

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

CTH M - STH 73

S FK EAU CLAIRE RIVER BR B-10-0387

CTH N CLARK COUNTY

STATE PROJECT NUMBER
7834-03-73

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7834-03-73	WISC 2022530	1

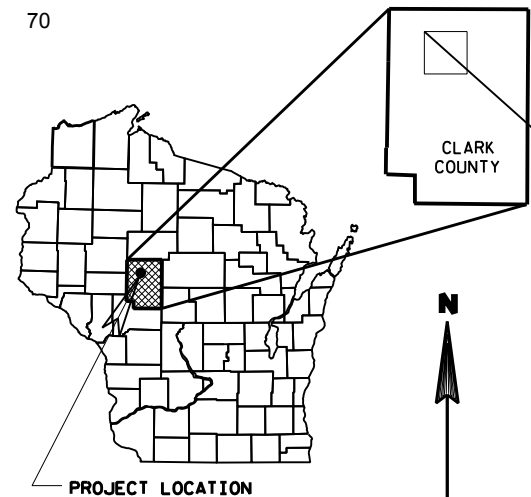
ORDER OF SHEETS

Section No. 1	1	Title
Section No. 2	2	Typical Sections and Details (Includes Erosion Control Plans)
Section No. 3	3	Estimate of Quantities
Section No. 3	3	Miscellaneous Quantities
Section No. 4	4	Right of Way Plat
Section No. 5	5	Plan and Profile
Section No. 6	6	Standard Detail Drawings
Section No. 7	7	Sign Plates
Section No. 8	8	Structure Plans
Section No. 9	9	Computer Earthwork Data
Section No. 9	9	Cross Sections

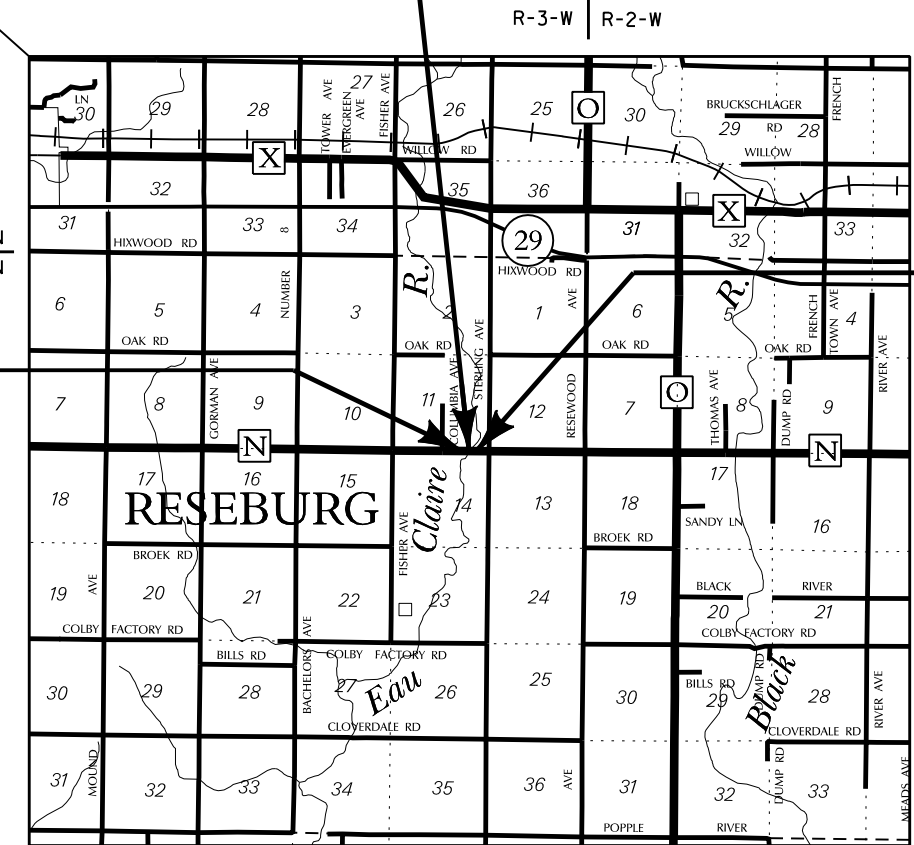
TOTAL SHEETS = 70

PROJECT ID: 7834-03-73
WITH: N/A

23



STRUCTURE B-10-0387



BEGIN PROJECT
STA. 8+77.75
 Y = 479451.38
 X = 657066.66

END PROJECT
STA. 11+02.25
 Y = 479451.69
 X = 657291.16

DESIGN DESIGNATION

A.A.D.T. (2022)	=	580
A.A.D.T. (2042)	=	640
D.H.V.	=	60
D.	=	50/50
T.	=	5%
DESIGN SPEED	=	55 MPH
ESALS	=	52,000

CONVENTIONAL SYMBOLS PLAN

CORPORATE LIMITS		
PROPERTY LINE		
LOT LINE		
LIMITED HIGHWAY EASEMENT		
EXISTING RIGHT OF WAY		
PROPOSED OR NEW R/W LINE		
SLOPE INTERCEPT		
REFERENCE LINE		
EXISTING CULVERT		
PROPOSED CULVERT (Box or Pipe)		
COMBUSTIBLE FLUIDS		
HIGH VOLTAGE		
MARSH AREA		
WOODED OR SHRUB AREA		

PROFILE

GRADE LINE		
ORIGINAL GROUND		
MARSH OR ROCK PROFILE (To be noted as such)		
SPECIAL DITCH		
GRADE ELEVATION		
CULVERT (Profile View)		
UTILITIES		
OVERHEAD		
ELECTRIC		
FIBER OPTIC		
GAS		
SANITARY SEWER		
STORM SEWER		
TELEPHONE		
WATER		
UTILITY PEDESTAL		
POWER POLE		
TELEPHONE POLE		

LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.043 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), CLARK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

ACCEPTED FOR

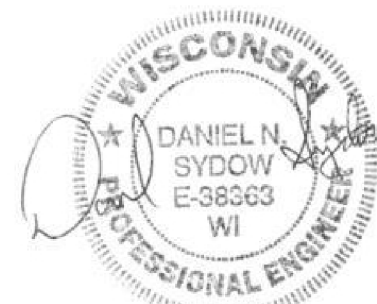
County of Clark

Date 10/08/2021

Highway Commissioner

ORIGINAL PLANS PREPARED BY

AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com



DATE 10/12/2021

DATE

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

PREPARED BY

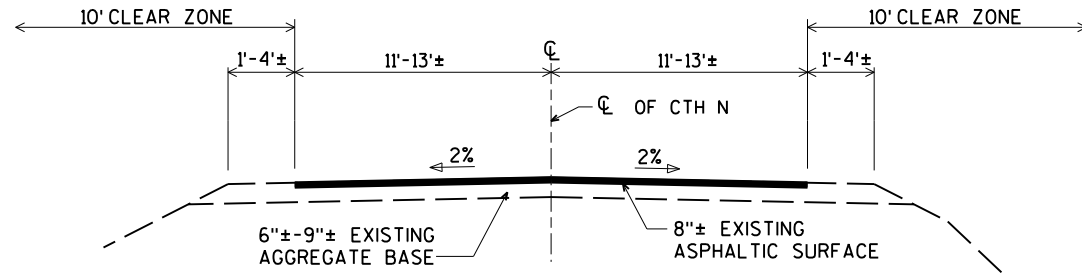
Surveyor	AYRES ASSOCIATES INC
Designer	AYRES ASSOCIATES INC
Project Manager	MATTHEW THORNSEN, PE
Regional Examiner	TOU YANG, PE
Regional Supervisor	TYLER RONGSTAD, PE

APPROVED FOR THE DEPARTMENT

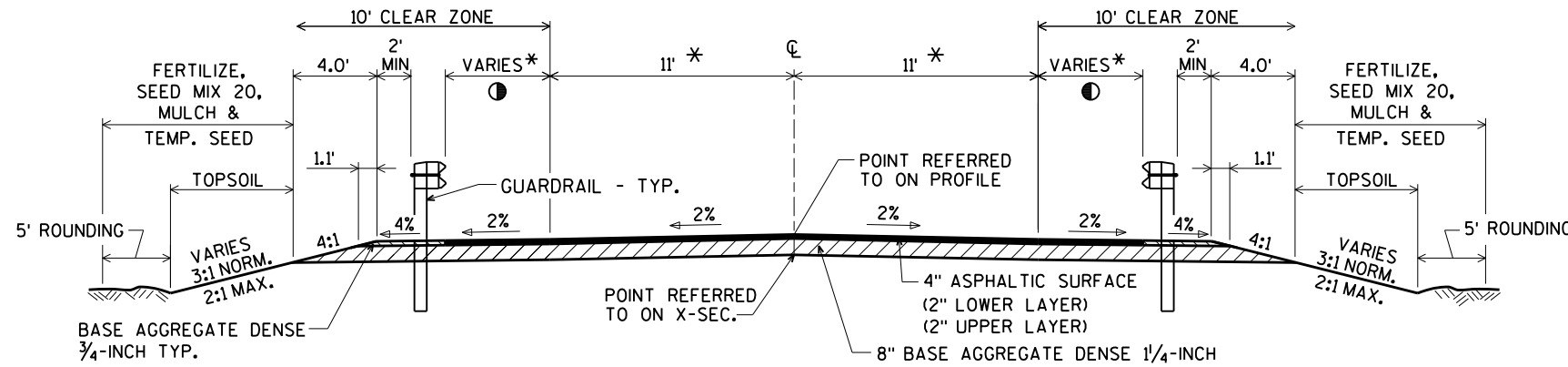
DATE: 10/29/2021

(Signature)

E



EXISTING TYPICAL SECTION

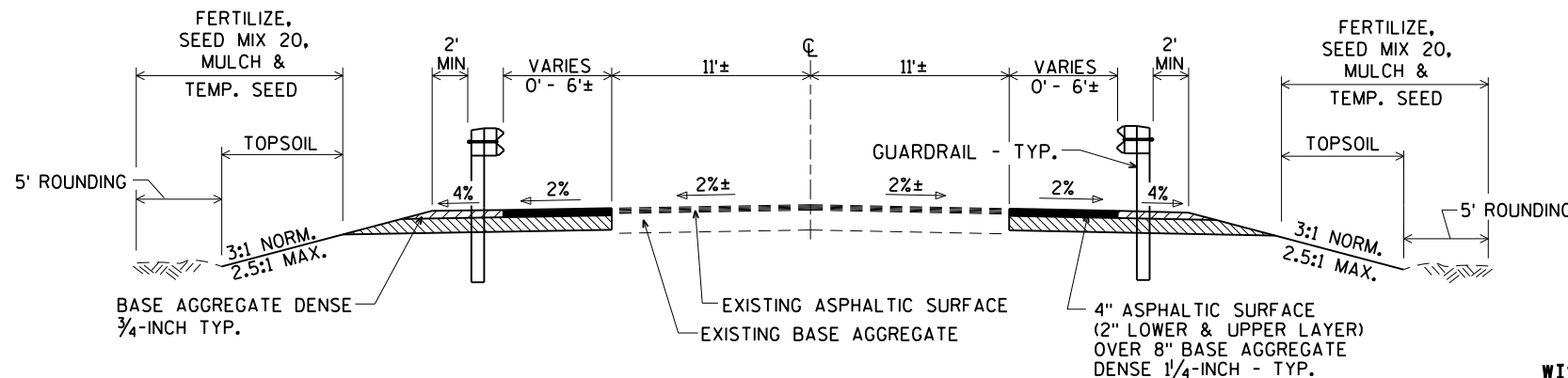


TYPICAL FINISHED SECTION

STA. 8+77.75 - STA. 9+27.75
STA. 10+52.25 - STA. 11+02.25

* THE ASPHALTIC SURFACE SHALL BE PLACED 30 FEET WIDE AT THE ENDS OF THE BRIDGE AND FOLLOW THE FACE OF GUARDRAIL, AND TAPER TO MATCH EXISTING AT THE ENDS OF THE PROJECT.

- ① 4' NORMAL
4' MIN. (AT END OF BRIDGE)
6' MAX. (AT END TERMINAL)



TYPICAL FINISHED SECTION - SHOULDER WIDENING

STA. 7+07.56 - STA. 8+77.75, RT
STA. 7+21.81 - STA. 8+77.75, LT
STA. 11+02.25 - STA. 12+95.69, LT
STA. 11+02.25 - STA. 12+39.44, RT

GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.
NO TREES AND/OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCLUSIVE OF THE ROADBED, SHALL BE FERTILIZED, SEED, AND MULCHED AS DIRECTED BY THE ENGINEER.

ASPHALTIC REMOVAL IS INCLUDED IN THE ITEM EXCAVATION COMMON.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD 88).

ASPHALT SURFACE SHALL USE 1/2" NOMINAL AGGREGATE SIZE.

WETLANDS EXIST IN THE PROJECT AREA. NO DISTURBANCE IS ALLOWED OUTSIDE THE SLOPE INTERCEPTS.

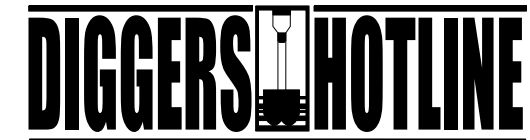
UTILITIES

DAIRYLAND POWER COOPERATIVE
P.O. BOX 817
LA CROSSE, WI 54602
ATTN: MIKE LYDON
608-787-1381
Michael.Lydon@DairylandPower.com

LUMEN TECHNOLOGIES
425 ELLINGSON AVENUE
HAWKINS, WI 54530
ATTN: BRIAN HUHN
608-615-7347
715-563-8294 (CELL)
Brian.huhn@lumen.com

CLARK ELECTRIC COOPERATIVE
124 NORTH MAIN STREET
P.O. BOX 190
GREENWOOD, WI 54437
ATTN: KENT WEIGEL
715-267-7955
715-207-8883 (CELL)
kweigel@cecoop.com

* * DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS



Dial 811 or (800)242-8511

www.DiggersHotline.com

WISCONSIN DEPARTMENT OF NATURAL RESOURCES CONTACT:

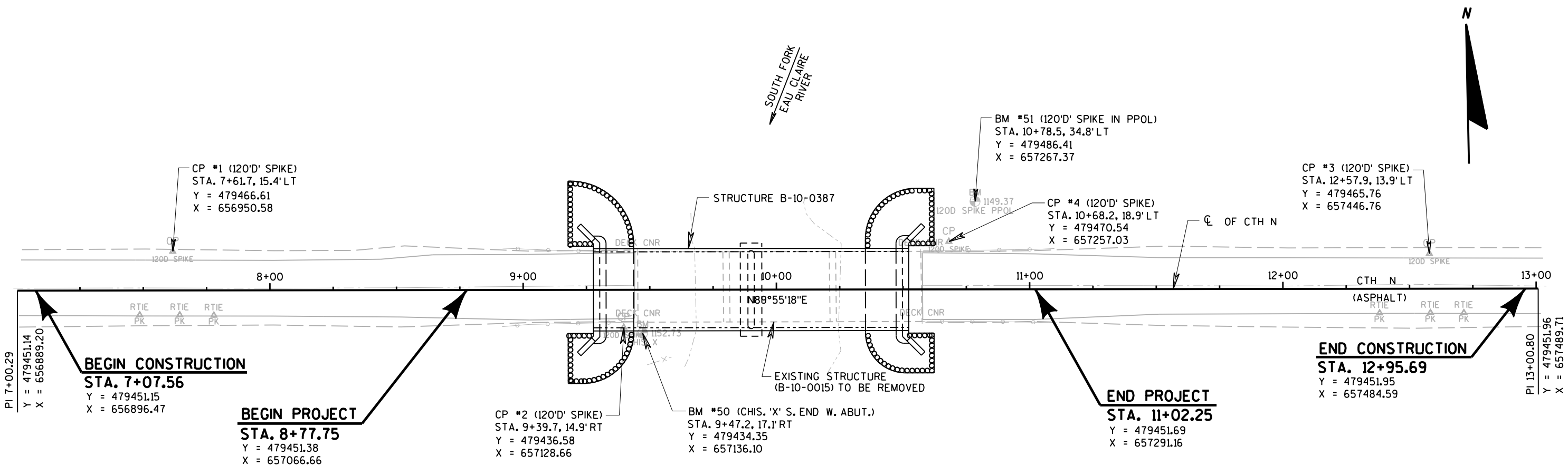
BRAD BETTHAUSER
473 GRIFFITH AVENUE
WISCONSIN RAPIDS, WI 54494
715-421-7851
Bradley.Betthausen@Wisconsin.gov

COUNTY CONTACT

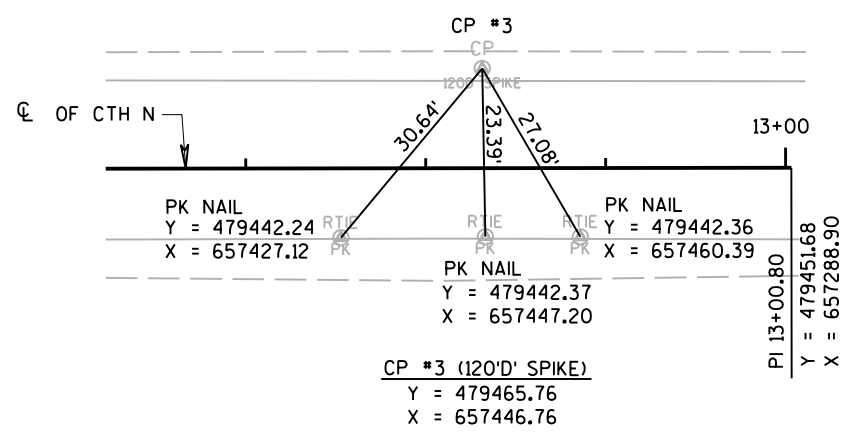
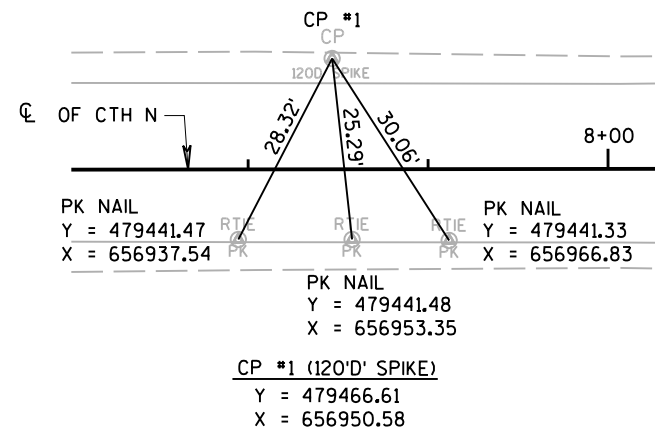
CLARK COUNTY HIGHWAY DEPT.
801 CLAY STREET
NEILLSVILLE, WI 54456
ATTN: BRIAN DUELL, COMMISSIONER
715-743-3680
brian.duell@co.clark.wi.us

DESIGNER

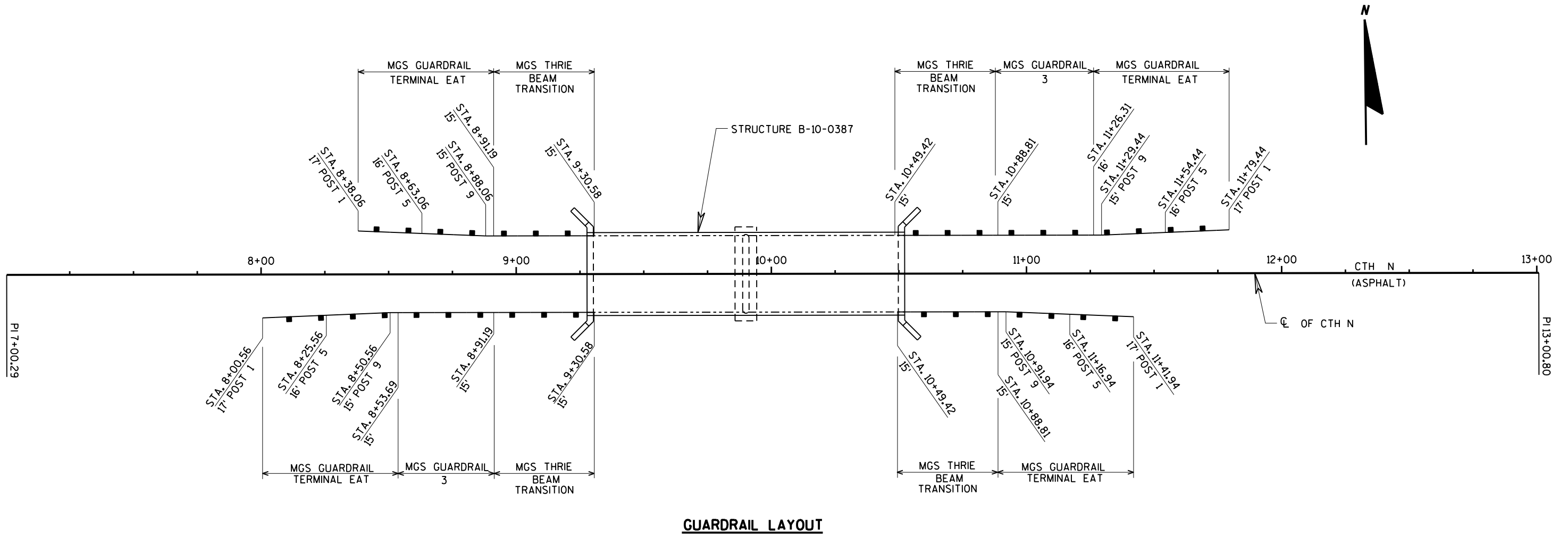
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
ATTN: DANIEL SYDOW, PE
715-834-3161
sydowd@ayresassociates.com



ALIGNMENT CONTROLS



ALIGNMENT TIES



Estimate Of Quantities

7834-03-73

Line	Item	Item Description	Unit	Total	Qty
0002	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. B-10-0015	EACH	1.000	1.000
0004	204.0165	Removing Guardrail	LF	250.000	250.000
0006	205.0100	Excavation Common	CY	239.000	239.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-10-0387	LS	1.000	1.000
0010	206.5000	Cofferdams (structure) 01. B-10-0387	LS	1.000	1.000
0012	208.0100	Borrow	CY	1,617.000	1,617.000
0014	210.1500	Backfill Structure Type A	TON	460.000	460.000
0016	213.0100	Finishing Roadway (project) 01. 7834-03-73	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	115.000	115.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	535.000	535.000
0022	455.0605	Tack Coat	GAL	81.000	81.000
0024	465.0105	Asphaltic Surface	TON	130.000	130.000
0026	502.0100	Concrete Masonry Bridges	CY	230.000	230.000
0028	502.3200	Protective Surface Treatment	SY	500.000	500.000
0030	502.9000.S	Underwater Substructure Inspection (structure) 01. B-10-0387	EACH	1.000	1.000
0032	503.0128	Prestressed Girder Type I 28-Inch	LF	614.000	614.000
0034	505.0400	Bar Steel Reinforcement HS Structures	LB	7,040.000	7,040.000
0036	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	29,950.000	29,950.000
0038	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	20.000	20.000
0040	506.4000	Steel Diaphragms (structure) 01. B-10-0387	EACH	8.000	8.000
0042	513.4061	Railing Tubular Type M	LF	253.000	253.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	1,400.000	1,400.000
0048	606.0300	Riprap Heavy	CY	295.000	295.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0052	614.2300	MGS Guardrail 3	LF	75.000	75.000
0054	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0056	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0058	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7834-03-73	EACH	1.000	1.000
0060	619.1000	Mobilization	EACH	1.000	1.000
0062	623.0200	Dust Control Surface Treatment	SY	1,060.000	1,060.000
0064	624.0100	Water	MGAL	6.000	6.000
0066	625.0100	Topsoil	SY	2,280.000	2,280.000
0068	627.0200	Mulching	SY	2,455.000	2,455.000
0070	628.1504	Silt Fence	LF	1,420.000	1,420.000
0072	628.1520	Silt Fence Maintenance	LF	4,260.000	4,260.000
0074	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0076	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0078	628.2027	Erosion Mat Class II Type C	SY	1,065.000	1,065.000
0080	628.6005	Turbidity Barriers	SY	240.000	240.000
0082	629.0210	Fertilizer Type B	CWT	2.100	2.100
0084	630.0120	Seeding Mixture No. 20	LB	98.000	98.000
0086	630.0200	Seeding Temporary	LB	98.000	98.000
0088	630.0300	Seeding Borrow Pit	LB	9.000	9.000
0090	630.0500	Seed Water	MGAL	80.000	80.000
0092	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0094	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0096	638.2602	Removing Signs Type II	EACH	4.000	4.000
0098	638.3000	Removing Small Sign Supports	EACH	4.000	4.000

Estimate Of Quantities

7834-03-73

Line	Item	Item Description	Unit	Total	Qty
0100	642.5001	Field Office Type B	EACH	1.000	1.000
0102	643.0420	Traffic Control Barricades Type III	DAY	1,800.000	1,800.000
0104	643.0705	Traffic Control Warning Lights Type A	DAY	2,800.000	2,800.000
0106	643.0900	Traffic Control Signs	DAY	1,400.000	1,400.000
0108	643.5000	Traffic Control	EACH	1.000	1.000
0110	645.0111	Geotextile Type DF Schedule A	SY	110.000	110.000
0112	645.0120	Geotextile Type HR	SY	525.000	525.000
0114	646.1020	Marking Line Epoxy 4-Inch	LF	505.000	505.000
0116	650.4500	Construction Staking Subgrade	LF	464.000	464.000
0118	650.5000	Construction Staking Base	LF	464.000	464.000
0120	650.6500	Construction Staking Structure Layout (structure) 01. B-10-0387	LS	1.000	1.000
0122	650.9910	Construction Staking Supplemental Control (project) 01. 7834-03-73	LS	1.000	1.000
0124	650.9920	Construction Staking Slope Stakes	LF	464.000	464.000
0126	690.0150	Sawing Asphalt	LF	703.000	703.000
0128	715.0502	Incentive Strength Concrete Structures	DOL	1,380.000	1,380.000
0130	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0132	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0134	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0136	SPV.0090	Special 01. Flashing Stainless Steel	LF	239.000	239.000

3

REMOVING GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	204.0165 REMOVING GUARDRAIL LF
0010	8+91	-	9+44	LT	62.5
0010	8+90	-	9+44	RT	62.5
0010	10+56	-	11+09	LT	62.5
0010	10+56	-	11+10	RT	62.5
TOTAL 0010					250

CTH N EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Borrow (Item 208.0100)	Comment:
		Cut		Factor 1.30				
7+07.56 - 9+27.75	MAINLINE	119	661	859	-740	-740	740	
10+52.25 - 12+95.69	MAINLINE	120	767	997	-877	-877	877	
239							1,617	

- 1) Common Excavation is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All quantities shown in CY.

BASE AGGREGATE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	624.0100	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL	
0010	7+07.56	-	9+27.75	LT/RT	55	265	3	WEST APPROACH
0010	10+52.25	-	12+95.69	LT/RT	60	270	3	EAST APPROACH
TOTAL 0010					115	535	6	

ASPHALT

CATEGORY	STATION	TO	STATION	LOCATION	455.0605	465.0105	REMARKS
					TACK COAT GAL	ASPHALTIC SURFACE TON	
0010	7+29	-	9+28	MAINLINE	40	65	50' SOUTH APPROACH
0010	10+52	-	12+69	MAINLINE	41	65	50' NORTH APPROACH
TOTAL 0010					81	130	

- NOTES:**
- * TACK COAT APPLICATION RATE = 0.07 GAL/SY
 - ** ASSUMED HMA AT 112 LBS/SY/IN

GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	614.2300	614.2500	614.2610
					MGS GUARDRAIL 3 LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
0010	8+38.06	-	9+30.58	LT	-	40	1
0010	8+00.56	-	9+30.58	RT	37.5	40	1
0010	10+49.42	-	11+79.44	LT	37.5	40	1
0010	10+49.42	-	11+41.94	RT	-	40	1
TOTAL 0010					75	160	4

3

EROSION CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	625.0100	627.0200	628.1504	628.1520	628.2027	628.6005	629.0210	630.0120	630.0200	630.0300	630.0500
					TOPSOIL SY	MULCHING SY	SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS II TYPE C SY	TURBIDITY BARRIERS SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB	SEEDING BORROW PIT LB	SEED WATER MGAL
0010	7+08	-	9+18	LT	520	520	290	870	130		0.40	18	18	-	15
0010	7+08	-	9+18	RT	580	440	290	870	275	115	0.40	20	20	3	16
0010	10+62	-	12+96	LT	650	515	305	915	280	75	0.50	22	22	-	18
0010	10+62	-	12+96	RT	530	490	250	750	165		0.40	18	18	4	15
0010			UNDISTRIBUTED		-	490	285	855	215	50	0.40	20	20	2	16
TOTAL 0010					2,280	2,455	1,420	4,260	1,065	240	2.1	98	98	9	80

SIGNS

CATEGORY	STATION	LOCATION	634.0614	637.2230	638.2602	638.3000	REMARKS
			POSTS WOOD 4X6-INCH X 14-FT EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
0010	9+26	LT	1	3	1	1	W5-52L
0010	9+26	RT	1	3	1	1	W5-52R
0010	10+53	LT	1	3	1	1	W5-52R
0010	10+53	RT	1	3	1	1	W5-52L
TOTAL 0010			4	12	4	4	

TRAFFIC CONTROL

CATEGORY	LOCATION	DURATION		643.0420	643.0705	643.0900	643.5000
		DAYS	NO.	TRAFFIC CONTROL BARRICADES TYPE III DAY	TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	TRAFFIC CONTROL SIGNS DAY	TRAFFIC CONTROL EACH
0010	PER SDD 15C2	100	18	1,800	28	2,800	14
0010	CTH N	-	-	-	-	-	-
TOTAL 0010				1,800	28	2,800	14

NOTES:

NO SIGNED DETOUR. ROAD CLOSED SIGNS TO BE PLACED AT ADJACENT INTERSECTIONS. (SDD 15C2 DETAILS C,D, & E)

MARKING LINE

CATEGORY	STATION	TO	STATION	LOCATION	646.1020 4-INCH MARKING LINE EPOXY		REMARKS
					YELLOW LF	WHITE LF	
0010	8+77.75	-	11+02.25	C/L	56	-	YELLOW DASHED CENTERLINE
0010	8+77.75	-	11+02.25	LT	-	225	WHITE EDGELINE
0010	8+77.75	-	11+02.25	RT	-	225	WHITE EDGELINE
SUBTOTALS					56	449	
TOTAL 0010					505		

STAKING

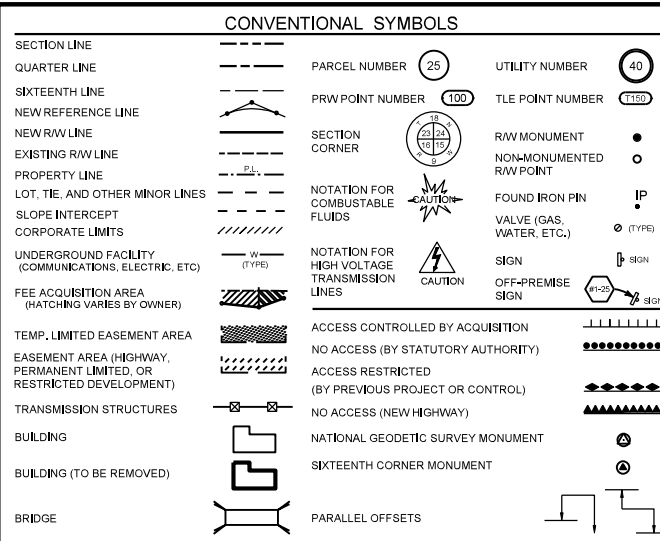
CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500.01	650.9910.01	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. B-10-0387) LS	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 7834-03-73) LS	CONSTRUCTION STAKING SLOPE STAKES LF
0010	-			MAINLINE	464	464	-	-	464
0010	-			PROJECT 7834-03-73	-	-	-	1	-
TOTAL 0010					464	464	0	1	464
0020	-			B-10-0387	-	-	1	-	-
TOTAL 0020					0	0	1	0	0
PROJECT TOTAL					464	464	1	1	464

SAWING ASPHALT

CATEGORY	STATION	-	STATION	LOCATION	690.0150
					SAWING ASPHALT LF
0010	7+07.56	-	8+77.75	RT	171
0010	7+21.81	-	8+77.75	LT	156
0010	8+77.75			MAINLINE	22
0010	11+02.25	-	12+39.44	RT	138
0010	11+02.25	-	12+95.69	LT	194
0010	11+02.25			MAINLINE	22
TOTAL 0010					703

INSTALLING AND MAINTAINING BIRD DETERRENT SYSTEM

CATEGORY	STATION	999.2000.S
		INSTALLING AND MAINTAINING BIRD DETERRENT SYSTEM EACH
0010	10+00	1
TOTAL 0010		1

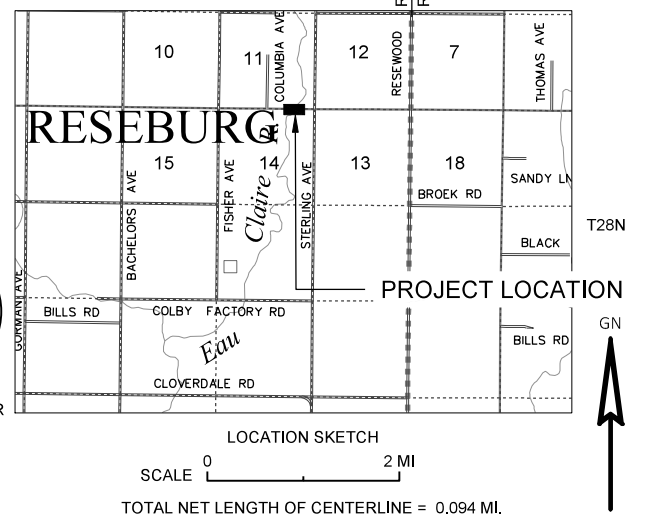
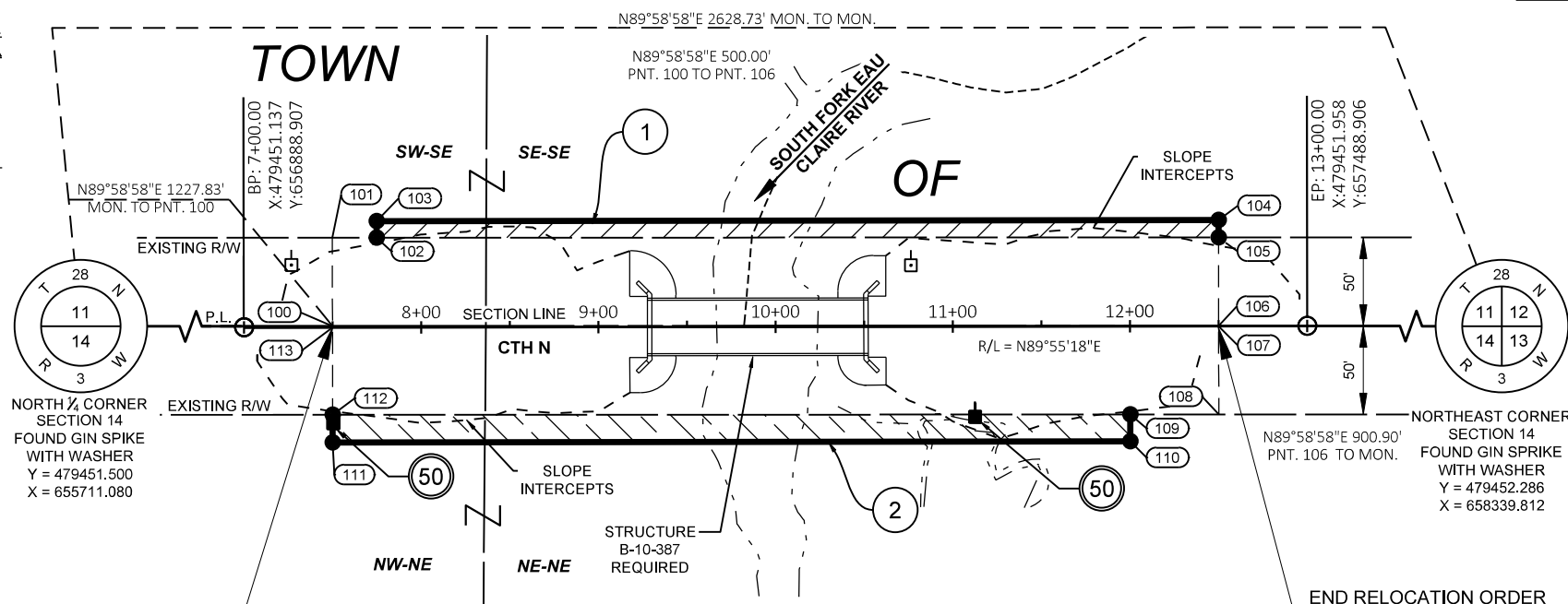


SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NO.	OWNER(S)	INTEREST REQUIRED	R/W (ACRES)		
			NEW	EXISTING	TOTAL
1	J. ELMER SAUDER AND ANNA L. SAUDER	FEE	0.105	0.574	0.679
2	PALMER FAMILY TRUST	FEE	0.159	0.574	0.733
50	CLARK ELECTRIC COOPERATIVE	RELEASE OF RIGHTS			
51	LUMEN TECHNOLOGIES	RELEASE OF RIGHTS			
52	DAIRYLAND POWER COOPERATIVE	RELEASE OF RIGHTS			

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

R/W PROJECT NUMBER 7834-03-03	SHEET NUMBER 4.01	TOTAL SHEETS 1
CONSTRUCTION PROJECT NUMBER 7834-03-73		
PLAT OF RIGHT OF WAY REQUIRED FOR CTH M - STH 73 S FORK EAU CLAIRE RIVER BRIDGE B-10-0387		
CTH N	CLARK COUNTY	



- 50** CLARK ELECTRIC COOPERATIVE
V. 166, PG. 534, DOC. NO. 261610 - PARCEL 1
NO EASEMENTS OF RECORD - PARCEL 2
- 51** LUMEN TECHNOLOGIES
V. 349, PG. 355, DOC. NO. 369159 - PARCEL 1
V. 349, PG. 510, DOC. NO. 369243 - PARCEL 2
- 52** DAIRYLAND POWER COOPERATIVE
V. 325, PG. 619, DOC. NO. 358813 - PARCEL 1

BEGIN RELOCATION ORDER
 STA 7+50.00
 Y = 479451.869
 X = 656938.906
 LOCATED 0.37 FEET NORTH AND 1227.83 FEET EAST OF THE NORTH 1/4 CORNER OF SECTION 14, TOWNSHIP 28 NORTH, RANGE 3 WEST.

R/W COURSE TABLE

COURSE	BEARING	DISTANCE
100-101	N00°04'42"W	50.00'
101-102	N89°58'58"E	25.00'
102-103	N00°04'42"W	9.36'
103-104	N89°55'18"E	475.00'
104-105	S00°04'42"E	9.87'
105-106	S00°04'42"E	50.00'
106-107	S00°04'42"E	0.13'
107-108	S00°04'42"E	49.87'
108-109	S89°58'58"W	50.00'
109-110	S00°04'42"E	15.18'
110-111	S89°55'18"W	450.00'
111-112	N00°04'42"W	15.66'
112-113	N00°04'42"W	49.34'
113-100	N00°04'42"W	0.66'

R/W STATION & OFFSET TABLE

POINT	STATION	OFFSET
100	7+50.00	0.66'
101	7+50.00	50.66'
102	7+75.00	50.64'
103	7+75.00	60.00'
104	12+50.00	60.00'
105	12+50.00	50.13'
106	12+50.00	0.13'
107	12+50.00	0.00'
108	12+50.00	49.87'
109	12+00.00	49.82'
110	12+00.00	65.00'
111	7+50.00	65.00'
112	7+50.00	49.34'
113	7+50.00	0.00'

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), CLARK COUNTY, NAD83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

THIS PLAT IS A GRAPHIC REPRESENTATION AND IS FOR REFERENCE PURPOSE ONLY. DEEDS MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES AND ACCESS RIGHTS

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (3/4"x24" CAPPED IRON REBAR WEIGHING 1.50 LBS./LIN. FT.) AND ARE PLACED PRIOR TO OR AT THE TIME OF LAND TITLE TRANSFER.

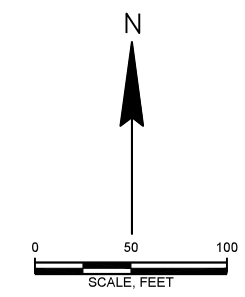
RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING ROAD RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINT OF REFERENCE:
 EXISTING RIGHT OF WAY OF COUNTY HIGHWAY N WAS DETERMINED FROM PREVIOUS PROJECT NUMBER DS 063(6).

END RELOCATION ORDER
 STA 12+50.00
 Y = 479452.019
 X = 657438.904
 LOCATED 0.52 FEET NORTH AND 1727.83 FEET EAST OF THE NORTH 1/4 CORNER OF SECTION 14, TOWNSHIP 28 NORTH, RANGE 3 WEST.



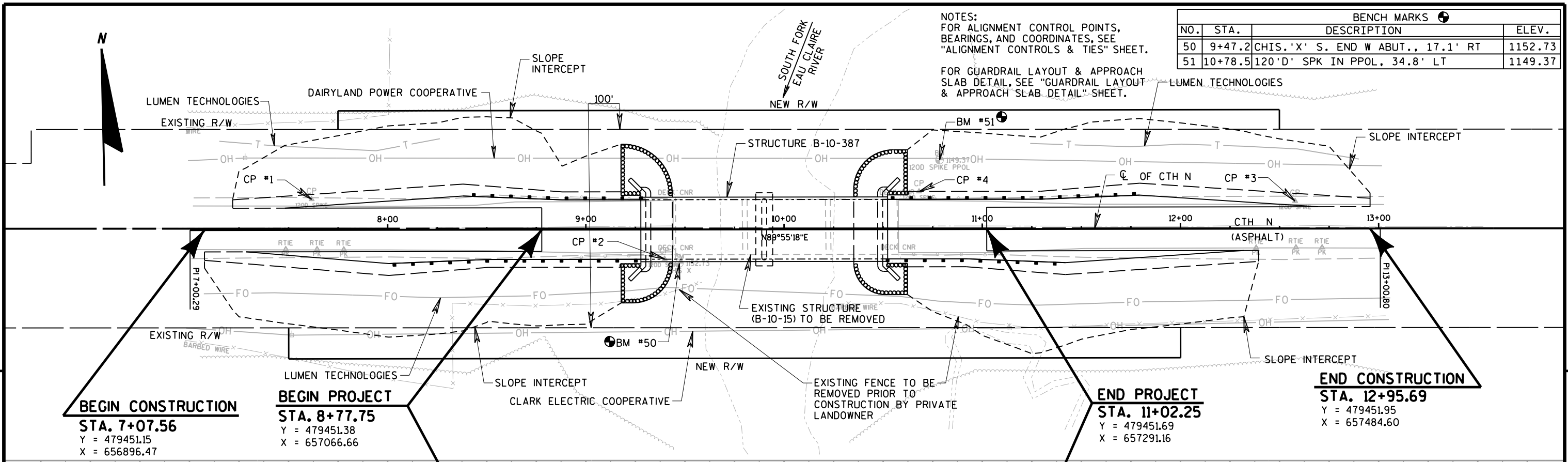
APPROVED FOR CLARK COUNTY
 09/28/2021
 DATE HIGHWAY COMMISSIONER

PLAT PREPARED BY
AVRES

THE SURVEY IS PREPARED AT THE REQUEST OF CLARK COUNTY.
 THE FIELD SURVEY WAS PERFORMED IN MARCH 2020.
 THIS SURVEY IS ACCURATE TO THE BEST OF MY KNOWLEDGE AND BELIEF.



REVISION DATE
 08/04/2021
 CHRISTOPHER R. BADTKE, P.L.S. DATE S-3150

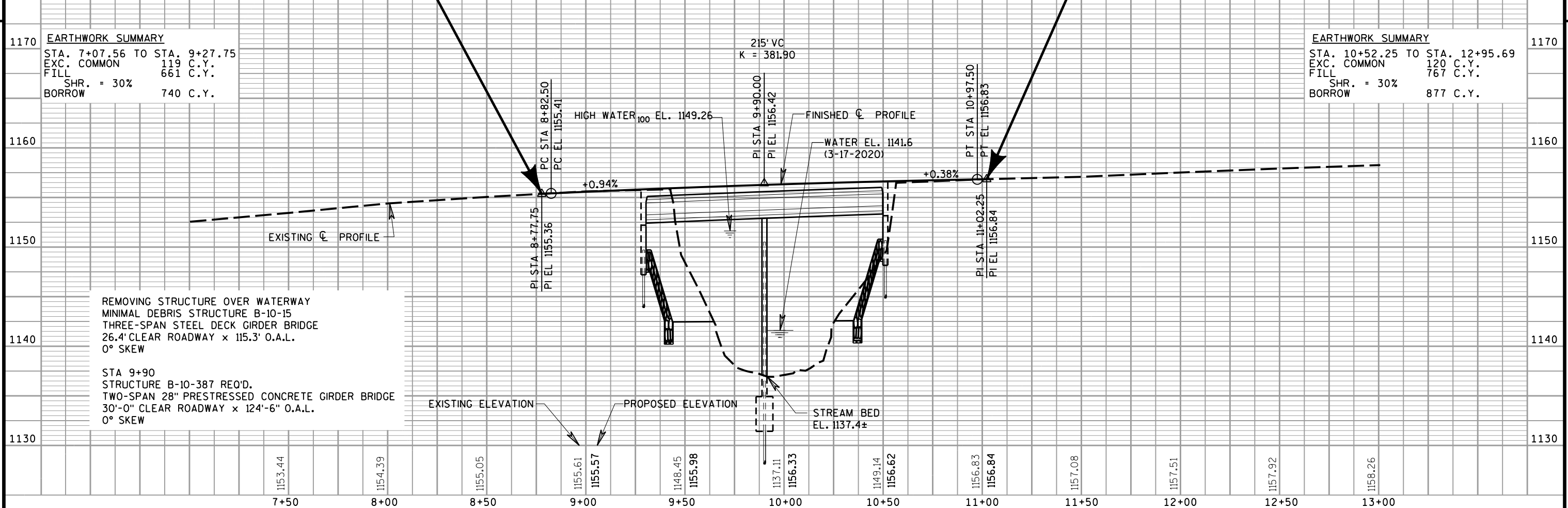


BEGIN CONSTRUCTION
STA. 7+07.56
 Y = 479451.15
 X = 656896.47

BEGIN PROJECT
STA. 8+77.75
 Y = 479451.38
 X = 657066.66

END PROJECT
STA. 11+02.25
 Y = 479451.69
 X = 657291.16

END CONSTRUCTION
STA. 12+95.69
 Y = 479451.95
 X = 657484.60

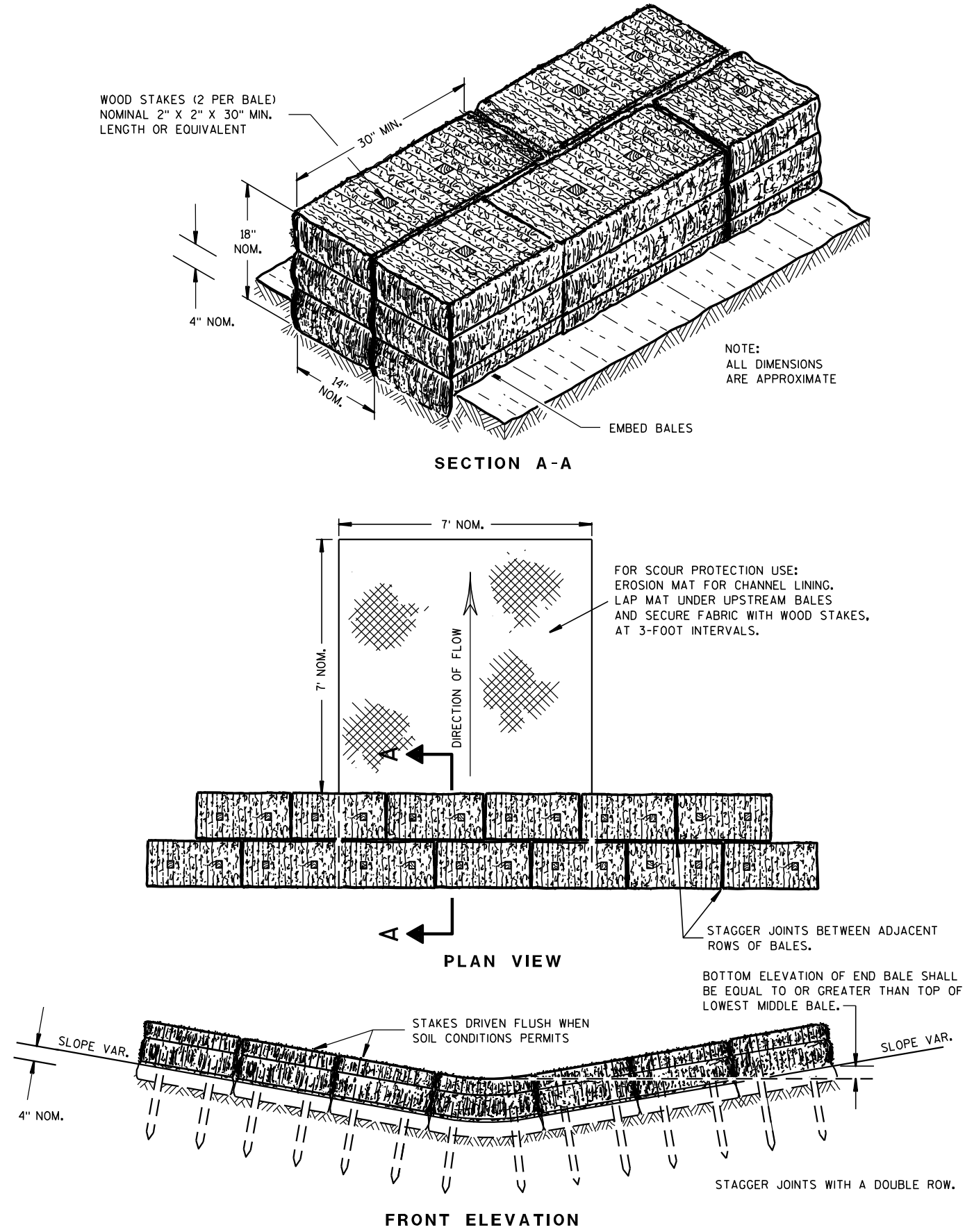


REMOVING STRUCTURE OVER WATERWAY
 MINIMAL DEBRIS STRUCTURE B-10-15
 THREE-SPAN STEEL DECK GIRDER BRIDGE
 26.4' CLEAR ROADWAY x 115.3' O.A.L.
 0° SKEW

STA 9+90
 STRUCTURE B-10-387 REQ'D.
 TWO-SPAN 28" PRESTRESSED CONCRETE GIRDER BRIDGE
 30'-0" CLEAR ROADWAY x 124'-6" O.A.L.
 0° SKEW

Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

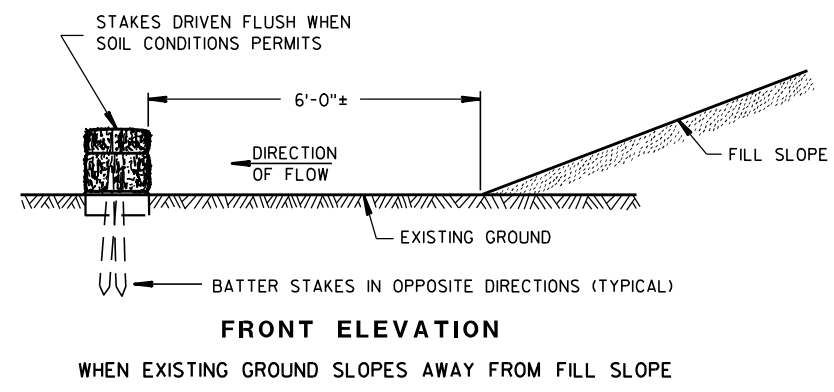
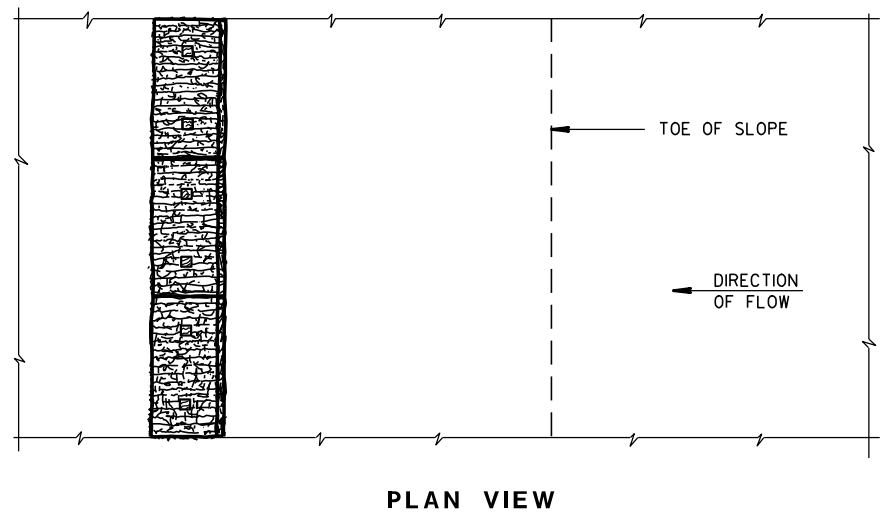
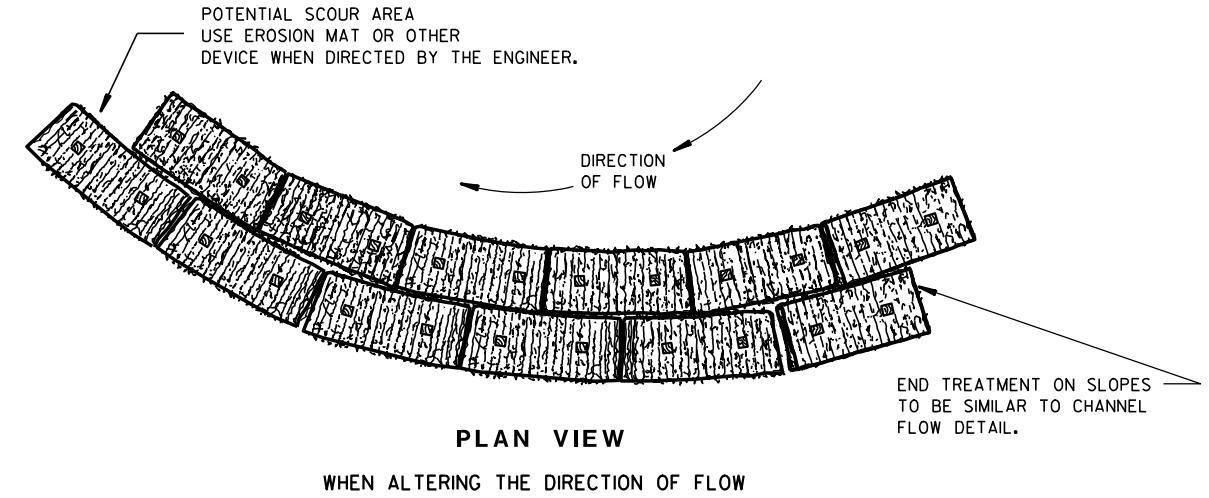


TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

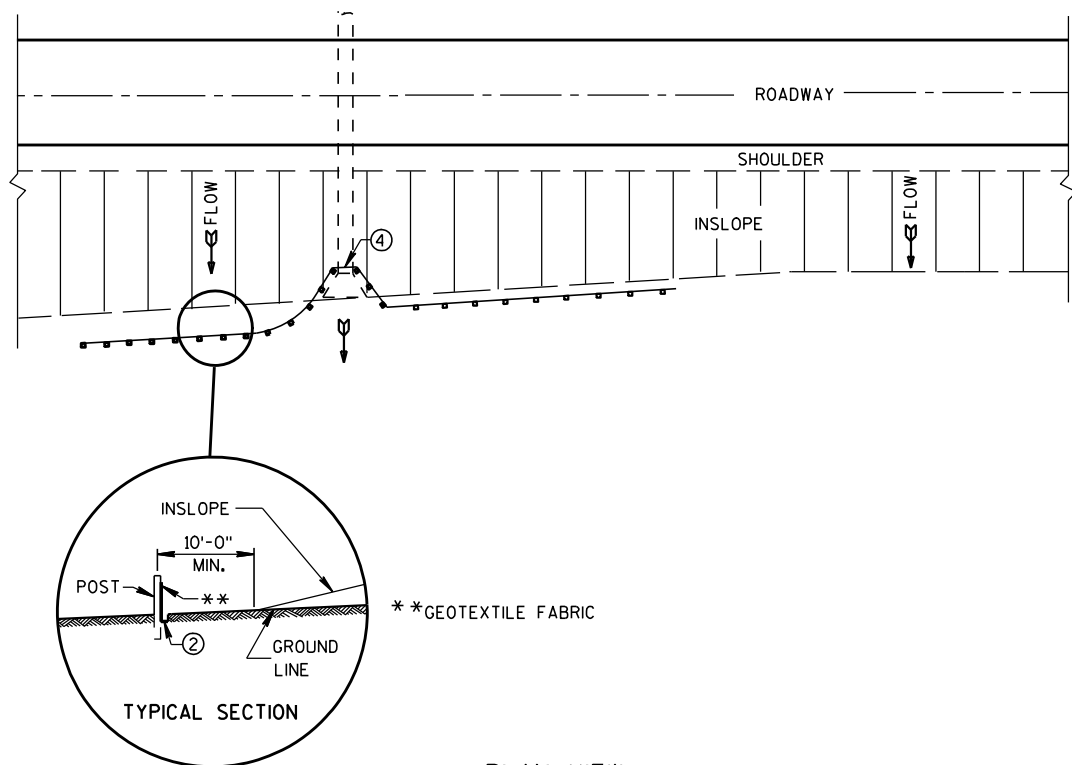


EROSION BALES FOR SHEET FLOW

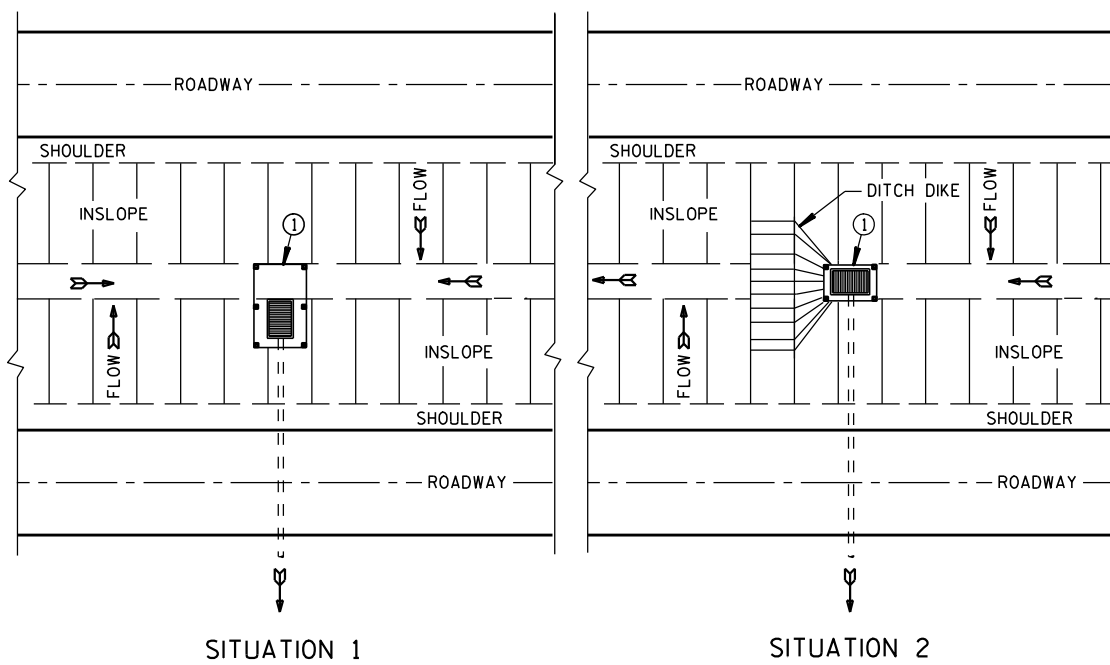
TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/04/02 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

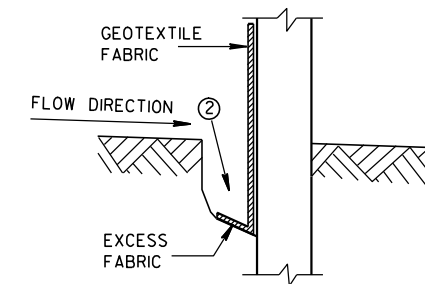


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

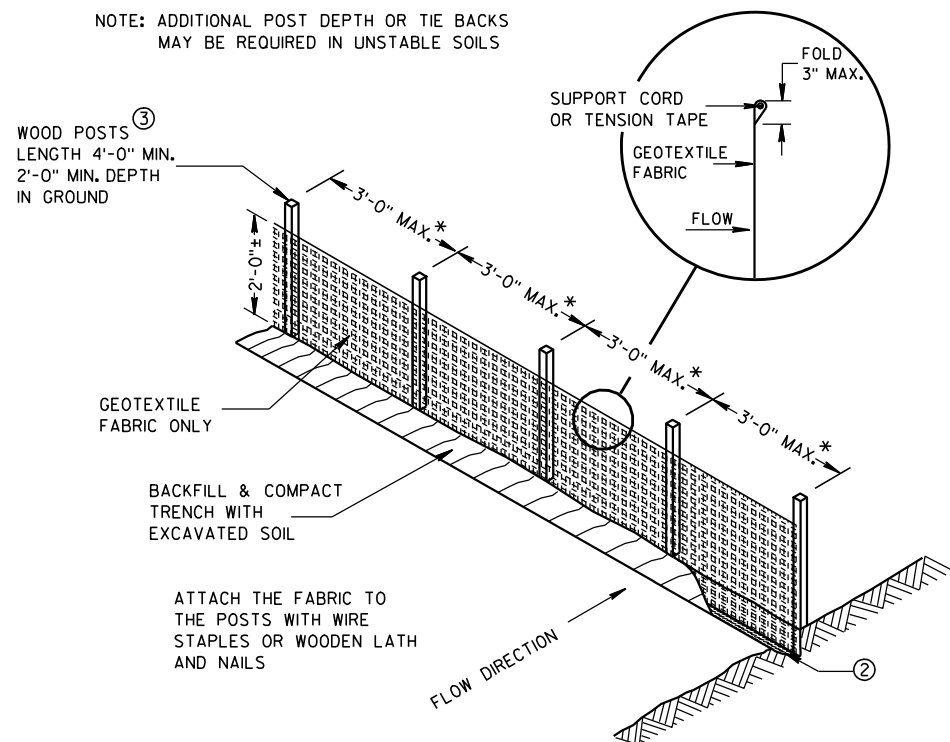
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

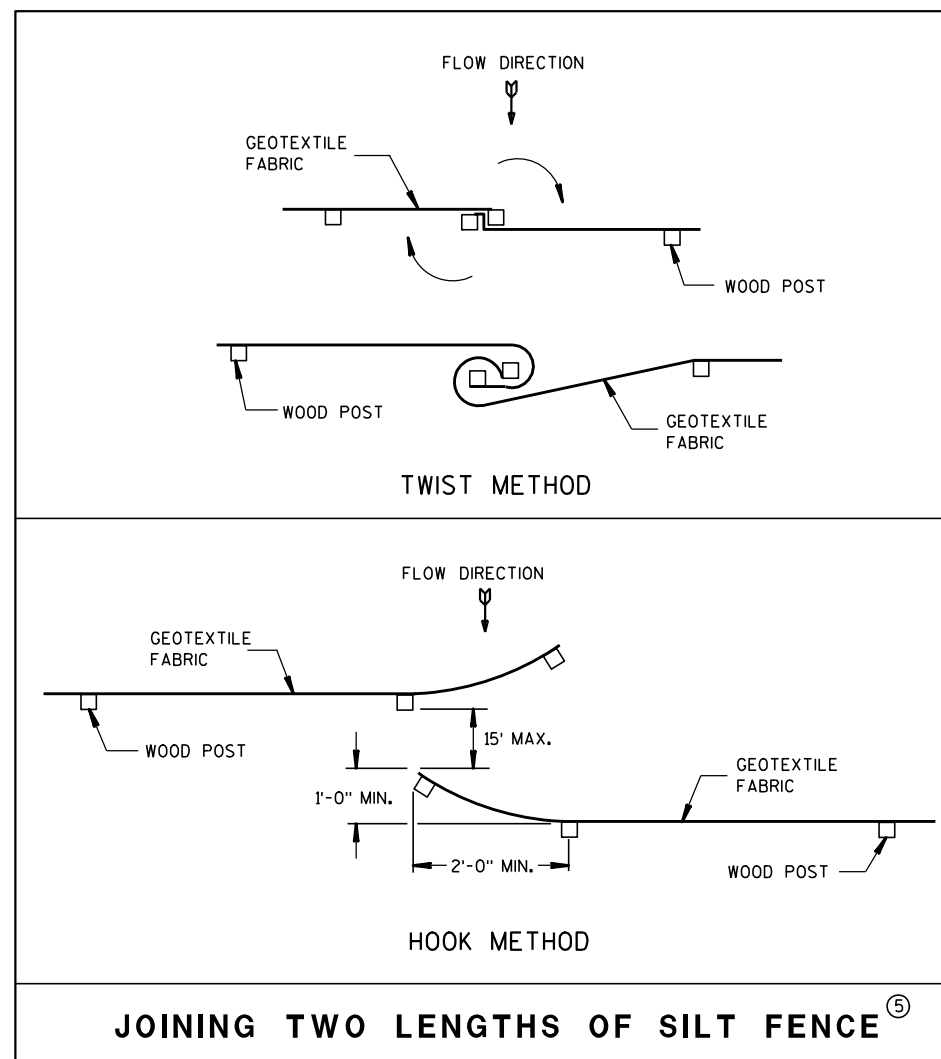
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



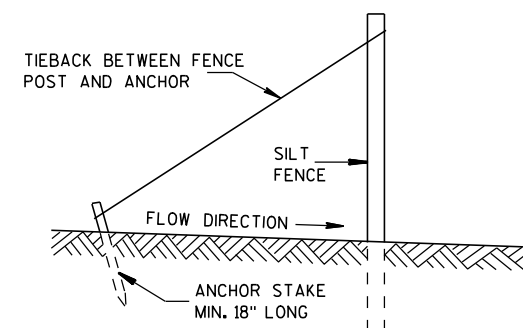
TRENCH DETAIL



SILT FENCE



JOINING TWO LENGTHS OF SILT FENCE ⑤

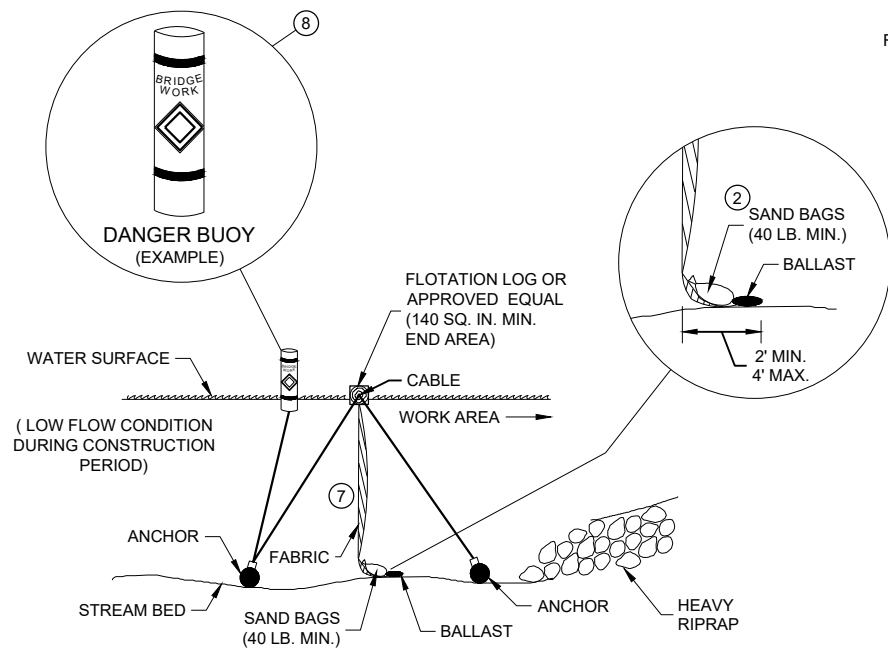


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

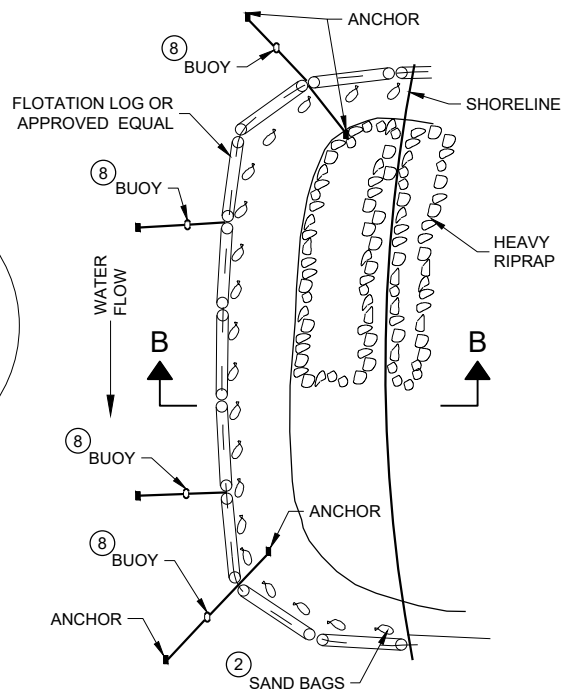
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

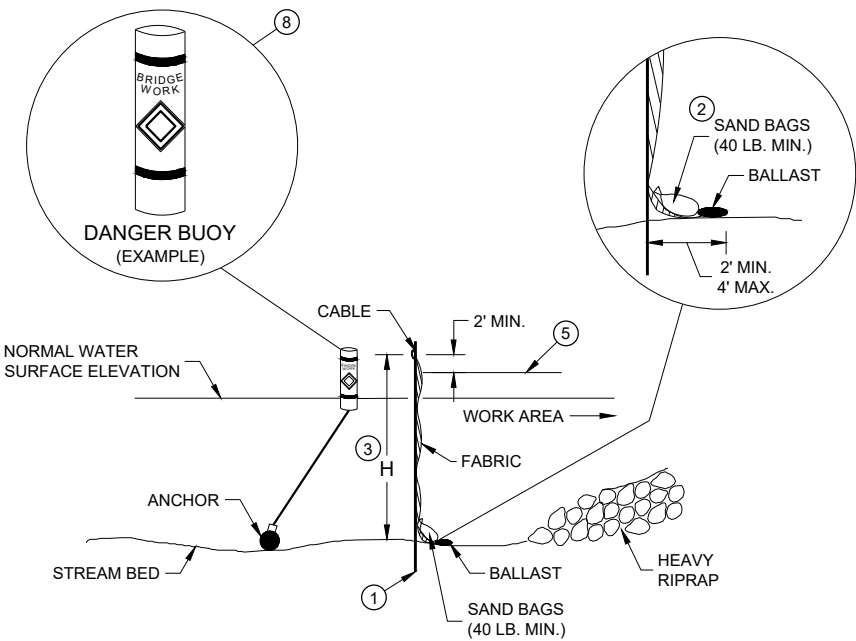


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

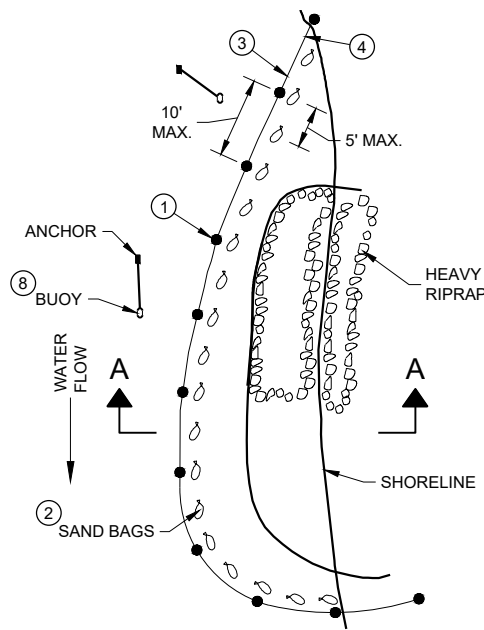


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

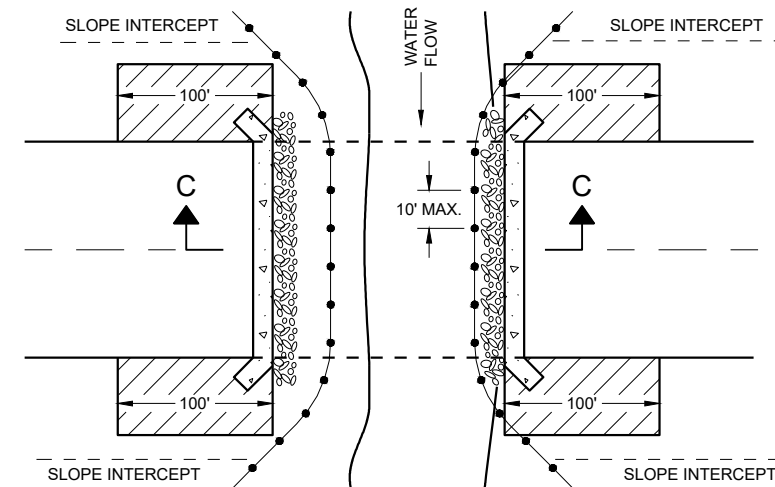
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

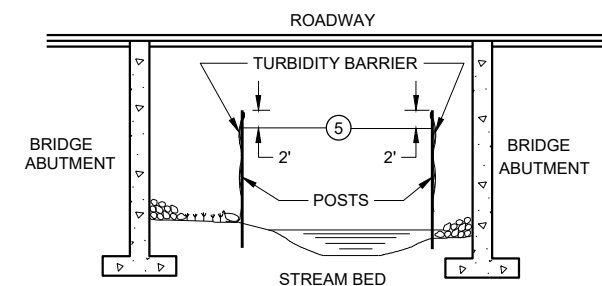
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

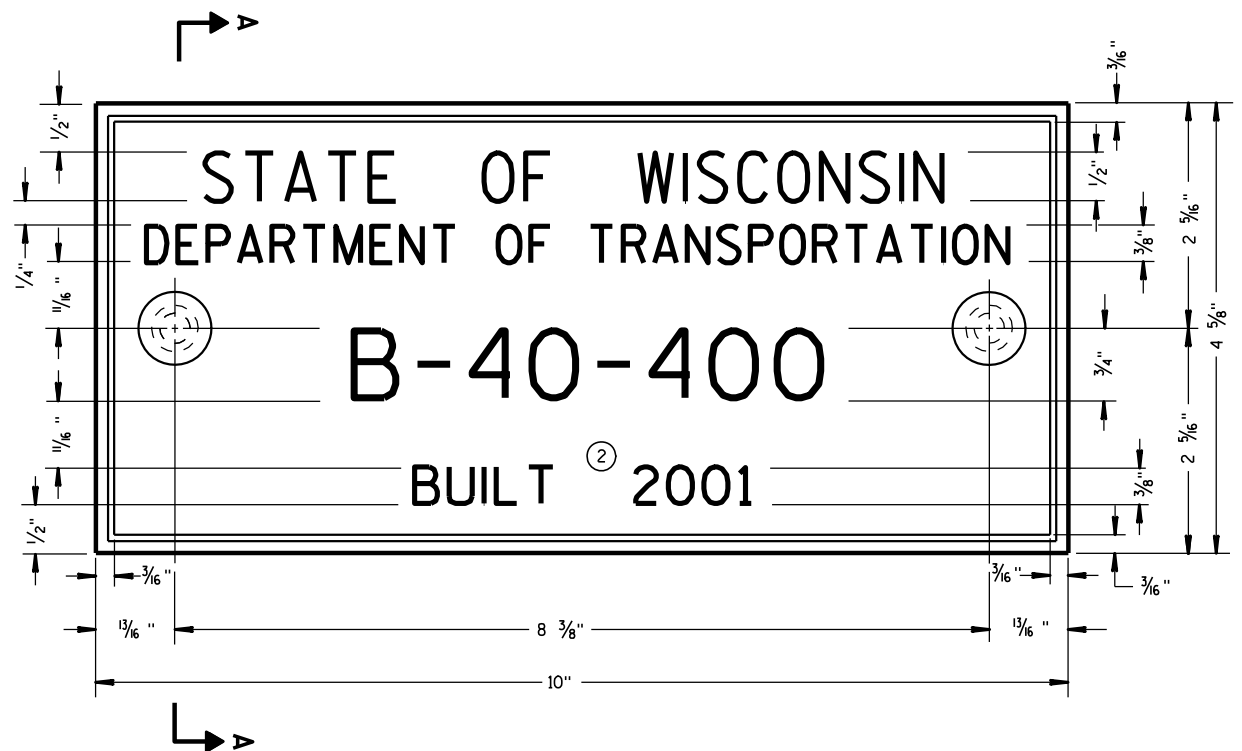
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



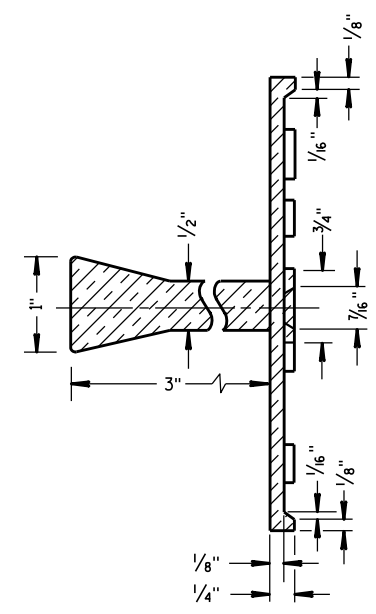
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

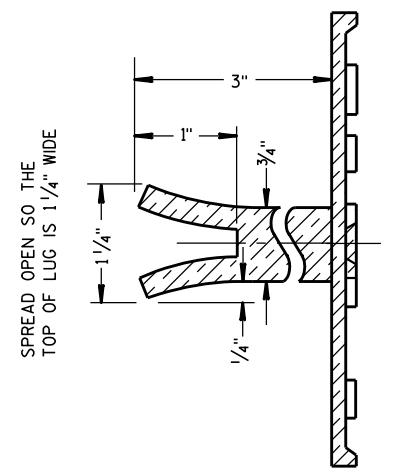
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



SPREAD OPEN SO THE TOP OF LUG IS 1 1/4" WIDE

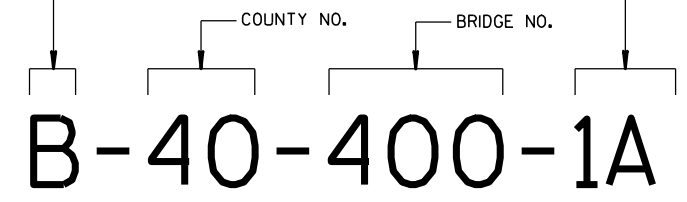
ALTERNATE LUG

6

6

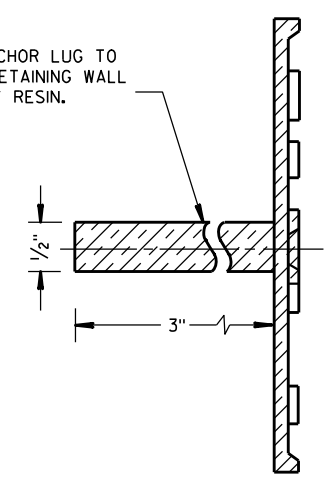
FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

- B = BRIDGE
- C = CULVERT
- R = RETAINING WALL
- UNIT NO. FOR MULTIPLE UNIT BRIDGE



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

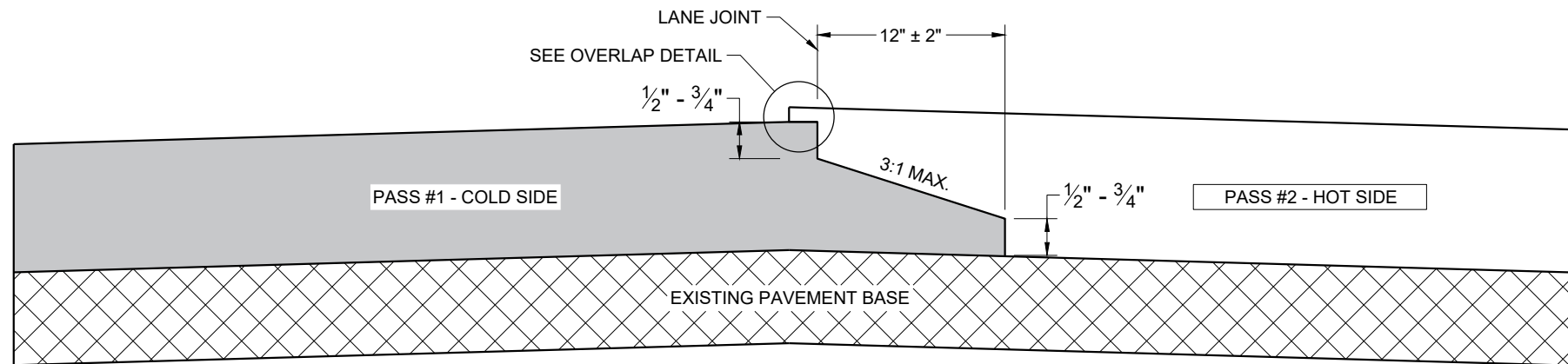


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

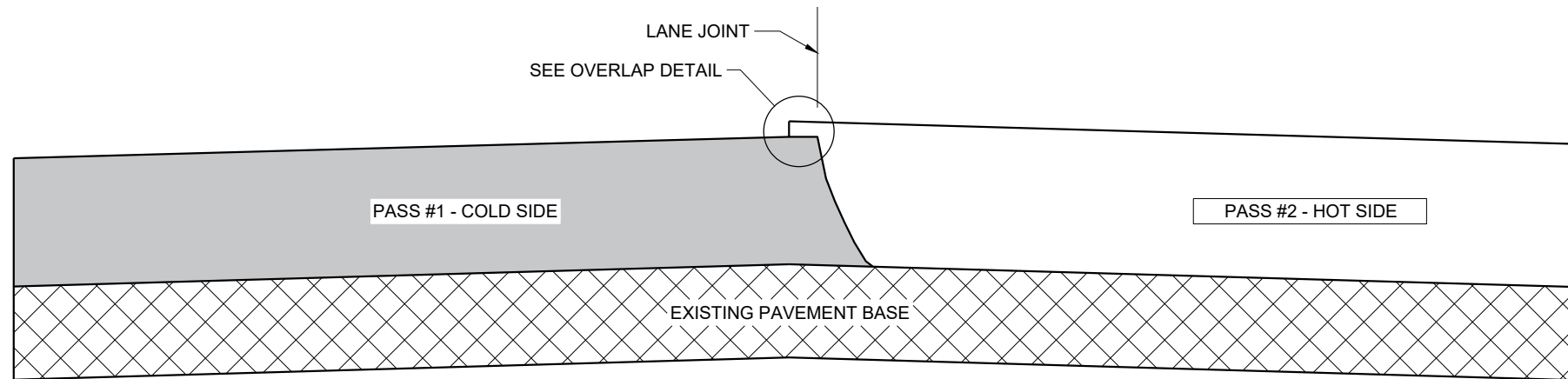
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

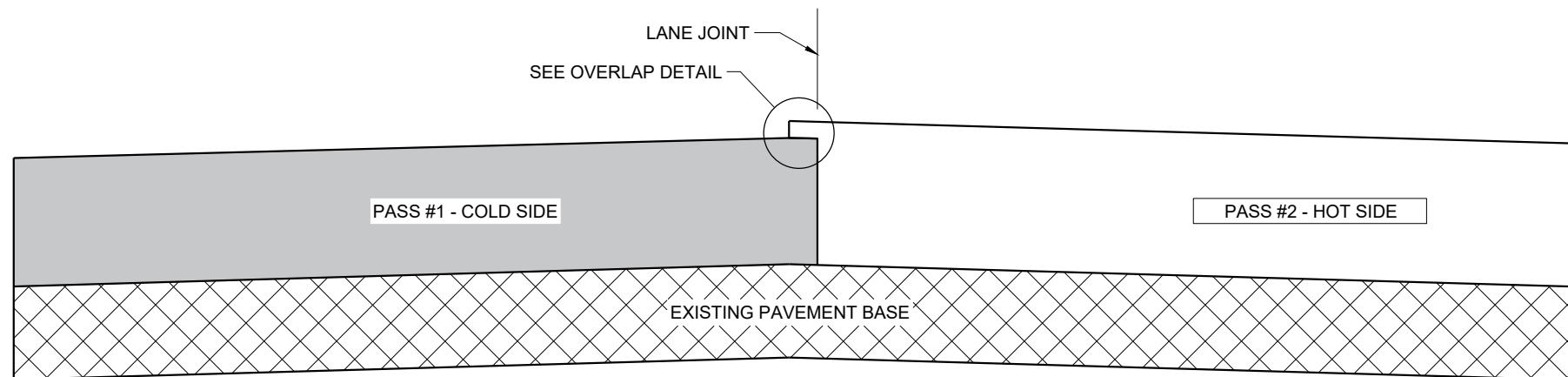
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

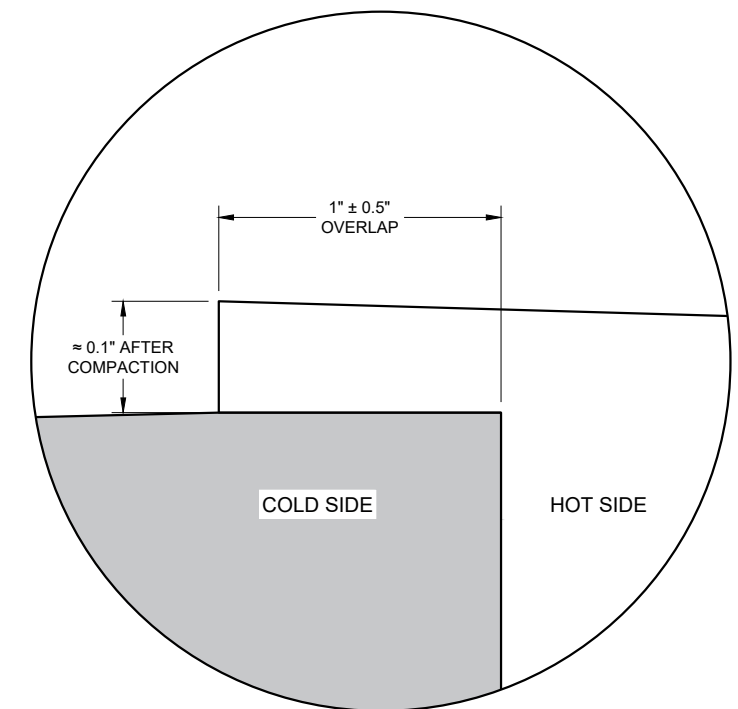
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

6

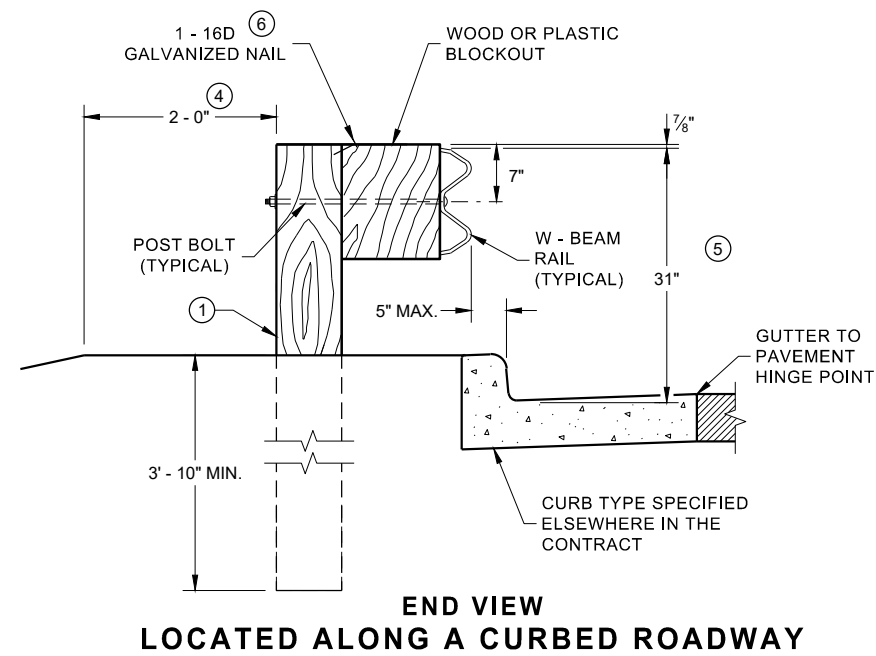
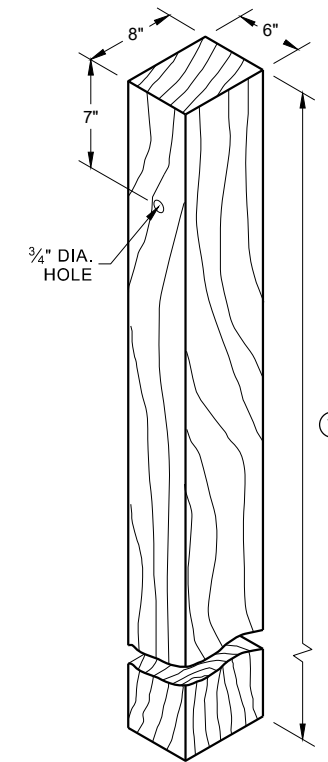
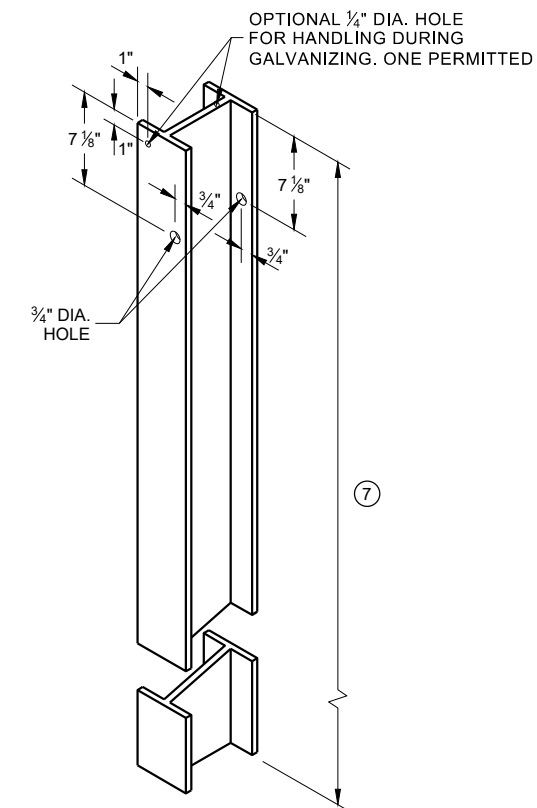
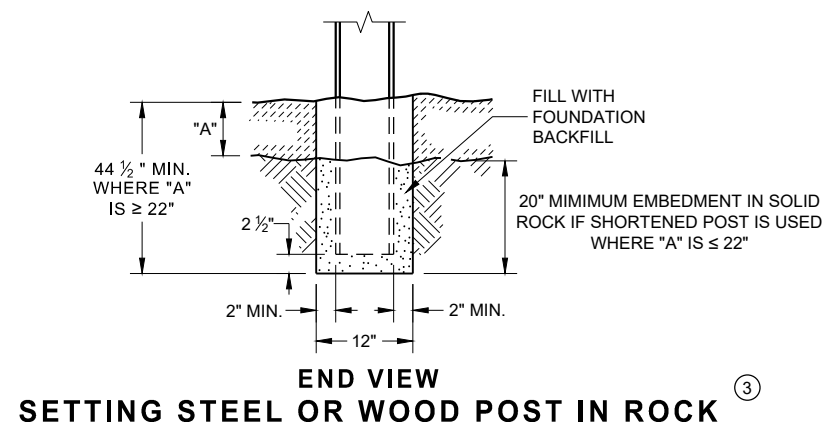
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SDD 13C19 - 03

SDD 13C19 - 03

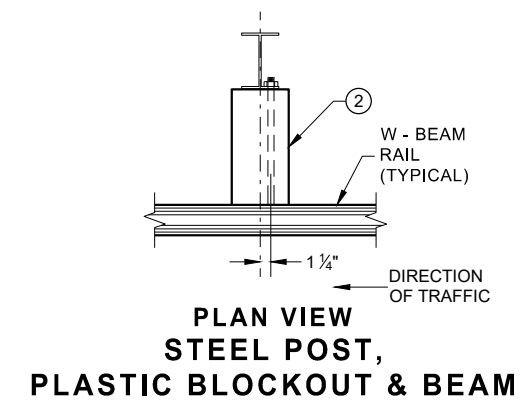
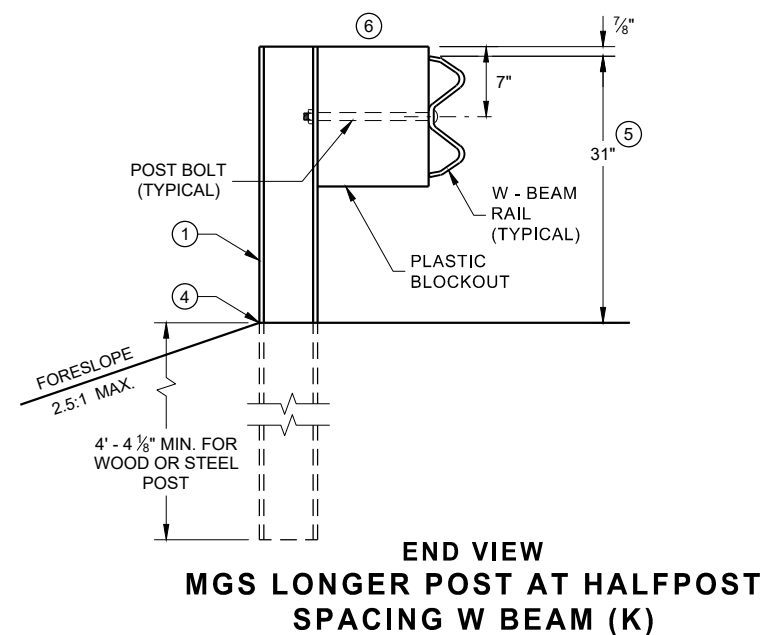
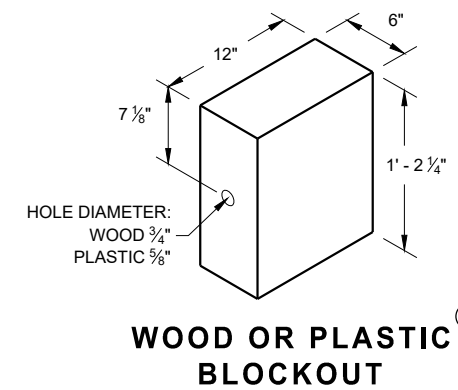
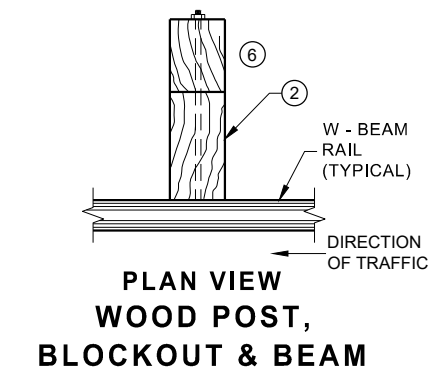
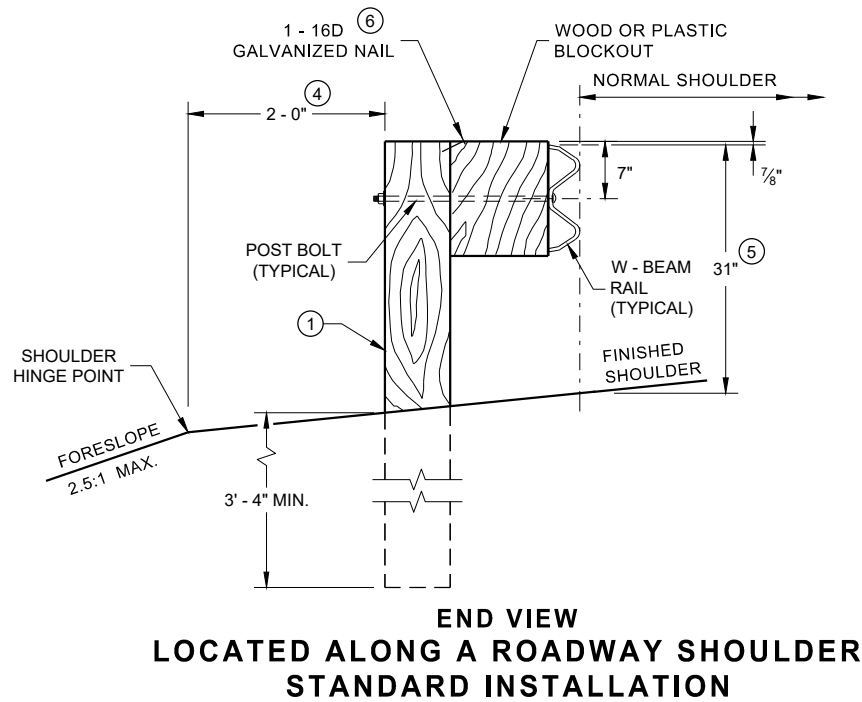
HMA LONGITUDINAL JOINTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Steven Hefel HMA PAVEMENT ENGINEER
FHWA	

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



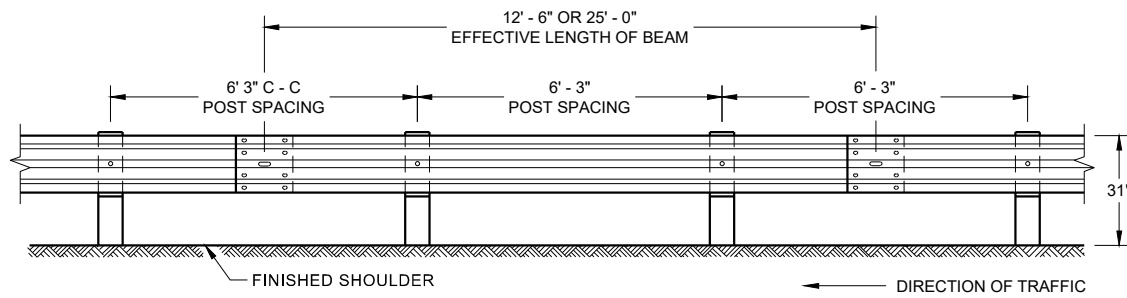
**STEEL POST & HOLE PUNCHING DETAIL
(W 6 X 9)** ①

**WOOD POST
(6" X 8") NOMINAL** ①

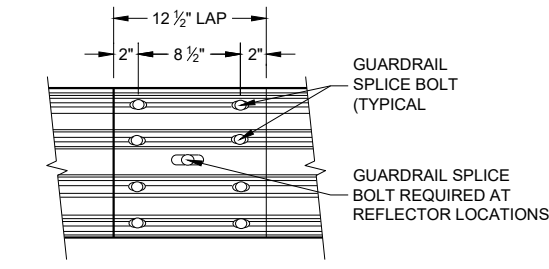


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



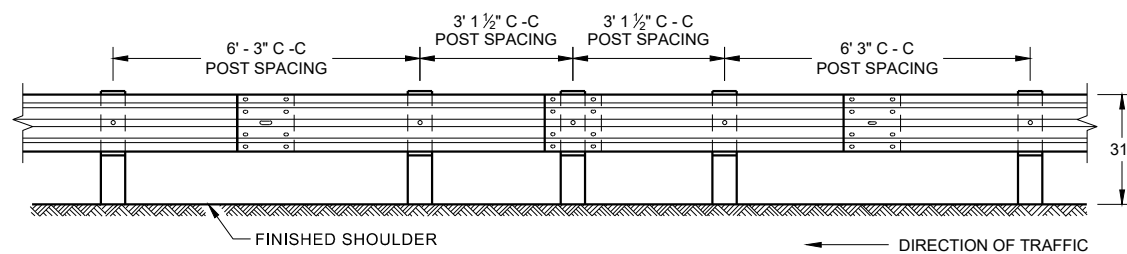
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



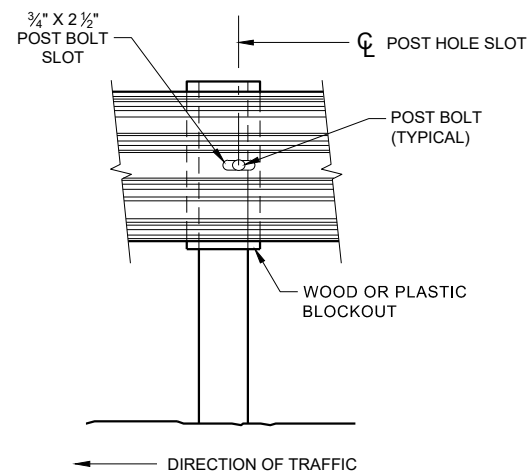
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

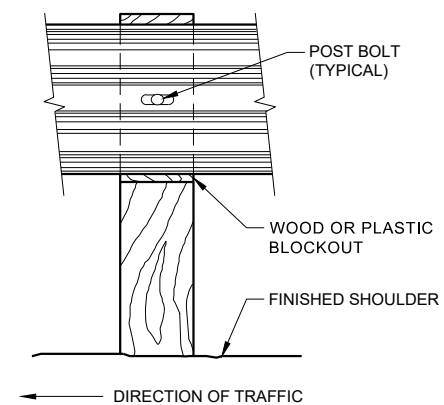
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



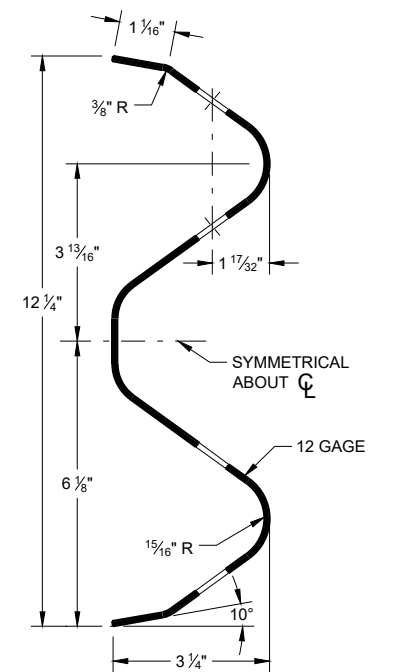
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



