

MAD

NOVEMBER 2023

PROJECT ID: 1400-00-89
WITH: N/A

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details (Includes Erosion Control Plans)
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 94



03

DESIGN DESIGNATION

A.A.D.T.	2023	=	3800
A.A.D.T.	2043	=	4200
D.H.V.		=	500
D.D.		=	60/40
T.		=	19.9%
DESIGN SPEED		=	60 MPH
ESALS		=	1,900,000

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

COLUMBUS - WATERTOWN

CMSTPP RR BRIDGE B-14-066

STH 16

DODGE COUNTY

STATE PROJECT NUMBER

1400-00-89

STATE PROJECT

1400-00-89

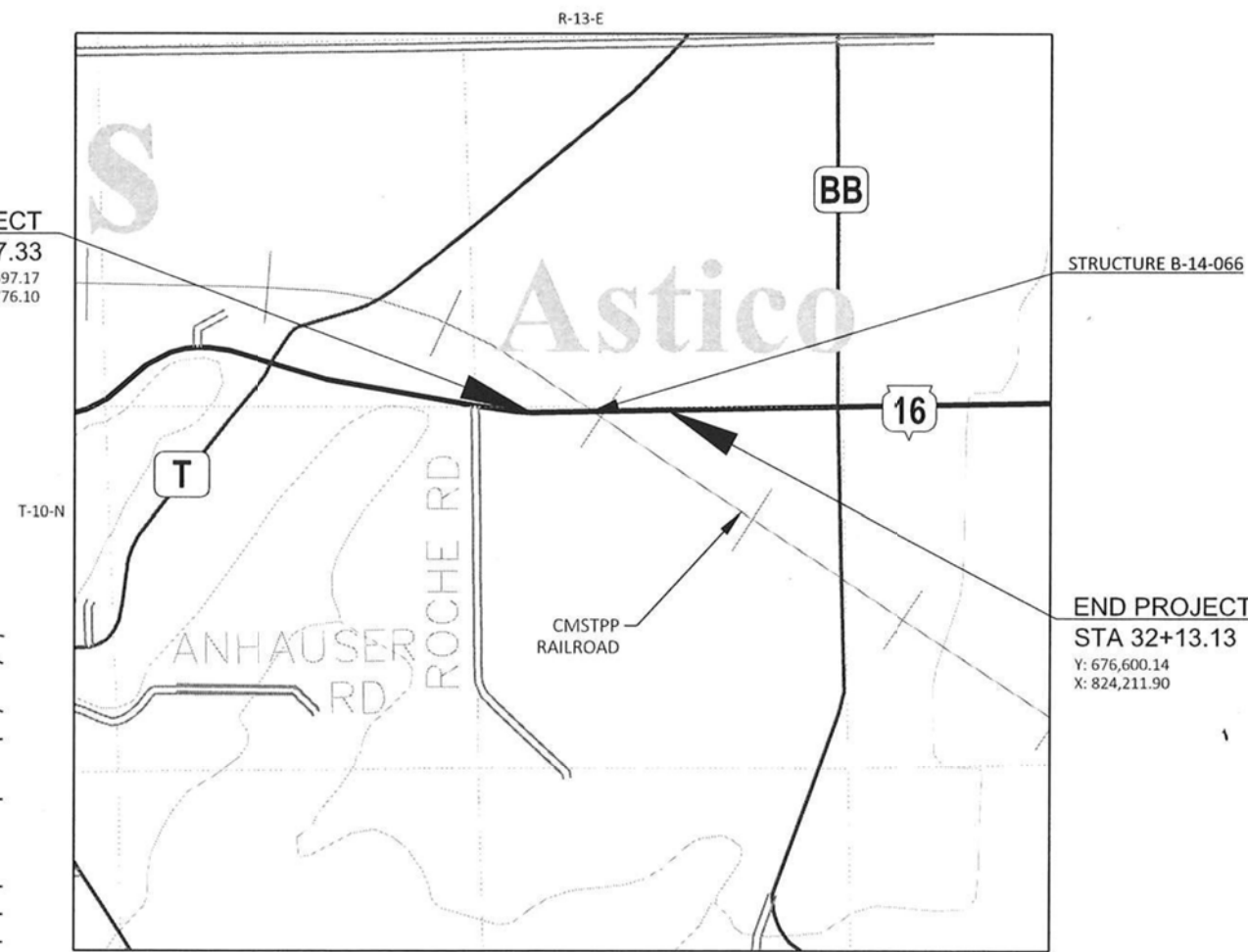
FEDERAL PROJECT

PROJECT

WISC 2024021

CONTRACT

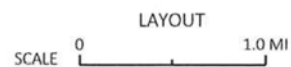
1



BEGIN PROJECT
STA 27+77.33
Y: 676,597.17
X: 823,776.10

STRUCTURE B-14-066

END PROJECT
STA 32+13.13
Y: 676,600.14
X: 824,211.90



TOTAL NET LENGTH OF CENTERLINE = 0.083 mi

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCORS), DODGE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

ORIGINAL PLANS PREPARED BY:



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	STRAND ASSOCIATES, INC.
Designer	STRAND ASSOCIATES, INC.
Project Manager	SHAUN ANDERSON
Regional Examiner	SW REGION
Regional Supervisor	JAMES OETTINGER

APPROVED FOR THE DEPARTMENT

DATE: 3/7/2021
Shaun Anderson
(Signature)

E

GENERAL NOTES:

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND MULCHED.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE THEIR CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA.

MISCELLANEOUS REMOVAL ITEMS SHALL BE REMOVED TO AN EXISTING JOINT, SAWCUT WHERE SHOWN ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.

A SAW JOINT SHALL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

STORM SEWER PIPE ELEVATIONS, LENGTH, AND LOCATIONS AS SHOWN ON THE PLANS MAY BE ADJUSTED TO FIT FIELD CONDITIONS WITH APPROVAL BY THE ENGINEER.

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER IN CONSULTATION WITH THE WISCONSIN DEPARTMENT OF NATURAL RESOURCES. EROSION CONTROL DEVICES SHALL BE PLACED IN SEQUENCE WITH CONSTRUCTION OPERATIONS. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

SILT FENCE SHALL BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION.

EXISTING SIGNS SHALL REMAIN IN PLACE UNLESS MOVED AS PART OF THE PLAN OR THE ENGINEER APPROVES THE REMOVAL.

PRIOR TO THE PLACEMENT OF MGS GUARDRAIL, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS SHOWN OTHERWISE.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.

ORDER OF SECTION 2 SHEETS

- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- LAYOUT DETAILS
- EROSION CONTROL
- DETOUR GENERAL NOTES
- DETOUR

UTILITY CONTACTS

*AT&T WISCONSIN
 CHARLES BARTELT
 70 E. DIVISION STREET
 FOND DU LAC, WI 54935
 PHONE: (920) 410-5104
 EMAIL: CB1461@ATT.COM

*WE ENERGIES - ELECTRICITY
 ERIC KICKHAVER
 500 SOUTH 116TH STREET
 WEST ALLIS, WI 53214
 PHONE: 1 (414) 944-5917
 EMAIL: ERIC.KICKHAVER@WE-ENERGIES.COM

*TDS TELECOM
 MATTHEW SCHULTE
 16924 WEST VICTOR ROAD
 NEW BERLIN, WI 53151
 PHONE: (262) 754-3063
 EMAIL: MATT.SCHULTE@TDSTELECOM.COM

*WE ENERGIES - GAS/PETROLEUM
 SCOTT HOLSTEIN
 700 SOUTH KANE STREET
 BURLINGTON, WI 53105
 PHONE: 1 (262) 763-1084
 EMAIL: SCOTT.HOLSTEIN@WE-ENERGIES.COM

*DENOTES A MEMBER OF DIGGERS HOTLINE

OTHER CONTACTS

DESIGN CONSULTANT

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 SARA.GRIMME@STRAND.COM

WISDOT CONTACT

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 2101 WRIGHT STREET
 MADISON, WI 53704
 1 (608) 246-3879
 JAMES.OETTINGER@DOT.WI.GOV

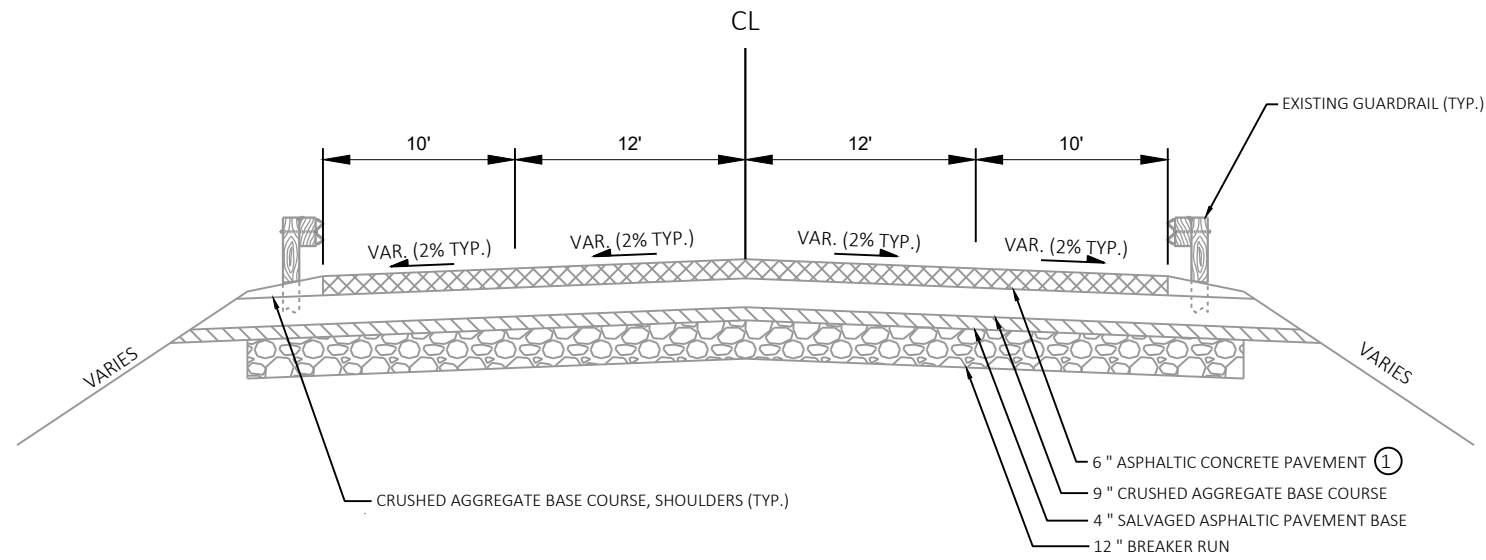
DNR LIASON

ERIC HEGGELUND
 DNR SOUTH CENTRAL REGION
 3911 FISH HATCHERY ROAD
 FITCHBURG, WI 53711
 1 (608) 228-7927
 ERIC.HEGGELUND@WISCONSIN.GOV

RAILROAD CONTACT

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 SOO LINE RAILROAD
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 1 (612) 330-4555
 BRIAN_OSBORNE@CPR.CA

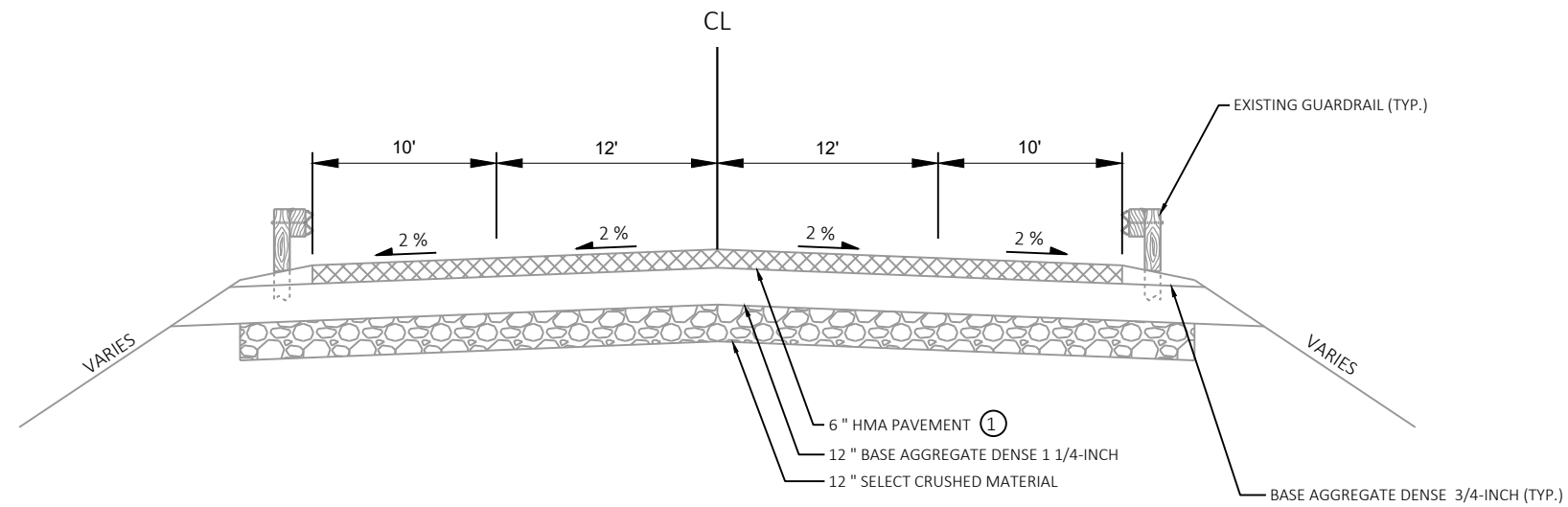




EXISTING TYPICAL SECTION

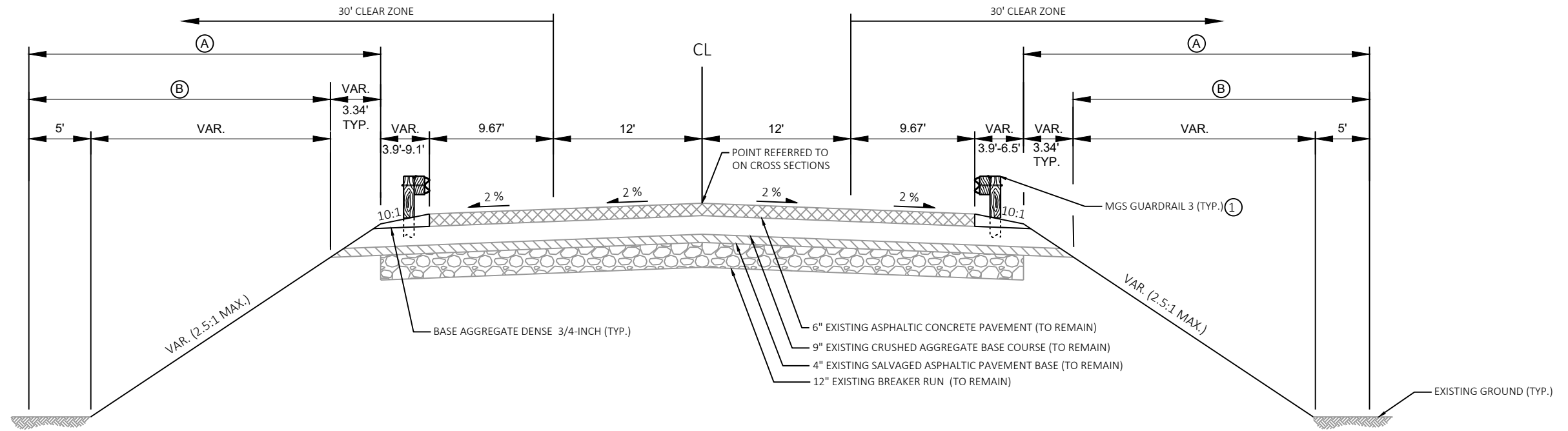
STA. 22+05.85 TO STA. 28+94.70
B-14-066 (STA. 28+94.70 - 31+46.20)

① 6" CONCRETE PAVEMENT TRAVEL LANES
STA. 27+77.6 - STA. 28+94.7
STA. 31+46.2 - STA. 32+03.1



EXISTING TYPICAL SECTION

STA. 31+46.20 TO STA. 35+70.70

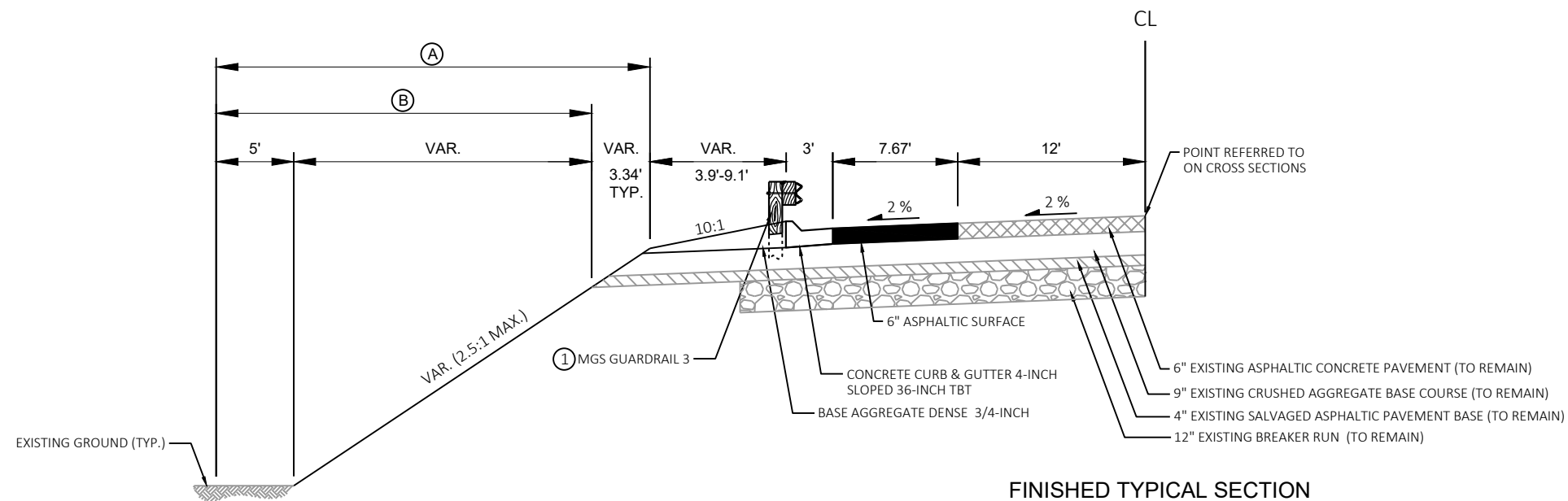


FINISHED TYPICAL SECTION

STA 22+05.85 LT TO STA. 27+52.09 LT
 STA. 22+74.75 RT TO STA. 27+77.33 RT

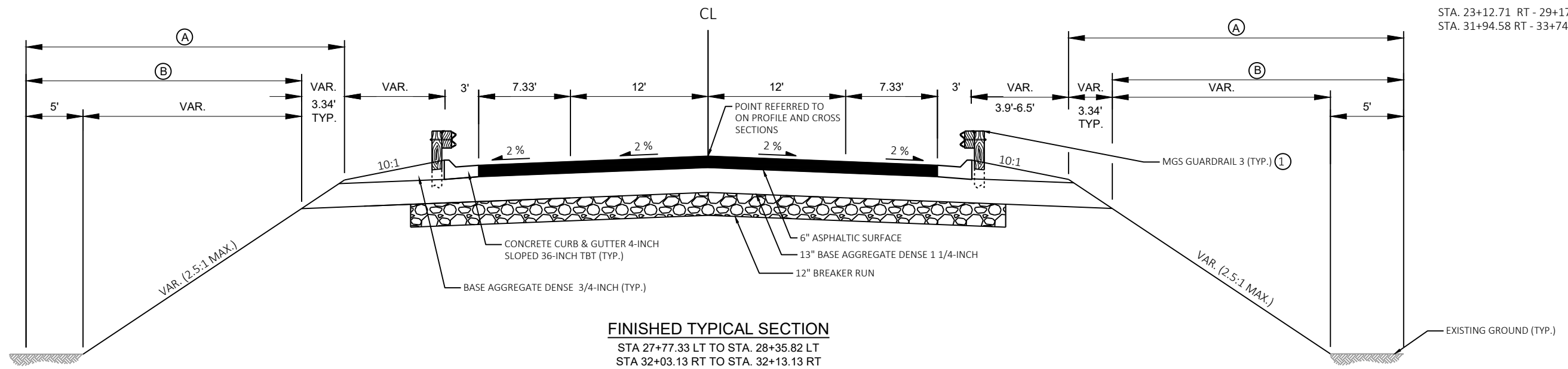
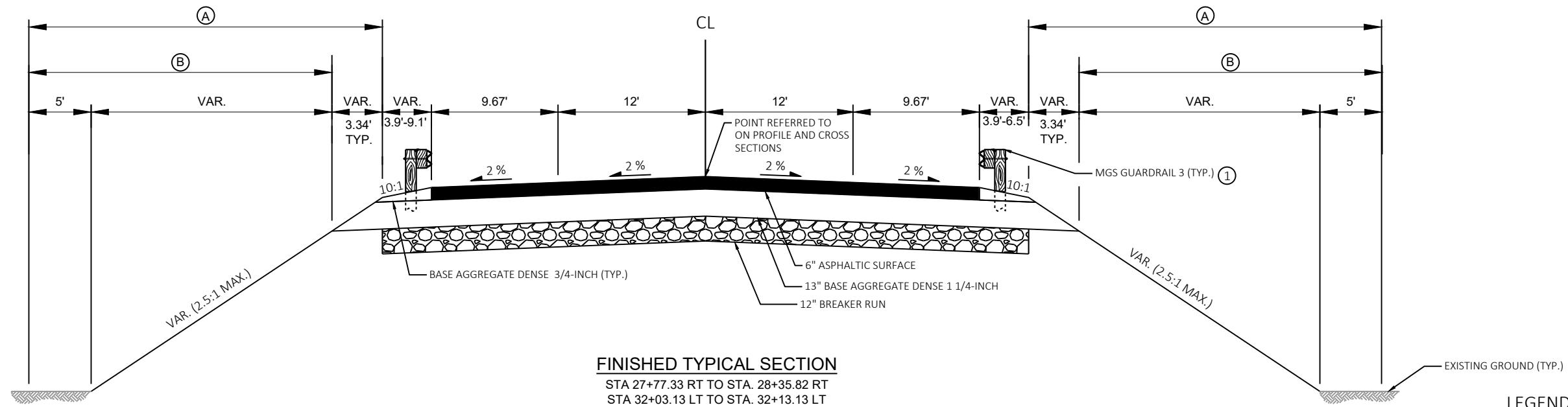
LEGEND

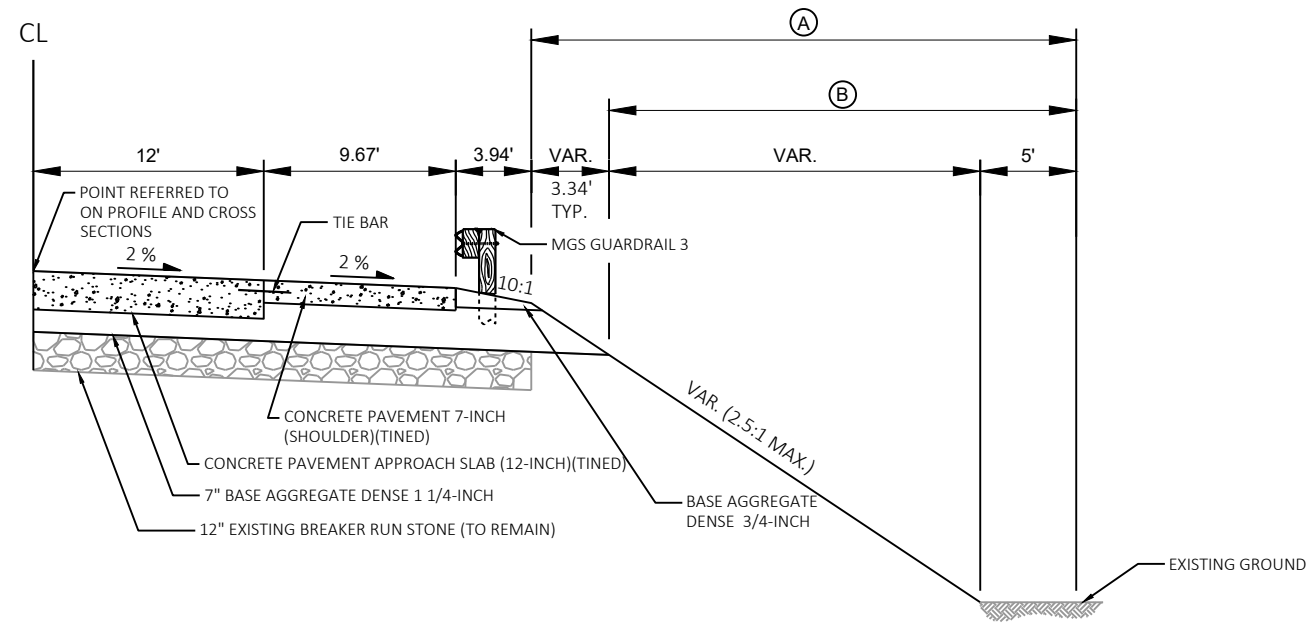
- (A) SEEDING MIXTURE NO. 20 AND FERTILIZER TYPE B
- (B) SALVAGED TOPSOIL; AND EROSION MAT CLASS 1 TYPE B OR MULCHING
- (1) MGS GUARDRAIL 3
 STA. 23+41.36 LT - 28+46.38 LT



FINISHED TYPICAL SECTION

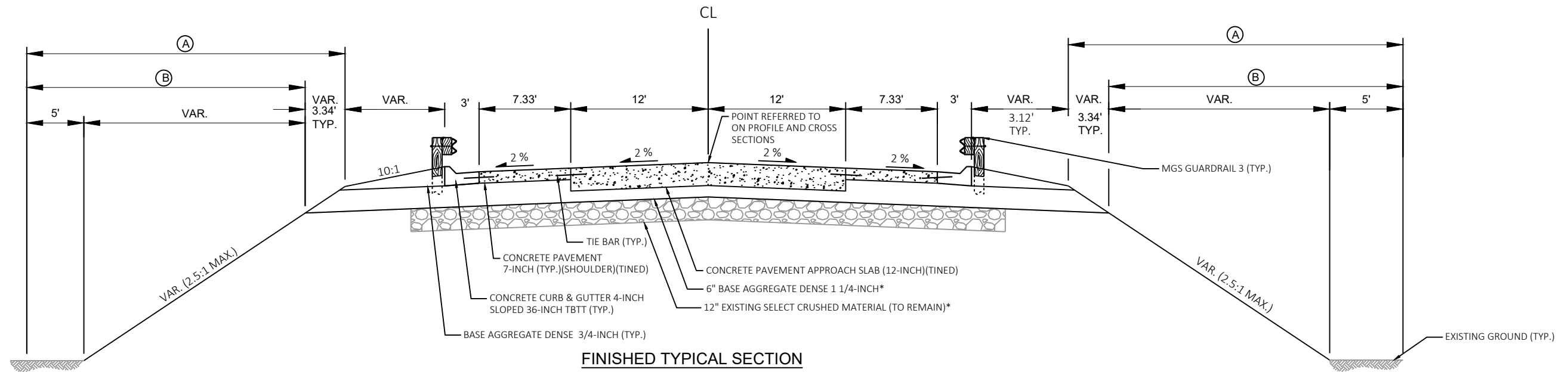
STA. 27+52.09 LT TO STA. 27+77.33 LT





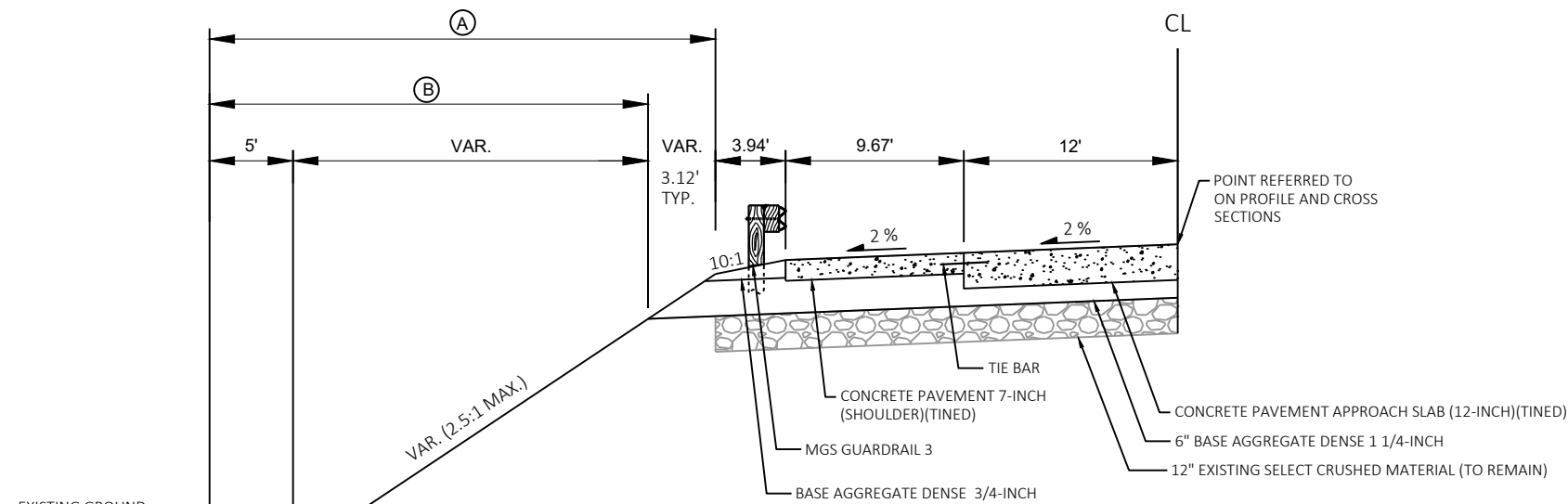
FINISHED TYPICAL SECTION
 STA. 28+35.82 RT TO STA. 28+60.96 RT

- LEGEND**
- (A) SEEDING MIXTURE NO. 20 AND FERTILIZER TYPE B
 - (B) SALVAGED TOPSOIL; AND EROSION MAT CLASS 1 TYPE B OR MULCHING



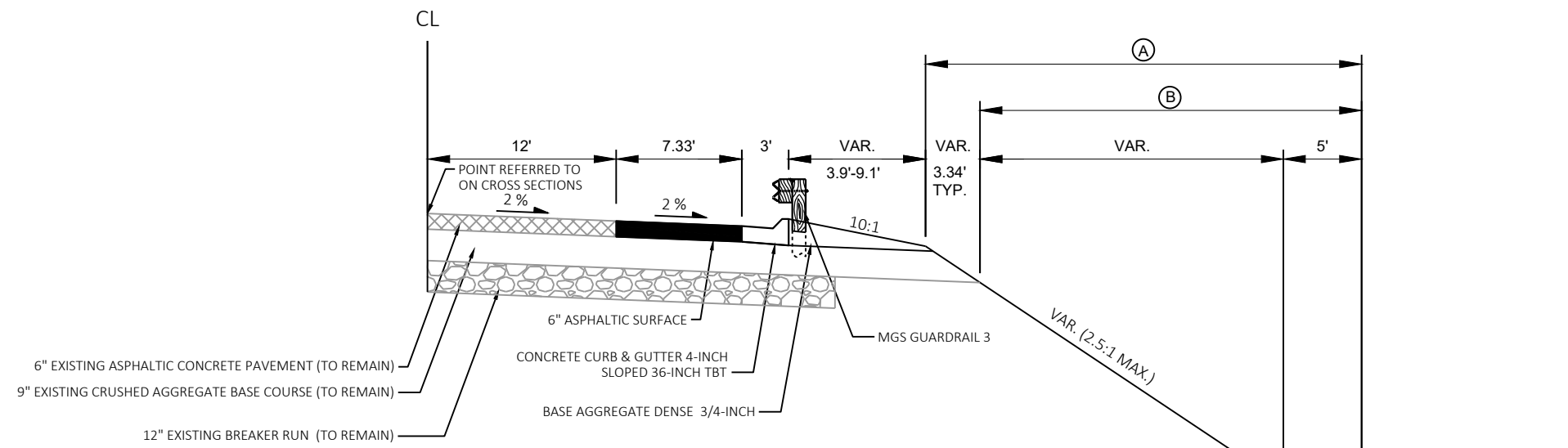
FINISHED TYPICAL SECTION
 STA. 28+35.82 LT - STA. 28+43.88 LT*
 STA. 28+60.96 RT - STA. 29+15.23 RT *
 B-14-066 TO REMAIN (STA. 28+43.88 LT - 31+25.68 LT)
 B-14-066 TO REMAIN (STA. 29+15.23 RT - 31+97.08 RT)
 STA. 31+25.68 LT - STA. 31+79.95 LT
 STA. 31+97.08 RT - STA. 32+03.13 RT

*7" BASE AGGREGATE DENSE 1 1/4-INCH
 OVER
 12" EXISTING BREAKER RUN STONE (TO REMAIN)

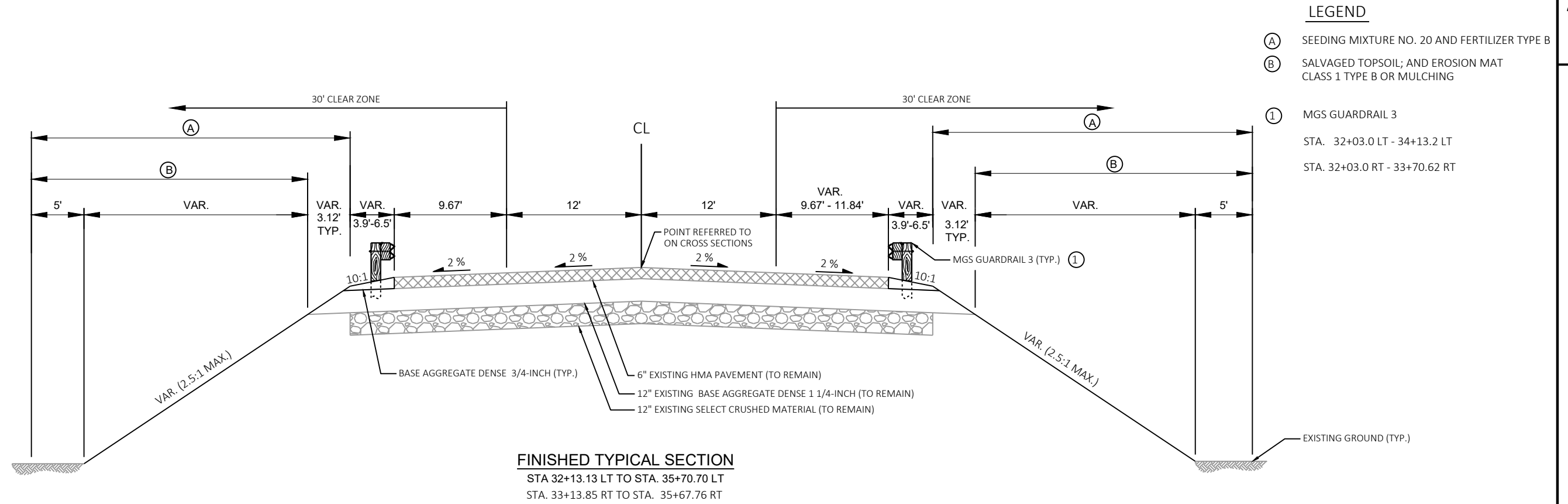


FINISHED TYPICAL SECTION
 STA. 31+79.95 LT TO STA. 32+03.13 LT

- LEGEND**
- (A) SEEDING MIXTURE NO. 20 AND FERTILIZER TYPE B
 - (B) SALVAGED TOPSOIL; AND EROSION MAT CLASS 1 TYPE B OR MULCHING



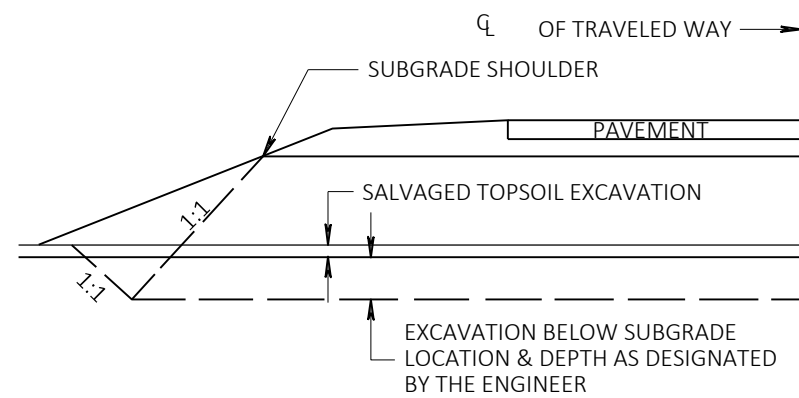
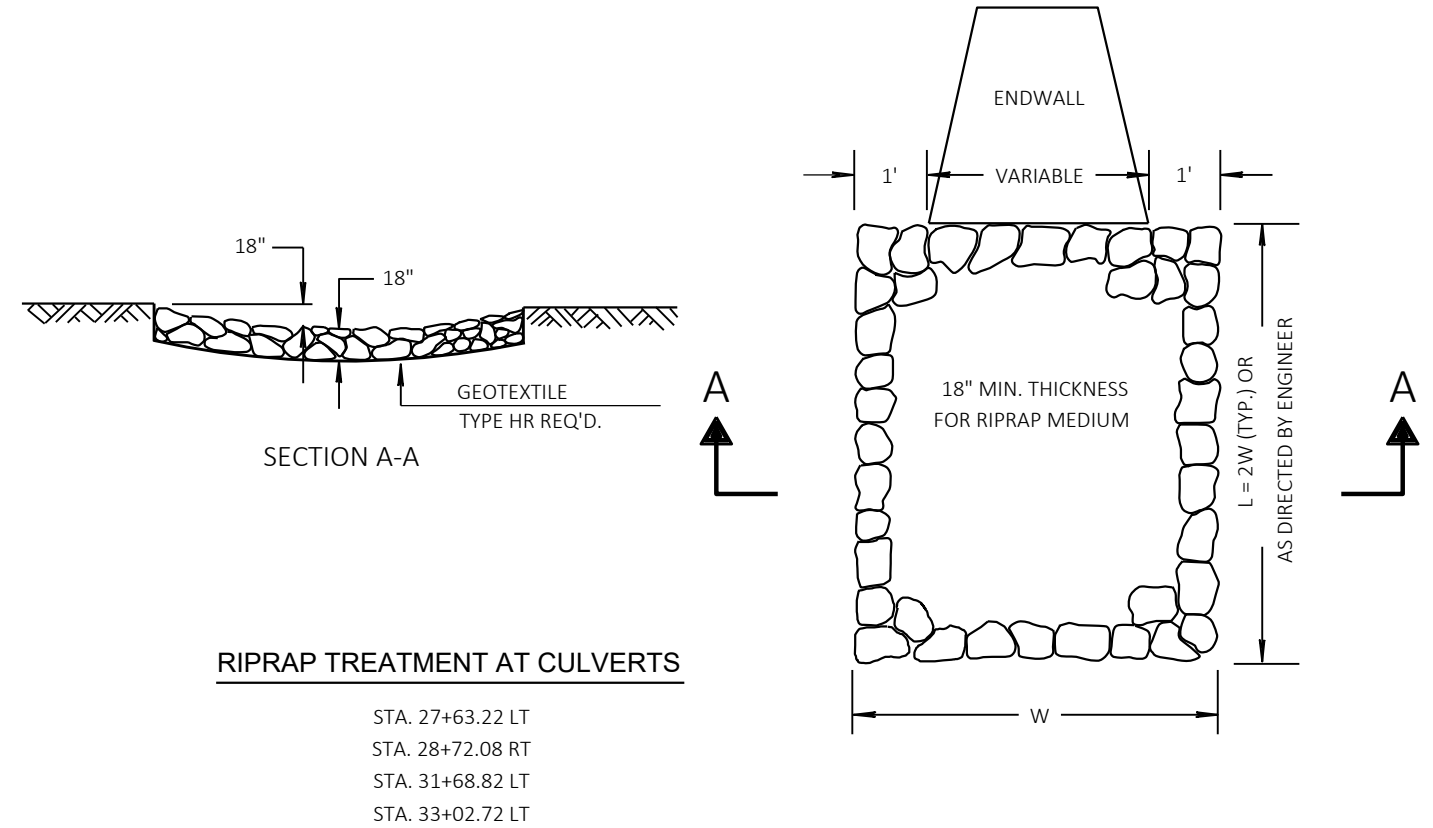
FINISHED TYPICAL SECTION
 STA. 32+13.13 RT TO STA. 33+13.85 RT



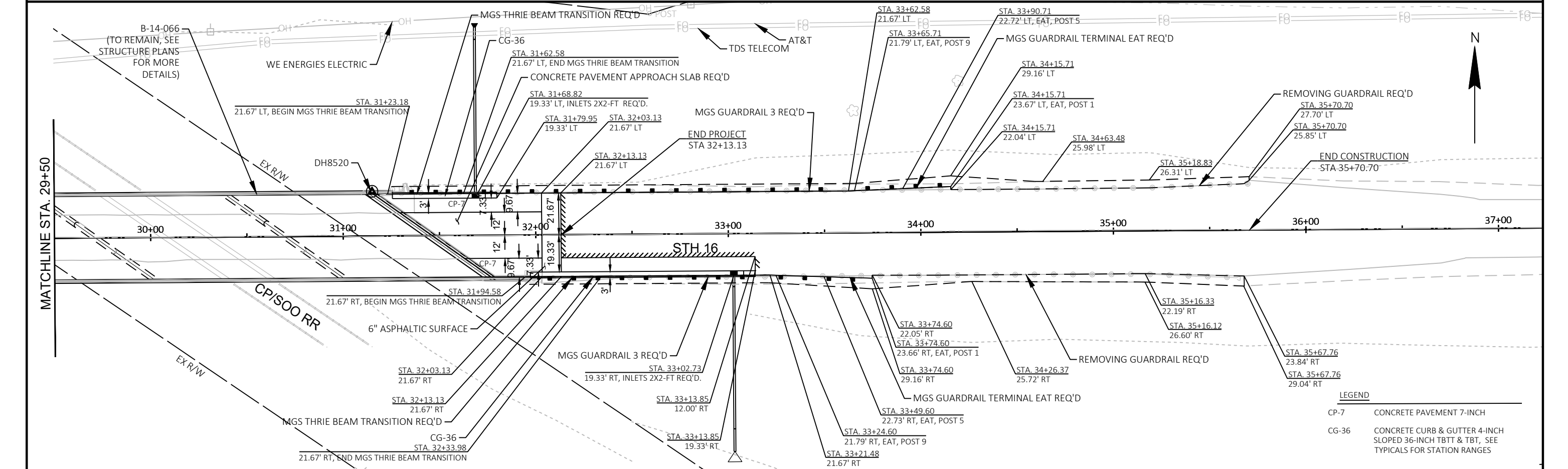
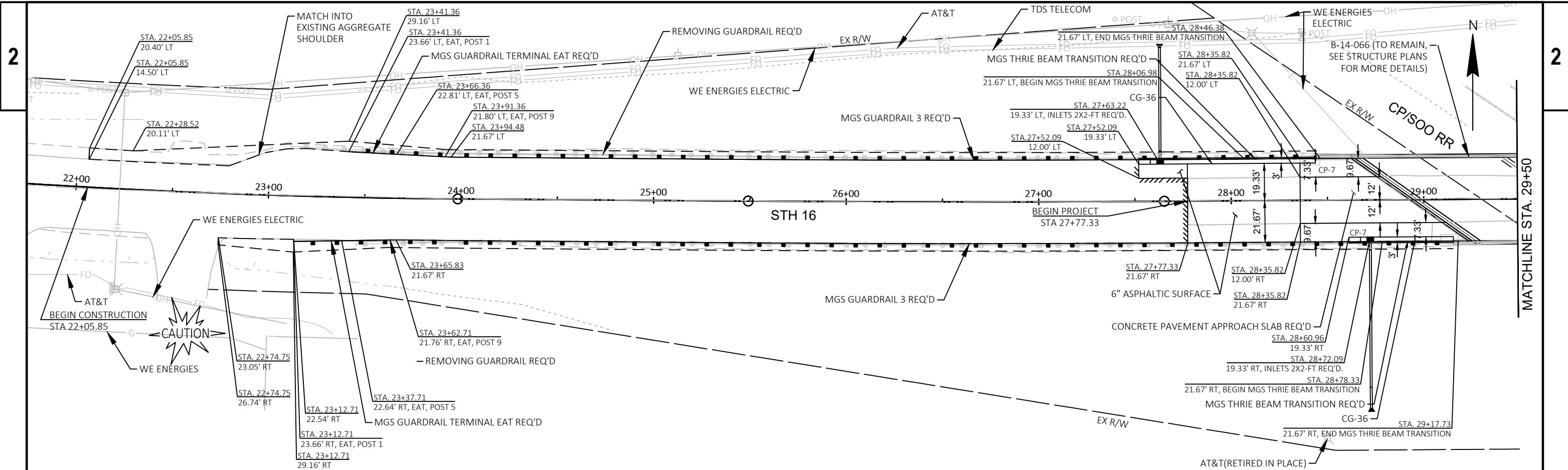
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP - TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 2.82 ACRES
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.95 ACRES



