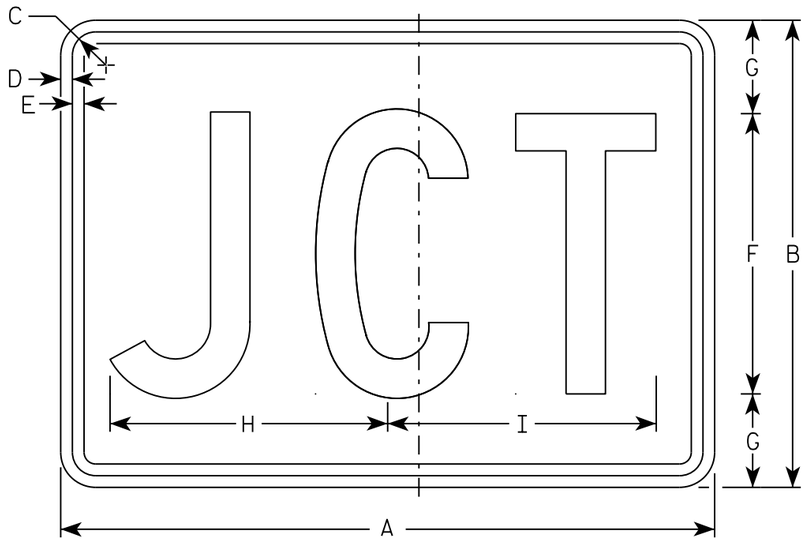
CTH MARKER
M1-5A FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

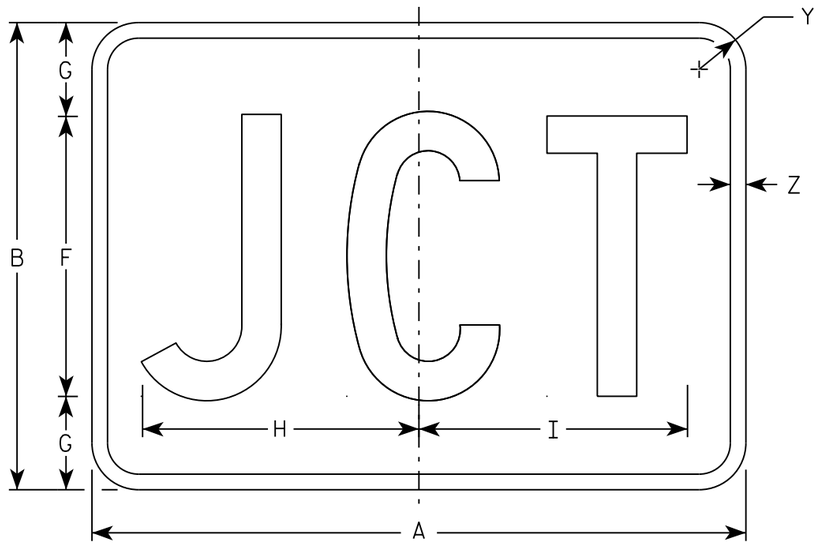
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 9/27/11 PLATE NO. M1-5A.8

PROJECT NO: | HWY: | COUNTY: | SHEET NO: 69 | E



M2-1
MM2-1
MP2-1



MB2-1
MK2-1
MN2-1
MR2-1

NOTES

1. Sign is Type II - Type H
2. Color:
   Background - See note 5
   Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M2-1 Background - White
   Message - Black
   MB2-1 Background - Blue
   Message - White
   MK2-1 Background - Green
   Message - White
   MM2-1 Background - White
   Message - Green
   MN2-1 Background - Brown
   Message - White
   MP2-1 Background - White
   Message - Blue
   MR2-1 Background - Brown
   Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21	15	1 1/8	3/8	3/8	9	3	8 7/8	8 5/8																1 1/2	1/2	2.20
3	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40
4	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40
5	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40

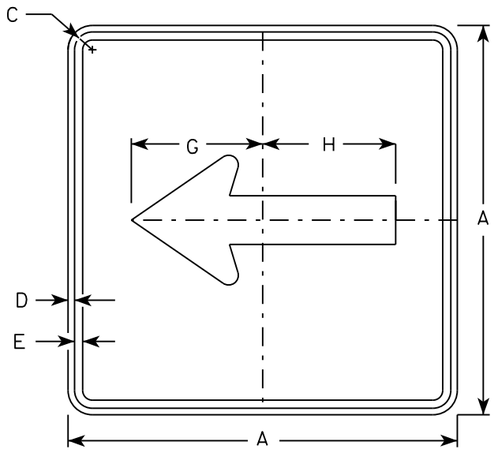
STANDARD SIGN
M2-1

WISCONSIN DEPT OF TRANSPORTATION

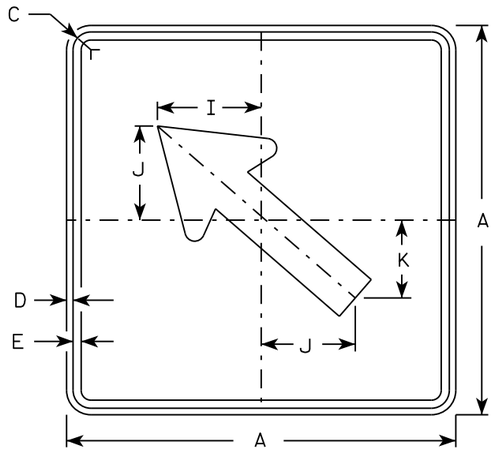
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE 70 12-1.12

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E



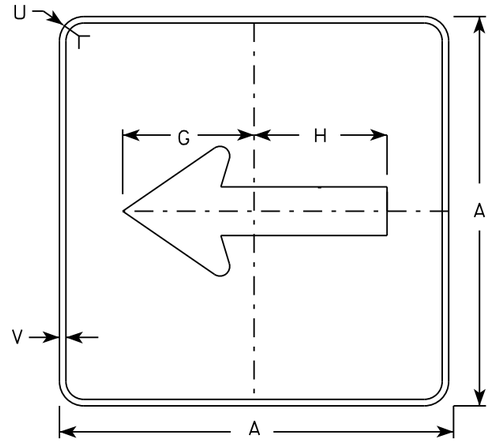
M6-1
MM6-1
MO6-1
MP6-1



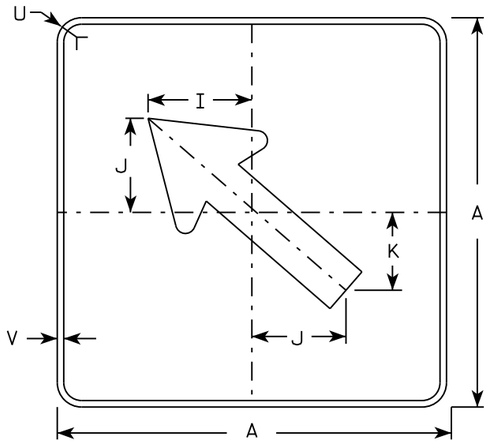
M6-2
MM6-2
MO6-2
MP6-2

NOTES

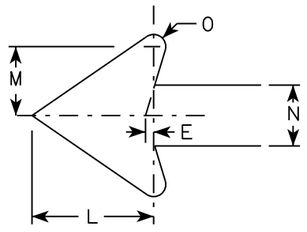
1. Signs are Type II - Type H except as Shown
2. Color:
   Background - See note 4
   Message - See note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. M6-1 and M6-2 Background - White
   Message - Black
   MB6-1 and MB6-2 Background - Blue
   Message - White
   MK6-1 and MK6-2 Background - Green
   Message - White
   MM6-1 and MM6-2 Background - White
   Message - Green
   MN6-1 and MN6-2 Background - Brown
   Message - White
   MO6-1 and MO6-2 Background - Orange - Type F Reflective
   Message - Black
   MP6-1 and MP6-2 Background - White
   Message - Blue
   MR6-1 and MR6-2 Background - Brown
   Message - Yellow



MB6-1
MK6-1
MN6-1
MR6-1



MB6-2
MK6-2
MN6-2
MR6-2



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2						3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2						6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2						6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2						6.25

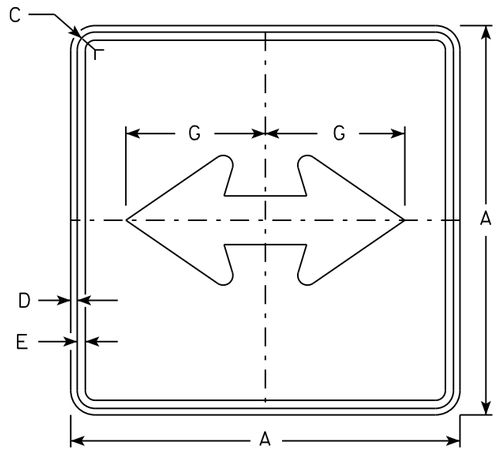
STANDARD SIGN
M6-1 & M6-2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

