

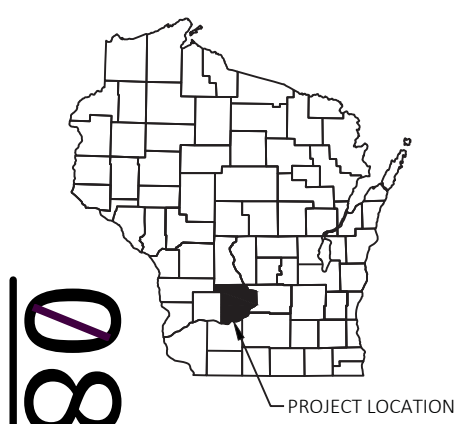
MAD PROJECT ID: 5976-00-75 WITH: N/A COUNTY: SAUK

JANUARY 2023

ORDER OF SHEETS

Section No.	Title
1	Typical Sections and Details
2	Estimate of Quantities
3	Miscellaneous Quantities
4	Right of Way Plat
5	Plan and Profile
6	Standard Detail Drawings
7	Sign Plates
8	Structure Plans
9	Computer Earthwork Data
9	Cross Sections

TOTAL SHEETS = 74



DESIGN DESIGNATION 5976-00-75

A.A.D.T.	2023	=	1,130
A.A.D.T.	2043	=	1,243
D.H.V.		=	161
D.D.		=	62/38
T.		=	7.7
DESIGN SPEED		=	60 MPH
ESALS		=	211,700

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

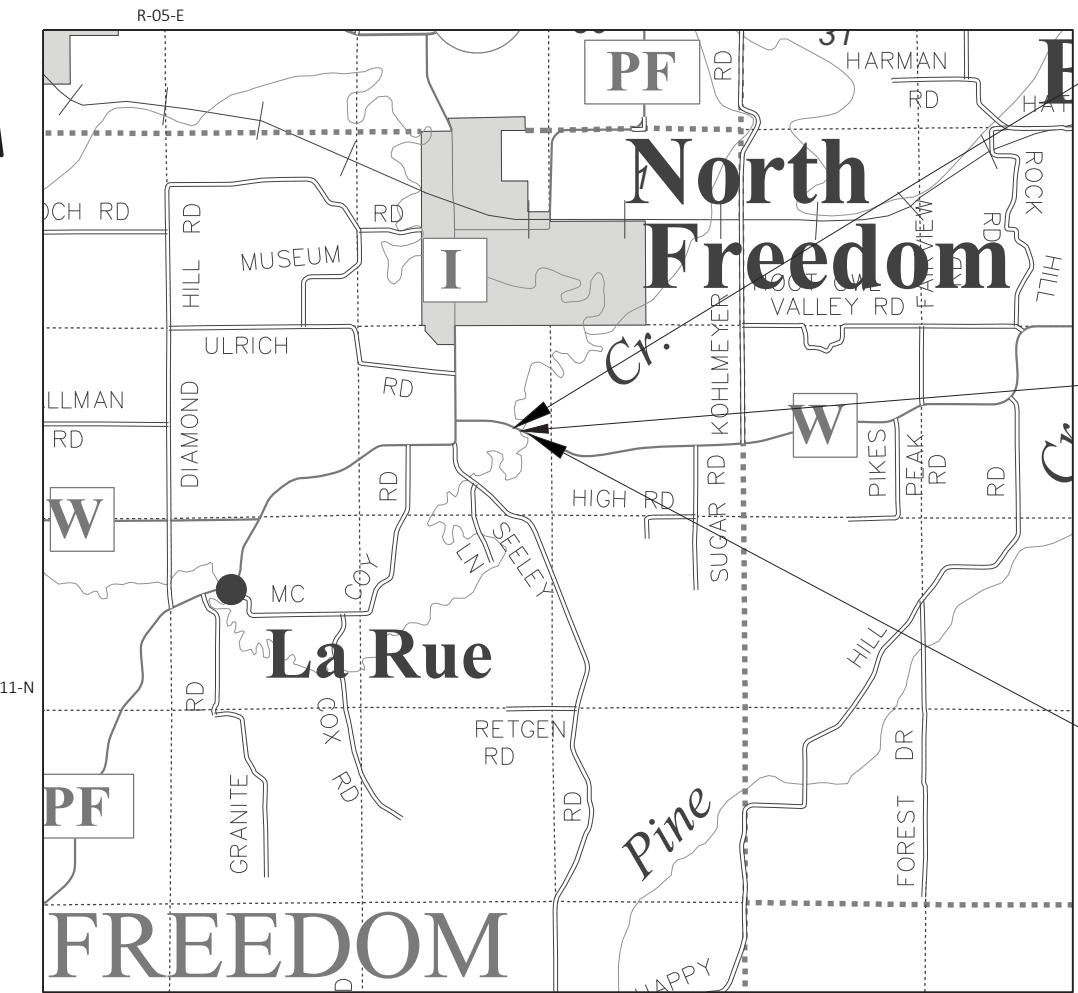
PLAN OF PROPOSED IMPROVEMENT

CTH PF - USH 12

SEELEY CREEK BRIDGE B-56-0242

CTH W SAUK

STATE PROJECT NUMBER
5976-00-75



BEGIN PROJECT
STA 9+96
Y = 228 132.086
X = 619 484.362

STRUCTURE
B-56-0242

END PROJECT
STA 14+29
Y = 227 952.259
X = 619 878.254

LAYOUT
SCALE 0 1 MI
TOTAL NET LENGTH OF CENTERLINE = 0.0820 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), SAUK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5976-00-75	WISC 2023142	1

ACCEPTED FOR
SAUK COUNTY
Date: 4/21/22
Signature: [Signature]
Title of Official: [Title]

ORIGINAL PLANS PREPARED BY
WESTBROOK
Associated Engineers, Inc.
619 EAST HOXIE STREET
P.O. BOX 429
SPRING GREEN, WISCONSIN 53588
PHONE (608) 588-7866
FAX (608) 588-7954

WISCONSIN PROFESSIONAL ENGINEER
AARON B. PALMER
E-35695
RICHLAND CENTER, WI
DATE: 4/13/22
Signature: [Signature]
(Professional Engineer Signature)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor: WESTBROOK ASSOCIATED ENGINEERS, INC
Designer: WESTBROOK ASSOCIATED ENGINEERS, INC
Project Manager: ZACHARY PEARSON, PE
Regional Examiner: SW REGION
Regional Supervisor: KYLE HEMP, PE

APPROVED FOR THE DEPARTMENT
DATE: 07/18/22
Signature: [Signature]
(Signature)

GENERAL NOTES

WETLANDS EXIST IN THE PROJECT AREA. NO DISTURBANCES SHALL OCCUR OUTSIDE OF THE SLOPE INTERCEPTS IN WETLAND AREAS.

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE AND TURBIDITY BARRIER SHALL BE IN PLACE PRIOR TO CONSTRUCTION.

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED, TEMPORARY SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

SLOPES STEEPER THAN 2.5:1 REQUIRE EROSION MAT.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

D.O.T. MONUMENT IS TO BE FURNISHED BY THE STATE AND PLACED BY THE CONTRACTOR IN THE SAME WING THAT THE PROPOSED NAME PLATE WILL BE PLACED, AS DIRECTED BY THE ENGINEER.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), SAUK COUNTY, HORIZONTAL DATUM NAD83 (2011), ELEVATION DATUM NAVD88 (2012).

THE 4.5-INCH ASPHALTIC SURFACE SHALL BE CONSTRUCTED USING A 2 1/4-INCH LOWER LAYER OF 19 MM NOMINAL SIZE AGGREGATE AND A 2 1/4-INCH UPPER LAYER OF 12.5 MM NOMINAL SIZE AGGREGATE.

ASPHALTIC SURFACE CALCULATIONS ARE BASED ON 112 LB/SY/IN.

MAINTAIN ACCESS TO FIELD ENTRANCES FOR THE DURATION OF THE PROJECT.

ORDER OF DETAIL SHEETS

- GENERAL NOTES
TYPICAL SECTIONS
SIGNING AND PAVEMENT MARKING
ALIGNMENT DETAILS AND CONTROL POINTS

RUNOFF COEFFICIENT TABLE

Table with columns for HYDROLOGIC SOIL GROUP (A, B, C, D) and SLOPE RANGE (PERCENT) (0-2, 2-6, 6 & OVER) for various LAND USES (ROW CROPS, MEDIAN STRIP-TURF, SIDE SLOPE-TURF, PAVEMENT).

TOTAL PROJECT AREA = 1.00 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.66 ACRES

CONTACTS

CONSULTANT LIAISON

WESTBROOK ASSOCIATED ENGINEERS, INC.
619 EAST HOXIE ST
SPRING GREEN, WI 53588

ATTN: AARON PALMER, P.E.
PH: (608) 588-7866
FAX: (608) 588-7954
apalmer@westbrookeng.com

WDNR LIAISON

DNR SOUTH CENTRAL REGION HEADQUARTERS
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711

ATTN: ANDY BARTA
PH: (608) 235-2955
Andrew.Barta@wisconsin.gov

COUNTY LIAISON

SAUK COUNTY HIGHWAY DEPARTMENT
620 LINN STREET
WEST BARABOO, WI 53913

ATTN: PATRICK GAVINSKI
PH: (608) 574-2935
Patrick.Gavinski@saukcountywi.gov

STANDARD ABBREVIATIONS

Table listing standard abbreviations such as AADT (ANNUAL AVERAGE DAILY TRAFFIC), L.F. (LINEAR FEET), REQ'D (REQUIRED), etc.

UTILITIES

ELECTRIC

ALLIANT ENERGY
MICHAEL LONG
520 COMMERCE AVE
BARABOO, WI 53913
PHONE: (608) 356-0608
EMAIL: MichaelLong@alliantenergy.com

COMMUNICATION

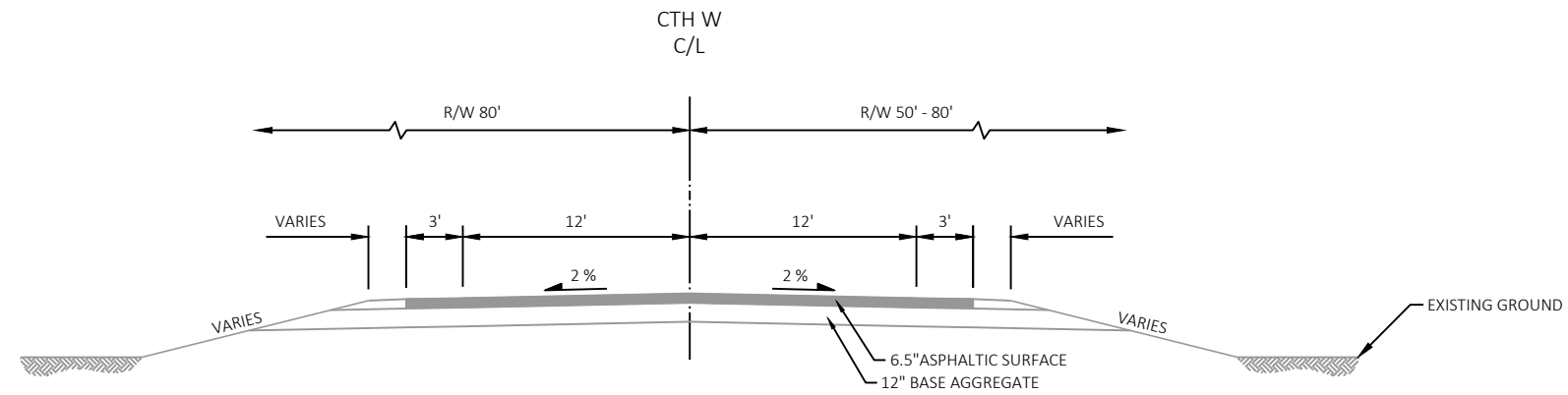
LUMEN
STEVE BISHOP
130 4TH ST
BARABOO, WI 53913
PHONE: (608) 355-7501
EMAIL: Steven.Bishop@lumen.com



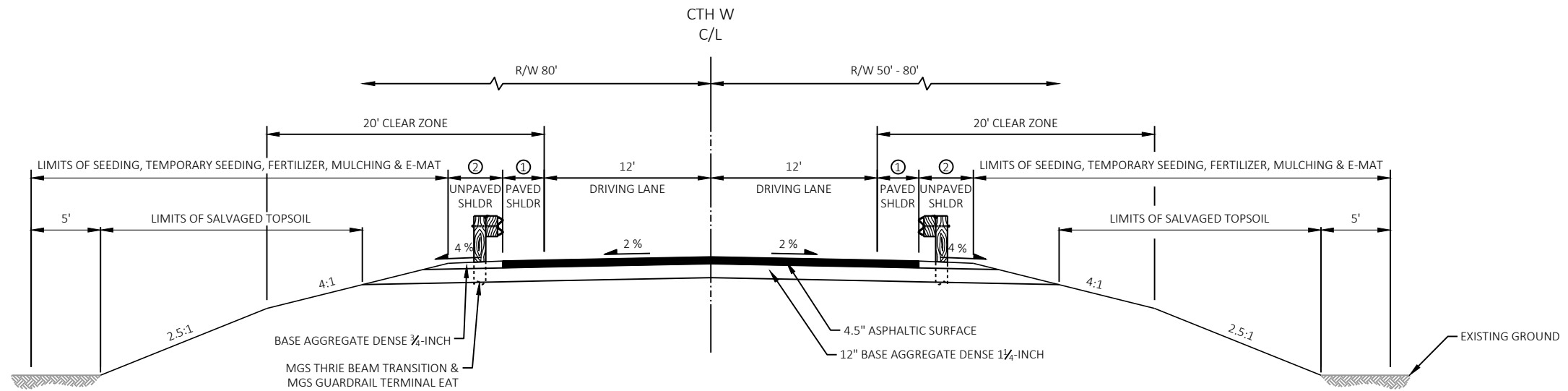
Dial 811 or (800)242-8511

www.DiggersHotline.com

** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

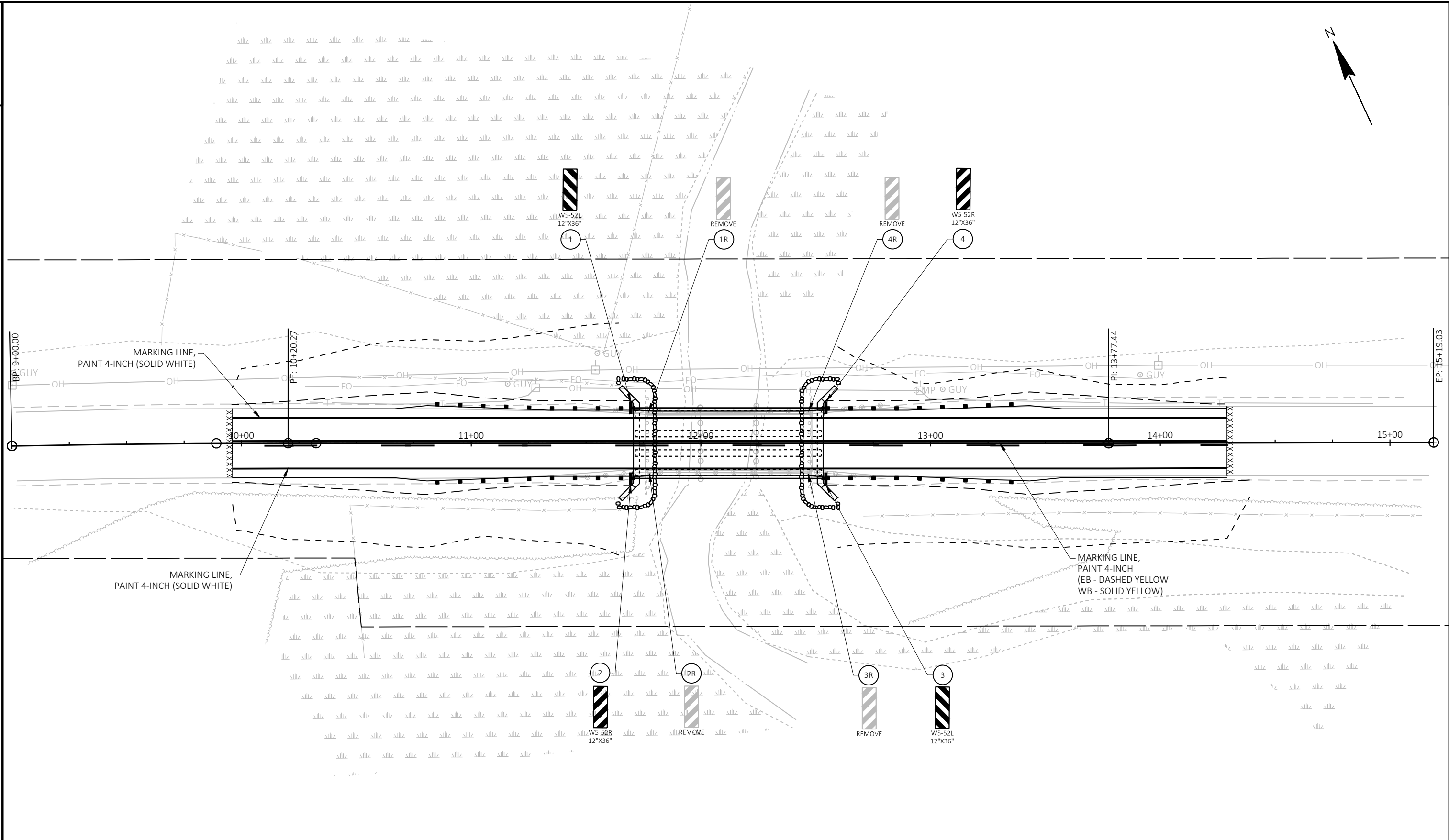
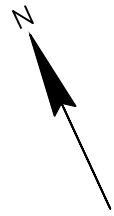


EXISTING TYPICAL SECTION
STA 9+96 - STA 14+29



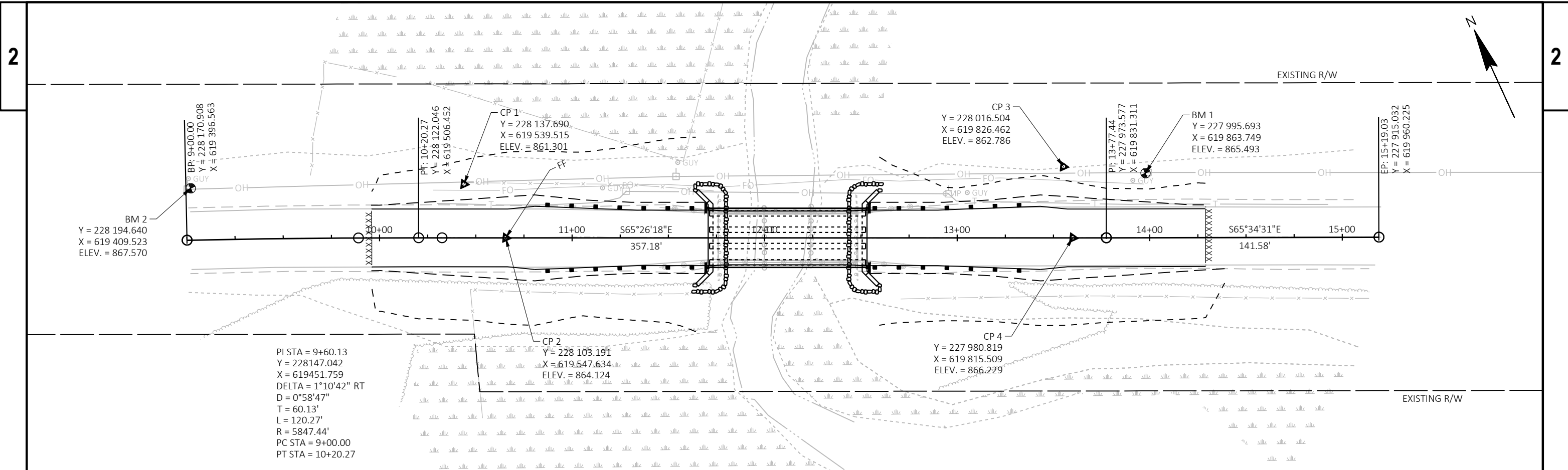
FINISHED TYPICAL SECTION
STA 9+96 - STA 14+29

- ① 3' TYPICAL. PAVE TO FRONT FACE OF BEAM GUARD. VARIES 2' 5" TO 5' 11" WITH EAT TAPER.
- ② VARIES FROM 3' 11" TO 5' 11" WITH BEAM GUARD TAPER.

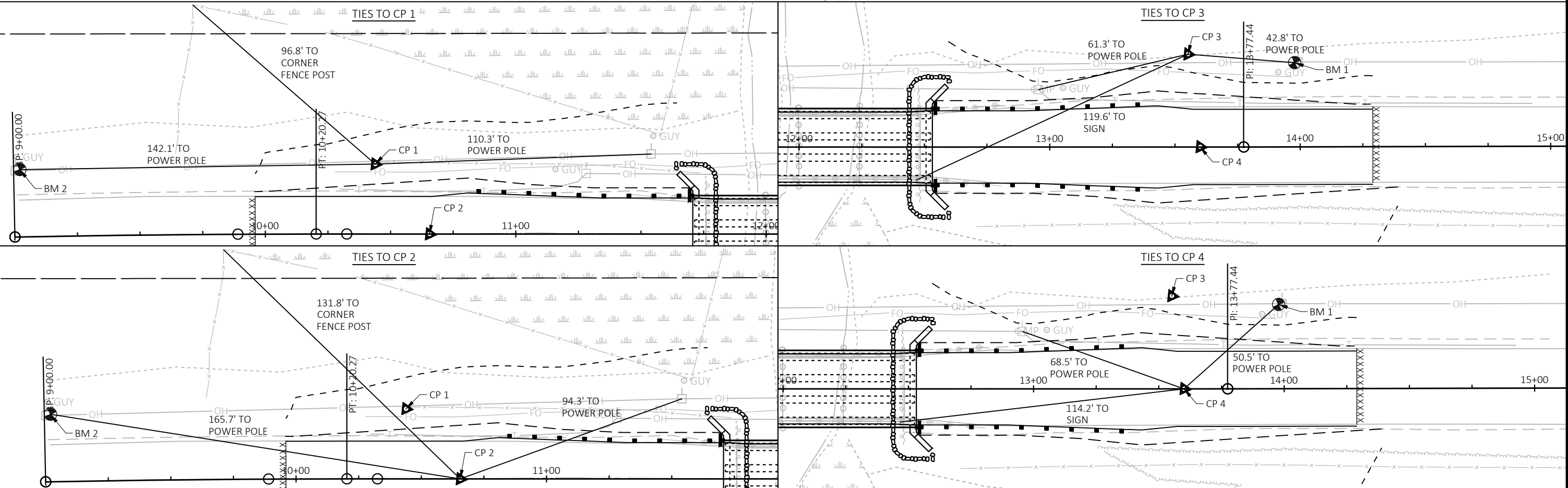


NOTE: CONSTRUCT IN ACCORDANCE WITH SDD 15C06 "SIGNING AND MARKING FOR TWO LANE BRIDGES" AND SDD 15C08 "PERMANENT LONGITUDINAL PAVEMENT MARKING".

PROJECT NO: 5976-00-75	HWY: CTH W	COUNTY: SAUK	SIGN AND PAVEMENT MARKING	SHEET	E
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PI STA = 9+60.13
 Y = 228147.042
 X = 619451.759
 DELTA = 1°10'42" RT
 D = 0°58'47"
 T = 60.13'
 L = 120.27'
 R = 5847.44'
 PC STA = 9+00.00
 PT STA = 10+20.27



PROJECT NO: 5976-00-75	HWY: CTH W	COUNTY: SAUK	ALIGNMENT DETAILS AND CONTROL POINTS	SHEET	E
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Estimate Of Quantities

5976-00-75

Line	Item	Item Description	Unit	Total	Qty
0002	201.0205	Grubbing	STA	5.000	5.000
0004	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. B-56-0789	EACH	1.000	1.000
0006	204.0165	Removing Guardrail	LF	128.000	128.000
0008	204.0170	Removing Fence	LF	323.000	323.000
0010	205.0100	Excavation Common	CY	403.000	403.000
0012	206.1001	Excavation for Structures Bridges (structure) 01.B-56-0242	EACH	1.000	1.000
0014	208.0100	Borrow	CY	677.000	677.000
0016	210.1500	Backfill Structure Type A	TON	560.000	560.000
0018	213.0100	Finishing Roadway (project) 01. 5976-00-75	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	89.000	89.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,190.000	1,190.000
0024	455.0605	Tack Coat	GAL	82.000	82.000
0026	465.0105	Asphaltic Surface	TON	297.000	297.000
0028	502.0100	Concrete Masonry Bridges	CY	163.000	163.000
0030	502.3200	Protective Surface Treatment	SY	354.000	354.000
0032	503.0137	Prestressed Girder Type I 36W-Inch	LF	324.000	324.000
0034	505.0400	Bar Steel Reinforcement HS Structures	LB	4,750.000	4,750.000
0036	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	19,610.000	19,610.000
0038	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0040	506.4000	Steel Diaphragms (structure) 01. B-56-0242	EACH	3.000	3.000
0042	513.4061	Railing Tubular Type M	LF	170.000	170.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	14.000	14.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	1,280.000	1,280.000
0048	606.0300	Riprap Heavy	CY	82.000	82.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	170.000	170.000
0052	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0054	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0056	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5976-00-75	EACH	1.000	1.000
0058	619.1000	Mobilization	EACH	1.000	1.000
0060	624.0100	Water	MGAL	12.900	12.900
0062	625.0500	Salvaged Topsoil	SY	1,390.000	1,390.000
0064	627.0200	Mulching	SY	1,260.000	1,260.000
0066	628.1504	Silt Fence	LF	1,150.000	1,150.000
0068	628.1520	Silt Fence Maintenance	LF	1,900.000	1,900.000
0070	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0072	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0074	628.2008	Erosion Mat Urban Class I Type B	SY	1,180.000	1,180.000
0076	628.6005	Turbidity Barriers	SY	233.000	233.000
0078	629.0210	Fertilizer Type B	CWT	1.500	1.500
0080	630.0130	Seeding Mixture No. 30	LB	50.000	50.000
0082	630.0200	Seeding Temporary	LB	65.000	65.000
0084	630.0500	Seed Water	MGAL	40.000	40.000
0086	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0088	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0090	638.2602	Removing Signs Type II	EACH	4.000	4.000
0092	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0094	642.5001	Field Office Type B	EACH	1.000	1.000
0096	643.0420	Traffic Control Barricades Type III	DAY	2,024.000	2,024.000
0098	643.0705	Traffic Control Warning Lights Type A	DAY	4,048.000	4,048.000

Estimate Of Quantities

5976-00-75

Line	Item	Item Description	Unit	Total	Qty
0100	643.0900	Traffic Control Signs	DAY	1,584.000	1,584.000
0102	643.5000	Traffic Control	EACH	1.000	1.000
0104	645.0111	Geotextile Type DF Schedule A	SY	68.000	68.000
0106	645.0120	Geotextile Type HR	SY	166.000	166.000
0108	646.1005	Marking Line Paint 4-Inch	LF	1,412.000	1,412.000
0110	650.4500	Construction Staking Subgrade	LF	351.000	351.000
0112	650.5000	Construction Staking Base	LF	351.000	351.000
0114	650.6501	Construction Staking Structure Layout (structure) 01. B-56-0242	EACH	1.000	1.000
0116	650.9911	Construction Staking Supplemental Control (project) 01. 5976-00-75	EACH	1.000	1.000
0118	650.9920	Construction Staking Slope Stakes	LF	351.000	351.000
0120	690.0150	Sawing Asphalt	LF	60.000	60.000
0122	715.0502	Incentive Strength Concrete Structures	DOL	978.000	978.000
0124	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 12+12	EACH	1.000	1.000
0126	ASP.1TOA	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0128	ASP.1TOG	On-the-Job Training Graduate at \$5.00/HR	HRS	250.000	250.000

NOTE:
ALL ITEMS CATEGORY 0010
UNLESS OTHERWISE NOTED.

GRUBBING

STATION - STATION	LOCATION	201.0205 (STA)
10+00 - 14+50	RT	5
TOTALS		5

REMOVING GUARDRAIL

LOCATION	204.0165 (LF)
NW QUADRANT	31.0
SW QUADRANT	31.0
NE QUADRANT	33.0
SE QUADRANT	33.0
TOTALS	128.0

REMOVING FENCE

STATION - STATION	LOCATION	204.0170 (LF)
10+47 - 11+69	RIGHT	145
12+70 - 14+48	RIGHT	178
TOTAL		323

EARTHWORK SUMMARY

STATION - STATION	LOCATION	COMMON EXCAVATION (1)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (3)	AVAILABLE MATERIAL (4)	UNEXPANDED FILL	EXPANDED FILL (5)	MASS ORDINATE +/- (6)	208.0100 BORROW
		(ITEM # 205.0100) CUT (2)				FACTOR 1.25		
9+96 - 11+71	SOUTH APPROACH	188	102	86	428	535	-449	449
12+53 - 14+29	NORTH APPROACH	215	104	111	271	339	-228	228
TOTALS		403	206	197	699	874	-677	677

- 1) COMMON EXCAVATION IS THE CUT. ITEM # 205.0100.
- 2) SALVAGED/UNUSABLE MATERIAL IS INCLUDED IN CUT.
- 3) SALVAGED/UNUSABLE MATERIAL INCLUDES ASPHALTIC PAVEMENT.
- 4) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE MATERIAL
- 5) EXPANDED FILL FACTOR = 1.25: EXPANDED FILL = (UNEXPANDED FILL)*1.25
- 6) THE MASS ORDINATE + OR - CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL IN THE DIVISION.
- 7) BORROW = ABSOLUTE VALUE OF MASS ORDINATE

BASE AGGREGATE DENSE

STATION - STATION	LOCATION	305.0110 3/4-INCH BASE (TON)	305.0120 1 1/4-INCH BASE (TON)	624.0100 WATER (MGAL)
9+96 - 11+71	MAINLINE	44	591	6.4
12+53 - 14+29	MAINLINE	45	599	6.5
TOTALS		89	1190	12.9

ASPHALTIC ITEMS

STATION - STATION	LOCATION	455.0600 TACK COAT (GAL)	465.0105 ASPHALTIC SURFACE (TON)
9+96 - 11+71	MAINLINE	41	148
12+53 - 14+29	MAINLINE	41	149
TOTALS		82	297

MGS GUARDRAIL

LOCATION	614.2500 MGS THRIE BEAM TRANSITION (LF)	614.2610 MGS GUARDRAIL TERMINAL EAT (EACH)
NW QUADRANT	39.40	1
SW QUADRANT	39.40	1
NE QUADRANT	39.40	1
SE QUADRANT	39.40	1
TOTALS	157.60	4

SILT FENCE

STATION - STATION	LOCATION	628.1504 SILT FENCE (LF)	628.1520 SILT FENCE MAINTENANCE (LF)
9+92 - 11+86	EAST APPROACH	475	950
12+30 - 14+33	WEST APPROACH	475	950
UNDISTRIBUTED		200	---
TOTALS		1150	1900

MOBILIZATIONS EROSION CONTROL

LOCATION	628.1905 MOBILIZATIONS EROSION CONTROL (EACH)	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL (EACH)
ID 5976-00-75	3	2
TOTALS	3	2

EROSION MAT

LOCATION	URBAN CLASS I TYPE B 628.2008 (SY)
NW QUADRANT	308
SW QUADRANT	299
NE QUADRANT	20
SE QUADRANT	317
UNDISTRIBUTED	236
TOTALS	1180

TURBIDITY BARRIER

LOCATION	628.6005 (SY)
WEST APPROACH	147
EAST APPROACH	86
TOTALS	233

PROJECT NO: 5976-00-75

HWY: CTH W

COUNTY: SAUK

MISCELLANEOUS QUANTITIES

SHEET

E

NOTE:
ALL ITEMS CATEGORY 0010
UNLESS OTHERWISE NOTED.

FINISHING ITEMS

STATION - STATION	LOCATION	625.0500 SALVAGED TOPSOIL (SY)	627.0200 MULCHING (SY)	629.0210 FERTILIZER TYPE B (CWT)	630.0130 SEEDING MIX NO. 30 (LB)	630.0200 SEEDING TEMPORARY (LB)	630.0500 SEED WATER (MGAL)
9+96 - 11+71	MAINLINE, LT	340	239	0.34	10	15	9.2
10+56 - 12+58	MAINLINE, RT	330	241	0.34	10	15	9.1
13+51 - 15+48	MAINLINE, LT	78	261	0.18	5	8	4.7
13+51 - 15+52	MAINLINE, RT	364	270	0.37	11	16	9.9
	UNDISTRIBUTED	278	249	0.27	14	11	7.1
TOTALS		1390	1260	1.50	50	65	40.0

SIGNING

STATION	LOCATION	SIGN NUMBER	SIGN CODE	634.0612 POSTS WOOD 4X6-INCH X 12-FT (EACH)	637.2230 SIGNS TYPE II REFLECTIVE TYPE F (SF)	638.2602 REMOVING SIGN TYPE II (EACH)	638.3000 REMOVING SMALL SIGN SUPPORTS (EACH)	NOTES
11+71	LT	1	W5-52L	1	3	--	--	BRIDGE HASH MARKS
11+71	RT	2	W5-52R	1	3	--	--	BRIDGE HASH MARKS
11+77	LT	1R	W5-52L	--	--	1	1	BRIDGE HASH MARKS
11+77	RT	2R	W5-52R	--	--	1	1	BRIDGE HASH MARKS
12+47	RT	3R	W5-52R	--	--	1	1	BRIDGE HASH MARKS
12+47	LT	4R	W5-52L	--	--	1	1	BRIDGE HASH MARKS
12+53	RT	3	W5-52R	1	3	--	--	BRIDGE HASH MARKS
12+53	LT	4	W5-52L	1	3	--	--	BRIDGE HASH MARKS
TOTAL				4	12	4	4	

TRAFFIC CONTROL

LOCATION	DURATION	643.0420 TRAFFIC CONTROL BARRICADES TYPE III (NO.)	(DAY)	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A (NO.)	(DAY)	643.0900 TRAFFIC CONTROL SIGNS (NO.)	(DAY)	643.5000 TRAFFIC CONTROL (EACH)
WEST APPROACH	88	9	792	18	1584	7	616	--
EAST APPROACH	88	9	792	18	1584	7	616	--
UNDISTRIBUTED	88	5	440	10	880	4	352	--
PROJECT	--	--	--	--	--	--	--	1
TOTAL		23	2024	46	4048	18	1584	1

PLACE TRAFFIC CONTROL IN ACCORDANCE WITH SDD 15C02 "BARRICADES AND SIGNS FOR MAINLINE, DETOUR, ON RAMP, OFF RAMP AND ADVANCED WIDTH RESTRICTIONS".
PLACEMENT SUBJECT TO ENGINEER APPROVAL.

MARKING LINE PAINT 4-INCH

STATION - STATION	LOCATION	646.1005 (LF)	NOTES
9+96 - 14+29	CENTERLINE	433	WB - SOLID YELLOW
9+96 - 14+29	CENTERLINE	113	EB - DASHED YELLOW
9+96 - 14+29	EDGE LINE, LT	433	SOLID WHITE
9+96 - 14+29	EDGE LINE, RT	433	SOLID WHITE
TOTAL		1412	

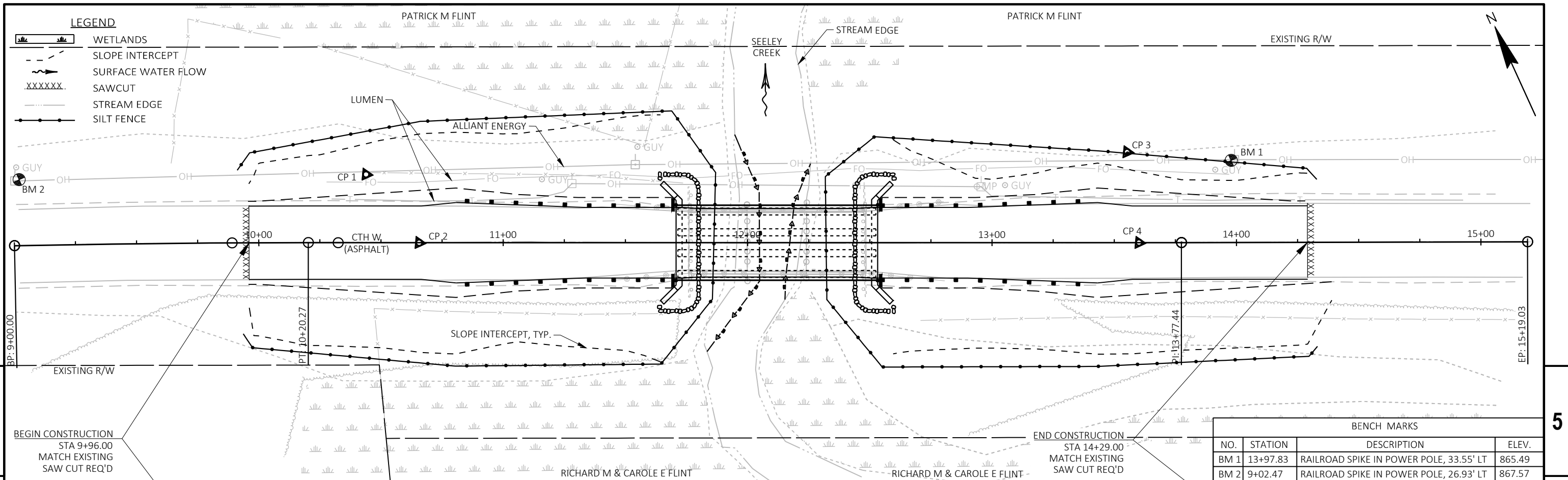
CONSTRUCTION STAKING

STATION - STATION	LOCATION	650.4500 SUBGRADE (LF)	650.5000 BASE (LF)	650.6501 STRUCTURE LAYOUT 01. B-56-0242 (EACH)	650.9911 SUPPLEMENTAL CONTROL (EACH)	650.9920 SLOPE STAKES (LF)
9+96 - 11+71	MAINLINE	175	175	--	--	175
12+53 - 14+29	MAINLINE	176	176	--	--	176
PROJECT		--	--	1	1	--
TOTALS		351	351	1*	1	351

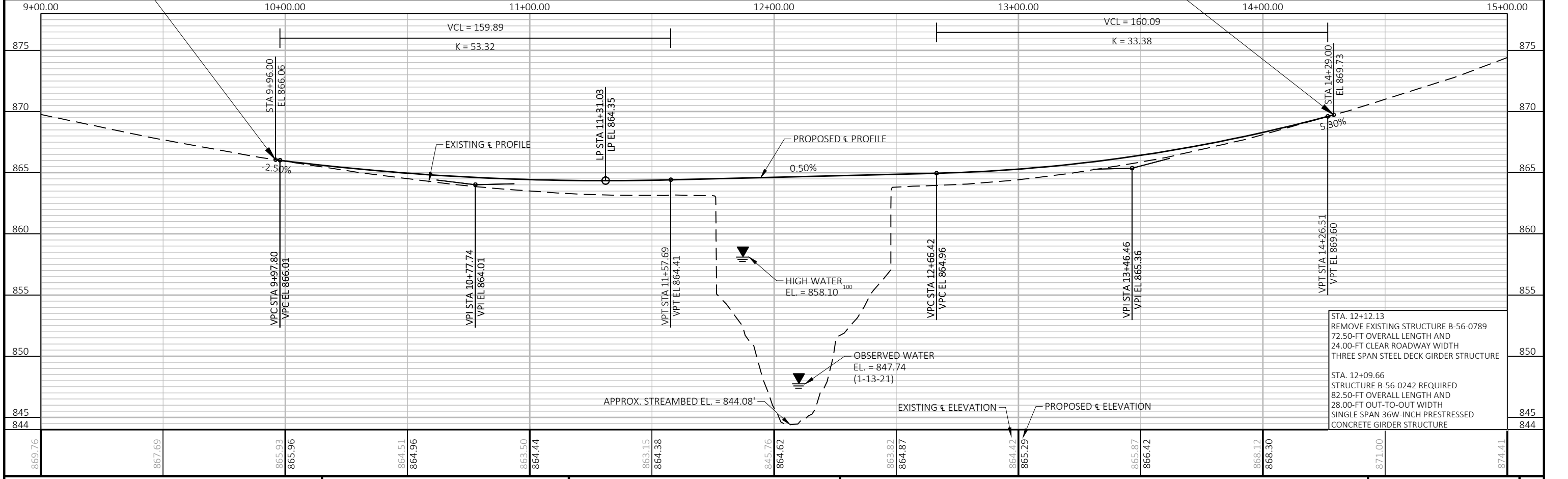
* CATEGORY 0020

SAWING ASPHALT

STATION	LOCATION	690.0150 (LF)
9+96	MAINLINE	30
14+29	MAINLINE	30
TOTAL		60



BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
BM 1	13+97.83	RAILROAD SPIKE IN POWER POLE, 33.55' LT	865.49
BM 2	9+02.47	RAILROAD SPIKE IN POWER POLE, 26.93' LT	867.57



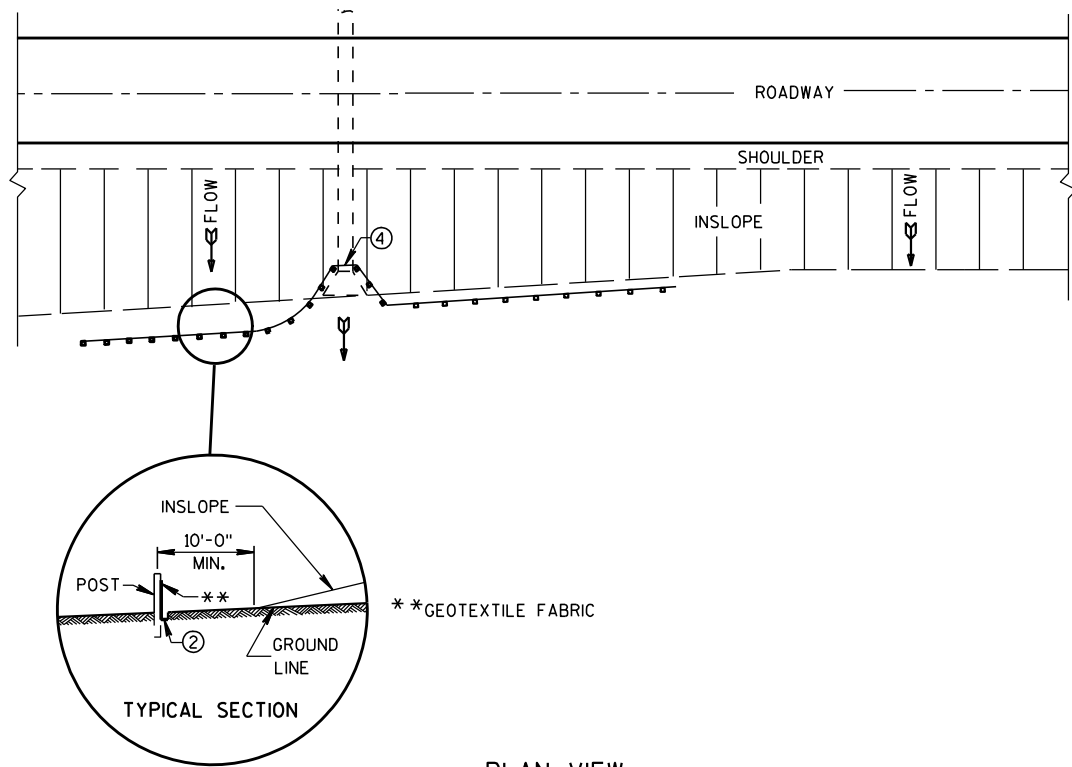
STA. 12+12.13
 REMOVE EXISTING STRUCTURE B-56-0789
 72.50-FT OVERALL LENGTH AND
 24.00-FT CLEAR ROADWAY WIDTH
 THREE SPAN STEEL DECK GIRDER STRUCTURE

STA. 12+09.66
 STRUCTURE B-56-0242 REQUIRED
 82.50-FT OVERALL LENGTH AND
 28.00-FT OUT-TO-OUT WIDTH
 SINGLE SPAN 36W-INCH PRESTRESSED
 CONCRETE GIRDER STRUCTURE

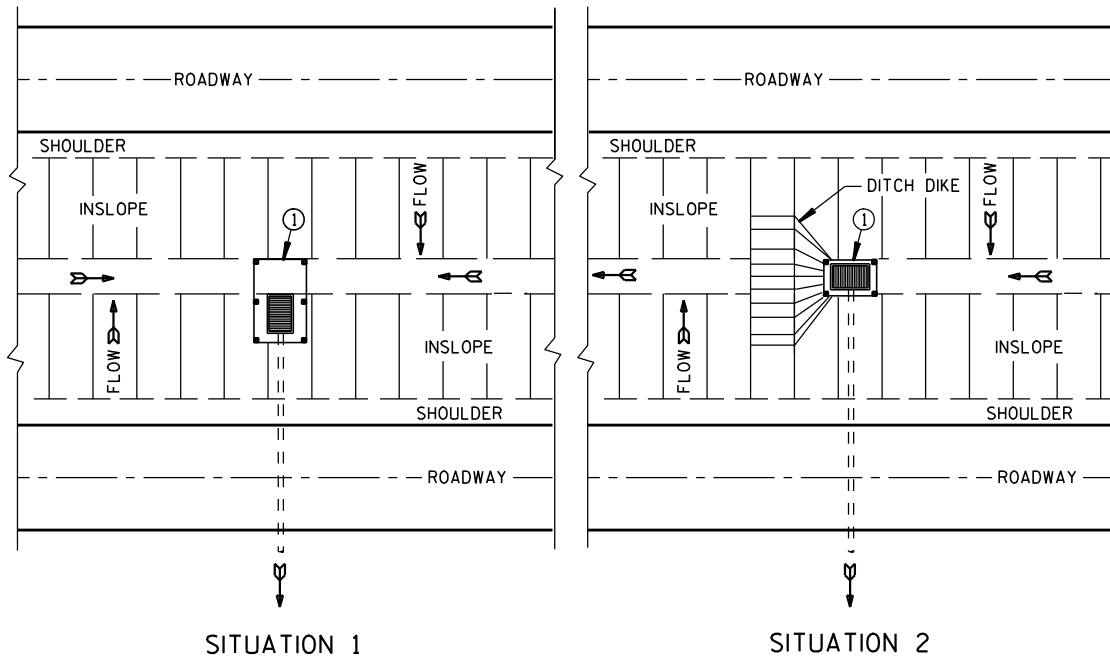
PROJECT NO: 5976-00-75 HWY: CTH W COUNTY: SAUK PLAN AND PROFILE SHEET E

Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-10	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-21A	LONGITUDINAL MARKING (MAINLINE)
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

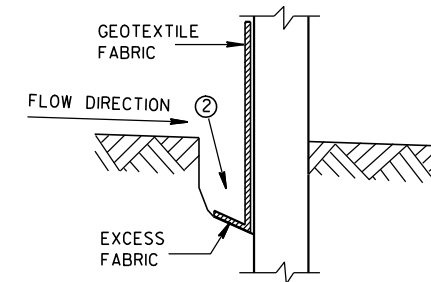


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

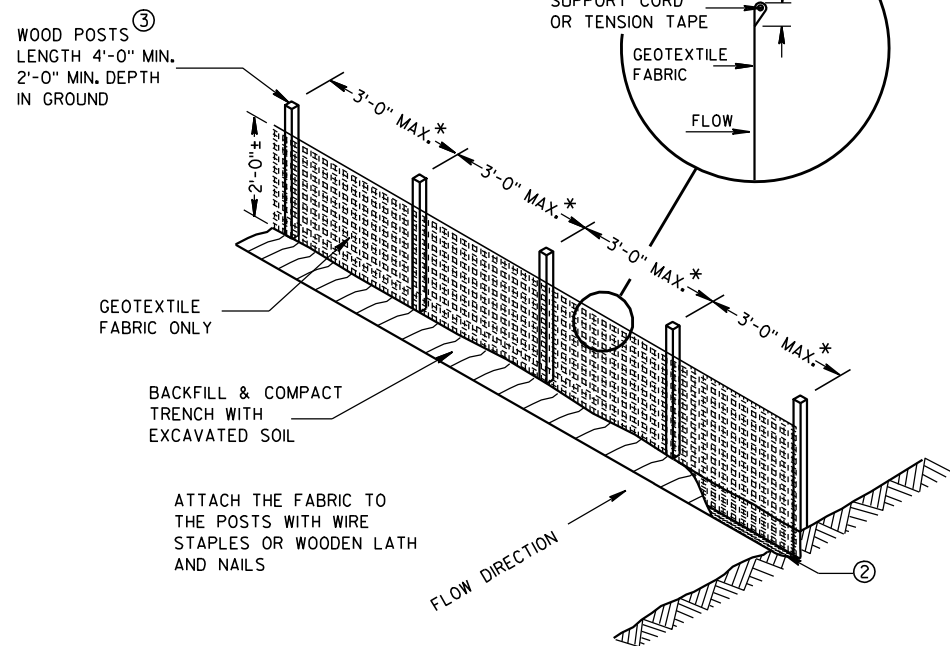
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



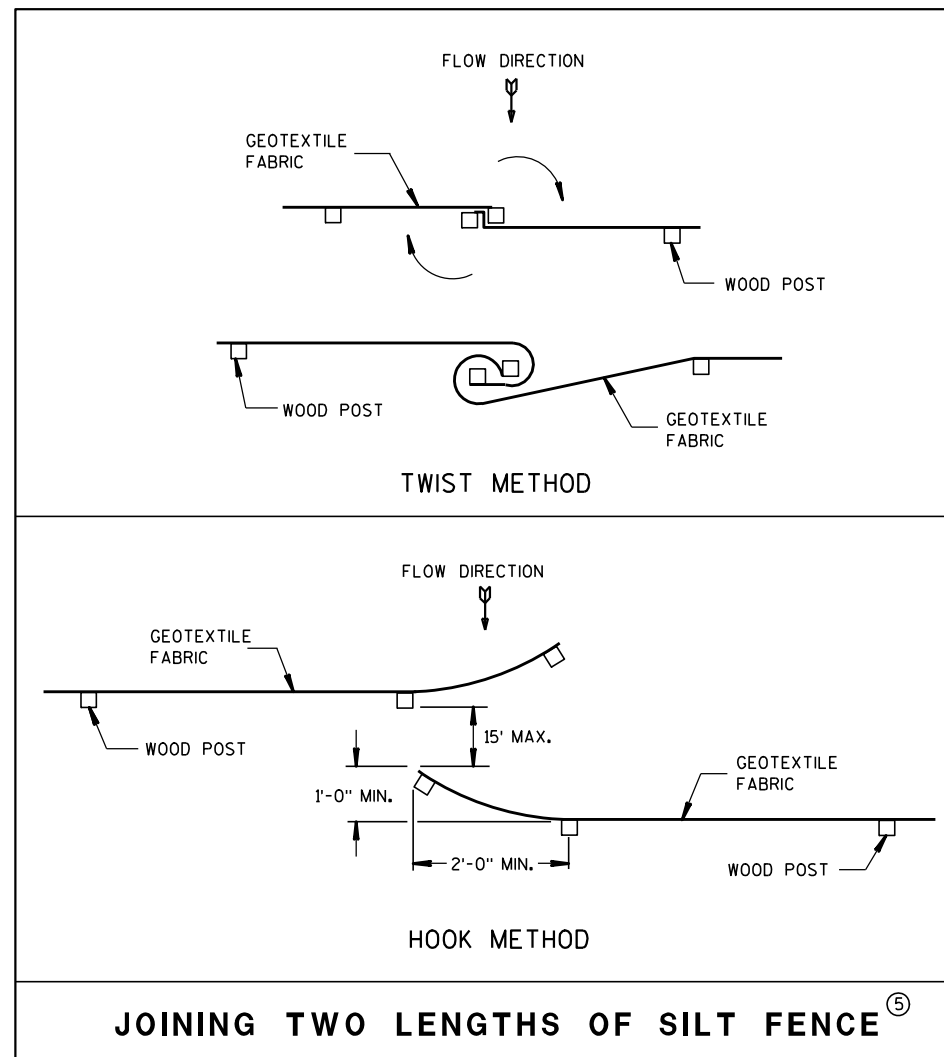
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

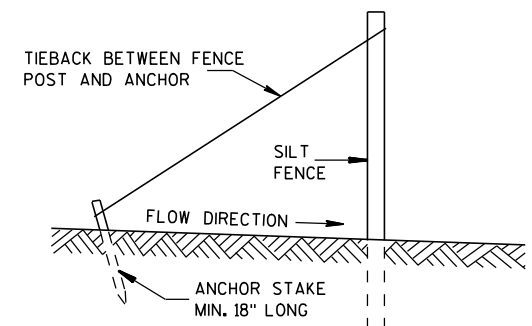


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

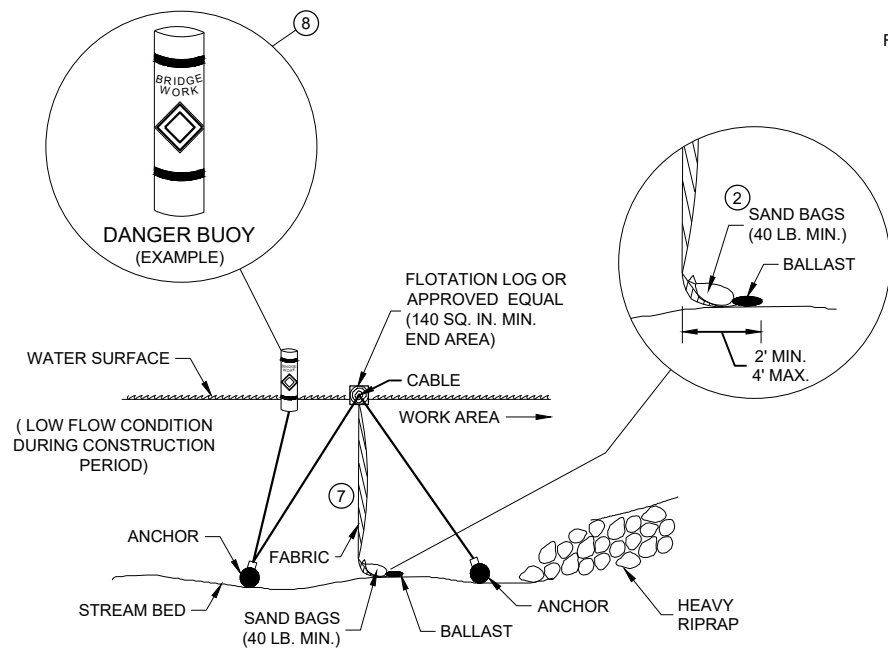


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

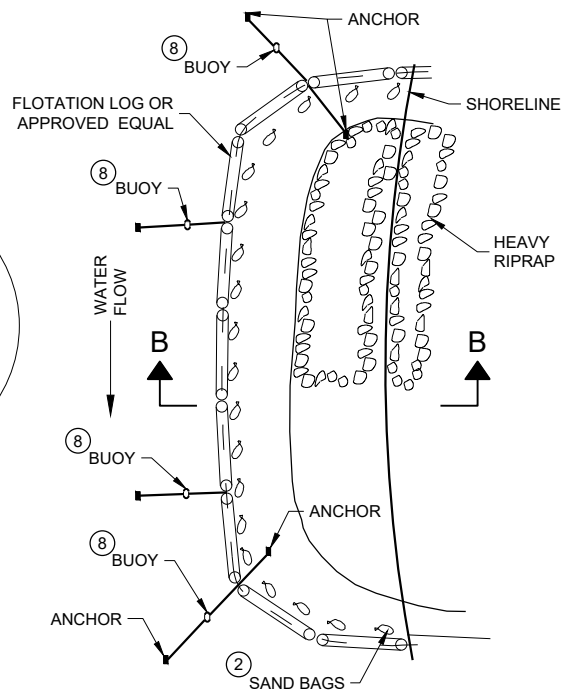
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

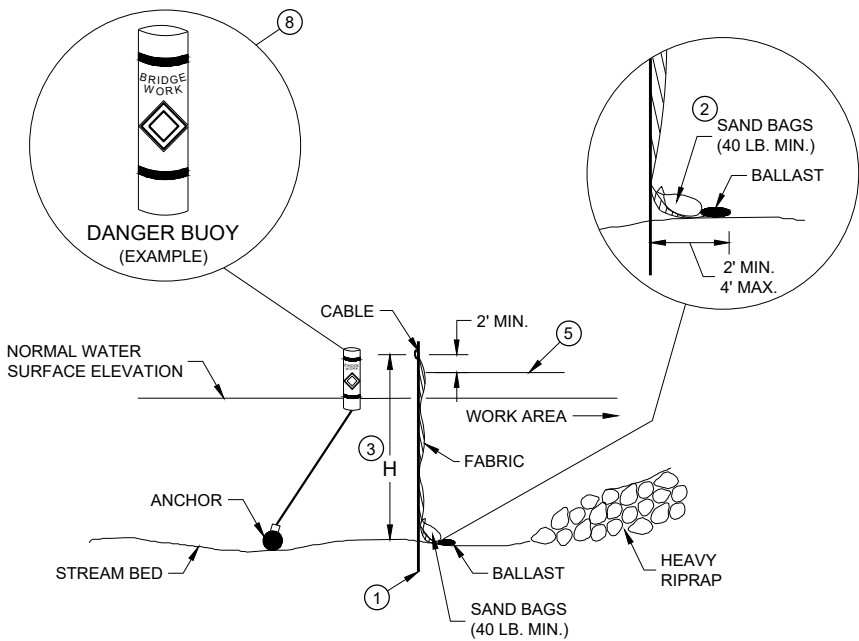


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

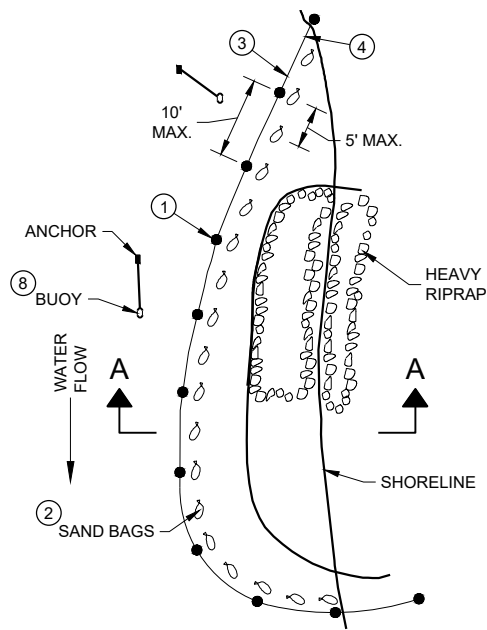


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

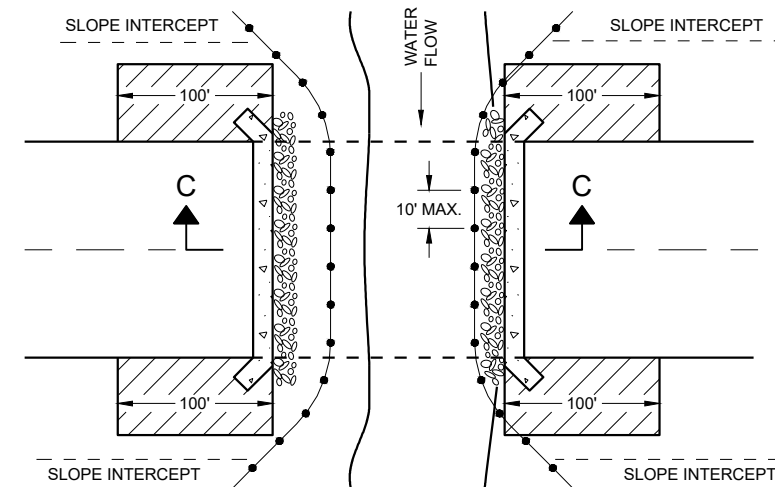
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

