

EAU

MARCH 2022
ORDER OF SHEETS

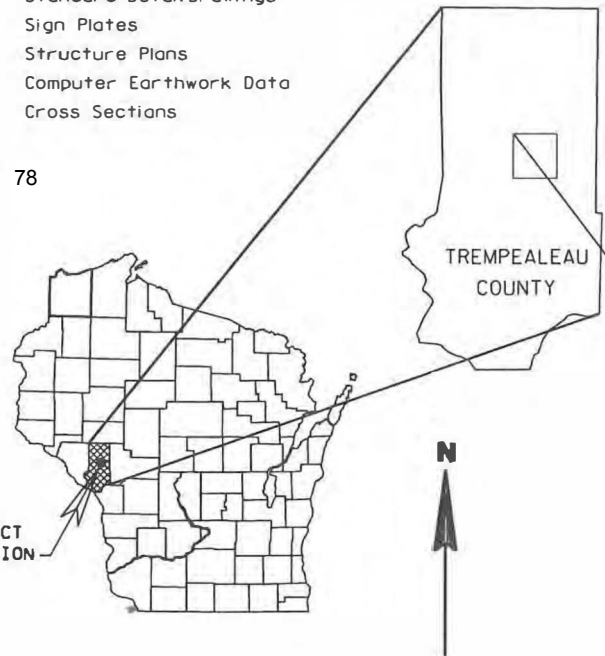
Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control Plans)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 78

PROJECT ID: 7146-00-72
WITH: N/A

38

PROJECT LOCATION



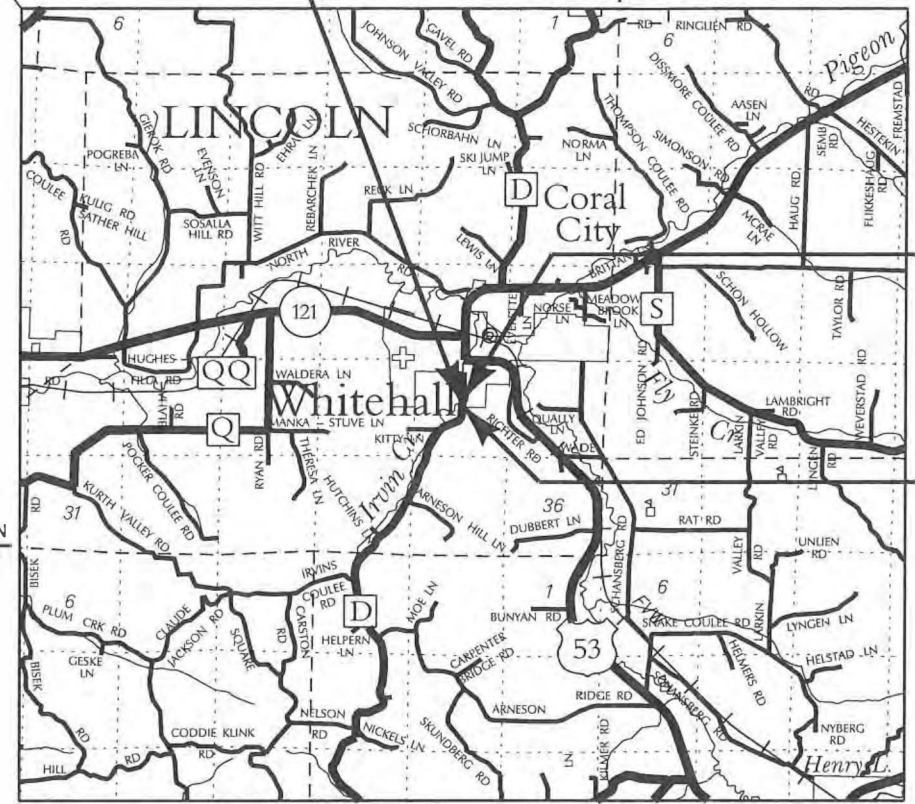
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT ETTRICK - WHITEHALL IRVIN CREEK BRIDGE B-61-0247 CTH D TREMPEALEAU COUNTY

STATE PROJECT NUMBER
7146-00-72

STRUCTURE B-61-0247

R-8-W | R-7-W



END PROJECT
STA. 10+80.25
Y = 436095.15
X = 855995.04

BEGIN PROJECT
STA. 9+19.75
Y = 435934.65
X = 855994.67

DESIGN DESIGNATION

A.A.D.T. (2022)	=	620
A.A.D.T. (2042)	=	835
D.H.V.	=	60
D.	=	50/50
T.	=	5%
DESIGN SPEED	=	55 MPH
ESALS	=	73,000

CONVENTIONAL SYMBOLS
PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
HIGH VOLTAGE	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
OVERHEAD	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.030 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), TREMPEALEAU COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7146-00-72		

ACCEPTED FOR
County of Trempealeau
10/11/21
Date Highway Commissioner

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com



10/12/2021

DATE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	AYRES ASSOCIATES INC
Designer	AYRES ASSOCIATES INC
Project Manager	MATTHEW THORNSEN, PE
Regional Examiner	TOU YANG, PE
Regional Supervisor	TYLER RONGSTAD, PE

APPROVED FOR THE DEPARTMENT
DATE: 10/28/2021
(Signature)

E

GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

NO TREES AND/OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCLUSIVE OF THE ROADBED, SHALL BE FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.

ASPHALTIC REMOVAL IS INCLUDED IN THE ITEM EXCAVATION COMMON.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD 88).

ASPHALT SURFACE SHALL USE 1/2" (12.5 mm) NOMINAL AGGREGATE SIZE.

WETLANDS EXIST IN THE PROJECT AREA. NO DISTURBANCE IS ALLOWED OUTSIDE THE SLOPE INTERCEPTS.

UTILITIES


TRI-COUNTY COMMUNICATIONS COOPERATIVE
23451 WHITEHALL ROAD
PO BOX 727
INDEPENDENCE, WI 54747
ATTN: BUCK WEBB
715-695-2691
bwebb@tccpro.net


LUMEN TECHNOLOGIES
333 NORTH FRONT STREET
LA CROSSE, WI 54601
PO BOX 6256
ATTN: BRIAN STELPLUGH
608-615-4136
brian.stelplugh@lumen.com

XCEL ENERGY - TRANSMISSION
414 NICOLLET MALL, 5TH FLOOR
MINNEAPOLIS, MN 55401
ATTN: MITCHELL DIENGER
612-321-3109
608-386-2233 (cell)
mitchell.a.dienger@xcelenergy.com

CITY OF WHITEHALL
18620 HOBSON STREET
PO BOX 155
WHITEHALL, WI 54773
ATTN: NEAL WOZNEY, ELECTRIC SUPERINTENDENT
608-863-1108 (cell)
nwozney@wppienergy.org
ATTN: MARK JOHNSON, DPW
715-538-4353
mjohnson@wppienergy.org
ATTN: ASHLEY SLABY, ADMINISTRATOR
715-538-4353
aslaby@wppienergy.org

XCEL ENERGY - DISTRIBUTION
3215 COMMERCE STREET
LA CROSSE, WI 54603
ATTN: JASON McROBERTS
608-789-3689
715-577-1132 (cell)
jason.l.mcroberts@xcelenergy.com
ATTN: CORISSA SEELY
715-737-4097
corissa.e.seely@xcelenergy.com

DIGGERS  HOTLINE

Dial  or (800) 242-8511
www.DiggersHotline.com

WISCONSIN DEPARTMENT OF
NATURAL RESOURCES CONTACT:

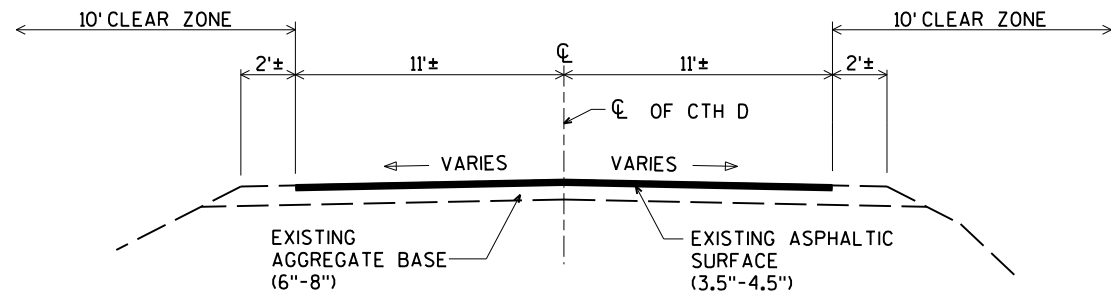
AMY LESIK
1300 WEST CLAIREMONT AVENUE
EAU CLAIRE, WI 54701
715-836-6571
715-495-1903
amy.l.lesik@wisconsin.gov

DESIGNER

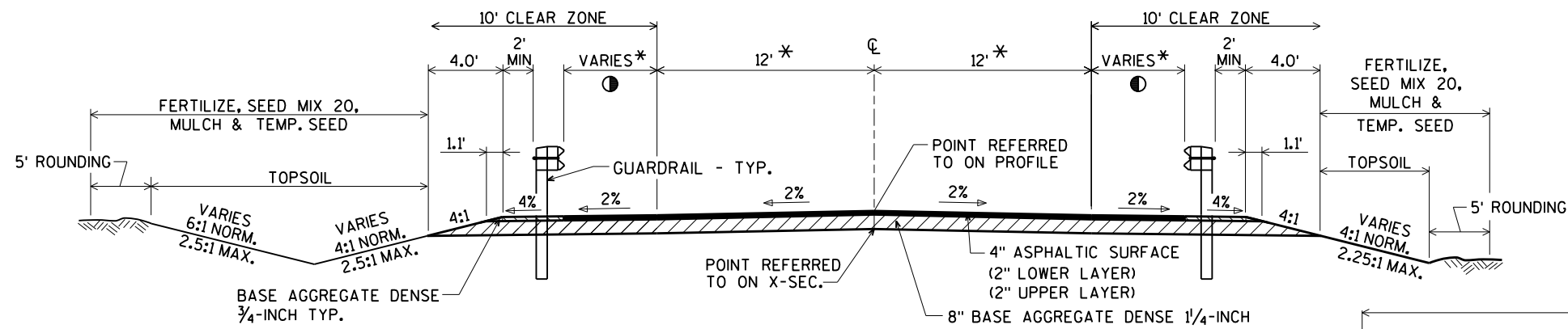
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
ATTN: DANIEL N. SYDOW
715-834-3161
sydowd@AyresAssociates.com

COUNTY CONTACT:

TREMPEALEAU COUNTY, HIGHWAY COMMISSIONER
N36258 CTH 00
P.O. BOX 97
WHITEHALL, WI 54773
ATTN: AL RINKA
715-538-9402
al.rinka@co.trempealeau.wi.us



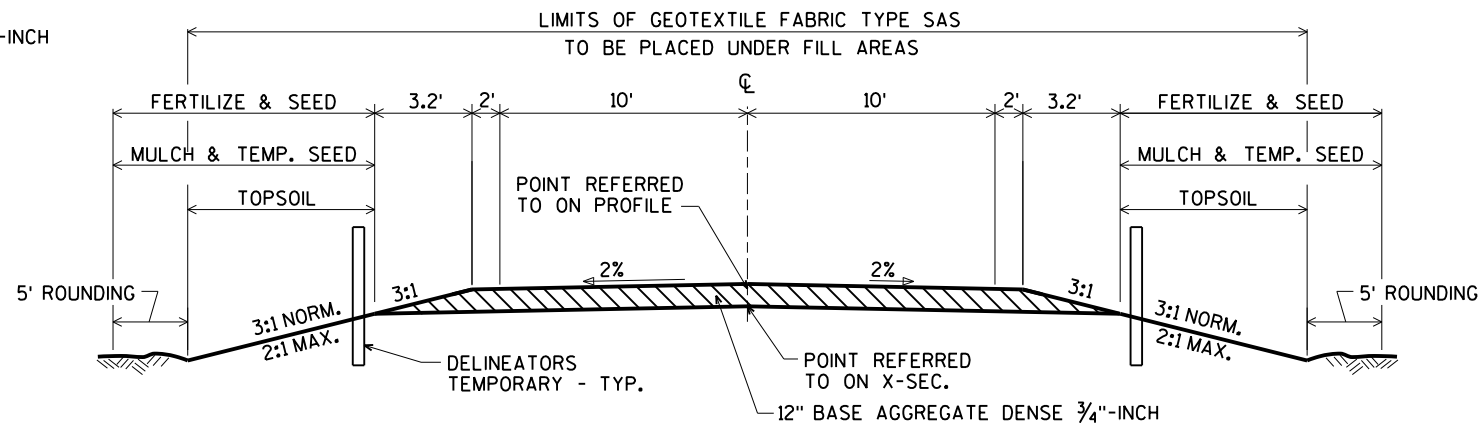
EXISTING TYPICAL SECTION
STA. 9+19.75 TO STA. 10+80.25



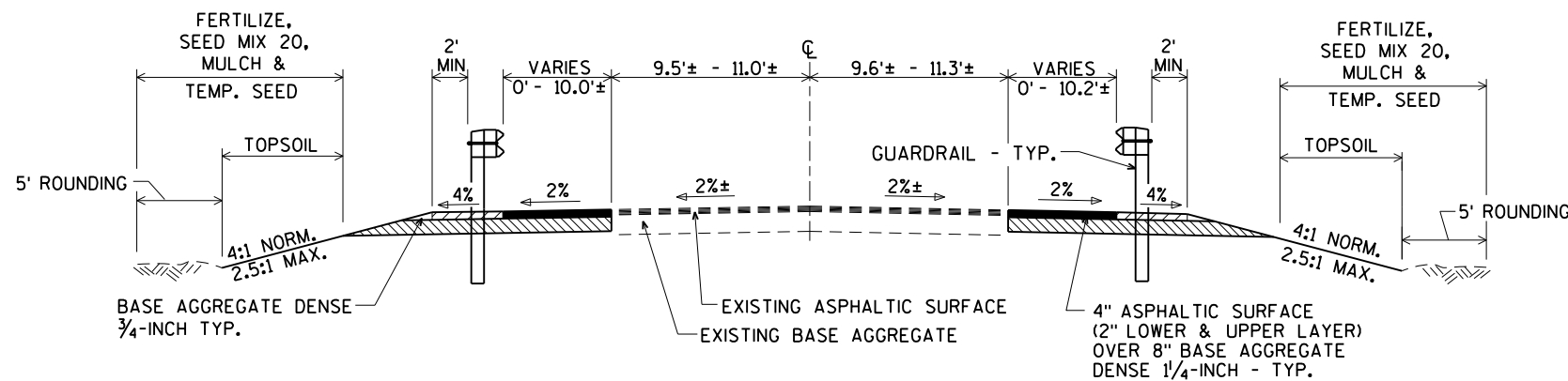
TYPICAL FINISHED SECTION
STA 9+19.75 - STA 9+68.75
STA 10+31.25 - STA 10+80.25

* THE ASPHALTIC SURFACE SHALL BE PLACED 36 FEET WIDE AT THE ENDS OF THE BRIDGE AND FOLLOW THE FACE OF GUARDRAIL, AND TAPER TO MATCH EXISTING AT THE ENDS OF THE PROJECT.

① 6' NORMAL
6' MIN. (AT END OF BRIDGE)
8' MAX. (AT END TERMINAL)

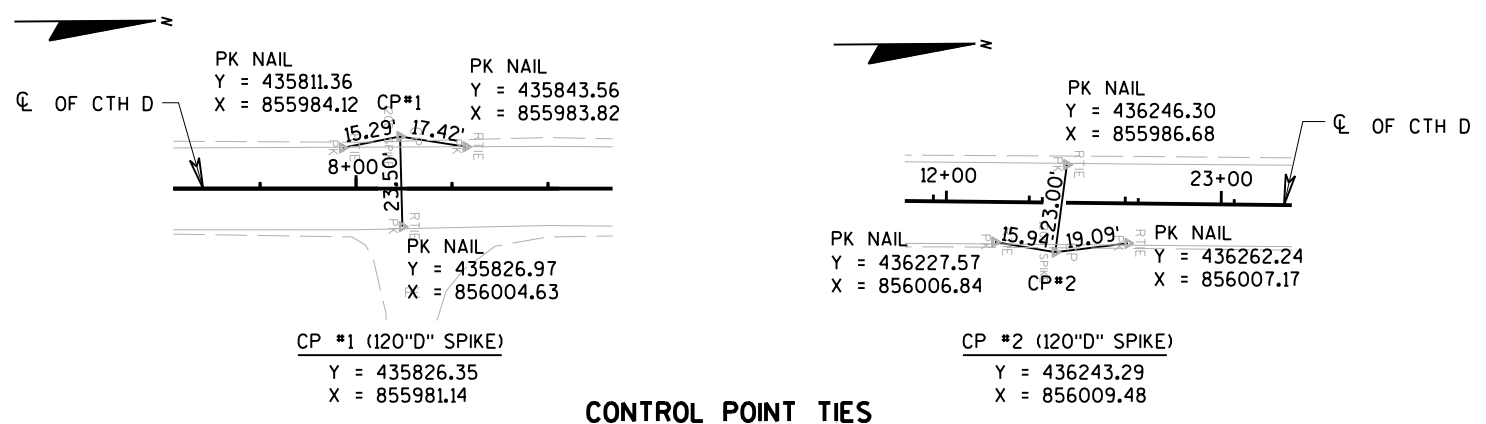
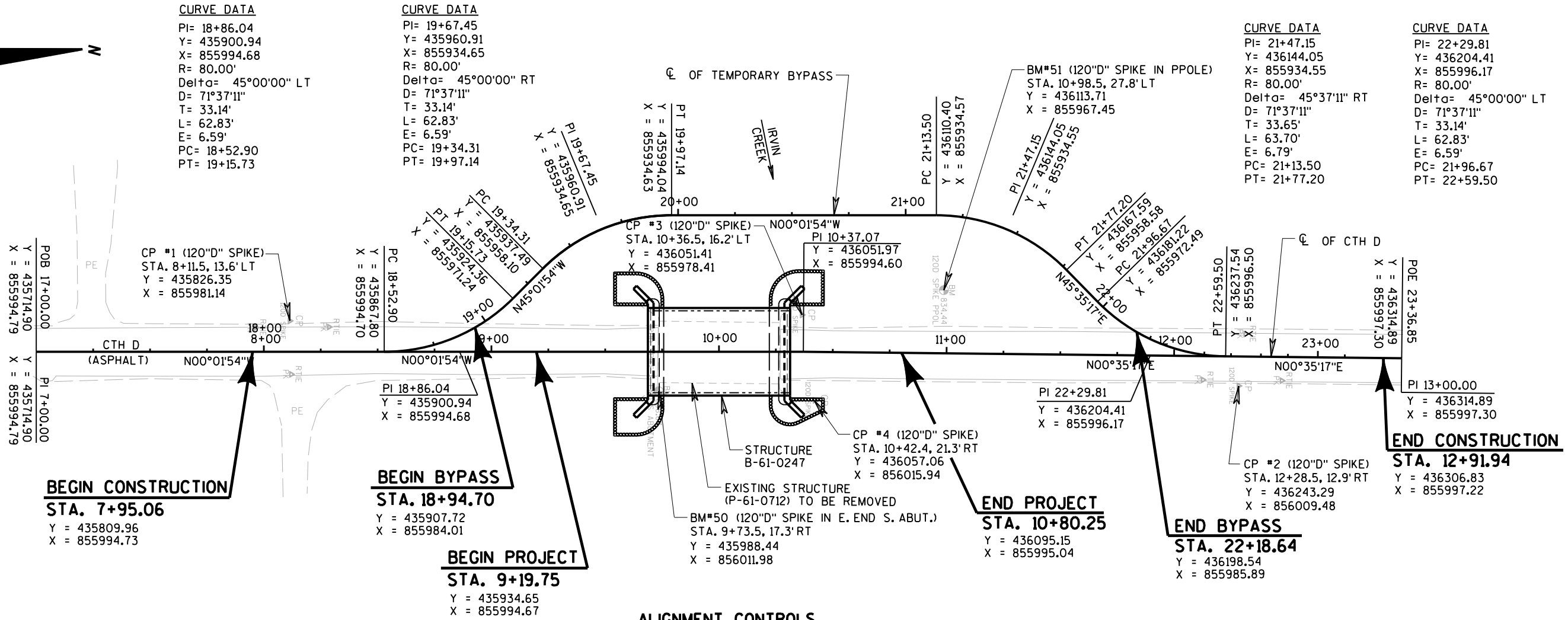


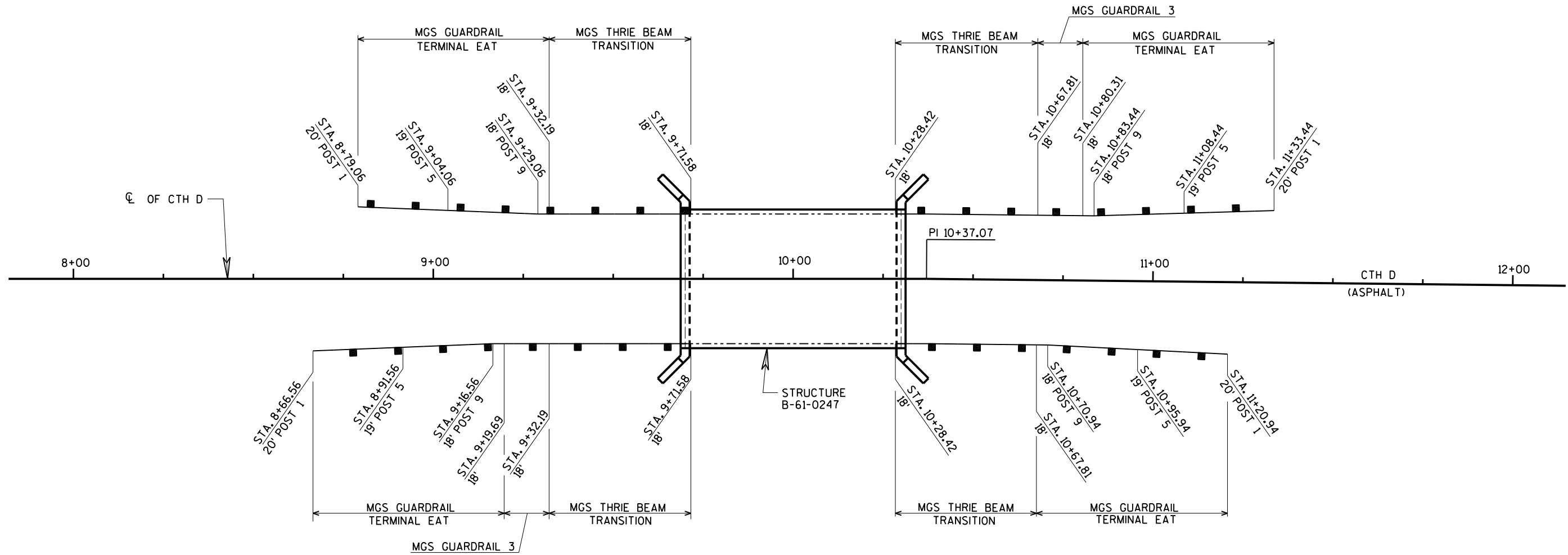
TYPICAL SECTION - TEMPORARY BYPASS
STA. 18+94.70 TO STA. 22+18.64



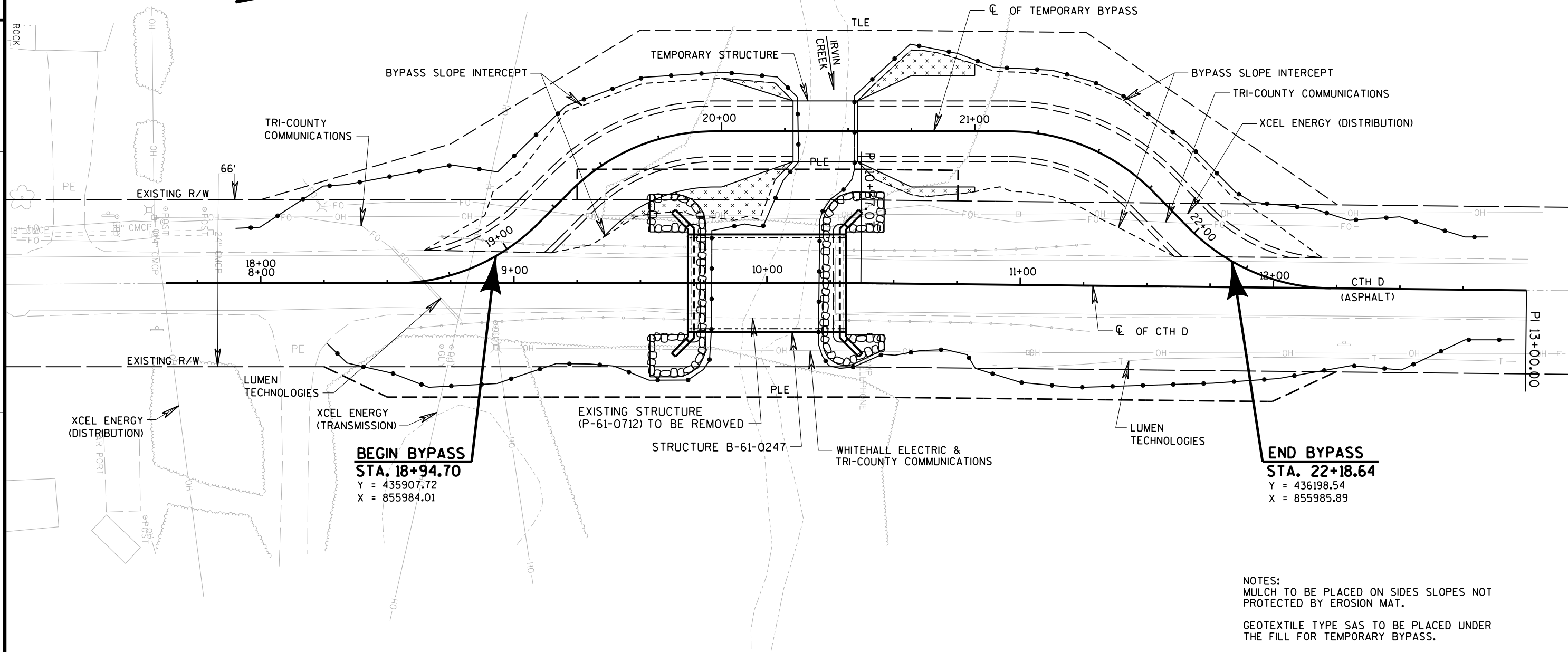
TYPICAL FINISHED SECTION - SHOULDER WIDENING

STA 7+95.06 - STA 9+19.75, LT.
STA 8+27.04 - STA 9+19.75, RT.
STA 10+80.25 - STA 12+84.69, LT.
STA 10+80.25 - STA 12+91.94, RT.





GUARDRAIL LAYOUT



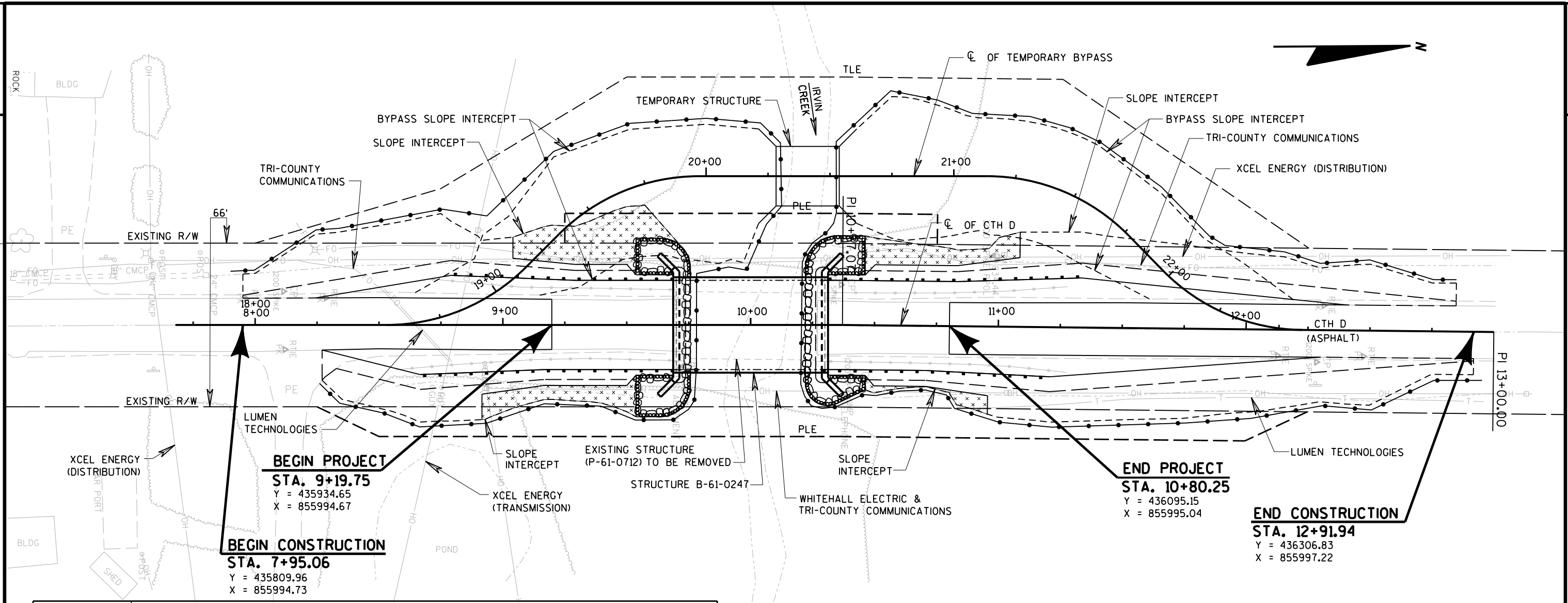
BEGIN BYPASS
STA. 18+94.70
 Y = 435907.72
 X = 855984.01

END BYPASS
STA. 22+18.64
 Y = 436198.54
 X = 855985.89

HIGH WATER₂ EL. 826.37

NOTES:
 MULCH TO BE PLACED ON SIDES SLOPES NOT PROTECTED BY EROSION MAT.
 GEOTEXTILE TYPE SAS TO BE PLACED UNDER THE FILL FOR TEMPORARY BYPASS.
 NO GRUBBING TO BE DONE ALONG THE TEMPORARY BYPASS

- LEGEND**
- EROSION MAT CLASS II TYPE C
 - SILT FENCE
 - RIPRAP HEAVY



BEGIN PROJECT
STA. 9+19.75
 Y = 435934.65
 X = 855994.67

BEGIN CONSTRUCTION
STA. 7+95.06
 Y = 435809.96
 X = 855994.73

END PROJECT
STA. 10+80.25
 Y = 436095.15
 X = 855995.04

END CONSTRUCTION
STA. 12+91.94
 Y = 436306.83
 X = 855997.22

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

HIGH WATER₂ EL. 826.37

NOTES:
 MULCH TO BE PLACED ON SIDES SLOPES NOT PROTECTED BY EROSION MAT.

- LEGEND**
- EROSION MAT CLASS II TYPE C
 - SILT FENCE
 - RIPRAP HEAVY

TOTAL PROJECT AREA = 1.30 ACRES
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.78 ACRES

Estimate Of Quantities

7146-00-72

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	3.000	3.000
0004	201.0205	Grubbing	STA	3.000	3.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-61-0712	EACH	1.000	1.000
0008	204.0165	Removing Guardrail	LF	422.000	422.000
0010	205.0100	Excavation Common	CY	1,833.000	1,833.000
0012	206.1000	Excavation for Structures Bridges (structure) 01. B-61-0247	LS	1.000	1.000
0014	208.0100	Borrow	CY	1,308.000	1,308.000
0016	210.1500	Backfill Structure Type A	TON	610.000	610.000
0018	213.0100	Finishing Roadway (project) 01. 7146-00-72	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	640.000	640.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	595.000	595.000
0024	455.0605	Tack Coat	GAL	52.000	52.000
0026	465.0105	Asphaltic Surface	TON	170.000	170.000
0028	502.0100	Concrete Masonry Bridges	CY	165.000	165.000
0030	502.3200	Protective Surface Treatment	SY	295.000	295.000
0032	503.0137	Prestressed Girder Type I 36W-Inch	LF	244.000	244.000
0034	505.0400	Bar Steel Reinforcement HS Structures	LB	5,540.000	5,540.000
0036	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	20,000.000	20,000.000
0038	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0040	506.4000	Steel Diaphragms (structure) 01. B-61-0247	EACH	3.000	3.000
0042	513.4061	Railing Tubular Type M	LF	129.000	129.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0046	526.0100	Temporary Structure (station) 01. 20+41	LS	1.000	1.000
0048	550.0500	Pile Points	EACH	16.000	16.000
0050	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	1,520.000	1,520.000
0052	606.0300	Riprap Heavy	CY	145.000	145.000
0054	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	170.000	170.000
0056	614.2300	MGS Guardrail 3	LF	25.000	25.000
0058	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0060	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0062	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7146-00-72	EACH	1.000	1.000
0064	619.1000	Mobilization	EACH	1.000	1.000
0066	623.0200	Dust Control Surface Treatment	SY	1,940.000	1,940.000
0068	624.0100	Water	MGAL	12.000	12.000
0070	625.0100	Topsoil	SY	1,460.000	1,460.000
0072	627.0200	Mulching	SY	3,805.000	3,805.000
0074	628.1504	Silt Fence	LF	1,515.000	1,515.000
0076	628.1520	Silt Fence Maintenance	LF	4,545.000	4,545.000
0078	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0080	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0082	628.2027	Erosion Mat Class II Type C	SY	480.000	480.000
0084	629.0210	Fertilizer Type B	CWT	2.500	2.500
0086	630.0120	Seeding Mixture No. 20	LB	124.000	124.000
0088	630.0200	Seeding Temporary	LB	84.000	84.000
0090	630.0300	Seeding Borrow Pit	LB	8.000	8.000
0092	630.0500	Seed Water	MGAL	96.000	96.000
0094	633.1100	Delineators Temporary	EACH	32.000	32.000
0096	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0098	637.2230	Signs Type II Reflective F	SF	12.000	12.000

Estimate Of Quantities

7146-00-72

Line	Item	Item Description	Unit	Total	Qty
0100	638.2102	Moving Signs Type II	EACH	1.000	1.000
0102	638.2602	Removing Signs Type II	EACH	4.000	4.000
0104	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0106	638.4000	Moving Small Sign Supports	EACH	1.000	1.000
0108	642.5001	Field Office Type B	EACH	1.000	1.000
0110	643.0300	Traffic Control Drums	DAY	2,600.000	2,600.000
0112	643.0420	Traffic Control Barricades Type III	DAY	2,000.000	2,000.000
0114	643.0705	Traffic Control Warning Lights Type A	DAY	800.000	800.000
0116	643.0715	Traffic Control Warning Lights Type C	DAY	1,200.000	1,200.000
0118	643.0900	Traffic Control Signs	DAY	3,800.000	3,800.000
0120	643.5000	Traffic Control	EACH	1.000	1.000
0122	645.0111	Geotextile Type DF Schedule A	SY	110.000	110.000
0124	645.0120	Geotextile Type HR	SY	285.000	285.000
0126	645.0140	Geotextile Type SAS	SY	1,780.000	1,780.000
0128	646.1005	Marking Line Paint 4-Inch	LF	533.000	533.000
0130	650.4500	Construction Staking Subgrade	LF	719.000	719.000
0132	650.5000	Construction Staking Base	LF	435.000	435.000
0134	650.6500	Construction Staking Structure Layout (structure) 01. B-61-0247	LS	1.000	1.000
0136	650.9910	Construction Staking Supplemental Control (project) 01. 7146-00-72	LS	1.000	1.000
0138	650.9920	Construction Staking Slope Stakes	LF	719.000	719.000
0140	690.0150	Sawing Asphalt	LF	539.000	539.000
0142	715.0502	Incentive Strength Concrete Structures	DOL	990.000	990.000
0144	999.2005.S	Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0146	SPV.0090	Special 01. Flashing Stainless Steel	LF	115.000	115.000

CLEARING AND GRUBBING

CATEGORY	STATION	TO	STATION	LOCATION	201.0105	201.0205
					CLEARING STA	GRUBBING STA
0010	8+00	-	11+00	LT/RT	3	3
TOTAL 0010					3	3

REMOVING GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	204.0165
					REMOVING GUARDRAIL LF
0010	8+57	-	9+73	RT	116
0010	8+70	-	9+73	LT	104
0010	10+27	-	11+28	LT	101
0010	10+27	-	11+28	RT	101
TOTAL 0010					422

CTH D EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Borrow (Item 208.0100)	Comment:
		Cut		Factor 1.30				
7+95.06 to 9+68.75	MAINLINE	187	140	182	5	5	0	
10+31.25 to 12+91.94	MAINLINE	150	273	355	-205	-205	200	
18+94.70 to 22+18.64	TEMP. BAYPASS	104	932	1212	-1108	-1108	1108	
18+94.70 to 22+18.64	TEMP. BAYPASS REMOVAL	1392	104	135	1257	1257	0	
TOTAL		1833	1449	1884			1308	

- 1) Common Excavation is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All quantities shown in CY.

BASE AGGREGATE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	624.0100	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL	
0010	18+94.70	-	22+18.64	LT/RT	530	-	5	TEMP. BYPASS
0010	7+95.06	-	9+68.75	LT/RT	40	250	3	SOUTH APPROACH
0010	10+31.25	-	12+91.94	LT/RT	70	345	4	NORTH APPROACH
TOTAL 0010					640	595	12	

ASPHALT

CATEGORY	STATION	TO	STATION	LOCATION	*	**	REMARKS
					455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON	
0010	8+24.43	-	9+68.75	MAINLINE	24	80	50' SOUTH APPROACH PLUS SHLDS
0010	10+31.25	-	12+40.62	MAINLINE	28	90	50' NORTH APPROACH PLUS SHLDS
TOTAL 0010					52	170	

- NOTES:**
 * TACK COAT APPLICATION RATE = 0.07 GAL/SY
 ** ASSUMED HMA AT 112 LBS/SY/IN

GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	614.2300	614.2500	614.2610
					MGS GUARDRAIL 3 LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
0010	8+79.06	-	9+71.58	LT	-	40	1
0010	8+66.56	-	9+71.58	RT	12.5	40	1
0010	10+28.42	-	11+33.40	LT	12.5	40	1
0010	10+28.42	-	11+20.94	RT	-	40	1
TOTAL 0010					25	160	4

MAINTENANCE AND REPAIR OF HAUL ROADS

CATEGORY	LOCATION	618.0100.01
		MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) (01. 7146-00-72) EACH
0030	CTH D	1
TOTAL 0030		1

623.0200 DUST CONTRTOL SURFACE TREATMENT

CATEGORY	LOCATION	623.0200
		DUST CONTROL SURFACE TREATMENT SY
0010	UNDISTRIBUTED	1,940
TOTAL 0010		1,940

EROSION CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	625.0100	627.0200	628.1504	628.1520	628.2027	629.0210	630.0120	630.0200	630.0300	630.0500	645.0140
					TOPSOIL SY	MULCHING SY	SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS II TYPE C SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB	SEEDING BORROW PIT LB	SEED WATER MGAL	GEOTEXTILE TYPE SAS SY
0010	18+94.70	-	20+28.25	TEMP. BYPASS-LT	205	285	0	0	10	0.2	8	8		7	
0010	18+94.70	-	20+28.25	TEMP. BYPASS-RT	130	100	0	0	75	0.1	5	5		4	460
0010	20+53.75	-	22+18.64	TEMP. BYPASS-LT	205	290	0	0	35	0.2	9	9	5	7	
0010	20+53.75	-	22+18.64	TEMP. BYPASS-RT	120	175	0	0	15	0.1	6	6		4	965
0010	18+94.70		22+18.64	TEMP. BYPASS REMOVAL	-	1,160	-	-	-	0.7	32	-	-	26	-
0010	7+95.06	-	9+68.75	CTH D-LT	240	230	340	1,020	115	0.2	10	10		8	-
0010	7+95.06	-	9+68.75	CTH D-RT	110	130	195	585	55	0.1	6	6	1	4	-
0010	10+31.25	-	12+91.94	CTH D-LT	215	310	360	1,080	65	0.2	11	11		8	-
0010	10+31.25	-	12+91.94	CTH D-RT	235	365	315	945	15	0.2	11	11		9	-
0010			UNDISTRIBUTED		-	760	305	915	95	0.5	26	18	2	19	355
TOTAL 0010					1,460	3,805	1,515	4,545	480	2.5	124	84	8	96	1,780

SIGNS

CATEGORY	STATION	LOCATION	634.0614	637.2230	638.2102	638.2602	638.3000	638.4000	REMARKS
			POSTS WOOD 4X6-INCH X 14-FT EACH	SIGNS TYPE II REFLECTIVE F SF	MOVING SIGNS TYPE II EACH	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	MOVING SMALL SIGN SUPPORTS EACH	
0010	9+67	LT	1	3	-	1	1	-	W5-52L (BRIDGE HASH MARKS)
0010	9+67	RT	1	3	-	1	1	-	W5-52R (BRIDGE HASH MARKS)
0010	10+33	LT	1	3	-	1	1	-	W5-52R (BRIDGE HASH MARKS)
0010	10+33	RT	1	3	-	1	1	-	W5-52L (BRIDGE HASH MARKS)
0010	12+28	RT	-	-	1	-	-	1	W3-5 (SPEED REDUCTION AHEAD 30 MPH)
TOTAL 0010			4	12	1	4	4	1	

TRAFFIC CONTROL

CATEGORY	LOCATION	DURATION DAYS	633.1100	643.0300		643.0420		643.0705		643.0715		643.0900		643.5000
			DELINEATORS TEMPORARY EACH	TRAFFIC CONTROL DRUMS NO.	TRAFFIC CONTROL BARRICADES TYPE III NO.	TRAFFIC CONTROL WARNING LIGHTS TYPE A NO.	TRAFFIC CONTROL WARNING LIGHTS TYPE C NO.	TRAFFIC CONTROL CONTROL SIGNS NO.	TRAFFIC CONTROL EACH					
0010	PER SDD 15D31	100	32	26	2,600	20	2,000	8	800	12	1,200	32	3,200	-
0010	PER SDD 15D45	100	-	-	-	-	-	-	-	-	-	6	600	-
0010	CTH D	-	-	-	-	-	-	-	-	-	-	-	-	1
TOTAL 0010			32		2,600		2,000		800		1,200		3,800	1

PAVEMENT MARKING ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	646.1005	
					MARKING LINE PAINT 4-INCH WHITE LF	YELLOW LF
0010	9+19.75	-	10+80.25	WHITE EDGE LINE	161	-
0010	9+19.75	-	10+80.25	CENTERLINE SOLID	-	161
0010	9+19.75	-	10+80.25	CENTERLINE DASHES	-	50
0010	9+19.75	-	10+80.25	WHITE EDGE LINE	161	-
					322	211
TOTAL 0010					533	

STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500.01	650.9910.01	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING LAYOUT (STRUCTURE) (01. B-61-0247) LS	CONSTRUCTION SUPPLEMENTAL CONTROL (PROJECT) (01. 7146-00-72) LS	CONSTRUCTION STAKING SLOPE STAKES LF
0010	9+19.75	-	10+80.25	MAINLINE	435	435	-	-	435
0010	18+94.70	-	22+18.64	TEMPORARY BYPASS	284	-	-	-	284
0010	7+95.06	-	12+91.94	PROJECT 7146-00-72	-	-	-	1	-
TOTAL 0010					719	435	0	1	719
0020	9+68.75	-	10+31.25	B-61-0247	-	-	1	-	-
TOTAL 0020					0	0	1	0	0
PROJECT TOTAL					719	435	1	1	719

SAWING ASPHALT

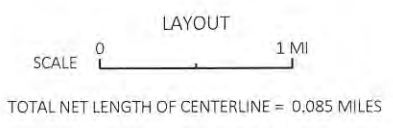
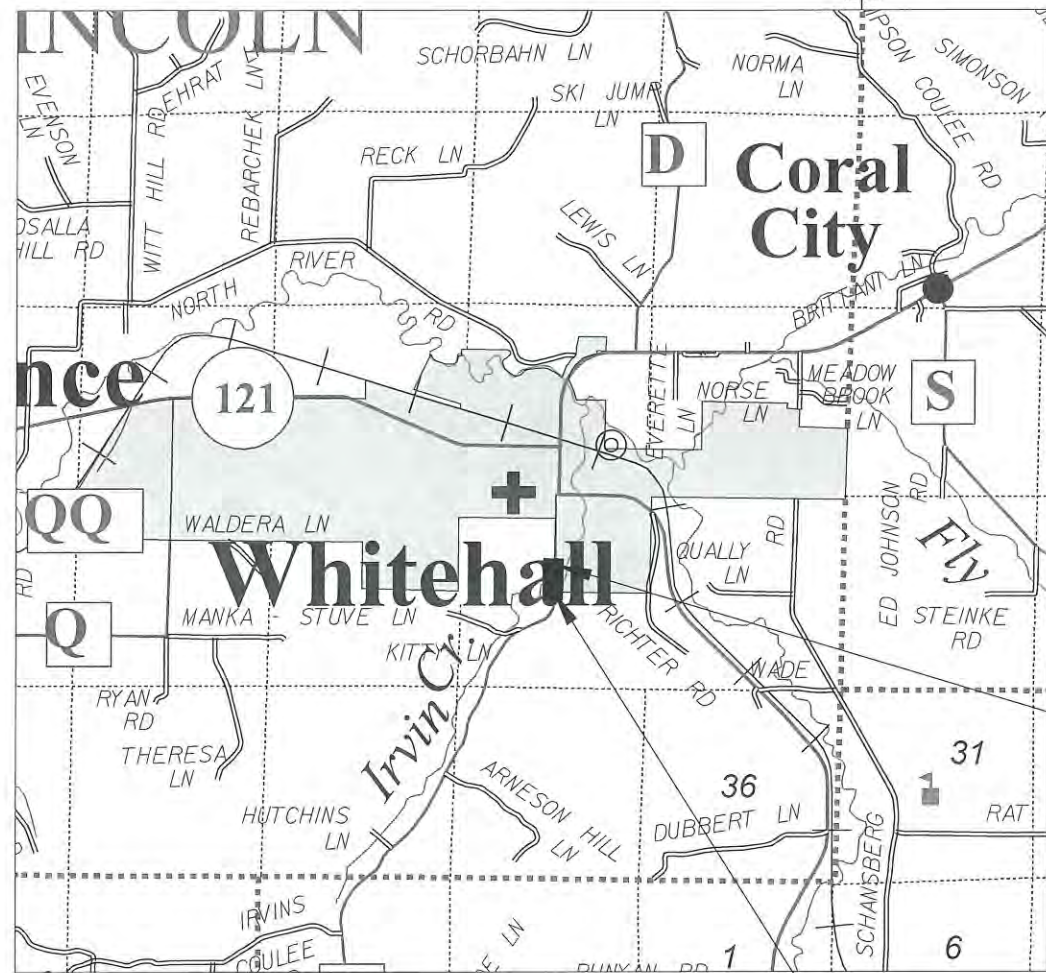
CATEGORY	STATION	-	STATION	LOCATION	690.0150
					SAWING ASPHALT LF
0010	8+24.43	-	9+19.75	LT SHLDR	95
0010	8+27.04	-	9+19.75	RT SHLDR	93
0010		-	9+19.75	MAINLINE	20
0010		-	10+80.25	MAINLINE	21
0010	10+80.25	-	12+40.62	LT SHLDR	160
0010	10+80.25	-	12+29.92	RT SHLDR	150
TOTAL 0010					539

MAINTAINING BIRD DETERRENT SYSTEM

CATEGORY	LOCATION	999.2005.S
		MAINTAINING BIRD DETERRENT SYSTEM EACH
0010	10+00	1
TOTAL 0010		1

CONVENTIONAL SYMBOLS

SECTION LINE		SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	
QUARTER LINE		SECTION CORNER MONUMENT		NON-MONUMENTED R/W POINT	
SIXTEENTH LINE		GEODETIC SURVEY MONUMENT		FOUND IRON PIN (1-INCH UNLESS NOTED)	
NEW REFERENCE LINE		SIXTEENTH CORNER MONUMENT		SIGN	
NEW R/W LINE		OFF-PREMISE SIGN		COMPENSABLE	
EXISTING R/W OR HE LINE		NON-COMPENSABLE			
PROPERTY LINE					
LOT, TIE & OTHER MINOR LINES					
SLOPE INTERCEPT					
CORPORATE LIMITS					
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)					
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)					
TEMPORARY LIMITED EASEMENT AREA					
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)					
TRANSMISSION STRUCTURES					
BUILDING		PARCEL NUMBER		UTILITY NUMBER	
BRIDGE		PRW POINT NUMBER		TILE POINT NUMBER	
		PARALLEL OFFSETS			



END RELOCATION ORDER
STA 12+50.00
Y = 436264.890
X = 855996.786
LOCATED 2151.66 FEET SOUTH AND 3.44 FEET WEST OF THE NORTH 1/4 CORNER OF SECTION 26, TOWNSHIP 22 NORTH, RANGE 8 WEST.

BEGIN RELOCATION ORDER
STA 8+00.00
Y = 435814.901
X = 855994.732
LOCATED 2601.65 FEET SOUTH AND 5.50 FEET WEST OF THE NORTH 1/4 CORNER OF SECTION 26, TOWNSHIP 22 NORTH, RANGE 8 WEST.

R/W PROJECT NUMBER 7146-00-02	SHEET NUMBER 4.01	TOTAL SHEETS 2
CONSTRUCTION PROJECT NUMBER 7146-00-72		
PLAT OF RIGHT OF WAY REQUIRED FOR ETTRICK - WHITEHALL IRVIN CREEK BRIDGE B-61-0247		
CTH D	TREMPEALEAU COUNTY	

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	HIGHWAY EASEMENT	HE	REEL / IMAGE	R/I
ACRES	AC	IDENTIFICATION	ID	REFERENCE LINE	R/L
AHEAD	AH	LAND CONTRACT	LC	REMAINING	REM
ALUMINUM	ALUM	LEFT	LT	RESTRICTIVE DEVELOPMENT	RDE
AND OTHERS	ET AL	MONUMENT	MON	EASEMENT	
BACK	BK	NATIONAL GEODETIC SURVEY	NGS	RIGHT	RT
BLOCK	BLK	NUMBER	NO	RIGHT OF WAY	R/W
CENTERLINE	C/L	OUTLOT	OL	SECTION	SEC
CERTIFIED SURVEY MAP	CSM	PAGE	P	SEPTIC VENT	SEPV
CONCRETE	CONC	POINT OF TANGENCY	PT	SQUARE FEET	SF
COUNTY	CO	PERMANENT LIMITED	PLE	STATE TRUNK HIGHWAY	STH
COUNTY TRUNK HIGHWAY	CTH	EASEMENT		STATION	TA
DISTANCE	DIST	POINT OF BEGINNING	POB	TELEPHONE PEDESTAL	TP
CORNER	COR	POINT OF CURVATURE	PC	TEMPORARY LIMITED	TLE
DOCUMENT NUMBER	DOC	POINT OF COMPOUND CURVE	PCC	EASEMENT	
EASEMENT	EASE	POINT OF INTERSECTION	PI	TRANSPORTATION PROJECT PLAT	
EXISTING	EX	PROPERTY LINE	PL		TPP
GAS VALVE	GV	RECORDED AS	(100')	UNITED STATES HIGHWAY	USH
GRID NORTH	GN			VOLUME	V

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), TREMPEALEAU COUNTY, NAD83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

A **TEMPORARY LIMITED EASEMENT (TLE)** IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLEs) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE THE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHT TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

THIS PLAT IS A GRAPHIC REPRESENTATION AND IS FOR REFERENCE PURPOSE ONLY. DEEDS MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES AND ACCESS RIGHTS

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (3/4"x24" CAPPED IRON REBAR WEIGHING 1.50 LBS.LIN. FT.) AND ARE PLACED PRIOR TO OR AT THE TIME OF LAND TITLE TRANSFER.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINT OF REFERENCE:

EXISTING HIGHWAY RIGHT-OF-WAY FOR CTH "D" SHOWN HEREIN IS PRESUMED TO BE 66 FEET IN WIDTH CENTERED ON THE EXISTING CENTERLINE OF THE TRAVELED WAY PER STATE STATUTE 82.31(2).

CONVENTIONAL UTILITY SYMBOLS

WATER	
GAS	
TELEPHONE	
OVERHEAD TRANSMISSION LINES	
ELECTRIC	
CABLE TELEVISION	
FIBER OPTIC	
SANITARY SEWER	
STORM SEWER	
ELECTRIC TOWER	

CURVE DATA ABBREVIATIONS

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

REVISION DATE
10/08/2021

APPROVED FOR
TREMPEALEAU COUNTY HIGHWAY DEPARTMENT
10/18/21
DATE
HIGHWAY COMMISSIONER

PLAT PREPARED BY
AYRES

THE SURVEY IS PREPARED AT THE REQUEST OF THE TREMPEALEAU COUNTY HIGHWAY DEPARTMENT.
THE FIELD SURVEY WAS PERFORMED IN DECEMBER 2019.
THIS SURVEY IS ACCURATE TO THE BEST OF MY KNOWLEDGE AND BELIEF.