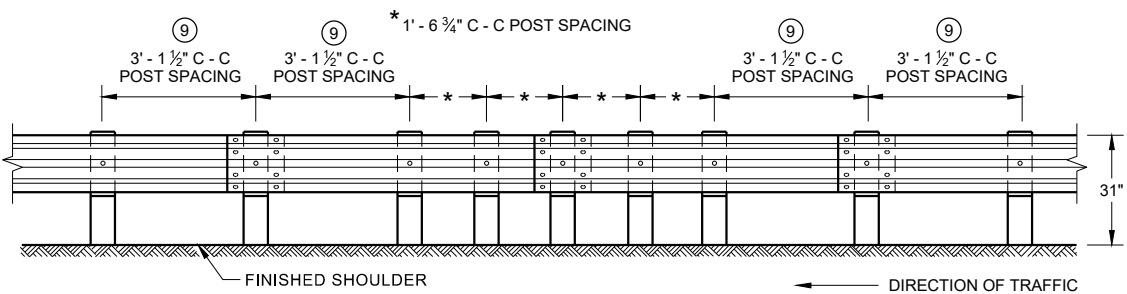
FRONT VIEW AT STEEL POST



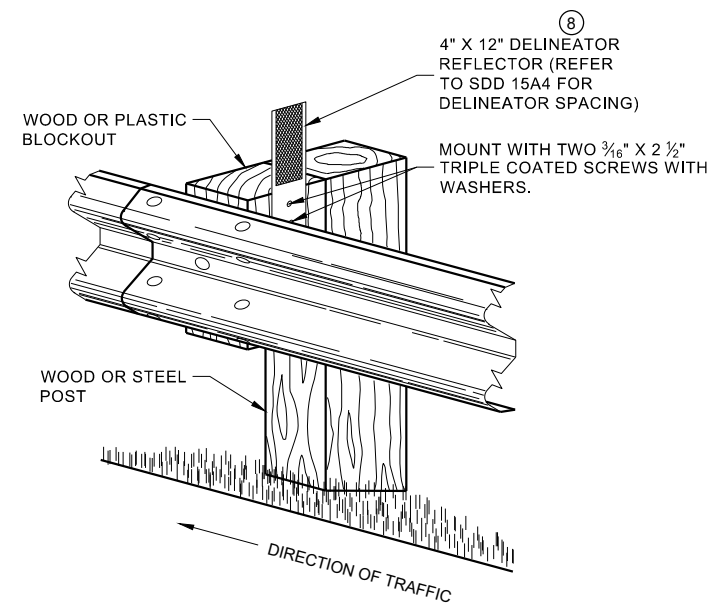
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

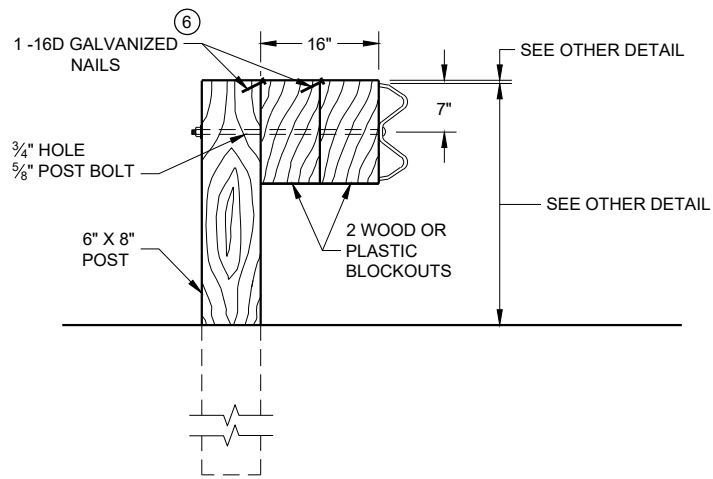
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

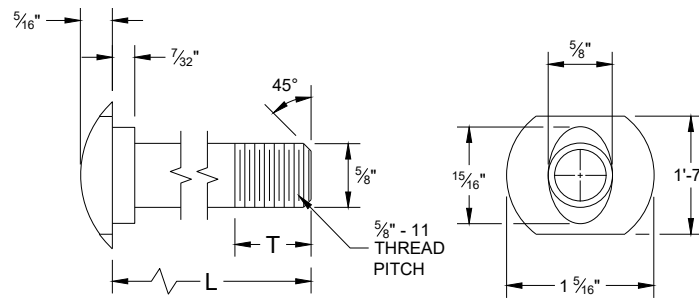


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

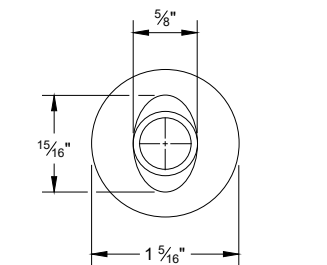
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

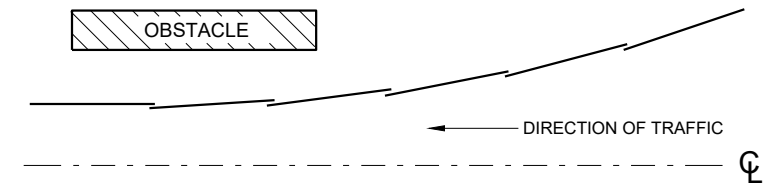


POST BOLT TABLE

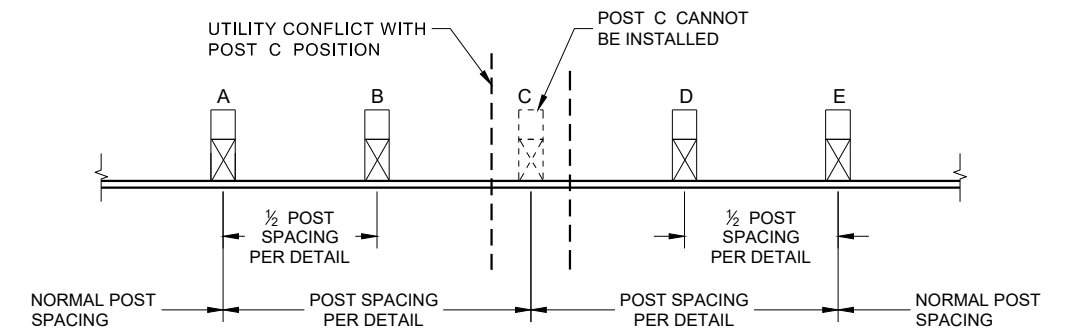
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



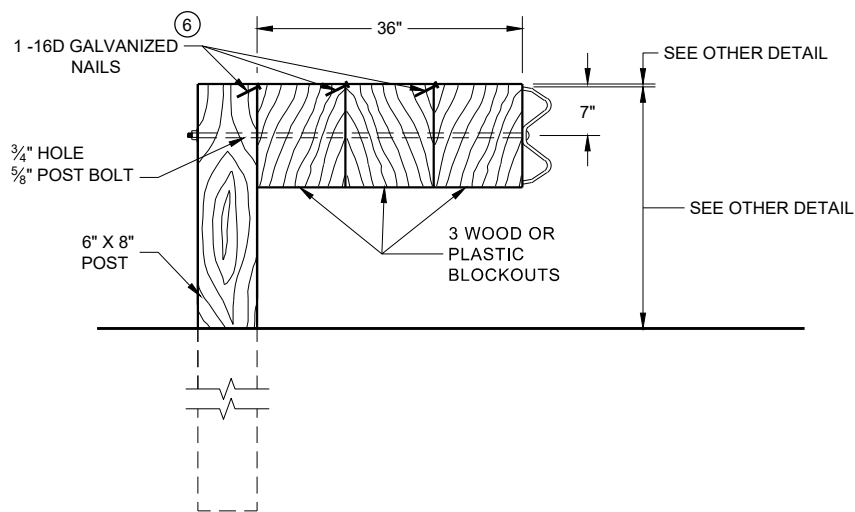
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

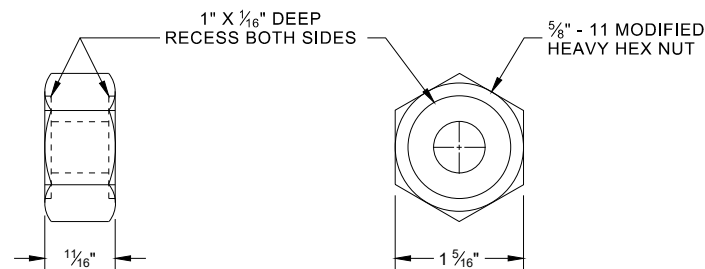


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

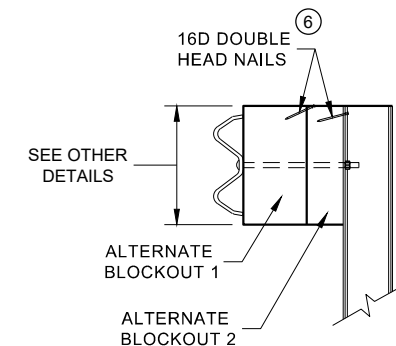


DETAIL FOR 36" BLOCKOUT DEPTH

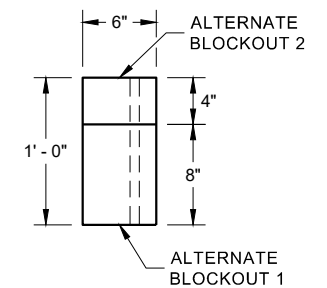
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



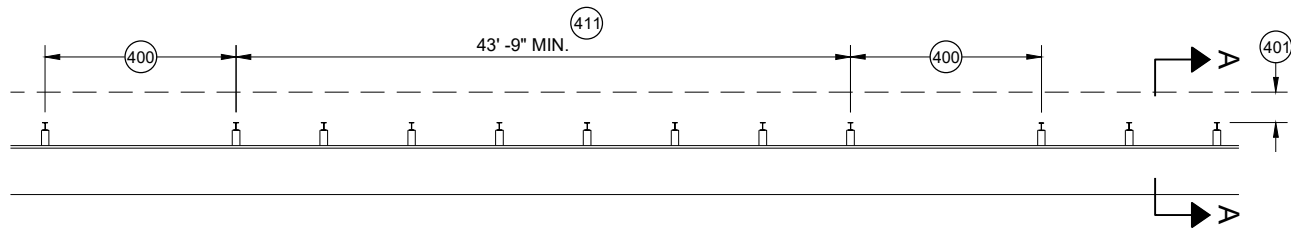
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

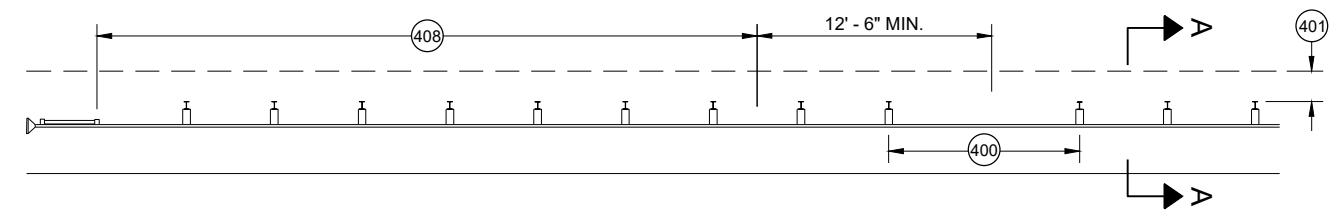
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

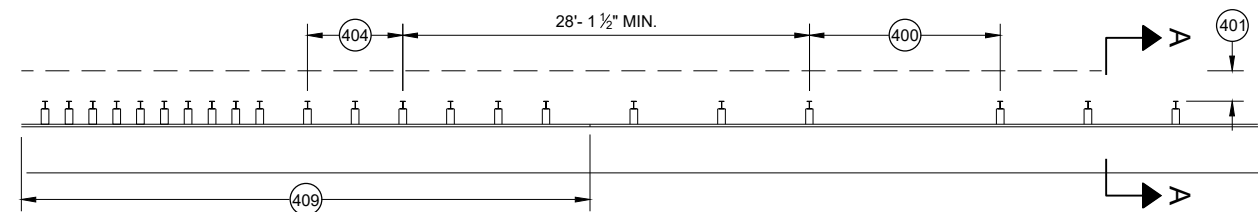
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



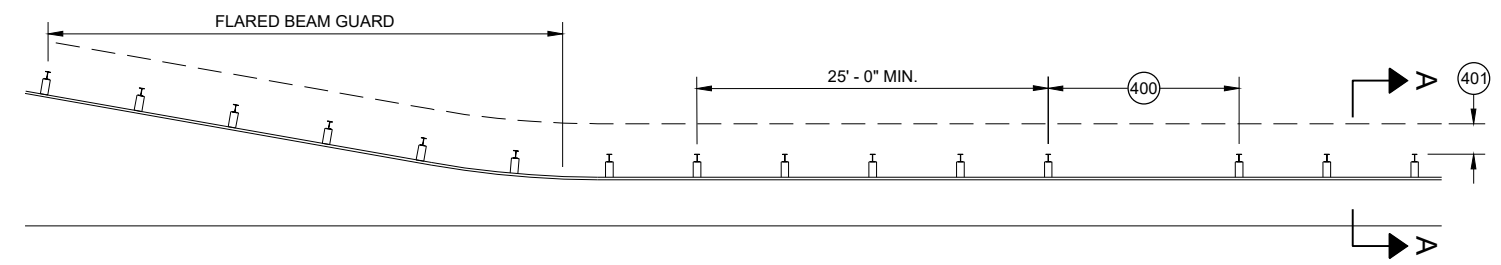
MISSING POST IN MGS GUARDRAIL



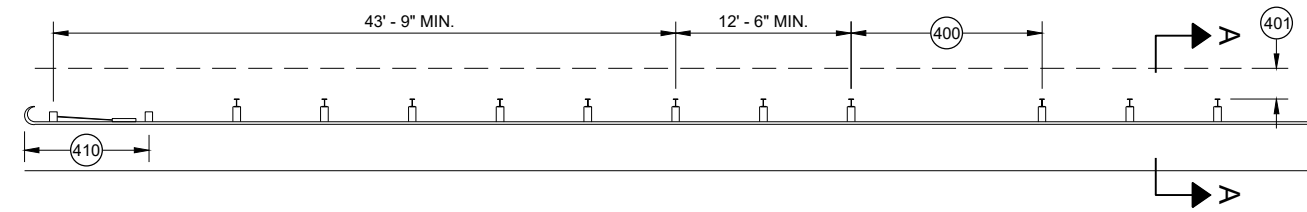
MISSING POST IN MGS GUARDRAIL NEAR EAT



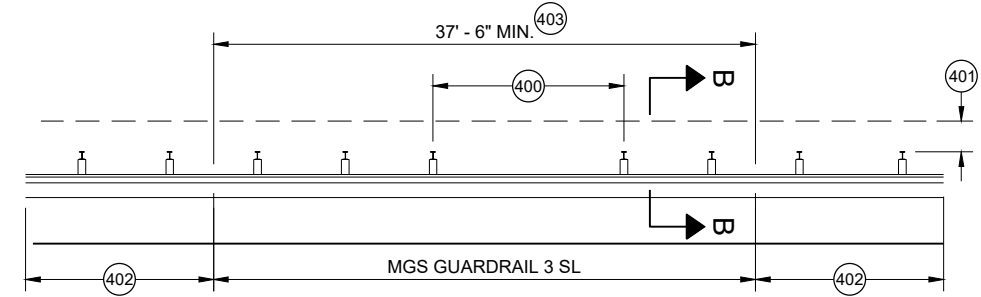
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

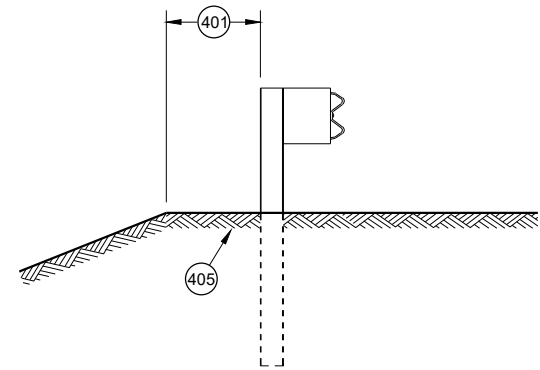


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

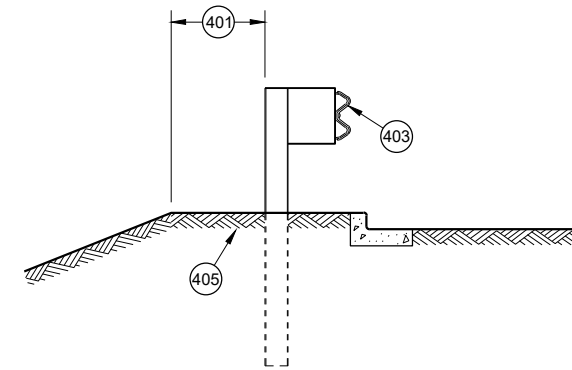


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

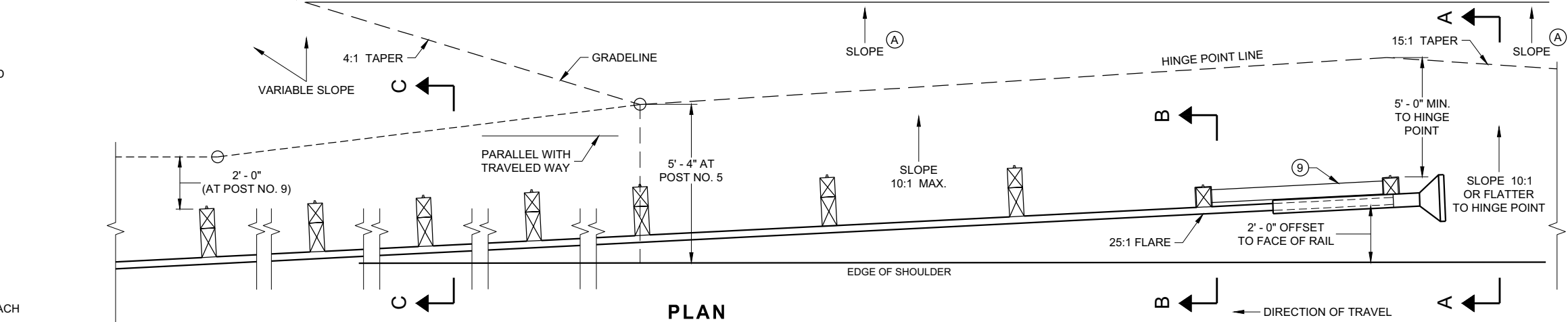
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

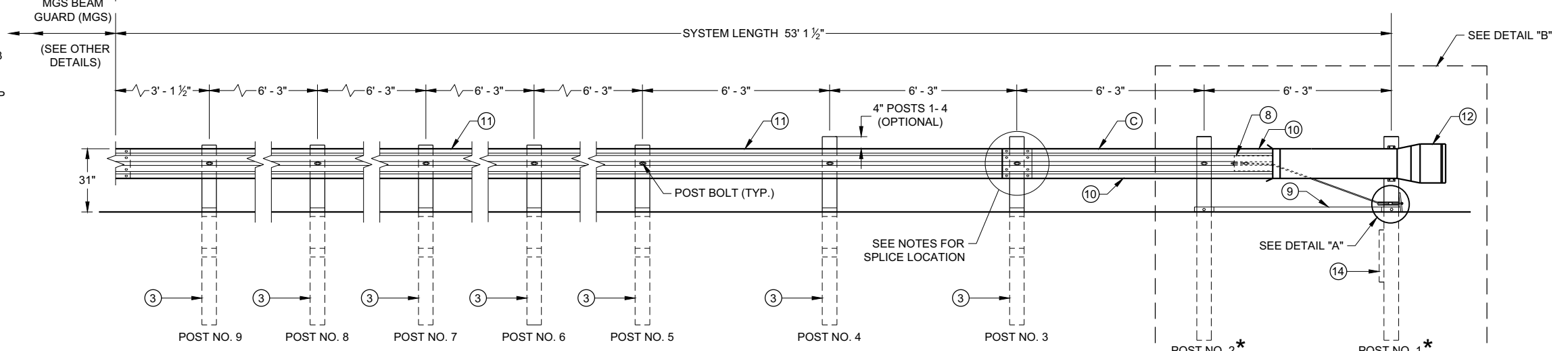
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

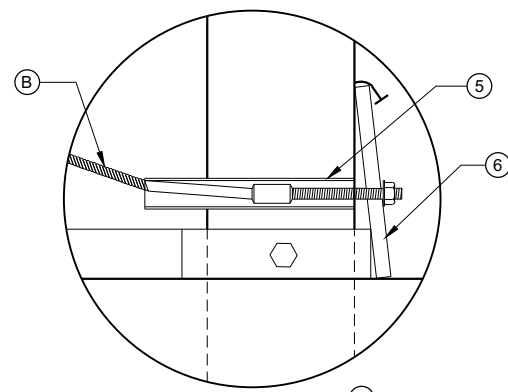
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



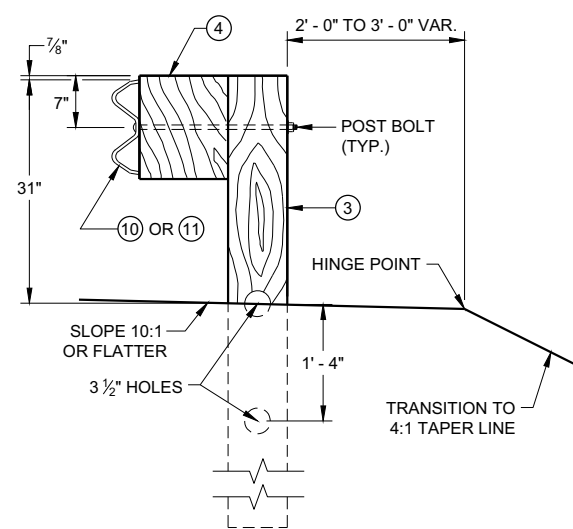
PLAN



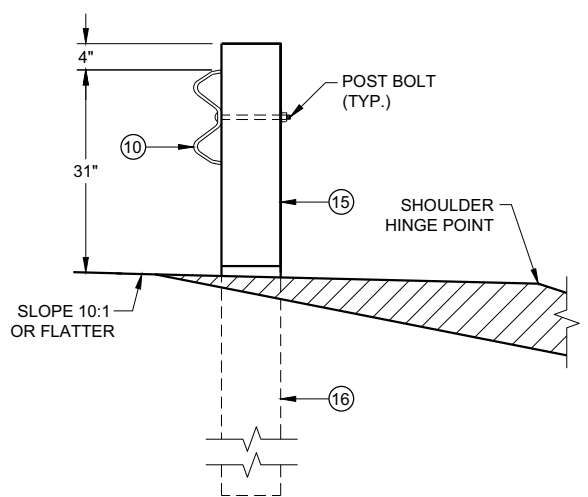
ELEVATION



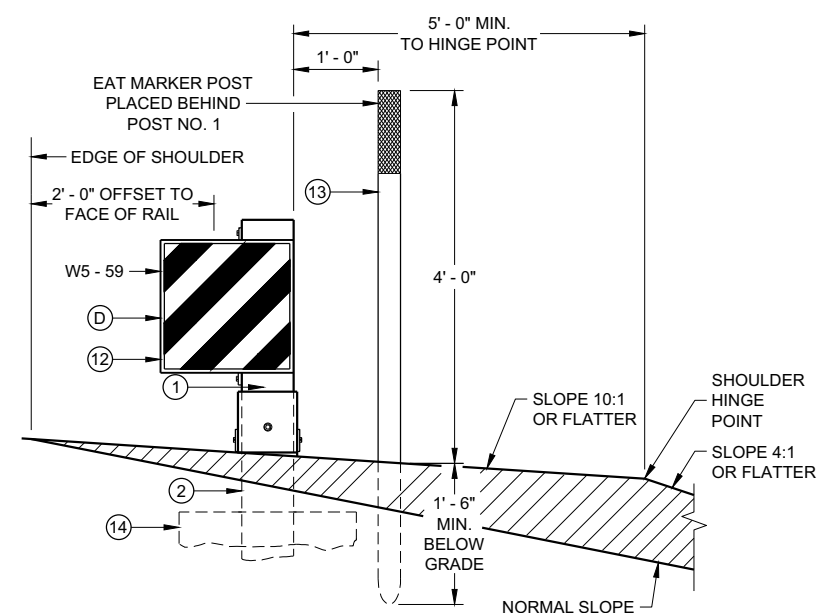
DETAIL "A"



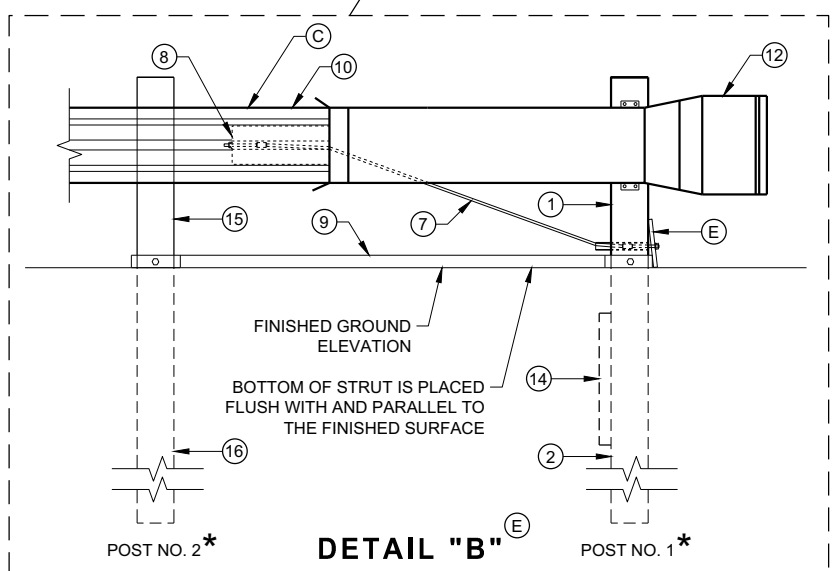
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

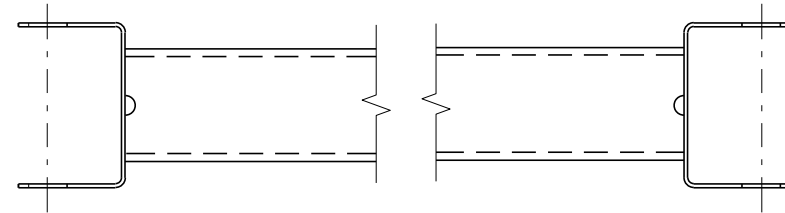
6

SDD 14B44 - 04a

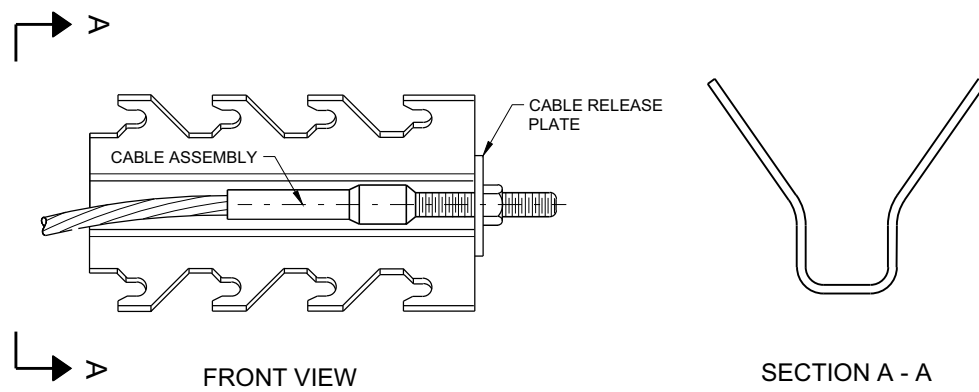
SDD 14B44 - 04a

BILL OF MATERIALS

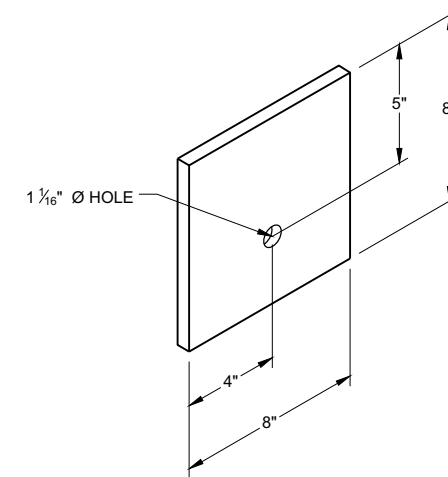
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



GENERIC ANCHOR CABLE BOX ⑨ ⑤



BEARING PLATE ⑥ ⑤

6

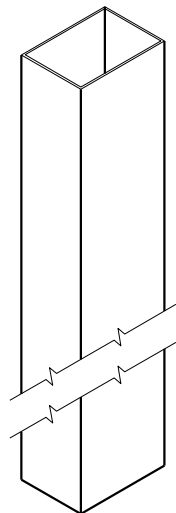
6

SDD 14B44 - 04b

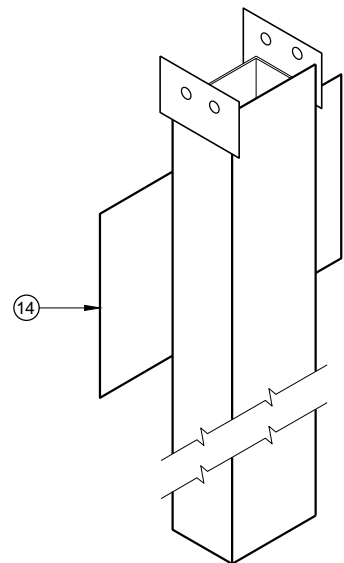
SDD 14B44 - 04b

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

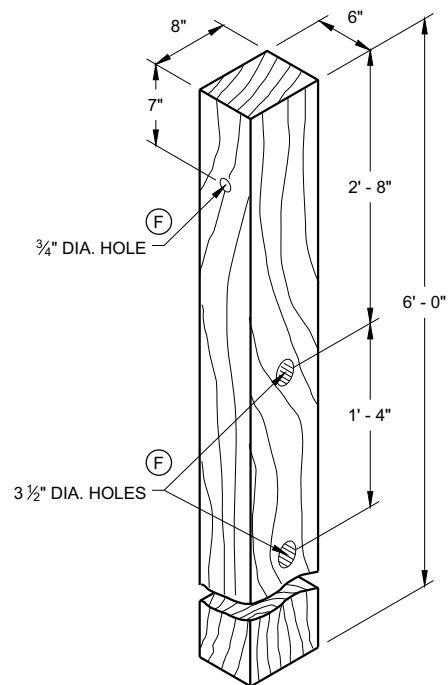
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



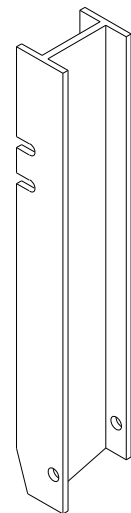
UPPER POST NO. 1 ⁽¹⁾ (E)



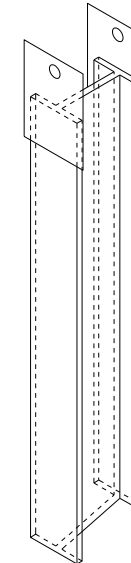
LOWER POST NO. 1 ⁽²⁾ (E)



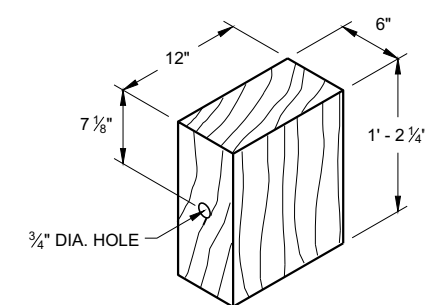
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

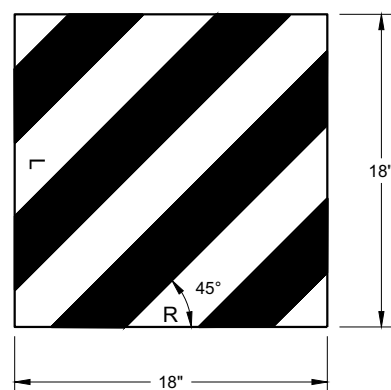


LOWER POST NO. 2 ⁽¹⁶⁾ (E)

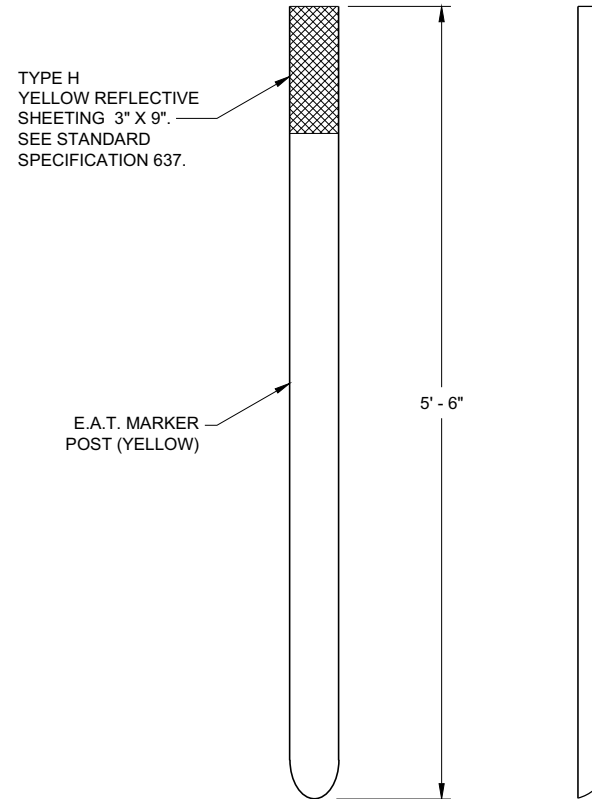


WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

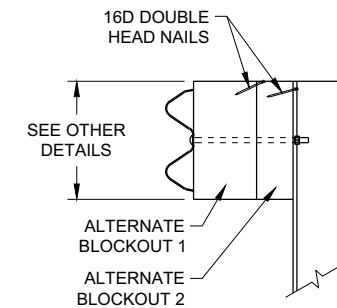
6



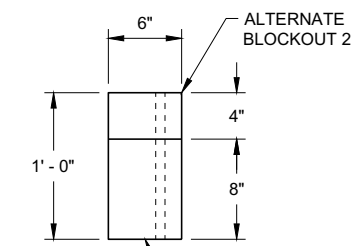
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

6

SDD 14B44 - 04c

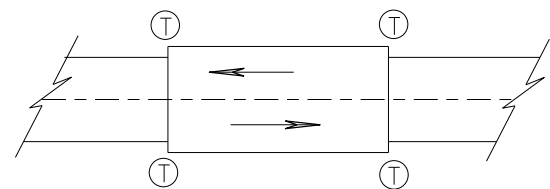
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

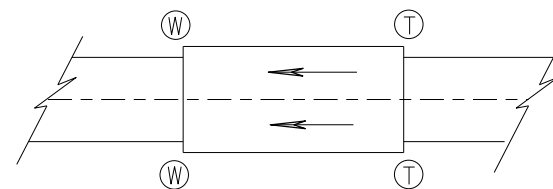
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

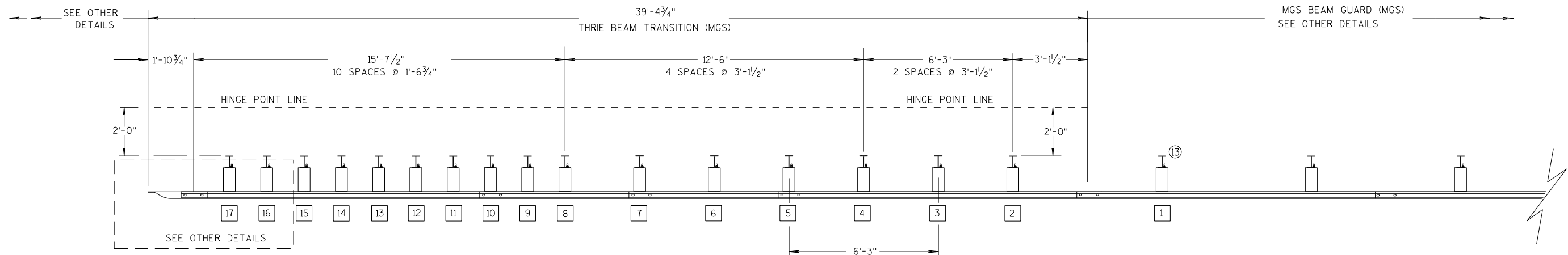
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

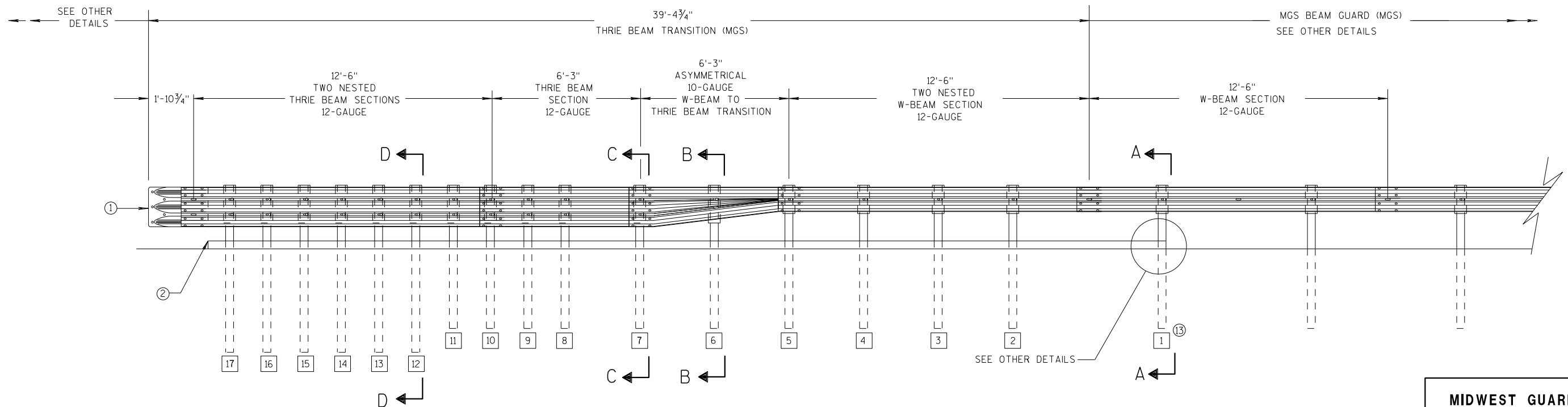
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

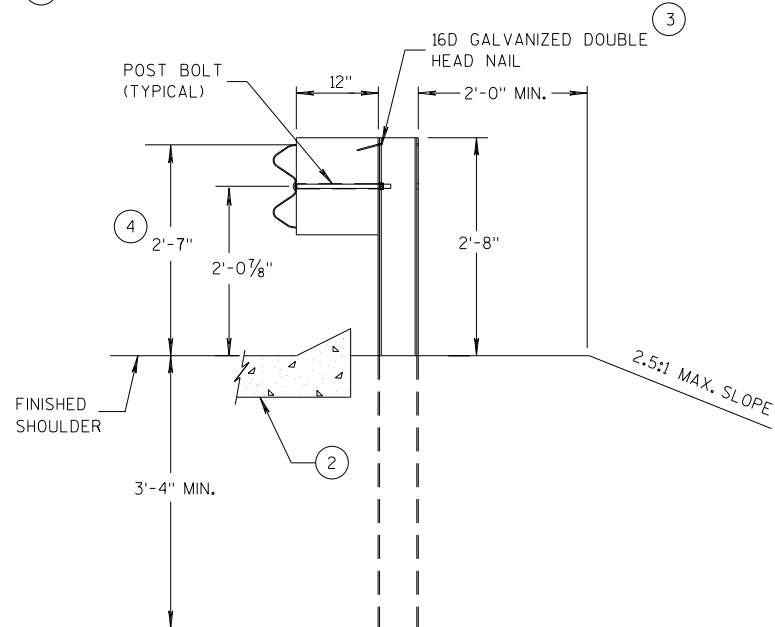
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

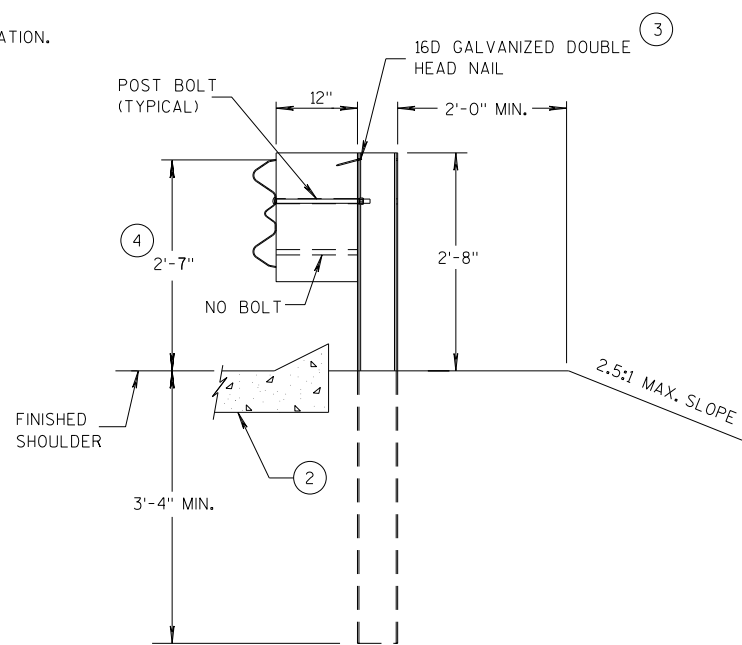
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

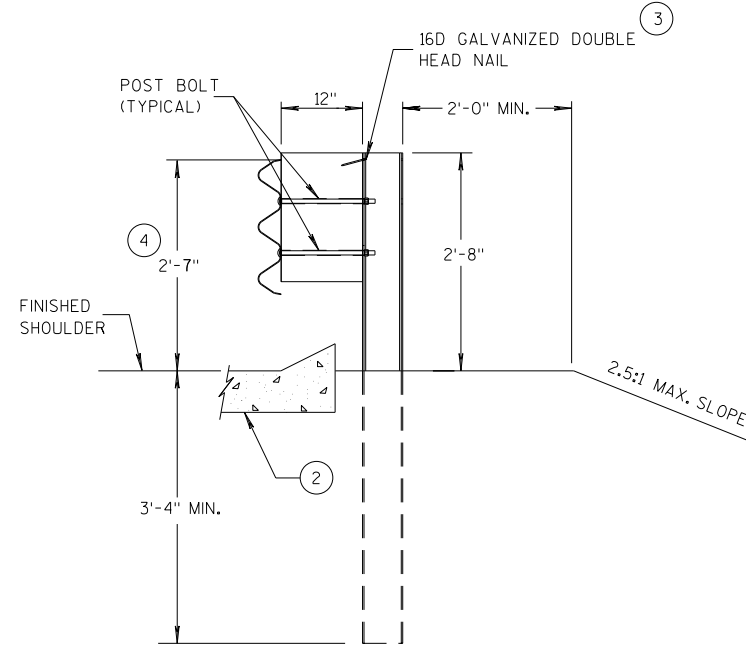
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

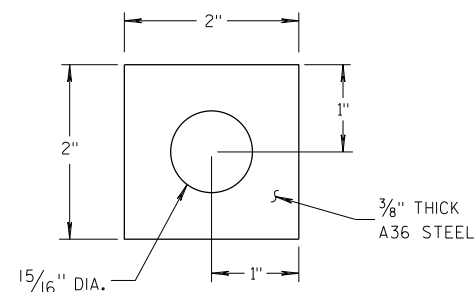
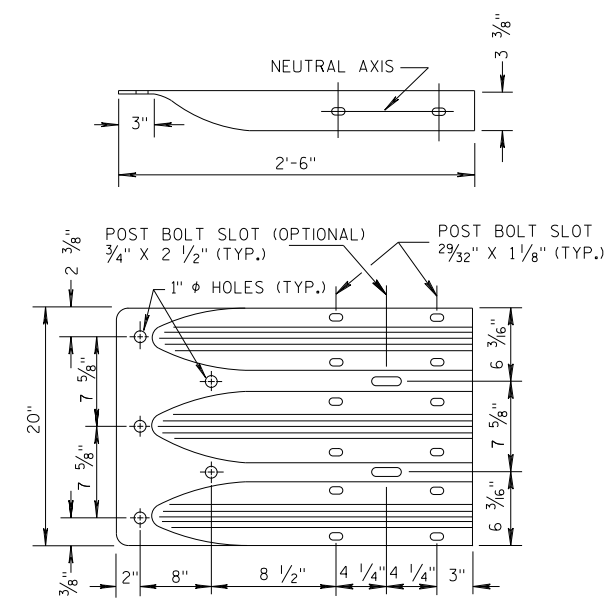
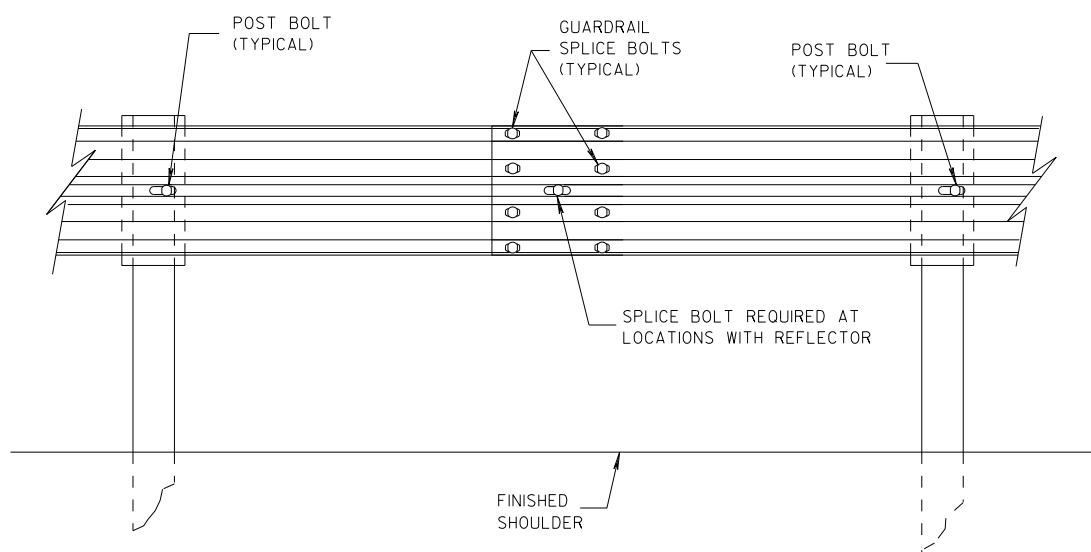


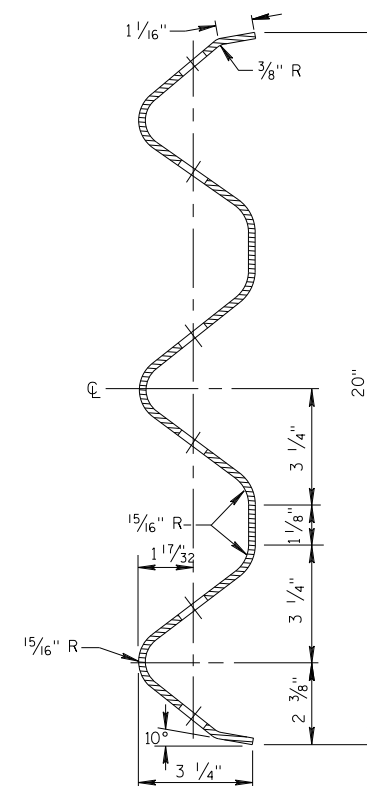
PLATE WASHER DETAIL



**THRIE BEAM
TERMINAL CONNECTOR**



SPLICE DETAIL

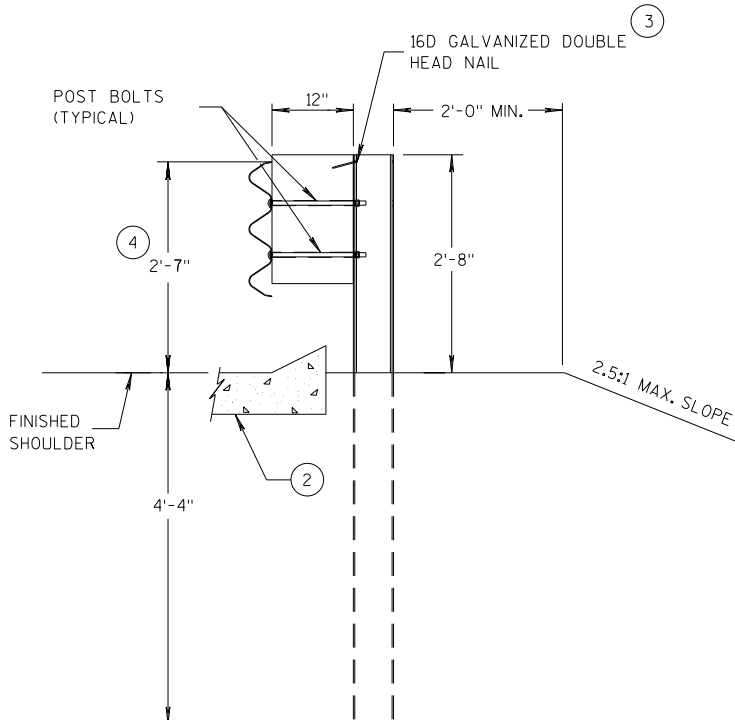


**SECTION THRU THRIE
BEAM RAIL ELEMENT**

6

6

**SECTION D-D
POSTS 12-17**

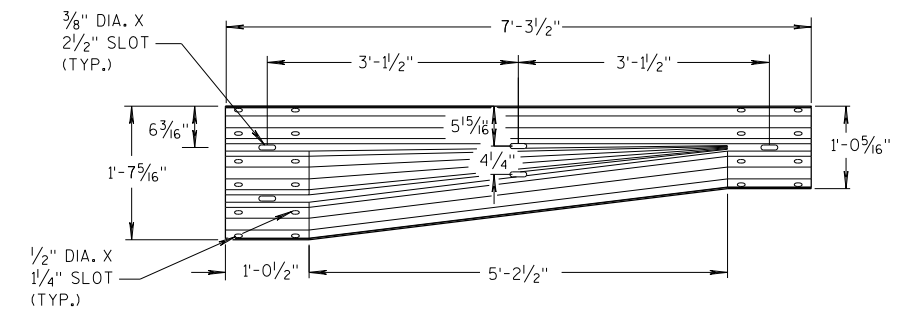


**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

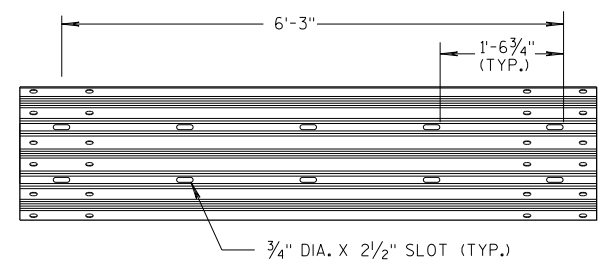
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