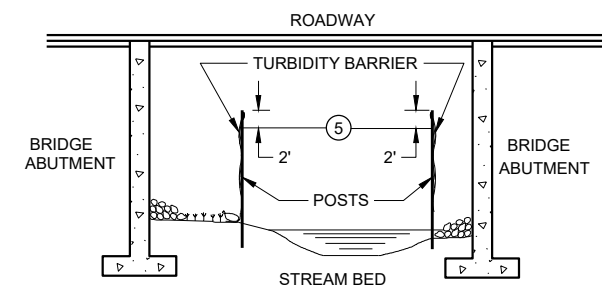
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

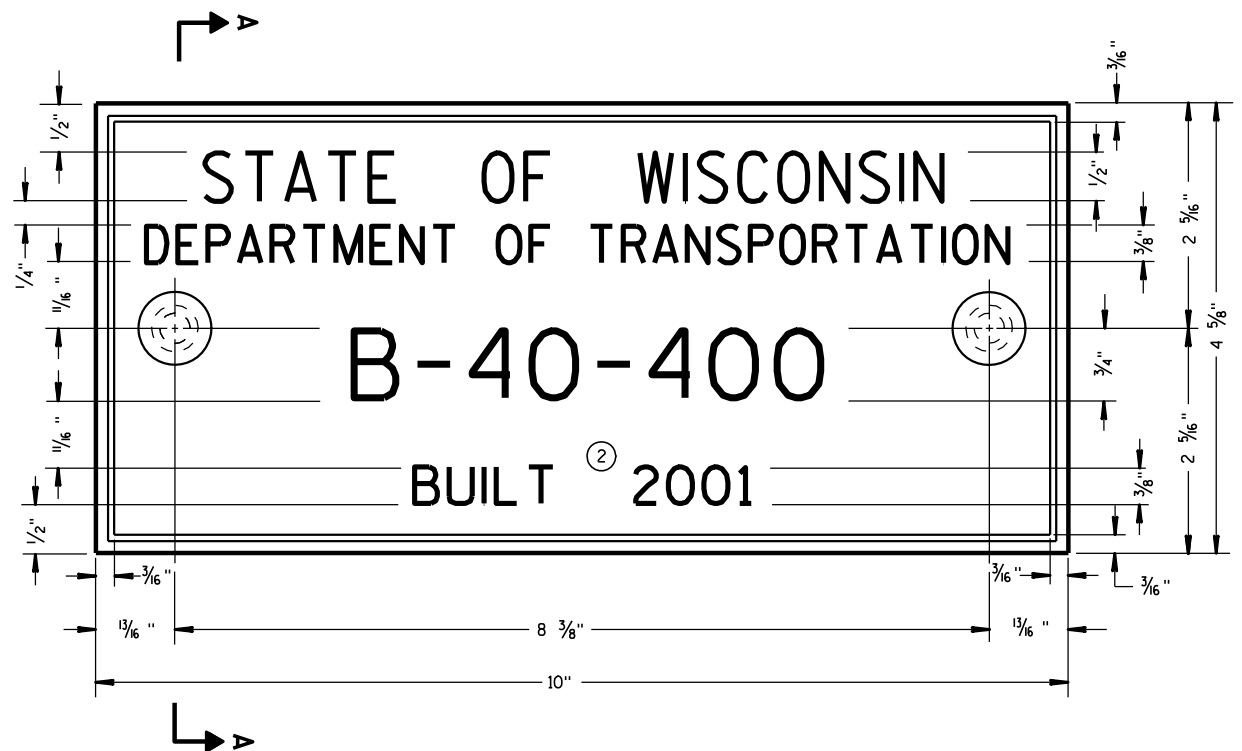
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



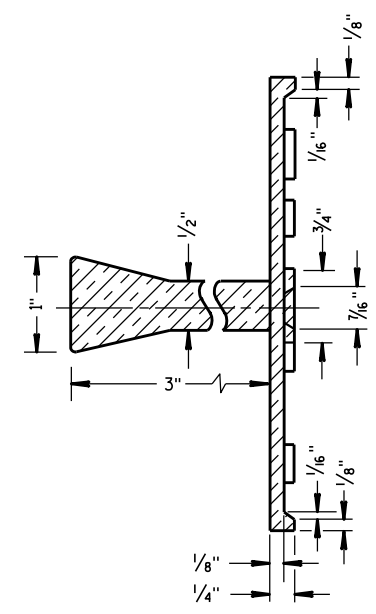
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

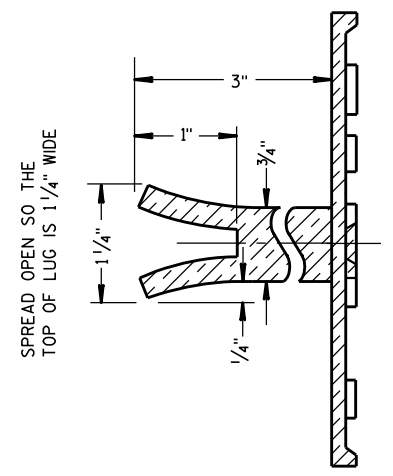
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



SPREAD OPEN SO THE TOP OF LUG IS 1 1/4" WIDE

ALTERNATE LUG

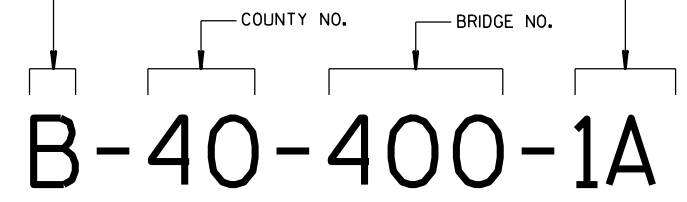
6

6

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

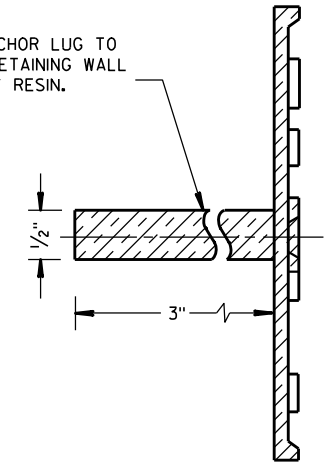
B = BRIDGE
C = CULVERT
R = RETAINING WALL

UNIT NO. FOR MULTIPLE
UNIT BRIDGE



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



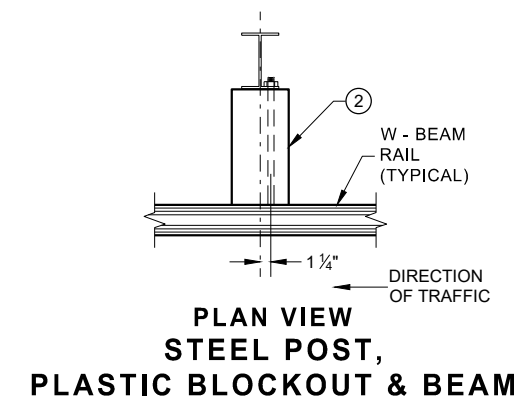
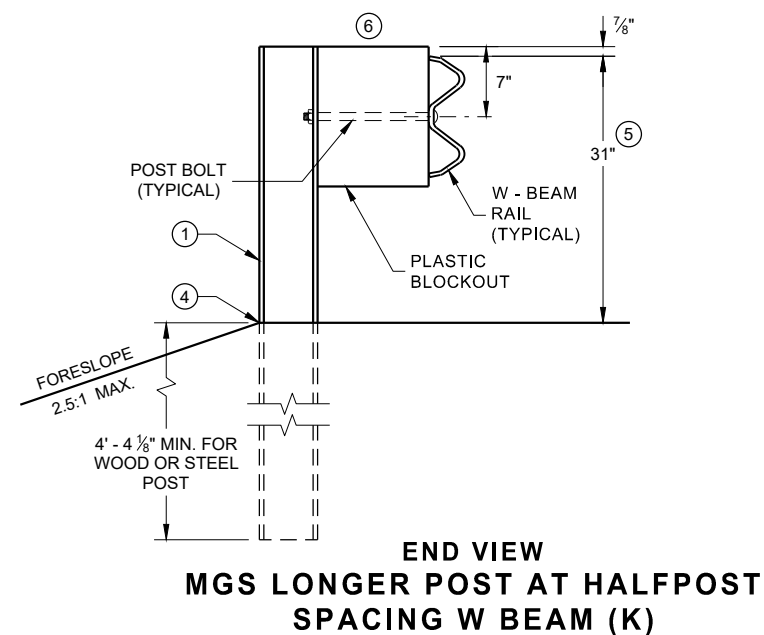
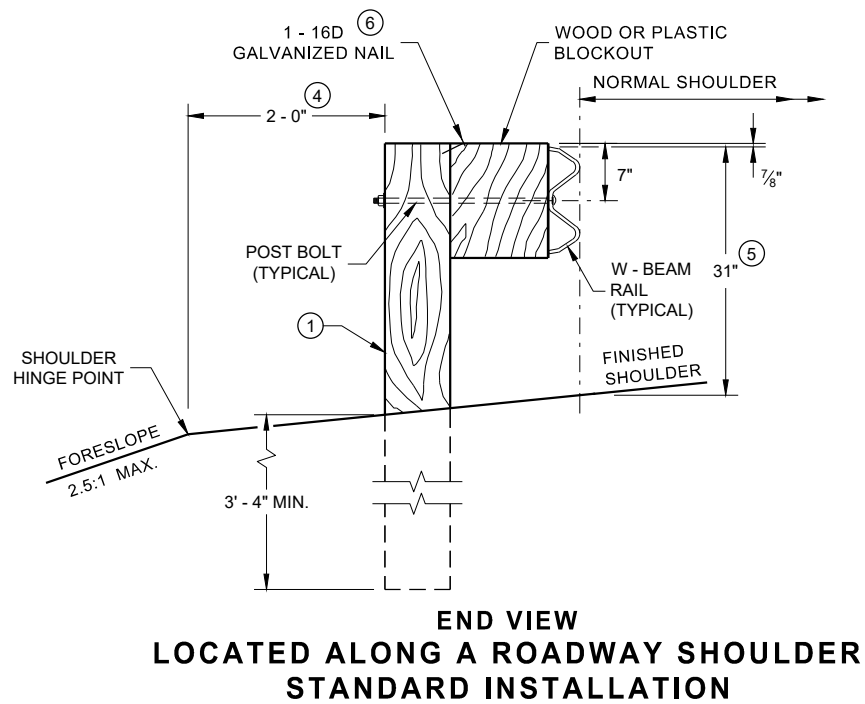
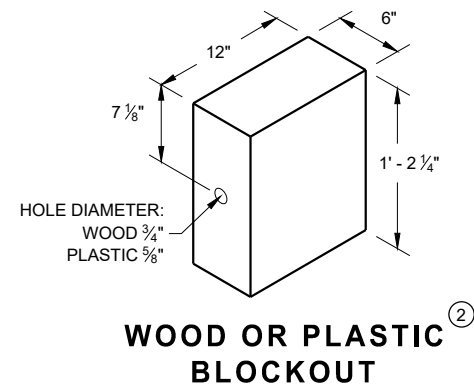
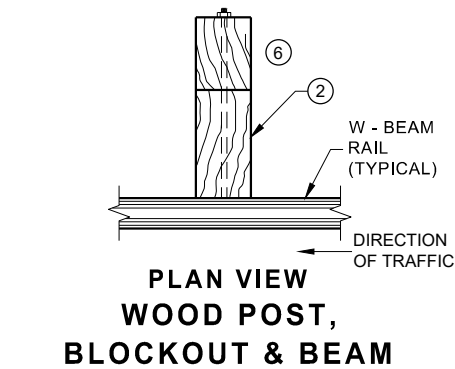
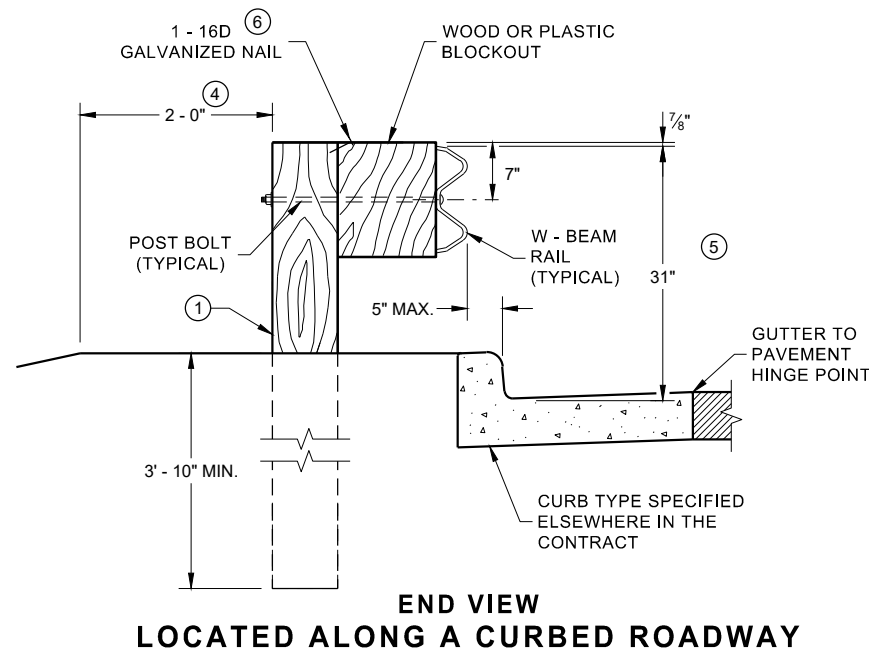
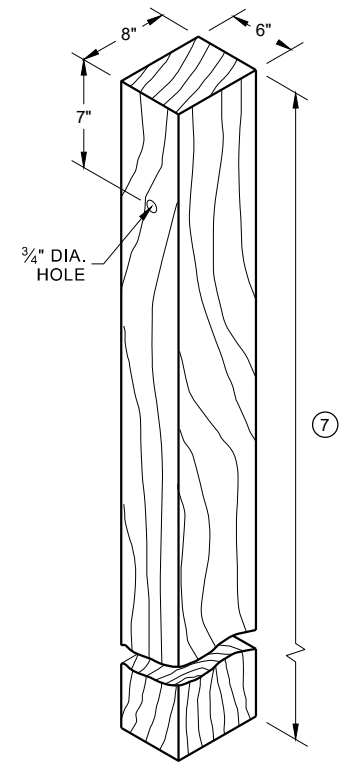
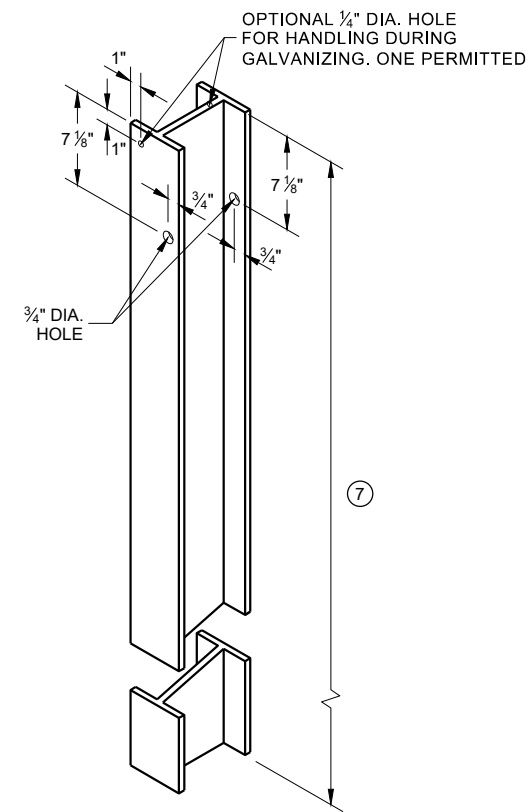
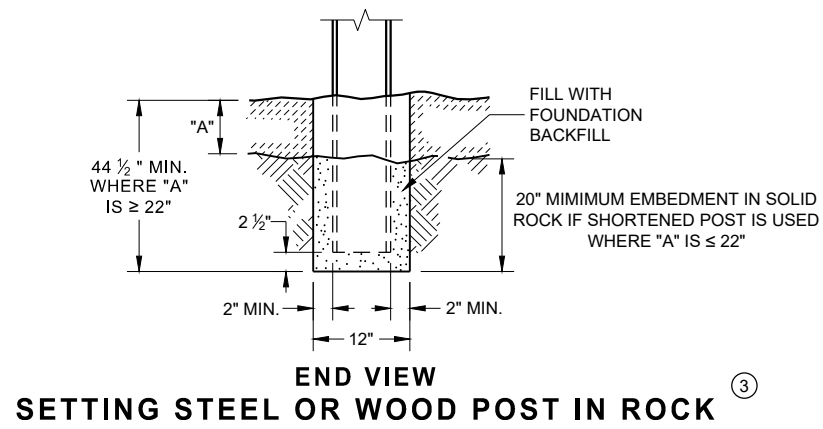
ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

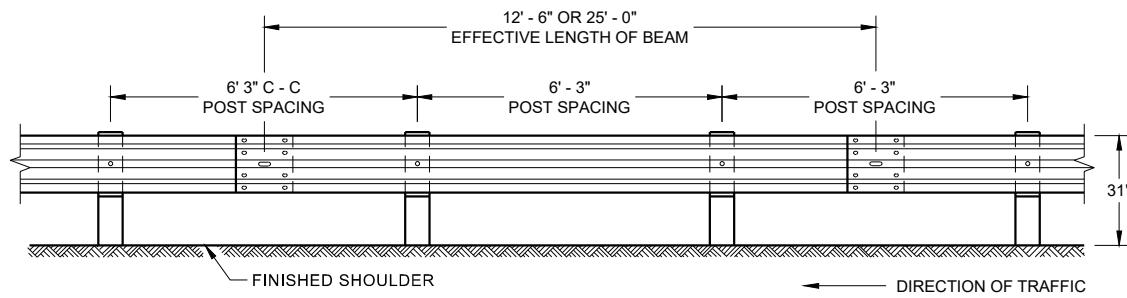
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

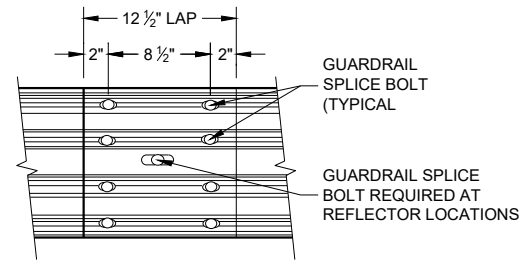


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



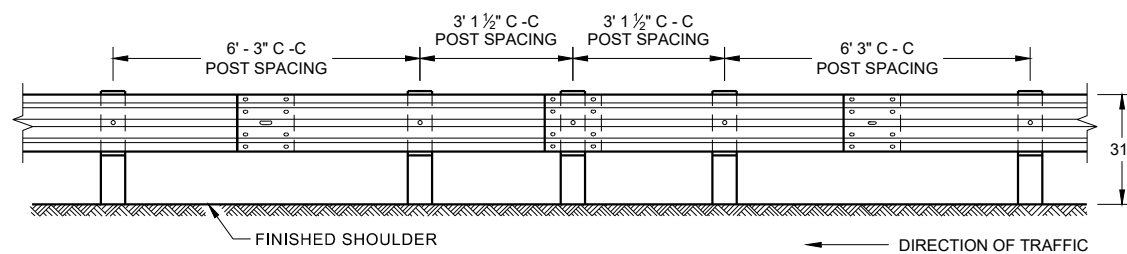
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



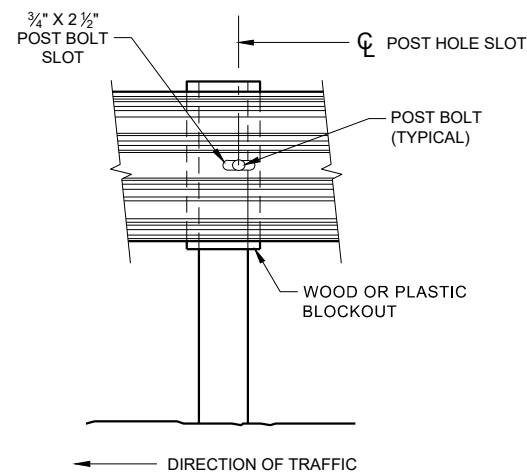
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

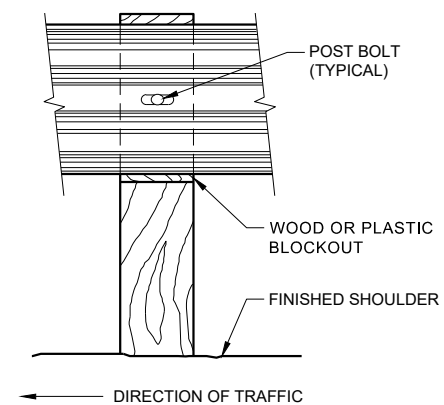
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



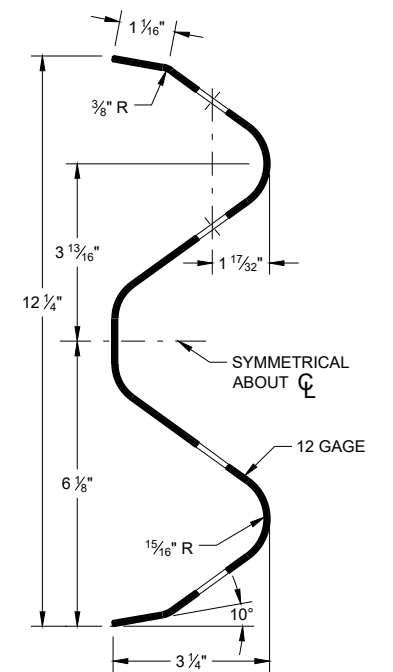
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



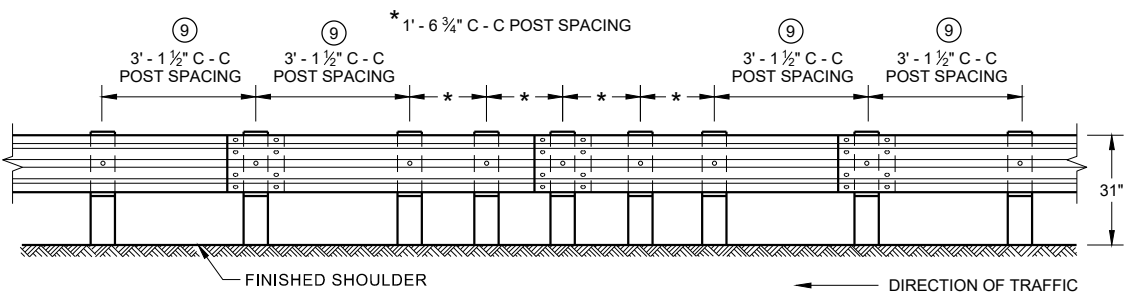
FRONT VIEW AT STEEL POST



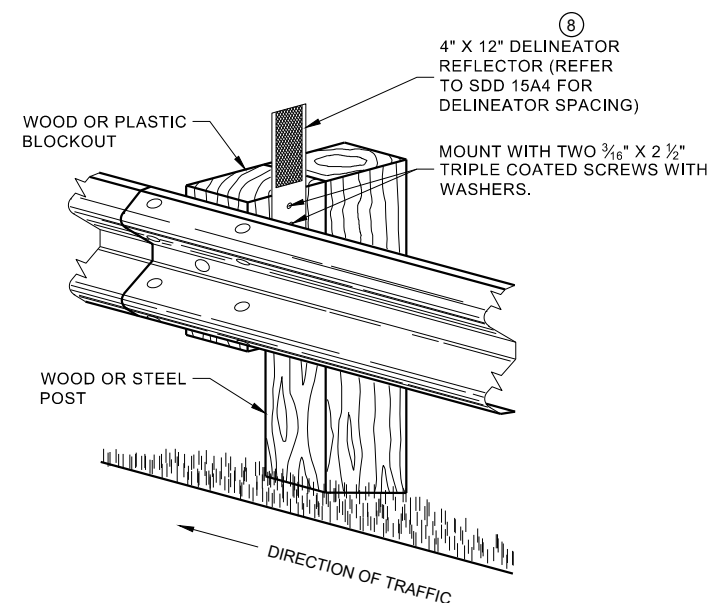
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

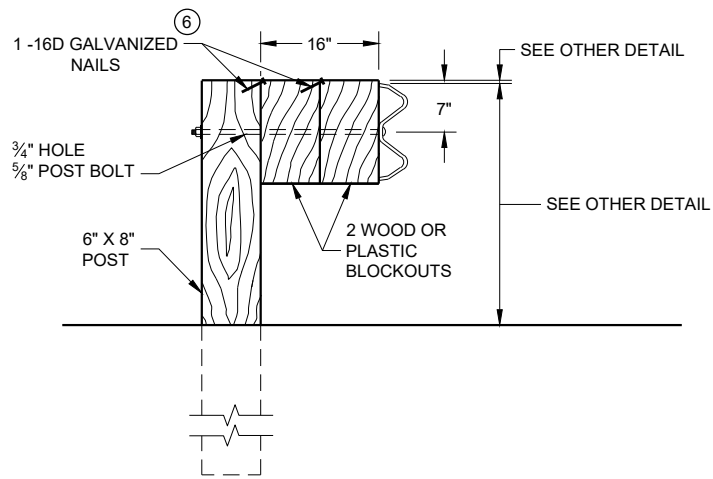
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

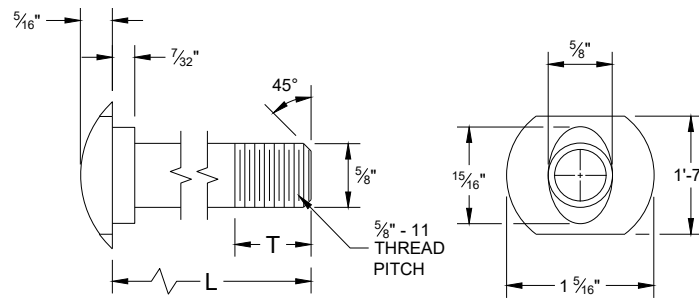


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

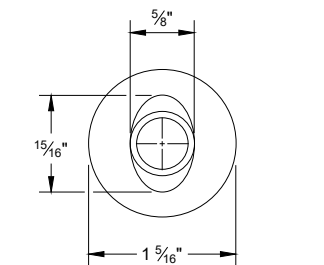
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

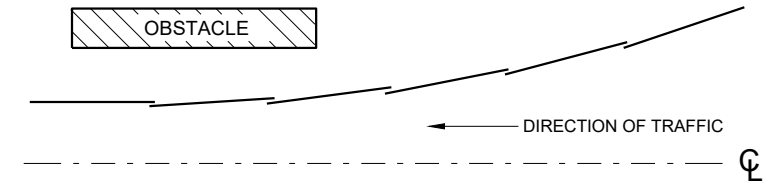


POST BOLT TABLE

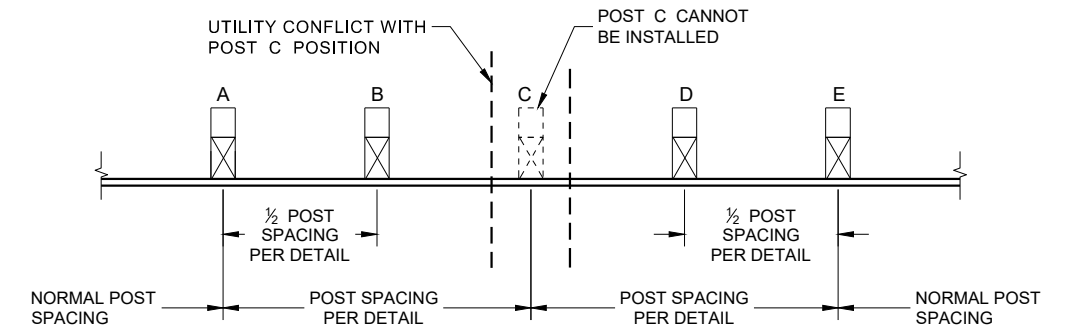
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



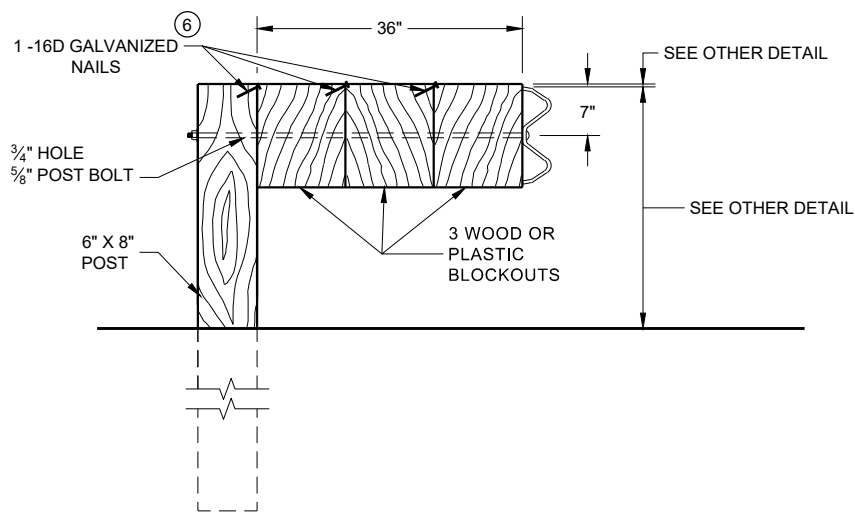
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

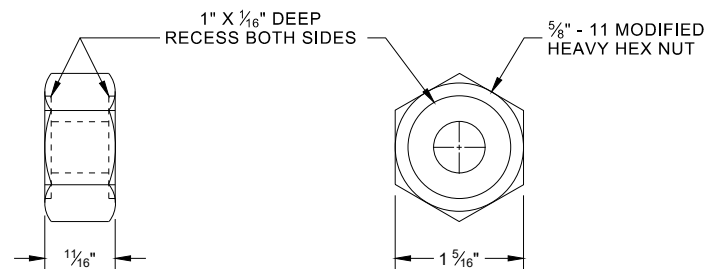


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

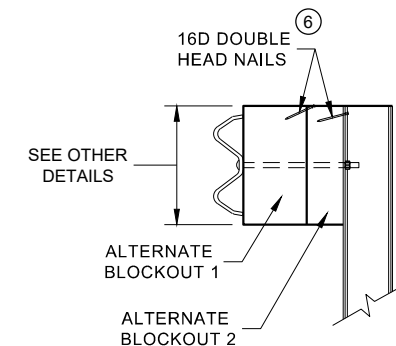


DETAIL FOR 36" BLOCKOUT DEPTH

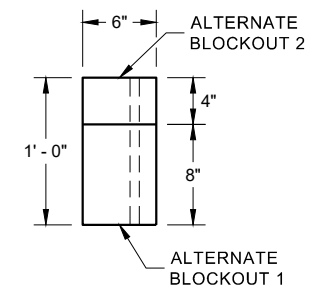
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



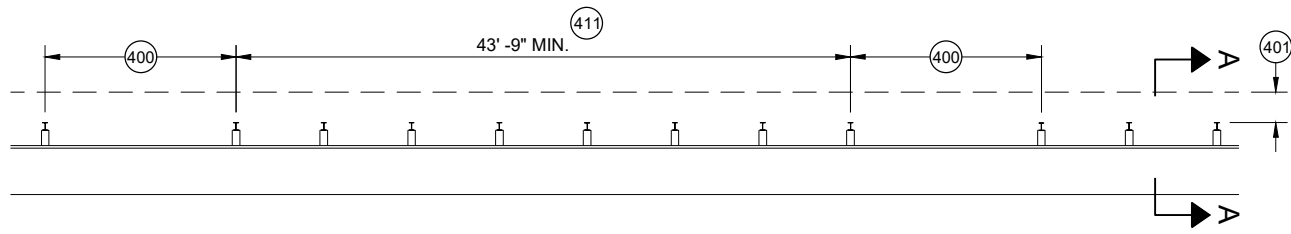
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

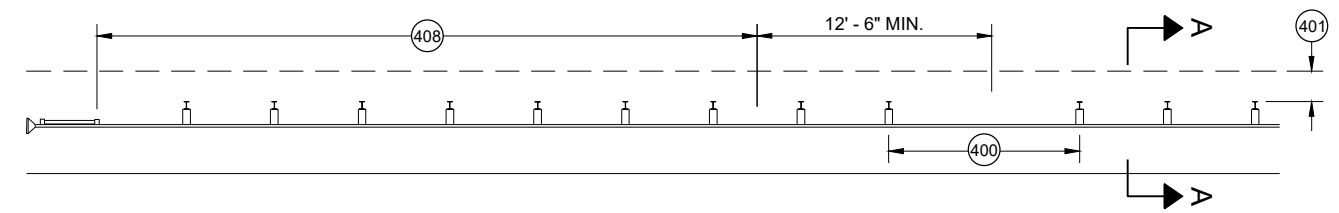
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

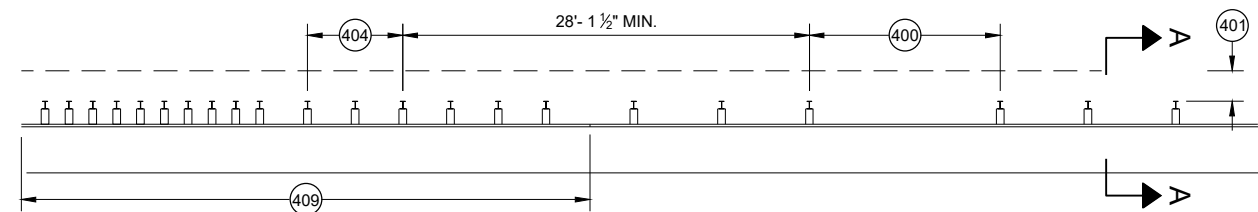
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



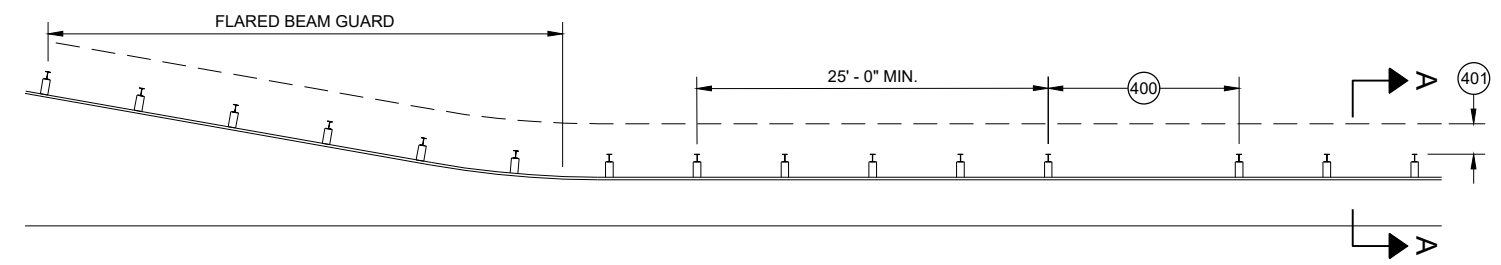
MISSING POST IN MGS GUARDRAIL



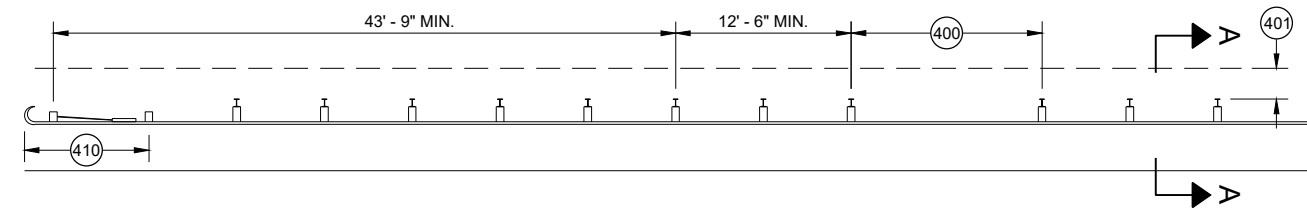
MISSING POST IN MGS GUARDRAIL NEAR EAT



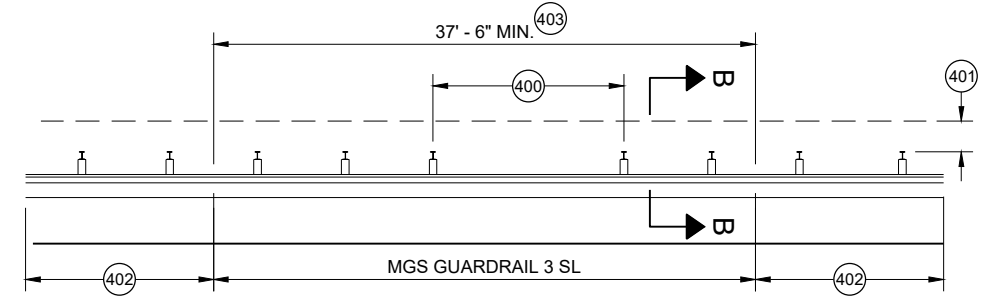
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

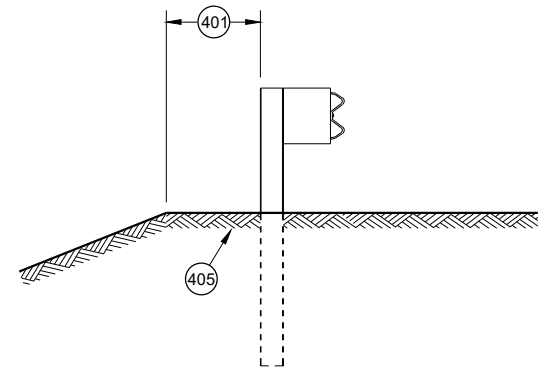


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

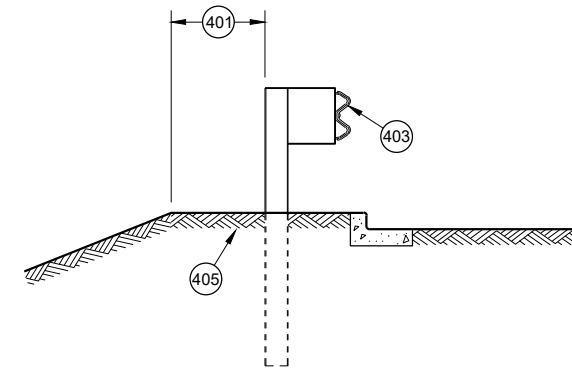


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- ④00 MAX SPAN 12' - 6"
- ④01 2' MIN.
- ④02 MGS GUARDRAIL 3
- ④03 NESTING BEAM GUARD
- ④04 ASYMMETRIC TRANSITION
- ④05 SOIL WELL DRAINED AND COMPACTED
- ④06 SEE OTHER DRAWINGS IN THIS SDD
- ④07 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- ④08 SEE SDD 14B44
- ④09 SEE SDD 14B45
- ④10 SEE SDD 14B47
- ④11 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

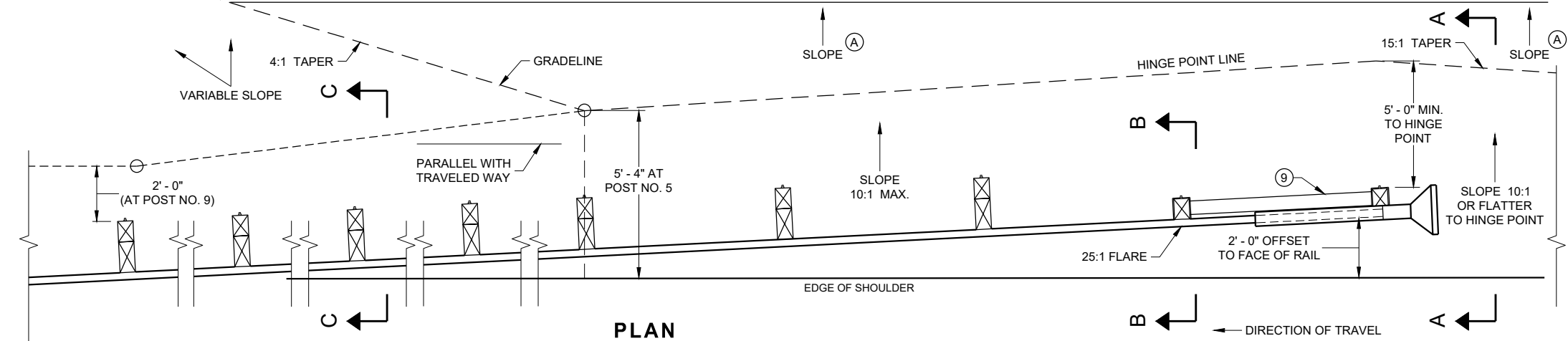
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

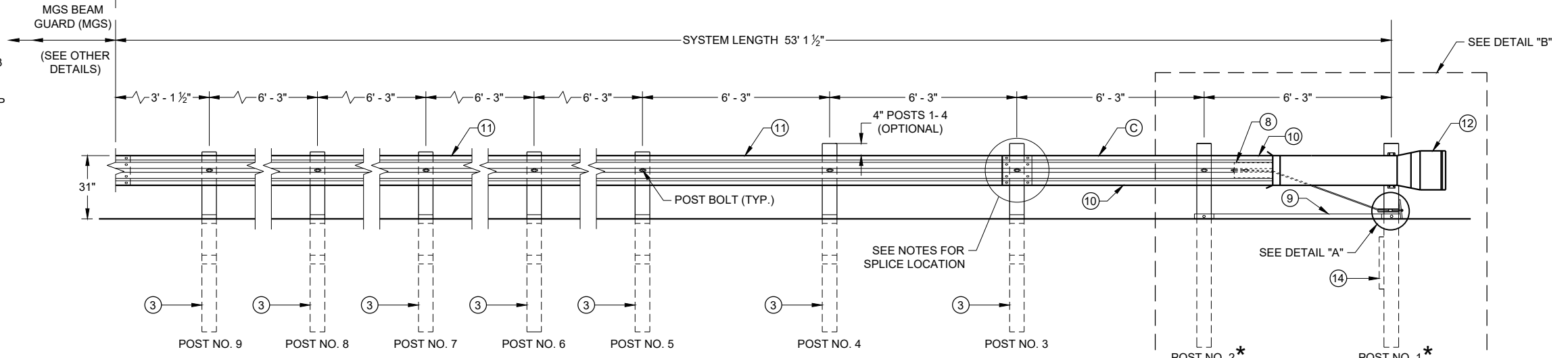
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

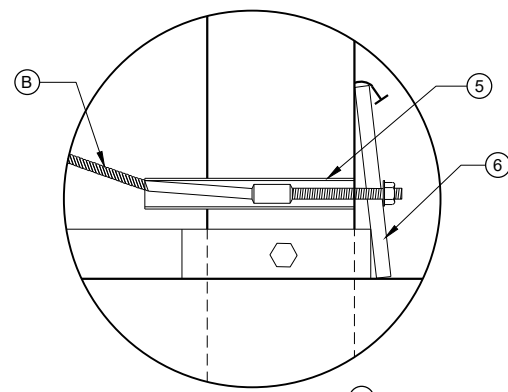
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



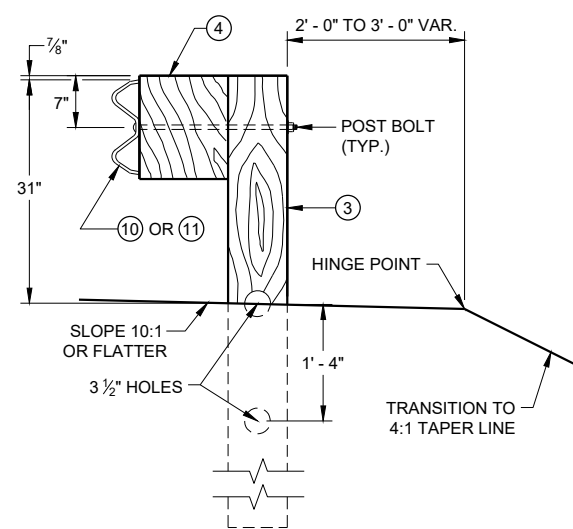
PLAN



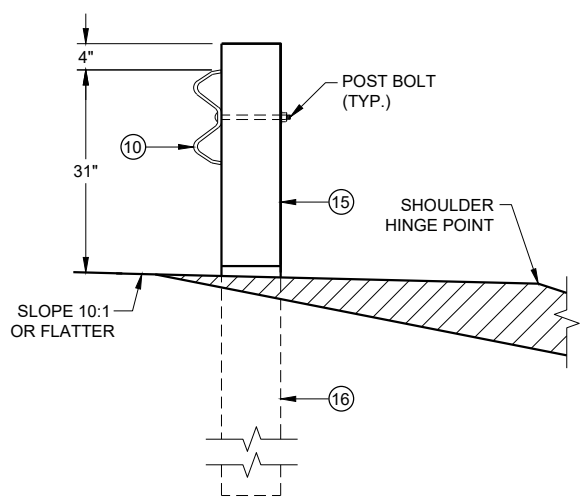
ELEVATION



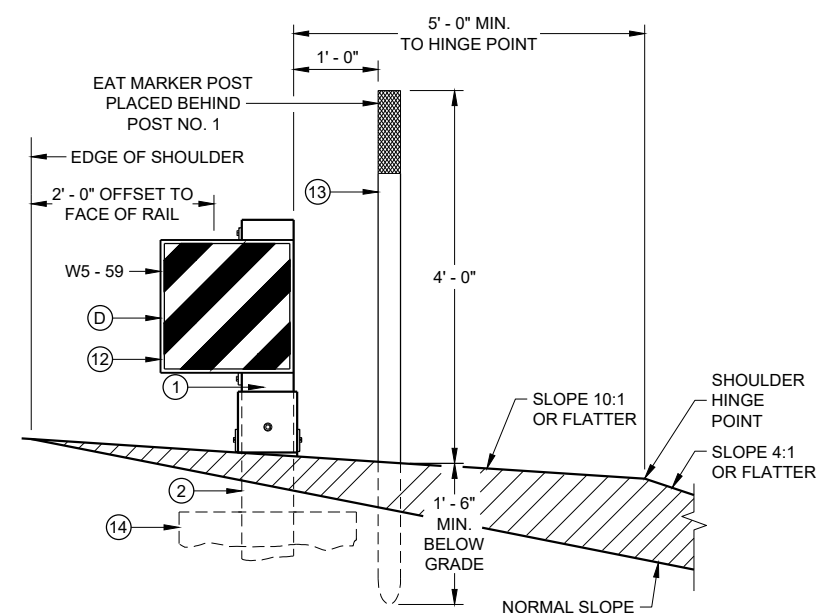
DETAIL "A"



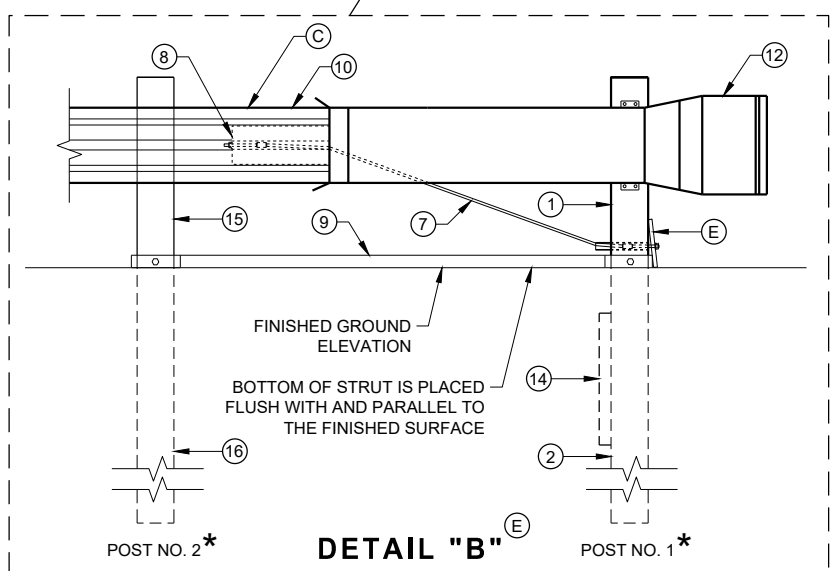
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

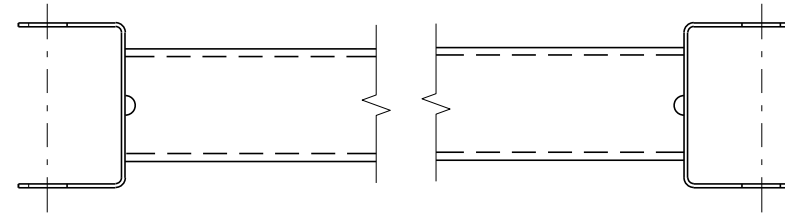
6

SDD 14B44 - 04a

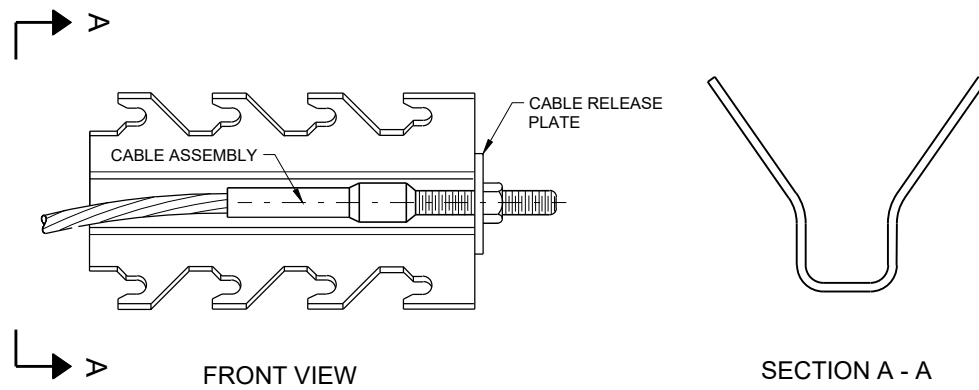
SDD 14B44 - 04a

BILL OF MATERIALS

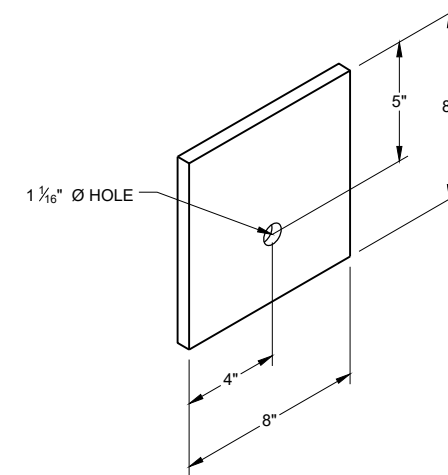
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



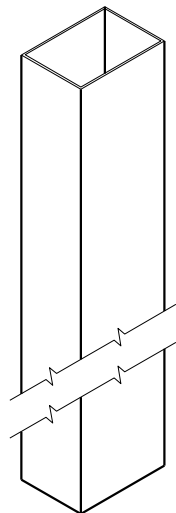
GENERIC ANCHOR CABLE BOX ⑨ ⑤



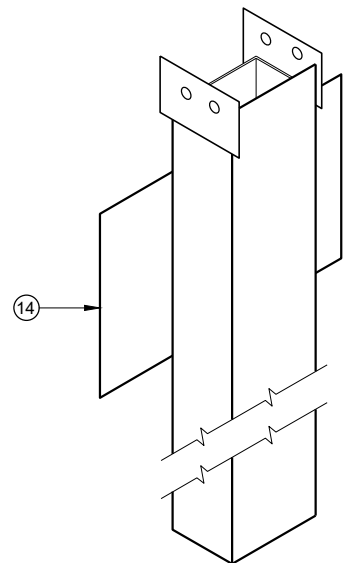
BEARING PLATE ⑥ ⑤

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

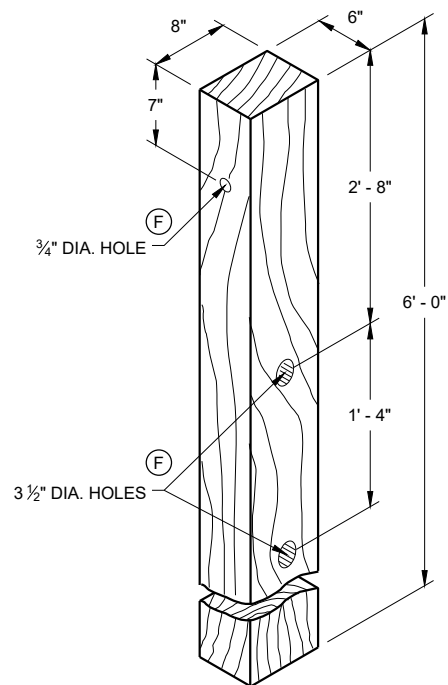
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



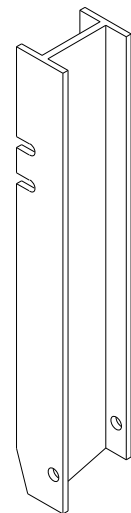
UPPER POST NO. 1 ⁽¹⁾ (E)



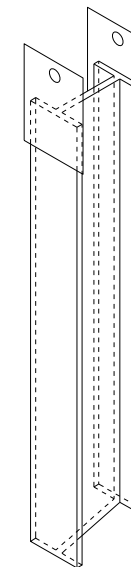
LOWER POST NO. 1 ⁽²⁾ (E)



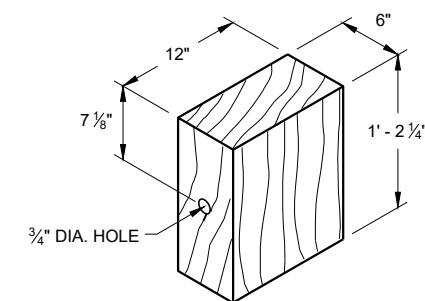
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

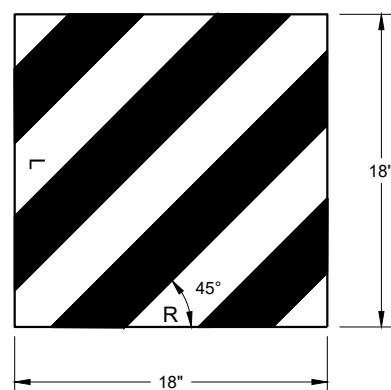


LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

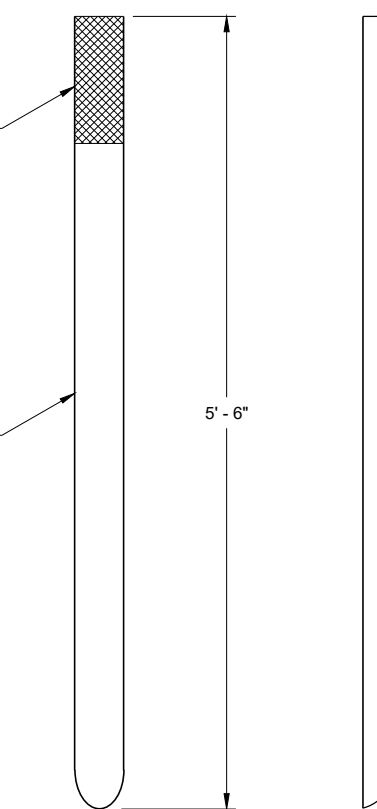
6



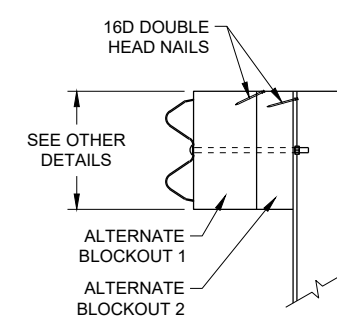
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

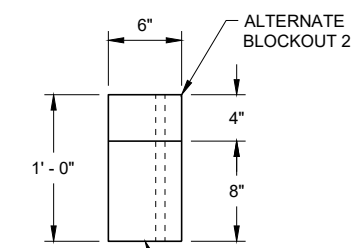
E.A.T. MARKER
POST (YELLOW)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

6

SDD 14B44 - 04c

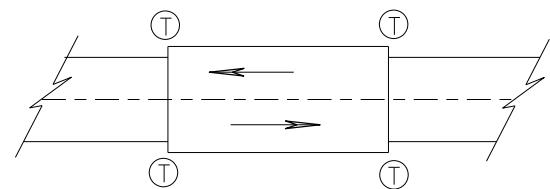
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

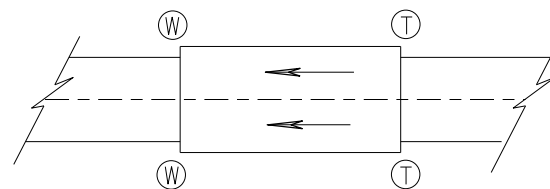
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

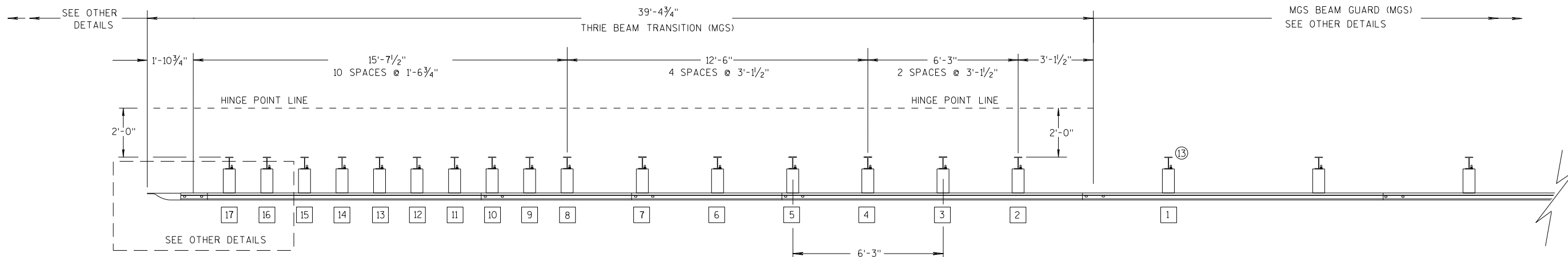
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

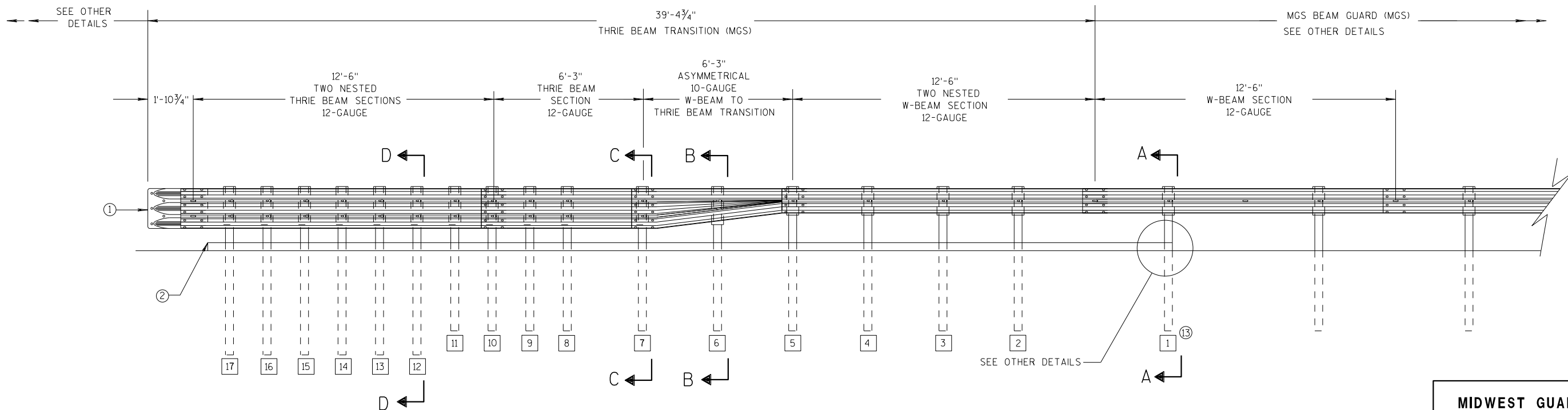
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