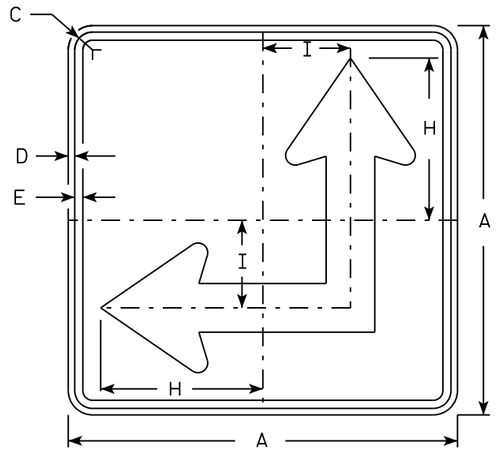
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE 71 M6-1.15

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E



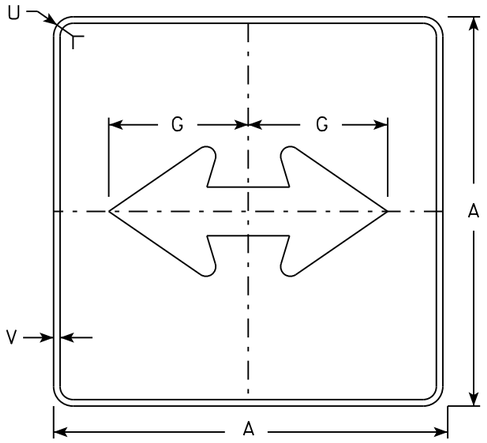
M6-4
MM6-4
MO6-4
MP6-4



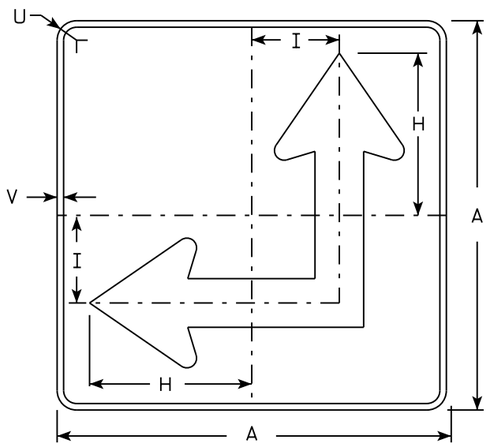
M6-6
MM6-6
MO6-6
MP6-6

NOTES

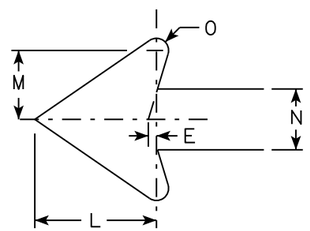
1. Signs are Type II - Type H except as Shown
2. Color:
   Background - See Note 4
   Message - See Note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. M6-4 and M6-6 Background - White
   Message - Black
   MB6-4 and MB6-6 Background - Blue
   Message - White
   MK6-4 and MK6-6 Background - Green
   Message - White
   MM6-4 and MM6-6 Background - White
   Message - Green
   MN6-4 and MN6-6 Background - Brown
   Message - White
   MO6-4 and MO6-6 Background - Orange - Type F Reflective
   Message - Black
   MP6-4 and MP6-6 Background - White
   Message - Blue
   MR6-4 and MR6-6 Background - Brown
   Message - Yellow
5. M6-6R same as M6-6L except arrow points ahead and right.



MB6-4
MK6-4
MN6-4
MR6-4



MB6-6
MK6-6
MN6-6
MR6-6



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	8 3/4	4 1/4			5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

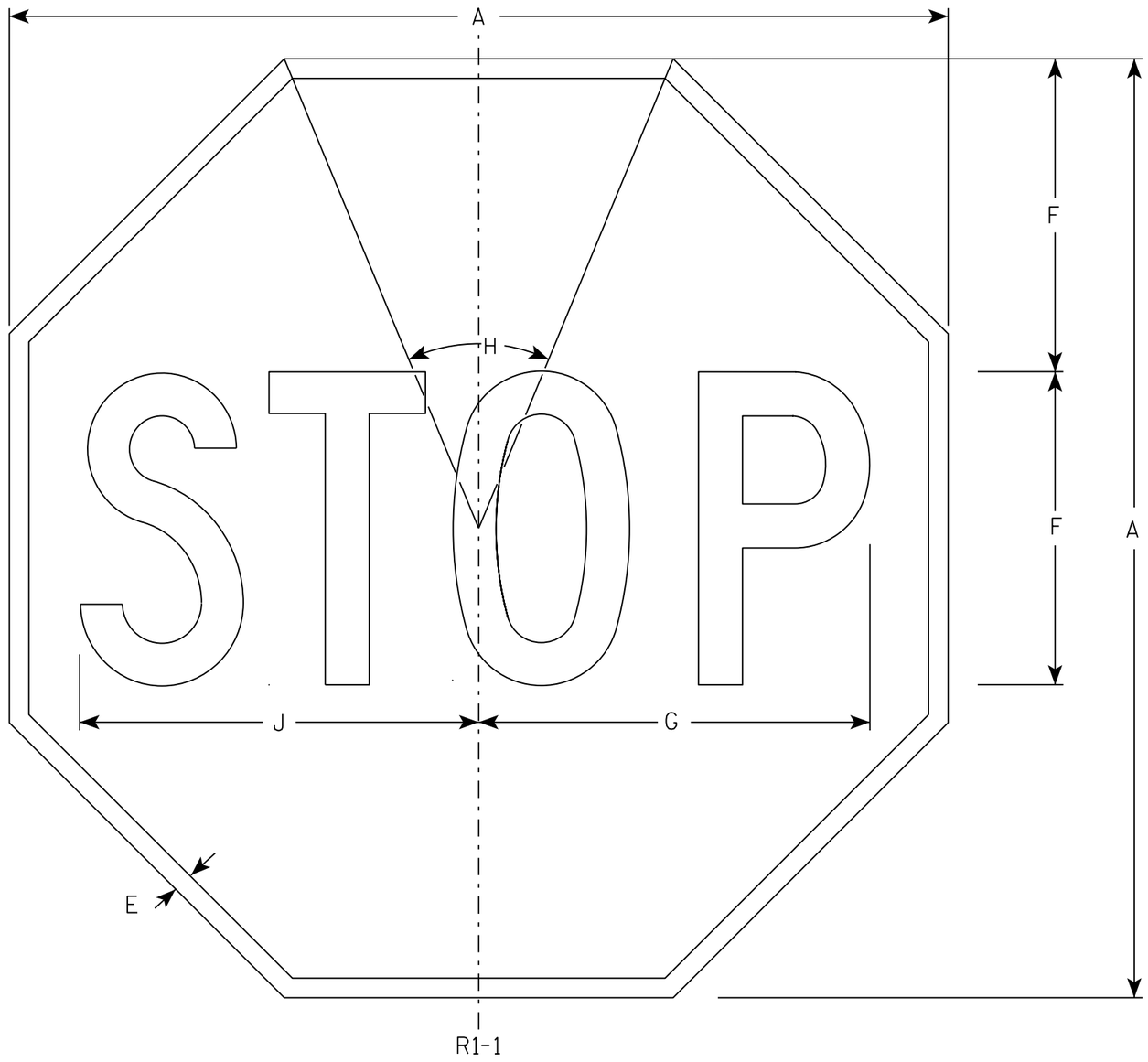
STANDARD SIGN
M6-4 & M6-6
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE 72 M6-4.10

PROJECT NO: | HWY: | COUNTY: | SHEET NO: E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Red
   Message - White
3. Message Series - C