S.D.D. 14 B 45-5b

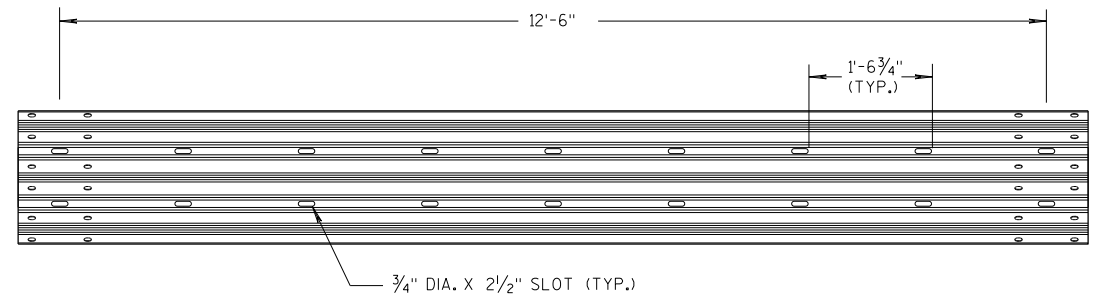
S.D.D. 14 B 45-5b



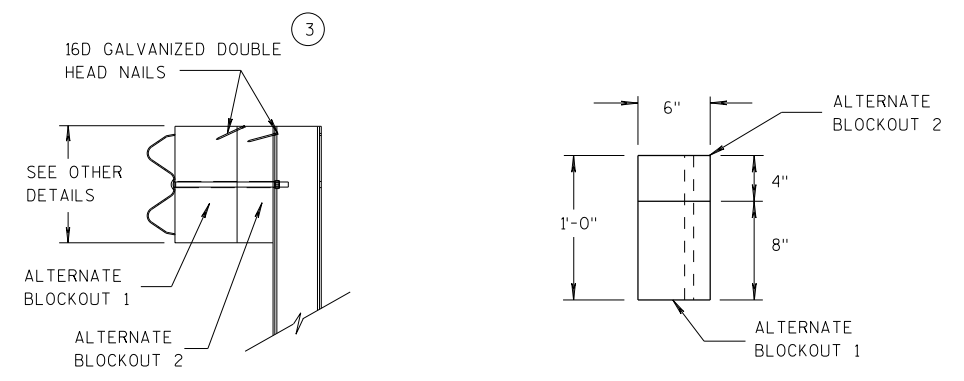
W-BEAM TO THRIE BEAM TRANSITION SECTION



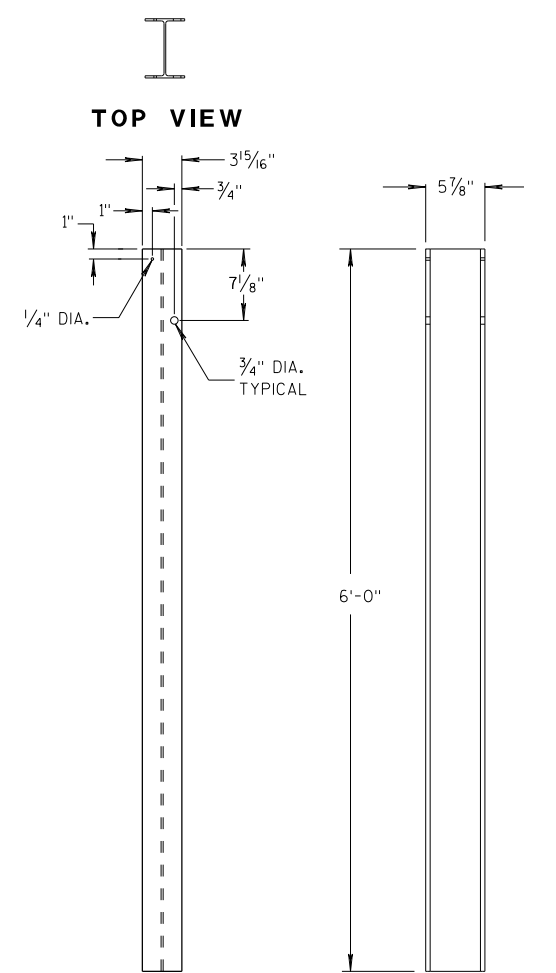
6'-3\"/>



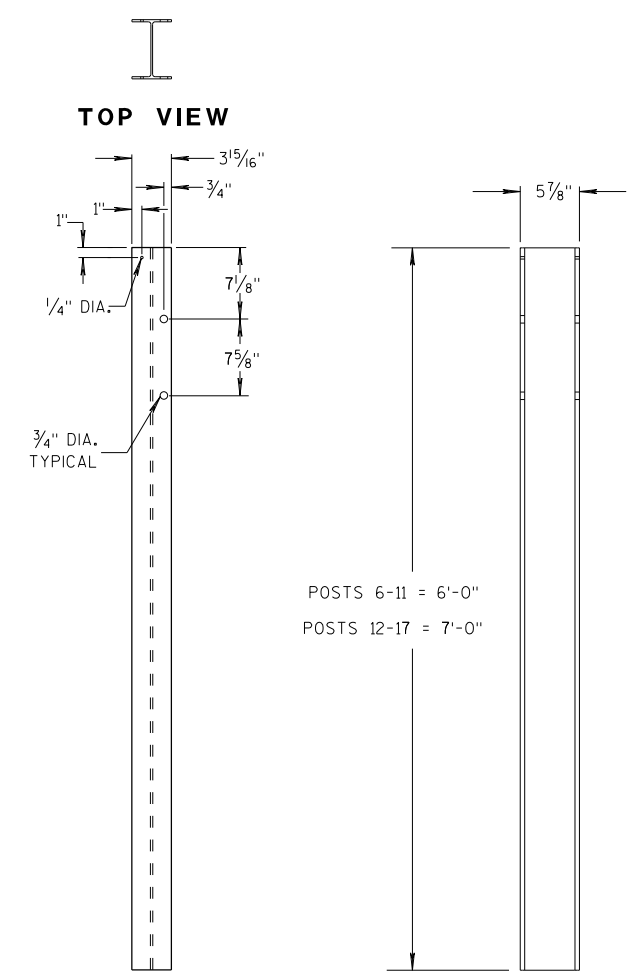
12'-6\"/>



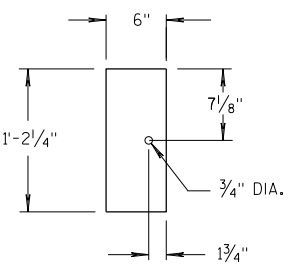
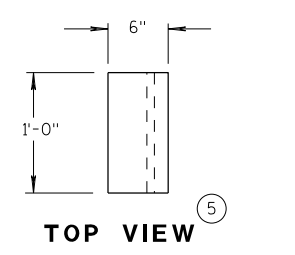
ALTERNATE WOOD BLOCKOUT DETAIL



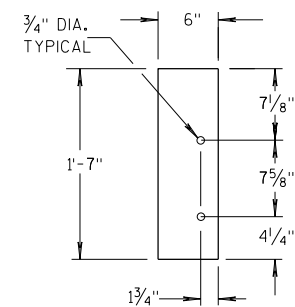
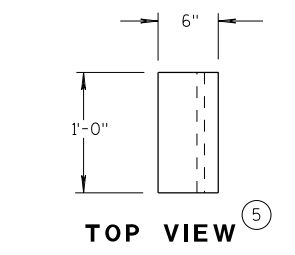
STEEL POSTS 1-5



STEEL POSTS 6-17



BLOCKOUT POSTS 1-5



BLOCKOUT POSTS 6-17

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

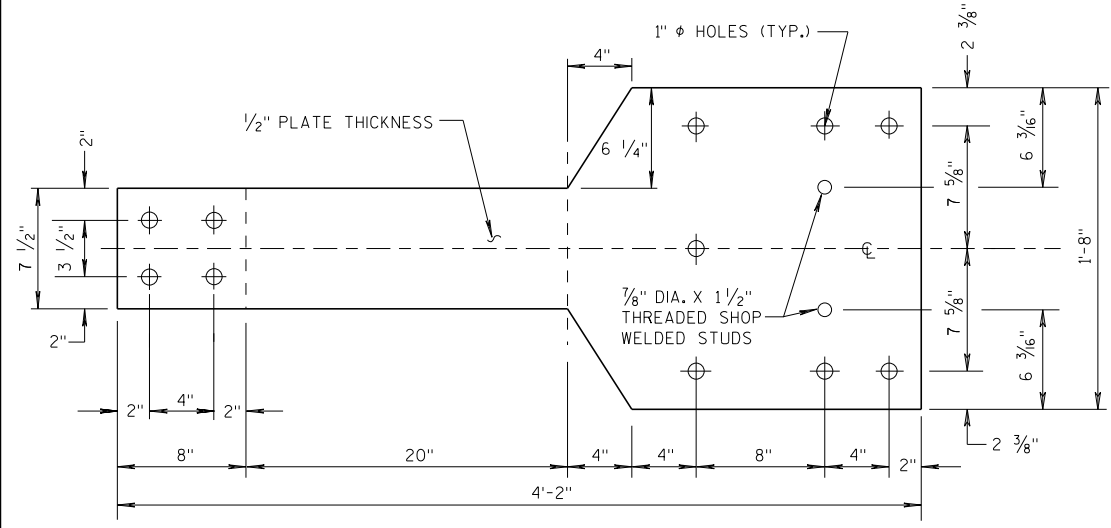
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S.D.D. 14 B 45-5c

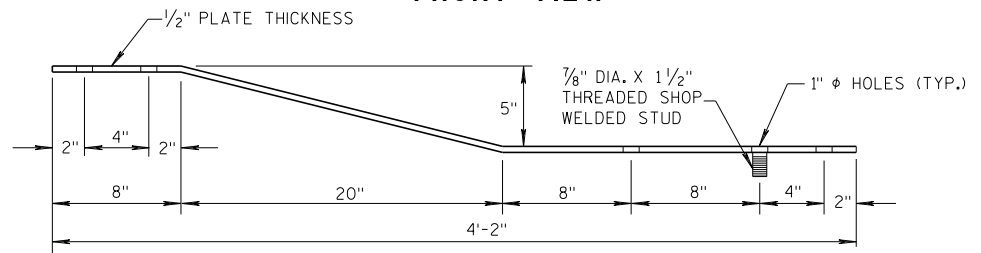
S.D.D. 14 B 45-5c

GENERAL NOTES

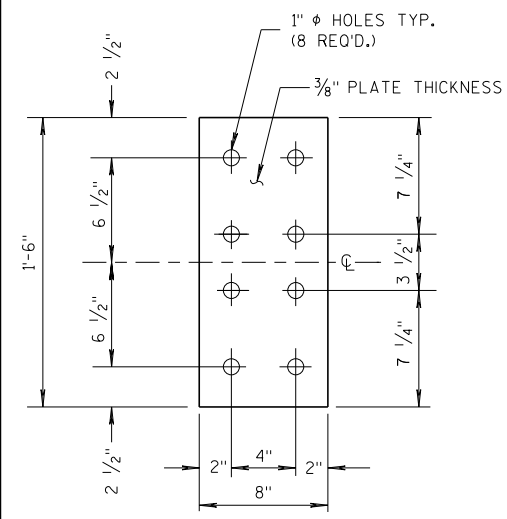
(4) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



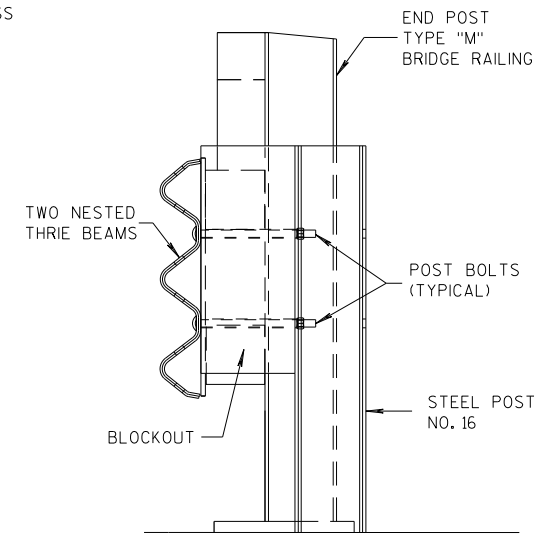
FRONT VIEW



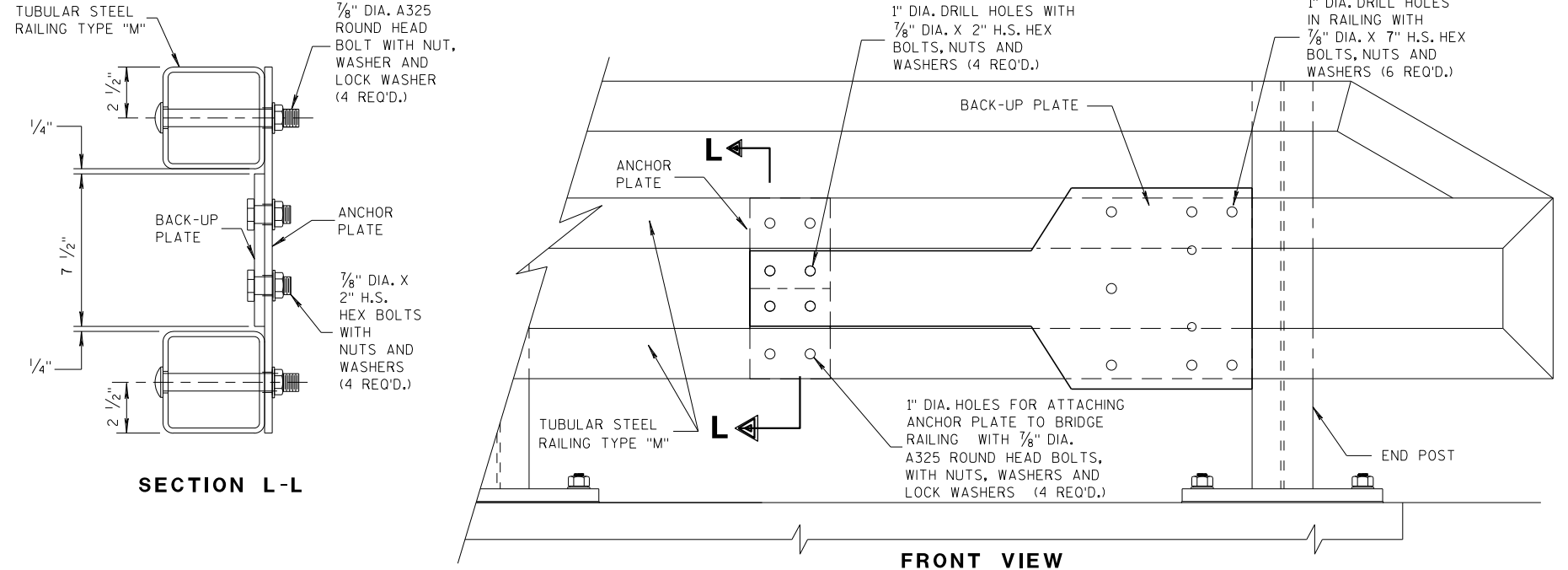
**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**



**FRONT VIEW
ANCHOR PLATE DETAIL, TYPE "M"**



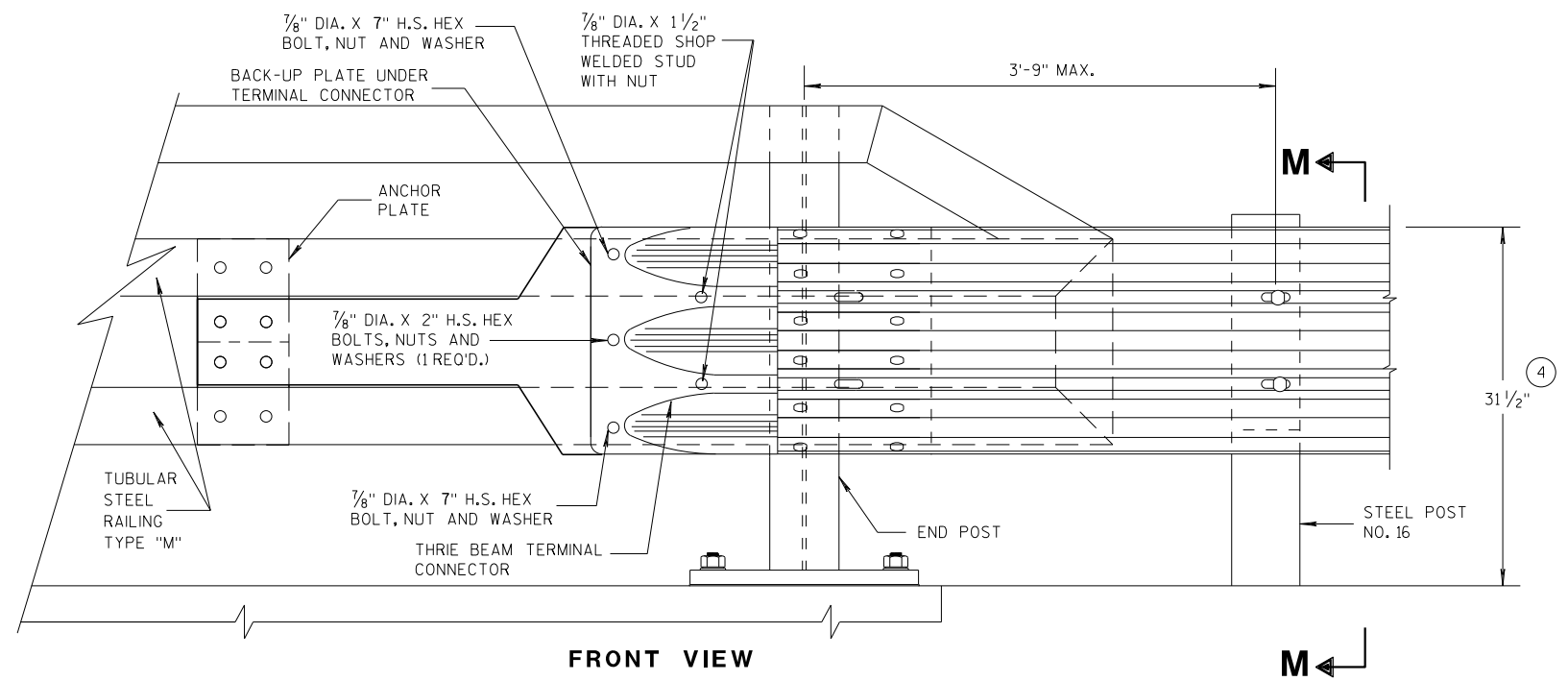
SECTION M-M



SECTION L-L

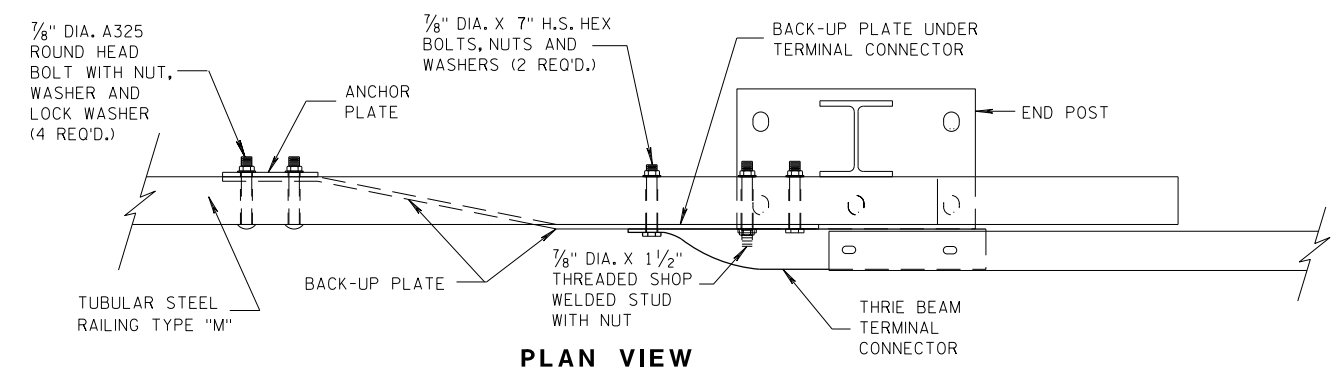
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

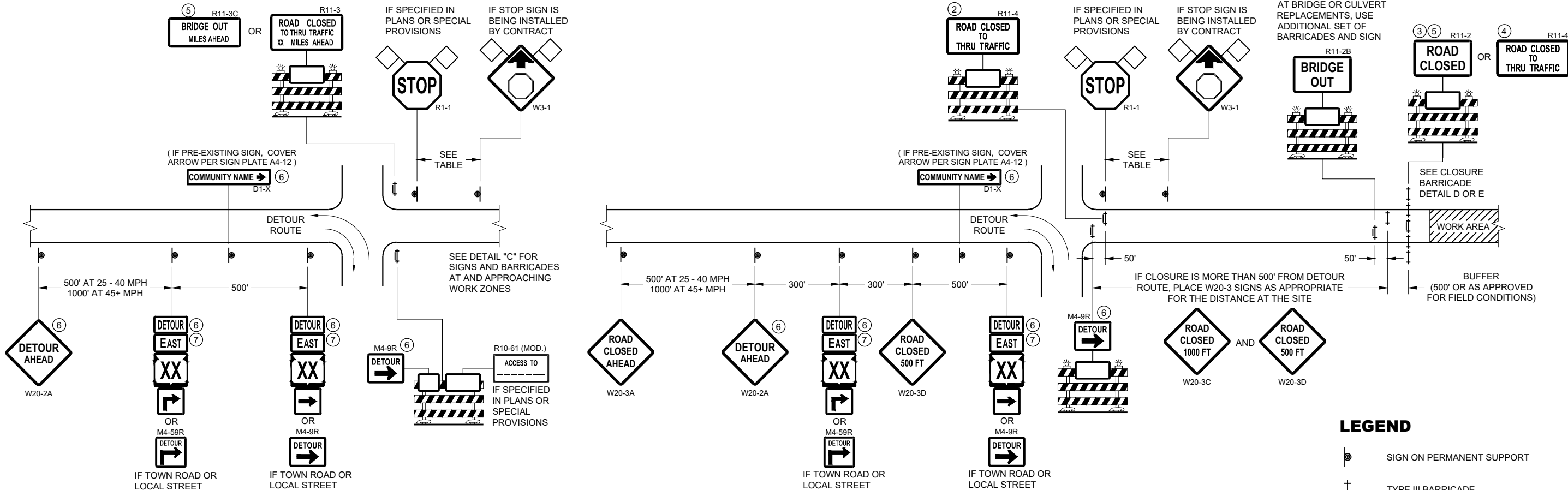
M



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE FHWA	/s/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

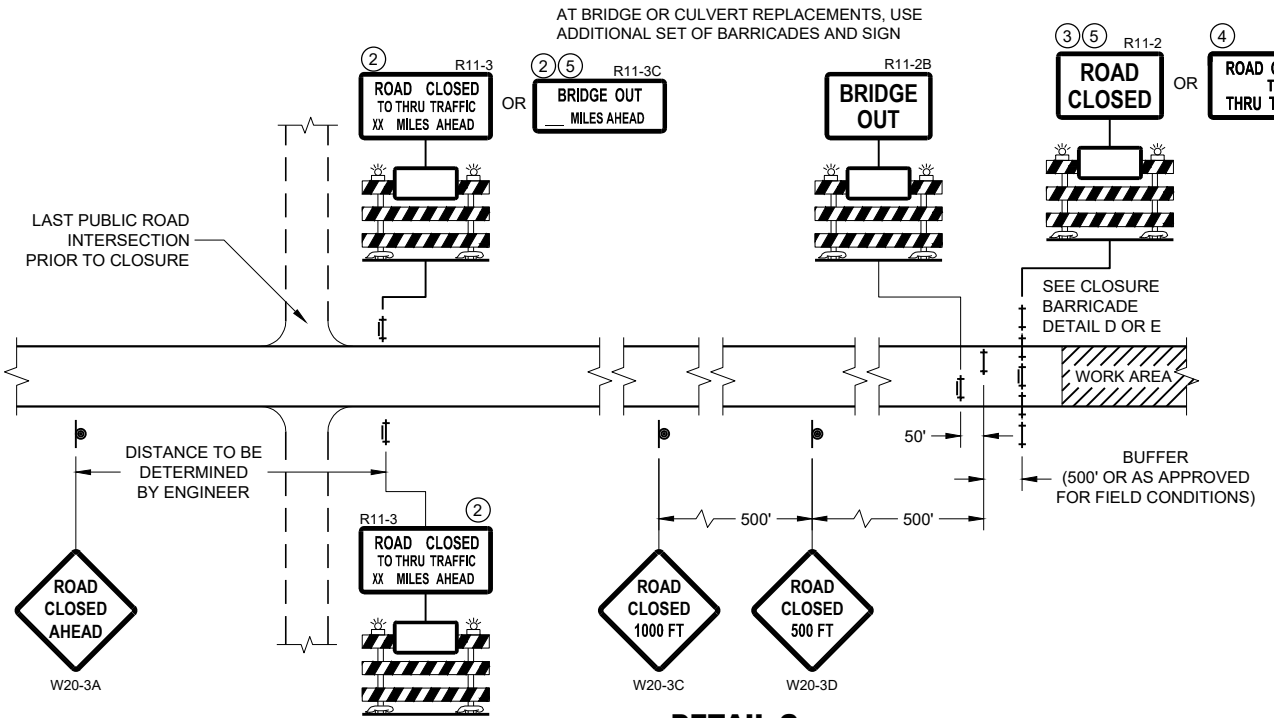
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



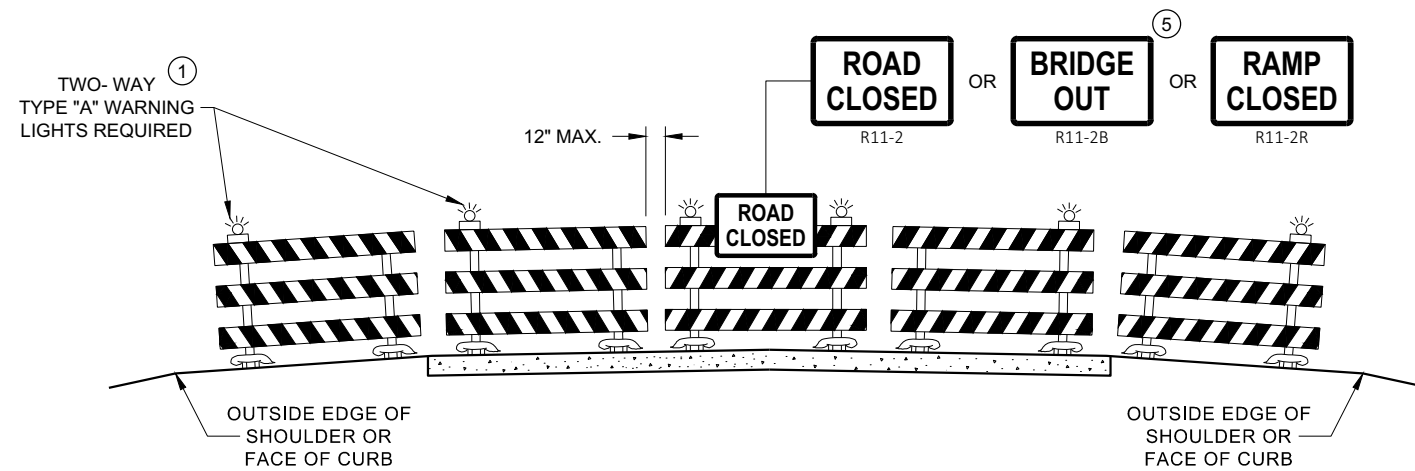
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

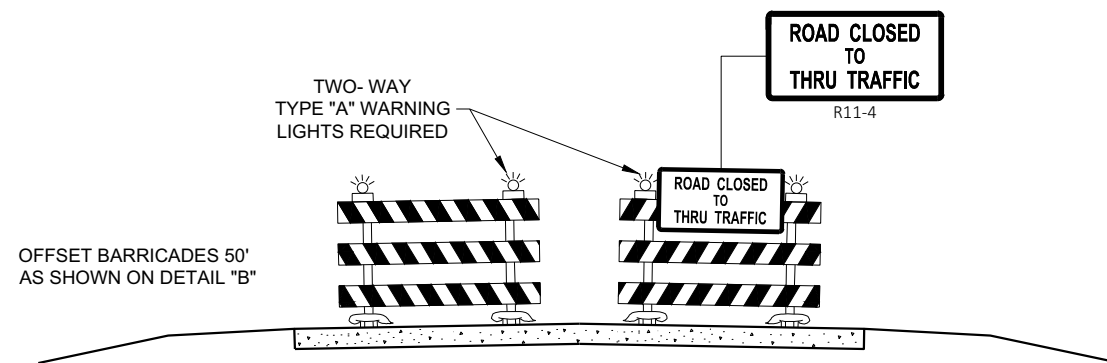
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

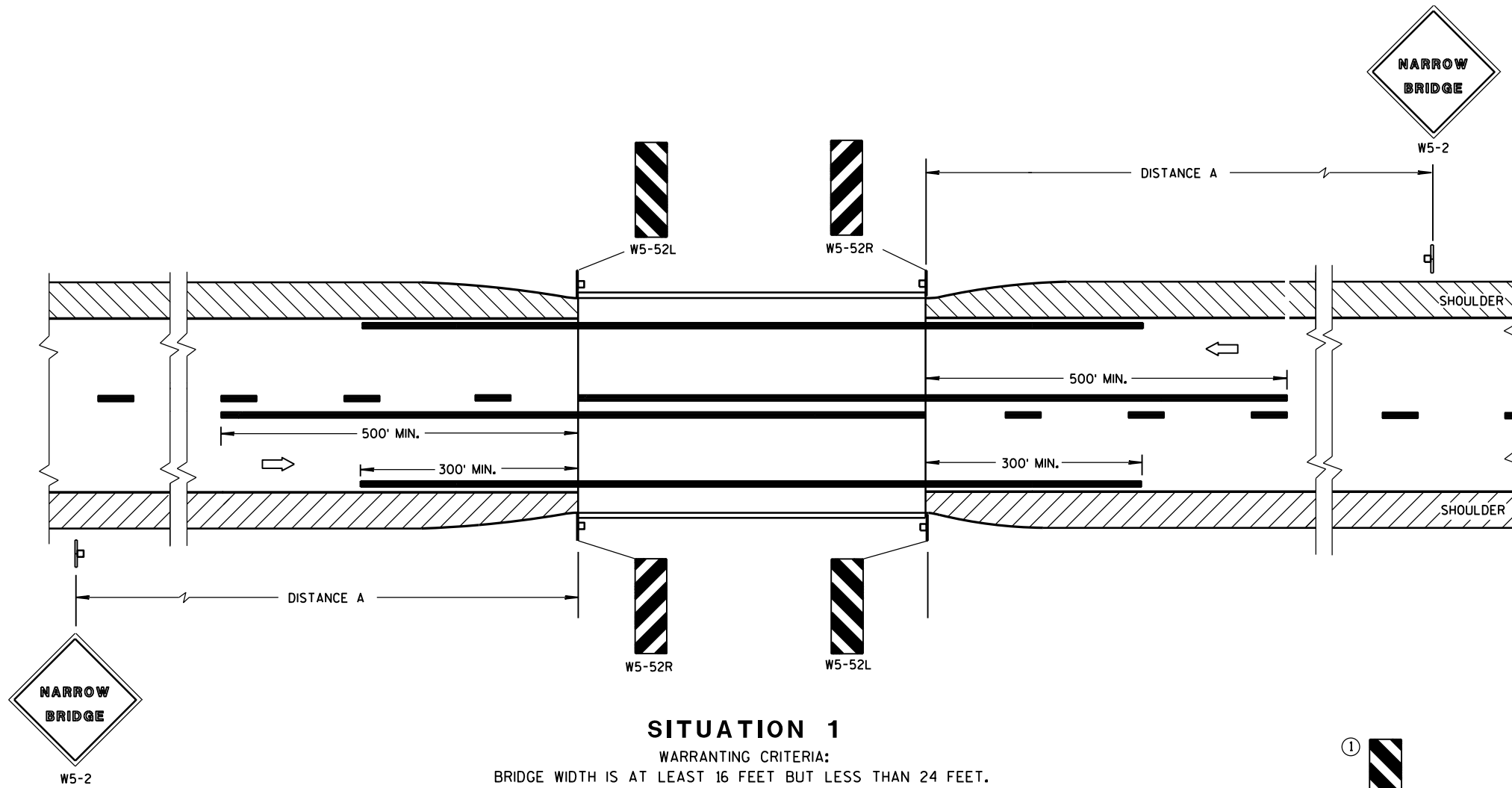
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

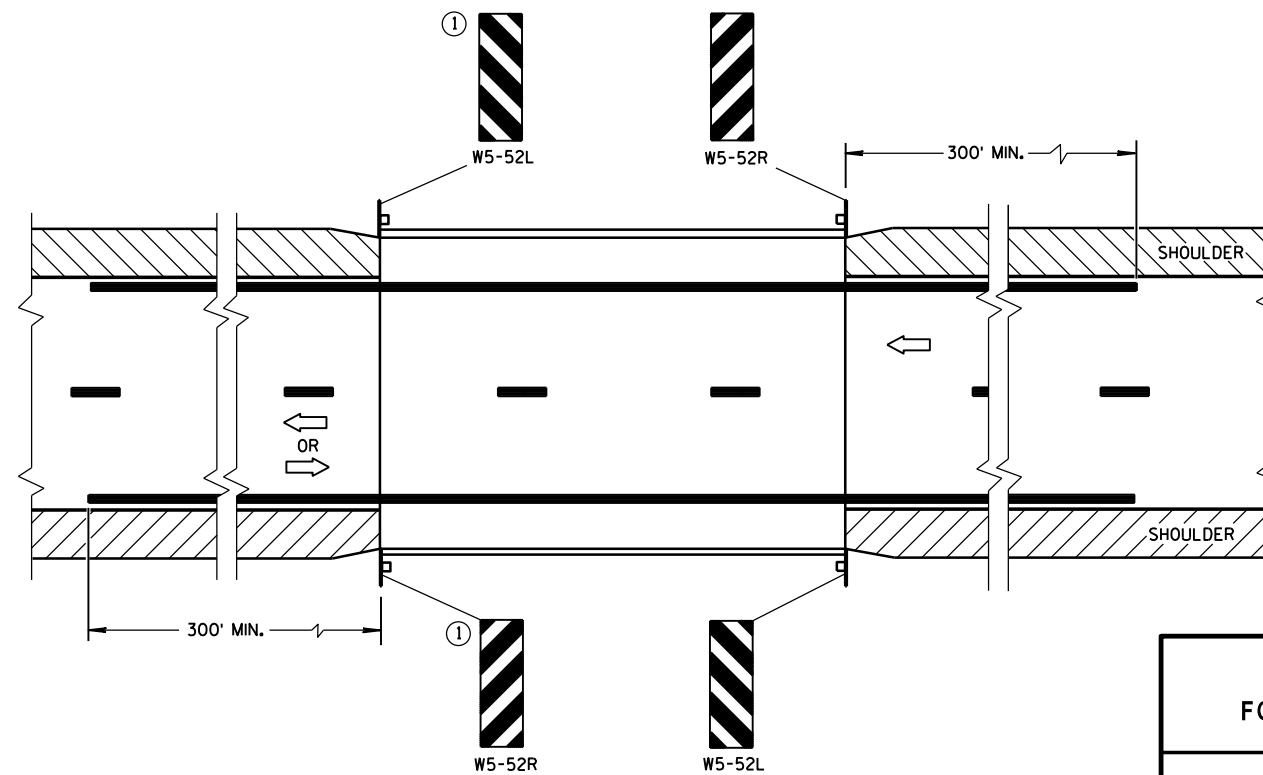
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

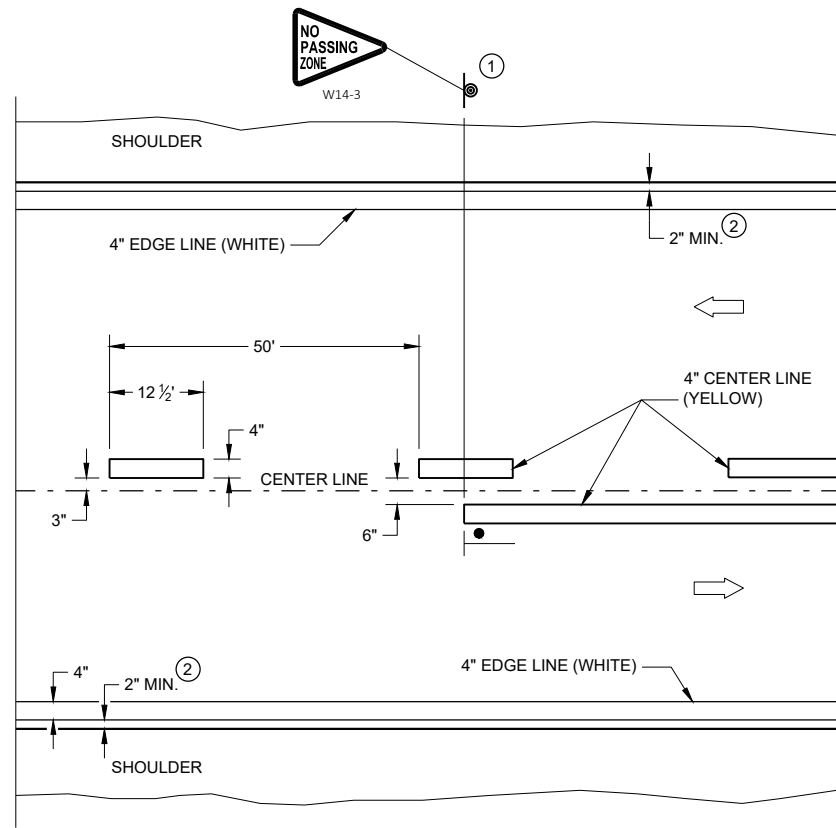
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

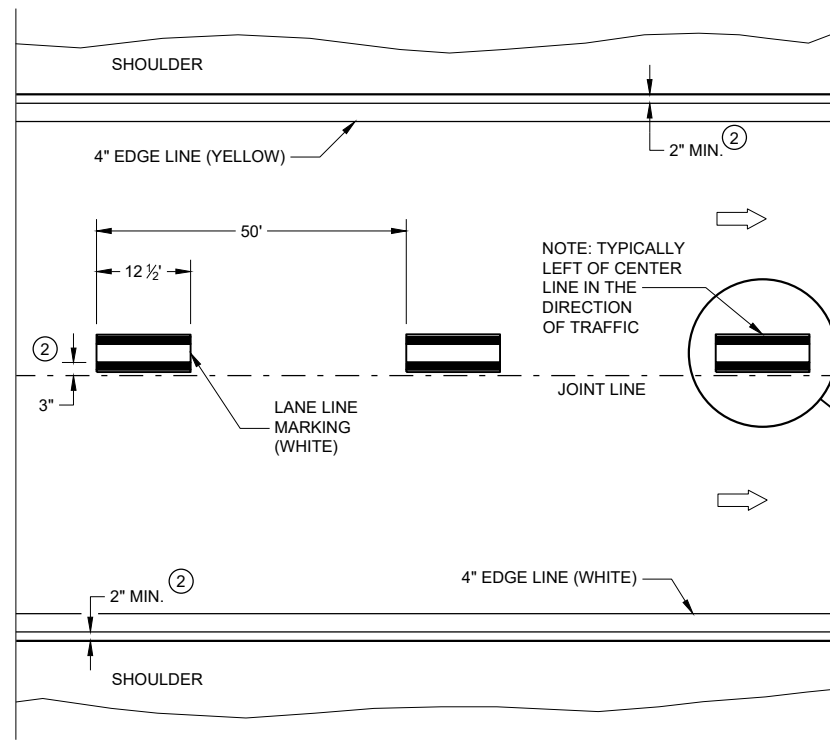
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

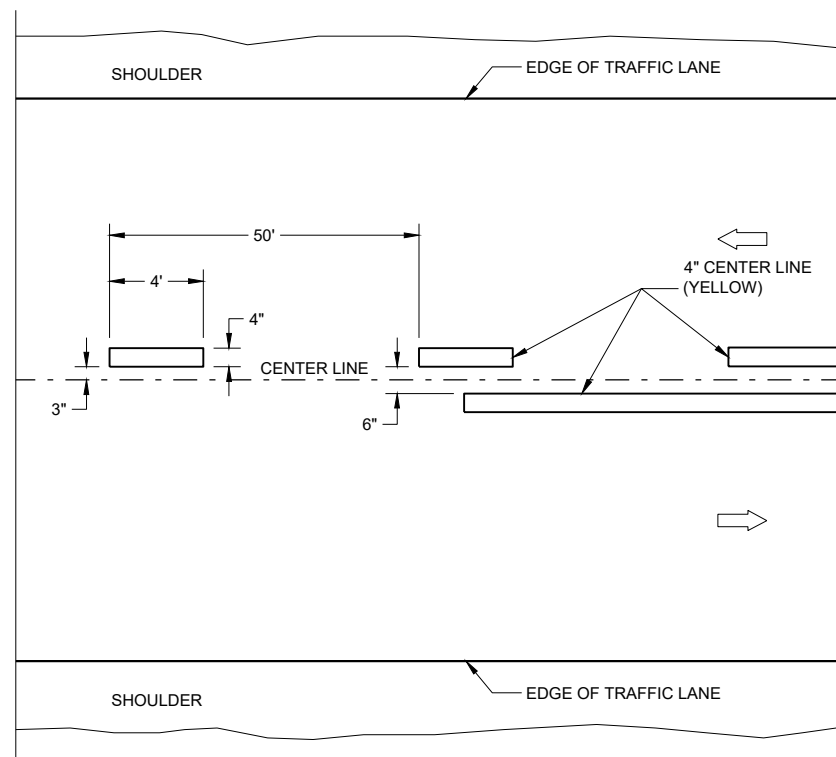


TWO WAY TRAFFIC

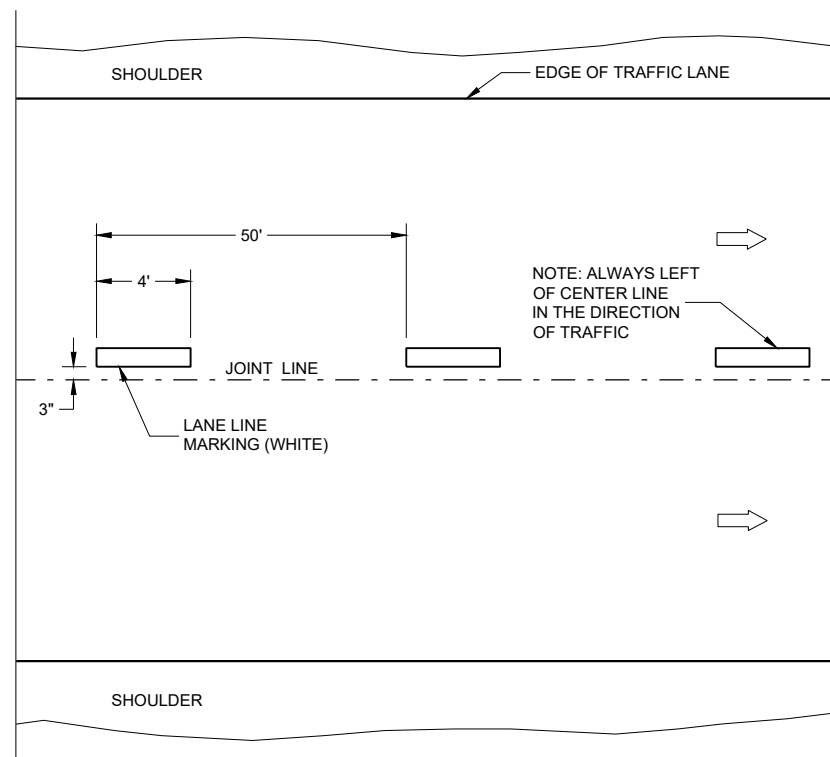


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

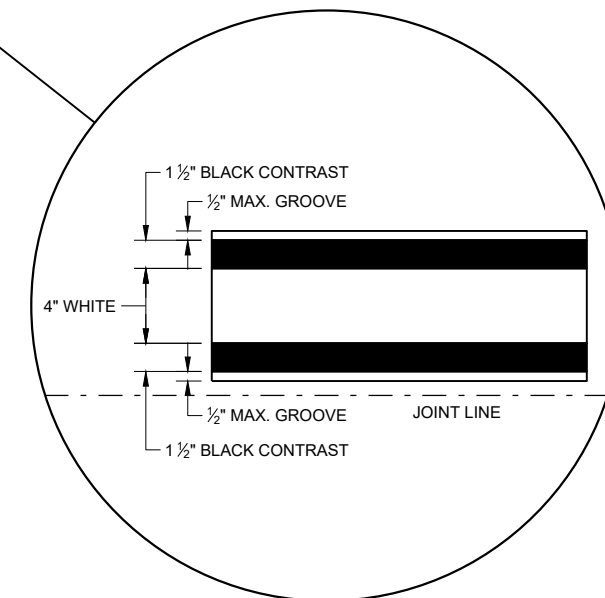
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

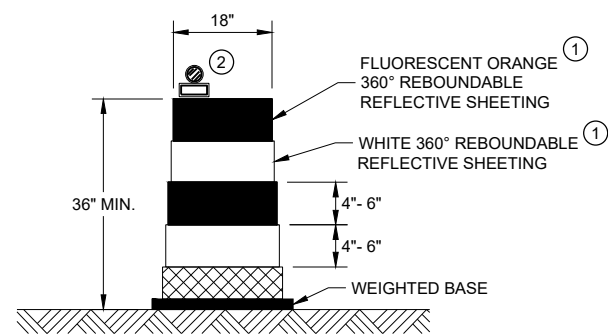
- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC



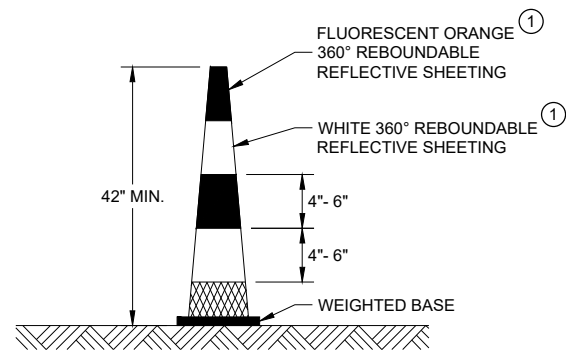
**LONGITUDINAL MARKING
(MAINLINE)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Matthew Rauch
DATE STATEWIDE SIGNING AND MARKING
ENGINEER

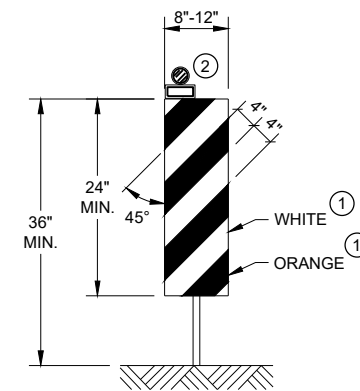


DRUM



42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

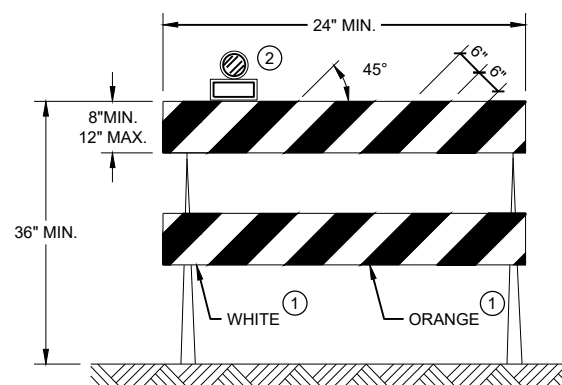


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

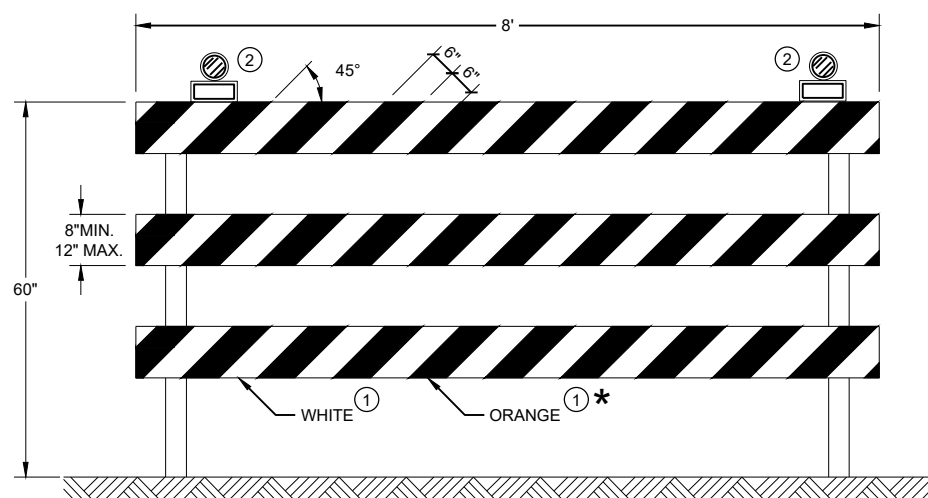
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

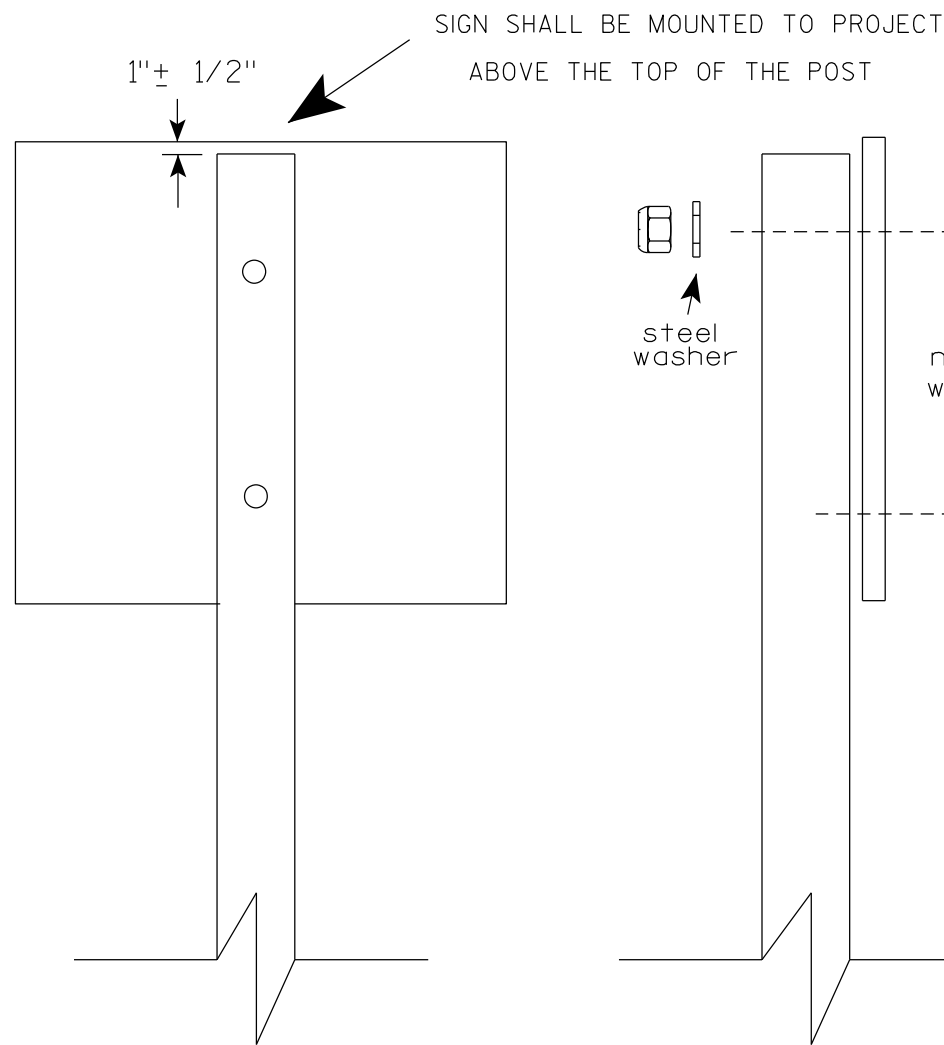


TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

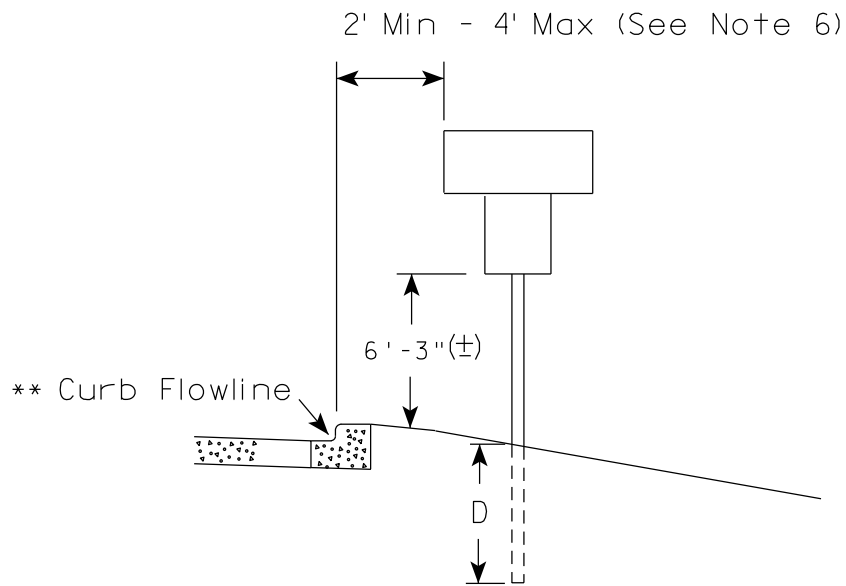
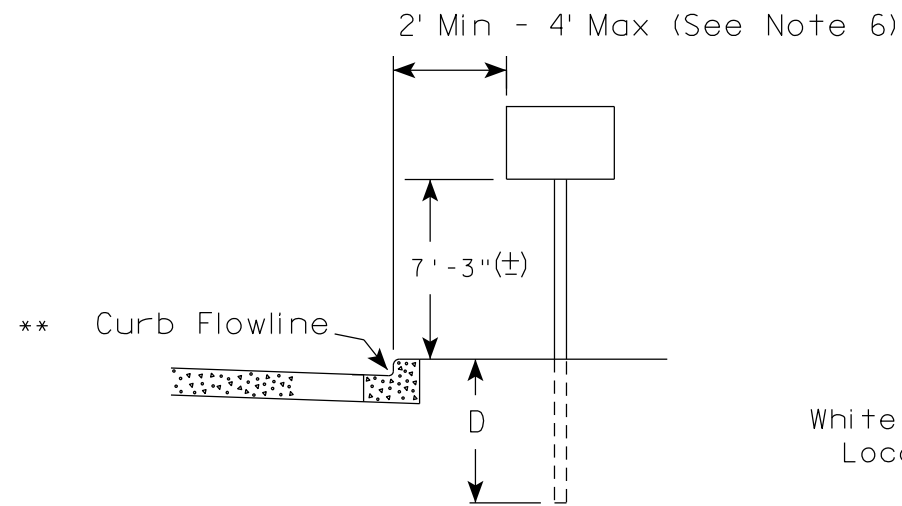
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
- 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