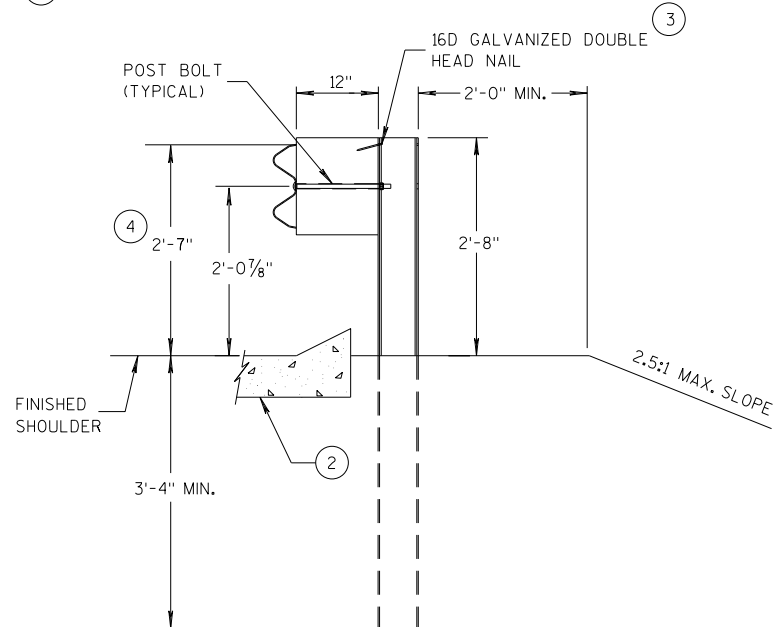
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

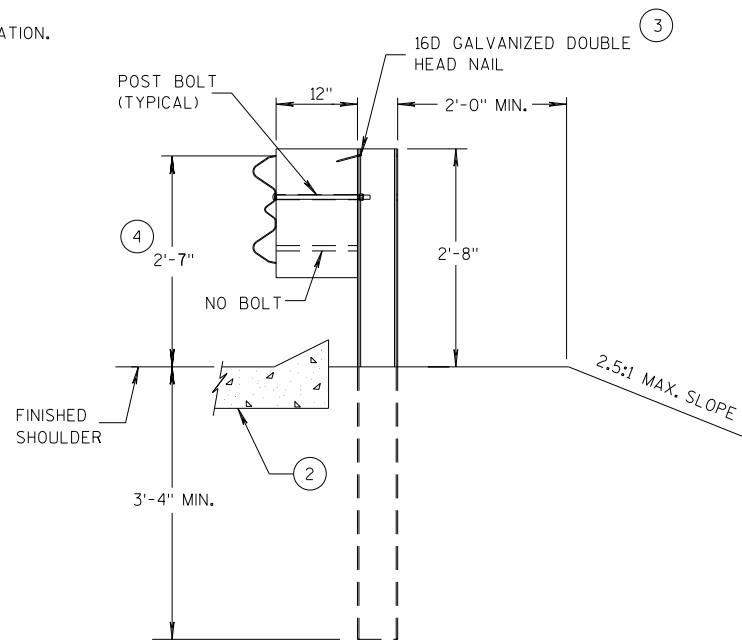
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

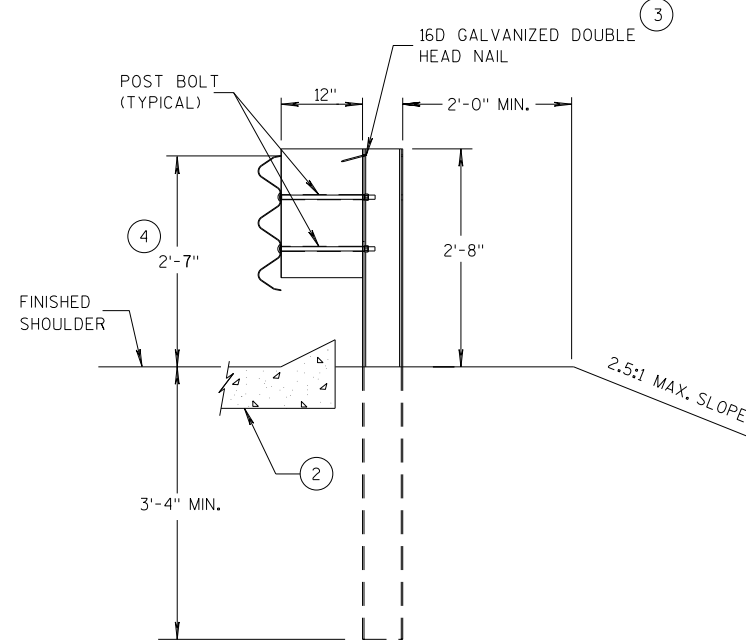
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

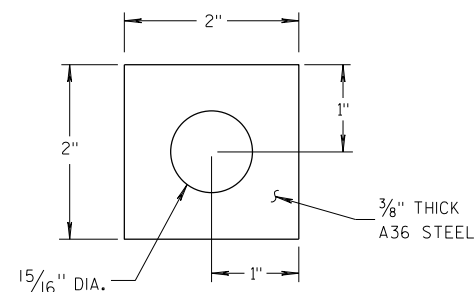
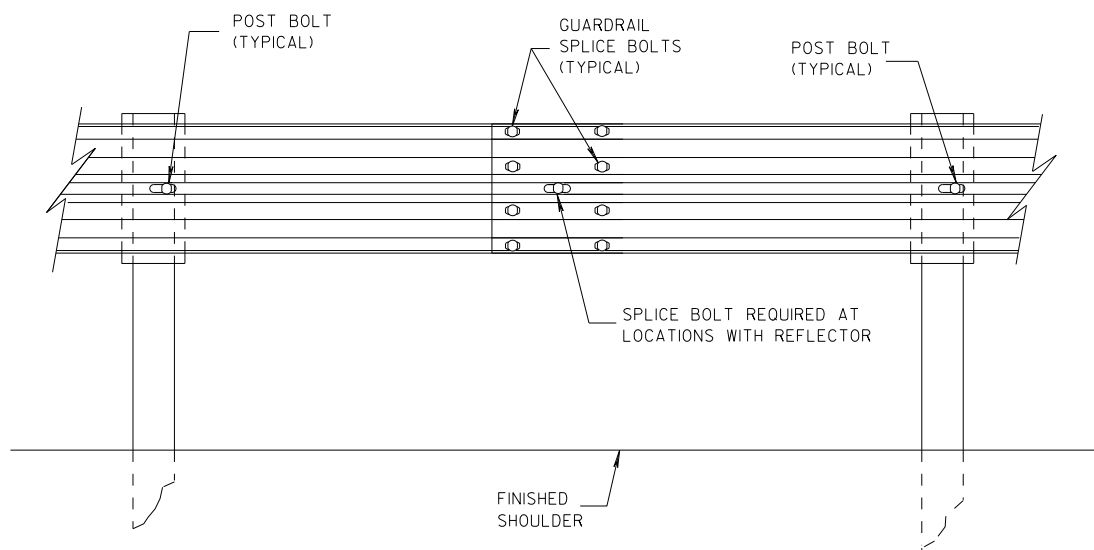
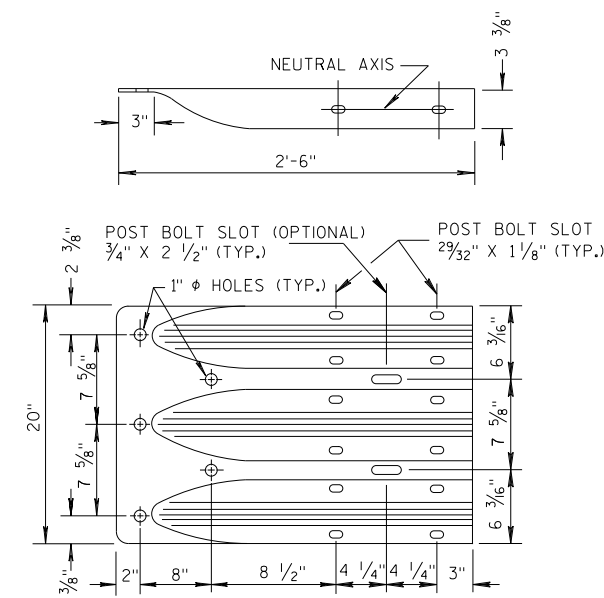


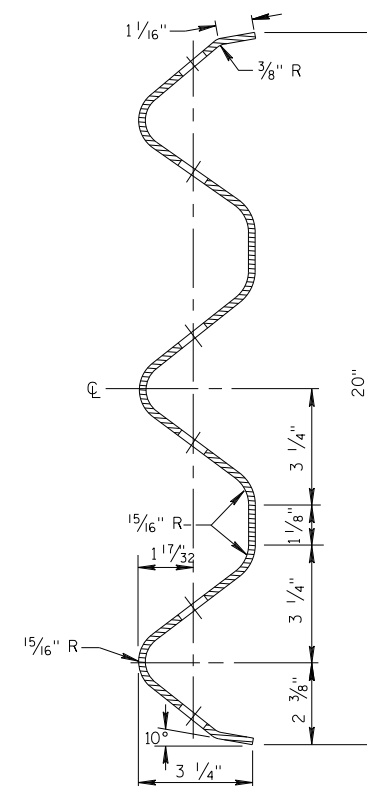
PLATE WASHER DETAIL



SPLICE DETAIL



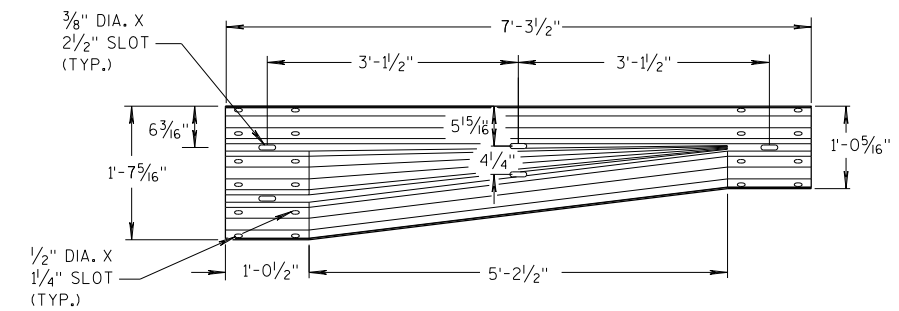
**THRIE BEAM
TERMINAL CONNECTOR**



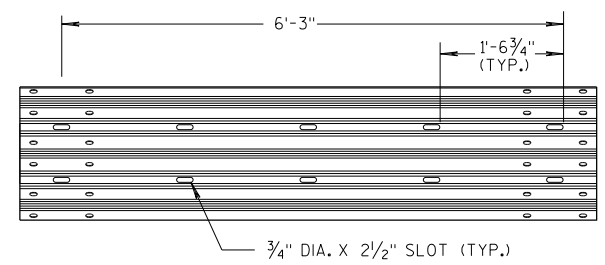
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

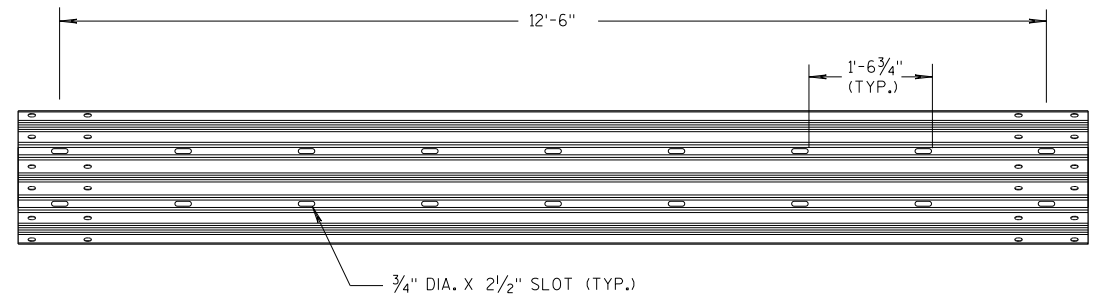
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



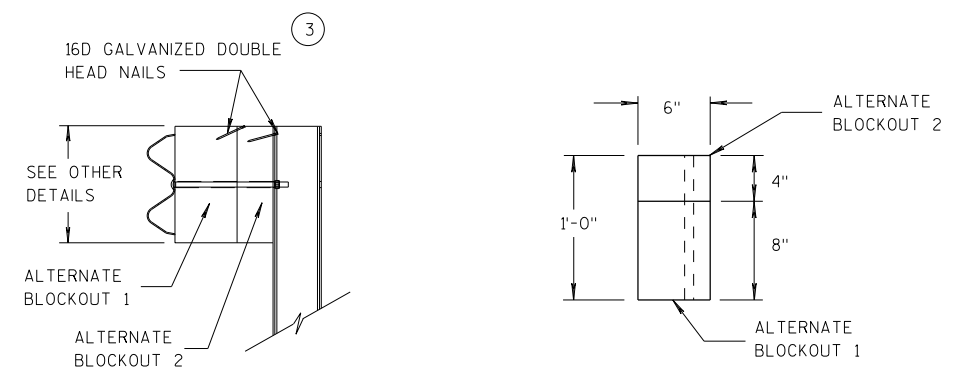
W-BEAM TO THRIE BEAM TRANSITION SECTION



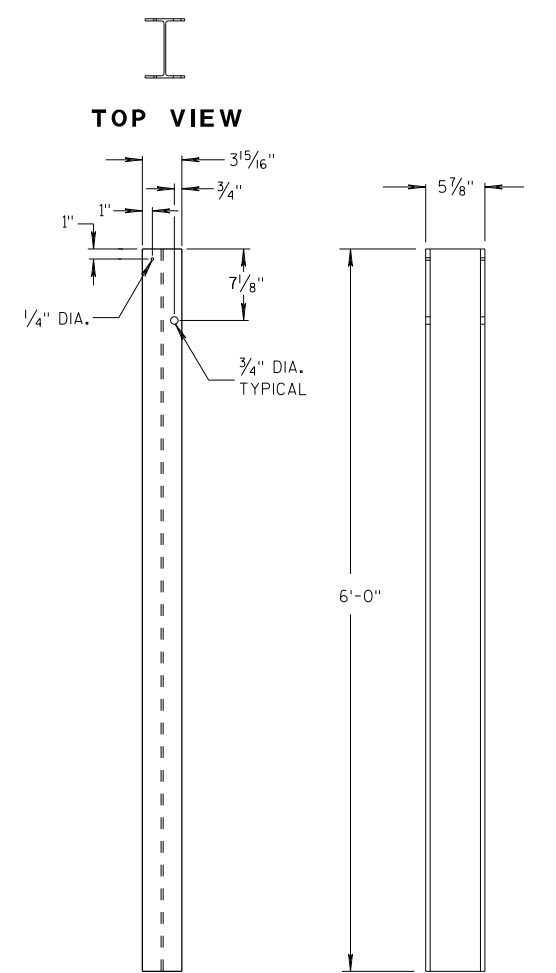
6'-3\"/>



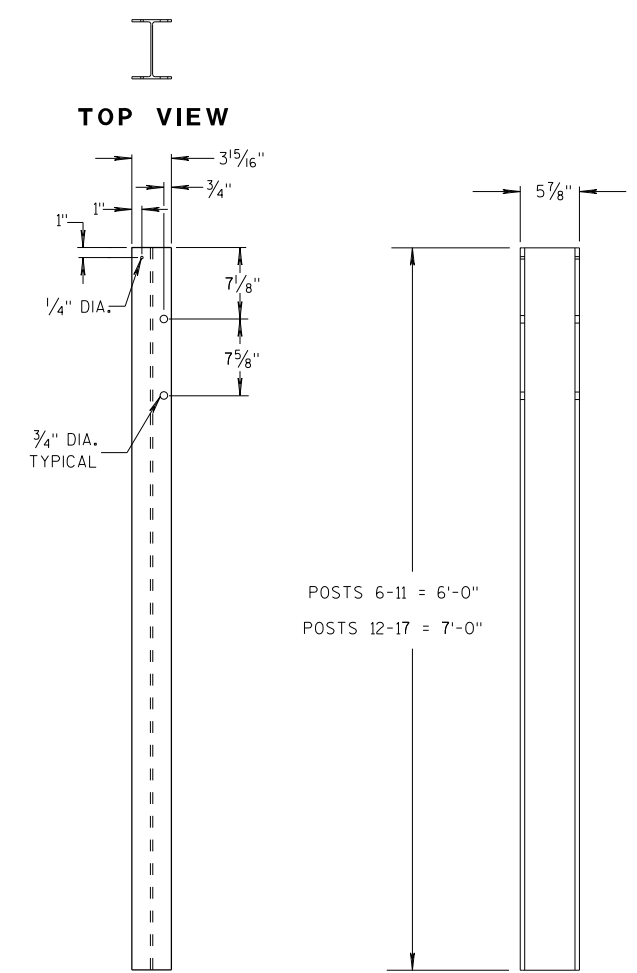
12'-6\"/>



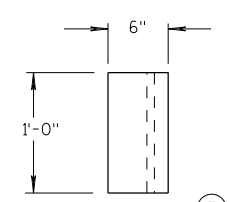
ALTERNATE WOOD BLOCKOUT DETAIL



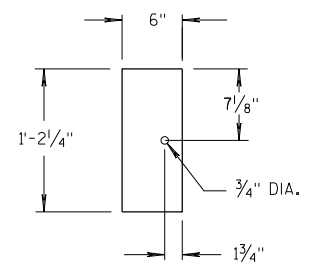
STEEL POSTS 1-5



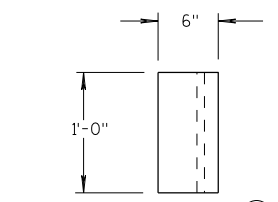
STEEL POSTS 6-17



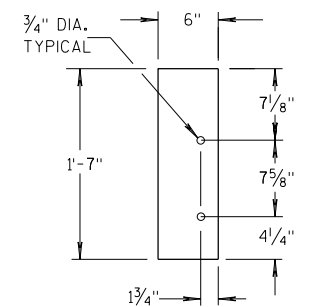
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

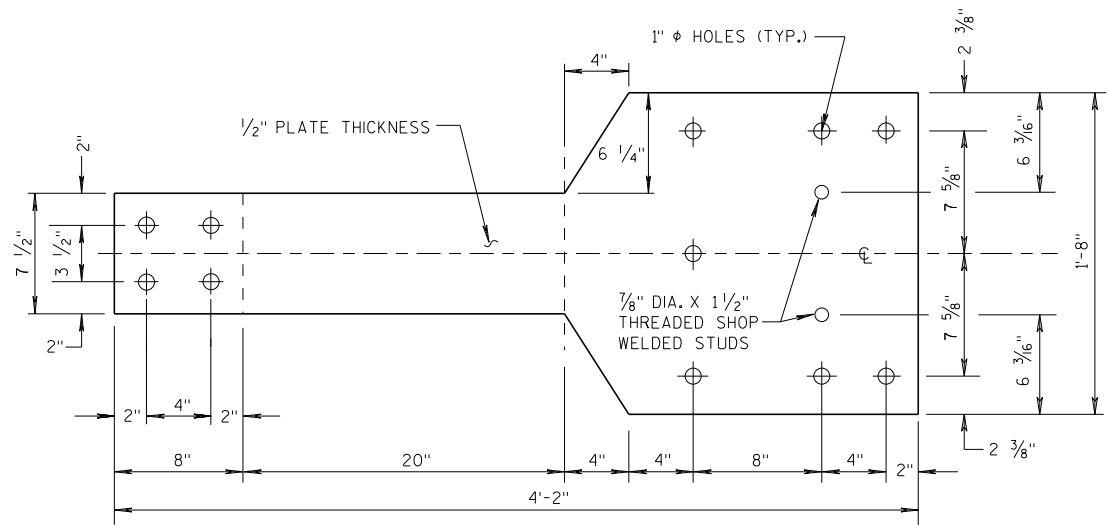
6

S.D.D. 14 B 45-5c

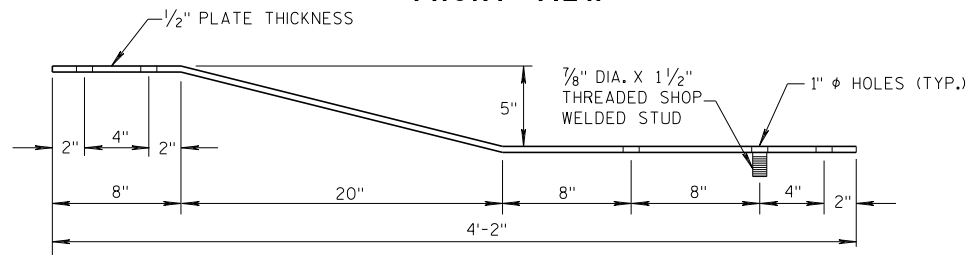
S.D.D. 14 B 45-5c

GENERAL NOTES

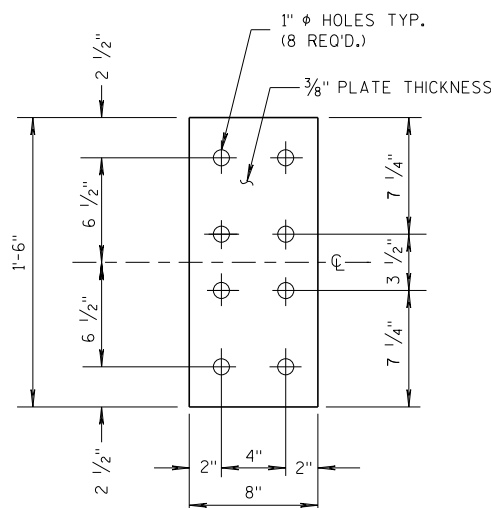
(4) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

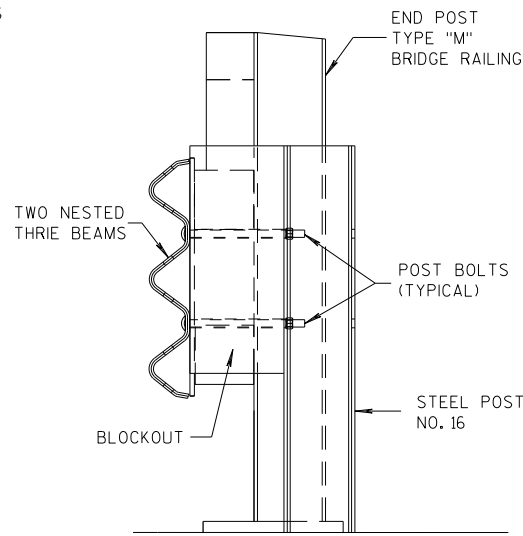


**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**

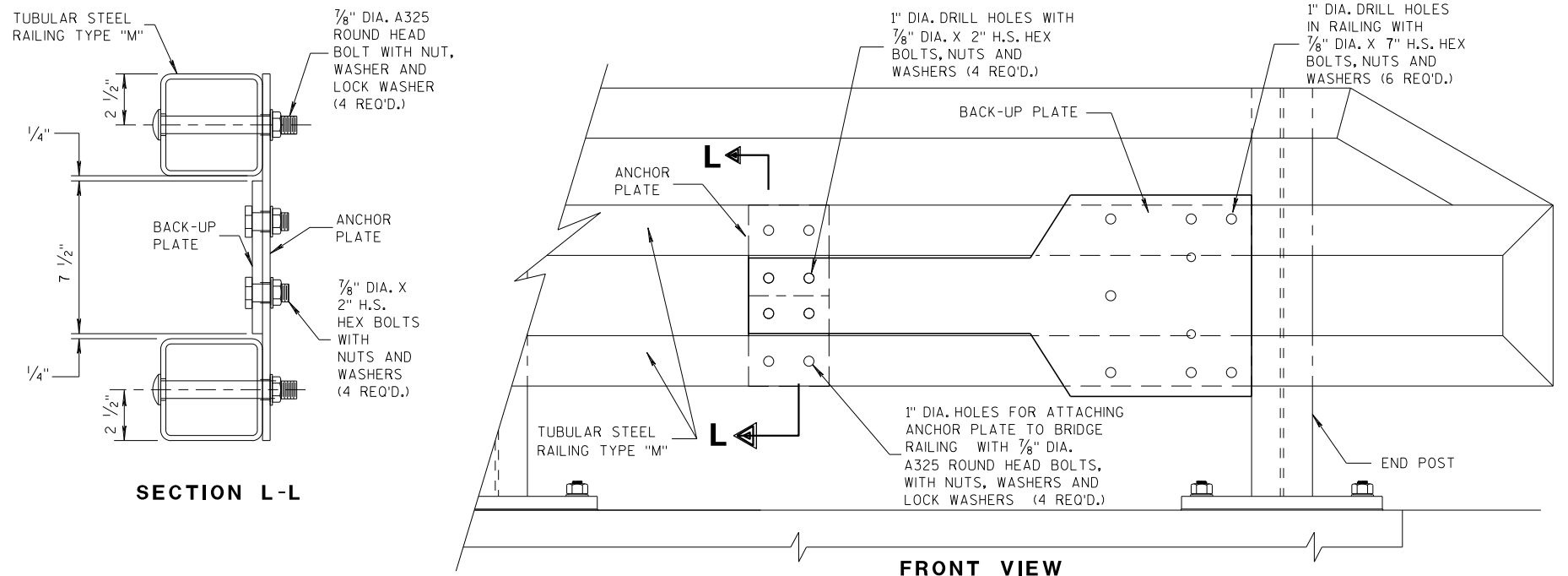


FRONT VIEW

**ANCHOR
PLATE DETAIL,
TYPE "M"**



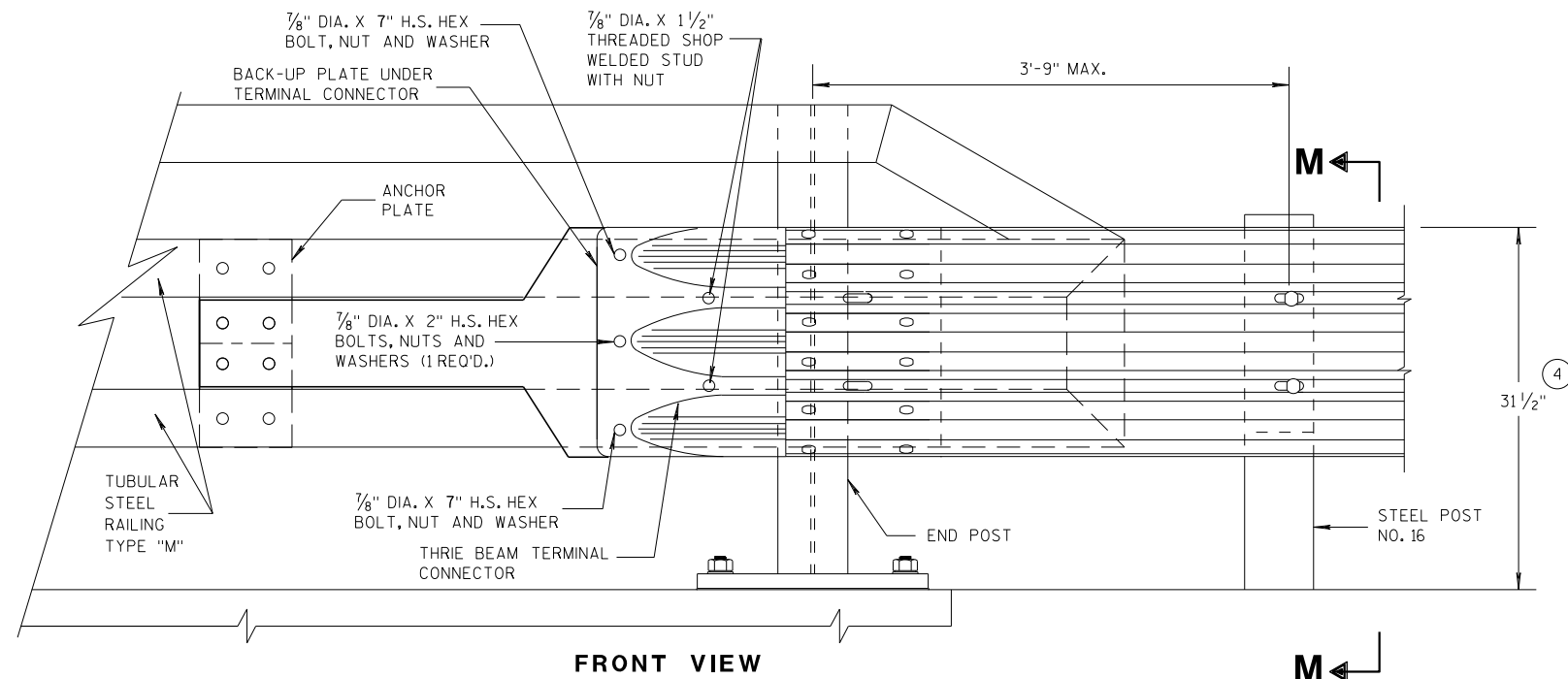
SECTION M-M



SECTION L-L

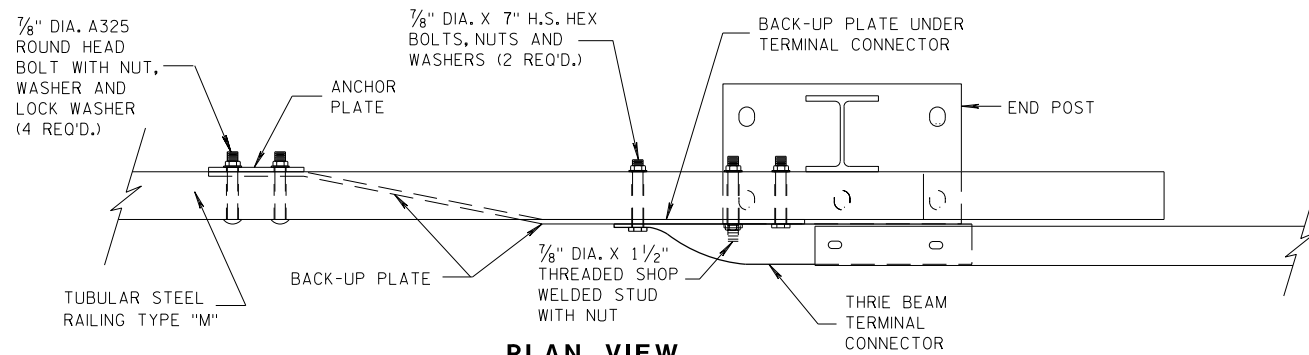
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



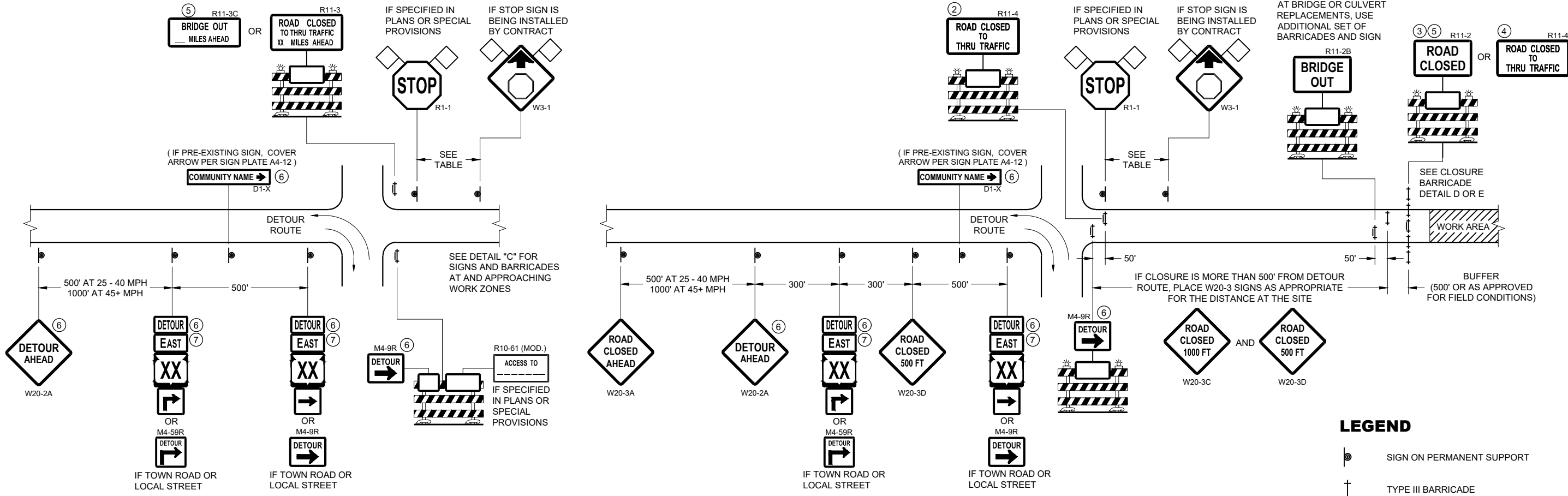
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

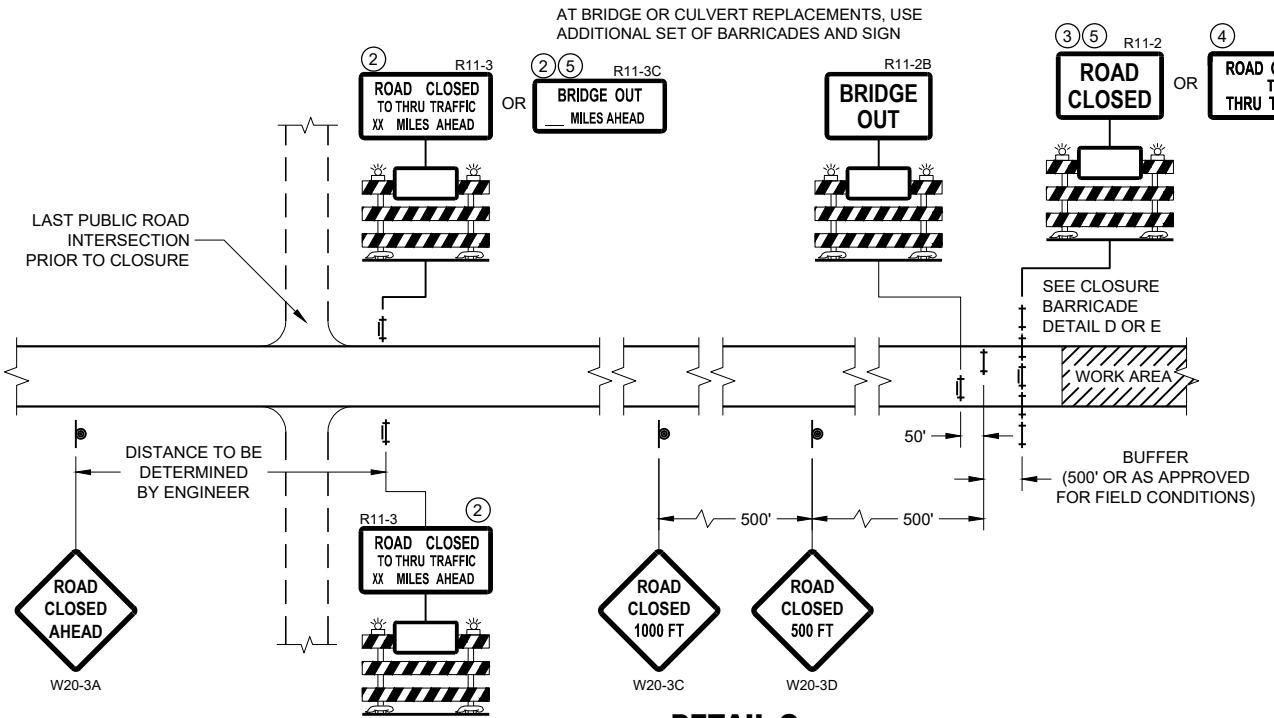
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



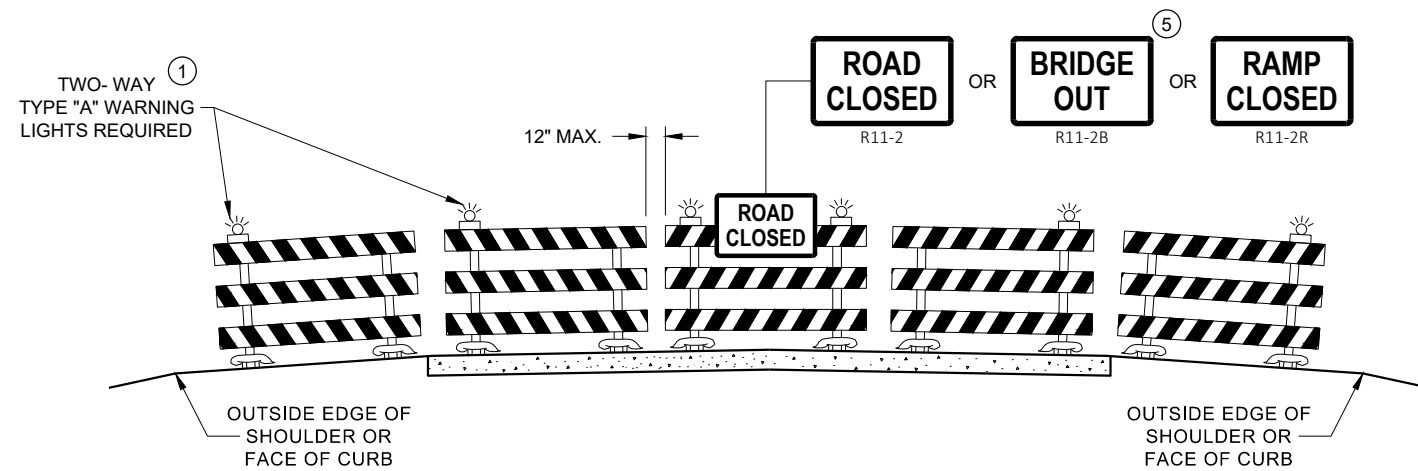
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

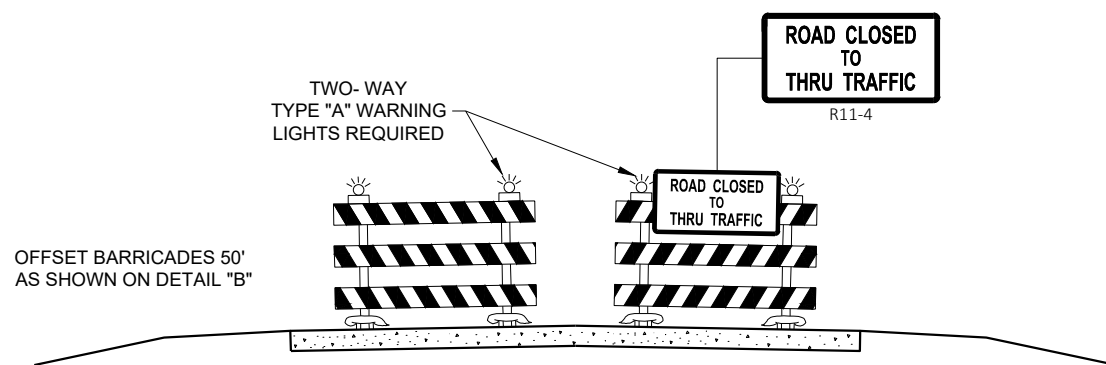
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

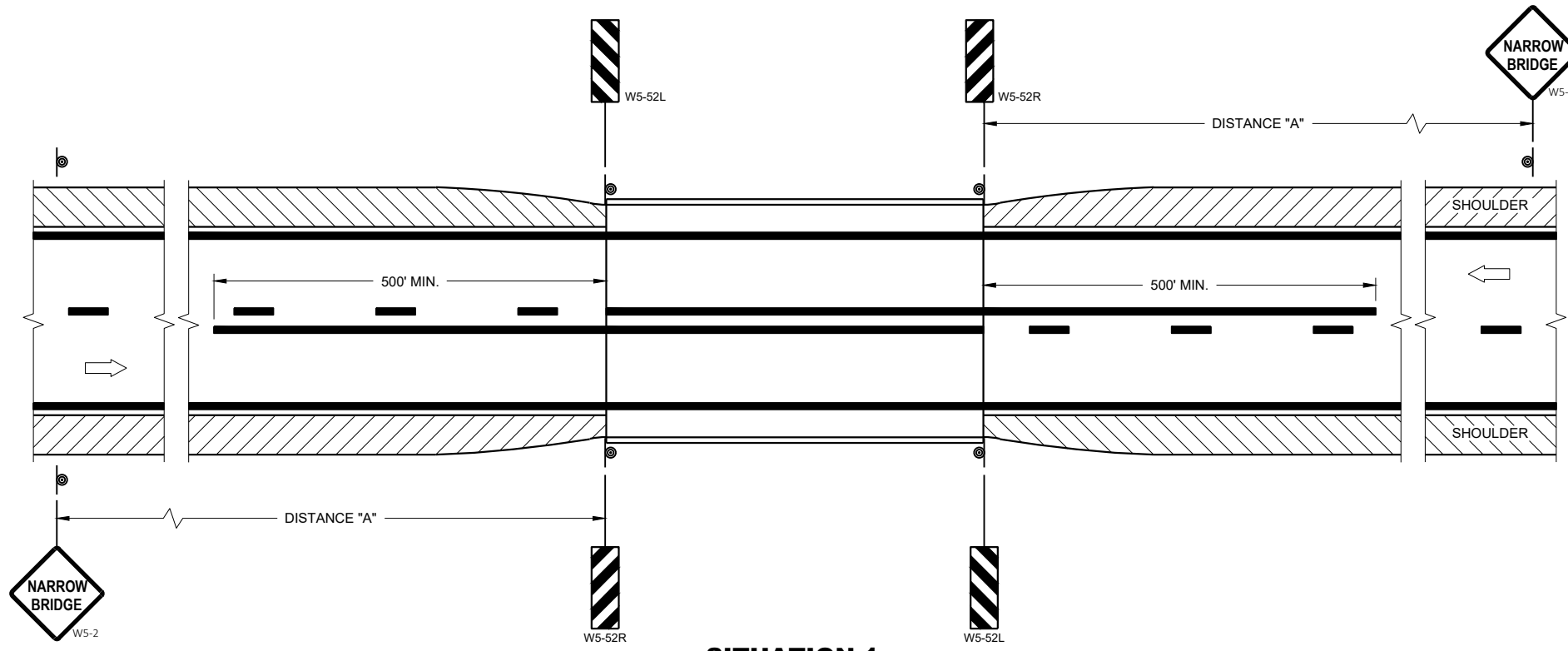
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

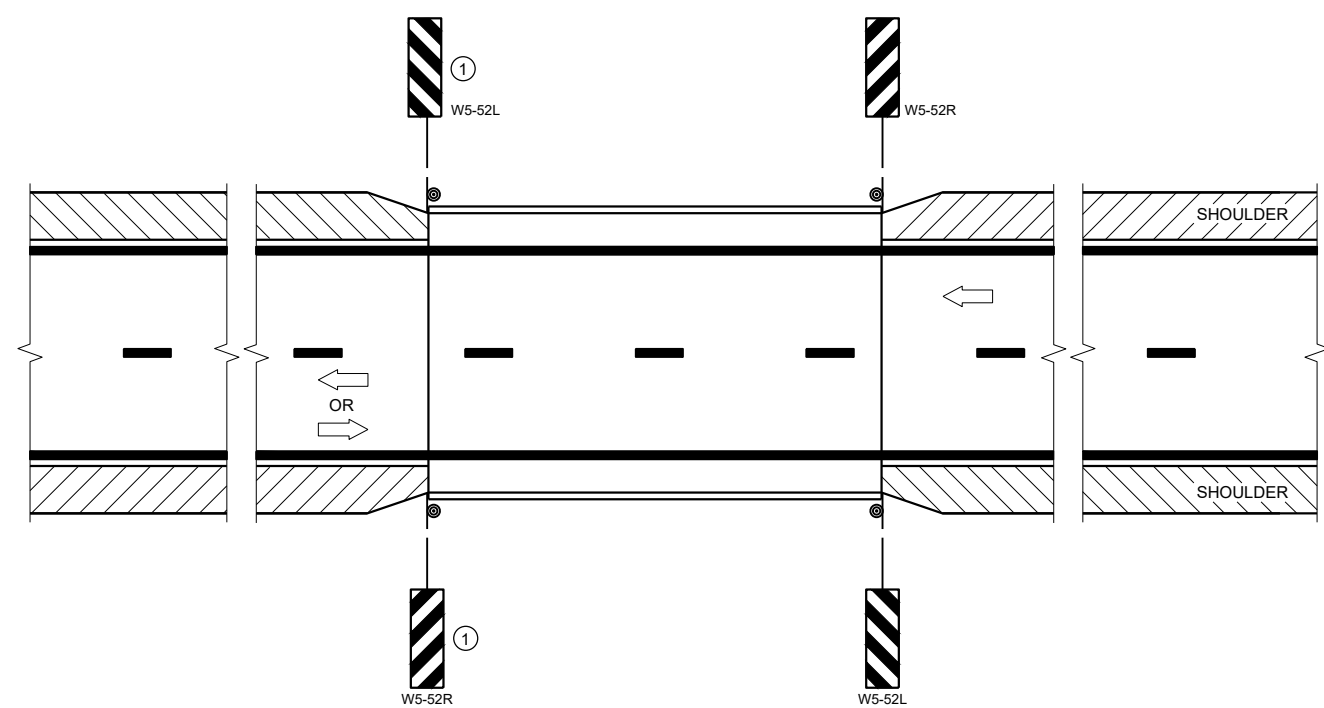
**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



SITUATION 1
 WARRANTING CRITERIA:
 BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
 WARRANTING CRITERIA:
 1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
 2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

6

6

SDD 15C06 - 10

SDD 15C06 - 10

SIGNING AND MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 May 2022 /S/ Jeannie Silver
 DATE STATE SIGNING AND MARKING ENGINEER




FHWA

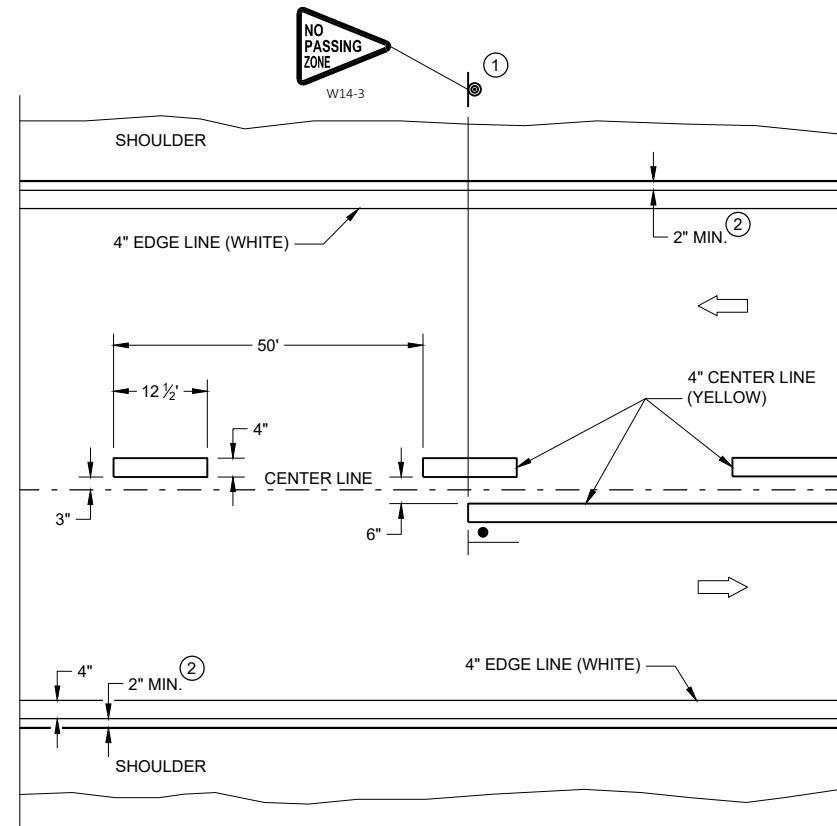
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

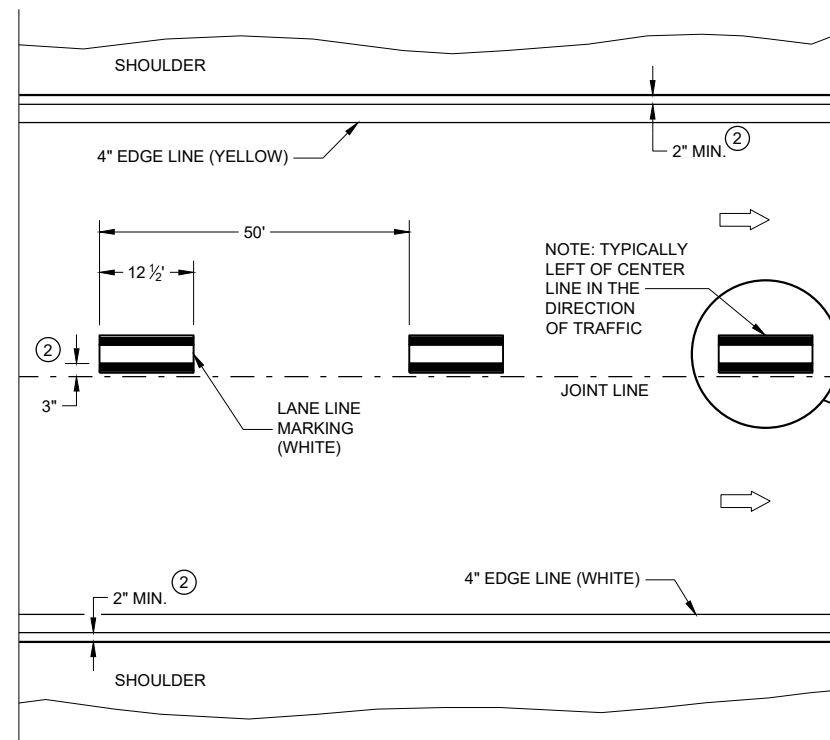
- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

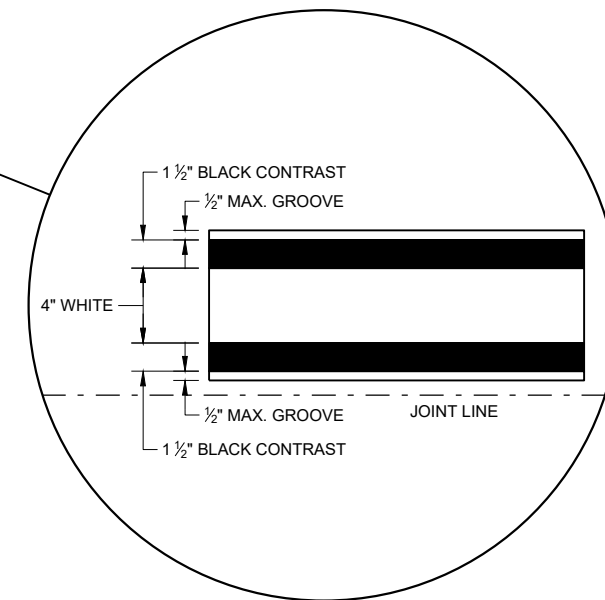


TWO WAY TRAFFIC



ONE WAY TRAFFIC

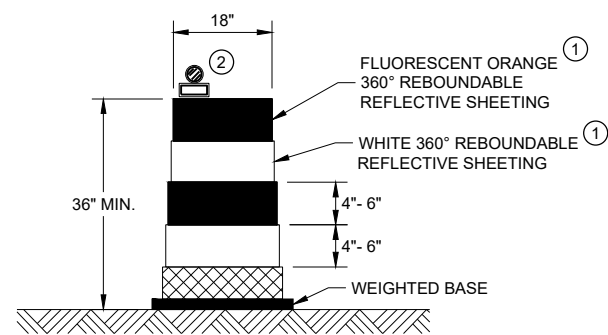
PERMANENT PAVEMENT MARKING



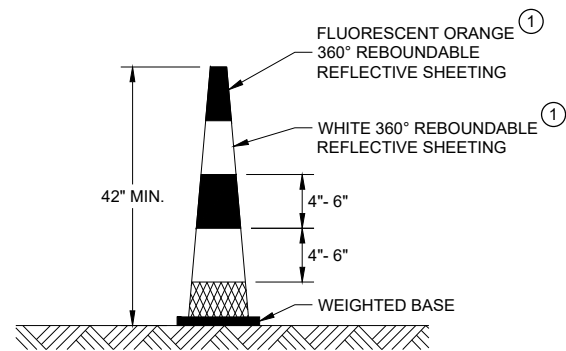
PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Jeannie Silver
STATEWIDE SIGNING AND MARKING ENGINEER

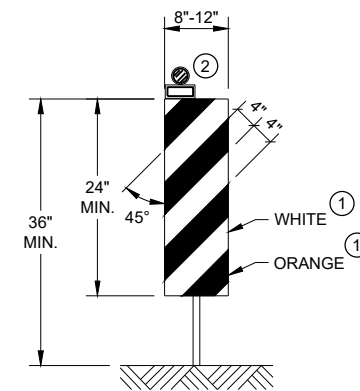


DRUM



42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

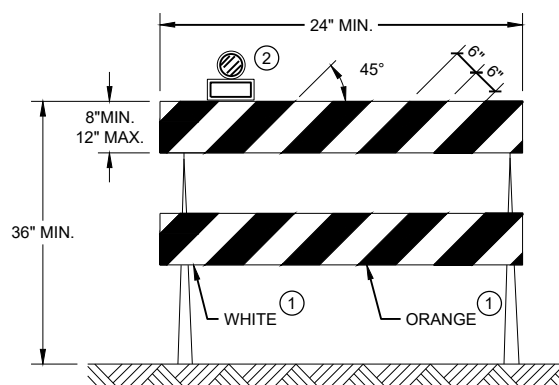


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

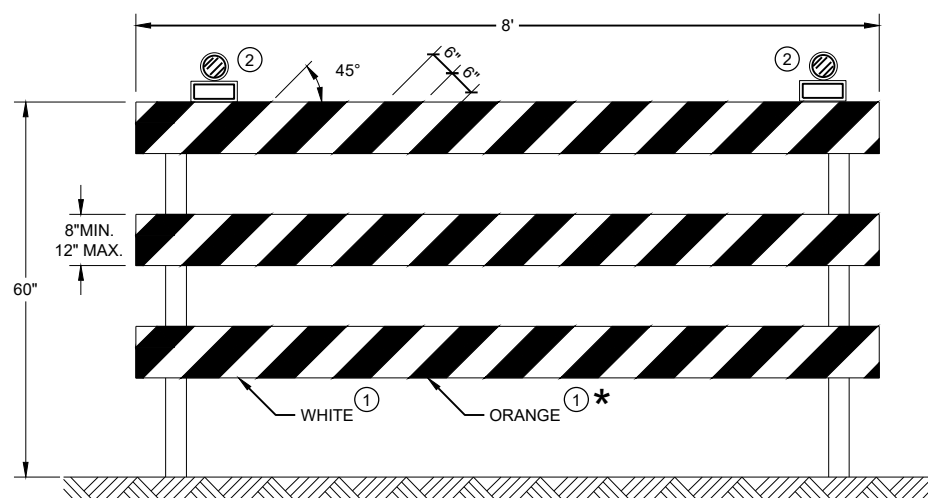
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

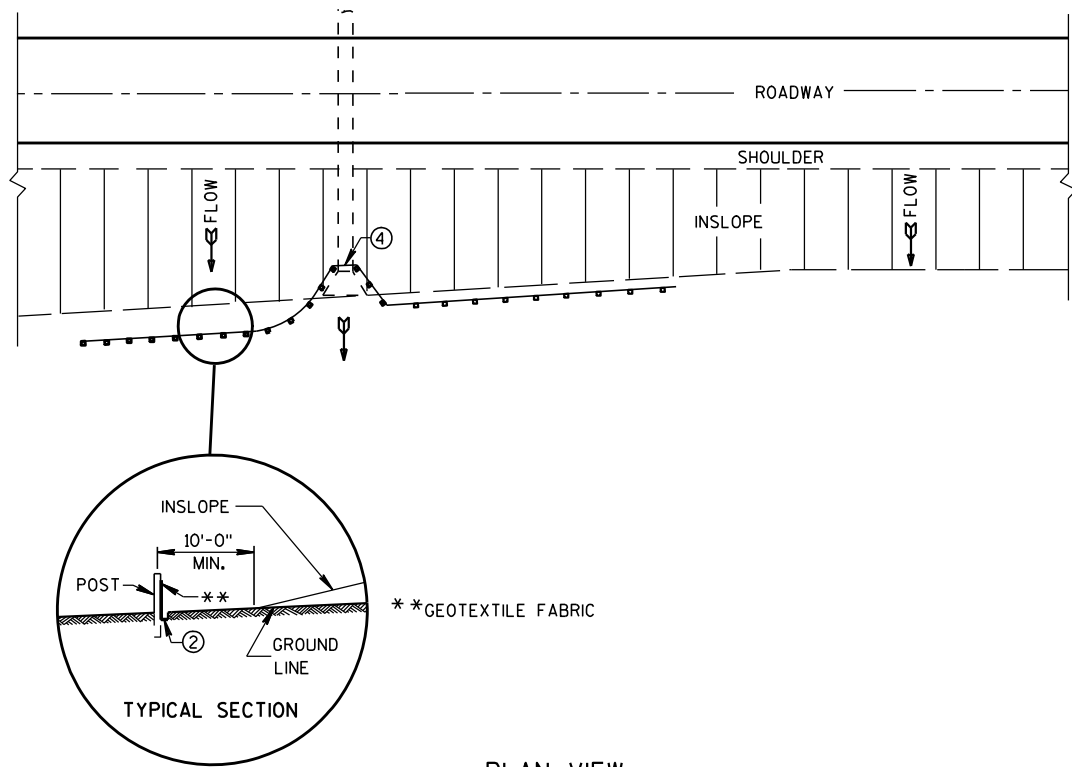


TYPE III BARRICADE

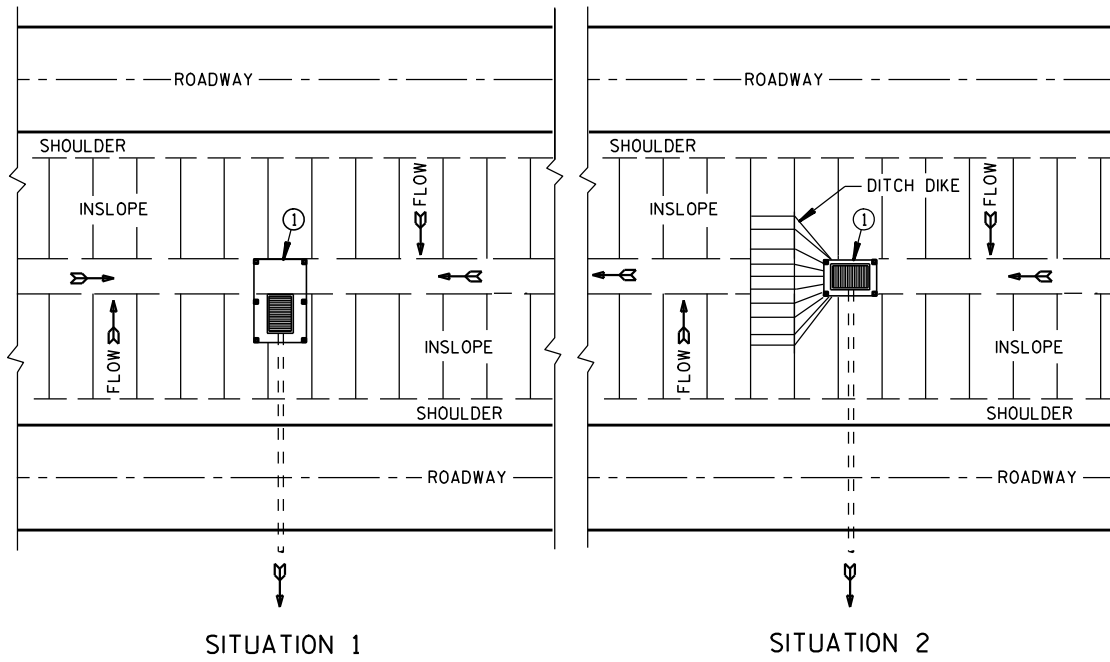
IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