05/19/2021
DATE
CHRISTOPHER R. BADTKE, P.L.S.
S-3150

SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NO.	OWNER(S)	INTEREST REQUIRED	R/W (ACRES)	
			PLE	TLE
1	MICHAEL C. BURKART AND MURIEL C. MULLEN-BURKART	PLE & TLE	0.026	0.179
2	JOHN A. SPEERSTRA AND MARY S. SPEERSTRA	PLE & TLE	0.016	0.223
3	JEROME PUCHALLA	PLE	0.101	----
4	NORTHERN STATES POWER COMPANY	PLE	0.002	----

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

UTILITY INTERESTS REQUIRED

UTILITY NUMBER	UTILITY OWNER(S)	INTEREST REQUIRED	EASEMENTS
50	TRI-COUNTY COMMUNICATIONS	RELEASE OF RIGHTS	NO EASEMENT OF RECORD
51	XCEL ENERGY-ELECTRIC	RELEASE OF RIGHTS	V. 69, P. 372, DOC. 89944 V. 155, P. 548, DOC. 186539 V. 155, P. 550, DOC. 186540 V. 897, P. 47, DOC. 409942
52	XCEL ENERGY-TRANSMISSION	RELEASE OF RIGHTS	V. 106, P. 510, DOC. 144896 V. 106, P. 571, DOC. 144943 V. 106, P. 571, DOC. 145680
53	WHITEHALL ELECTRIC UTILITY	RELEASE OF RIGHTS	V. 135, P. 4, DOC. 178915 V. 213, P. 401, DOC. 208415

TLE STATION & OFFSET TABLE

POINT	STATION	OFFSET
T500	8+75.00	55.00' LT
T501	9+50.00	100.00' LT
T502	10+37.61	100.00' LT
T503	11+25.00	100.00' LT
T504	12+25.00	32.97' LT

PLE STATION & OFFSET TABLE

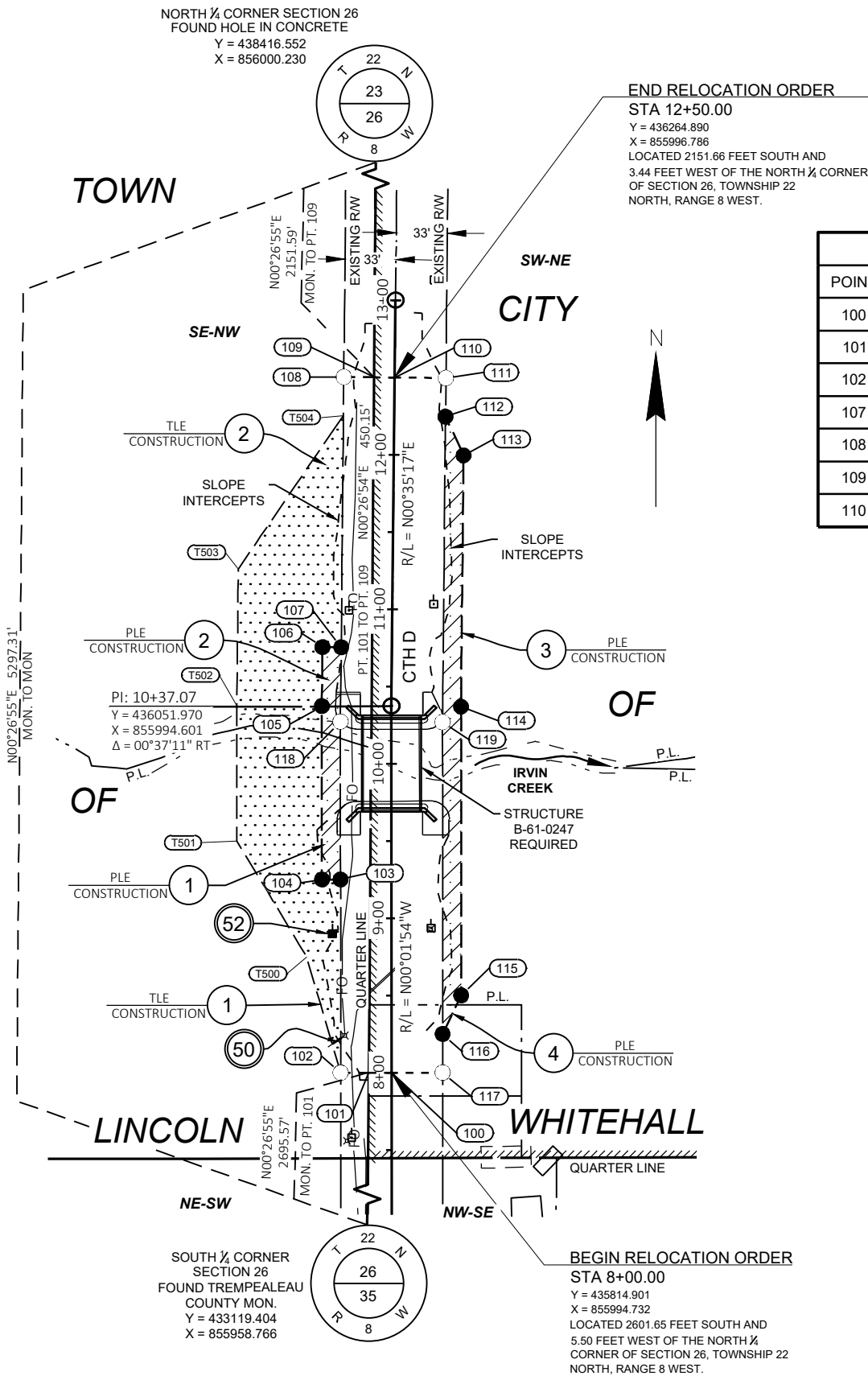
POINT	STATION	OFFSET
103	9+25.00	33.00' LT
104	9+25.00	45.00' LT
105	10+37.31	45.00' LT
106	10+75.00	45.00' LT
113	12+00.00	45.00 RT
114	10+37.31	45.00 RT
115	8+50.00	45.00 RT

TLE COURSE TABLE

COURSE	BEARING	DISTANCE
102-T500	N16°22'47"W	78.16'
T500-T501	N30°59'44"W	87.46'
T501-T502	N00°01'54"W	87.61'
T502-T503	N00°35'17"E	88.47'
T503-T504	N34°25'18"E	120.39'
T504-107	S00°33'54"W	150.00'
107-106	N89°24'43"W	12.09'
106-105	S00°35'17"W	38.17'
105-104	S00°01'54"E	112.31'
104-103	N89°58'06"E	12.00'
103-102	S00°01'54"E	125.00'

PLE COURSE TABLE

COURSE	BEARING	DISTANCE
103-104	S89°58'06"W	12.00'
104-105	N00°01'54"W	112.31'
105-106	N00°35'17"E	38.17'
106-107	S89°24'43"E	12.09'
107-118	S00°33'54"W	48.12'
118-103	S00°01'54"E	102.24'



R/W STATION & OFFSET TABLE

POINT	STATION	OFFSET	POINT	STATION	OFFSET
100	8+00.00	0.00	111	12+50.00	33.02 RT
101	8+00.00	14.87 LT	112	12+25.00	33.03 RT
102	8+00.00	33.00 LT	116	8+25.00	33.00 RT
107	12+25.00	32.97 LT	117	8+00.00	33.00 RT
108	12+50.00	32.98 LT	118	10+27.24	33.00 LT
109	12+50.00	13.40 LT	119	10+26.90	33.00 RT
110	12+50.00	0.00			

PLE COURSE TABLE

COURSE	BEARING	DISTANCE
112-113	S24°59'55"E	27.72'
113-114	S00°35'17"W	162.69'
114-115	S00°01'54"E	186.83'
115-116	S25°36'34"W	27.73'
116-119	N00°01'54"W	201.90'
119-112	N00°33'54"E	197.75'

R/W COURSE TABLE

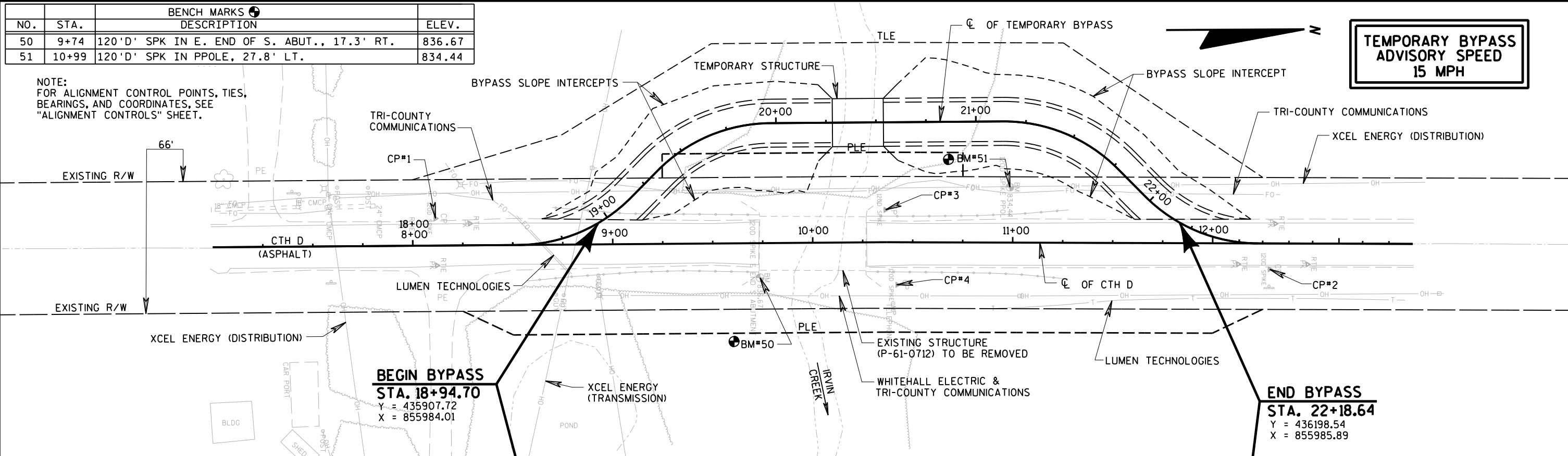
COURSE	BEARING	DISTANCE
100-101	S89°58'06"W	14.87'
101-102	S89°58'06"W	18.13'
102-103	N00°01'54"W	125.00'
103-118	N00°01'54"W	102.24'
118-107	N00°33'54"E	48.12'
107-108	N00°33'54"E	175.00'
108-109	S89°24'43"E	19.58'
109-110	S89°24'43"E	13.40'
110-111	S89°24'43"E	33.02'
111-112	S00°33'54"W	25.00'
112-119	S00°33'54"W	197.75'
119-116	S00°01'54"E	201.90'
116-117	S00°01'54"E	25.00'
117-100	S89°58'06"W	33.00'

REVISION DATE: 10/08/2021	DATE: 05/19/2021	SCALE, FEET: 0 50 100	HWY: COUNTY HIGHWAY D	STATE R/W PROJECT NUMBER: 7146-00-02	PLAT SHEET: 4.02
	GRID FACTOR: _____		COUNTY: TREMPEALEAU	CONSTRUCTION PROJECT NUMBER: 7146-00-72	PS&E SHEET: _____

BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
50	9+74	120'D' SPK IN E. END OF S. ABUT., 17.3' RT.	836.67
51	10+99	120'D' SPK IN PPOLE, 27.8' LT.	834.44

NOTE:
FOR ALIGNMENT CONTROL POINTS, TIES,
BEARINGS, AND COORDINATES, SEE
"ALIGNMENT CONTROLS" SHEET.

**TEMPORARY BYPASS
ADVISORY SPEED
15 MPH**



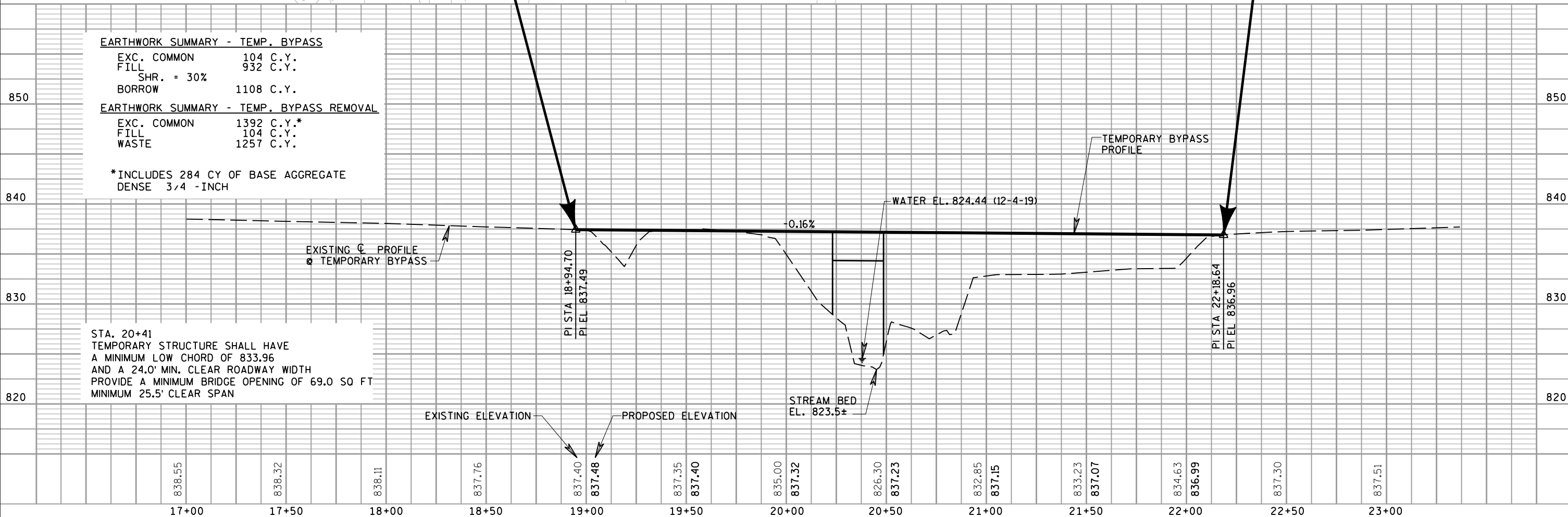
**BEGIN BYPASS
STA. 18+94.70**
Y = 435907.72
X = 855984.01

**END BYPASS
STA. 22+18.64**
Y = 436198.54
X = 855985.89

EARTHWORK SUMMARY - TEMP. BYPASS	
EXC. COMMON	104 C.Y.
FILL	932 C.Y.
SHR. = 30%	
BORROW	1108 C.Y.

EARTHWORK SUMMARY - TEMP. BYPASS REMOVAL	
EXC. COMMON	1392 C.Y.*
FILL	104 C.Y.
WASTE	1257 C.Y.

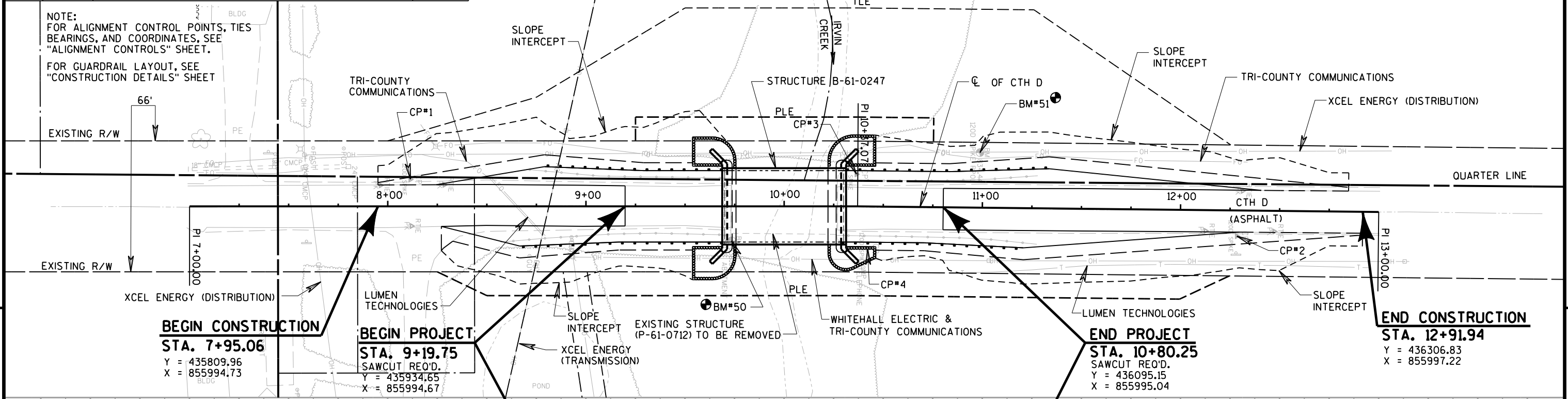
*INCLUDES 284 CY OF BASE AGGREGATE
DENSE 3/4 - INCH



STA. 20+41
TEMPORARY STRUCTURE SHALL HAVE
A MINIMUM LOW CHORD OF 833.96
AND A 24.0' MIN. CLEAR ROADWAY WIDTH
PROVIDE A MINIMUM BRIDGE OPENING OF 69.0 SO FT
MINIMUM 25.5' CLEAR SPAN

BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
50	9+74	120'D' SPK IN E. END OF S. ABUT., 17.3' RT.	836.67
51	10+99	120'D' SPK IN PPOLE, 27.8' LT.	834.44

NOTE:
FOR ALIGNMENT CONTROL POINTS, TIES BEARINGS, AND COORDINATES, SEE "ALIGNMENT CONTROLS" SHEET.
FOR GUARDRAIL LAYOUT, SEE "CONSTRUCTION DETAILS" SHEET



BEGIN CONSTRUCTION
STA. 7+95.06
Y = 435809.96
X = 855994.73

BEGIN PROJECT
STA. 9+19.75
SAWCUT REQ'D.
Y = 435934.65
X = 855994.67

END PROJECT
STA. 10+80.25
SAWCUT REQ'D.
Y = 436095.15
X = 855995.04

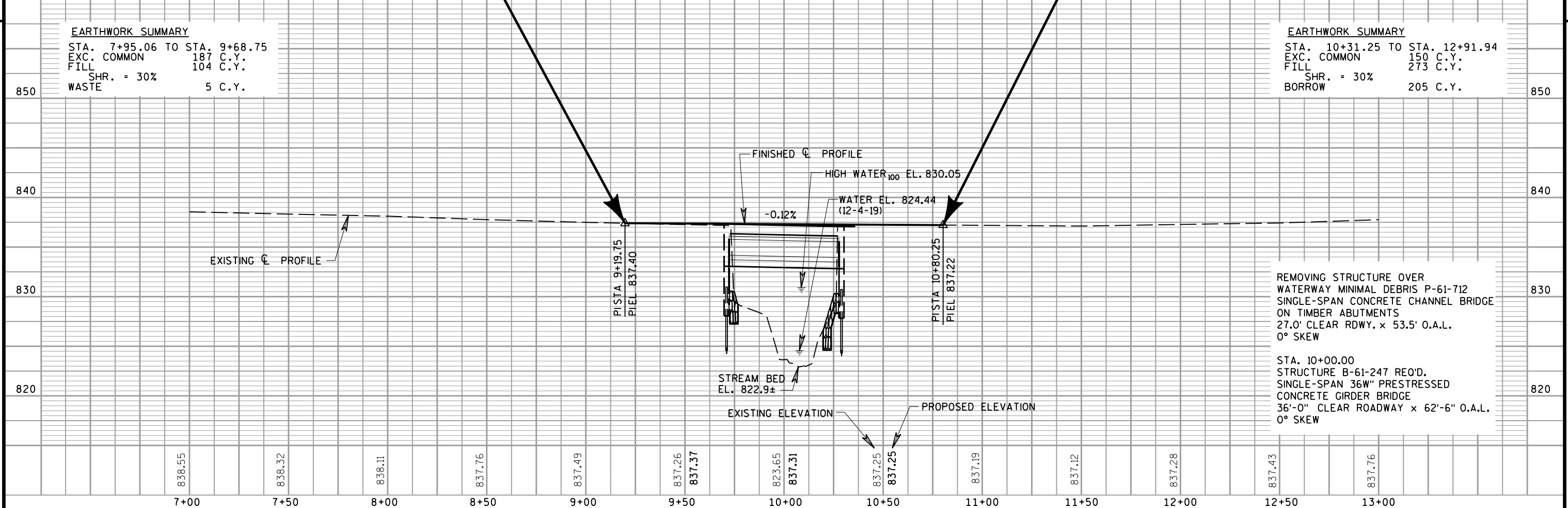
END CONSTRUCTION
STA. 12+91.94
Y = 436306.83
X = 855997.22

EARTHWORK SUMMARY
STA. 7+95.06 TO STA. 9+68.75

EXC. COMMON	187 C.Y.
FILL	104 C.Y.
SHR. = 30%	
WASTE	5 C.Y.

EARTHWORK SUMMARY
STA. 10+31.25 TO STA. 12+91.94

EXC. COMMON	150 C.Y.
FILL	273 C.Y.
SHR. = 30%	
BORROW	205 C.Y.

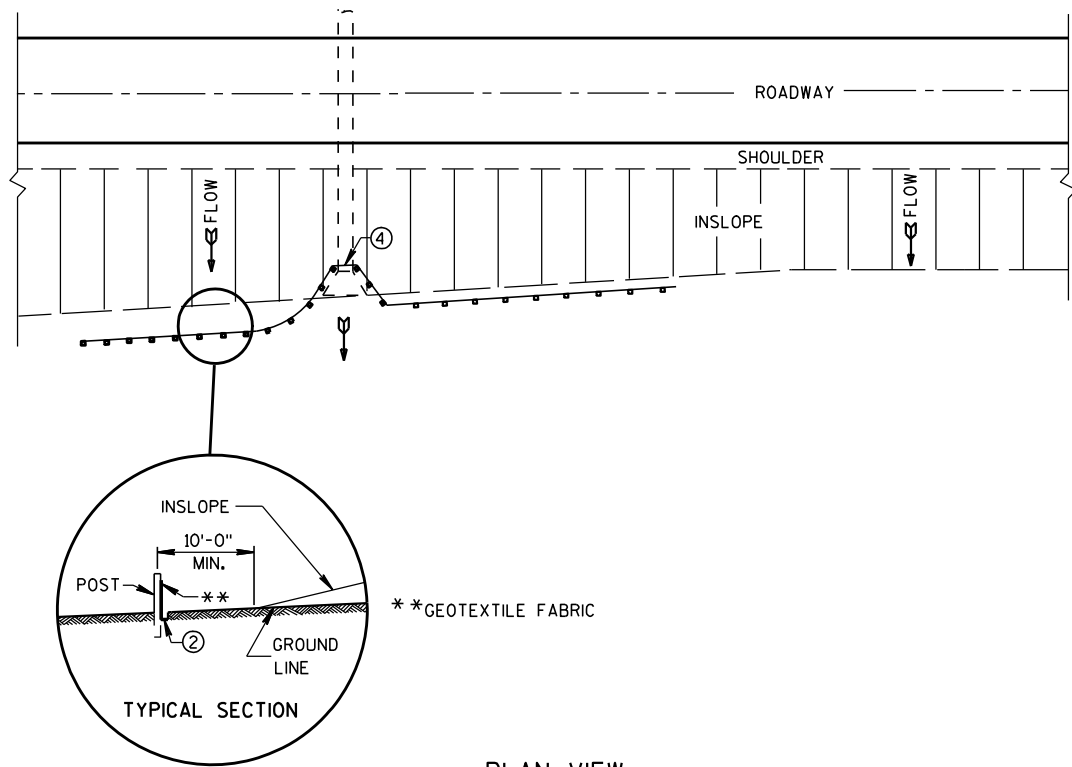


REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-61-712 SINGLE-SPAN CONCRETE CHANNEL BRIDGE ON TIMBER ABUTMENTS 27.0' CLEAR RDWY. x 53.5' O.A.L. 0° SKEW

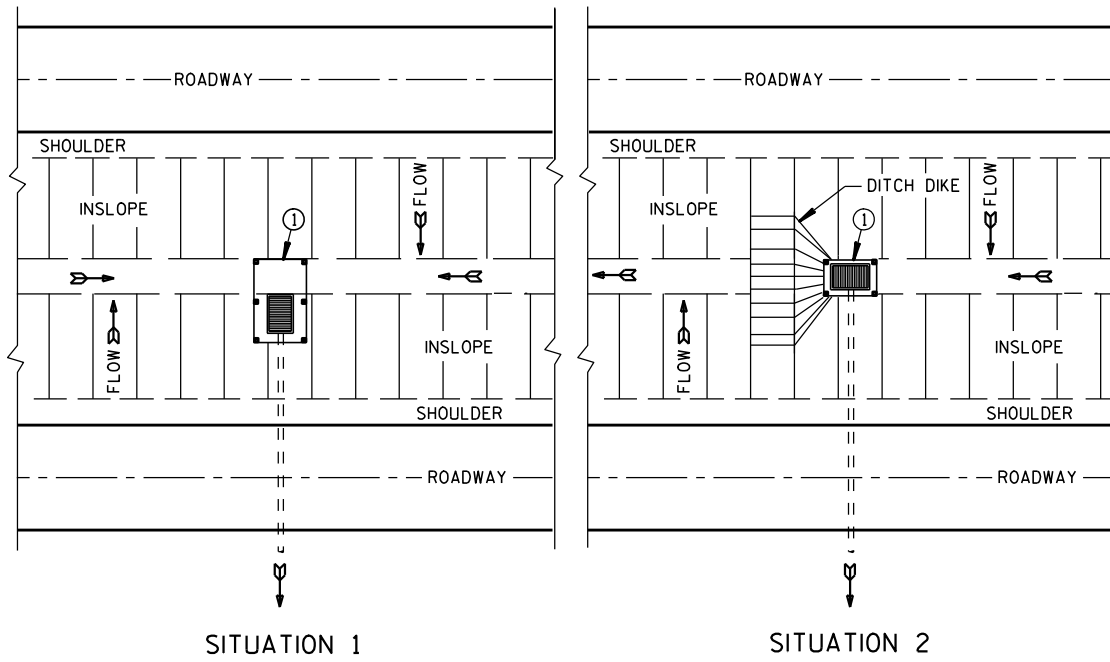
STA. 10+00.00 STRUCTURE B-61-247 REQ'D. SINGLE-SPAN 36W" PRESTRESSED CONCRETE GIRDER BRIDGE 36'-0" CLEAR ROADWAY x 62'-6" O.A.L. 0° SKEW

Standard Detail Drawing List

08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A04-06A	PERMANENT FLEXIBLE DELINEATOR POST
15A04-06C	DELINEATOR POST WITH REFLECTIVE SHEETING
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15D31-03	TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY
15D45-03	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH LOOSE GRAVEL



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

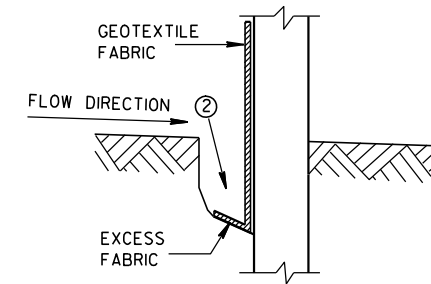


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

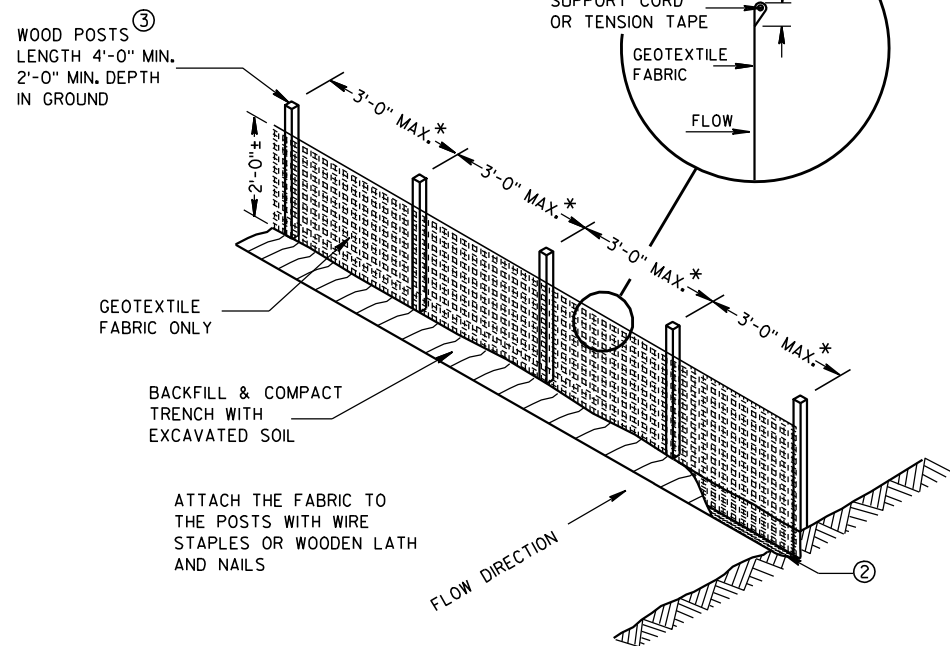
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



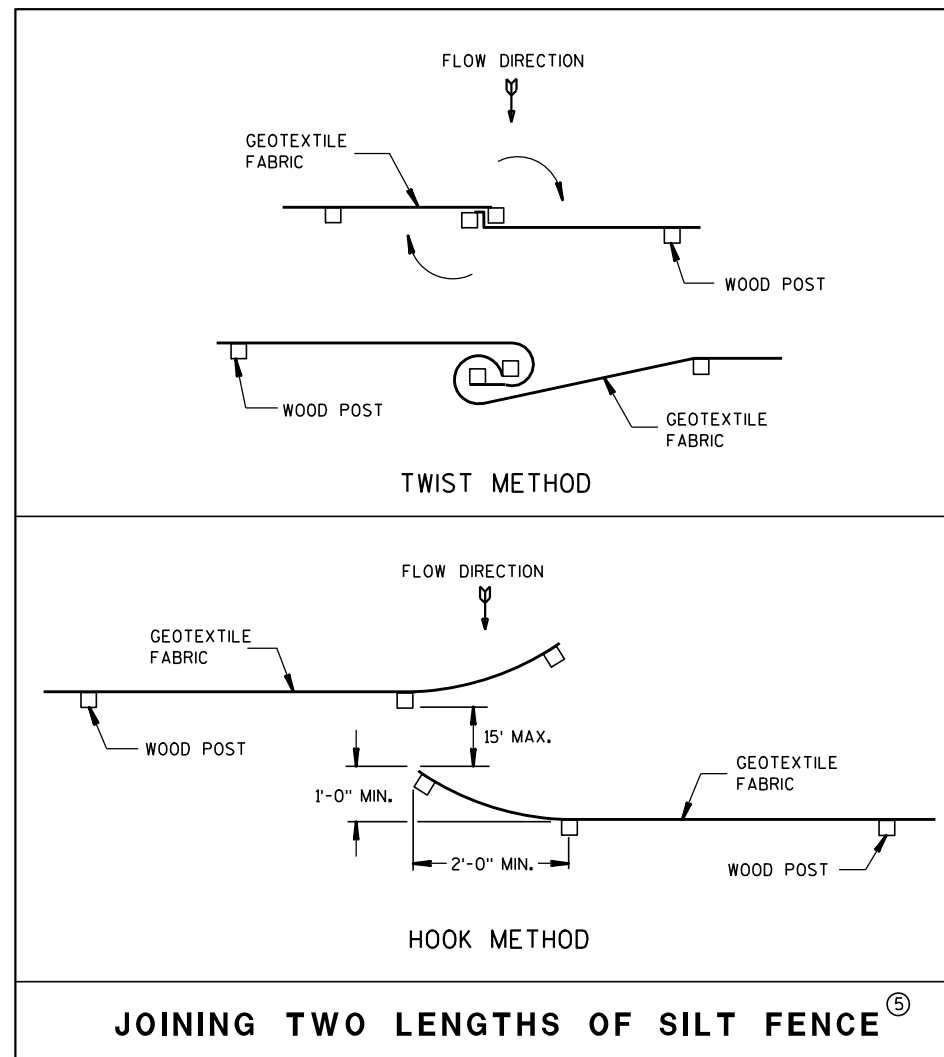
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

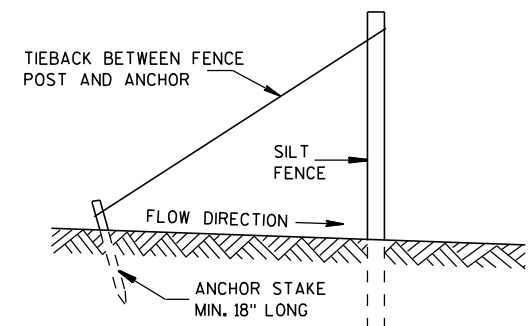


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

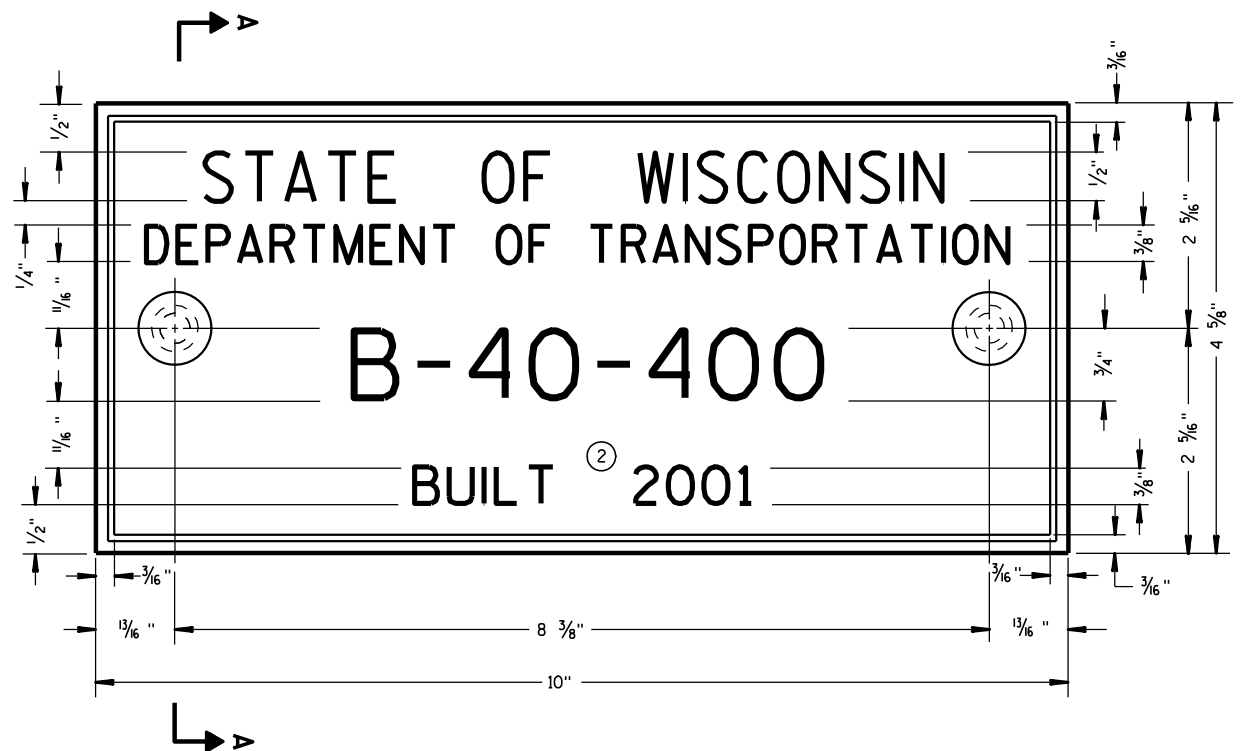
APPROVED

4-29-05

DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



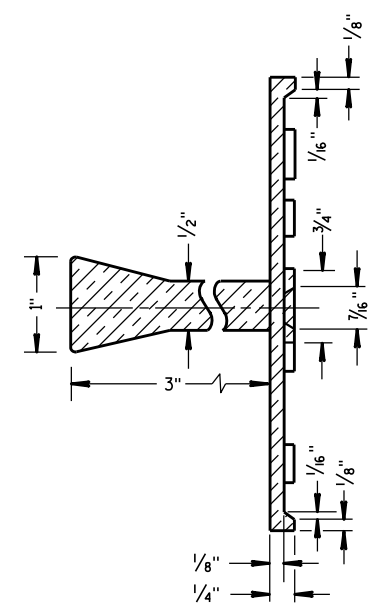
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

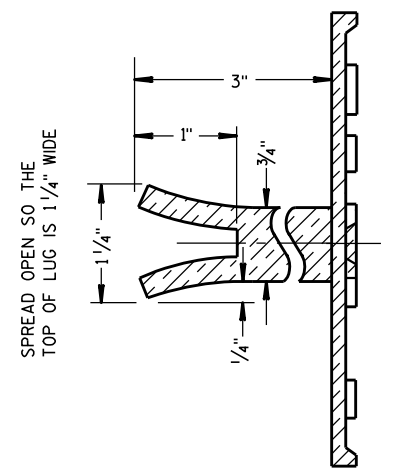
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



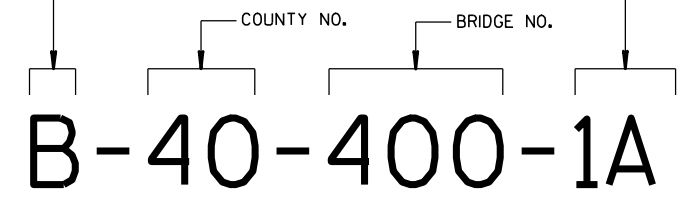
ALTERNATE LUG

6

6

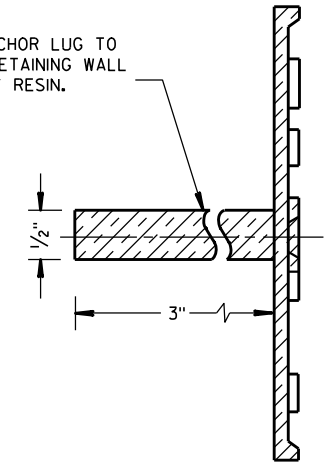
FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

- B = BRIDGE
- C = CULVERT
- R = RETAINING WALL
- UNIT NO. FOR MULTIPLE UNIT BRIDGE



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

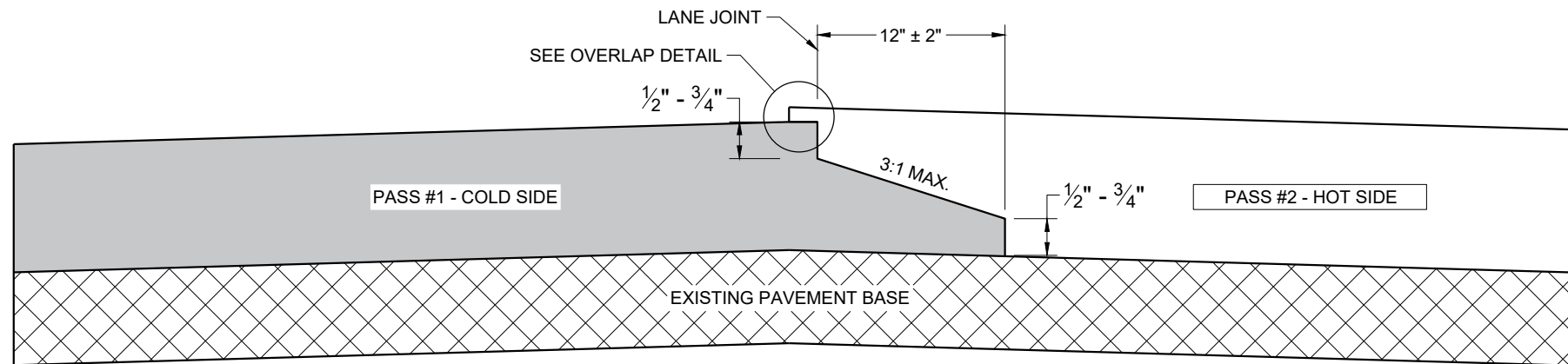


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

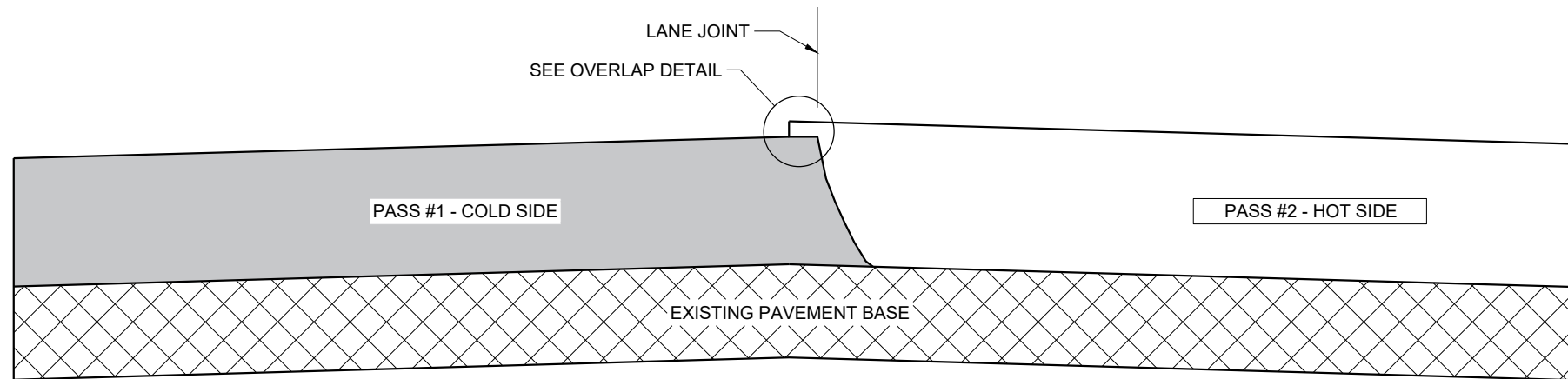
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

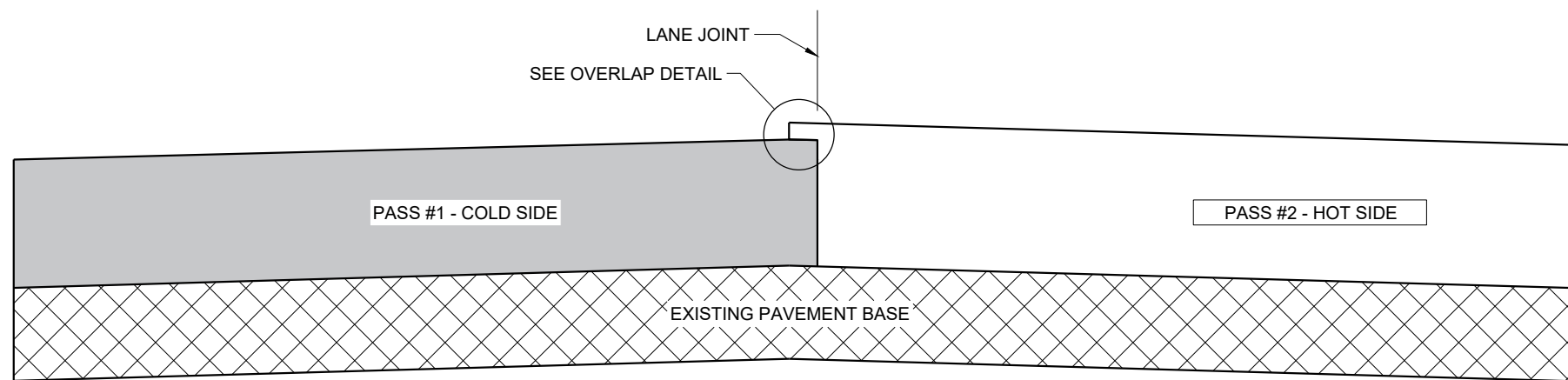
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

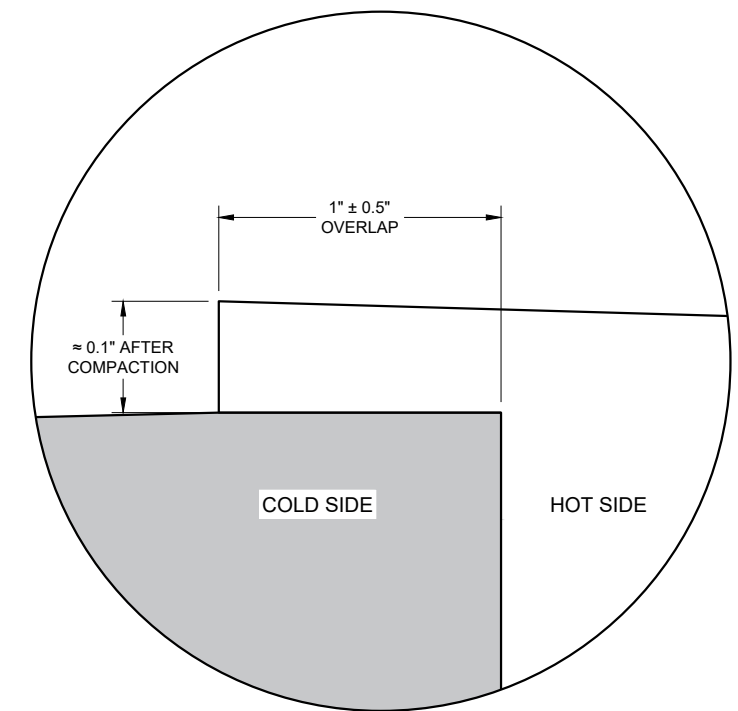
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

6

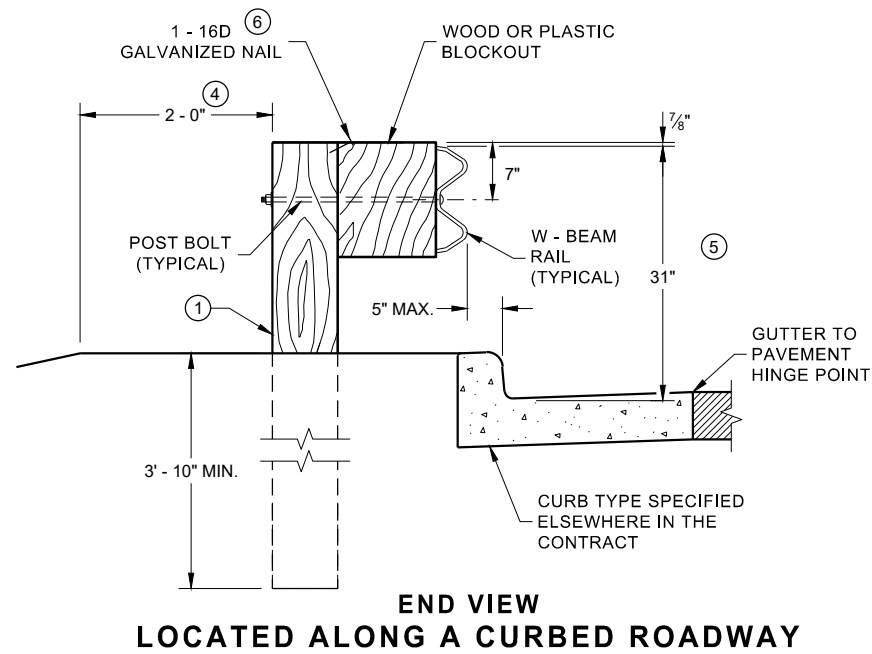
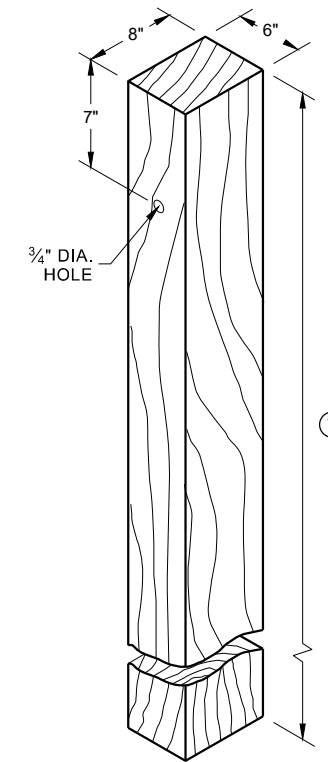
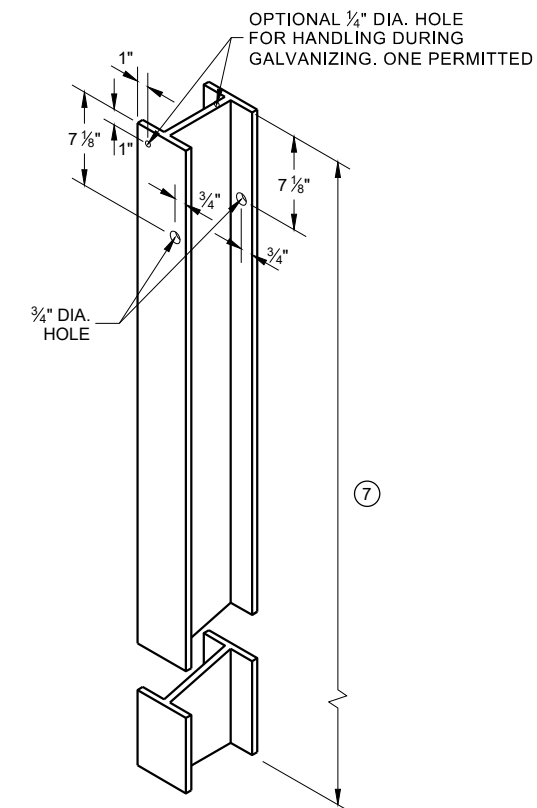
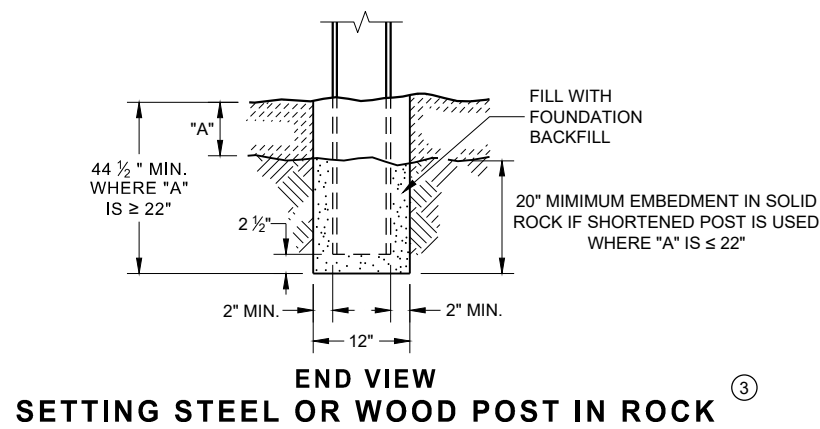
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SDD 13C19 - 03

SDD 13C19 - 03

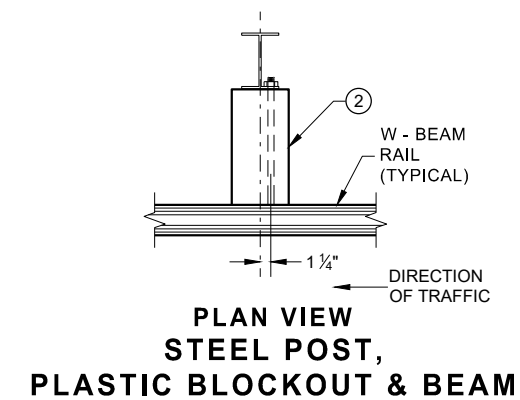
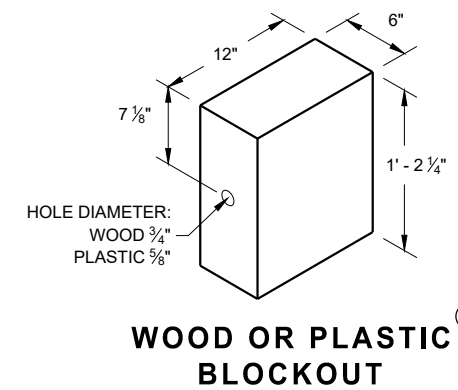
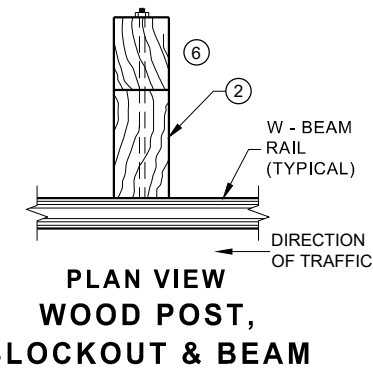
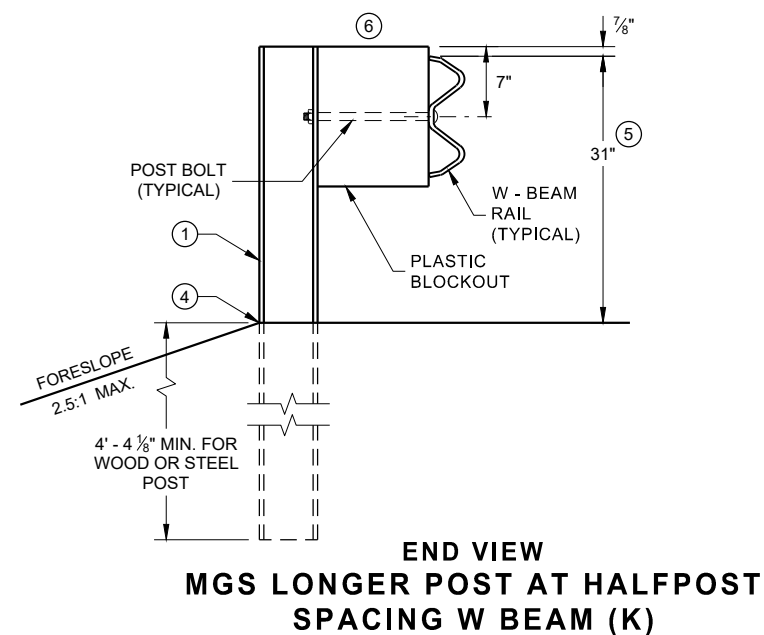
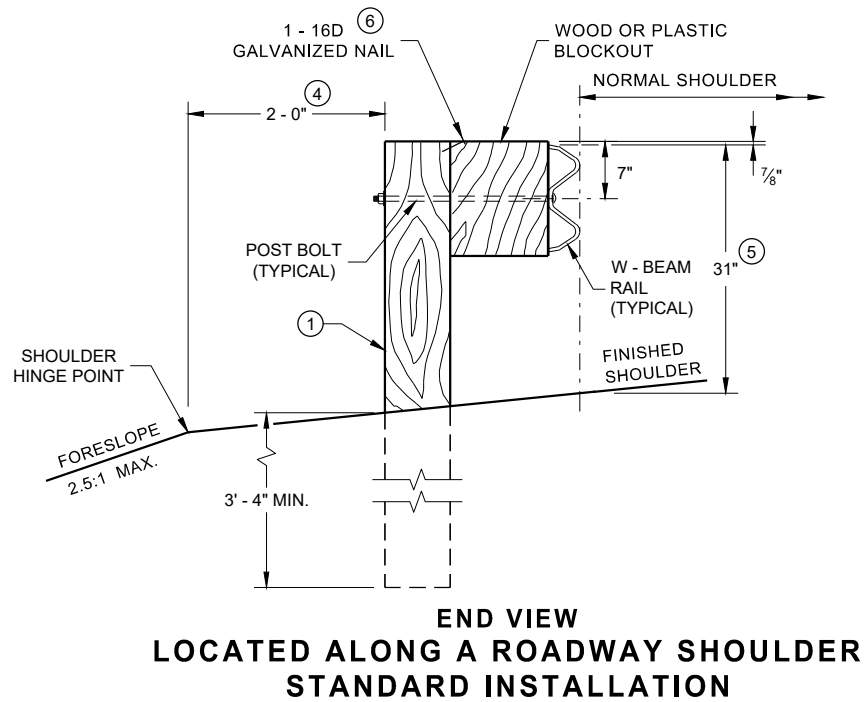
HMA LONGITUDINAL JOINTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Steven Hefel HMA PAVEMENT ENGINEER
FHWA	