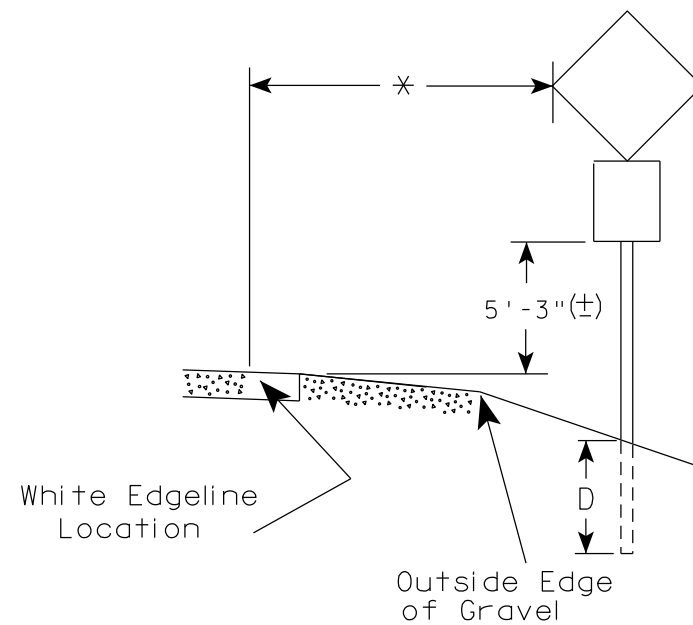
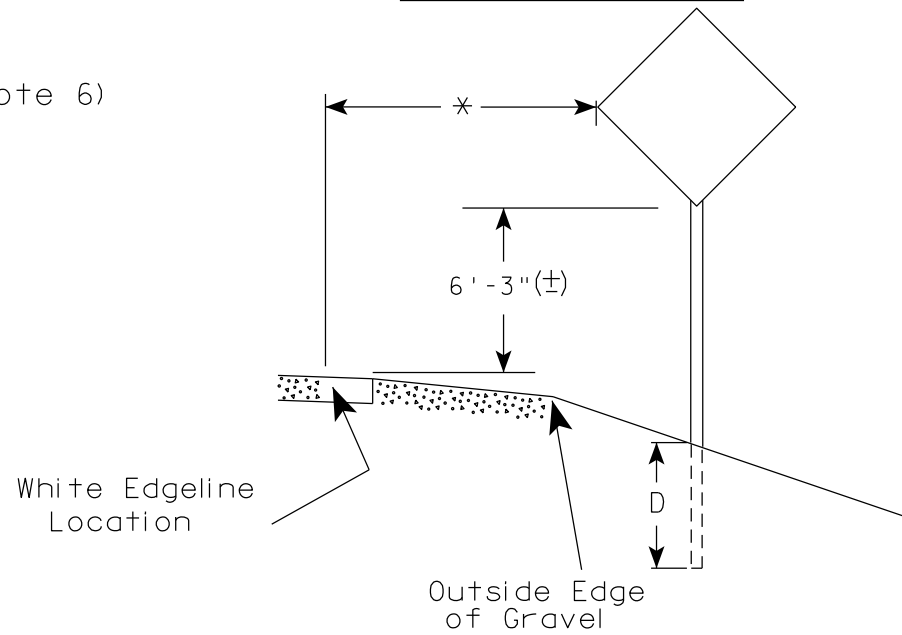
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

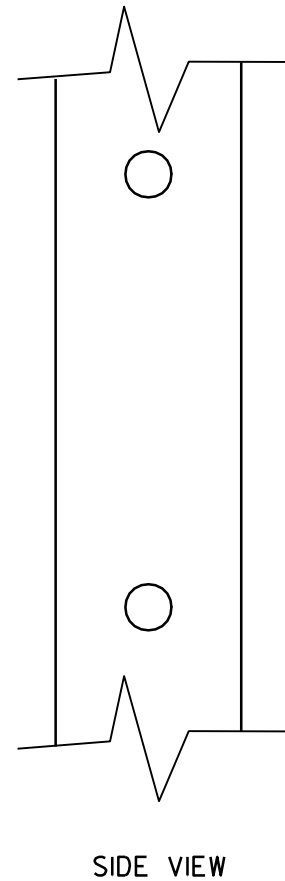
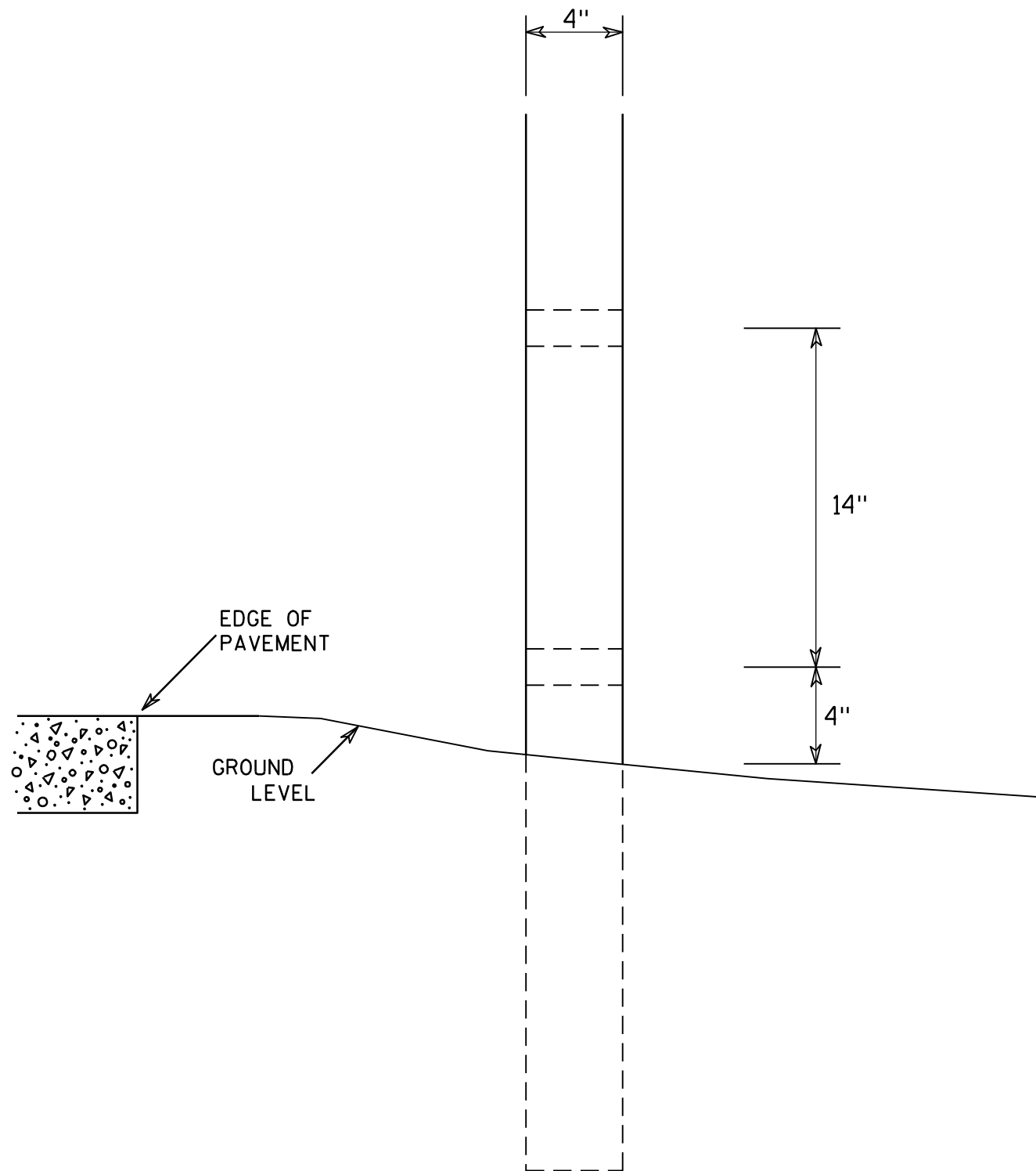
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22



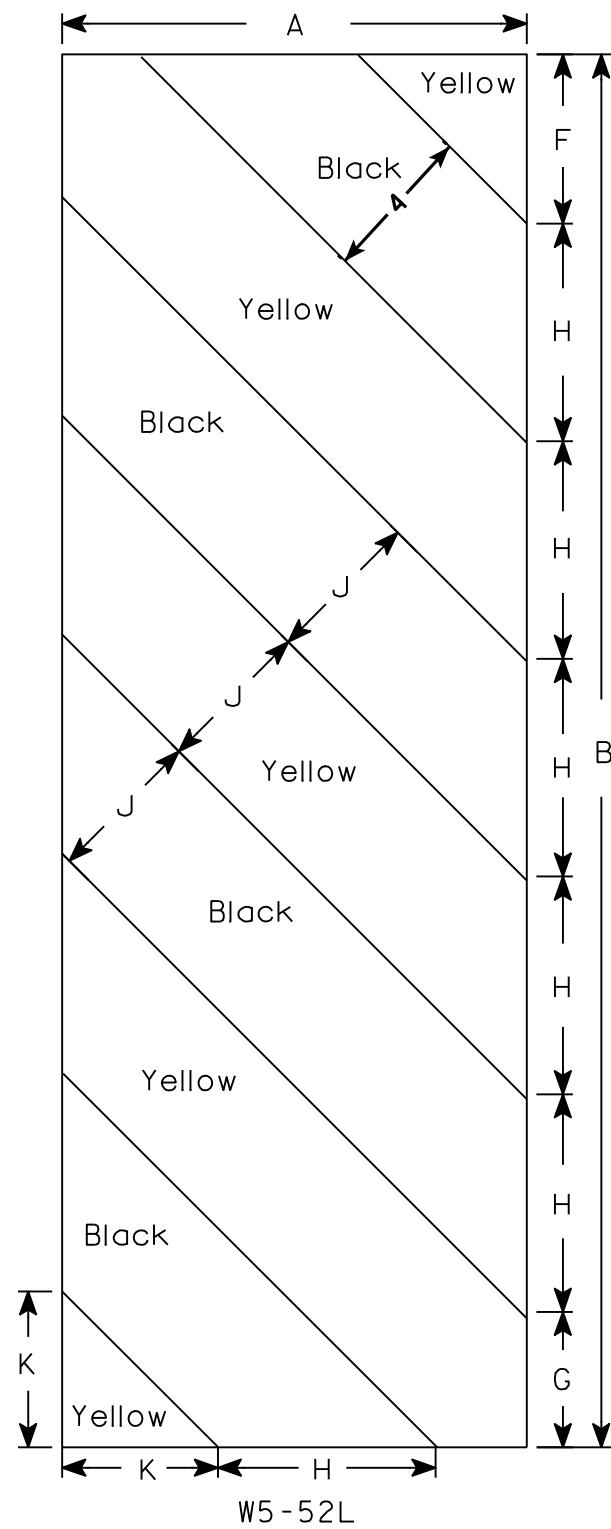
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

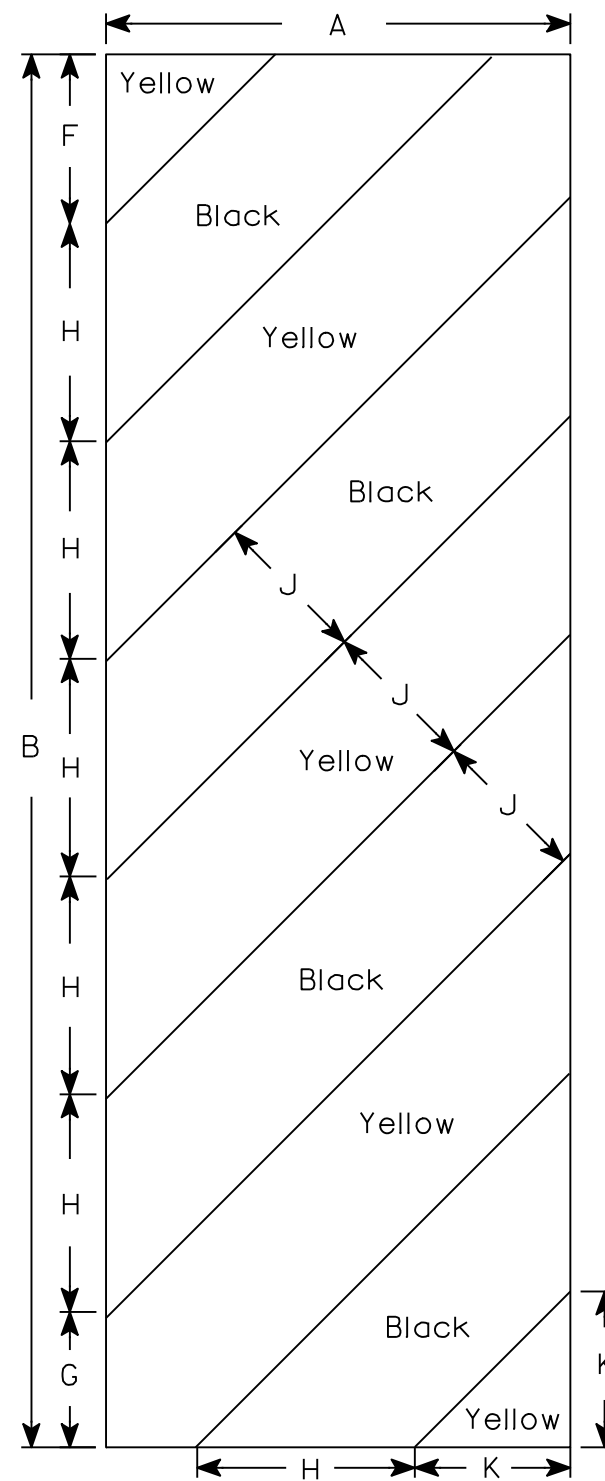
7

7

4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: 1.20
OPERATING RATING FACTOR: 1.55
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 230 KIPS
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY (SUPERSTRUCTURE) f'c = 4,000 p.s.i.
ALL OTHER f'c = 3,500 p.s.i.
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) fy = 60,000 p.s.i.
28" PRESTRESSED GIRDER
CONCRETE MASONRY f'c = 8,000 p.s.i.
STRANDS - 0.6" DIA. WITH ULTIMATE TENSILE STRENGTH OF = 270,000 p.s.i.

HYDRAULIC DATA:

100 YEAR FREQUENCY

Q100 = 4,970 c.f.s.
VEL. = 6.5 f.p.s.
HW100 = EL. 1149.34
WATERWAY AREA = 768 sq. ft.
DRAINAGE AREA = 28.5 sq. mi.
SCOUR CRITICAL CODE = 5
DATUM = NAVD88 (2012)

2 YEAR FREQUENCY

Q2 = 1,300 c.f.s.
VEL. = 2.8 f.p.s.
HW2 = EL. 1145.56

FOUNDATION DATA:

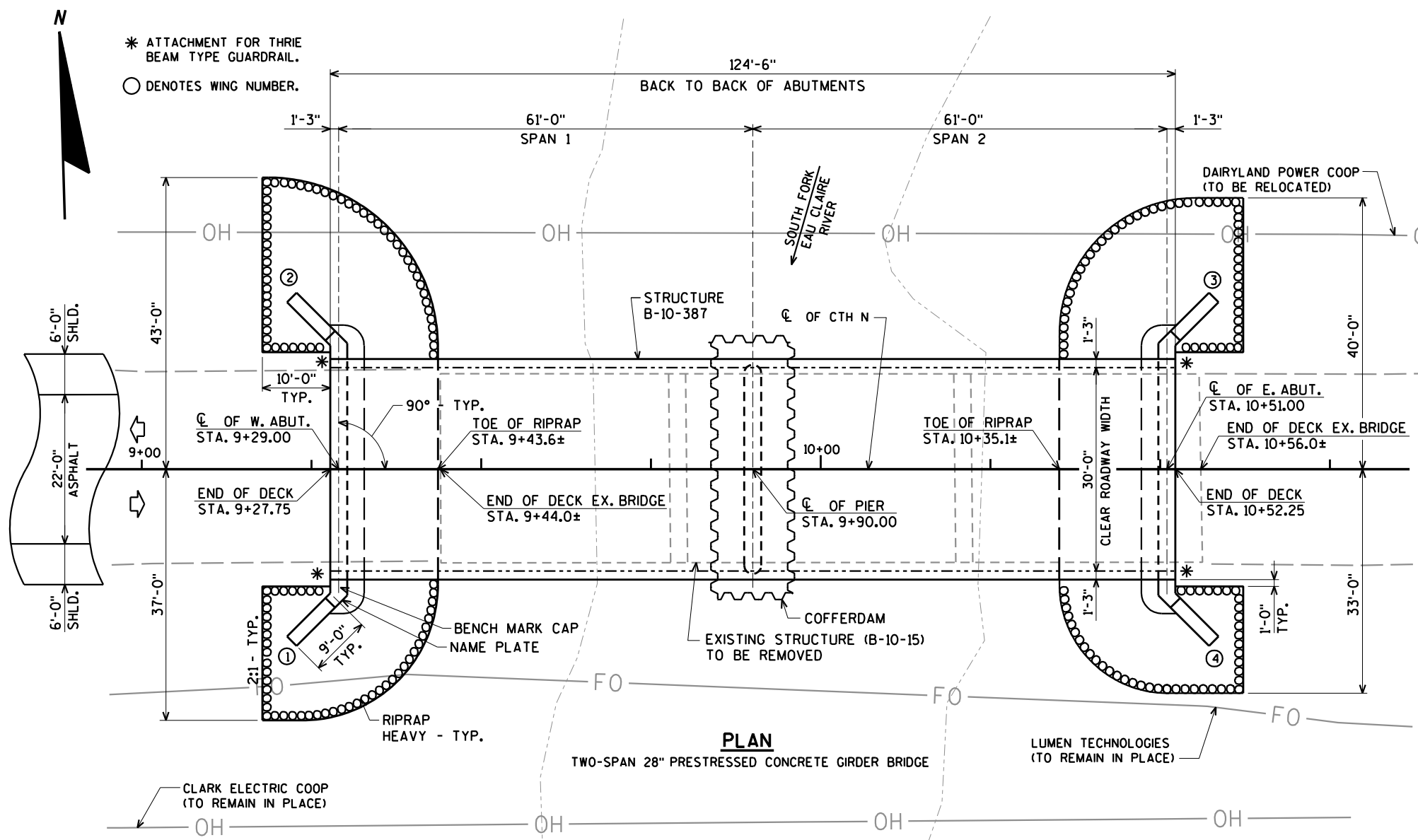
ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS # PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 55'-0".

PIER TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS # PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 70'-0".

#THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

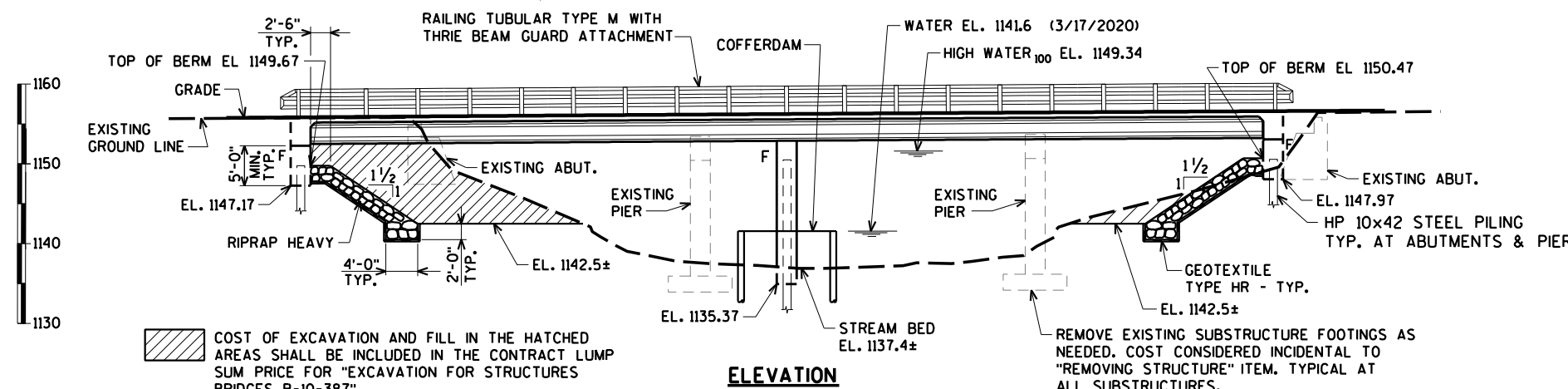
TRAFFIC DATA:

A.A.D.T. = 580 (2022)
A.A.D.T. = 640 (2042)
R.D.S. = 55 M.P.H.



PLAN

TWO-SPAN 28" PRESTRESSED CONCRETE GIRDER BRIDGE



ELEVATION

COST OF EXCAVATION AND FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-10-387".

REMOVE EXISTING SUBSTRUCTURE FOOTINGS AS NEEDED. COST CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" ITEM. TYPICAL AT ALL SUBSTRUCTURES.

FOR TYPICAL SECTION & PROFILE GRADE LINE SEE SHEET 2

LIST OF DRAWINGS

- 1. GENERAL PLAN
2. TYPICAL SECTION, QUANTITIES AND NOTES
3. STRUCTURE DETAILS
4. SUBSURFACE EXPLORATION
5. WEST ABUTMENT
6. WEST ABUTMENT WINGS 1 & 2 DETAILS
7. WEST ABUTMENT DETAILS AND BILL OF BARS
8. EAST ABUTMENT
9. EAST ABUTMENT WINGS 3 & 4 DETAILS
10. EAST ABUTMENT DETAILS AND BILL OF BARS
11. PIER
12. STEEL DIAPHRAGM
13. 28" PRESTRESSED GIRDER DETAILS
14. SUPERSTRUCTURE
15. SUPERSTRUCTURE PLAN
16. SUPERSTRUCTURE DETAILS
17. TUBULAR STEEL RAILING TYPE 'M'



08/31/2021

BRIDGE OFFICE CONTACT: AARON BONK (608)261-0261

CONSULTANT CONTACT: DAN SYDOW (715)834-3161

Table with columns for NO., DATE, REVISION, and BY. Includes project details like 'STRUCTURE B-10-387' and 'CTH N OVER S FK EAU CLAIRE RIVER'.

GENERAL PLAN

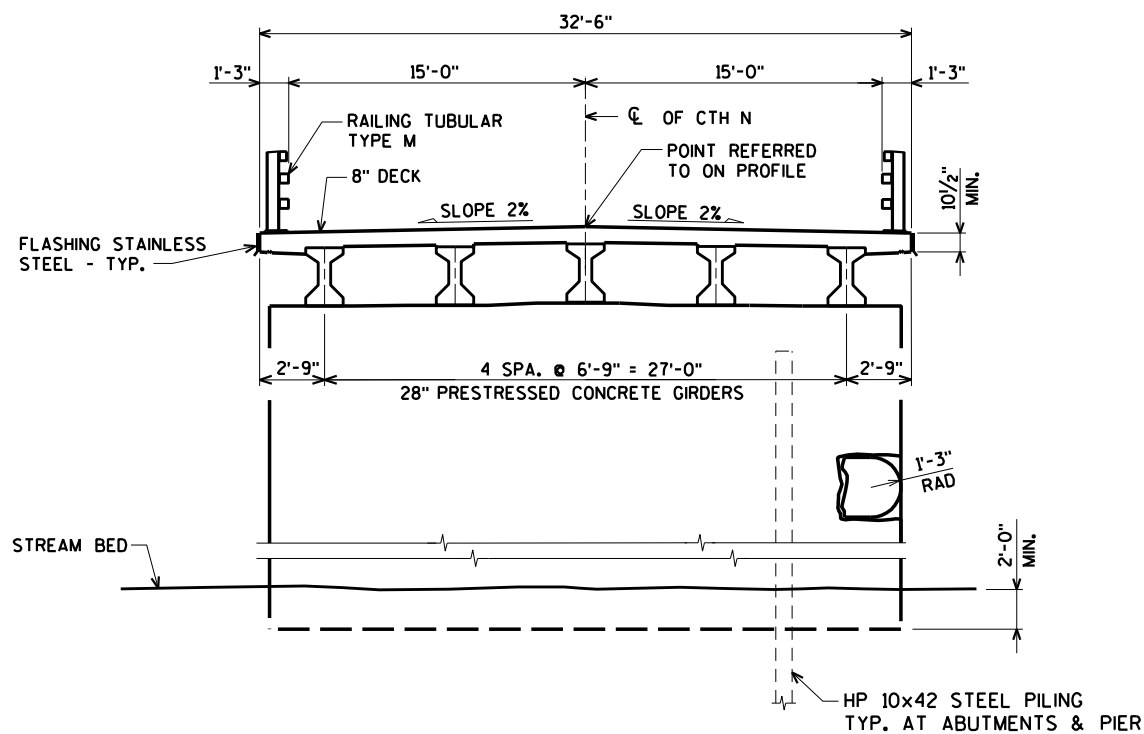
SHEET 1 OF 17

TOTAL ESTIMATED QUANTITIES

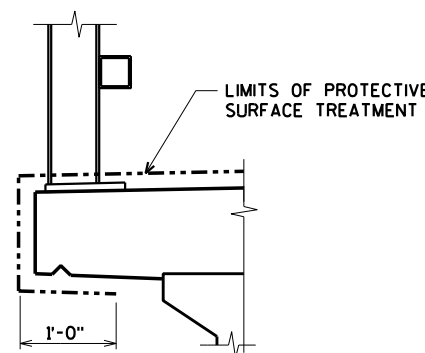
BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	PIER	E. ABUT.	SUPER.	TOTAL
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-10-15	EACH	-----	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-10-387	LS	-----	-----	-----	-----	1
206.5000	COFFERDAMS B-10-387	LS	-----	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	230	-----	230	-----	460
502.0100	CONCRETE MASONRY BRIDGES	CY	29.1	47.1	29.1	124.3	230
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	-----	500	500
502.9000.S	UNDERWATER SUBSTRUCTURE INSPECTION B-10-387	EACH	-----	1	-----	-----	1
503.0128	PRESTRESSED GIRDER TYPE I 28-INCH	LF	-----	-----	-----	614	614
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,350	2,340	2,350	-----	7,040
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,440	40	1,440	27,030	29,950
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	-----	-----	-----	20	20
506.4000	STEEL DIAPHRAGMS B-10-387	EACH	-----	-----	-----	8	8
513.4061	RAILING TUBULAR TYPE M	LF	-----	-----	-----	253	253
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	-----	8	-----	16
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	385	630	385	-----	1,400
606.0300	RIPRAP HEAVY	CY	160	-----	135	-----	295
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	80	-----	80	-----	160
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	55	-----	55	-----	110
645.0120	GEOTEXTILE TYPE HR	SY	285	-----	240	-----	525
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-----	-----	-----	239	239
NON-BID ITEMS							
	FILLER	SIZE	-----	-----	-----	-----	1/2" & 3/4"

GENERAL NOTES

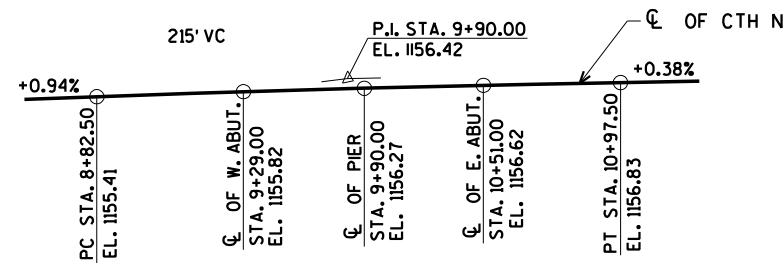
DRAWINGS SHALL NOT BE SCALED.
 BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
 THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE. JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.
 THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.
 ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.
 THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-10-387" SHALL BE THE EXISTING GROUNDLINE.
 THE EXISTING STRUCTURE, B-10-15, TO BE REMOVED, IS A 115.3-FT. LONG THREE-SPAN STEEL DECK GIRDER BRIDGE ON CONCRETE SILL-TYPE ABUTMENTS AND CONCRETE MULTI-COLUMN PIERS WITH A 26.4-FT. CLEAR ROADWAY WIDTH.
 AT BACKFACE OF ABUTMENTS ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.
 PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.
 EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
 THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.
 THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE PRESTRESSED GIRDER DETAILS SHEET, WHICH IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.
 BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.
 AT ABUTMENTS, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.
 AT PIER, COFFERDAM REQUIRED, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC. SECTION 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 10.0 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.
 EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY AND ASBUILTS. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" BID ITEM.



TYPICAL SECTION THRU BRIDGE



PROTECTIVE SURFACE TREATMENT DETAIL



PROFILE GRADE LINE (CTH N)

BENCH MARK:
 120'D SPIKE IN PPOL
 STA. 10+78.34.8' LT.
 EL. 1149.37

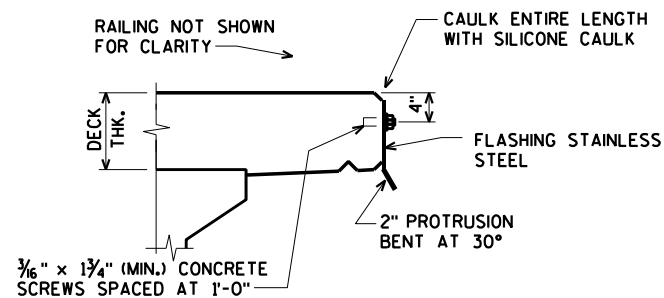
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY JLB/CLP		PLANS CK'D. JCK	
TYPICAL SECTION, QUANTITIES AND NOTES			SHEET 2 OF 17

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
 www.AyresAssociates.com

8/31/2021 PENTABLE:BRRequ...shd_u.tif.tbi

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FLASHING DETAIL FOR NEW BRIDGES WITH OPEN RAILING

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, 3/16" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING.

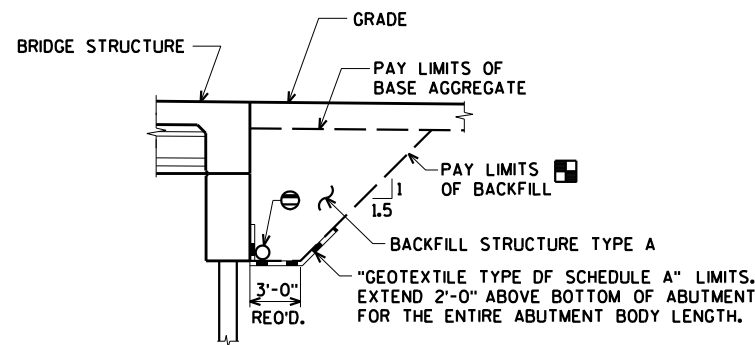
FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO FRONT FACE OF ABUTMENT.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK SURFACE.

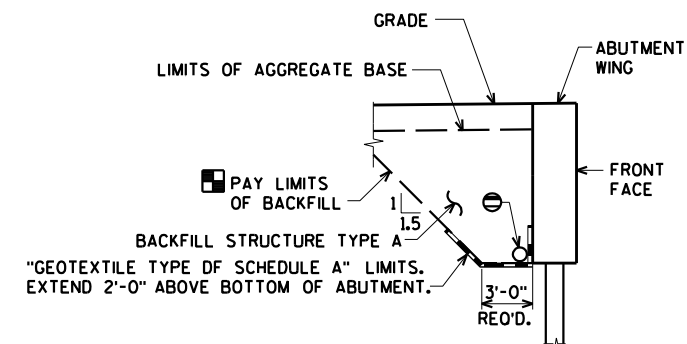
THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST DECK DEPTH OVER THE BRIDGE LENGTH.



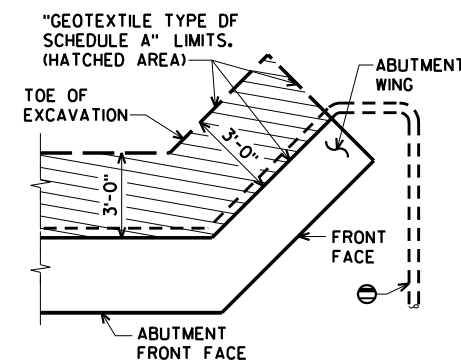
BACKFILL STRUCTURE LIMITS

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCLUDED WITH EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

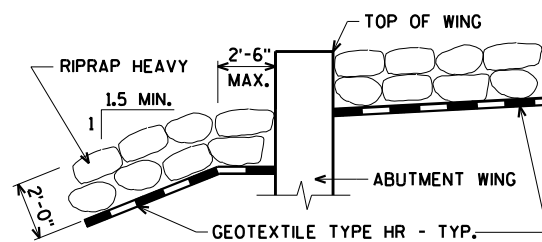
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6.



BACKFILL STRUCTURE LIMITS THRU WING

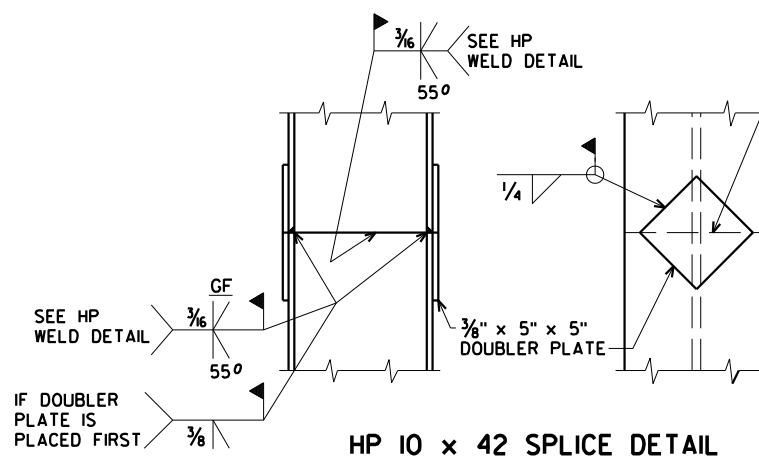


BACKFILL STRUCTURE LIMITS ABUTMENT PLAN WITH WING

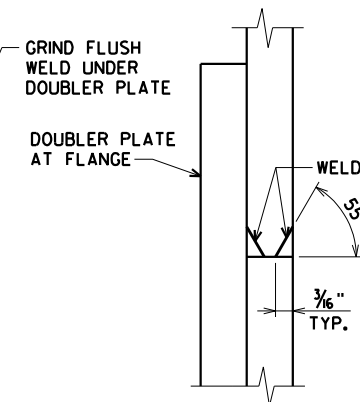


TYPICAL FILL SECTION AT WING

NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



HP 10 x 42 SPLICE DETAIL



HP WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

\$PRNAME\$ I:\42\42-1210.00 - Clark Co, CTH N over S Fk Eau Claire River\CADD\Final\421210 gp.dgn

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY JLB/CLP		PLANS CK'D. JCK	
STRUCTURE DETAILS			SHEET 3 OF 17

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
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BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	9/16/2020	395161.3	1786126.7
2	9/15/2020	395159.7	1786191.4
3	9/15/2020	395170.8	1786262.0

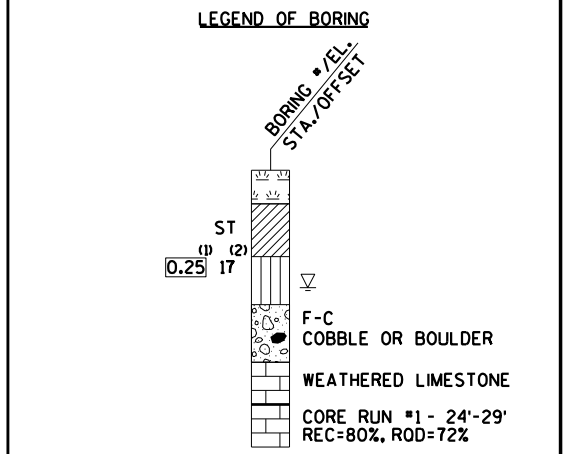
BORINGS COMPLETED BY: ECS MIDWEST, LLC
 REPORT COMPLETED BY: ECS MIDWEST, LLC
 ALL COORDINATES REFERENCED TO WCCS NAD 83(91) CLARK COUNTY

SOUTH FORK
EAU CLAIRE
RIVER



MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META



⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

⁽²⁾ UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

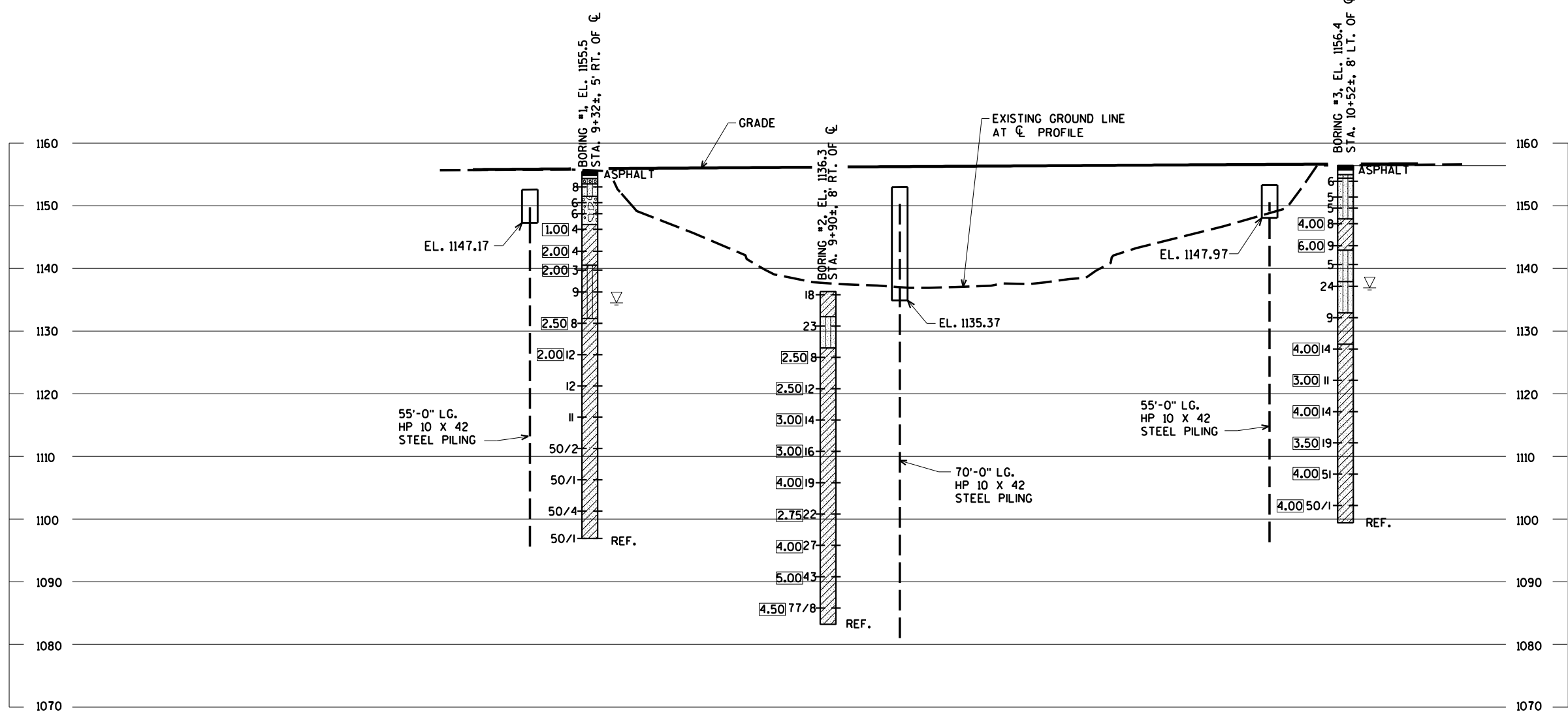
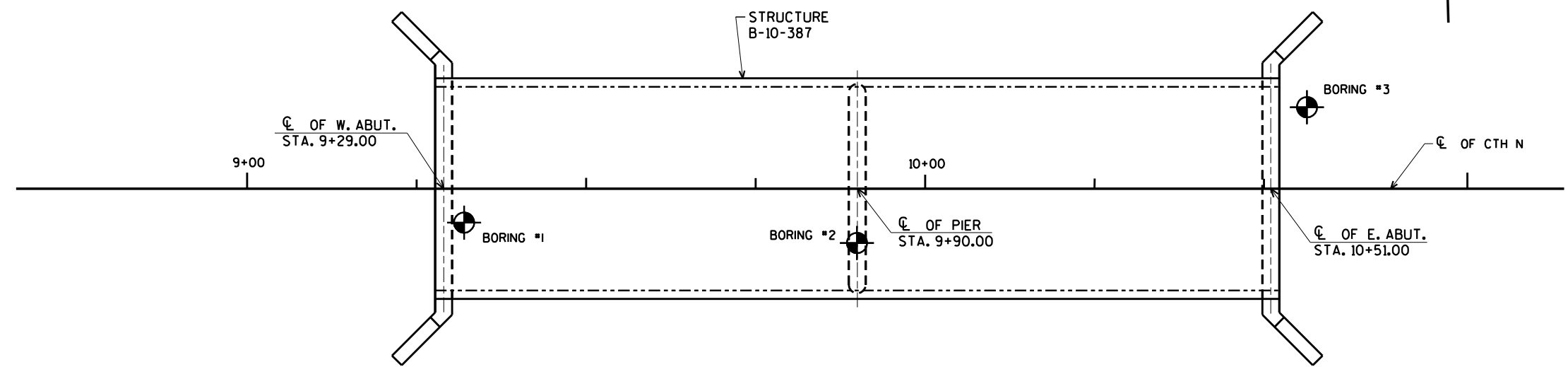
- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.



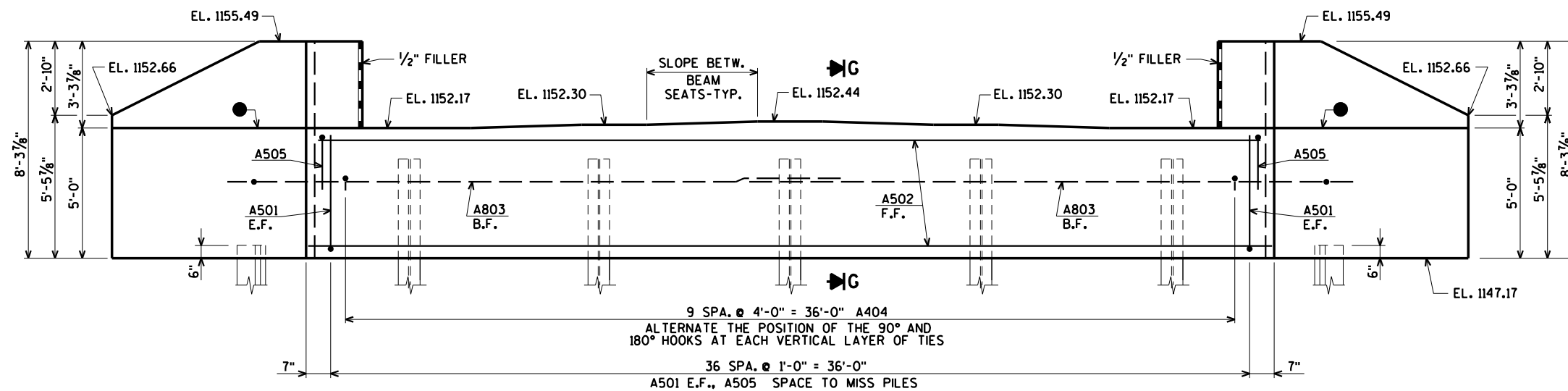
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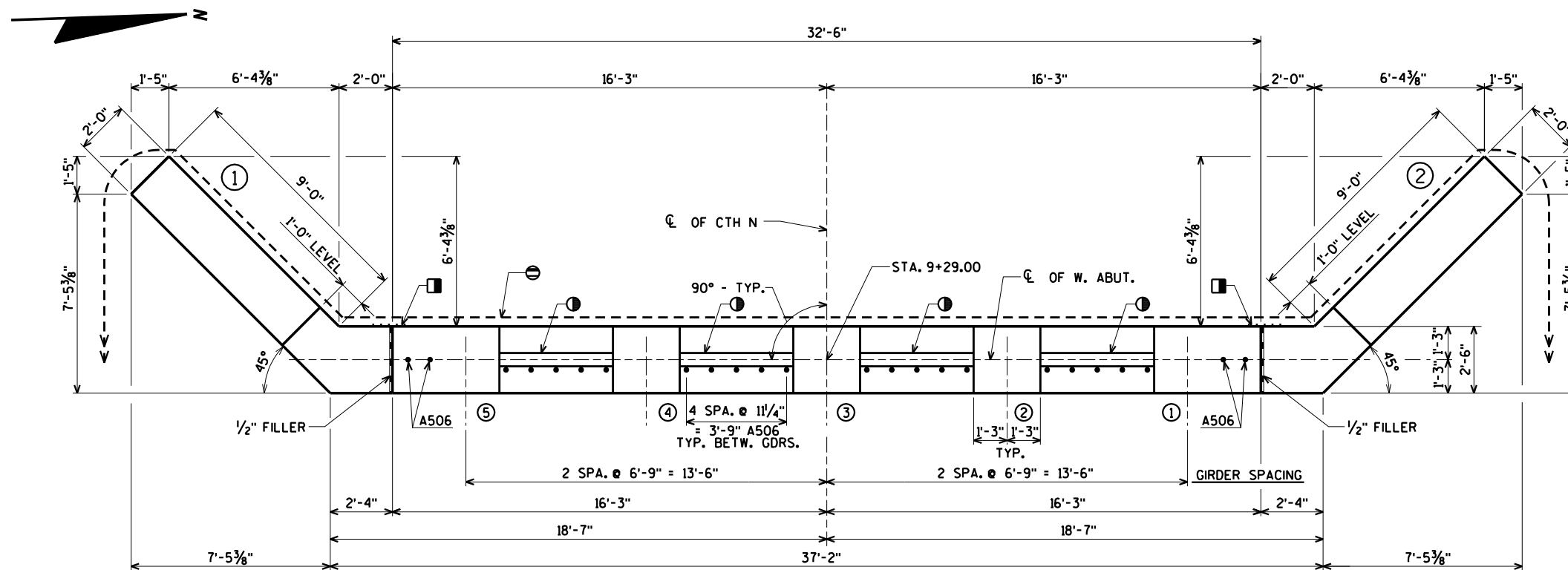
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY JLB		PLANS CKD. JCK	
SUBSURFACE EXPLORATION			SHEET 4 OF 17

NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



ELEVATION
(LOOKING WEST)

FOR SECTION G SEE SHEET 7



PLAN

- OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).
 - 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
 - ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
 - ⊙ KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
- FOR PILE SPLICE DETAIL SEE SHEET 3.