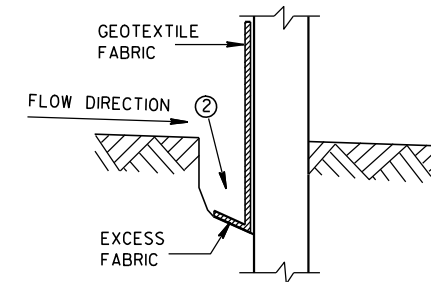


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

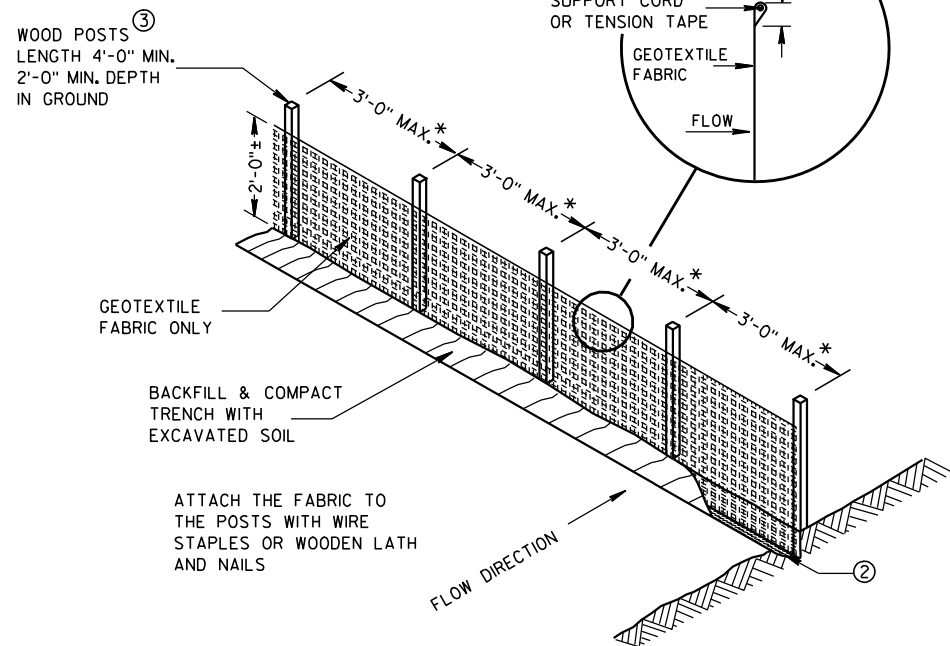
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

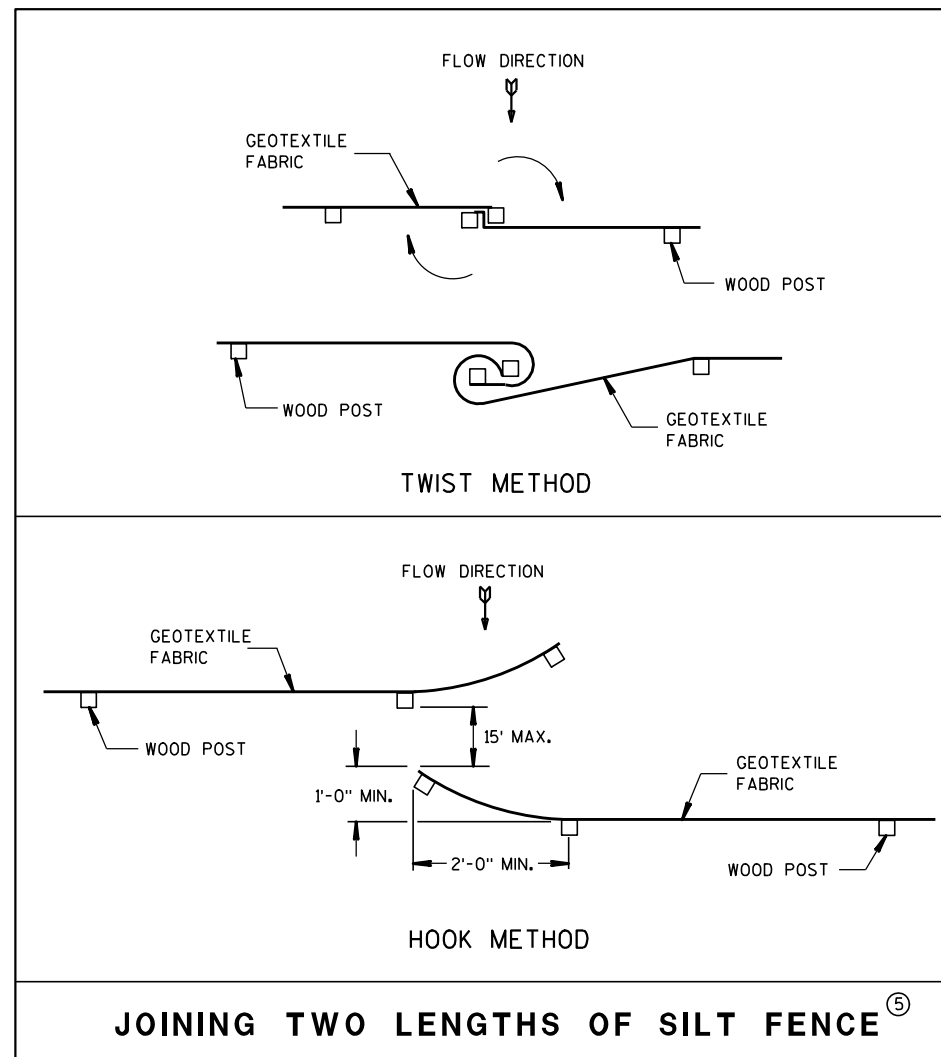


TRENCH DETAIL

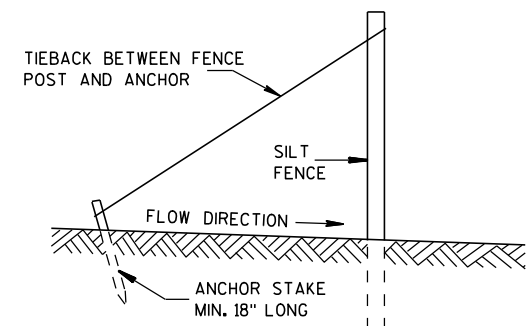
NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS



SILT FENCE



JOINING TWO LENGTHS OF SILT FENCE ⑤

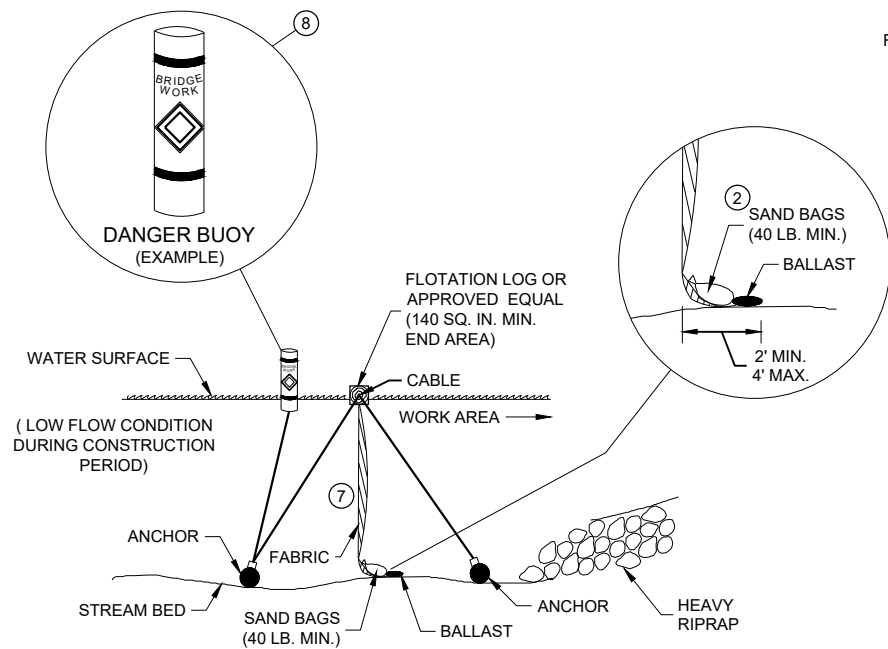


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

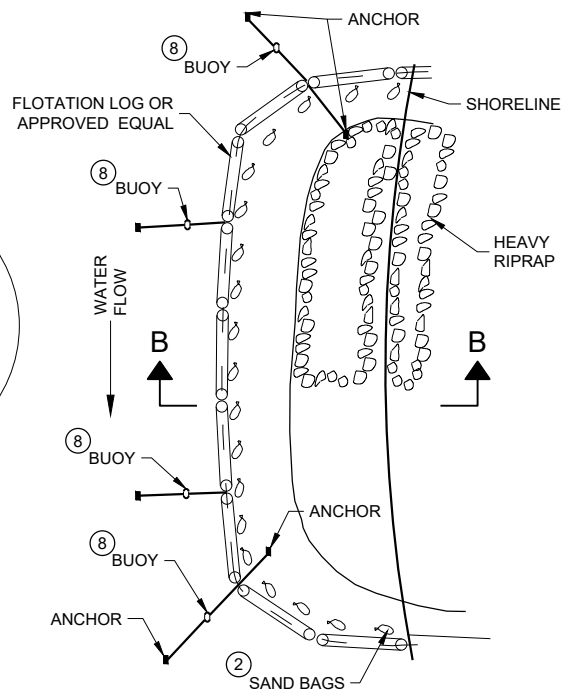
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

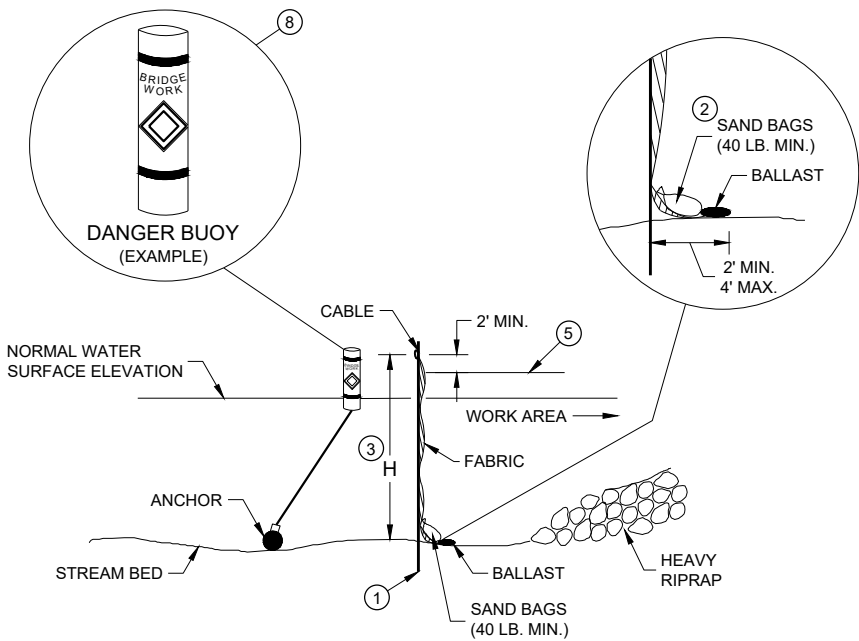


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

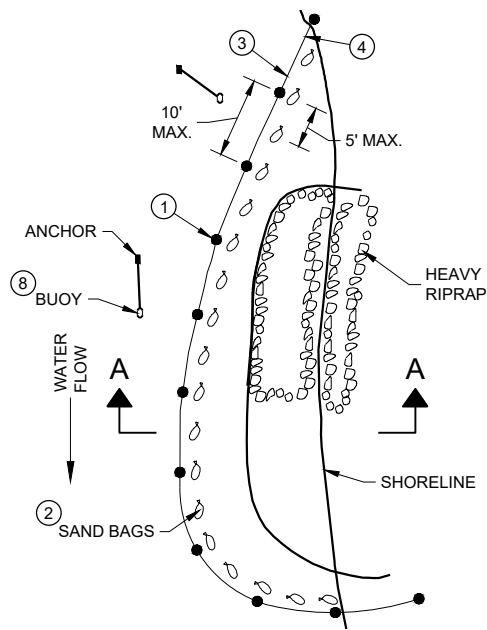


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

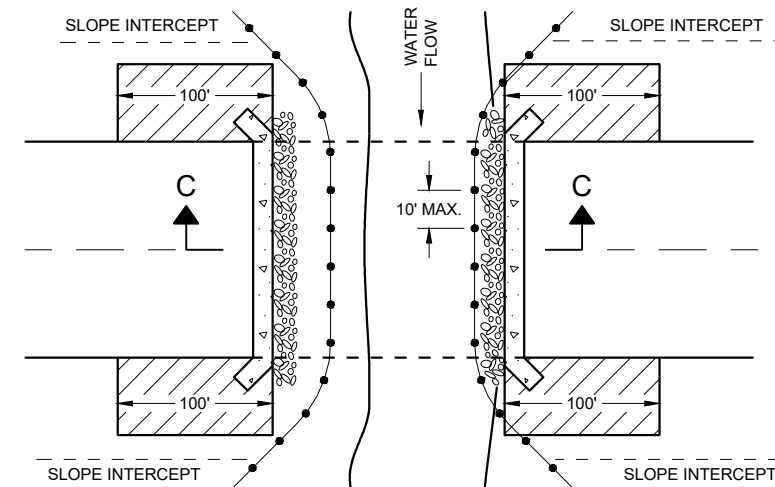
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

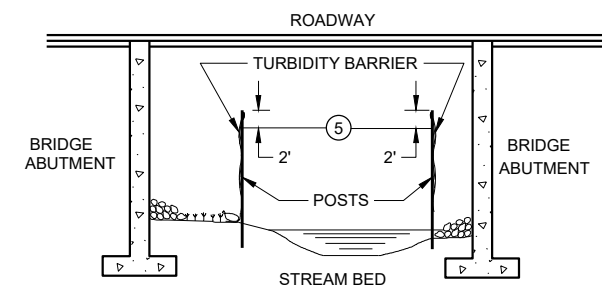
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

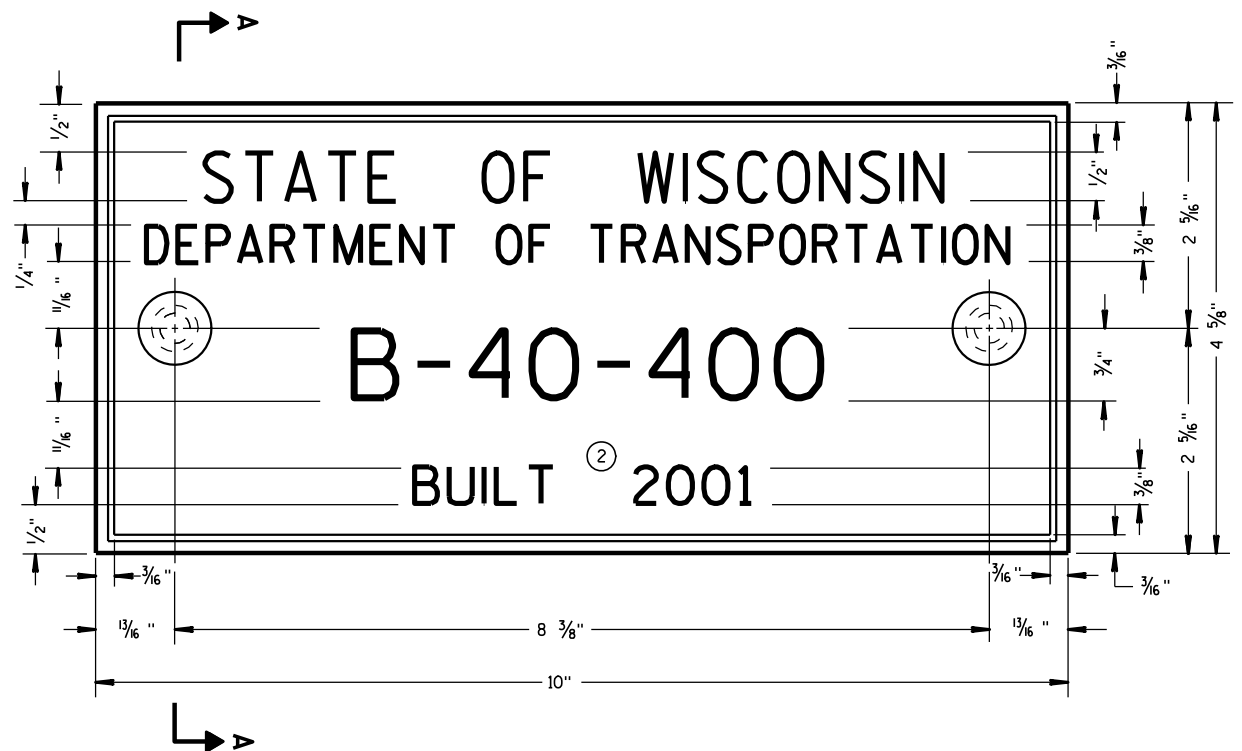
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



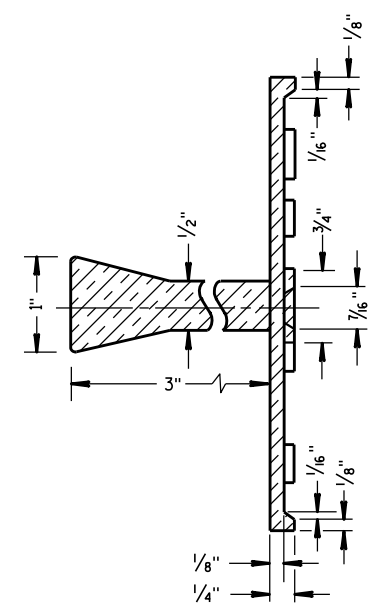
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

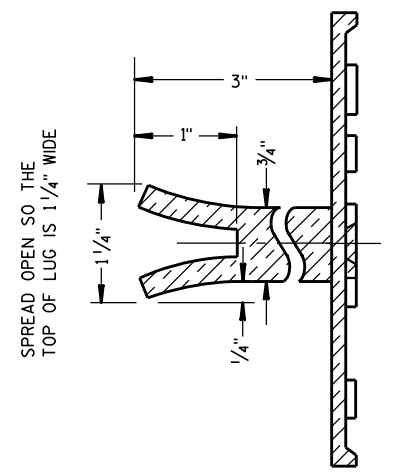
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG

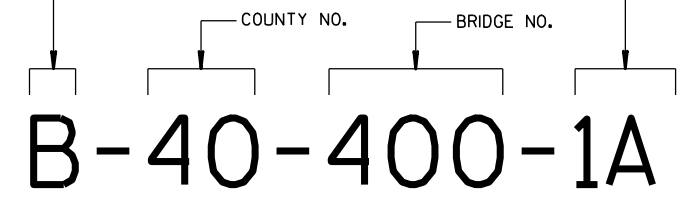
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6

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

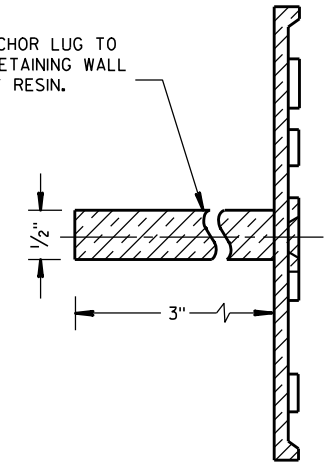
B = BRIDGE
C = CULVERT
R = RETAINING WALL

UNIT NO. FOR MULTIPLE
UNIT BRIDGE



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



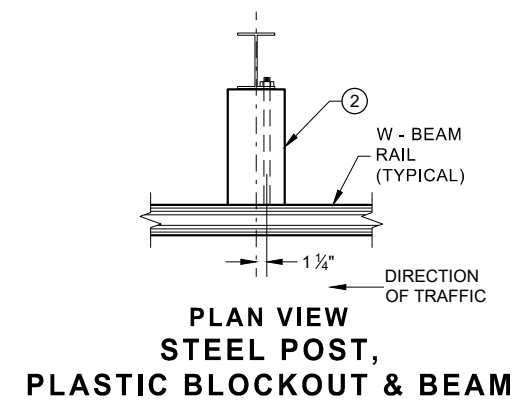
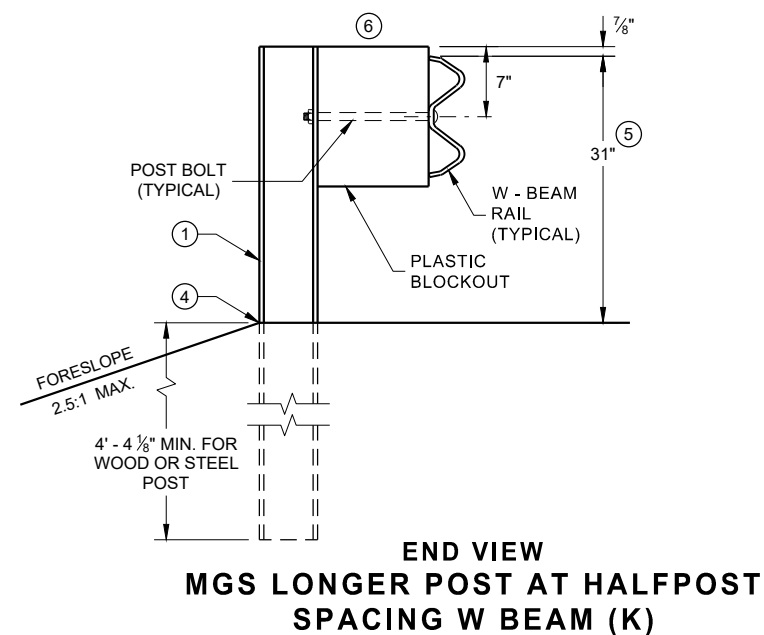
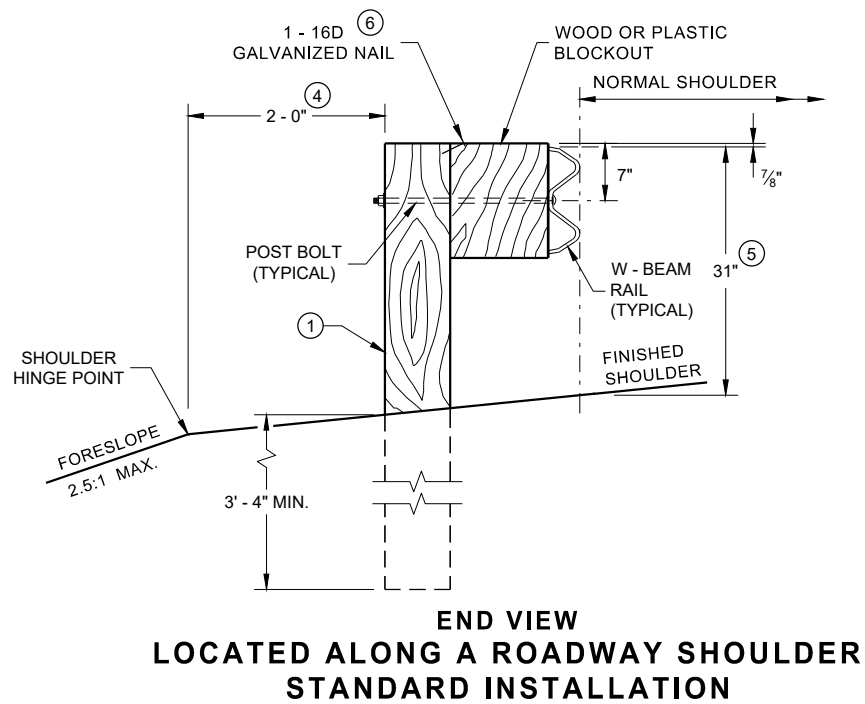
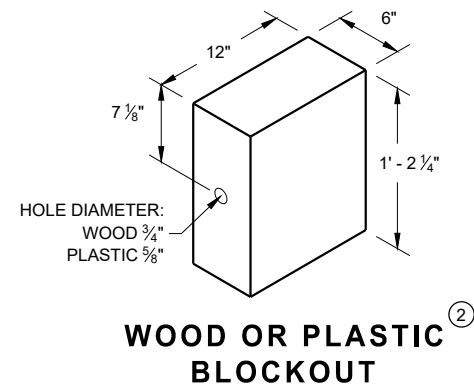
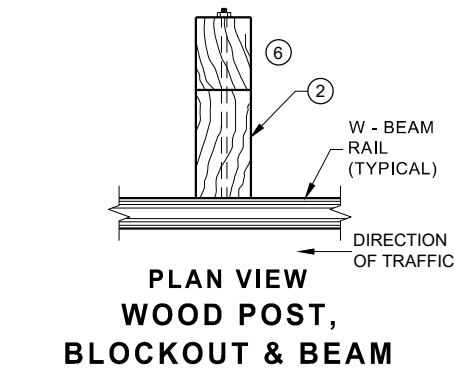
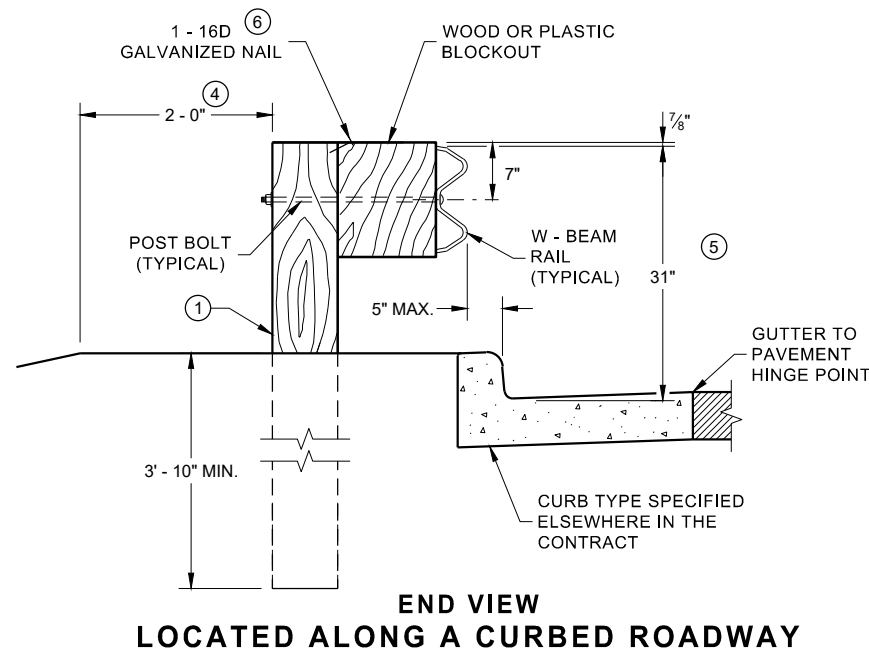
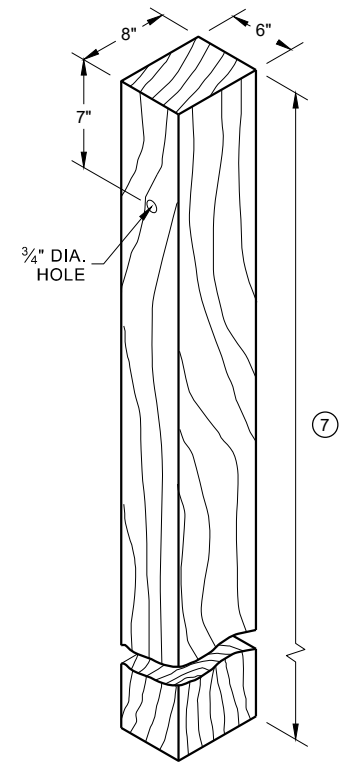
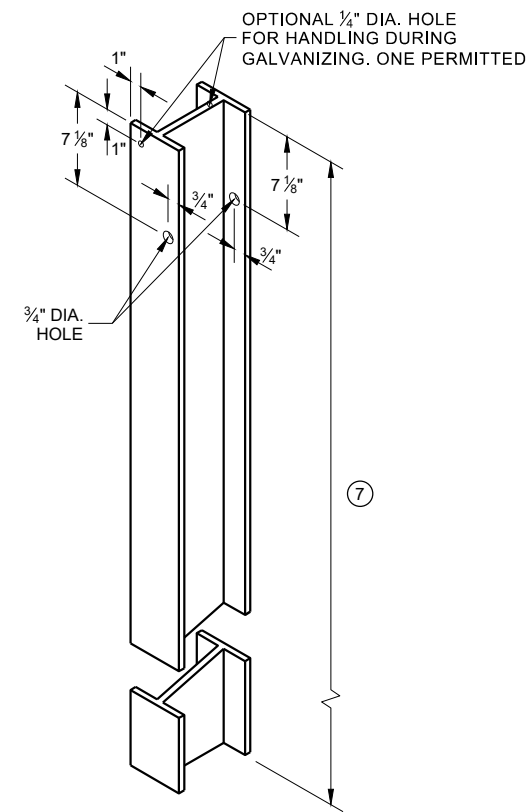
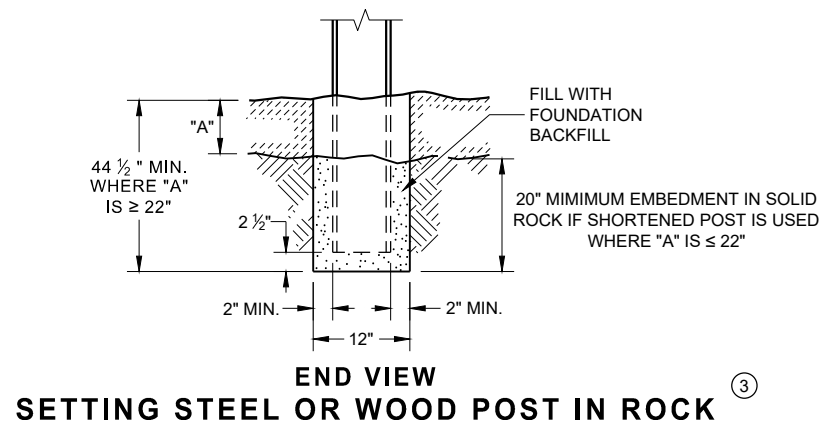
ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

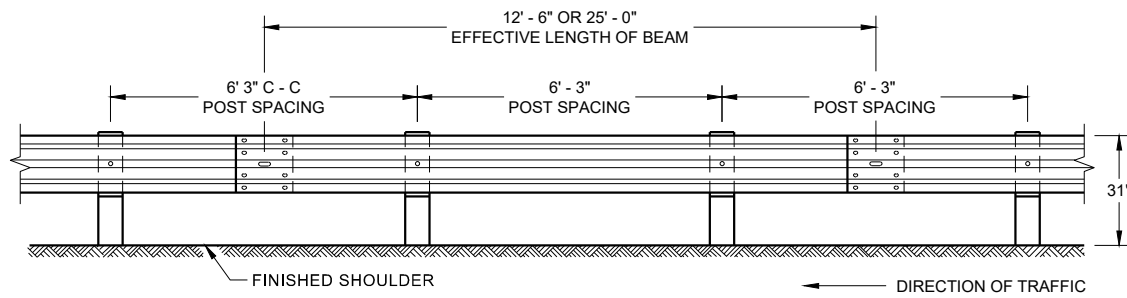
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ±1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

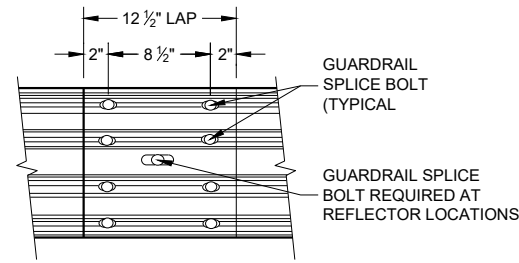


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



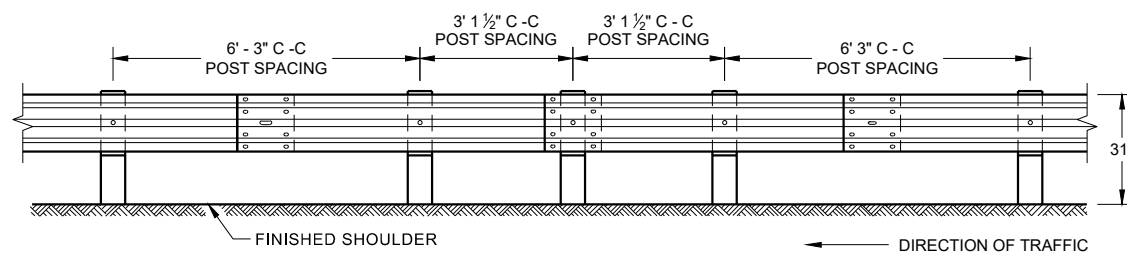
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



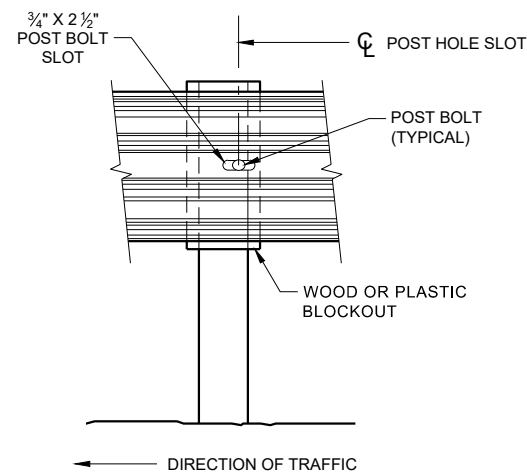
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

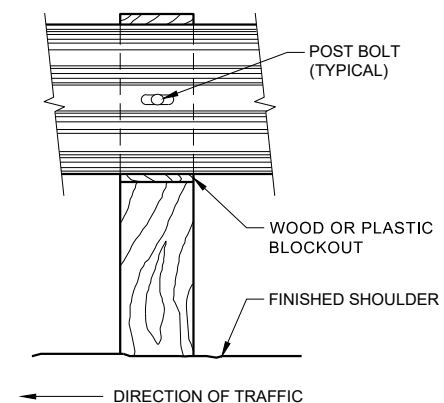
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



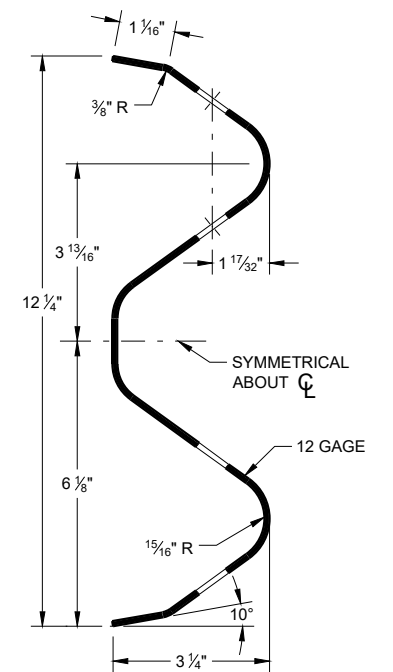
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



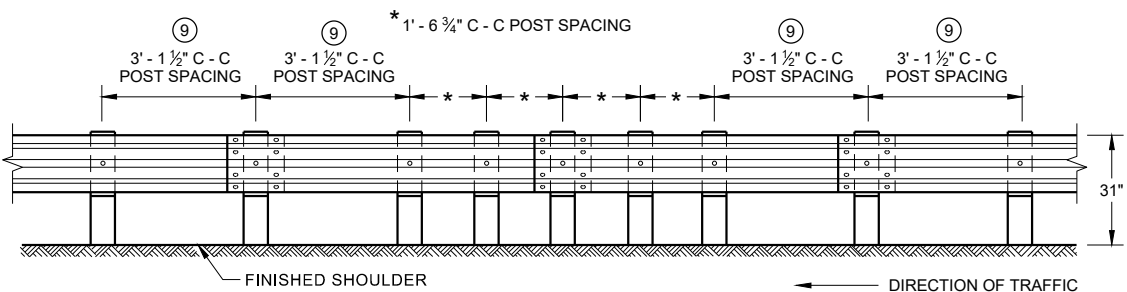
FRONT VIEW AT STEEL POST



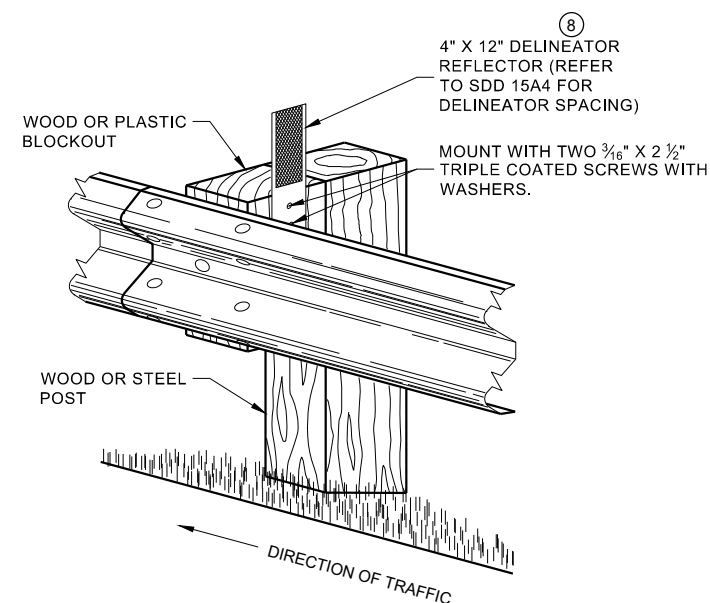
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

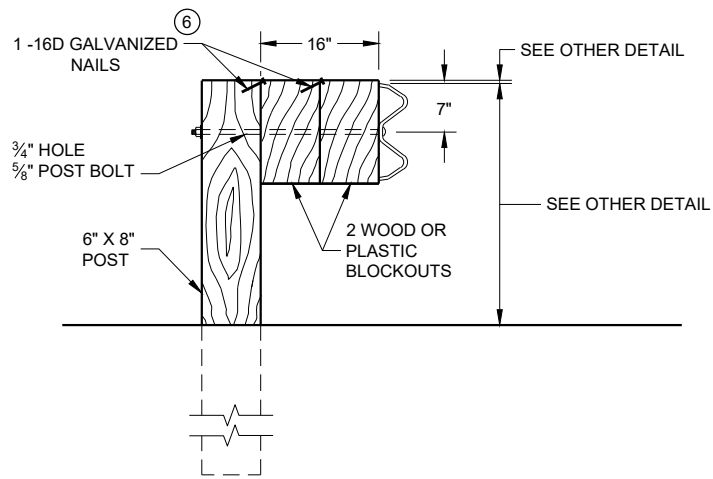
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

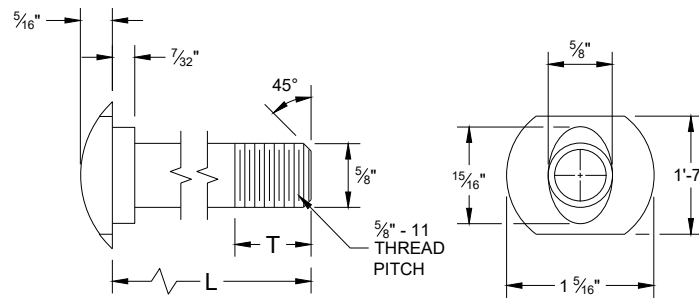


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

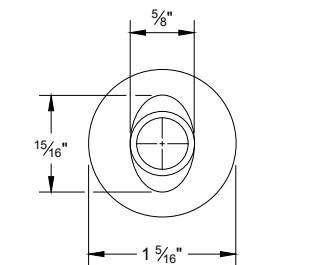
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

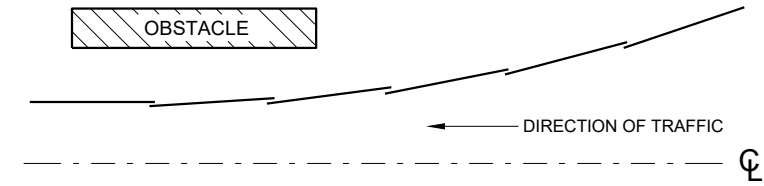


POST BOLT TABLE

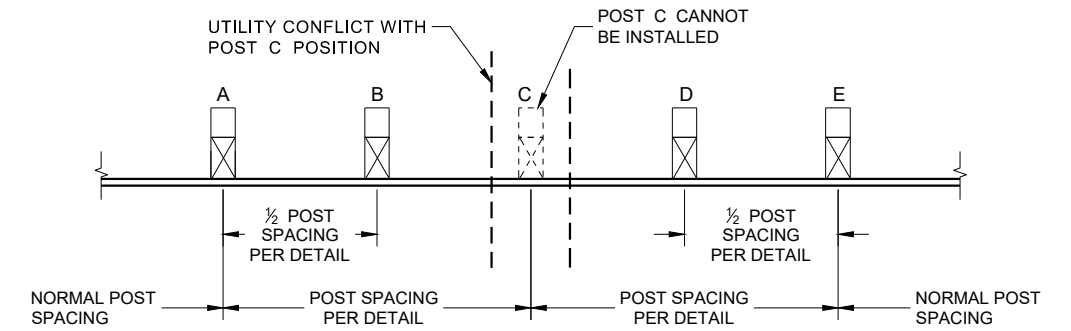
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



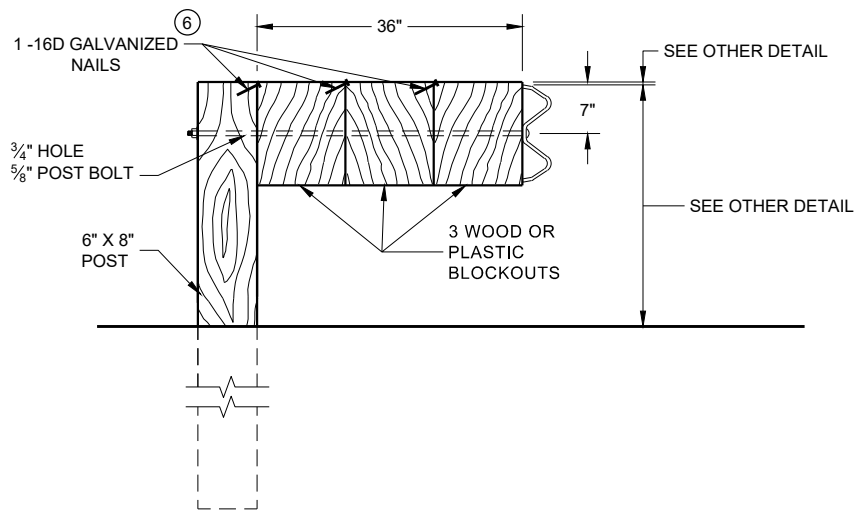
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

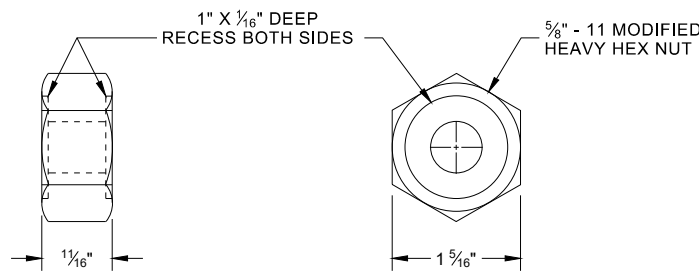


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

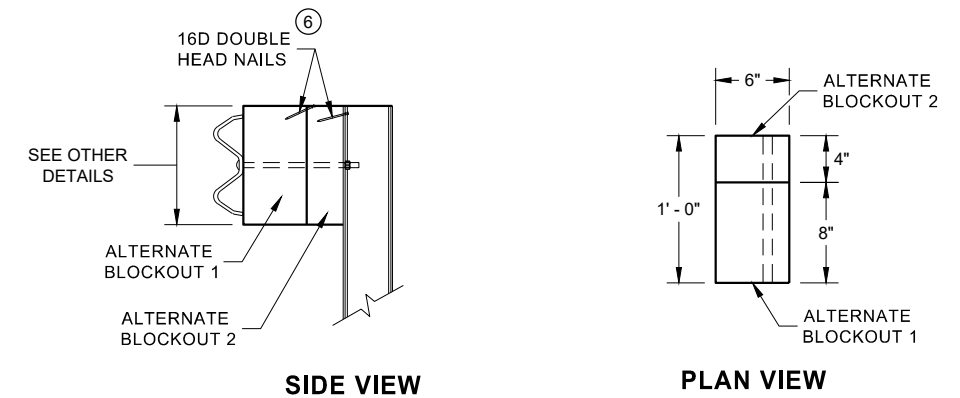


DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**

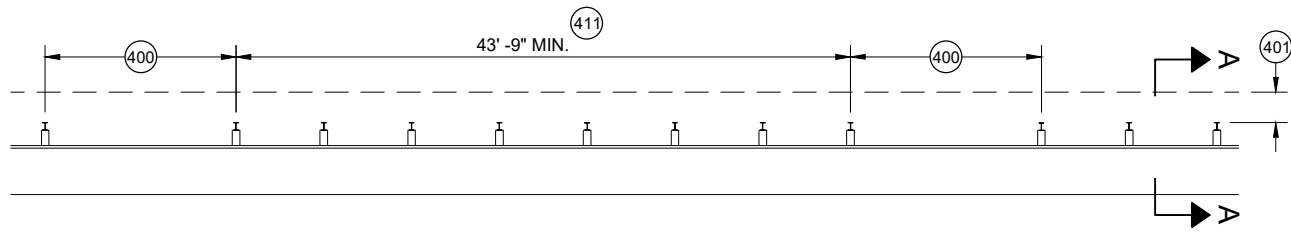


**ALTERNATE WOOD
BLOCKOUT DETAIL**

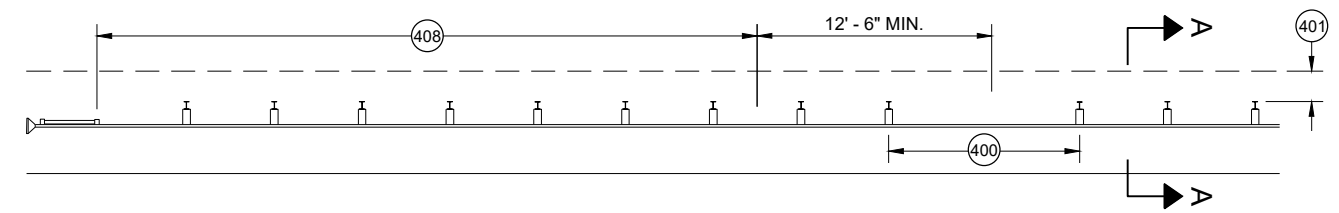
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

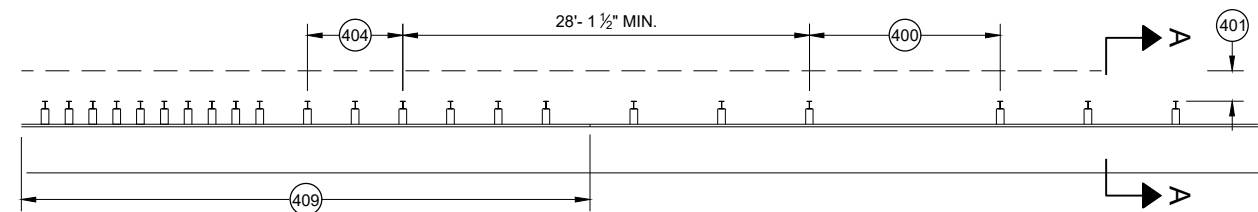
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



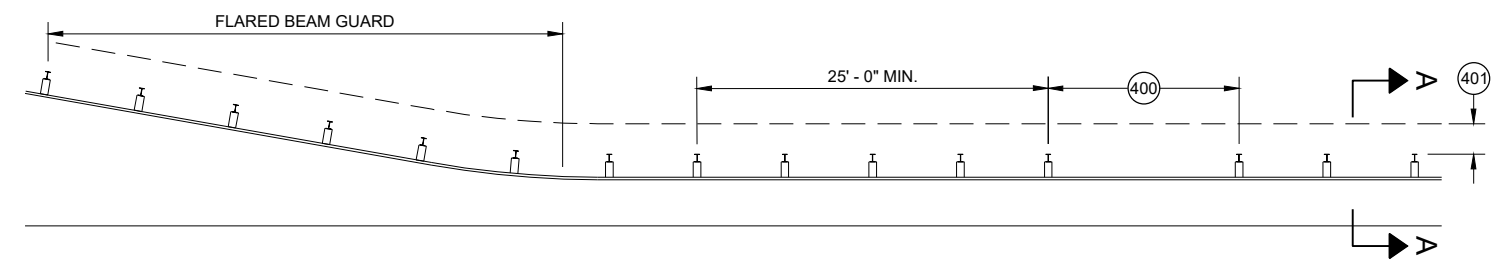
MISSING POST IN MGS GUARDRAIL



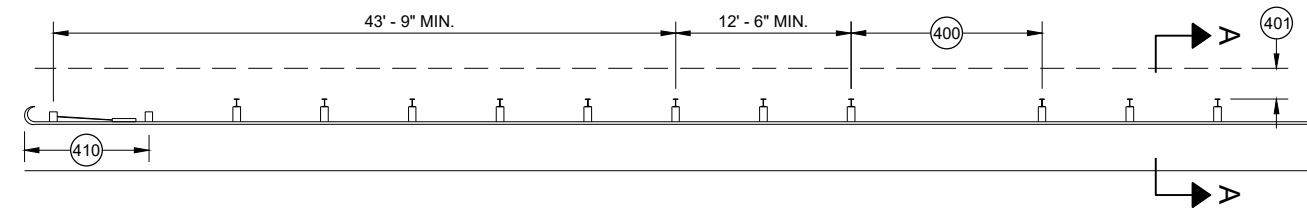
MISSING POST IN MGS GUARDRAIL NEAR EAT



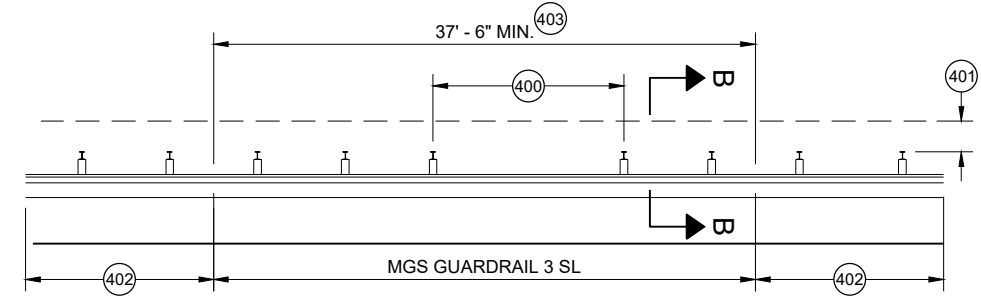
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

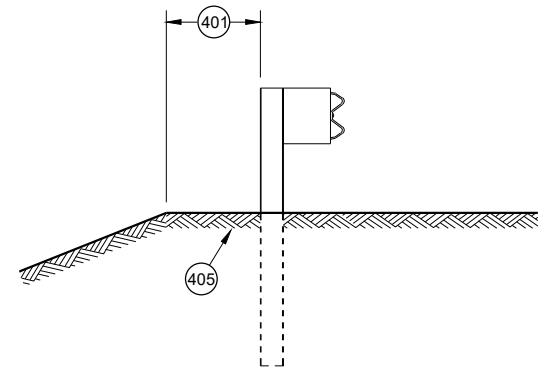


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

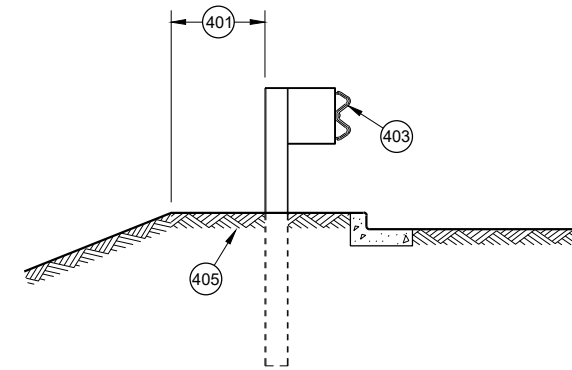


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- 400 MAX SPAN 12' - 6"
- 401 2' MIN.
- 402 MGS GUARDRAIL 3
- 403 NESTING BEAM GUARD
- 404 ASYMMETRIC TRANSITION
- 405 SOIL WELL DRAINED AND COMPACTED
- 406 SEE OTHER DRAWINGS IN THIS SDD
- 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- 408 SEE SDD 14B44
- 409 SEE SDD 14B45
- 410 SEE SDD 14B47
- 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

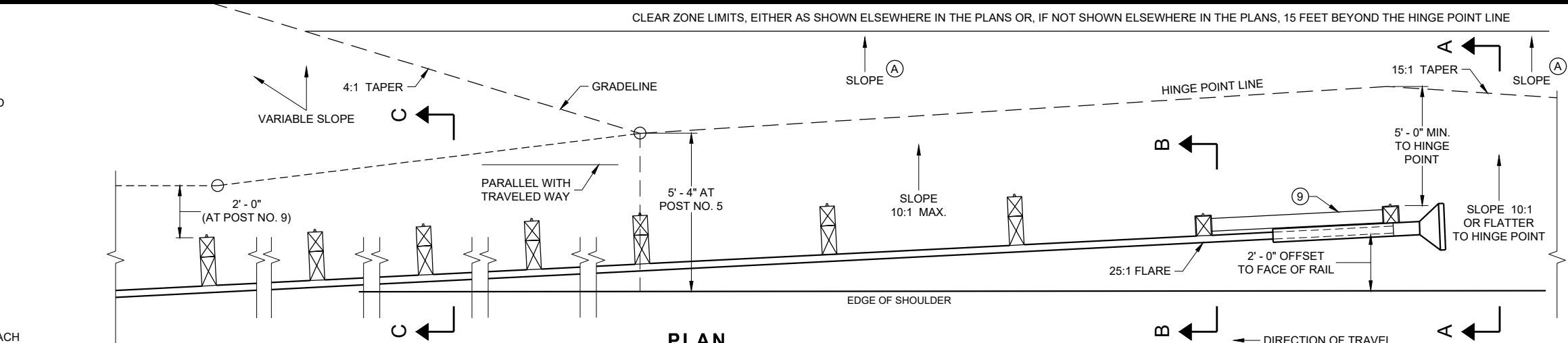
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

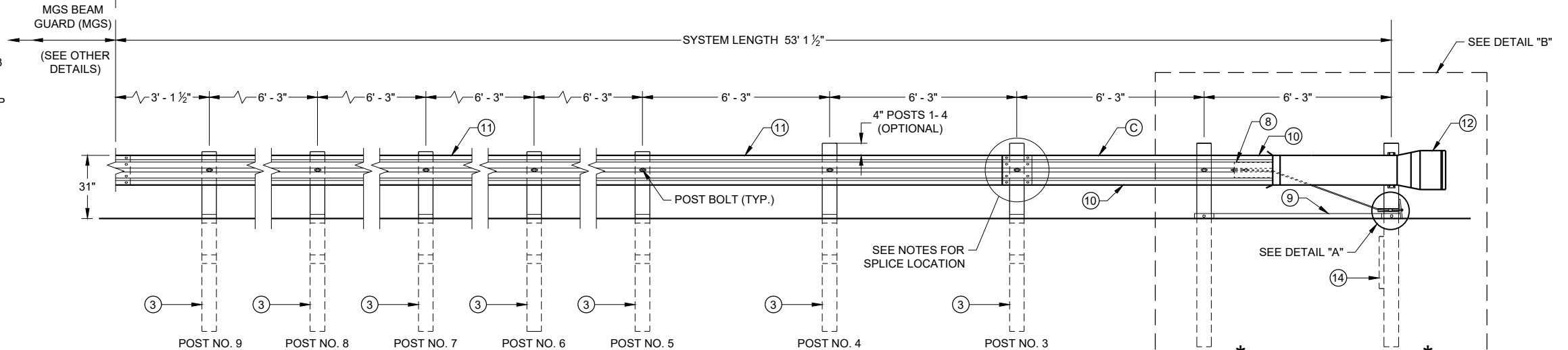
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

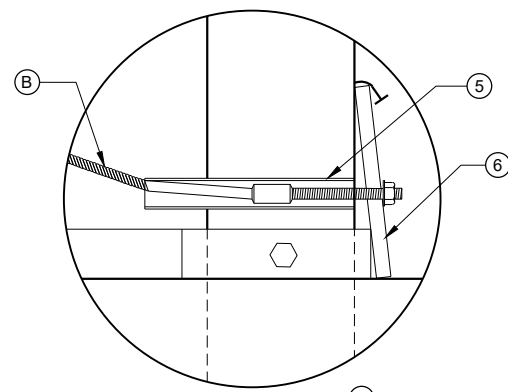
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



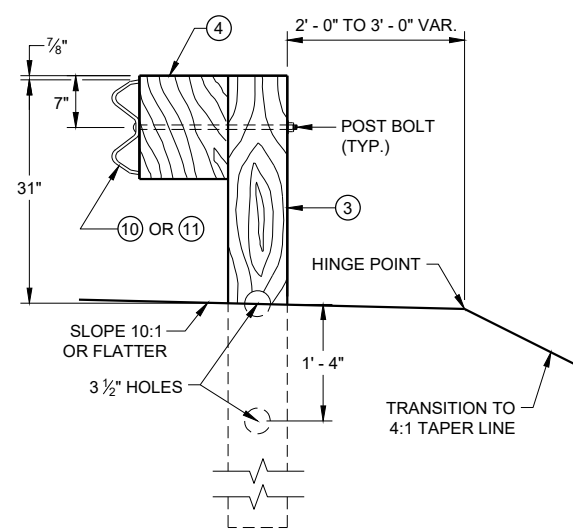
PLAN



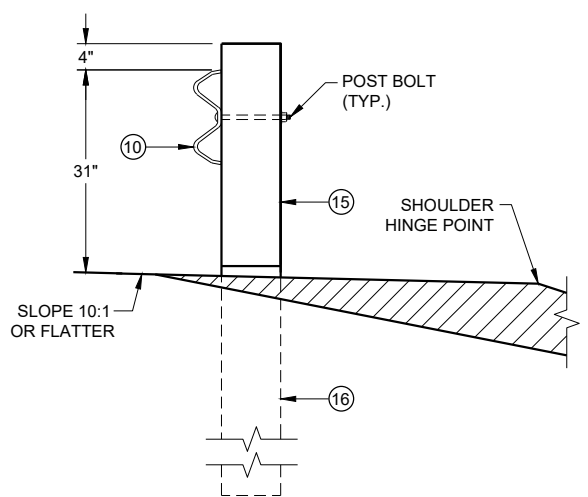
ELEVATION



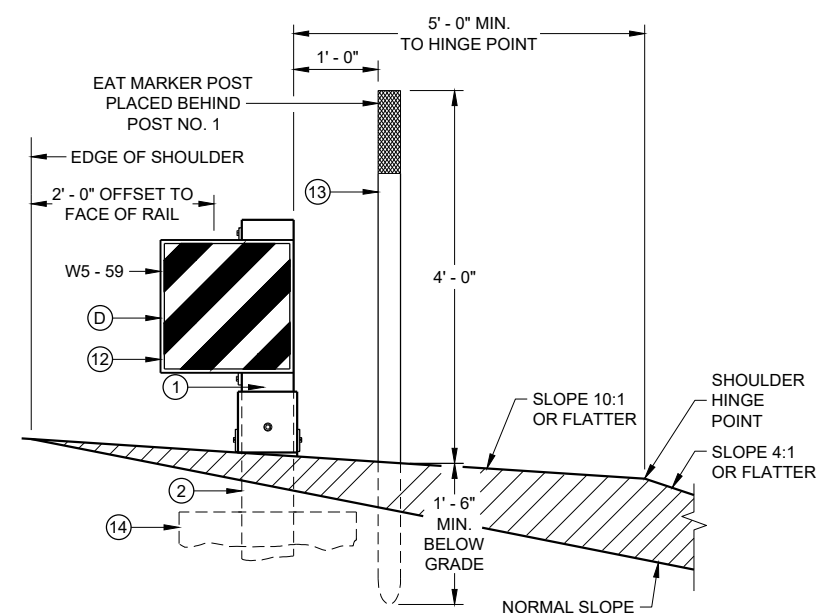
DETAIL "A"