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

STANDARD SIGN

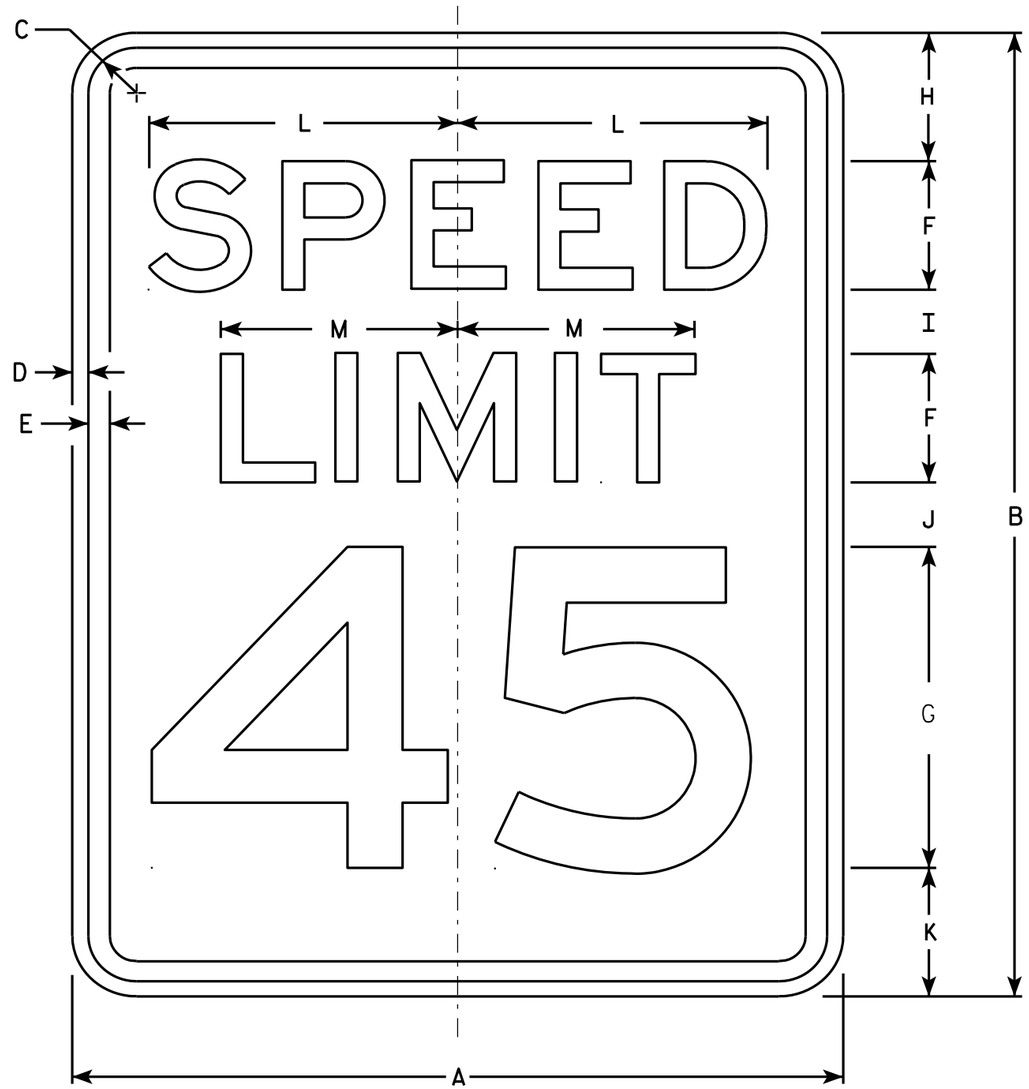
R1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 73	E



R2-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - White
   Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

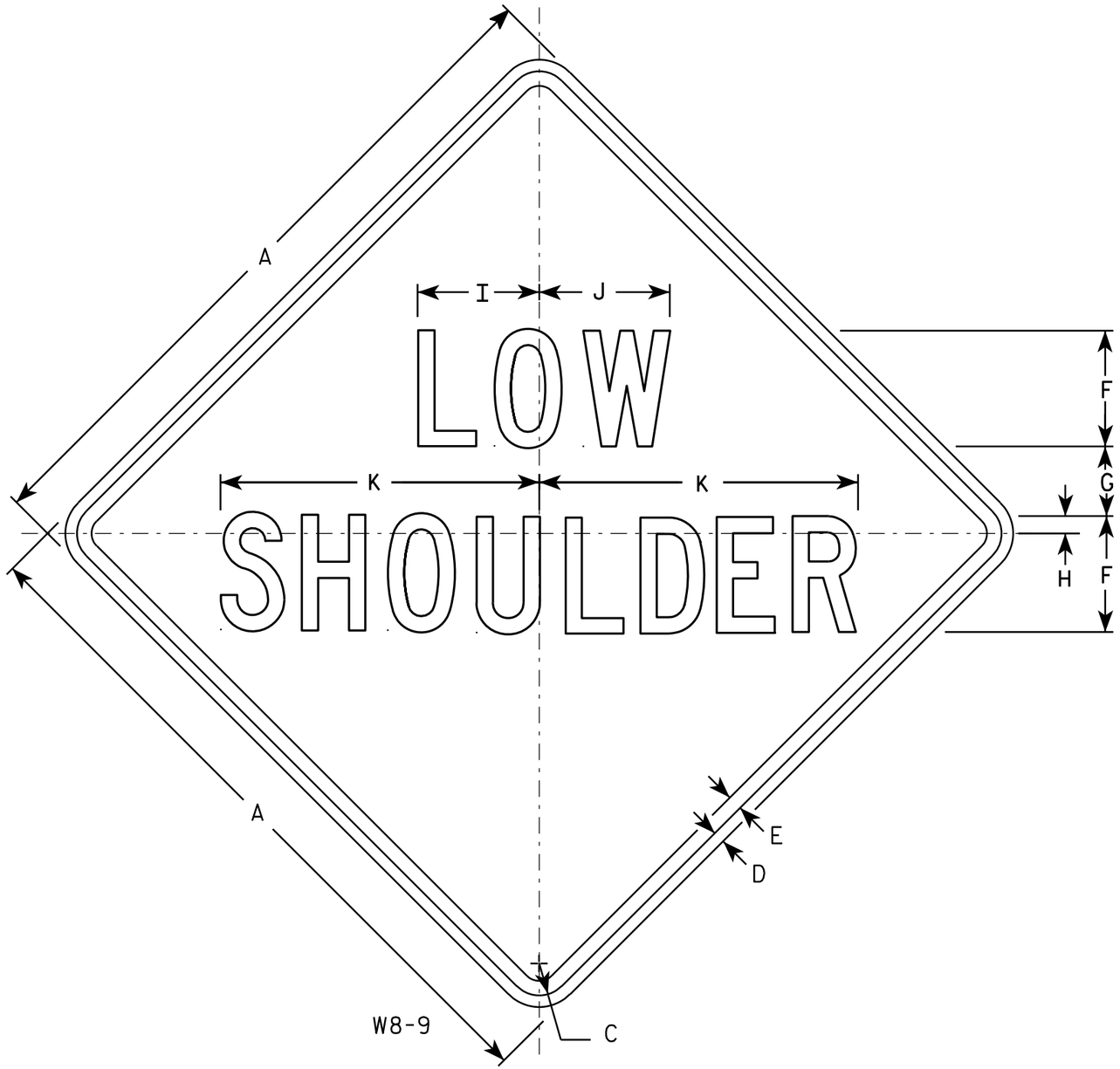
STANDARD SIGN
R2-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 5/26/10 PLATE NO. R2-1.13

PROJECT NO: | HWY: | COUNTY: | SHEET NO: 74 | E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Yellow
   Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	2 1/2	1/2	4 1/8	4 1/2	11																4.0
2S	36		1 5/8	5/8	3/4	6	3 1/2	1	6 1/4	6 3/4	16 1/2																9.0
2M	36		1 5/8	5/8	3/4	6	3 1/2	1	6 1/4	6 3/4	16 1/2																9.0
3	36		1 5/8	5/8	3/4	6	3 1/2	1	6 1/4	6 3/4	16 1/2																9.0
4	36		1 5/8	5/8	3/4	6	3 1/2	1	6 1/4	6 3/4	16 1/2																9.0
5	48		2 1/4	3/4	1	8	5	1 1/4	8 1/4	9	21 7/8																16.0