DETAIL FOR EXCAVATION BELOW SUBGRADE



LEGEND

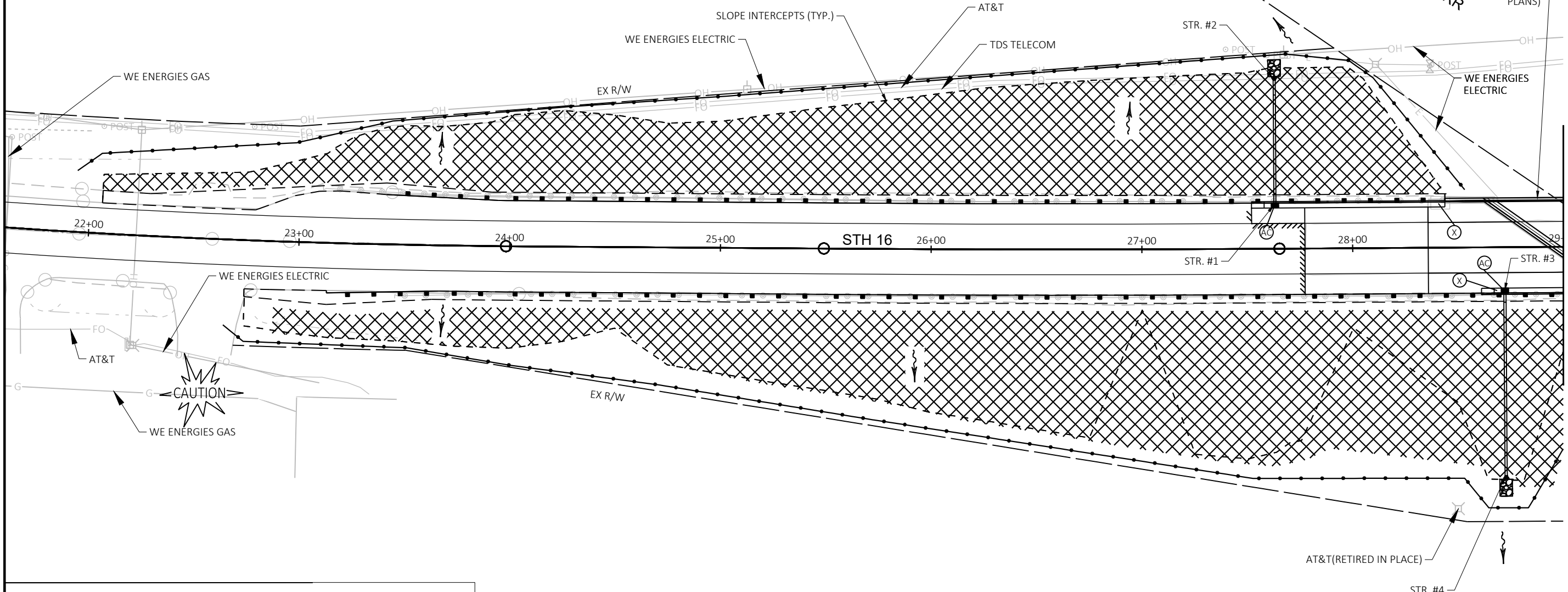
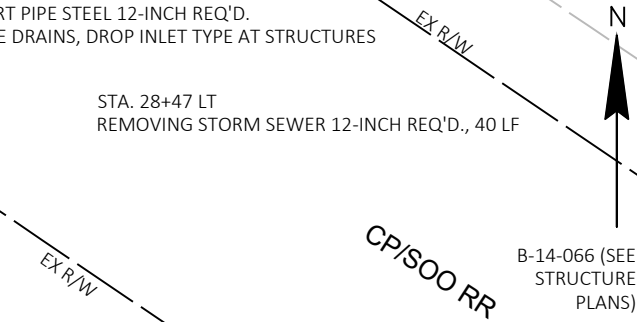
CP-7	CONCRETE PAVEMENT 7-INCH
CG-36	CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TBTT & TBT, SEE TYPICALS FOR STATION RANGES

PROJECT NO: 1400-00-89 HWY: STH 16 COUNTY: DODGE LAYOUT DETAILS SHEET E

STRUCT NO.	STATION	OFFSET	C-C (FT)	TO STRUCT	INLET TYPE	COVER	RIM/GRATE ELEV.	T.O.S. ELEV.	DEPTH (FT)	DISCHARGE PIPE		REMARKS	
										SIZE (IN)	INLET ELEV.		DISCHARGE ELEV.
1	27+63.22	20.7' LT	63.0	2	2X2-FT	V	845.97	844.72	2.01	12	842.71	823.50	
2	27+63.23	79.9' LT	-	-	-	-	-	-	-	-	823.50	-	APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH REQ'D
3	28+72.08	20.7' RT	94.1	4	2X2-FT	V	847.70	846.45	2.29	12	844.16	814.91	
4	28+72.10	108.3' RT	-	-	-	-	-	-	-	-	814.9	-	APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH REQ'D

STA. 27+63.22 LT
 1-INLETS 2X2-FT REQ'D.
 1-INLET COVERS TYPE V REQ'D.
 67 LF - CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.
 SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE AT STRUCTURES FOR ADDITIONAL DETAILS

STA. 28+47 LT
 REMOVING STORM SEWER 12-INCH REQ'D., 40 LF



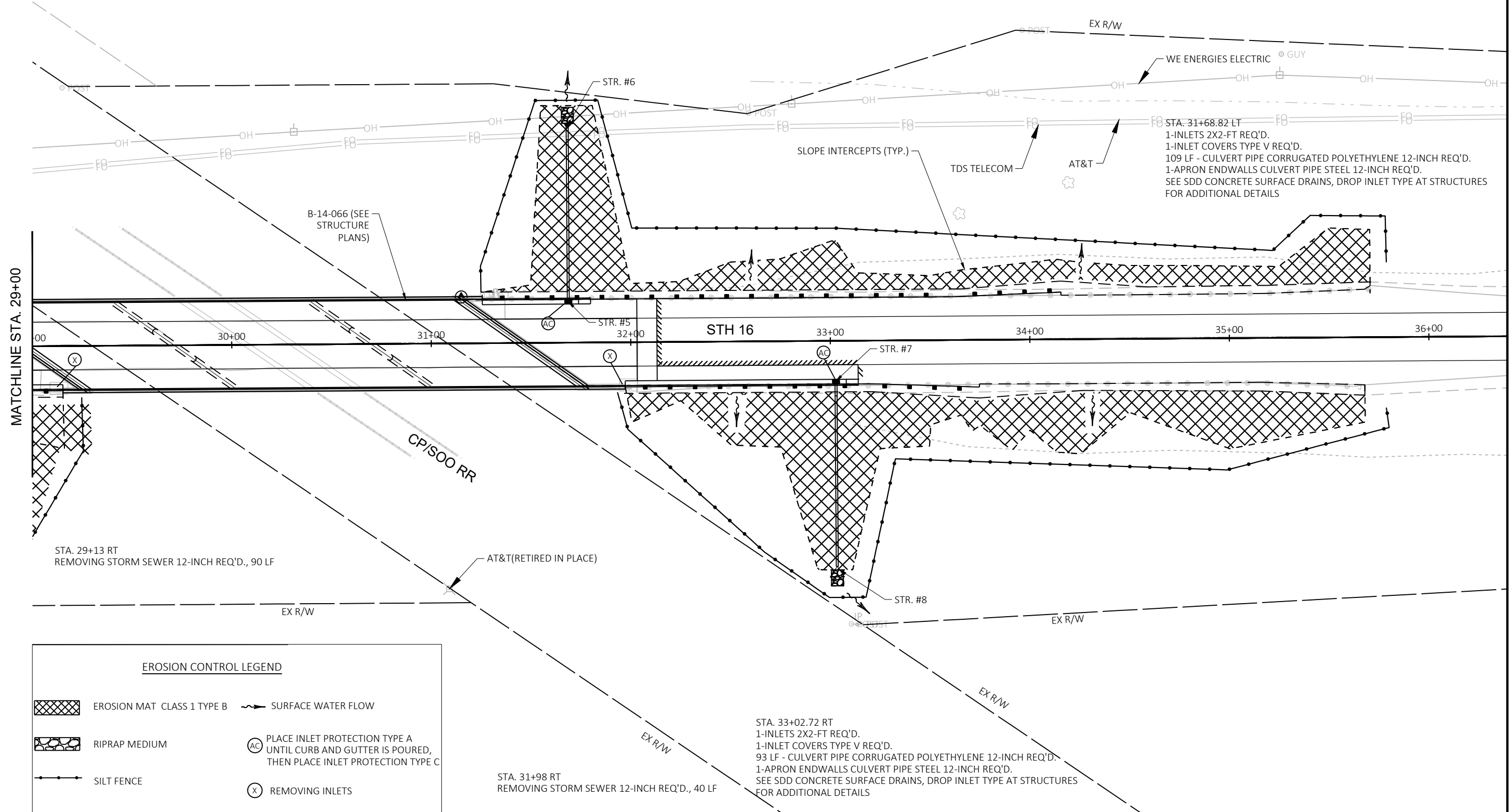
MATCHLINE STA. 29+00

EROSION CONTROL LEGEND

- EROSION MAT CLASS 1 TYPE B
- SURFACE WATER FLOW
- RIPRAP MEDIUM
- PLACE INLET PROTECTION TYPE A UNTIL CURB AND GUTTER IS POURED, THEN PLACE INLET PROTECTION TYPE C
- SILT FENCE
- REMOVING INLETS

STA. 28+72.08 RT
 1-INLETS 2X2-FT REQ'D.
 1-INLET COVERS TYPE V REQ'D.
 108 LF - CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.
 SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE AT STRUCTURES FOR ADDITIONAL DETAILS

STRUCT NO.	STATION	OFFSET	C-C (FT)	TO STRUCT	INLET TYPE	COVER	RIM/GRATE ELEV.	T.O.S. ELEV.	DEPTH (FT)	DISCHARGE PIPE		REMARKS	
										SIZE (IN)	INLET ELEV.		DISCHARGE ELEV.
5	31+68.82	20.7 ' LT	93.1	6	2X2-FT	V	848.80	847.55	1.82	12	845.73	816.08	
6	31+68.84	108.2 ' LT	-	-	-	-	-	-	-	-	816.1	-	APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH REQ'D
7	33+02.72	20.7 ' RT	96.7	8	2X2-FT	V	847.71	846.46	2.01	12	844.45	818.67	
8	33+02.72	113.0 ' RT	-	-	-	-	-	-	-	-	818.7	-	APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH REQ'D

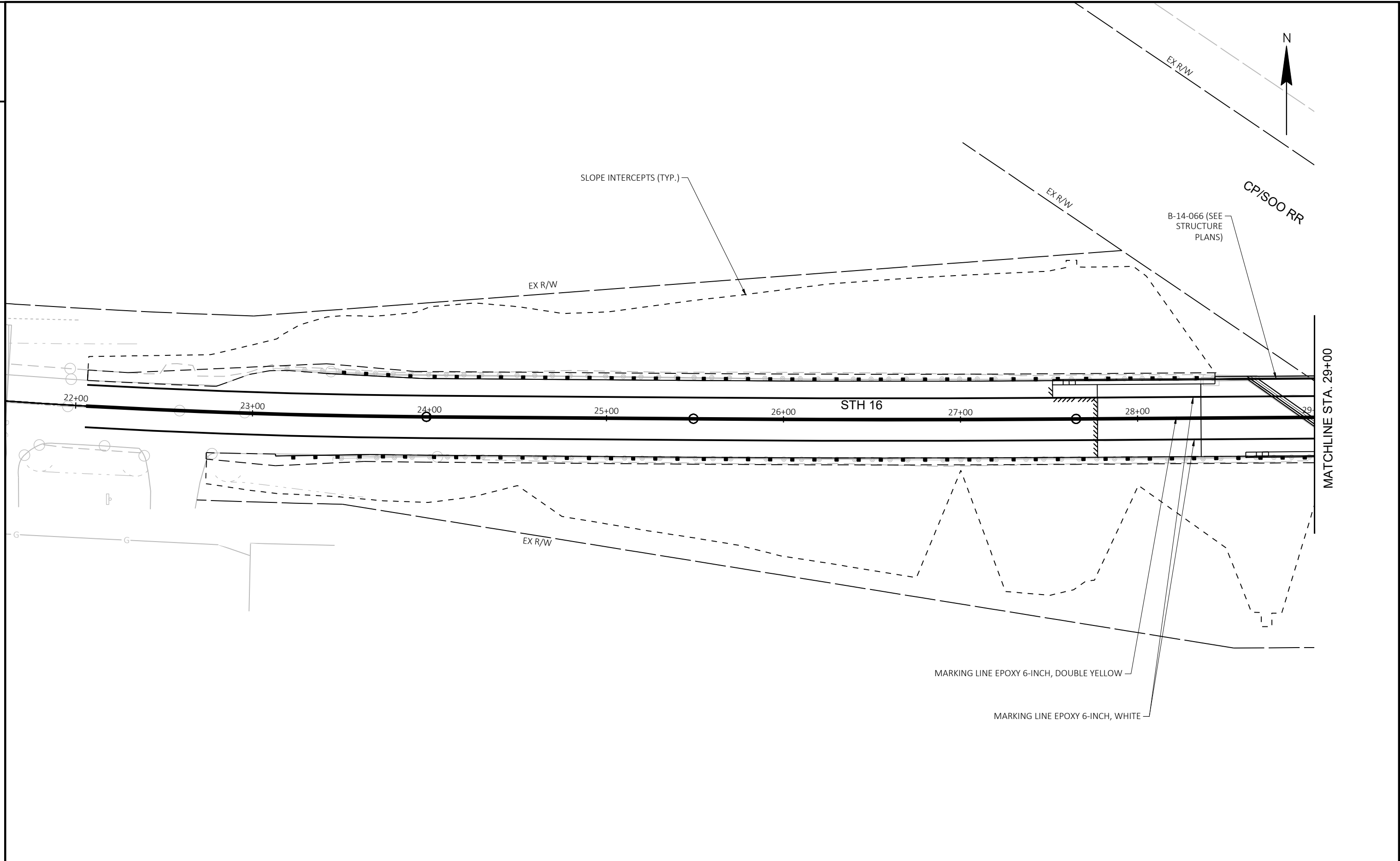


STA. 31+68.82 LT
 1-INLETS 2X2-FT REQ'D.
 1-INLET COVERS TYPE V REQ'D.
 109 LF - CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.
 SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE AT STRUCTURES FOR ADDITIONAL DETAILS

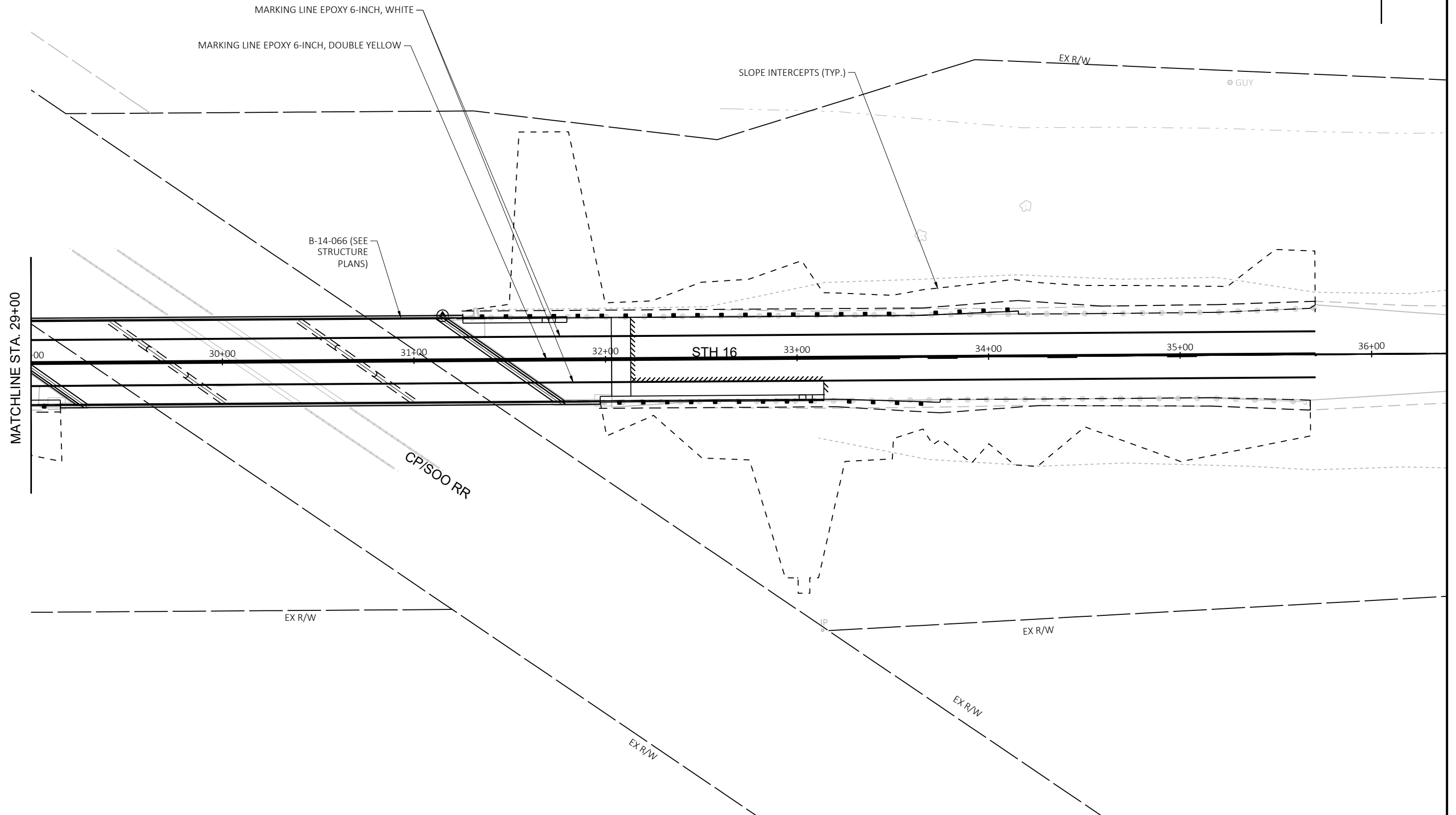
STA. 33+02.72 RT
 1-INLETS 2X2-FT REQ'D.
 1-INLET COVERS TYPE V REQ'D.
 93 LF - CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.
 SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE AT STRUCTURES FOR ADDITIONAL DETAILS

EROSION CONTROL LEGEND

- EROSION MAT CLASS 1 TYPE B
- RIPRAP MEDIUM
- SILT FENCE
- SURFACE WATER FLOW
- PLACE INLET PROTECTION TYPE A UNTIL CURB AND GUTTER IS POURED, THEN PLACE INLET PROTECTION TYPE C
- REMOVING INLETS



PROJECT NO: 1400-00-89	HWY: STH 16	COUNTY: DODGE	PAVEMENT MARKING	SHEET	E
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PROJECT NO: 1400-00-89	HWY: STH 16	COUNTY: DODGE	PAVEMENT MARKING	SHEET	E
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NOTE

SEE NEXT SHEET FOR DETOUR SIGN LEGEND.

DETOUR ROUTE MARKER SIGNING TO BE INSTALLED AND MAINTAINED BY CONTRACTOR.

THE EXACT LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

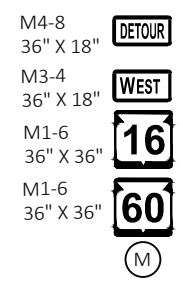
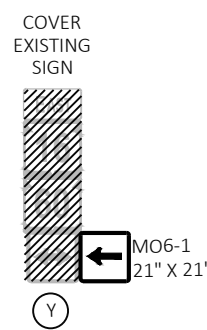
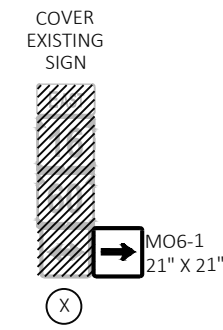
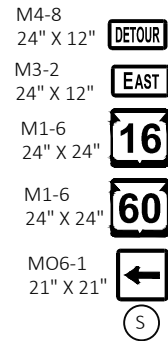
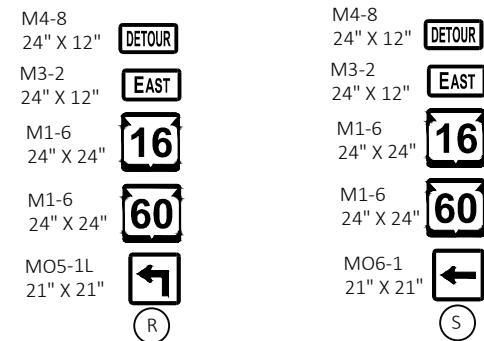
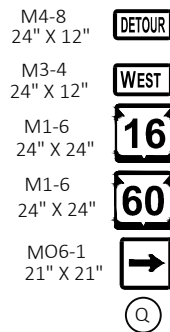
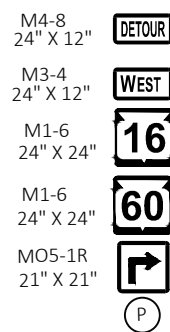
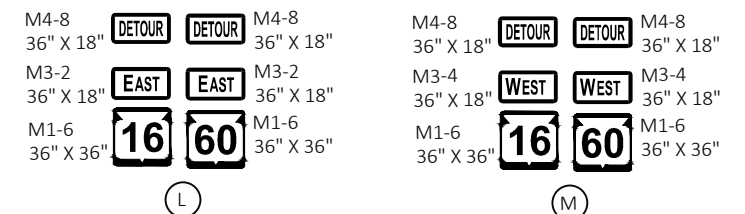
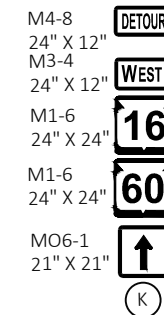
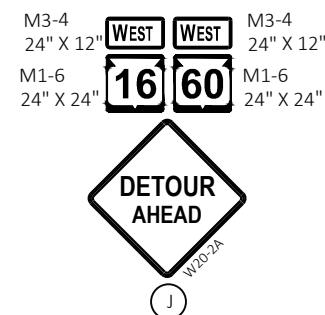
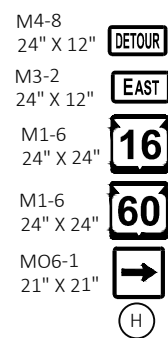
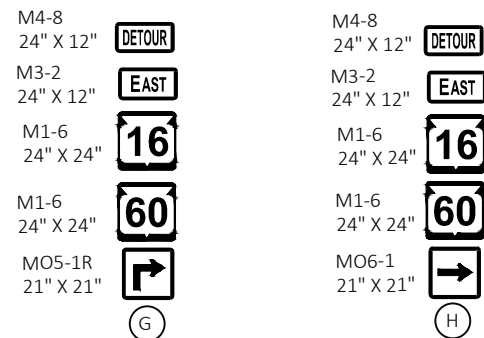
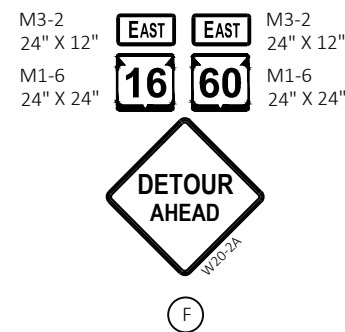
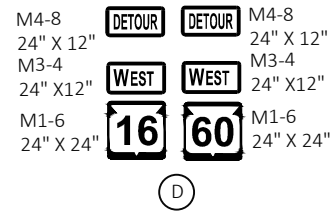
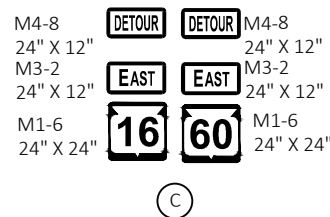
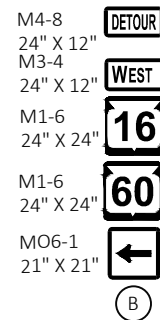
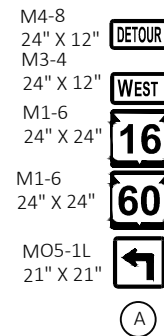
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TRAFFIC CONTROL SIGNS PORTABLE CHANGEABLE MESSAGE FOR PRE-WARNING TO BE INSTALLED ONE WEEK PRIOR TO IMPLEMENTATION OF DETOUR ROUTE.



TRAFFIC CONTROL SUMMARY (FOR INFORMATION ONLY)

CATEGORY	LOCATION	DESCRIPTION	SIGN CODE	SIZE INCH X INCH	EACH
0010	DETOUR ROUTE	COVERING SIGNS TYPE I	---	---	4
		COVERING SIGNS TYPE II	---	---	104
		TRAFFIC CONTROL BARRICADES TYPE III	---	---	5
		TRAFFIC CONTROL WARNING LIGHTS TYPE A	---	---	8
		DETOUR NEXT ___ MILES	G20-51	60x24	1
		STH 16	M1-6	24x24	77
		STH 60	M1-6	24x24	77
		EAST	M3-2	24x12	51
		WEST	M3-4	24x12	82
		DETOUR	M4-8	24x12	108
		DETOUR SIGN WITH LEFT ARROW	M4-9L	30x24	1
		ADVANCE ARROW LEFT TURN	MO5-1L	21x21	8
		ADVANCE ARROW RIGHT TURN	MO5-1R	21x21	13
		ARROW - RIGHT, LEFT OR AHEAD	MO6-1	21x21	48
		BRIDGE OUT XX MILES AHEAD	R11-3C	60x24	4
DETOUR AHEAD	W20-2	48x48	14		
SUBTOTAL SIGNS					607
ROAD CLOSURE		TRAFFIC CONTROL BARRICADES TYPE III	---	---	18
		TRAFFIC CONTROL WARNING LIGHTS TYPE A	---	---	28
		TRAFFIC CONTROL SIGNS PCMS			2
SUBTOTAL SIGNS					14
BRIDGE OUT		BRIDGE OUT	R11-2B	48x30	4
		BRIDGE OUT 1/2 MILE AHEAD	R11-3C	60x24	4
		ROAD CLOSED AHEAD	W20-3A	48x48	2
		ROAD CLOSED 1000 FT	W20-3C	48x48	2
		ROAD CLOSED 500 FT	W20-3D	48x48	2

NOTE

SEE DETOUR GENERAL NOTES FOR SIGN LEGEND

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

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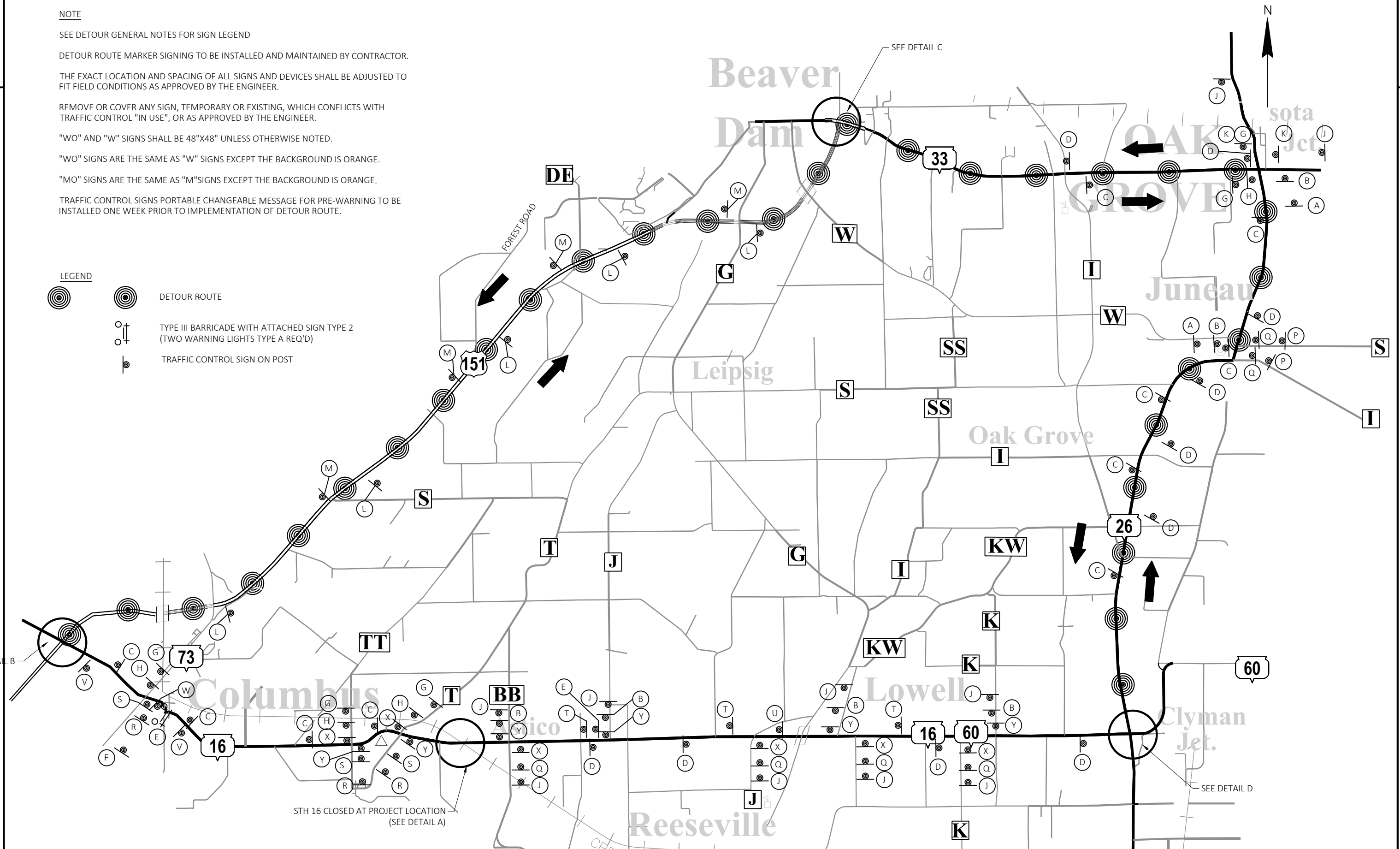
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LEGEND

-   DETOUR ROUTE
-  TYPE III BARRICADE WITH ATTACHED SIGN TYPE 2 (TWO WARNING LIGHTS TYPE A REQ'D)
-  TRAFFIC CONTROL SIGN ON POST



NOTE

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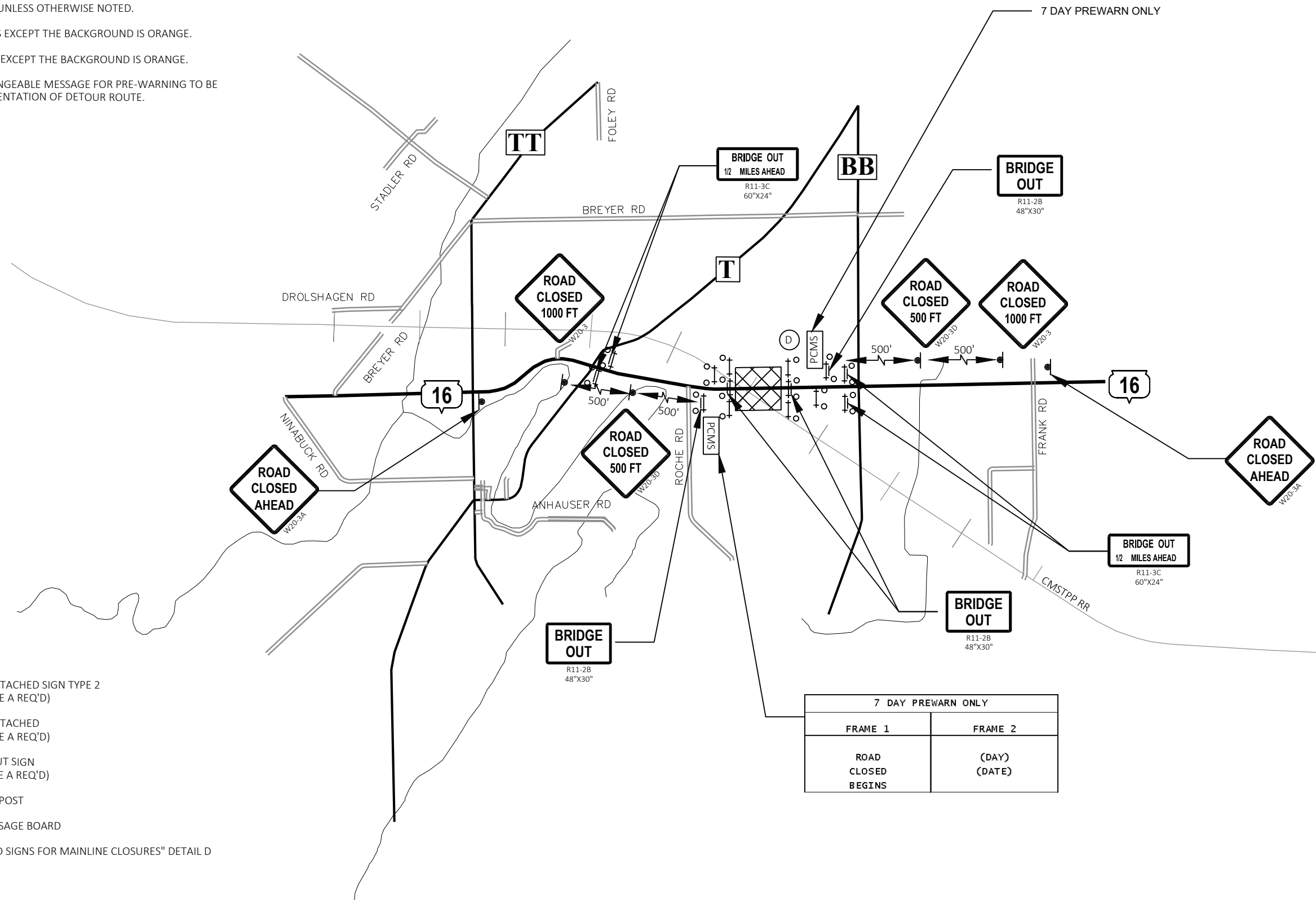
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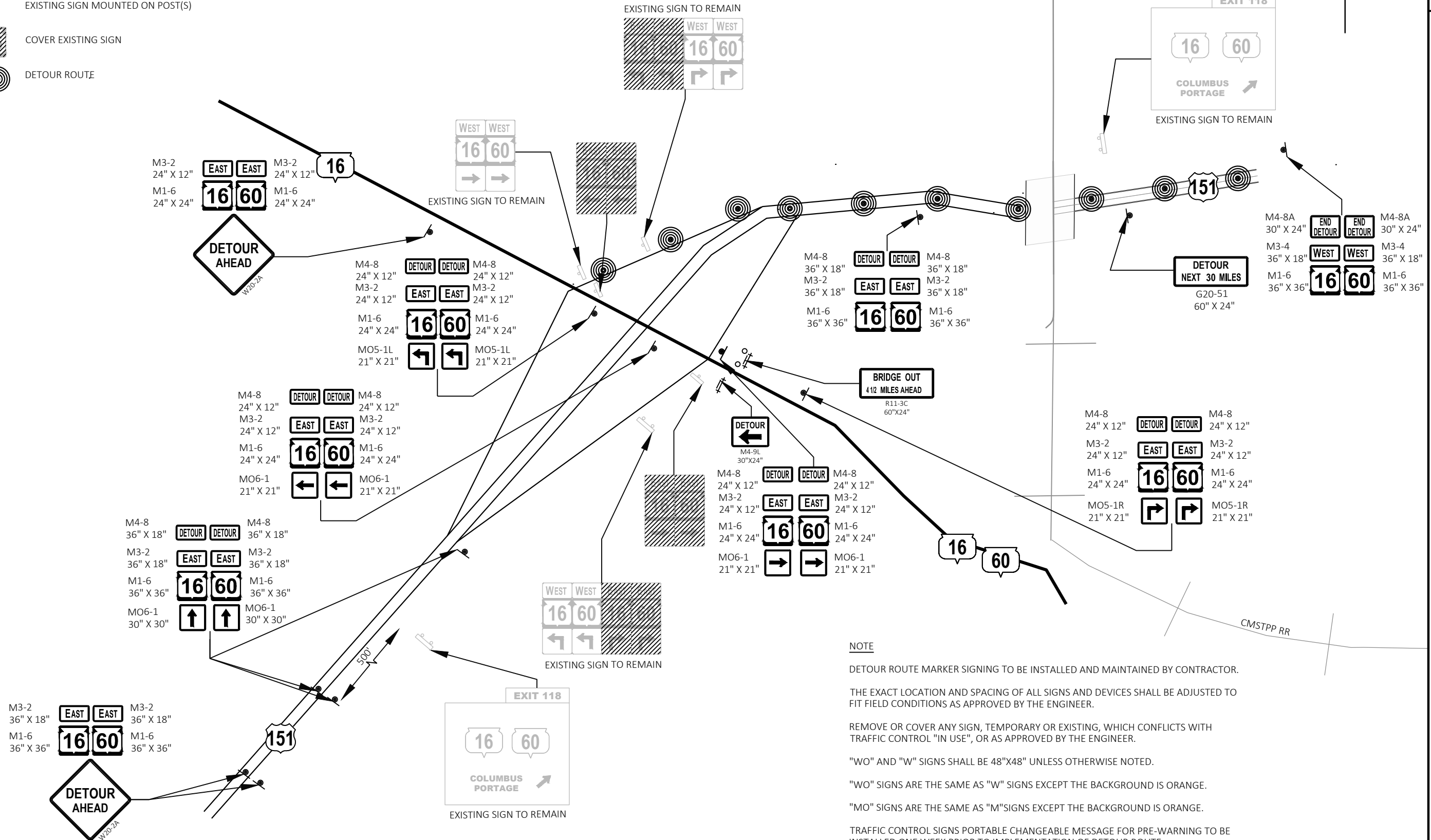
LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN TYPE 2 (TWO WARNING LIGHTS TYPE A REQ'D)
- TYPE III BARRICADE WITH ATTACHED (TWO WARNING LIGHTS TYPE A REQ'D)
- TYPE III BARRICADE WITH OUT SIGN (ONE WARNING LIGHT THYPE A REQ'D)
- TRAFFIC CONTROL SIGN ON POST
- PORTABLE CHANGEABLE MESSAGE BOARD
- SEE S.D.D. "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D

7 DAY PREWARN ONLY	
FRAME 1	FRAME 2
ROAD CLOSED BEGINS	(DAY) (DATE)

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN TYPE 2 (TWO WARNING LIGHTS TYPE A REQ'D)
- TRAFFIC CONTROL SIGN ON POST
- EXISTING SIGN MOUNTED ON POST(S)
- COVER EXISTING SIGN
- DETOUR ROUTE



NOTE

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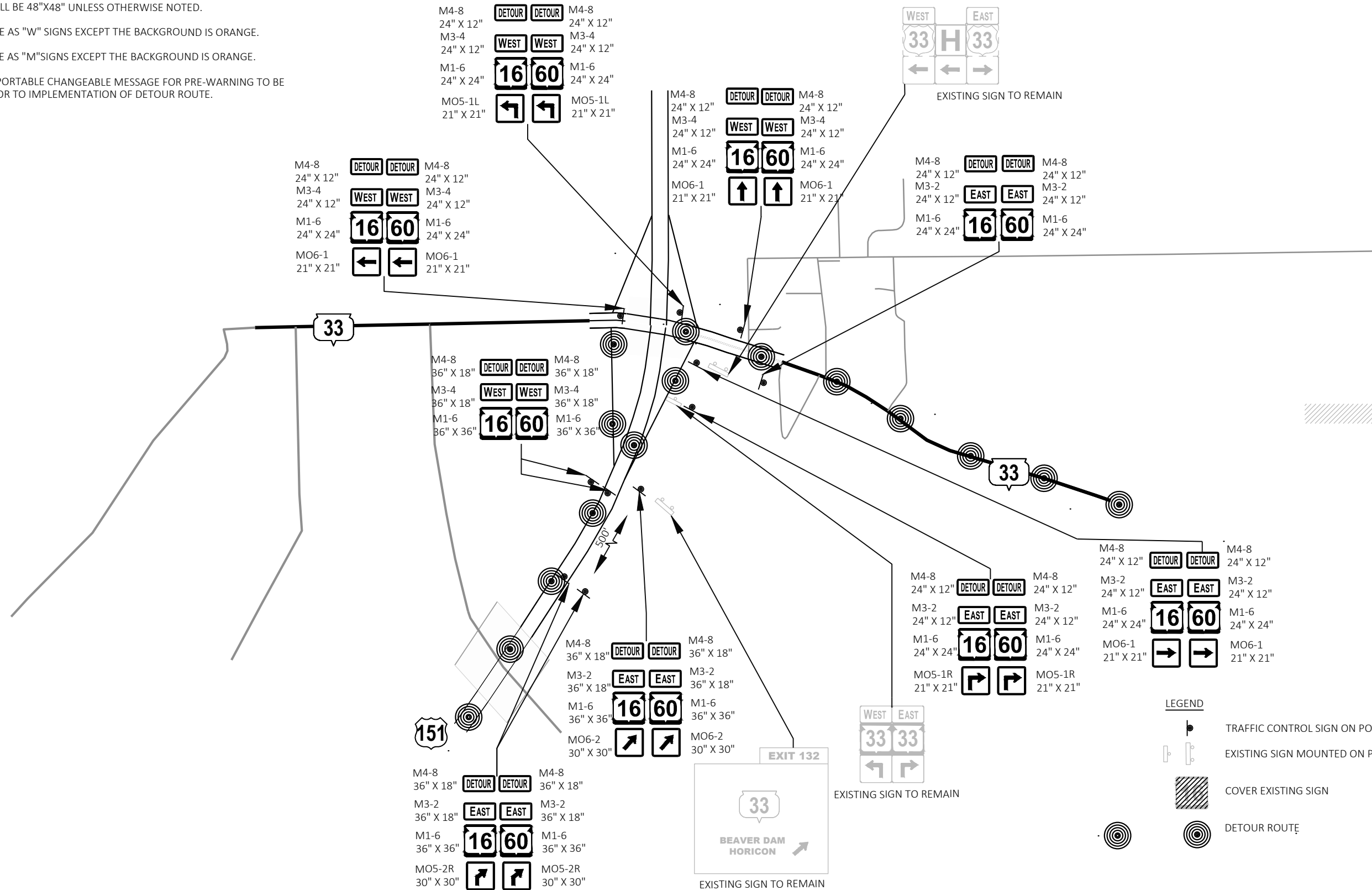
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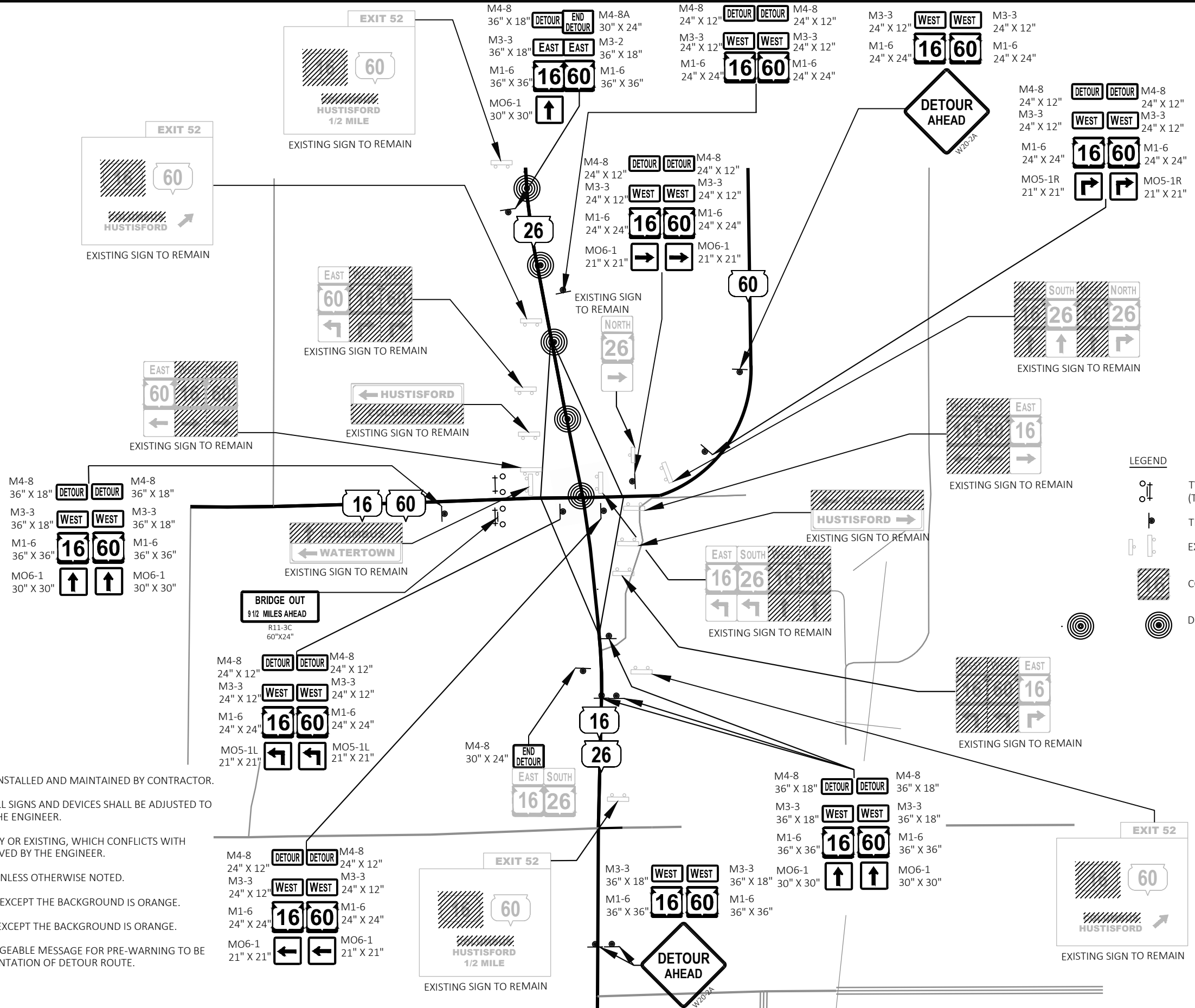
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LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN TYPE 2 (TWO WARNING LIGHTS TYPE A REQ'D)
- TRAFFIC CONTROL SIGN ON POST
- EXISTING SIGN MOUNTED ON POST(S)
- COVER EXISTING SIGN
- DETOUR ROUTE

NOTE

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Estimate Of Quantities

1400-00-89

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0211.S	Abatement of Asbestos Containing Material (structure) 01. B-14-066	EACH	1.000	1.000
0008	203.0220	Removing Structure (structure) 01. B-14-066	EACH	1.000	1.000
0010	204.0100	Removing Concrete Pavement	SY	124.000	124.000
0012	204.0165	Removing Guardrail	LF	1,935.000	1,935.000
0014	204.0220	Removing Inlets	EACH	3.000	3.000
0016	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	170.000	170.000
0018	205.0100	Excavation Common	CY	562.000	562.000
0020	206.1001	Excavation for Structures Bridges (structure) 01. B-14-066	EACH	1.000	1.000
0022	208.0100	Borrow	CY	2,083.000	2,083.000
0024	210.1500	Backfill Structure Type A	TON	45.000	45.000
0026	213.0100	Finishing Roadway (project) 01. 1400-00-89	EACH	1.000	1.000
0028	305.0110	Base Aggregate Dense 3/4-Inch	TON	142.000	142.000
0030	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	566.000	566.000
0032	311.0110	Breaker Run	TON	287.000	287.000
0034	415.0070	Concrete Pavement 7-Inch	SY	220.000	220.000
0036	415.0410	Concrete Pavement Approach Slab	SY	310.000	310.000
0038	455.0605	Tack Coat	GAL	20.000	20.000
0040	465.0105	Asphaltic Surface	TON	140.000	140.000
0042	502.0100	Concrete Masonry Bridges	CY	70.000	70.000
0044	502.3101	Expansion Device	LF	150.000	150.000
0046	502.3200	Protective Surface Treatment	SY	1,238.000	1,238.000
0048	502.3210	Pigmented Surface Sealer	SY	298.000	298.000
0050	502.4205	Adhesive Anchors No. 5 Bar	EACH	1,756.000	1,756.000
0052	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	15,510.000	15,510.000
0054	509.0301	Preparation Decks Type 1	SY	582.000	582.000
0056	509.0302	Preparation Decks Type 2	SY	399.000	399.000
0058	509.0505.S	Cleaning Decks to Reapply Concrete Masonry Overlay	SY	1,184.000	1,184.000
0060	509.1000	Joint Repair	SY	69.000	69.000
0062	509.1500	Concrete Surface Repair	SF	50.000	50.000
0064	509.2000	Full-Depth Deck Repair	SY	24.000	24.000
0066	509.2500	Concrete Masonry Overlay Decks	CY	184.000	184.000
0068	509.9005.S	Removing Concrete Masonry Deck Overlay (structure) 01. B-14-066	SY	1,227.000	1,227.000
0070	509.9050.S	Cleaning Parapets	LF	514.000	514.000
0072	516.0500	Rubberized Membrane Waterproofing	SY	7.000	7.000
0074	517.0901.S	Preparation and Coating of Top Flanges (structure) 01. B-14-066	EACH	1.000	1.000
0076	517.3001.S	Structure Overcoating Cleaning and Priming (structure) 01. B-14-066	EACH	1.000	1.000
0078	517.4001.S	Containment and Collection of Waste Materials (structure) 01. B-14-066	EACH	1.000	1.000
0080	517.6001.S	Portable Decontamination Facility	EACH	1.000	1.000
0082	521.1012	Apron Endwalls for Culvert Pipe Steel 12-Inch	EACH	4.000	4.000
0084	530.0112	Culvert Pipe Corrugated Polyethylene 12-Inch	LF	377.000	377.000
0086	601.0588	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBT	LF	195.000	195.000
0088	601.0590	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBTT	LF	124.000	124.000
0090	604.0500	Slope Paving Crushed Aggregate	SY	407.000	407.000
0092	606.0200	Riprap Medium	CY	12.000	12.000
0094	611.0654	Inlet Covers Type V	EACH	4.000	4.000
0096	611.3220	Inlets 2x2-FT	EACH	4.000	4.000
0098	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000