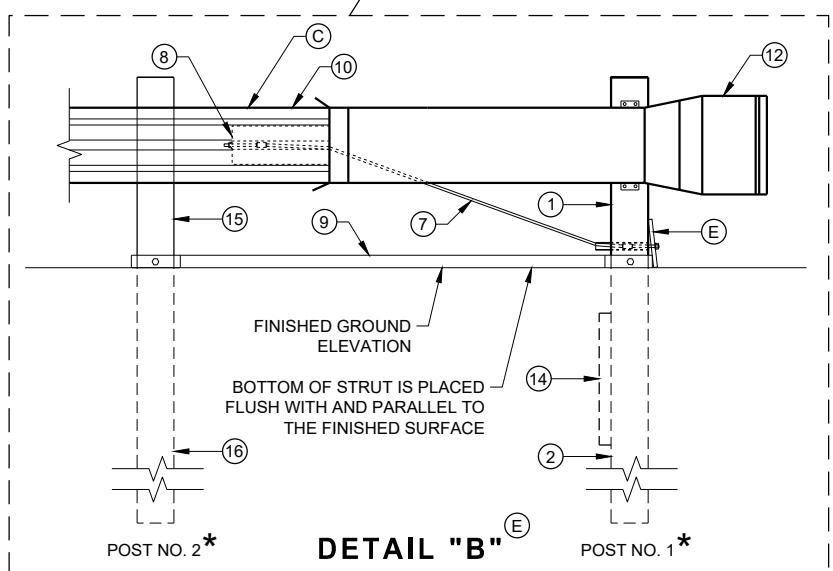
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

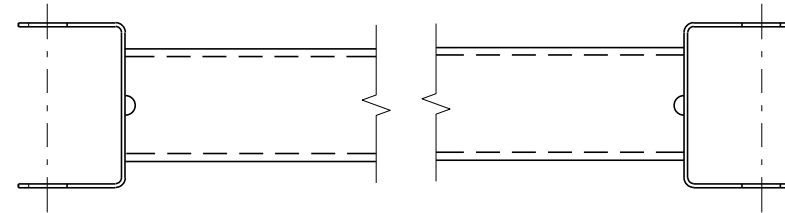
6

SDD 14B44 - 04a

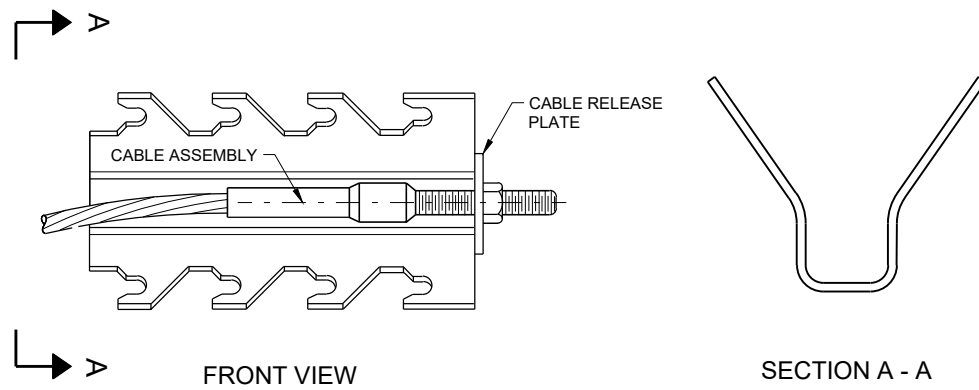
SDD 14B44 - 04a

BILL OF MATERIALS

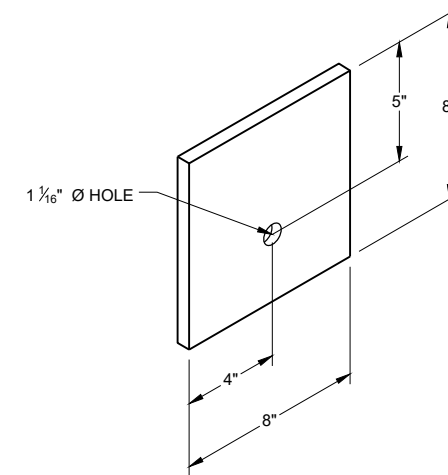
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



GENERIC ANCHOR CABLE BOX ⑨ ⑤



BEARING PLATE ⑥ ⑤

6

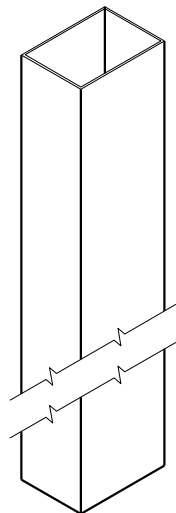
6

SDD 14B44 - 04b

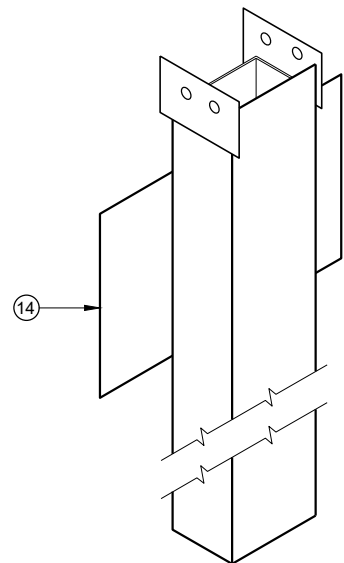
SDD 14B44 - 04b

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

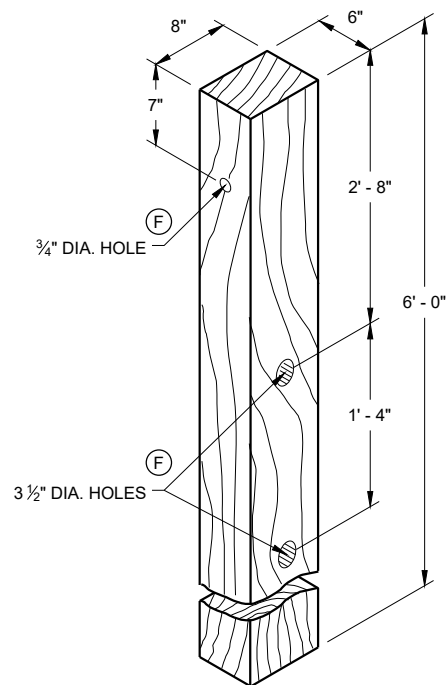
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



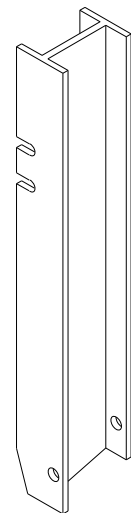
UPPER POST NO. 1 ⁽¹⁾ (E)



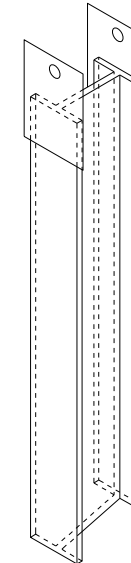
LOWER POST NO. 1 ⁽²⁾ (E)



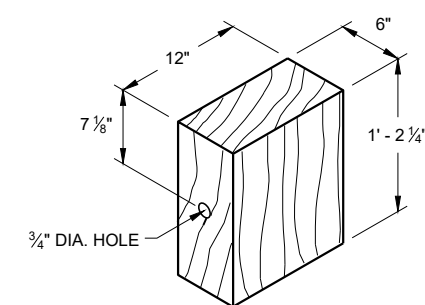
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

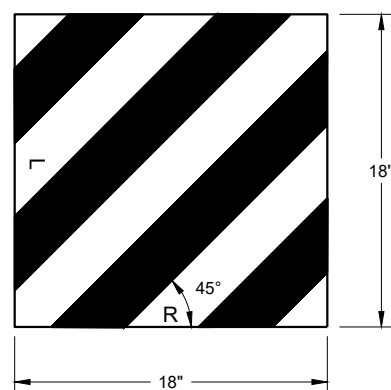


LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

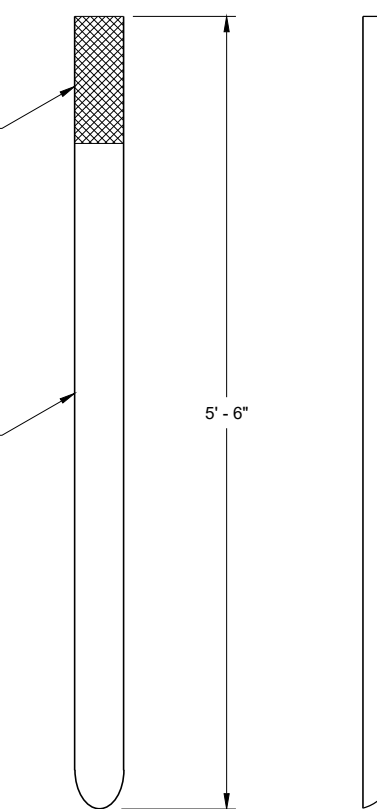
6



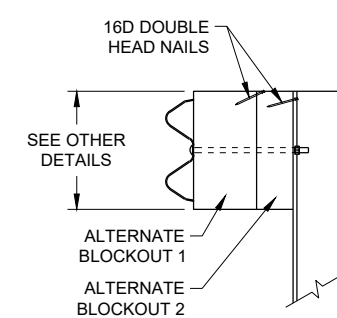
REFLECTIVE SHEETING DETAIL ^(E)

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

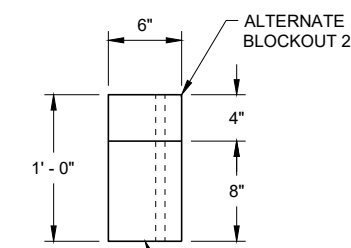
E.A.T. MARKER
POST (YELLOW)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

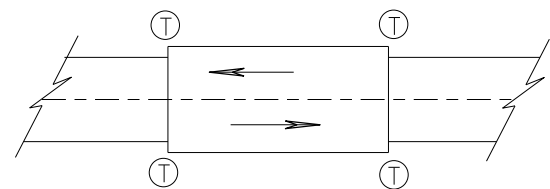
ALTERNATE WOOD
BLOCKOUT DETAIL

6

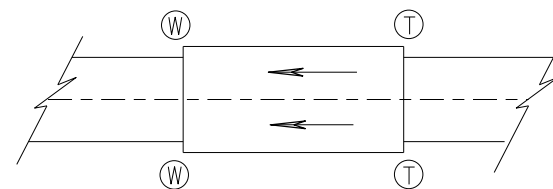
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

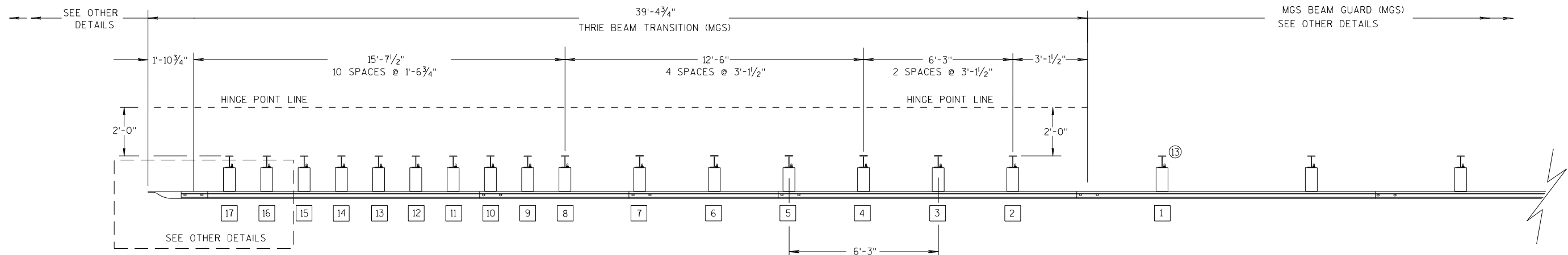
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

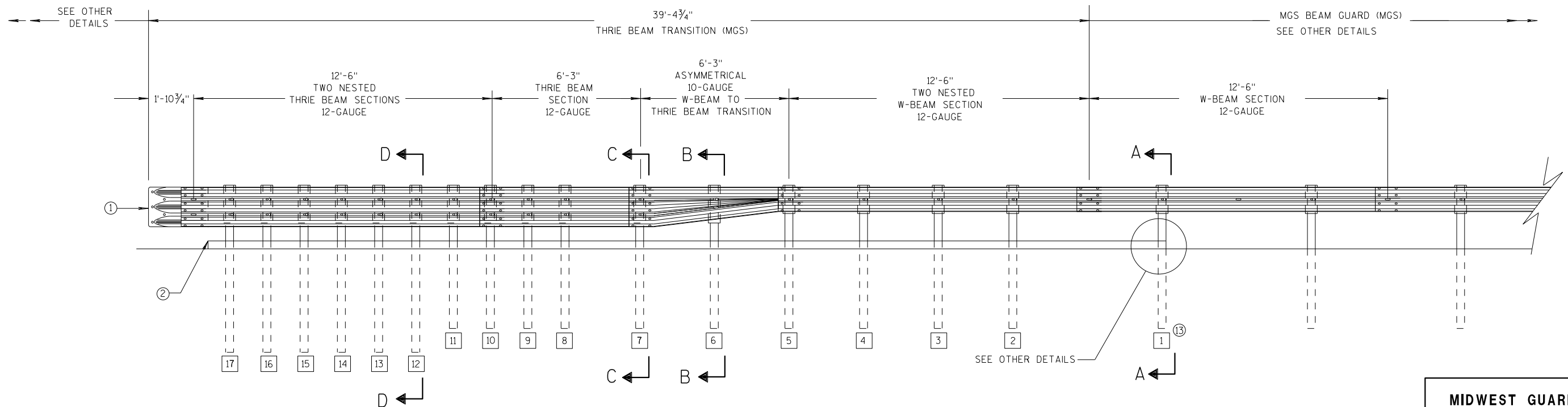
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

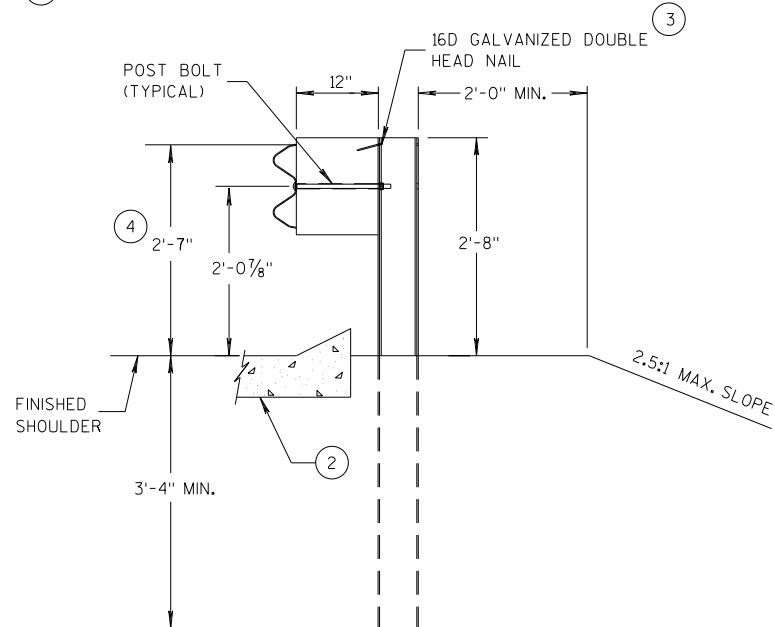
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

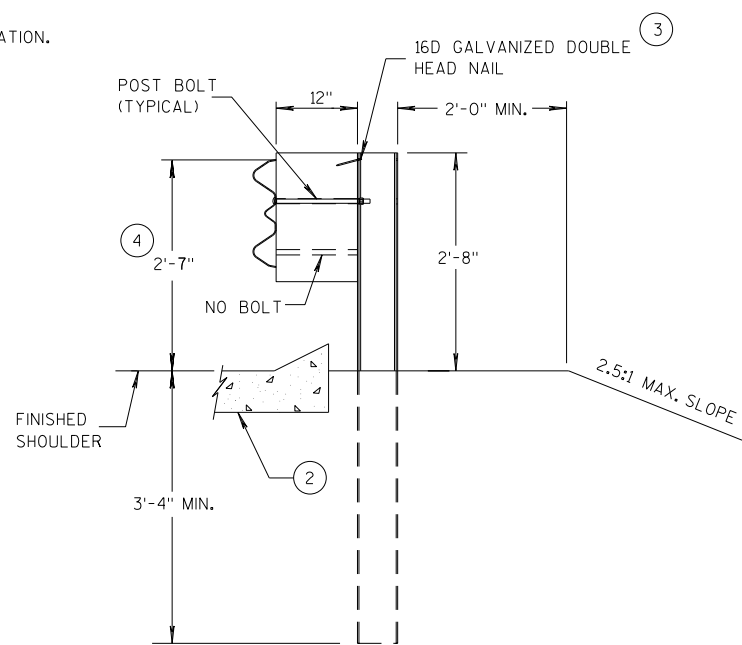
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

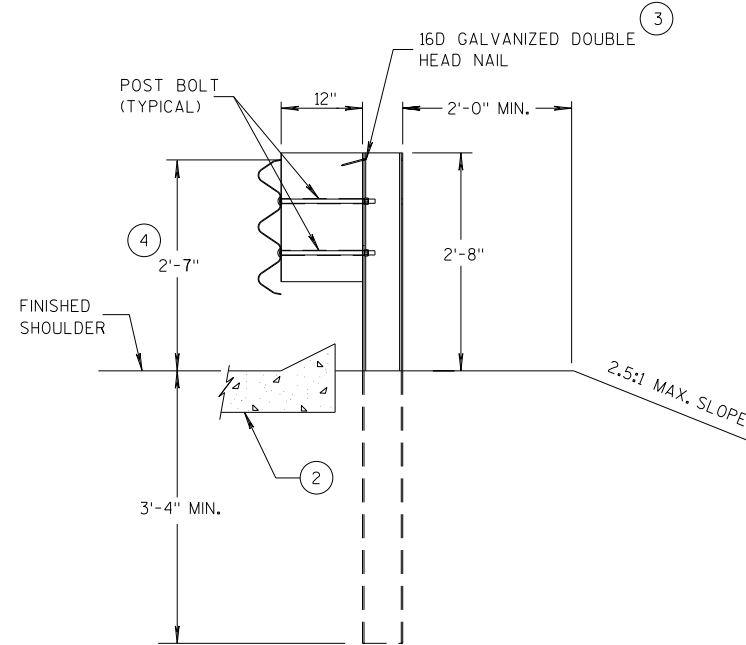
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

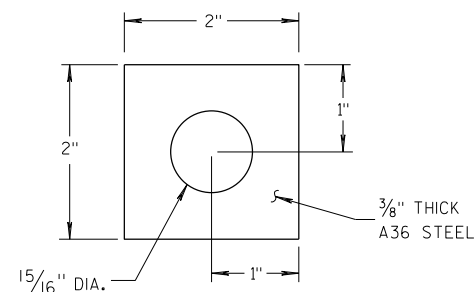
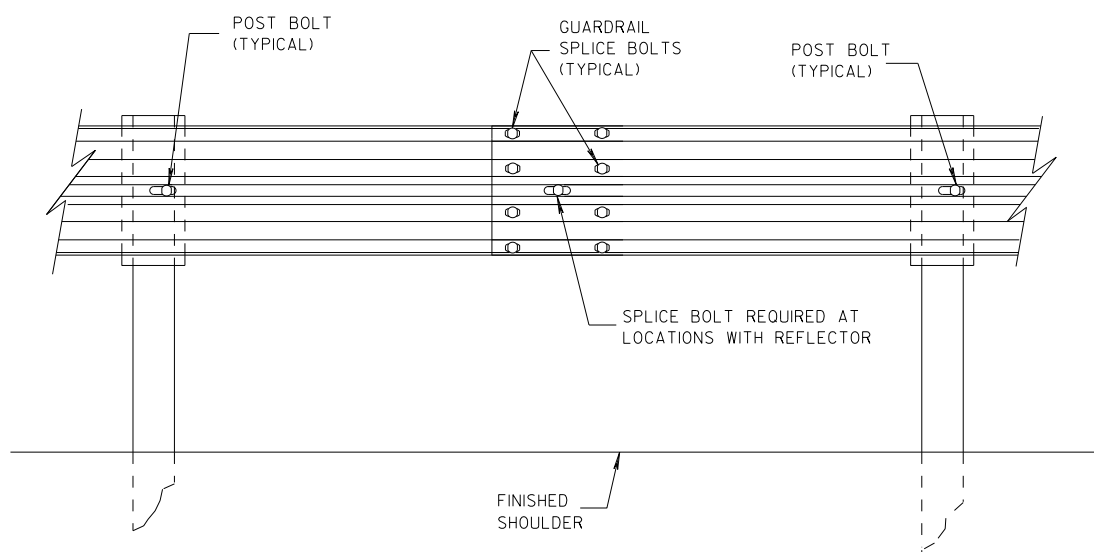
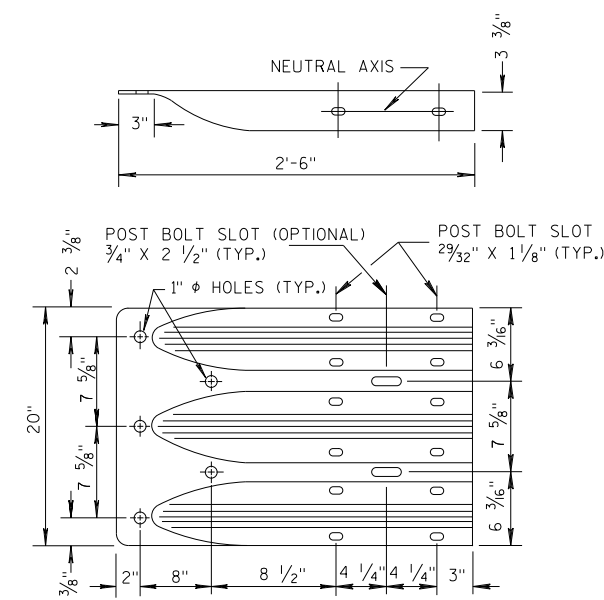


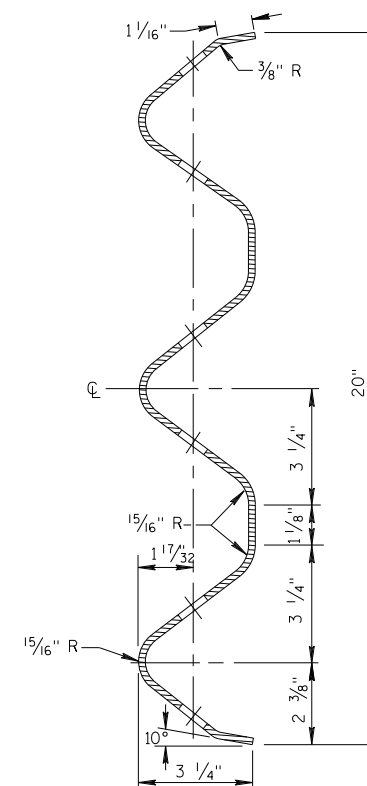
PLATE WASHER DETAIL



SPLICE DETAIL



**THRIE BEAM
TERMINAL CONNECTOR**

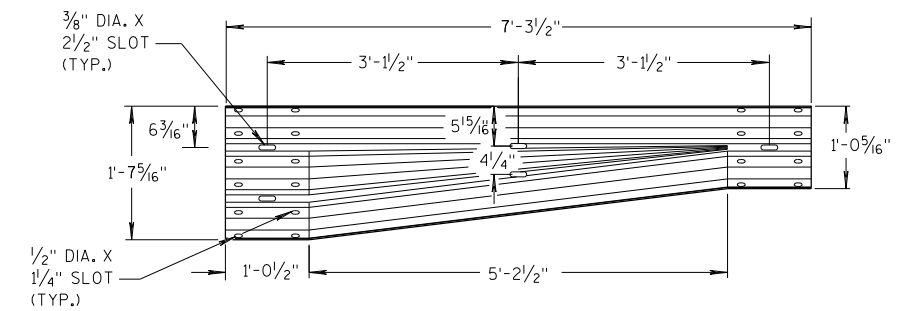


**SECTION THRU THRIE
BEAM RAIL ELEMENT**

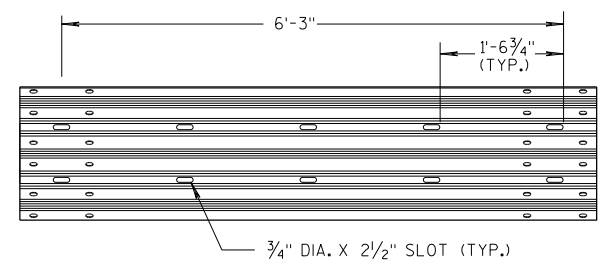
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

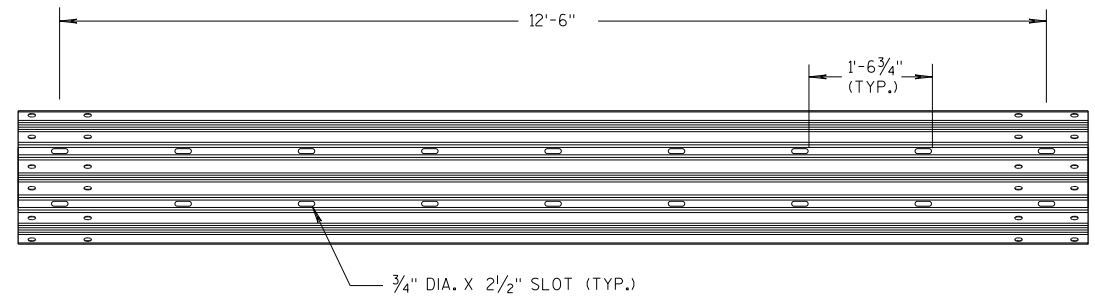
**SECTION D-D
POSTS 12-17**



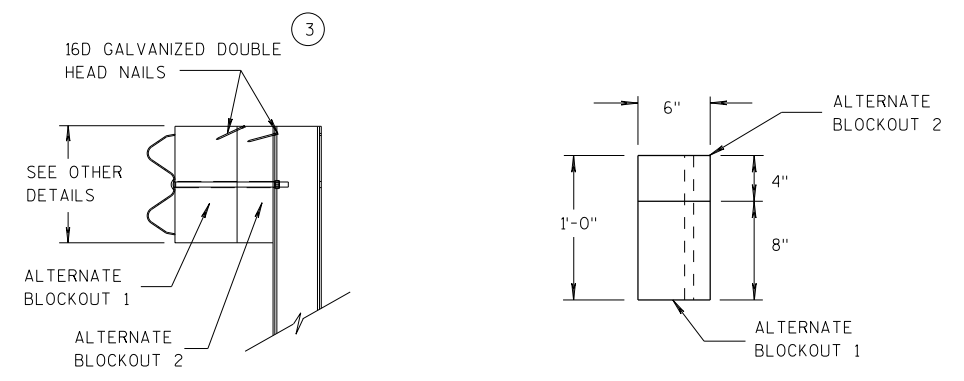
W-BEAM TO THRIE BEAM TRANSITION SECTION



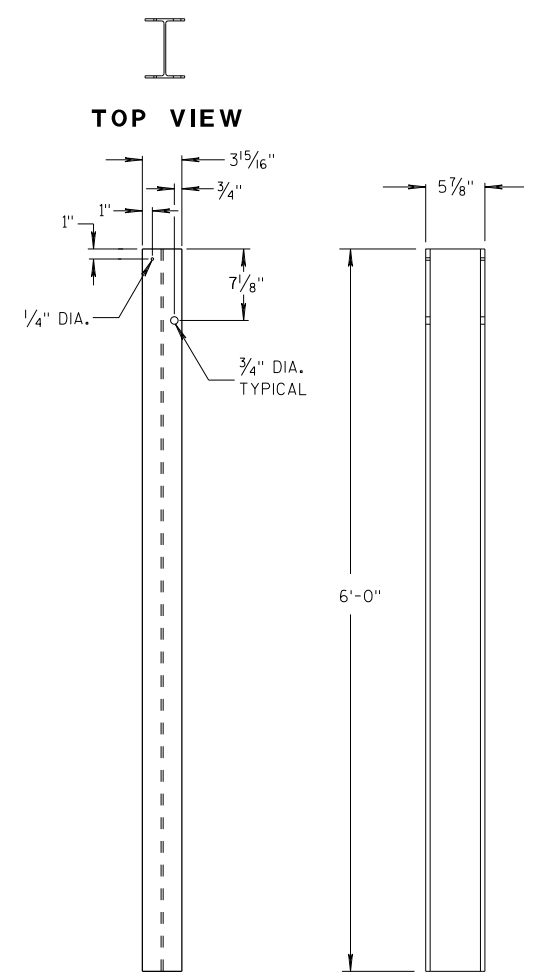
6'-3\"/>



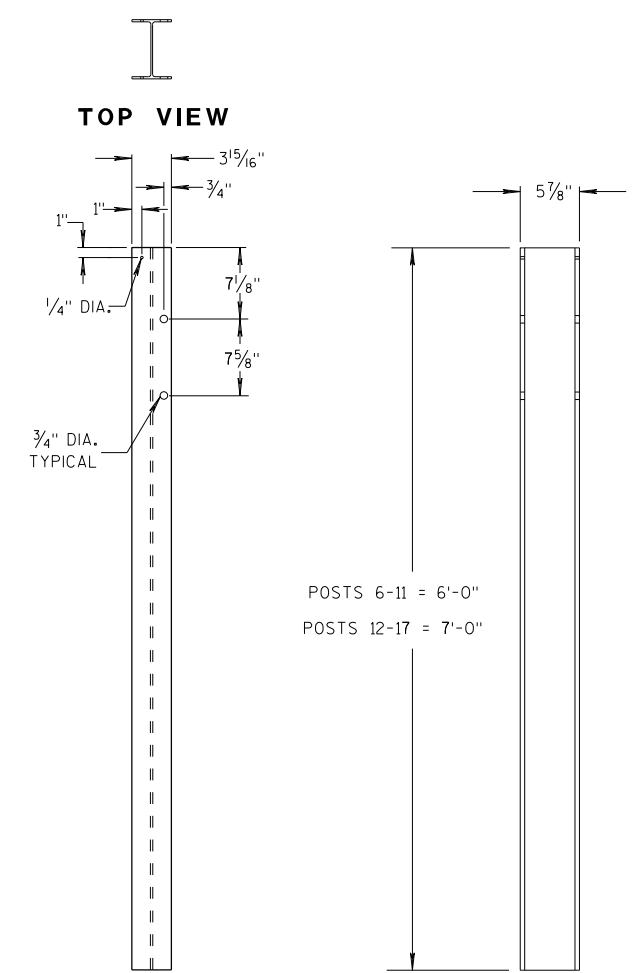
12'-6\"/>



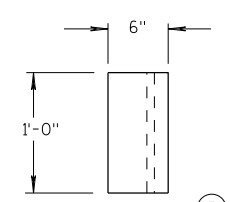
ALTERNATE WOOD BLOCKOUT DETAIL



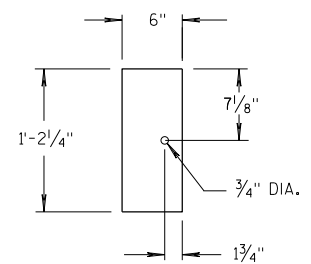
STEEL POSTS 1-5



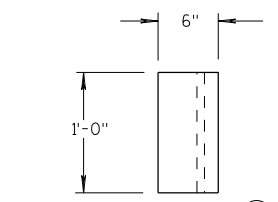
STEEL POSTS 6-17



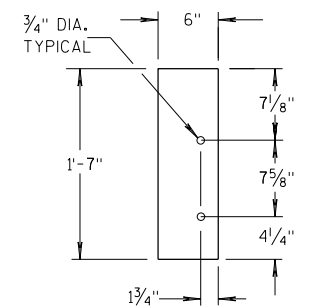
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

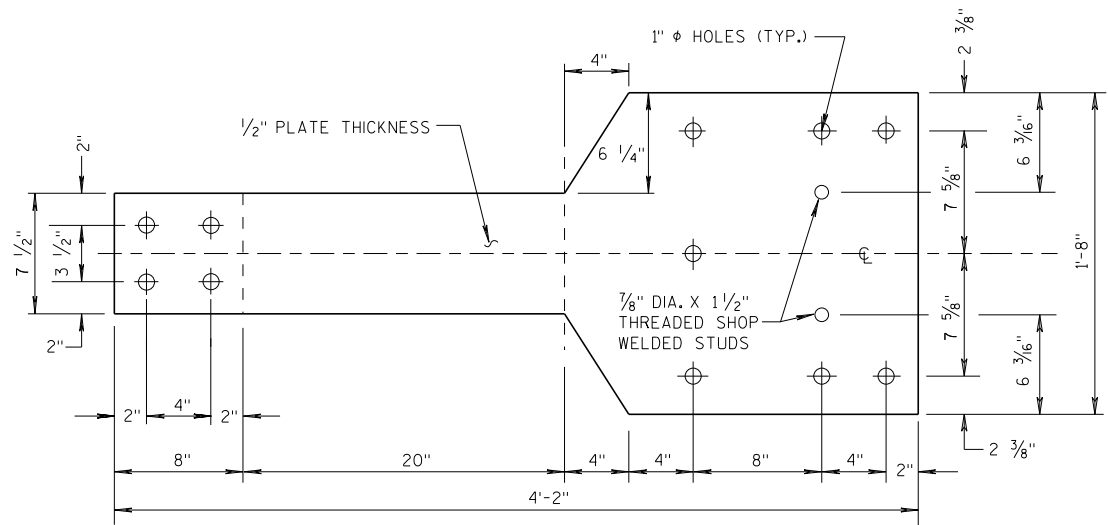
6

S.D.D. 14 B 45-5c

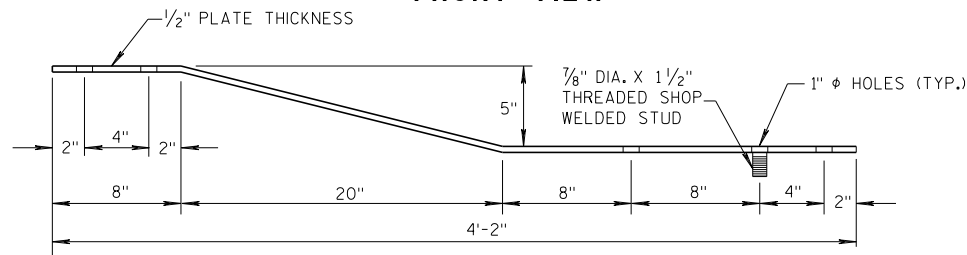
S.D.D. 14 B 45-5c

GENERAL NOTES

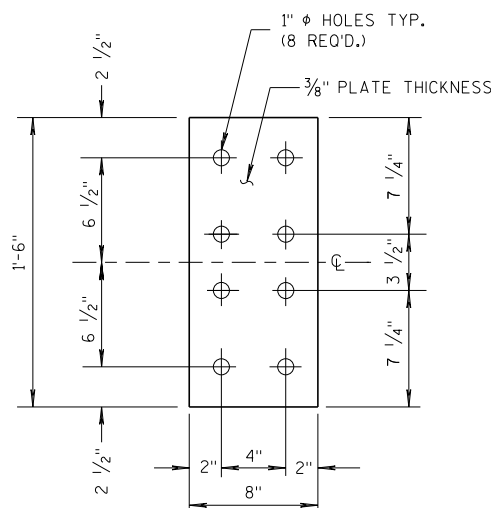
(4) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

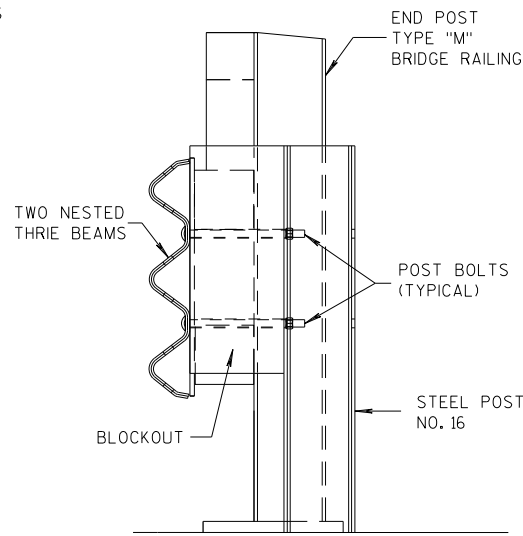


**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**

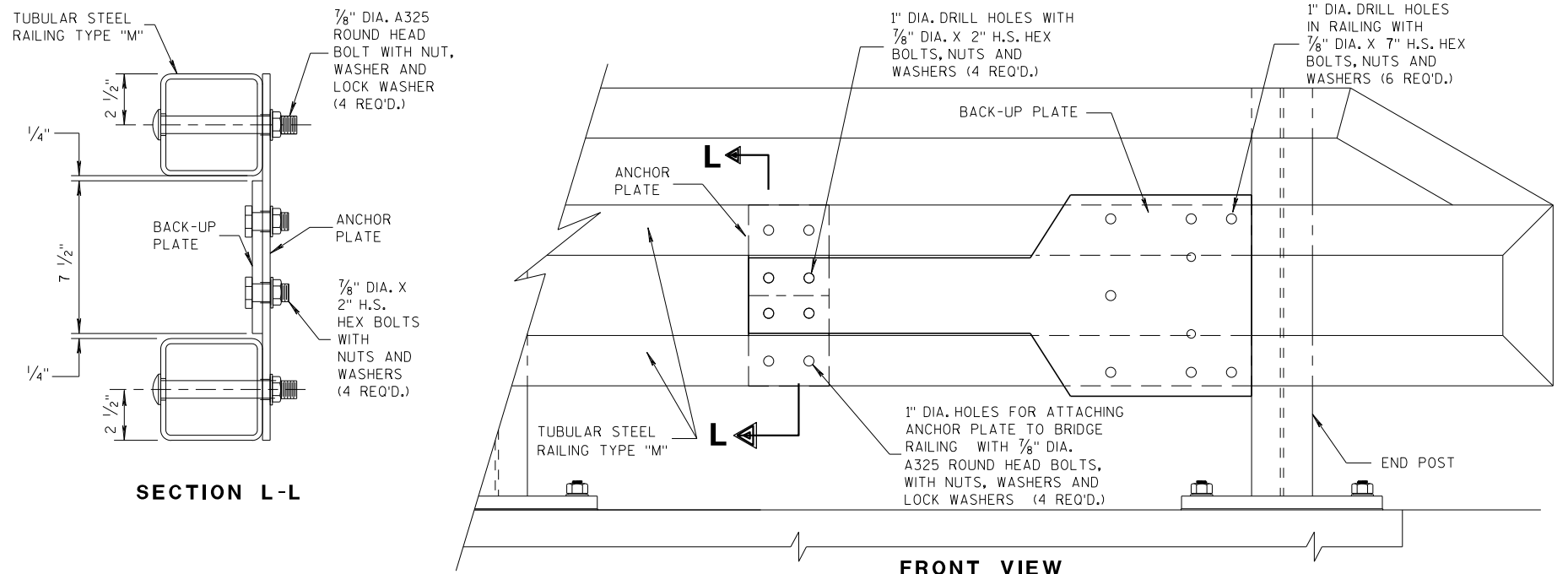


FRONT VIEW

**ANCHOR
PLATE DETAIL,
TYPE "M"**



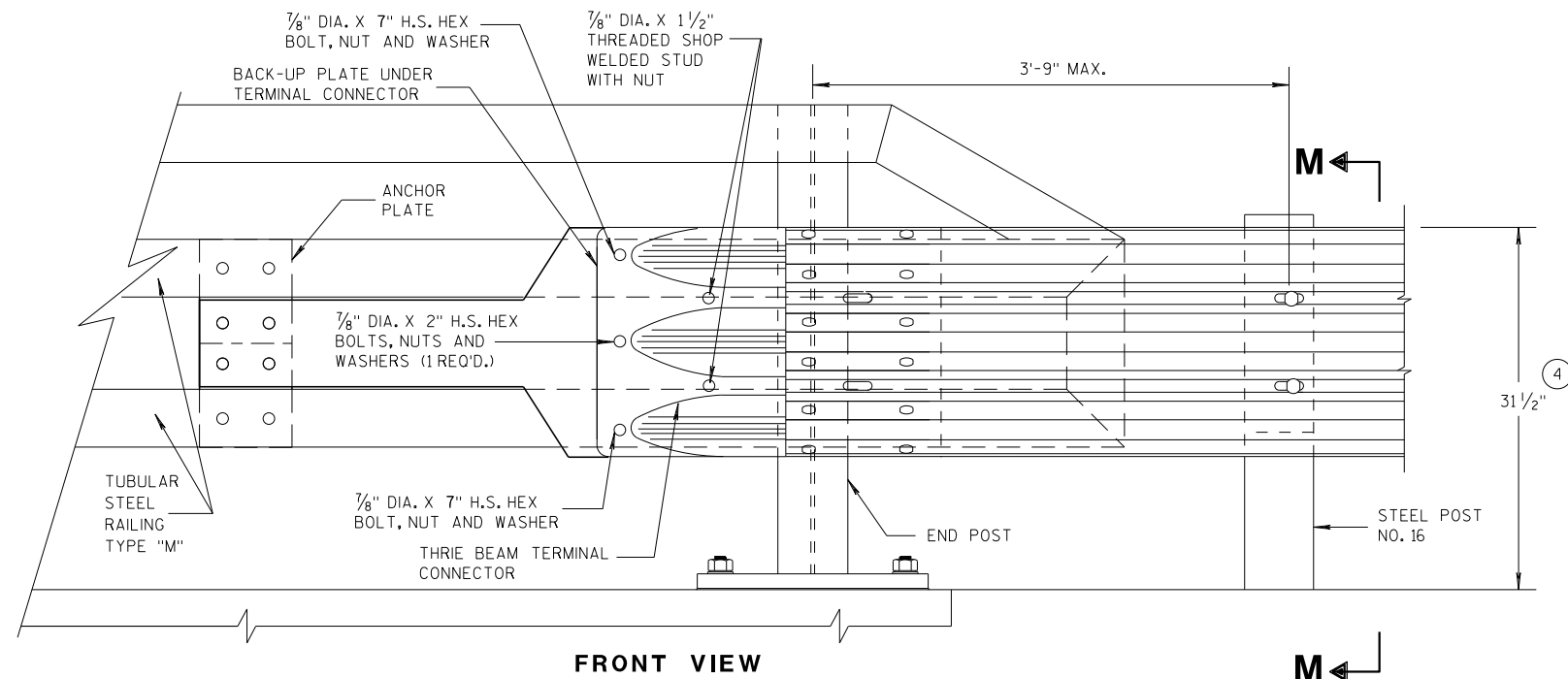
SECTION M-M



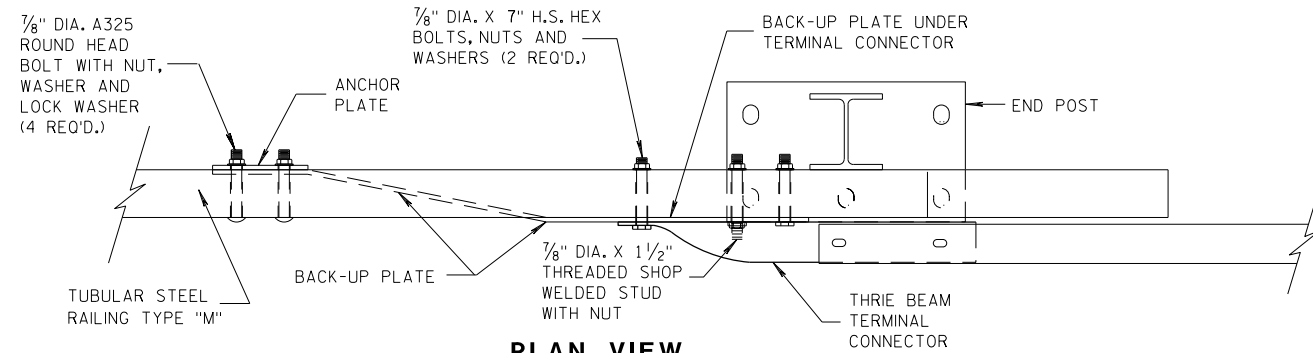
SECTION L-L

FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



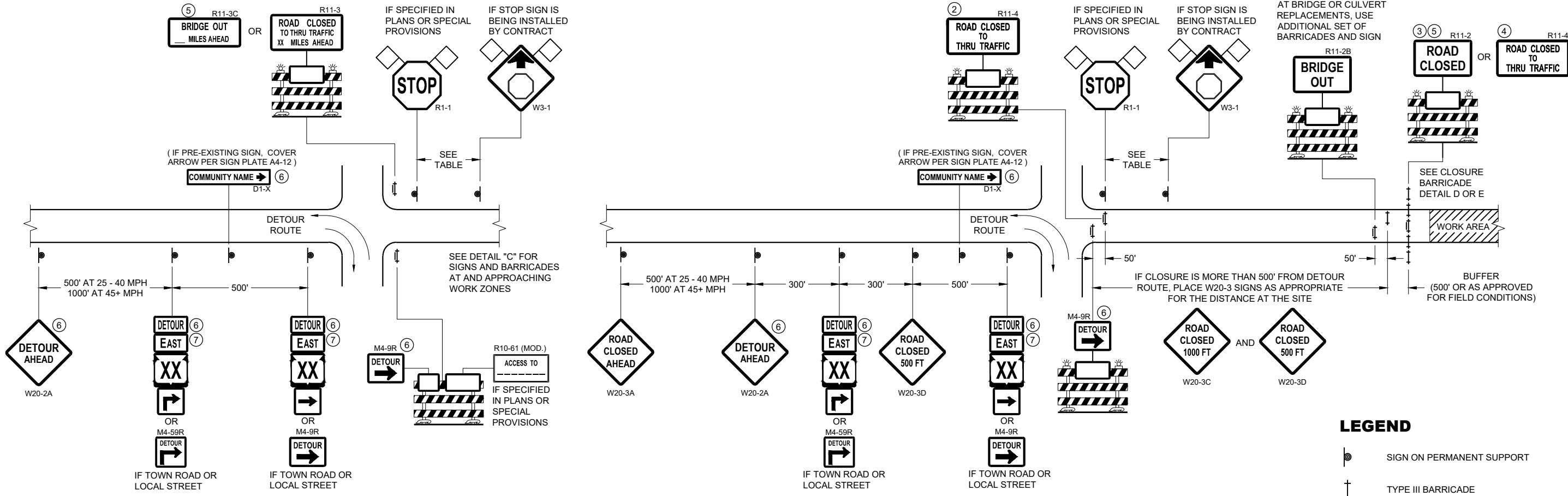
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

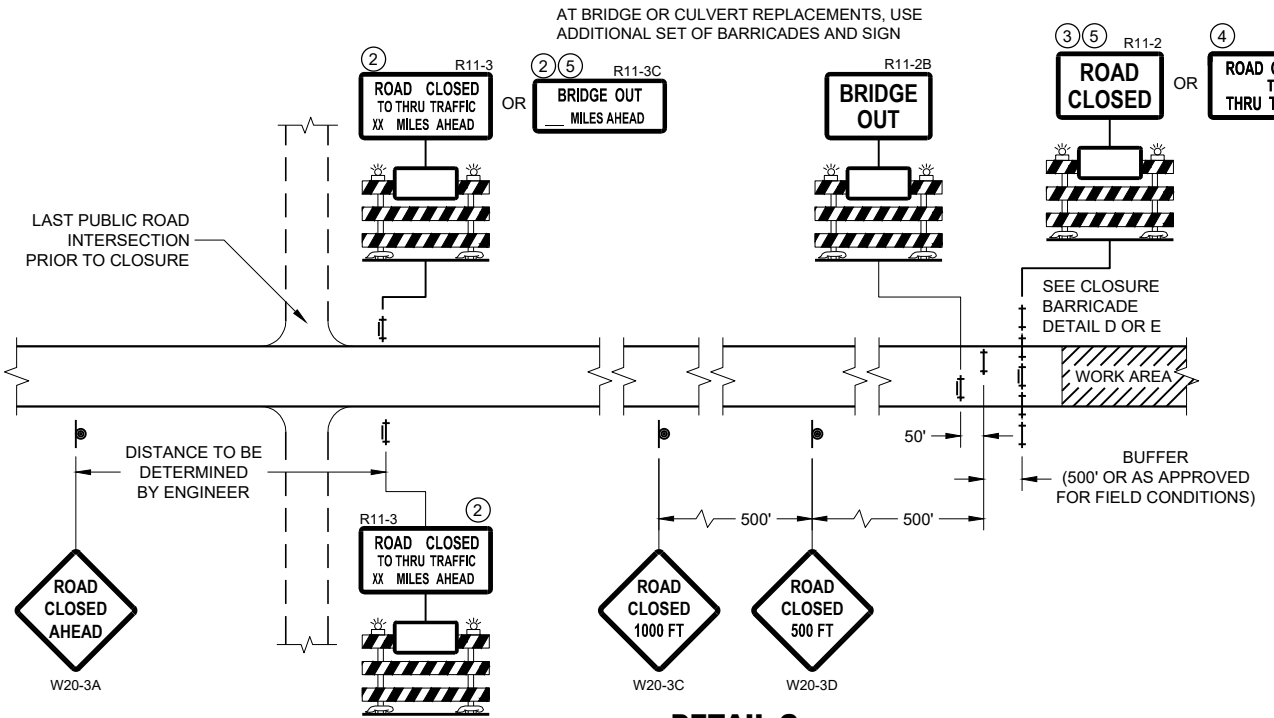
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



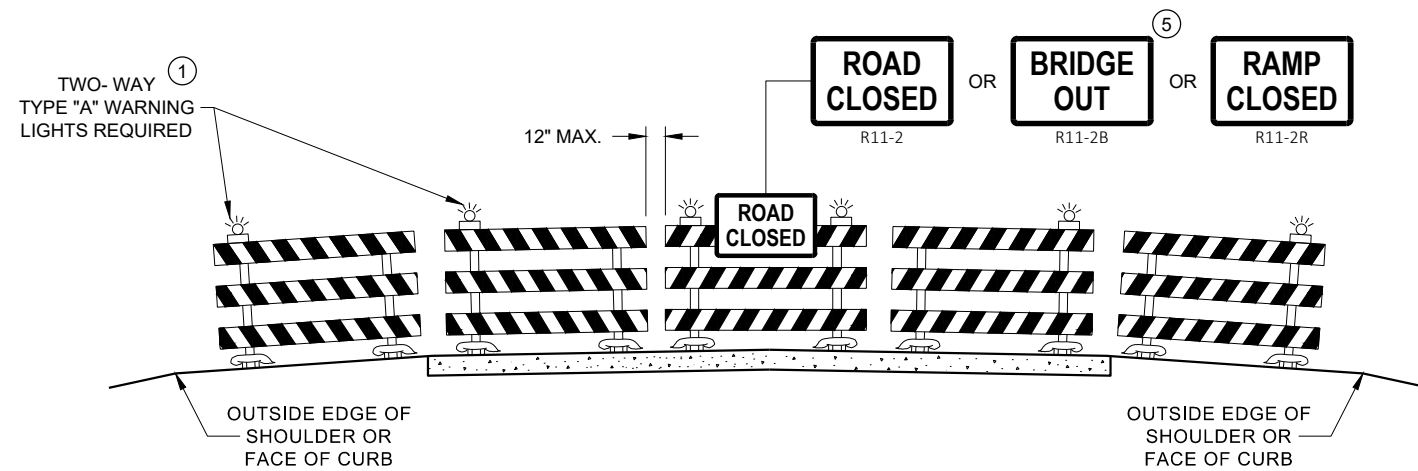
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

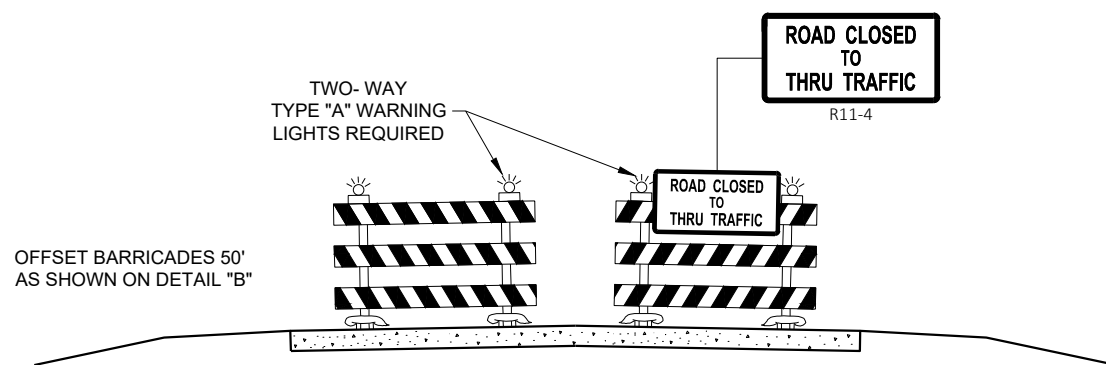
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE DATE WORK ZONE ENGINEER
FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

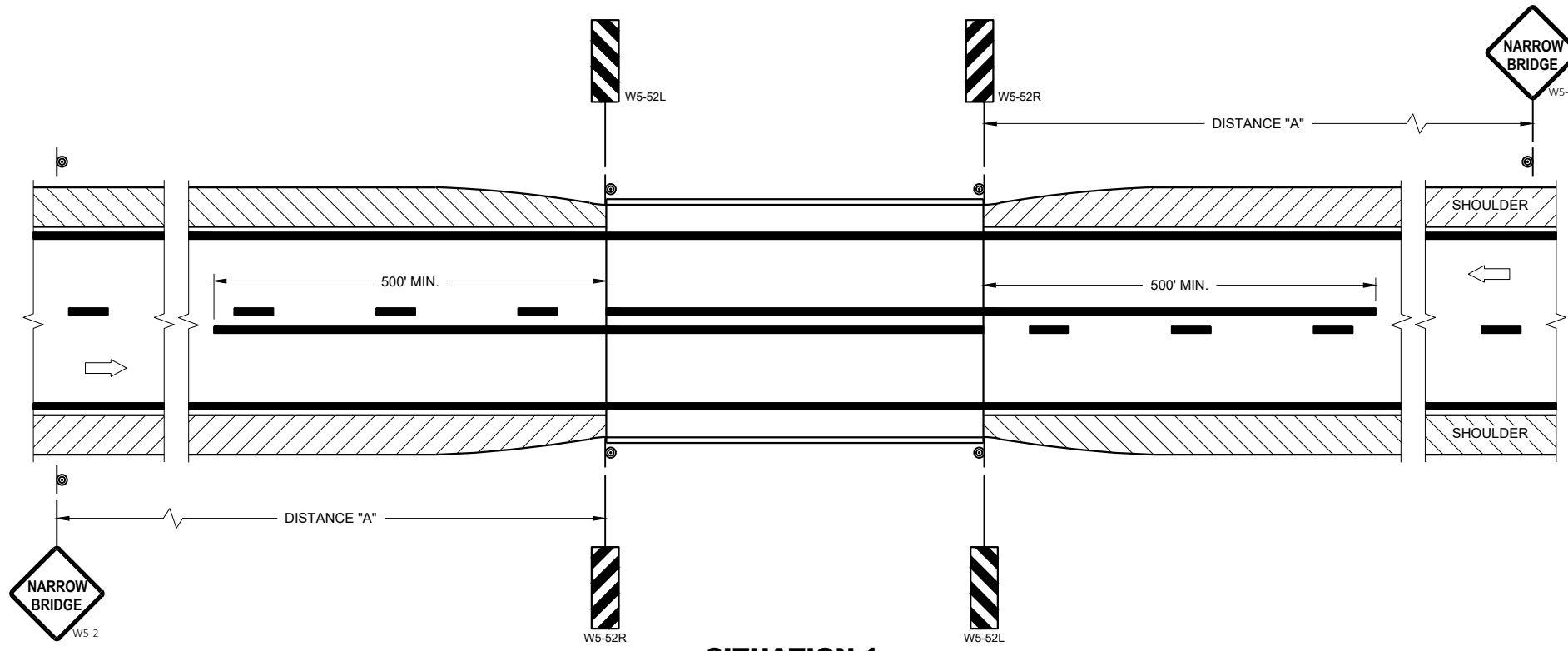
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

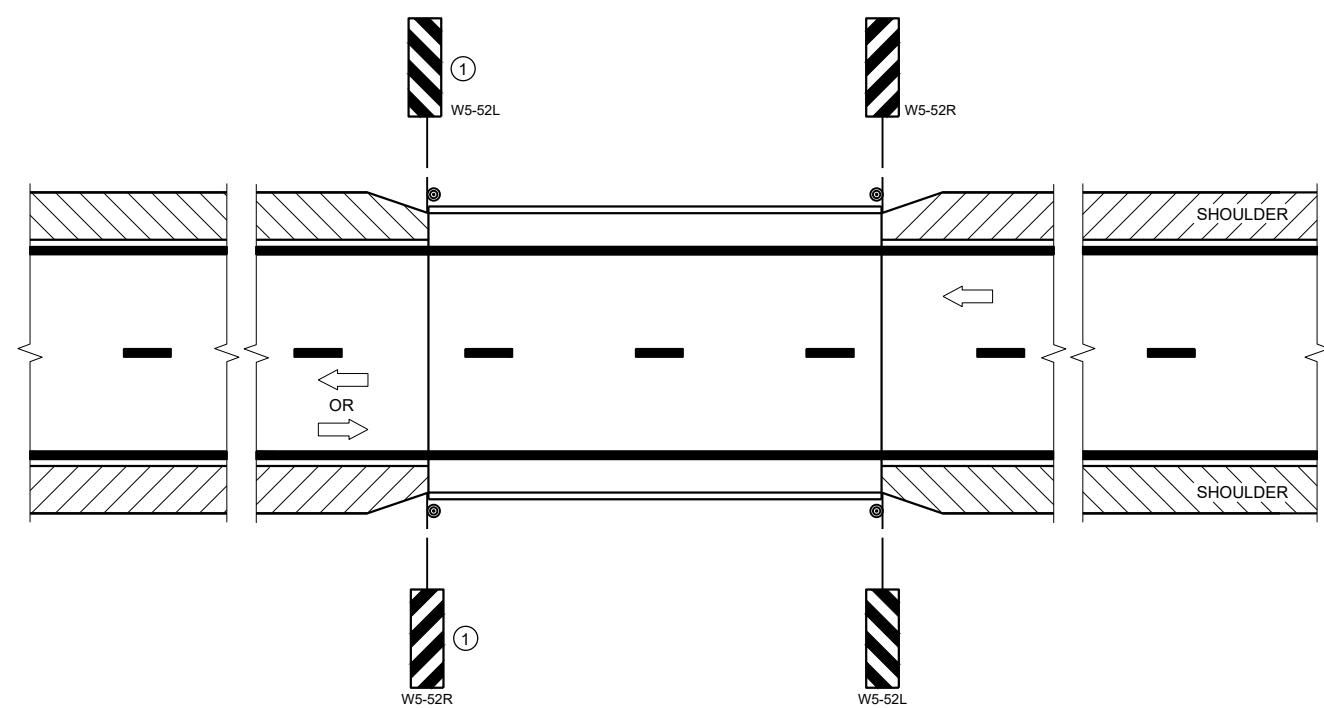
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1
 WARRANTING CRITERIA:
 BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
 WARRANTING CRITERIA:
 1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
 2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

6

6

SDD 15C06 - 10

SDD 15C06 - 10

SIGNING AND MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 May 2022 /S/ Jeannie Silver
 DATE STATE SIGNING AND MARKING ENGINEER