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



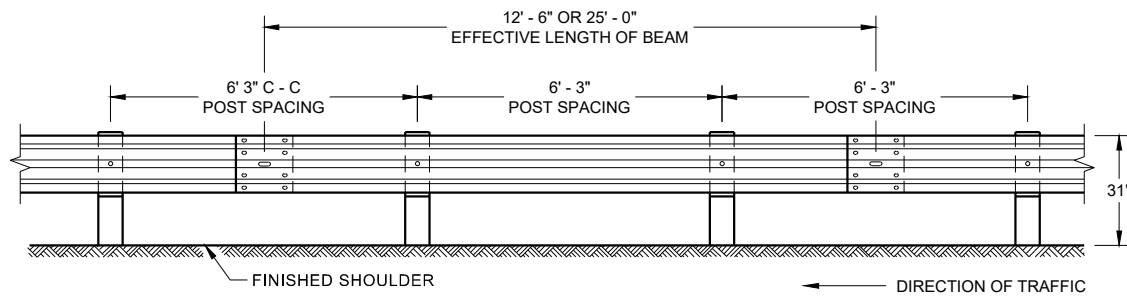
**STEEL POST & HOLE PUNCHING DETAIL
(W 6 X 9)** ①

**WOOD POST
(6" X 8") NOMINAL** ①

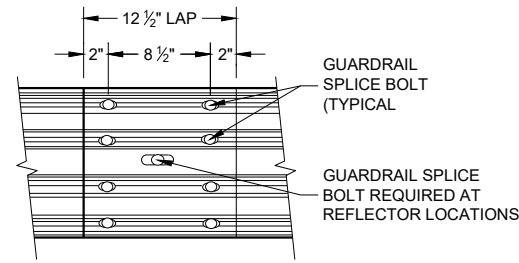


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



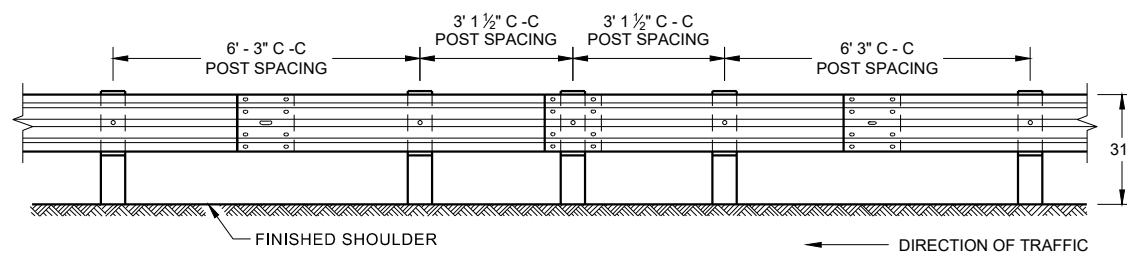
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



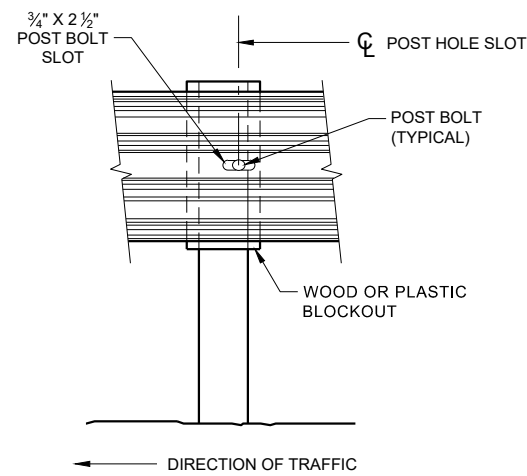
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

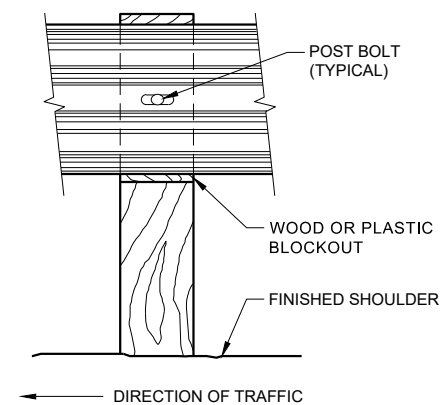
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



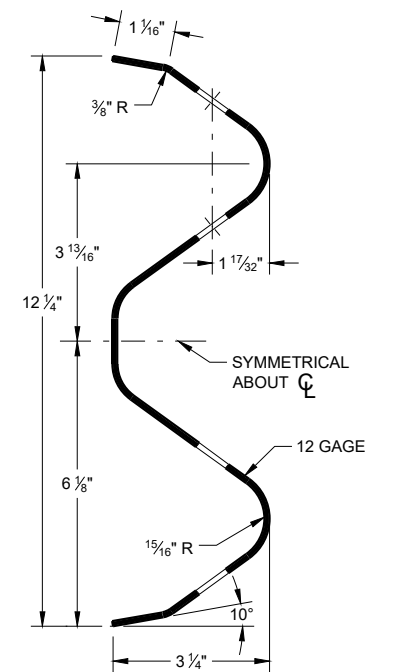
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



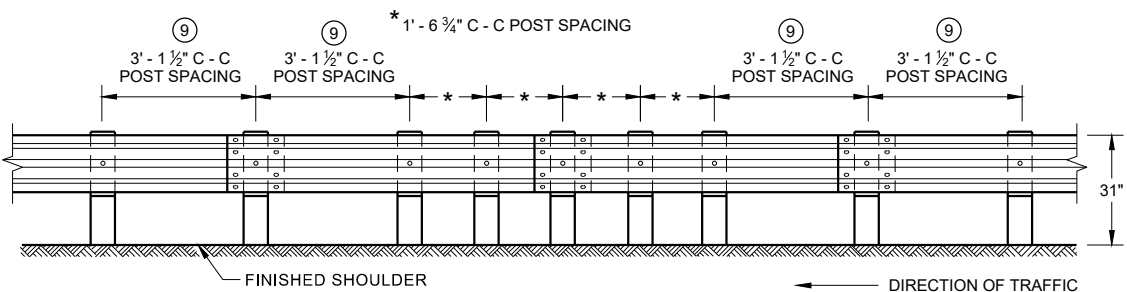
FRONT VIEW AT STEEL POST



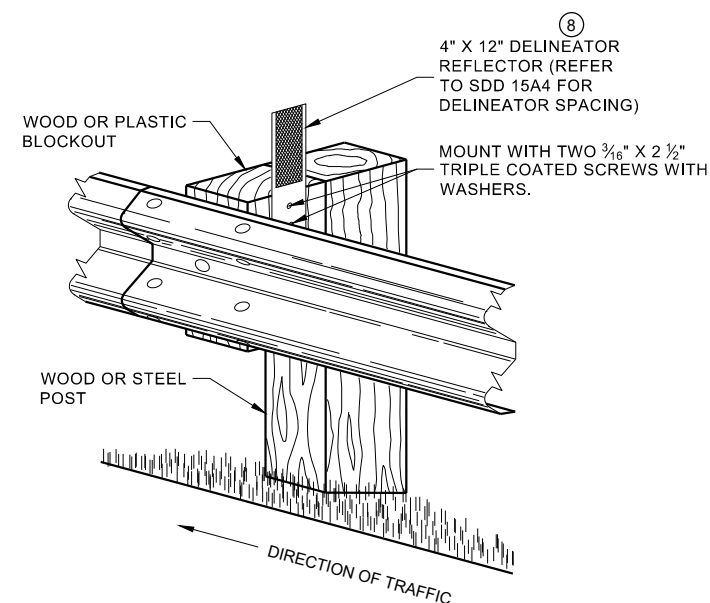
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

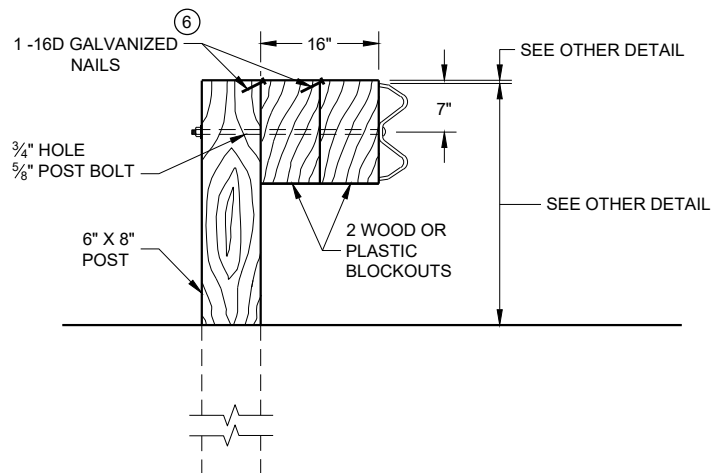
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

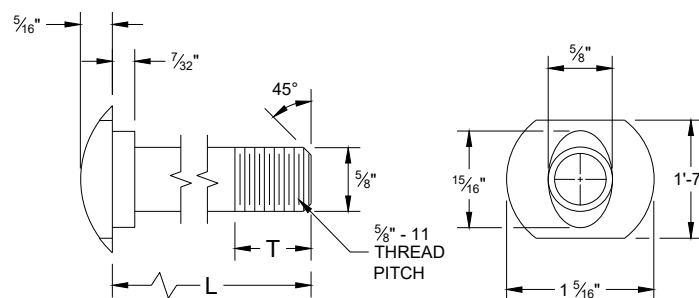


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

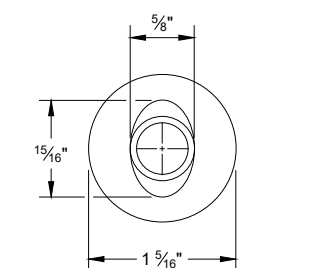
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

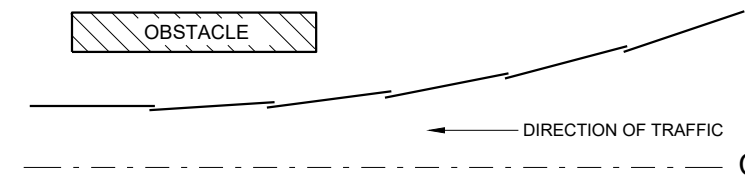


POST BOLT TABLE

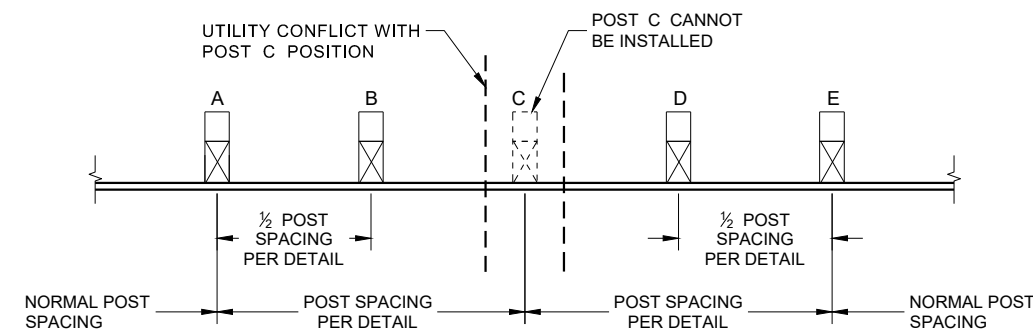
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



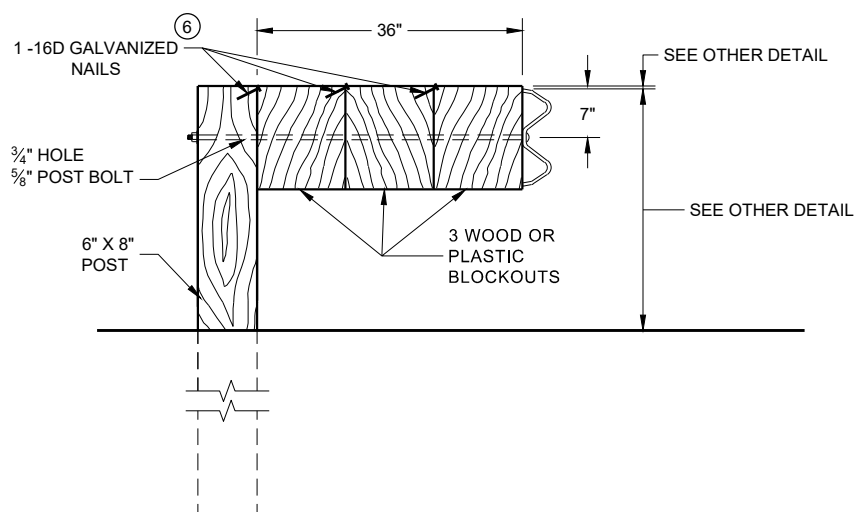
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

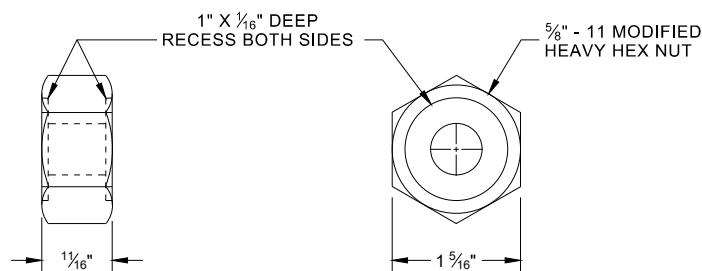


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

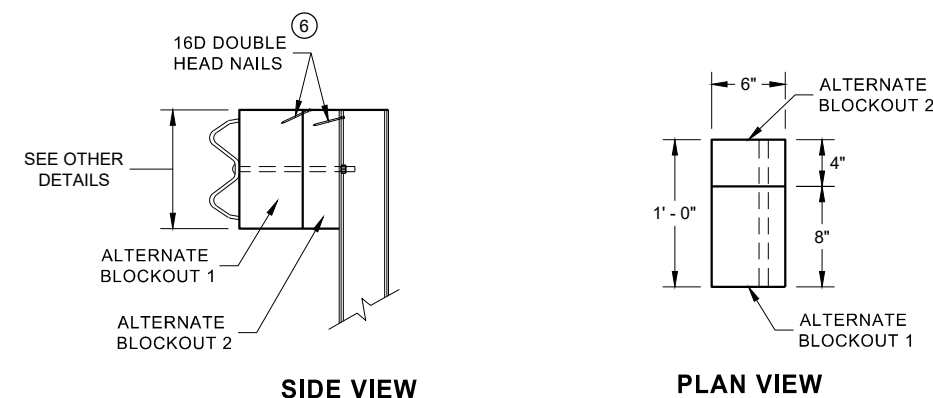


DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**

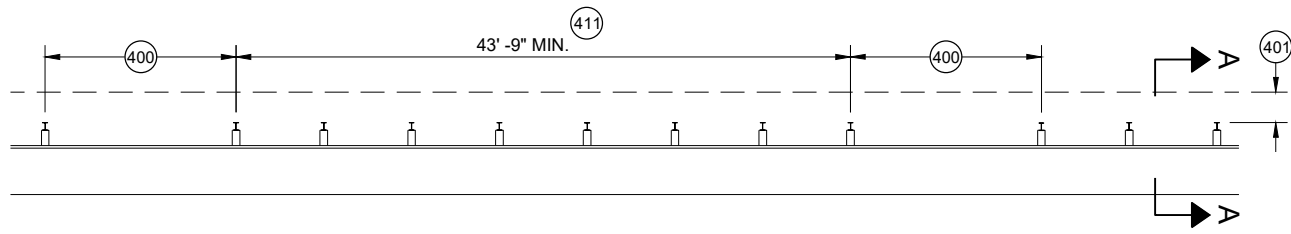


**ALTERNATE WOOD
BLOCKOUT DETAIL**

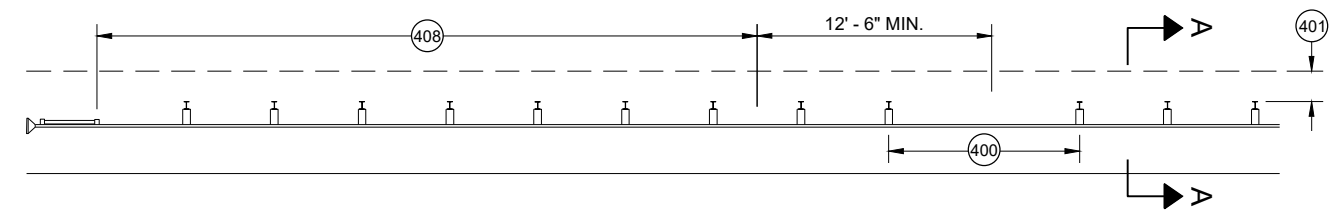
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

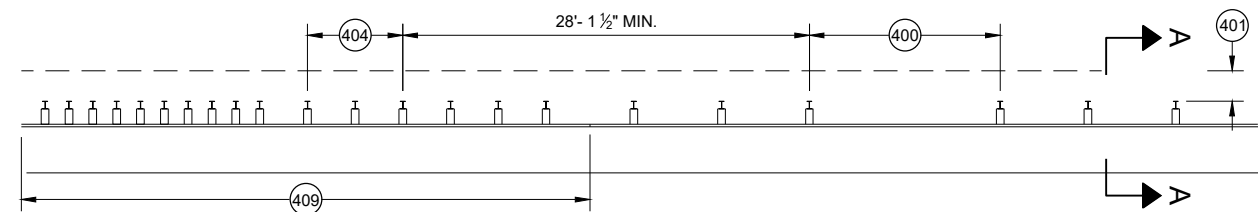
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



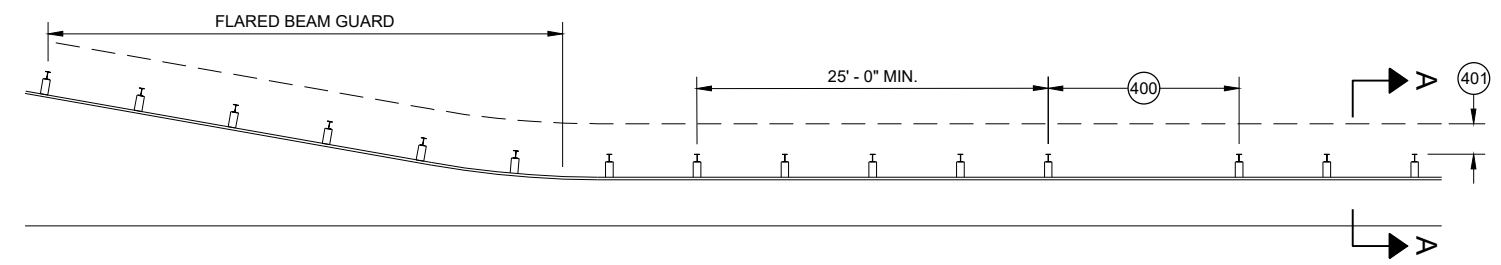
MISSING POST IN MGS GUARDRAIL



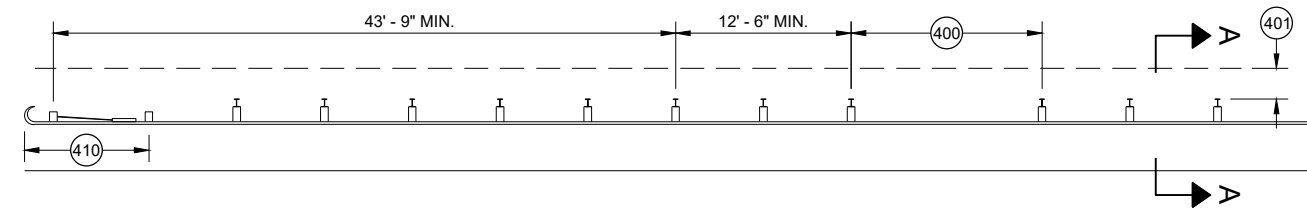
MISSING POST IN MGS GUARDRAIL NEAR EAT



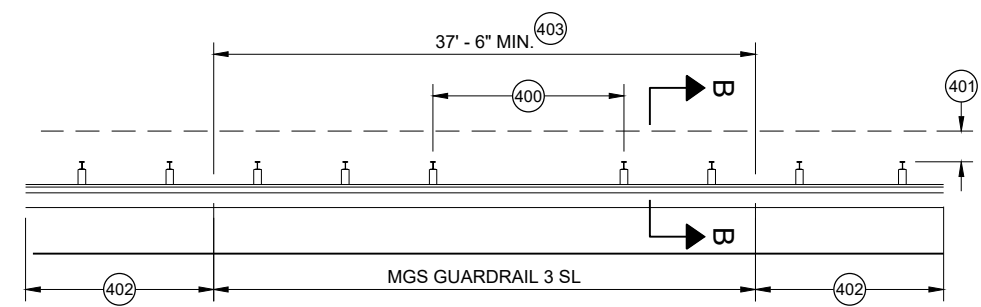
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

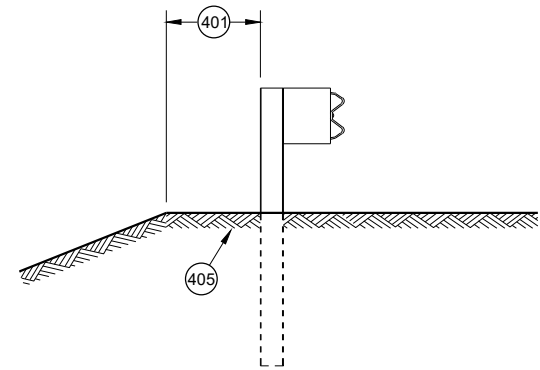


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

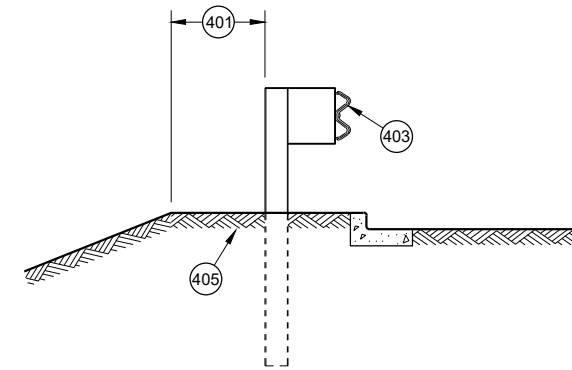


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- 400 MAX SPAN 12' - 6"
- 401 2' MIN.
- 402 MGS GUARDRAIL 3
- 403 NESTING BEAM GUARD
- 404 ASYMMETRIC TRANSITION
- 405 SOIL WELL DRAINED AND COMPACTED
- 406 SEE OTHER DRAWINGS IN THIS SDD
- 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- 408 SEE SDD 14B44
- 409 SEE SDD 14B45
- 410 SEE SDD 14B47
- 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

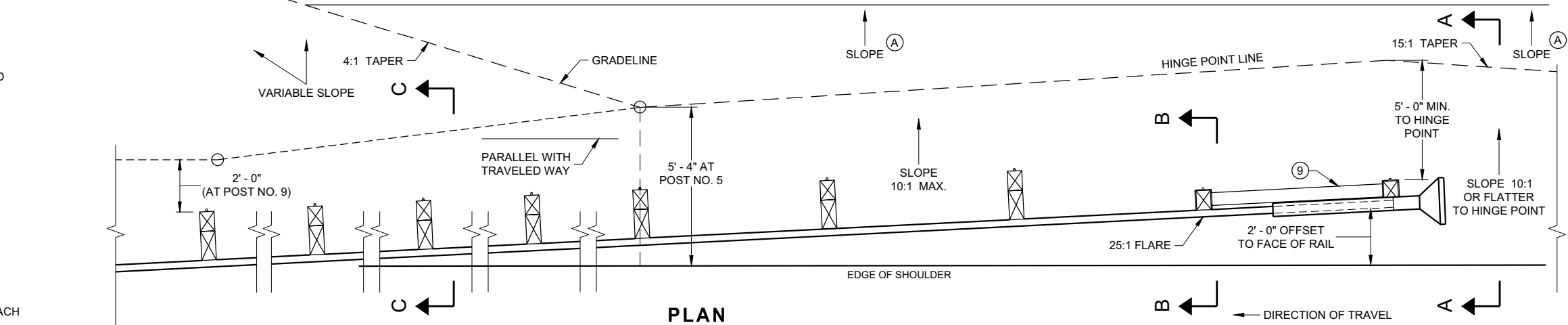
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

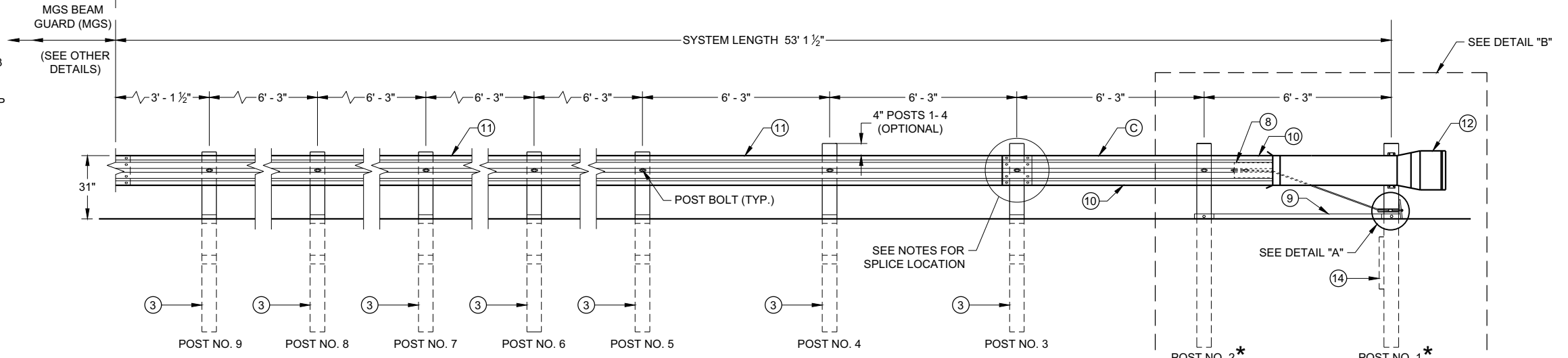
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

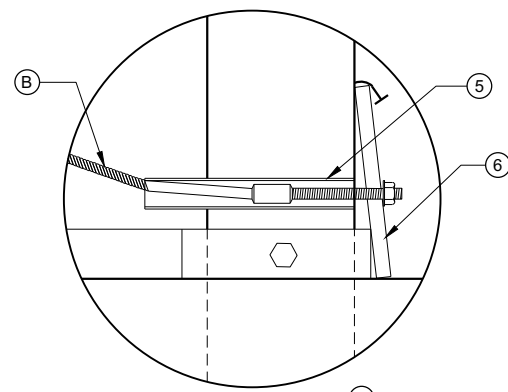
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



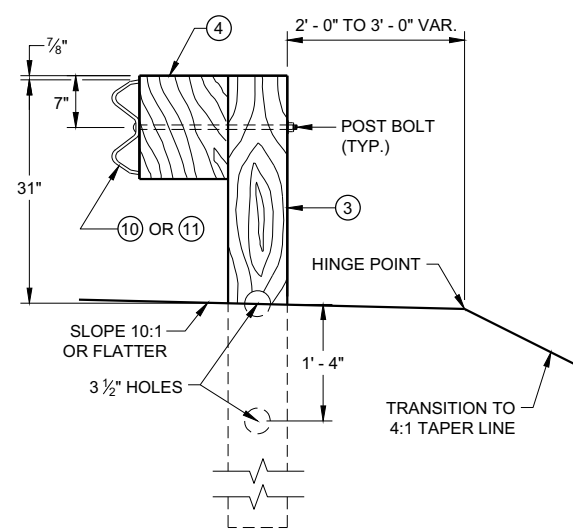
PLAN



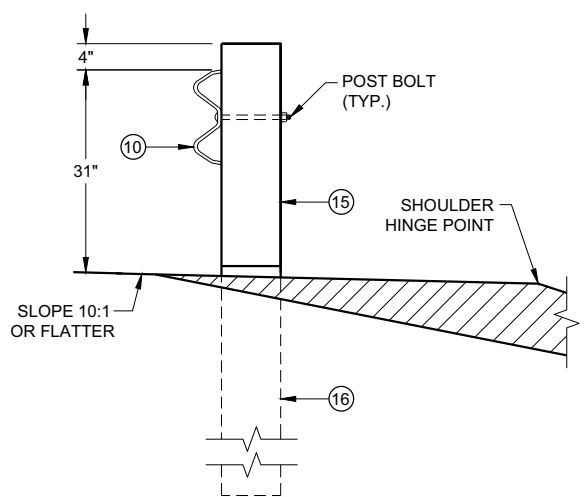
ELEVATION



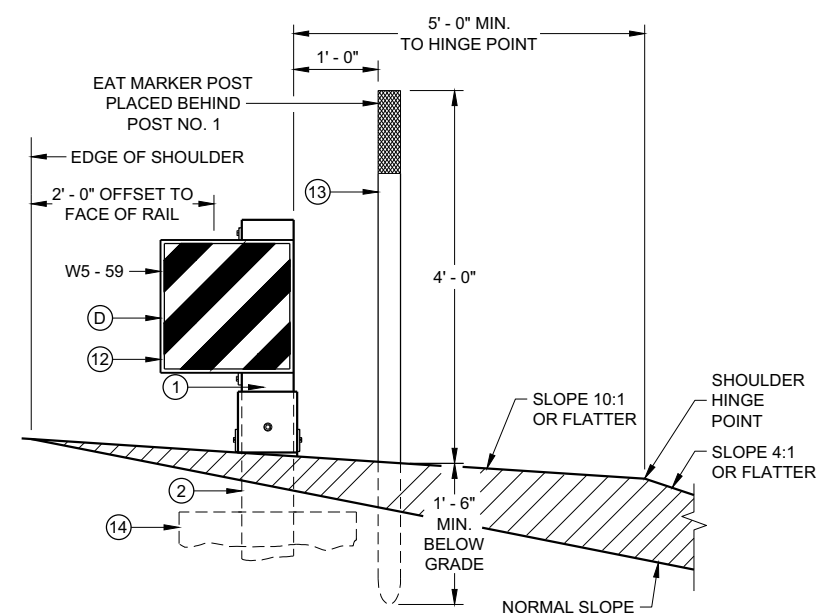
DETAIL "A"



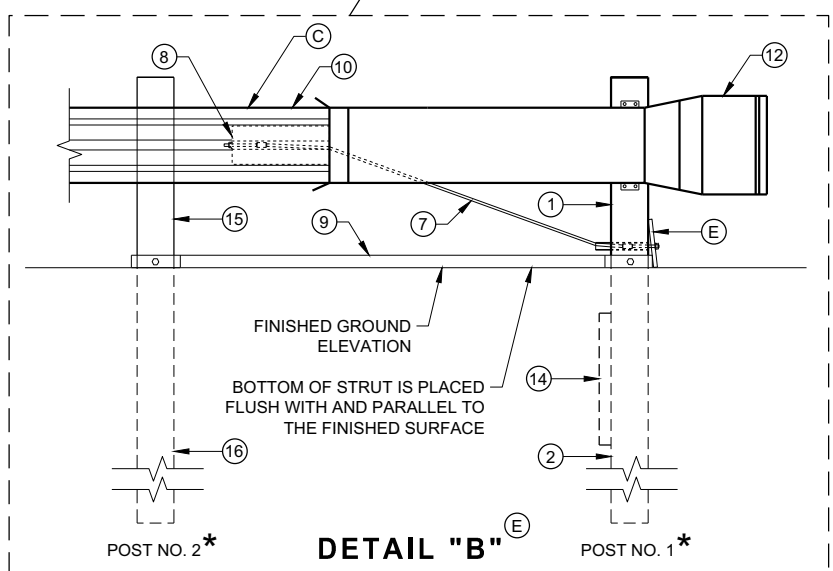
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

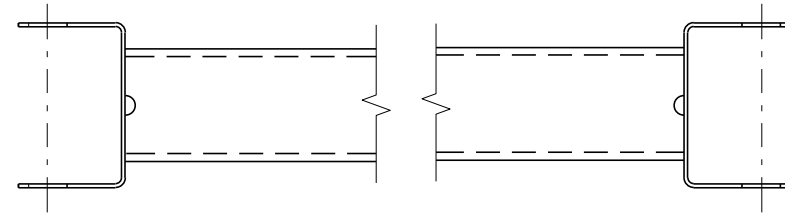
6

SDD 14B44 - 04a

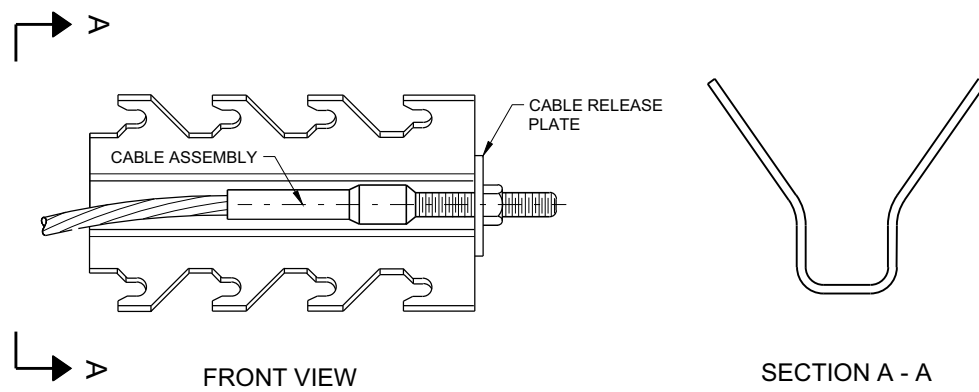
SDD 14B44 - 04a

BILL OF MATERIALS

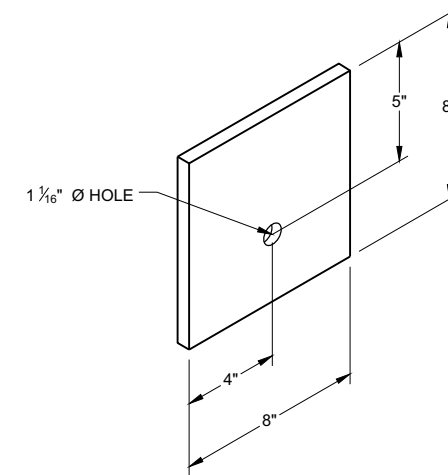
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



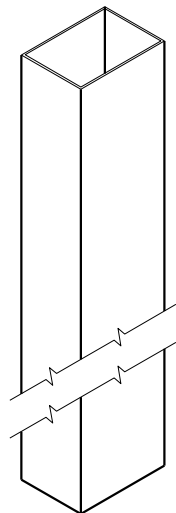
GENERIC ANCHOR CABLE BOX ⑨ ⑤



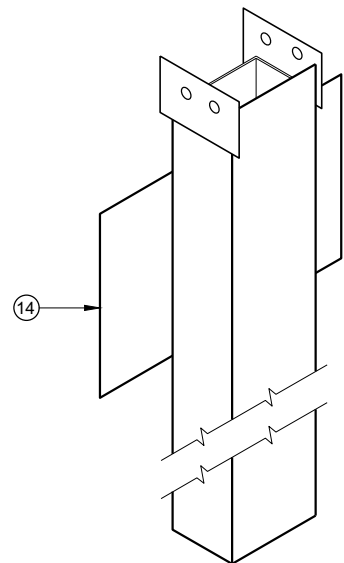
BEARING PLATE ⑥ ⑤

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

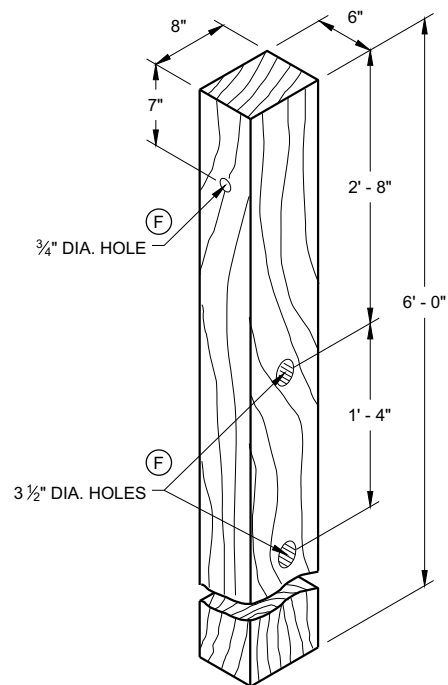
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



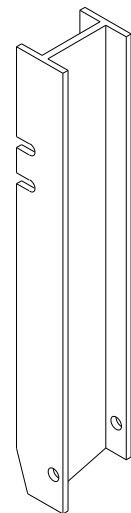
UPPER POST NO. 1 ⁽¹⁾ (E)



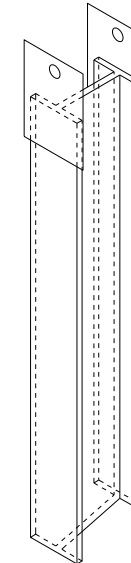
LOWER POST NO. 1 ⁽²⁾ (E)



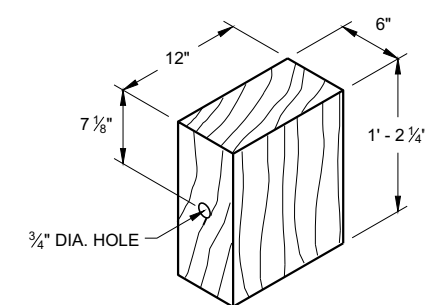
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

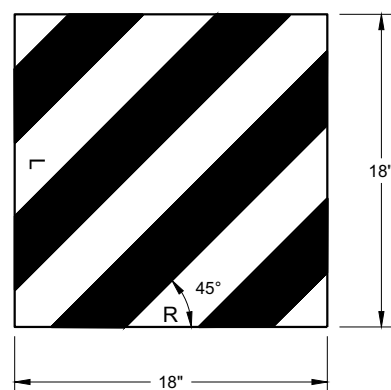


LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

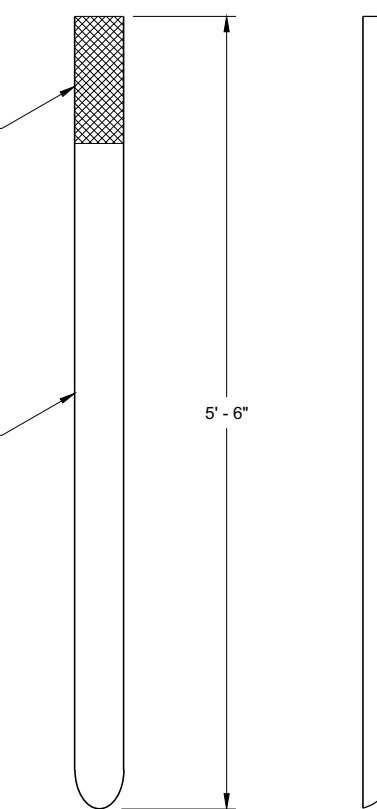
6



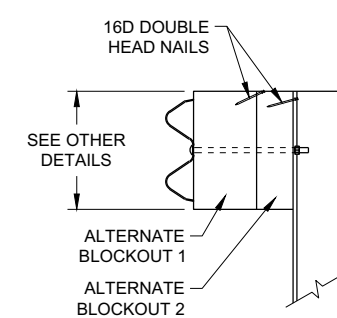
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

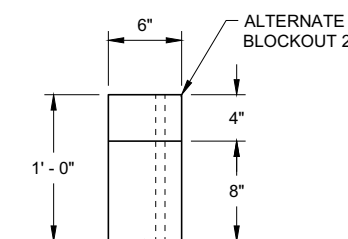
E.A.T. MARKER
POST (YELLOW)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

6

SDD 14B44 - 04c

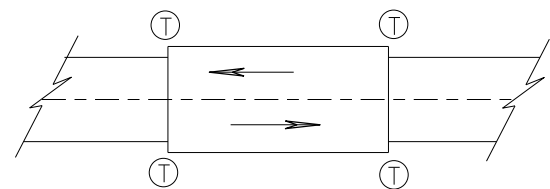
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

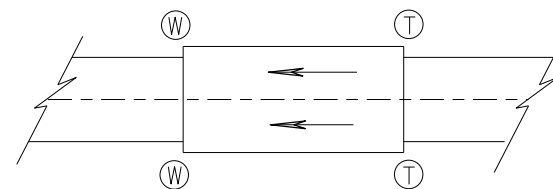
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

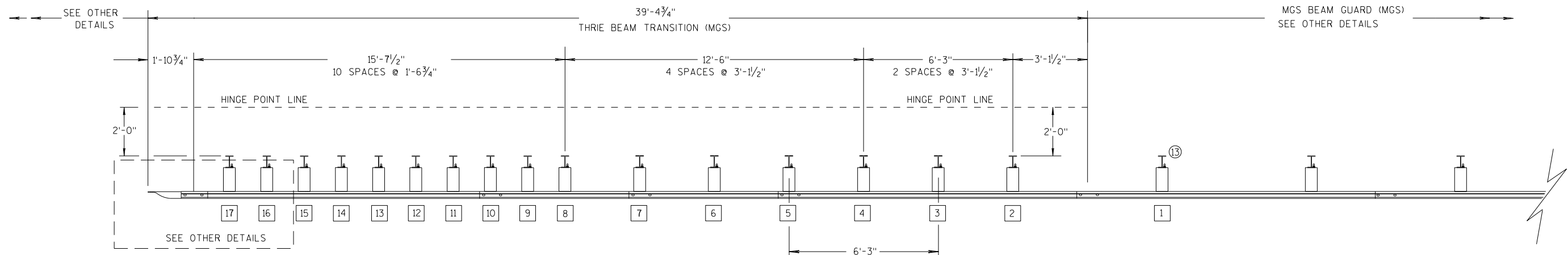
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

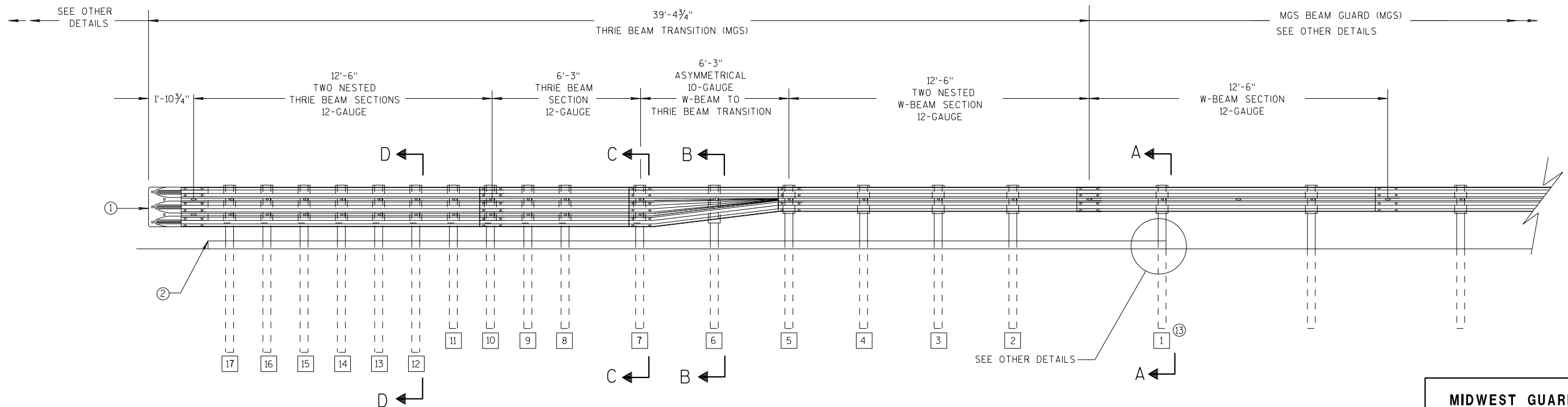
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

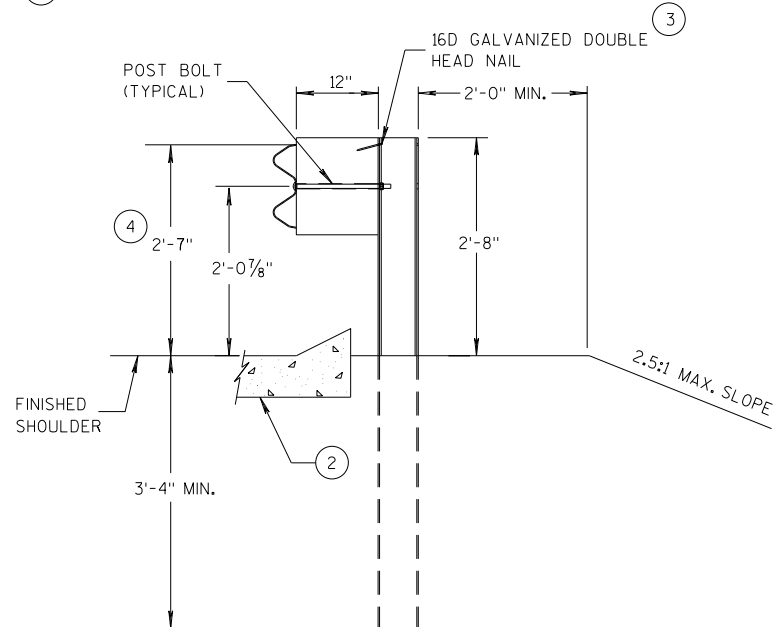
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

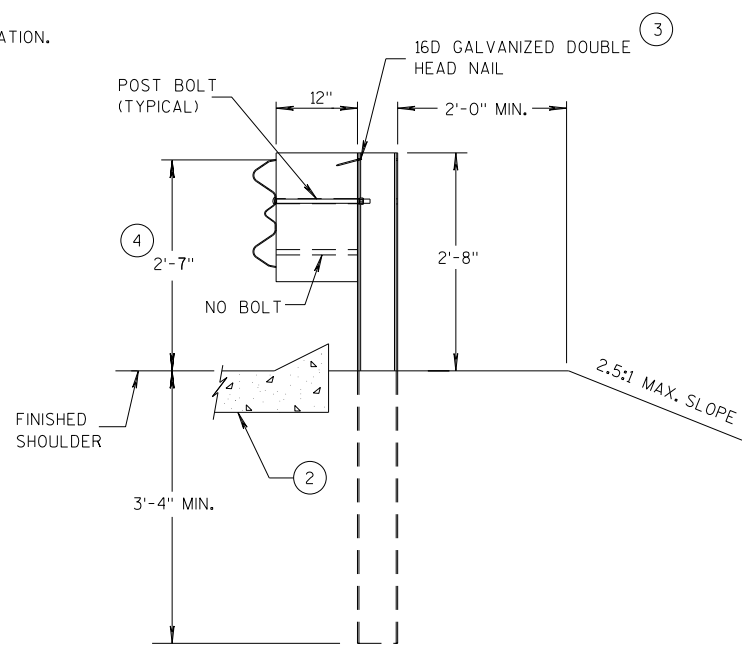
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

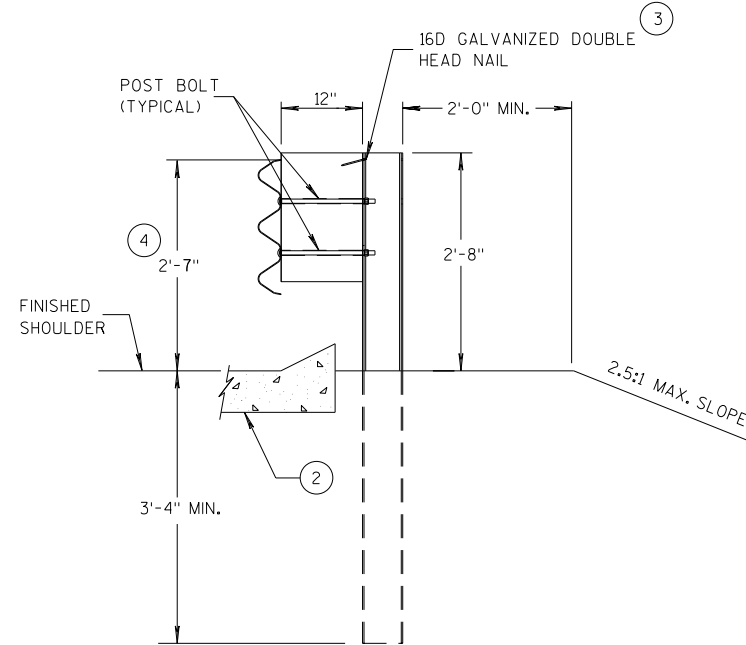
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

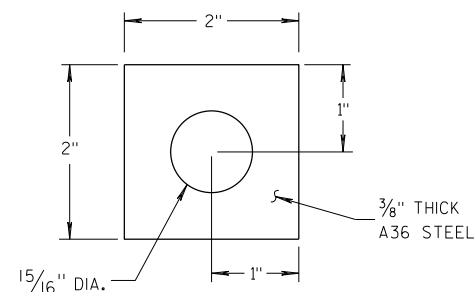
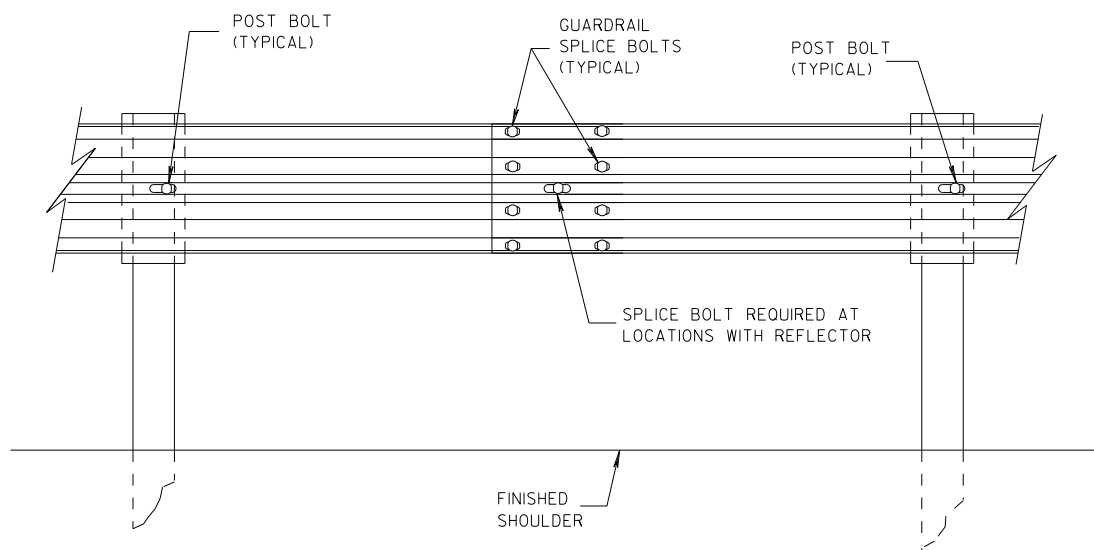
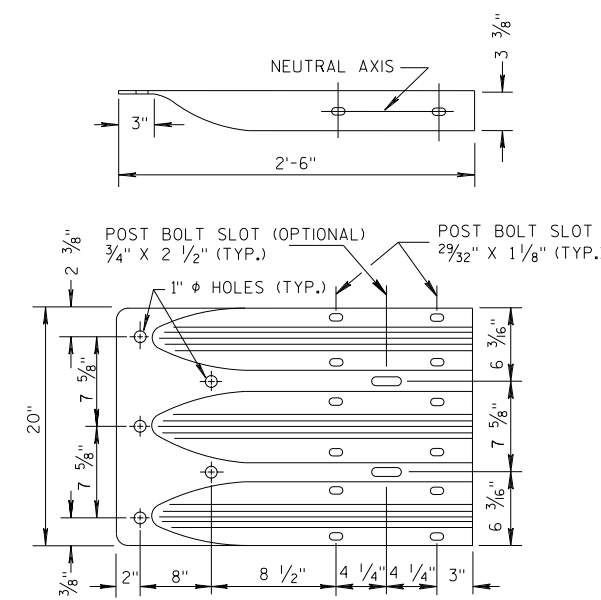