Estimate Of Quantities

1400-00-89

Line	Item	Item Description	Unit	Total	Qty
0100	614.2300	MGS Guardrail 3	LF	1,212.500	1,212.500
0102	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0104	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0106	618.0100	Maintenance And Repair of Haul Roads (project) 01. 1400-00-89	EACH	1.000	1.000
0108	619.1000	Mobilization	EACH	1.000	1.000
0110	624.0100	Water	MGAL	3.400	3.400
0112	625.0500	Salvaged Topsoil	SY	6,320.000	6,320.000
0114	627.0200	Mulching	SY	7,900.000	7,900.000
0116	628.1504	Silt Fence	LF	3,190.000	3,190.000
0118	628.1520	Silt Fence Maintenance	LF	6,375.000	6,375.000
0120	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0122	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0124	628.2004	Erosion Mat Class I Type B	SY	9,710.000	9,710.000
0126	628.7005	Inlet Protection Type A	EACH	4.000	4.000
0128	628.7015	Inlet Protection Type C	EACH	4.000	4.000
0130	629.0210	Fertilizer Type B	CWT	8.000	8.000
0132	630.0120	Seeding Mixture No. 20	LB	252.000	252.000
0134	630.0300	Seeding Borrow Pit	LB	56.000	56.000
0136	630.0500	Seed Water	MGAL	215.000	215.000
0138	633.5200	Markers Culvert End	EACH	4.000	4.000
0140	642.5201	Field Office Type C	EACH	1.000	1.000
0142	643.0420	Traffic Control Barricades Type III	DAY	1,380.000	1,380.000
0144	643.0705	Traffic Control Warning Lights Type A	DAY	2,160.000	2,160.000
0146	643.0900	Traffic Control Signs	DAY	37,260.000	37,260.000
0148	643.0910	Traffic Control Covering Signs Type I	EACH	4.000	4.000
0150	643.0920	Traffic Control Covering Signs Type II	EACH	104.000	104.000
0152	643.1050	Traffic Control Signs PCMS	DAY	14.000	14.000
0154	643.5000	Traffic Control	EACH	1.000	1.000
0156	645.0120	Geotextile Type HR	SY	44.000	44.000
0158	646.2020	Marking Line Epoxy 6-Inch	LF	5,290.000	5,290.000
0160	650.4000	Construction Staking Storm Sewer	EACH	4.000	4.000
0162	650.4500	Construction Staking Subgrade	LF	355.000	355.000
0164	650.5000	Construction Staking Base	LF	165.000	165.000
0166	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	319.000	319.000
0168	650.7000	Construction Staking Concrete Pavement	LF	160.000	160.000
0170	650.9911	Construction Staking Supplemental Control (project) 01. 1400-00-89	EACH	1.000	1.000
0172	650.9920	Construction Staking Slope Stakes	LF	2,304.000	2,304.000
0174	690.0150	Sawing Asphalt	LF	211.000	211.000
0176	715.0720	Incentive Compressive Strength Concrete Pavement	DOL	500.000	500.000
0178	801.0117	Railroad Flagging Reimbursement	DOL	8,250.000	8,250.000
0180	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 30+00	EACH	1.000	1.000
0182	ASP.1TOA	On-the-Job Training Apprentice at \$5.00/HR	HRS	2,400.000	2,400.000
0184	ASP.1TOG	On-the-Job Training Graduate at \$5.00/HR	HRS	900.000	900.000

3

CLEARING AND GRUBBING SUMMARY

CATEGORY	STATION - STATION	LOCATION	201.0105	201.0205
			CLEARING STA	GRUBBING STA
0010	UNDISTRIBUTED	LT & RT	2	2

REMOVING INLETS

CATEGORY	STATION	LOCATION	204.0220 EACH
0010	28+42	LT	1
	29+13	RT	1
	31+99	RT	1
		TOTAL	3

REMOVING STORM SEWER 12-INCH

CATEGORY	STATION	LOCATION	204.0245 LF
0010	28+42	LT	40
	29+13	RT	90
	31+99	RT	40
		TOTAL	170

REMOVING CONCRETE PAVEMENT

CATEGORY	STATION - STATION	LOCATION	204.0100 SY
0010	27+77 - 28+95	LT & RT	60
	31+46 - 32.03	LT & RT	64
		TOTAL	124

BASE AGGREGATE SUMMARY

CATEGORY	STATION	LOCATION	305.0110	305.0120	311.0110	624.0100
			BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	BREAKER RUN TON*	WATER MGAL*
0010	22+06 - 29+25	LT & RT	95	384	194	0.9
	31+16 - 34+82	LT & RT	47	182	33	0.5
		TOTALS	142	566	227	1.4

REMOVING GUARDRAIL

CATEGORY	STATION - STATION	LOCATION	204.0165 LF
0010	23+13- 28+47	LT	535
	23+46 - 29+17	RT	575
	31+22 - 35+70	LT	450
	31+94 - 35+66	RT	375
		TOTAL	1,935

*ADDITIONAL QUANTITY LISTED ELSEWHERE

CONCRETE PAVEMENT SUMMARY

CATEGORY	STATION - STATION	LOCATION	415.0070 7-INCH SY	415.0410 APPROACH SLAB SY
0010	28+35.82 - 29+15.23	LT & RT	110	160
	31+25.68 - 32+03.13	LT & RT	110	150
		TOTALS	220	310

FINISHING ROADWAY

CATEGORY	PROJECT I.D.	213.0100 EACH
0010	1400-00-89	1

3

EARTHWORK

CATEGORY	STATION	- STATION (10)	LOCATION	205.0100		UNUSEABLE		EXPANDED EBS BACKFILL (5)	UNEXPANDED FILL	EXPANDED FILL (6)	MASS ORDINATE +/- (7)	BORROW (8)	*311.0110 BREAKER RUN (9)	*624.0100 WATER (FOR DUST CONTROL)
				EXCAVATION COMMON (1)	EBS EXCAVATION (3)	PAVEMENT MATERIAL	AVAILABLE MATERIAL (4)							
				CUT (2)	5% OF CUT	CY	CY							
				CY	CY	CY	CY	CY	CY	CY		CY	TON	MGAL
0010	22+05.80	- 28+94.70	LT & RT	283	14	0	297	18	1,548	1,935	-1,652	1,652	30	1
	31+46.20	- 35+70.70	LT & RT	252	13	0	265	16	546	683	-431	431	30	1
ITEM TOTALS				562								2,083	60	2

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

- 1) EXCAVATION COMMON IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100.
- 2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
- 3) EBS EXCAVATION TO BE BACKFILLED WITH BREAKER RUN. ASSUMED CONVERSION FACTOR OF 1.9 TON/CY
- 4) AVAILABLE MATERIAL = CUT - UNUSEABLE PAVEMENT MATERIAL.
- 5) EXPANDED EBS BACKFILL: THIS IS TO BE FILLED WITH BREAKER RUN. EBS BACKFILL EXPANSION FACTOR = 1.25.
- 6) EXPANDED FILL = (UNEXPANDED FILL)* EXPANDED FILL FACTOR. EXPANDED FILL FACTOR = 1.25.
- 7) MASS ORDINATE: MASS ORDINATE = CUT - UNUSEABLE PAVEMENT MATERIAL - EXPANDED FILL
PLUS MASS ORDINATE QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. NEGATIVE MASS ORDINATE QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
- 8) WASTE = POSITIVE MASS ORDINATE, BORROW = NEGATIVE MASS ORDINATE
- 9) BREAKER RUN IS USED FOR BACKFILL OF EBS.
- 10) STRUCTURE B-14-066 TO REMAIN, LOCATED STA 28+94.70 - STA 31+46.20

3

ASPHALTIC ITEMS

CATEGORY	LOCATION	455.0605		465.0105	
		TACK COAT	GAL	ASPHALTIC SURFACE	TON
0010	27+52.09 - 27+77.33	LT	1		7
	27+77.33 - 28+35.82	LT & RT	13		90
	32+03.13 - 32+13.13	LT & RT	2		15
	32+13.13 - 33+13.85	RT	4		28
	TOTALS		20		140

CONCRETE CURB & GUTTER

CATEGORY	STATION - STATION	LOCATION	601.0588		601.0590	
			CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE TBT	LF	CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE TBTT	LF
0010	27+52.09 - 28+35.82	LT	84		---	
	28+35.82 - 28+43.88	LT	---		8	
	28+60.96 - 29+15.23	RT	---		55	
	31+25.68 - 31+79.95	LT	---		55	
	31+97.08 - 32+03.13	RT	---		6	
	32+03.13 - 33+13.85	RT	111		---	
	TOTALS		195		124	

3

CONCRETE SURFACE DRAIN AND DROP INLET STRUCTURE ITEMS

CATEGORY	STATION	LOCATION	521.1012	530.0112	606.0200	611.3220	611.0654	645.0120	628.7005	628.7015	633.5200	650.4000
			APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH	CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH	RIPRAP MEDIUM	INLETS 2X2-FT	INLET COVERS TYPE V	GEOTEXTILE TYPE HR	INLET PROTECTION TYPE A	INLET PROTECTION TYPE C	MARKERS CULVERT END	CONSTRUCTION STAKING STORM SEWER
			EACH	LF	CY	EACH	EACH	SY	EACH	EACH	EACH	EACH
0010	27+63.22	LT	1	67	3	1	1	11	1	1	1	1
	28+72.08	RT	1	108	3	1	1	11	1	1	1	1
	31+68.82	LT	1	109	3	1	1	11	1	1	1	1
	33+02.72	RT	1	93	3	1	1	11	1	1	1	1
	TOTALS		4	377	12	4	4	44	4	4	4	4

3

MGS GUARDRAIL 3

614.2300

CATEGORY	STATION - STATION	LOCATION	LF
0010	23+94.48 - 28+06.98	LT	412.5
	23+65.83 - 28+78.33	RT	512.5
	31+62.58 - 33+62.58	LT	200.0
	32+33.98 - 33+21.48	RT	87.5
TOTAL			1,212.5

MGS THRIE BEAM TRANSITION

614.2500

CATEGORY	STATION - STATION	LOCATION	LF
0010	28+06.98 - 28+46.38	LT	39.4
	28+78.33 - 29+17.73	RT	39.4
	31+23.18 - 31+62.58	LT	39.4
	31+94.58 - 32+33.98	RT	39.4
TOTAL			157.6

MGS GUARDRAIL TERMINAL EAT

614.2610

CATEGORY	STATION - STATION	LOCATION	EACH
0010	23+41.36 - 23+94.48	LT	1
	23+12.71 - 23+65.83	RT	1
	33+62.58 - 34+15.71	LT	1
	33+21.48 - 33+74.61	RT	1
TOTAL			4

MAINTENANCE AND REPAIR OF HAUL ROADS

618.0100

CATEGORY	PROJECT I.D.	EACH
0010	1400-00-89	1

MOBILIZATION

619.1000

CATEGORY	PROJECT I.D.	EACH
0010	1400-00-89	1

FINISHING ITEMS

CATEGORY	STATION - STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	627.0200 MULCHING SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	603.0300 SEEDING BORROW PIT LB	630.0500 SEED WATER MGAL
0010	22+06 - 28+46	LT	2,335	2,335	2	71	---	59
	22+75 - 29+18	RT	2,505	2,505	2	75	---	62
	31+23 - 35+70	LT	640	640	1	25	---	21
	31+95 - 35+68	RT	840	840	1	31	---	26
	UNDISTRIBUTED		---	1,580	2	50	---	---
	BORROW SITE		---	---	---	---	56	47
TOTALS			6,320	7,900	8	252	56	215

SILT FENCE SUMMARY

CATEGORY	STATION - STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF
0010	21+92 - 28+70	LT	695	1,390
	22+71 - 29+34	RT	745	1,490
	31+24 - 35+79	LT	610	1,220
	31+90 - 35+78	RT	500	1,000
	UNDISTRIBUTED		640	1,275
TOTALS			3,190	6,375

3

3

MOBILIZATIONS
EROSION CONTROL

CATEGORY	EACH
0010	2

TRAFFIC CONTROL

CATEGORY	PROJECT I.D.	EACH
0010	1400-00-89	1

TRAFFIC CONTROL SIGNS PCMS

CATEGORY	STATION	DURATION CALENDAR DAYS	643.1050	
			EACH	DAY
0010	WEST OF PROJECT LIMIT	7	1	7
	EAST OF PROJECT LIMIT	7	1	7
TOTAL				14

MOBILIZATIONS EMERGENCY
EROSION CONTROL

CATEGORY	EACH
0010	2

FIELD OFFICE TYPE C

CATEGORY	PROJECT I.D.	EACH
0010	1400-00-89	1

TRAFFIC CONTROL SUMMARY

CATEGORY	STATION	DURATION CALENDAR DAYS	643.0420 BARRICADES TYPE III		643.0900 SIGNS		643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A	
			EACH	DAY	EACH	DAY	EACH	DAY
0010	ROAD CLOSURE	60	18	1,080	14	840	28	1,680
	DETOUR ROUTE	60	5	300	607	36,420	8	480
TOTALS				1,380		37,260		2,160

EROSION MAT CLASS 1 TYPE B

CATEGORY	STATION - STATION	LOCATION	SY
0010	22+06 - 28+46	LT	2,600
	22+75 - 29+18	RT	3,190
	31+23 - 35+70	LT	885
	31+95 - 35+68	RT	1,090
	UNDISTRIBUTED	---	1,945
	TOTAL		9,710

MARKING

CATEGORY	STATION	LOCATION	646.2020 LINE EPOXY 6-INCH (WHITE)		REMARKS
			LF	LF	
0010	22+06 - 35+71	LT	1,365	---	EDGE LINE
	22+06 - 35+71	RT	1,365	---	EDGE LINE
	22+06 - 33+40	CL	---	2,270	CENTERLINE, DOUBLE YELLOW
	33+40 - 35+71	CL	---	290	CENTERLINE, YELLOW SOILD/SKIP DA:
TOTALS			2,730	2,560	
TOTALS				5,290	

TRAFFIC CONTROL COVERING SIGNS

CATEGORY	643.0910		643.0920	
	TYPE I EACH	TYPE II EACH	NUMBER OF CYCLES	NUMBER OF SIGNS
0010	4	104	1	108

CONSTRUCTION STAKING SUMMARY

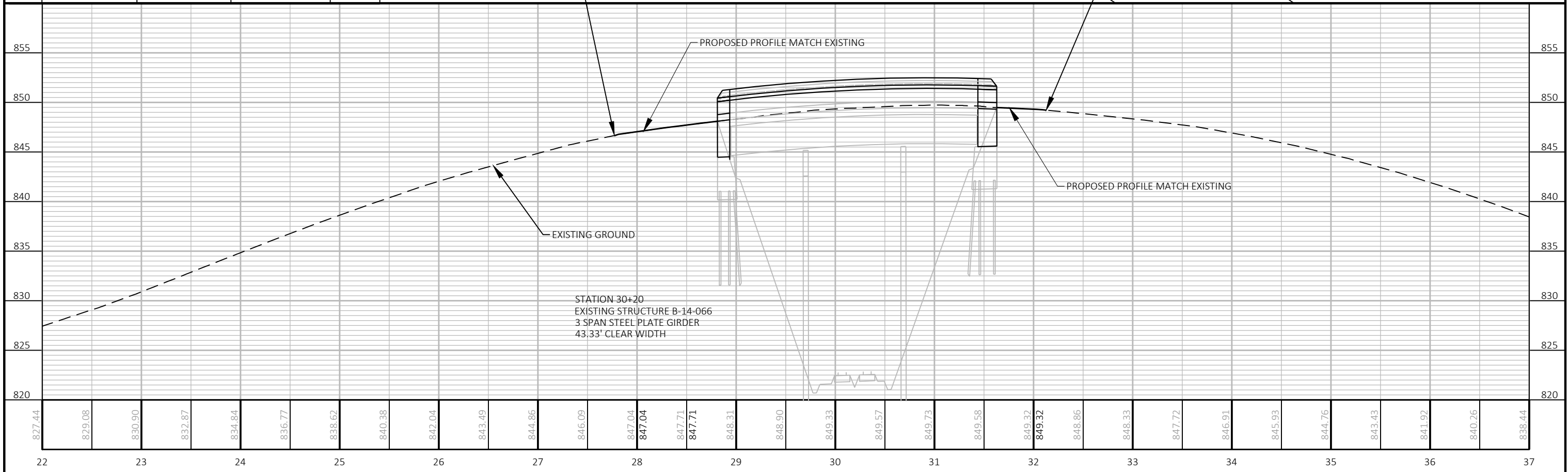
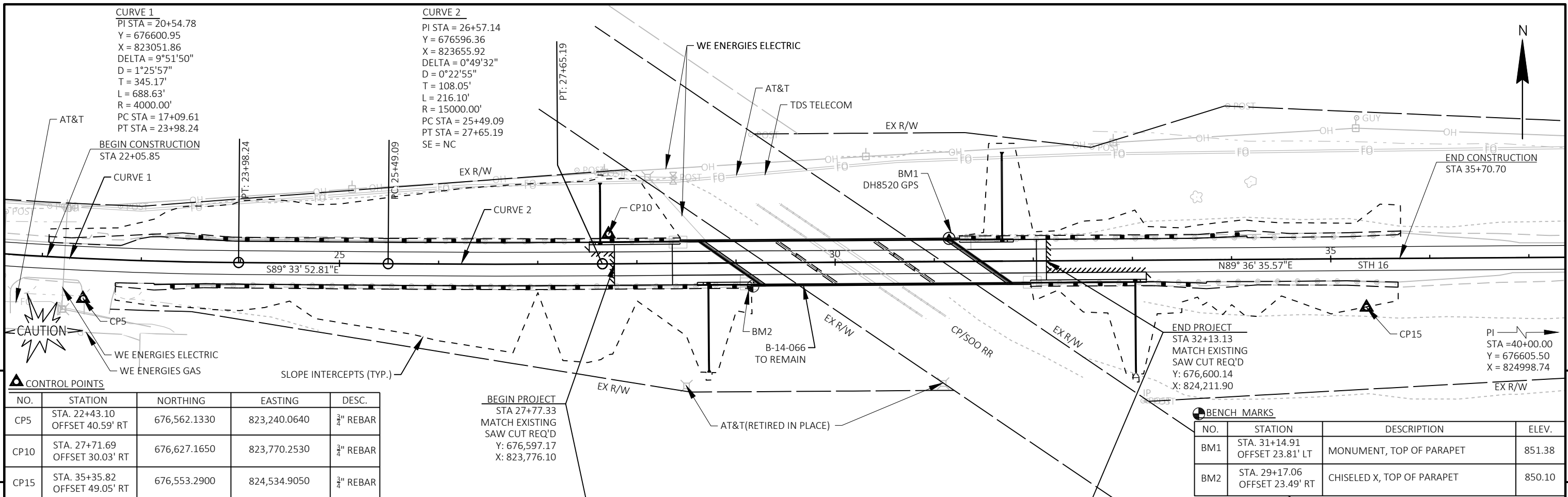
			650.4500	650.5000	650.5500	650.7000	650.9920
CATEGORY	STATION	LOCATION	SUBGRADE LF	BASE LF	CURB GUTTER AND CURB & GUTTER LF	CONCRETE PAVEMENT LF	SLOPE STAKES LF
0010	22+05 - 29+15	LT & RT	165	85	147	80	1,420
	31+25 - 35+67	LT & RT	190	80	172	80	884
		TOTALS	355	165	319	160	2,304

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

CATEGORY	PROJECT	650.9911 EACH
0010	1400-00-89	1

SAWING ASPHALT

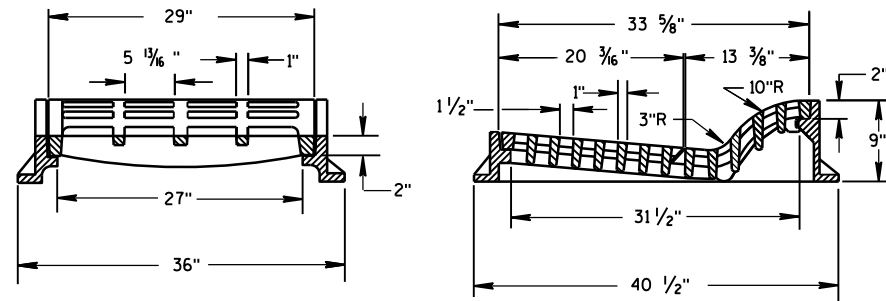
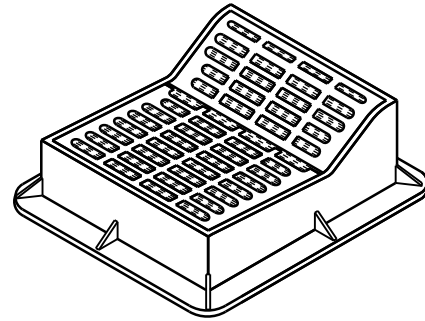
			690.0150
CATEGORY	STATION	LOCATION	LF
0010	27+52 - 27+77	LT & RT	69
	32+13 - 33+14	LT & RT	142
		TOTAL	211



PROJECT NO: 1400-00-89	HWY: STH 16	COUNTY: DODGE	PLAN AND PROFILE: PLAN & PROFILE	SHEET	E
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Standard Detail Drawing List

08A05-19C	INLET COVERS TYPE F, HM, HM-S, S, T, V, HM-GJ, & HM-GJ-S
08C07-02	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08D01-23A	CONCRETE CURB & GUTTER
08D01-23B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D03-09A	CONCRETE SURFACE DRAINS DROP INLET TYPE AT STRUCTURES
08D03-09B	CONCRETE SURFACE DRAINS DROP INLET TYPE AT STRUCTURES
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B43-04A	MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)
14B43-04B	MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)
14B43-04C	MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-09C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS



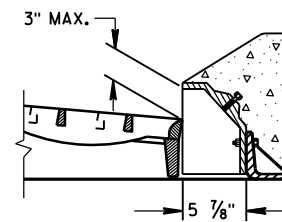
TYPE "F"

USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.

GENERAL NOTES

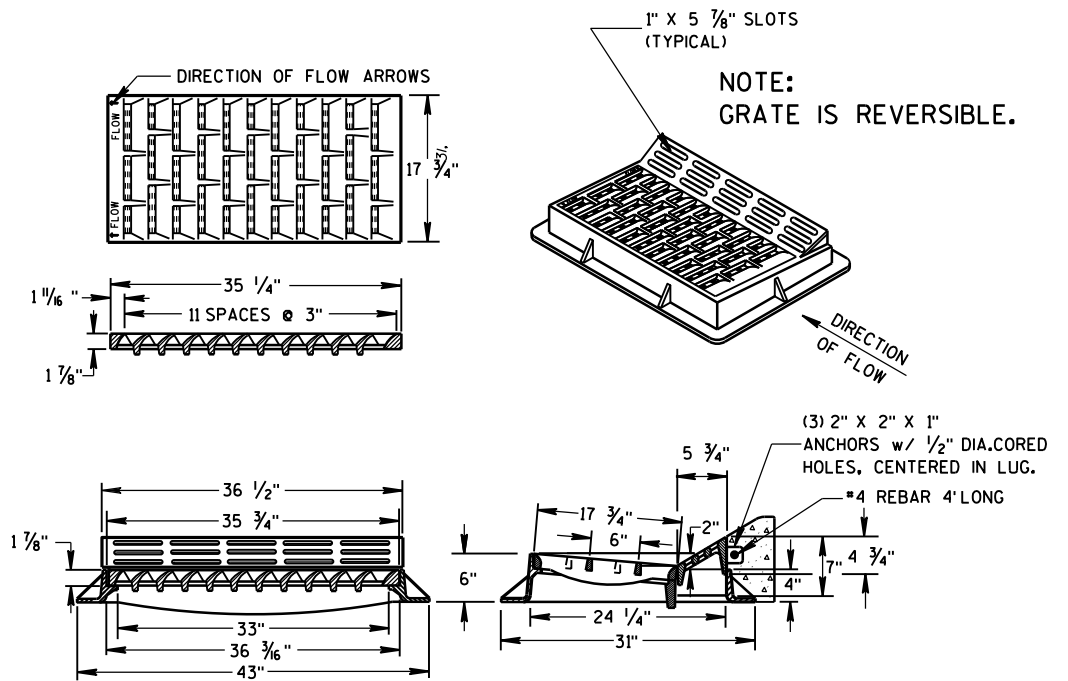
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.



ALTERNATIVE CURB BOX FOR TYPE "HM" COVER

USE WITH TYPES G & J CONCRETE CURB & GUTTER, 30 INCH NOTED AS TYPE HM-GJ ON DRAINAGE TABLE



TYPE "HM"

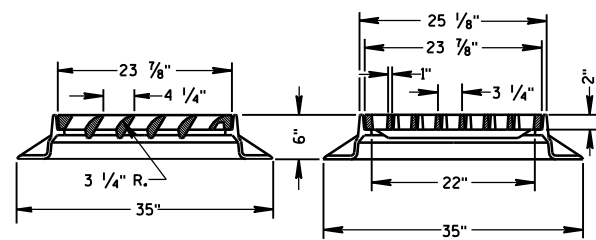
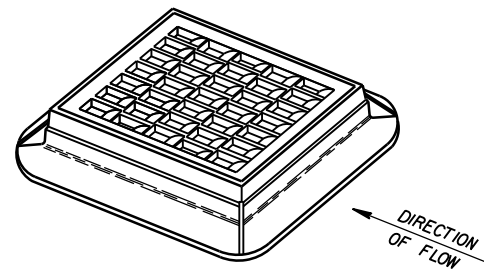
USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.

NOTE: SPECIAL GRATE FOR THE TYPE "H" COVER MAY ALSO BE USED FOR THE TYPE "HM" COVER NOTED AS TYPE HM-S ON DRAINAGE TABLE

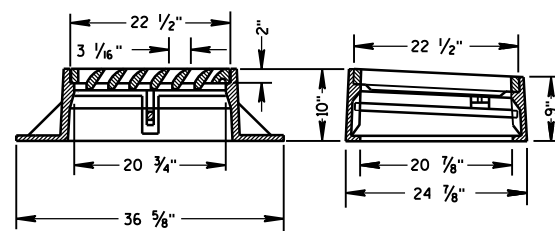
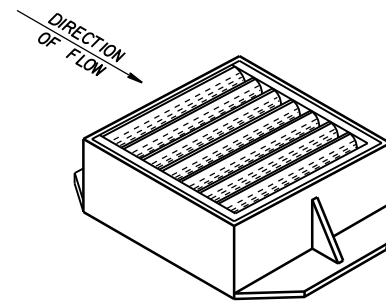
NOTE: SPECIAL GRATE FOR THE TYPE "H" COVER MAY ALSO BE USED FOR THE TYPE "HM-GJ" COVER NOTED AS TYPE HM-GJ-S ON DRAINAGE TABLE

6

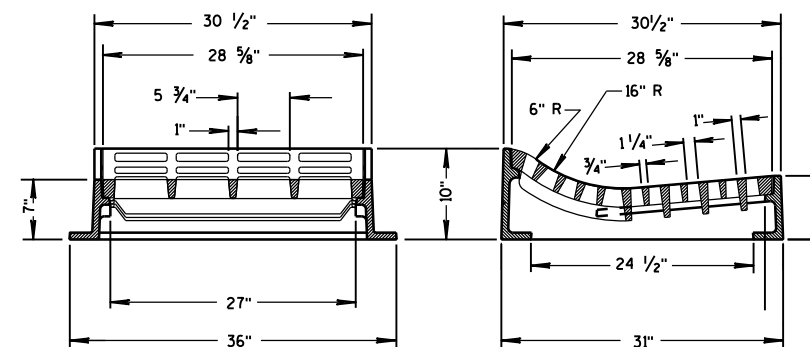
6



TYPE "S"

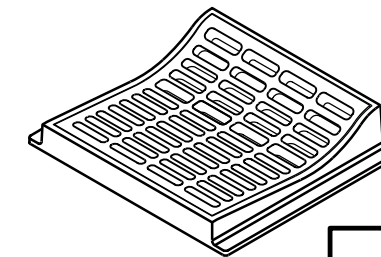


TYPE "V"



TYPE "T"

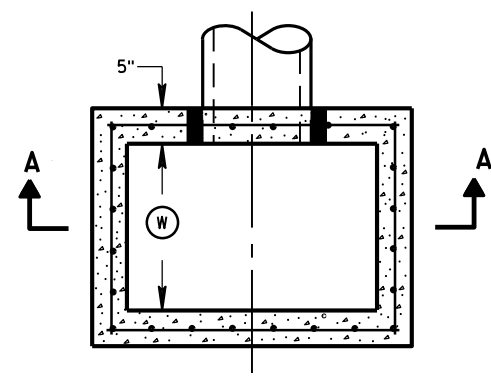
USE WITH TYPES R & T CONCRETE CURB & GUTTER, 36 INCH.



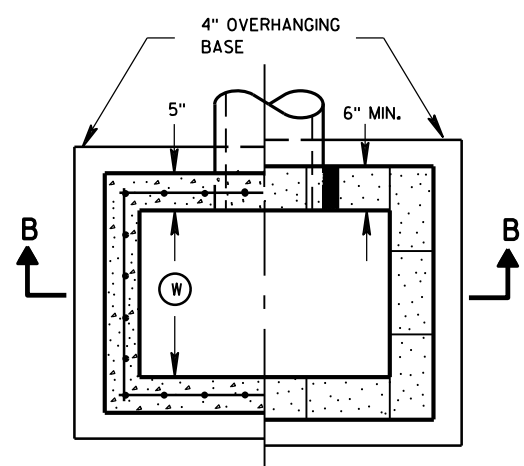
INLET COVERS
TYPE F, HM, HM-S, S, T, V,
HM-GJ, & HM-GJ-S

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

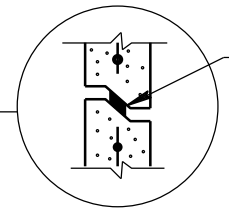
APPROVED
11/27/2013 DATE /s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA



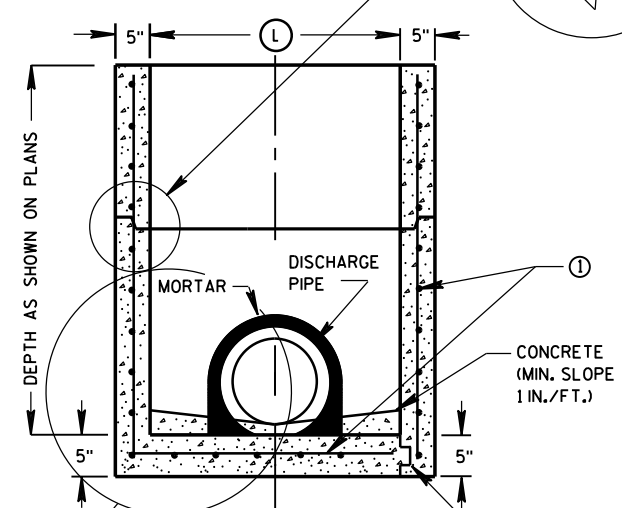
PLAN VIEW



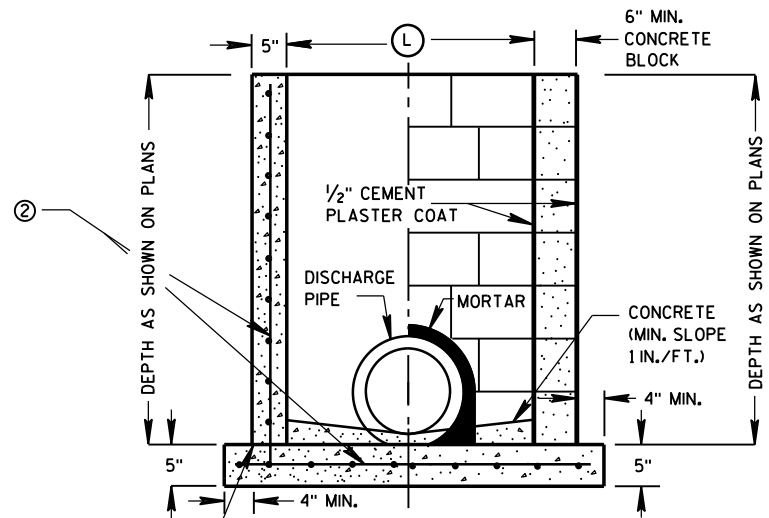
PLAN VIEW



RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



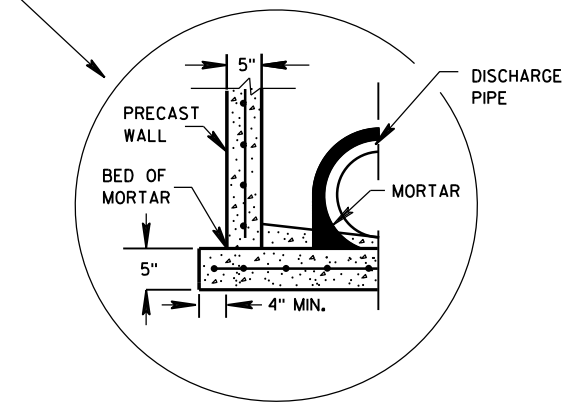
SECTION A-A



SECTION B-B

PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE
 PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE
 KEYWAY

CONSTRUCTION JOINT
 CAST-IN-PLACE REINFORCED CONCRETE
 CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ①



SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.

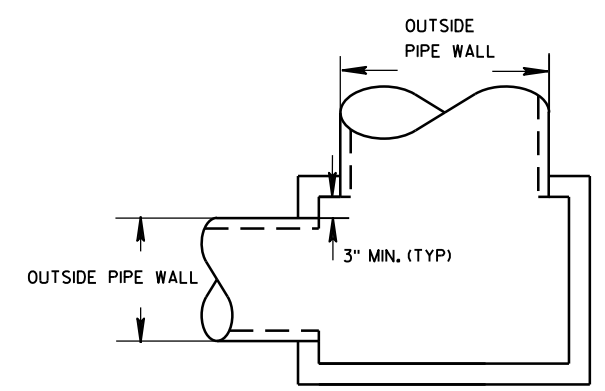
② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE	INLET COVER TYPE		ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
	WIDTH (W) (FT)	LENGTH (L) (FT)									
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24



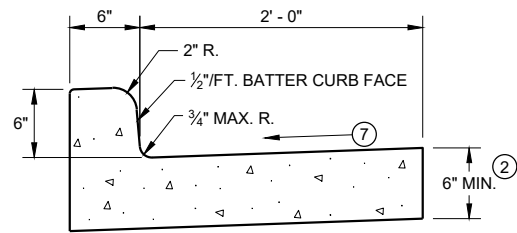
DETAIL "A"

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

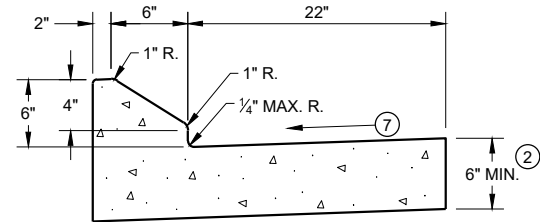
INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

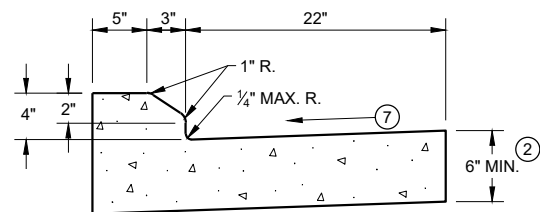
APPROVED
 Sept., 2016 /S/ Rodney Taylor
 DATE ROADWAY STANDARDS DEVELOPMENT
 FHWA UNIT SUPERVISOR



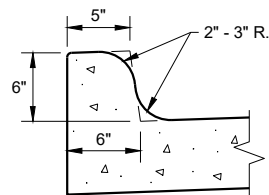
TYPES A^① & D



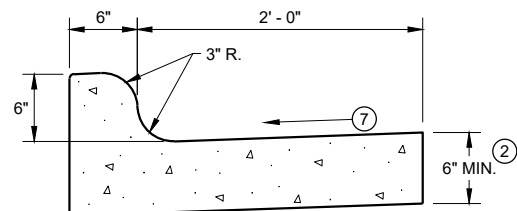
6" SLOPED CURB TYPES G^① & J



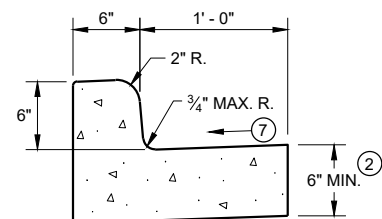
4" SLOPED CURB TYPES G^① & J



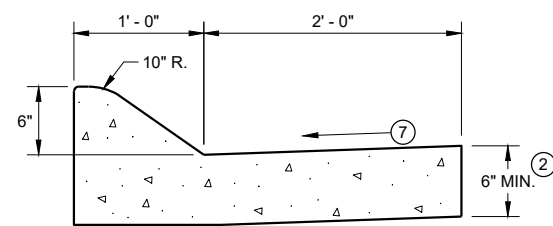
TYPES K^① & L
(OPTIONAL CURB SHAPE)



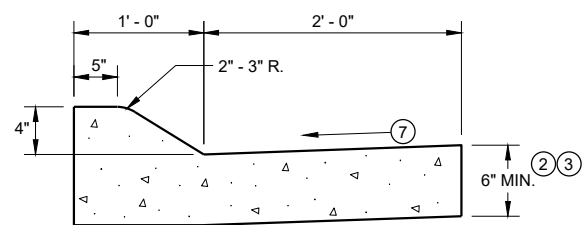
TYPES K^① & L
CONCRETE CURB AND GUTTER 30"



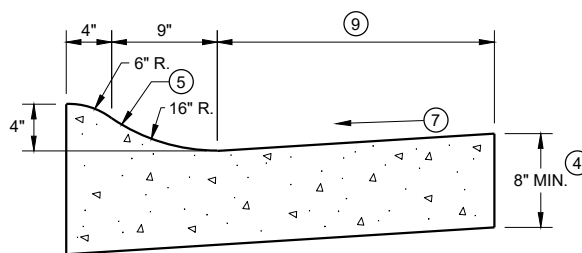
TYPES A^① & D
CONCRETE CURB AND GUTTER 18"



6" SLOPED CURB TYPES A^① & D

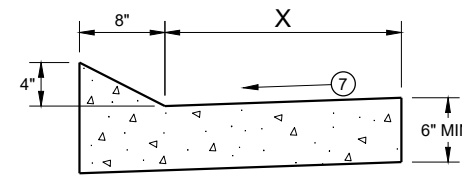


4" SLOPED CURB TYPES A^① & D
CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R^① & T

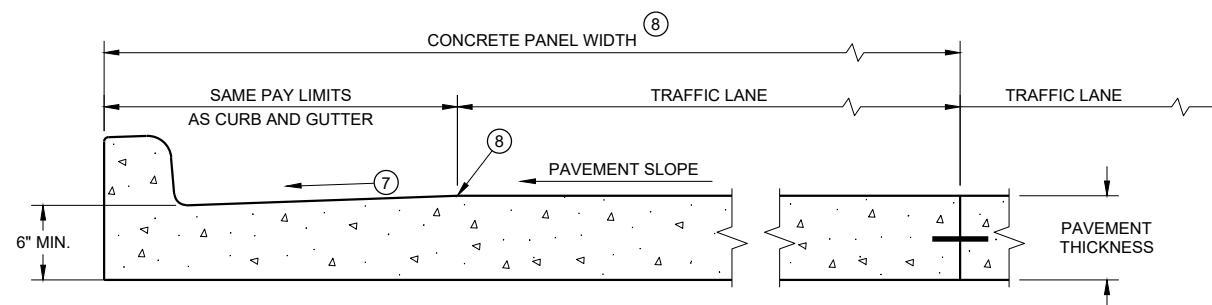
TBT & TBTT	X
30"	22"
36"	28"



TYPES TBT & TBTT^①
CONCRETE CURB AND GUTTER

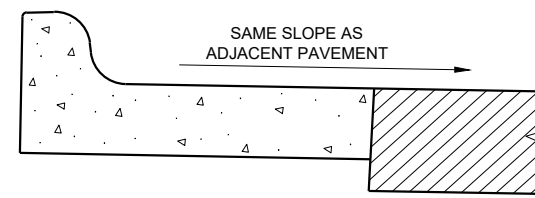
PAVEMENT THICKNESS AND MAXIMUM CONCRETE PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT* WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

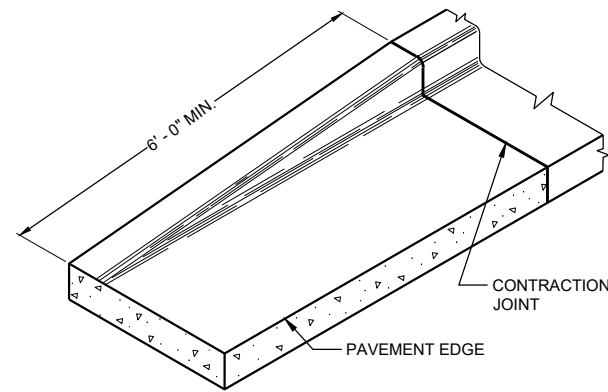
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

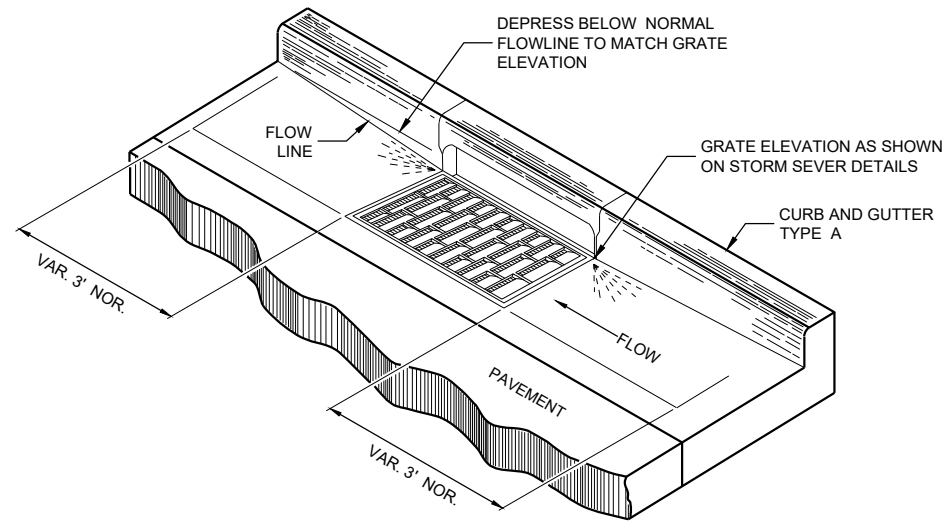
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES



END SECTION CURB AND GUTTER



DETAIL OF CURB AND GUTTER AT INLETS

(TYPICAL H INLET COVER SHOWN)

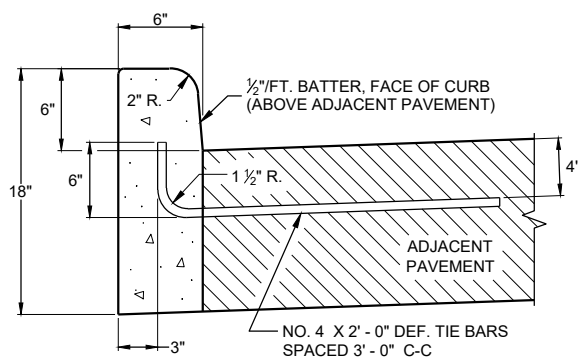
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

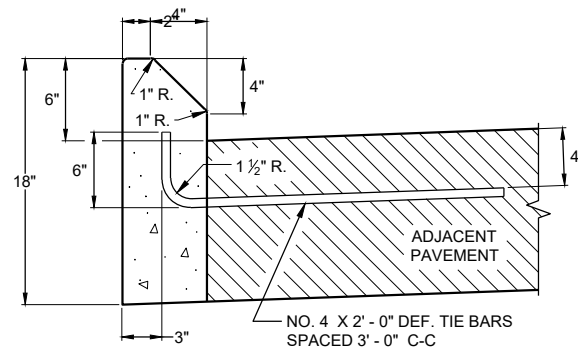
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

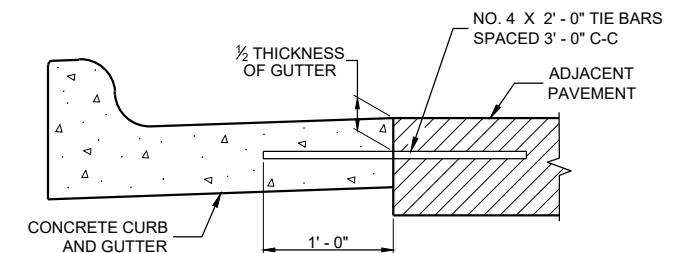
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑩ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.
- ⑪ PLACE 1" THICK EXPANSION JOINT MATERIAL BETWEEN VERTICAL FACE CURB TYPES EXTENDING FROM THE TOP OF CURB TO 1 INCH BELOW THE ADJOINING CONCRETE SURFACE. RIGID CONCRETE STRUCTURES INCLUDE RAISED CONCRETE MEDIANS, CONCRETE SAFETY ISLANDS, SPLITTER ISLANDS, OR LOCATIONS IDENTIFIED ON THE PLANS.