FHWA

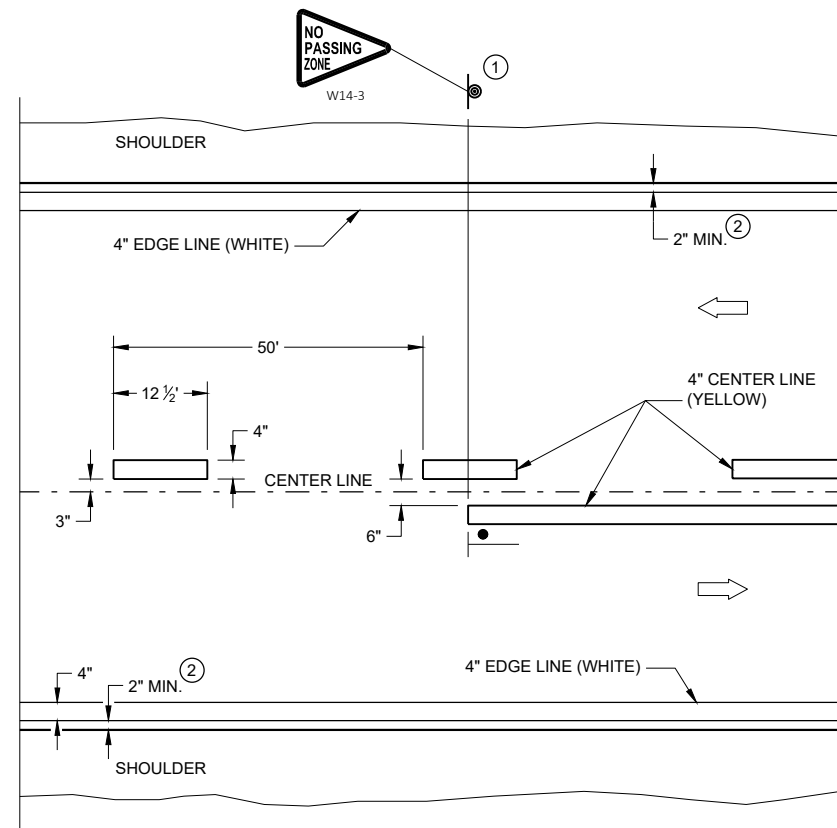
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

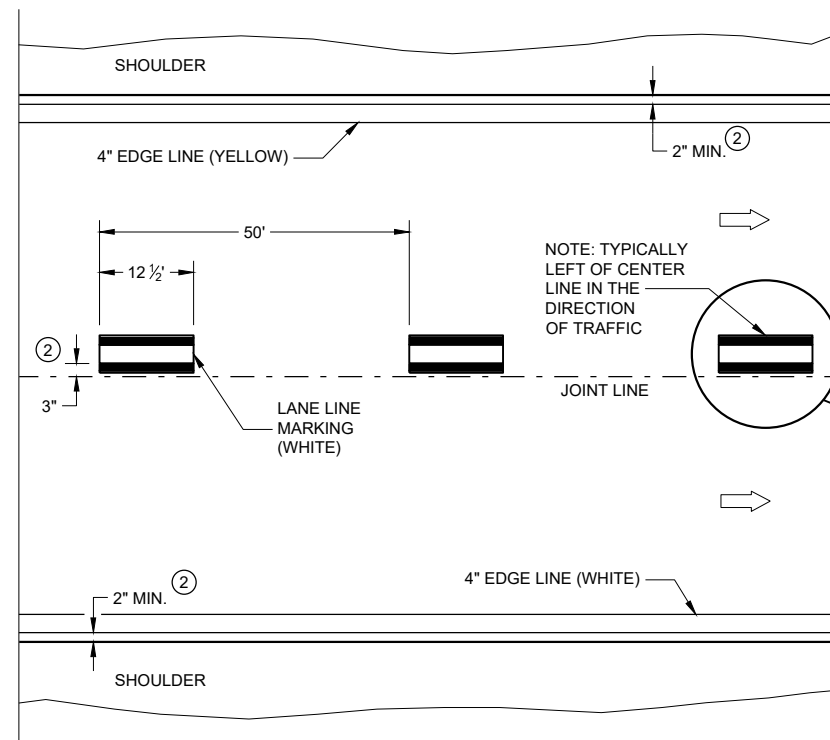
- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

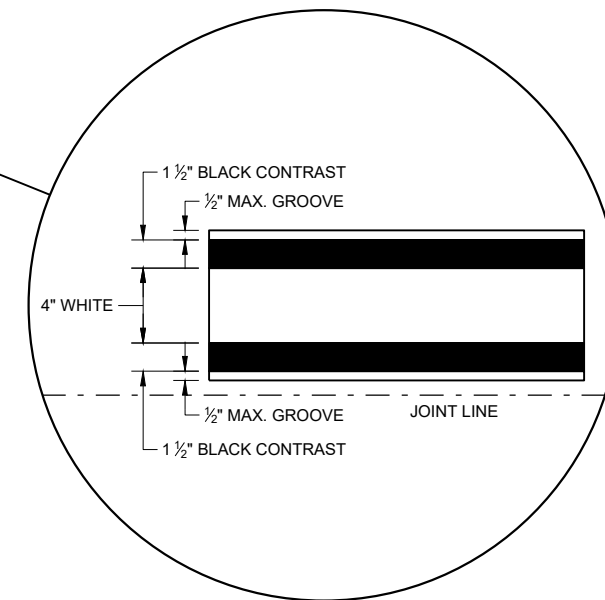


TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



6

6

SDD 15C08 - 21a

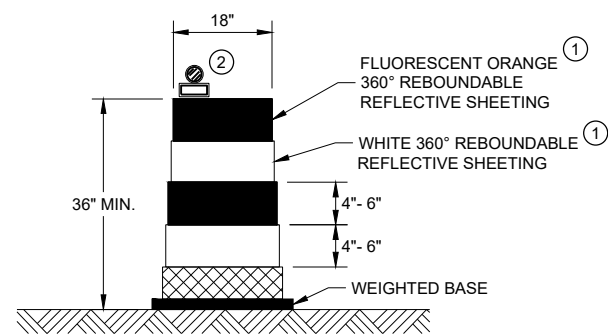
SDD 15C08 - 21a

PERMANENT LONGITUDINAL PAVEMENT MARKINGS

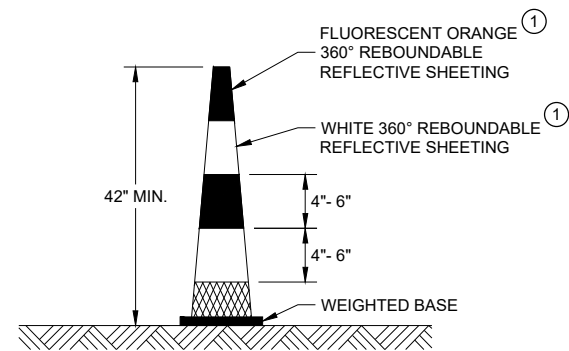
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Jeannie Silver
STATEWIDE SIGNING AND MARKING ENGINEER

FHWA



DRUM

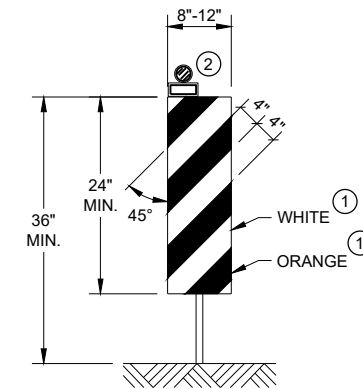


42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

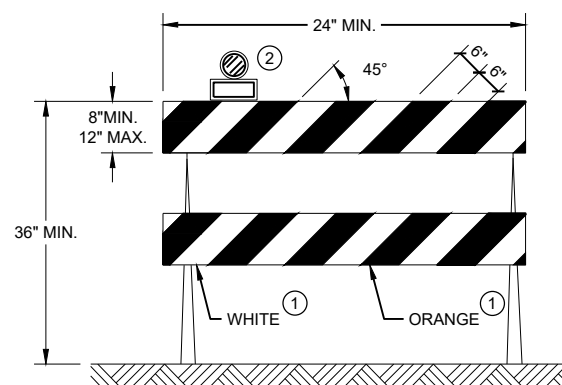
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



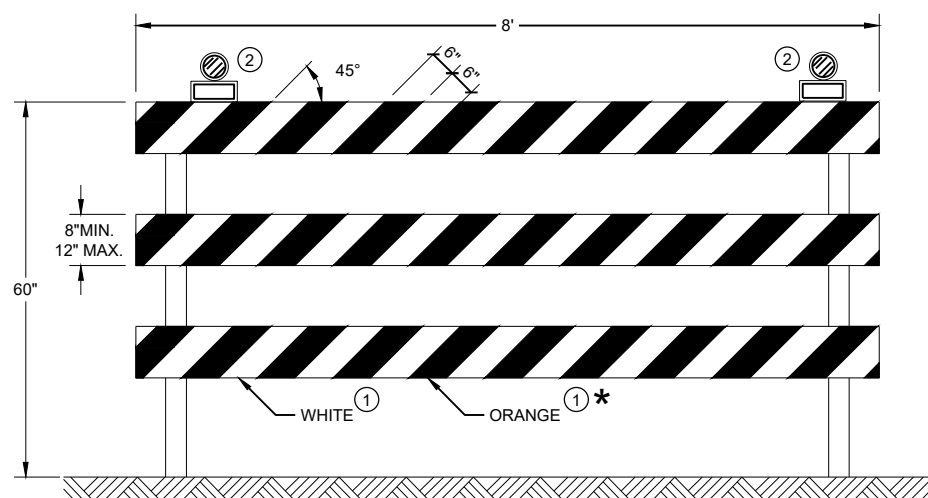
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

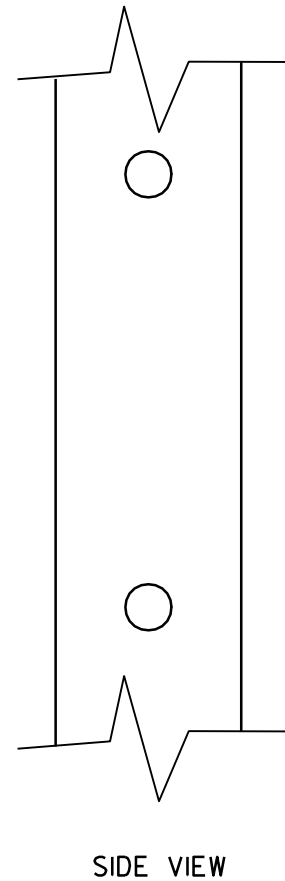
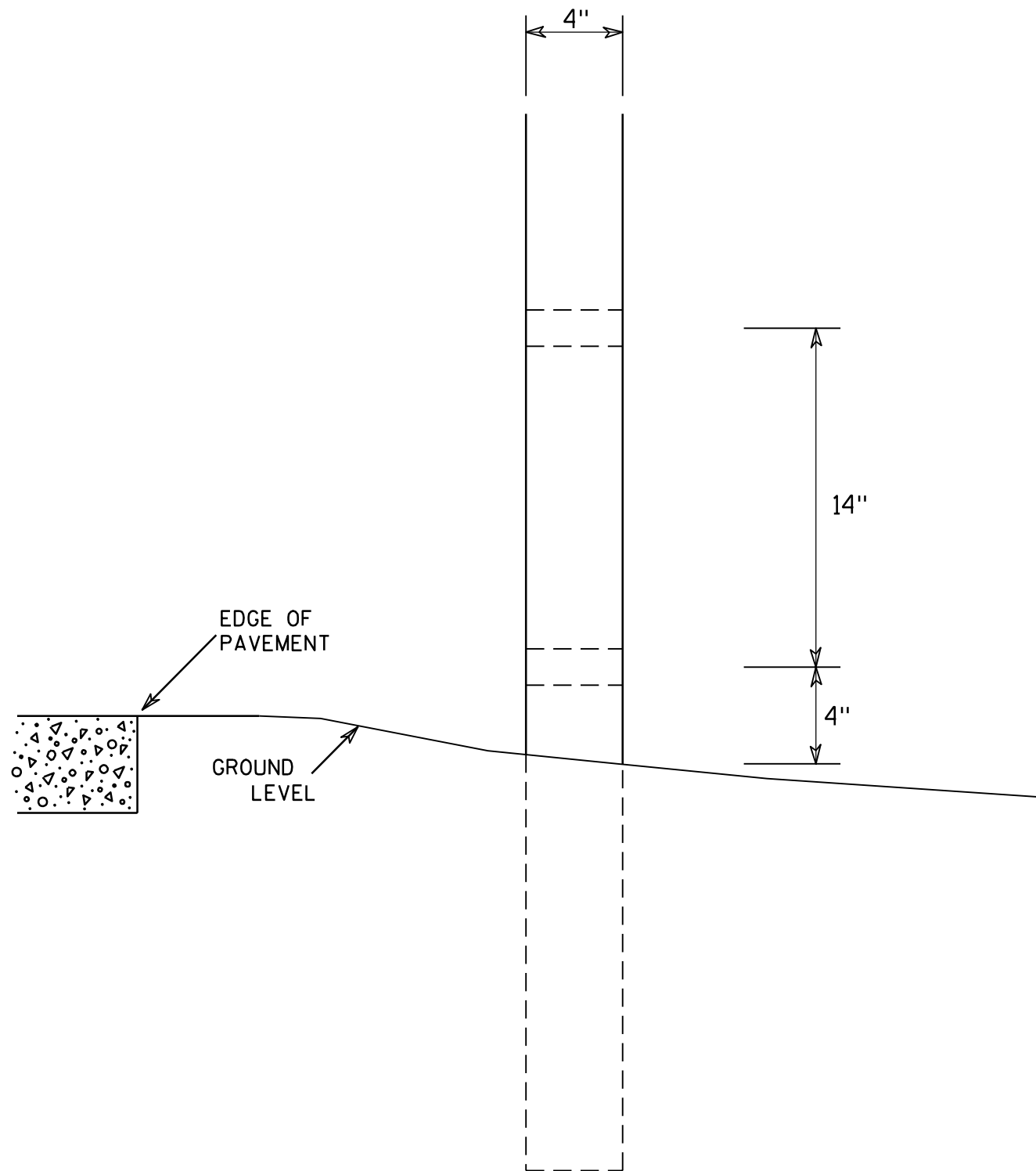


TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	



GENERAL NOTES

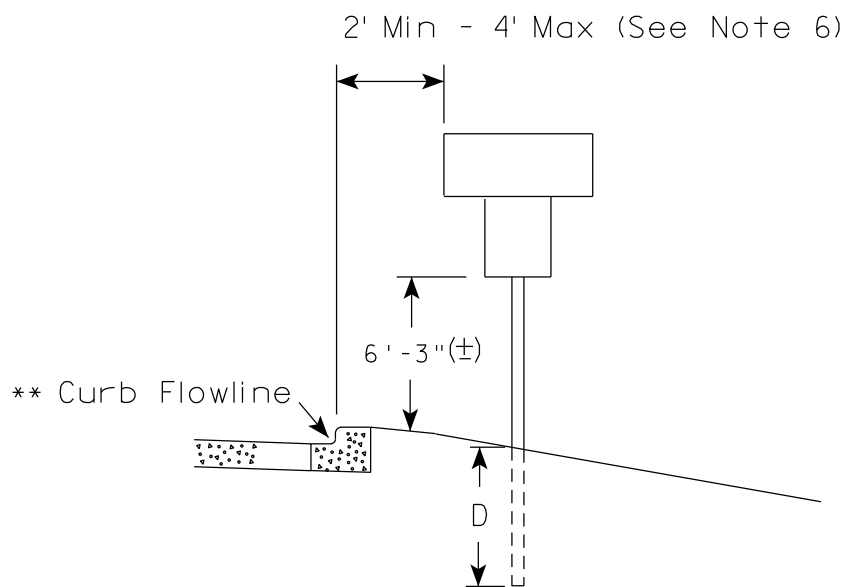
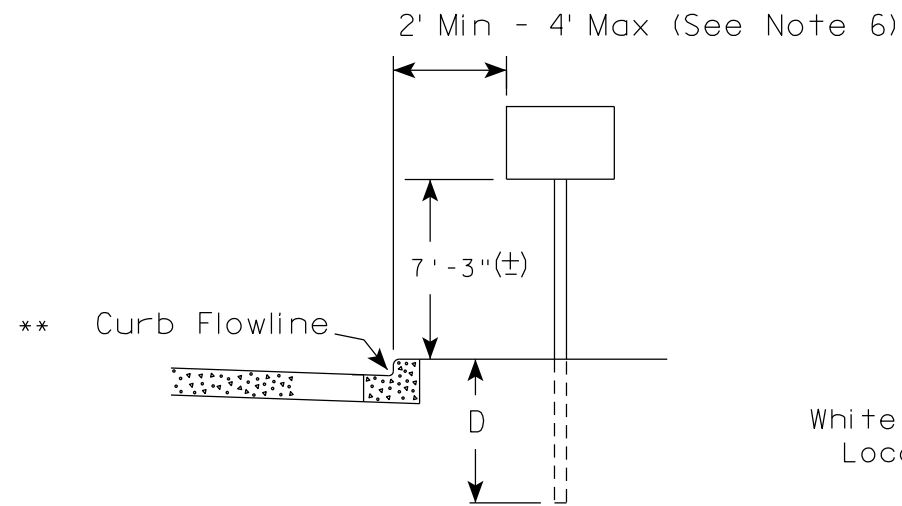
1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

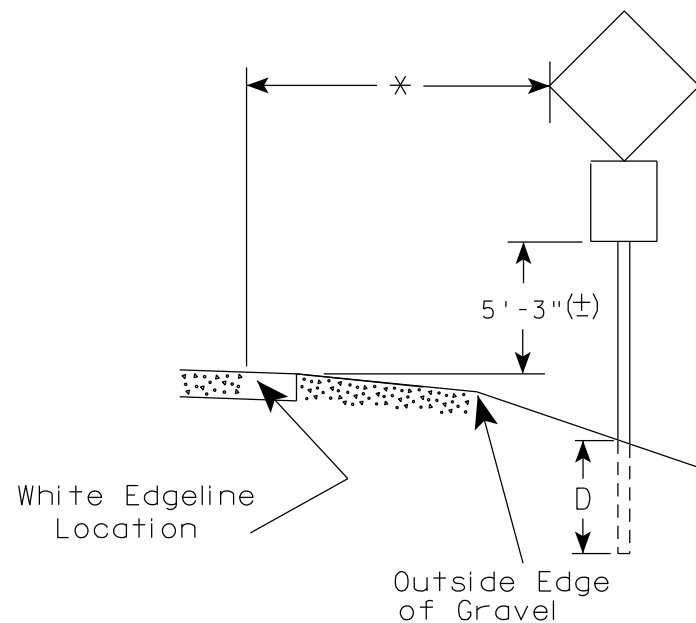
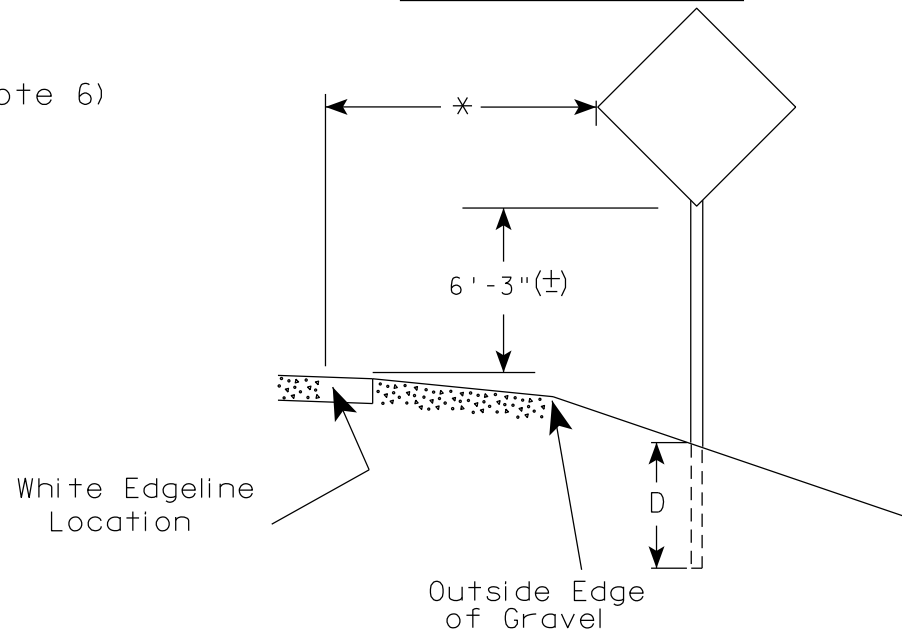
7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

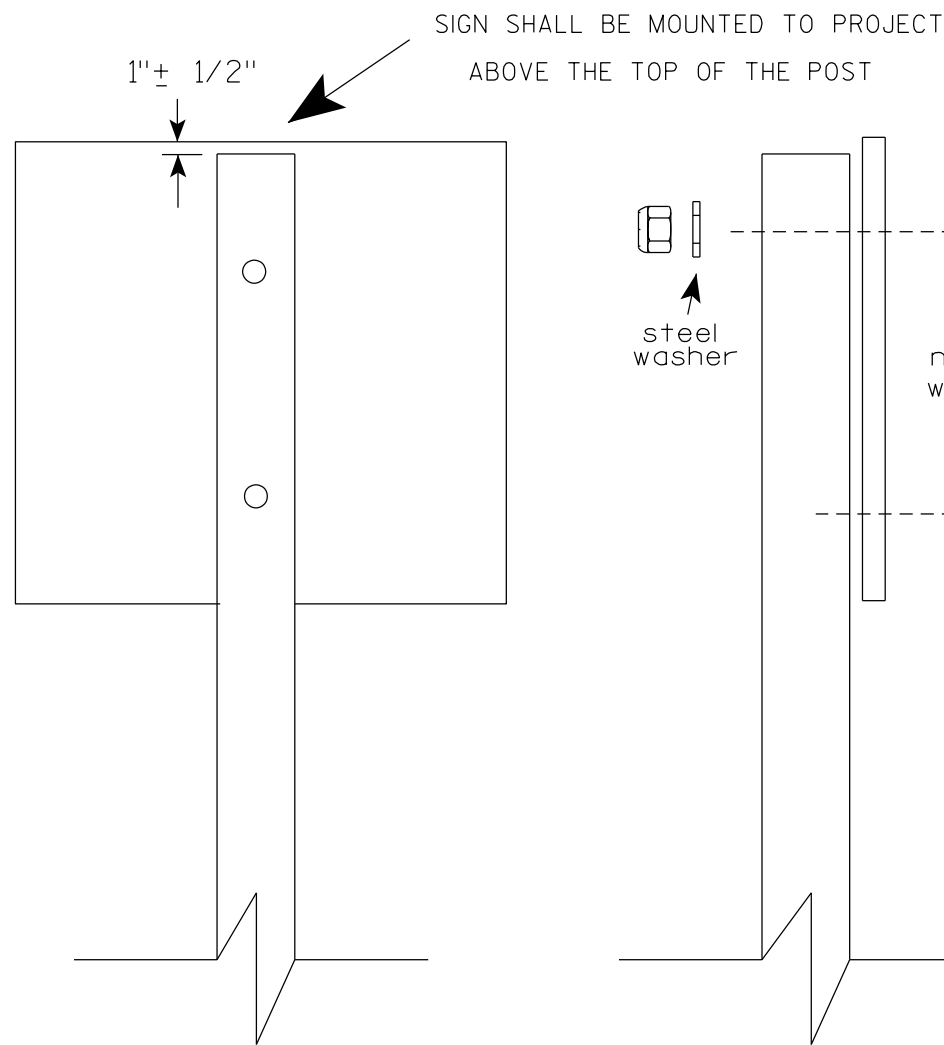
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

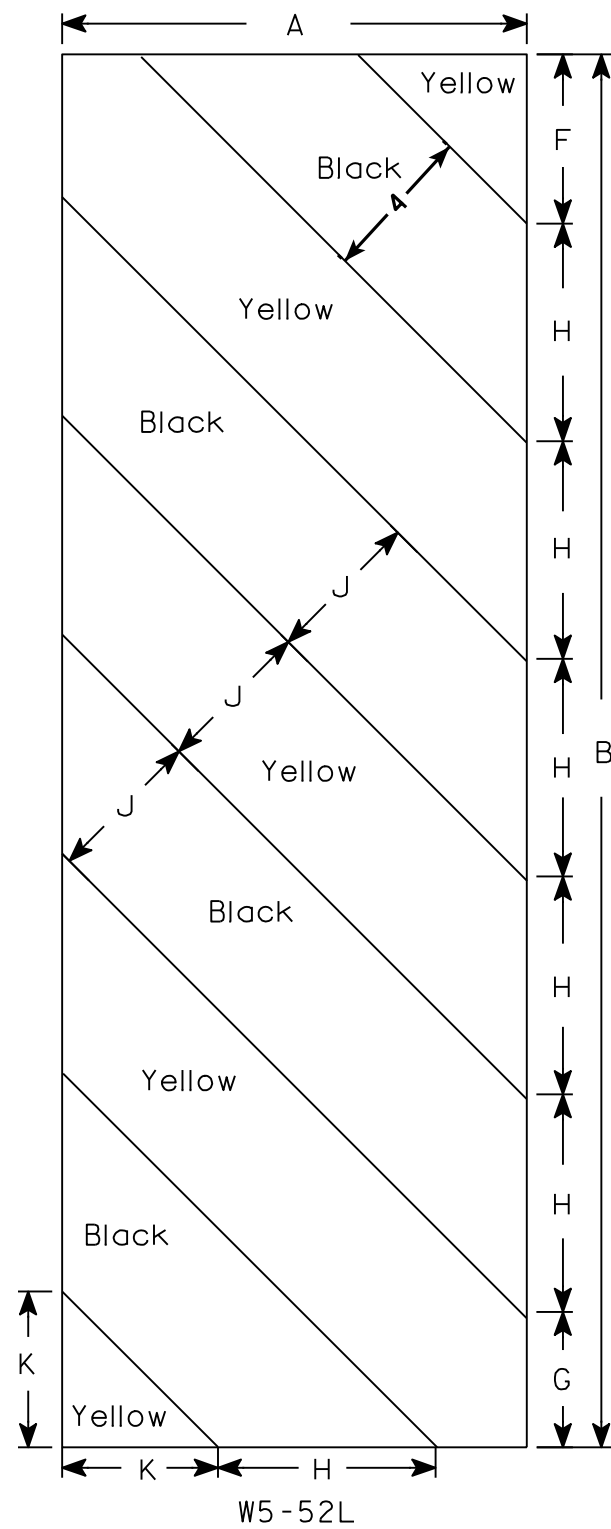
- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

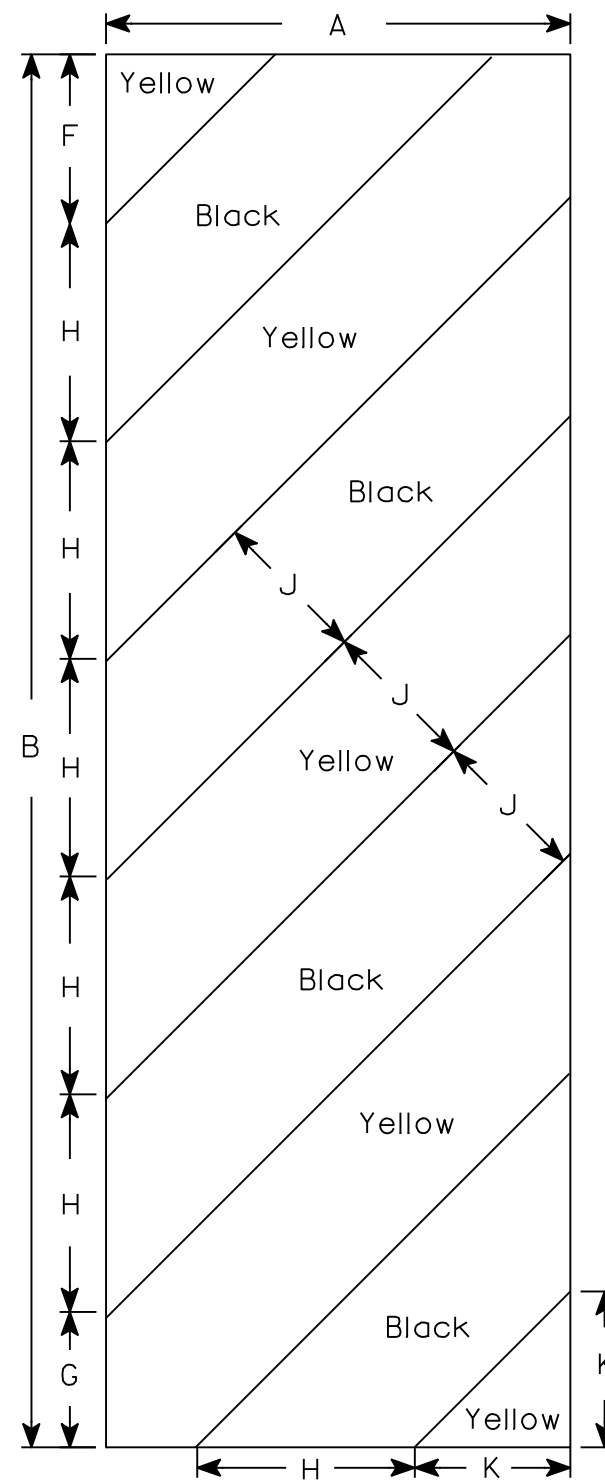
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

DESIGN DATA

LIVE LOAD:

DESIGN LOADING _____ HL-93
 INVENTORY RATING FACTOR _____ RF=1.27
 OPERATING RATING FACTOR _____ RF=1.65
 WISCONSIN STANDARD PERMIT
 VEHICLE RATING (WIS.-SPV): _____ 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY, DECK $f_c = 4,000$ P.S.I.
 ALL OTHER _____ $f_c = 3,500$ P.S.I.
 HIGH-STRENGTH BAR STEEL REINFORCEMENT _____ $f_y = 60,000$ P.S.I.
 36W-INCH PRESTRESSED GIRDERS
 CONCRETE MASONRY _____ $f_c = 8,000$ P.S.I.
 STRANDS - 0.6" DIAMETER WITH AN ULTIMATE TENSILE STRENGTH OF _____ $f_u = 270,000$ P.S.I.

FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE** AT W. ABUT. AND 160 TONS PER PILE** AT E. ABUT. AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 85 FT PILE LENGTHS AT W. ABUT. AND 75 FT PILE LENGTHS AT E. ABUT.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES DYNAMIC FORMULA TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA:

DESIGN Q_{100} _____ 2,740 C.F.S.
 Q_{100} (THRU BRIDGE) _____ 2,740 C.F.S.
 Q_{100} (ROAD) _____ N/A
 DRAINAGE AREA _____ 32.8 SQ. MI.
 BRIDGE WATER AREA _____ 484 SQ. FT.
 BRIDGE VELOCITY _____ 5.66 F.P.S.
 HIGH WATER₁₀₀ EL. _____ 858.10 FT.
 OVERTOPPING Q _____ N/A
 OVERTOPPING EL. _____ N/A
 OVERTOPPING Q FREQ. _____ N/A
 SCOUR CRITICAL CODE _____ 5
 Q _____ 954 C.F.S.
 Q_2 ELEVATION _____ 854.97 FT.
 Q_2 VELOCITY _____ 3.38 F.P.S.

BRIDGE OFFICE CONTACT: AARON BONK, P.E. (608) 261-0261
 CONSULTANT CONTACT: ANDY KNUTSON, P.E., S.E. (608) 588-7866

NO.	DATE	REVISION	BY

WESTBROOK
 Associated Engineers, Inc.
 619 EAST HOXIE STREET
 P.O. BOX 429
 SPRING GREEN, WI 53588
 PHONE (608) 588-7866
 FAX (608) 588-7954

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

ACCEPTED: *[Signature]* SDR **09/14/22**
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-56-242

CTH W OVER SEELEY CREEK

COUNTY SAUK TOWN/CITY/VILLAGE FREEDOM

DESIGN SPEC. AASHTO LRFD DESIGN SPEC.

DESIGNED BY JDO DESIGN CK'D. CDS DRAWN BY JDO PLANS CK'D. ACK

GENERAL PLAN

SHEET 1 OF 13

NOTES

EXCAVATION AS INDICATED IN THE HATCH AREAS, TO BE INCLUDED IN THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-56-242".

G01 BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCLUDED WITH BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-56-242". LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

G02 "GEOTEXTILE TYPE DF SCHEDULE A" LIMITS. EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT FOR THE ENTIRE ABUTMENT BODY LENGTH.

G03 PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED IN "ABUTMENT DETAILS" SHEET.

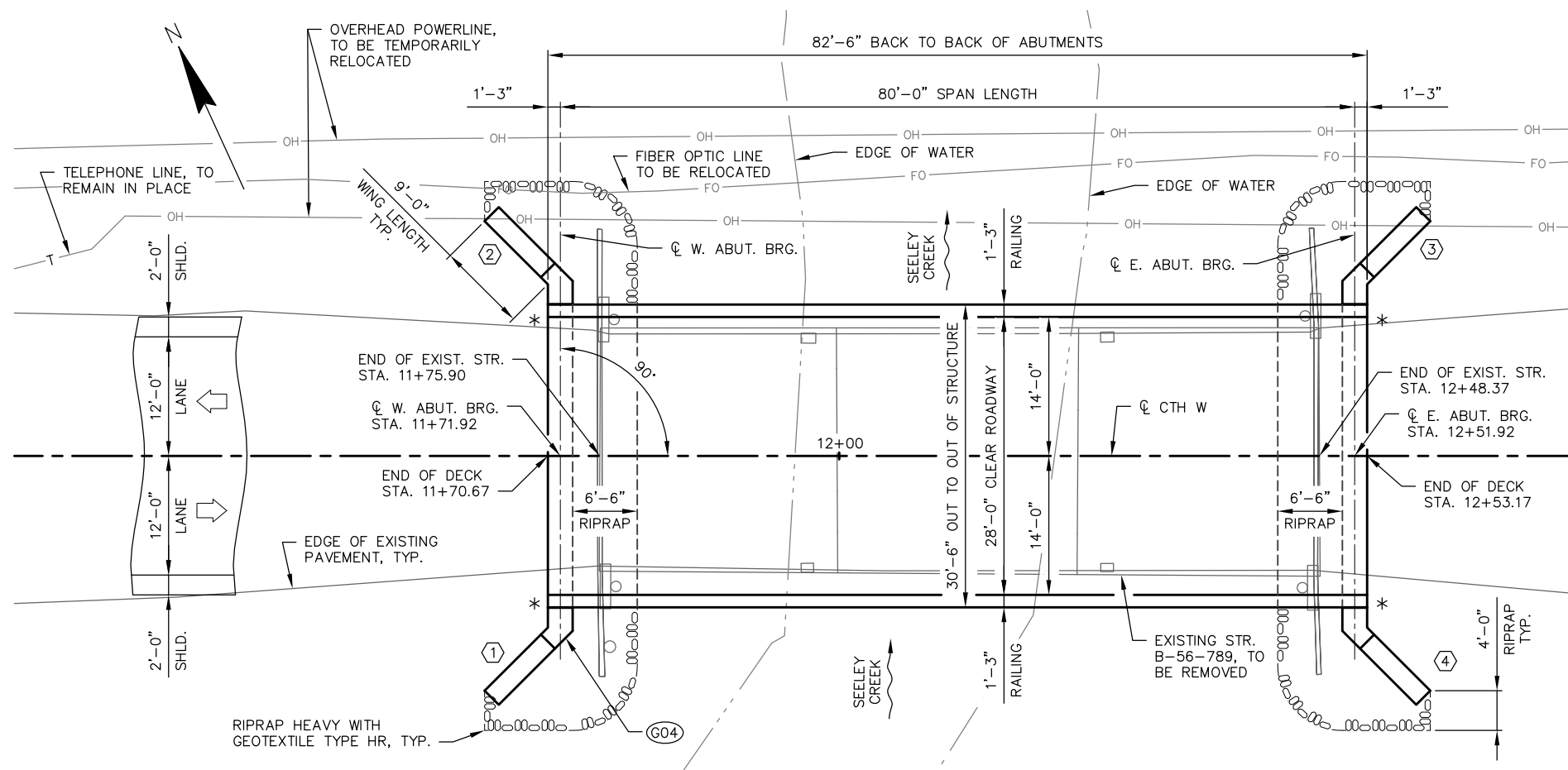
G04 NAME PLATE REQUIRED AND BENCH MARK CAP (WHEN SUPPLIED). FOR LOCATION SEE "ABUTMENTS" SHEET.

* LOCATION OF BEAM GUARD ATTACHMENT

○ INDICATES WING NUMBER

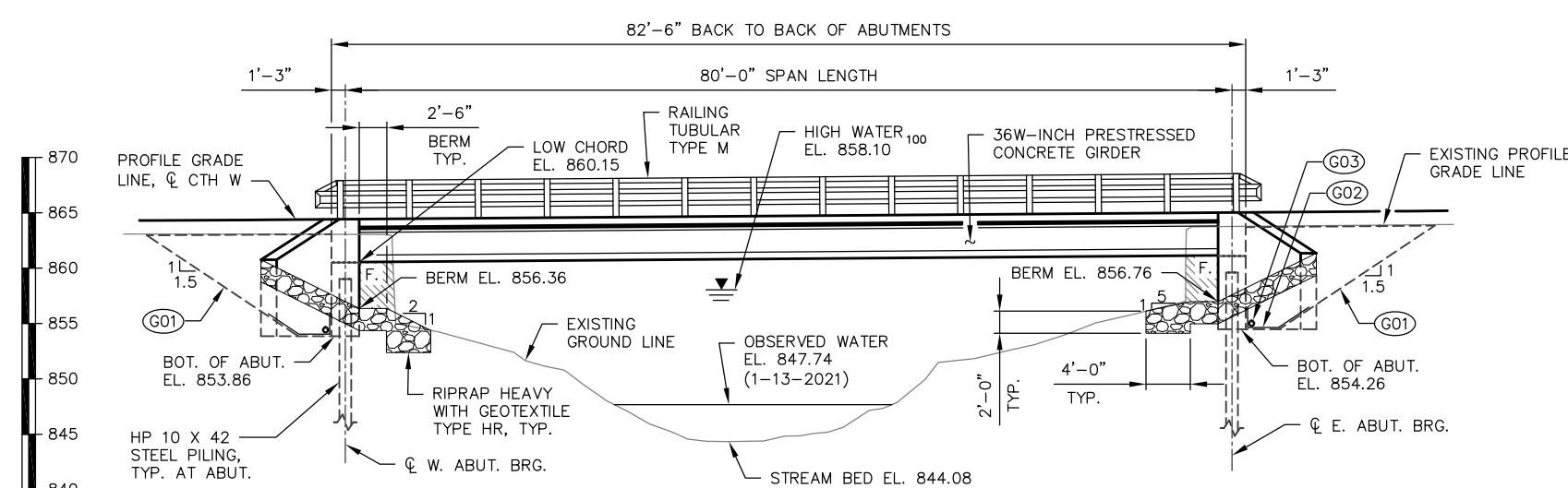
LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, GENERAL NOTES AND QUANTITIES
3. SUBSURFACE EXPLORATION
4. ABUTMENTS
5. ABUTMENT DETAILS
6. BEAM SEAT DETAILS
7. 36W-INCH PRESTRESSED GIRDER
8. 36W-INCH PRESTRESSED GIRDER DETAILS
9. INTERMEDIATE STEEL DIAPHRAGM
10. SUPERSTRUCTURE PLAN
11. SUPERSTRUCTURE SECTION
12. SUPERSTRUCTURE REINFORCEMENT
13. RAILING TUBULAR TYPE M



PLAN B-56-242

(SINGLE SPAN 36W-INCH PRESTRESSED CONCRETE GIRDERS)



ELEVATION

(NORMAL TO SEELEY CREEK, LOOKING NORTH)

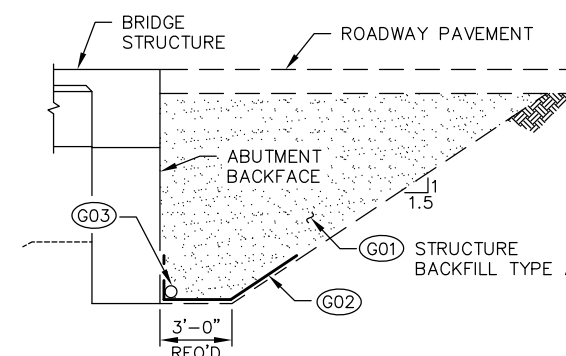
BENCH MARKS

NO.	STATION/OFFSET	DESCRIPTION	ELEVATION
BM #1	13+97.83, 33.55' LT.	RR SPIKE IN POWER POLE	865.49
BM #2	9+02.47, 26.93' LT.	RR SPIKE IN POWER POLE	867.57

HORIZONTAL DATUM AND ADJUSTMENT: NAD 83 (2011)
 VERTICAL DATUM AND ADJUSTMENT: NAVD 88 (2012)
 COORDINATE REFERENCE SYSTEM: WCCS SAUK CO.

TRAFFIC DATA:

CTH W
 A.A.D.T. (2023) _____ 1,130
 A.A.D.T. (2043) _____ 1,243
 DESIGN SPEED _____ 60 M.P.H.

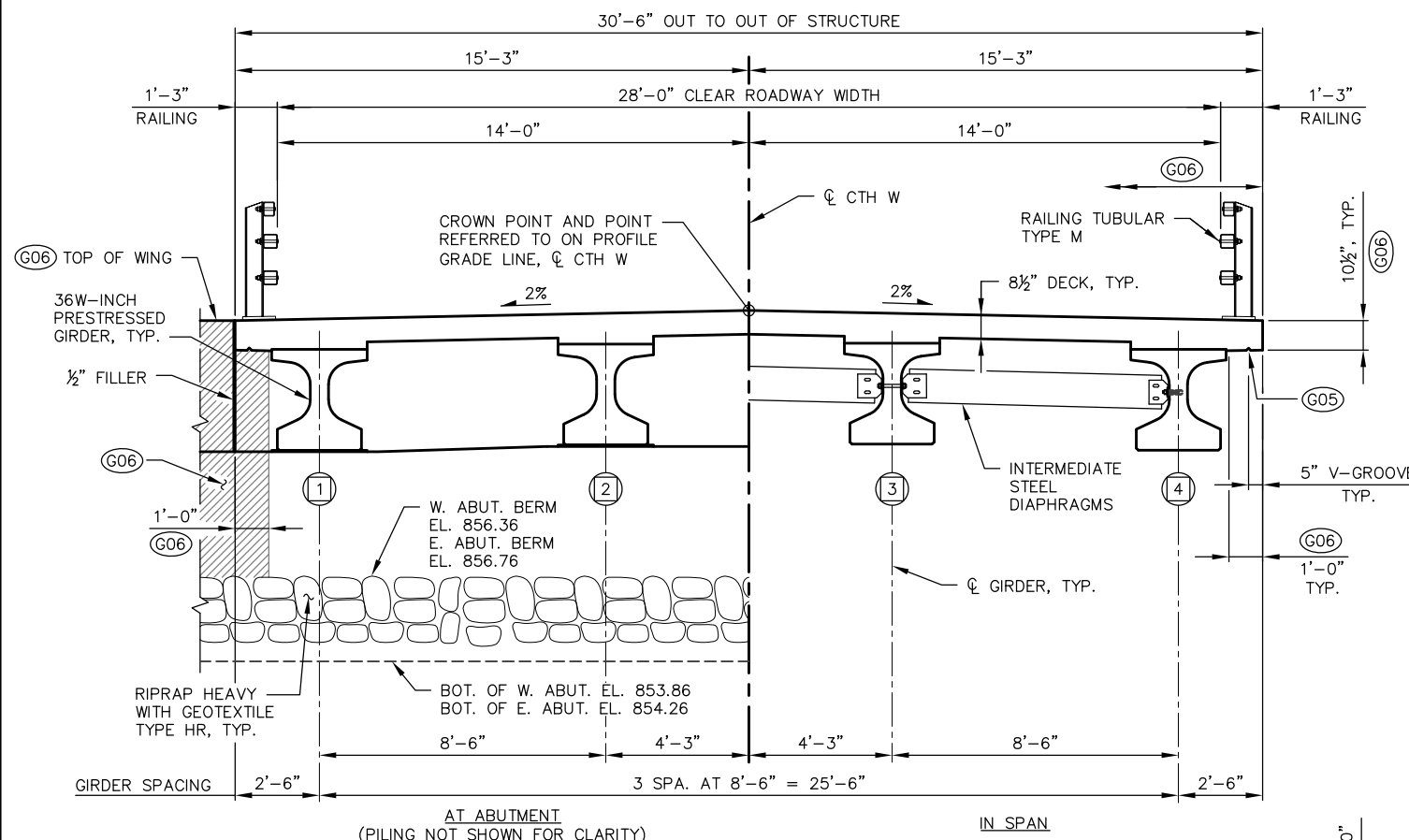


ABUTMENT BACKFILL DETAIL
 (TYPICAL AT BOTH ABUTMENTS)

8

8

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 PLOT SCALE:

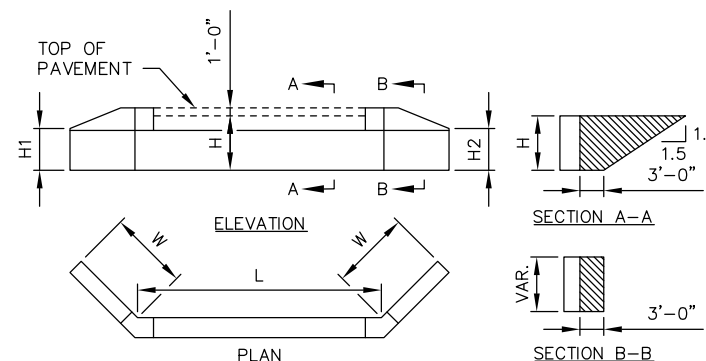
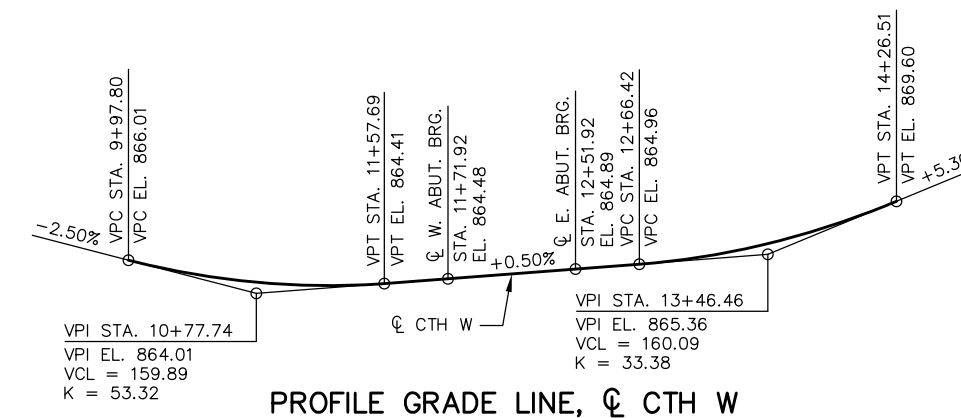


CROSS SECTION THRU ROADWAY
(LOOKING EAST)

GENERAL NOTES

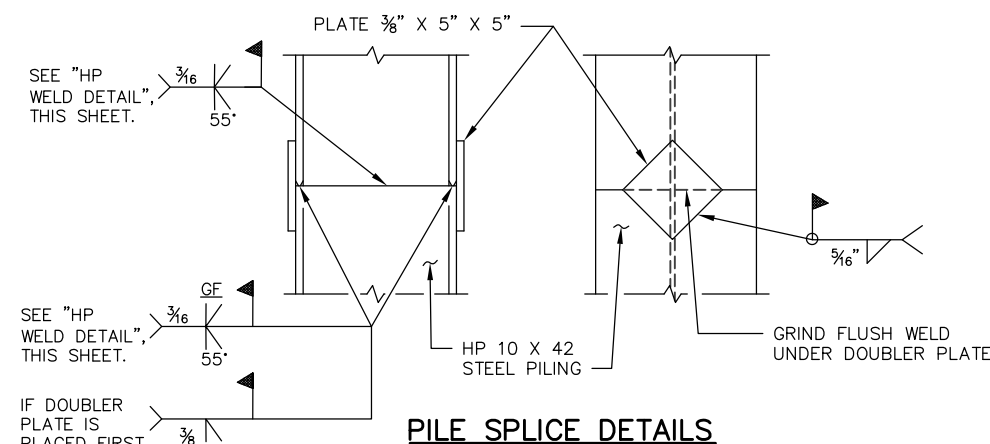
- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.
- BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
- AT THE BACK FACE OF THE ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.
- THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCLUDED WITH BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-56-242".
- EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
- DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.
- AT SUBSTRUCTURES, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

- THE EXISTING GROUND LINE SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION AT THE ABUTMENTS.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE "GENERAL PLAN" AND "ABUTMENT" SHEETS.
- THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE "36W-INCH PRESTRESSED GIRDER DETAILS" SHEET.
- ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.
- PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE SUPERSTRUCTURE DECK PER THE STANDARD SPECIFICATION. SEE THIS SHEET FOR PROTECTIVE SURFACE TREATMENT LIMITS.
- THE EXISTING STRUCTURE B-56-789 IS A THREE SPAN STEEL DECK GIRDER BRIDGE WITH AN OVERALL LENGTH OF 72'-6" AND A CLEAR ROADWAY WIDTH OF 24'-0". SUPERSTRUCTURE, PIERS AND ABUTMENTS SHALL BE REMOVED IN ACCORDANCE WITH THE BID ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-56-789".

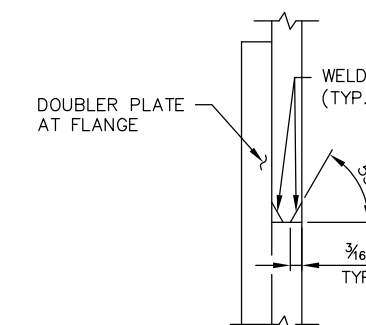


ABUTMENT BACKFILL DIAGRAM

- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$



PILE SPLICE DETAILS



HP WELD DETAIL
(FLANGE SHOWN, WEB SIMILAR)

LEGEND

- G05 3/4" V-GROOVE. EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM. V-GROOVE ARE REQUIRED.
- G06 COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS. PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF DECK, INCLUDING THE DECK EDGES AND 1'-0" UNDER THE DECK, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE FRONT FACE OF THE ABUTMENTS AND CONCRETE DIAPHRAGMS TO 1'-0" PAST THE EDGE OF DECK.
- # INDICATES GIRDER LINE DESIGNATION

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-56-789	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-56-242	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	280	280	---	560
502.0100	CONCRETE MASONRY BRIDGES	CY	34.8	34.8	92.6	163
502.3200	PROTECTIVE SURFACE TREATMENT	SY	20	20	314	354
503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	---	---	324	324
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,375	2,375	---	4,750
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,495	1,495	16,620	19,610
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	4	4	---	8
506.4000	STEEL DIAPHRAGMS B-56-242	EACH	---	---	3	3
513.4061	RAILING TUBULAR TYPE M	LF	---	---	170	170
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	7	7	---	14
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	680	600	---	1,280
606.0300	RIPRAP HEAVY	CY	43	39	---	82
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	85	85	---	170
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	34	34	---	68
645.0120	GEOTEXTILE TYPE HR	SY	83	83	---	166
(NON-BID ITEM)	FILLER	SIZE	---	---	---	1/2"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY: CDS		PLANS CK'D: ACK	
CROSS SECTION, GENERAL NOTES AND QUANTITIES			SHEET 2 OF 13

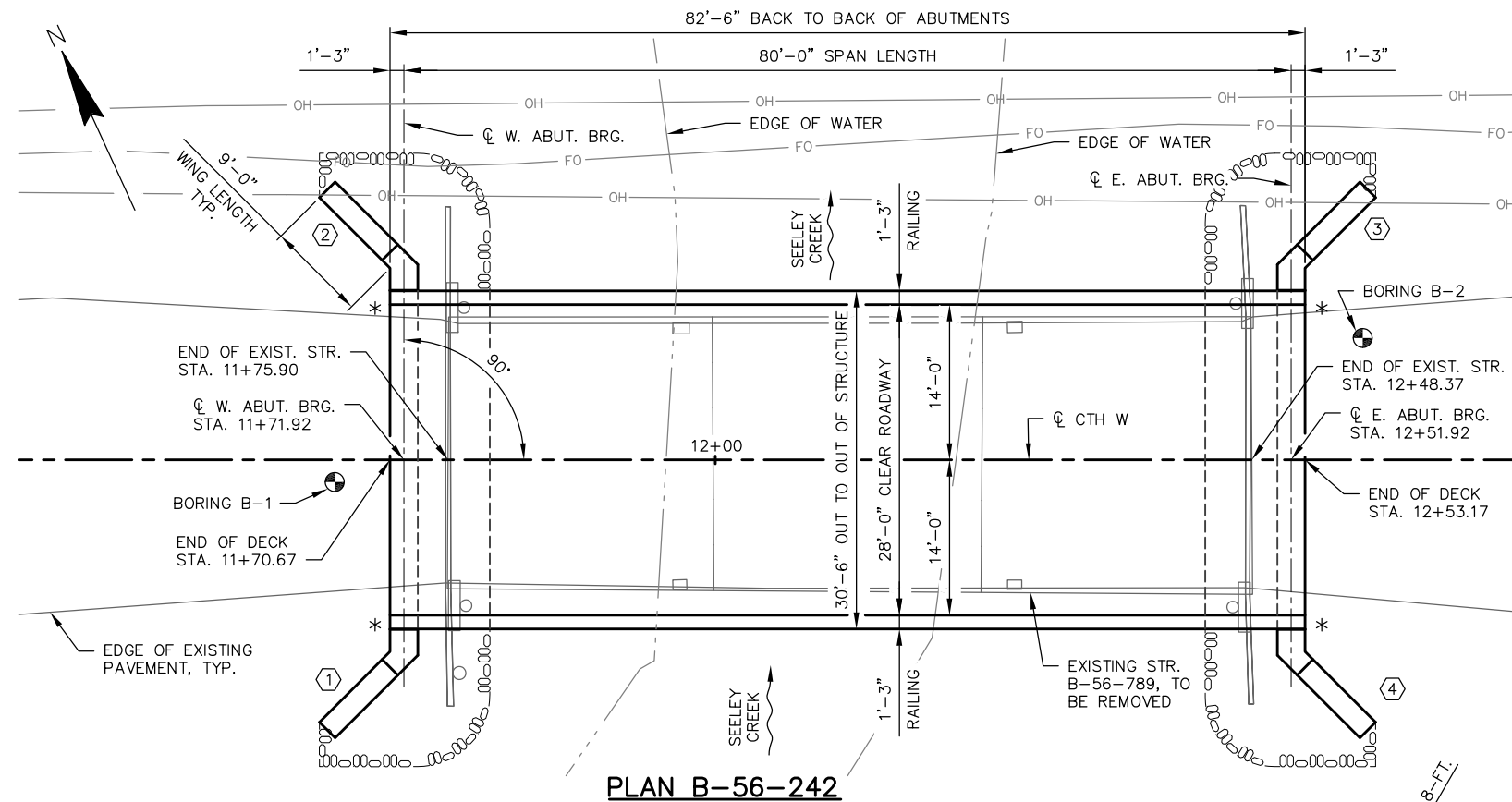
B-56-242 BORINGS

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
BORING B-1	4/7/2021	228059.8	619637.9
BORING B-2	4/7/2021	228033.1	619727.6

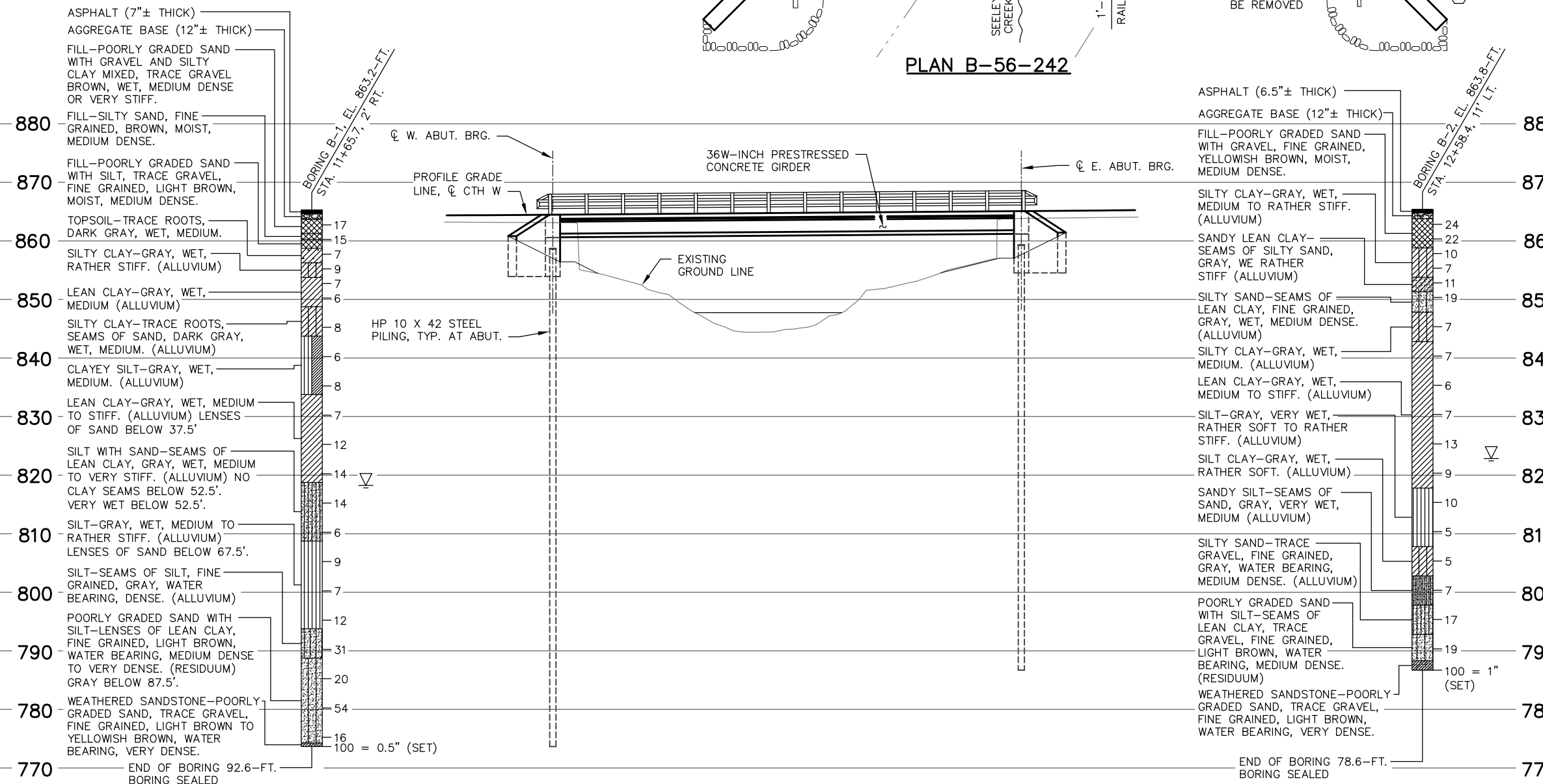
BORINGS COMPLETED BY: CHOSEN VALLEY TESTING
 SUBSURFACE INVESTIGATION REPORT: CHOSEN VALLEY TESTING
 ALL COORDINATES REFERENCED TO WCCS, SAUK COUNTY