STANDARD SIGN
W8-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

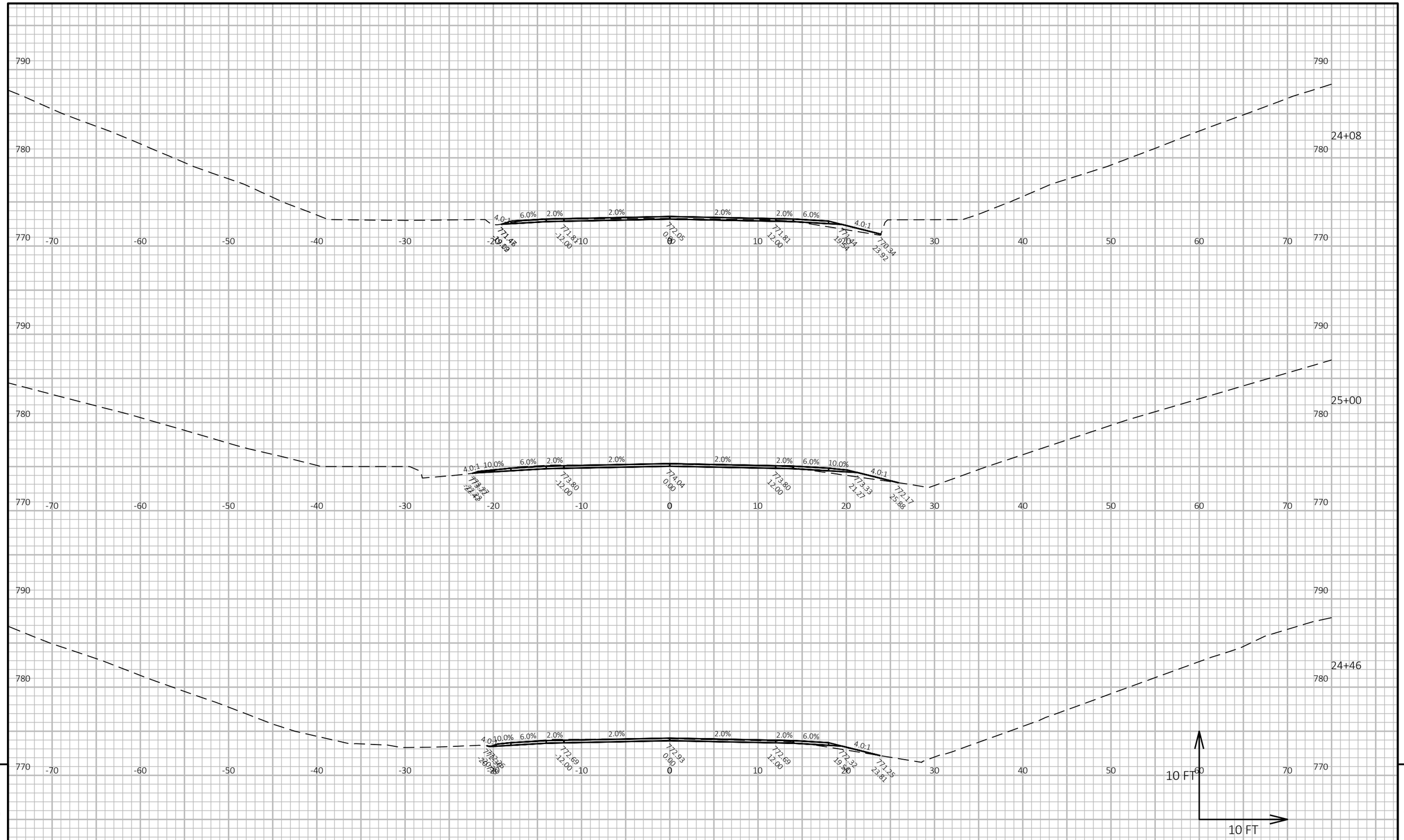
DATE 03/14/13 PLATE NO. W8-9.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 75	E

STATION	Real Station	Distance	(SF) Fill	INCREMENTAL (CY) Fill 1.00 Note 3	CUMULATIVE (CY) Expanded Fill 1.25	Mass Ordinate Note 8
24+07.54	2407.54	0.00	2.60	0	0	0.00
24+45.79	2445.79	38.25	1.42	3	4	-3.56
25+00.00	2500.00	54.21	2.53	4	9	-8.52
26+00.00	2600.00	100.00	0.99	7	17	-16.66
26+02.54	2602.54	2.54	1.07	0	17	-16.84
26+27.54	2627.54	25.00	0.39	1	18	-17.69
26+40.79	2640.79	13.25	2.22	1	18	-18.49
26+52.54	2652.54	11.75	13.95	4	23	-22.89
26+65.79	2665.79	13.25	17.39	8	33	-32.50
26+90.79	2690.79	25.00	25.82	20	58	-57.51
27+00.00	2700.00	9.21	22.92	8	68	-67.90
28+00.00	2800.00	100.00	14.97	70	156	-155.61
29+00.00	2900.00	100.00	67.27	152	346	-345.98
30+00.00	3000.00	100.00	1.56	127	505	-505.30
31+00.00	3100.00	100.00	1.44	6	512	-512.25
31+90.70	3190.70	90.70	4.33	10	524	-524.36
32+00.00	3200.00	9.30	6.91	2	527	-526.78
32+15.70	3215.70	15.70	24.35	9	538	-538.14
32+40.71	3240.71	25.01	27.26	24	568	-568.02
33+00.00	3300.00	59.29	4.46	35	612	-611.56
34+35.71	3435.71	135.71	0.87	13	628	-628.30
35+46.20	3546.20	110.49	2.04	6	636	-635.74
35+71.20	3571.20	25.00	8.04	5	642	-641.58
35+96.21	3596.21	25.01	12.35	9	653	-653.38
36+00.00	3600.00	3.79	11.29	2	655	-655.45
37+91.25	3791.25	191.25	0.01	40	705	-705.48

9

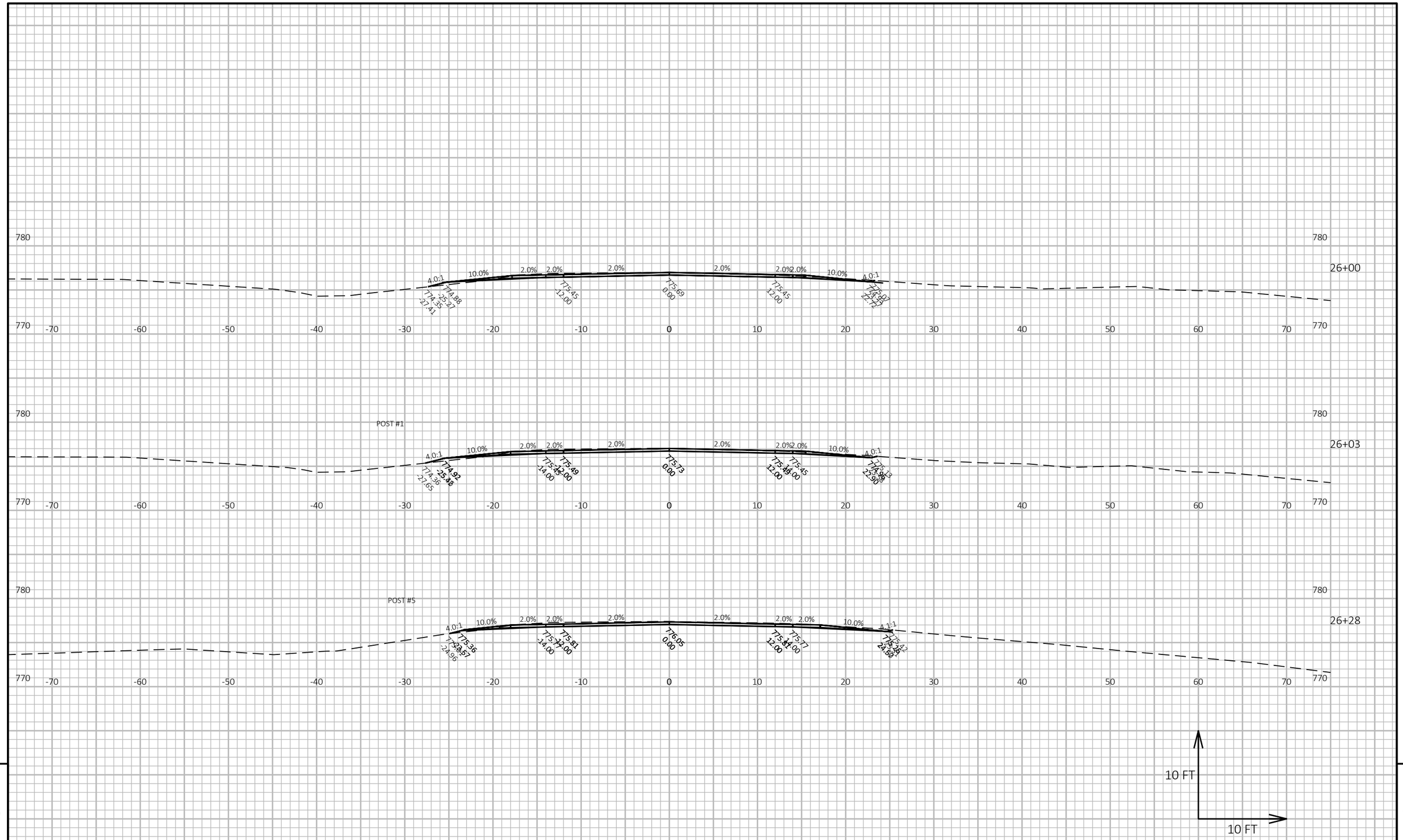
9



PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 77	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 01

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.