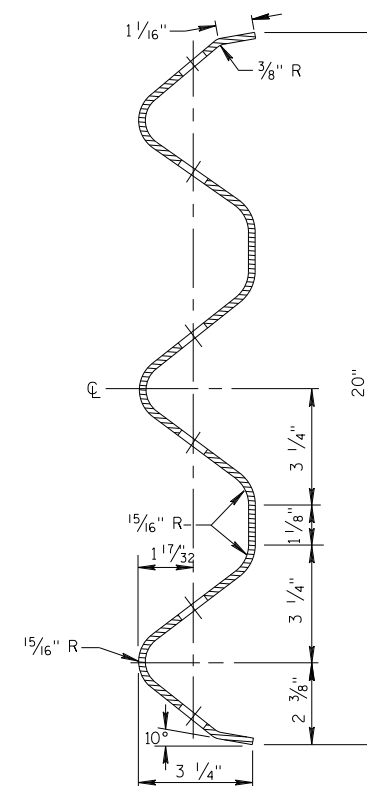
PLATE WASHER DETAIL



SPLICE DETAIL



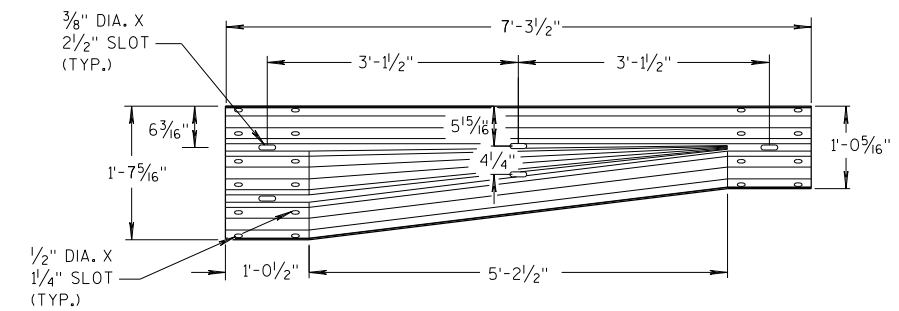
**THRIE BEAM
TERMINAL CONNECTOR**



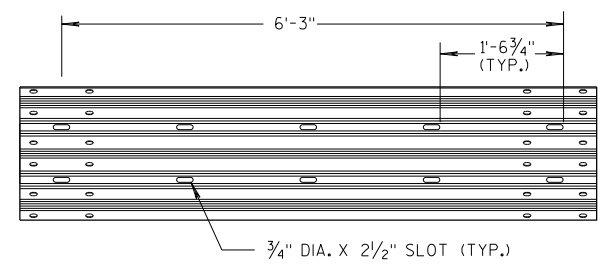
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

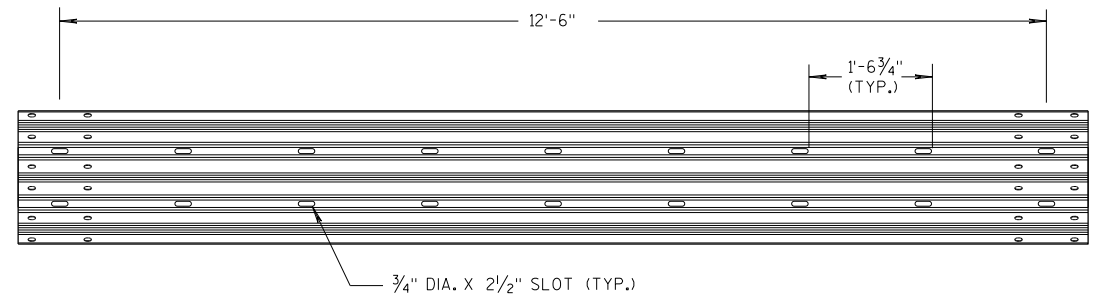
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



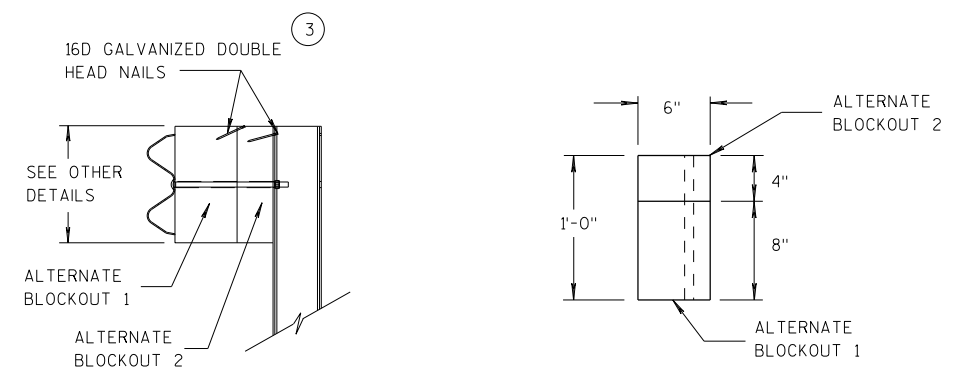
W-BEAM TO THRIE BEAM TRANSITION SECTION



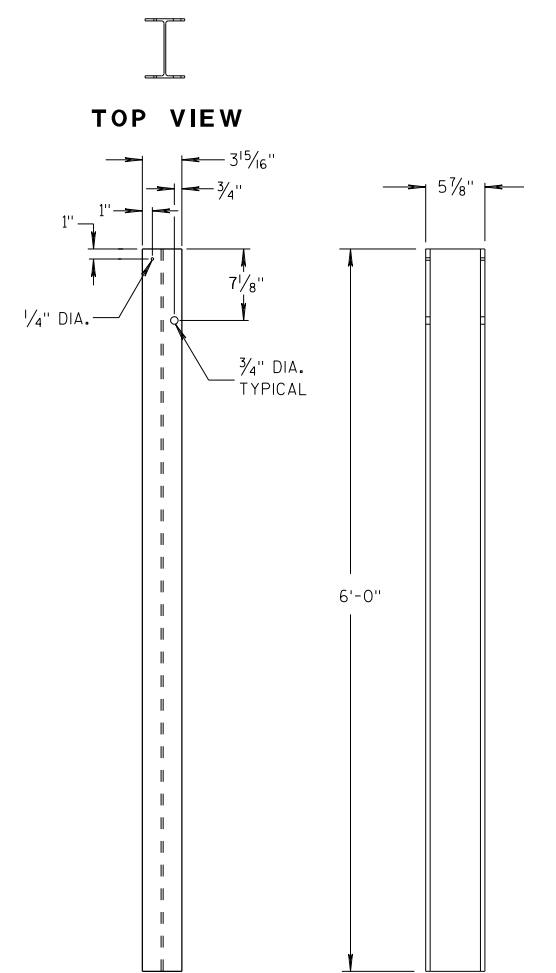
6'-3\"/>



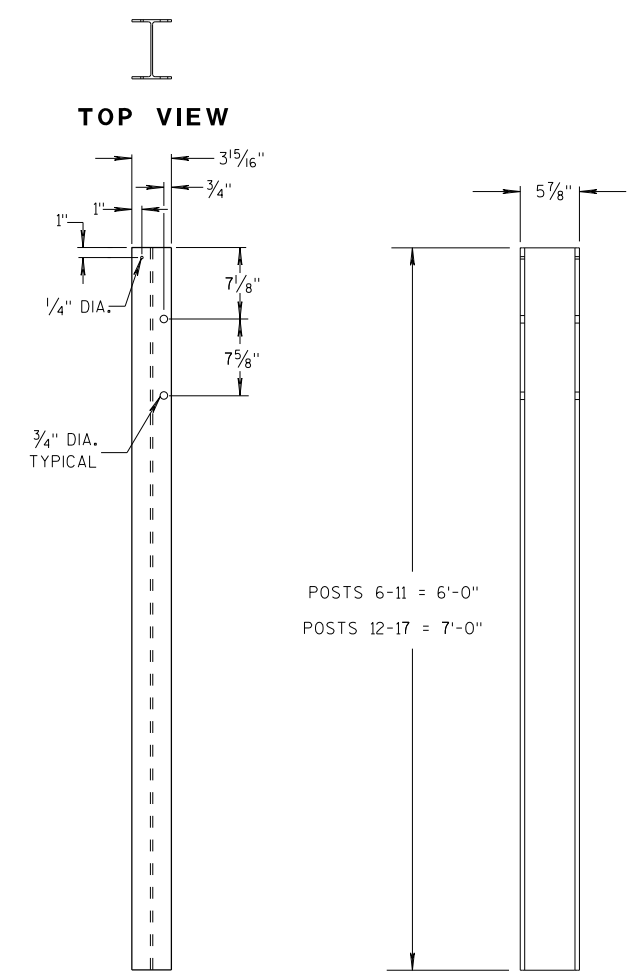
12'-6\"/>



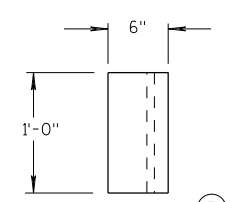
ALTERNATE WOOD BLOCKOUT DETAIL



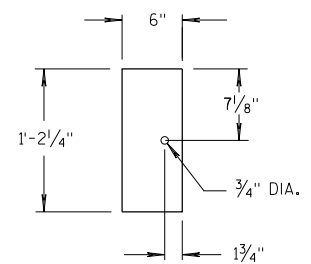
STEEL POSTS 1-5



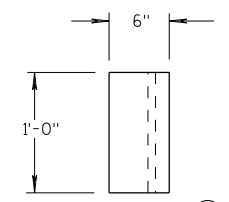
STEEL POSTS 6-17



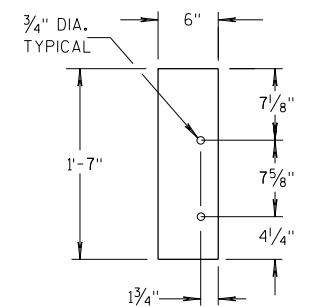
TOP VIEW



BLOCKOUT POSTS 1-5



TOP VIEW



BLOCKOUT POSTS 6-17

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

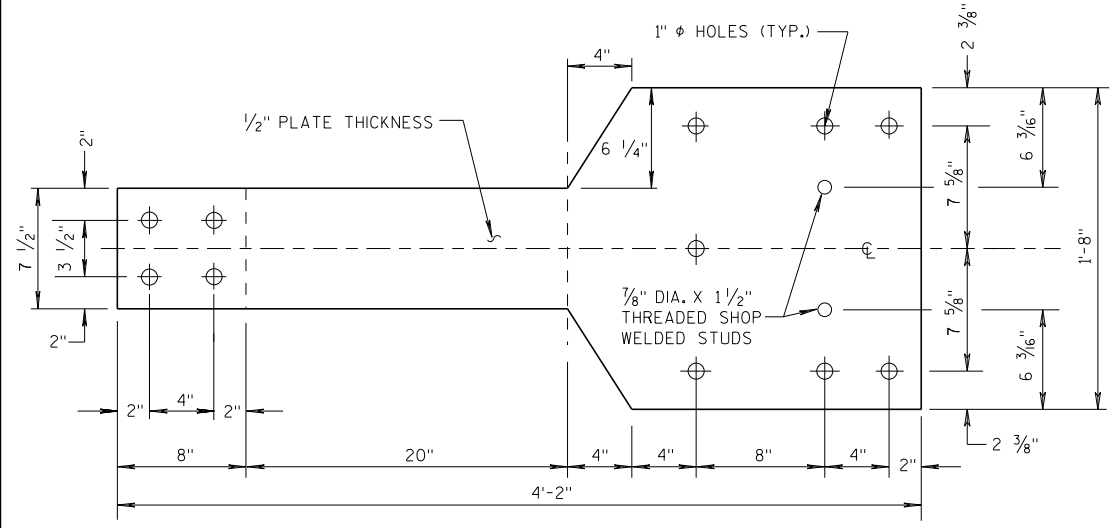
6

S.D.D. 14 B 45-5c

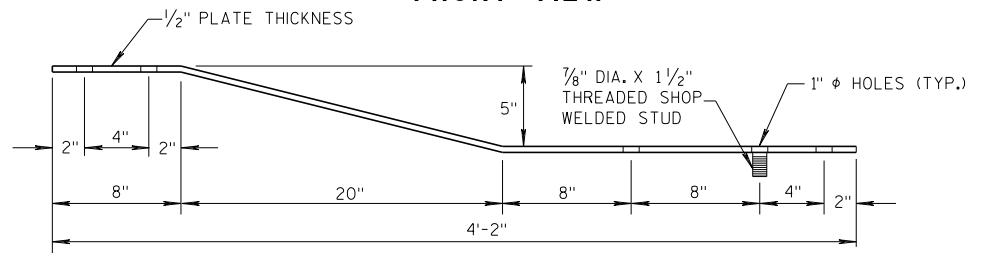
S.D.D. 14 B 45-5c

GENERAL NOTES

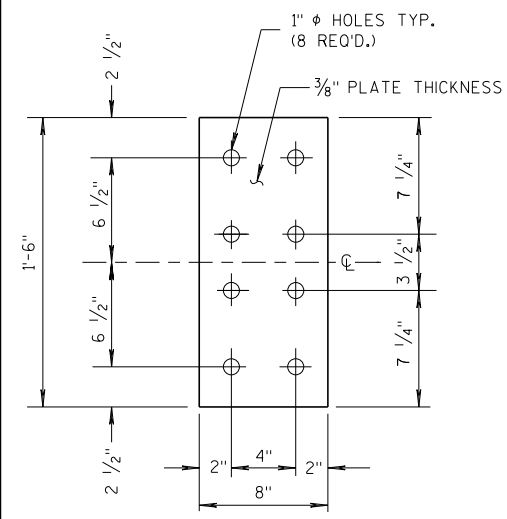
④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



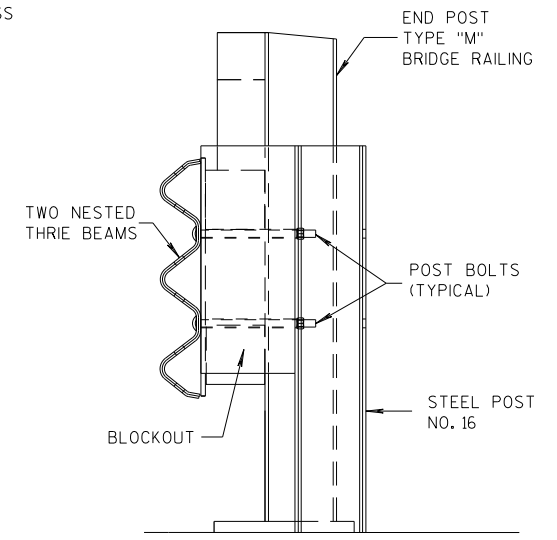
FRONT VIEW



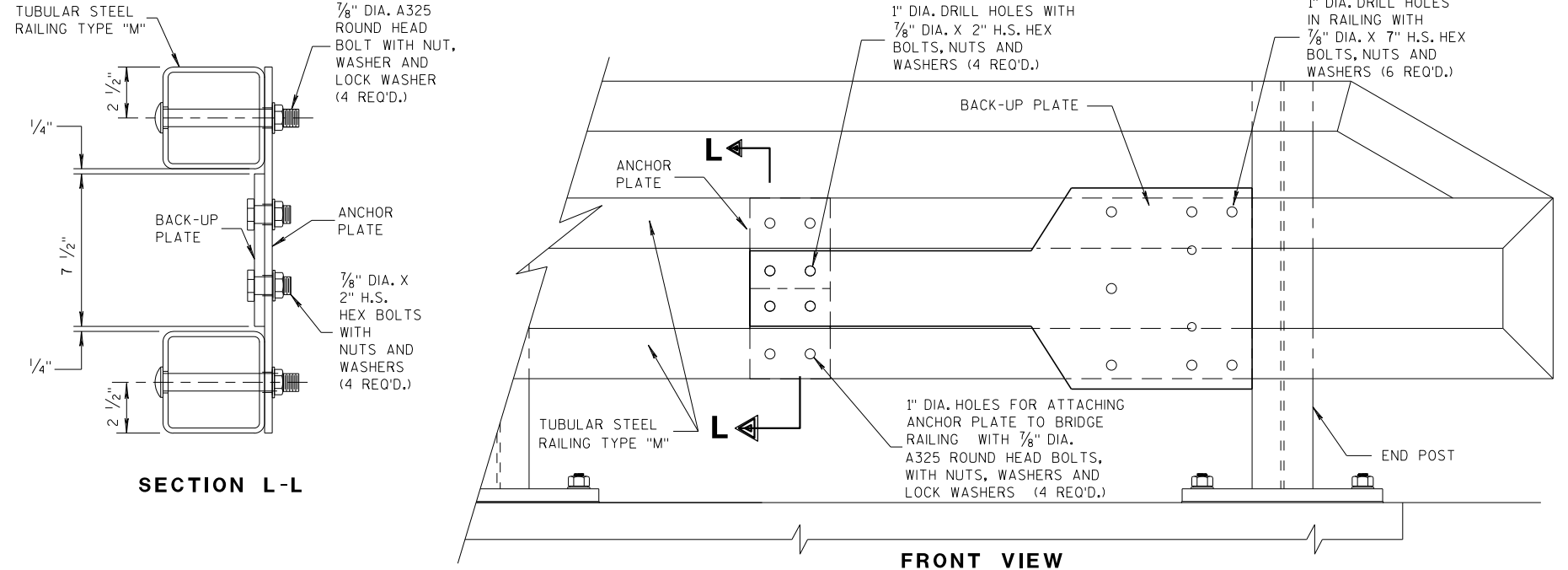
**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**



**FRONT VIEW
ANCHOR PLATE DETAIL, TYPE "M"**



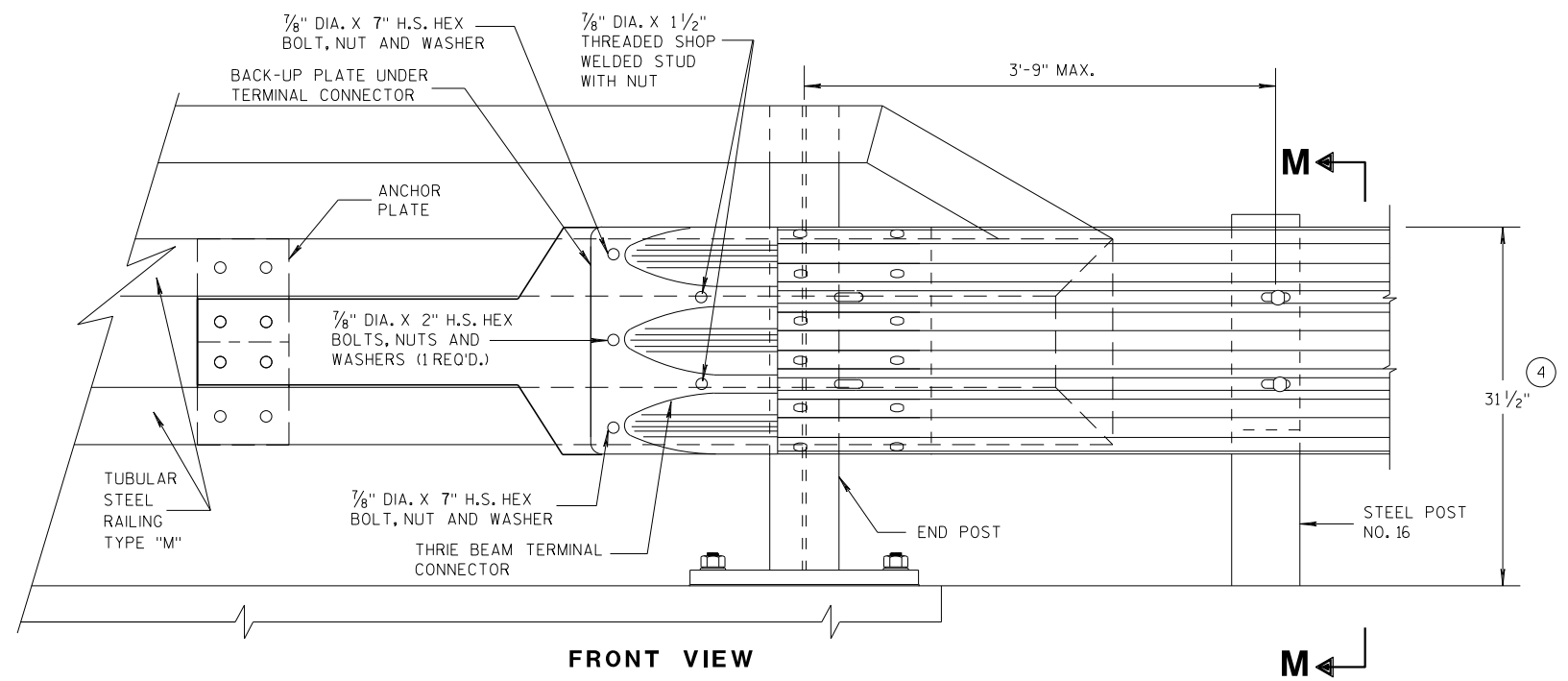
SECTION M-M



SECTION L-L

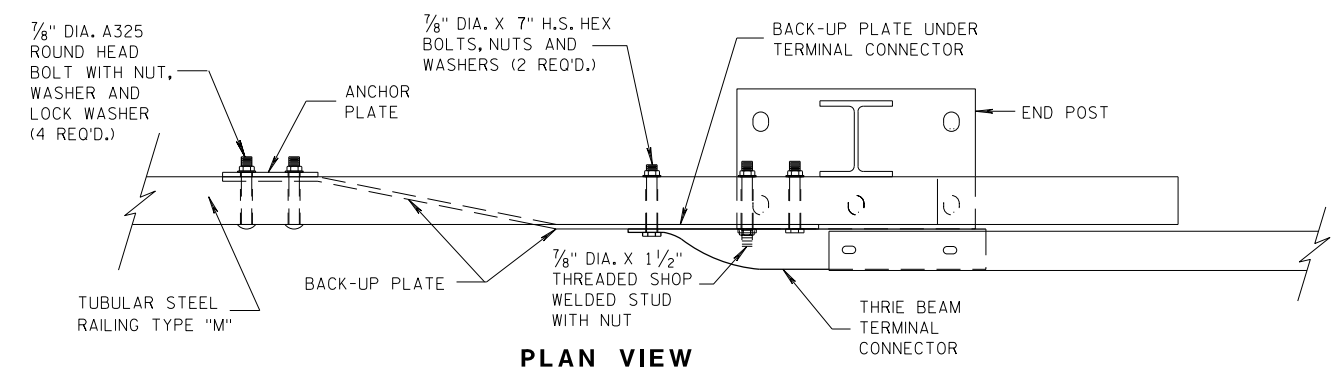
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



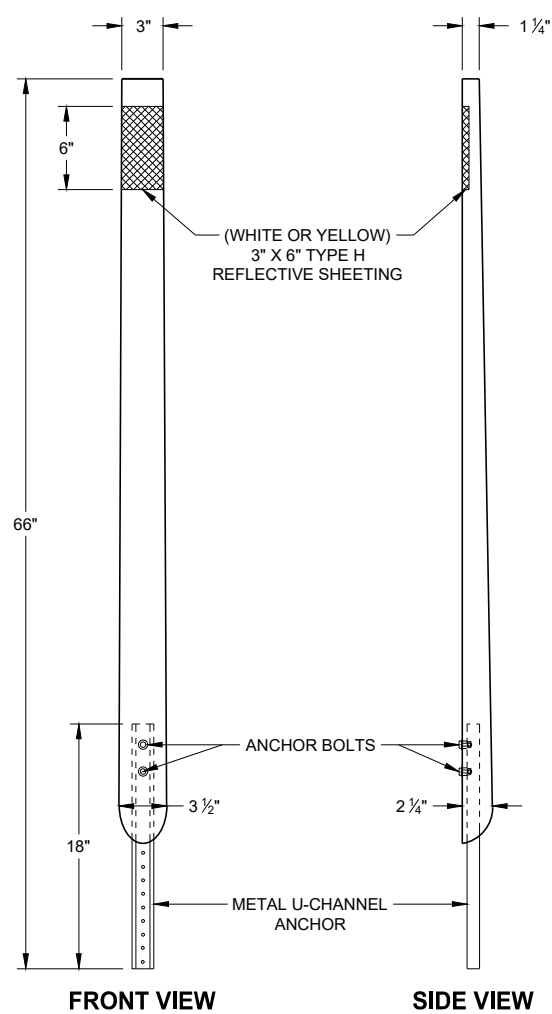
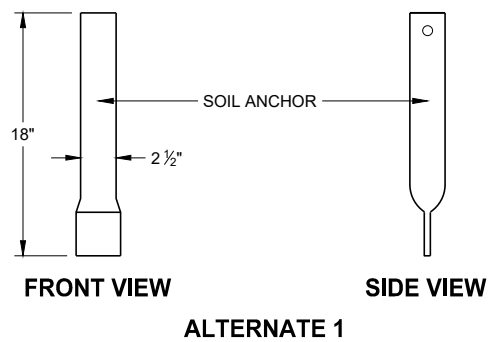
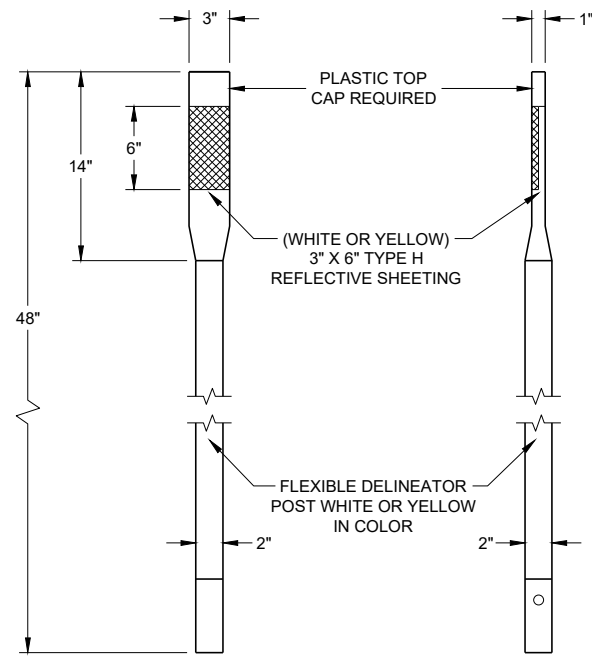
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

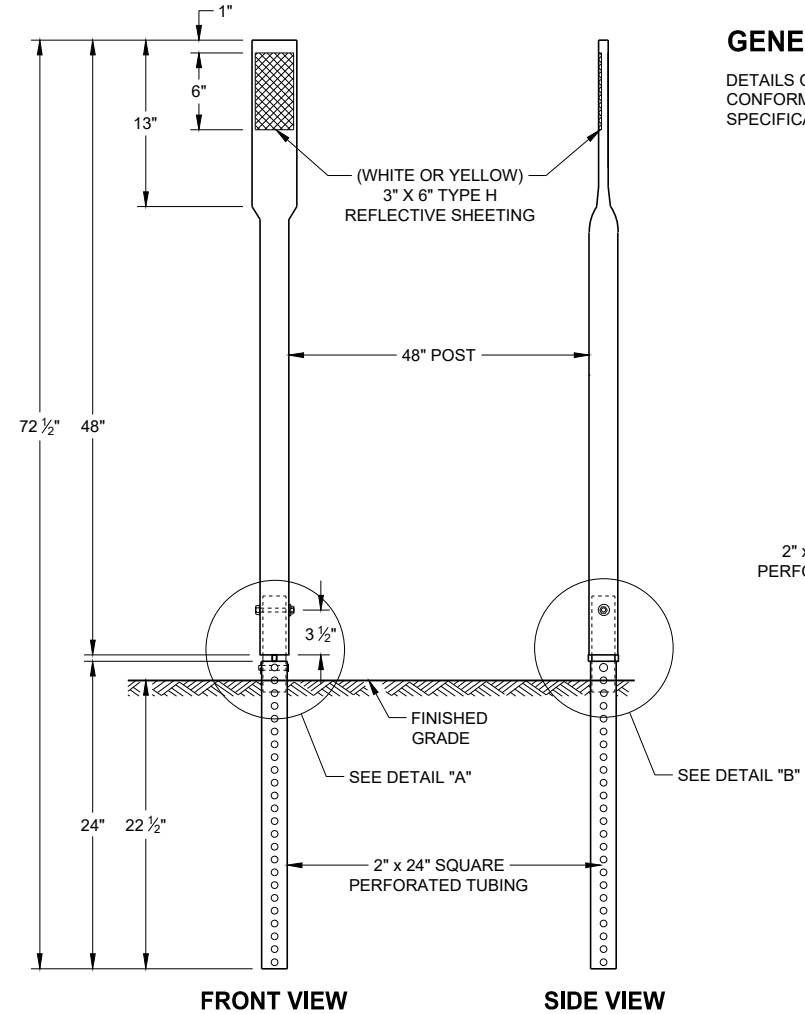
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



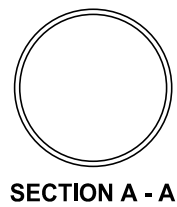
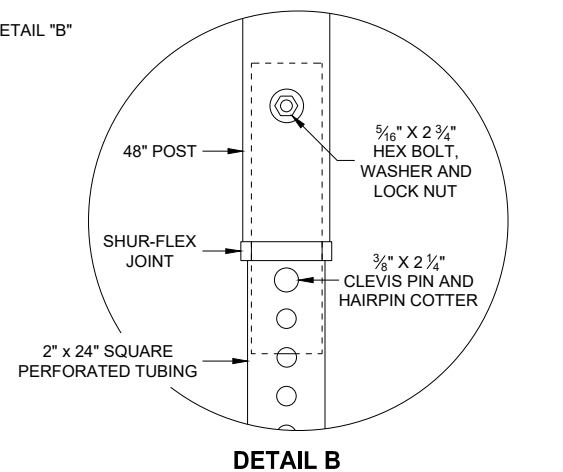
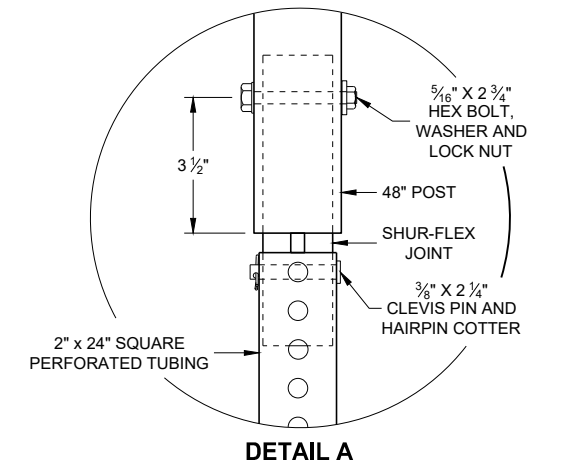
FLEXIBLE DELINEATOR POSTS



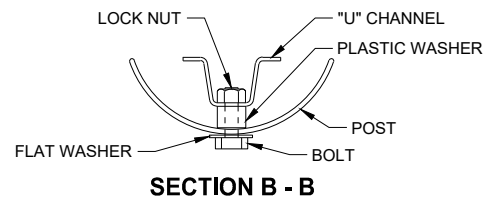
ALTERNATE 3

GENERAL NOTES

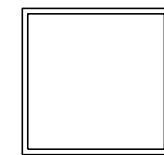
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



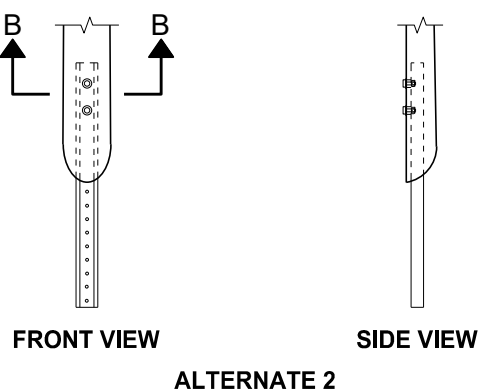
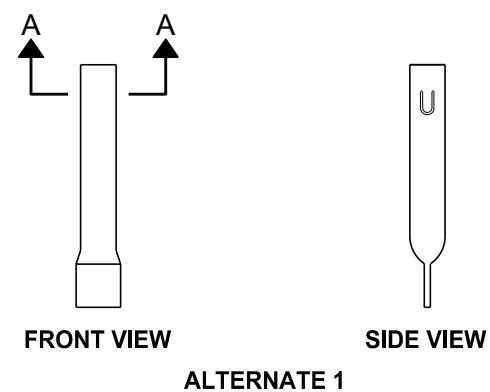
SECTION A - A



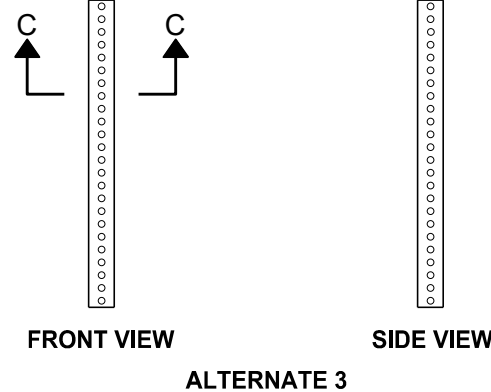
SECTION B - B



SECTION C - C



FLEXIBLE MARKER POST ANCHORS



ALTERNATE 3

REFLECTOR SPACING TABLE

REFLECTOR SPACING	LOCATION
* 100' C-C	RAMPS
400' C-C	MAINLINE

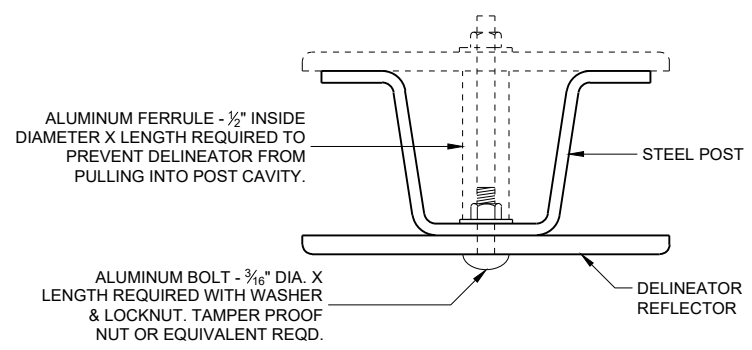
* START AT BEGINNING OF RAMP TAPER AND END AT END OF RAMP TAPER

FLEXIBLE DELINEATOR POST

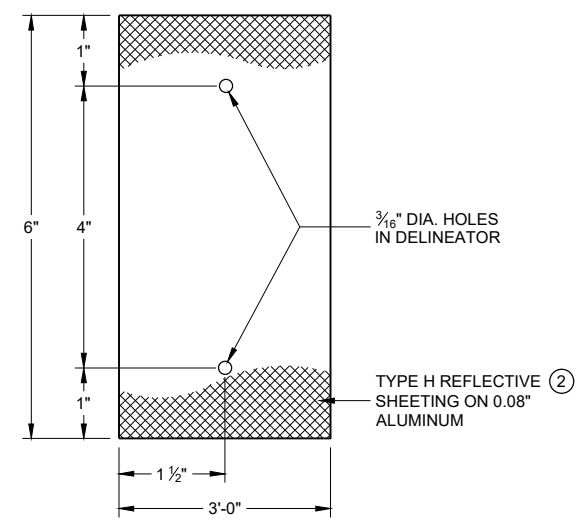
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2021 /S/ Matthew Rauch
STATE SIGNING AND MARKING ENGINEER

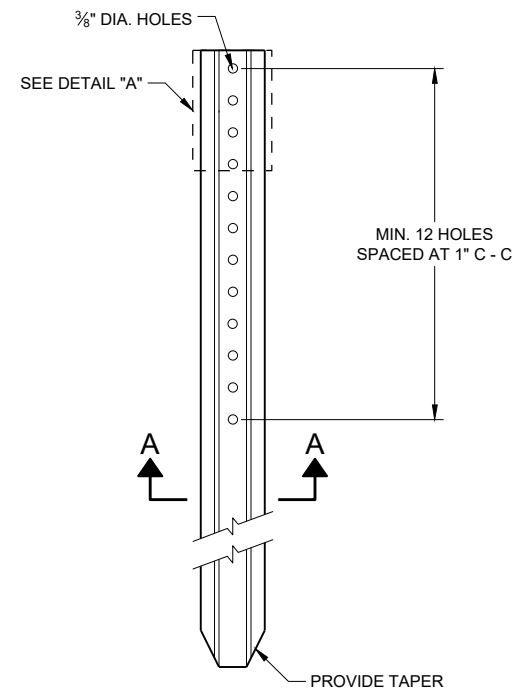
FHWA



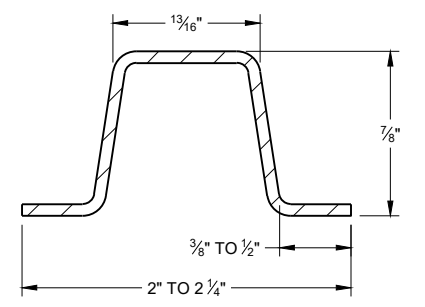
MOUNTING DETAIL FOR DELINEATOR REFLECTOR



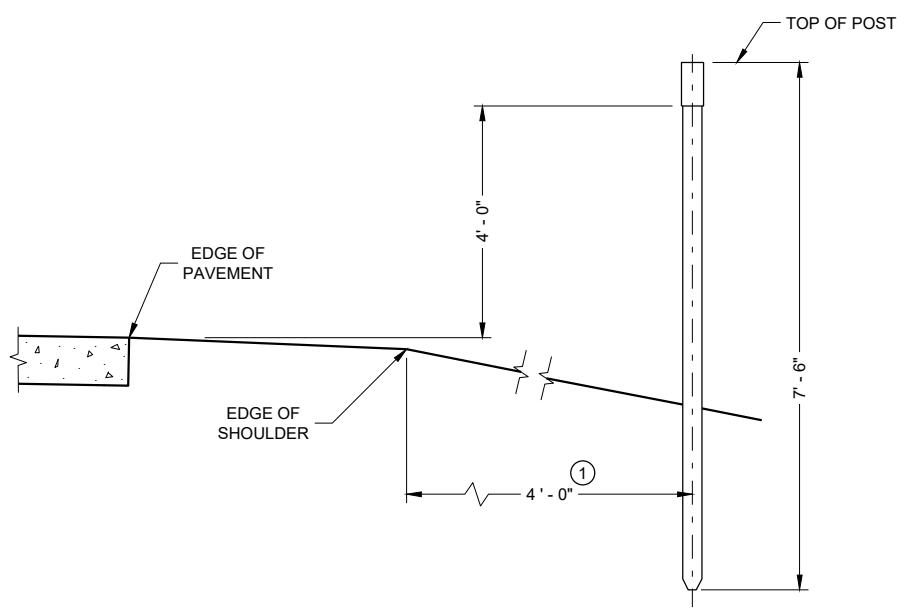
DETAIL "A" 3" X 6" DELINEATOR REFLECTOR



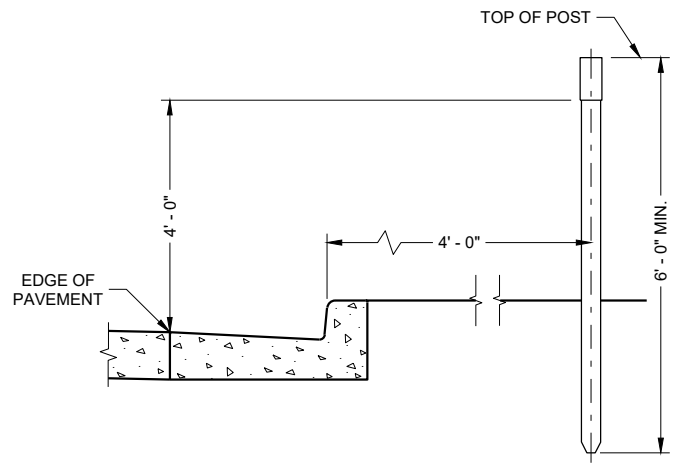
DELINEATOR POST



SECTION A - A
WEIGHT 1.12 LBS PER FT. \ 0.1 LB.



TYPICAL INSTALLATIONS OF DELINEATOR POSTS



GENERAL NOTES

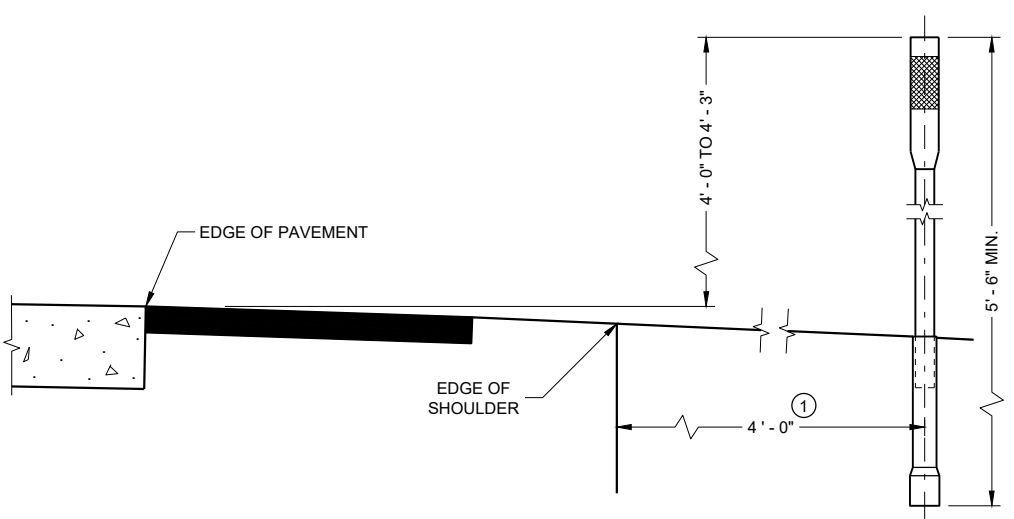
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① DELINEATORS SHALL BE PLACED AT A CONSTANT DISTANCE FROM THE EDGE OF THE SHOULDER FOR THE LENGTH OF THE INSTALLATION.
- ② FURNISH TYPE H SHEETING FROM THE APPROVED PRODUCTS LIST.

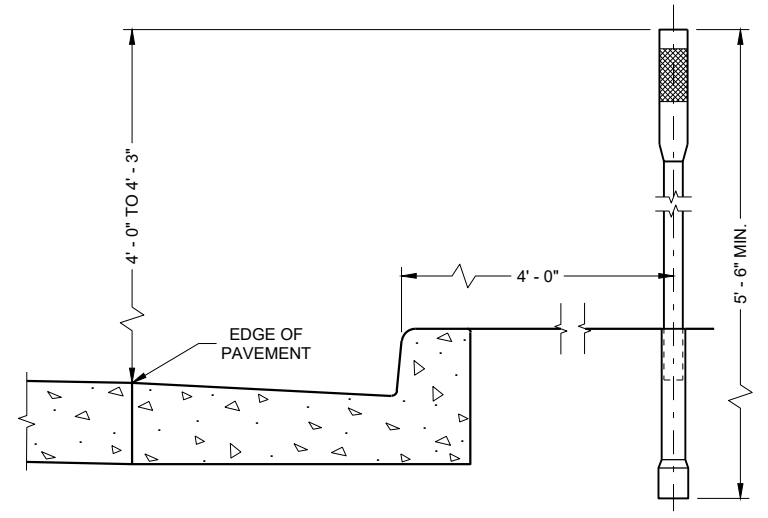
REFLECTOR SPACING TABLE

REFLECTOR SPACING	LOCATION
* 100' C-C	RAMPS
400' C-C	MAINLINE

* START AT BEGINNING OF RAMP TAPER AND END AT END OF RAMP TAPER



TYPICAL INSTALLATIONS OF FLEXIBLE DELINEATOR POSTS



DELINEATOR POST WITH REFLECTIVE SHEETING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE May 2021 /S/ Matthew Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

GENERAL NOTES

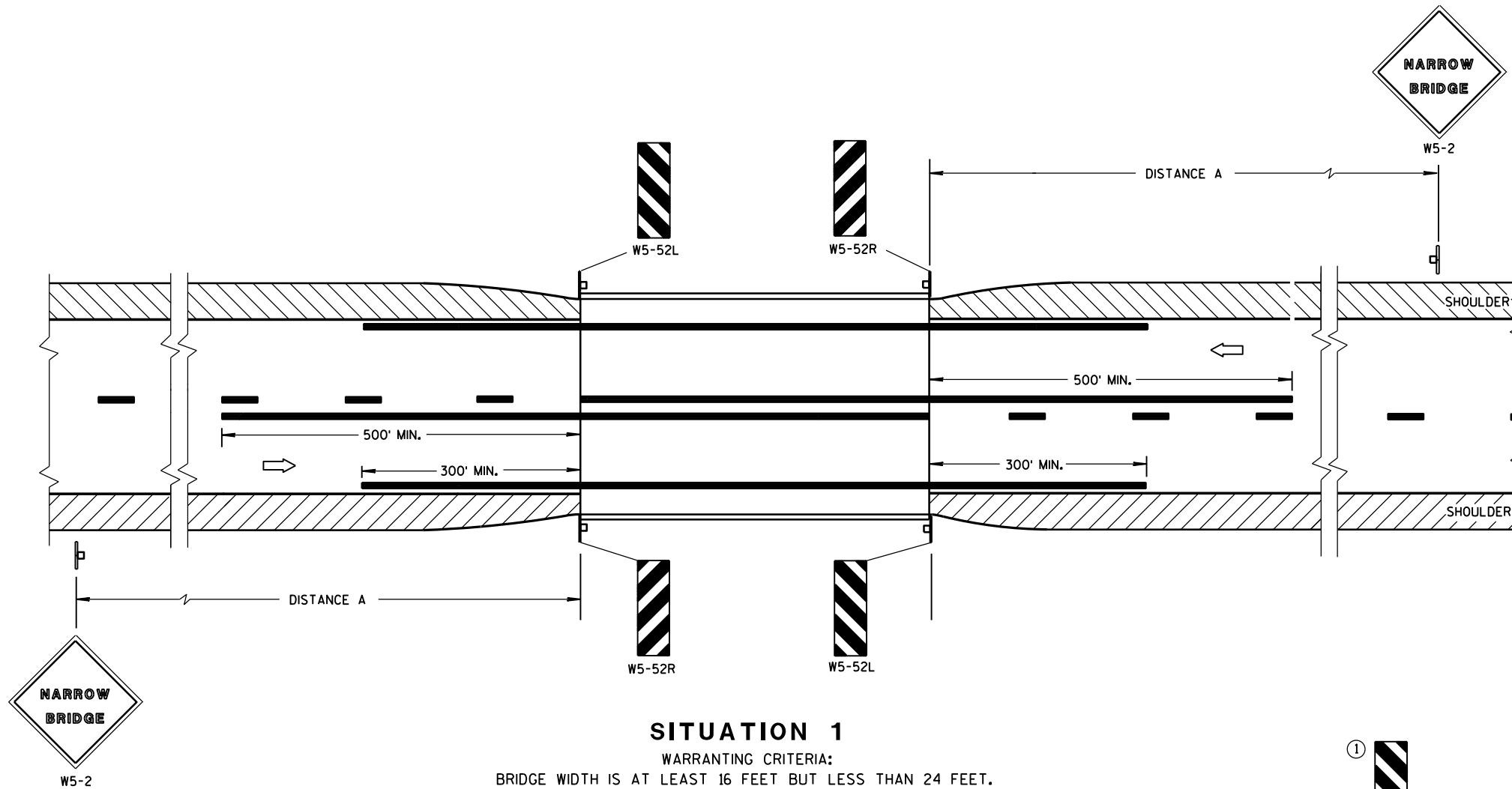
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

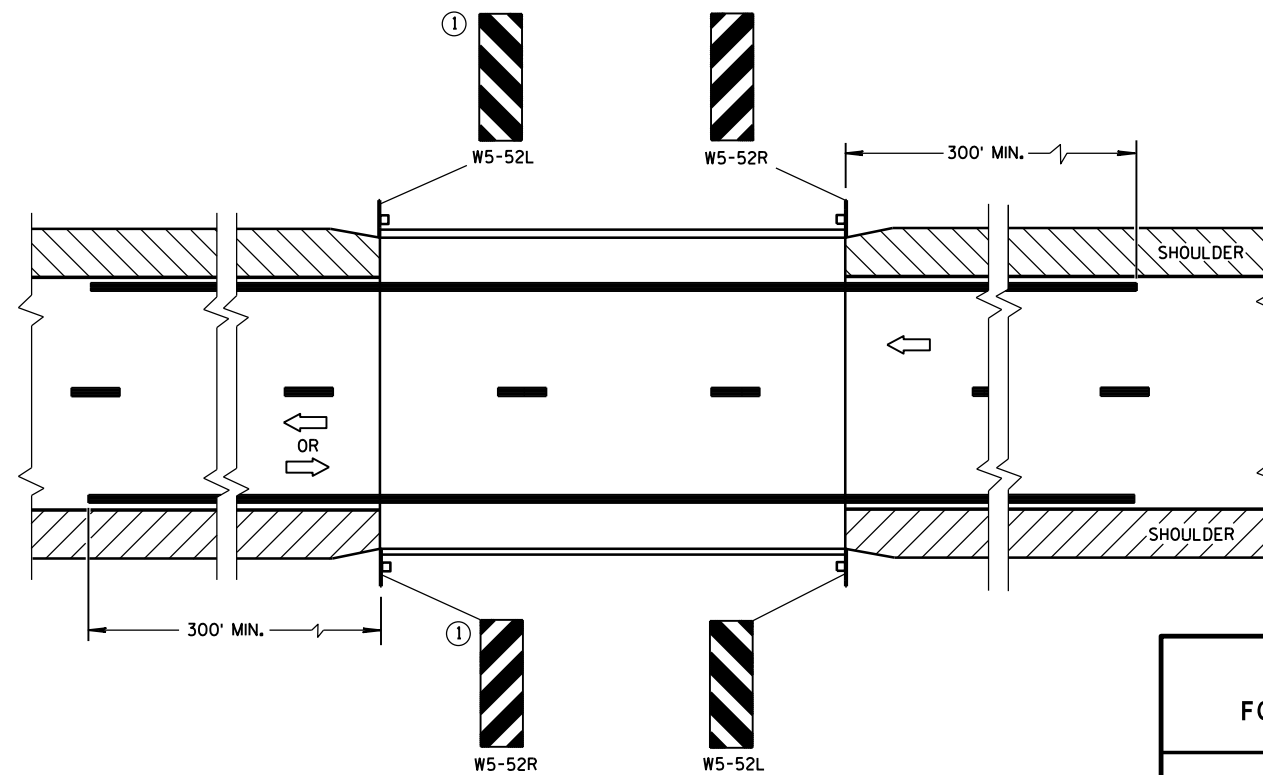
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

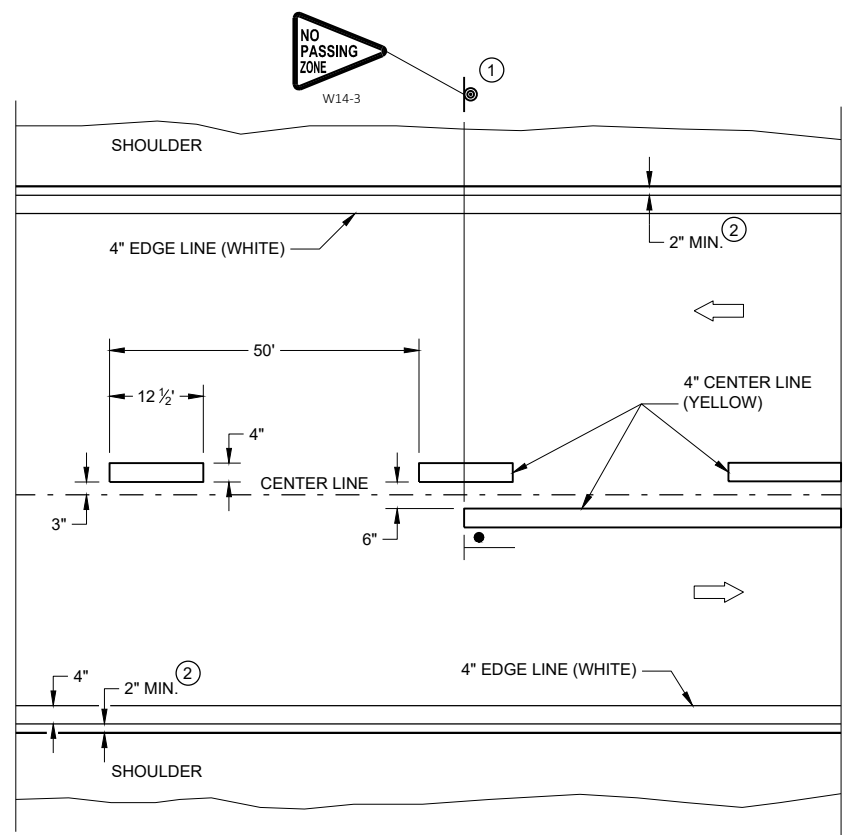
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