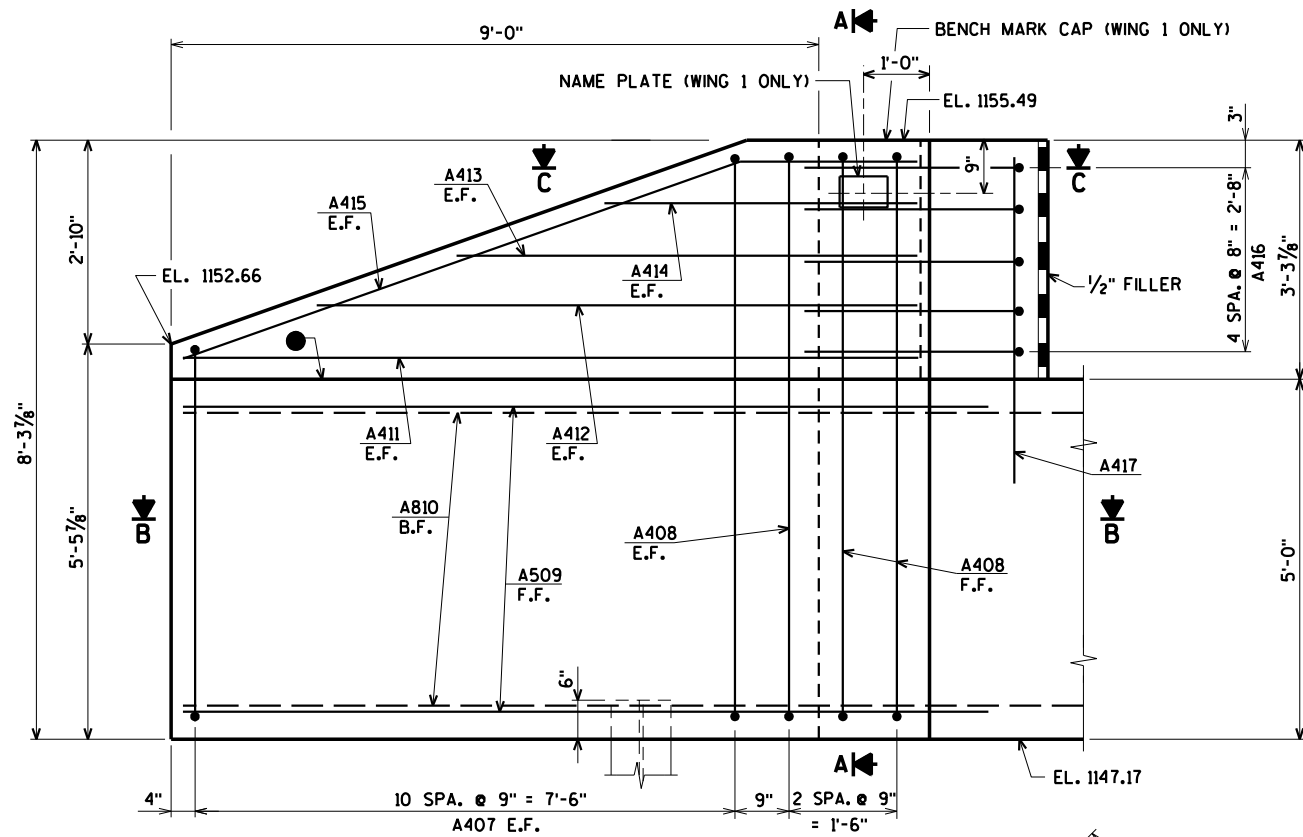
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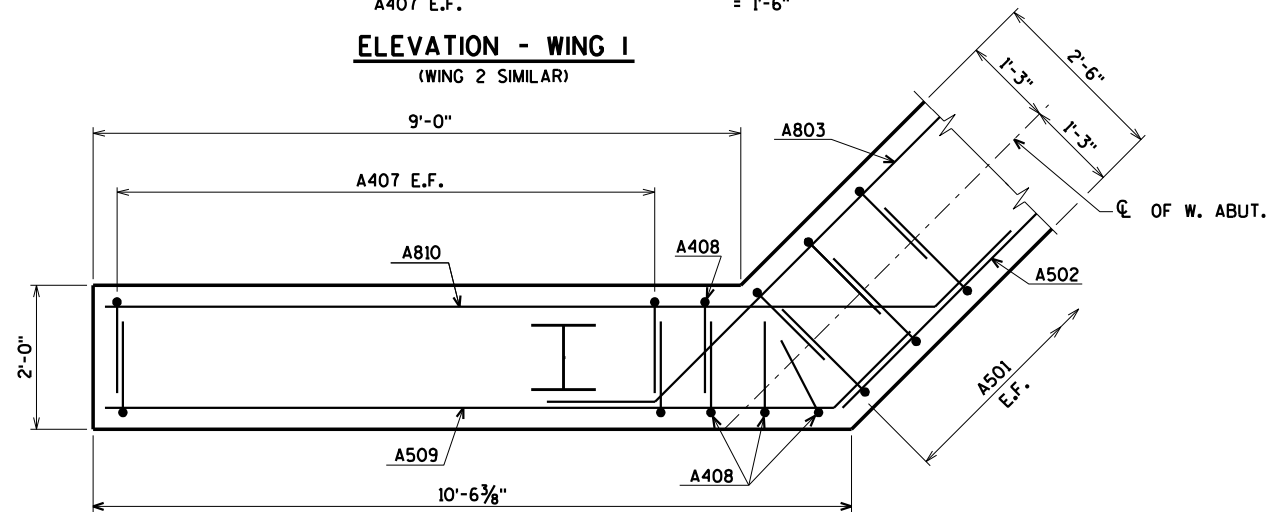
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY		CLP	PLANS CK'D. JCK
WEST ABUTMENT			SHEET 5 OF 17

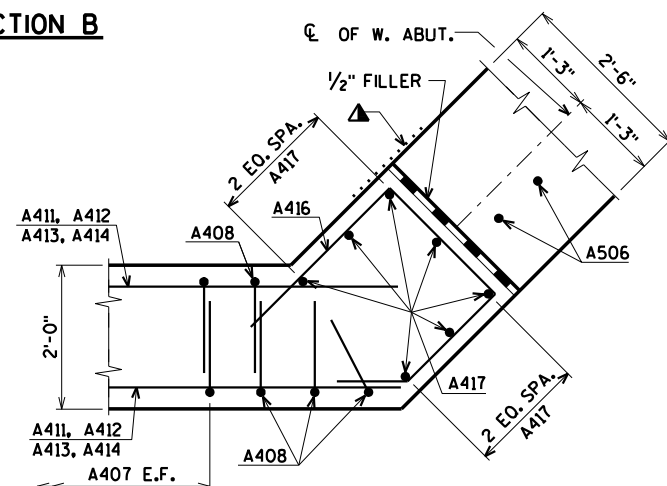
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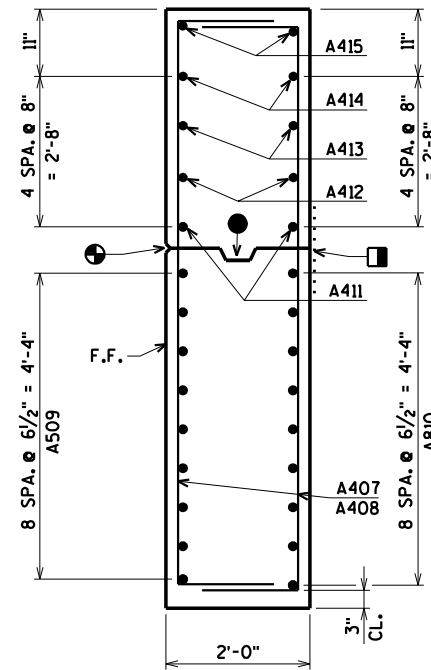
ELEVATION - WING 1
(WING 2 SIMILAR)



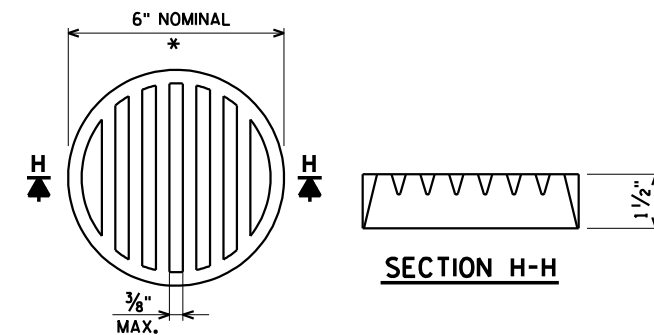
SECTION B



SECTION C



SECTION A



* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

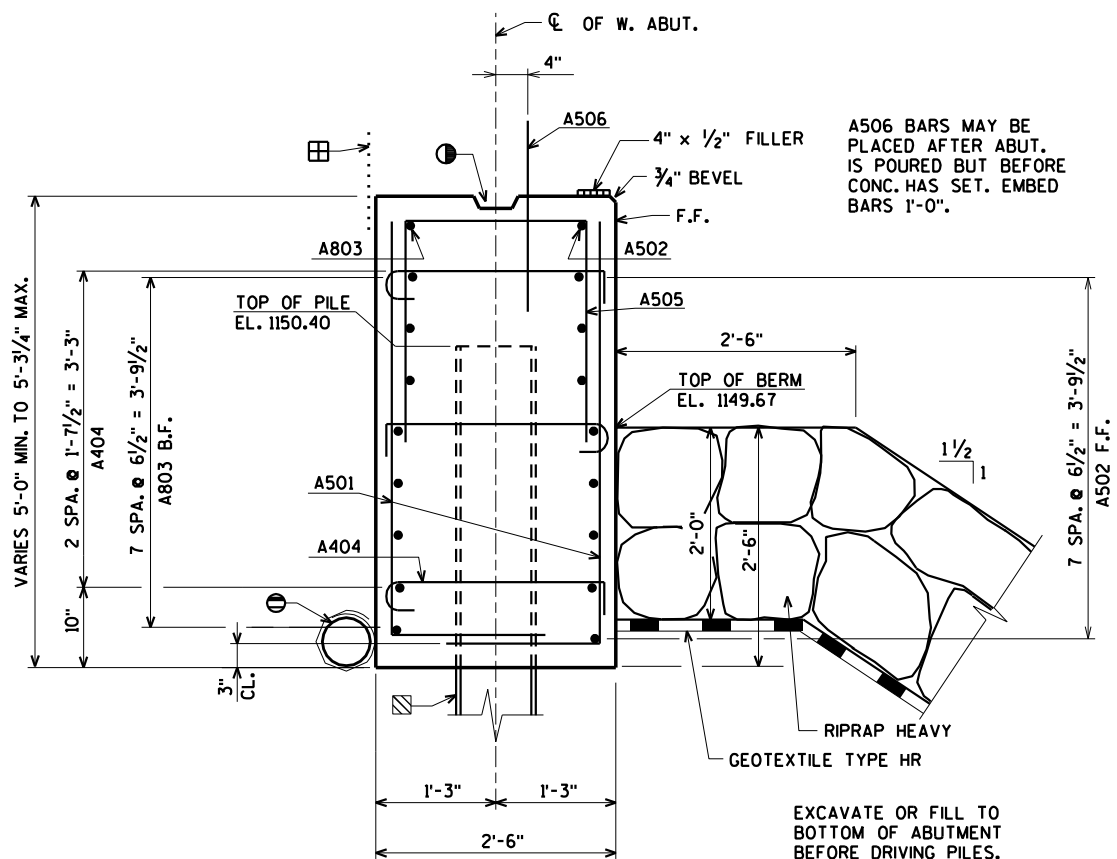
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL

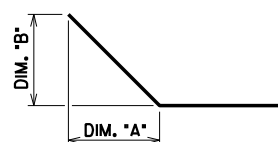
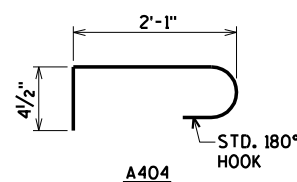
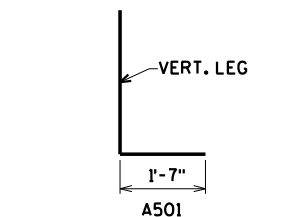
8/17/2021
PENTABLE:BRRedu_shd_util.tbl

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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY CLP		PLANS CK'D. JCK	
WEST ABUTMENT WINGS 1 & 2 DETAILS			SHEET 6 OF 17



ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REOD. DRIVING RESISTANCE OF 140 TONS PER PILE ESTIMATED LENGTH 55'-0".

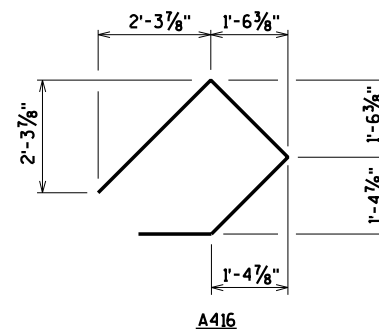
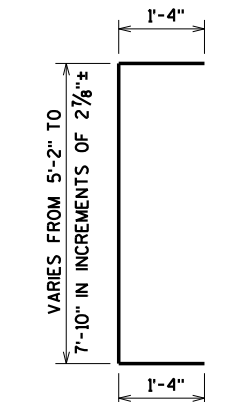
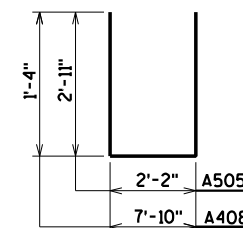


BAR NO.	DIM. 'A'	DIM. 'B'
A803	1'-0 3/4"	1'-0 3/4"
A509	1'-0 3/4"	1'-0 3/4"
A810	1'-0 3/4"	1'-0 3/4"
A415	7'-10"	2'-10"

BAR SERIES TABLE

BAR MARK	NO. REO'D.	LENGTH
A407	4 SERIES OF 11	7'-8" TO 10'-4"

BUNDLE AND TAG EACH SERIES SEPARATELY.



BILL OF BARS

BAR NO.	COATED BAR	NO. REO'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	1,440# COATED	2,350# UNCOATED	
								LOCATION	
A501		74	5-11	X				BODY VERT. E.F.	
A502		9	36-11					BODY HORIZ. F.F.	
A803		18	24-8	X				BODY HORIZ. B.F.	
A404		30	2-10	X				BODY TIES	
A505		37	7-9	X				BODY VERT. TOP	
A506	X	24	2-0					BODY DOWELS	
A407	X	44	9-0	X				WINGS 1 & 2 VERT. E.F.	
A408	X	8	10-4	X				WINGS 1 & 2 VERT. E.F.	
A509	X	18	11-7	X				WINGS 1 & 2 HORIZ. F.F.	
A810	X	18	13-5	X				WINGS 1 & 2 HORIZ. B.F.	
A411	X	4	10-1					WINGS 1 & 2 HORIZ. E.F.	
A412	X	4	8-3					WINGS 1 & 2 HORIZ. E.F.	
A413	X	4	6-5					WINGS 1 & 2 HORIZ. E.F.	
A414	X	4	4-7					WINGS 1 & 2 HORIZ. E.F.	
A415	X	4	10-8	X				WINGS 1 & 2 DIAG. E.F.	
A416	X	10	8-8	X				WINGS 1 & 2 HORIZ.	
A417	X	14	4-10					WINGS 1 & 2 VERT.	

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.
 LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

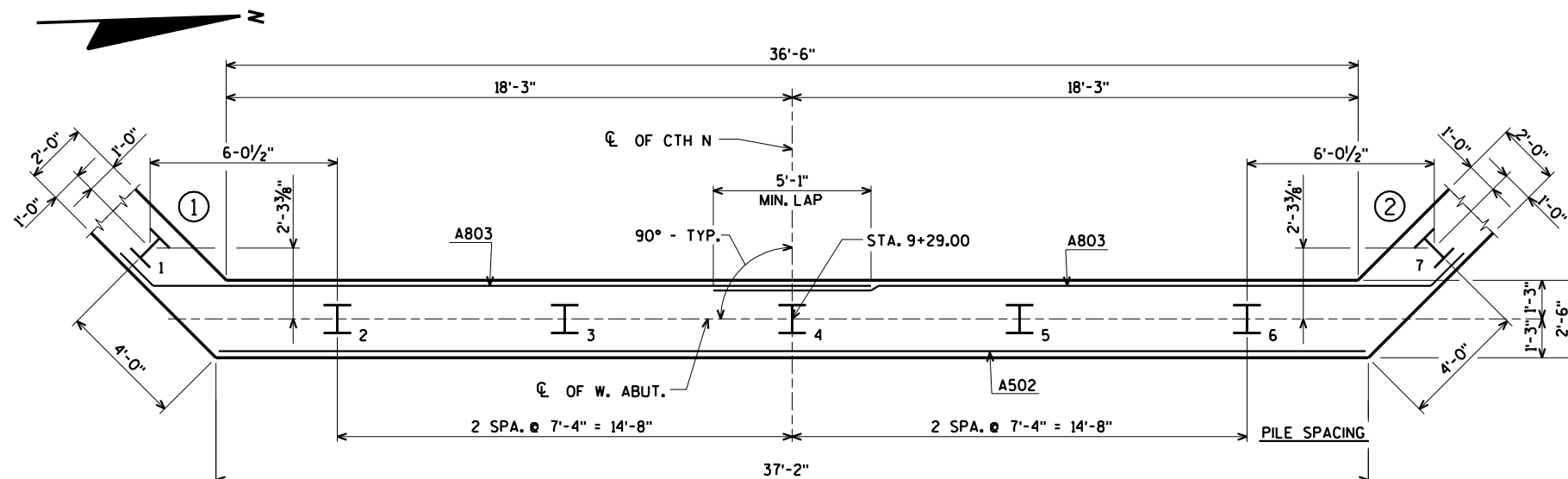
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

18" RUBBERIZED MEMBRANE WATERPROOFING BETWEEN WINGS.

FOR PILE SPLICE DETAIL SEE SHEET 3.

FOR LOCATION OF SECTION G SEE SHEET 5.



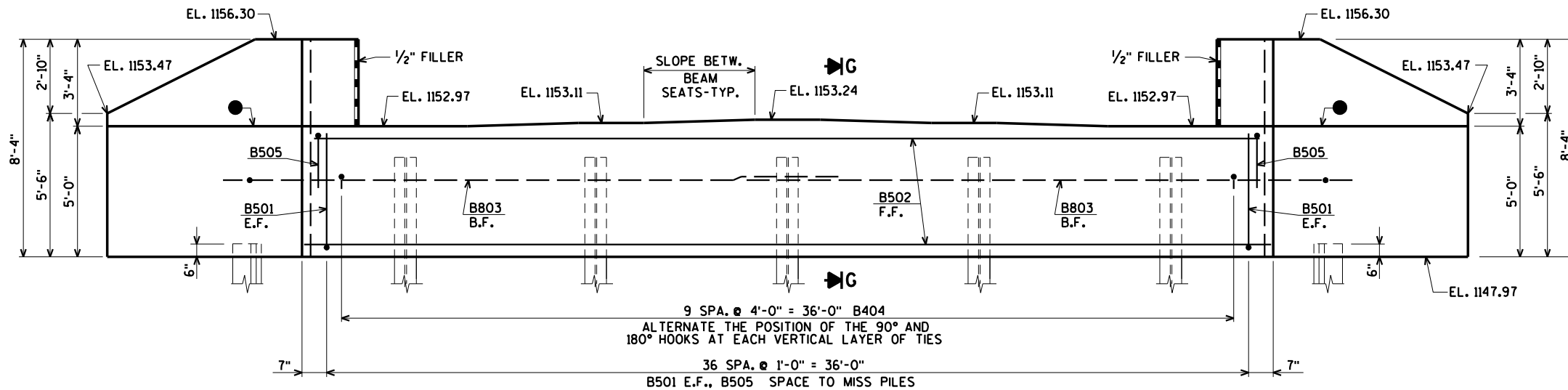
8/17/2021
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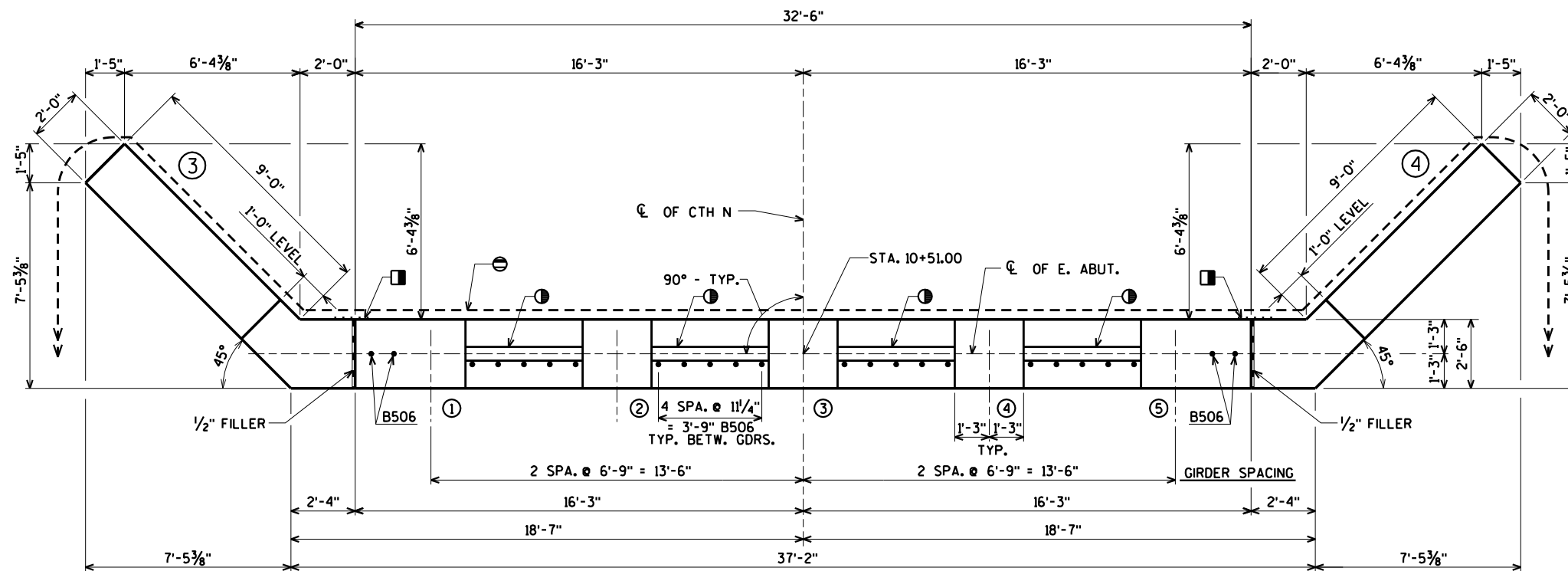
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY	CLP	PLANS CK'D.	JCK
WEST ABUTMENT DETAILS AND BILL OF BARS			SHEET 7 OF 17

NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



ELEVATION
(LOOKING EAST)

FOR SECTION G SEE SHEET 10



PLAN

- OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).
 - 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
 - ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
 - ⊙ KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
- FOR PILE SPLICE DETAIL SEE SHEET 3.

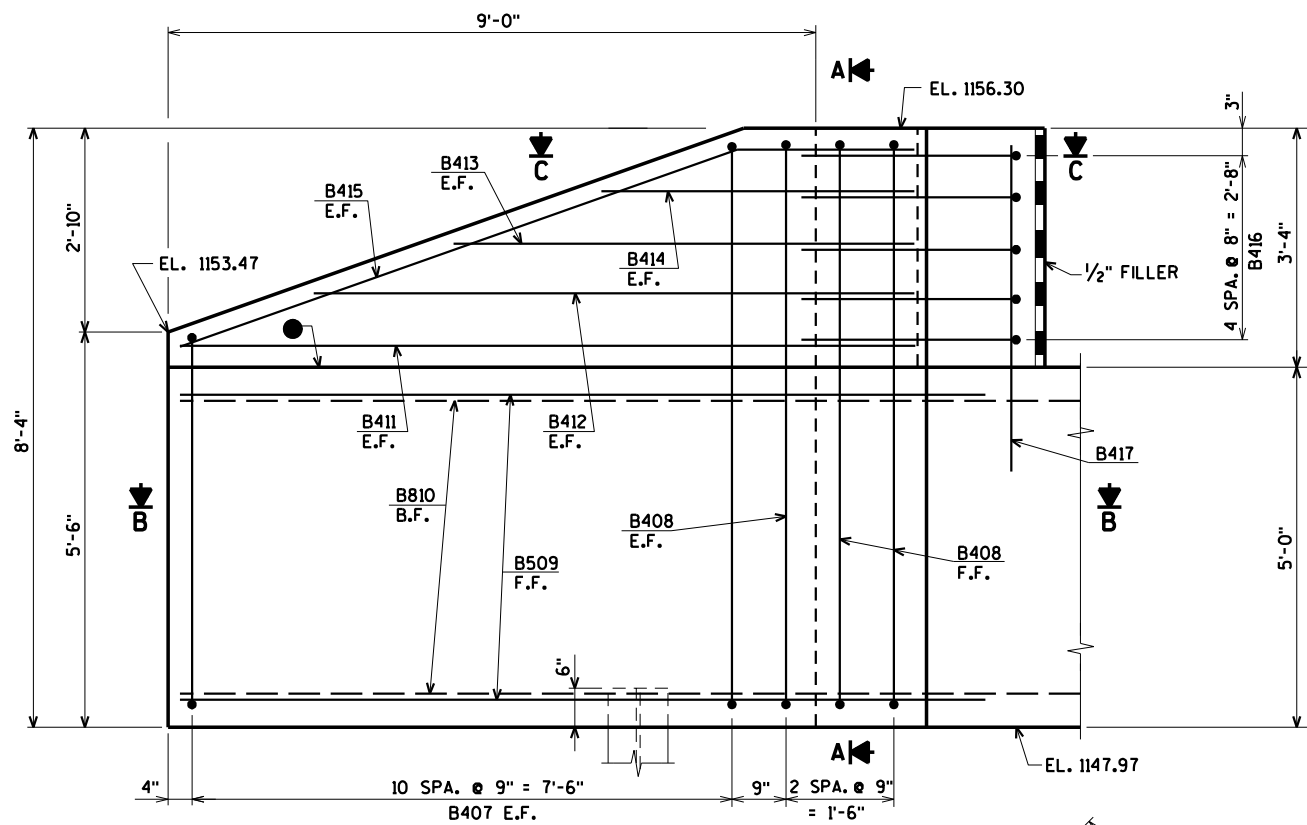
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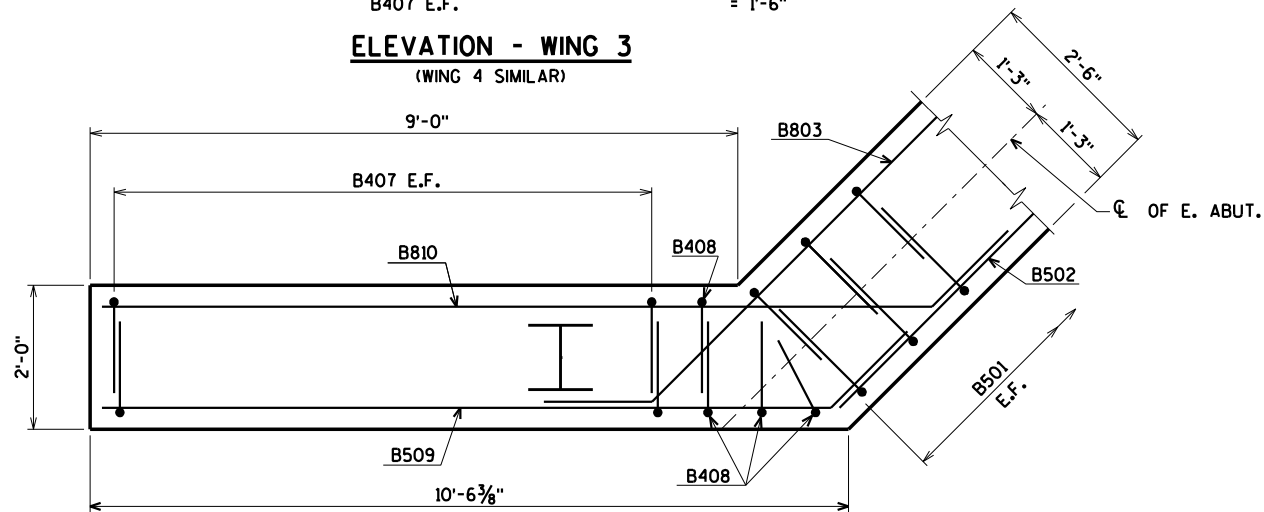
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY		CLP	PLANS CK'D. JCK
EAST ABUTMENT			SHEET 8 OF 17

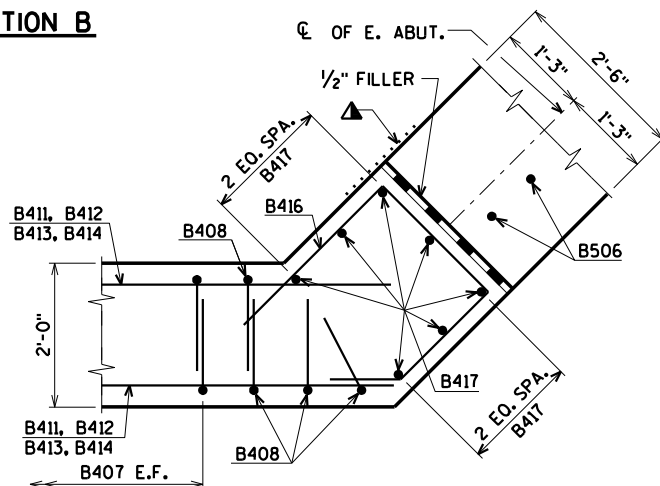
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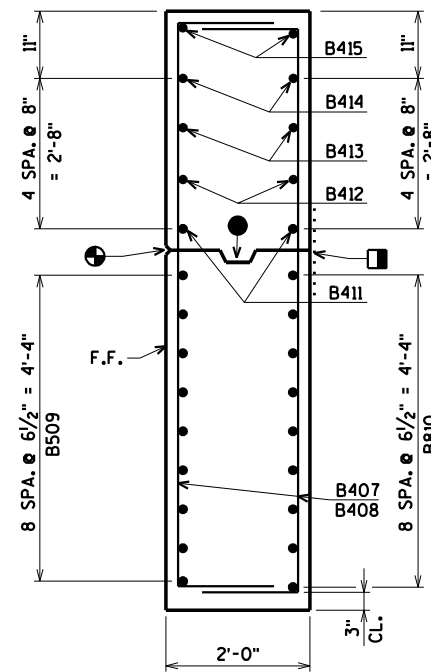
ELEVATION - WING 3
(WING 4 SIMILAR)



SECTION B



SECTION C



SECTION A

- RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES")
 - OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES" IF CONST. JOINT IS USED).
 - ⊕ 3/4" 'V' GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.
 - ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- FOR PILE SPLICE DETAIL SEE SHEET 3.

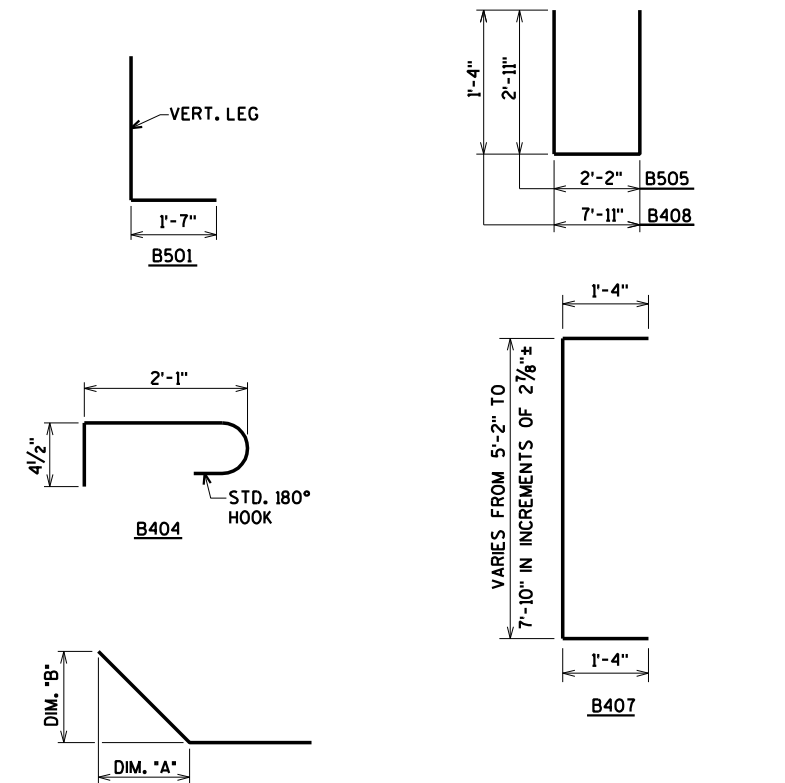
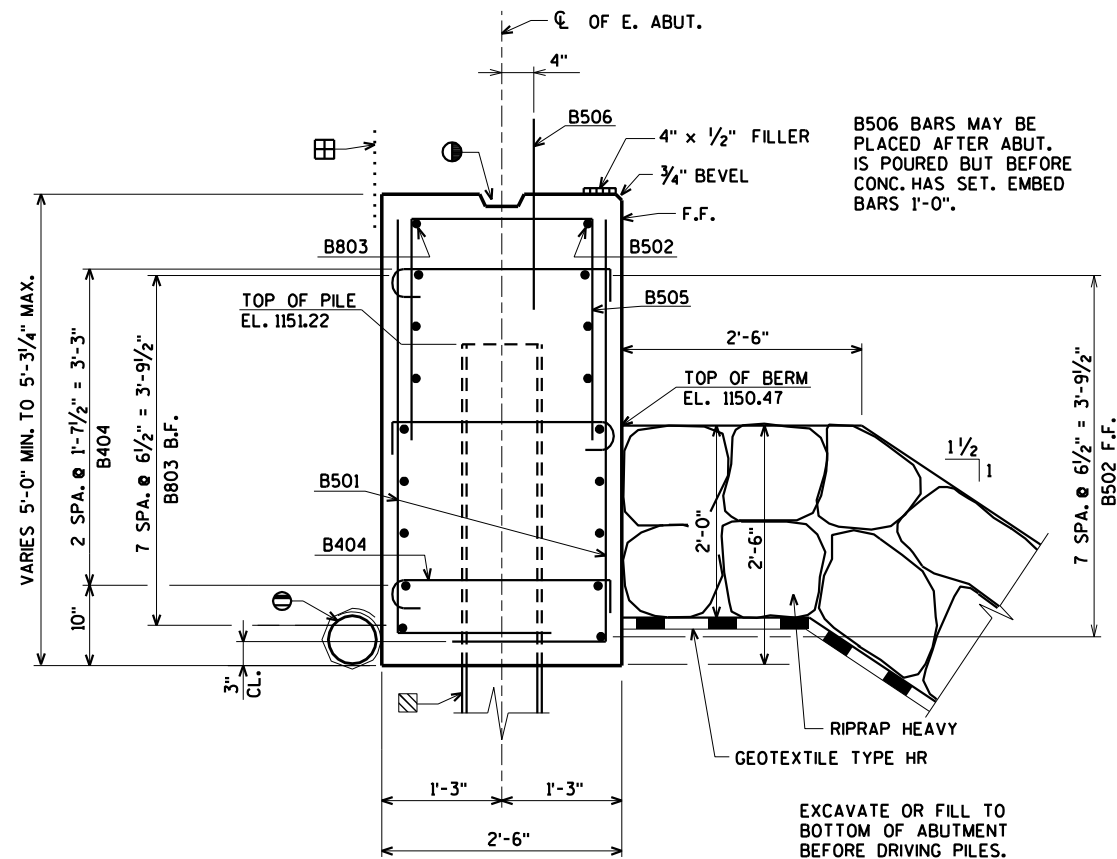
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY		CLP	PLANS CK'D. JCK
EAST ABUTMENT WINGS 3 & 4 DETAILS			SHEET 9 OF 17

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BAR NO.	DIM. "A"	DIM. "B"
B803	1'-0 3/4"	1'-0 3/4"
B509	1'-0 3/4"	1'-0 3/4"
B810	1'-0 3/4"	1'-0 3/4"
B415	7'-10"	2'-10"

BAR SERIES TABLE

BAR MARK	NO. REO'D.	LENGTH
B407	4 SERIES OF 11	7'-8" TO 10'-4"

BUNDLE AND TAG EACH SERIES SEPARATELY.

BILL OF BARS

BAR NO.	COATED BAR	NO. REO'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	1,440# COATED	2,350# UNCOATED
								LOCATION
B501		74	5-11	X				BODY VERT. E.F.
B502		9	36-11					BODY HORIZ. F.F.
B803		18	24-8	X				BODY HORIZ. B.F.
B404		30	2-10	X				BODY TIES
B505		37	7-9	X				BODY VERT. TOP
B506	X	24	2-0					BODY DOWELS
B407	X	44	9-0	X				WINGS 3 & 4 VERT. E.F.
B408	X	8	10-5	X				WINGS 3 & 4 VERT. E.F.
B509	X	18	11-7	X				WINGS 3 & 4 HORIZ. F.F.
B810	X	18	13-5	X				WINGS 3 & 4 HORIZ. B.F.
B411	X	4	10-1					WINGS 3 & 4 HORIZ. E.F.
B412	X	4	8-3					WINGS 3 & 4 HORIZ. E.F.
B413	X	4	6-5					WINGS 3 & 4 HORIZ. E.F.
B414	X	4	4-7					WINGS 3 & 4 HORIZ. E.F.
B415	X	4	10-8	X				WINGS 3 & 4 DIAG. E.F.
B416	X	10	8-8	X				WINGS 3 & 4 HORIZ.
B417	X	14	4-10					WINGS 3 & 4 VERT.

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.
 X LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

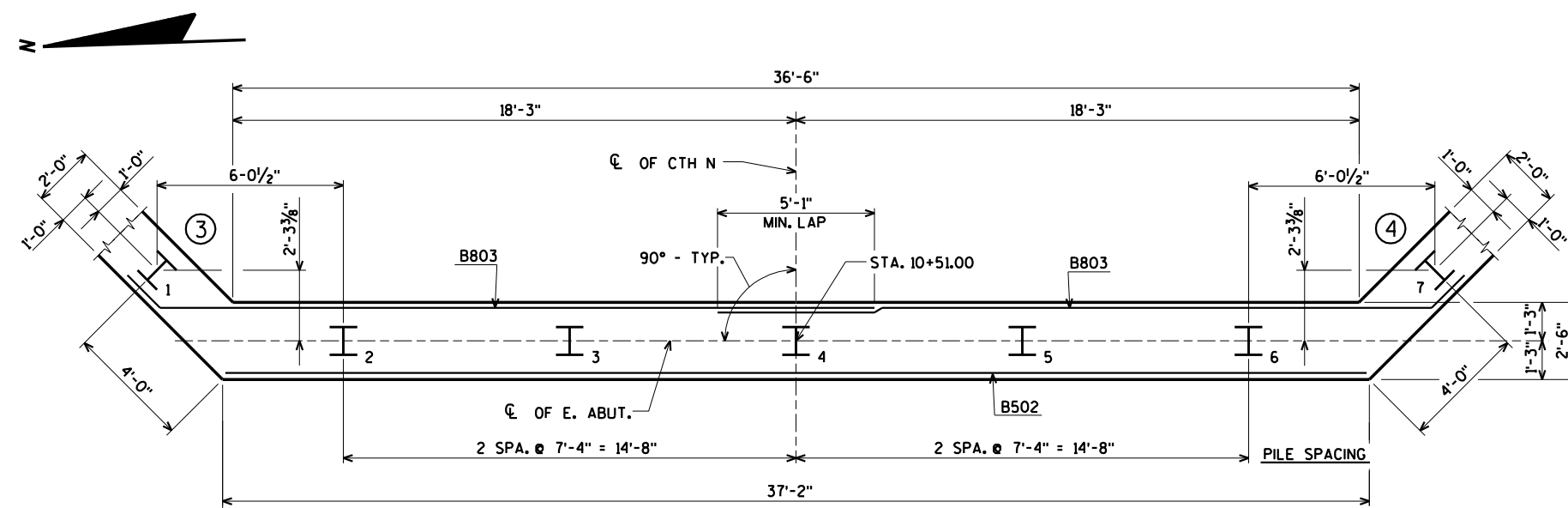
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

18" RUBBERIZED MEMBRANE WATERPROOFING BETWEEN WINGS.

FOR PILE SPLICE DETAIL SEE SHEET 3.

FOR LOCATION OF SECTION G SEE SHEET 8.

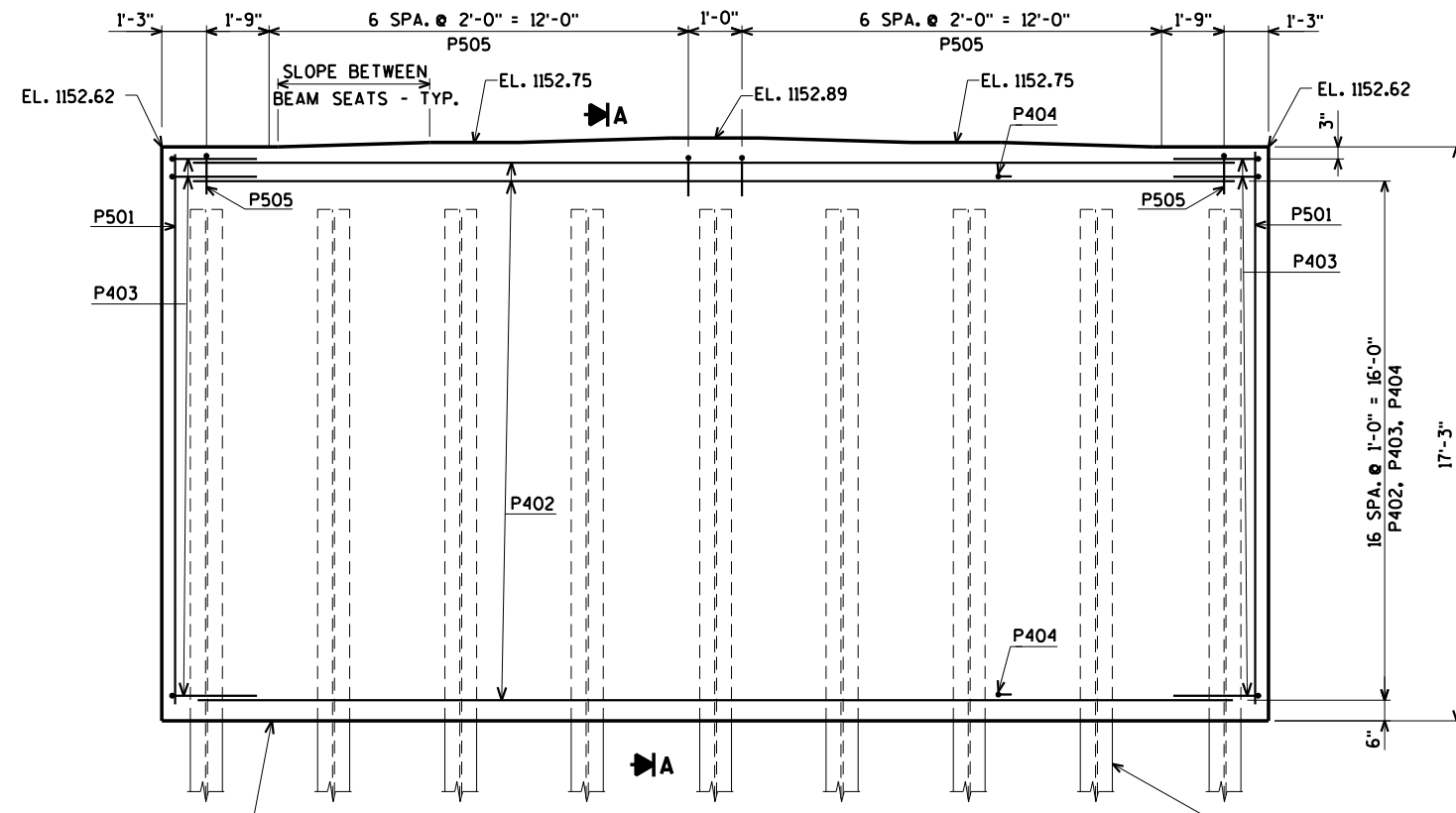


8/17/2021
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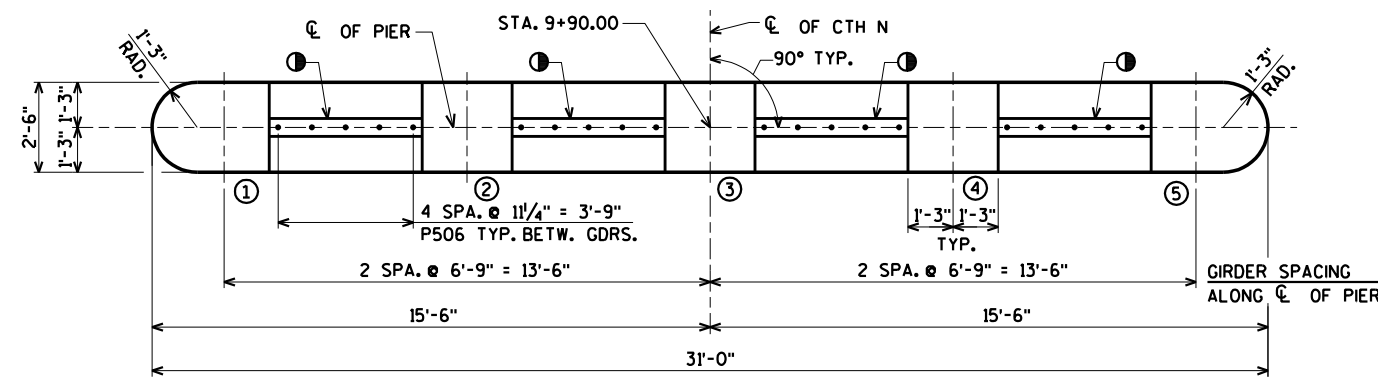
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY CLP		PLANS CK'D. JCK	
EAST ABUTMENT DETAILS AND BILL OF BARS			SHEET 10 OF 17

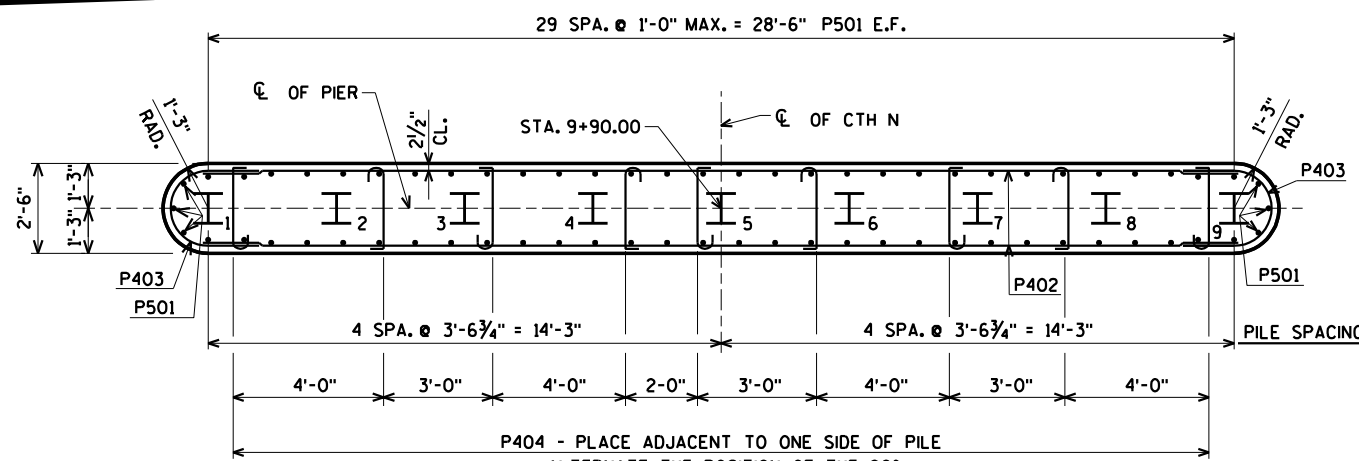


ELEVATION
(LOOKING EAST)

PIER TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQ'D. DRIVING RESISTANCE OF 180 TONS PER PILE ESTIMATED LENGTH 70'-0".



PLAN

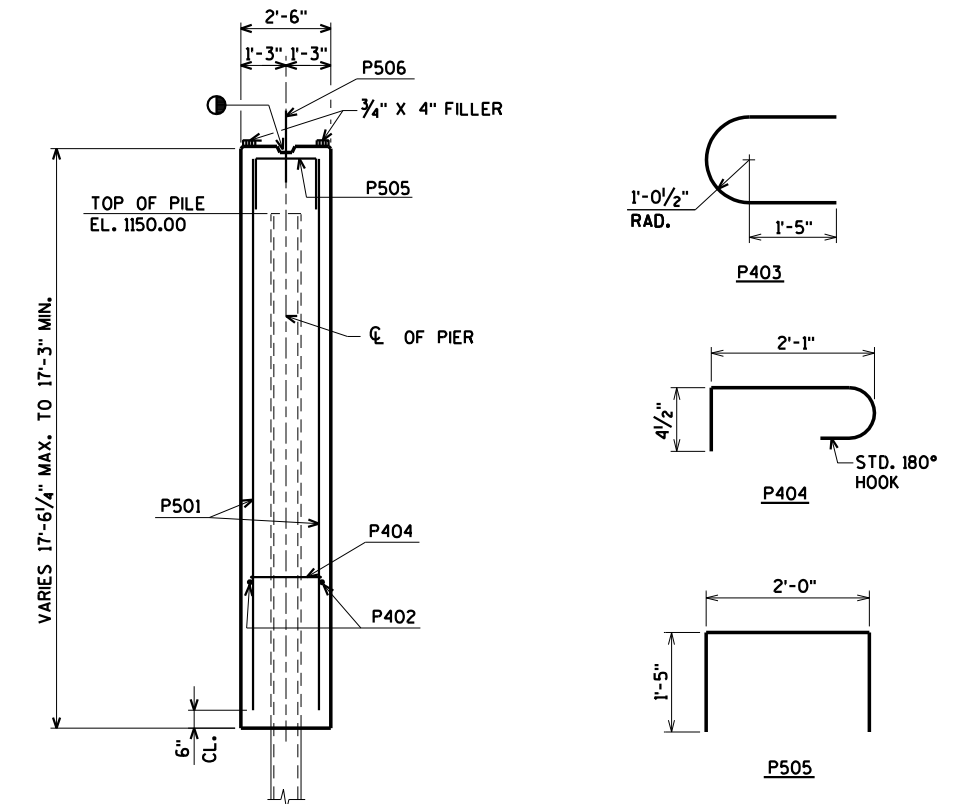


PILE LAYOUT

BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	40# COATED 2,380# UNCOATED
							LOCATION
P501		66	16-7				COLUMN VERT. E.F.
P402		36	28-6				COLUMN HORIZ.
P403		36	6-1	X			COLUMN HORIZ. @ ENDS
P404		153	2-10	X			COLUMN TIES
P505		16	4-7	X			COLUMN VERT. @ TOP
P506	X	20	2-0				COLUMN DOWELS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



SECTION A

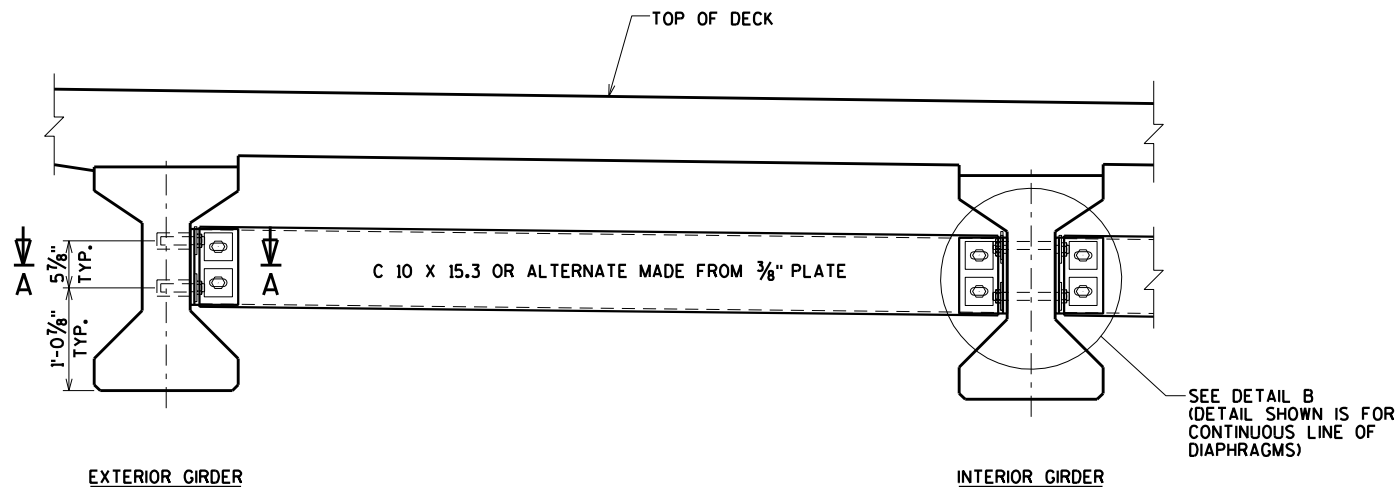
P506 BARS MAY BE PLACED AFTER PIER IS POURED BUT BEFORE CONC. HAS SET. EMBED BARS 1'-0".

KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

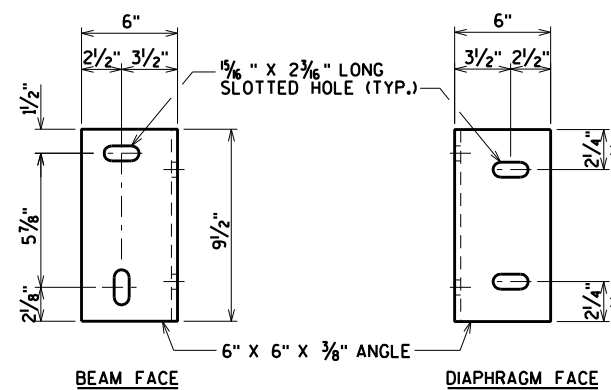
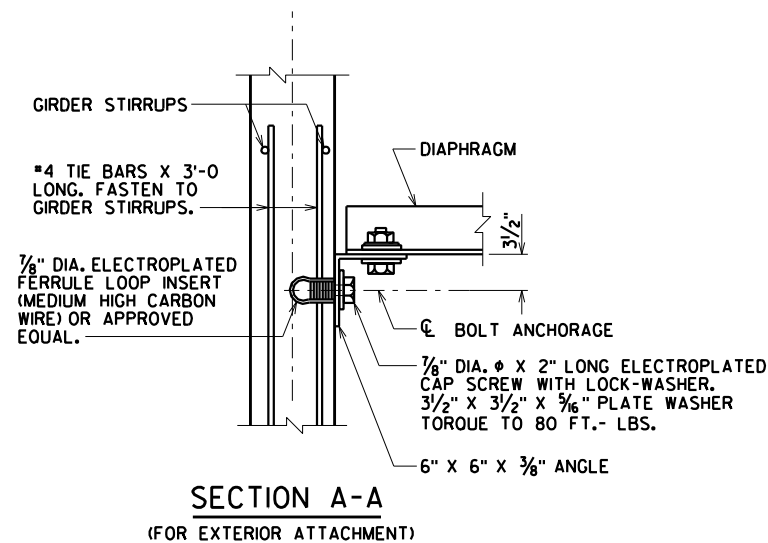
FOR PILE SPLICE DETAIL SEE SHEET 3.