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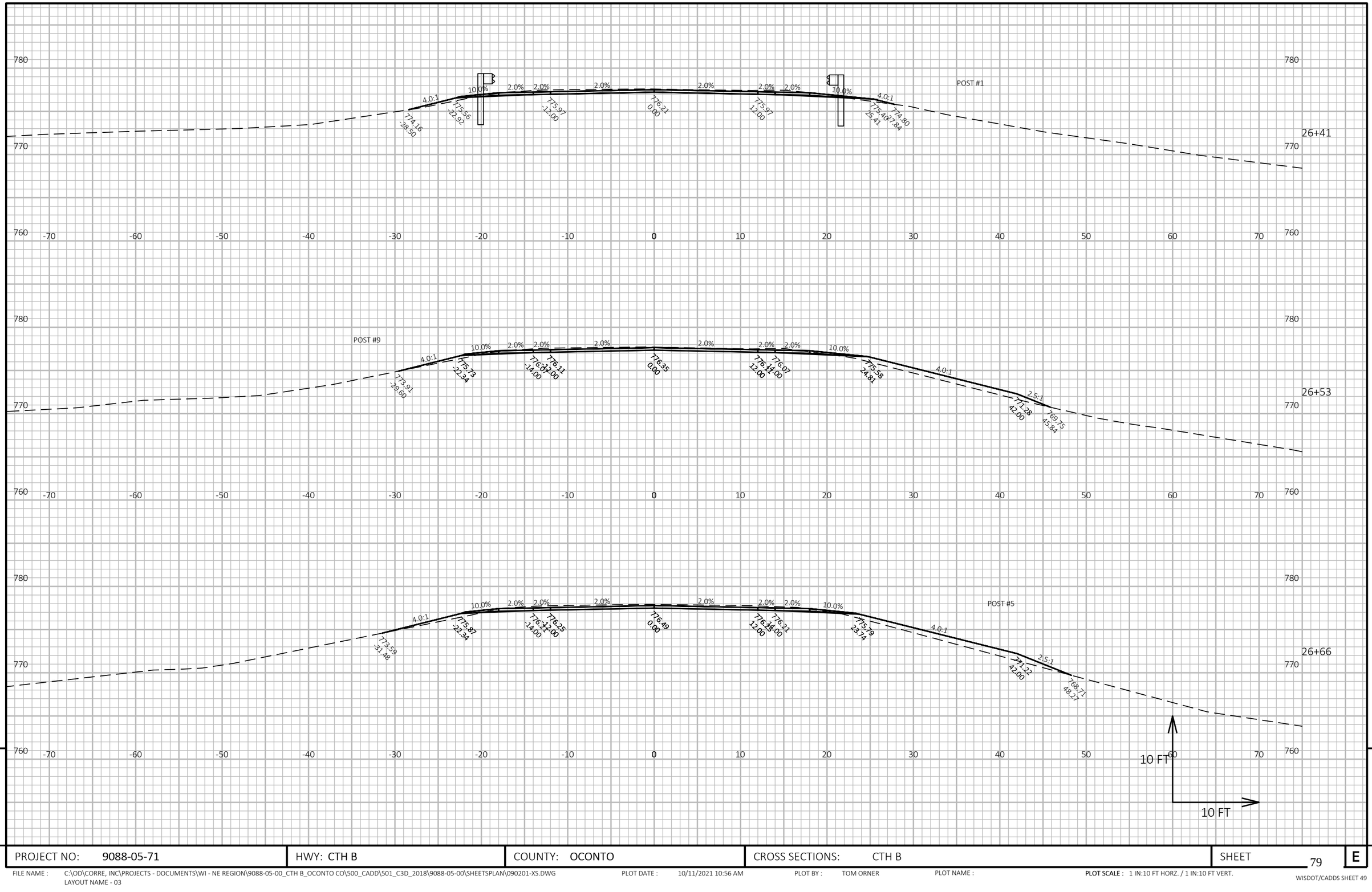
PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 78	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 02

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



9

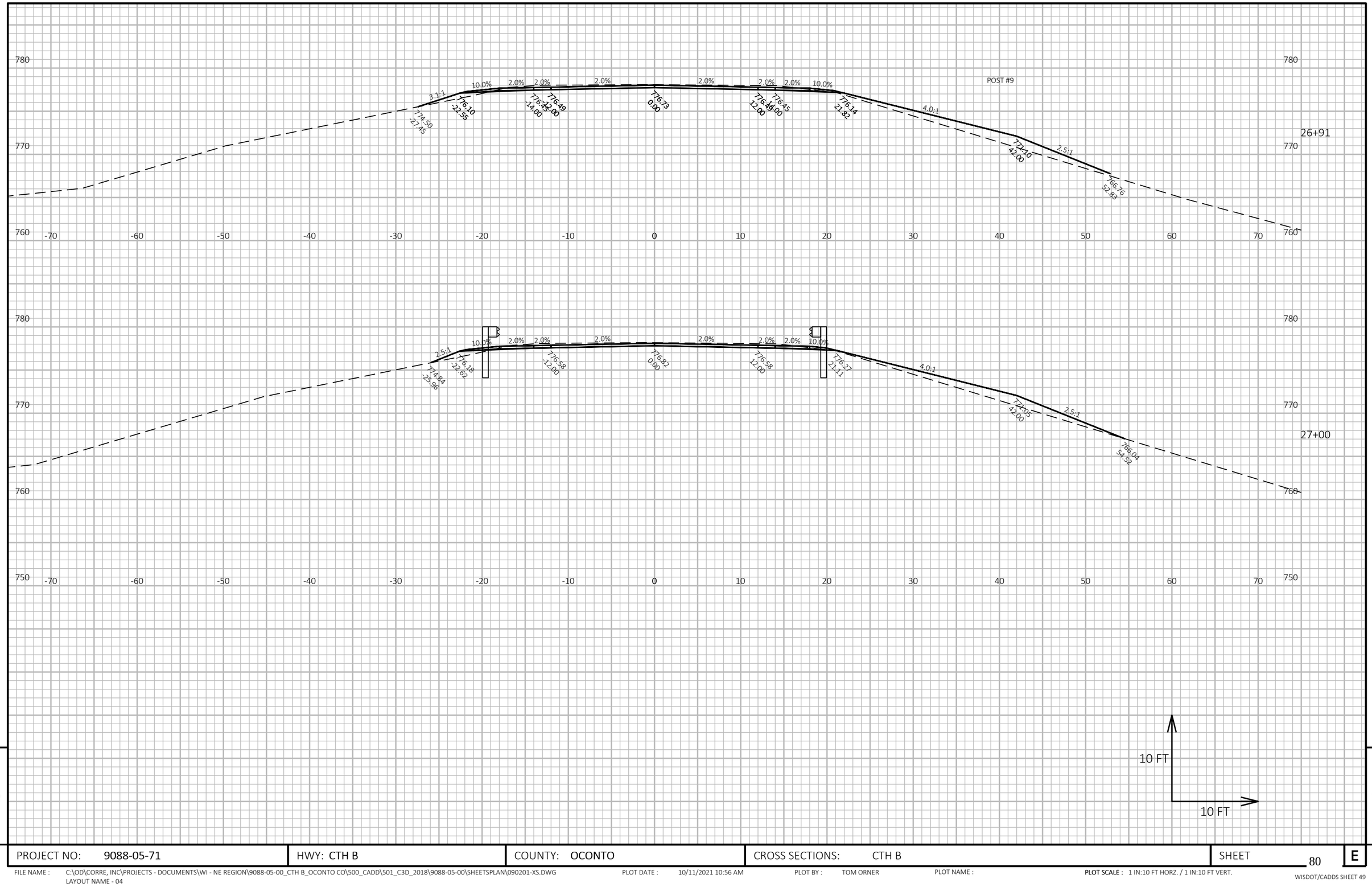
9

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 79	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 03