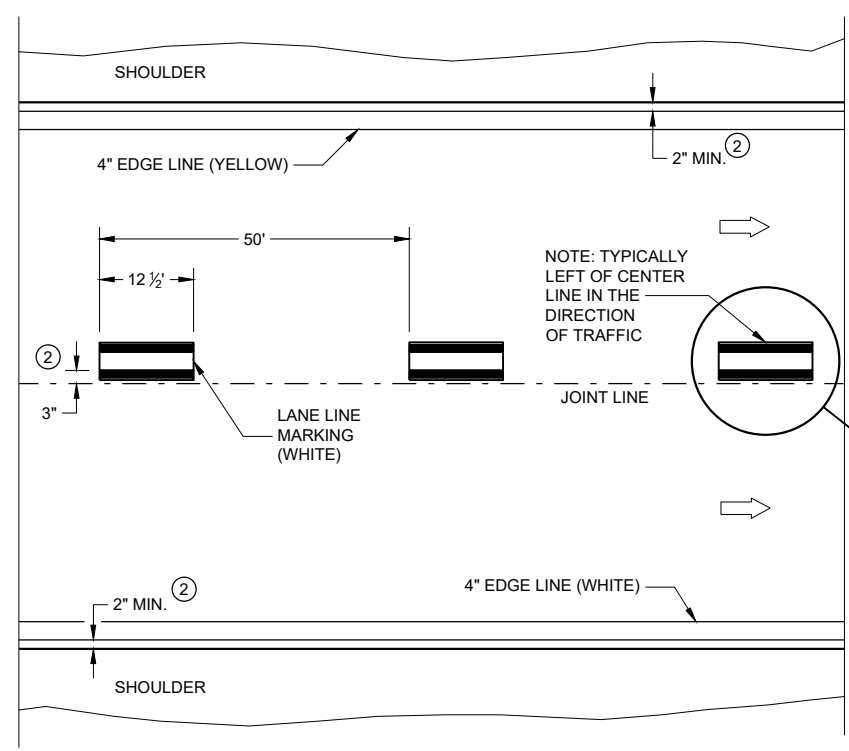
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

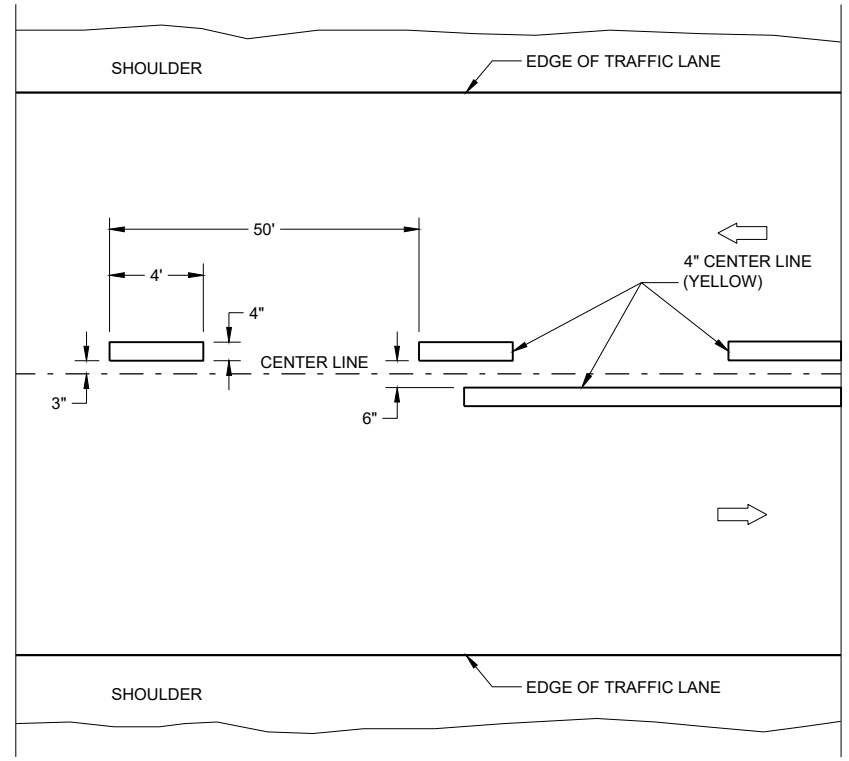


TWO WAY TRAFFIC

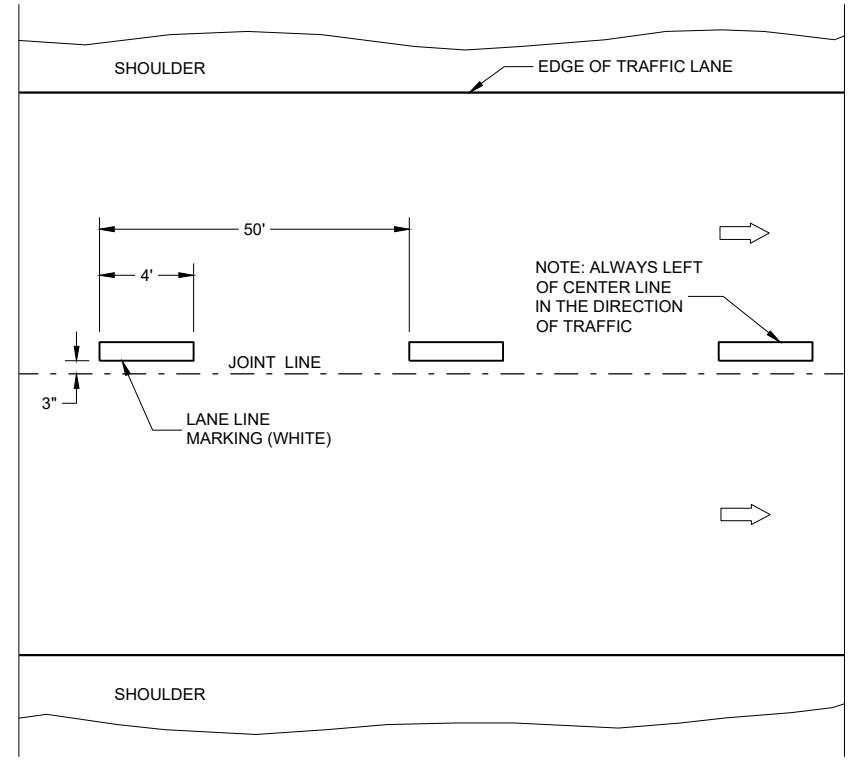


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

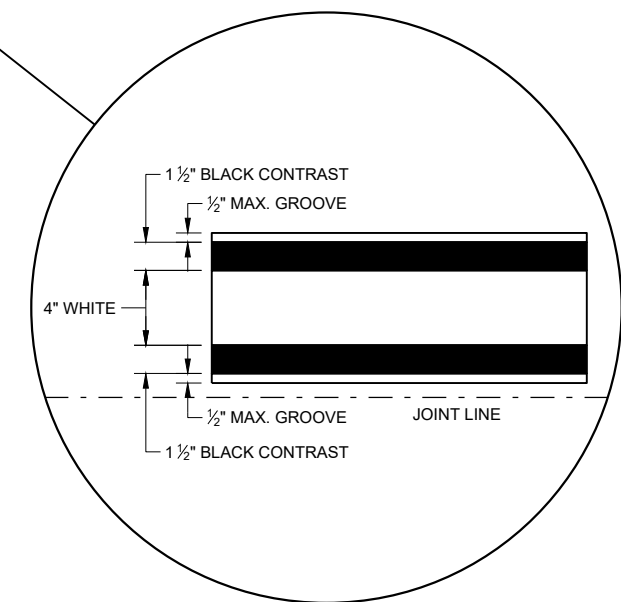
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

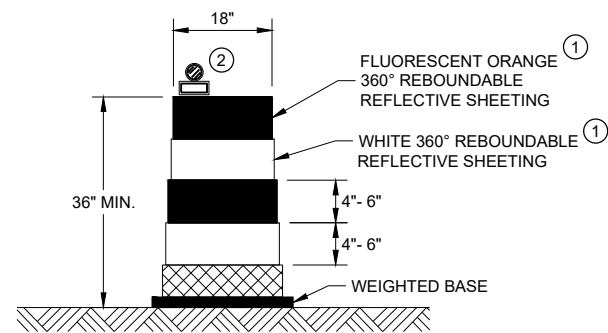
- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC



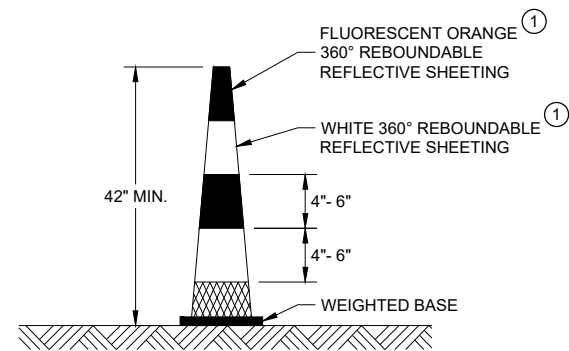
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED
 February 2020 /S/ Matthew Rauch
 DATE STATEWIDE SIGNING AND MARKING ENGINEER
 FHWA

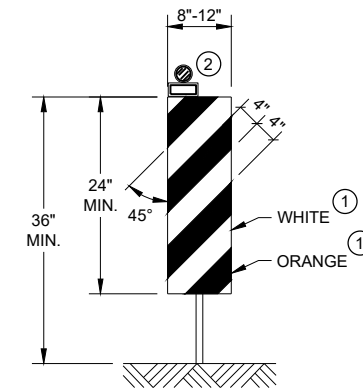


DRUM



42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

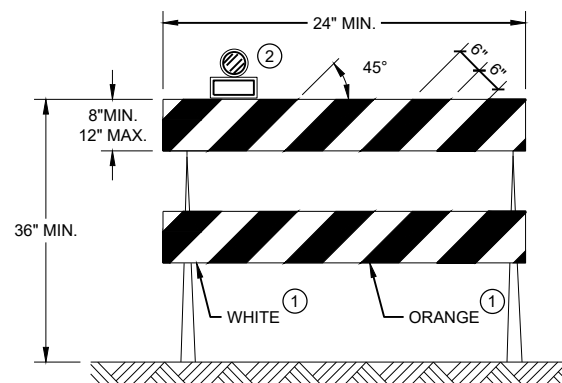


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

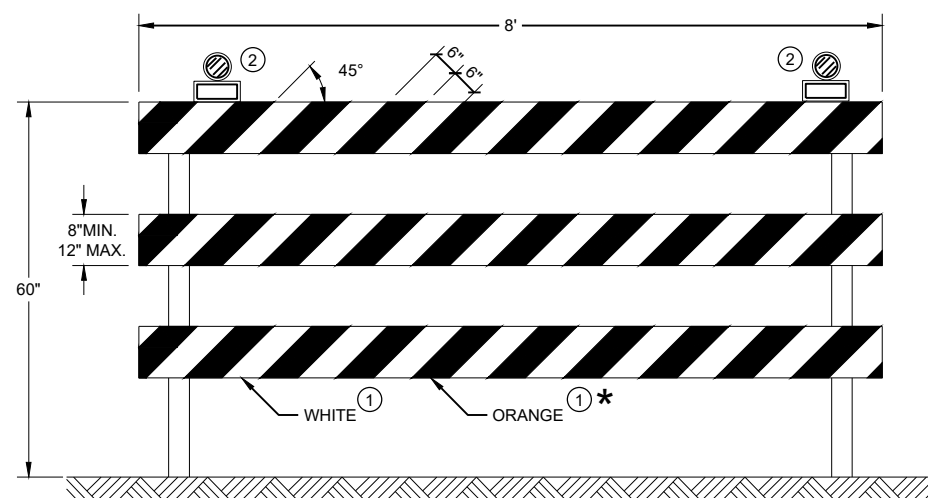
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.








TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

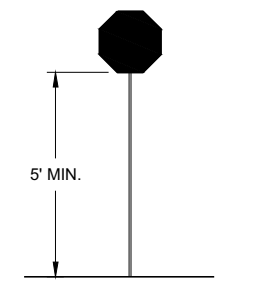
WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
 - ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



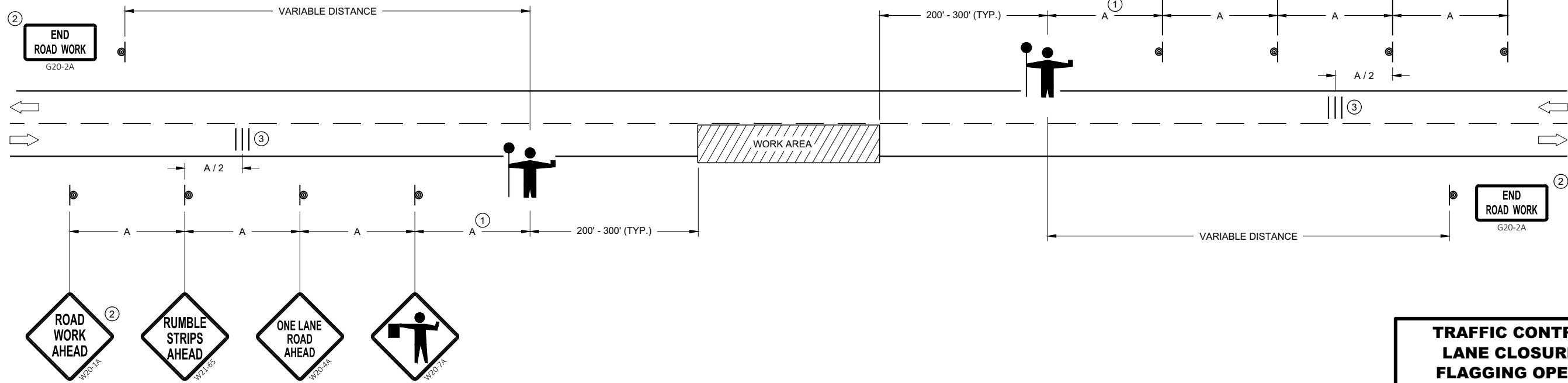
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF WO3-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE May 2019 /S/ Andrew Heidtke
WORK ZONE ENGINEER

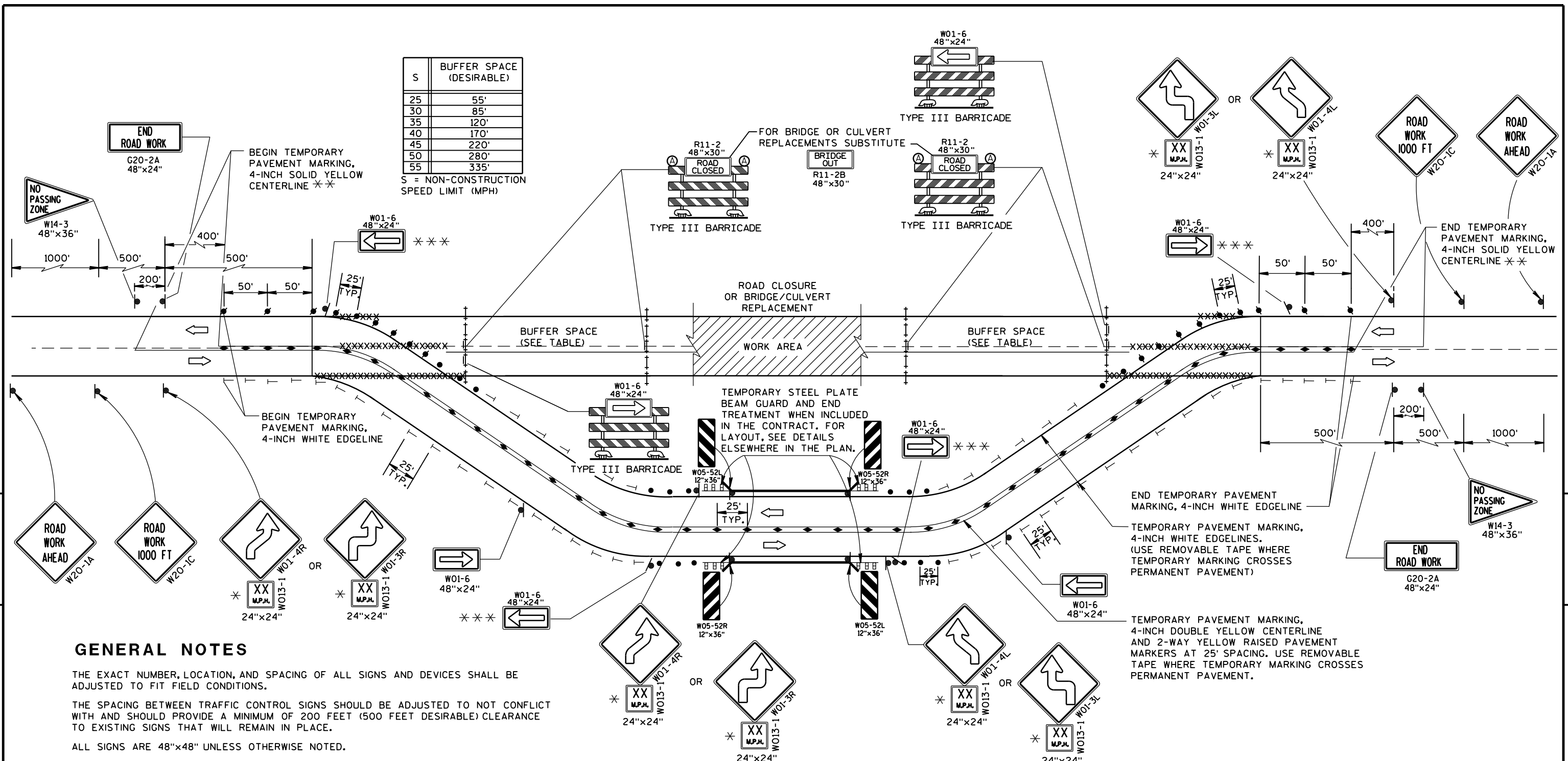
FHWA

6

6

S	BUFFER SPACE (DESIRABLE)
25	55'
30	85'
35	120'
40	170'
45	220'
50	280'
55	335'

S = NON-CONSTRUCTION SPEED LIMIT (MPH)



GENERAL NOTES

- THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.
- THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.
- ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.
- "WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.
- SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED.
- EQUIPMENT, VEHICLES, OR MATERIAL SHOULD NOT BE STORED IN BUFFER SPACE.
- * IF ADVISORY SPEED IS GREATER THAN 30 MPH, USE THE W01-4 SIGN. IF ADVISORY SPEED IS 30 MPH OR LESS, USE THE W01-3 SIGN.
- ** WHEN THE DISTANCE TO/FROM THE NEXT CLOSEST NO-PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
- *** OMIT THESE W01-6 SIGNS IF THE ADVISORY SPEED OF THE CURVE IS GREATER THAN 30 MPH.

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⦿ TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY-BURN LIGHT
- TRAFFIC CONTROL DRUM
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- TEMPORARY DELINEATOR, (WHITE) (SINGLE DELINEATOR)
- ◆ TEMPORARY RAISED PAVEMENT MARKERS (TWO-WAY YELLOW)
- XXX REMOVE PAVEMENT MARKING
- ➡ DIRECTION OF TRAFFIC
- ▬▬▬ TEMPORARY STEEL PLATE BEAM GUARD AND END TREATMENT
- ▨ WORK AREA

TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: Sept. 2015 /S/ Peter Amakobe Atepe
STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

FHWA

6

6

S.D.D. 15 D 31-3

S.D.D. 15 D 31-3

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

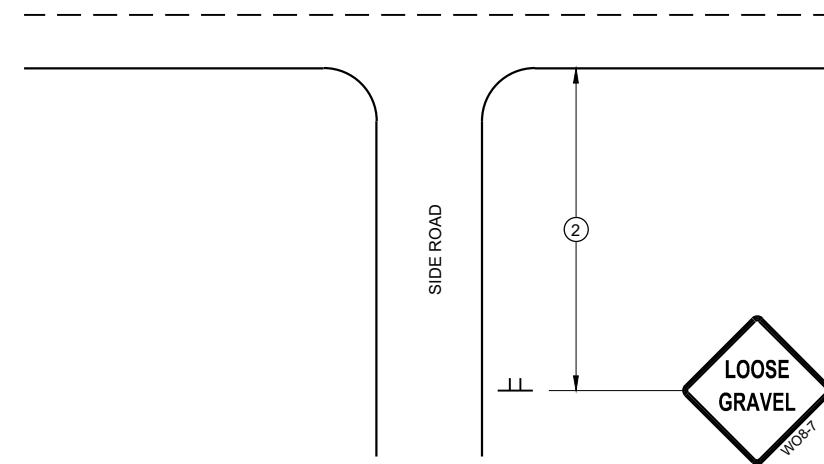
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

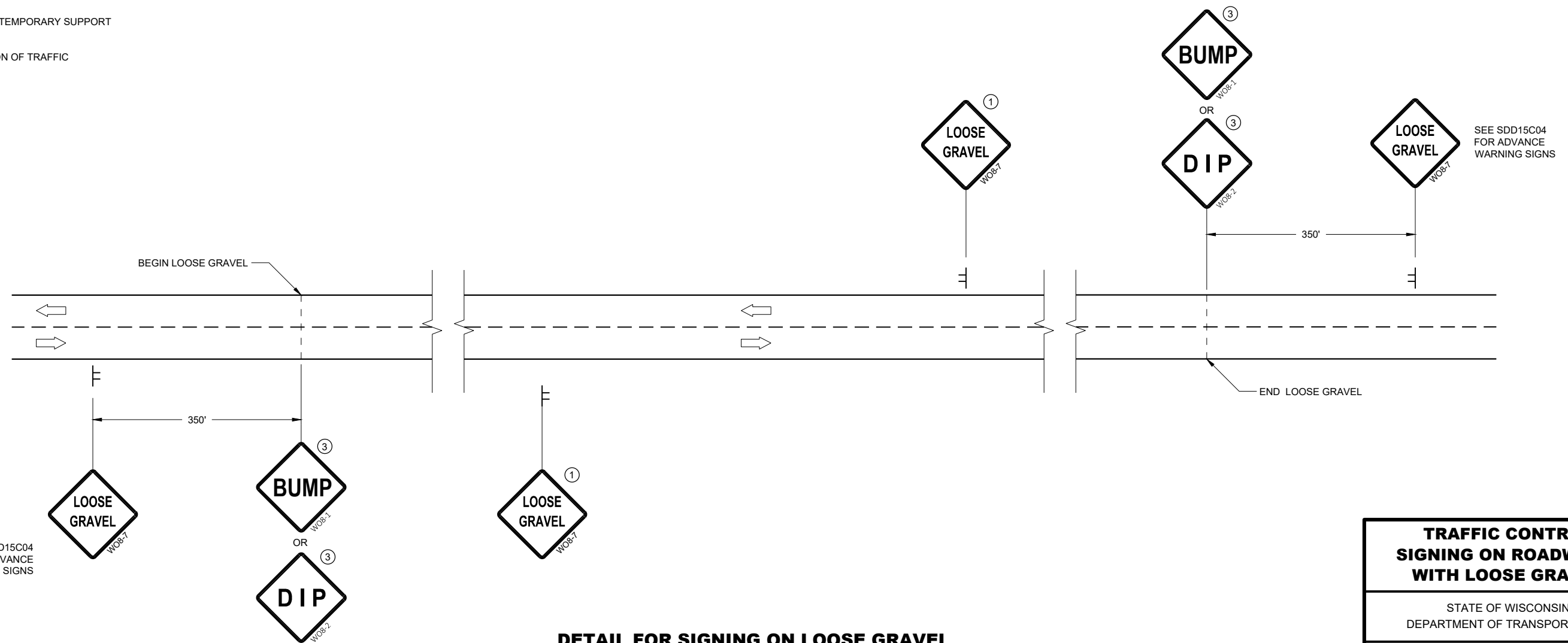
- ① PLACE SIGNS 350' IN ADVANCE OF CHIP SEALED OR LOOSE GRAVEL SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.
- ③ ADD WO8-1 OR WO8-2 SIGN WHEN THE CONDITION IS PRESENT.

LEGEND

- ⊥ SIGN ON TEMPORARY SUPPORT
- ➡ DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



DETAIL FOR SIGNING ON LOOSE GRAVEL OR CHIP SEALED SURFACES

SEE SDD15C04 FOR ADVANCE WARNING SIGNS

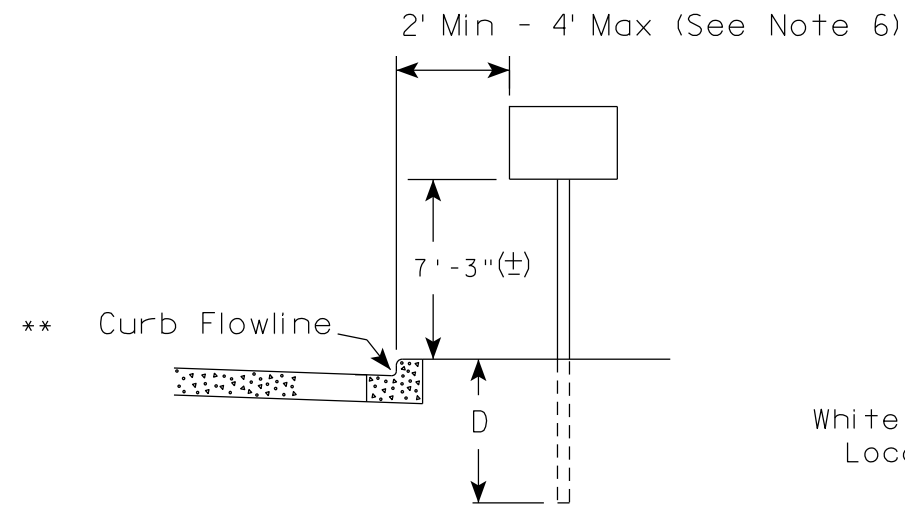
TRAFFIC CONTROL SIGNING ON ROADWAYS WITH LOOSE GRAVEL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

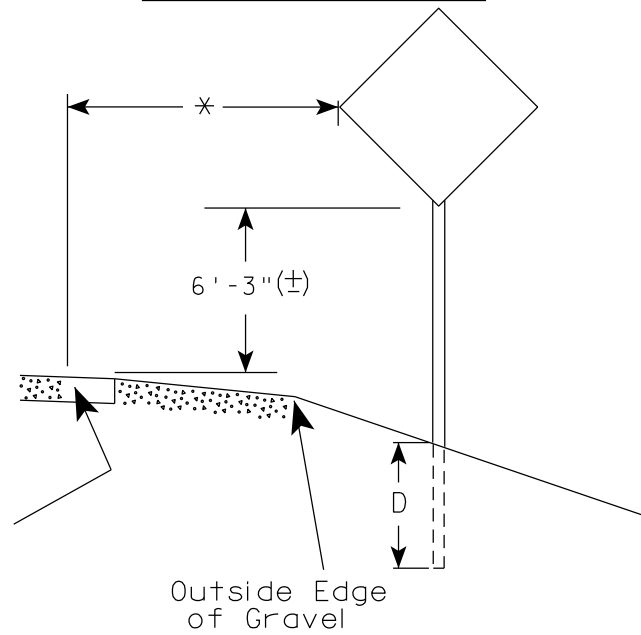
APPROVED
February 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA

URBAN AREA

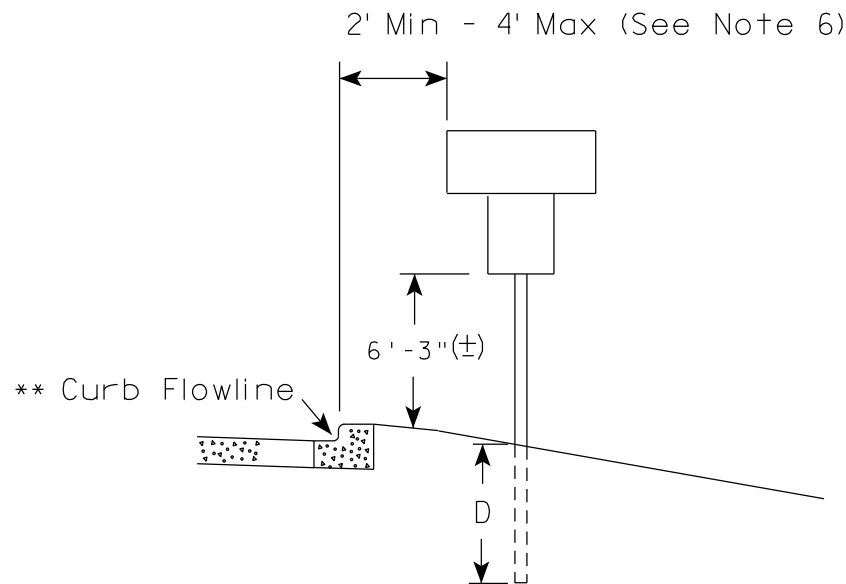
RURAL AREA (See Note 2)



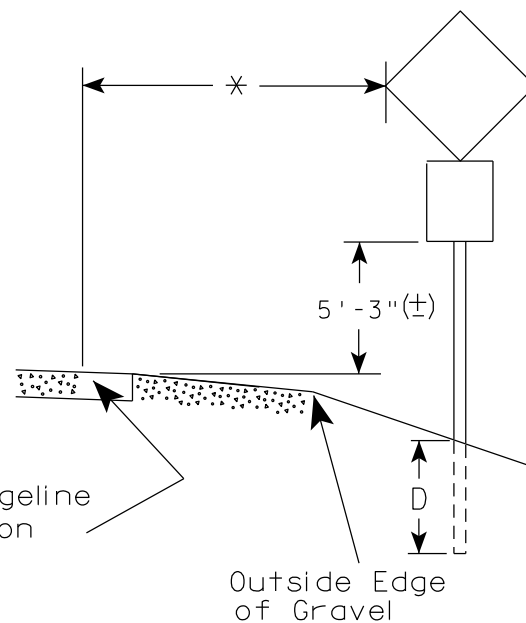
White Edgeline Location



Outside Edge of Gravel



White Edgeline Location



Outside Edge of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

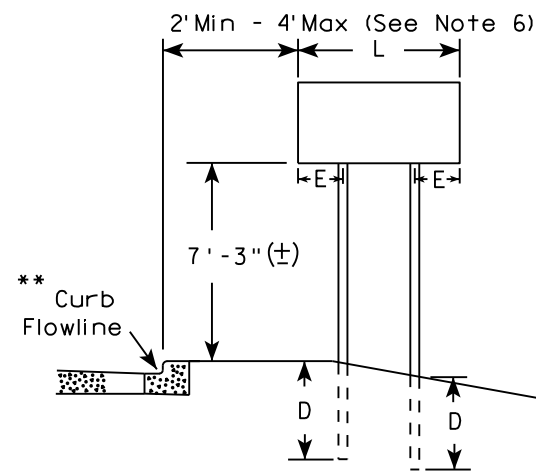
FOR NEW CONCRETE/ ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B	
<small>WISCONSIN DEPT OF TRANSPORTATION</small>	
APPROVED <i>Matthew R. Rauch</i> <small>for State Traffic Engineer</small>	
<small>DATE 1/27/14</small>	<small>PLATE NO. A4-3B.1</small>

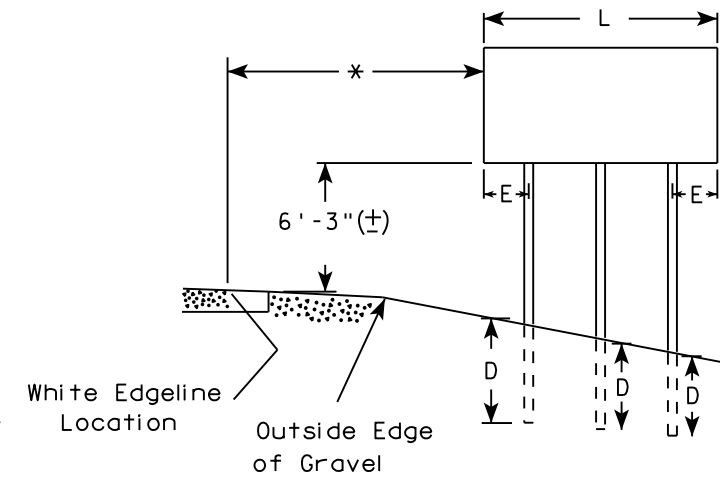
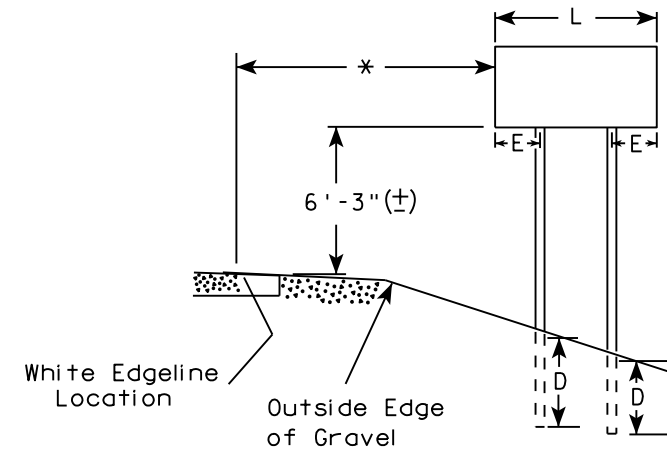
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

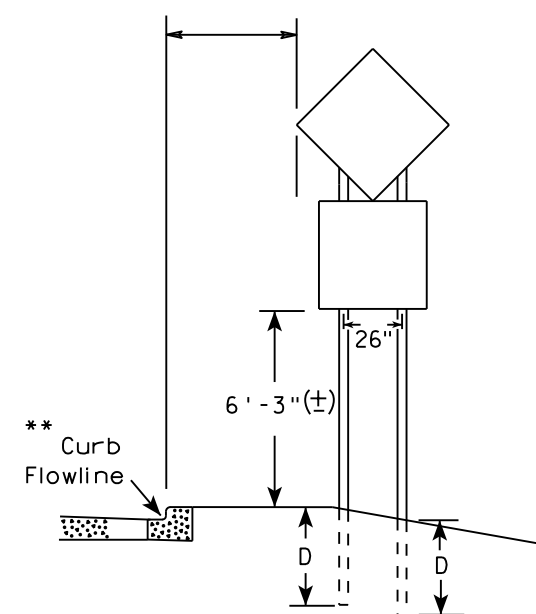
URBAN AREA



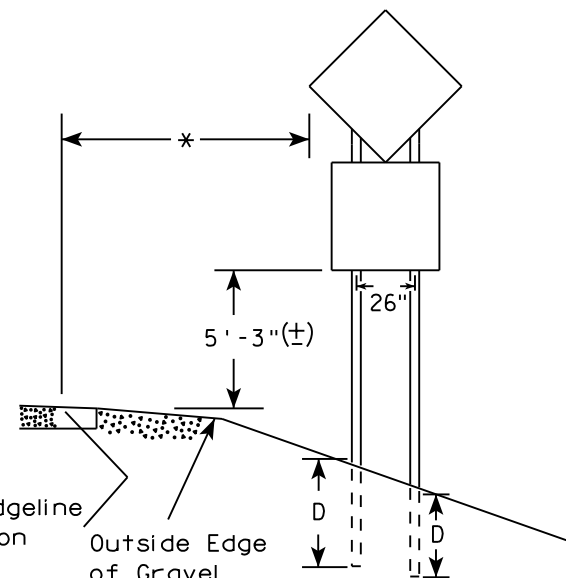
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

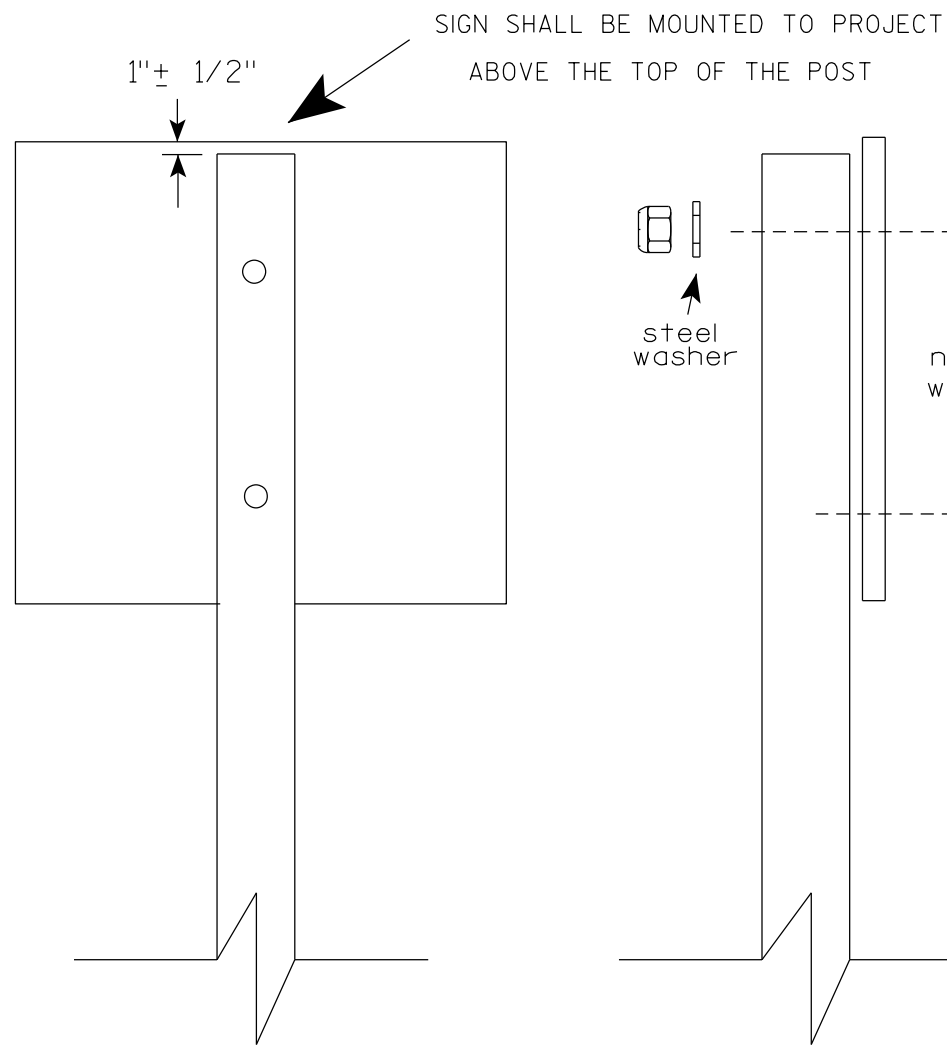
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

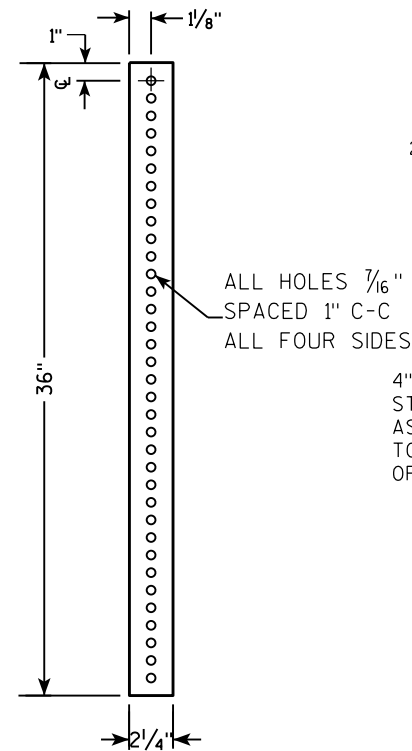
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
 O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

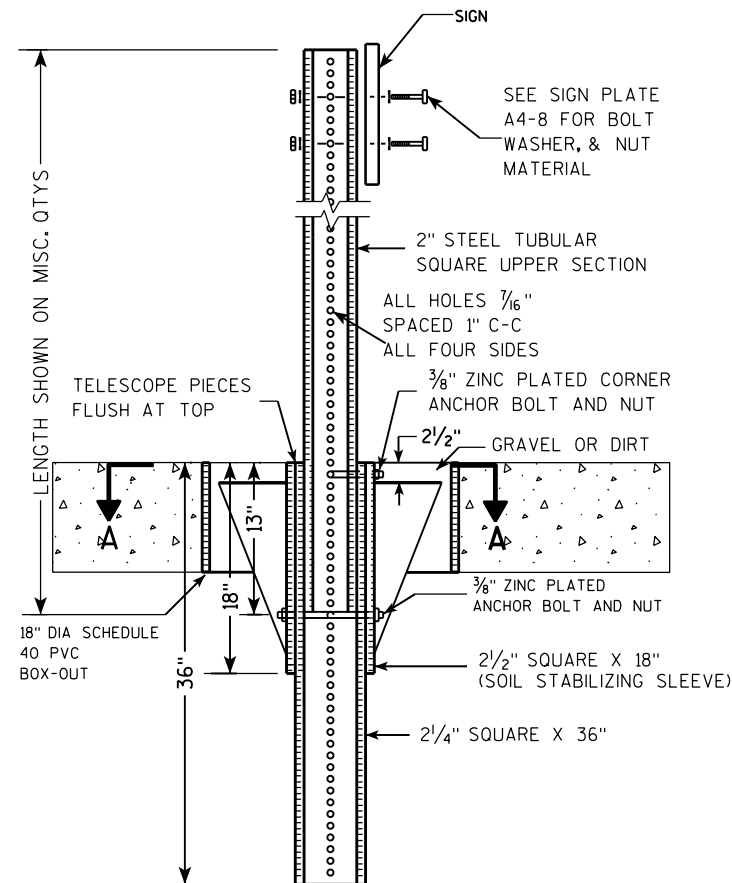
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



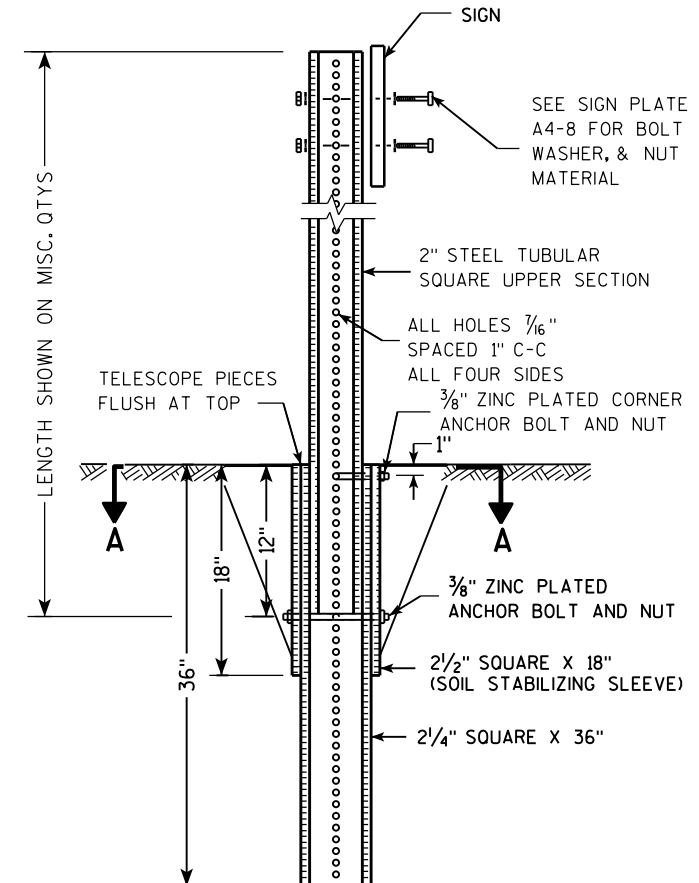
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

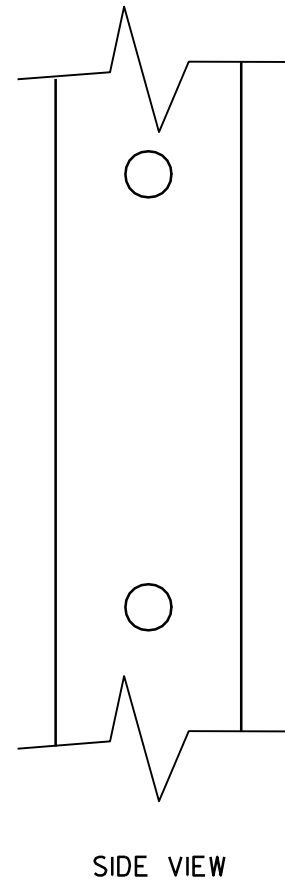
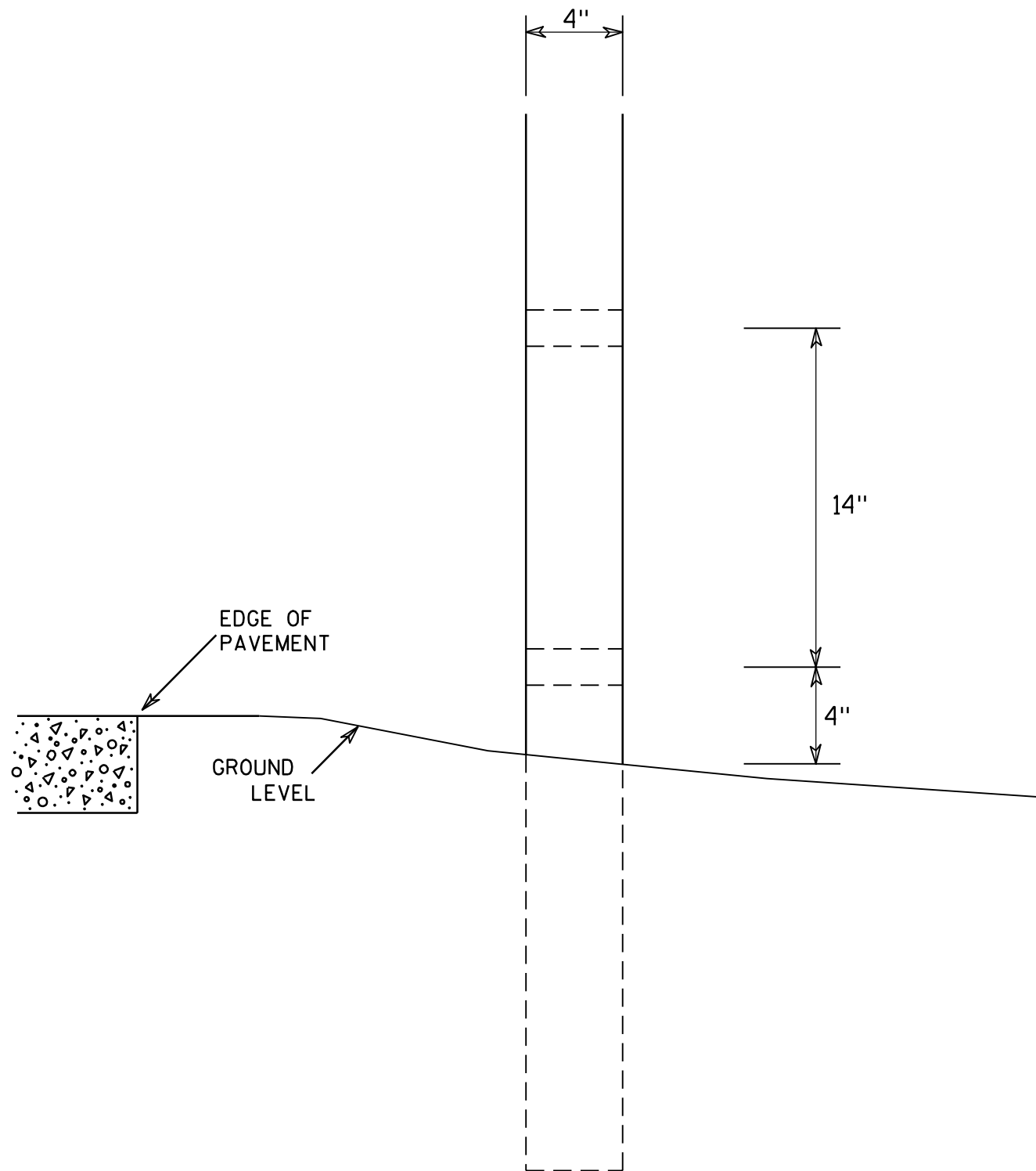
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

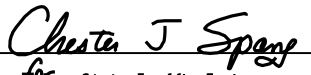


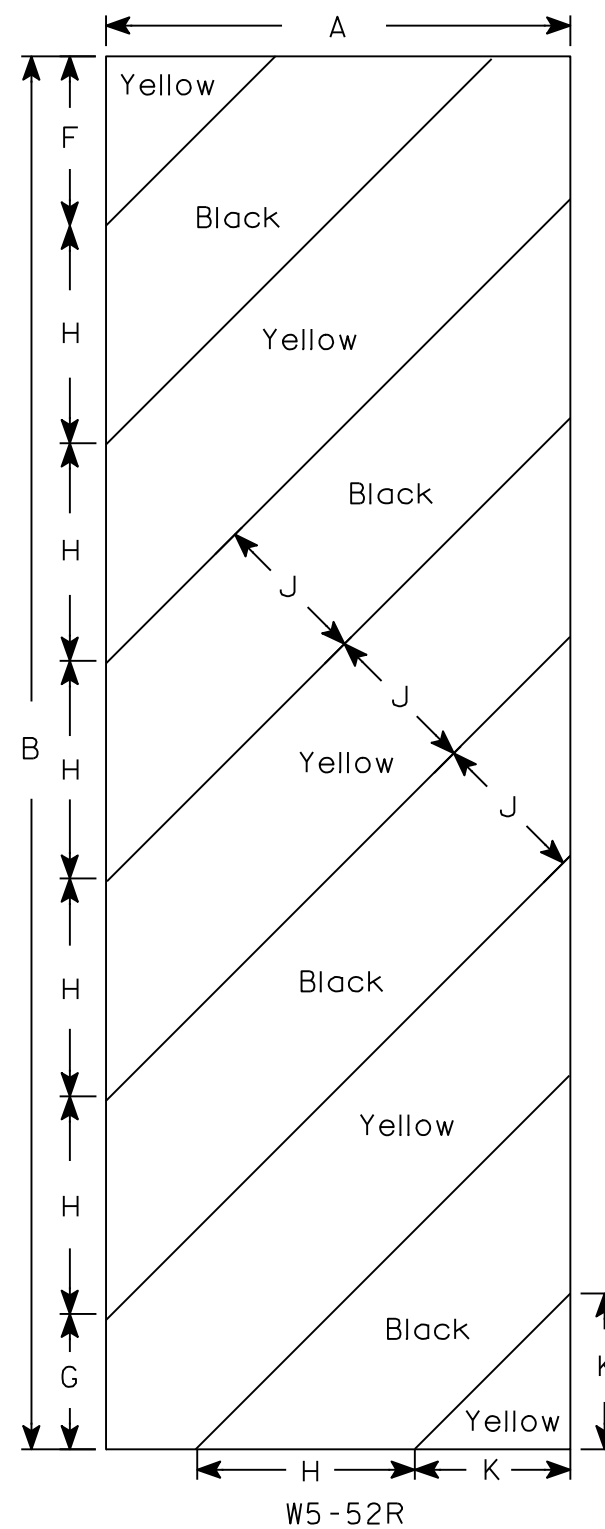
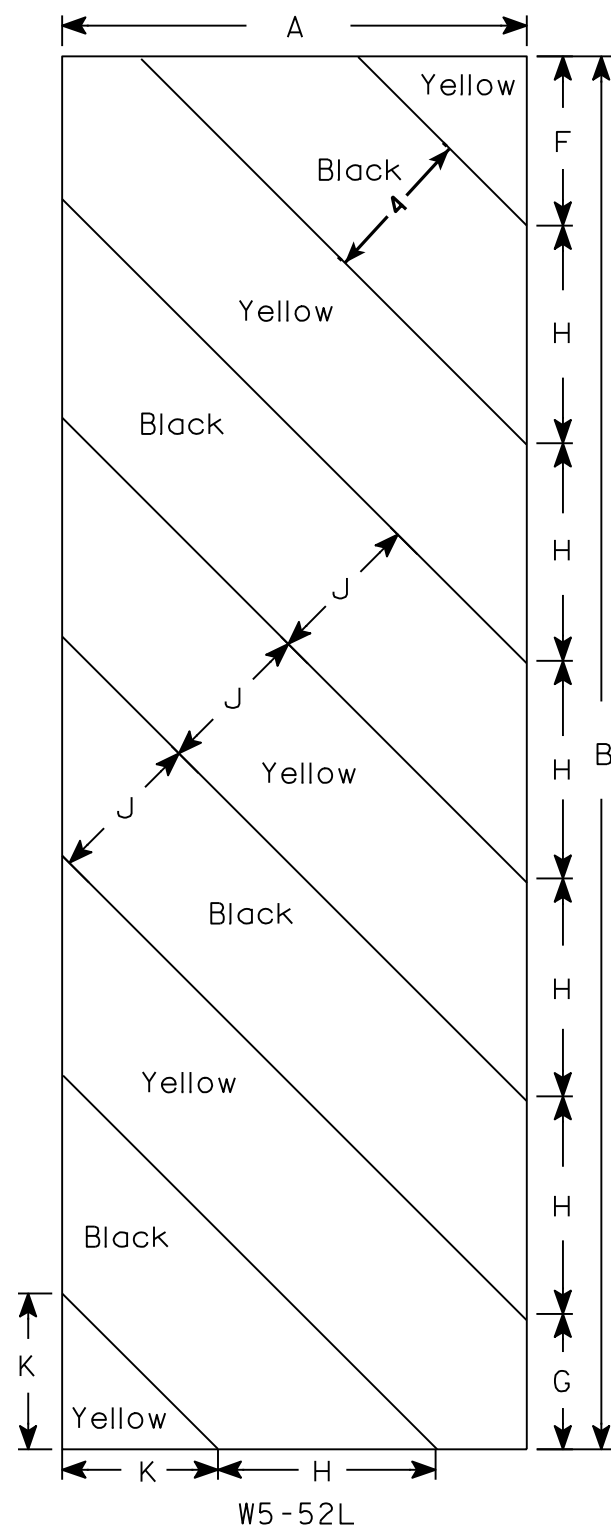
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	 <i>for</i> State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: 1.25
 OPERATING RATING FACTOR: 1.65
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE $f'_c = 4,000$ p.s.i.
 ALL OTHER $f'_c = 3,500$ p.s.i.
 HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) $f_y = 60,000$ p.s.i.