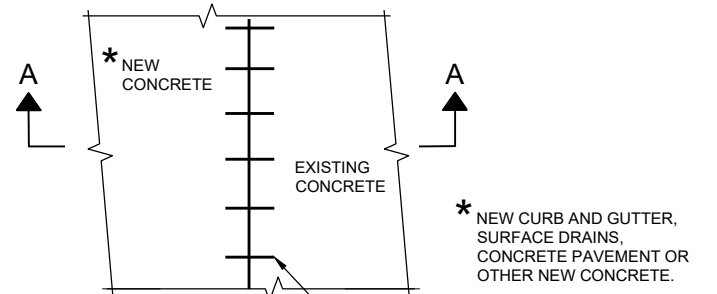
TYPES A^① & D



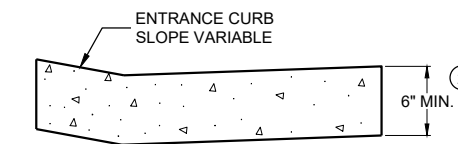
**TYPES G^① & J
CONCRETE CURB**



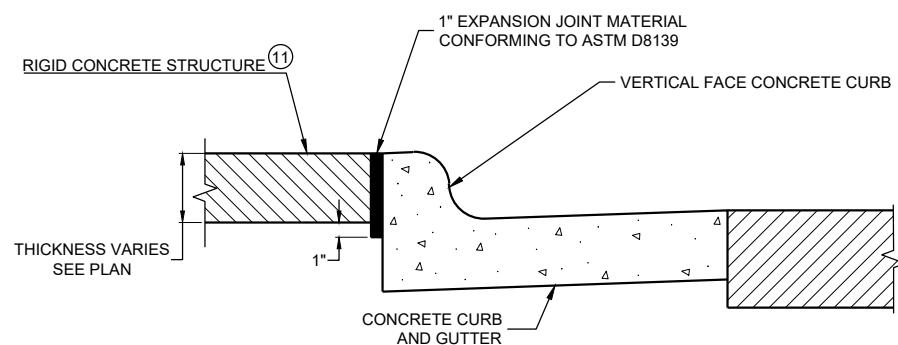
TYPICAL TIE BAR LOCATION^①



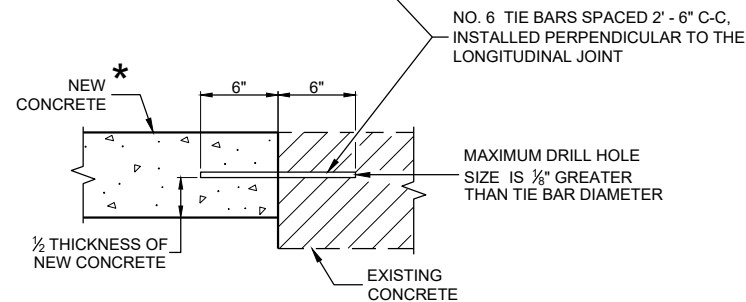
PLAN VIEW



**DRIVEWAY ENTRANCE CURB^⑩
(WHEN DIRECTED BY THE ENGINEER)**



EXPANSION JOINT DETAIL FOR VERTICAL CURB ABUTTING A RIGID STRUCTURE^⑪



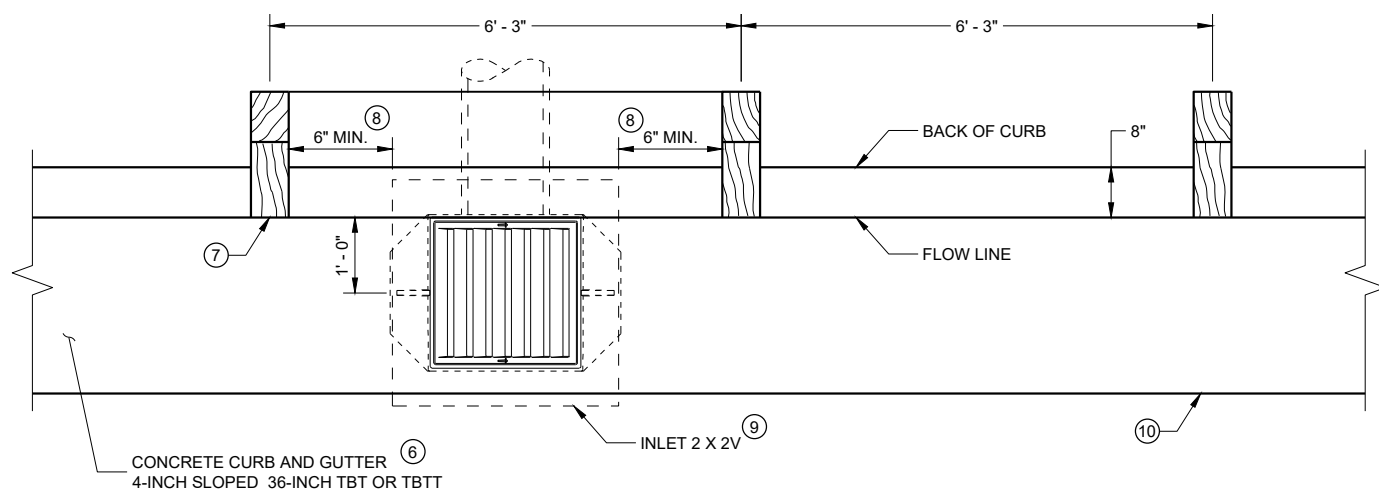
**SECTION A - A
TIE BARS DRILLED INTO EXISTING PAVEMENT**

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

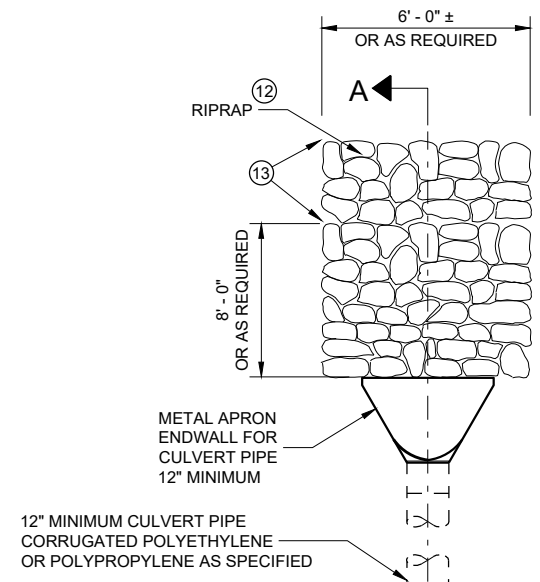
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE May 2023 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA



INLET PLAN VIEW
(NOTE: RAIL NOT SHOWN FOR CLARITY)

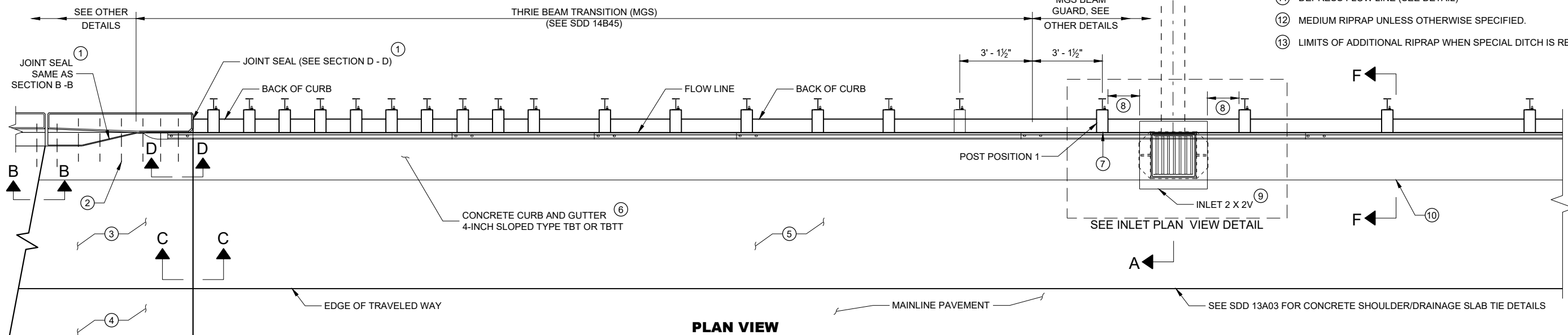


GENERAL NOTES

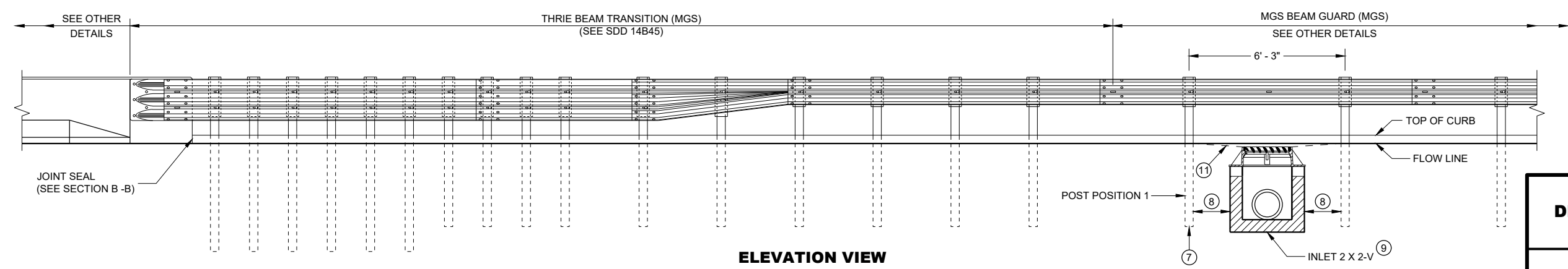
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE DRAINAGE STRUCTURE BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER DRAINAGE STRUCTURE BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE WALL OF DRAINAGE STRUCTURE TO POSTS.
- ⑨ SEE SDD 08A05 AND 08C07 FOR DETAILS. SEE ROADWAY PLANS FOR LOCATION.
- ⑩ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑪ DEPRESS FLOW LINE (SEE DETAIL)
- ⑫ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑬ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.



PLAN VIEW



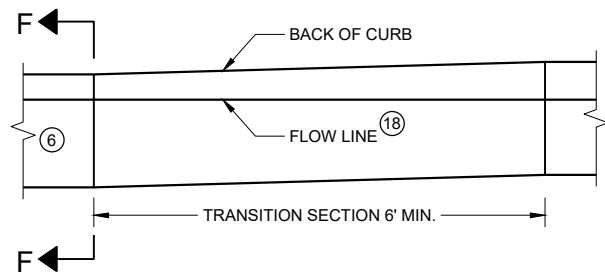
ELEVATION VIEW

**CONCRETE SURFACE
DRAINS DROP INLET TYPE
AT STRUCTURES**

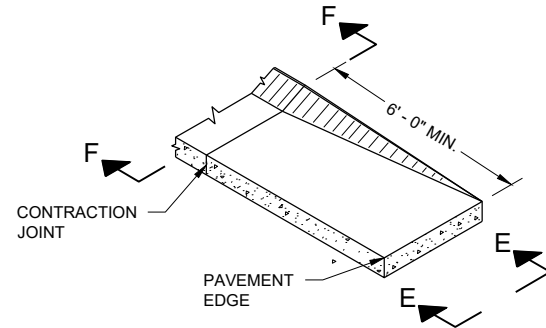
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

SDD 08D03 - 09a

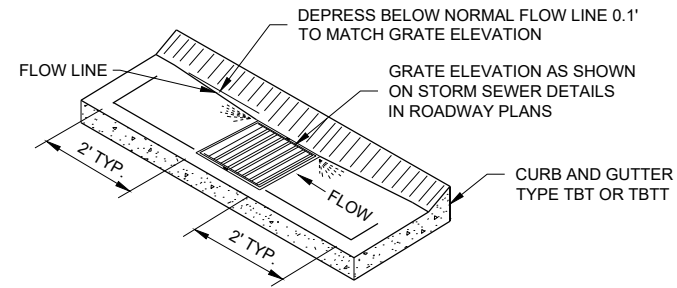
SDD 08D03 - 09a



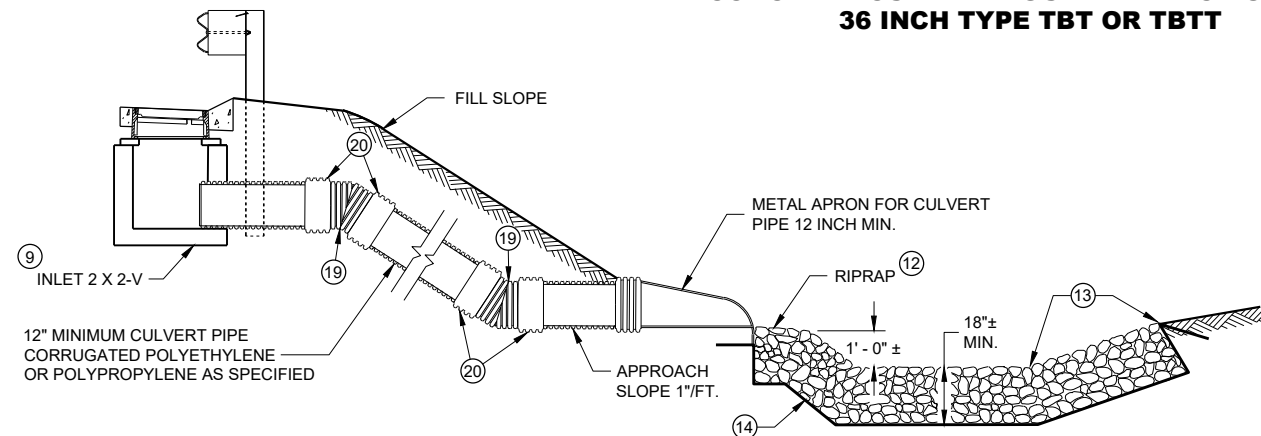
**CURB AND GUTTER TRANSITION SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



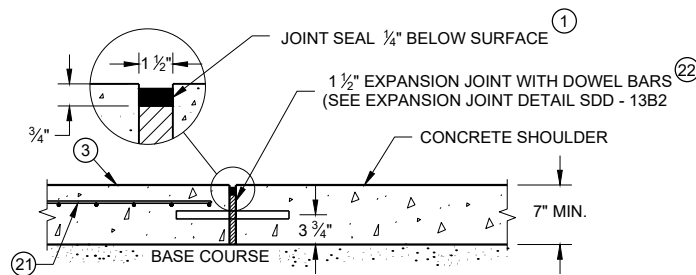
**CURB AND GUTTER END SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



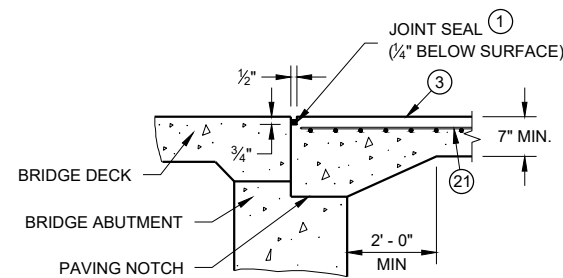
**CURB AND GUTTER FLOW LINE DEPRESSION
AT INLETS CONCRETE CURB AND GUTTER
4-INCH SLOPED 36 INCH TYPE TBT OR TBTT**



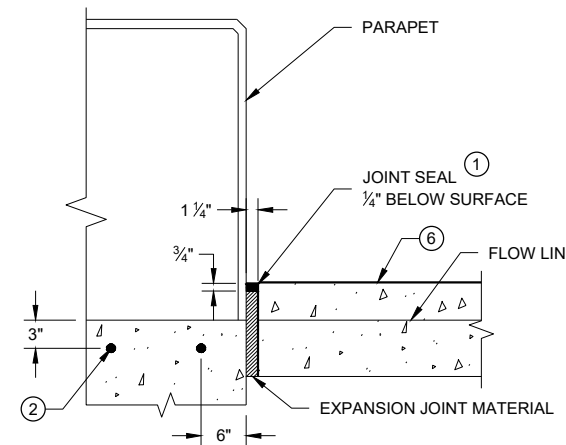
SECTION A - A



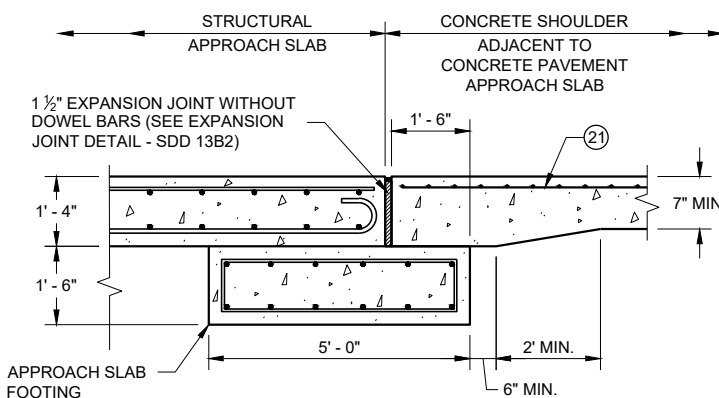
**SECTION C - C
JOINT DETAIL FOR BRIDGE APPROACH
WITH CONCRETE SHOULDERS**



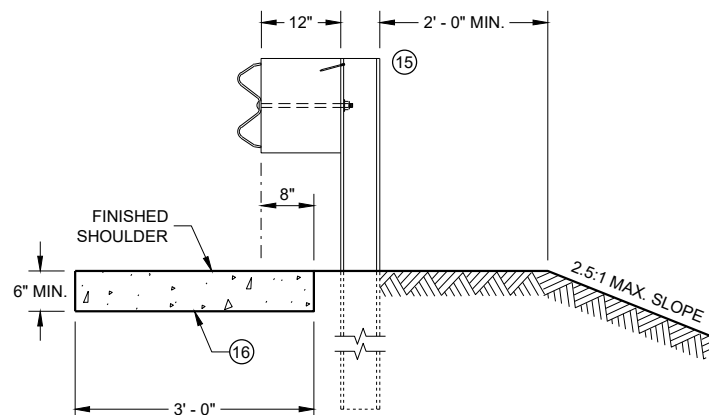
SECTION B - B



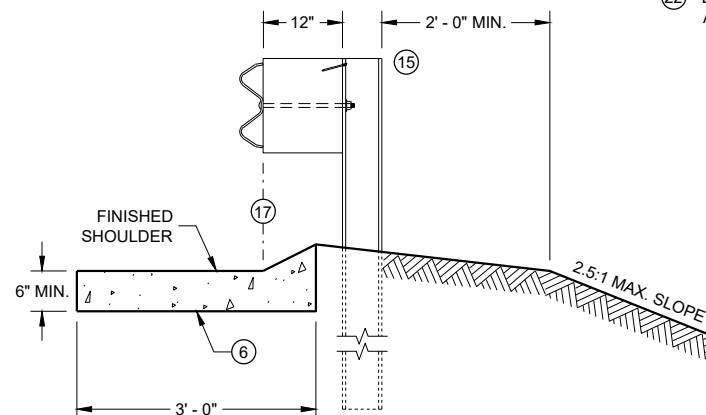
SECTION D - D



**SECTION C - C
JOINT DETAIL FOR BRIDGE WITH STRUCTURAL
APPROACH SLAB AND CONCRETE APPROACH SLAB**



SECTION E - E



SECTION F - F

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

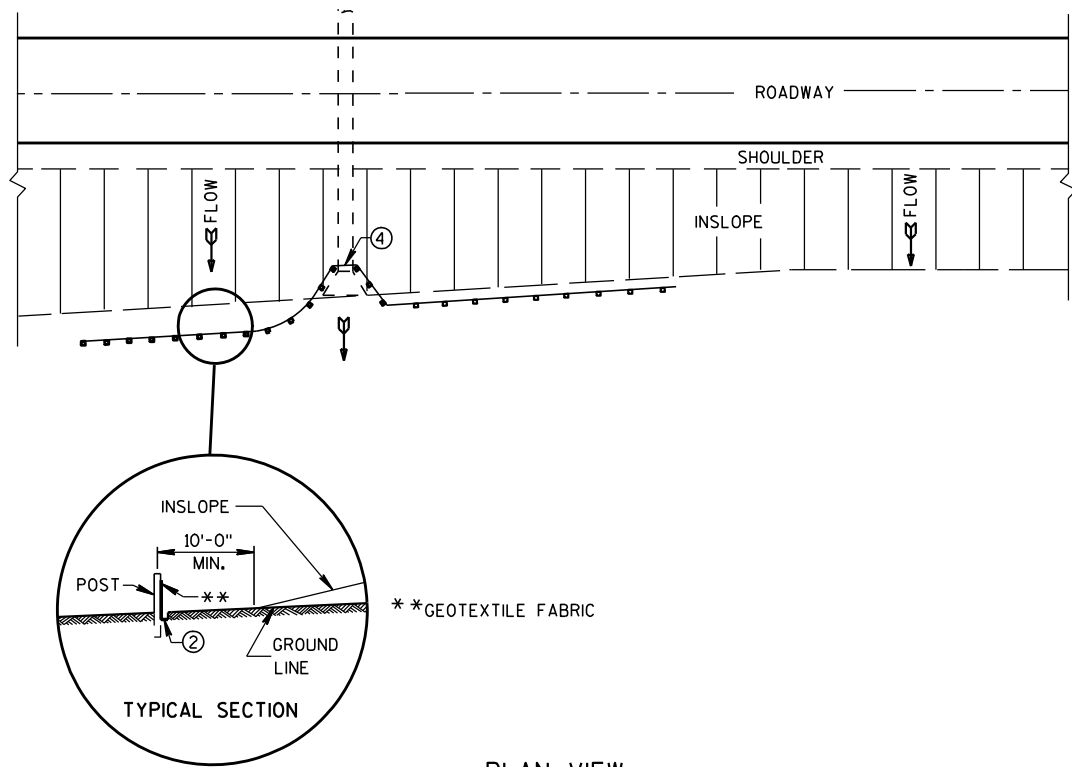
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE DRAINAGE STRUCTURE BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER DRAINAGE STRUCTURE BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE WALL OF DRAINAGE STRUCTURE TO POSTS.
- ⑨ SEE SDD 08A05 AND 08C07 FOR DETAILS. SEE ROADWAY PLANS FOR LOCATION.
- ⑩ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑪ DEPRESS FLOW LINE (SEE DETAIL)
- ⑫ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑬ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑭ GEOTEXTILE TYPE HR.
- ⑮ MSG THRIE BEAM TRANSITION POST 1. SEE SDD 14B45 FOR ADDITIONAL CONSTRUCTION DETAILS AND ACCEPTABLE MATERIALS.
- ⑯ MAINTAIN WIDTH, THICKNESS AND CROSS SLOPE OF ADJACENT TYPE TBT OR TBTT CURB. SEE NOTE 6 FOR TIE BAR SPACING.
- ⑰ ALIGN FACE OF POST BLOCK WITH FLOW LINE.
- ⑱ MAINTAIN FLOW LINE AT EDGE OF PAVEMENT/FACE OF BEAM GUARD AS APPLICABLE.
- ⑲ MANUFACTURER SUPPLIED BEND.
- ⑳ MANUFACTURER SUPPLIED EXTERNAL MECHANICAL COUPLING OR A MANUFACTURER RECOMMENDED COUPLING WITH A MASTIC IMPREGNATED GEOTEXTILE WRAP AND MECHANICAL FASTENING BANDS.
- ㉑ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ㉒ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING HMA PAVEMENTS.

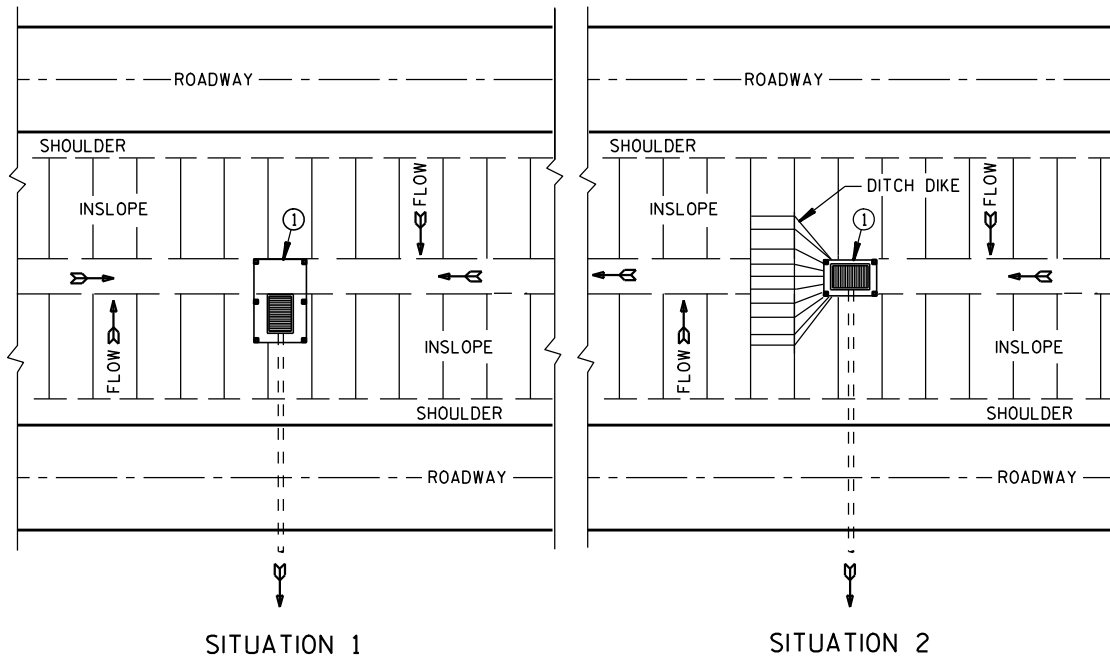
**CONCRETE SURFACE
DRAINS DROP INLET TYPE
AT STRUCTURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

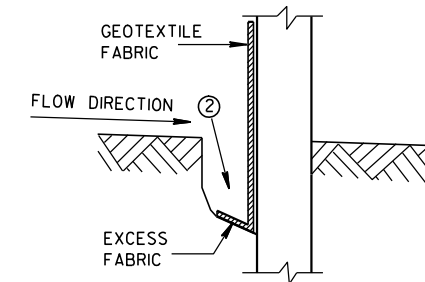


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

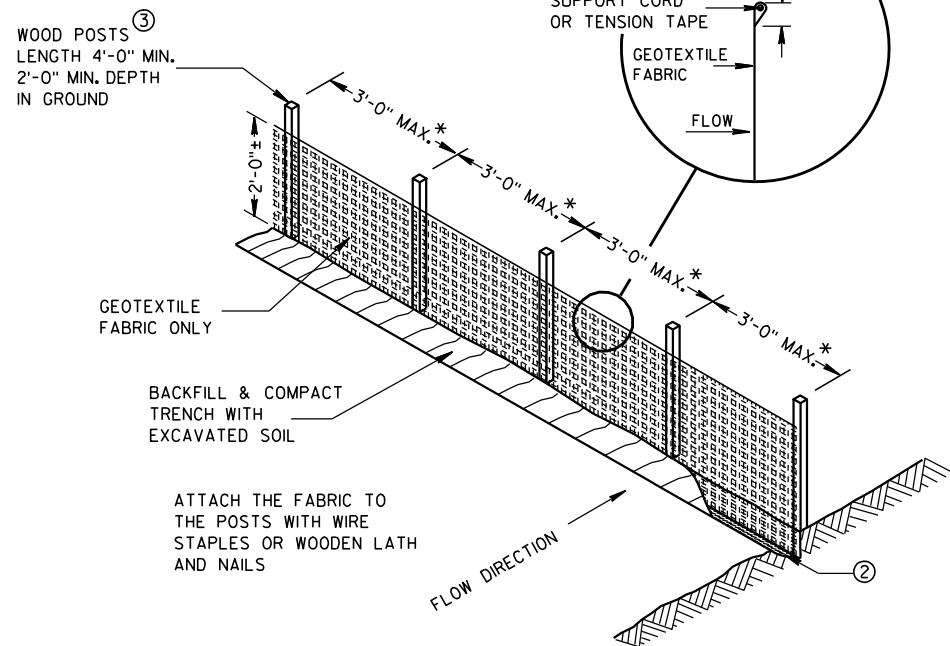
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

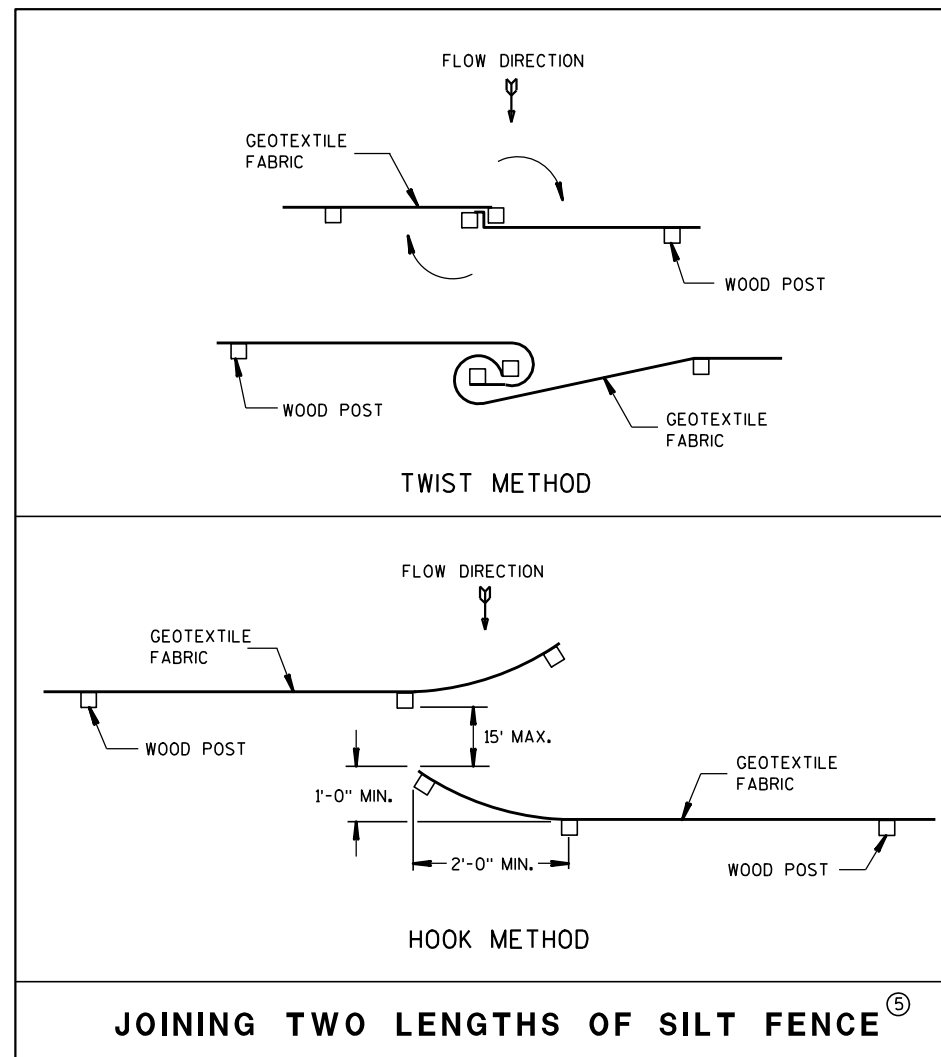


TRENCH DETAIL

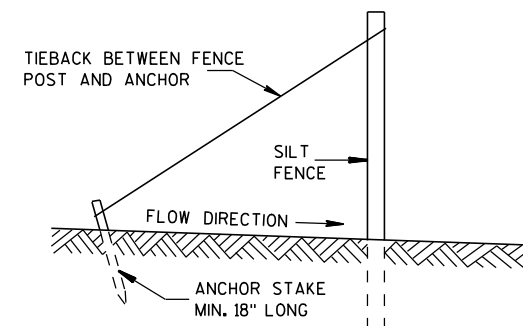
NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS



SILT FENCE



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

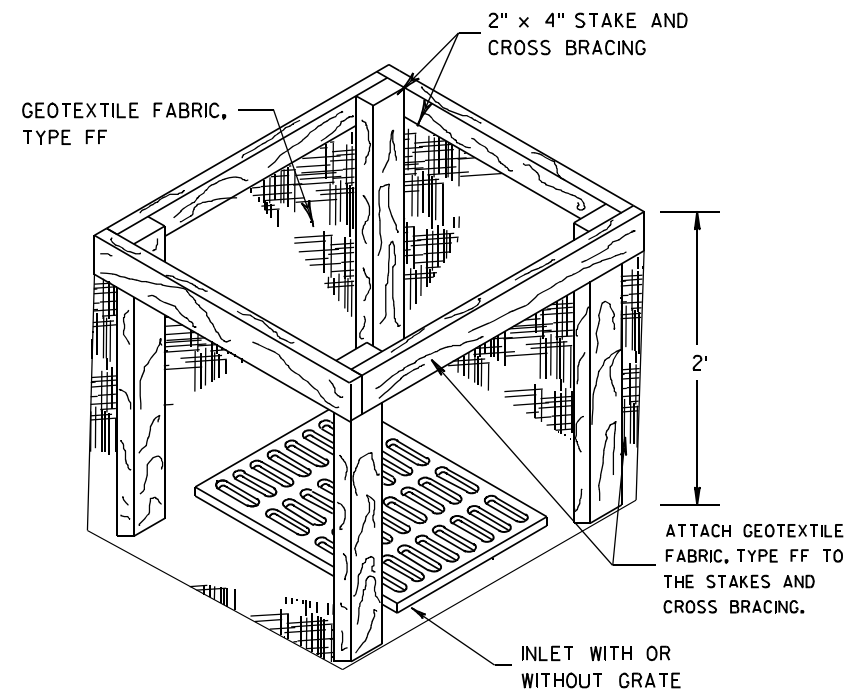
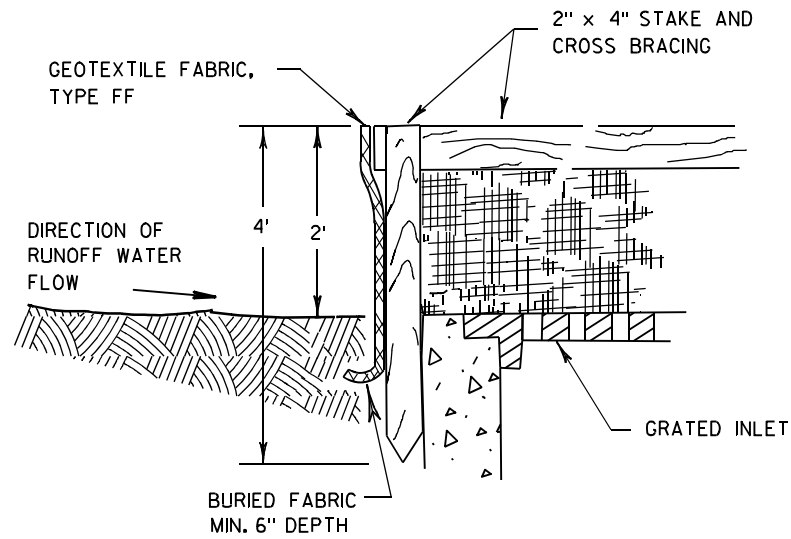
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



INLET PROTECTION, TYPE A

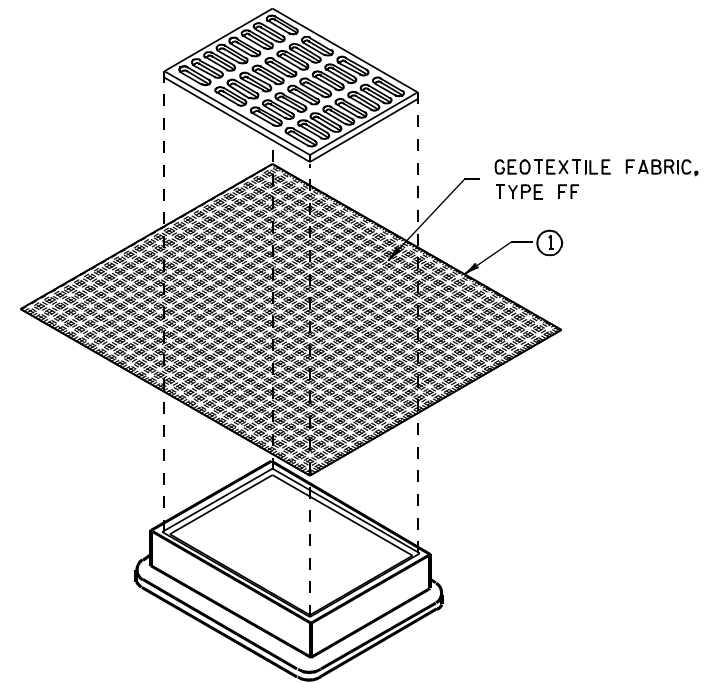
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

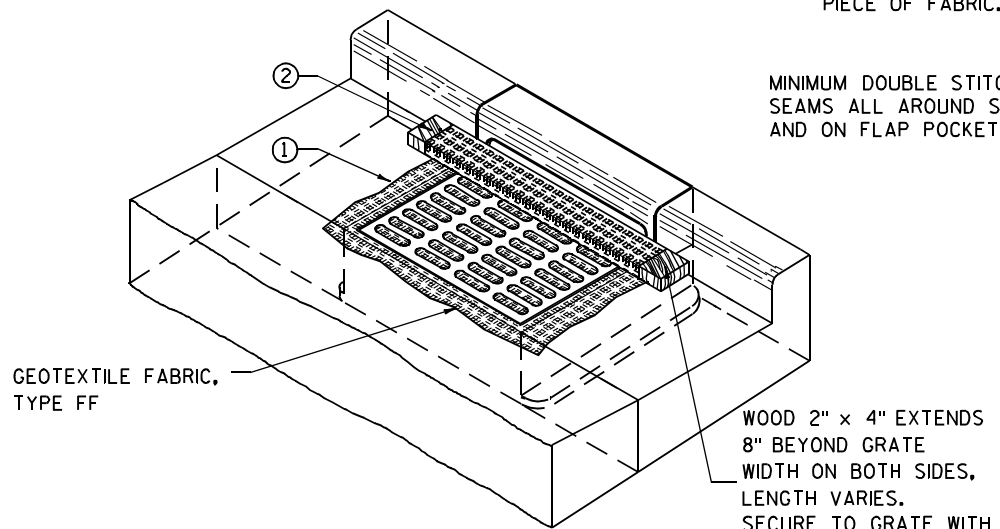
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

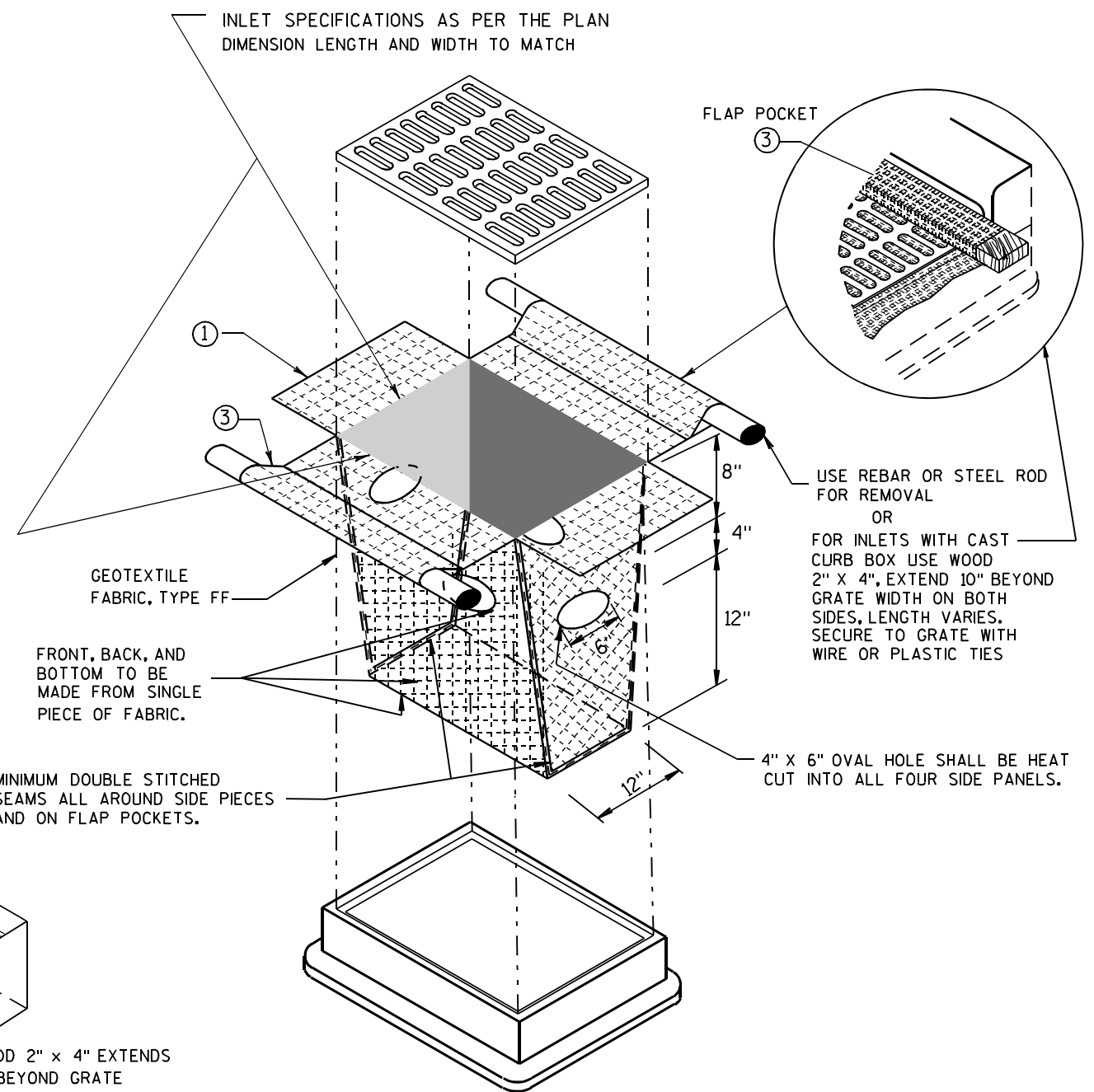
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

INLET PROTECTION TYPE A, B, C, AND D	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/s/ Beth Conestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

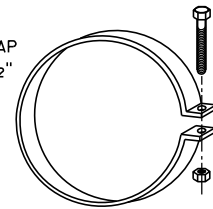
METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (1)	L2 (1)	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1	
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1	
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1	
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1	
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1	
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1	
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1	
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1	
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 1/2	30-35	72-78	21-27	99	102	5 1/2	2 to 1	
72	7	30-36	78	21	99	108	6	2 to 1	
78	7 1/2	30-36	78	21	99	114	6 1/2	2 to 1	
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1	
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1	

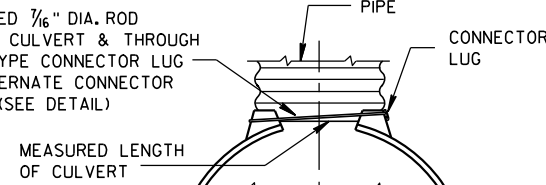
* MINIMUM
** MAXIMUM

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



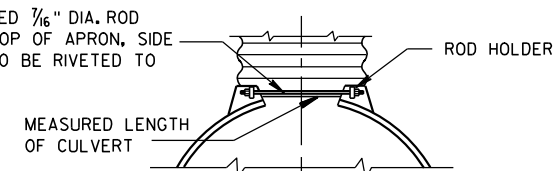
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP

THREADED 3/16" DIA. ROD AROUND CULVERT & THROUGH TANK TYPE CONNECTOR LUG OR ALTERNATE CONNECTOR STRAP (SEE DETAIL)



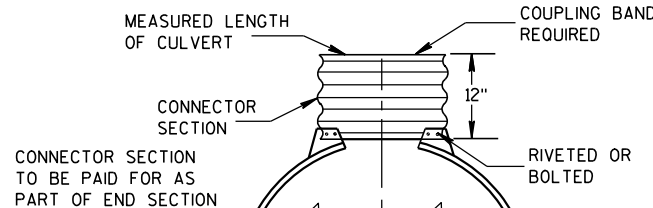
TYPE 1
FOR 12" THRU 24" CORR. PIPE

THREADED 3/16" DIA. ROD OVER TOP OF APRON, SIDE LUGS TO BE RIVETED TO APRON



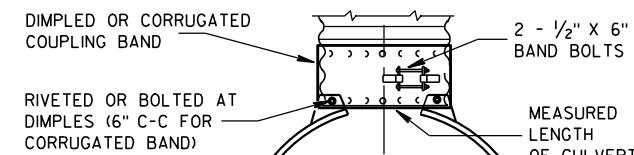
TYPE 2
FOR 30" THRU 96" CORR. PIPE

CONNECTOR SECTION TO BE PAID FOR AS PART OF END SECTION



TYPE 3
FOR 42" THRU 96" CORR. PIPE

RIVETED OR BOLTED AT DIMPLES (6" C-C FOR CORRUGATED BAND)



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

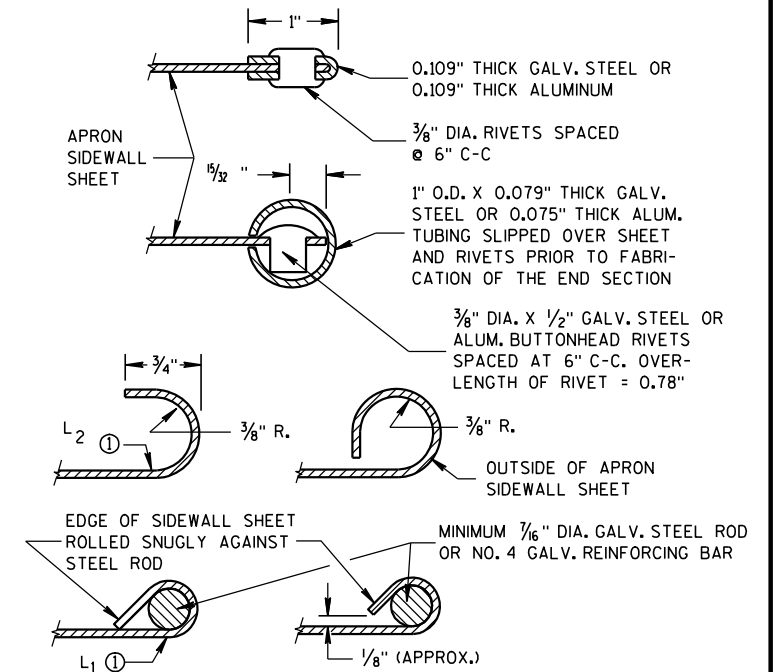
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

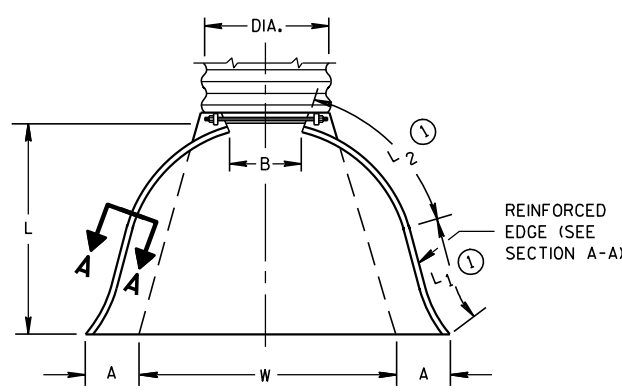
FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS

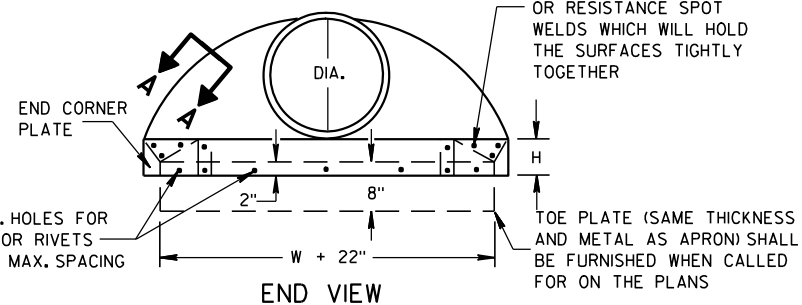


SECTION A-A

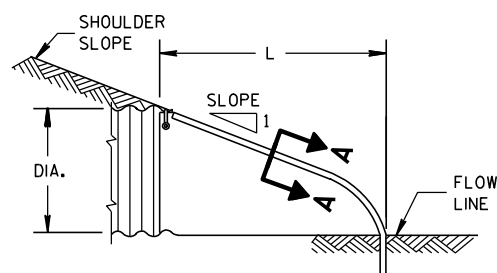


PLAN VIEW

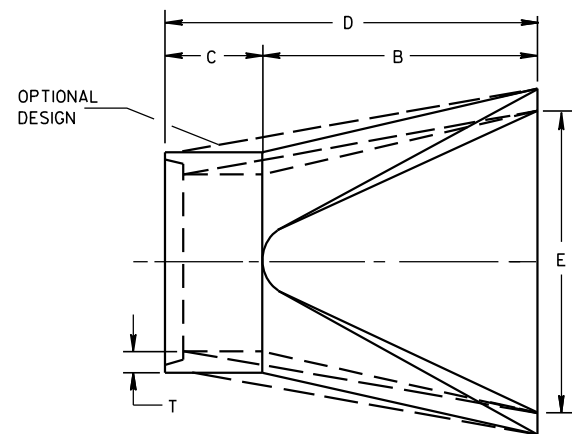
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



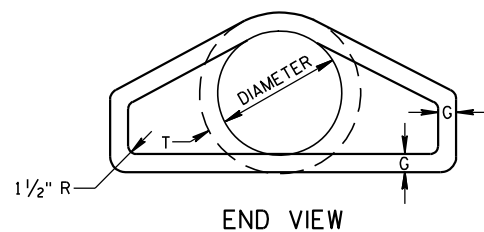
END VIEW



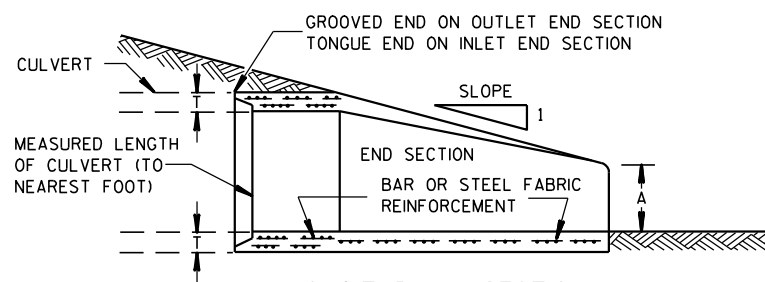
SIDE ELEVATION
METAL ENDWALLS



PLAN



END VIEW



LONGITUDINAL SECTION
CONCRETE ENDWALLS

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

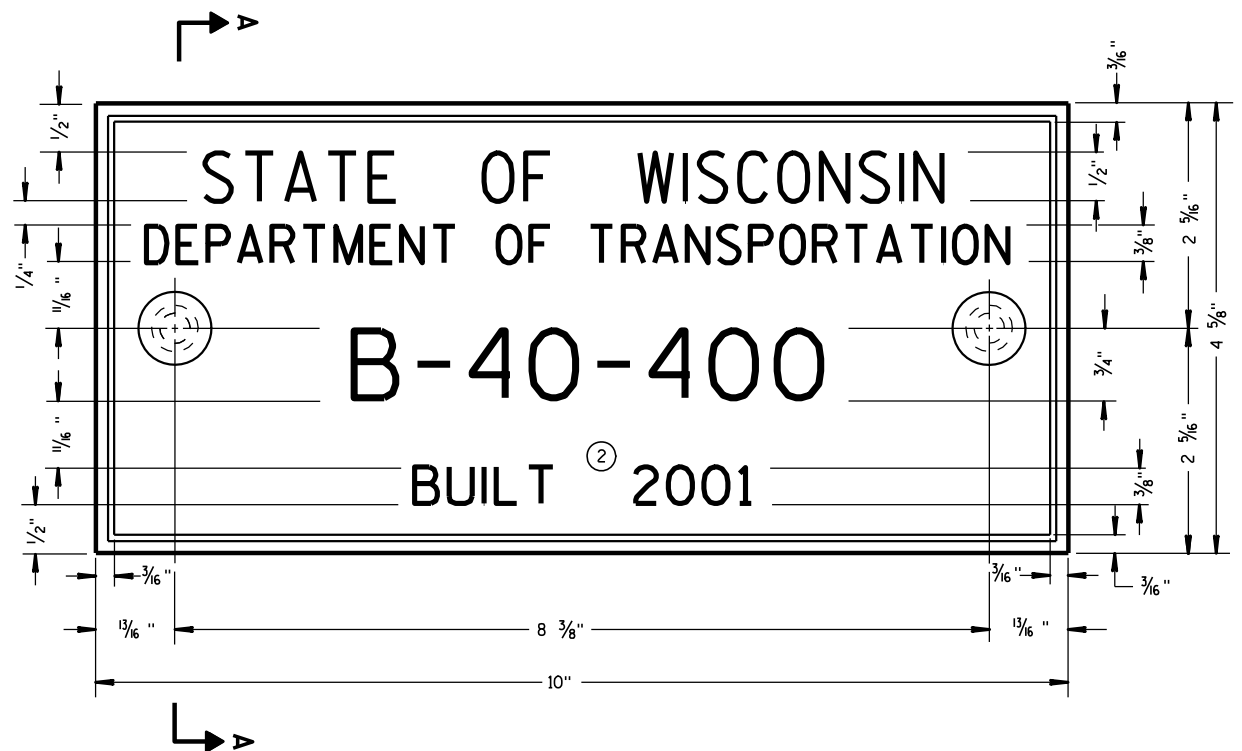
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



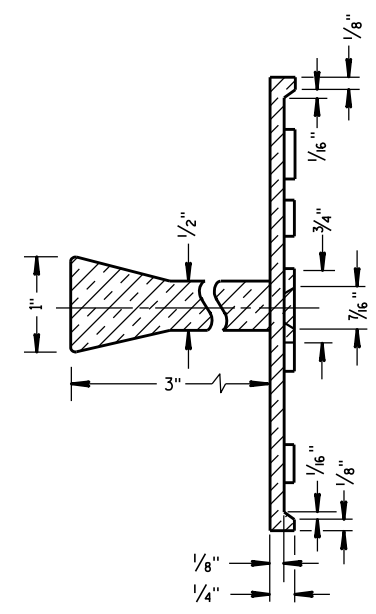
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

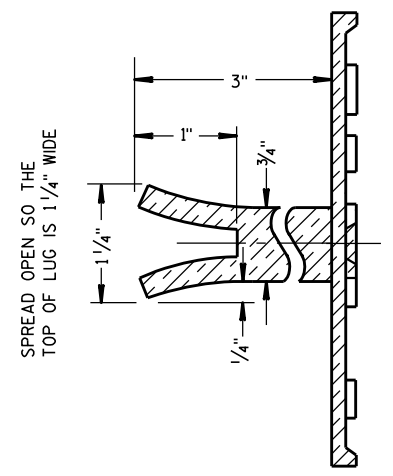
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



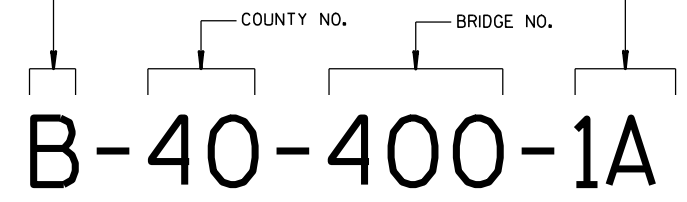
ALTERNATE LUG

6

6

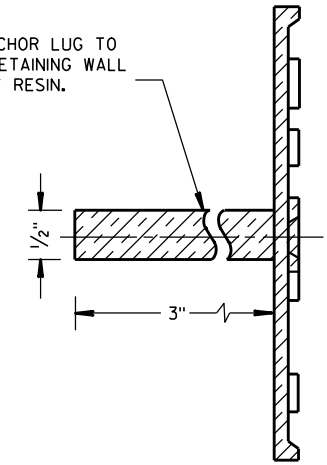
FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

- B = BRIDGE
- C = CULVERT
- R = RETAINING WALL
- UNIT NO. FOR MULTIPLE UNIT BRIDGE



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

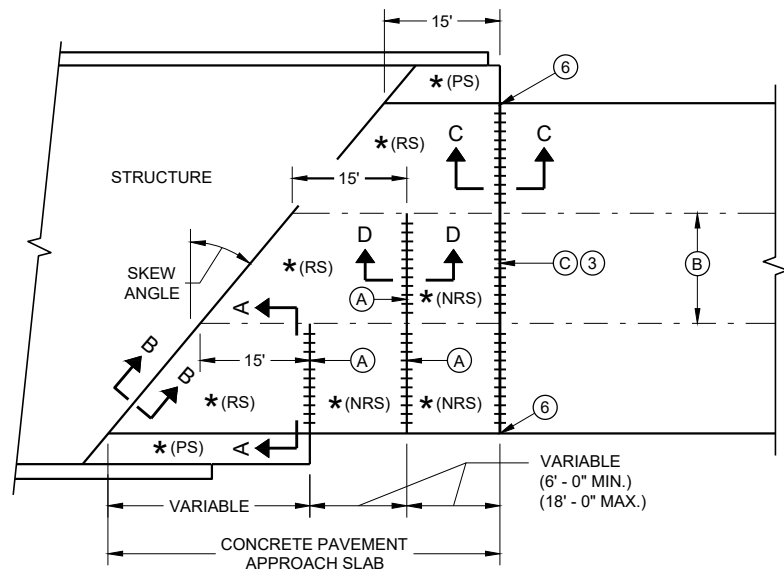


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

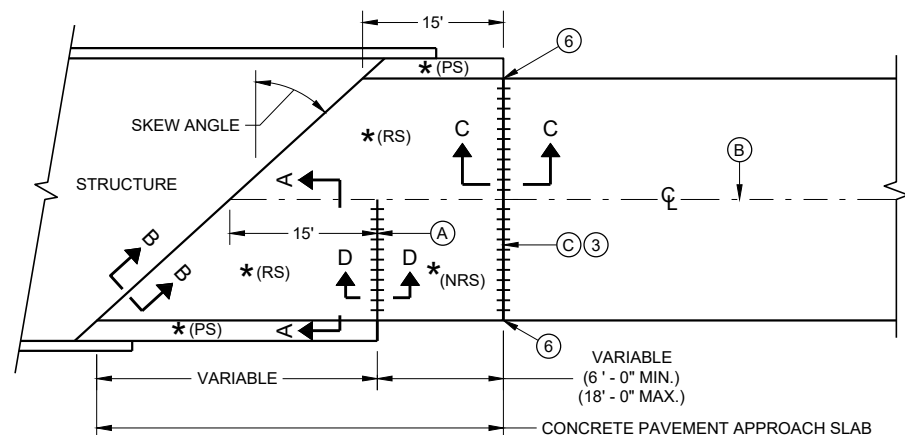
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

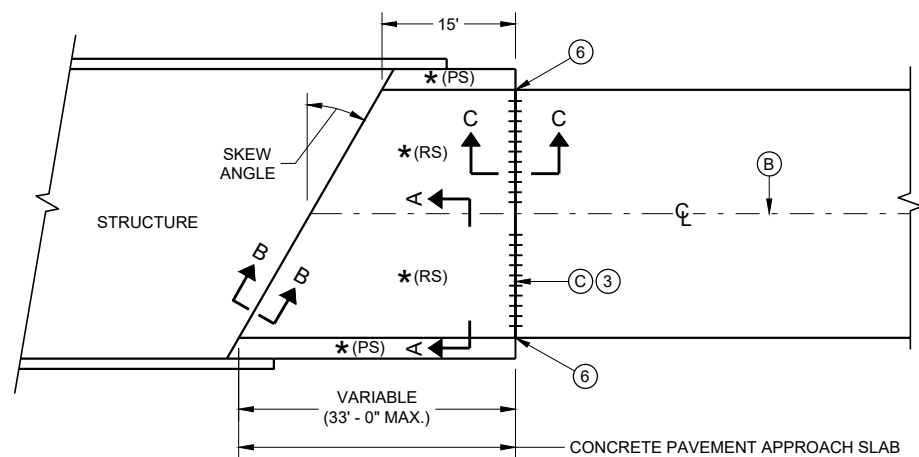
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**SKewed APPROACH
(PAVEMENT MORE THAN TWO LANES)**

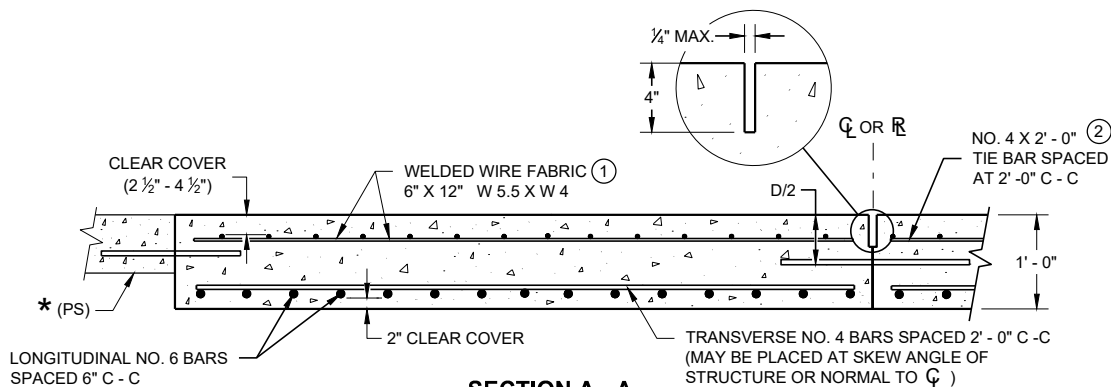


**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

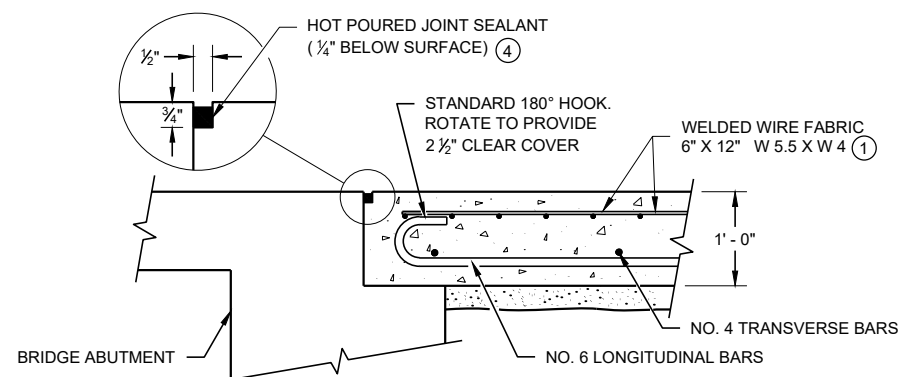


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')**
APPROACH SLAB AND ADJACENT PAVEMENT

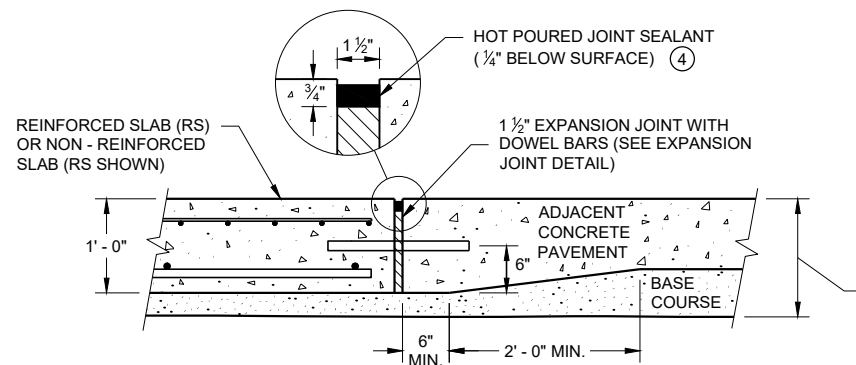
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) - NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A
REINFORCEMENT POSITIONING DETAIL**



**SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT**



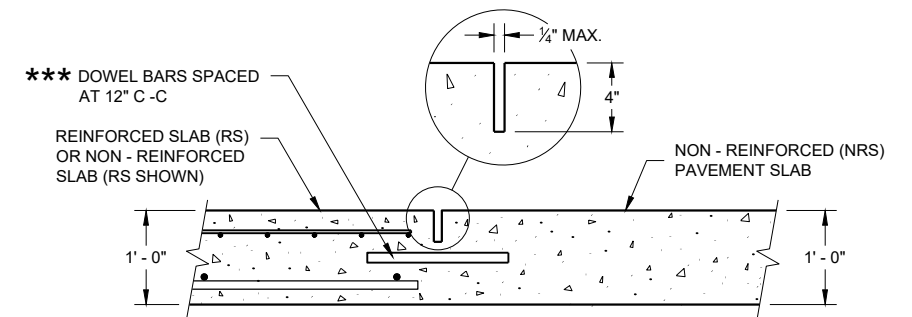
**SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**

GENERAL NOTES

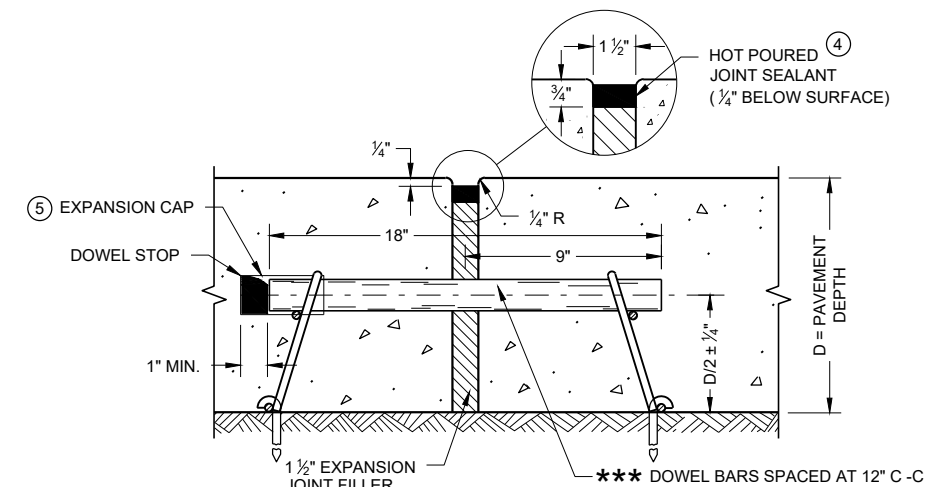
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO \bar{C} OR \bar{R} .
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO \bar{C} OR \bar{R} .



**SECTION D - D
CONTRACTION JOINT**



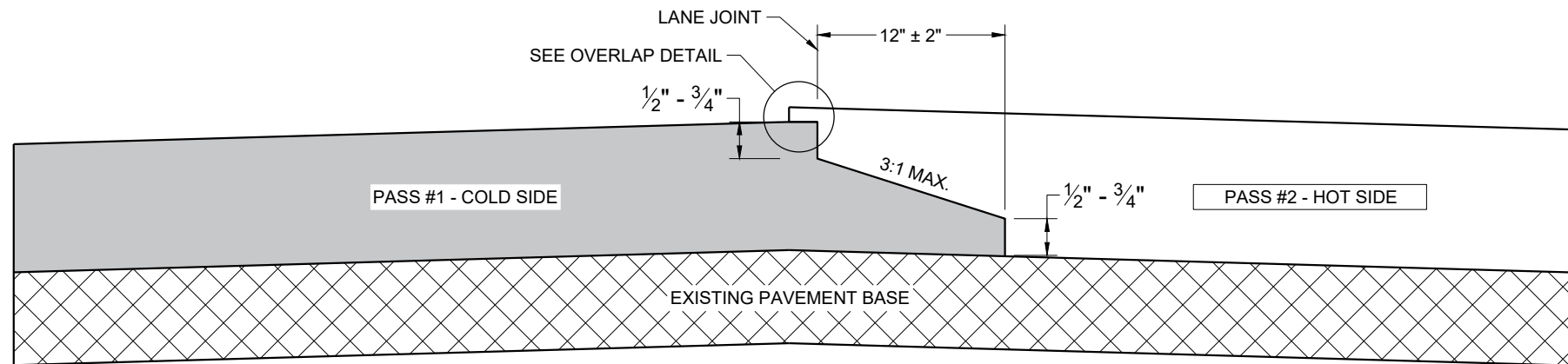
EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

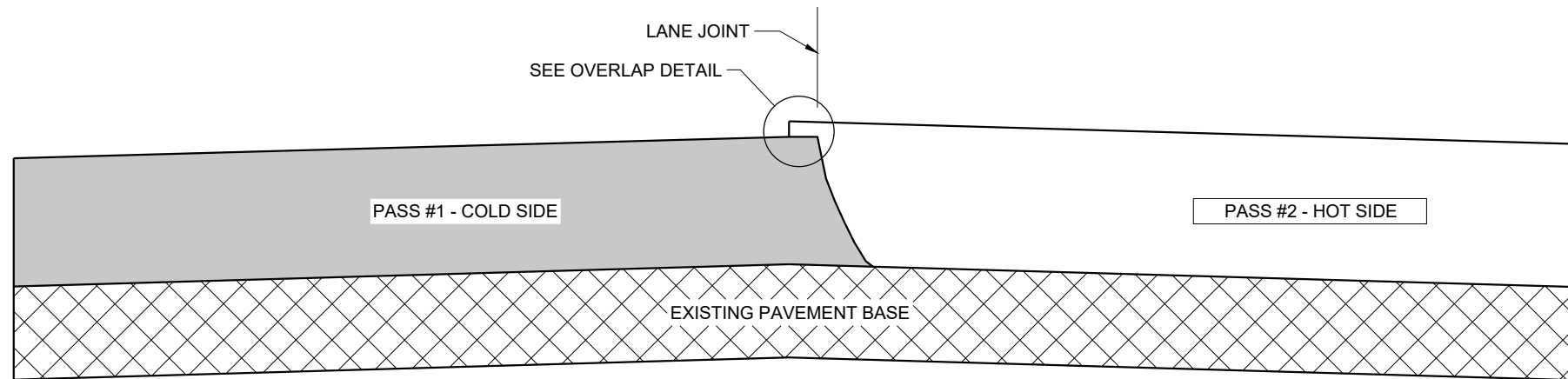
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp, P.E.
DATE DATE PAVEMENT SUPERVISOR

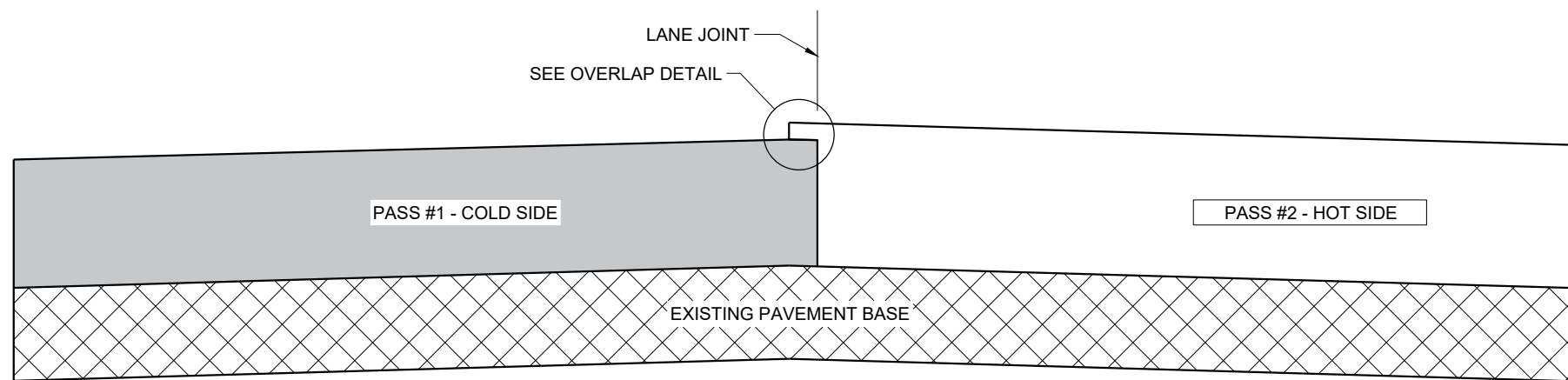
FHWA



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

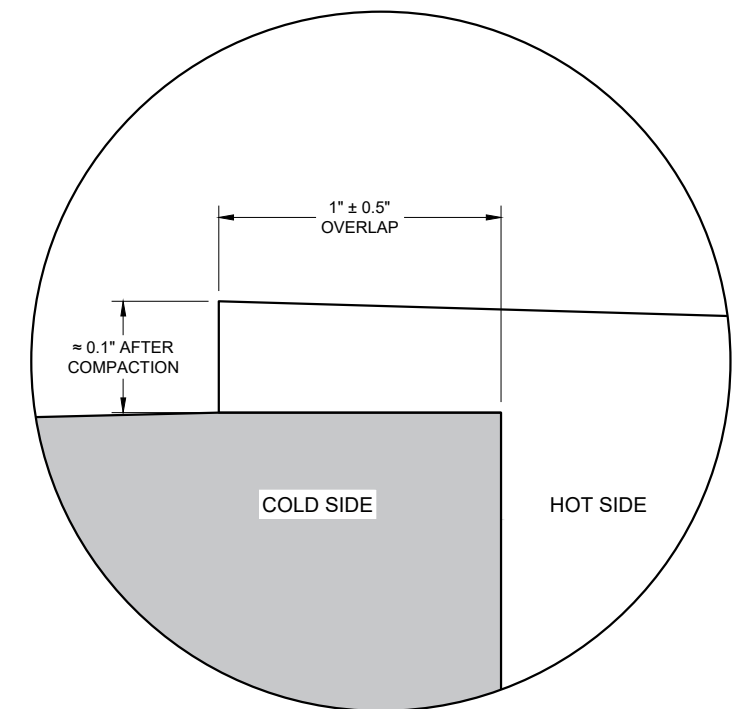
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

6

6

SDD 13C19 - 03

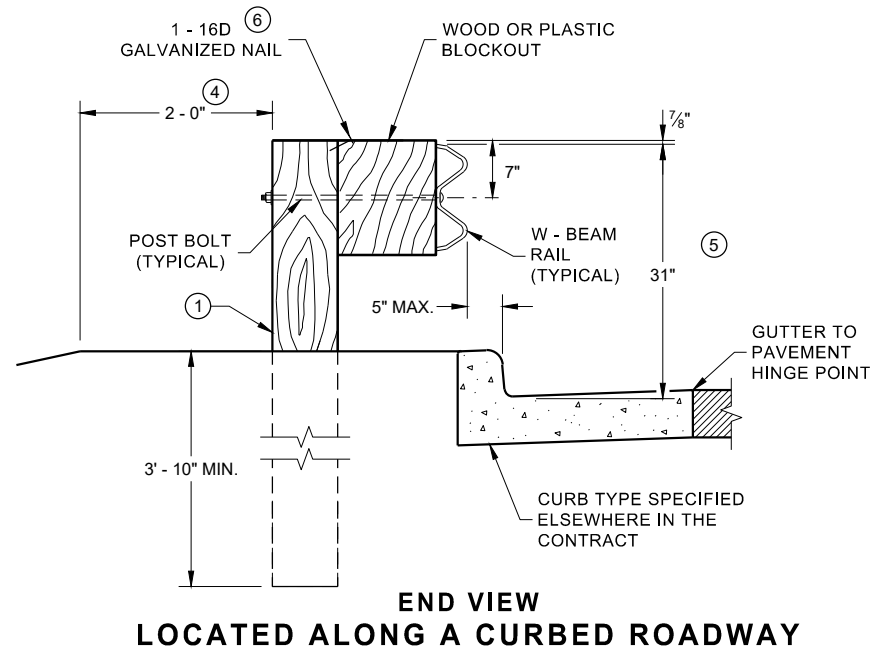
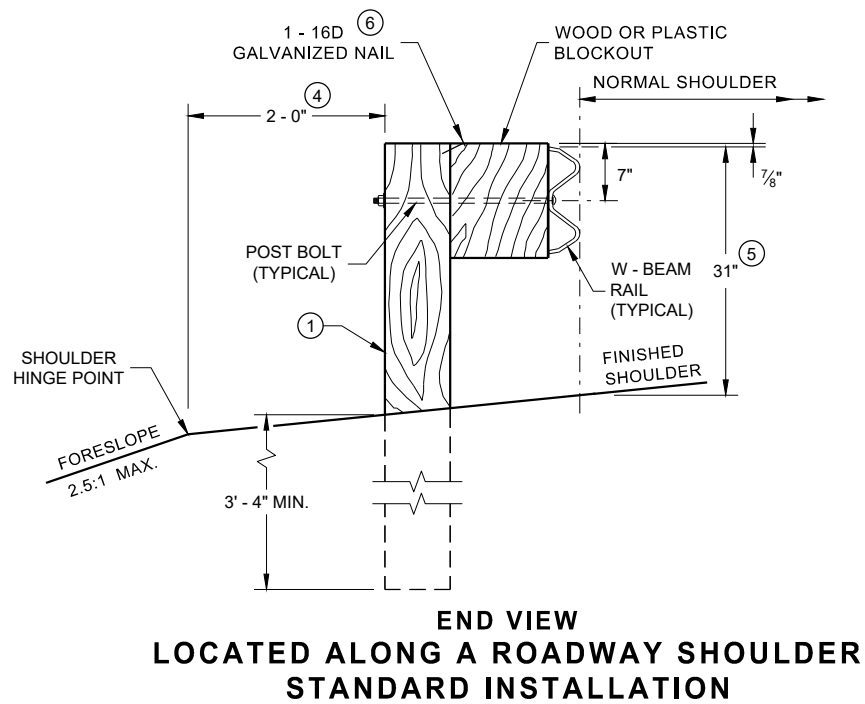
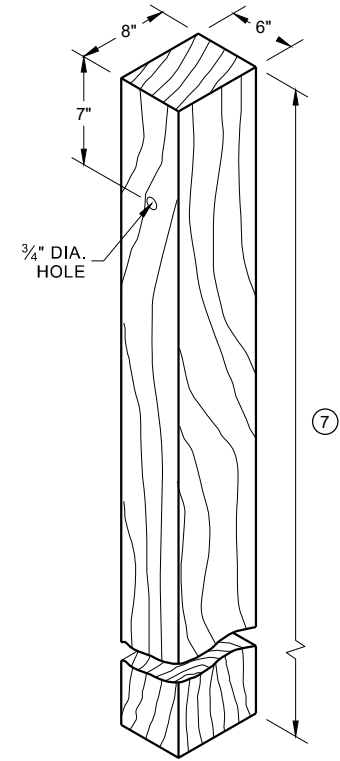
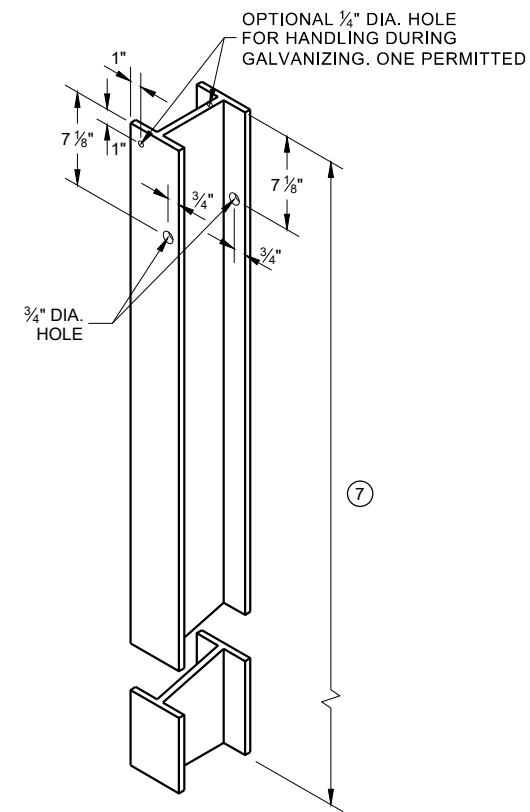
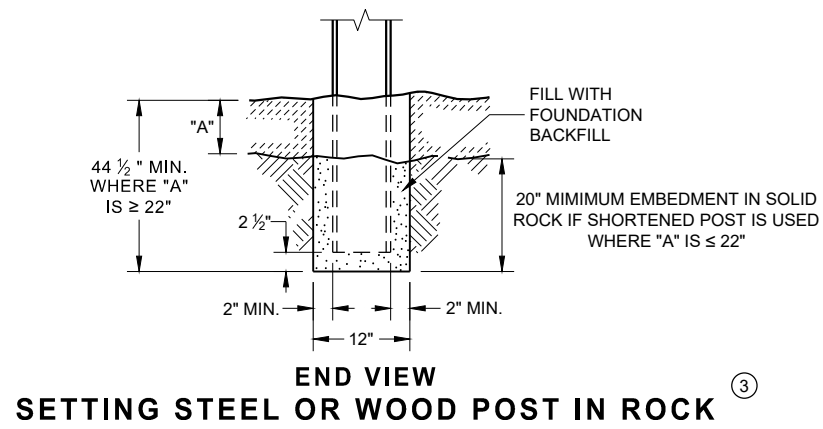
SDD 13C19 - 03

HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

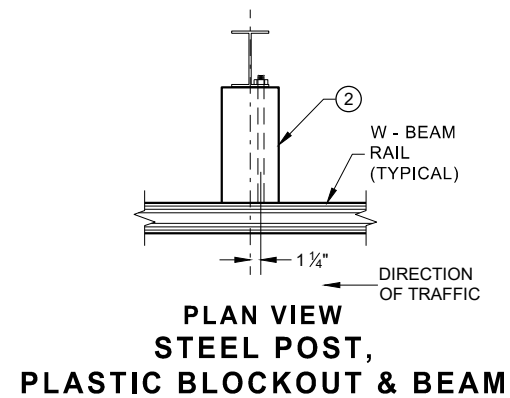
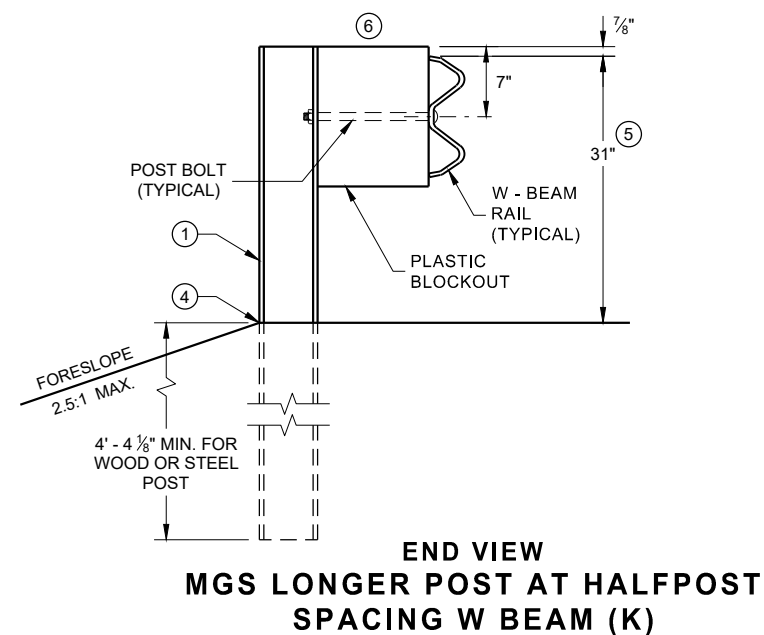
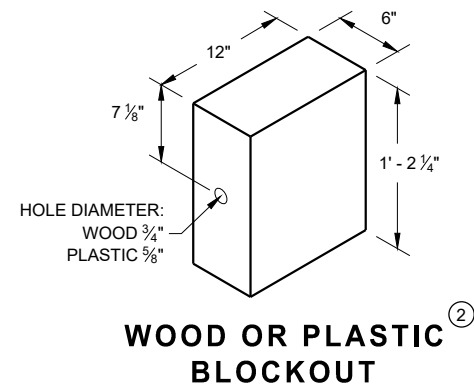
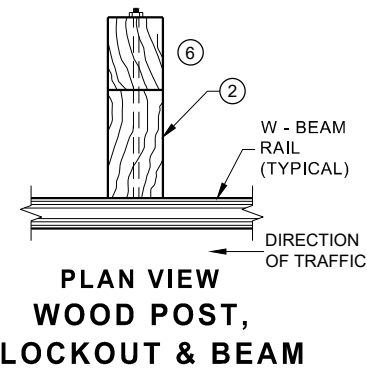
APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGINEER
FHWA

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



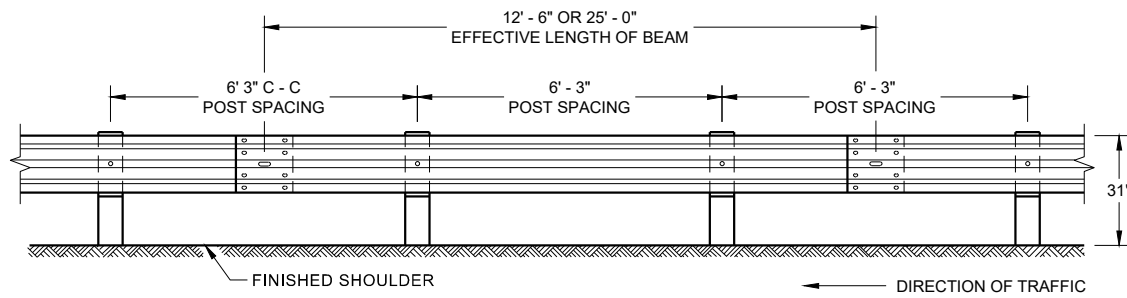
STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9)

WOOD POST (6" X 8") NOMINAL

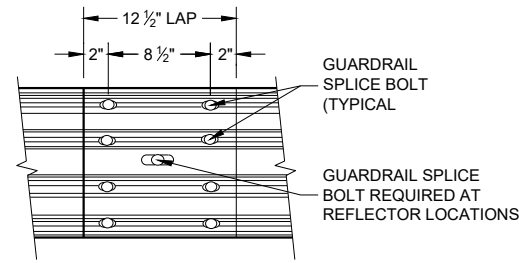


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



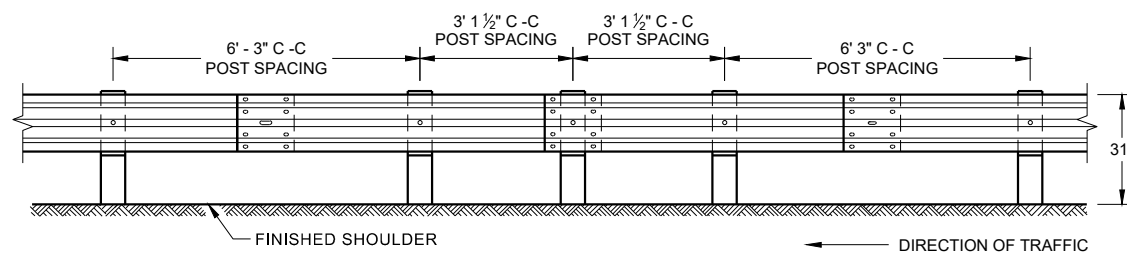
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



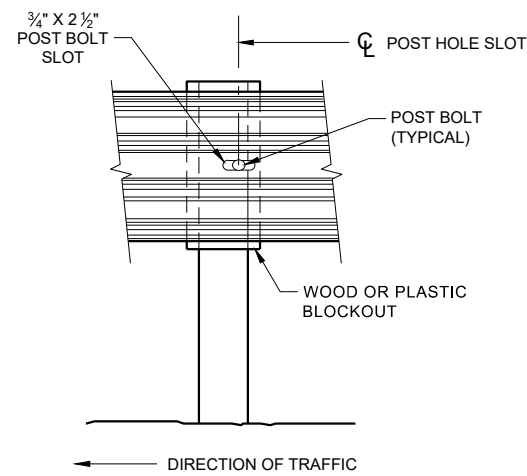
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

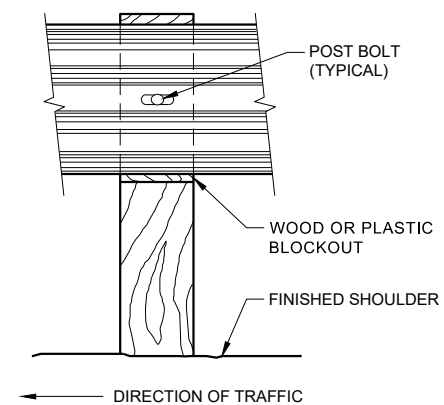
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



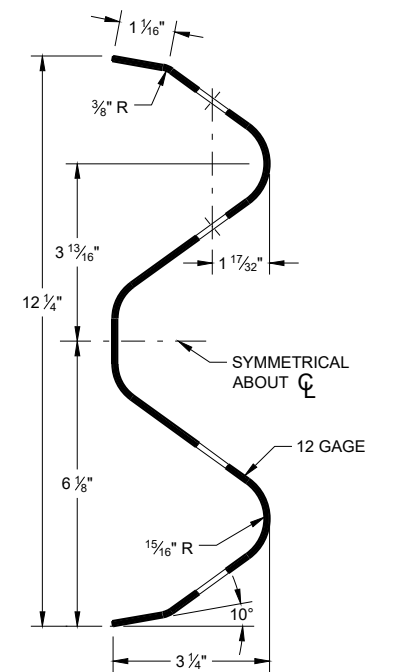
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



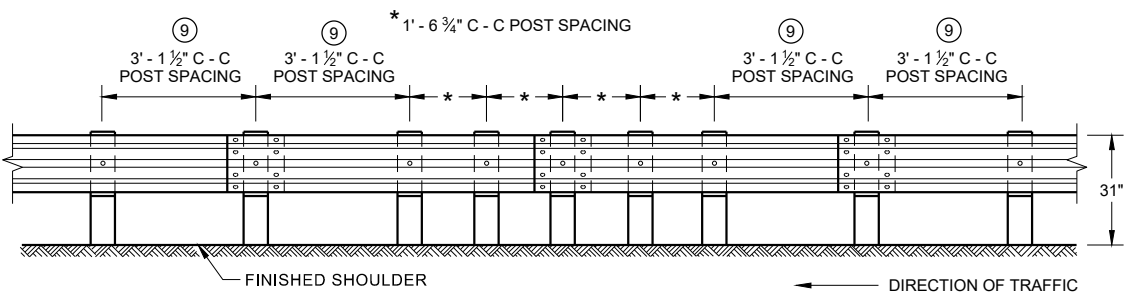
FRONT VIEW AT STEEL POST



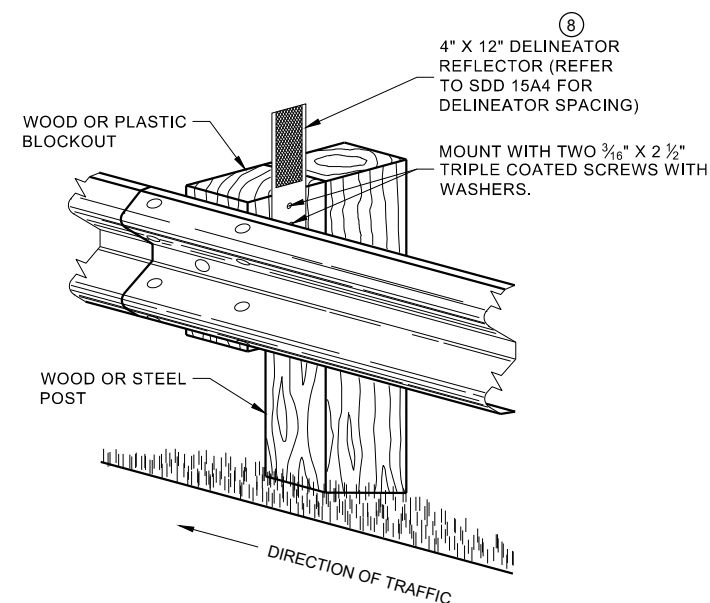
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

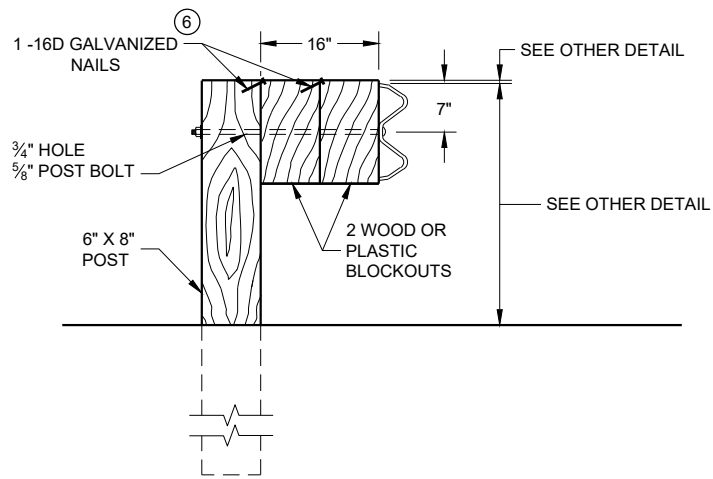
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

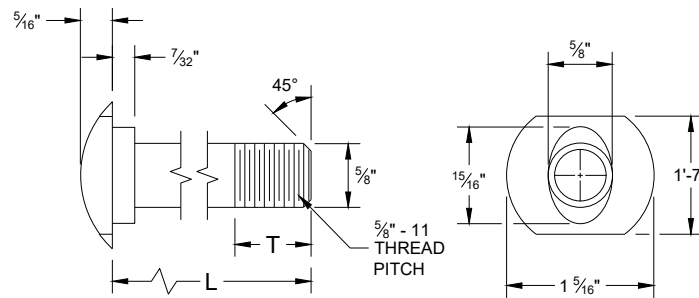


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

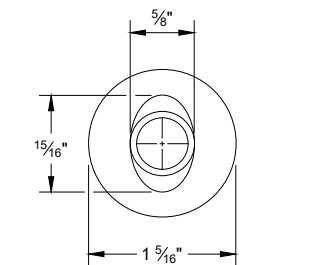
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