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49

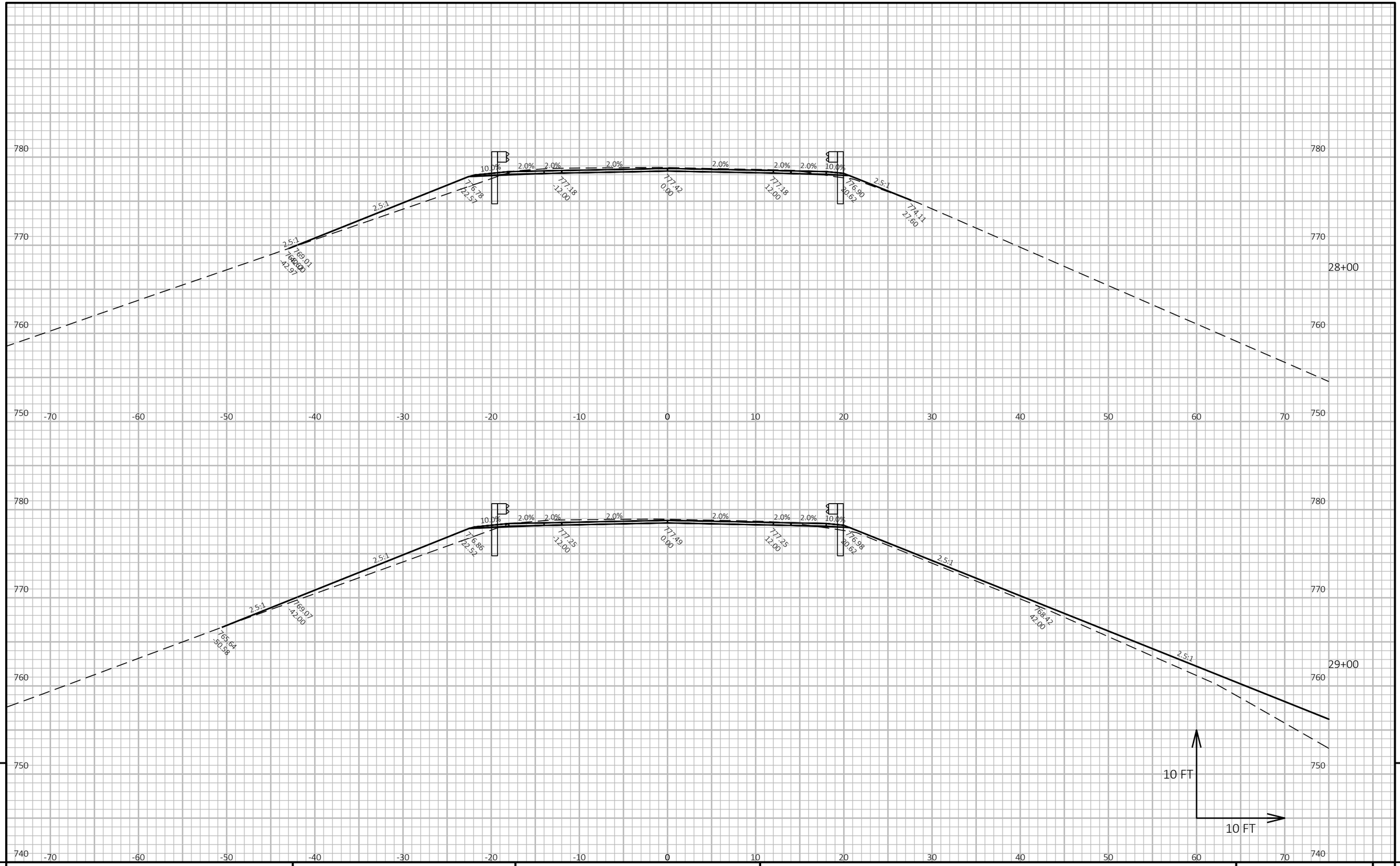


PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 80	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 04

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



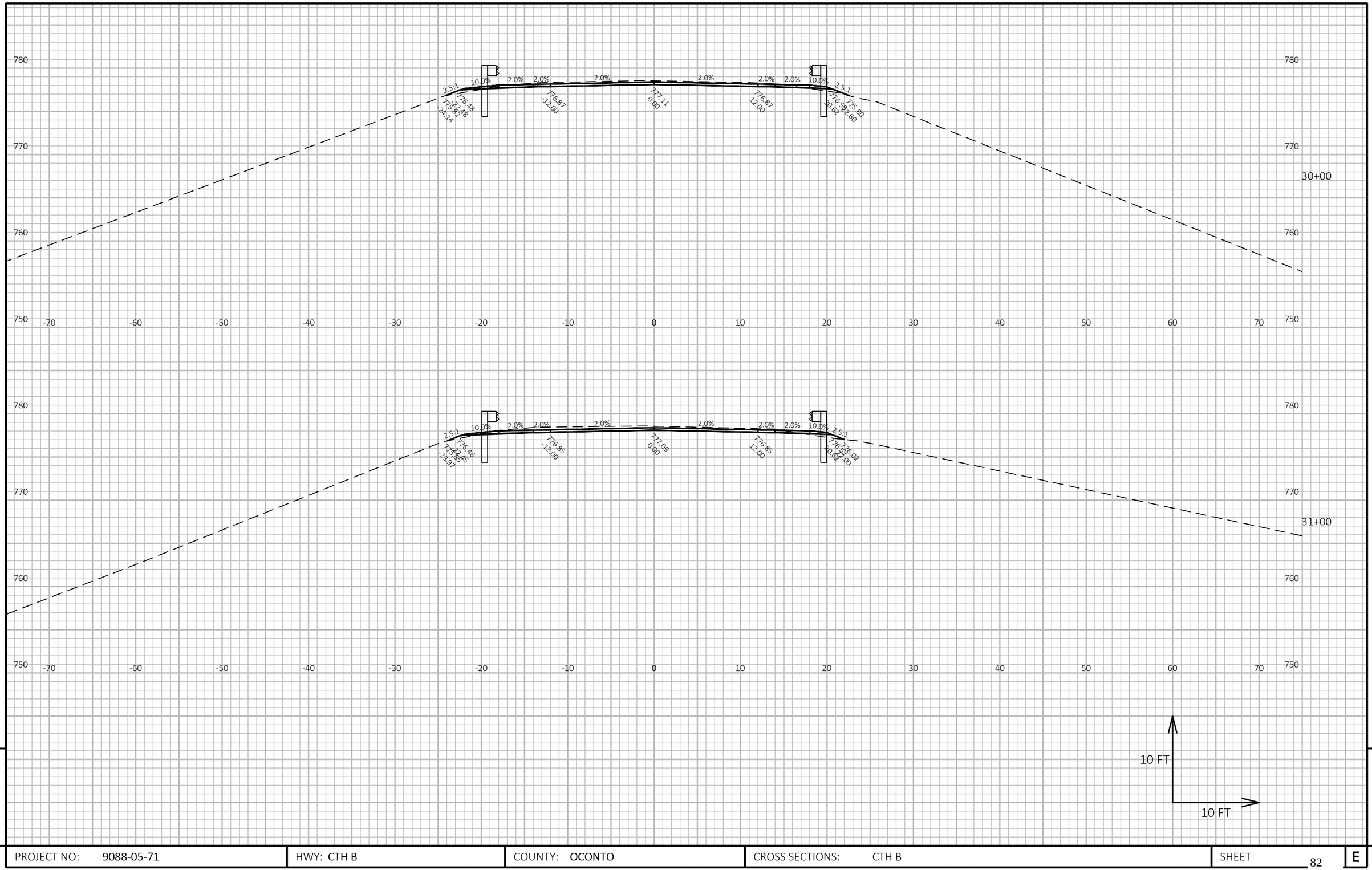
9

9

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 81	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 05

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.



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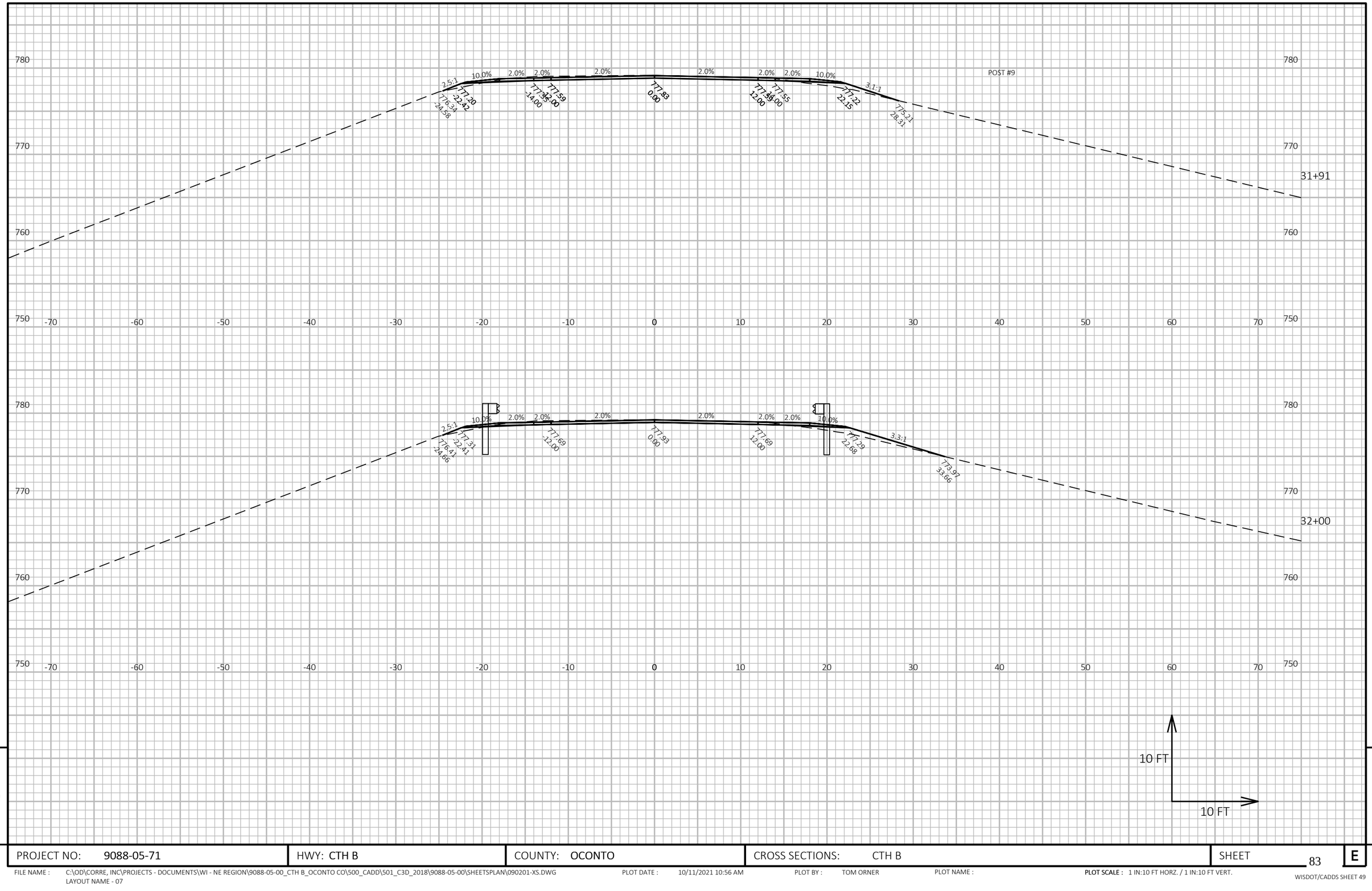
PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 82	E