36W" PRESTRESSED GIRDER
 CONCRETE MASONRY $f'_c = 8,000$ p.s.i.
 STRANDS - 0.6" DIA. WITH ULTIMATE TENSILE STRENGTH OF $= 270,000$ p.s.i.

HYDRAULIC DATA:

100 YEAR FREQUENCY

$Q_{100} = 680$ c.f.s.
 VEL. = 4.1 f.p.s.
 HW₁₀₀ = EL. 830.11
 WATERWAY AREA = 164 sq. ft.
 DRAINAGE AREA = 4.4 sq. mi.
 ROADWAY OVERTOPPING = N/A
 SCOUR CRITICAL CODE = 8
 DATUM = NAVD88 (2012)

2 YEAR FREQUENCY

$Q_2 = 170$ c.f.s.
 VEL. = 4.9 f.p.s.
 HW₂ = EL. 826.37

TEMPORARY STRUCTURE

$Q_5 = 340$ c.f.s.
 HW₅ = EL. 828.19
 MIN. AREA = 69 sq. ft.

FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS * PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 95'-0".

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

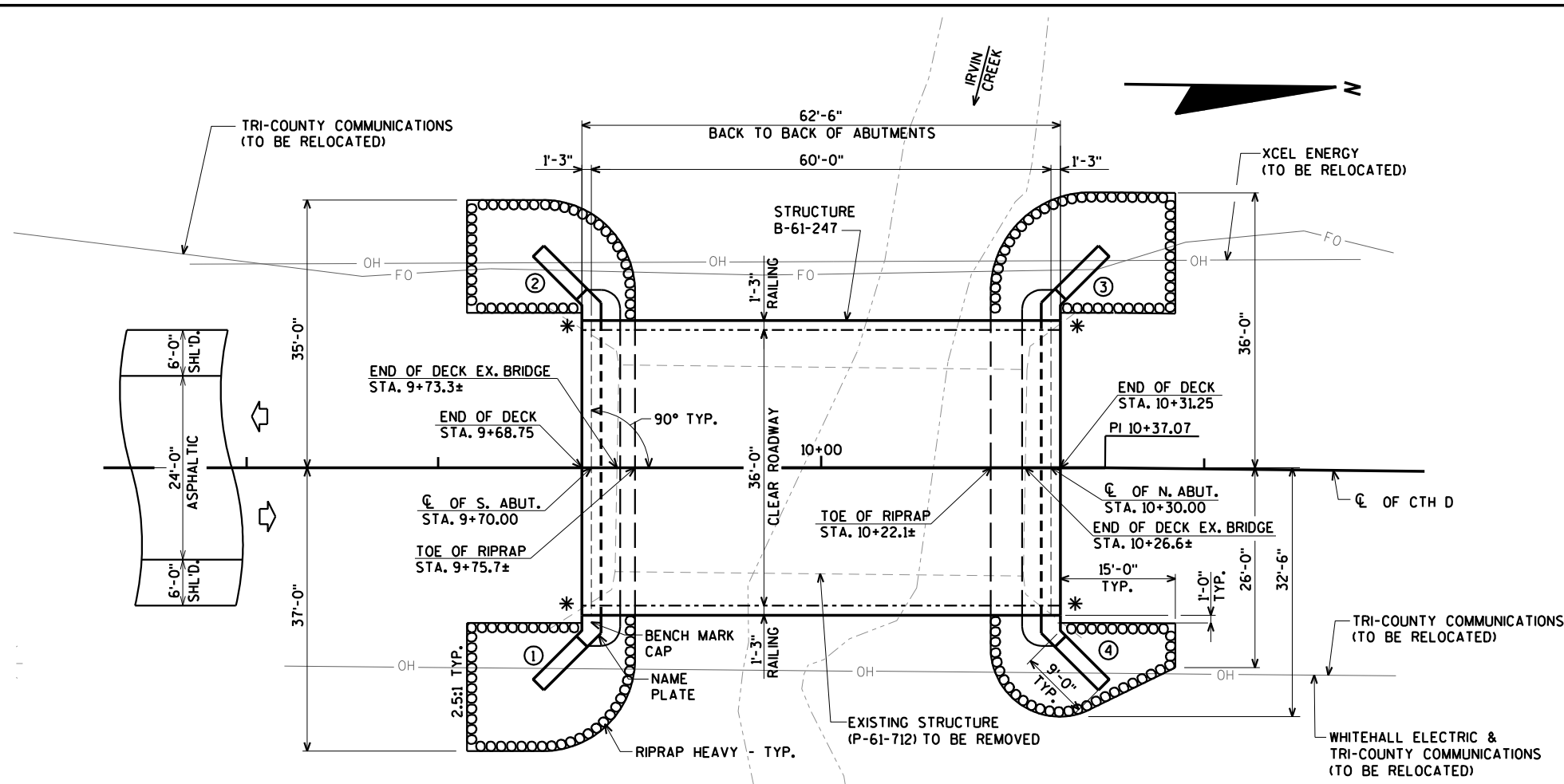
TRAFFIC DATA:

A.A.D.T. = 620 (2022)
 A.A.D.T. = 835 (2042)
 R.D.S. = 55 M.P.H.

LIST OF DRAWINGS

1. GENERAL PLAN
2. TYPICAL SECTION, QUANTITIES AND NOTES
3. STRUCTURE DETAILS
4. SUBSURFACE EXPLORATION
5. SOUTH ABUTMENT
6. SOUTH ABUTMENT WING DETAILS
7. NORTH ABUTMENT
8. NORTH ABUTMENT WING DETAILS
9. ABUTMENT DETAILS AND BILL OF BARS
10. STEEL DIAPHRAGM
11. 36W" PRESTRESSED GIRDER DETAILS
12. 36W" PRESTRESSED GIRDER DETAILS
13. SUPERSTRUCTURE
14. SUPERSTRUCTURE PLAN
15. SUPERSTRUCTURE DETAILS
16. TUBULAR STEEL RAILING TYPE 'M'

FOR TYPICAL SECTION SEE SHEET 2

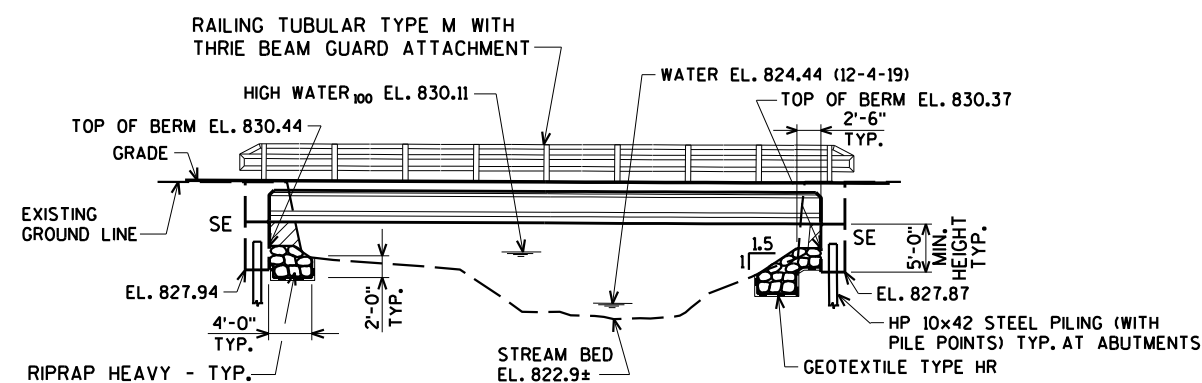


PLAN

SINGLE SPAN 36W" PRESTRESSED CONCRETE GIRDER BRIDGE

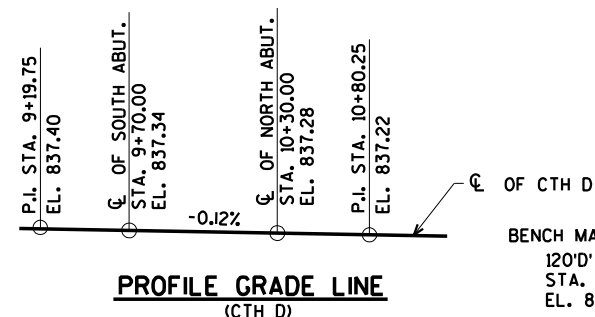
- * ANCHOR ASSEMBLY FOR THRIE BEAM TYPE GUARDRAIL.
- DENOTES WING NUMBER.

COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-61-247".



ELEVATION

REMOVE EXISTING SUBSTRUCTURE AS NEEDED. COST CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE ITEM". TYPICAL AT ALL SUBSTRUCTURES.



PROFILE GRADE LINE (CTH D)



BRIDGE OFFICE CONTACT:
 AARON BONK
 (608)-261-0261
 CONSULTANT CONTACT:
 DAN SYDOW
 (715)-834-3161

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
AYRES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	SDR 11/24/21		DATE
STRUCTURE B-61-247 CTH D OVER IRVIN CREEK			
COUNTY	TREMPEALEAU	TOWN/CITY/VILLAGE	WHITEHALL
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ZSS	DESIGN CK'D.	JCK
DRAWN BY	CLP	PLANS CK'D.	DNS
GENERAL PLAN			SHEET 1 OF 16

8/30/2021
 PENTABLE:BRearu_shd_uhll.tbl

DATE: DATE:
 CHECKED BY: BACK CHECKED BY:
 CORRECTED BY:

8

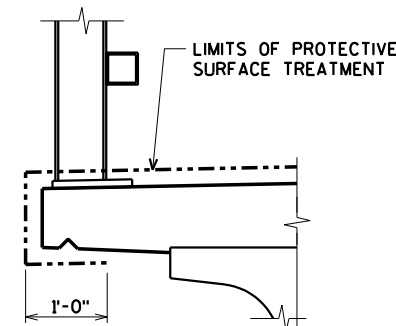
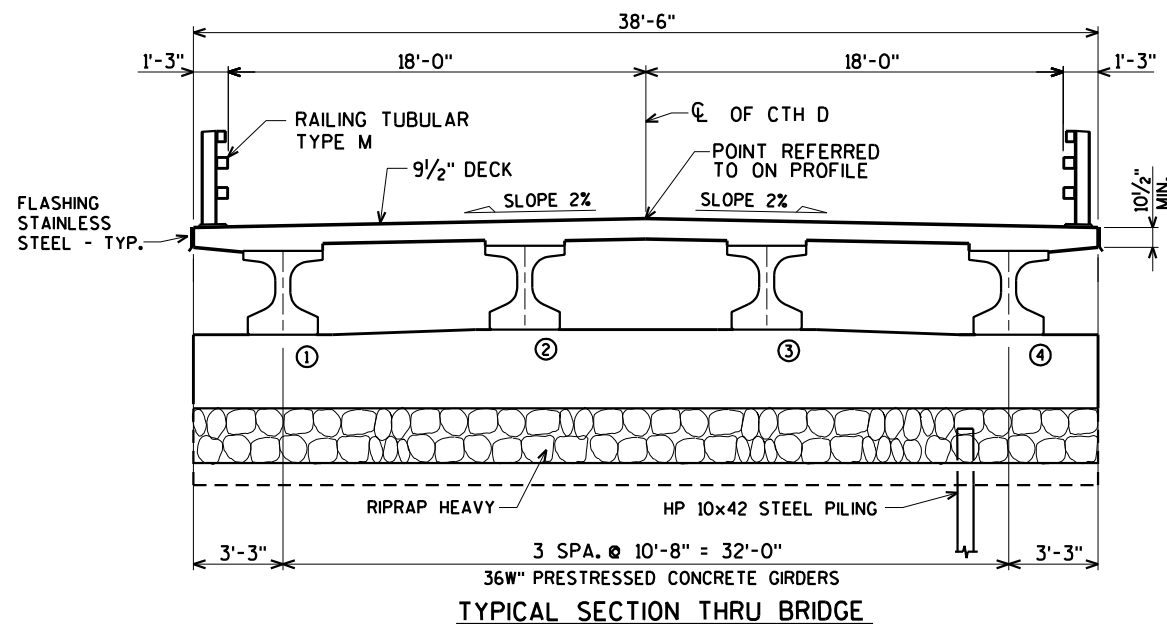
8

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	S. ABUT.	N. ABUT.	SUPER.	TOTAL	CATEGORY 20	CATEGORY 30
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-61-712	EACH	-----	-----	-----	1	1	-----
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-61-247	LS	-----	-----	-----	1	1	-----
210.1500	BACKFILL STRUCTURE TYPE A	TON	305	305	-----	610	610	-----
502.0100	CONCRETE MASONRY BRIDGES	CY	33.5	33.5	97.8	165	130	35
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	295	295	295	-----
503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	-----	-----	244	244	244	-----
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,770	2,770	-----	5,540	4,393	1,147
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,470	1,470	17,060	20,000	15,860	4,140
506.2605	BEARING PADS ELASOMERIC NON-LAMINATED	EACH	-----	-----	8	8	8	-----
506.4000	STEEL DIAPHRAGMS B-61-247	EACH	-----	-----	3	3	3	-----
513.4061	RAILING TUBULAR TYPE M	LF	-----	-----	129	129	129	-----
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-----	16	16	-----
526.0100	TEMPORARY STRUCTURE STATION 20+41	LS	-----	-----	-----	1	1	-----
550.0500	PILE POINTS	EACH	8	8	-----	16	14	2
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	760	760	-----	1,520	1,330	190
606.0300	RIPRAP HEAVY	CY	70	75	-----	145	145	-----
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	85	85	-----	170	170	-----
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	55	55	-----	110	110	-----
645.0120	GEOTEXTILE TYPE HR	SY	140	145	-----	285	285	-----
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-----	-----	115	115	115	-----
NON-BID ITEMS								
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"	-----	-----

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
 BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
 THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE. JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.
 THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.
 ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.
 THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-61-247" SHALL BE THE EXISTING GROUNDLINE.
 THE EXISTING STRUCTURE, P-61-712, TO BE REMOVED, IS A SINGLE-SPAN CONCRETE CHANNEL BRIDGE ON TIMBER ABUTMENTS, 53.5-FT. LONG WITH A 27-FT. CLEAR ROADWAY WIDTH.
 AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.
 PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.
 EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
 THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.
 THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE PRESTRESSED GIRDER DETAILS SHEET, WHICH IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.
 BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
 EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" BID ITEM.



PROTECTIVE SURFACE TREATMENT

8/27/2021 PENTABLE:BRReau_shd_uHil.tbi

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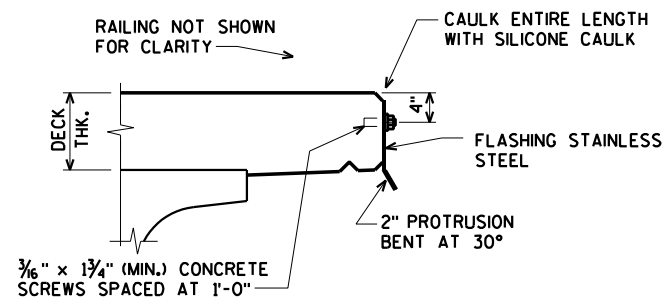
8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
TYPICAL SECTION, QUANTITIES AND NOTES			SHEET 2 OF 16

ORIGINAL PLANS PREPARED BY

AYRES

3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
 www.AyresAssociates.com



FLASHING DETAIL FOR NEW BRIDGES WITH OPEN RAILING

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, 3/16" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING.

FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

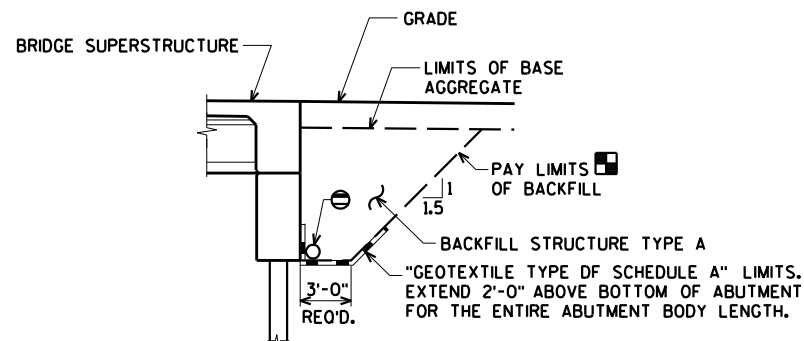
EXTEND FLASHING TO FRONT FACE OF ABUTMENT.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK SURFACE.

THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST DECK DEPTH OVER THE BRIDGE LENGTH.

PROVIDE 2" MINIMUM FLASHING OVERLAP. FASTEN WITH 3/16" x 2" (MIN.) CONCRETE SCREWS.

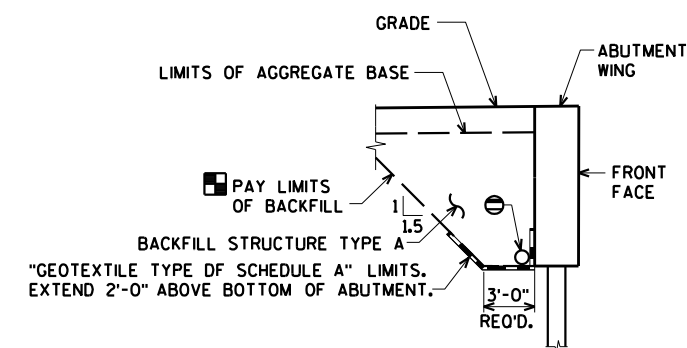
CAULK SHALL BE NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER.



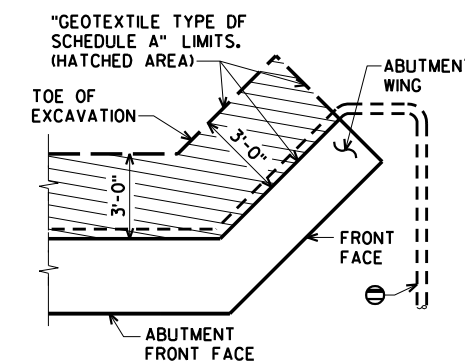
BACKFILL STRUCTURE LIMITS

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

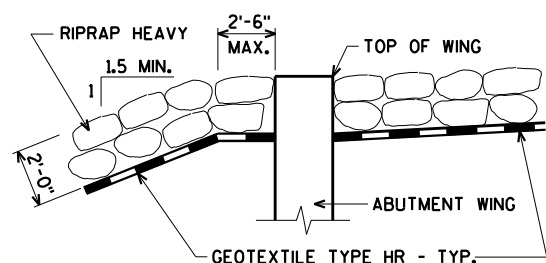
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 9.



BACKFILL STRUCTURE LIMITS THRU WING

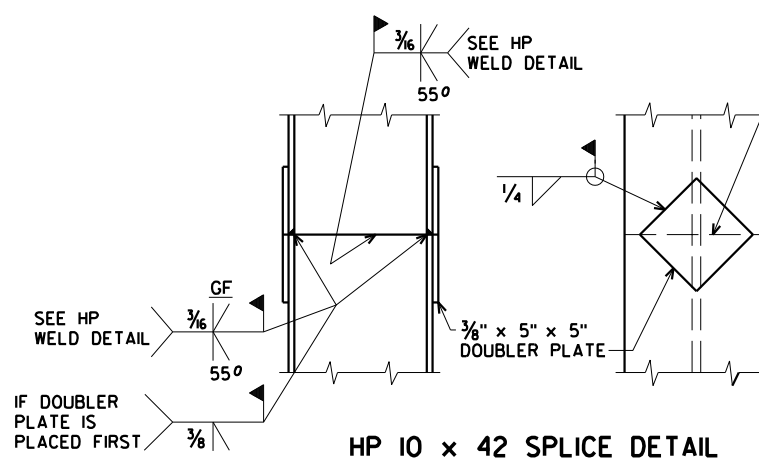


BACKFILL STRUCTURE LIMITS ABUTMENT PLAN WITH WING

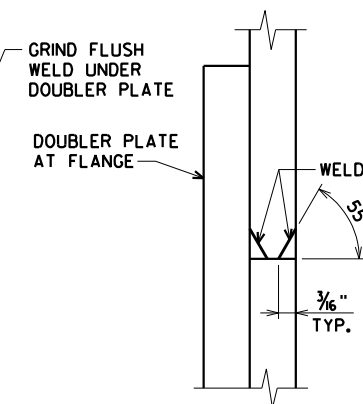


TYPICAL FILL SECTION AT WING

NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



HP 10 x 42 SPLICE DETAIL



HP WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

\$PRNAME\$ I:\42\42-1203.00 - Trempealeou Co, CTH D\Structures\CADD\421203_gp.dgn

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
STRUCTURE DETAILS			SHEET 3 OF 16

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	APRIL 14, 2020	436046.68	856000.60
2	APRIL 14, 2020	435983.23	855988.64

BORINGS COMPLETED BY: GEOTECHNICAL DRILLING CONTRACTORS, LLC
 REPORT COMPLETED BY: ECS MIDWEST, LLC
 ALL COORDINATES REFERENCED TO WCCS NAD 83(9) TREMPPEALEAU COUNTY

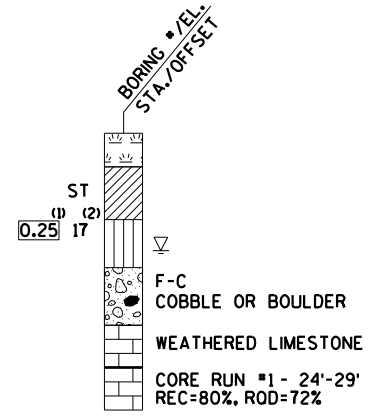
IRVIN
CREEK



MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

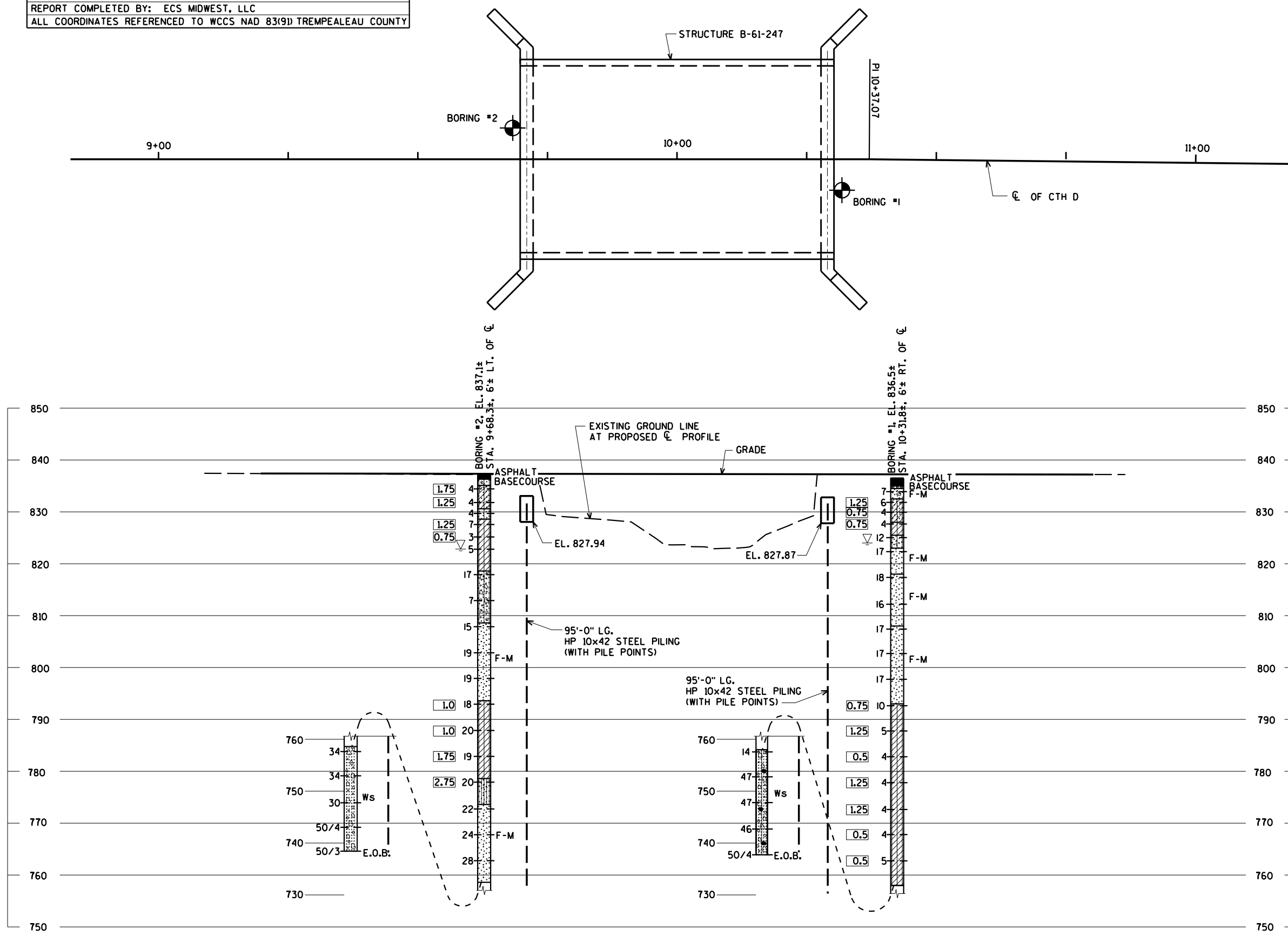
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

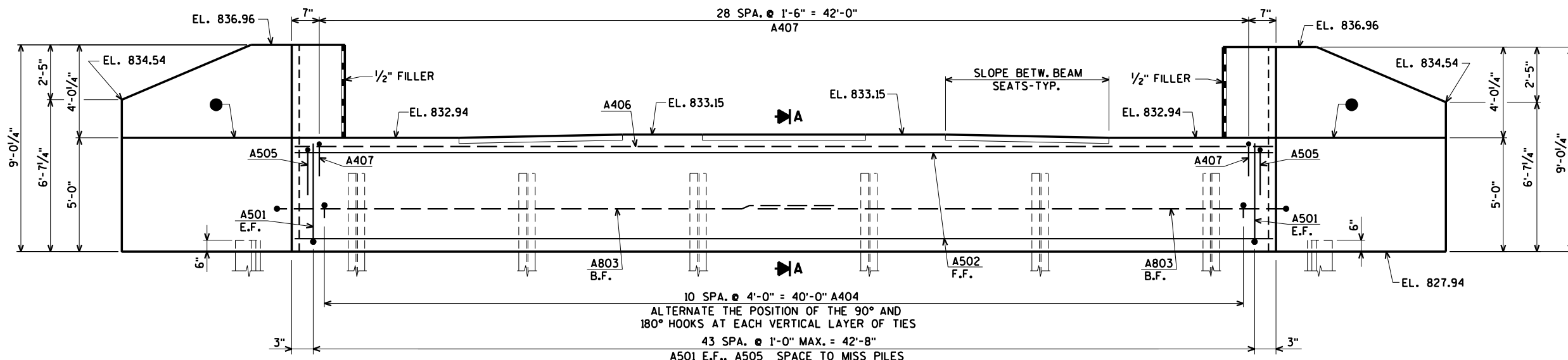
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CKD. ZSS
SUBSURFACE EXPLORATION			SHEET 4 OF 16

8/22/2021 PENTABLE:BRedu_shd_util.tbl

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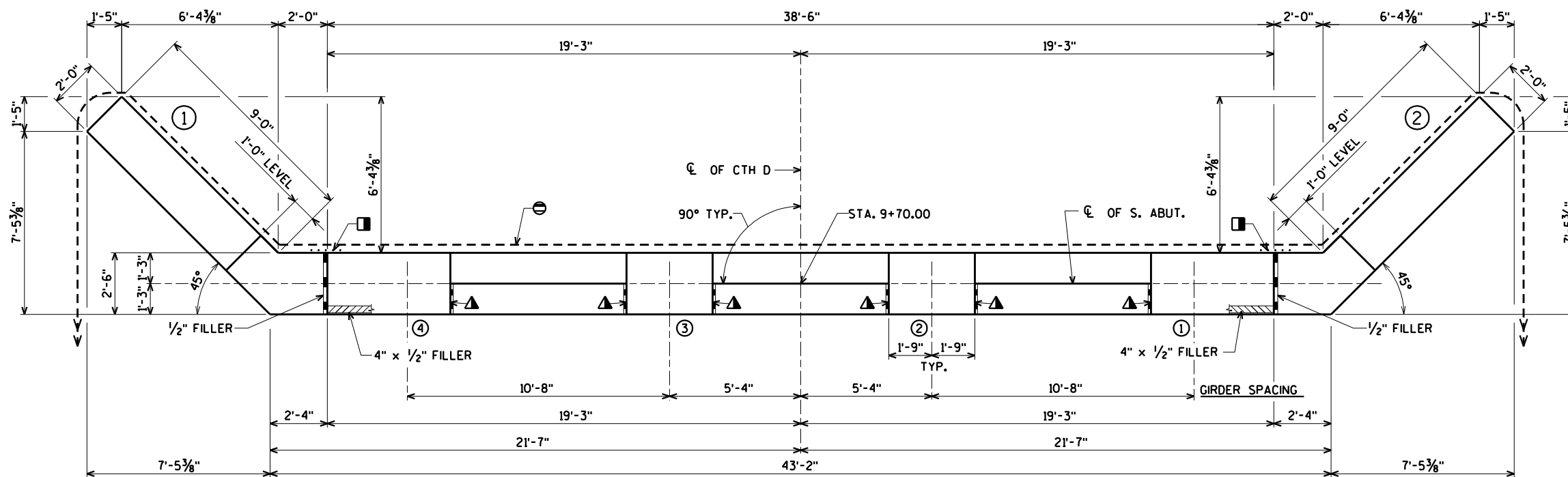
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ELEVATION
(LOOKING SOUTH)

NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



PLAN

FOR SECTION A SEE SHEET 6.

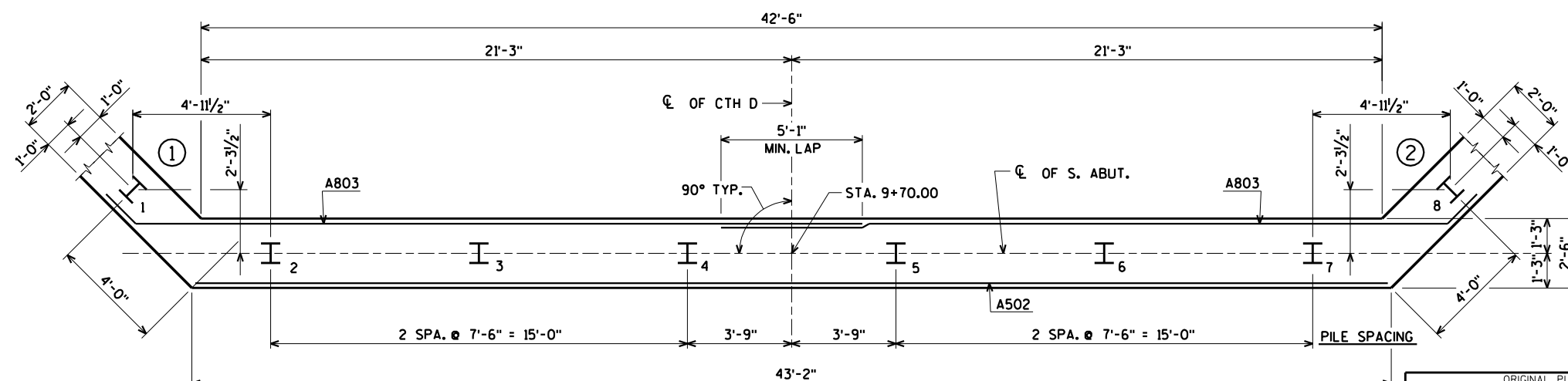
⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 9. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

● OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).

■ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BEAM SEAT TO TOP OF WINGWALL.

▲ 3/4" CORK FILLER ON VERTICAL FACE ONLY.

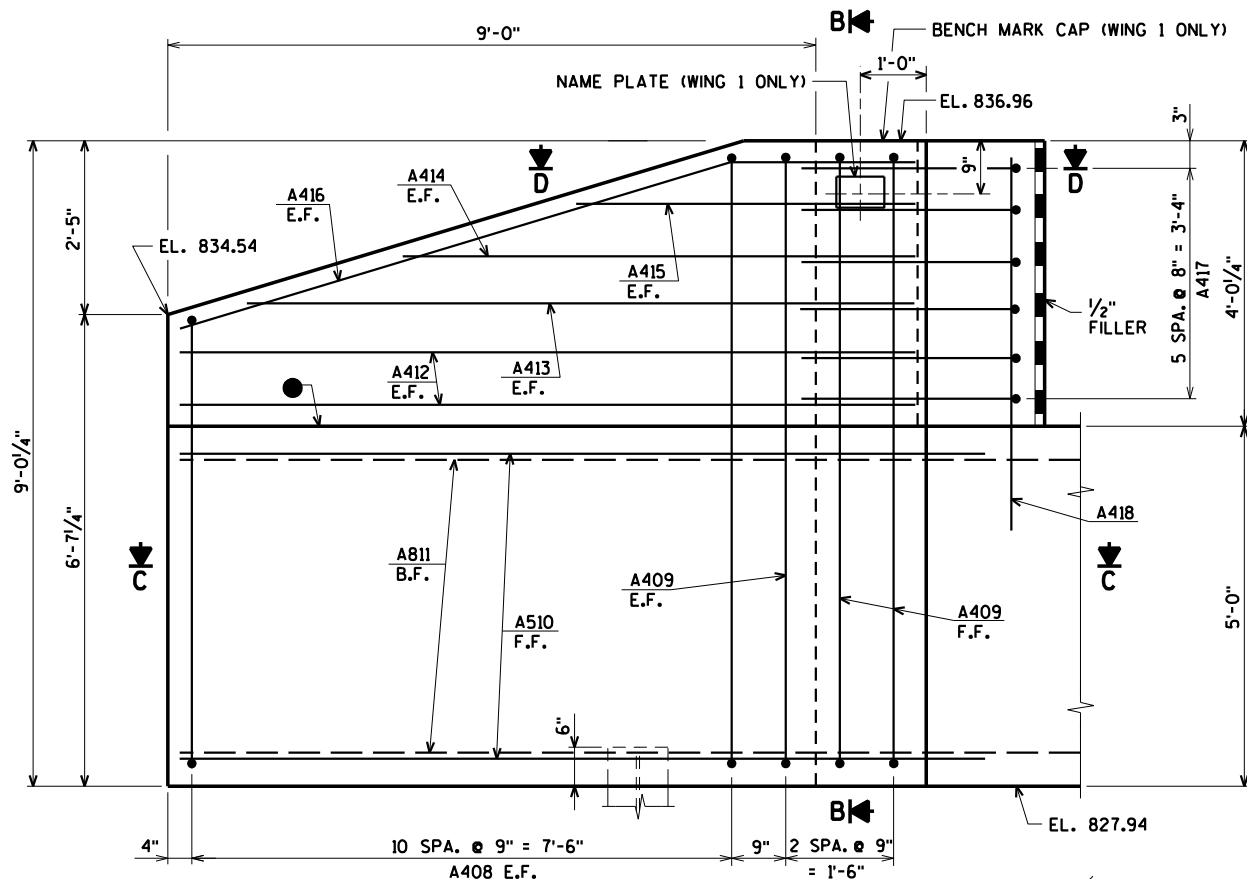
FOR PILE SPLICE DETAIL SEE SHEET 3.



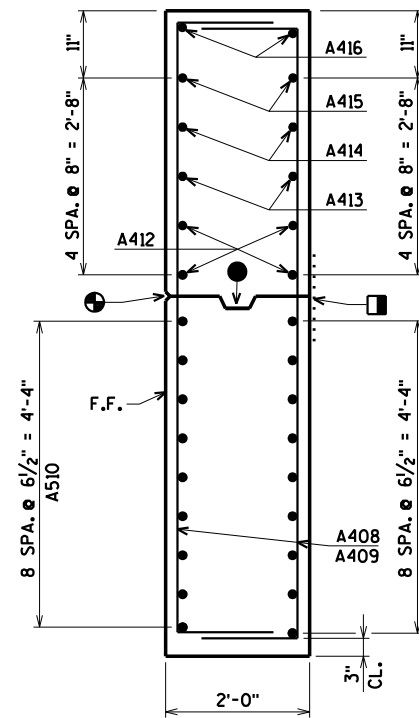
PILE LAYOUT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
SOUTH ABUTMENT			SHEET 5 OF 16

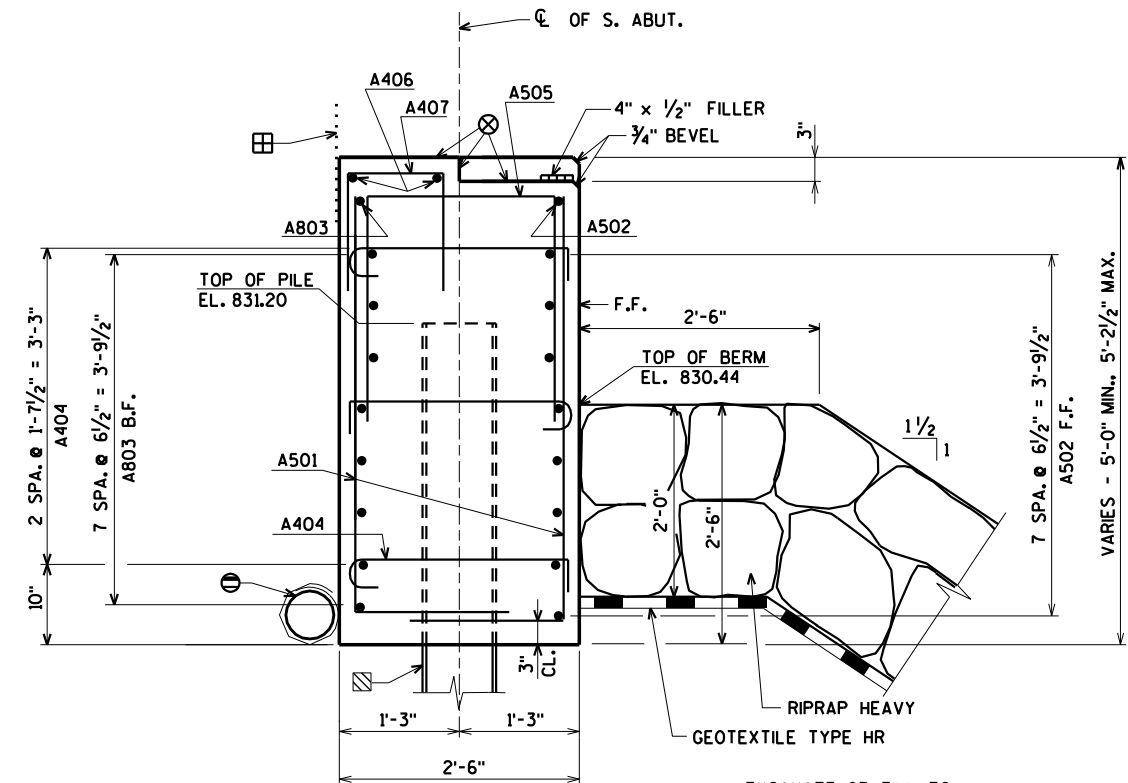
ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
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ELEVATION - WING 1
(WING 2 SIMILAR)



SECTION B



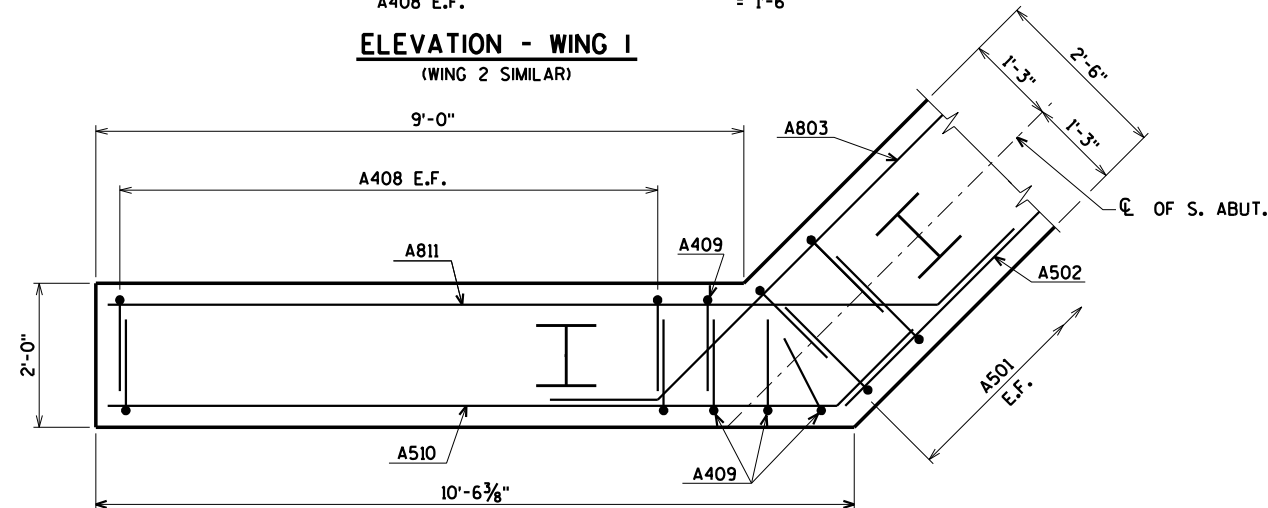
SECTION A

NOTE: DO NOT PLACE FILL ABOVE THREE FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

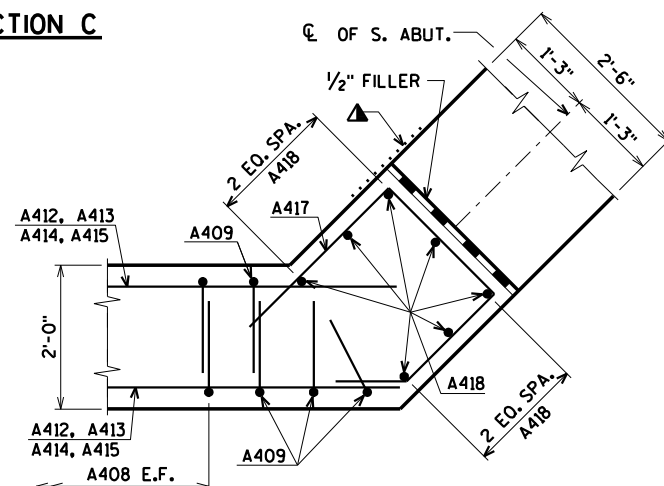
ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE. ESTIMATED LENGTH 95'-0".

- FOR LOCATION OF SECTION A SEE SHEET 5.
- ▣ RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES")
- OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES" IF CONST. JOINT IS USED).
- ⊕ 3/4" V-GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 9. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- ⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".
- ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENT.

FOR PILE SPLICE DETAIL SEE SHEET 3.



SECTION C



SECTION D

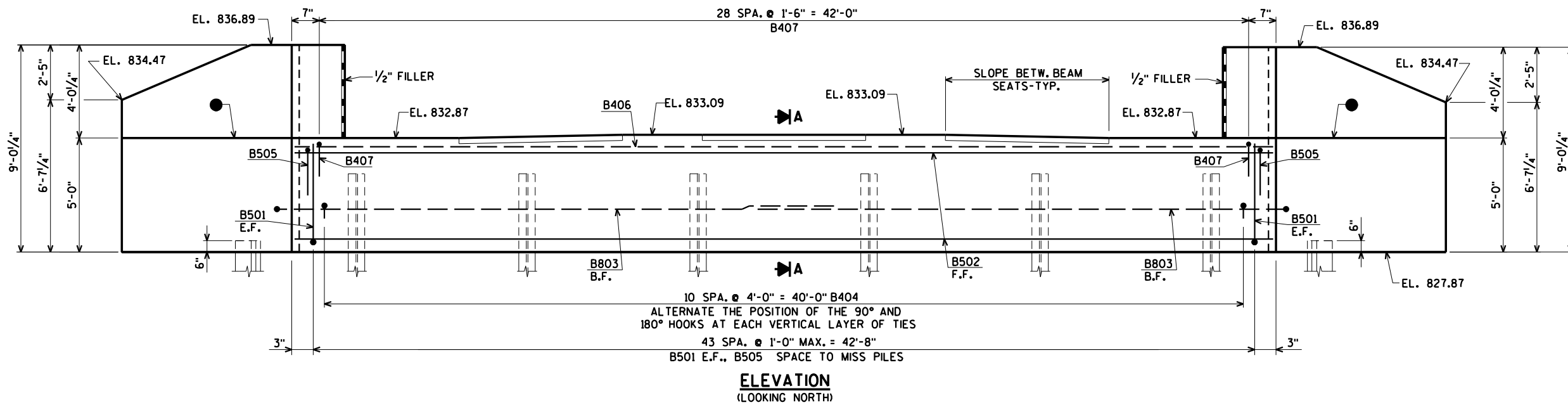
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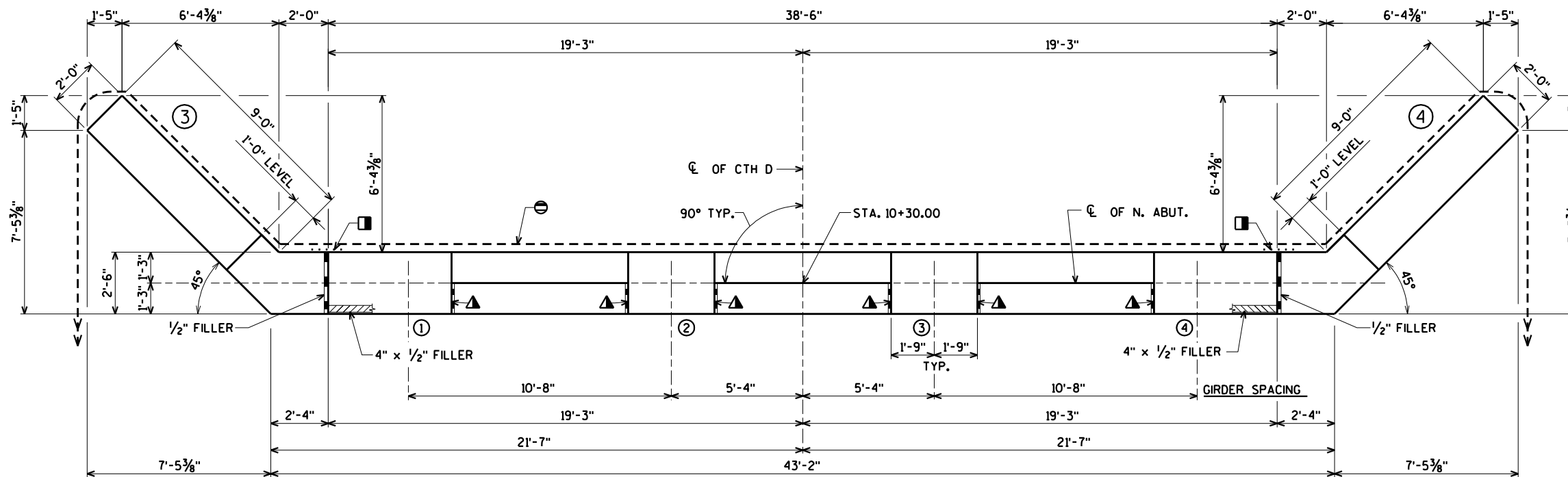
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY CLP		PLANS CK'D. ZSS	
SOUTH ABUTMENT WING DETAILS			SHEET 6 OF 16

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ELEVATION
(LOOKING NORTH)

NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



PLAN

FOR SECTION A SEE SHEET 8.

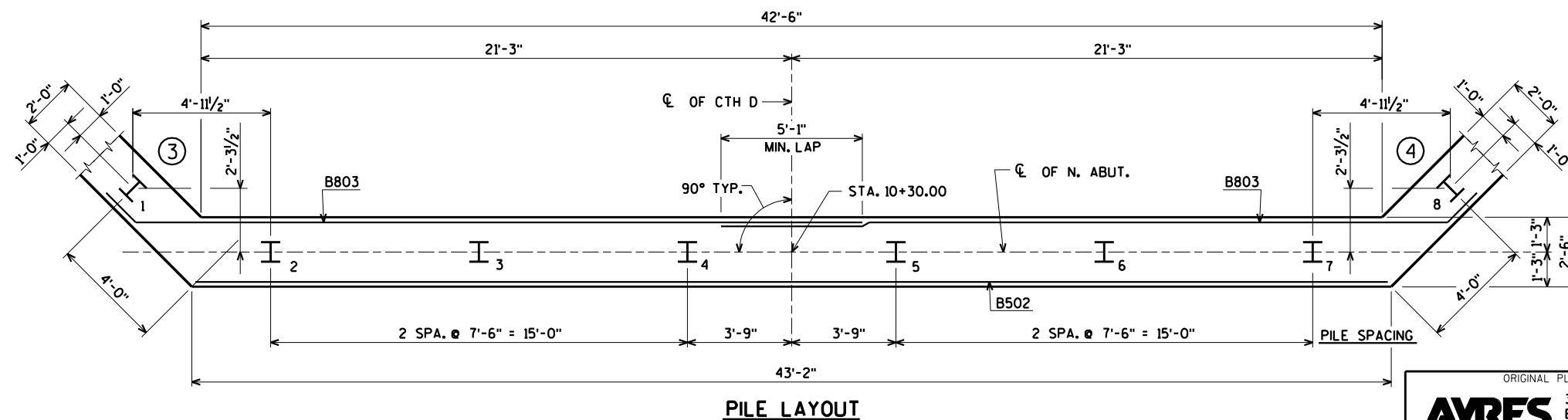
⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 9. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

● OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).

■ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BEAM SEAT TO TOP OF WINGWALL.

▲ 3/4" CORK FILLER ON VERTICAL FACE ONLY.

FOR PILE SPLICE DETAIL SEE SHEET 3.