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NO.	DATE	REVISION	BY
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STRUCTURE B-10-387			
DRAWN BY CLP		PLANS CK'D. JCK	
PIER			SHEET 11 OF 17

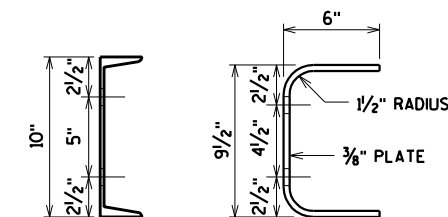


PART TRANSVERSE SECTION AT DIAPHRAGM

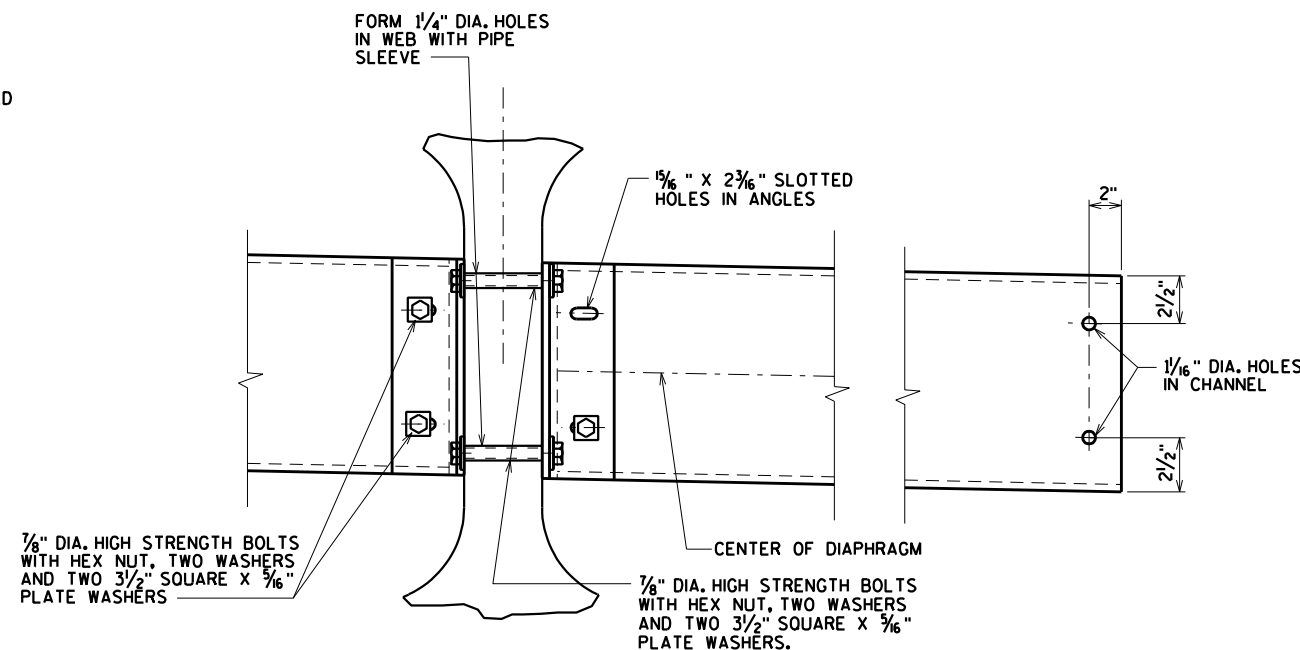


DIAPHRAGM SUPPORT

* 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM



SECTION THRU DIAPHRAGM



(FOR CONTINUOUS LINE OF DIAPHRAGMS)

DETAIL B

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-10-387", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

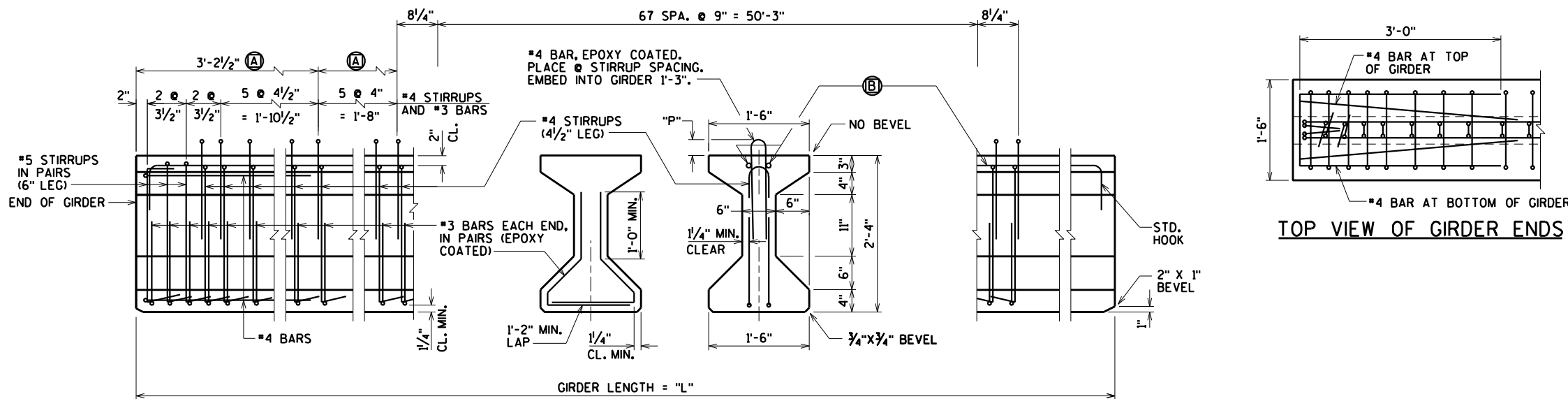
ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

\$PRNAME\$ I:\42\42-1210.00 - Clark Co, CTH N over S Fk Eau Claire River\CADD\Final\421210 DIA.dgn

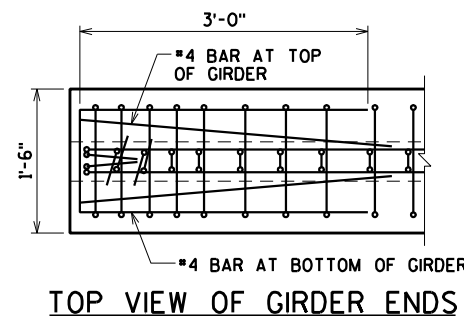
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY	CLP	PLANS CK'D.	JCK
STEEL DIAPHRAGM			SHEET 12 OF 17

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SIDE VIEW & TYPICAL SECTION IN SPAN

- (A) DETAIL TYP. AT EACH END
- (B) 2 #6 BARS, FULL LENGTH, MIN. LAP = 2'-11", STD. HOOK AT ENDS



TOP VIEW OF GIRDER ENDS

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH, AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

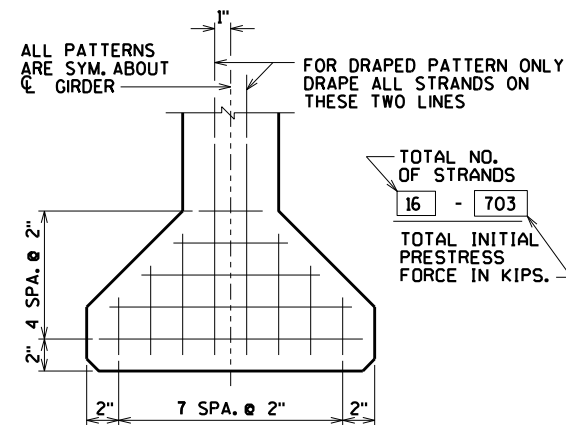
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

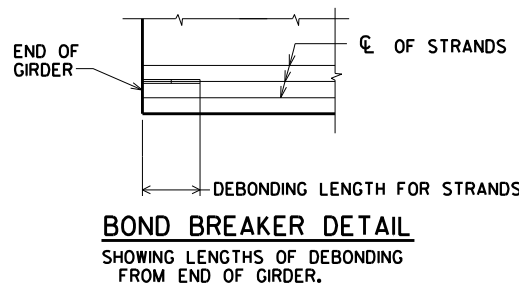
PRESTRESSING STRANDS SHALL BE 0.6" DIA. - 7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

BEND EACH END OF #4 STIRRUPS 4 1/2" AND #5 STIRRUPS 6".

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.



TYP. STRAND PATTERN



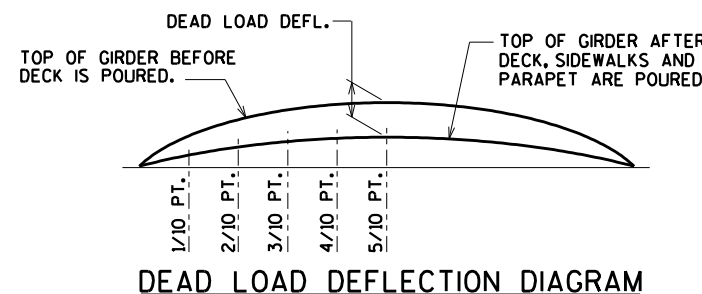
BOND BREAKER DETAIL

SHOWING LENGTHS OF DEBONDING FROM END OF GIRDER.

SYM.	HEIGHT	NO. OF STRANDS	DEBOND LENGTH
□	4"	2	10'
△	2"	2	2'

DEBONDING DETAIL INTERIOR GIRDERS

▲ INDICATES STRAND TO BE DEBONDED. SEE "BOND BREAKER DETAIL"

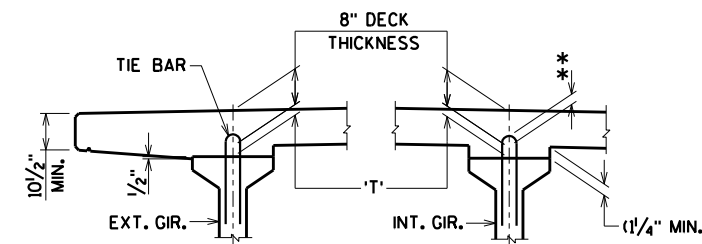


DEAD LOAD DEFLECTION DIAGRAM

* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
BOTH	2.9

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.



DECK HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

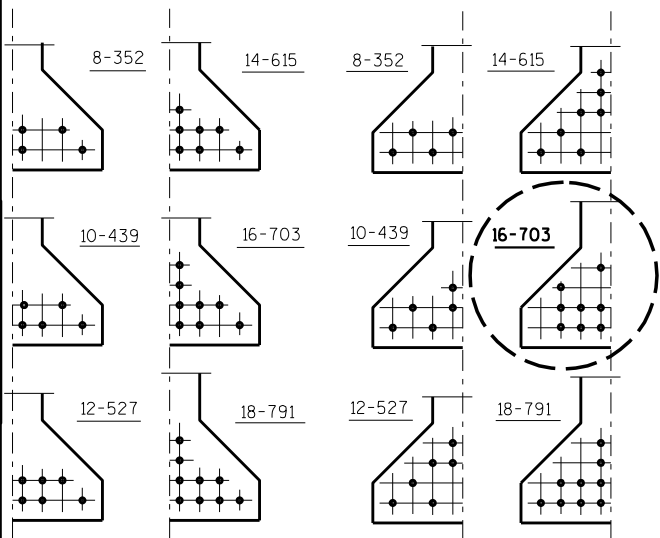
TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT CL OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

- TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
- + DEAD LOAD DEFLECTION
- DECK THICKNESS
- = HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 2 3/4" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)										CONC. STRGTH. f'c (p.s.i.)	"P" 1ST 1/3 OF GIRDER	"P" MID 1/3 OF GIRDER	"P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN (IN.)				UNDRAPED PATTERN	
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	10/10						TOTAL NO. OF STRANDS	f'ci (P.S.I.) *				
BOTH	1 & 5	61'-4 1/2"	0.4	0.7	1.0	1.2	1.3	1.2	1.0	0.7	0.4	8000	7 3/4"	6"	7 3/4"	0.60					16	6600	
BOTH	2-4	61'-4 1/2"	0.4	0.7	1.0	1.2	1.2	1.2	1.0	0.7	0.4	8000	7 3/4"	6"	7 3/4"	0.60							



DRAPED PATTERN

0.6" DIA. STRANDS

UNDRAPED PATTERN

0.6" DIA. STRANDS

ORIGINAL PLANS PREPARED BY

AYRES

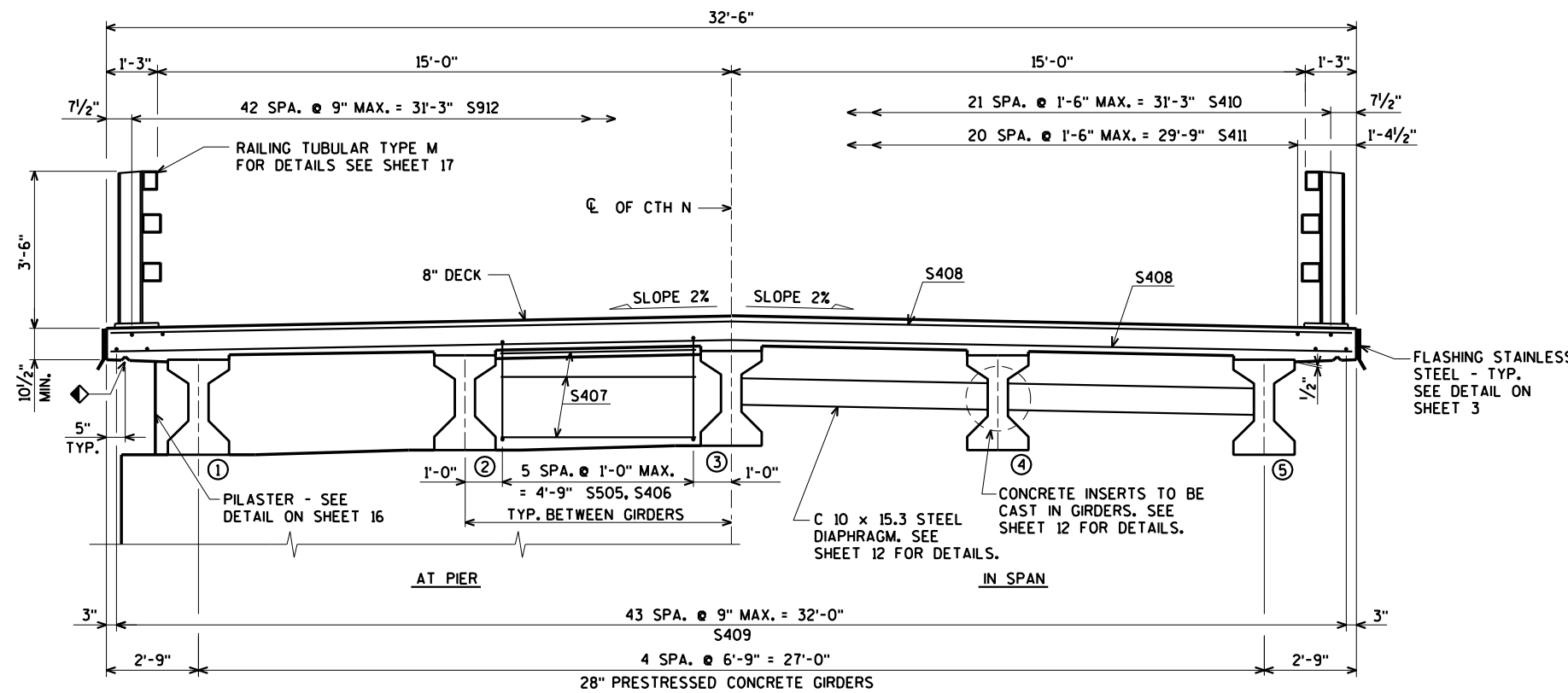
3433 Oakwood Hills Parkway
Equ Claire, WI 54701
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY	CLP	PLANS CK'D.	JCK
28" PRESTRESSED GIRDER DETAILS			SHEET 13 OF 17

BILL OF BARS

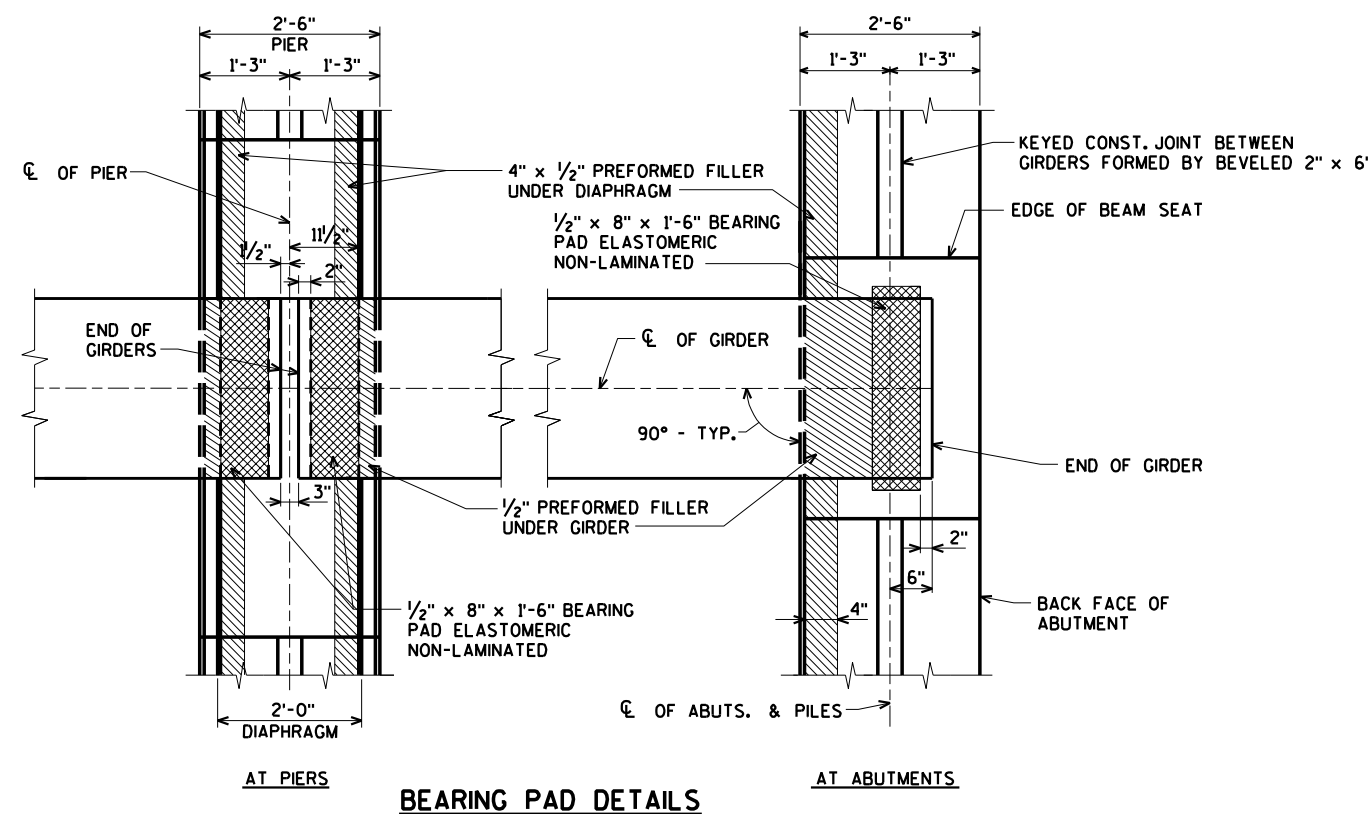
BAR NO.	COATED BAR	NO. REOD.	LENGTH	BENT BAR	BUNDLE	BAR SERIES	27,030# COATED	
							LOCATION	
S501	X	76	10-3	X			DIAPH. @ ABUT. VERT.	
S602	X	10	32-2				DIAPH. @ ABUT. HORIZ.	
S603	X	12	1-8				DIAPH. @ ABUT. HORIZ. @ EXT. GDERS.	
S604	X	24	4-11				DIAPH. @ ABUT. HORIZ. BETW. GDERS.	
S505	X	24	8-2	X			DIAPH. @ PIER VERT.	
S406	X	24	8-7	X			DIAPH. @ PIER VERT.	
S407	X	40	4-11				DIAPH. @ PIER HORIZ.	
A408	X	459	32-2				DECK TRANS. TOP & BOT.	
S409	X	132	42-6				DECK LONG. BOT.	
S410	X	44	32-2				DECK LONG. TOP	
S411	X	84	27-11				DECK LONG. TOP	
S912	X	43	41-2				DECK LONG. TOP @ PIER	
S613	X	80	12-0	X			DECK @ RAIL POSTS	
S614	X	144	6-0				DECK @ INT. RAIL POSTS	
S615	X	16	6-0	X			DECK @ END RAIL POSTS	
S416	X	4	3-3	X			PILASTER	
S417	X	4	2-5	X			PILASTER	
S318	X	4	3-3	X			PILASTER	

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

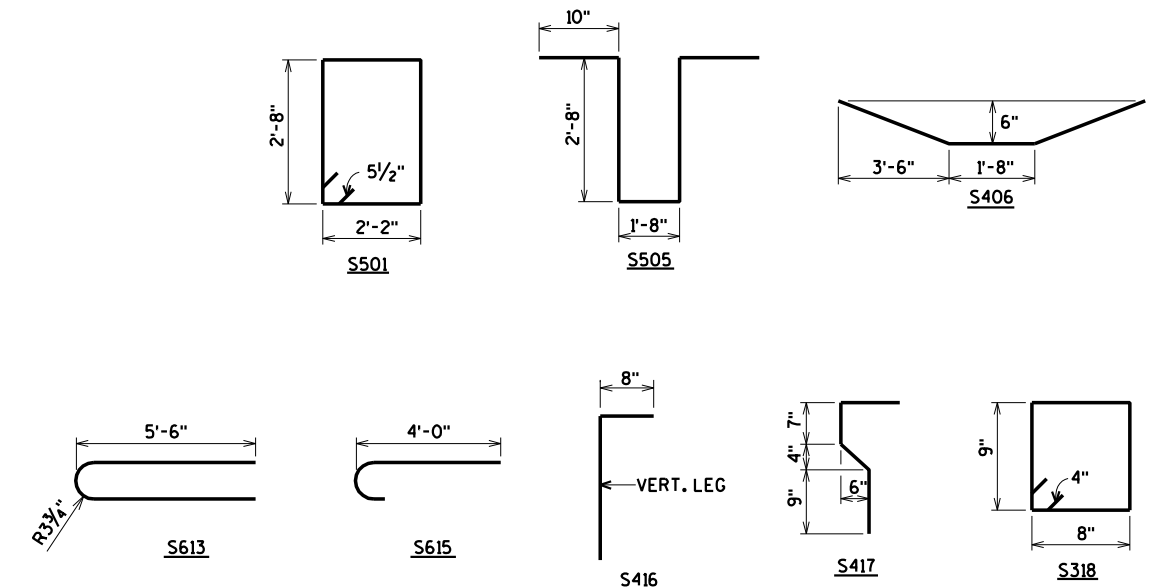


CROSS SECTION THRU BRIDGE
(LOOKING EAST)

3/4" V - GROOVE. EXTEND V - GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGMS - TYP.



BEARING PAD DETAILS



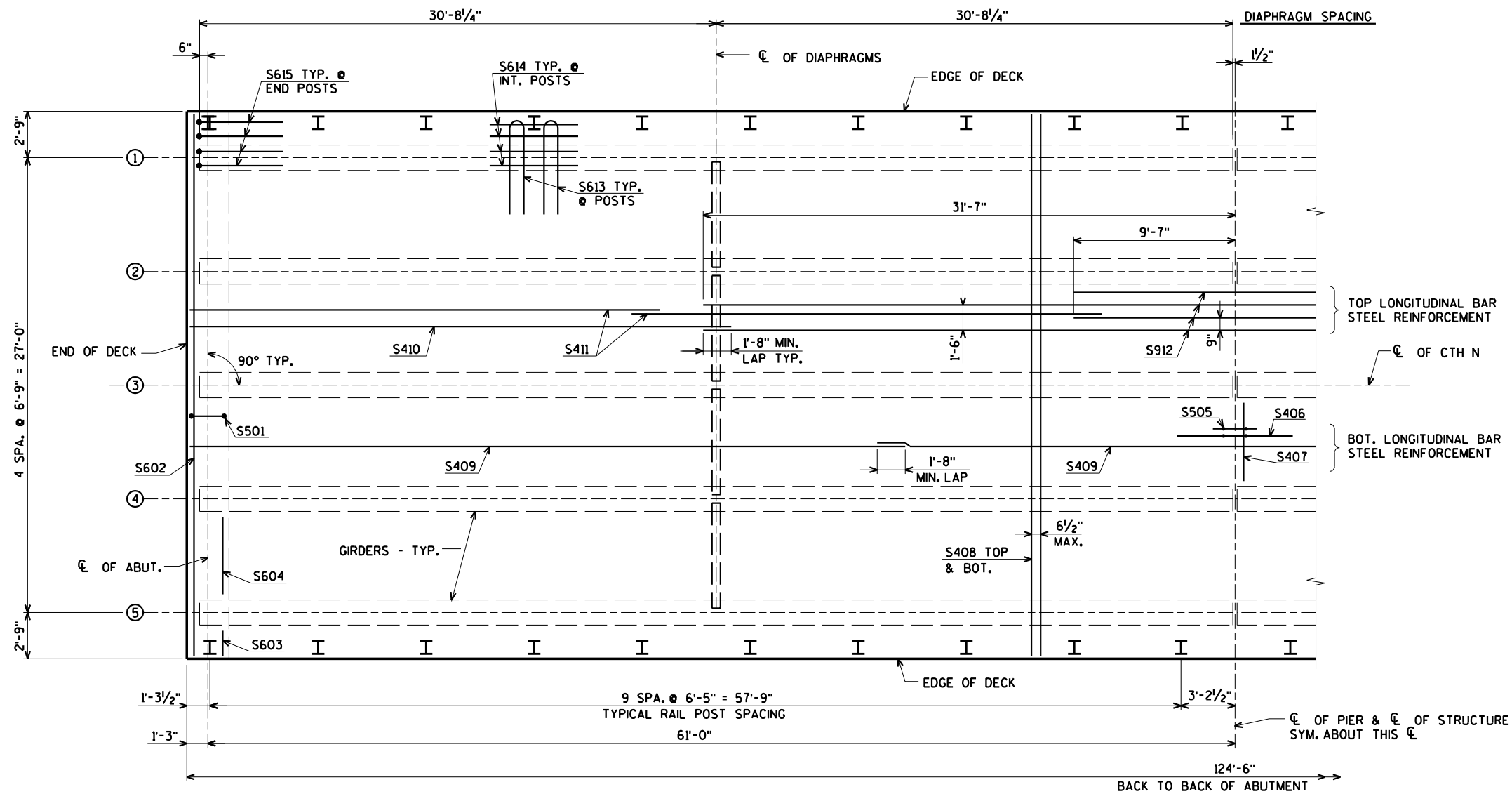
8/18/2021 PENTABLE:BRReou_shd_util.tbl

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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY CLP		PLANS CK'D. JCK	
SUPERSTRUCTURE			SHEET 14 OF 17

ORIGINAL PLANS PREPARED BY
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Eau Claire, WI 54701
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PART PLAN

TOP OF DECK ELEVATIONS

	€ OF W. ABUT.	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	€ OF PIER
N. EDGE OF DECK	1155.49	1155.54	1155.59	1155.64	1155.69	1155.73	1155.78	1155.82	1155.86	1155.90	1155.95
GIRDER 1	1155.55	1155.60	1155.65	1155.69	1155.74	1155.79	1155.83	1155.87	1155.92	1155.96	1156.00
GIRDER 2	1155.68	1155.73	1155.78	1155.83	1155.88	1155.92	1155.97	1156.01	1156.05	1156.09	1156.14
€ OF CTH N & GIRDER 3	1155.82	1155.87	1155.92	1155.96	1156.01	1156.06	1156.10	1156.14	1156.19	1156.23	1156.27
GIRDER 4	1155.68	1155.73	1155.78	1155.83	1155.88	1155.92	1155.97	1156.01	1156.05	1156.09	1156.14
GIRDER 5	1155.55	1155.60	1155.65	1155.69	1155.74	1155.79	1155.83	1155.87	1155.92	1155.96	1156.00
S. EDGE OF DECK	1155.49	1155.54	1155.59	1155.64	1155.69	1155.73	1155.78	1155.82	1155.86	1155.90	1155.95

	€ OF PIER	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	€ OF E. ABUT.
N. EDGE OF DECK	1155.95	1155.98	1156.02	1156.06	1156.10	1156.13	1156.17	1156.20	1156.24	1156.27	1156.30
GIRDER 1	1156.00	1156.04	1156.08	1156.12	1156.15	1156.19	1156.22	1156.26	1156.29	1156.32	1156.35
GIRDER 2	1156.14	1156.17	1156.21	1156.25	1156.29	1156.32	1156.36	1156.39	1156.43	1156.46	1156.49
€ OF CTH N & GIRDER 3	1156.27	1156.31	1156.35	1156.39	1156.42	1156.46	1156.49	1156.53	1156.56	1156.59	1156.62
GIRDER 4	1156.14	1156.17	1156.21	1156.25	1156.29	1156.32	1156.36	1156.39	1156.43	1156.46	1156.49
GIRDER 5	1156.00	1156.04	1156.08	1156.12	1156.15	1156.19	1156.22	1156.26	1156.29	1156.32	1156.35
S. EDGE OF DECK	1155.95	1155.98	1156.02	1156.06	1156.10	1156.13	1156.17	1156.20	1156.24	1156.27	1156.30

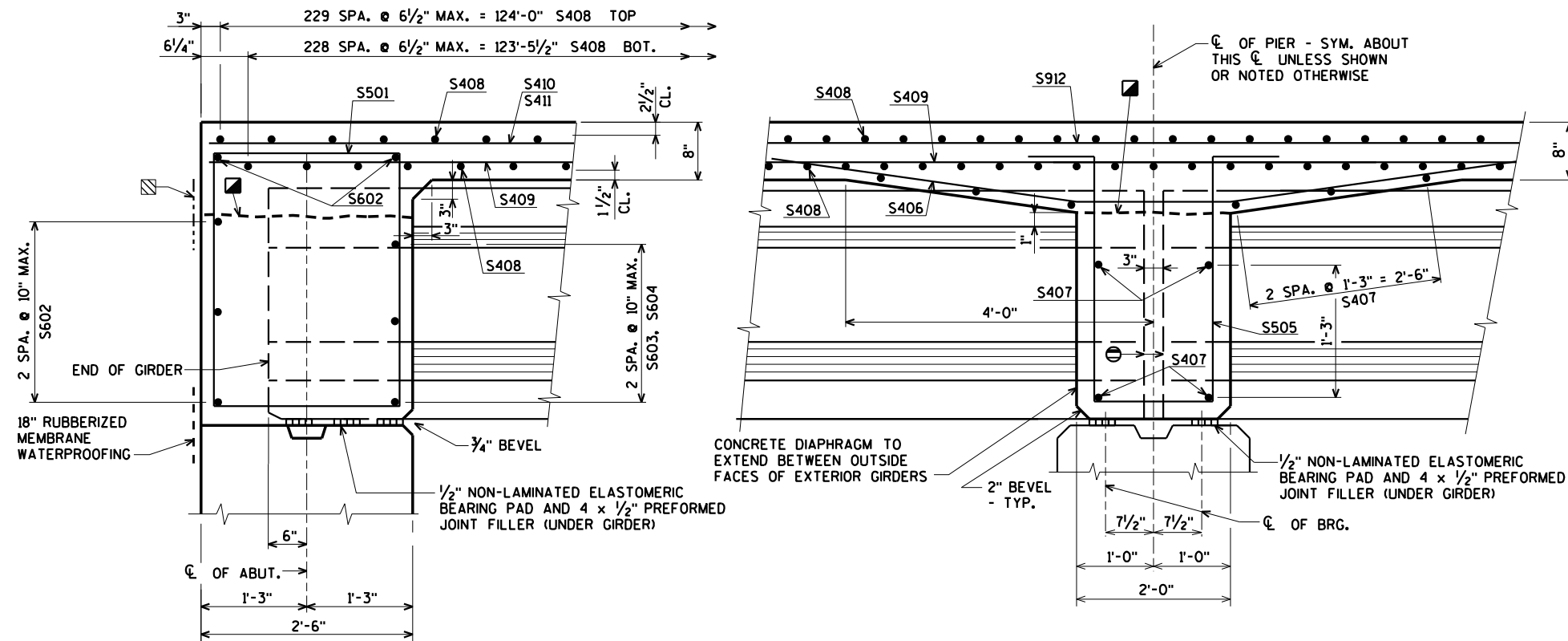
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY		CLP	PLANS CK'D. JCK
SUPERSTRUCTURE PLAN			SHEET 15 OF 17

ORIGINAL PLANS PREPARED BY
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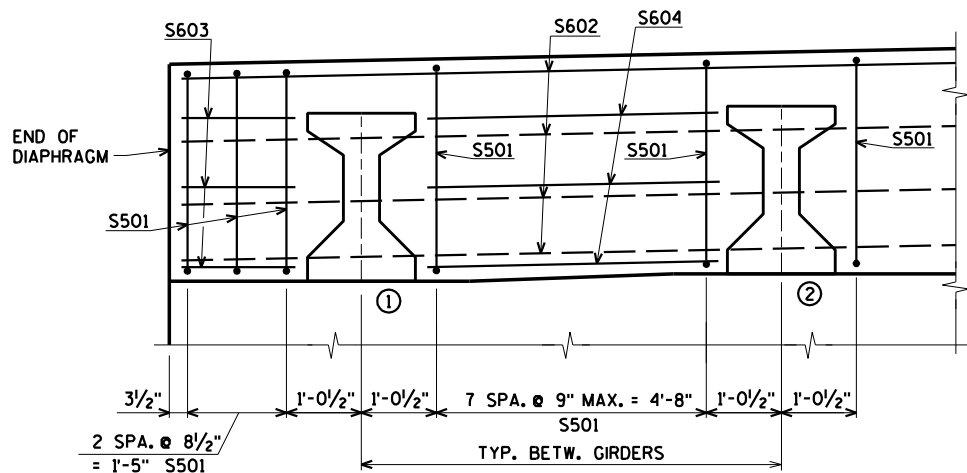
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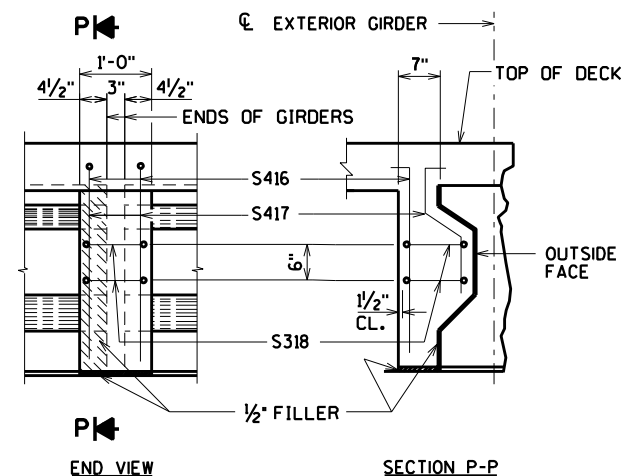


PART LONGITUDINAL SECTION

- ⊖ END OF GIRDER
- ▣ OPTIONAL CONSTRUCTION JOINT. IF USED, DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR.
- ▨ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JT. IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES"



PART SECTION AT ABUTMENT
(GIRDERS 1 AND 2 SHOWN, REST ARE SIMILAR)



PILASTER DETAILS AT PIERS

8/17/2021 PENTABLE:BRRedu_shd_util.tbl

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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY CLP		PLANS CK'D. JCK	
SUPERSTRUCTURE DETAILS			SHEET 16 OF 17

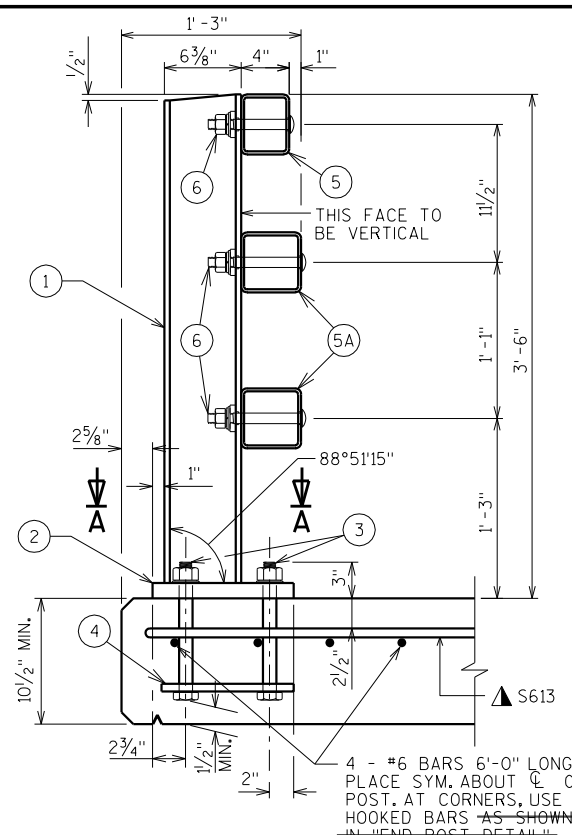
ORIGINAL PLANS PREPARED BY
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LEGEND

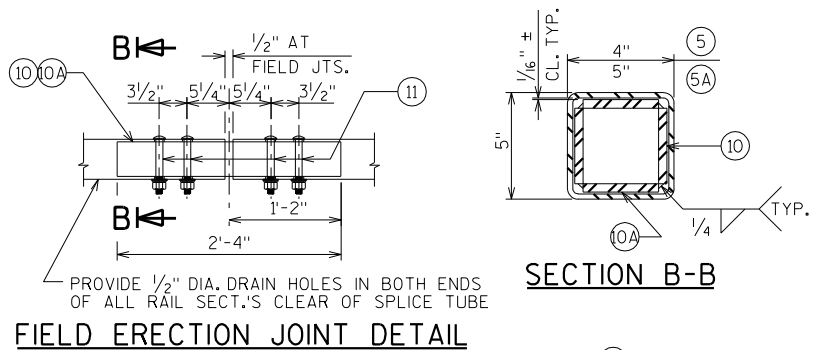
- ① W6 x 25 WITH 1/8" X 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" X 11 3/4" X 1'-8" WITH 1 7/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 10" USE 1-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5. 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/8" X 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 1/2" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

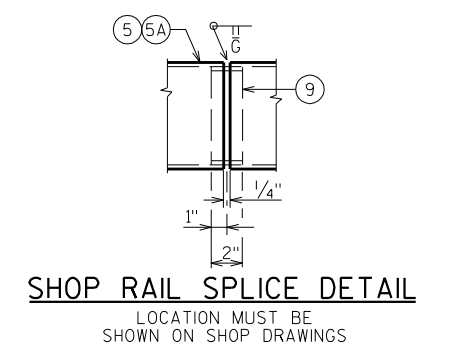
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



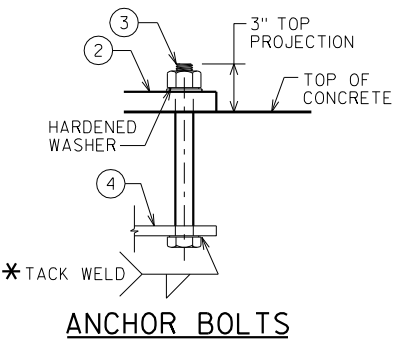
SECTION THRU RAILING ON DECK



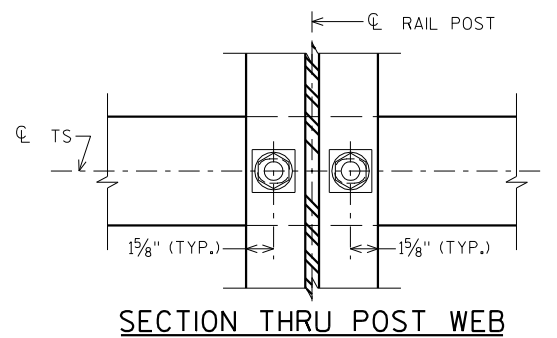
FIELD ERECTION JOINT DETAIL



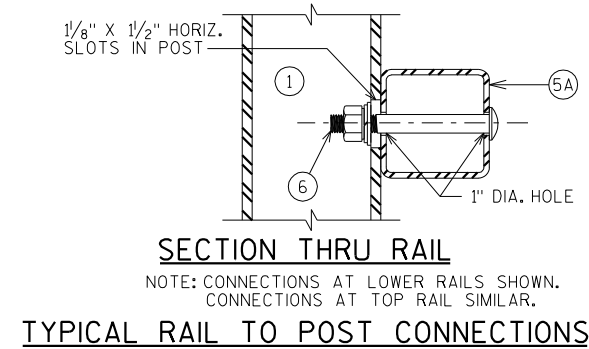
SHOP RAIL SPLICE DETAIL



ANCHOR BOLTS



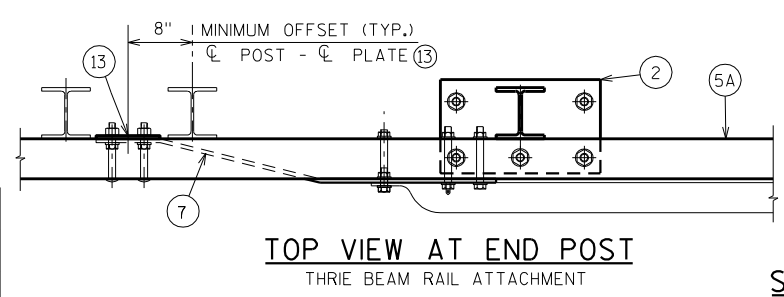
SECTION THRU POST WEB



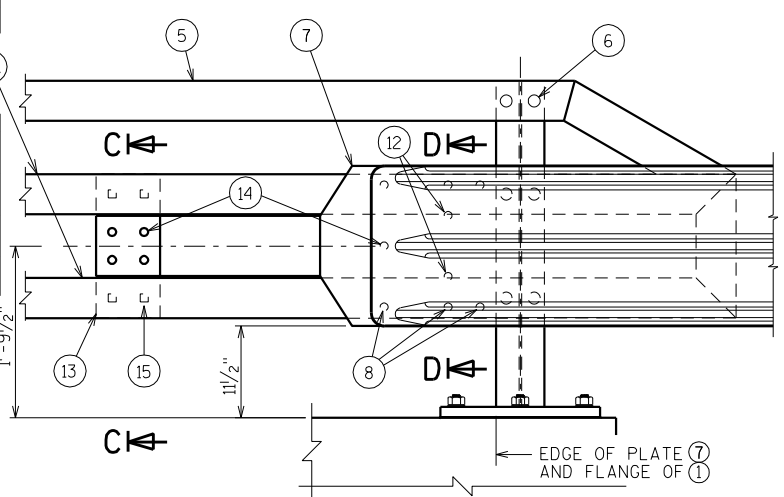
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

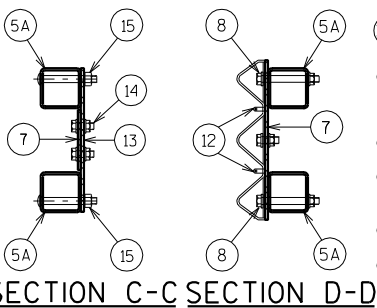
TYPICAL RAIL TO POST CONNECTIONS



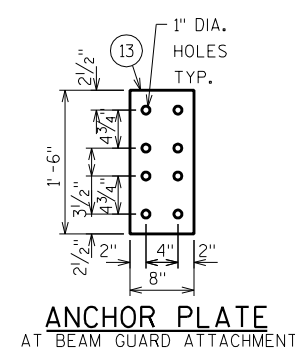
TOP VIEW AT END POST
THRIE BEAM RAIL ATTACHMENT



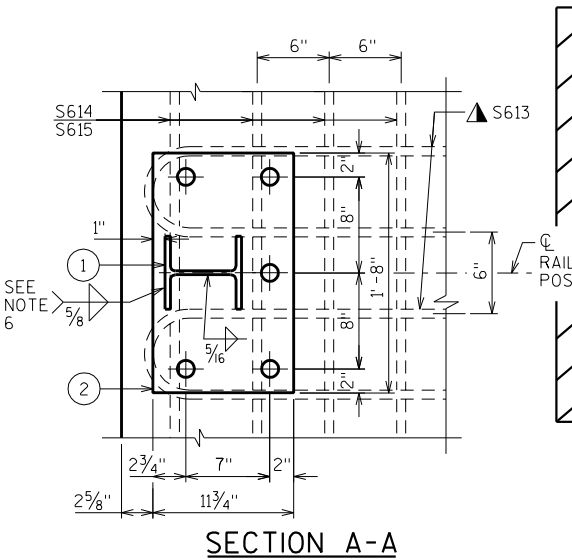
DETAIL AT END POST
THRIE BEAM RAIL ATTACHMENT



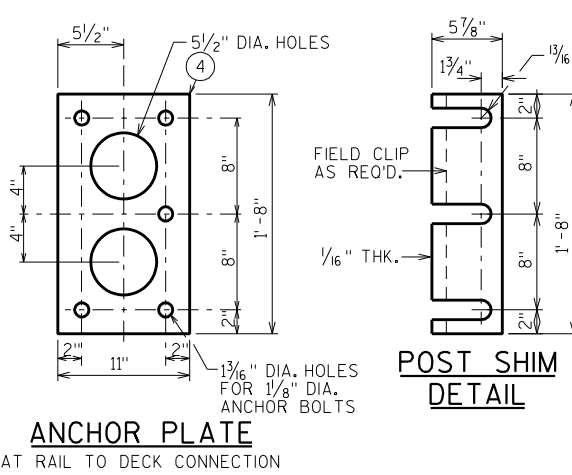
SECTION C-C SECTION D-D



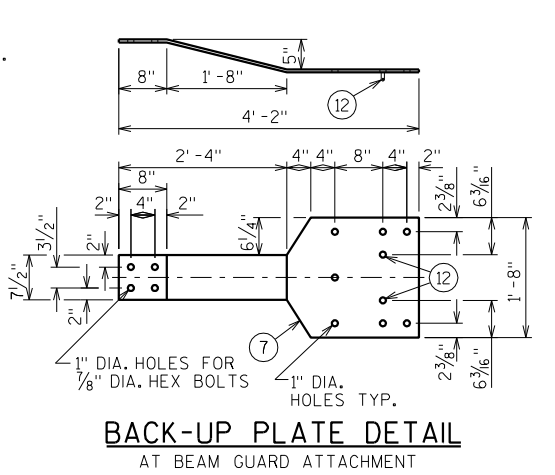
ANCHOR PLATE
AT BEAM GUARD ATTACHMENT



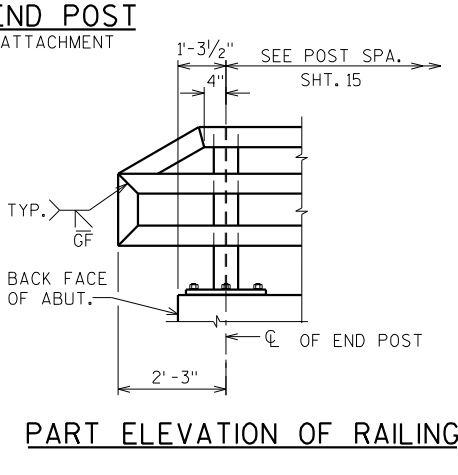
SECTION A-A



ANCHOR PLATE
AT RAIL TO DECK CONNECTION



BACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

▲ TIE TO TOP MAT OF STEEL.