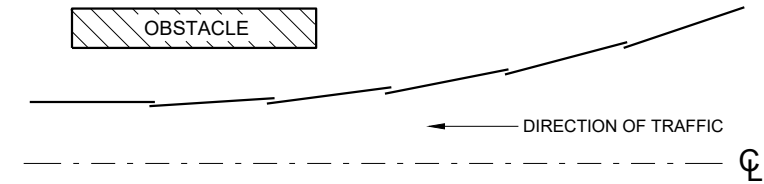


POST BOLT TABLE

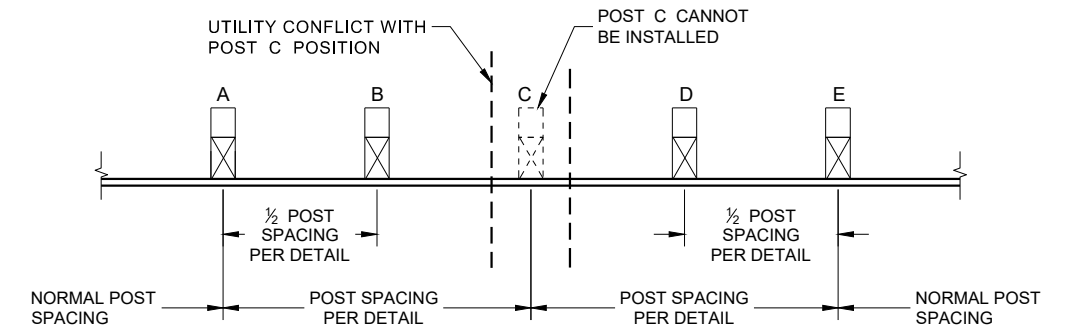
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



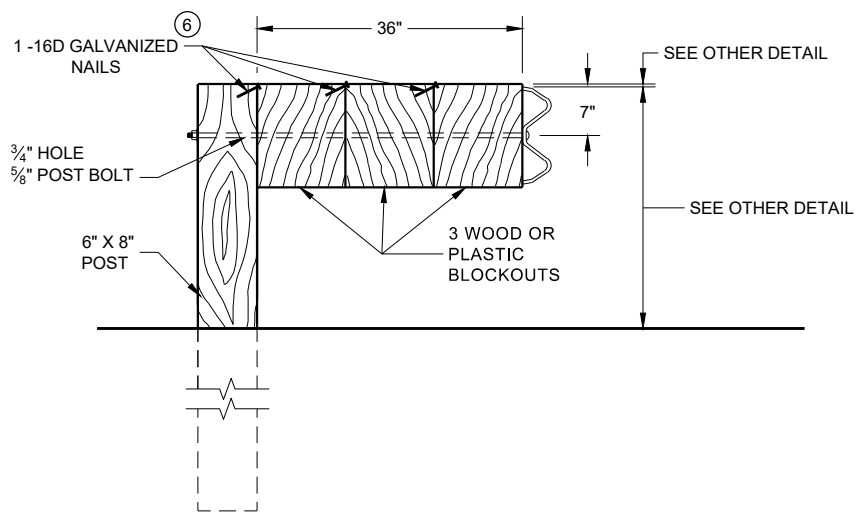
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

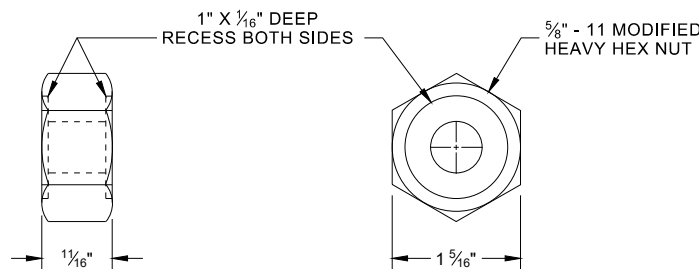


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

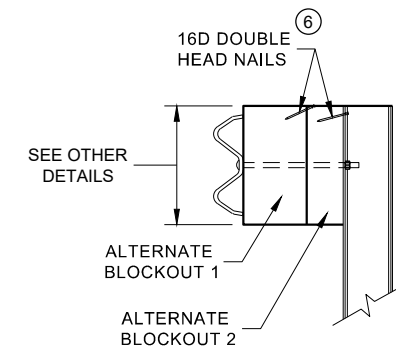


DETAIL FOR 36" BLOCKOUT DEPTH

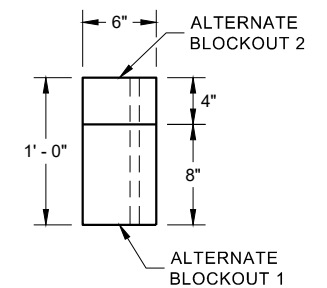
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



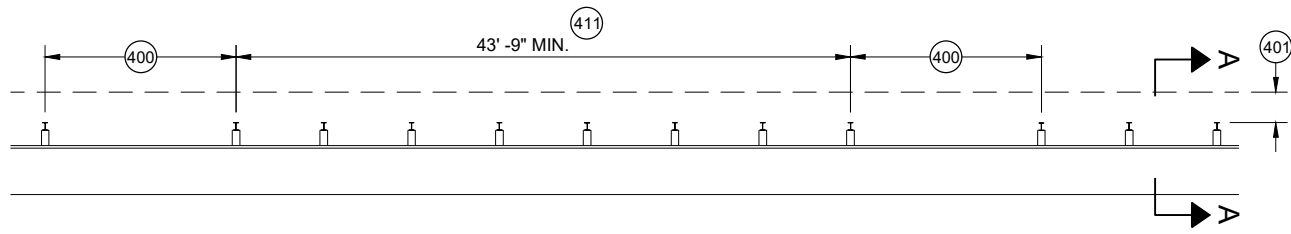
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

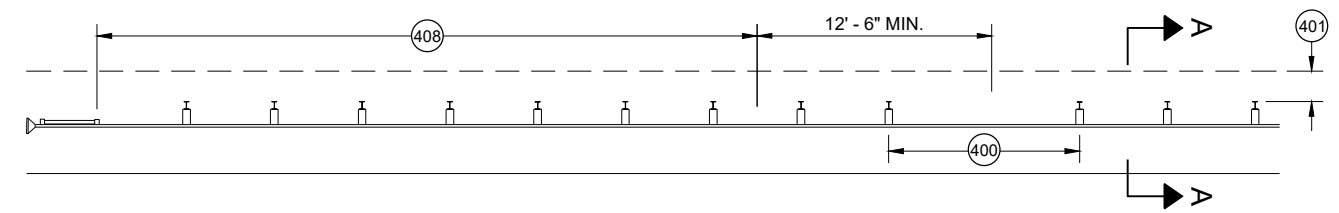
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

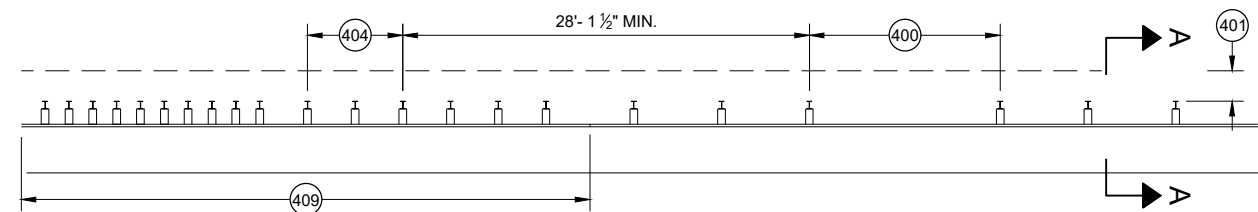
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



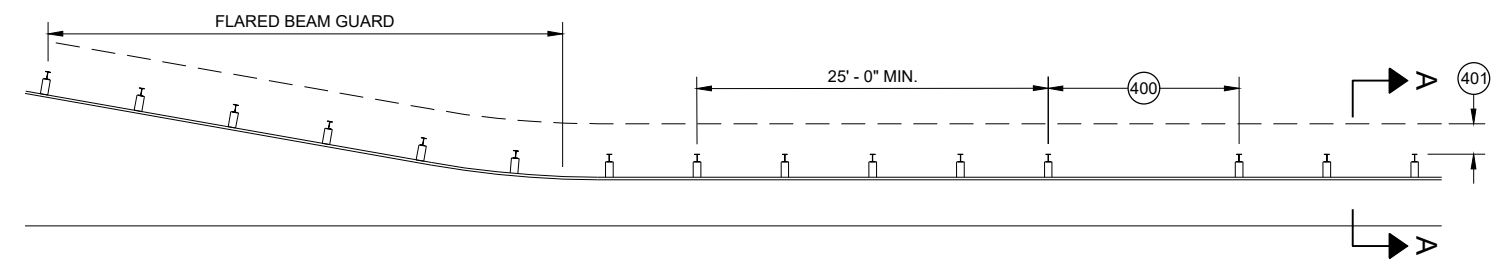
MISSING POST IN MGS GUARDRAIL



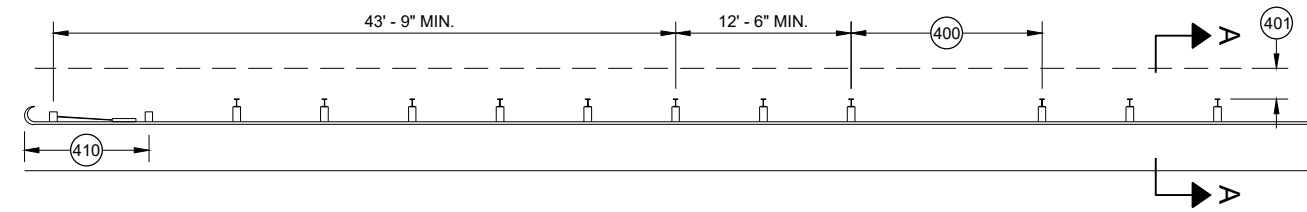
MISSING POST IN MGS GUARDRAIL NEAR EAT



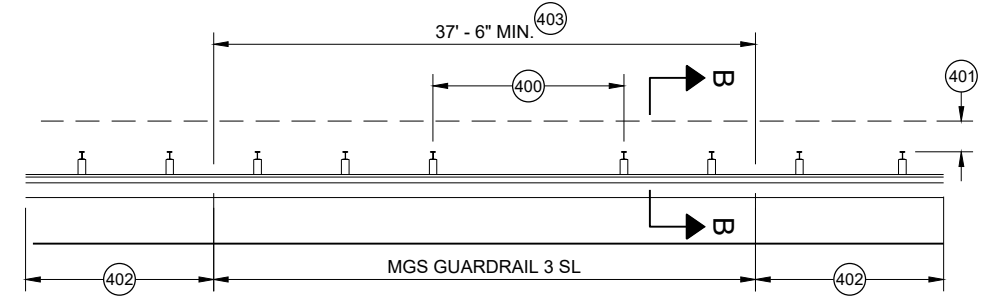
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

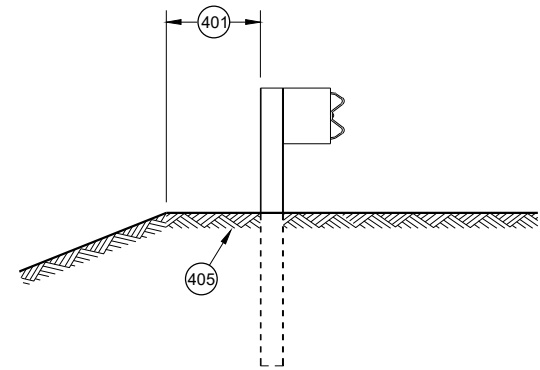


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

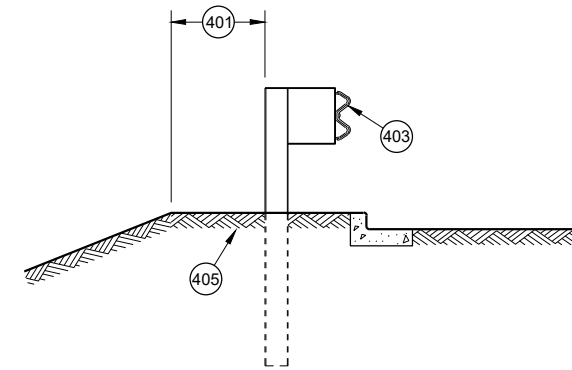


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- 400 MAX SPAN 12' - 6"
- 401 2' MIN.
- 402 MGS GUARDRAIL 3
- 403 NESTING BEAM GUARD
- 404 ASYMMETRIC TRANSITION
- 405 SOIL WELL DRAINED AND COMPACTED
- 406 SEE OTHER DRAWINGS IN THIS SDD
- 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- 408 SEE SDD 14B44
- 409 SEE SDD 14B45
- 410 SEE SDD 14B47
- 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE May 2021	/s/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

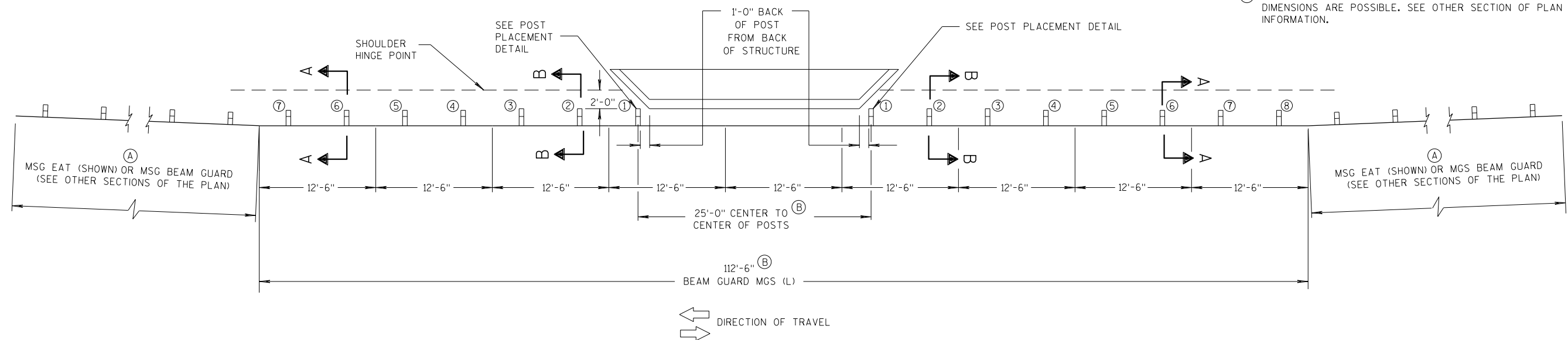
GENERAL NOTES

POSTS 1 THROUGH 3 ARE CRT POSTS.
ALL OTHER POSTS SHALL BE WOOD OR STEEL.

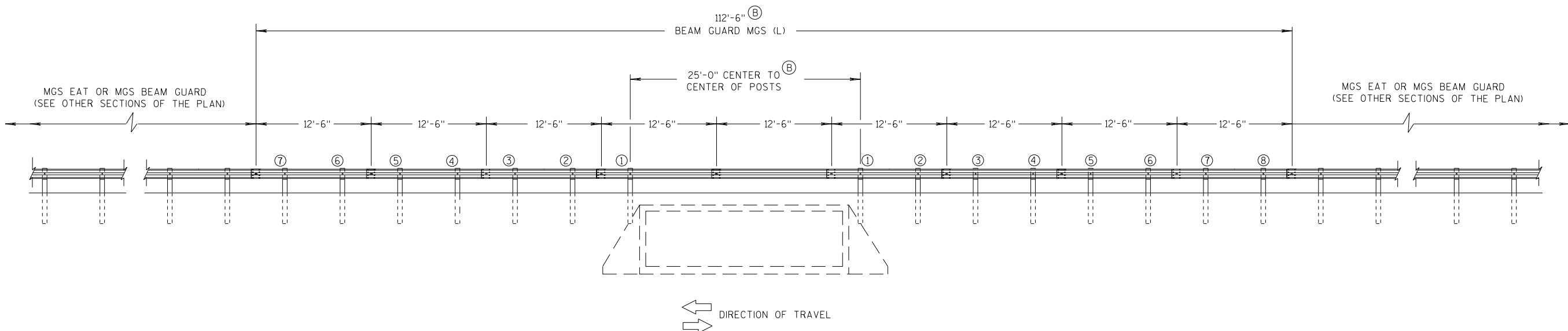
SEE SDD 14 B 42 FOR MORE DETAILS.

(A) FLARE FOR MGS EAT SHOWN, IF INSTALLING MGS NO FLARE NEEDED.

(B) VALUES SHOWN ON DRAWING REPRESENT THE MAXIMUM LENGTH. SHORTER DIMENSIONS ARE POSSIBLE. SEE OTHER SECTION OF PLAN FOR MORE INFORMATION.



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L) TWO-WAY TRAFFIC

**MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)**

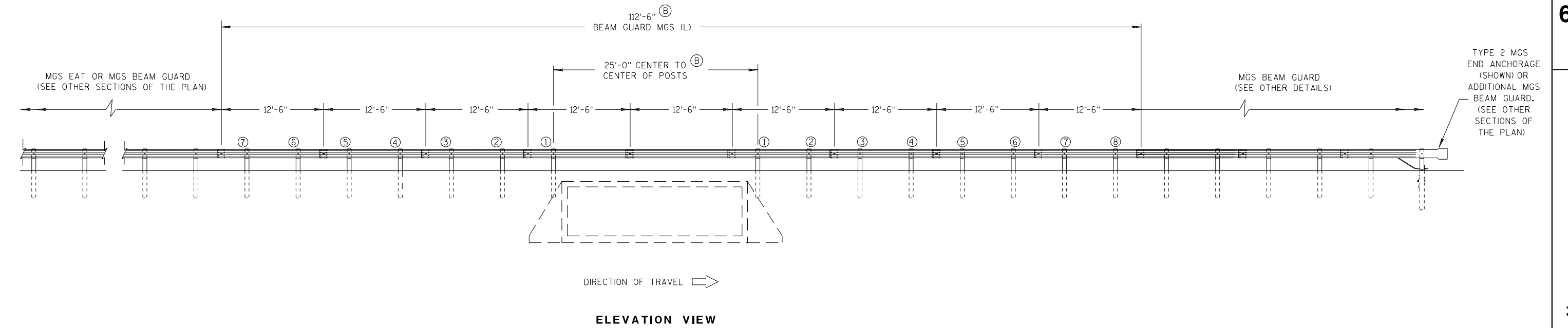
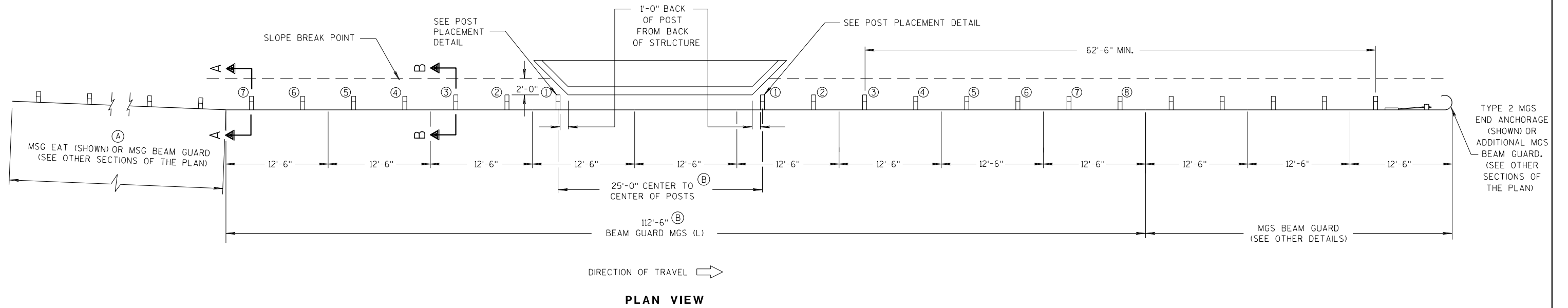
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

POSTS 1 THROUGH 3 ARE CRT POSTS.
ALL OTHER POSTS SHALL BE WOOD OR STEEL.

SEE SDD 14 B 42 FOR MORE DETAILS.

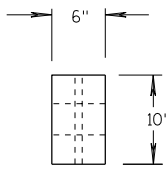
- (A) FLARE FOR MGS EAT SHOWN. IF INSTALLING MGS NO FLARE NEEDED.
- (B) VALUES SHOWN ON DRAWING REPRESENT THE MAXIMUM LENGTH. SHORTER DIMENSIONS ARE POSSIBLE. SEE OTHER SECTION OF PLAN FOR MORE INFORMATION.



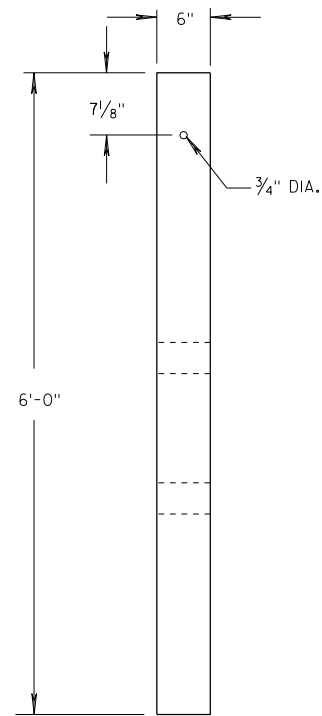
MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L) ONE-WAY TRAFFIC

**MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)**

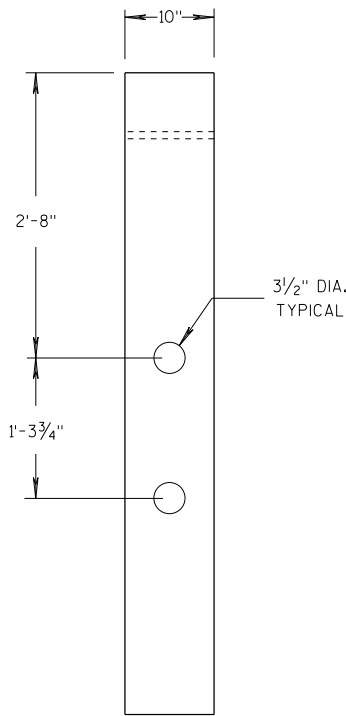
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



PLAN VIEW

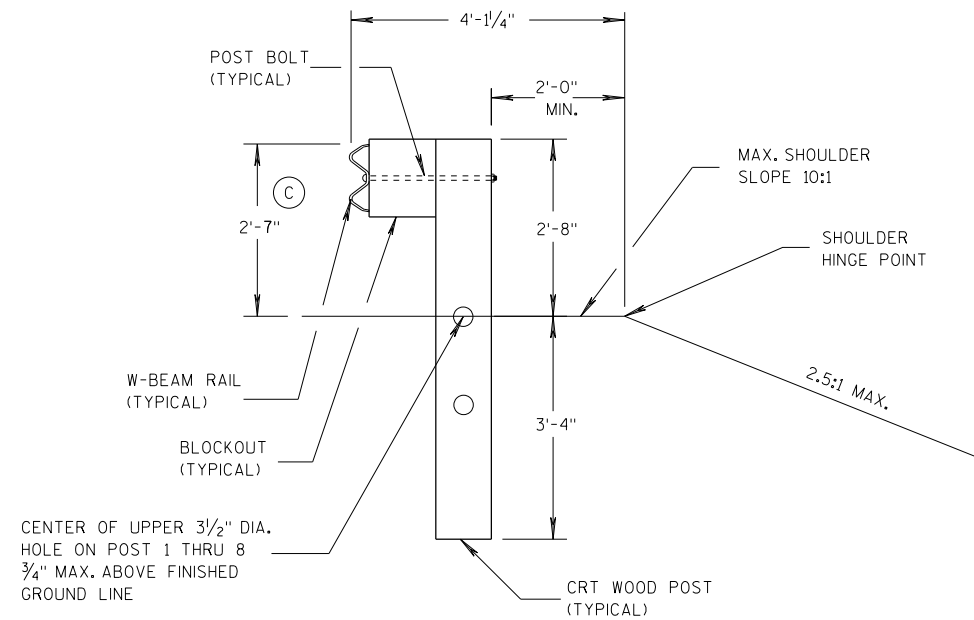


FRONT VIEW

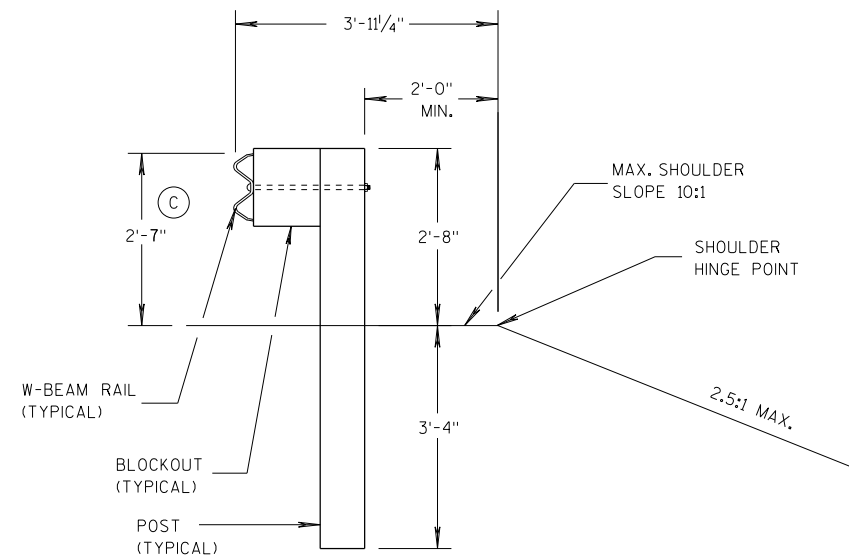


SIDE VIEW

CRT WOOD POST



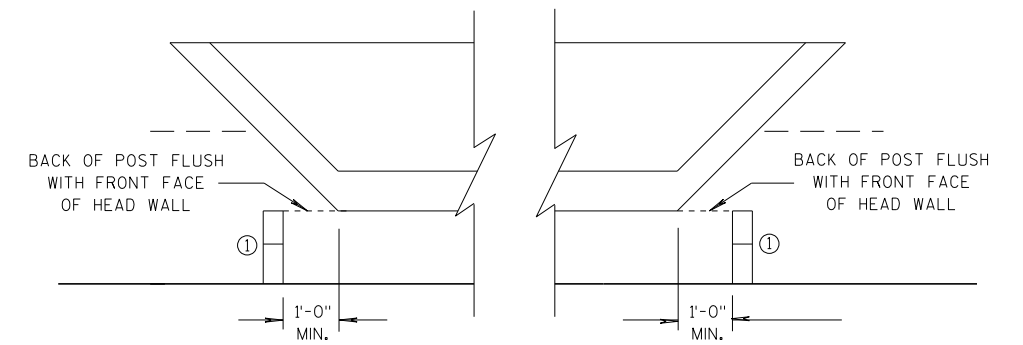
SECTION B-B
POSTS NO. 1-3
SEE OTHER DETAILS



SECTION A-A
POSTS NO. 4-8
SEE OTHER DETAILS

GENERAL NOTES

(C) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".

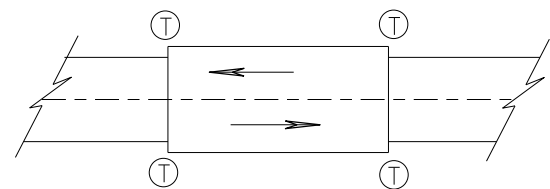


POST PLACEMENT DETAIL

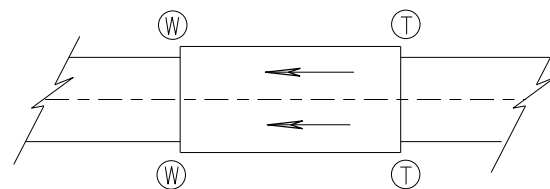
MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/s/ Rodney Taylor
07/2018	DATE
	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

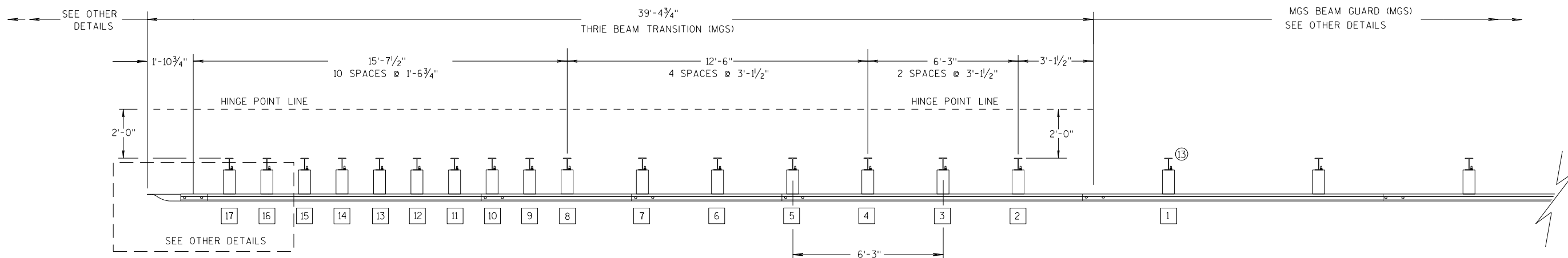
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

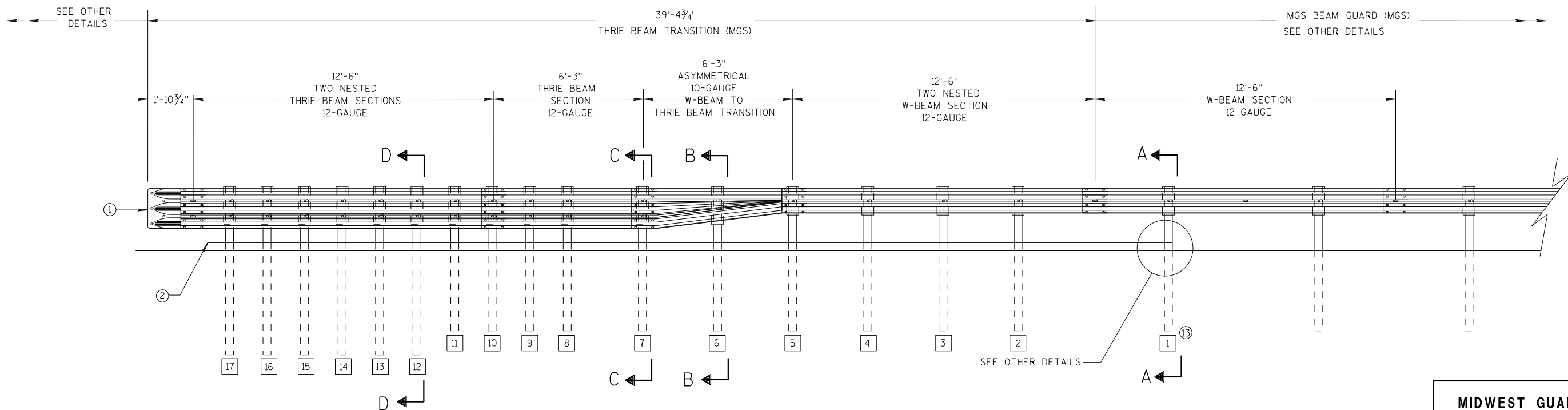
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

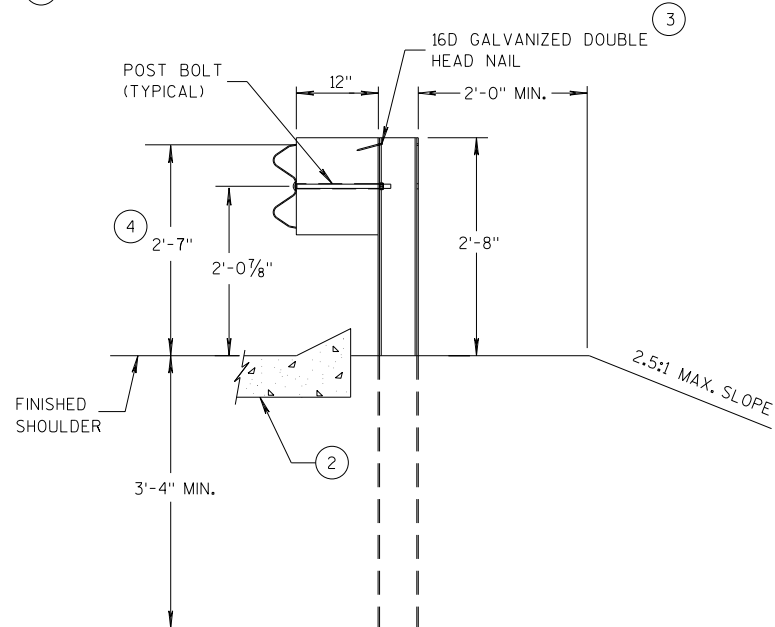
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

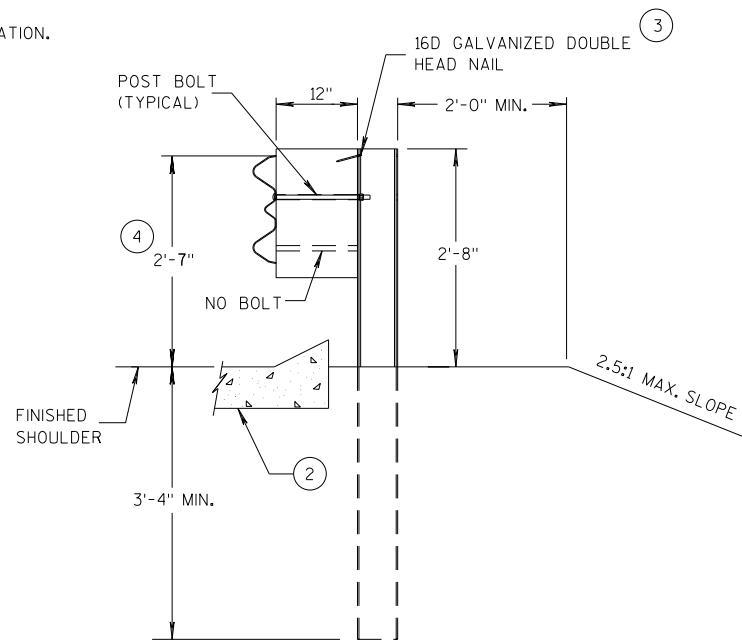
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

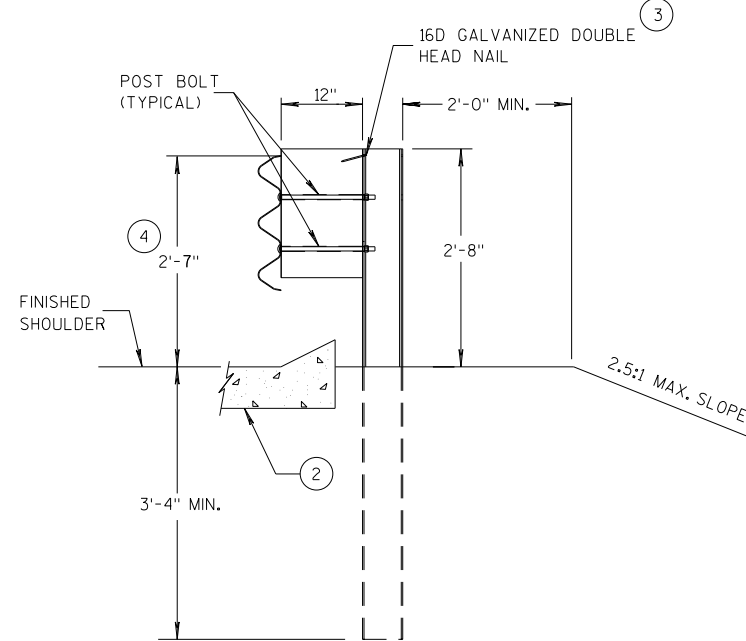
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



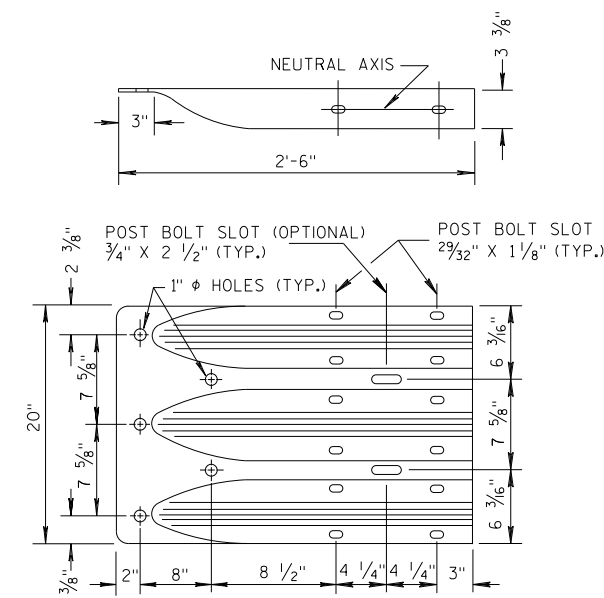
**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**



**THRIE BEAM
TERMINAL CONNECTOR**

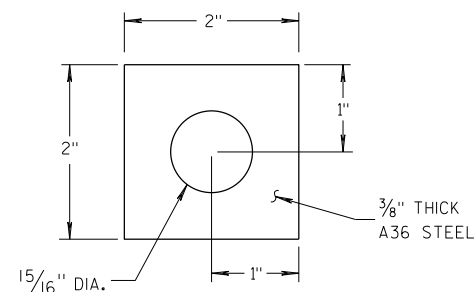
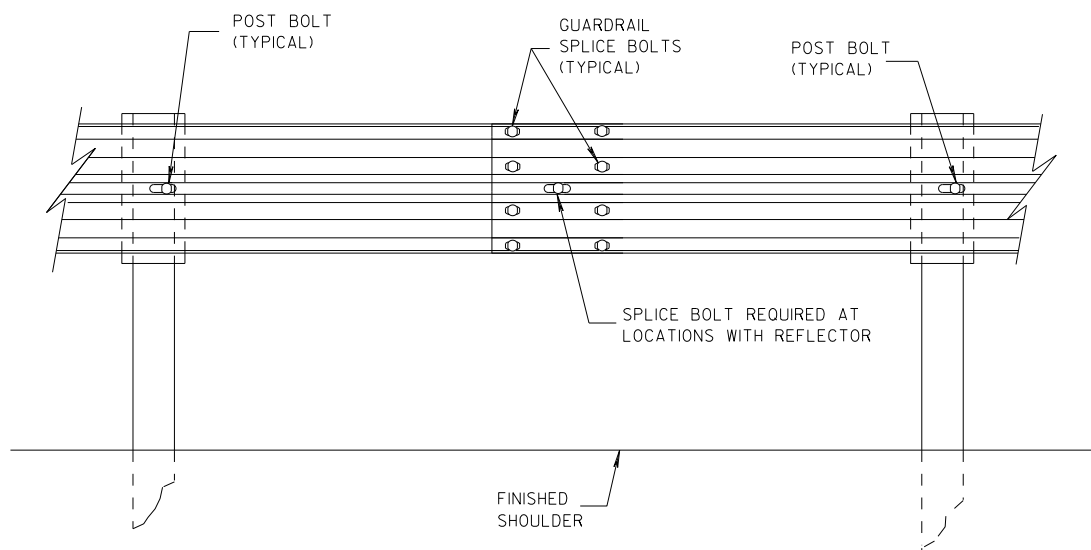
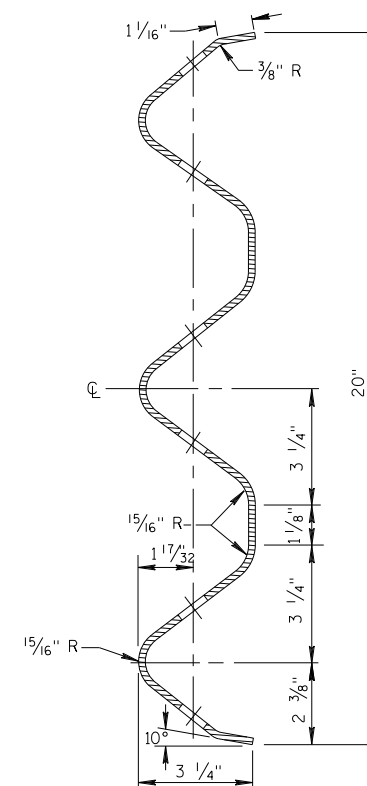


PLATE WASHER DETAIL



SPLICE DETAIL

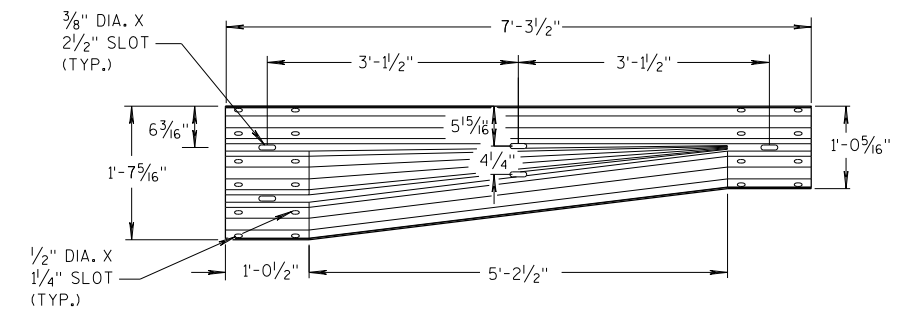


**SECTION THRU THRIE
BEAM RAIL ELEMENT**

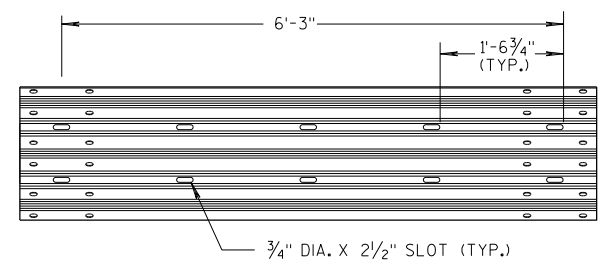
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

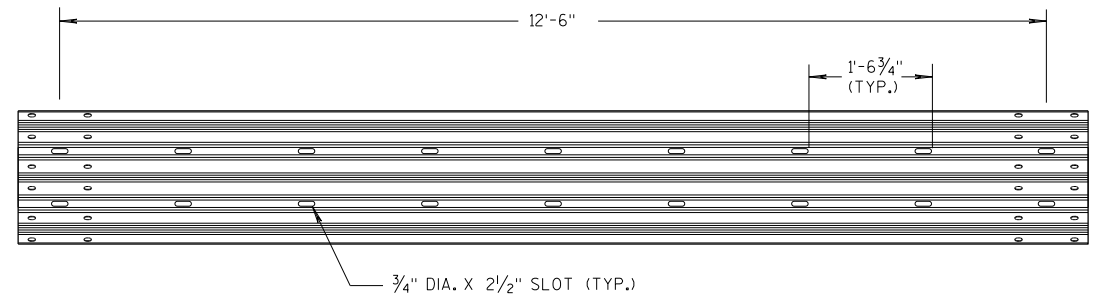
**SECTION D-D
POSTS 12-17**



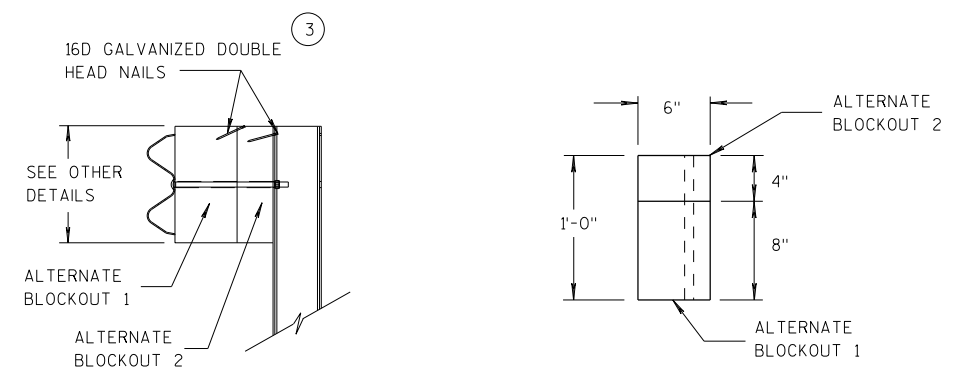
W-BEAM TO THRIE BEAM TRANSITION SECTION



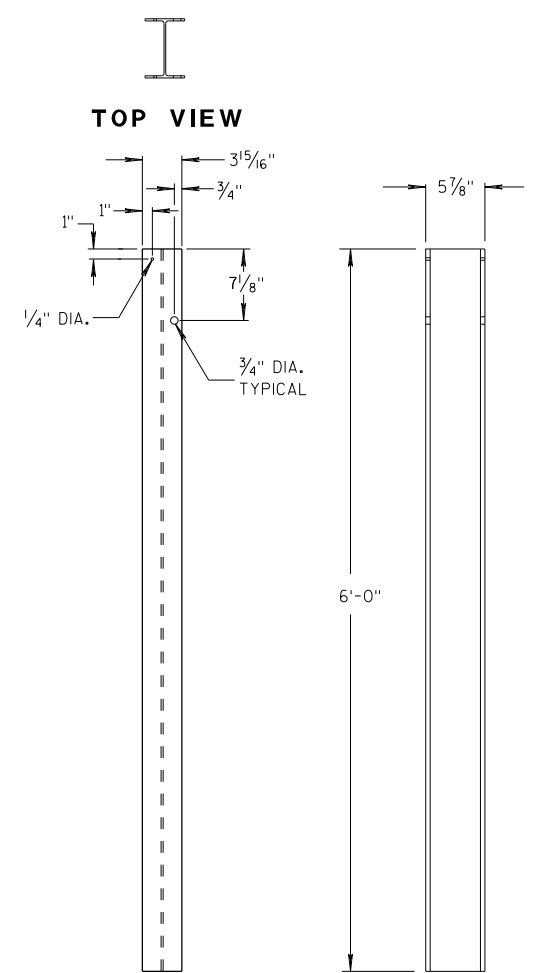
6'-3\"/>



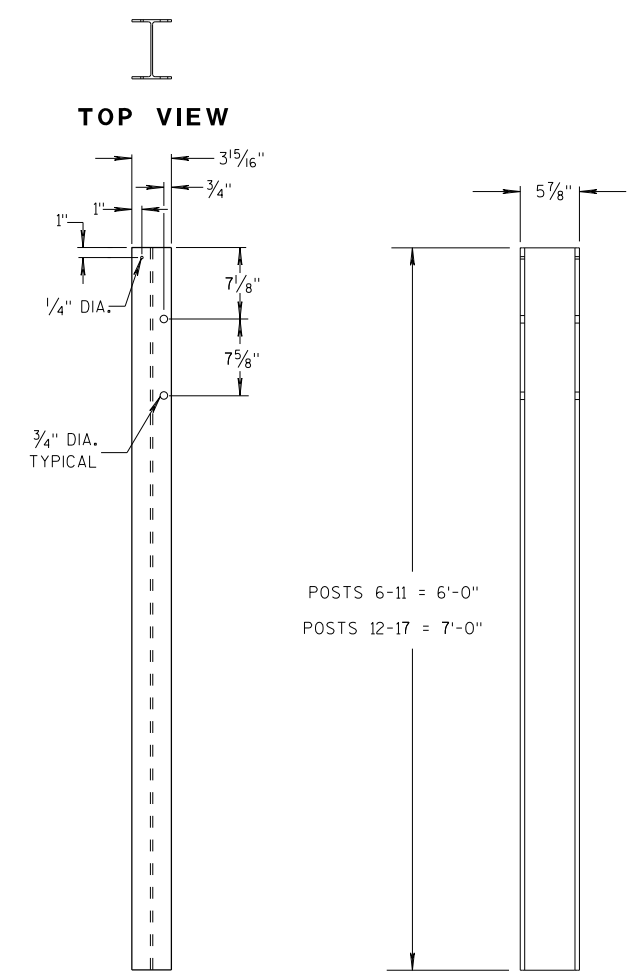
12'-6\"/>



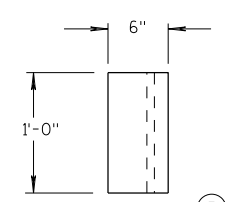
ALTERNATE WOOD BLOCKOUT DETAIL



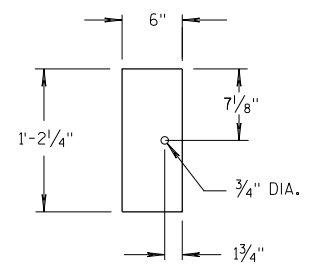
STEEL POSTS 1-5



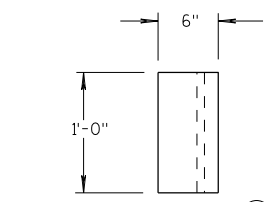
STEEL POSTS 6-17



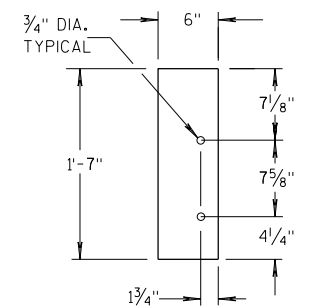
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