PILE LAYOUT

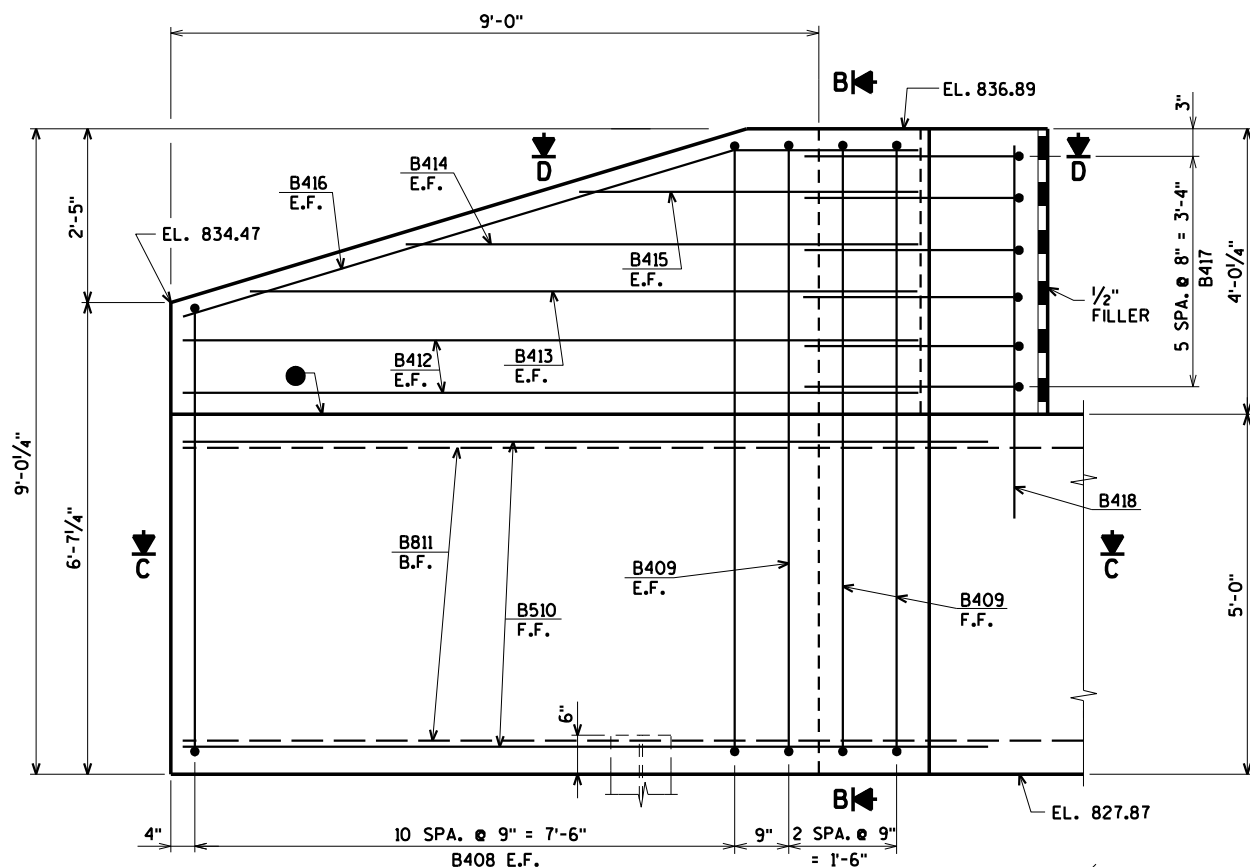
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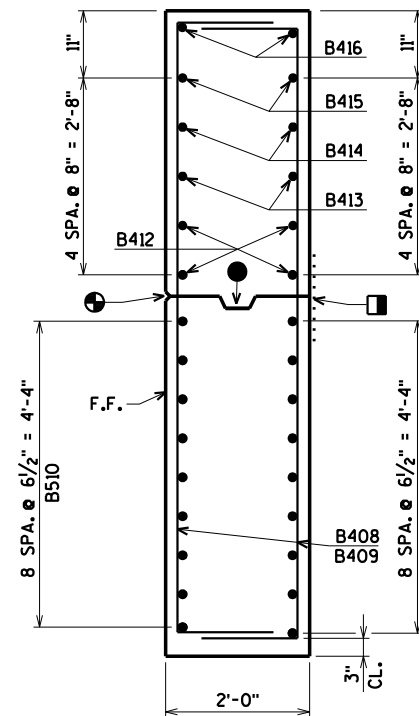
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
NORTH ABUTMENT			SHEET 7 OF 16

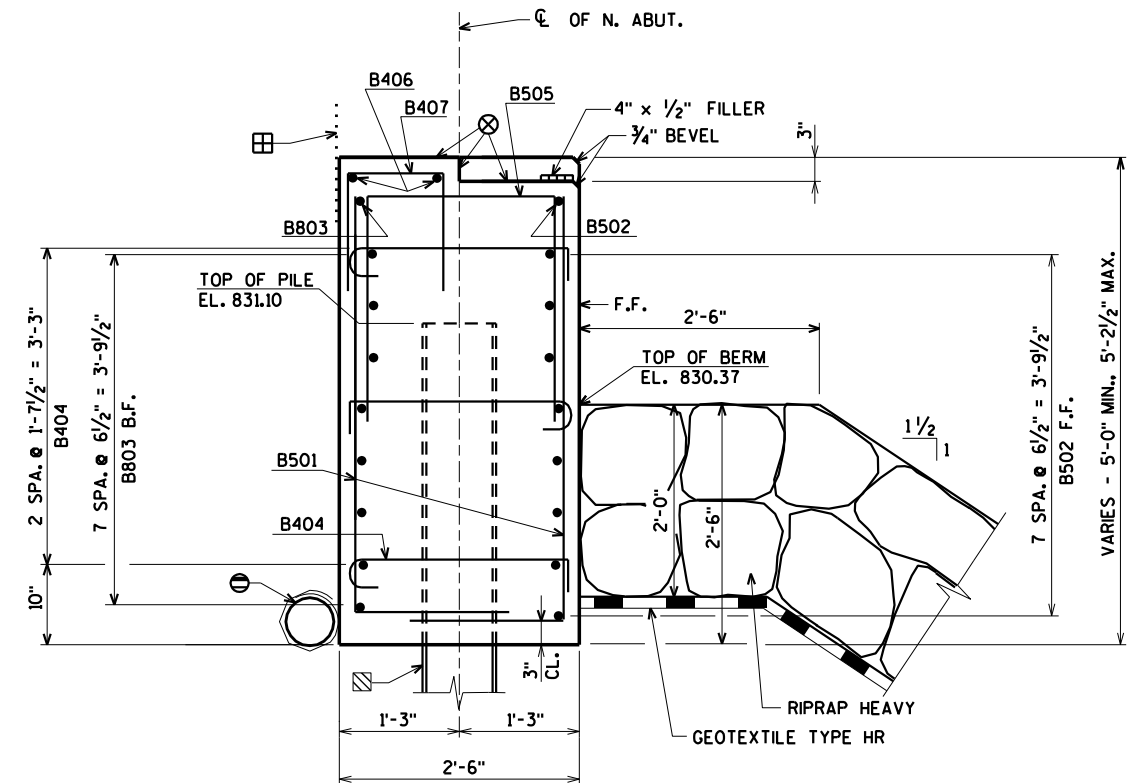
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ELEVATION - WING 3
(WING 4 SIMILAR)



SECTION B



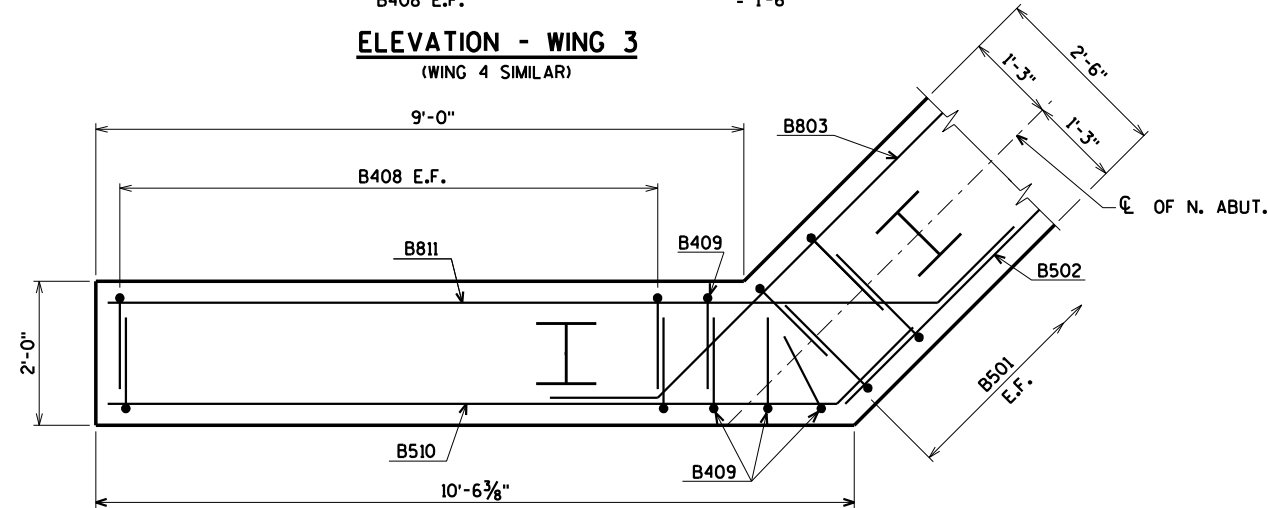
SECTION A

EXCAVATE OR FILL TO BOTTOM OF ABUTMENT BEFORE DRIVING PILES.

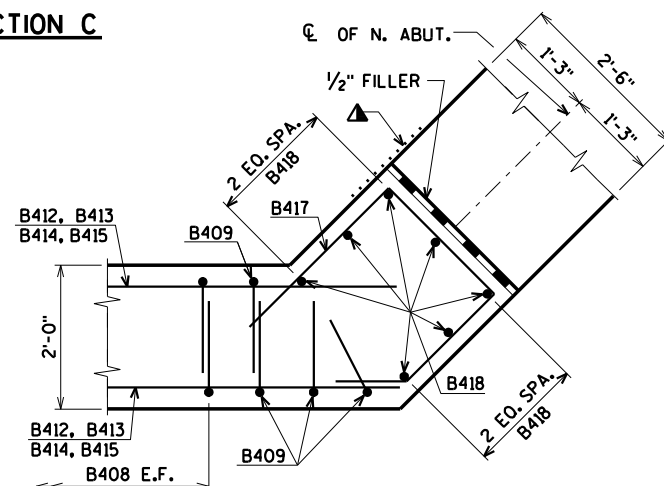
ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE. ESTIMATED LENGTH 95'-0".

- FOR LOCATION OF SECTION A SEE SHEET 7.
- ☐ RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES")
- OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES" IF CONST. JOINT IS USED).
- ⊕ 3/4" V-GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 9. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- ⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".
- ⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENT.

FOR PILE SPLICE DETAIL SEE SHEET 3.



SECTION C



SECTION D

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8

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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
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NORTH ABUTMENT WING DETAILS			SHEET 8 OF 16

BILL OF BARS - SOUTH ABUTMENT

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	1,470# COATED 2,770# UNCOATED
							LOCATION
A501		88	5-9	X			BODY VERT. E.F.
A502		9	42-11				BODY HORIZ. F.F.
A803		18	27-8	X			BODY HORIZ. B.F.
A404		33	2-10	X			BODY TIES
A505		44	6-11	X			BODY VERT. TOP
A406		2	42-11				BODY HORIZ. TOP @ NOTCH
A407		29	3-9	X			BODY VERT. TOP @ NOTCH
A408	X	44	9-10	X			WINGS 1 & 2 VERT. E.F.
A409	X	8	11-1	X			WINGS 1 & 2 VERT. E.F.
A510	X	18	11-7	X			WINGS 1 & 2 HORIZ. F.F.
A811	X	18	13-5	X			WINGS 1 & 2 HORIZ. B.F.
A412	X	8	10-3				WINGS 1 & 2 HORIZ. E.F.
A413	X	4	9-2				WINGS 1 & 2 HORIZ. E.F.
A414	X	4	7-0				WINGS 1 & 2 HORIZ. E.F.
A415	X	4	4-10				WINGS 1 & 2 HORIZ. E.F.
A416	X	4	10-4	X			WINGS 1 & 2 DIAG. E.F.
A417	X	12	8-8	X			WINGS 1 & 2 HORIZ.
A418	X	14	5-8				WINGS 1 & 2 VERT.

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BILL OF BARS - NORTH ABUTMENT

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	1,470# COATED 2,770# UNCOATED
							LOCATION
B501		88	5-9	X			BODY VERT. E.F.
B502		9	42-11				BODY HORIZ. F.F.
B803		18	27-8	X			BODY HORIZ. B.F.
B404		33	2-10	X			BODY TIES
B505		44	6-11	X			BODY VERT. TOP
B406		2	42-11				BODY HORIZ. TOP @ NOTCH
B407		29	3-9	X			BODY VERT. TOP @ NOTCH
B408	X	44	9-10	X			WINGS 3 & 4 VERT. E.F.
B409	X	8	11-1	X			WINGS 3 & 4 VERT. E.F.
B510	X	18	11-7	X			WINGS 3 & 4 HORIZ. F.F.
B811	X	18	13-5	X			WINGS 3 & 4 HORIZ. B.F.
B412	X	8	10-3				WINGS 3 & 4 HORIZ. E.F.
B413	X	4	9-2				WINGS 3 & 4 HORIZ. E.F.
B414	X	4	7-0				WINGS 3 & 4 HORIZ. E.F.
B415	X	4	4-10				WINGS 3 & 4 HORIZ. E.F.
B416	X	4	10-4	X			WINGS 3 & 4 DIAG. E.F.
B417	X	12	8-8	X			WINGS 3 & 4 HORIZ.
B418	X	14	5-8				WINGS 3 & 4 VERT.

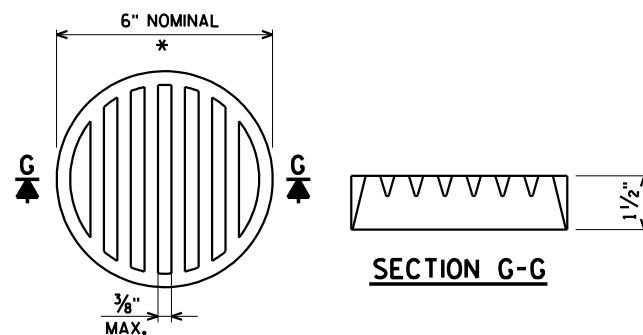
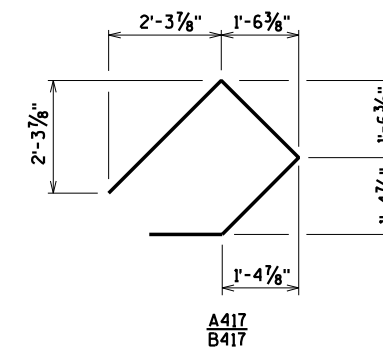
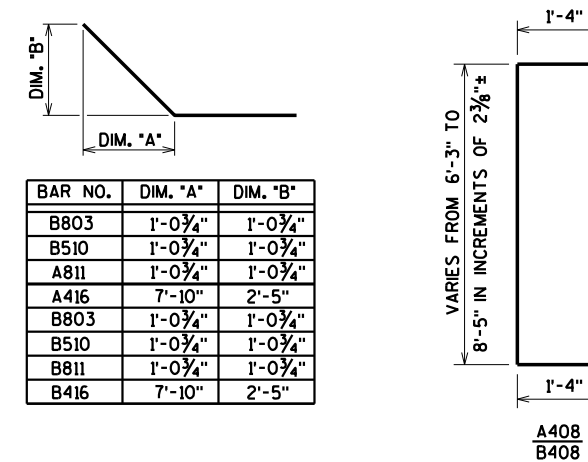
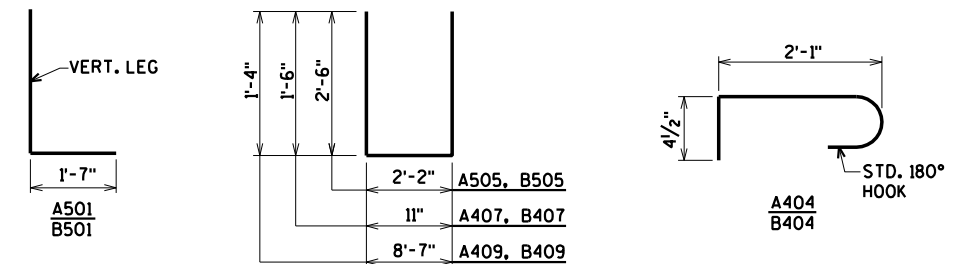
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
A408	4 SERIES OF 11	8'-9" TO 10'-11"
B408	4 SERIES OF 11	8'-9" TO 10'-11"

BUNDLE AND TAG EACH SERIES SEPARATELY.



* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

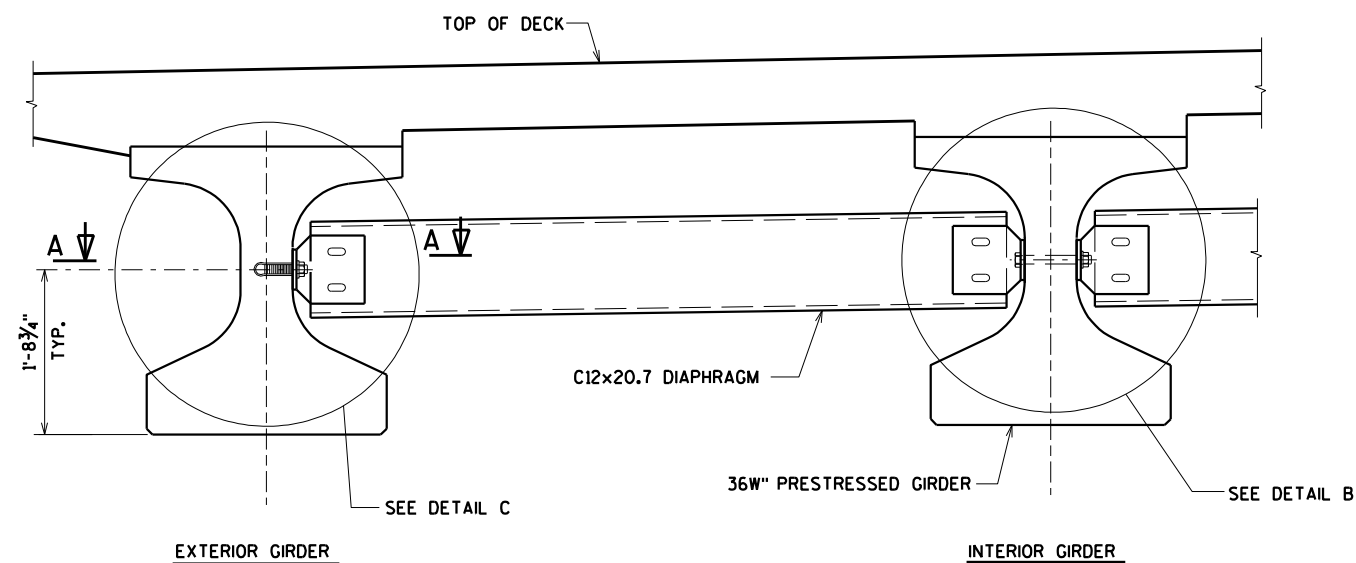
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
ABUTMENT BILL OF BARS			SHEET 9 OF 16

ORIGINAL PLANS PREPARED BY
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NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-61-247", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

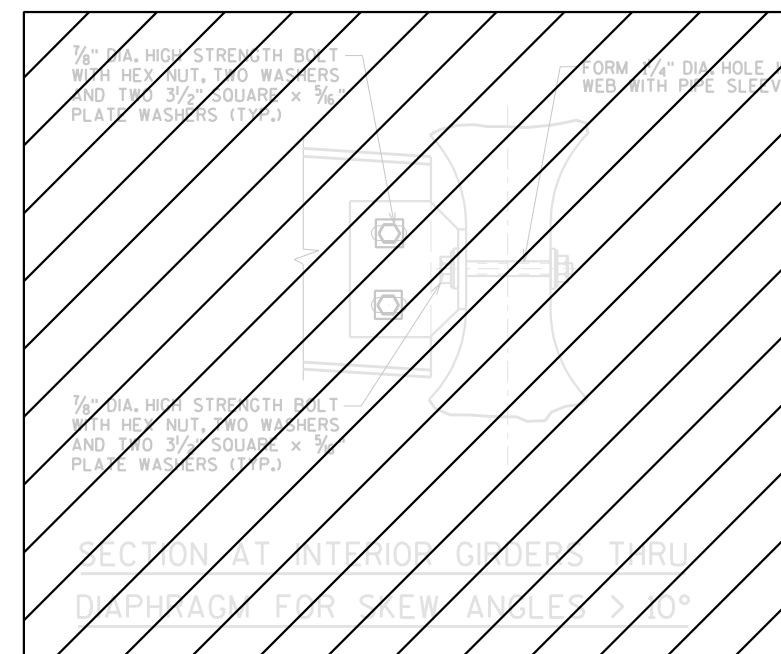
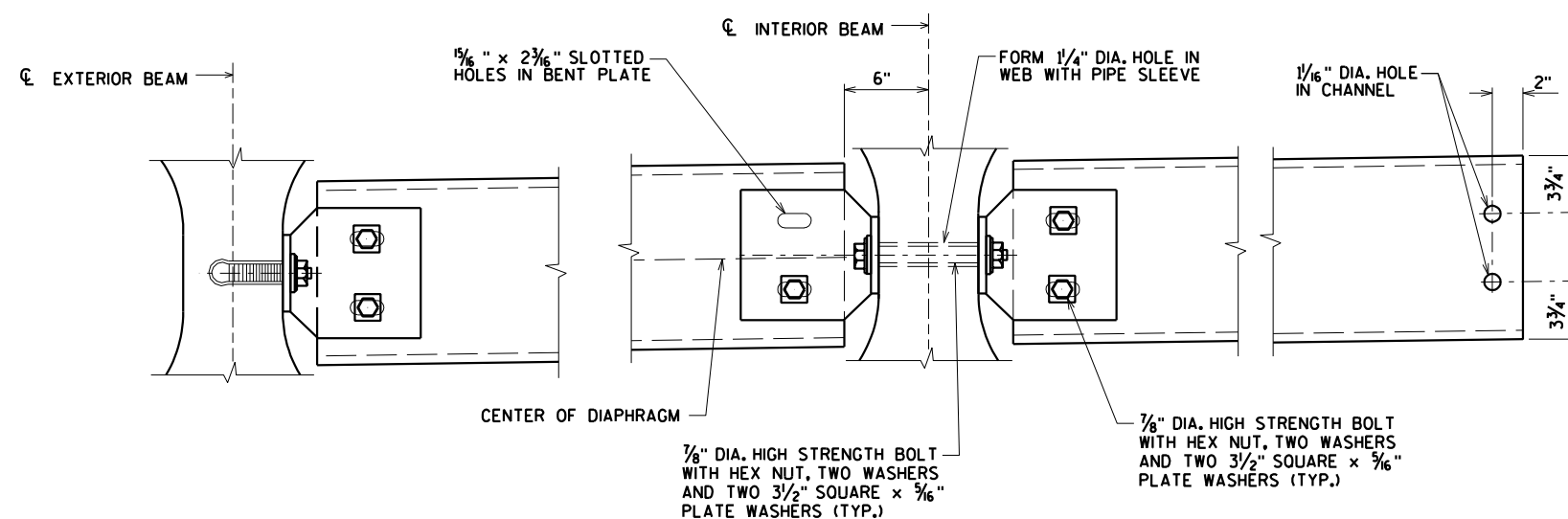
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

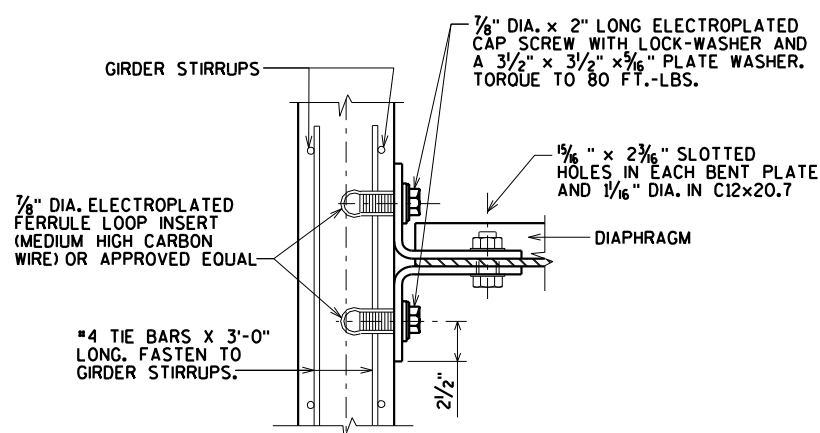
FOR DIAPHRAGM SPACING SEE SHEET 11.

PART TRANSVERSE SECTION AT DIAPHRAGM

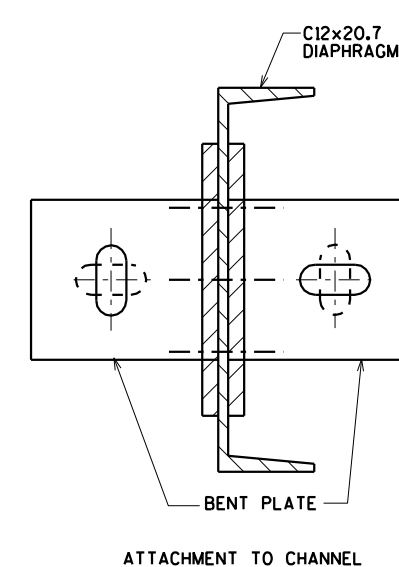
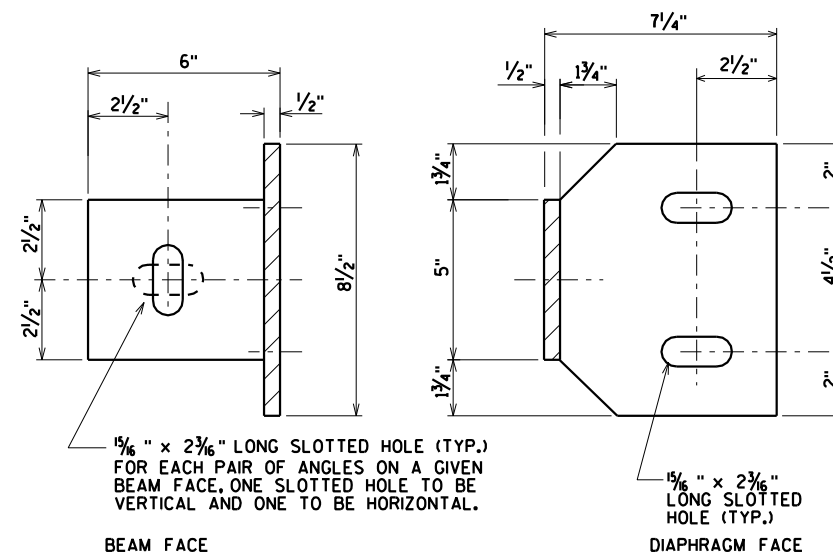


DETAIL C

DETAIL B



SECTION A-A
(FOR EXTERIOR ATTACHMENT)



ATTACHMENT TO CHANNEL

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STRUCTURE B-61-247			
DRAWN BY CLP		PLANS CK'D. ZSS	
STEEL DIAPHRAGM			SHEET 10 OF 16

8

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NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER, FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

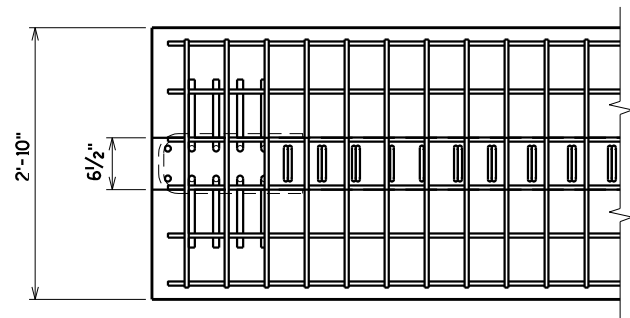
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 AND #5 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

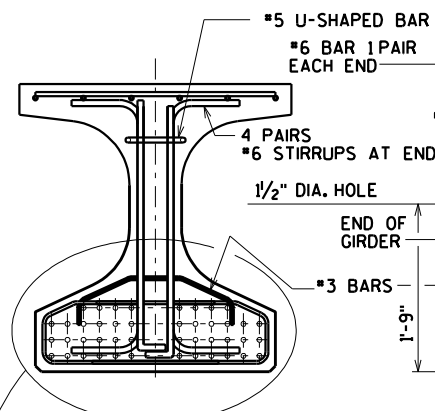
AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE (0.6" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

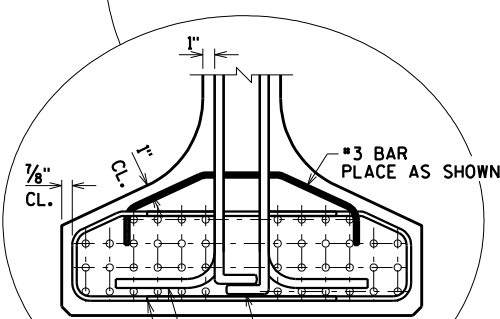
FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.



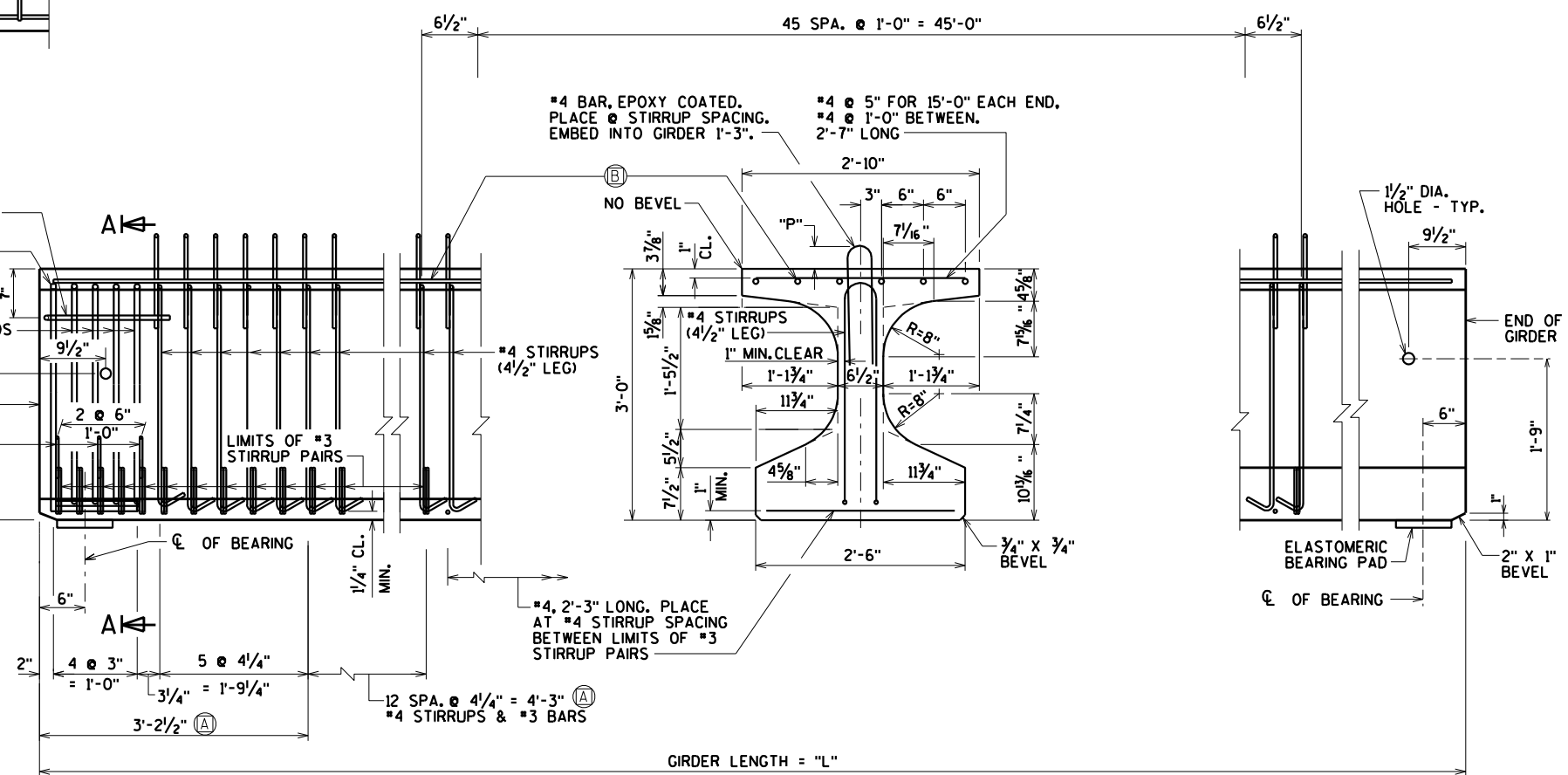
TOP FLANGE



SECTION A-A

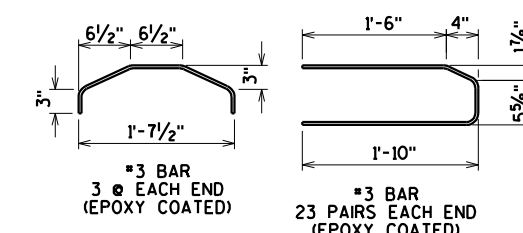
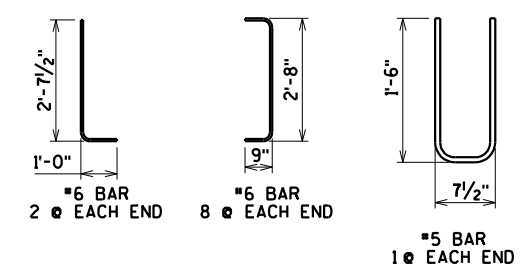


**DETAIL A
BOTTOM FLANGE**



SIDE VIEW & TYPICAL SECTION IN SPAN

- (A) DETAIL TYP. AT EACH END
- (B) 6 #4 BARS, FULL LENGTH, MIN. LAP = 2'-4"



* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)										CONC. STRGTH. f'c (p.s.i.)	"P" 1/3 OF GIRDER	"P" MID 1/3 OF GIRDER	"P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN (IN.)					UNDRAPED PATTERN	
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	10/10						TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	"A"	"B" MIN.	"B" MAX.	"C"	TOTAL NO. OF STRANDS
1	1 & 4	61'-0"	0.2	0.3	0.4	0.5	0.6	0.5	0.4	0.3	0.2	8,000	7 1/2"	7"	7 1/2"	0.60	18	6,400	32	11	14	4		
1	2 & 3	61'-0"	0.2	0.4	0.5	0.6	0.7	0.6	0.5	0.4	0.2	8,000	7 1/2"	7"	7 1/2"	0.60	18	6,400	32	11	14	4		

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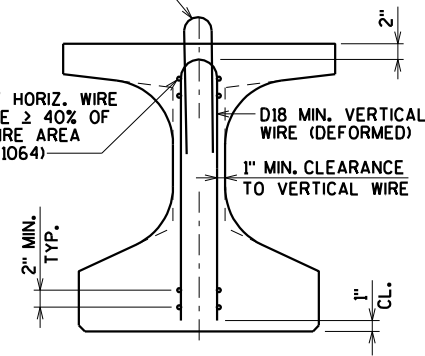
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY	CLP	PLANS CK'D.	ZSS
36W" PRESTRESSED GIRDER DETAILS			SHEET 11 OF 16

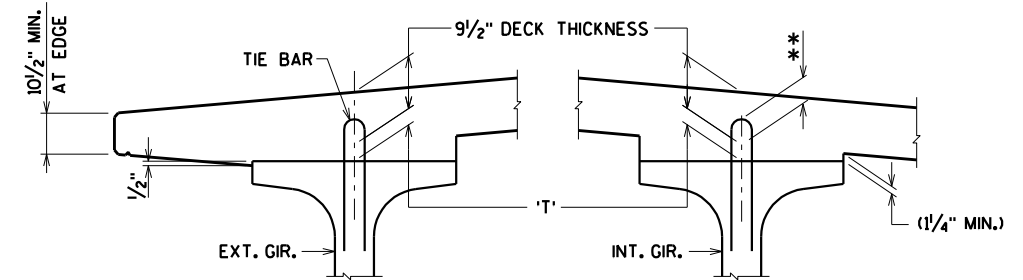
#4 BAR, EPOXY COATED. PLACE STIRRUP SPACING REQUIRED FOR NON WWF STIRRUPS. EMBED INTO GIRDER 1'-3".
 HORIZ. WIRES SHALL BE LOCATED IN TOP AND BOT. FLANGES AND NOT IN THE WEB.

AREA OF HORIZ. WIRE SHALL BE ≥ 40% OF VERT. WIRE AREA (ASTM A1064)
 D18 MIN. VERTICAL WIRE (DEFORMED)
 1" MIN. CLEARANCE TO VERTICAL WIRE



SECTION THRU GIRDER

SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS
 ASTM A1064 (FY = 70 KSI)



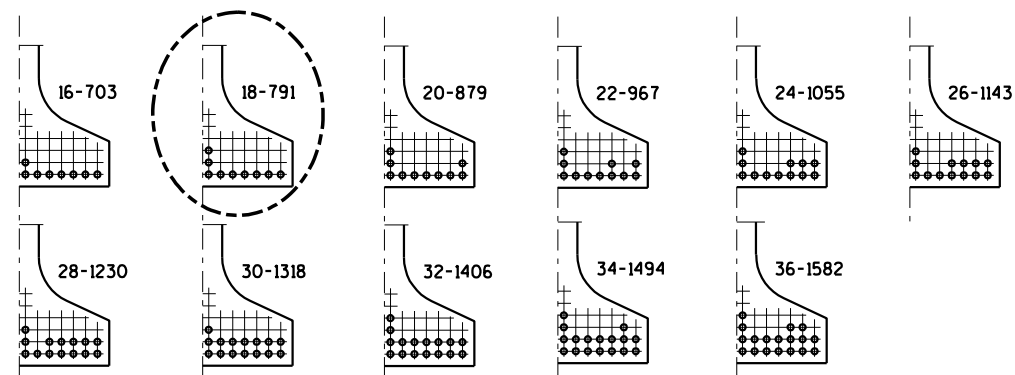
DECK HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD, NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT C OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN, THEN FOLLOW THIS PROCESS:

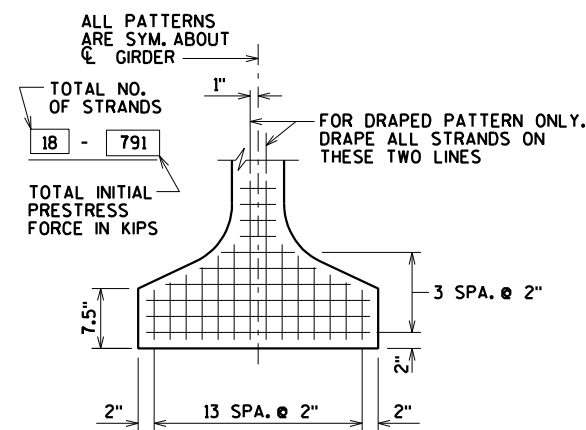
$$\begin{aligned} & \text{TOP OF DECK ELEV. AT FINAL GRADE} \\ & - \text{TOP OF GIRDER ELEVATION} \\ & + \text{DEAD LOAD DEFLECTION} \\ & - \text{DECK THICKNESS} \\ & = \text{HAUNCH HEIGHT 'T'} \end{aligned}$$

NOTE: AN AVERAGE HAUNCH ('T') OF 2 1/2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

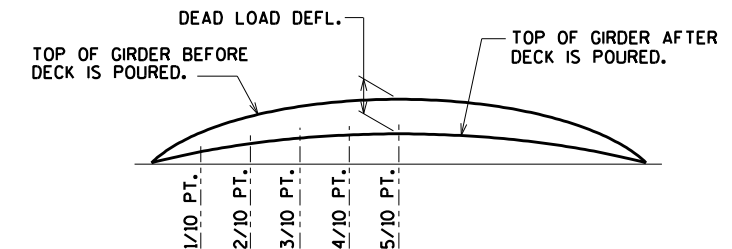


ARRANGEMENT AT C SPAN - FOR GIRDERS WITH DRAPED STRANDS

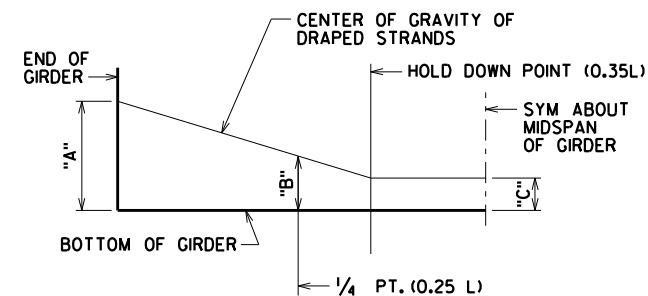
0.6" Ø STRANDS



TYP. STRAND PATTERN



DEAD LOAD DEFLECTION DIAGRAM



DRAPED STRAND PROFILE

* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

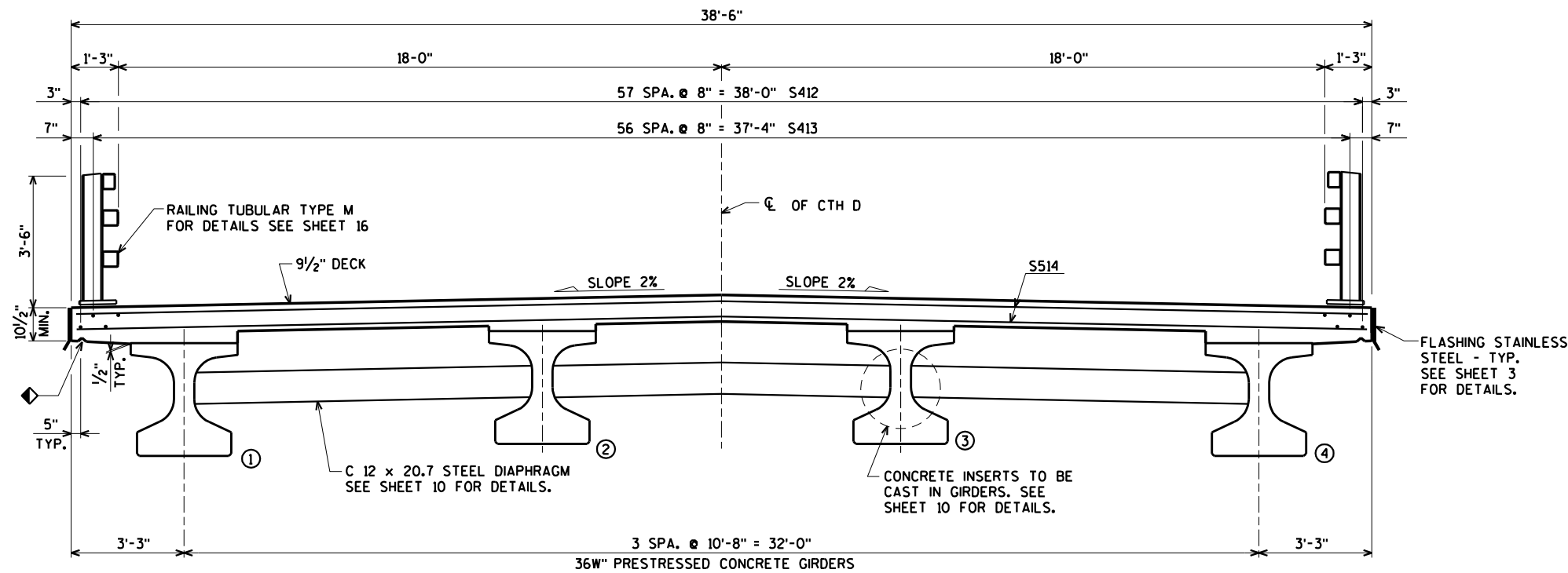
SPAN	CAMBER (IN.) *
1	1.2

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

\$PRNAME\$ I:\42\42-1203.00 - Trempeleau Co. CTH D:\Structures\CADD\Final\421203_36W.dgn

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY CLP		PLANS CK'D. ZSS	
36W" PRESTRESSED GIRDER DETAILS			SHEET 12 OF 16

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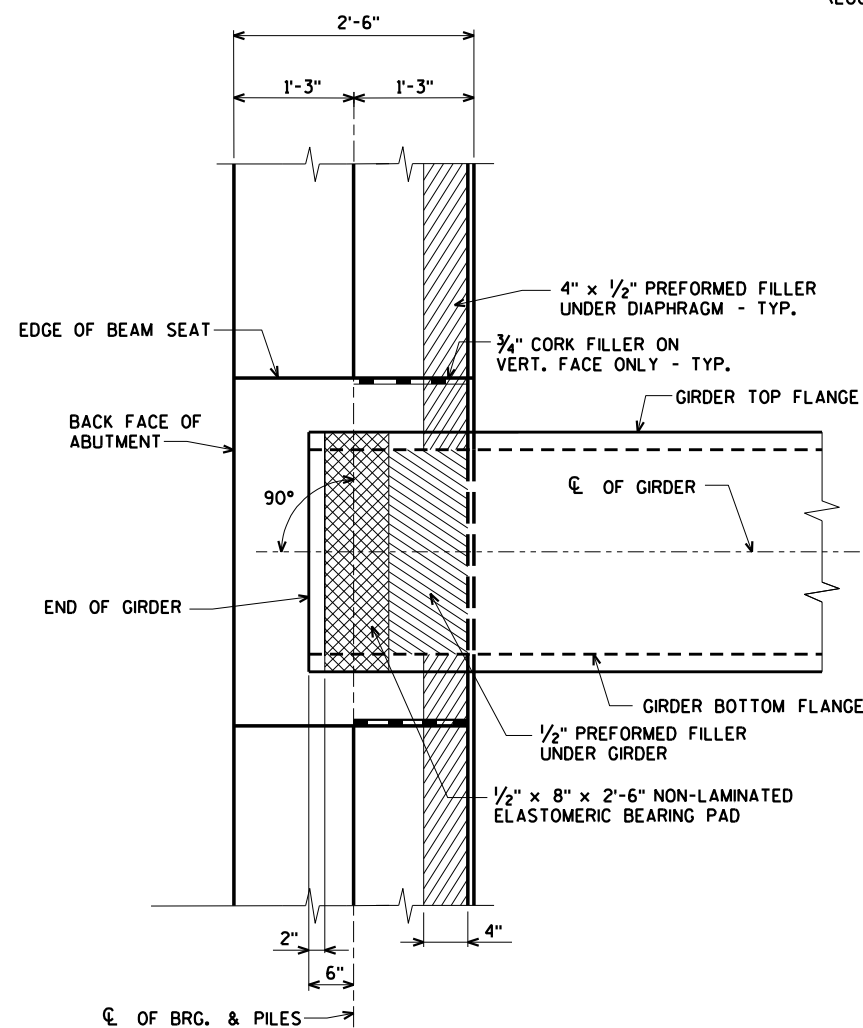
TYPICAL SECTION THRU BRIDGE
(LOOKING NORTH)

3/4" V - GROOVE. EXTEND V - GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGMS - TYP.

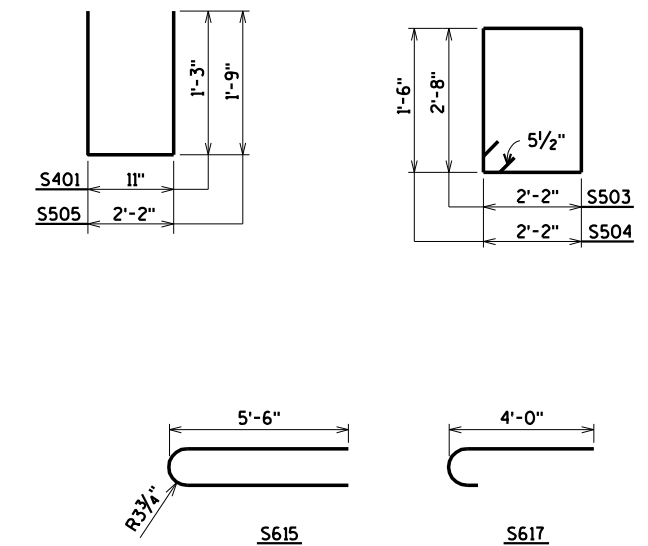
BILL OF BARS

BAR NO.	COATED BAR	NO. REOD.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	17,060* COATED
							LOCATION
S401	X	48	3-3	X			DIAPH. @ ABUT. VERT. @ NOTCH
S402	X	12	6-10				DIAPH. @ ABUT. HORIZ. @ NOTCH
S503	X	78	10-4	X			DIAPH. @ ABUT. VERT.
S504	X	16	8-0	X			DIAPH. @ ABUT. VERT. & GIRDERS
S505	X	78	5-5	X			DIAPH. @ ABUT. VERT.
S606	X	10	38-2				DIAPH. @ ABUT. HORIZ.
S607	X	24	5-11				DIAPH. @ ABUT. HORIZ. BETW. GDRS.
S608	X	6	7-10				DIAPH. @ ABUT. HORIZ. BETW. GDRS.
S609	X	4	1-8				DIAPH. @ ABUT. HORIZ. @ EXT. GDRS.
S610	X	8	2-8				DIAPH. @ ABUT. HORIZ. @ EXT. GDRS.
S511	X	16	6-0				DIAPH. @ ABUT. HORIZ. THRU GDRS.
S412	X	116	31-11				DECK LONG. BOT.
S413	X	114	31-11				DECK LONG. TOP
S514	X	201	38-2				DECK TRANS. TOP & BOTTOM
S615	X	44	12-0	X			DECK @ RAIL POSTS
S616	X	72	6-0				DECK @ INT. RAIL POSTS
S617	X	16	6-0	X			DECK @ END RAIL POSTS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



BEARING PAD DETAIL



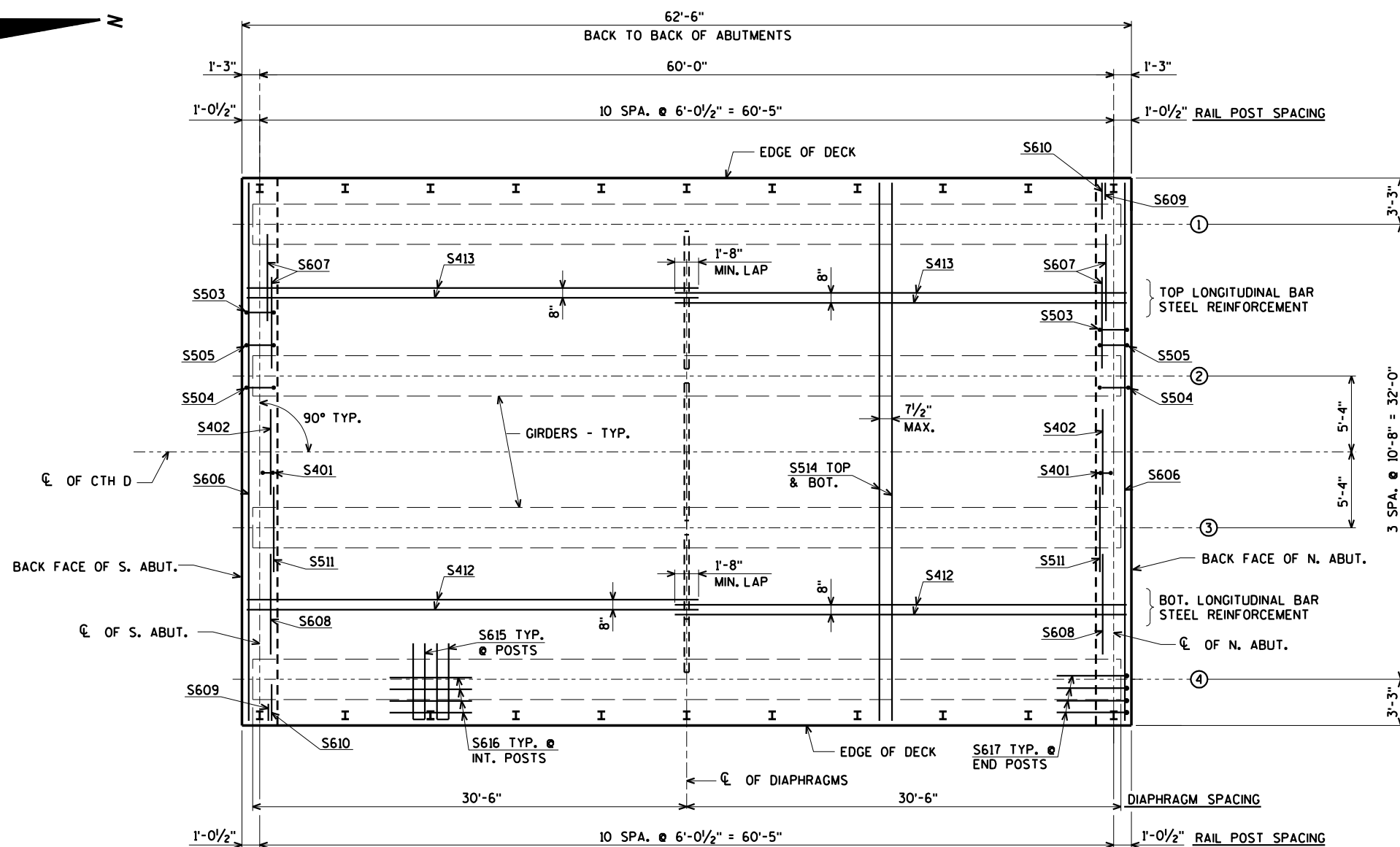
8/22/2021 PENTABLE:BRReou_shd_util.tbl

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8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY CLP		PLANS CK'D. ZSS	
SUPERSTRUCTURE			SHEET 13 OF 16

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PLAN

TOP OF DECK ELEVATIONS

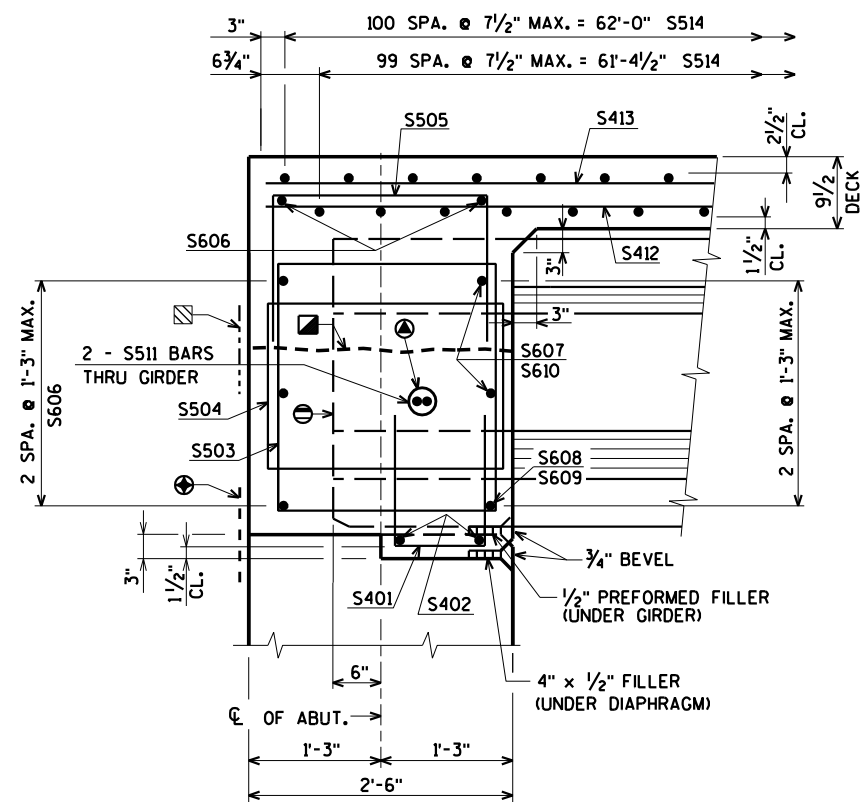
LOCATION	CL OF S. ABUT.	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	CL OF N. ABUT.
WEST EDGE OF DECK	836.96	836.95	836.95	836.94	836.93	836.93	836.92	836.91	836.90	836.90	836.89
GIRDER 1	837.02	837.02	837.01	837.00	837.00	836.99	836.98	836.98	836.97	836.96	836.96
GIRDER 2	837.24	837.23	837.22	837.22	837.21	837.20	837.20	837.19	837.18	837.18	837.17
CL OF CTH D	837.34	837.34	837.33	837.32	837.32	837.31	837.30	837.30	837.29	837.28	837.28
GIRDER 3	837.24	837.23	837.22	837.22	837.21	837.20	837.20	837.19	837.18	837.18	837.17
GIRDER 4	837.02	837.02	837.01	837.00	837.00	836.99	836.98	836.98	836.97	836.96	836.96
EAST EDGE OF DECK	836.96	836.95	836.95	836.94	836.93	836.93	836.92	836.91	836.90	836.90	836.89

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES FOR DEAD LOAD DEFLECTION.