NOTES

- INDICATES WING NUMBER
- * LOCATION OF BEAM GUARD ATTACHMENT



PLAN B-56-242



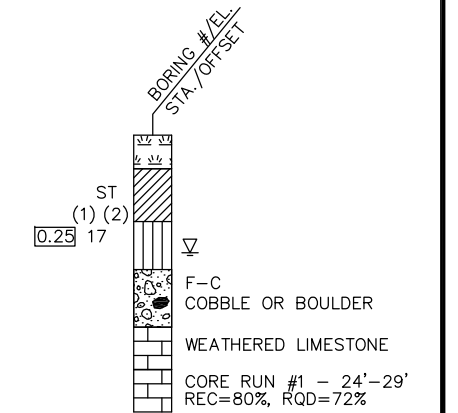
STATE PROJECT NUMBER

5976-00-75

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-56-242

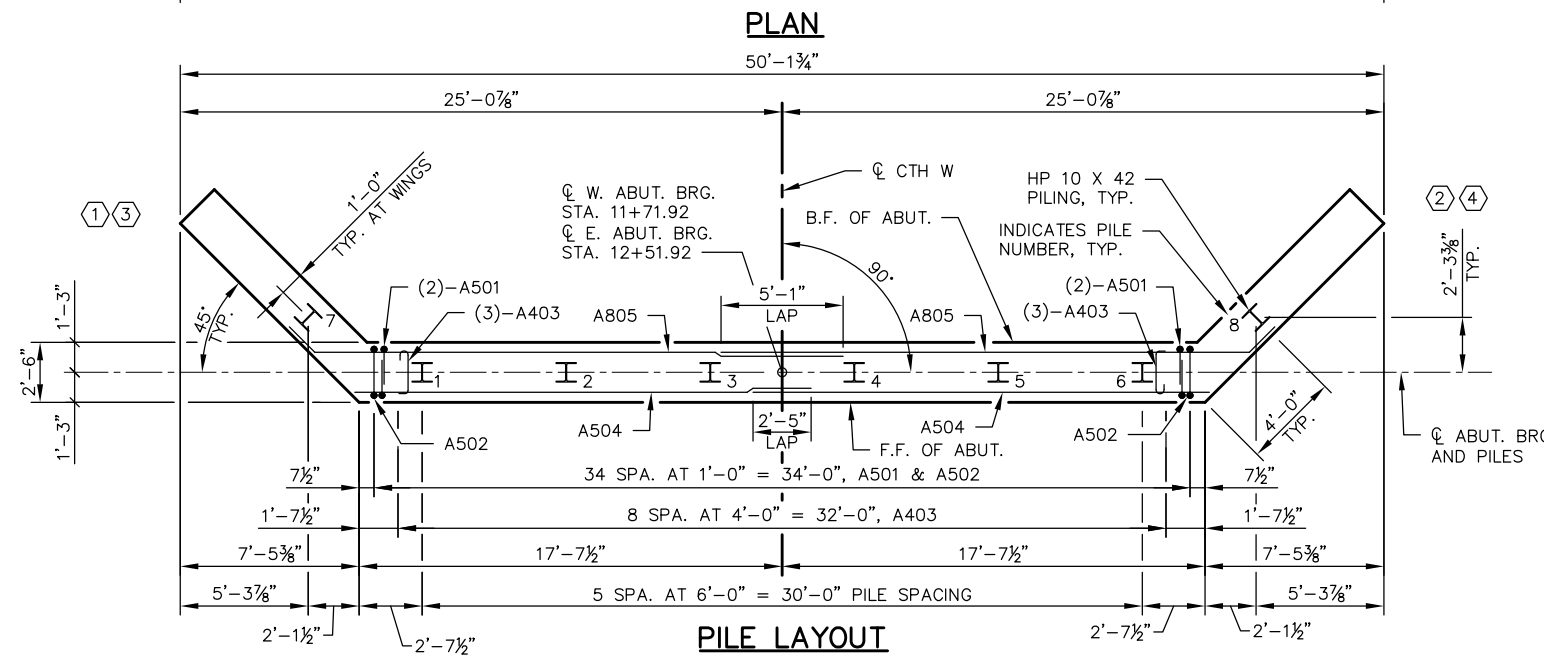
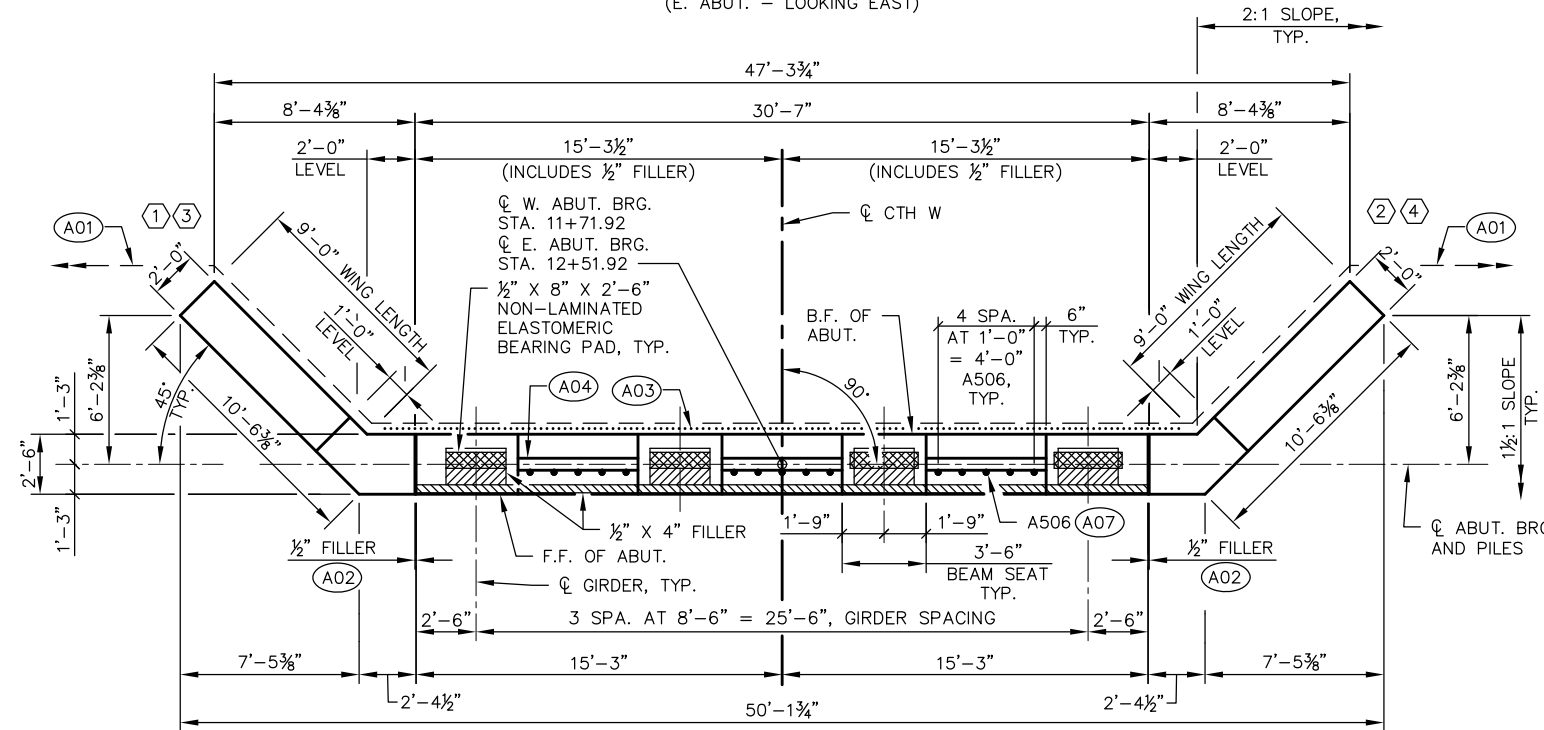
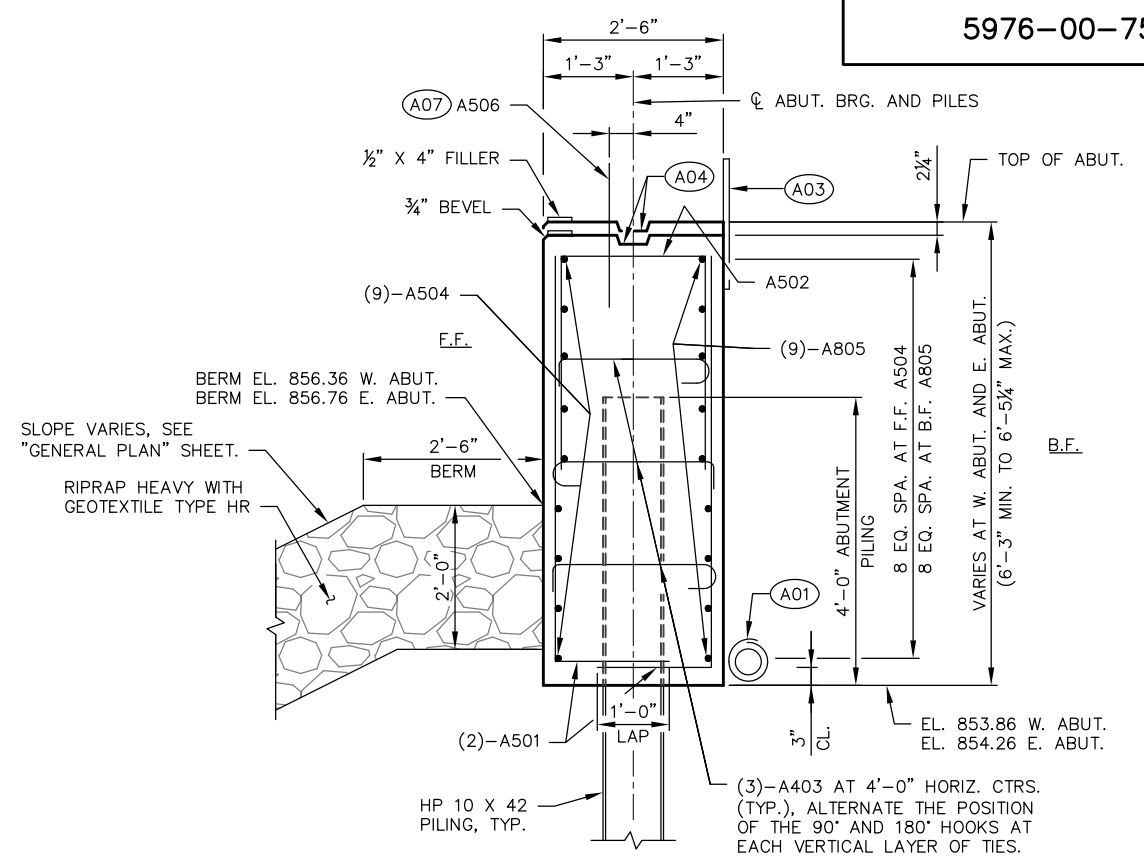
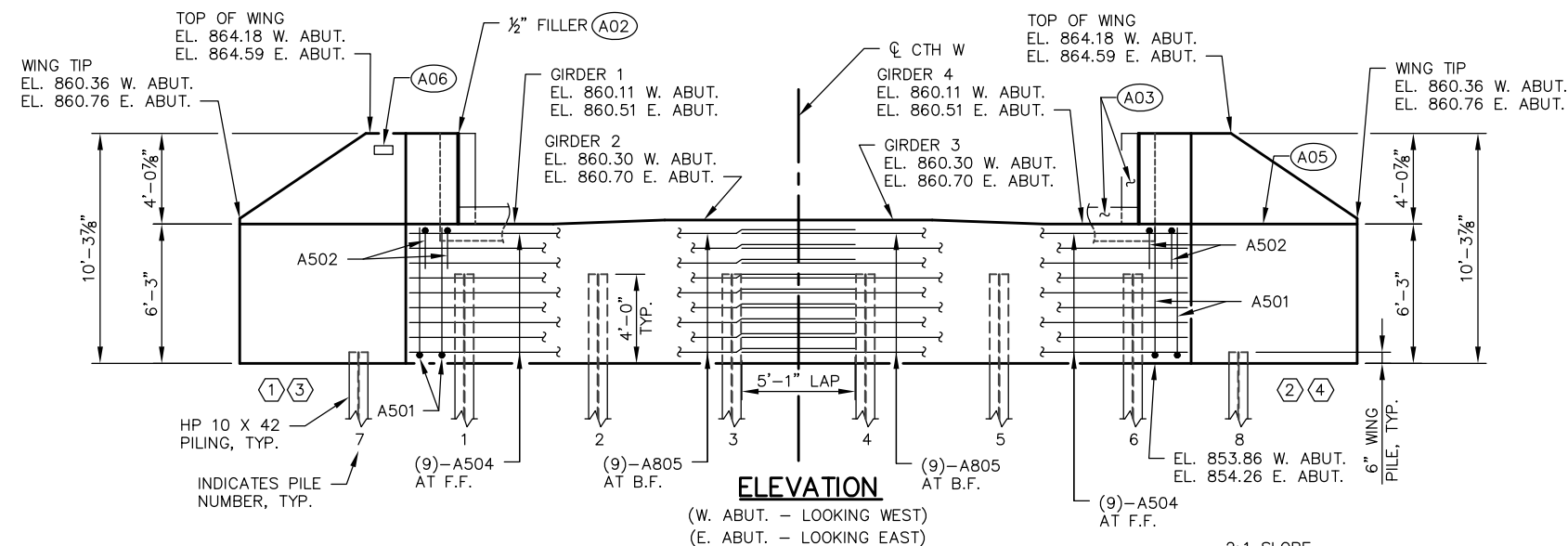
DRAWN BY: CDS PLANS CK'D: ACK

SUBSURFACE EXPLORATION SHEET 3 OF 13

8

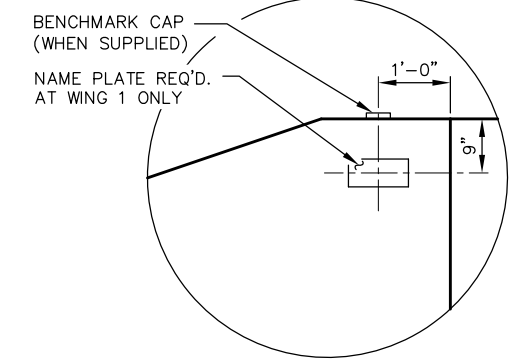
8

FILE: B660242_03_bor.dwg PLOT SCALE:



NOTES

- DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF THE ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.
- WEST AND EAST ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 85 FT PILE LENGTHS AT THE WEST ABUTMENT AND 75 FT PILE LENGTHS AT THE EAST ABUTMENT.
- SEE "CROSS SECTION, GENERAL NOTES AND QUANTITIES" SHEET FOR PILE SPLICE DETAILS.
- (A01) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON "ABUTMENT DETAILS" SHEET. RODENT SHIELD SHALL BE INCLUDED WITH THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".
- (A02) SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/2" BELOW SURFACE OF CONCRETE). 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- (A03) 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W.), SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- (A04) KEYED CONST. JT. FORMED BY BEVELED 2 X 6 BTWN. GIRDER BEAM SEATS.
- (A05) OPTIONAL KEYED CONST. JT. FORMED BY BEVELED 2 X 6, TYP.
- (A06) NAME PLATE & BENCHMARK CAP (WHEN SUPPLIED) AT WING 1 ONLY. SEE "NAME PLATE DETAIL", THIS SHEET.
- (A07) A506 BARS MAY BE PLACED AFTER CONCRETE HAS BEEN POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. EMBED 1'-0" INTO ABUTMENT BODY.
- INDICATES WING NUMBER



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY JDO		PLANS OK'D ACK	
ABUTMENTS			SHEET 4 OF 13

COATED = 2,990 LBS.
UNCOATED = 4,750 LBS.

**BILL OF BARS
BOTH ABUTMENTS**

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
A501		140	7'-2"	X		BODY - STIRRUP - F.F. & B.F. VERT.
A502		70	8'-3"	X		BODY - STIRRUP - TOP VERT.
A403		54	3'-1"	X		BODY - TIES HORIZ.
A504		36	18'-11"			BODY - F.F. HORIZ.
A805		36	23'-8"	X		BODY - B.F. HORIZ.
A506		30	2'-0"			BODY - TOP DOWELS VERT.
A407		96	10'-6"	X	▲	WINGS 1 THRU 4 - STIRRUP - F.F. & B.F. VERT.
A508		36	11'-9"	X		WINGS 1 THRU 4 - F.F. HORIZ.
A809		36	13'-2"	X		WINGS 1 THRU 4 - B.F. HORIZ.
A410		20	7'-1"		▲	WINGS 1 THRU 4 - F.F. HORIZ.
A411		20	5'-7"		▲	WINGS 1 THRU 4 - B.F. HORIZ.
A412		4	11'-0"	X		WINGS 1 THRU 4 - F.F. - TOP HORIZ.
A413		32	9'-10"			WINGS 1 THRU 4 - F.F. & B.F. VERT.
A414		24	4'-2"	X		WINGS 1 THRU 4 - F.F. CORNER HORIZ.
A415		24	2'-9"	X		WINGS 1 THRU 4 - B.F. CORNER HORIZ.
A416		4	9'-5"	X		WINGS 1 THRU 4 - B.F. - TOP HORIZ.

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE "BAR SERIES TABLE" FOR ACTUAL LENGTHS.

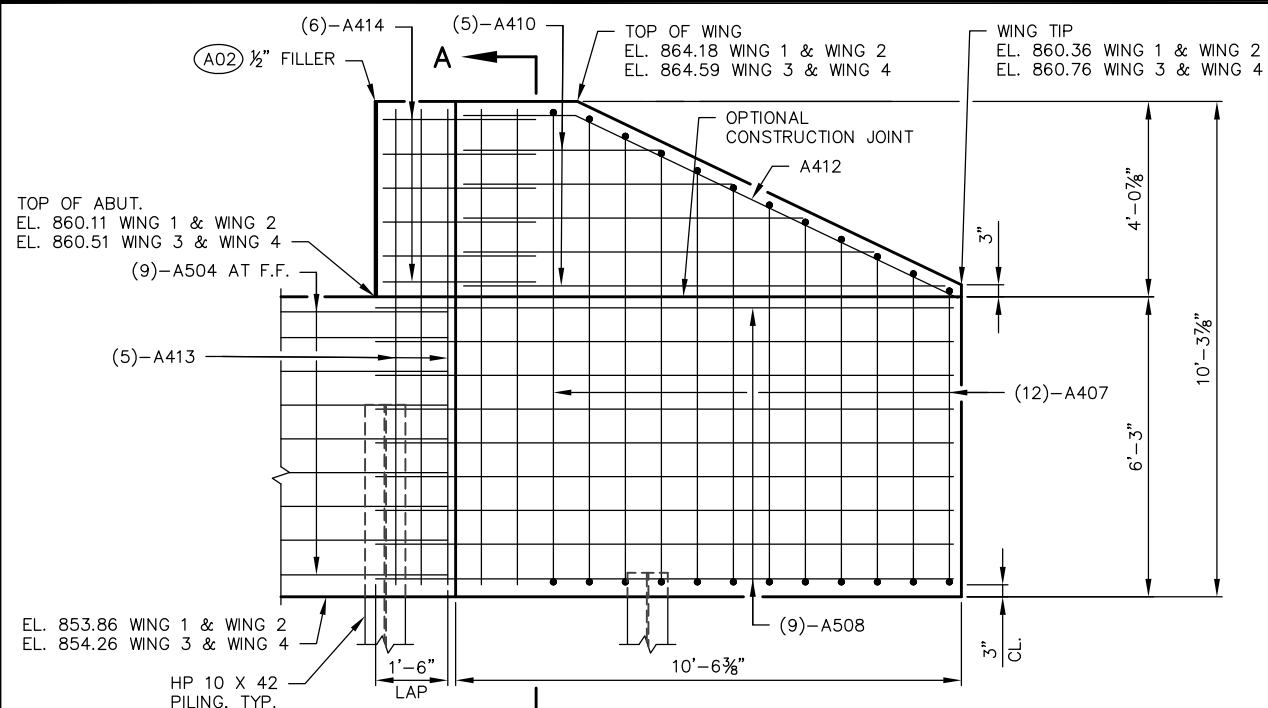
NOTES

DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF THE ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

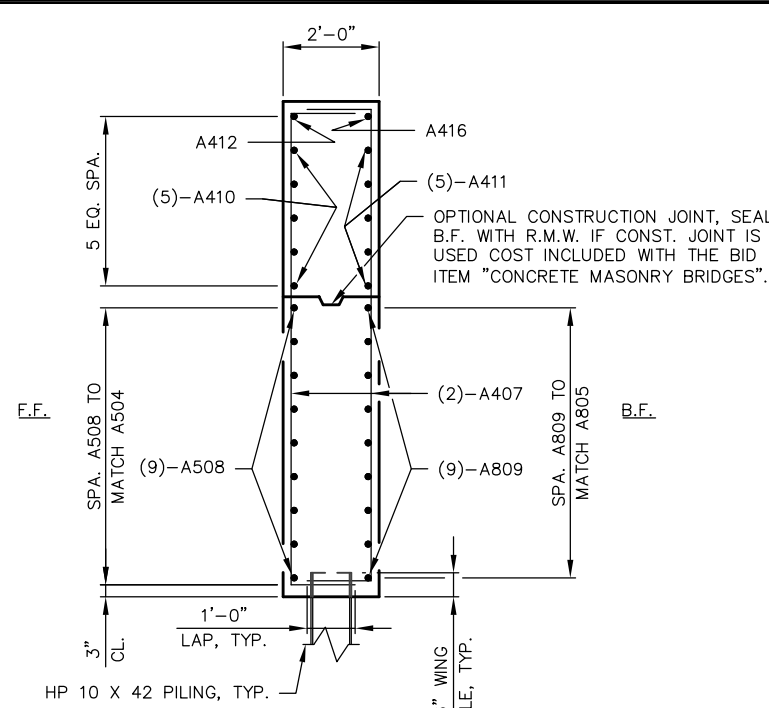
WEST AND EAST ABUTMENT TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 85 FT PILE LENGTHS AT THE WEST ABUTMENT AND 75 FT PILE LENGTHS AT THE EAST ABUTMENT.

SEE "CROSS SECTION, GENERAL NOTES AND QUANTITIES" SHEET FOR PILE SPLICE DETAILS.

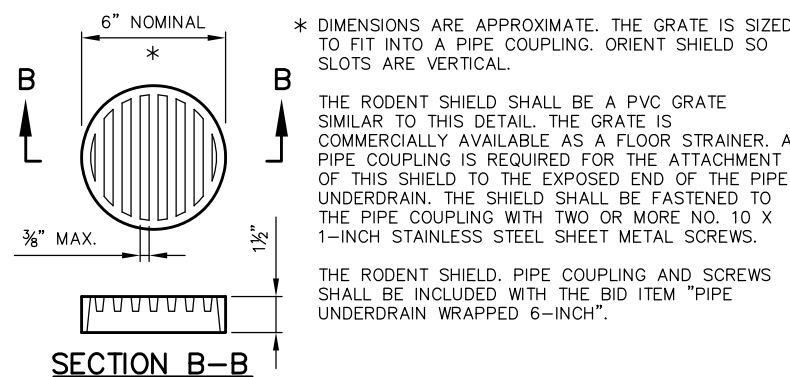
(A02) SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE.) 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.



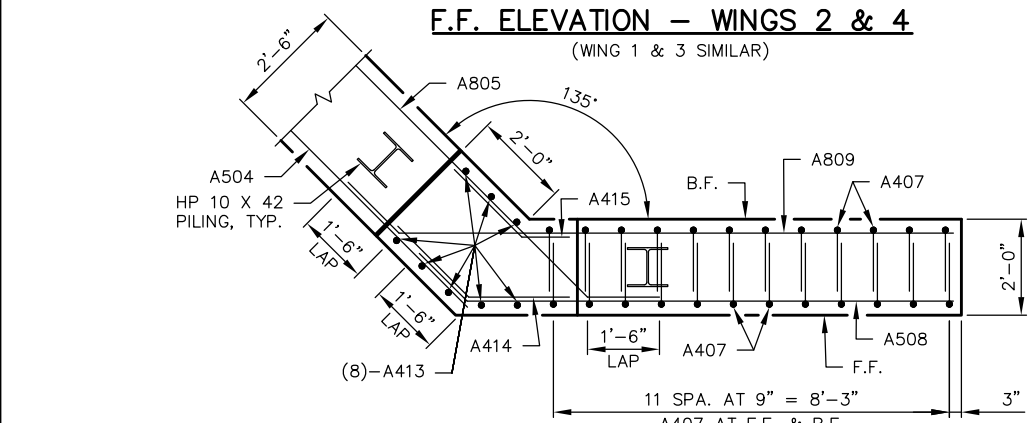
F.F. ELEVATION - WINGS 2 & 4
(WING 1 & 3 SIMILAR)



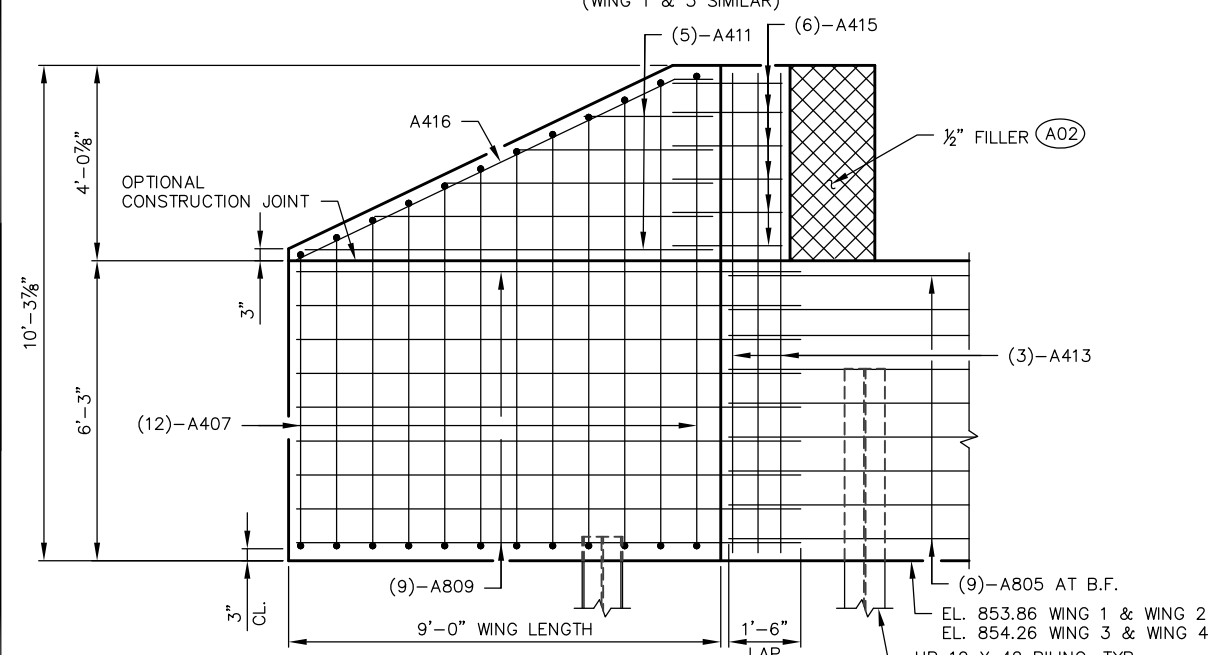
SECTION A-A



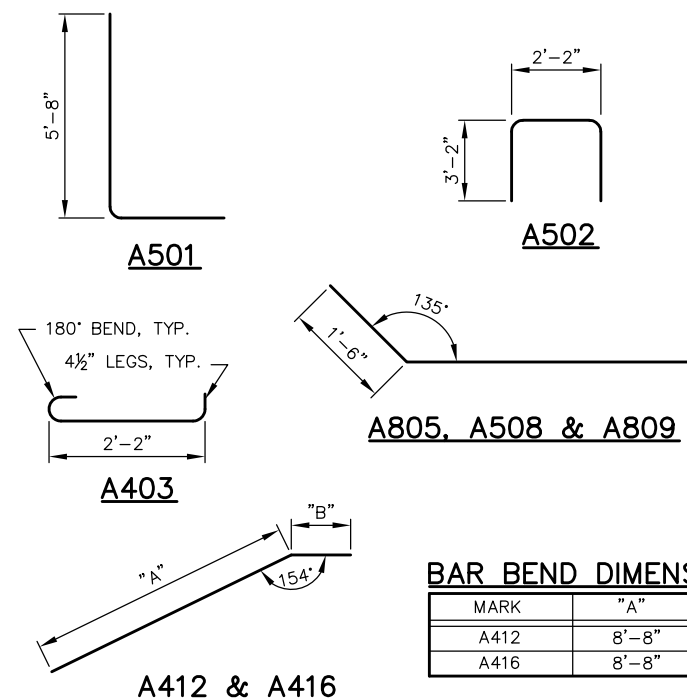
RODENT SHIELD DETAIL



PLAN - WINGS 2 & 4
(WING 1 & 3 SIMILAR)



B.F. ELEVATION - WINGS 2 & 4
(WING 1 & 3 SIMILAR)



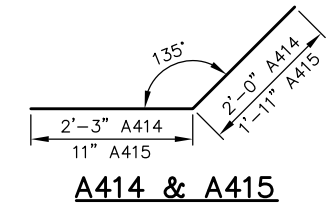
BAR BEND DIMENSIONS

MARK	"A"	"B"
A412	8'-8"	2'-4"
A416	8'-8"	0'-9"

BAR SERIES TABLE

MARK	NO. REQ'D	LENGTH
A407	8 SERIES OF 12	8'-8" TO 12'-4"
A410	4 SERIES OF 5	4'-1" TO 10'-0"
A411	4 SERIES OF 5	2'-8" TO 8'-5"

BUNDLE AND TAG EACH SERIES SEPARATELY.



A414 & A415

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-56-242

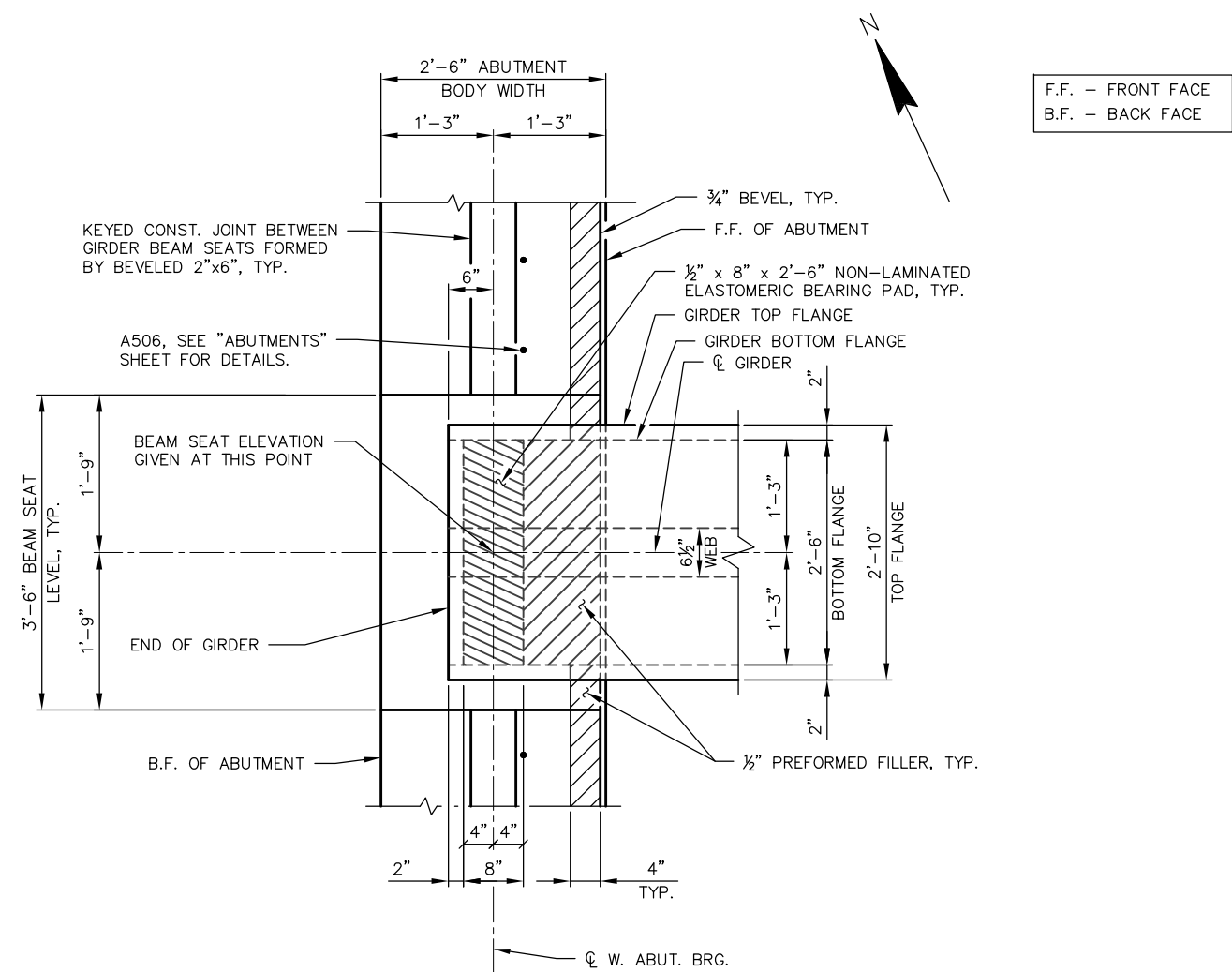
DRAWN BY: JDO PLANS OK'D: ACK

ABUTMENT DETAILS

SHEET 5 OF 13

8

8



ABUTMENT BEAM SEAT DETAIL
(WEST ABUTMENT SHOWN, EAST ABUTMENT SIMILAR)

TOP OF DECK ELEVATIONS

SPAN 1

	☉ W. ABUT. BRG.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	☉ E. ABUT. BRG.
N. DECK EDGE	864.18	864.22	864.26	864.30	864.34	864.38	864.42	864.47	864.51	864.55	864.59
GIRDER 1	864.23	864.27	864.31	864.35	864.39	864.43	864.47	864.52	864.56	864.60	864.64
GIRDER 2	864.40	864.44	864.48	864.52	864.56	864.60	864.64	864.69	864.73	864.77	864.81
CROWN POINT	864.48	864.52	864.56	864.60	864.64	864.68	864.72	864.77	864.81	864.85	864.89
GIRDER 3	864.40	864.44	864.48	864.52	864.56	864.60	864.64	864.69	864.73	864.77	864.81
GIRDER 4	864.23	864.27	864.31	864.35	864.39	864.43	864.47	864.52	864.56	864.60	864.64
S. DECK EDGE	864.18	864.22	864.26	864.30	864.34	864.38	864.42	864.47	864.51	864.55	864.59

8

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY	JDO	PLANS OK'D	ACK
BEAM SEAT DETAILS			SHEET 6 OF 13

STIRRUP SPACING TABLE						
SPAN	GIRDER	GIRDER LENGTH "L"	"S1"	"S2"	"S3"	"S4"
1	1-4	81'-0"	5 1/2"	19 SPA. AT 10" = 15'-10"	1'-0"	21 SPA. AT 1'-6" = 31'-6"

GIRDER NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.4 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH THE END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, ENDS OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

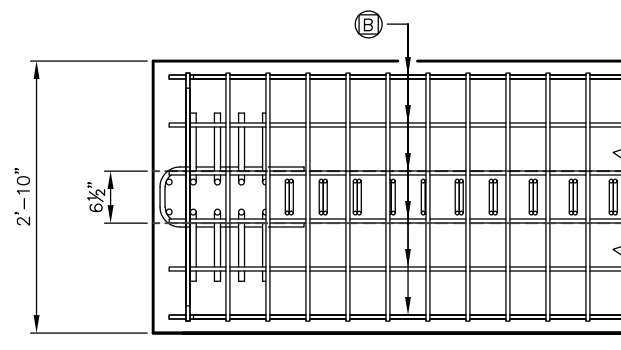
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGM" SHEET.

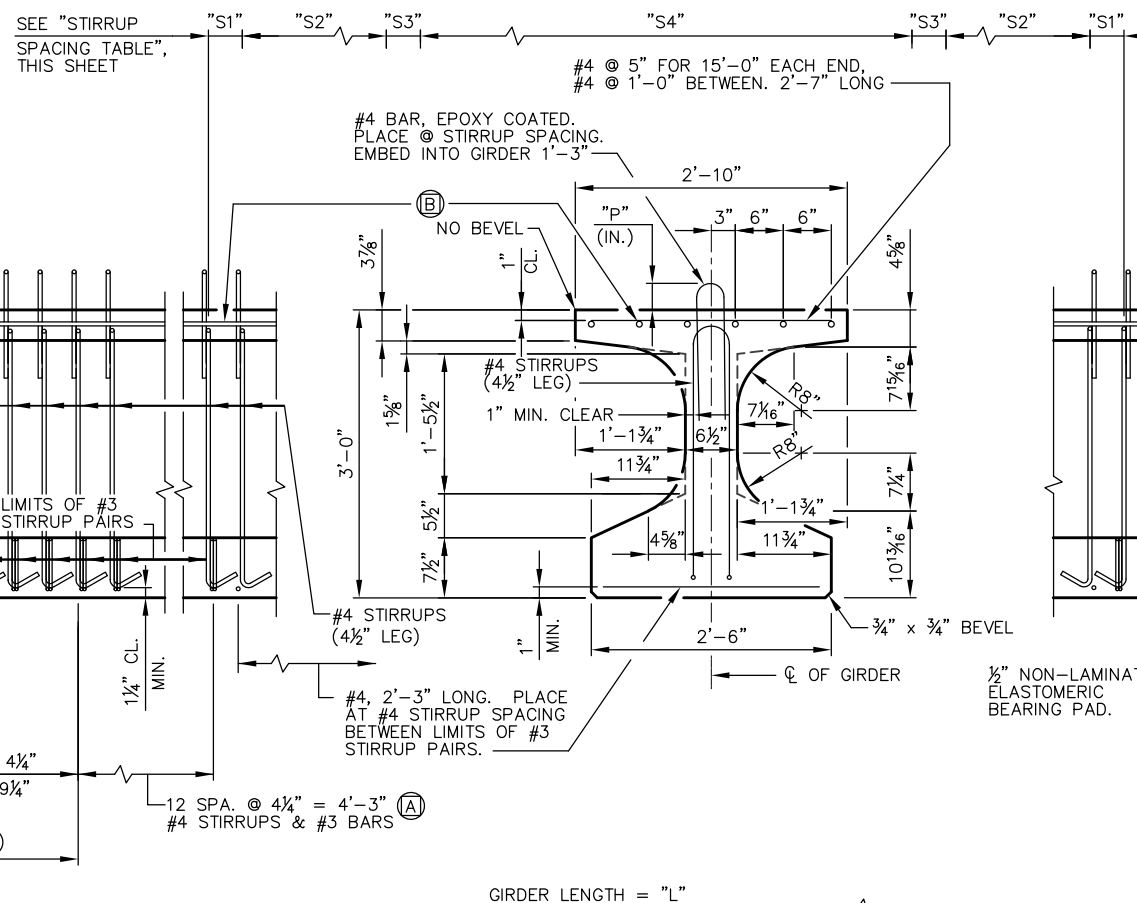
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE 0.6" DIA. - 7 - WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.



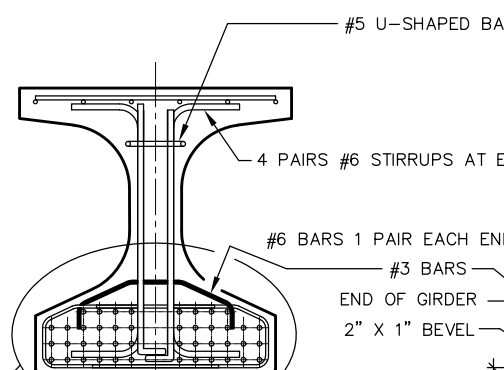
TOP FLANGE



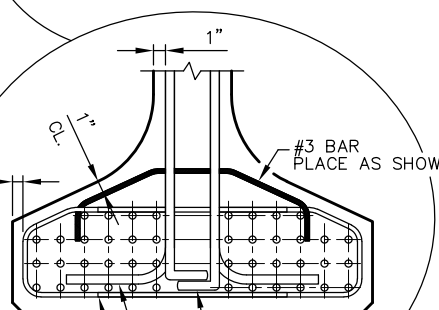
SIDE VIEW & TYPICAL SECTION IN SPAN

(A) DETAIL TYP. AT EACH END

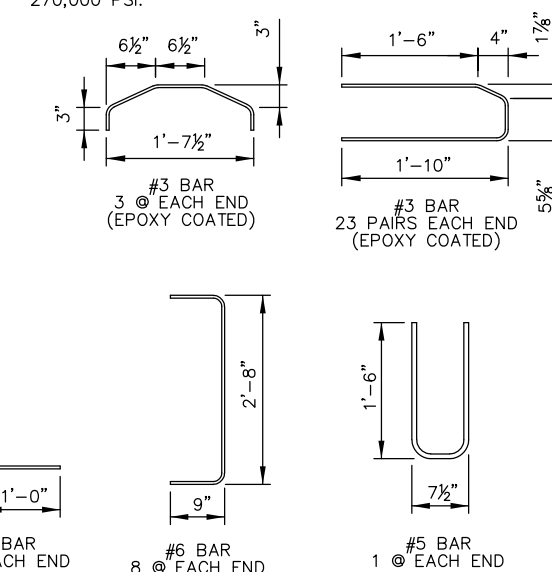
(B) (6) - #4 BARS, FULL LENGTH, MIN. LAP = 1'-11" (SPANS 1 & 2)



SECTION A-A



BOTTOM FLANGE



SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFLECTION (IN.)										CONC. STRGTH. f'c (psi)	"P" 1st 1/2 OF GIRDER	"P" MID 1/2 OF GIRDER	"P" END 1/2 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN				UNDRAINED PATTERN		
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	TOTAL NO. OF STRANDS						f'ci (psi) *	(IN.) **				TOTAL NO. OF STRANDS	f'ci (psi) *
																		"A"	"B"	"C"				
1	1 & 4	81'-0"	0.4	0.8	1.1	1.2	1.3	1.2	1.1	0.8	0.4	8,000	8.0"	7.0"	8.0"	0.6	30	6,800	32	11	14	4	---	---
1	2 & 3	81'-0"	0.5	0.9	1.2	1.4	1.5	1.4	1.2	0.9	0.5	8,000	8.0"	7.0"	8.0"	0.6	30	6,800	32	11	14	4	---	---

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE

** SEE "36W-INCH PRESTRESSED GIRDER DETAILS" SHEET FOR LOCATION OF DRAPED STRANDS "A", "B", & "C".

NO.	DATE	REVISION	BY

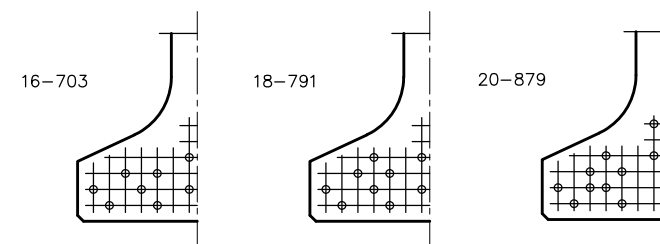
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-56-242

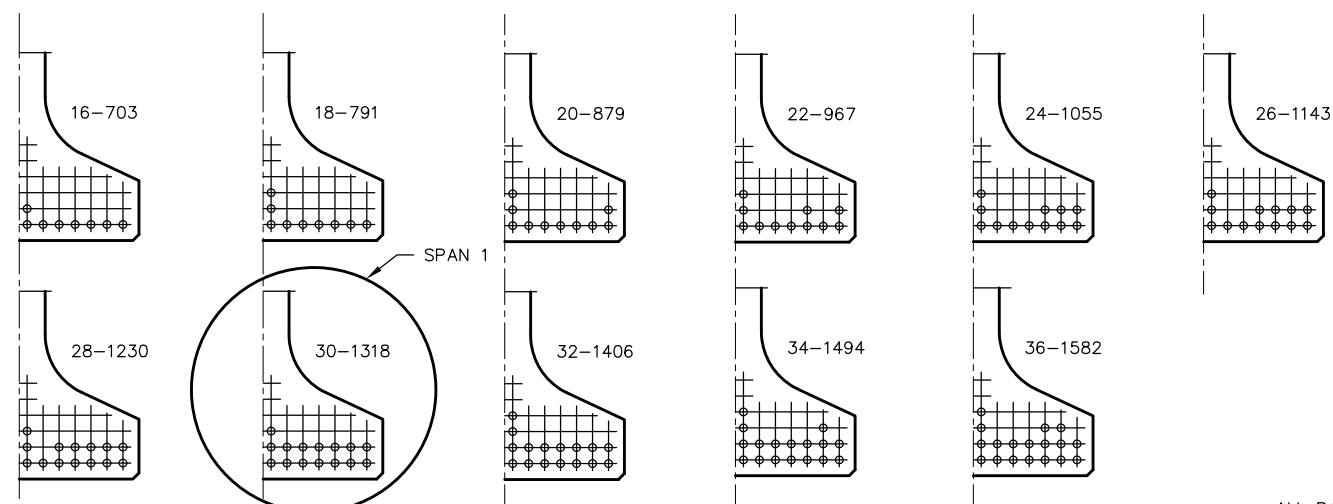
DRAWN BY: JDO PLANS OK'D: ACK

**36W-INCH
PRESTRESSED
GIRDER**

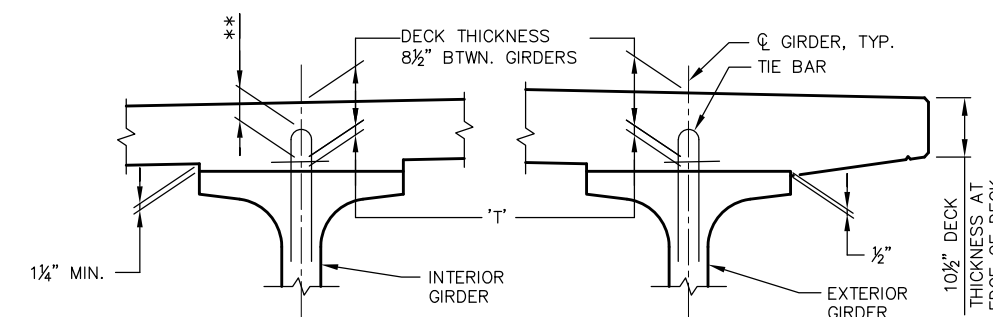
SHEET 7 OF 13



STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF 0.6" DIA. STRANDS



ARRANGEMENT AT \bar{C} SPAN - FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS



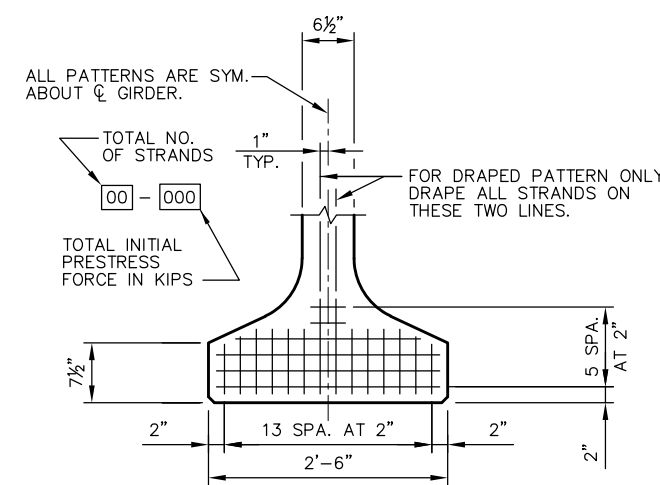
DECK HAUNCH DETAIL

IF 1 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR,
 **IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEVATIONS OF TOP OF GIRDERS AT \bar{C} OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

- TOP OF DECK ELEVATION AT FINAL GRADE (SEE "BEAM SEAT DETAILS" SHEET)
- TOP OF GIRDER ELEVATION
- + DEAD LOAD DEFLECTION
- DECK THICKNESS
- = HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 3.13" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

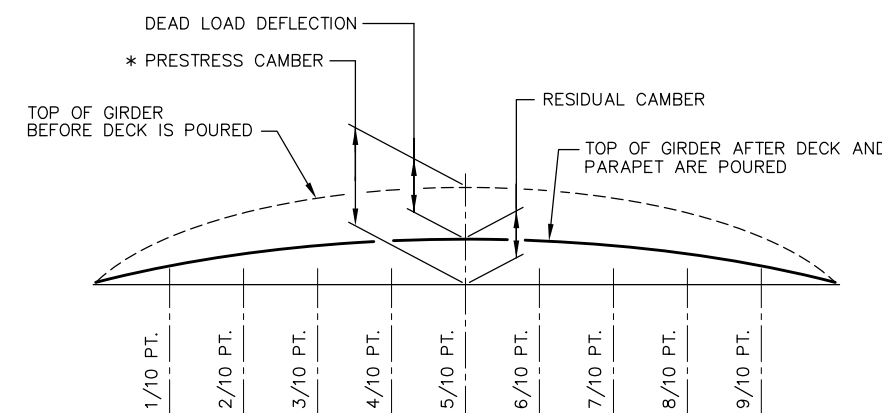


TYPICAL STRAND PATTERN

* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

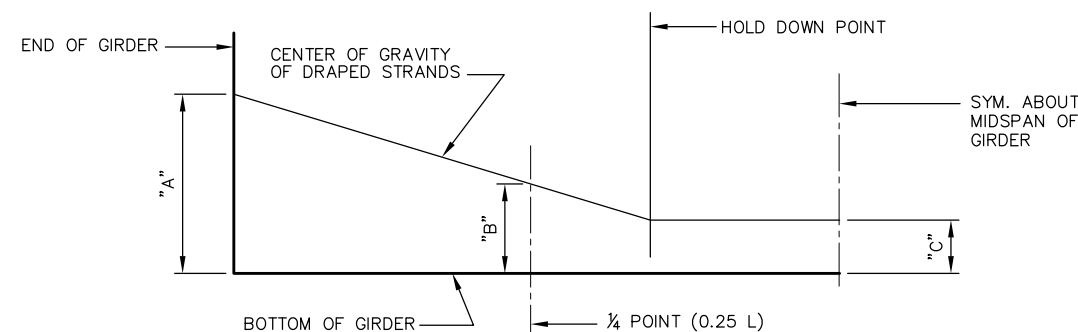
SPAN	CAMBER (IN.)*
1	3.3

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T', USE ACTUAL GIRDER SHOTS.
 THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.



DEAD LOAD DEFLECTION AND CAMBER DIAGRAM

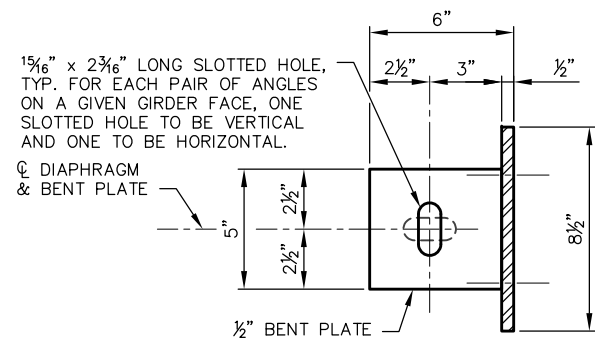
(SEE GIRDER DATA TABLE ON "36W-INCH PRESTRESSED GIRDER" SHEET)



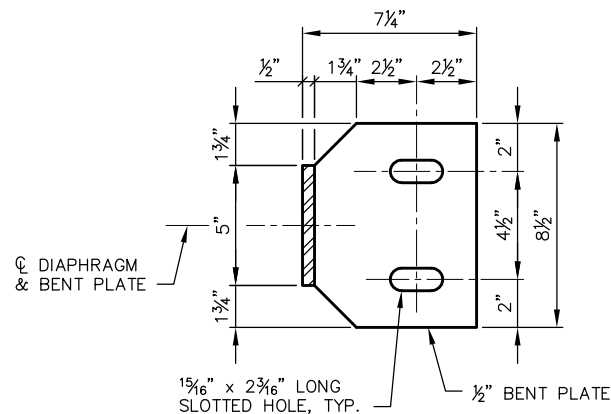
DRAPED STRAND PROFILE

(SEE GIRDER DATA TABLE ON "36W-INCH PRESTRESSED GIRDER" SHEET)

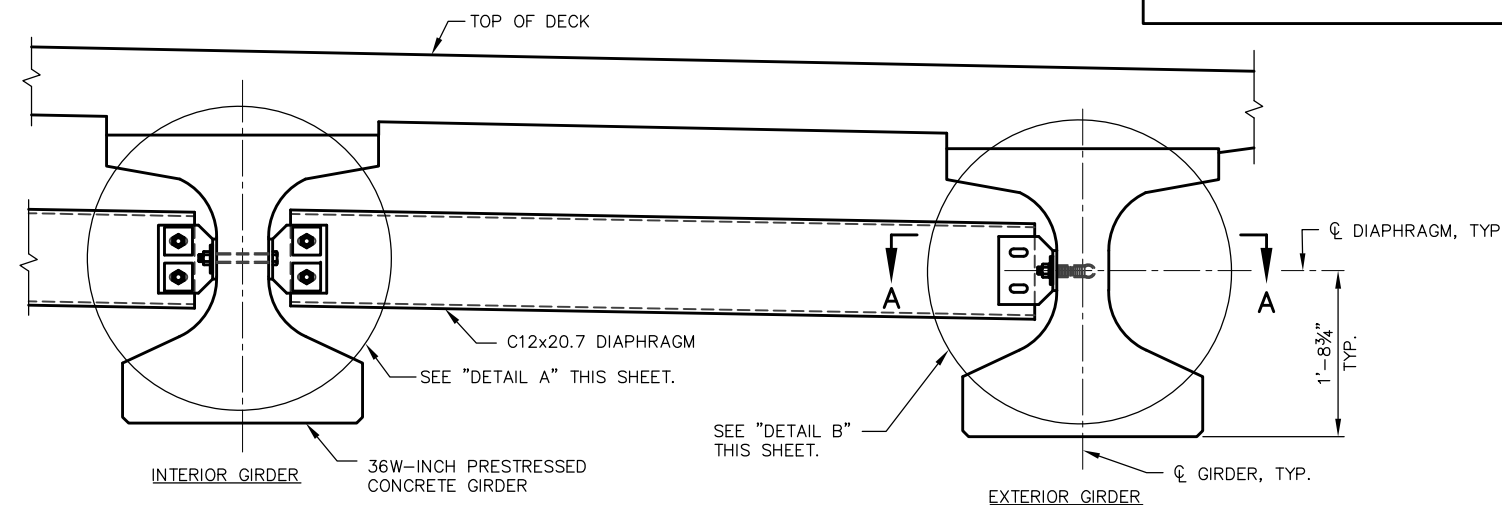
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY JDO		PLANS OK'D ACK	
36W-INCH PRESTRESSED GIRDER DETAILS			SHEET 8 OF 13



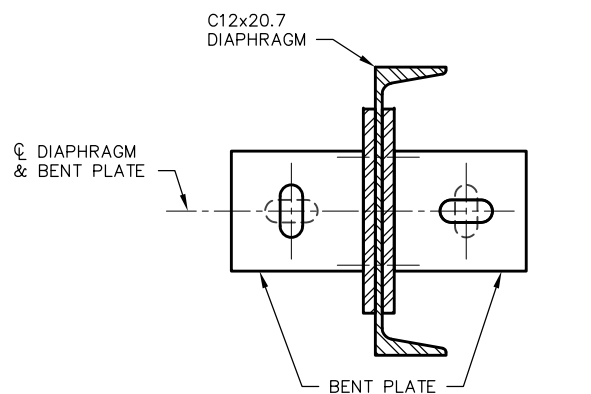
BENT PLATE AT GIRDER FACE



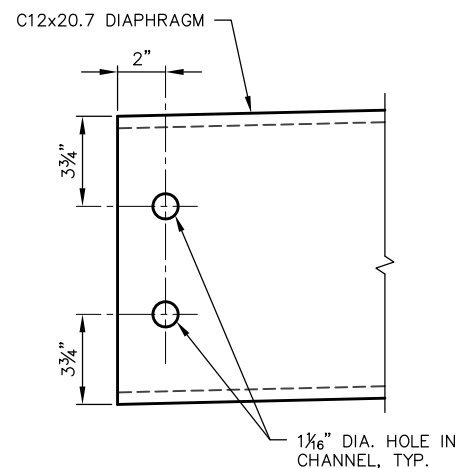
BENT PLATE AT DIAPHRAGM FACE



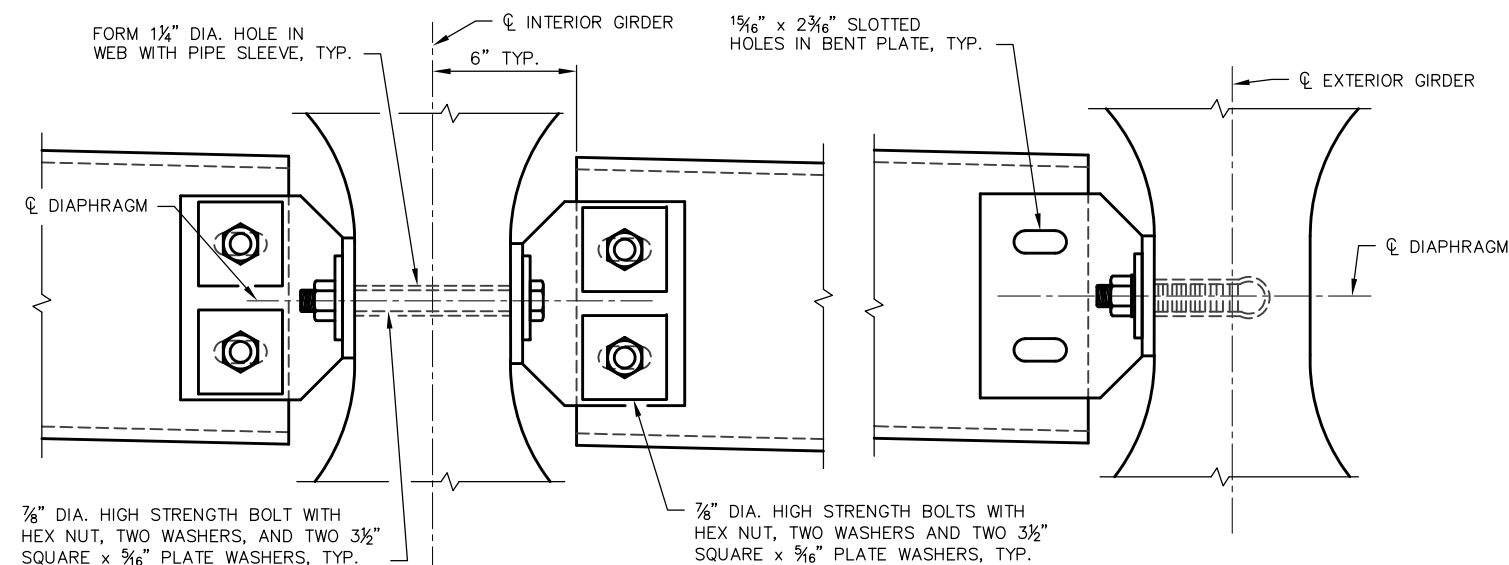
PART TRANSVERSE SECTION AT DIAPHRAGM



BENT PLATE ATTACHMENT TO CHANNEL

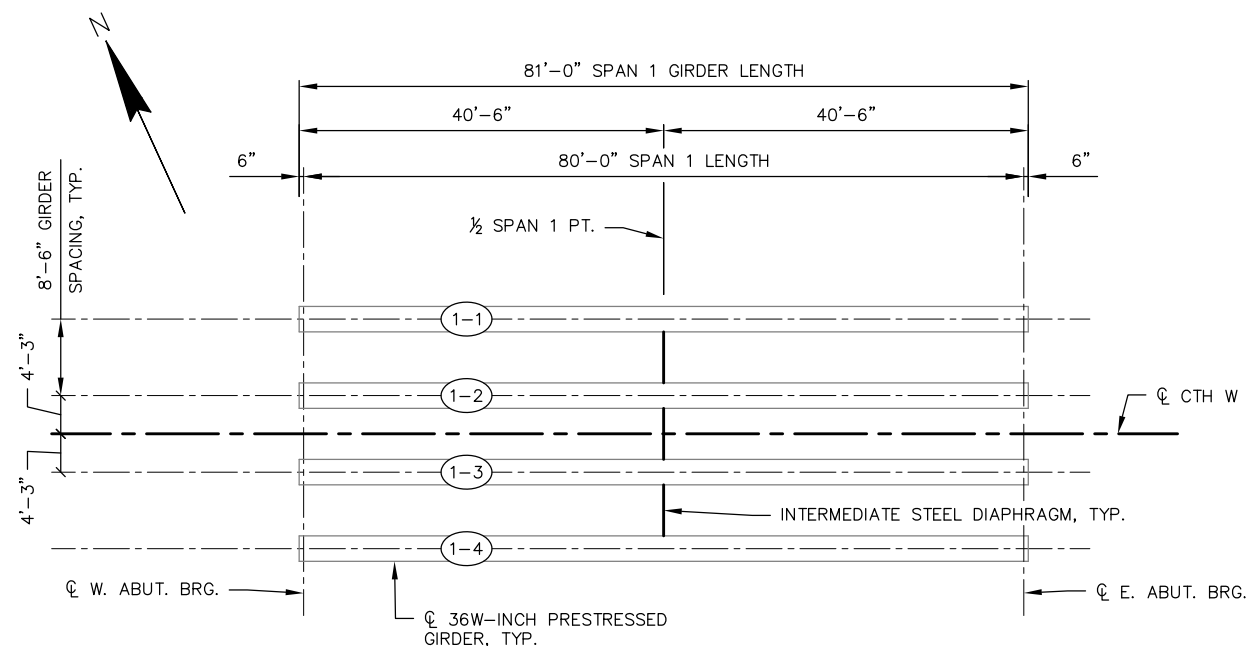


CHANNEL DETAIL



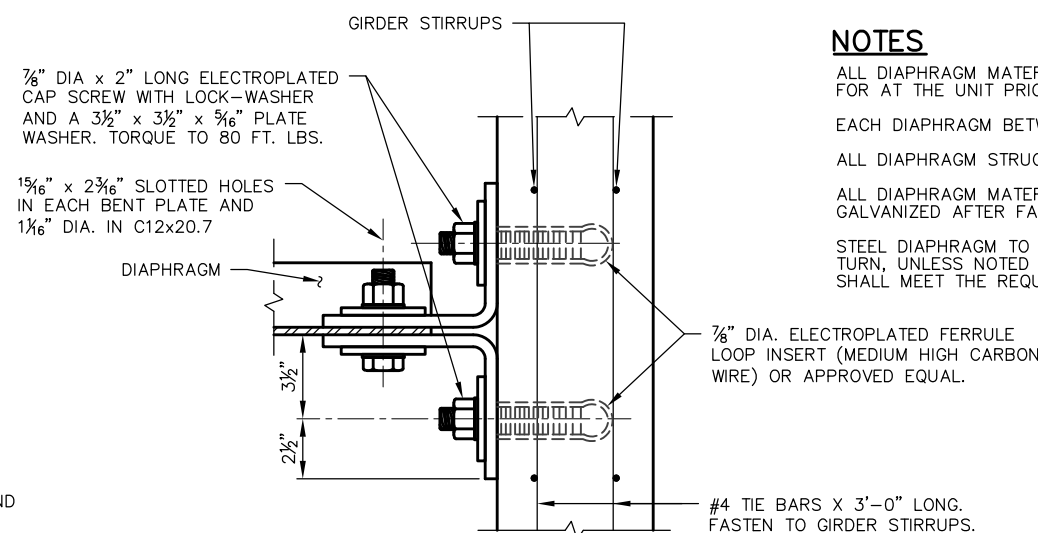
DETAIL A

DETAIL B



STEEL DIAPHRAGM LAYOUT PLAN

(X-X) INDICATES SPAN NUMBER AND GIRDER LINE DESIGNATION

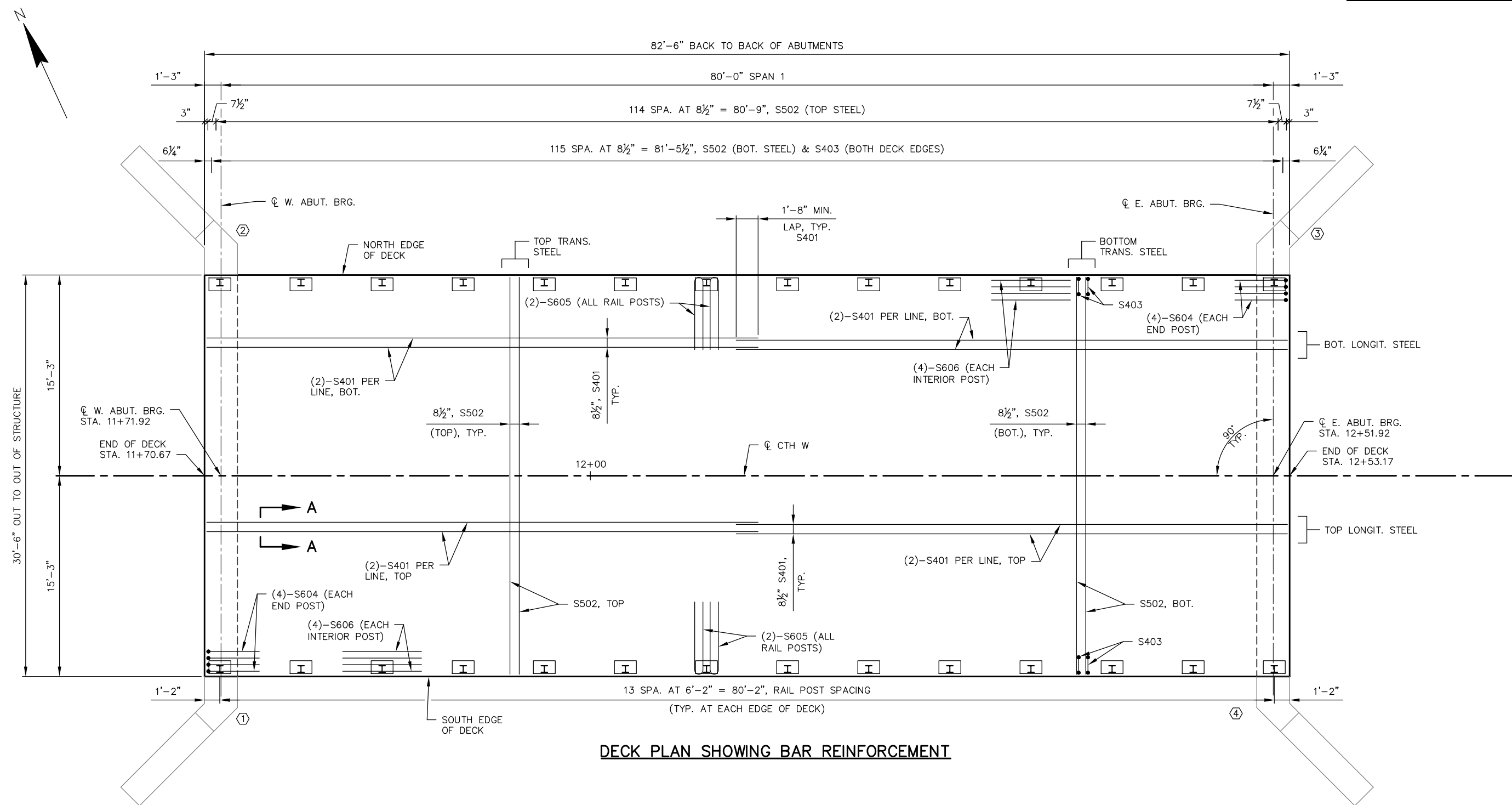


**SECTION A-A
(FOR EXTERIOR ATTACHMENT)**

NOTES

- ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-56-242", EACH.
- EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.
- ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.
- ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.
- STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY: JDO		PLANS OK'D: ACK	
INTERMEDIATE STEEL DIAPHRAGM			SHEET 9 OF 13