9

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 06

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

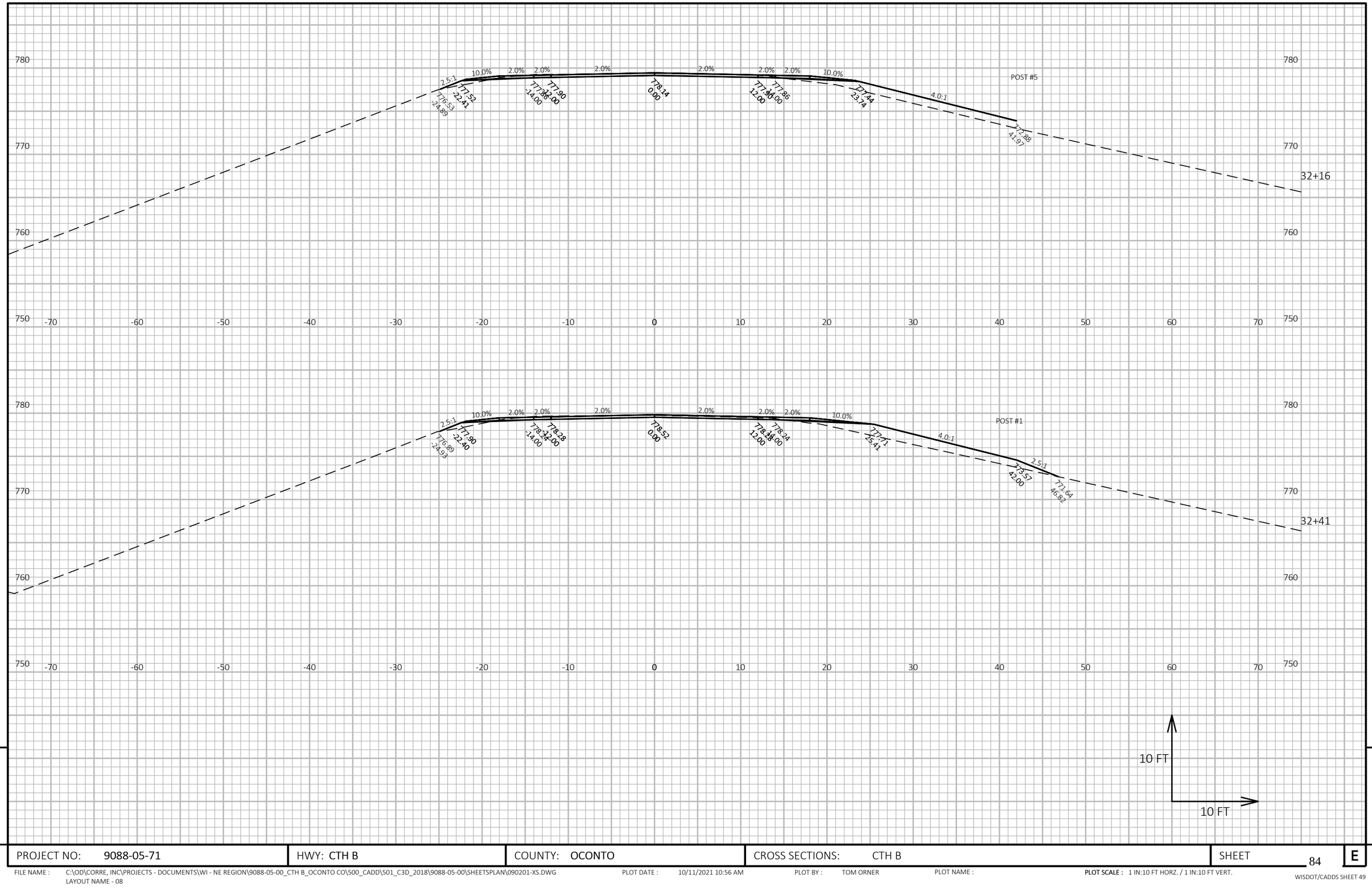


9

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 83	E

9

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 07
PLOT DATE : 10/11/2021 10:56 AM
PLOT BY : TOM ORNER
PLOT NAME :
PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.
WISDOT/CADDS SHEET 49

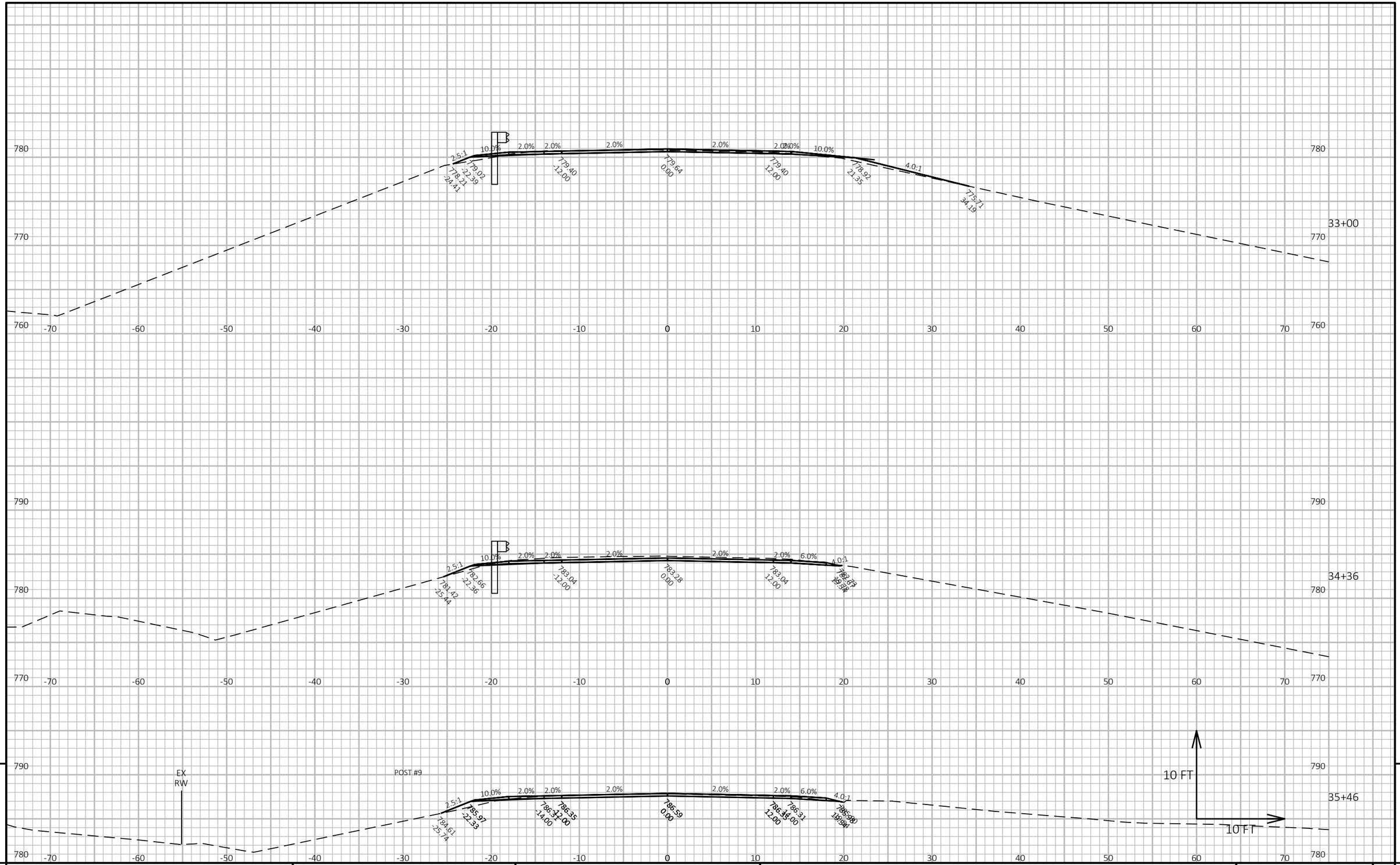


PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 84	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 08