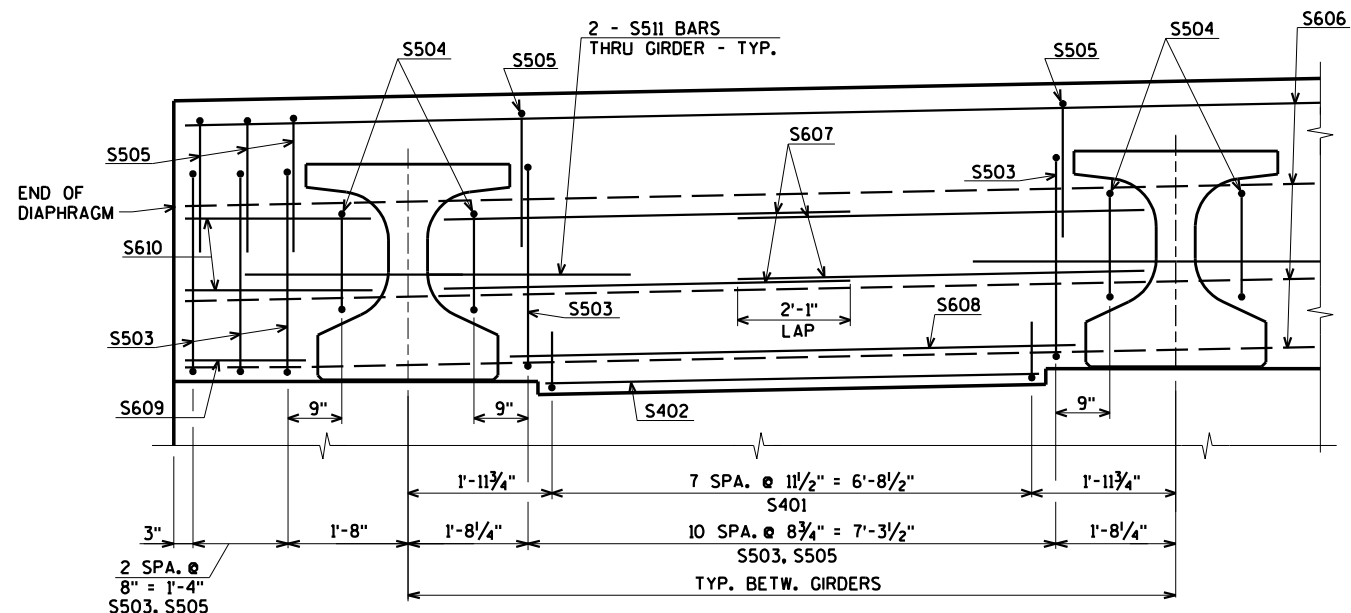
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
SUPERSTRUCTURE PLAN			SHEET 14 OF 16

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PART LONGITUDINAL SECTION



PART TRANSVERSE SECTION AT ABUTMENT DIAPHRAGM

- ⊖ END OF GIRDER
- ⊕ 18" RUBBERIZED MEMBRANE WATERPROOFING
- ▣ OPTIONAL CONSTRUCTION JOINT 1'-2" BELOW TOP OF GIRDER. IF USED, DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR.
- ▨ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JT. IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES"
- ⊙ 1/2" DIA. HOLE IN WEB FOR S511 BARS. PLACE S511 BARS SYM. ABOUT CL OF GIRDERS. FIELD BEND ALONG SKEW.

8/22/2021 PENTABLE:BRedu_shd_ufil.tbl

8

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
SUPERSTRUCTURE DETAILS			SHEET 15 OF 16

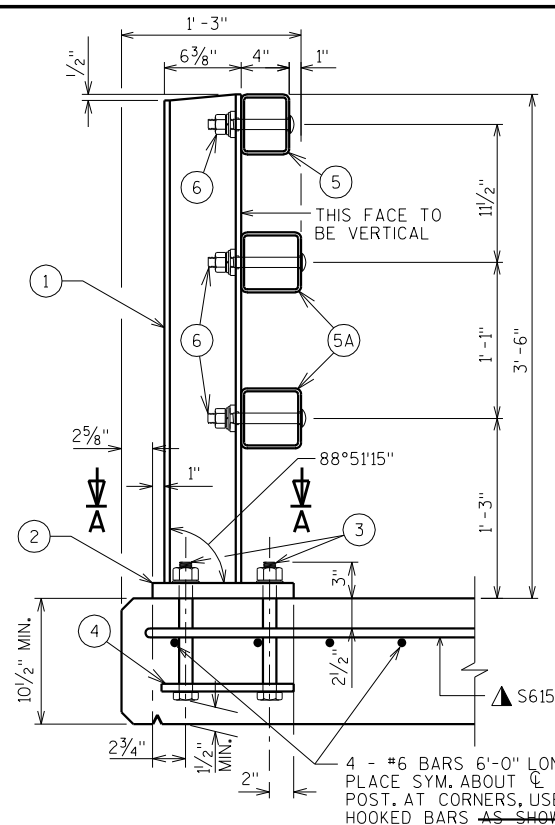
ORIGINAL PLANS PREPARED BY
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LEGEND

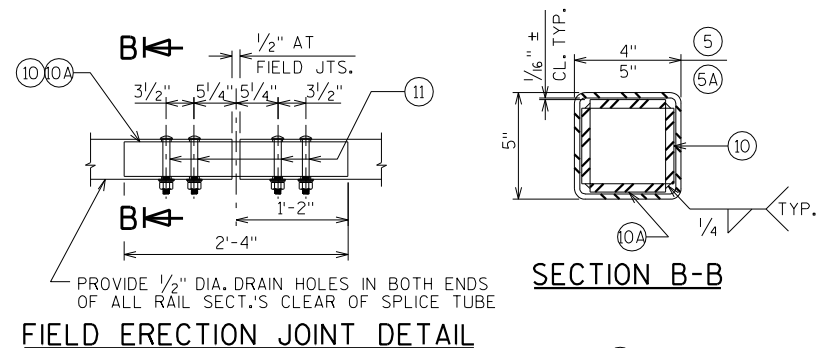
- ① W6 x 25 WITH 1/8" X 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" X 11 3/4" X 1'-8" WITH 1 7/8" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 10" USE 1 3/4" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5. 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/8" X 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 1/2" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

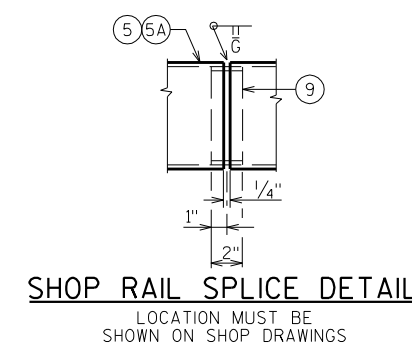
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



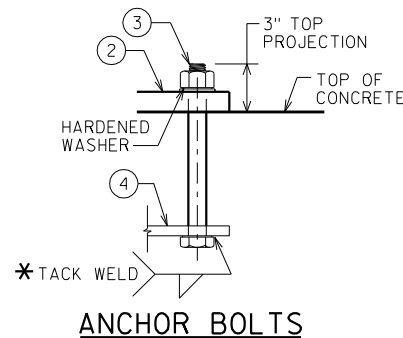
SECTION THRU RAILING ON DECK



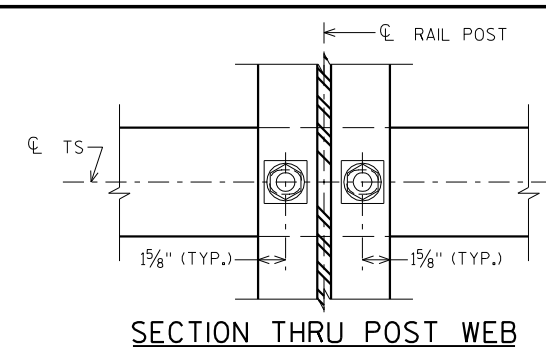
FIELD ERECTION JOINT DETAIL



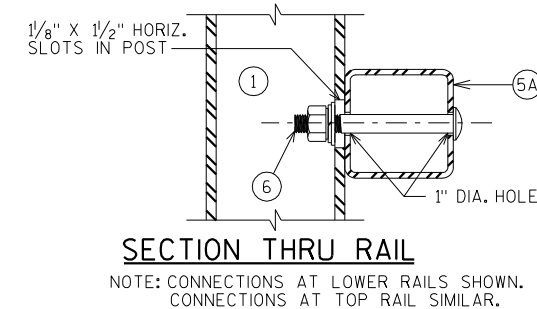
SHOP RAIL SPLICE DETAIL



ANCHOR BOLTS

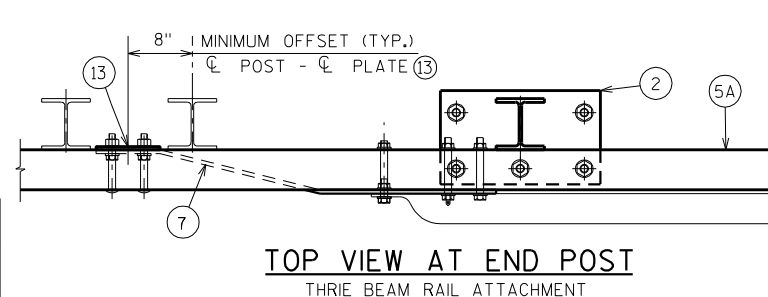


SECTION THRU POST WEB

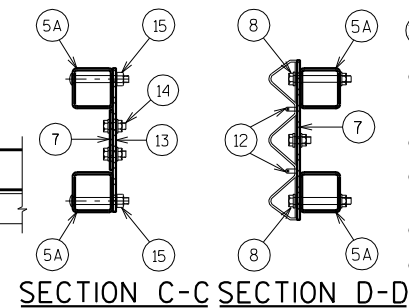


SECTION THRU RAIL

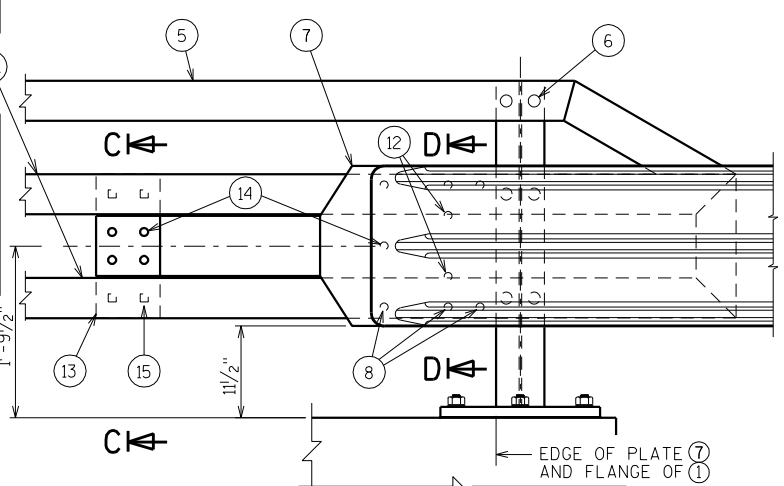
TYPICAL RAIL TO POST CONNECTIONS



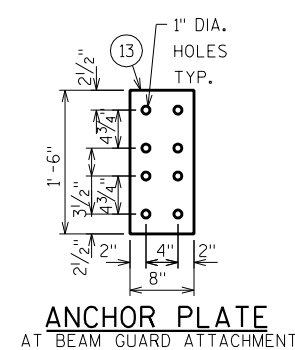
TOP VIEW AT END POST
THRIE BEAM RAIL ATTACHMENT



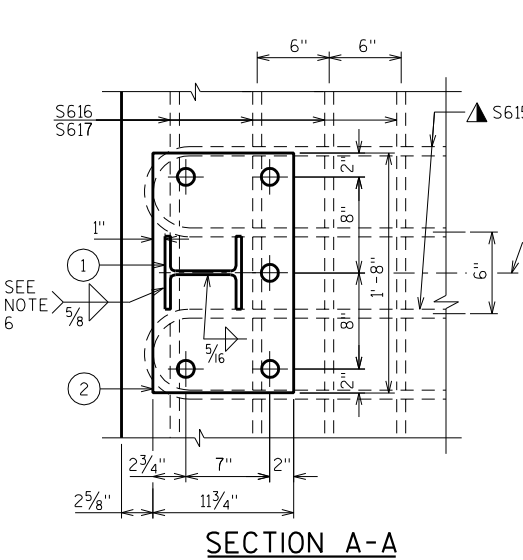
SECTION C-C SECTION D-D



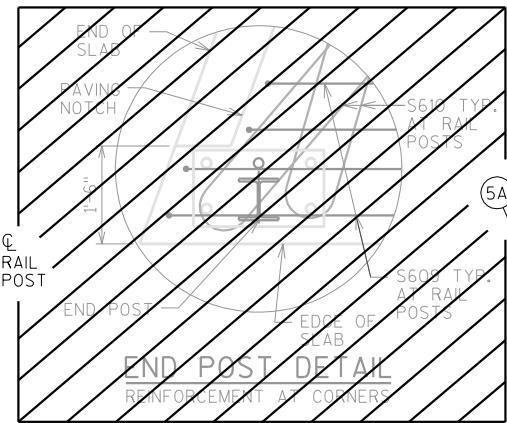
DETAIL AT END POST
THRIE BEAM RAIL ATTACHMENT



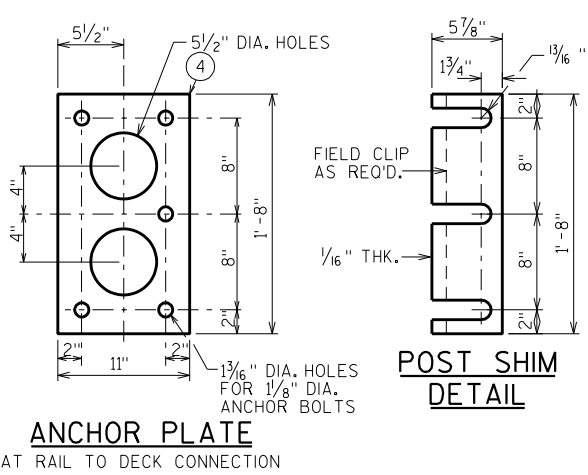
ANCHOR PLATE
AT BEAM GUARD ATTACHMENT



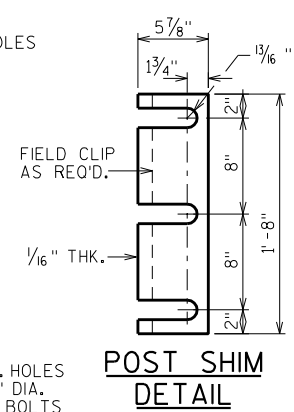
SECTION A-A



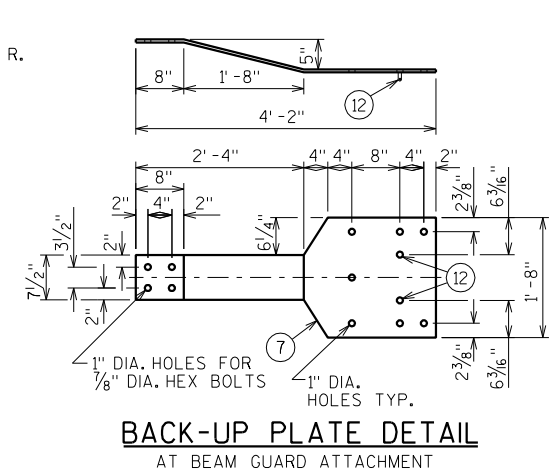
END POST DETAIL
REINFORCEMENT AT CORNERS



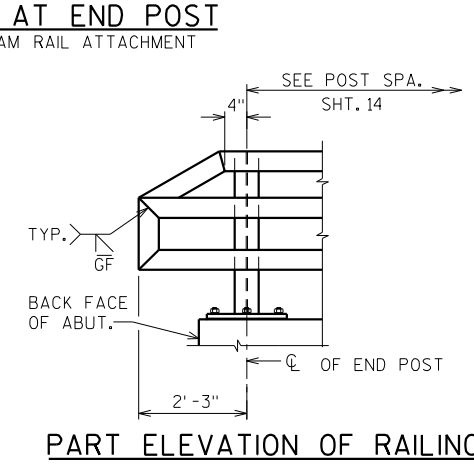
ANCHOR PLATE
AT RAIL TO DECK CONNECTION



POST SHIM
DETAIL



BACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

▲ TIE TO TOP MAT OF STEEL.

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-247			
DRAWN BY		CLP	PLANS CK'D. ZSS
TUBULAR STEEL RAILING TYPE 'M'			SHEET 16 OF 16

ORIGINAL PLANS PREPARED BY

AYRES

3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

CTH D TEMPORARY BYPASS COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Expanded		
						Note 1	Note 2	
18+94.70	--	0.0	0.0	--	--	1.00	1.30	
19+00	5	3.5	6.9	0	1	0	1	-1
19+11	11	5.7	23.4	2	6	2	9	-7
19+25	14	26.8	23.9	8	12	11	25	-14
19+50	25	47.8	5.0	35	13	45	42	3
19+75	25	32.7	14.2	37	9	82	54	29
20+00	25	2.6	102.0	16	54	99	124	-25
20+28.25	28	2.6	102.0	3	107	102	263	-161
TEMP. STRUCTURE	--	--	--	--	--	--	--	--
20+53.75	--	0.0	244.8	--	--	--	--	--
20+75	21	0.0	244.8	0	193	102	513	-411
21+00	25	0.0	127.5	0	172	102	737	-636
21+25	25	0.0	112.4	0	111	102	881	-780
21+50	25	0.0	100.7	0	99	102	1010	-908
21+75	25	0.0	82.8	0	85	102	1120	-1019
22+00	25	2.6	39.7	1	57	103	1194	-1091
22+18.64	19	0.0	0.0	1	14	104	1212	-1108
				104	932			

CTH D REMOVAL OF TEMPORARY BYPASS COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Expanded		
						Note 1	Note 2	
18+94.70	--	--	--			1.00	1.30	
22+18.64	324	--	--	1392	104	1392	135	1257
				1392	104			

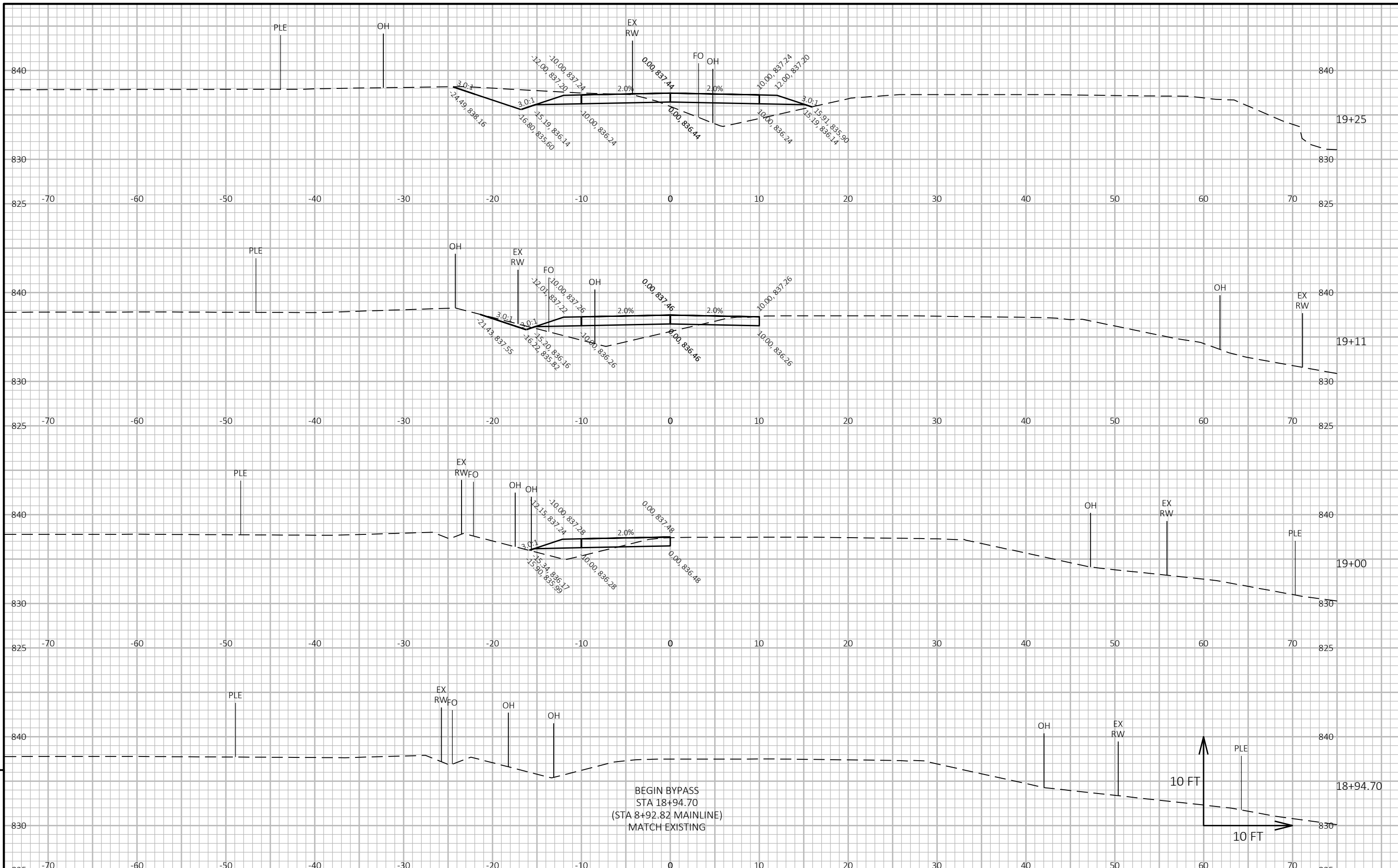
Base Aggregate Dense
284 CY

Note 1 - Cut	Cut includes existing asphalt pavement. Assumed to be reused as fill outside the 1:1 road core.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)

CTH D COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Expanded		
						1.00	1.30	
				Note 1	Note 2	Note 1		Note 3
7+95.06	--	0.0	0.0					
8+00	5	4.7	0.0	0	0	0	0	0
8+24.43	24	12.7	2.7	8	1	8	2	7
8+27.04	3	22.4	2.9	2	0	10	2	8
8+50	23	26.0	12.7	21	7	31	11	20
8+66.56	17	28.4	29.0	17	13	47	27	20
8+75	8	33.1	21.6	10	8	57	37	19
8+79.06	4	29.4	20.9	5	3	62	42	20
8+89.96	11	16.5	30.3	9	10	71	55	16
8+91.56	2	14.5	30.9	1	2	72	57	14
8+92.82	1	13.9	29.9	1	1	72	59	13
9+04.06	11	13.8	26.5	6	12	78	74	4
9+16.56	13	24.1	21.4	9	11	87	89	-2
9+19.75	3	26.7	21.8	3	3	90	92	-2
9+19.75	--	47.0	21.8					
9+29.06	9	47.7	20.3	16	7	106	102	5
9+53.75	25	58.3	51.8	48	33	155	144	10
9+68.75	15	58.3	51.8	32	29	187	182	5
BRIDGE	--	--	--	--	--	--	--	--
10+31.25	--	33.7	50.6	--	--	--	--	--
10+46.03	15	33.7	50.6	18	28	206	218	-12
10+70.94	25	40.6	26.6	34	36	240	264	-24
10+80.25	9	35.5	25.8	13	9	253	276	-23
10+80.25	--	14.6	25.8					
10+83.44	3	13.8	24.8	2	3	255	280	-25
10+95.94	13	12.8	23.0	6	11	261	294	-33
11+08.44	13	15.2	43.5	6	15	267	314	-47
11+20.94	13	14.9	45.8	7	21	274	341	-67
11+33.44	13	13.7	45.2	7	21	281	369	-88
11+50	17	10.9	43.5	8	27	288	404	-115
11+75	25	10.0	41.6	10	39	298	455	-157
11+83.55	9	9.9	37.3	3	12	301	471	-170
12+00	16	9.8	27.8	6	20	307	497	-190
12+29.92	30	7.7	9.9	10	21	317	524	-207
12+40.62	11	6.5	10.9	3	4	320	530	-210
12+50	9	11.1	5.7	3	3	323	533	-210
12+75	25	11.5	0.0	10	3	333	537	-203
12+84.69	10	4.4	0.0	3	0	336	537	-201
12+91.94	7	0.0	0.0	1	0	337	537	-200
				337	413			

Note 1 - Cut	Cut includes existing asphalt pavement. Assumed to be reused as fill outside the 1:1 road core.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)



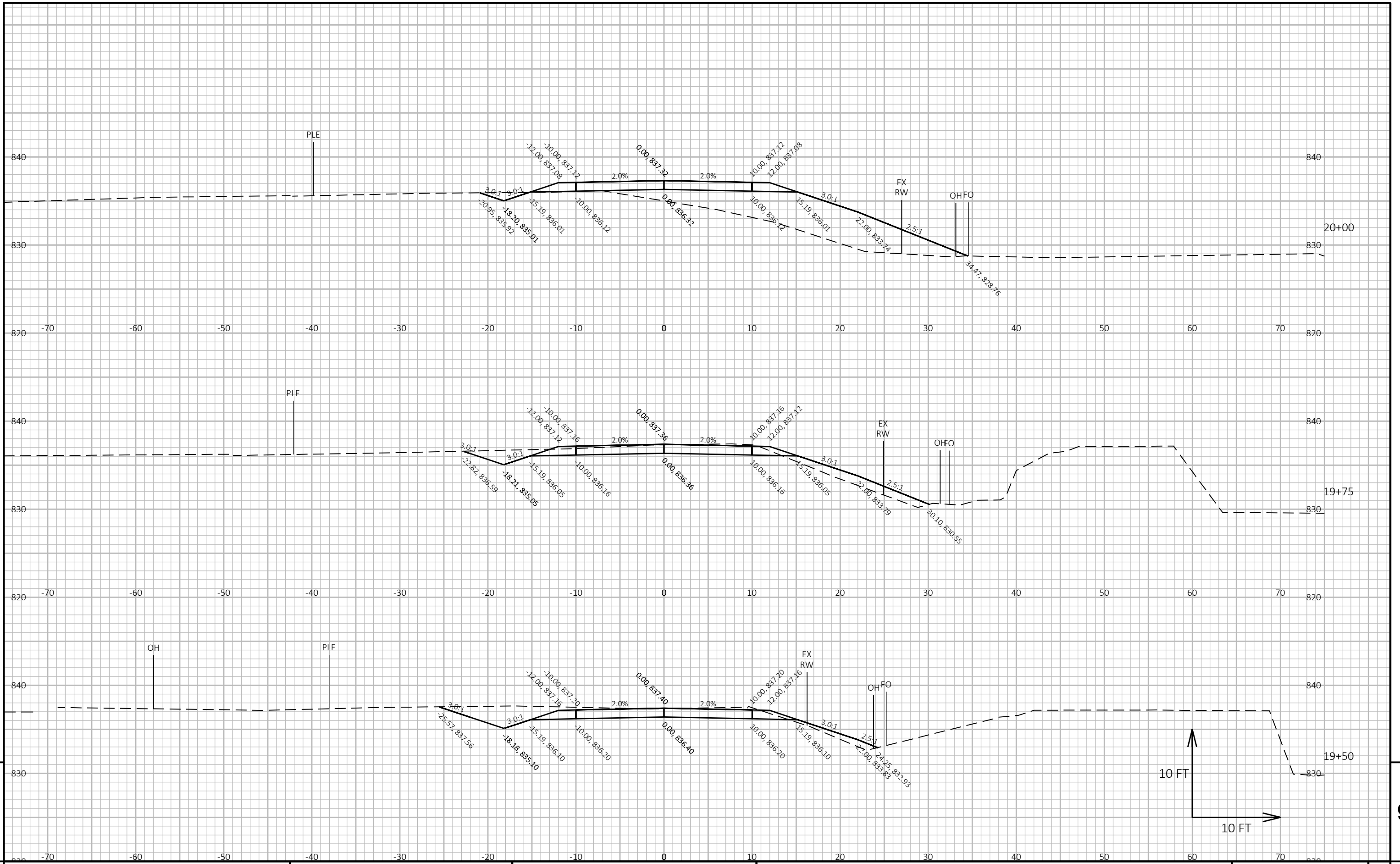
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PROJECT NO: 7146-00-72 HWY: CTH D COUNTY: TREMPLEALEU CROSS SECTIONS: TEMPORARY BYPASS SHEET E

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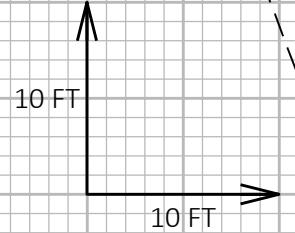
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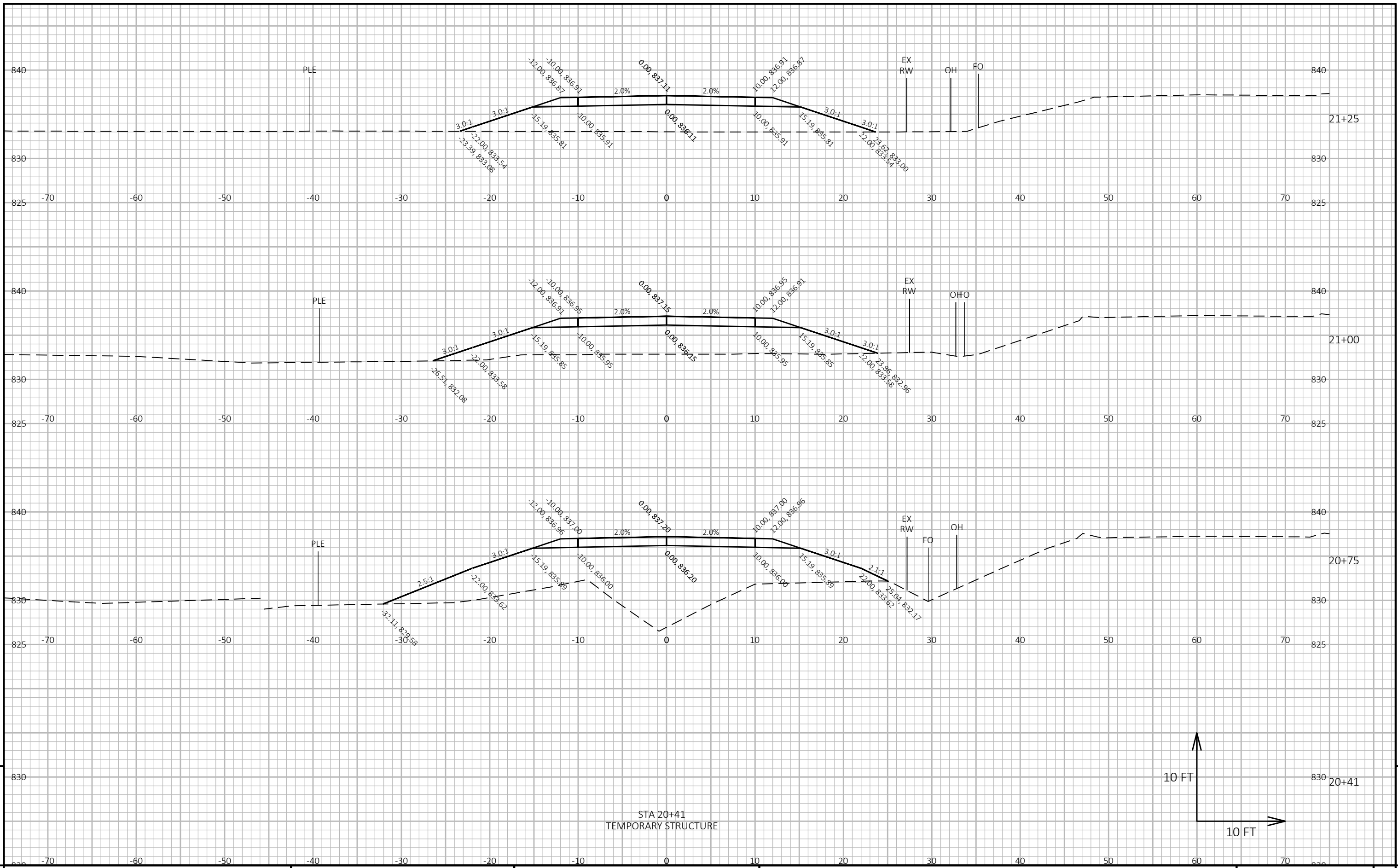


PROJECT NO: 7146-00-72	HWY: CTH D	COUNTY: TREMPEALEAU	CROSS SECTIONS: TEMPORARY BYPASS	SHEET	E
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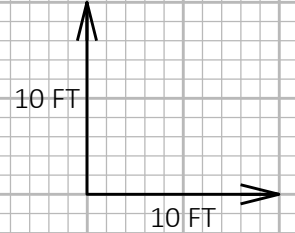
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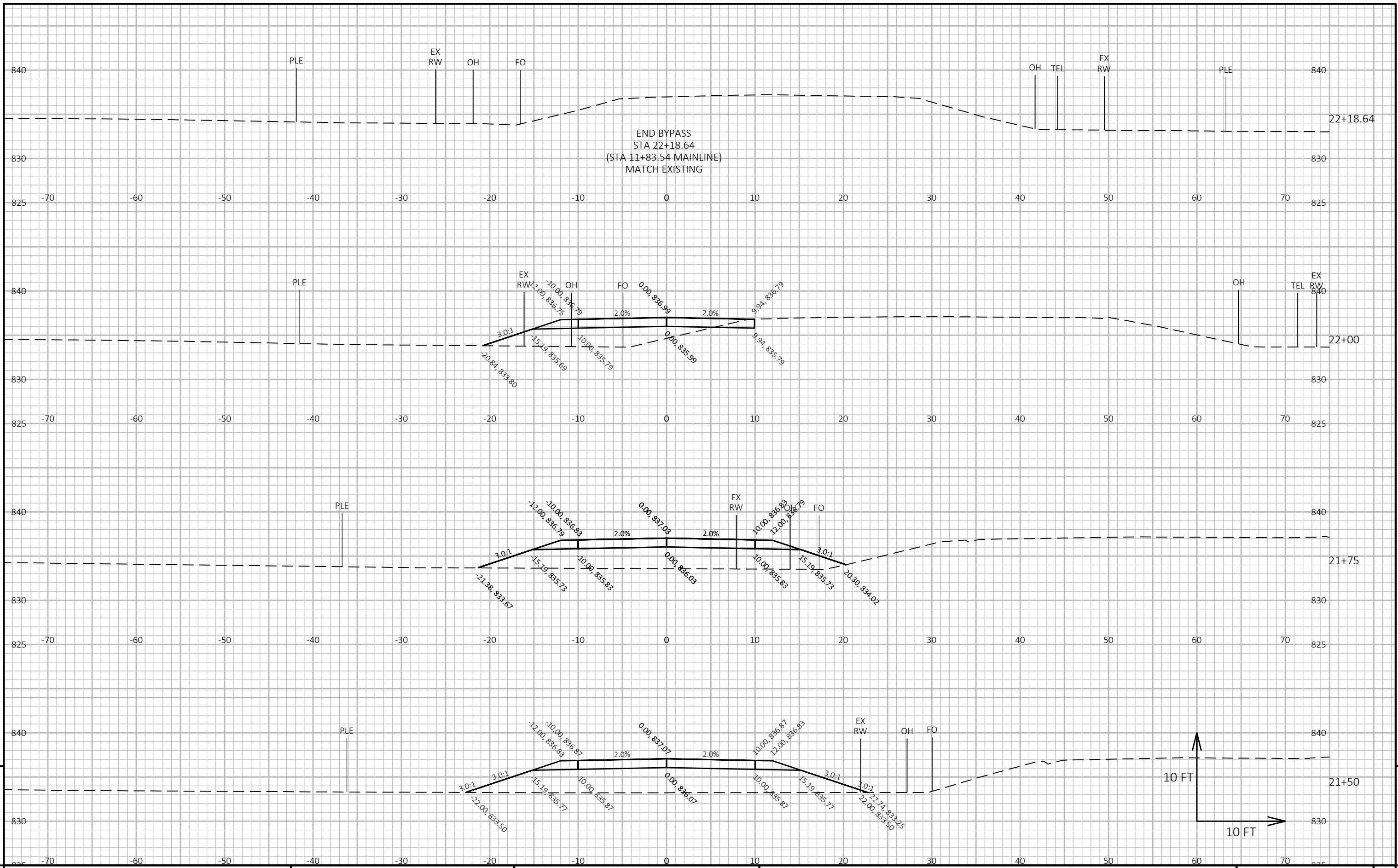
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STA 20+41
TEMPORARY STRUCTURE





PROJECT NO: 7146-00-72

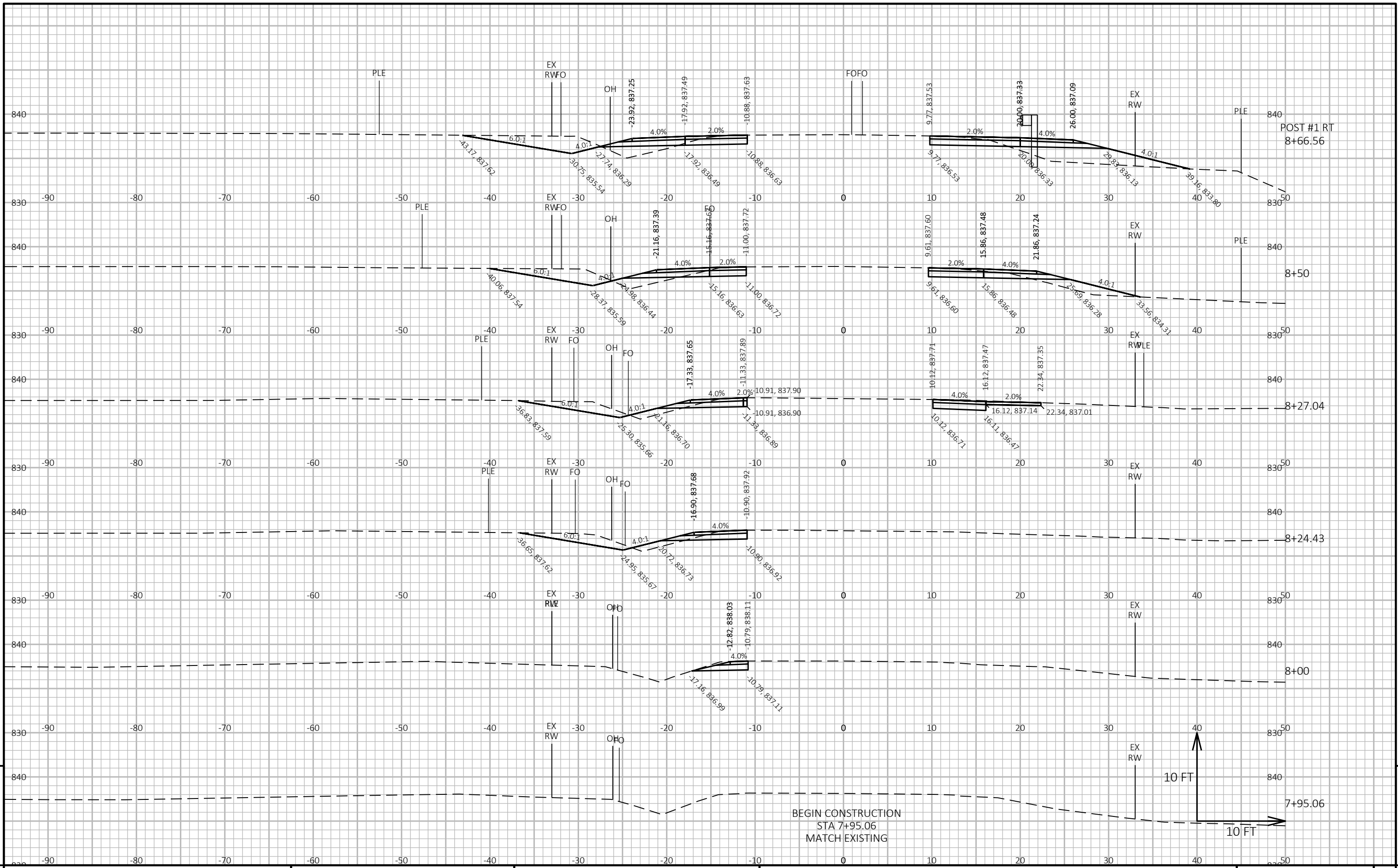
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COUNTY: TREMPEALEAU

CROSS SECTIONS: TEMPORARY BYPASS

SHEET

E



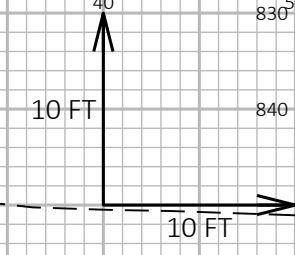
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PROJECT NO: 7146-00-72 HWY: CTH D COUNTY: TREMPLEALEU CROSS SECTIONS: CTH D SHEET E

FILE NAME : I:\42\42-1203.00 - TREMPLEALEU CO, CTH D\ROADWAY\C3D_AHR WORKING\DESIGN\421203_CRDR.DWG PLOT DATE : 6/15/2021 10:06 AM PLOT BY : ROSA, AUSTIN PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

BEGIN CONSTRUCTION
STA 7+95.06
MATCH EXISTING





PROJECT NO: 7146-00-72

HWY: CTH D

COUNTY: TREMPLEALEU

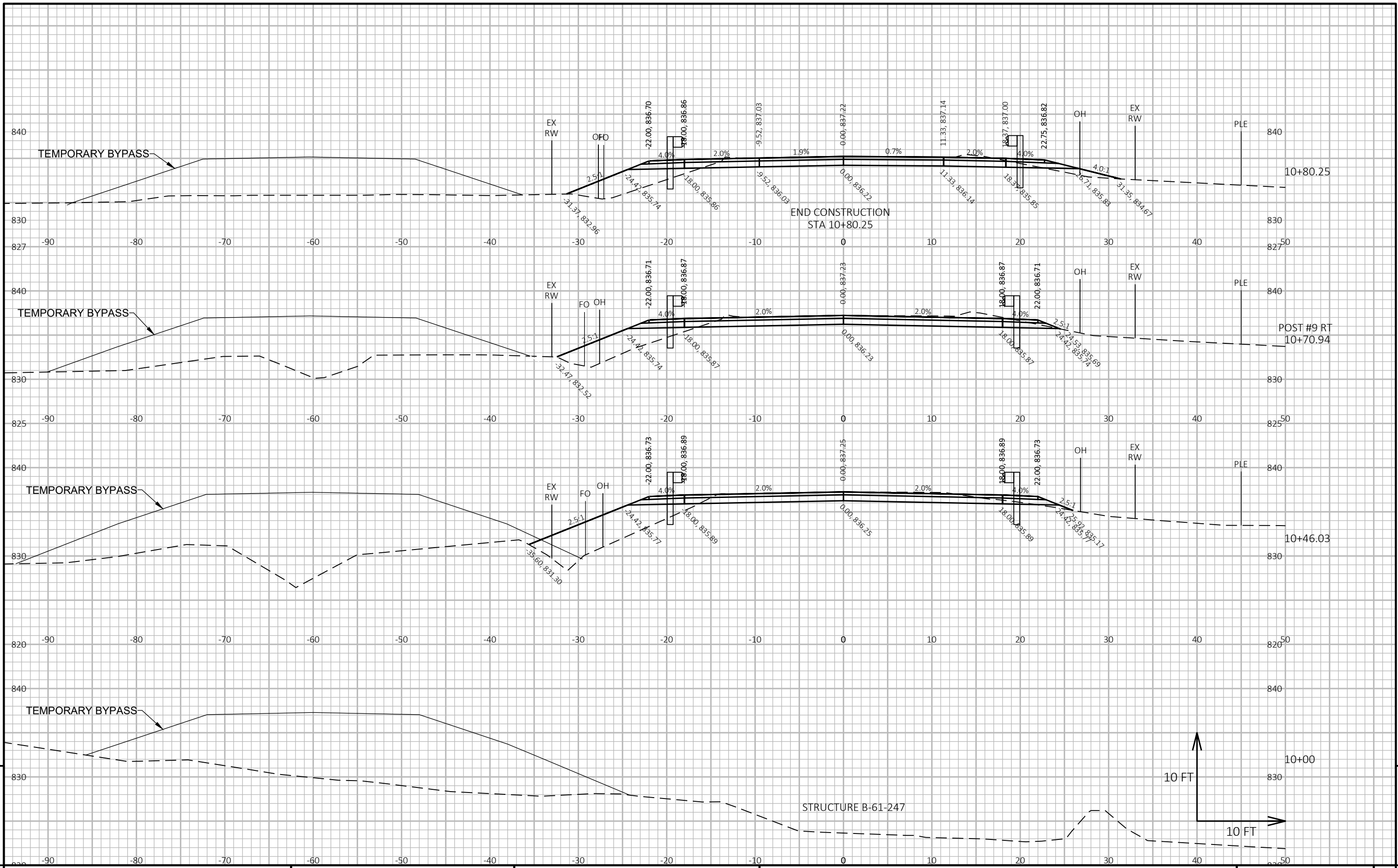
CROSS SECTIONS: CTH D

SHEET

E



PROJECT NO: 7146-00-72	HWY: CTH D	COUNTY: TREMPLEALEU	CROSS SECTIONS: CTH D	SHEET	E
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PROJECT NO: 7146-00-72

HWY: CTH D

COUNTY: TREMPLEALEU

CROSS SECTIONS: CTH D

SHEET

E



PROJECT NO: 7146-00-72

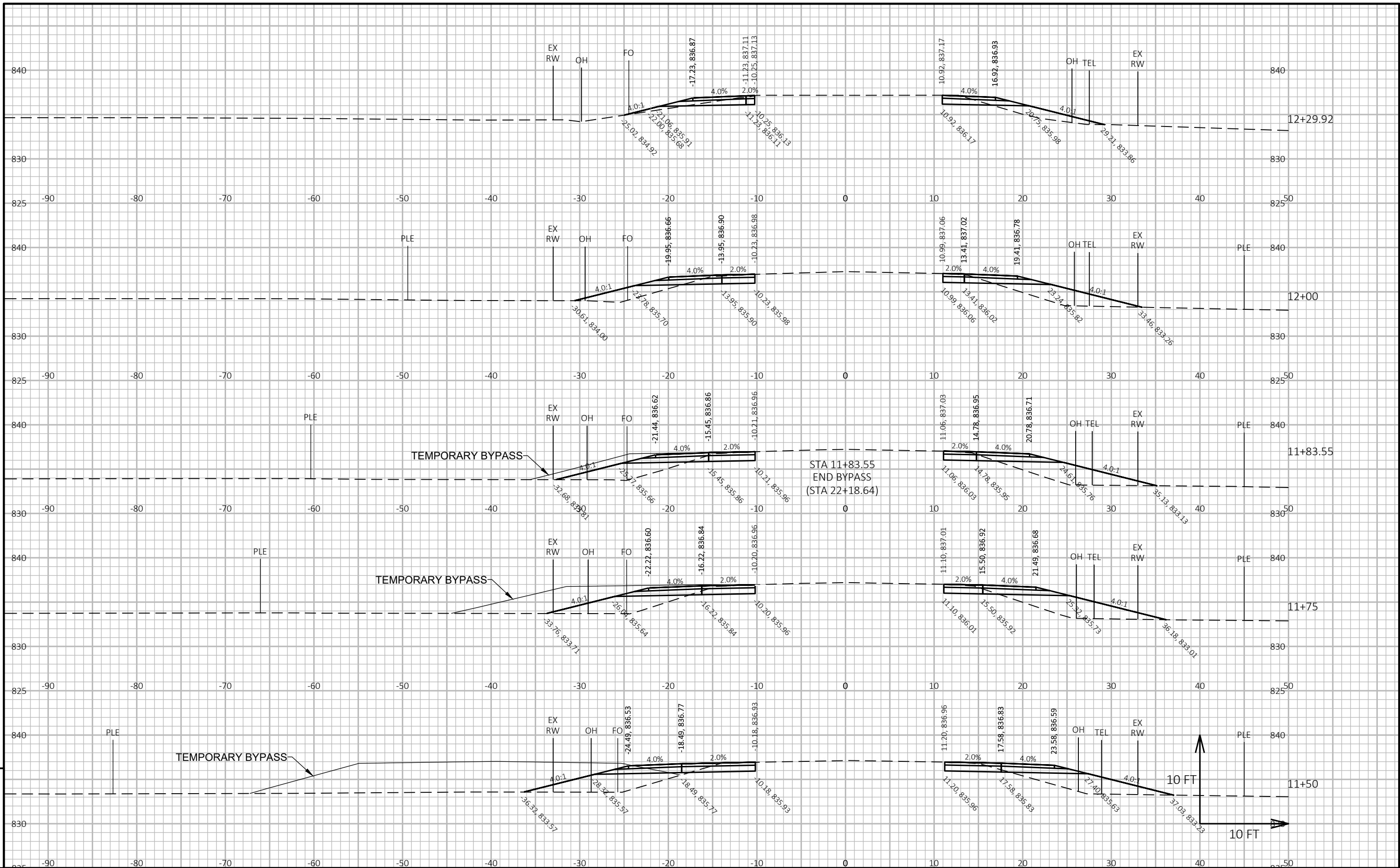
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COUNTY: TREMPLEALEU

CROSS SECTIONS: CTH D

SHEET

E



PROJECT NO: 7146-00-72

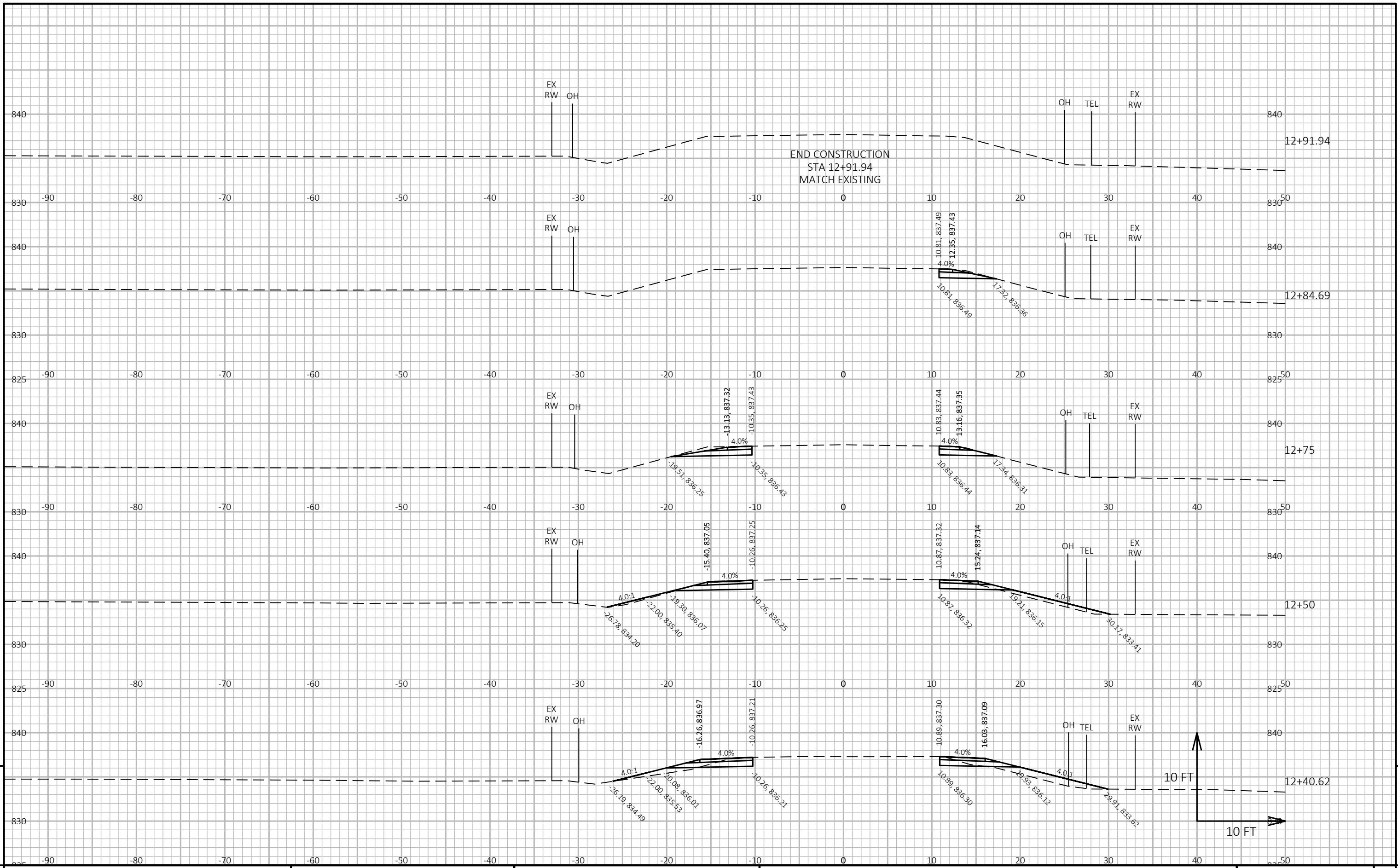
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COUNTY: TREMPLEALEU

CROSS SECTIONS: CTH D

SHEET

E



9

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PROJECT NO: 7146-00-72 HWY: CTH D COUNTY: TREMPLEALEU CROSS SECTIONS: CTH D SHEET E

FILE NAME : I:\42\42-1203.00 - TREMPLEALEU CO, CTH D\ROADWAY\C3D_AHR WORKING\DESIGN\421203_CRDR.DWG PLOT DATE : 6/15/2021 10:07 AM PLOT BY : ROSA, AUSTIN PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 07

Notes



Wisconsin Department of Transportation

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