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

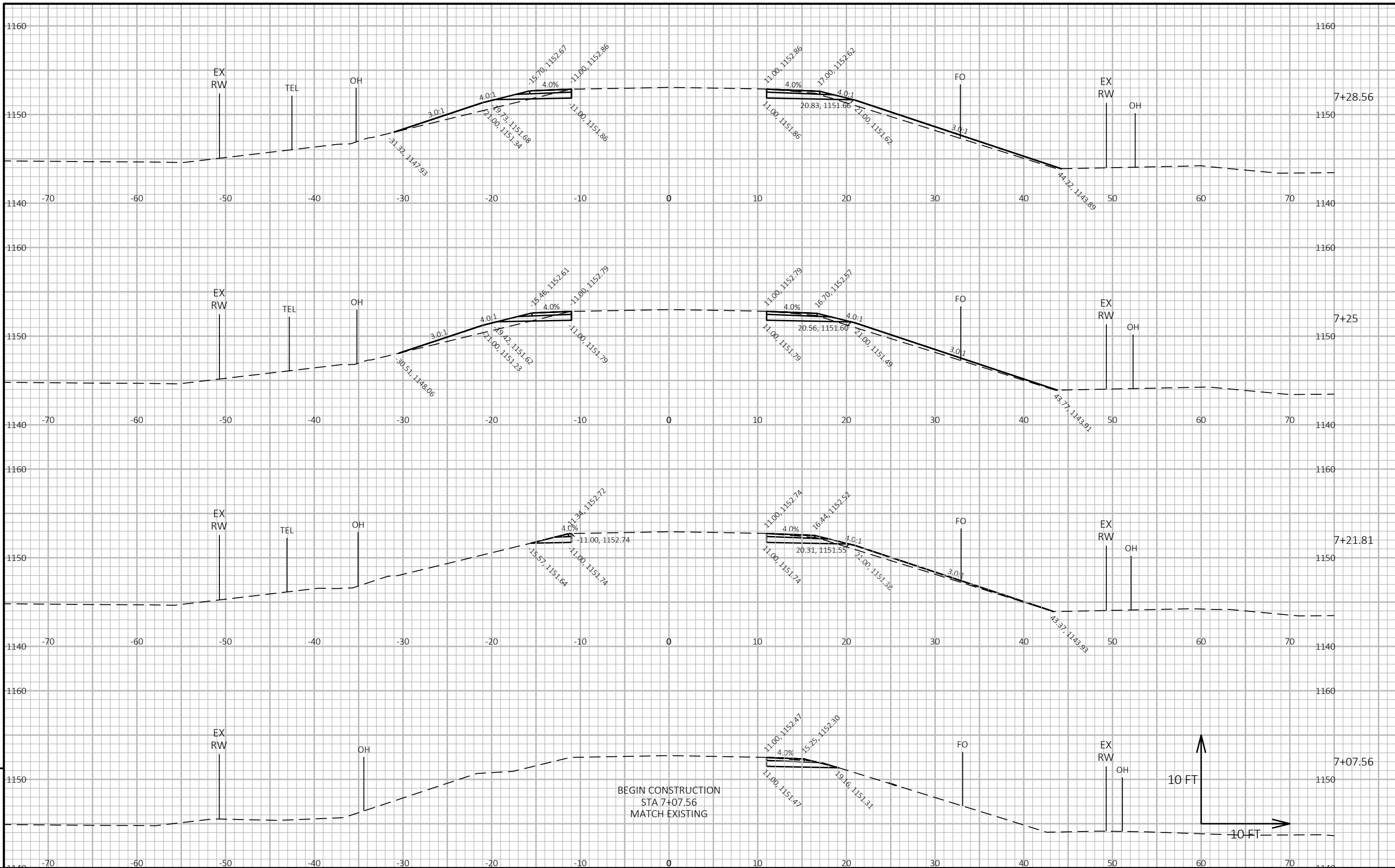
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-387			
DRAWN BY		CLP	PLANS CK'D. JCK
TUBULAR STEEL RAILING TYPE 'M'			SHEET 17 OF 17

ORIGINAL PLANS PREPARED BY
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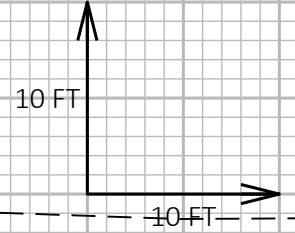
COMPUTER EARTHWORK

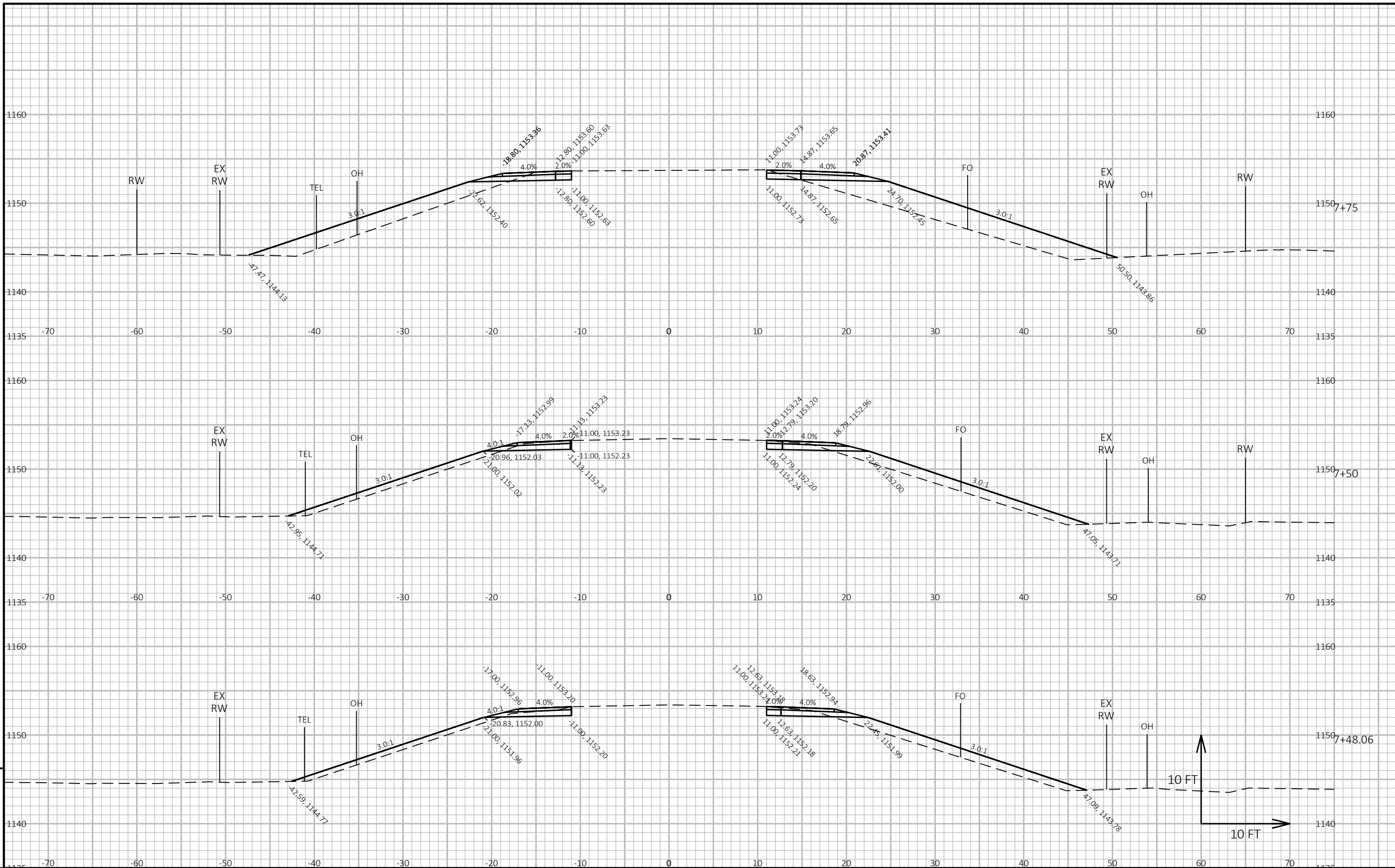
Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Expanded		
						Note 1	Note 2	
7+07.56	--	5.6	0.0					
7+21.81	14	7.7	5.4	4	1	4	2	2
7+25	3	7.7	14.4	1	1	4	3	1
7+28.56	4	7.6	17.1	1	2	5	6	-1
7+48.06	20	9.2	39.2	6	20	11	33	-21
7+50	2	10.6	42.7	1	3	12	36	-24
7+75	25	7.2	110.2	8	71	20	128	-108
8+00	25	10.0	151.4	8	121	28	286	-257
8+00.56	1	10.0	152.7	0	3	29	290	-261
8+25	24	11.4	163.4	10	143	38	476	-438
8+25.56	1	11.4	163.5	0	3	38	480	-442
8+38.06	13	12.2	153.6	5	73	44	576	-532
8+50	12	12.8	119.6	6	60	49	654	-605
8+50.56	1	12.8	117.9	0	2	50	657	-608
8+63.06	13	12.1	111.0	6	53	56	726	-671
8+75	12	11.3	72.0	5	40	61	779	-718
8+77.75	3	11.1	64.8	1	7	62	788	-726
8+77.75	--	33.2	64.8					
8+88.06	10	34.0	39.2	13	20	75	814	-739
9+00	12	34.0	46.8	15	19	90	839	-749
9+17.75	18	25.8	0.4	20	16	109	859	-749
9+27.75	10	25.8	0.4	10	0	119	859	-740
BRIDGE	--	--	--	--	--	--	--	--
10+52.25	--	25.9	1.0	--	--	--	--	--
10+62.25	10	25.9	1.0	10	0	128	859	-731
10+75	13	27.5	68.5	13	16	141	881	-740
10+91.94	17	30.2	55.9	18	39	159	932	-772
11+00	8	31.0	82.4	9	21	168	958	-790
11+02.25	2	31.2	84.8	3	7	171	967	-797
11+02.25	--	9.1	84.8					
11+17	15	10.3	137.1	5	61	176	1046	-870
11+25	8	10.8	154.6	3	43	179	1102	-923
11+29.44	4	11.2	149.5	2	25	181	1135	-954
11+41.94	13	12.0	158.5	5	71	186	1228	-1041
11+50	8	12.6	154.8	4	47	190	1288	-1098
11+54.44	4	12.7	155.6	2	26	192	1322	-1129
11+75	21	12.9	144.0	10	114	202	1470	-1268
11+79.44	4	12.9	142.6	2	24	204	1500	-1296
12+00	21	13.1	107.4	10	95	214	1624	-1410
12+25	25	8.7	87.0	10	90	224	1741	-1517
12+31.94	7	7.3	75.3	2	21	226	1768	-1542
12+39.44	8	8.1	47.7	2	17	228	1791	-1562
12+50	11	4.9	38.5	3	17	231	1812	-1582
12+69.44	19	4.2	22.1	3	22	234	1841	-1607
12+75	6	4.4	19.0	1	4	235	1846	-1611
12+95.69	21	4.9	0.0	4	7	239	1856	-1617
				239	1428			

Note 1 - Cut Cut includes existing asphalt pavement.
 Note 2 - Fill Volume needed to be filled.
 Note 3 - Mass Ordinate (Cut) - (Fill * 1.30)



BEGIN CONSTRUCTION
 STA 7+07.56
 MATCH EXISTING





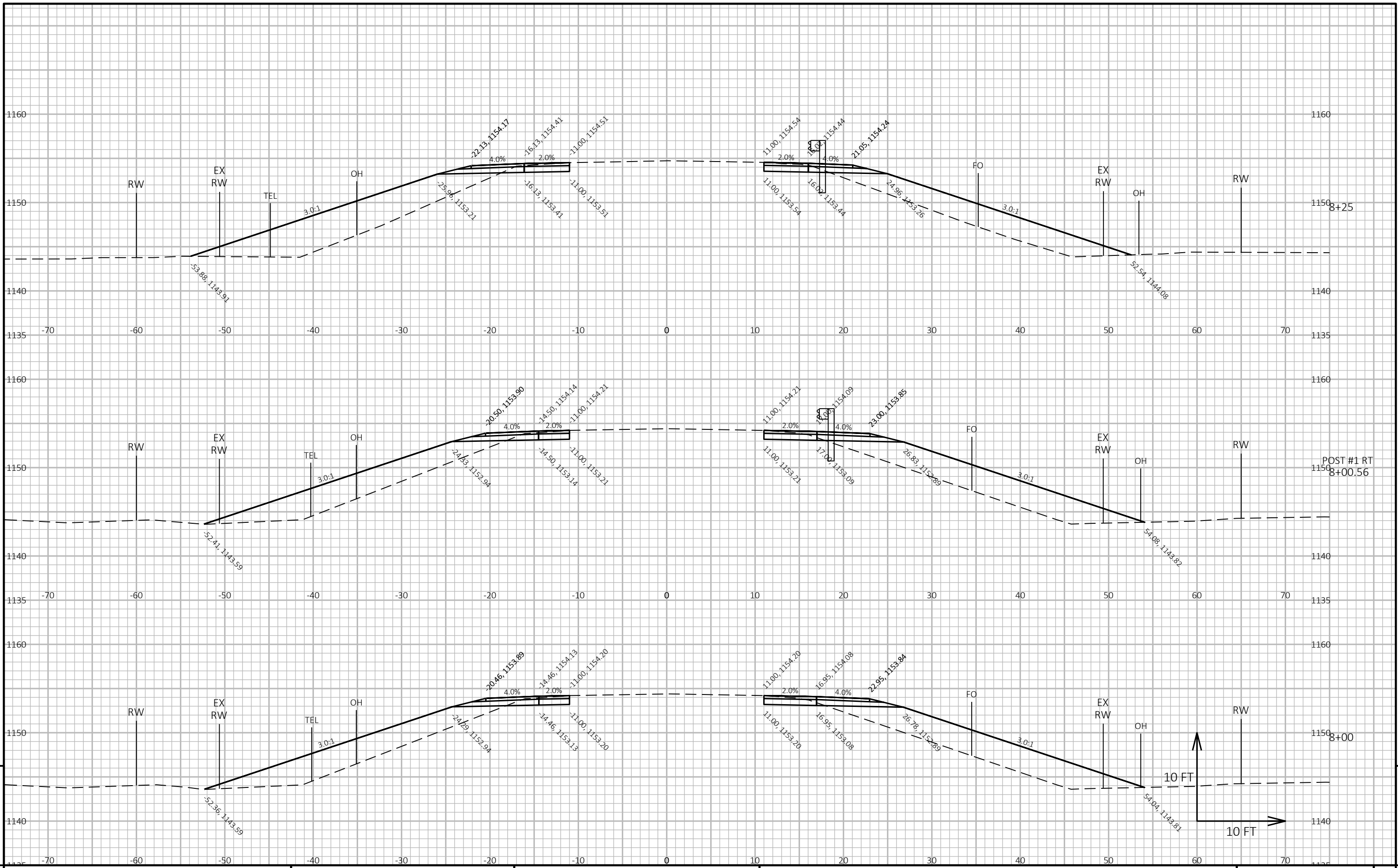
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9

PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E

FILE NAME: \\AYRES_ACTIVE\42\42-1210.00 - CLARK CO, CTH N OVER 5 FK EAU CLAIRE RIVER\ROADWAY\C3D\AHR WORKING\DESIGN\421210_CRDR.DWG PLOT DATE: 6/15/2021 9:36 AM PLOT BY: ROSA, AUSTIN PLOT NAME: PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 02



PROJECT NO: 7834-03-73

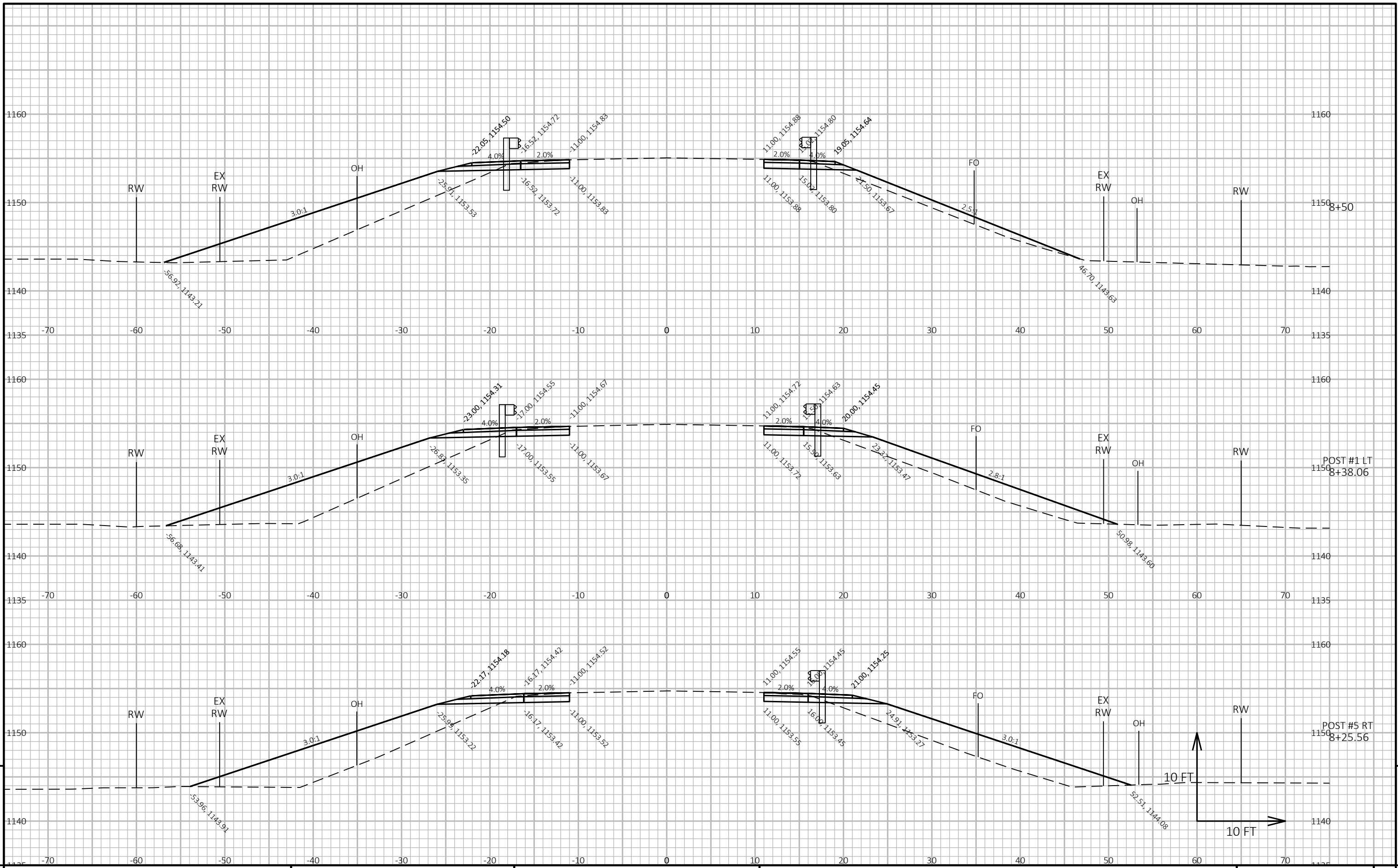
HWY: CTH N

COUNTY: CLARK

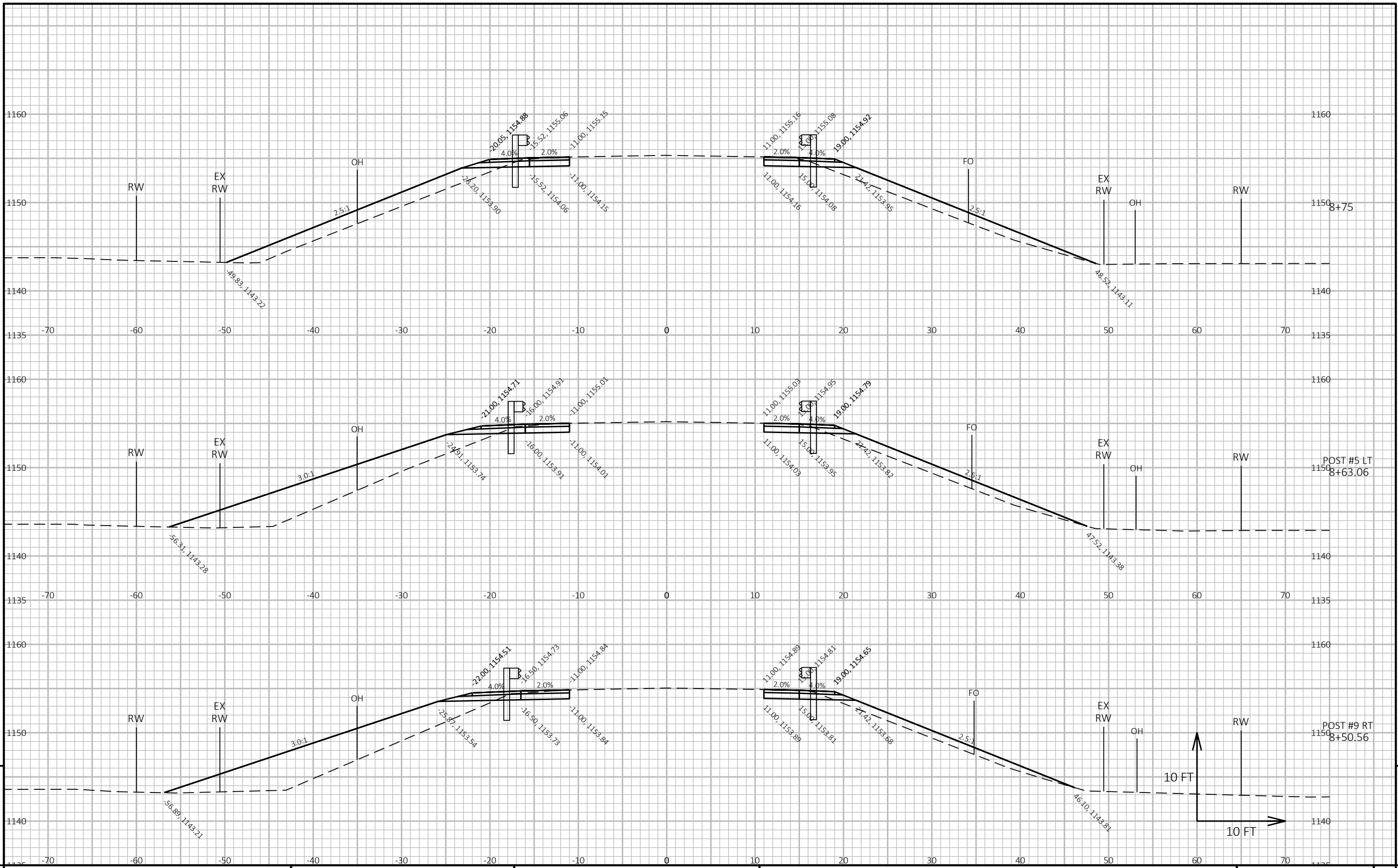
CROSS SECTIONS: CTH N

SHEET

E



PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E



PROJECT NO: 7834-03-73

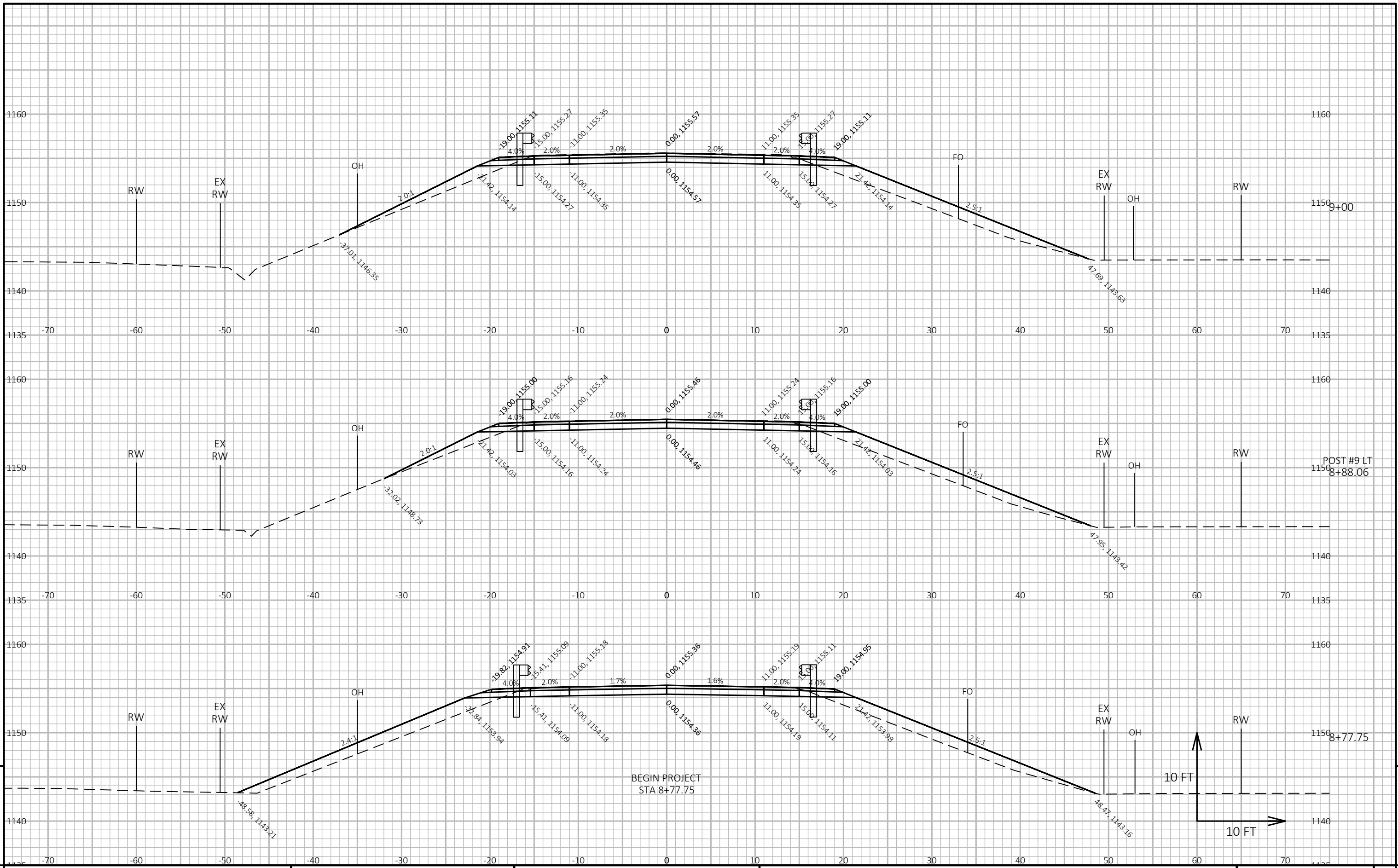
HWY: CTH N

COUNTY: CLARK

CROSS SECTIONS: CTH N

SHEET

E



PROJECT NO: 7834-03-73

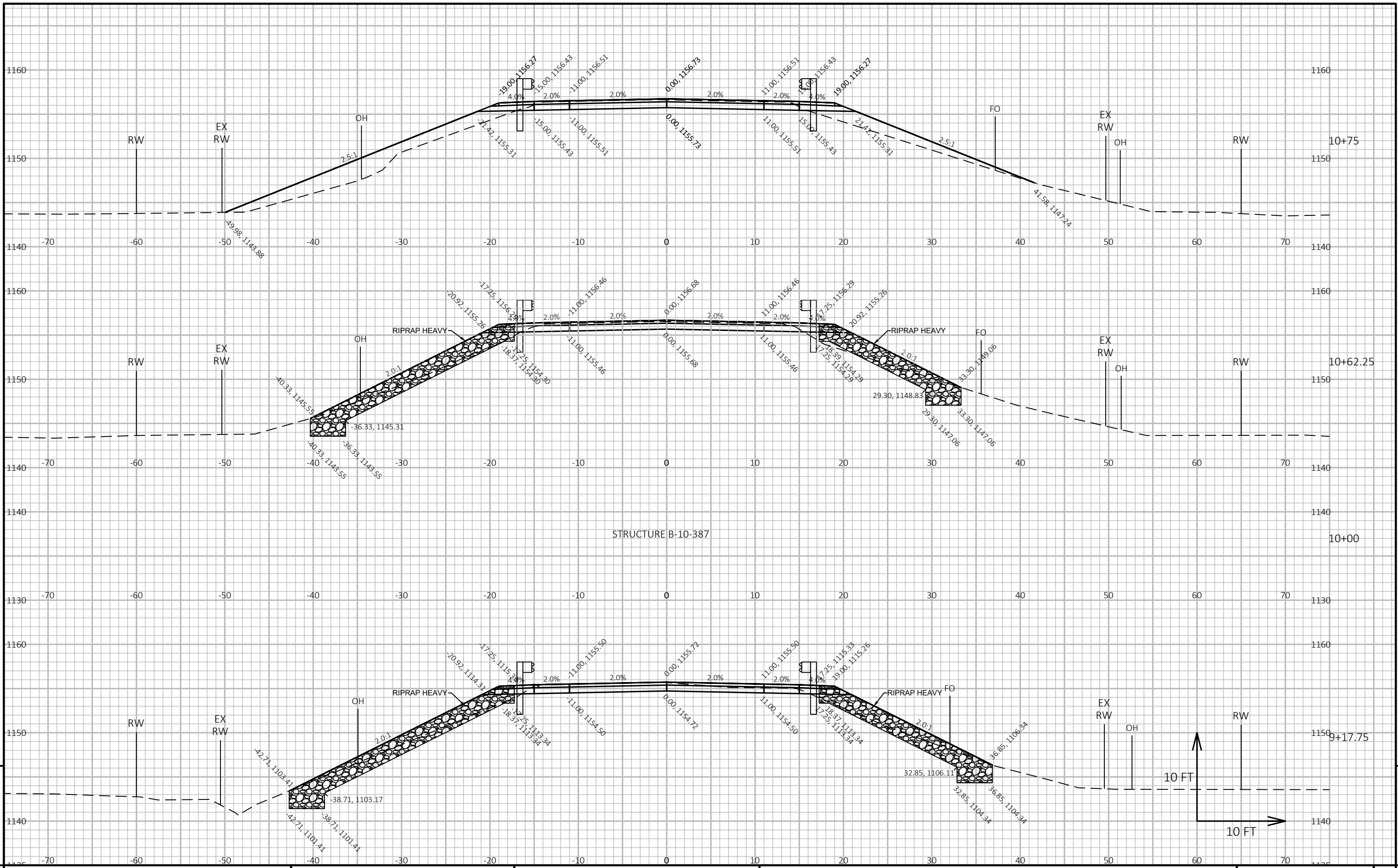
HWY: CTH N

COUNTY: CLARK

CROSS SECTIONS: CTH N

SHEET

E



PROJECT NO: 7834-03-73

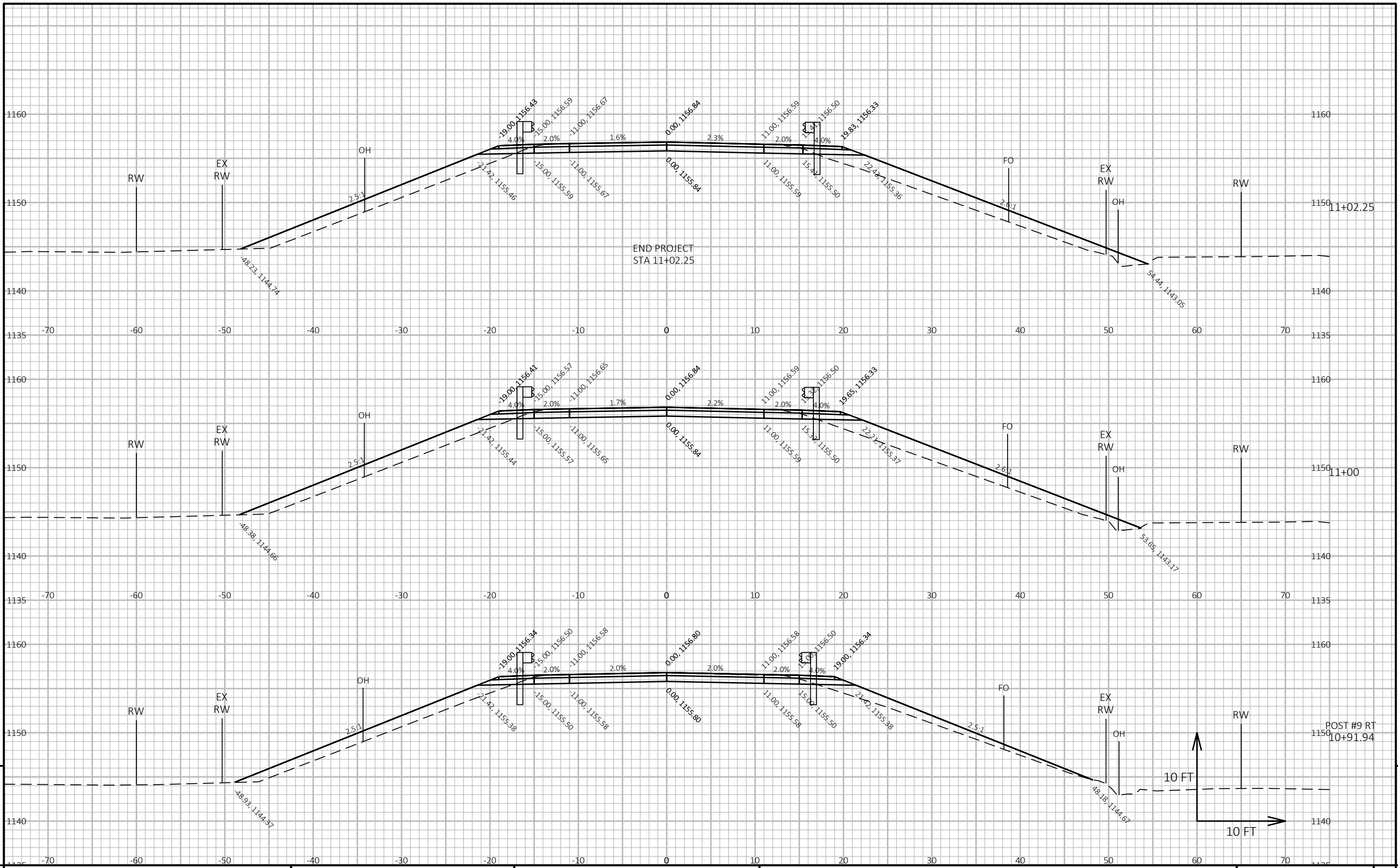
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COUNTY: CLARK

CROSS SECTIONS: CTH N

SHEET

E

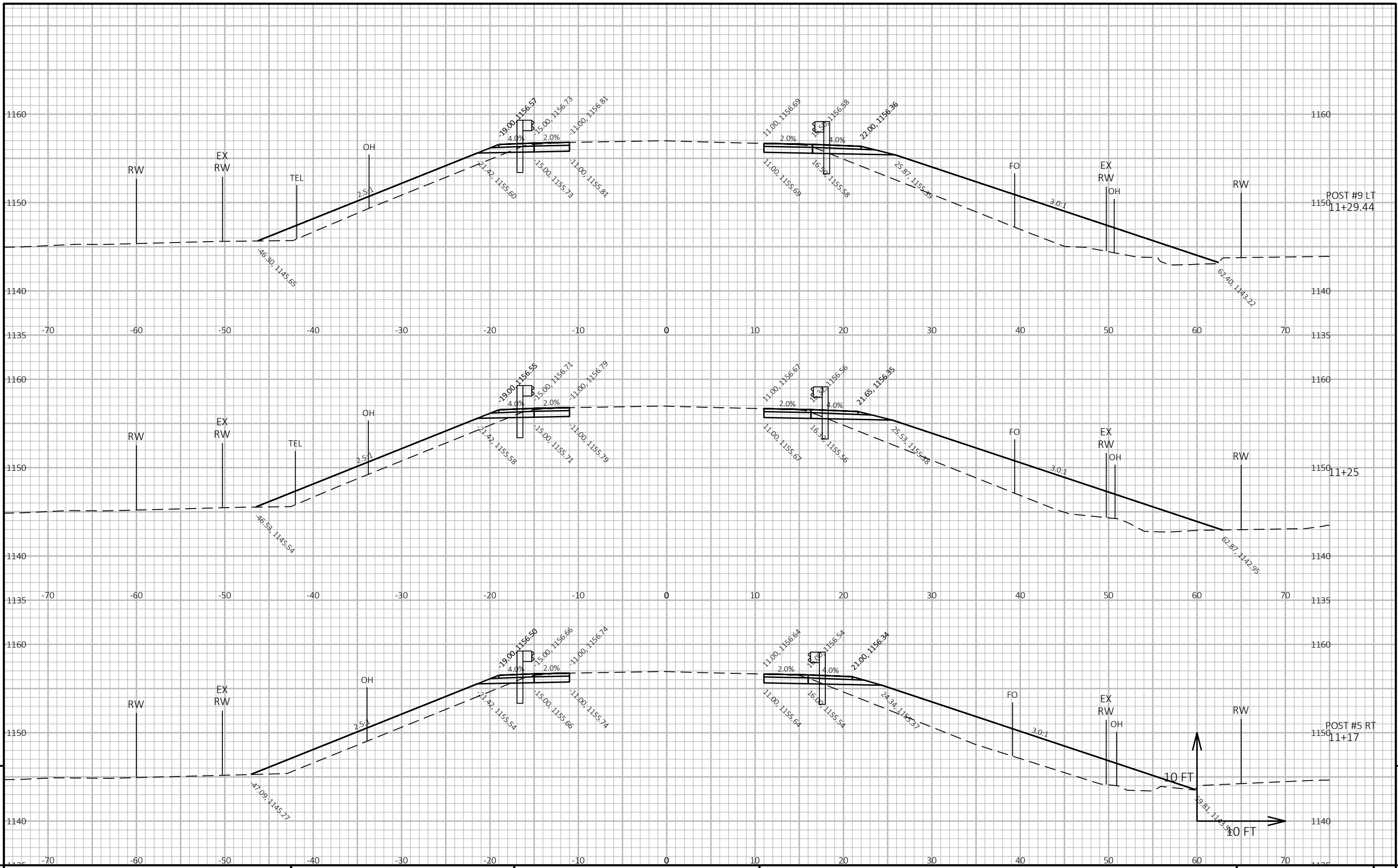


PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E

FILE NAME: \\AYRES_ACTIVE\42\42-1210.00 - CLARK CO, CTH N OVER S FK EAU CLAIRE RIVER\ROADWAY\C3D\AHR WORKING\DESIGN\421210_CRDR.DWG PLOT DATE: 6/15/2021 9:36 AM PLOT BY: ROSA, AUSTIN PLOT NAME: PLOT SCALE: 1 IN:10 FT HORIZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

9

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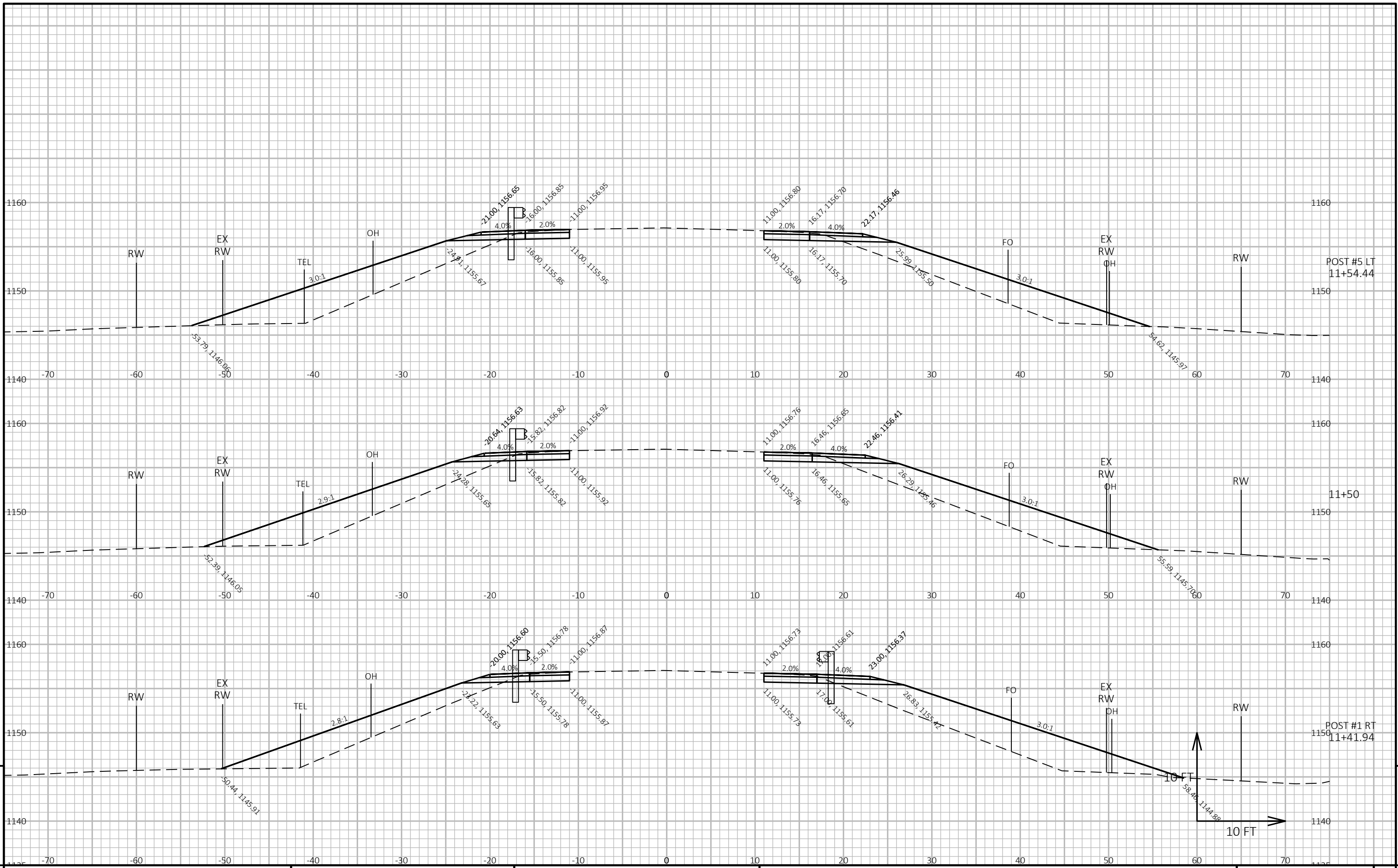
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PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E

FILE NAME: \\AYRES_ACTIVE\42\42-1210.00 - CLARK CO, CTH N OVER 5 FK EAU CLAIRE RIVER\ROADWAY\C3D\AHR WORKING\DESIGN\421210_CRDR.DWG PLOT DATE: 6/15/2021 9:36 AM PLOT BY: ROSA, AUSTIN PLOT NAME: PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME: -09



PROJECT NO: 7834-03-73

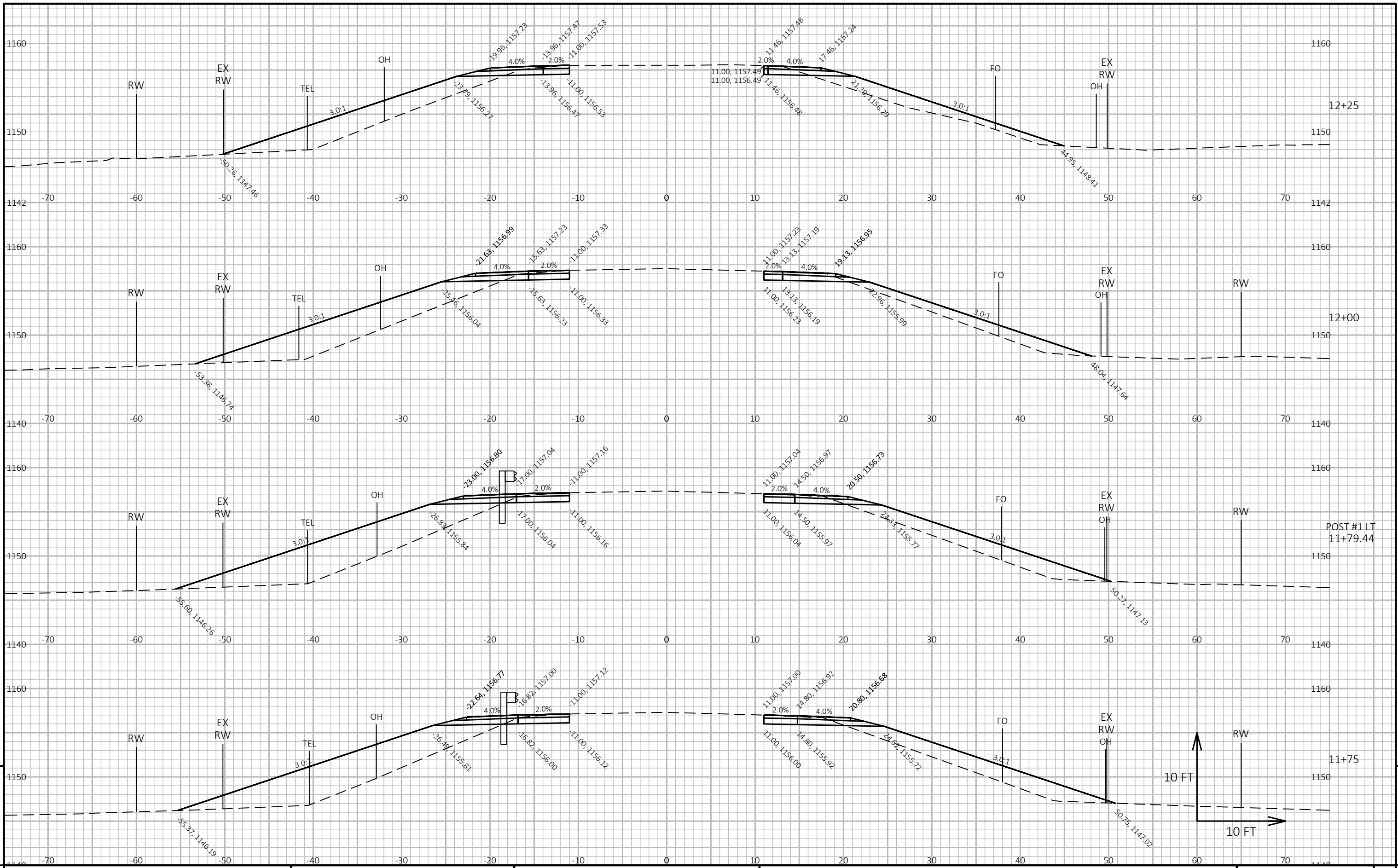
HWY: CTH N

COUNTY: CLARK

CROSS SECTIONS: CTH N

SHEET

E



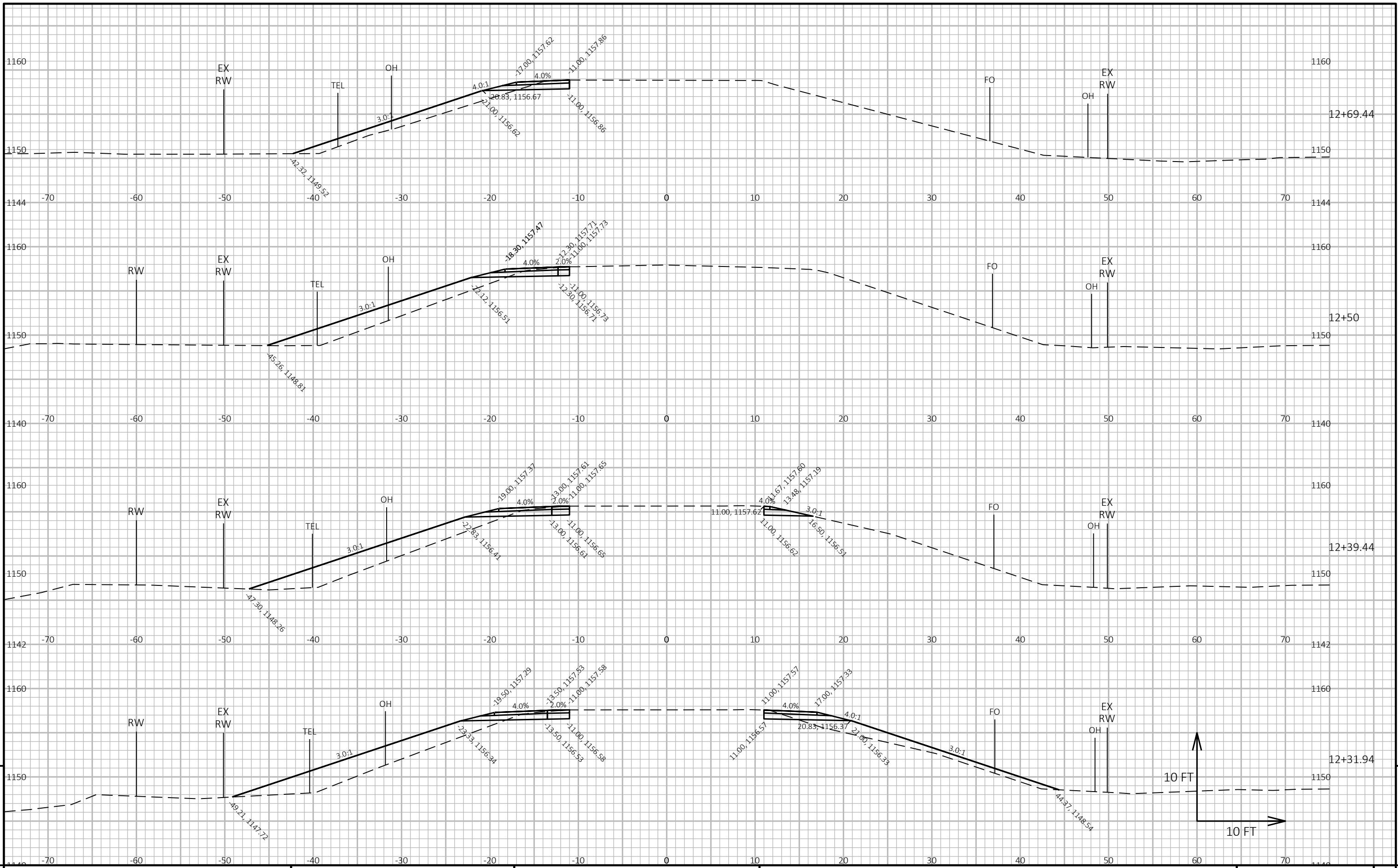
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PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E

FILE NAME: \\AYRES_ACTIVE\42\1210.00 - CLARK CO, CTH N OVER S FK EAU CLAIRE RIVER\ROADWAY\C3D\AHR WORKING\DESIGN\421210_CRDR.DWG PLOT DATE: 6/15/2021 9:36 AM PLOT BY: ROSA, AUSTIN PLOT NAME: PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 11



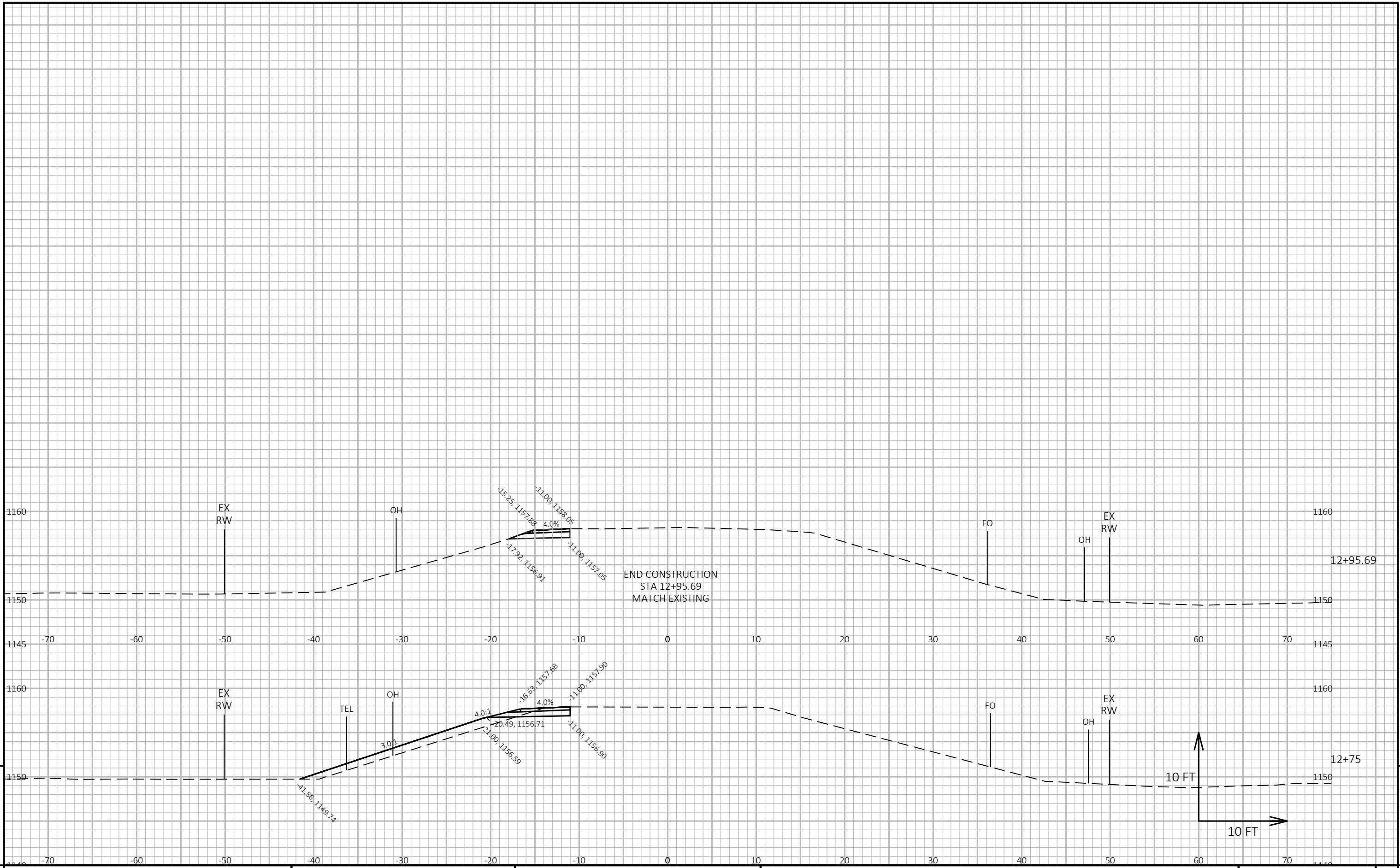
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PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E

FILE NAME: \\AYRES_ACTIVE\42-1210.00 - CLARK CO, CTH N OVER S FK EAU CLAIRE RIVER\ROADWAY\C3D\AHR WORKING\DESIGN\421210_CRDR.DWG PLOT DATE: 6/15/2021 9:36 AM PLOT BY: ROSA, AUSTIN PLOT NAME: PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 12



9

9

PROJECT NO: 7834-03-73 HWY: CTH N COUNTY: CLARK CROSS SECTIONS: CTH N SHEET E

FILE NAME: \\AYRES_ACTIVE\42\42-1210.00 - CLARK CO, CTH N OVER 5 FK EAU CLAIRE RIVER\ROADWAY\C3D\AHR WORKING\DESIGN\421210_CRDR.DWG PLOT DATE: 6/15/2021 9:36 AM PLOT BY: ROSA, AUSTIN PLOT NAME: PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 13



Wisconsin Department of Transportation

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