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49

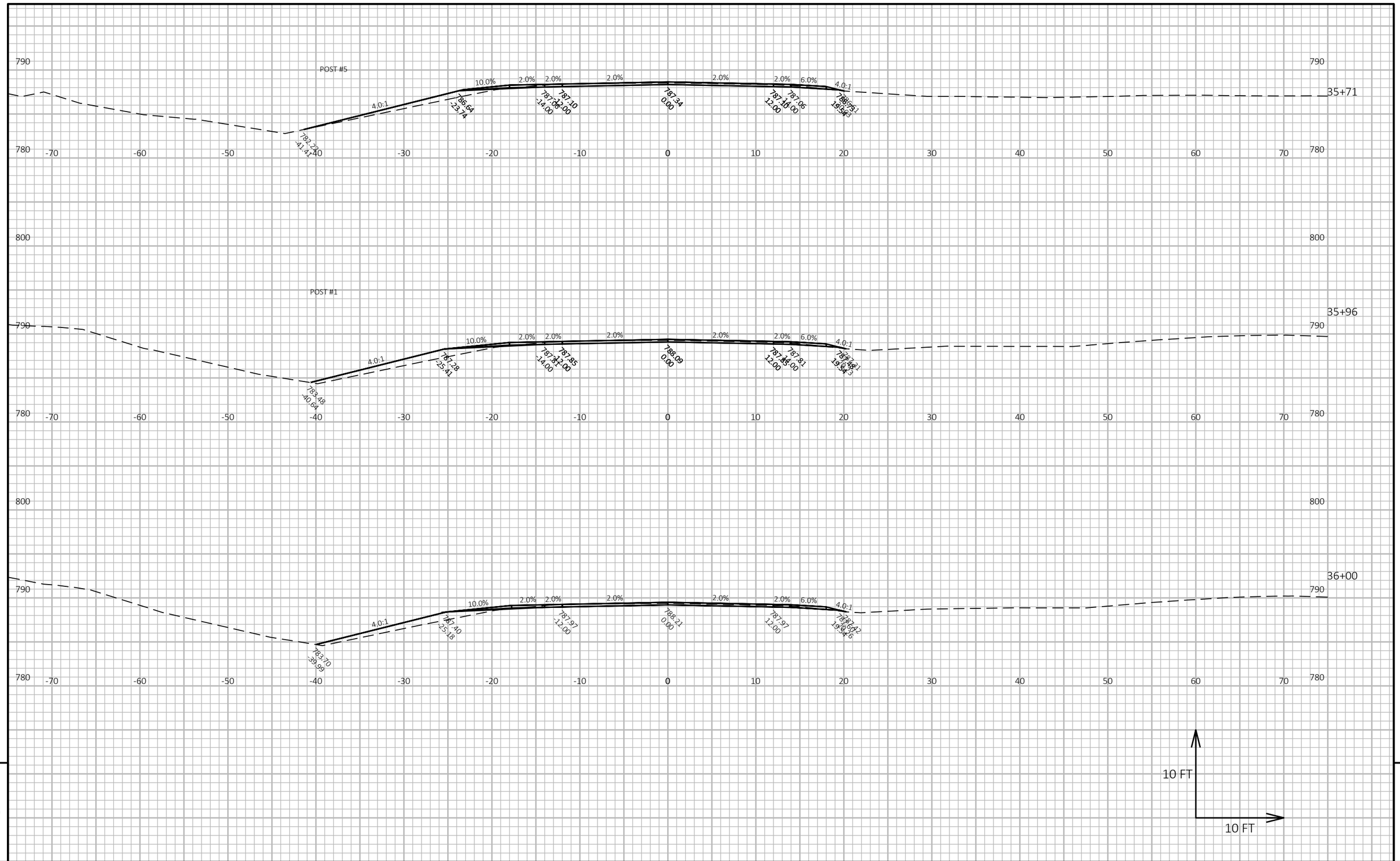


PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 85	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 09

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



9

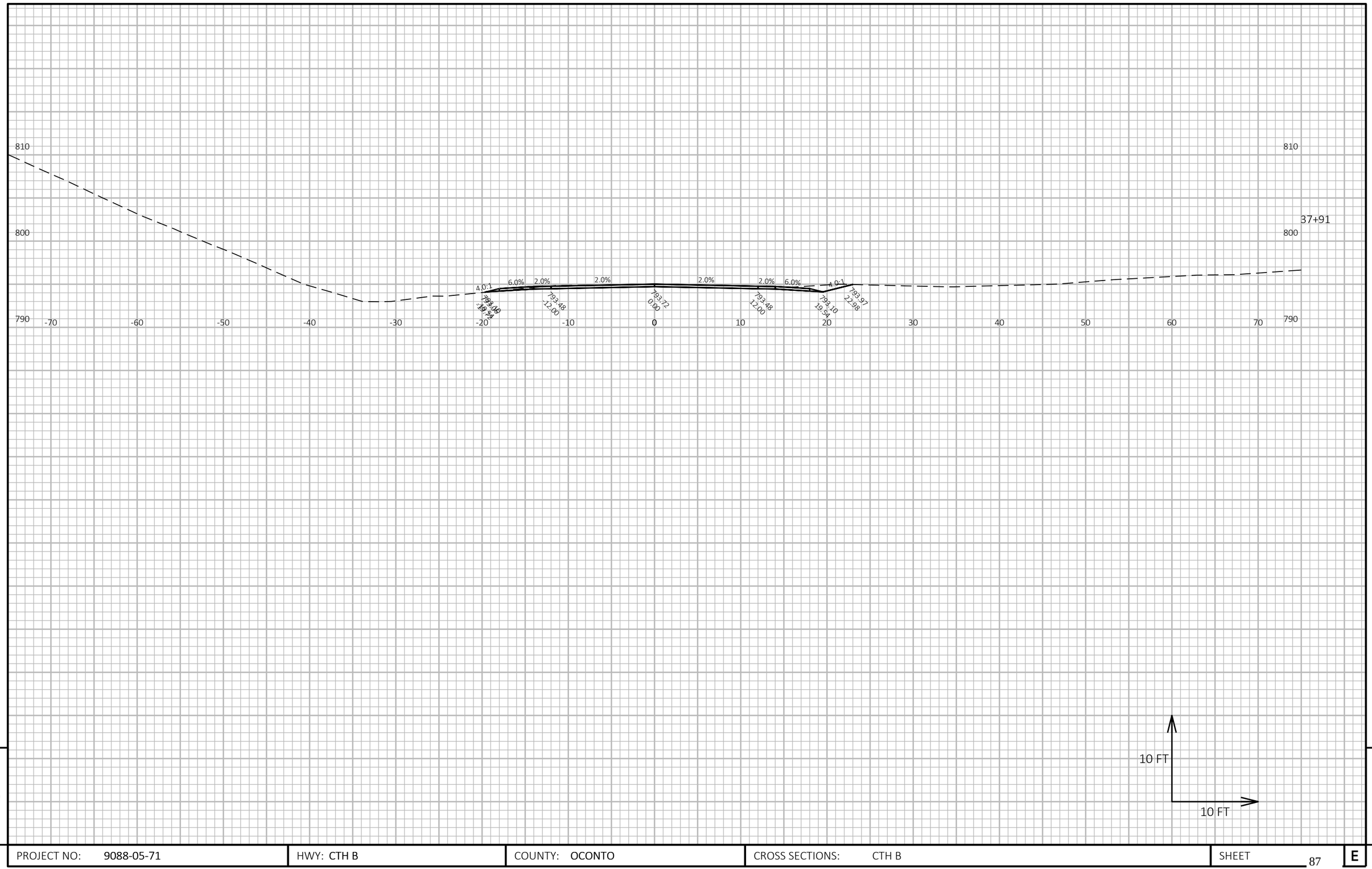
9

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 86	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 10

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



9

9

PROJECT NO: 9088-05-71	HWY: CTH B	COUNTY: OCONTO	CROSS SECTIONS: CTH B	SHEET 87	E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NE REGION\9088-05-00_CTH B_OCONTO CO\500_CADD\501_C3D_2018\9088-05-00\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 11

PLOT DATE : 10/11/2021 10:56 AM PLOT BY : TOM ORNER PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

Wisconsin Department of Transportation

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