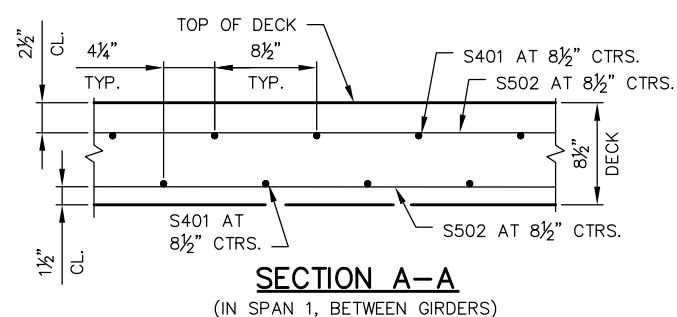


DECK PLAN SHOWING BAR REINFORCEMENT

NOTE

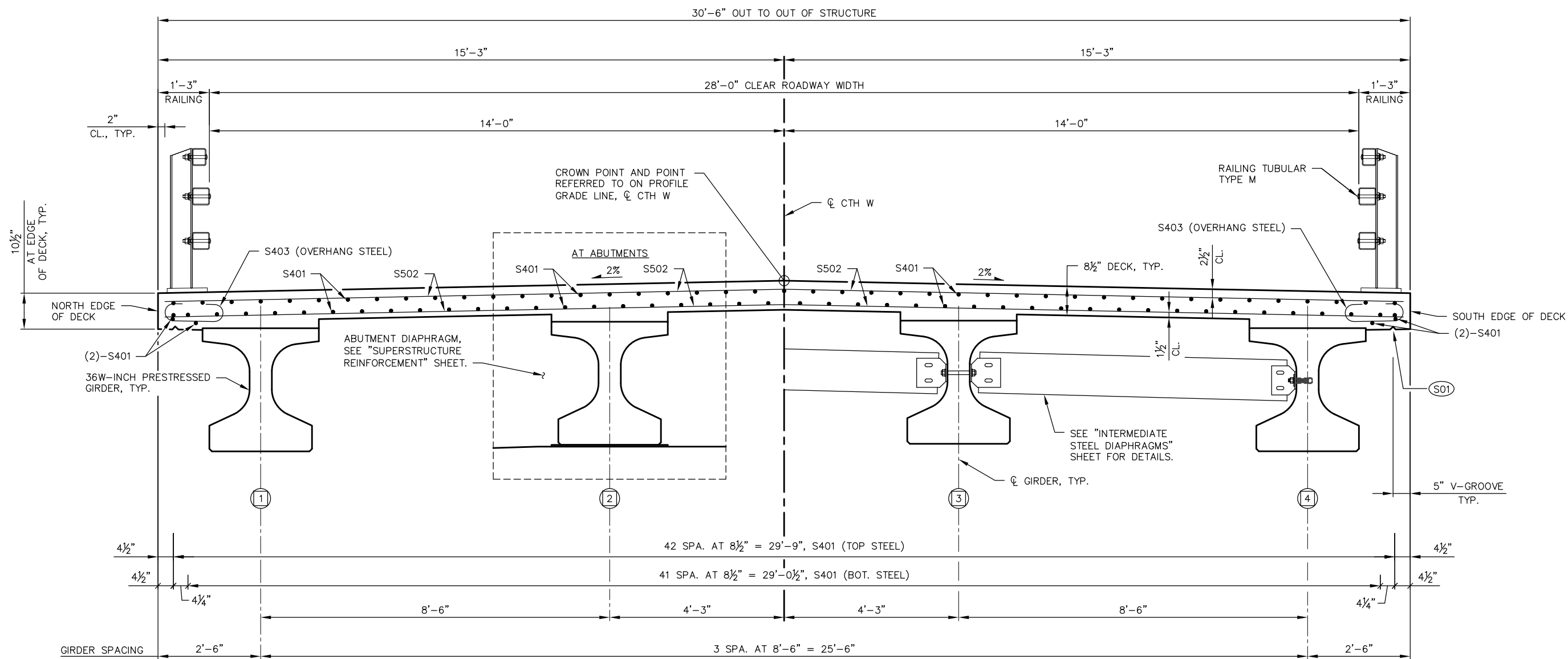
⊙ INDICATES WING NUMBER

F.F. - FRONT FACE
B.F. - BACK FACE



SECTION A-A
(IN SPAN 1, BETWEEN GIRDERS)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY JDO		PLANS OK'D ACK	
SUPERSTRUCTURE PLAN			SHEET 10 OF 13



CROSS SECTION THRU ROADWAY
(LOOKING EAST)

NOTES

- (S01) 3/4" V-GROOVE, EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM. V-GROOVES ARE REQUIRED.
- ⊖ INDICATES GIRDER LINE DESIGNATION

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY JDO		PLANS OK'D ACK	
SUPERSTRUCTURE SECTION			SHEET 11 OF 13

8

8

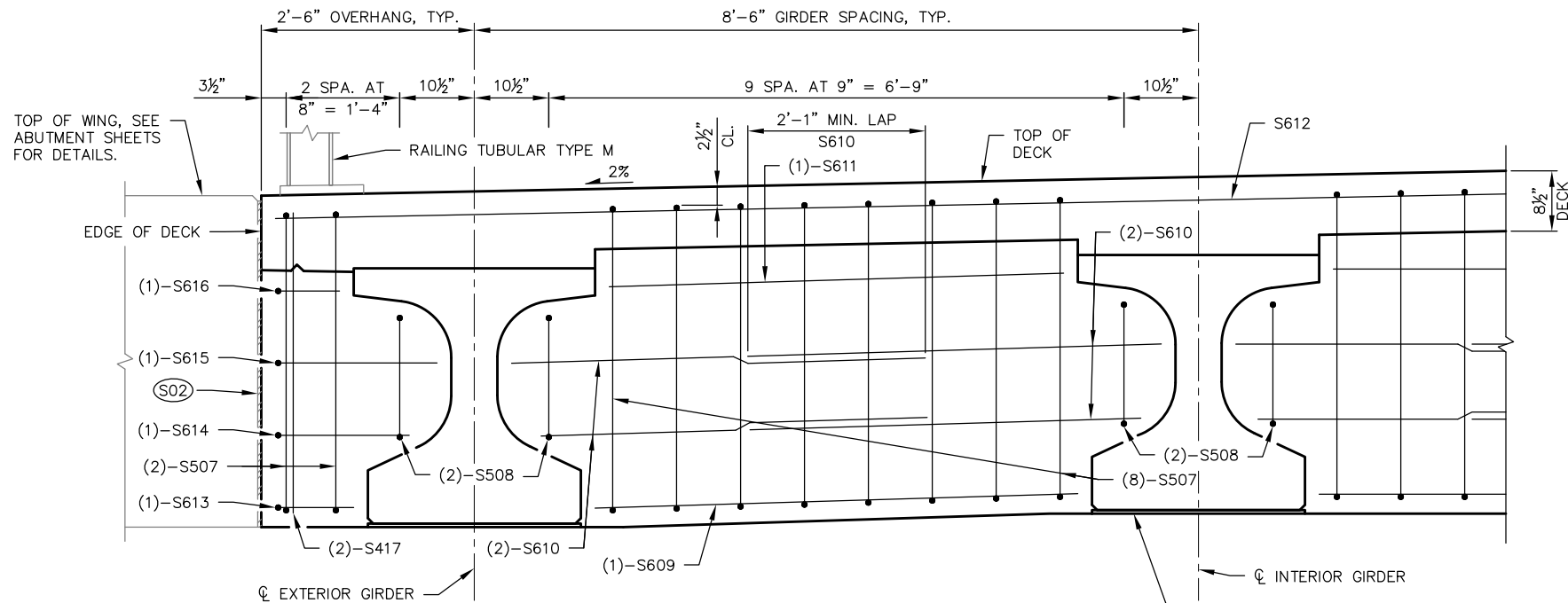
FILE: B660242_10_12_super.dwg
PLOT SCALE:

BILL OF BARS SUPERSTRUCTURE

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
S401	182		41'-11"			DECK - TOP & BOT. LONGIT.
S502	233		30'-2"			DECK - TOP & BOT. TRANS.
S403	232		2'-5"	X		DECK - BOT. - OVERHANG STEEL TRANS.
S604	16		4'-8"	X		DECK - END POST LONGIT.
S605	56		12'-0"	X		DECK - RAIL POSTS TRANS.
S606	96		6'-0"			DECK - INTERIOR POSTS LONGIT.
S507	56		12'-2"	X		ABUT. - DIAPHRAGM - STIRRUP VERT.
S508	16		7'-10"	X		ABUT. - DIAPHRAGM - STIRRUP VERT.
S609	6		5'-8"			ABUT. - DIAPHRAGM AT F.F. HORIZ.
S610	24		4'-7"			ABUT. - DIAPHRAGM AT F.F. HORIZ.
S611	6		5'-4"			ABUT. - DIAPHRAGM AT F.F. HORIZ.
S612	12		30'-2"			ABUT. - DIAPHRAGM AT B.F. & TOP HORIZ.
S613	4		6'-3"	X		ABUT. - DIAPHRAGM AT WINGS HORIZ.
S614	4		6'-10"	X		ABUT. - DIAPHRAGM AT WINGS HORIZ.
S615	4		7'-2"	X		ABUT. - DIAPHRAGM AT WINGS HORIZ.
S616	4		6'-1"	X		ABUT. - DIAPHRAGM AT WINGS HORIZ.
S417	8		3'-7"			ABUT. - DIAPHRAGM AT WINGS VERT.

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

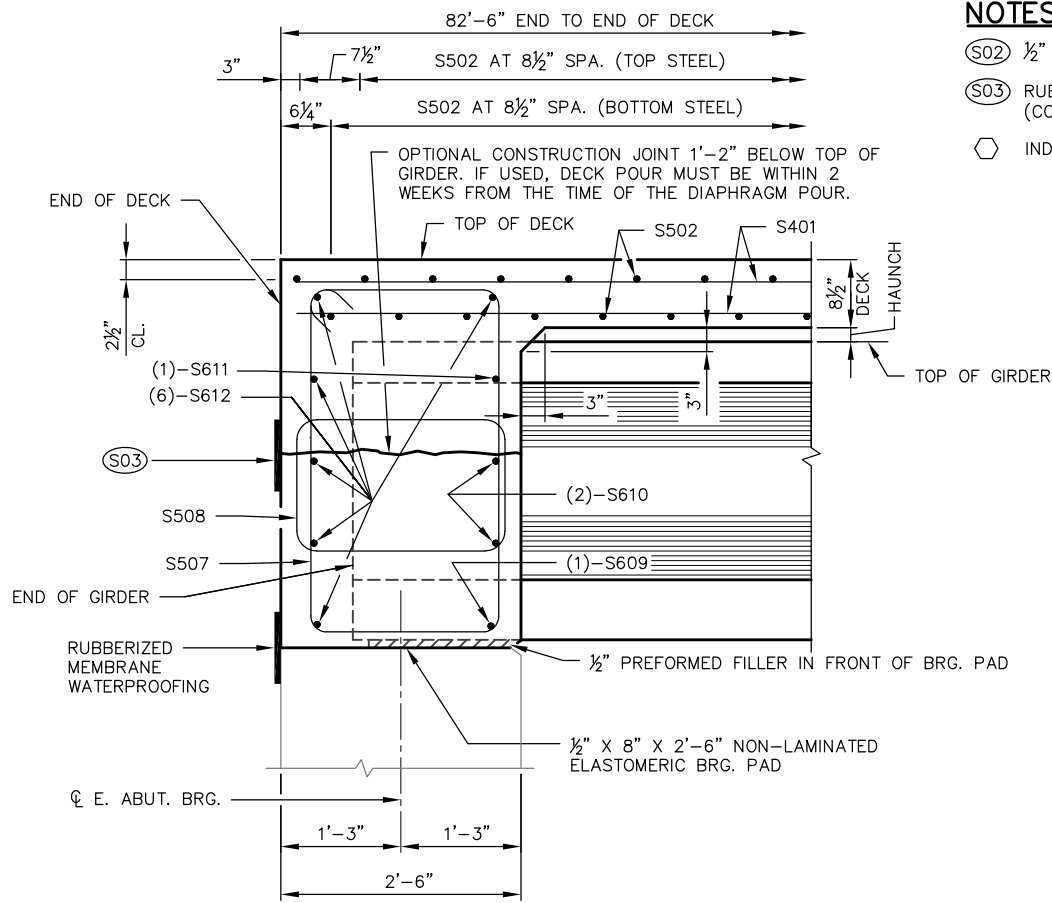


DIAPHRAGM REINFORCEMENT AT ABUTMENT

(EAST ABUTMENT SHOWN, LOOKING EAST. WEST ABUTMENT SIMILAR)
(DECK & ABUTMENT STEEL NOT SHOWN FOR CLARITY)

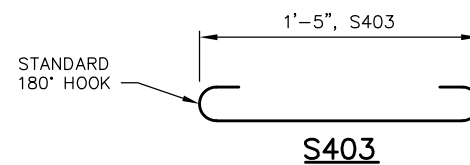
NOTES

- (S02) 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- (S03) RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCLUDED WITH BID ITEM "CONCRETE MASONRY BRIDGES.")
- ⊕ INDICATES WING NUMBER

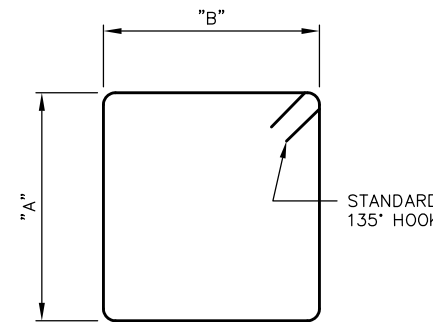


SECTION THRU DIAPHRAGM AT ABUTMENT

(EAST ABUTMENT SHOWN, LOOKING SOUTH. WEST ABUTMENT SIMILAR)



S403



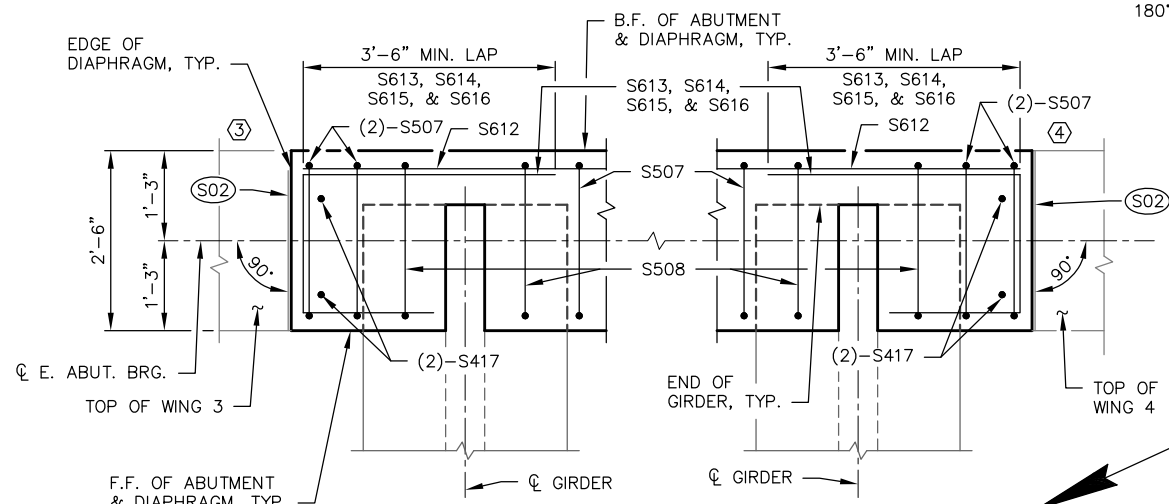
S507, S508

S613, S614, S615, S616

BAR BEND DIMENSIONS

MARK	"A"	"B"
S507	3'-7"	2'-2"
S508	1'-5"	2'-2"

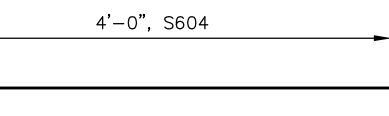
MARK	"C"	"D"
S613	0'-11"	2'-2"
S614	1'-6"	2'-2"
S615	1'-10"	2'-2"
S616	0'-9"	2'-2"



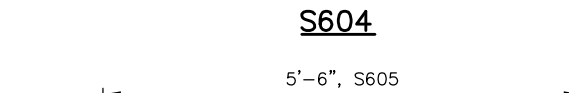
PLAN VIEW OF DIAPHRAGM AT WINGS

(EAST ABUTMENT SHOWN, WEST ABUTMENT SIMILAR)

F.F. - FRONT FACE
B.F. - BACK FACE

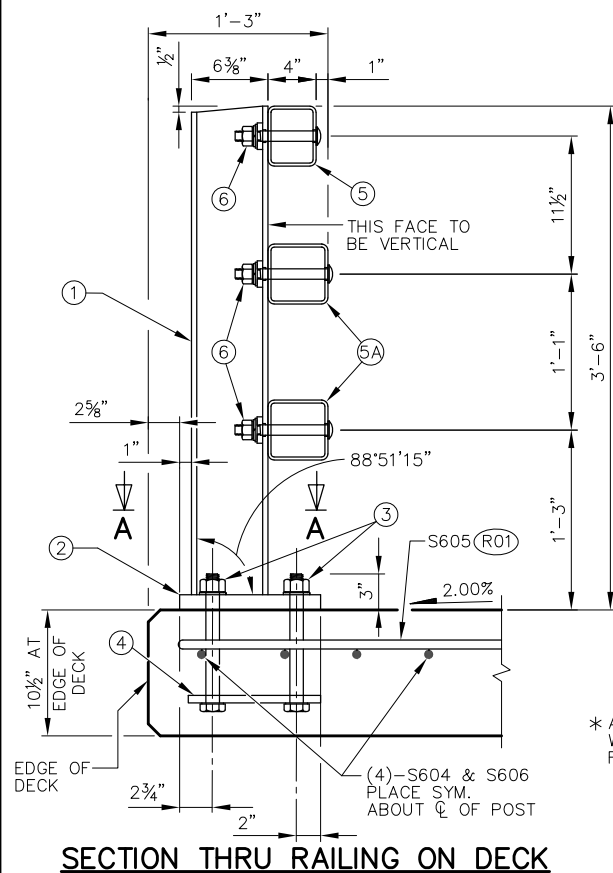


S604

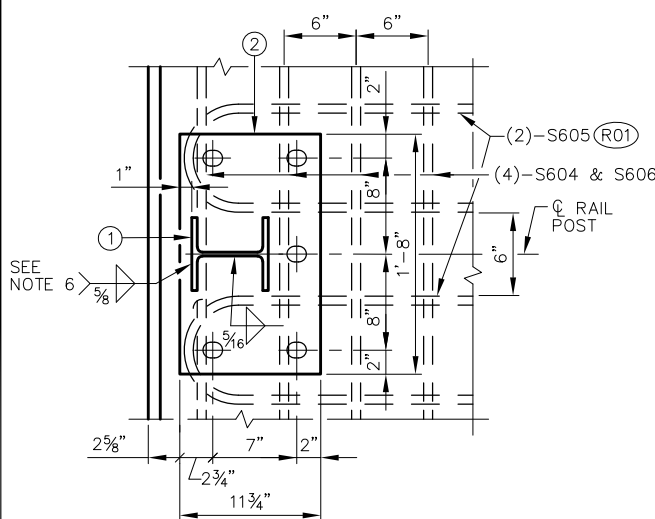


S605

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY JDO		PLANS OK'D ACK	
SUPERSTRUCTURE REINFORCEMENT			SHEET 12 OF 13

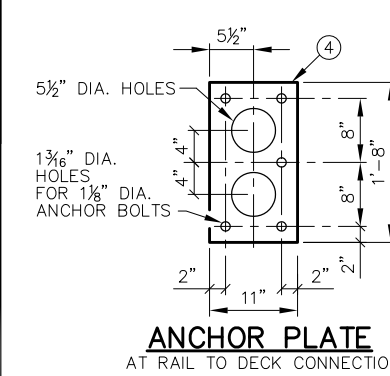


SECTION THRU RAILING ON DECK

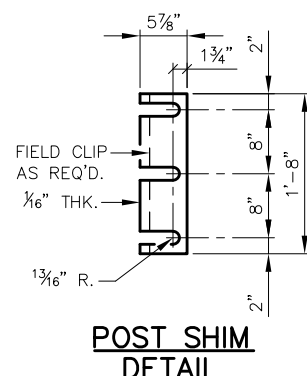


SECTION A-A

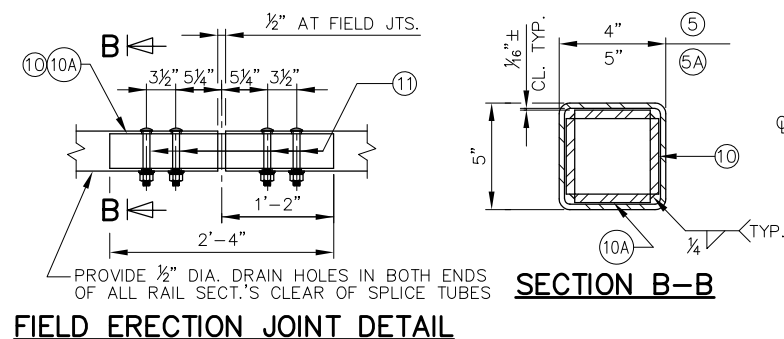
(R01) TIE TO TOP MAT OF STEEL.



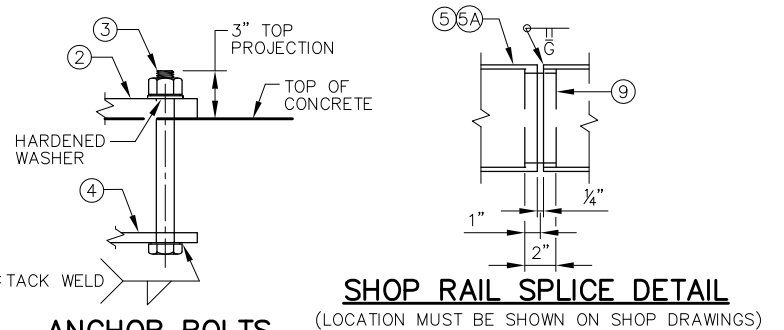
ANCHOR PLATE AT RAIL TO DECK CONNECTION



POST SHIM DETAIL



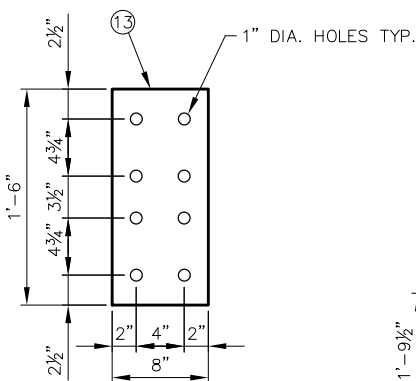
FIELD ERECTION JOINT DETAIL



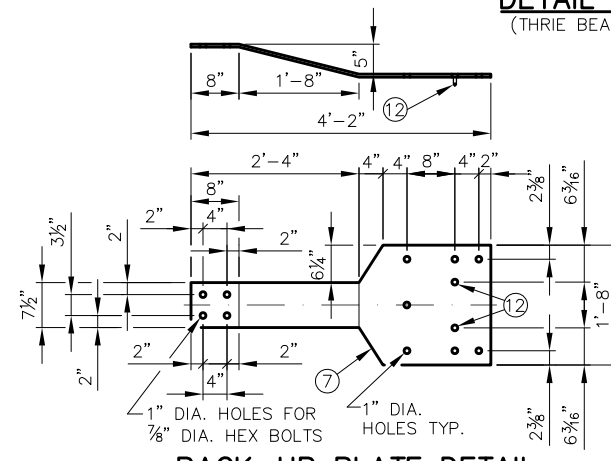
SHOP RAIL SPLICE DETAIL (LOCATION MUST BE SHOWN ON SHOP DRAWINGS)

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

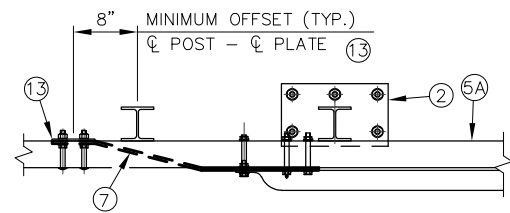
ANCHOR BOLTS



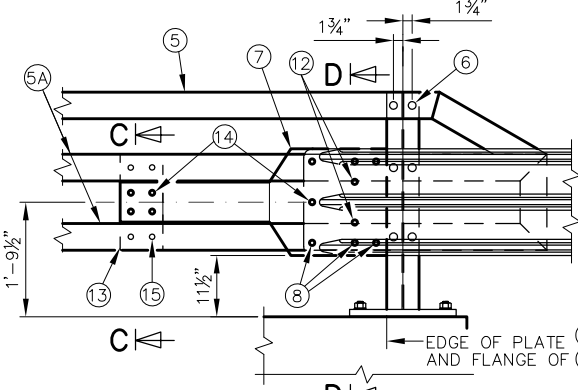
ANCHOR PLATE AT BEAM GUARD ATTACHMENT



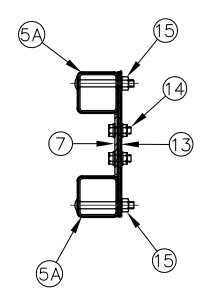
BACK-UP PLATE DETAIL AT BEAM GUARD ATTACHMENTS



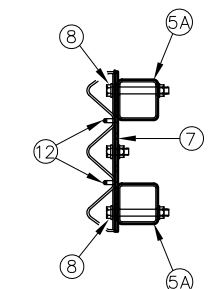
TOP VIEW AT END POST (THREE BEAM RAIL ATTACHMENT)



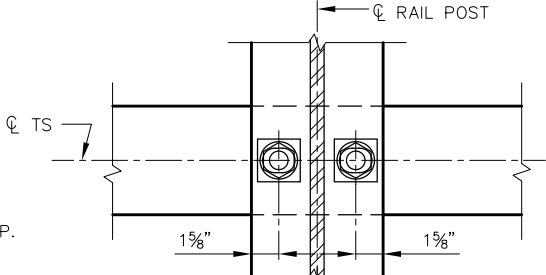
DETAIL AT END POST (THREE BEAM RAIL ATTACHMENT)



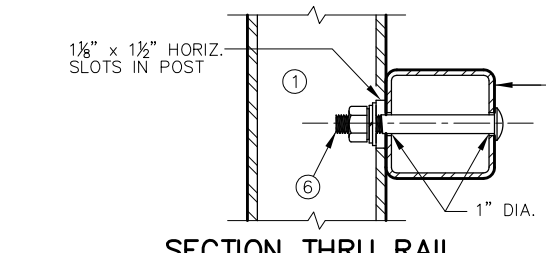
SECTION C-C



SECTION D-D



SECTION THRU POST WEB



SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

LEGEND

- W6 x 25 WITH 1 1/8" x 1 1/2" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 7/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE DECK SUPERSTRUCTURES WHERE THE DECK THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 3/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 3/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A. AT FIELD JOINTS AND 1 5/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.

8

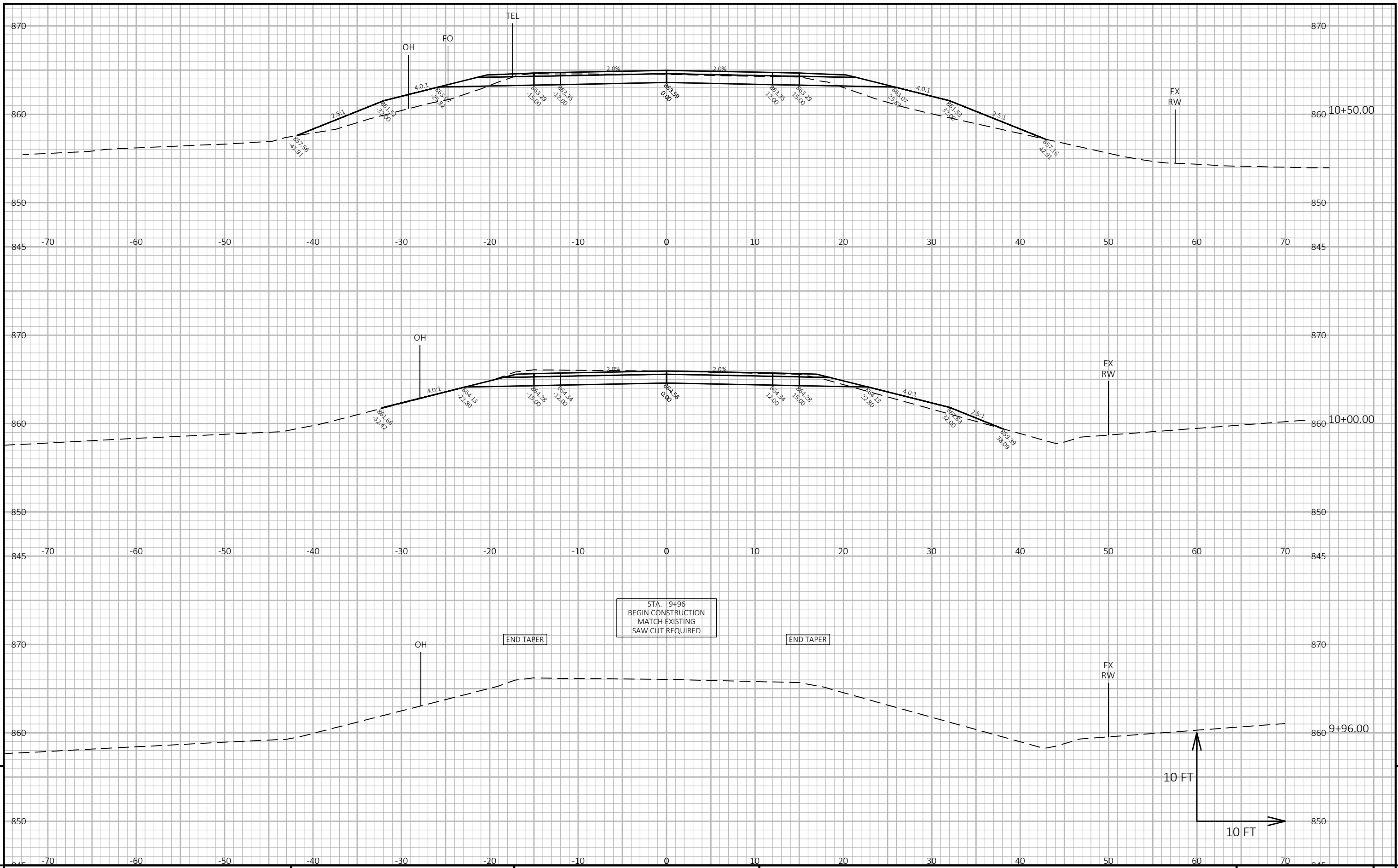
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-56-242			
DRAWN BY JDO		PLANS OK'D ACK	
RAILING TUBULAR TYPE M			SHEET 13 OF 13

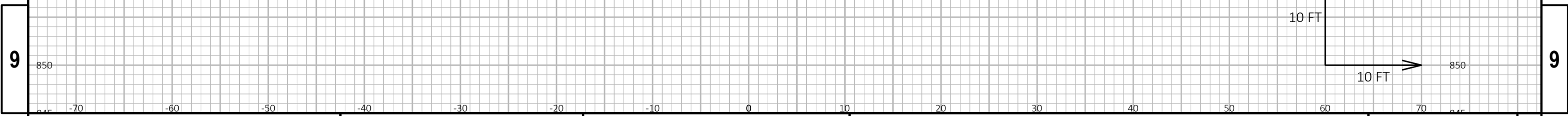
STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORDINATE
		CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT 1.00	EXPANDED FILL 1.25	
		Note 1	Note 2	Note 3	Note 1	Note 1	Note 4			
09+96.00	-	56.83	16.37	1.26	0	0	0	0	0	0
10+00.00	4.00	55.29	16.36	8.85	8	2	1	8	1	5
10+50.00	50.00	36.95	16.36	53.84	85	30	58	93	74	-12
10+80.69	30.69	24.76	16.38	77.82	35	19	75	128	168	-90
11+00.00	19.31	19.69	16.17	64.10	16	12	51	144	231	-150
11+05.67	5.67	19.57	16.09	63.01	4	3	13	148	248	-165
11+30.65	24.98	16.93	15.41	94.65	17	15	73	165	339	-254
11+50.00	19.35	16.20	14.66	124.40	12	11	78	177	436	-351
11+64.30	14.30	14.56	13.66	157.51	8	7	75	185	530	-443
11+64.31	0.01	14.60	13.66	26.16	0	0	0	185	530	-443
11+70.67	6.37	13.78	13.21	4.94	3	3	4	188	535	-448
STRUCTURE B-56-0242										
DIVISION 1 TOTALS				188	102	428				

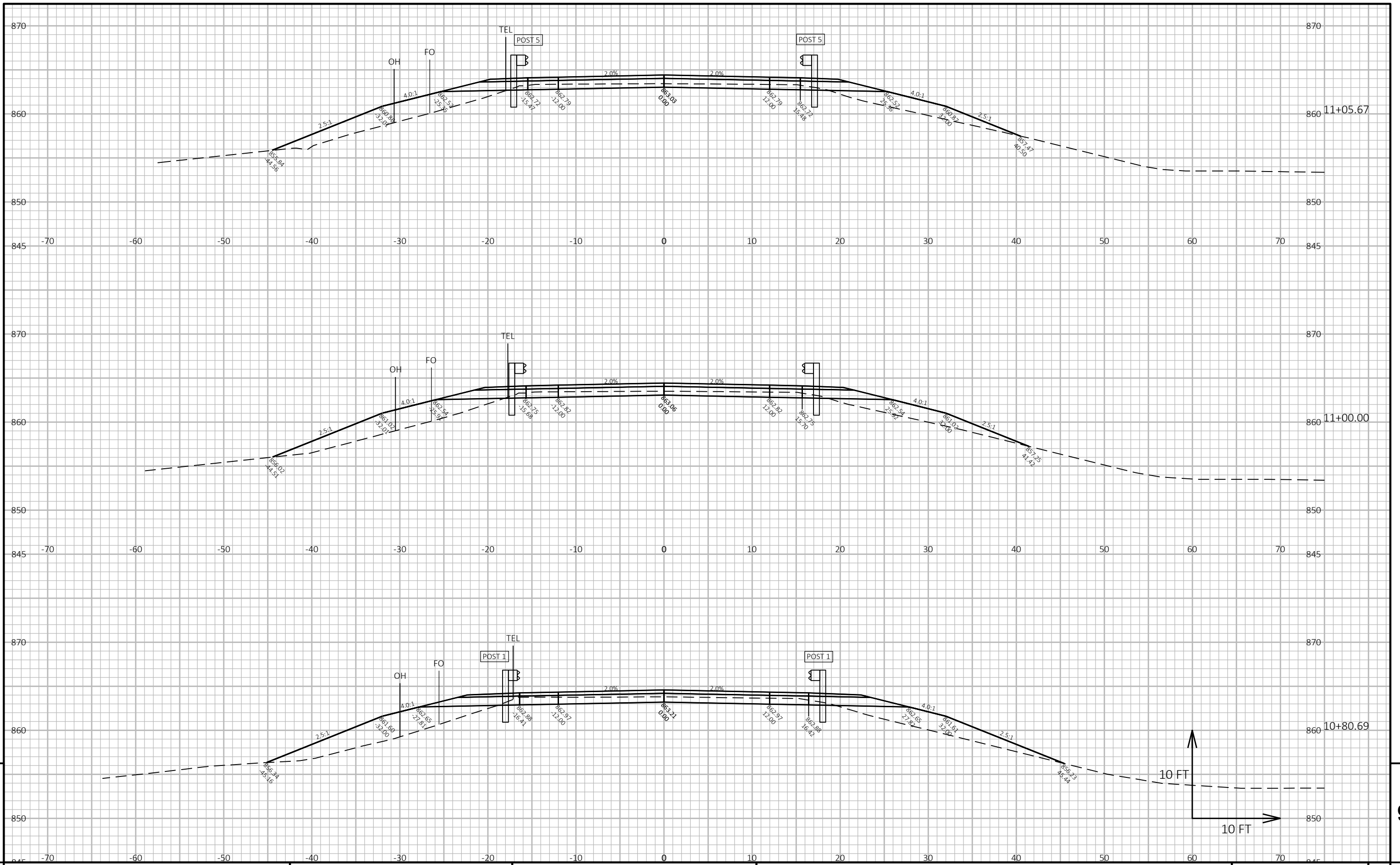
STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORDINATE
		CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT 1.00	EXPANDED FILL 1.25	
		Note 1	Note 2	Note 3	Note 1	Note 1	Note 4			
STRUCTURE B-56-0242										
12+53.17	-	14.57	13.68	3.54	0	0	0	0	0	0
12+59.54	6.37	15.42	14.25	25.68	4	3	3	4	4	-3
12+59.55	0.01	15.41	14.25	132.33	0	0	0	4	4	-3
12+93.19	33.64	19.72	16.22	35.01	22	19	104	26	134	-130
13+00.00	6.81	21.01	16.09	33.48	5	4	9	31	145	-140
13+18.17	18.17	26.65	16.52	32.48	16	11	22	47	173	-163
13+43.16	24.99	31.24	16.52	44.13	27	15	35	74	216	-195
13+50.00	6.84	32.87	16.52	43.61	8	4	11	82	230	-204
14+00.00	50.00	47.91	16.40	24.94	75	30	63	157	309	-238
14+28.99	28.99	56.34	16.36	14.97	56	18	21	213	335	-227
14+29.00	0.01	7.14	0.00	13.42	0	0	0	213	335	-227
14+38.89	9.89	3.84	0.00	0.34	2	0	3	215	339	-228
DIVISION 2 TOTALS				215	104	271				
PROJECT TOTALS				403	206	699				

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
4 - MASS ORDINATE	[(CUT) - (FILL * FILL FACTOR) - (SALVAGED/UNUSABLE PAVEMENT MATERIAL)]



PROJECT NO: 5976-00-75	HWY: CTH W	COUNTY: SAUK	CROSS SECTIONS: CTH W	SHEET
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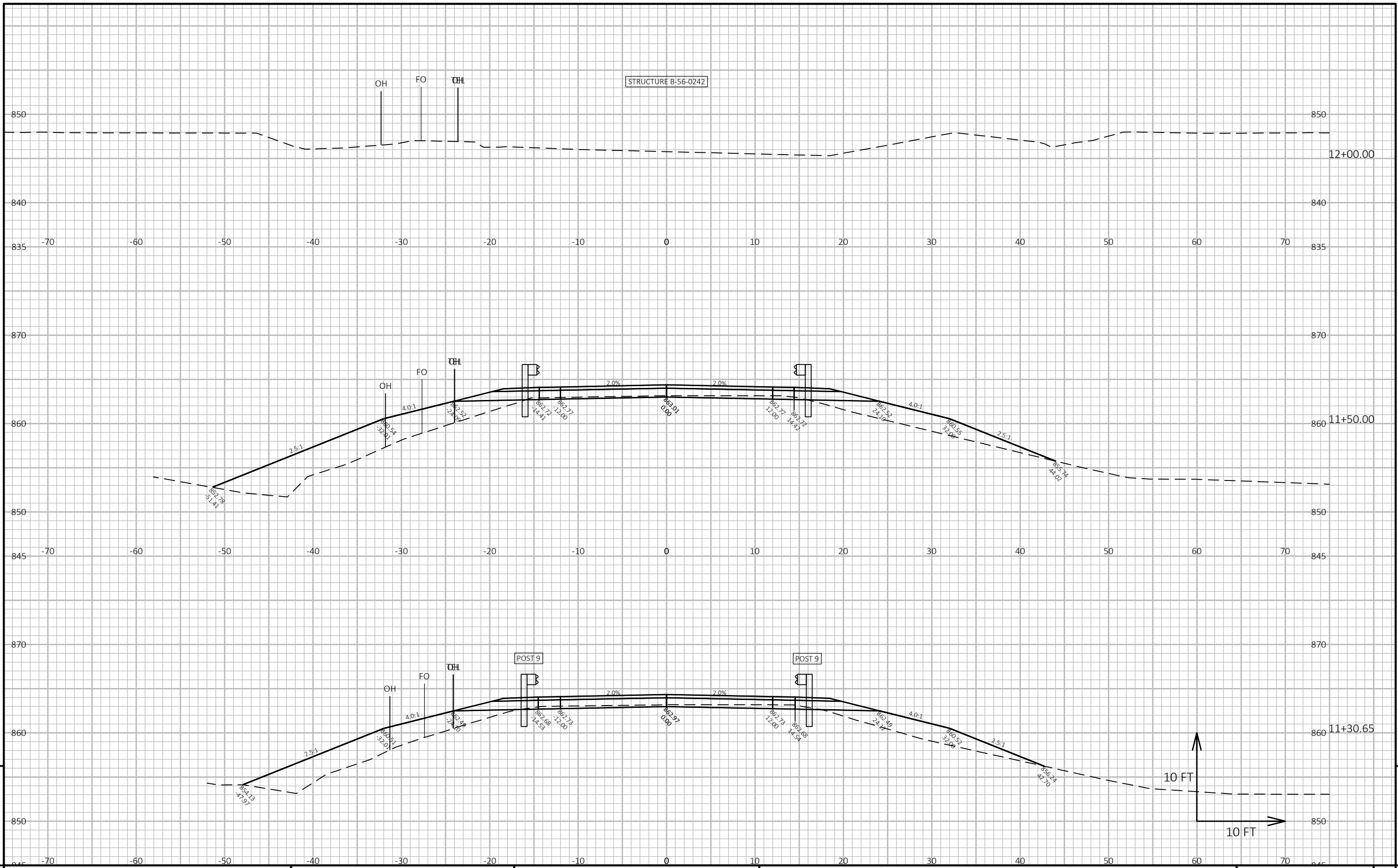


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PROJECT NO: 5976-00-75	HWY: CTH W	COUNTY: SAUK	CROSS SECTIONS: CTH W	SHEET	E
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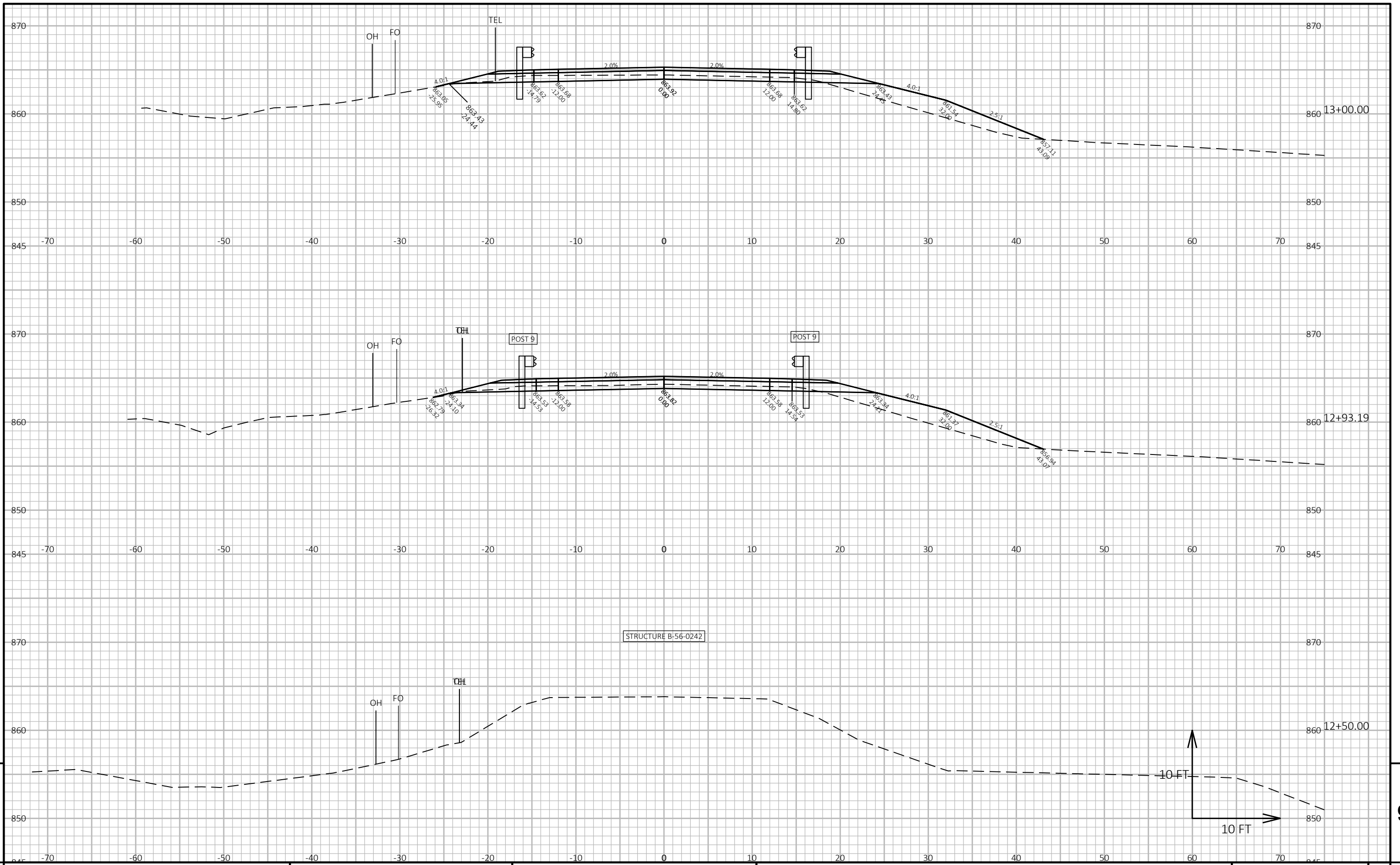


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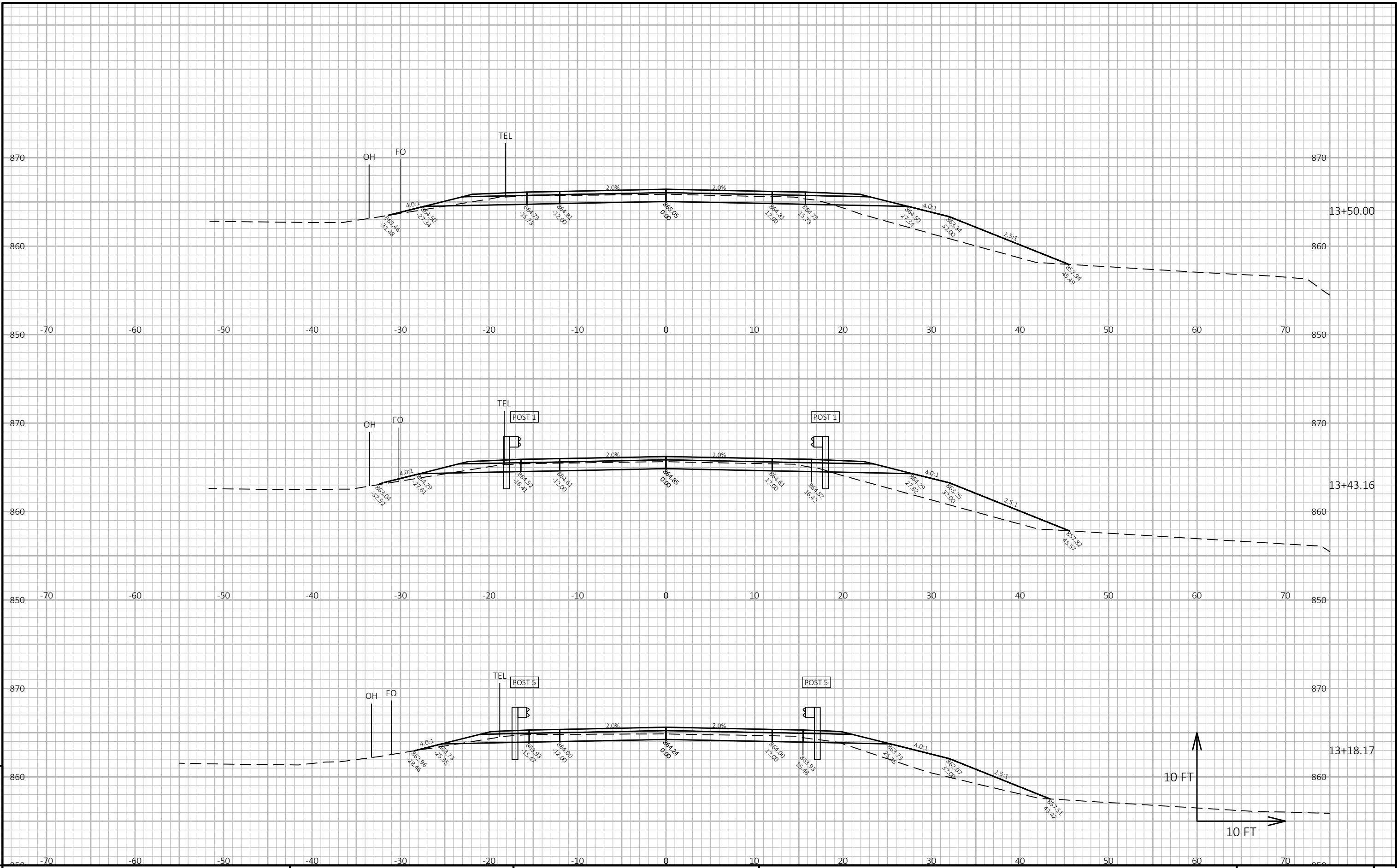
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PROJECT NO: 5976-00-75	HWY: CTH W	COUNTY: SAUK	CROSS SECTIONS: CTH W	SHEET	E
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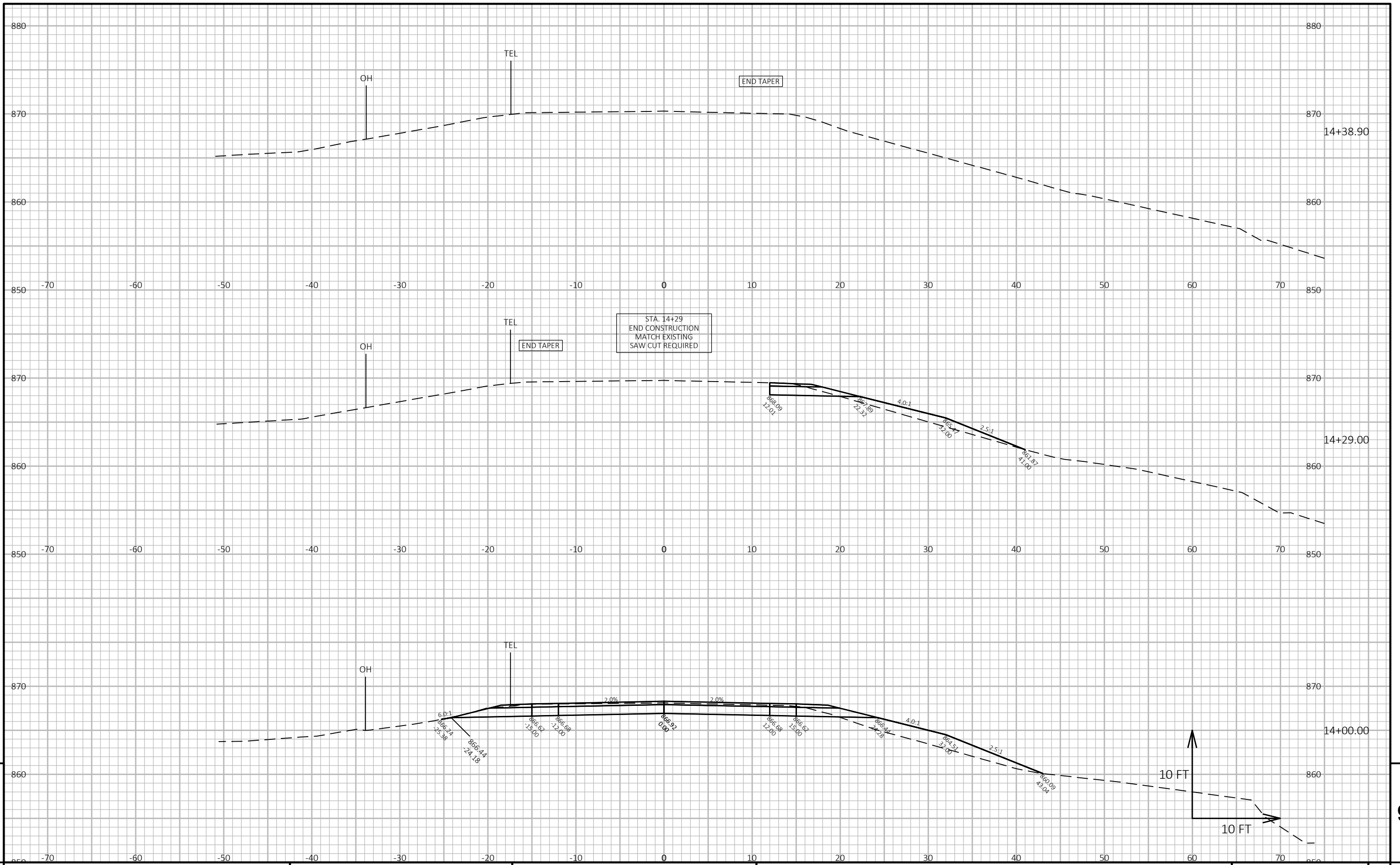
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PROJECT NO: 5976-00-75 HWY: CTH W COUNTY: SAUK CROSS SECTIONS: CTH W SHEET E



PROJECT NO: 5976-00-75 HWY: CTH W COUNTY: SAUK CROSS SECTIONS: CTH W SHEET E



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PROJECT NO: 5976-00-75	HWY: CTH W	COUNTY: SAUK	CROSS SECTIONS: CTH W	SHEET	E
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