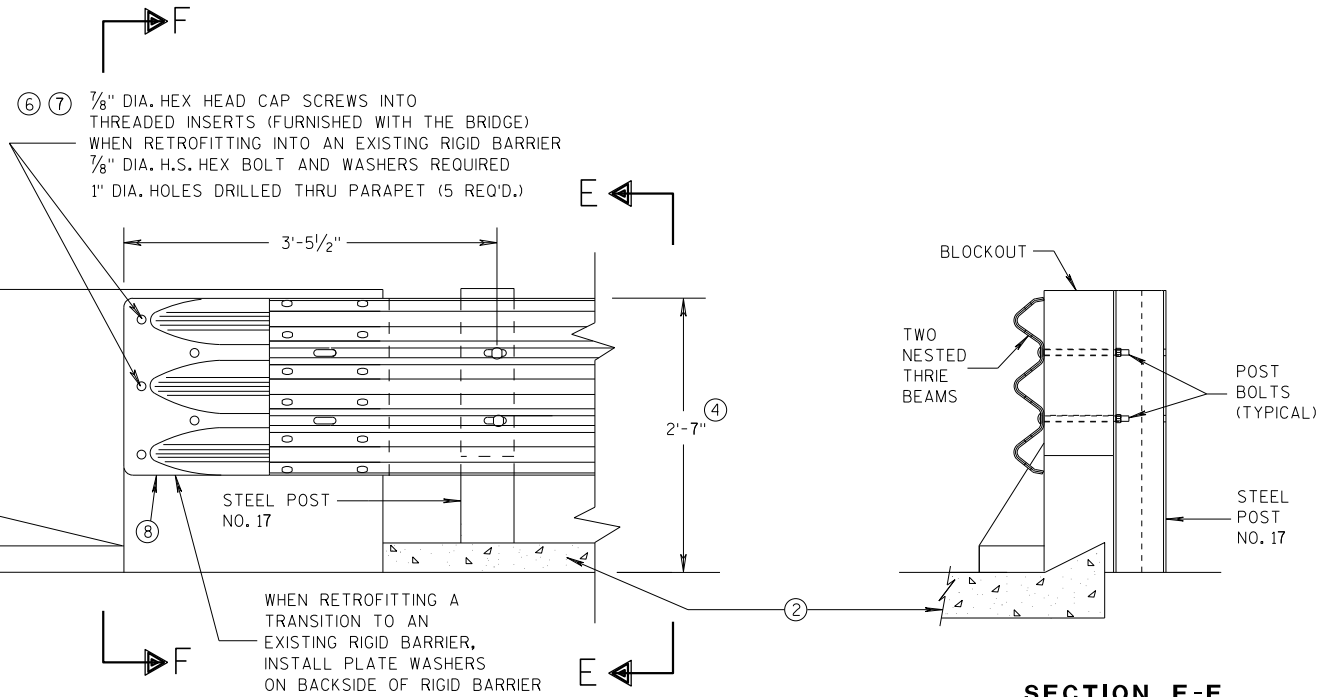
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

S.D.D. 14 B 45-5c

S.D.D. 14 B 45-5c



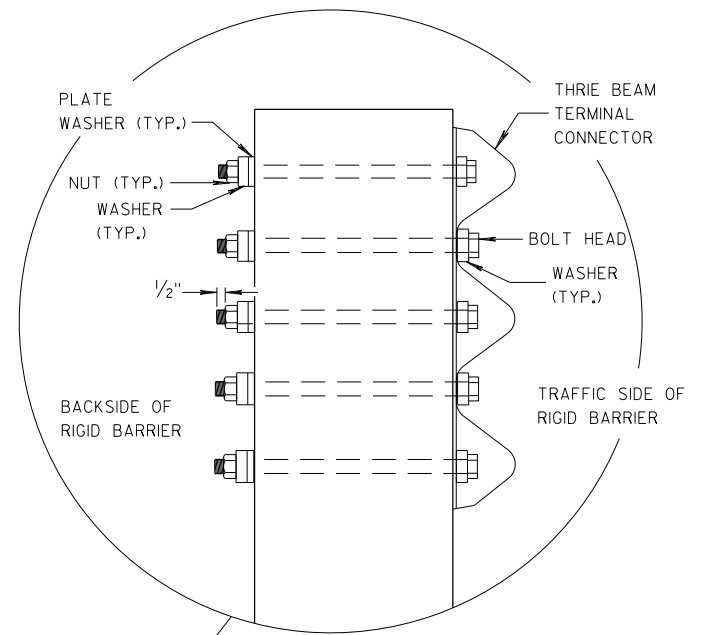
FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

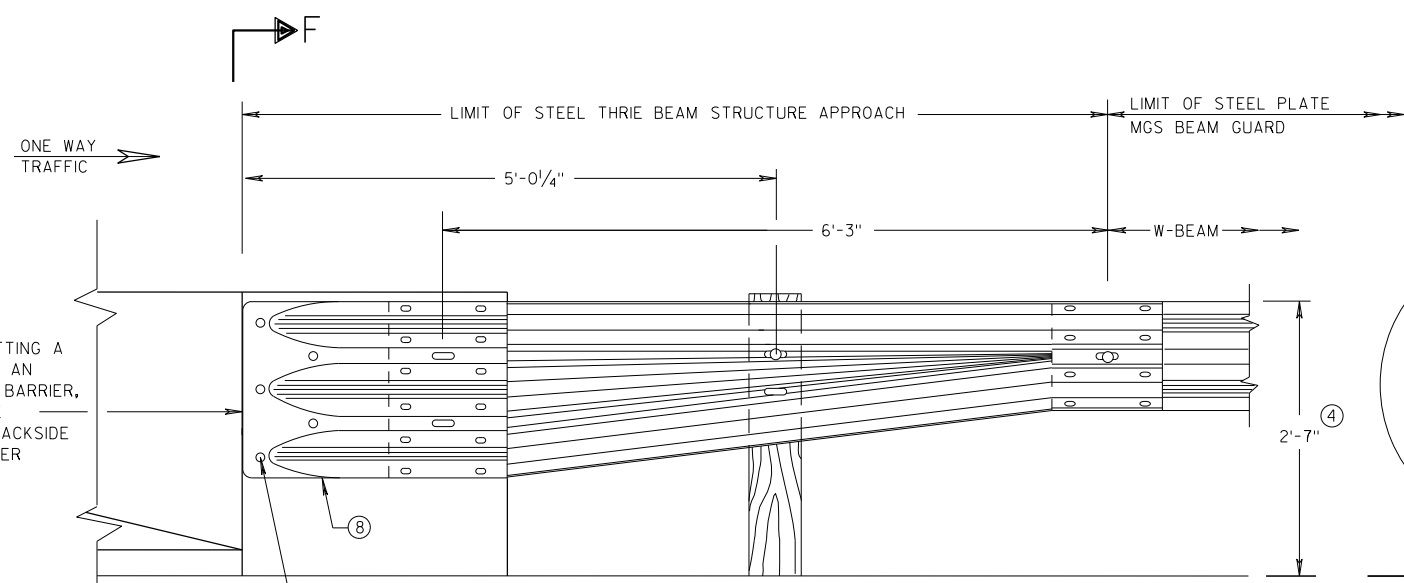
SECTION E-E

GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
 - (4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
 - (6) DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
 - (7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
 - (8) THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".

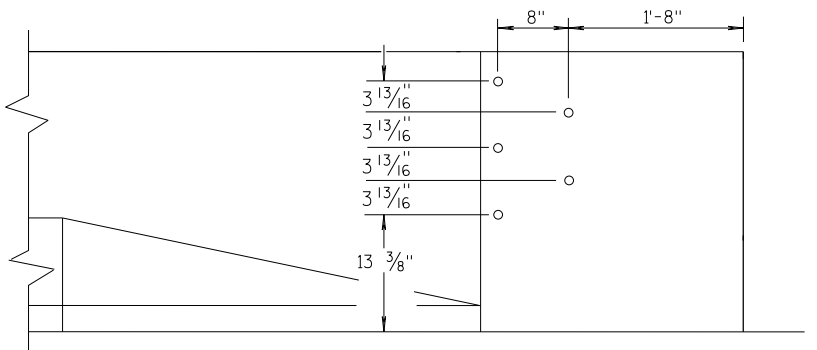


SECTION F-F



FRONT VIEW

**W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**

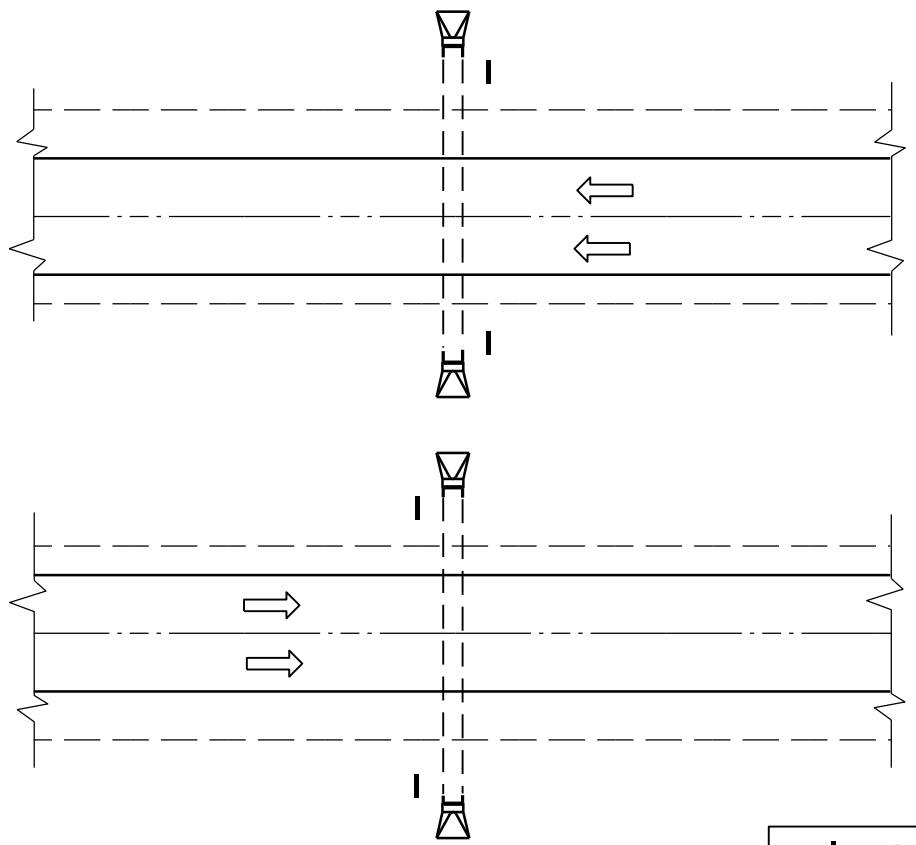


DRILL HOLE LOCATION

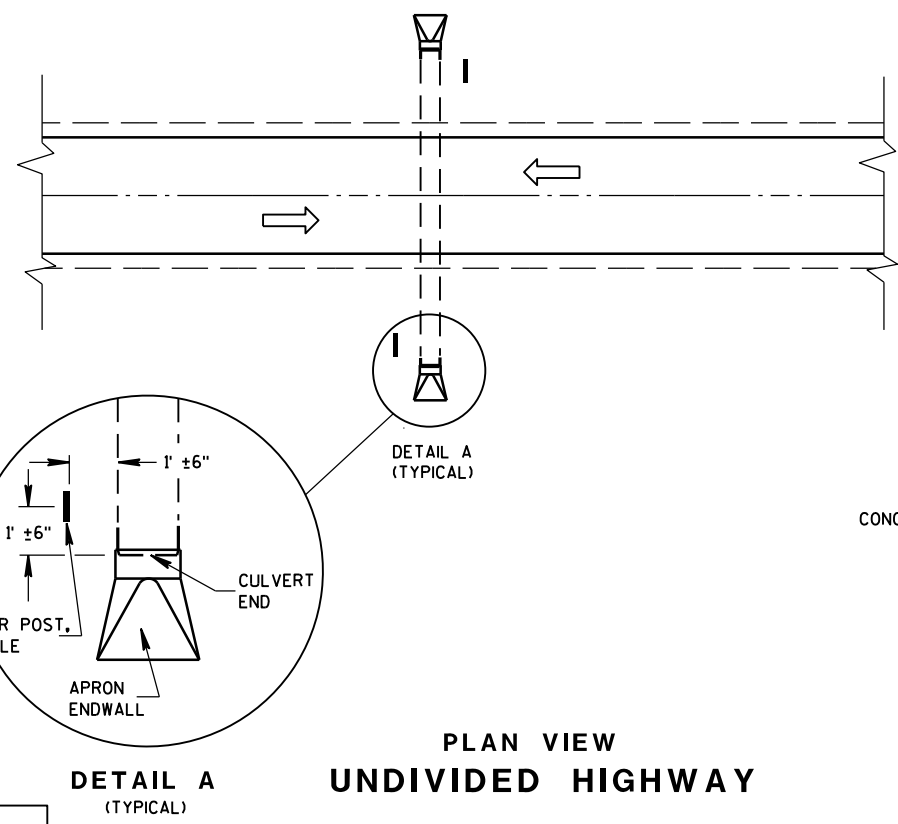
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



PLAN VIEW
DIVIDED HIGHWAY

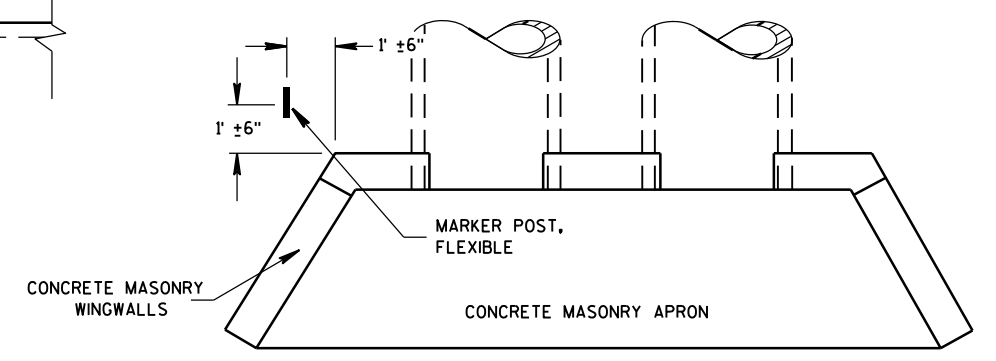


PLAN VIEW
UNDIVIDED HIGHWAY

MARKER POST, FLEXIBLE
 DIRECTION OF TRAFFIC FLOW

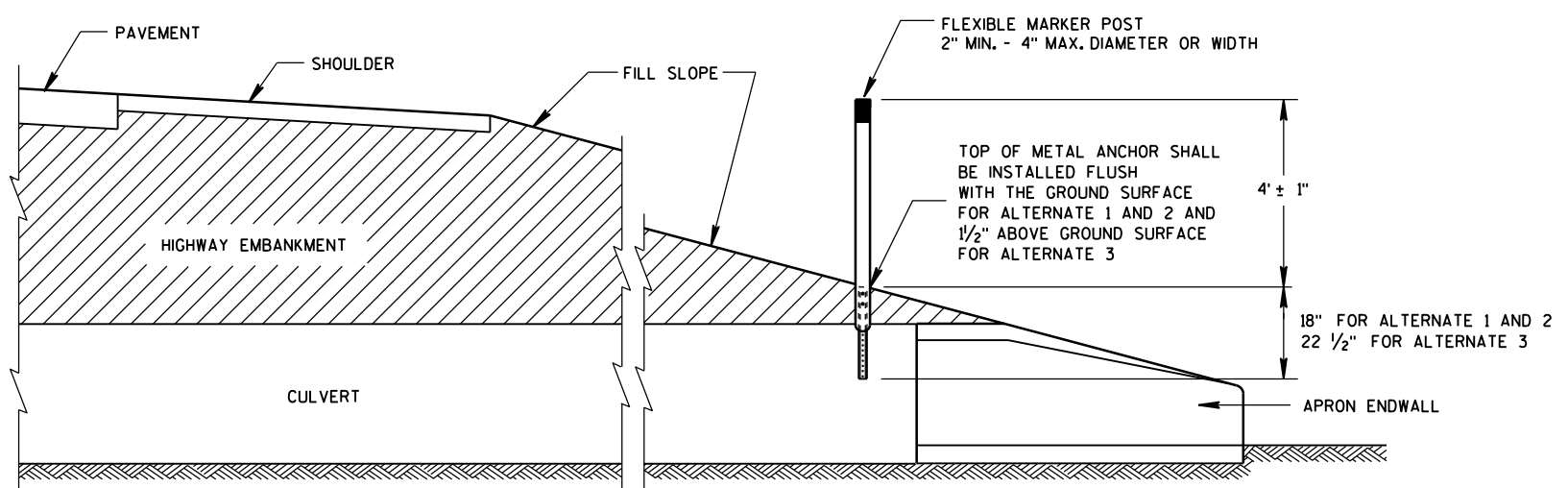
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH

FLEXIBLE MARKER POST LOCATION



CROSS SECTION
FLEXIBLE MARKER POST

**FLEXIBLE MARKER POST
FOR CULVERT END**

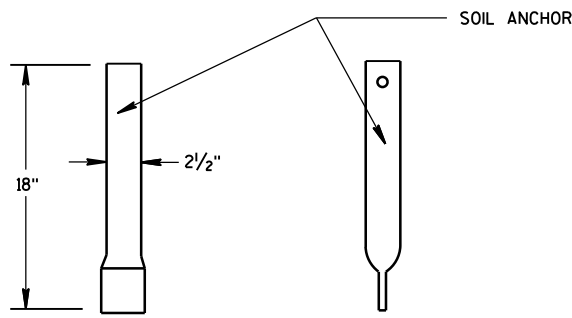
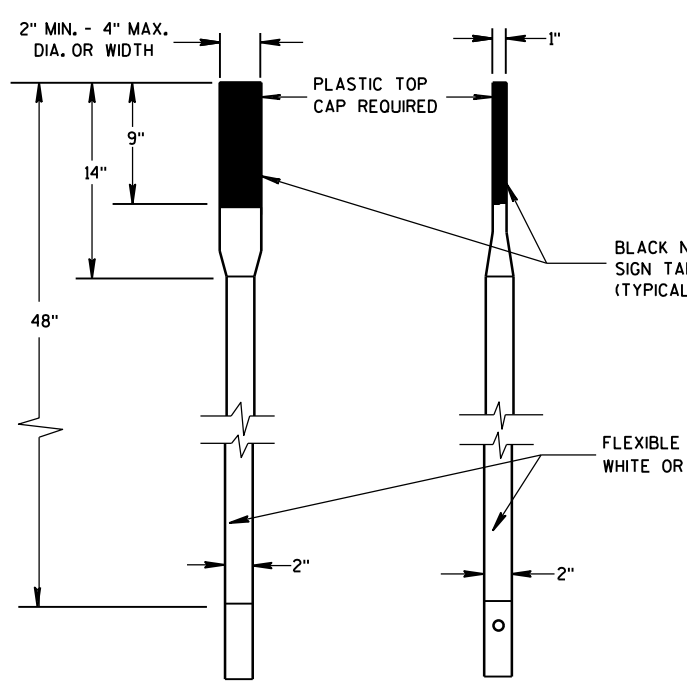
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

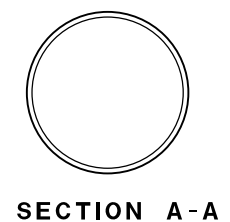
6

S.D.D. 15 A 3-2a

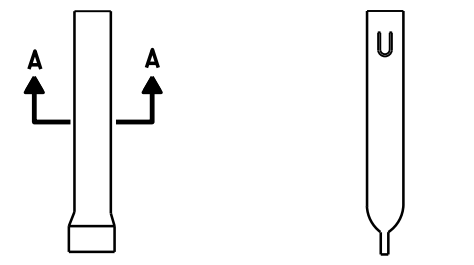
S.D.D. 15 A 3-2a



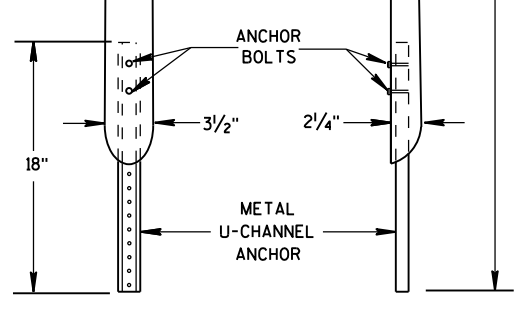
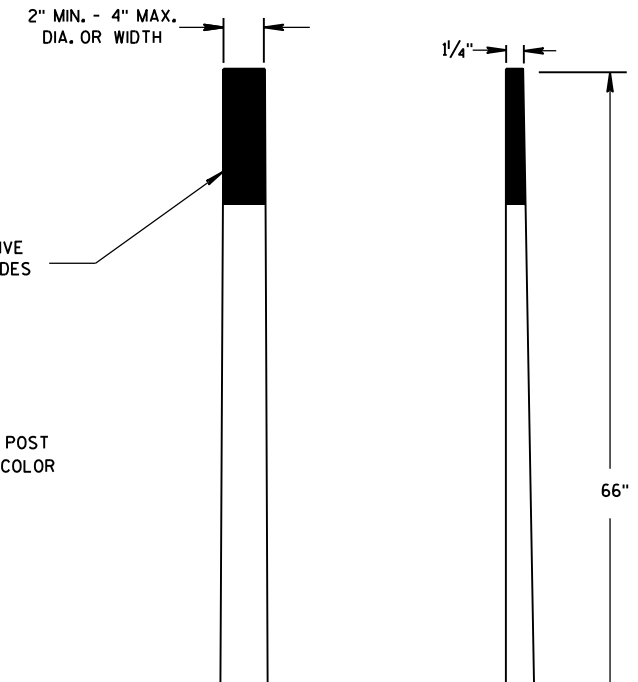
FRONT VIEW SIDE VIEW
ALTERNATE 1



SECTION A-A

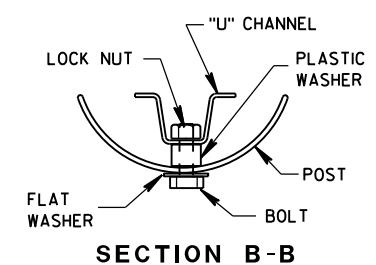


FRONT VIEW SIDE VIEW
ALTERNATE 1

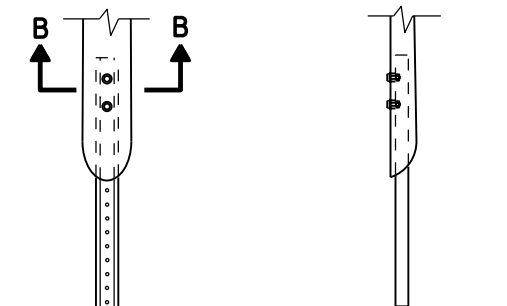


FRONT VIEW SIDE VIEW
ALTERNATE 2

FLEXIBLE MARKER POSTS

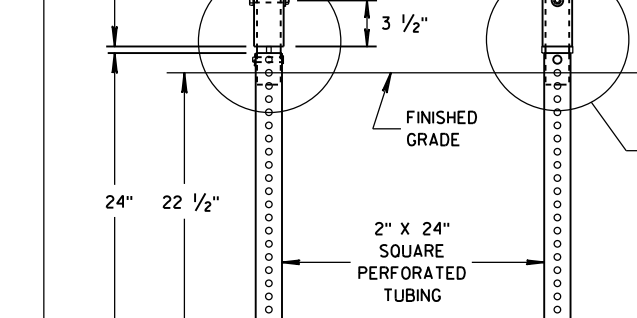
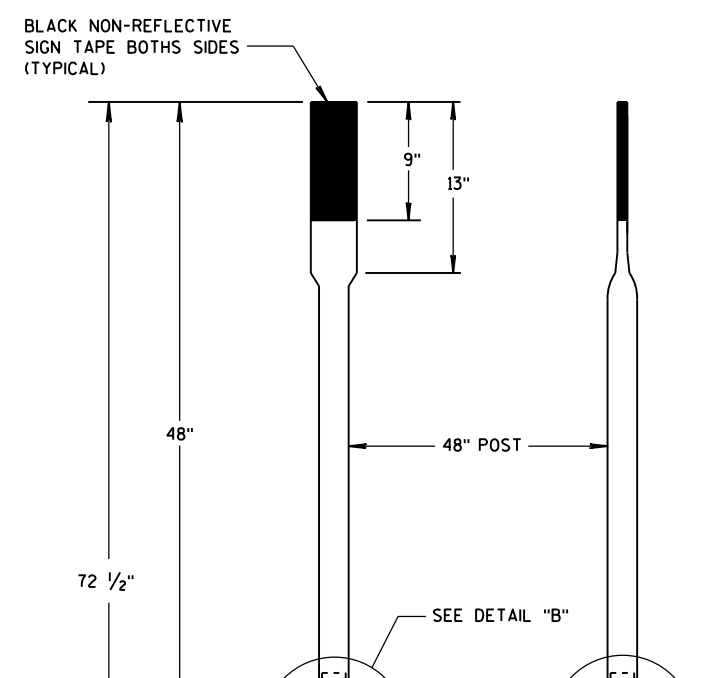


SECTION B-B

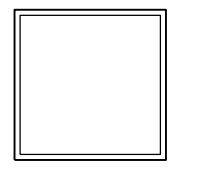


FRONT VIEW SIDE VIEW
ALTERNATE 2

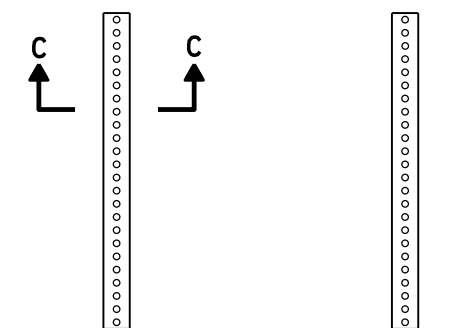
FLEXIBLE MARKER POST ANCHORS



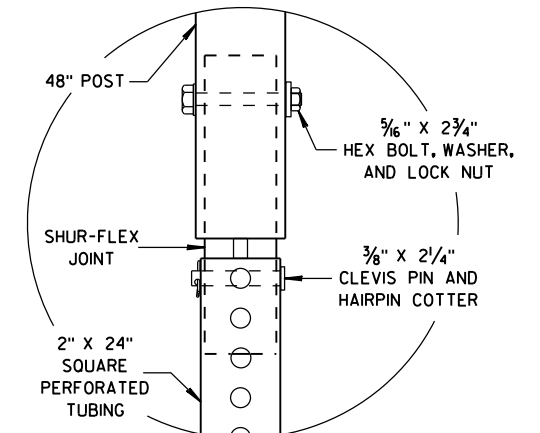
FRONT VIEW SIDE VIEW
ALTERNATE 3



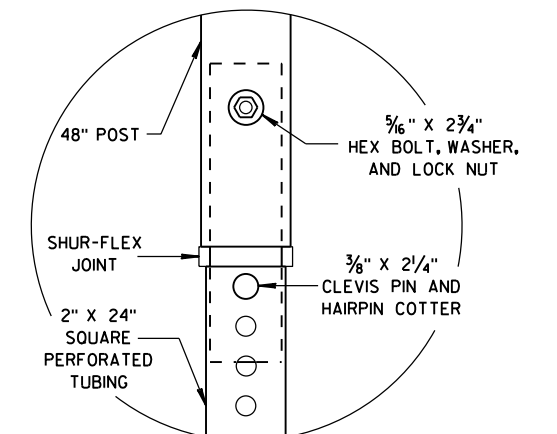
SECTION C-C



FRONT VIEW SIDE VIEW
ALTERNATE 3



DETAIL B

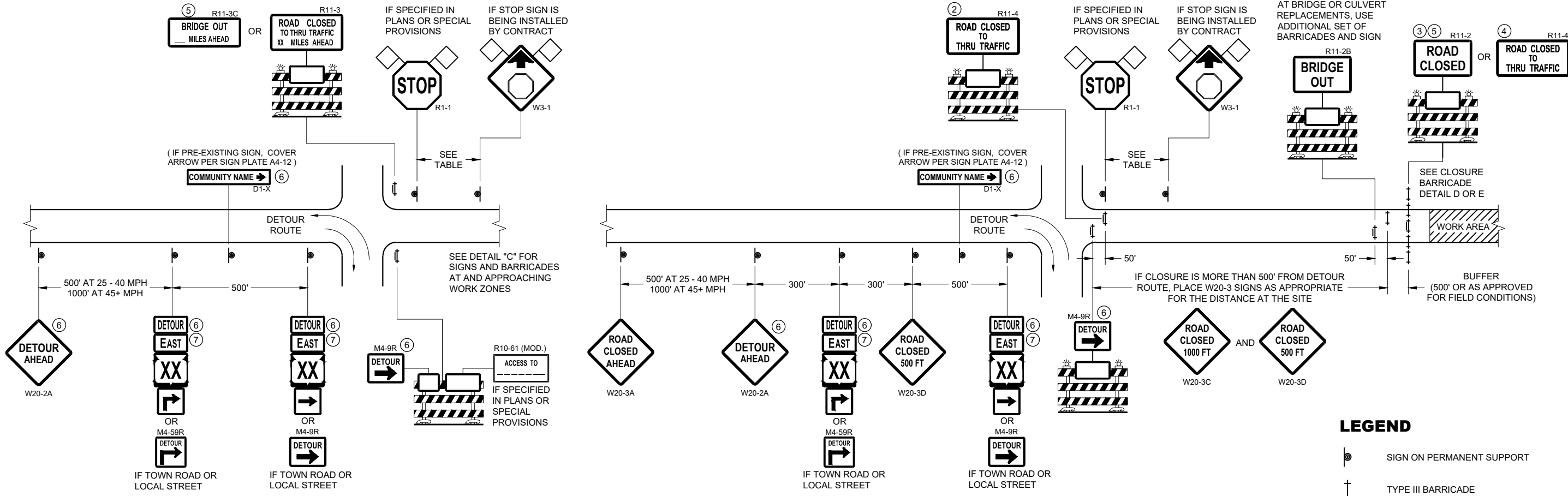


DETAIL C

FLEXIBLE MARKER POST FOR CULVERT END

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/1/2012 DATE /S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

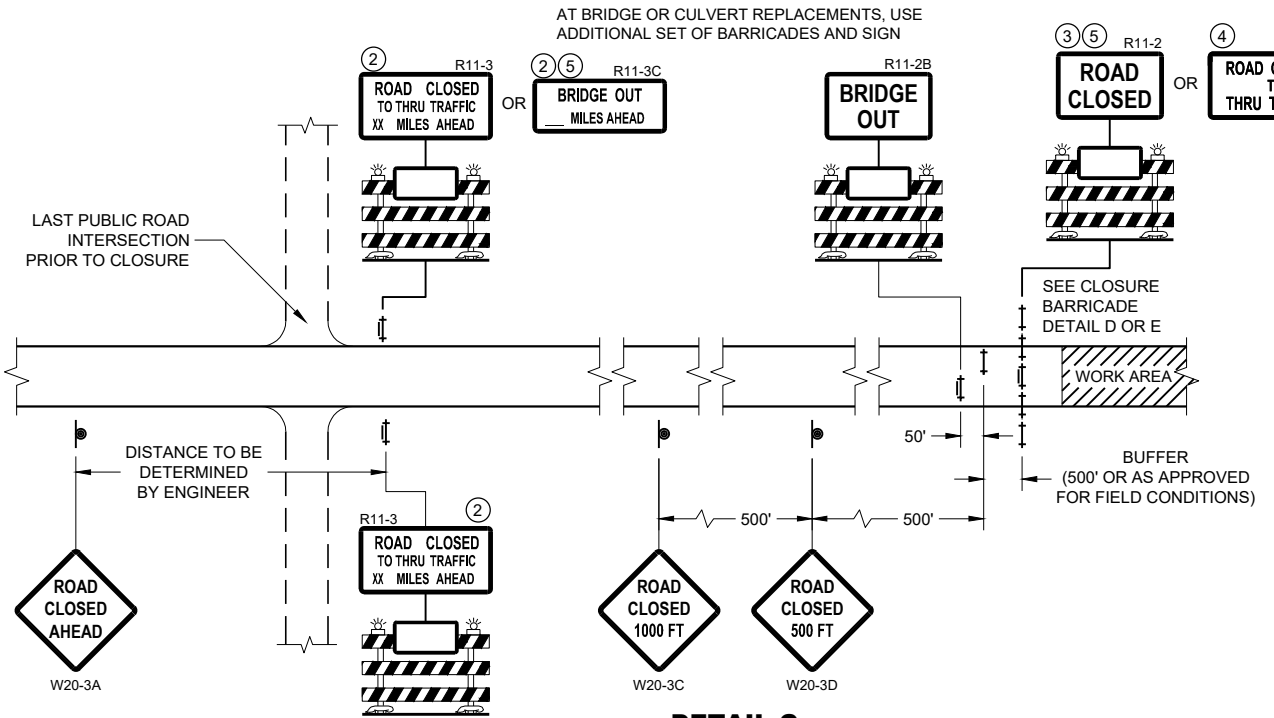
**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

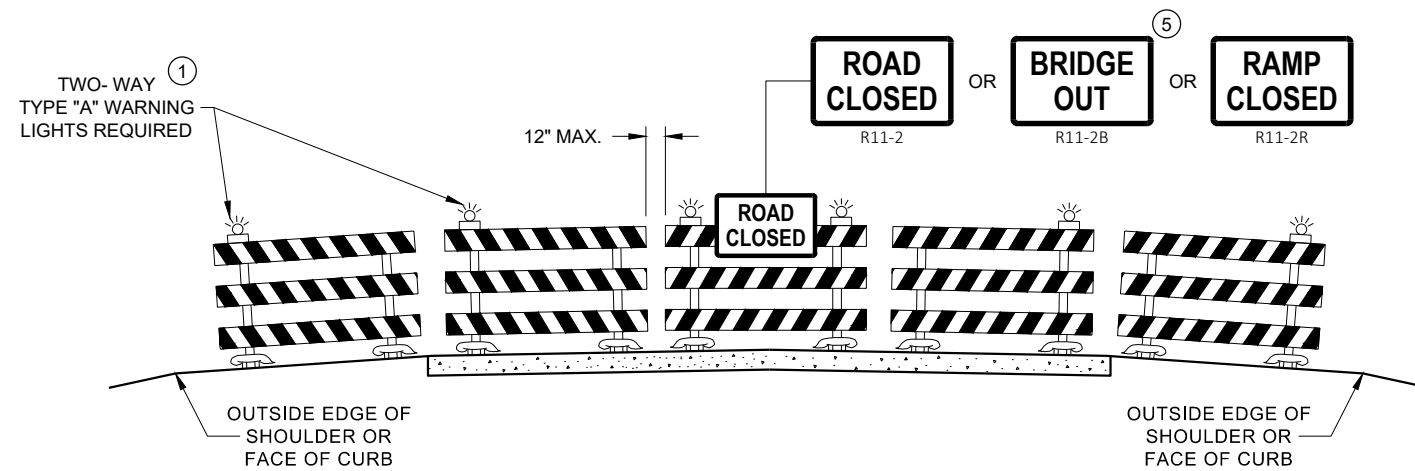
SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

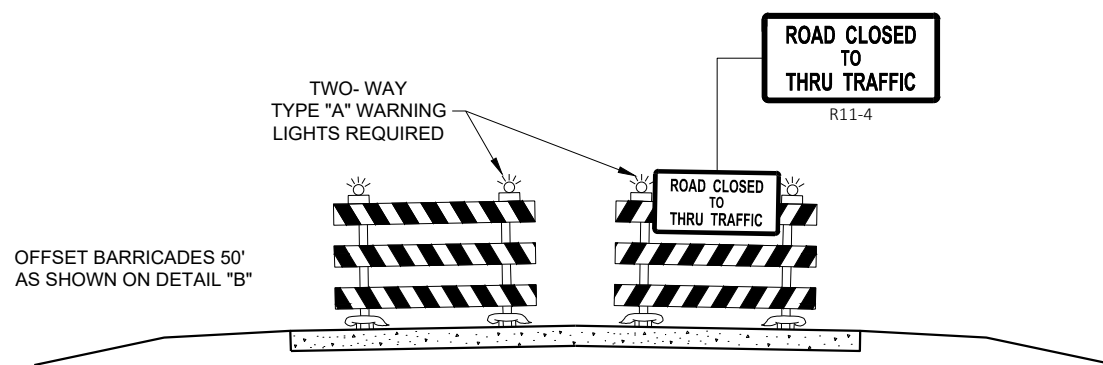
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE DATE WORK ZONE ENGINEER

FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

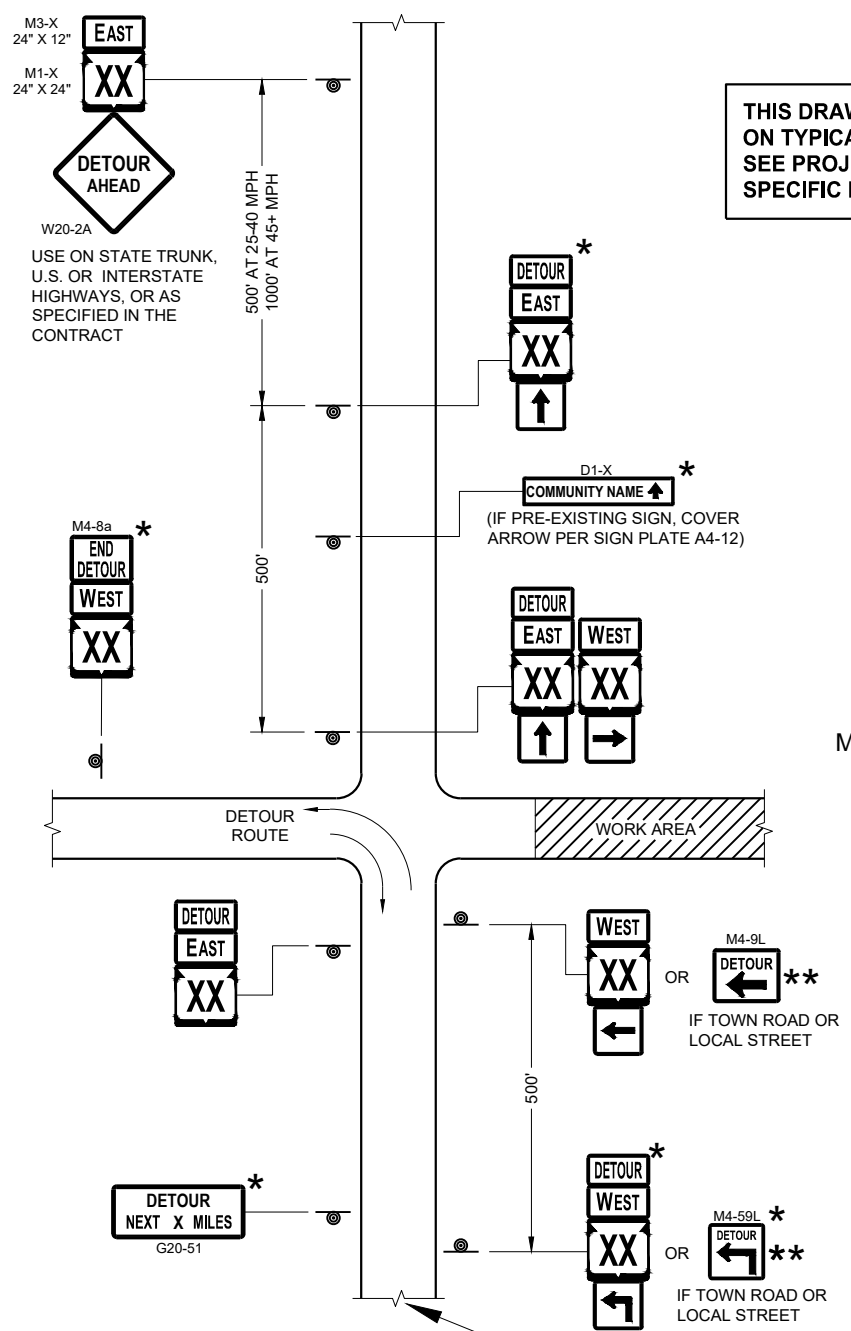
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

LEGEND

- SIGN ON PERMANENT SUPPORT
- WORK AREA
- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1
- M06 - 1

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

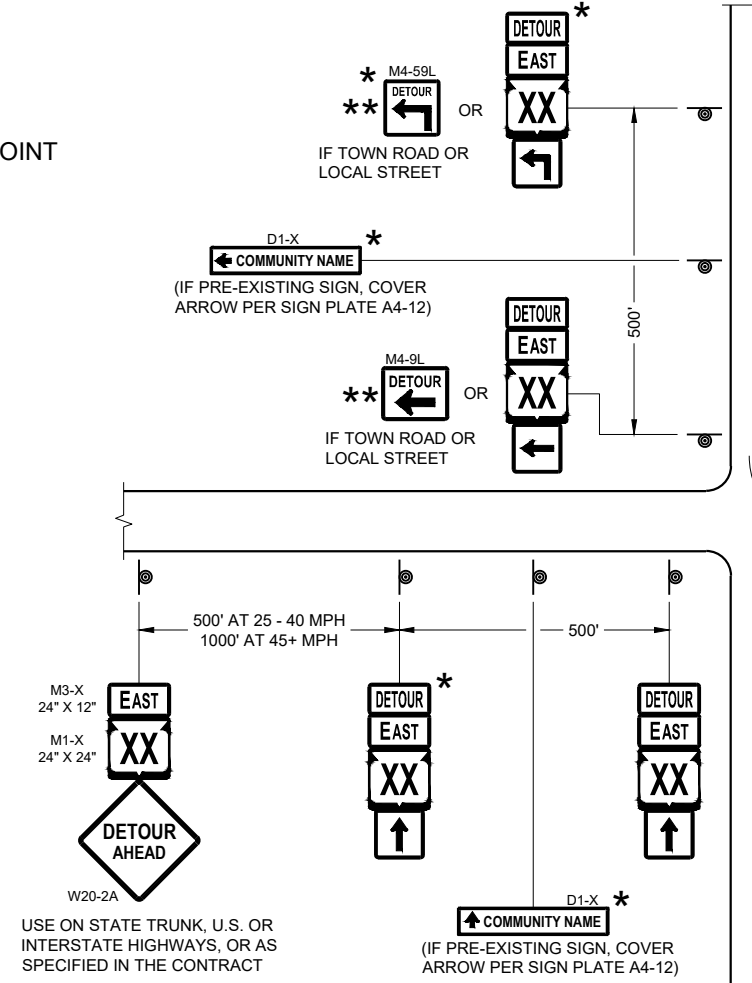
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

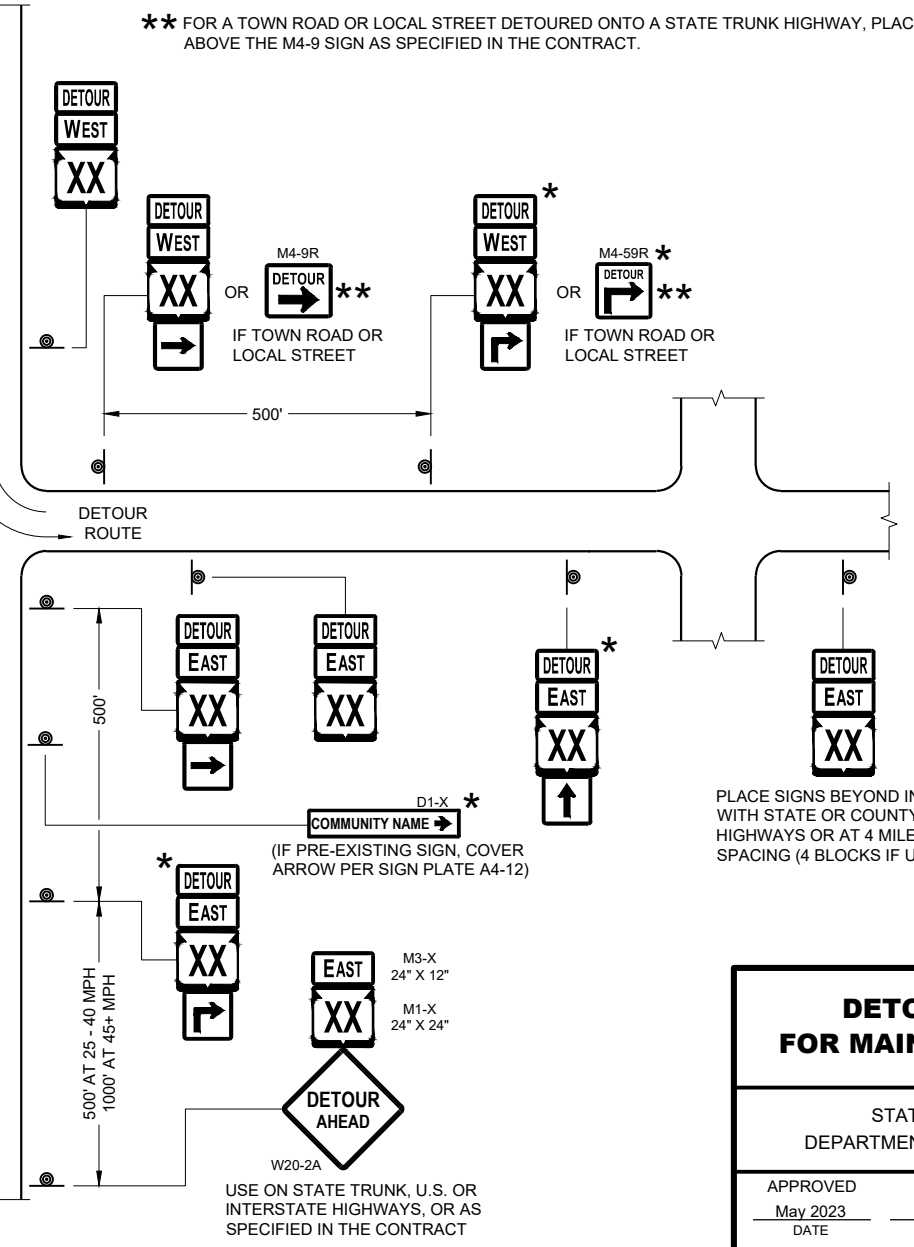
- M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-9 AND M4-59 SHALL BE 30" X 24"
- M4-8a SHALL BE 24" X 18"
- G20-51 SHALL BE 60" X 24"
- W20-2A SHALL BE 48" X 48"
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

- * OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- ** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

MATCH POINT



**DETAIL F
DETOUR SIGNING**



**DETOUR SIGNING
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS AND DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"




PLACE SIGNS BEYOND INTERSECTIONS WITH STATE OR COUNTY TRUNK HIGHWAYS OR AT 4 MILE MAXIMUM SPACING (4 BLOCKS IF URBAN AREA)

GENERAL NOTES

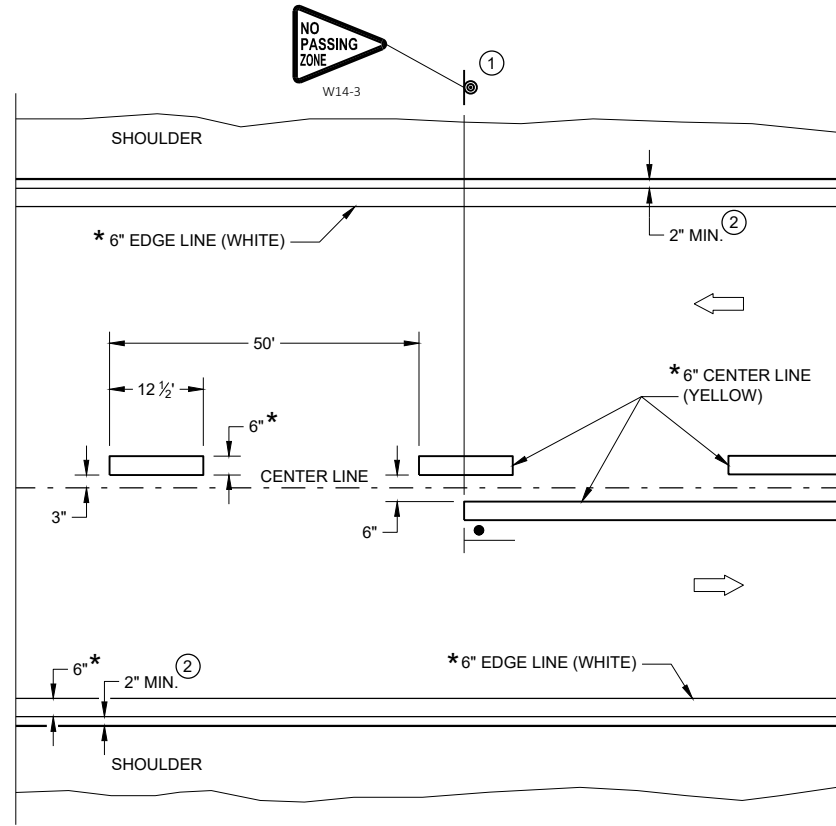
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

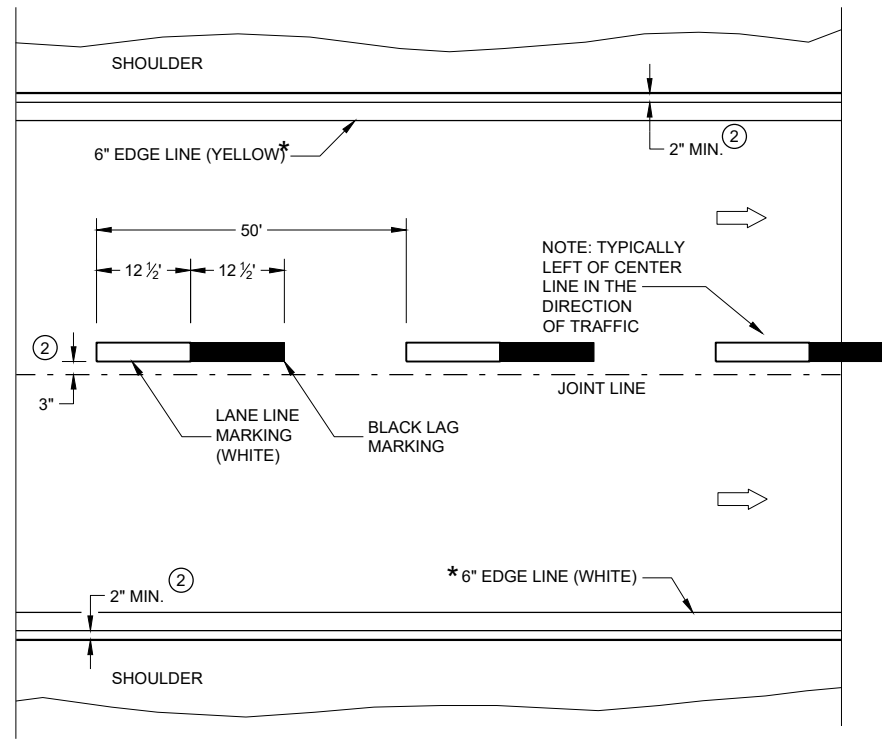
LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE STATEWIDE SIGNING AND MARKING ENGINEER

DESIGN DATA

LIVE LOAD: _____
 DESIGN LOAD: _____ HS-20
 INVENTORY RATING: _____ HS-17
 OPERATING RATING: _____ HS-29
 MAXIMUM STD. PERMIT VEHICLE LOAD: _____ 220 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY _____
 OVERLAY DECKS _____ f'c = 4,000 PSI
 CONCRETE SUPERSTRUCTURE _____ f'c = 4,000 PSI
 CONCRETE SUBSTRUCTURE _____ f'c = 3,500 PSI
 HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) _____ fy = 60,000 PSI

TRAFFIC DATA

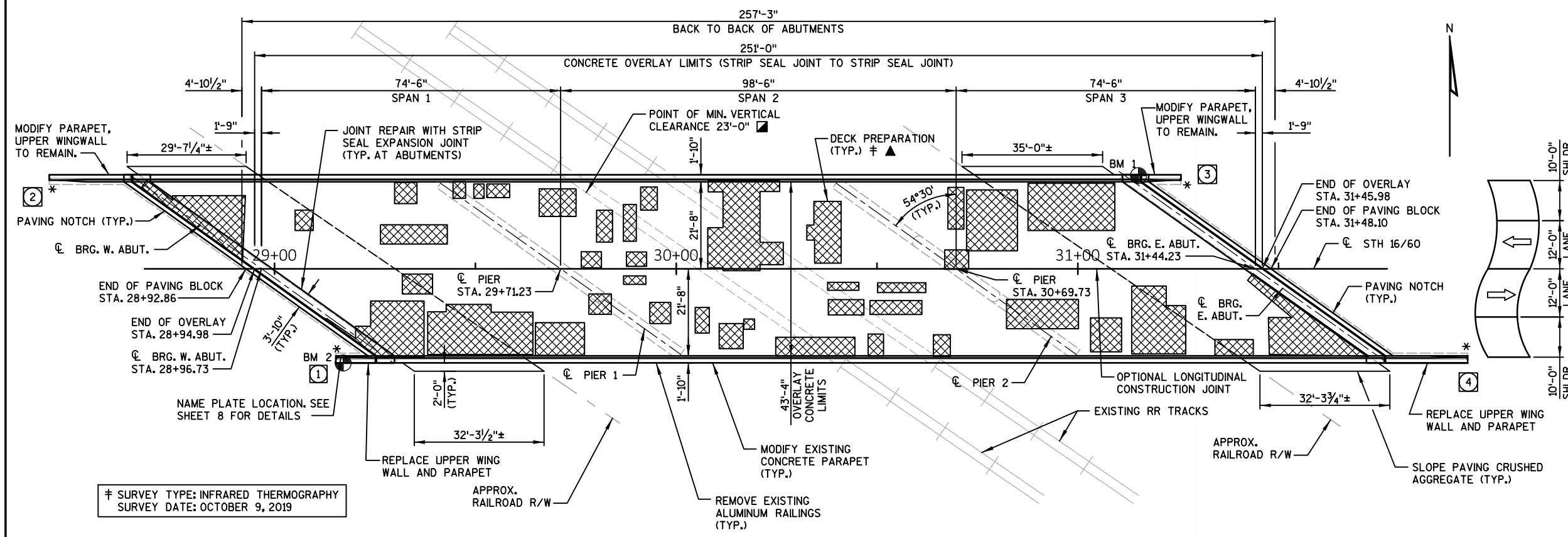
A.D.T. (2023) = 3,800
 A.D.T. (2043) = 4,200
 DESIGN SPEED: 60 MPH

STRUCTURE DESIGN CONTACTS

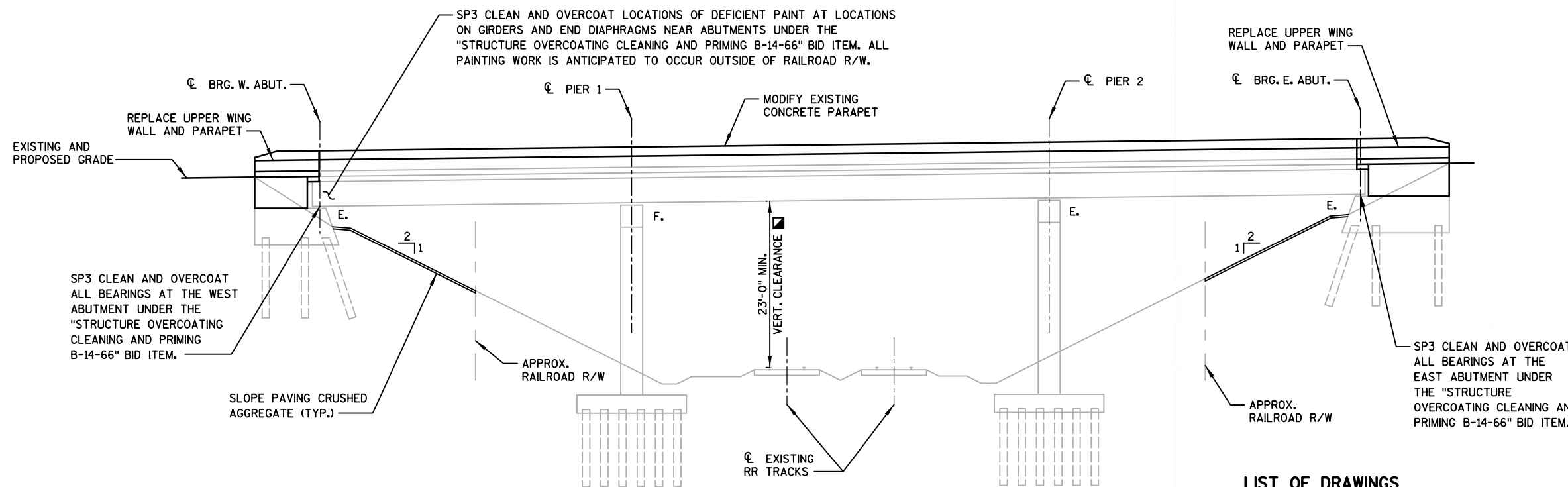
BRIDGE OFFICE CONTACT:
 AARON BONK (608) 261-0261
 DESIGN CONSULTANT CONTACT:
 EVAN CONSTANT (608) 251-4843

LEGEND

- ▲ THE TYPE AND EXTENT OF DECK PREPARATION/REPAIR IS AS DETERMINED BY FIELD ENGINEER.
- MIN. VERTICAL CLEARANCE BASED ON INFORMATION OBTAINED FROM WISDOT HIGHWAY STRUCTURE INFORMATION SYSTEM. EXISTING CLEARANCE TO BE MAINTAINED DURING CONSTRUCTION.
- * LOCATION OF NEW ANCHOR ASSEMBLIES FOR THRIE BEAM ATTACHMENT.
- # DENOTES WINGWALL NUMBER.



PLAN
 (CONCRETE OVERLAY EXISTING 3-SPAN STEEL PLATE GIRDERS)



ELEVATION
 (LOOKING NW, NORMAL TO BRIDGE SUBSTRUCTURE)

BENCHMARKS

BM NO.	COORDINATES	DESCRIPTION	ELEV.
BM 1	Y: 676,622.67 X: 824,113.70	MONUMENT, TOP OF PARAPET, NE CORNER OF STH 16 BRIDGE	851.42
BM 2	Y: 676,574.63 X: 823,915.99	CHISELED X, TOP OF PARAPET, SW CORNER OF STH 16 BRIDGE	850.12

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES, NOTES & DETAILS
3. WEST ABUTMENT
4. WEST ABUTMENT DETAILS
5. EAST ABUTMENT
6. EAST ABUTMENT DETAILS
7. SUPERSTRUCTURE PLAN
8. JOINT REPAIR DETAILS
9. STRIP SEAL EXPANSION JOINT COVER PLATE DETAILS
10. MODIFIED PARAPET DETAILS-1
11. MODIFIED PARAPET DETAILS-2

NO.	DATE	REVISION	BY

910 WEST WINGRA DRIVE
 MADISON, WISCONSIN 53715
 (608)-251-4843
 (608) 251-8655 FAX
 WWW.STRAND.COM

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION
 ACCEPTED SDR **05/30/23**
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-14-66

STH 16/60 OVER CMSPP RR

COUNTY DODGE TOWN/CITY/VILLAGE ELBA

DESIGN SPEC. REHABILITATION N/A

DESIGNED BY EJC DESIGN CK'D. KRB DRAWN BY DTH PLANS CK'D. KRB

GENERAL PLAN

SHEET 1 OF 12

GENERAL NOTES

THE PROPOSED WORK INCLUDES REMOVING EXISTING CONCRETE OVERLAY, PLACING A NEW CONCRETE OVERLAY, EXPANSION JOINT REPLACEMENT AT BOTH ABUTMENTS, CONCRETE SURFACE REPAIR AT ABUTMENTS AND SUPERSTRUCTURE, REPLACING WING 1 AND WING 4 UPPER WINGWALLS AND PARAPETS, CLEANING AND REPAINTING TOP FLANGES OF GIRDERS AT JOINT REPAIR LOCATIONS, SPOT CLEANING AND PAINTING GIRDERS AND ALL ABUTMENT BEARINGS, AND MODIFYING CONCRETE PARAPETS.

DRAWINGS SHALL NOT BE SCALED.

ALL DIMENSIONS ARE IN FEET AND INCHES UNLESS OTHERWISE NOTED.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

DIMENSIONS AND ELEVATIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS AND SUBSEQUENT REHABILITATION PLANS.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY AND PAVING BLOCKS.

SEAL OVERLAY CONSTRUCTION JOINTS ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY OVERLAY DECKS."

THE AVERAGE OVERLAY THICKNESS SHOWN IS BASED ON THE AVERAGE OVERLAY THICKNESS PLUS 1/2-INCH TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS."

SLOPE PAVING REPAIR AREAS ARE TO BE DETERMINED BY THE FIELD ENGINEER.

REPAINT GIRDER ENDS AND DIAPHRAGMS AT ABUTMENTS WHERE EXISTING PAINT HAS FAILED AS NOTED ON THE DRAWINGS UNDER BID ITEM "STRUCTURE OVERCOATING CLEANING AND PRIMING B-14-66".

STRUCTURAL STEEL AND BEARINGS SHALL BE PAINTED TO MATCH EXISTING, LIGHT GRAY (AMS STANDARD COLOR 26293).

CONCRETE SURFACE REPAIR AS DIRECTED BY THE FIELD ENGINEER. QUANTITIES SHOWN ON THE PLANS ARE APPROXIMATE.

ALL CONCRETE REMOVAL NOT COVERED WITH A CONCRETE OVERLAY SHALL BE DEFINED BY A 1-INCH DEEP SAW CUT.

AT ABUTMENTS, ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

CLEAN AND REPAINT EXISTING BEARINGS AT ABUTMENTS AS NOTED ON DRAWINGS UNDER THE "STRUCTURE OVERCOATING CLEANING AND PRIMING B-14-66" BID ITEM.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR STEEL SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

BAR DIMENSIONS FOR BENDING ARE OUT-TO-OUT OF BARS.

UTILIZE EXISTING BAR STEEL REINFORCEMENT WHERE SHOWN AND EXTEND 24 BAR DIAMETERS INTO NEW WORK, UNLESS SPECIFIED OTHERWISE.

SUPERSTRUCTURE AND ABUTMENT PARAPETS NOT BEING REMOVED SHALL BE CLEANED PER "CLEANING PARAPETS" BID ITEM.

THE ORIGINAL CONCRETE OVERLAY SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "REMOVING CONCRETE MASONRY DECK OVERLAY B-14-66".

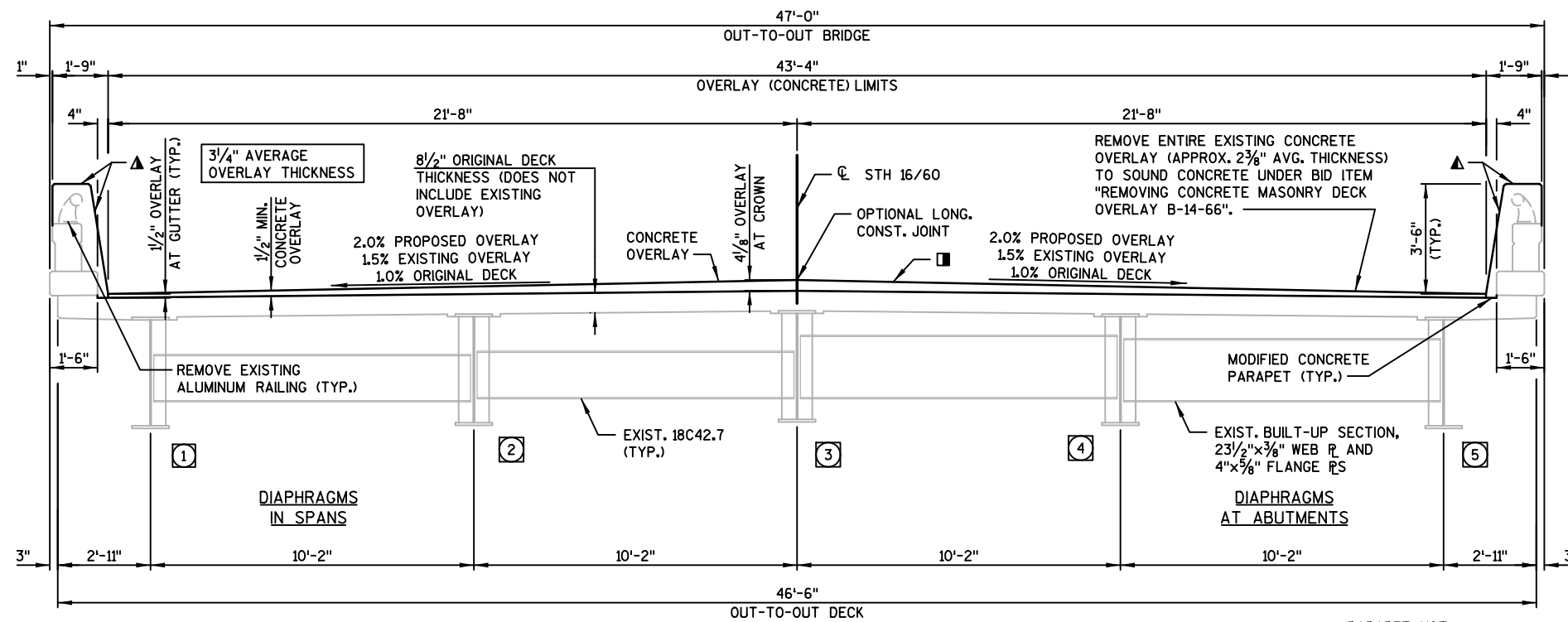
AFTER REMOVAL OF THE EXISTING CONCRETE OVERLAY AND PRIOR TO NEW CONCRETE WORK, THE ENTIRE BRIDGE DECK SHALL BE CLEANED PER BID ITEM, "CLEANING DECKS TO REAPPLY CONCRETE MASONRY OVERLAY".

PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1/2" AT GUTTER LINES AND 4/8" AT LONG CONST. JOINT PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 3/4". IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

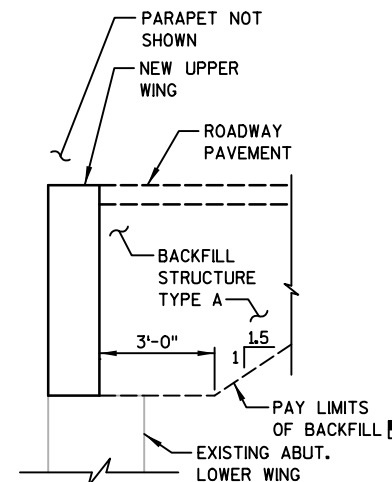
PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE TOP, ENDS, AND ROADWAY FACES OF NEW CONCRETE PARAPET AFTER ALL WORK IS COMPLETED FOR "CLEANING PARAPETS" AND "CONCRETE SURFACE REPAIR" BID ITEMS AND THE MODIFIED PARAPET IS POURED.

THE CONTRACTOR SHALL SUPPLY A NEW PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWING. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR, 1970.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.



CROSS SECTION THRU SUPERSTRUCTURE
(LOOKING EAST)



STRUCTURE BACKFILL LIMITS

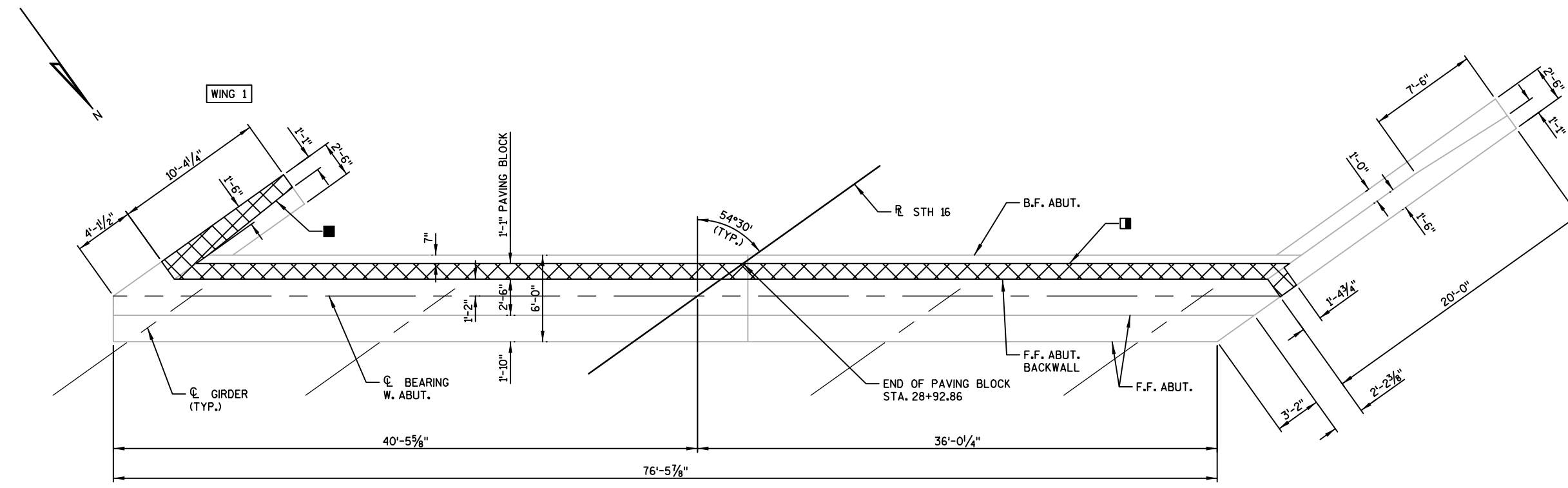
LEGEND

- ⊛ INDICATES GIRDER NUMBER.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY AND PAVING BLOCKS.
- ▲ PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE ENDS, INSIDE, AND TOP FACES OF PARAPETS, INCLUDING PARAPETS ON WINGS.
- BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	W. ABUT	PIER 1	PIER 2	E. ABUT.	SUPER.	TOTAL	UNIT
203.0211.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL B-14-066	---	---	---	---	---	1	EACH
203.0220	REMOVING STRUCTURE B-14-066	---	---	---	---	---	1	EACH
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-14-066	---	---	---	---	---	1	EACH
210.1500	BACKFILL STRUCTURE TYPE A	15	---	---	30	---	45	TON
502.0100	CONCRETE MASONRY BRIDGES	6.7	---	---	10.9	52.0	70	CY
502.3101	EXPANSION DEVICE	---	---	---	---	150	150	LF
502.3200	PROTECTIVE SURFACE TREATMENT	---	---	---	---	1,238	1,238	SY
502.3210	PIGMENTED SURFACE SEALER	17	---	---	17	264	298	SY
502.4205	ADHESIVE ANCHORS NO. 5 BAR	160	---	---	140	1,456	1,756	EACH
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	1,670	---	---	2,050	11,790	15,510	LB
509.0301	PREPARATION DECKS TYPE 1	---	---	---	---	582	582	SY
509.0302	PREPARATION DECKS TYPE 2	---	---	---	---	399	399	SY
509.0505.S	CLEANING DECKS TO REAPPLY CONCRETE MASONRY OVERLAY	---	---	---	---	1,184	1,184	SY
509.1000	JOINT REPAIR	---	---	---	---	69	69	SY
509.1500	CONCRETE SURFACE REPAIR	15	---	---	10	25	50	SF
509.2000	FULL-DEPTH DECK REPAIR	---	---	---	---	24	24	SY
509.2500	CONCRETE MASONRY OVERLAY DECKS	---	---	---	---	184	184	CY
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY B-14-066	---	---	---	---	1,227	1,227	SY
509.9050.S	CLEANING PARAPETS	20	---	---	10	484	514	LF
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	3	---	---	4	---	7	SY
517.0901.S	PREPARATION AND COATING OF TOP FLANGES B-14-066	---	---	---	---	---	1	EACH
517.3001.S	STRUCTURE OVERCOATING CLEANING AND PRIMING B-14-066	---	---	---	---	---	1	EACH
517.4001.S	CONTAINMENT AND COLLECTION OF WASTE MATERIALS B-14-066	---	---	---	---	---	1	EACH
517.6001.S	PORTABLE DECONTAMINATION FACILITY	---	---	---	---	---	1	EACH
604.0500	SLOPE PAVING CRUSHED AGGREGATE	195	---	---	212	---	407	SY
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	2	---	---	2	---	4	EACH
NON-BID ITEMS								
	NAME PLATE	---	---	---	---	---	1	EACH
	FILLER	---	---	---	---	---	1/2", 3/4"	SIZE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
CROSS SECTION, QUANTITIES, NOTES & DETAILS			SHEET 2



PLAN
(SHOWING REMOVALS)

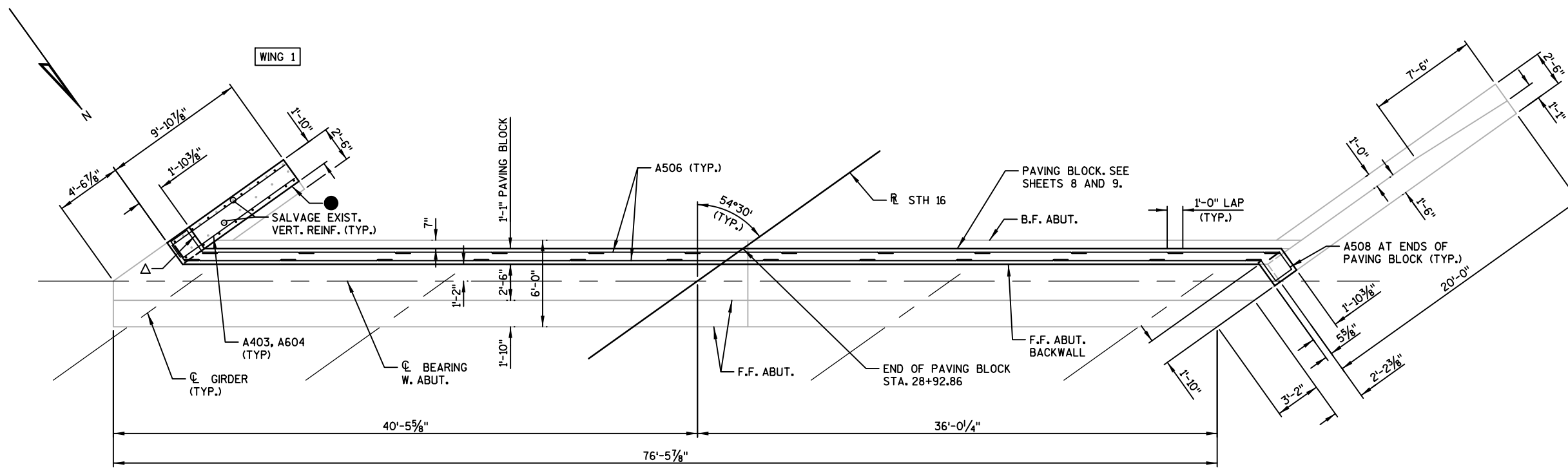
WING 2

NOTES

SEE SHEET 4 FOR SECTION VIEWS AND BAR DETAILS.

LEGEND

- REMOVE EXISTING UPPER WING AND PARAPET DOWN TO EXISTING ABUTMENT LOWER WINGWALL. SALVAGE AND INCORPORATE EXISTING VERTICAL BAR STEEL INTO NEW WORK.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- REMOVE EXISTING PAVING BLOCK. SEE SHEET 8 FOR DETAILS.
- △ VERTICAL CONSTRUCTION JOINT BETWEEN PAVING BLOCK CONCRETE (TO BE POURED WITH SUPERSTRUCTURE CONCRETE) AND UPPER WING CONCRETE.



PLAN
(SHOWING PROPOSED STRUCTURE WORK)

WING 2

8

8

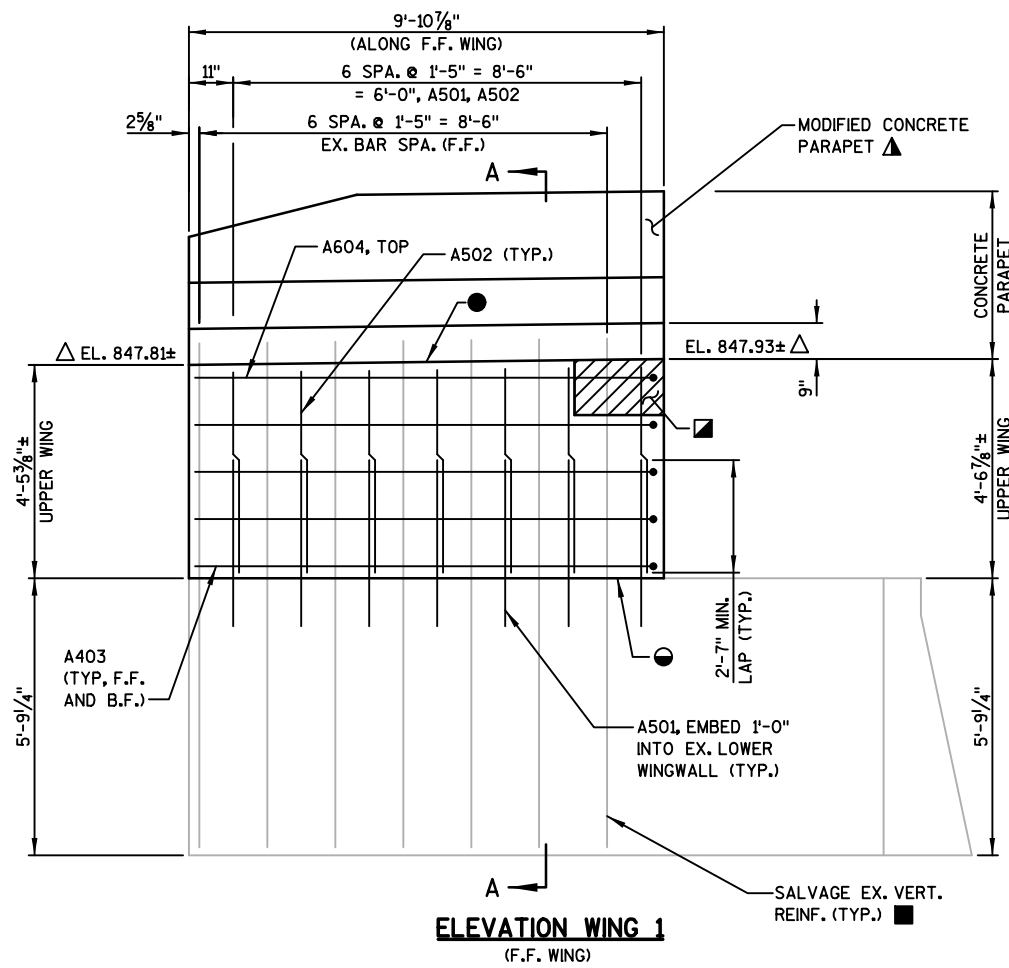
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
WEST ABUTMENT			SHEET 3

WEST ABUTMENT

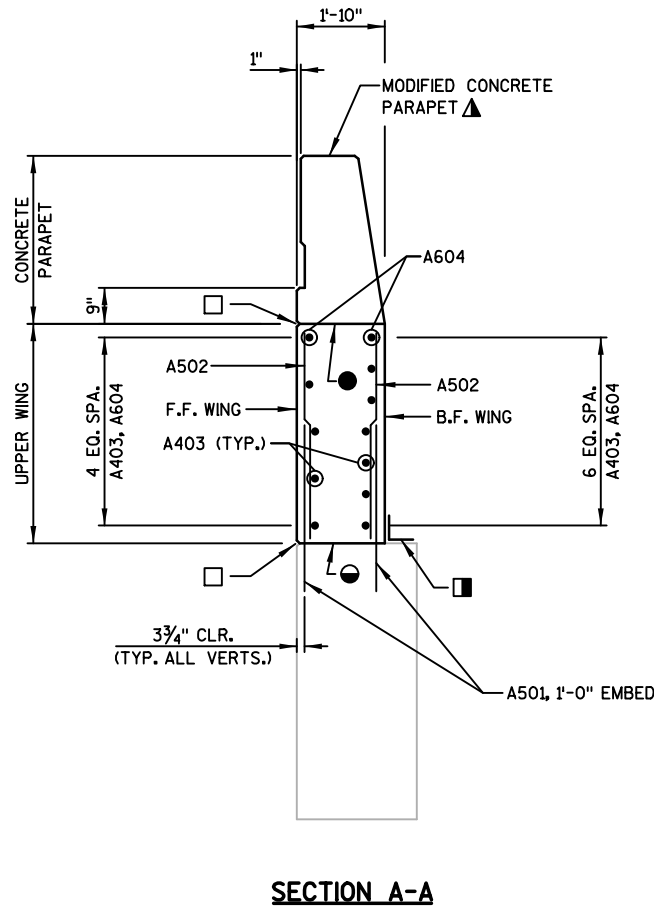
BILL OF BARS

COATED: 930 LBS

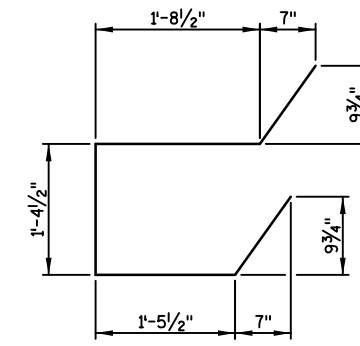
BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
☆ A501	15	3'-10"		X	F.F. & B.F. - VERT. - DOWELS - WING 1
A502	15	4'-3"		X	F.F. & B.F. - VERT. - WING 1
A403	10	10'-1"	X	X	F.F. & B.F. - HORIZ. - WING 1
A604	2	10'-4"	X	X	TOP - HORIZ. - WING 1
A405	79	3'-8"	X	X	PAVING BLOCK - VERT.
A506	33	7'-9"		X	PAVING BLOCK - HORIZ.
☆ A507	79	2'-8"	X	X	PAVING BLOCK - VERT. - DOWELS
A508	4	6'-4"	X	X	PAVING BLOCK - HORIZ. - ENDS



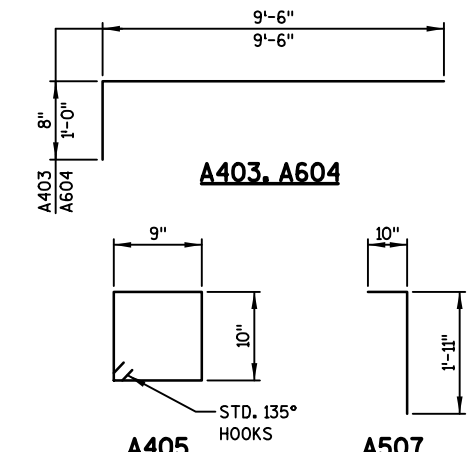
ELEVATION WING 1
(F.F. WING)



SECTION A-A



A508

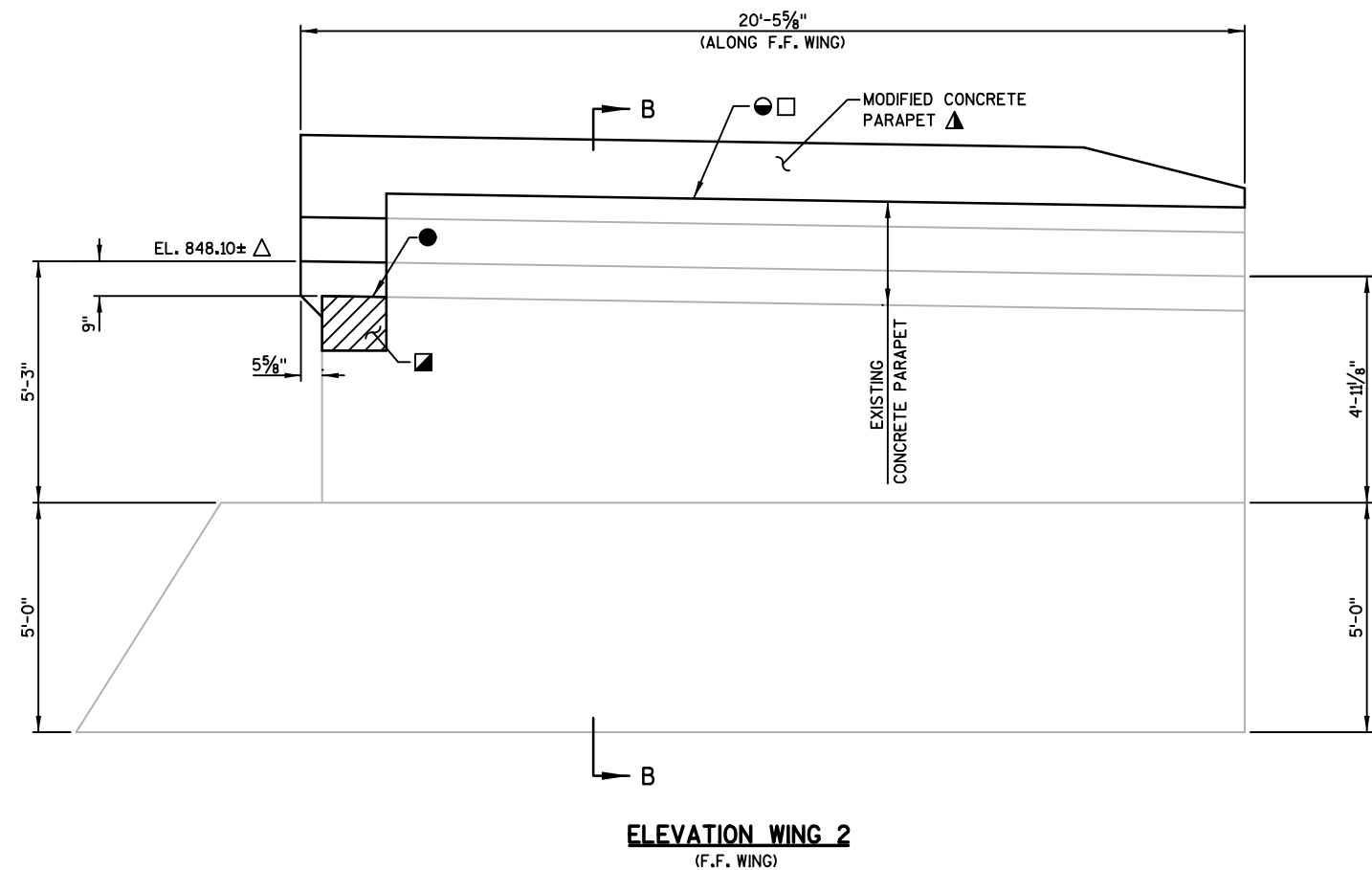


A405

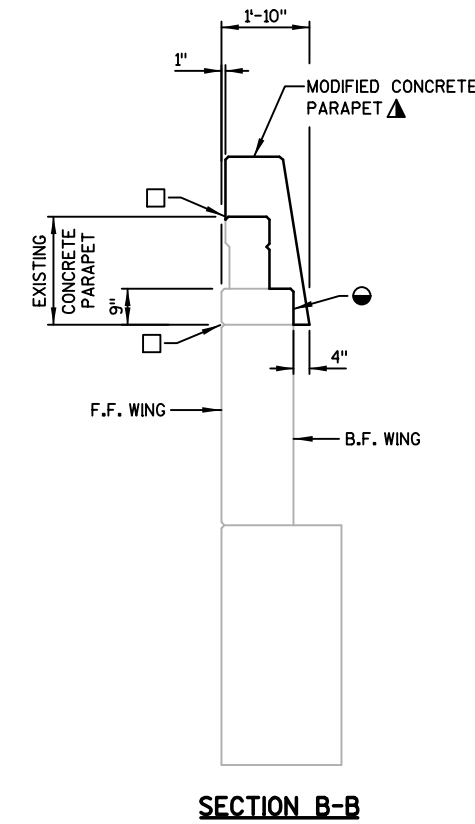
A507

LEGEND

- ROUGHEN SURFACE OF EXISTING CONCRETE TO 1/4"± AMPLITUDE (ALL AREAS OF NEW TO EXISTING CONCRETE CONTACT.)
- 3/4" V-GROOVE.
- △ ELEVATIONS PROVIDED ARE TAKEN FROM SURVEY. MATCH EXISTING TOP OF WING ELEVATIONS.
- ▲ SEE SHEETS 11 AND 12 FOR REINFORCING DETAILS.
- REMOVE EXISTING UPPER WING AND PARAPET DOWN TO EXISTING ABUTMENT LOWER WINGWALL. SALVAGE AND INCORPORATE EXISTING VERTICAL BAR STEEL INTO NEW WORK.
- ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- ▣ POUR CONCRETE IN HATCHED REGION AFTER SUPERSTRUCTURE IS IN PLACE. SEE SUPERSTRUCTURE SHEET FOR EXTENTS.
- ☆ ADHESIVE ANCHOR NO. 5 BAR, EMBED 1'-0" IN EXIST. CONC.
- CONSTRUCTION JOINT.



ELEVATION WING 2
(F.F. WING)

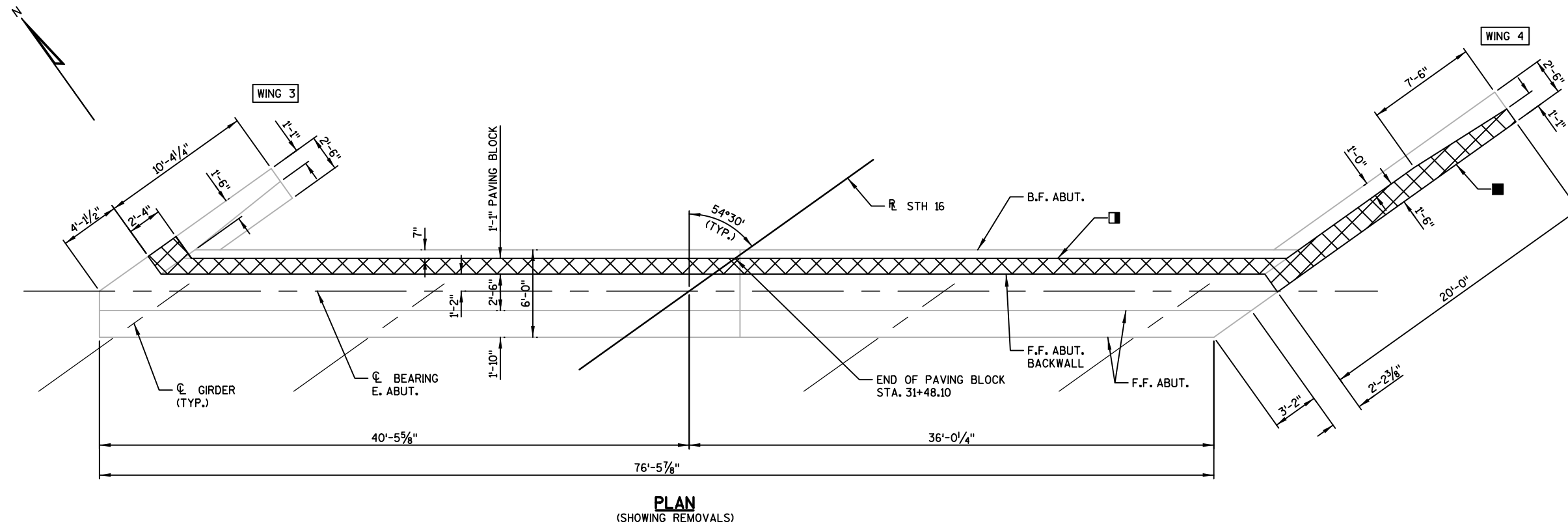


SECTION B-B

NOTES

SEE SHEETS 3, 8, AND 9 FOR PAVING BLOCK LAYOUT AND DETAILS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
WEST ABUTMENT DETAILS			SHEET 4



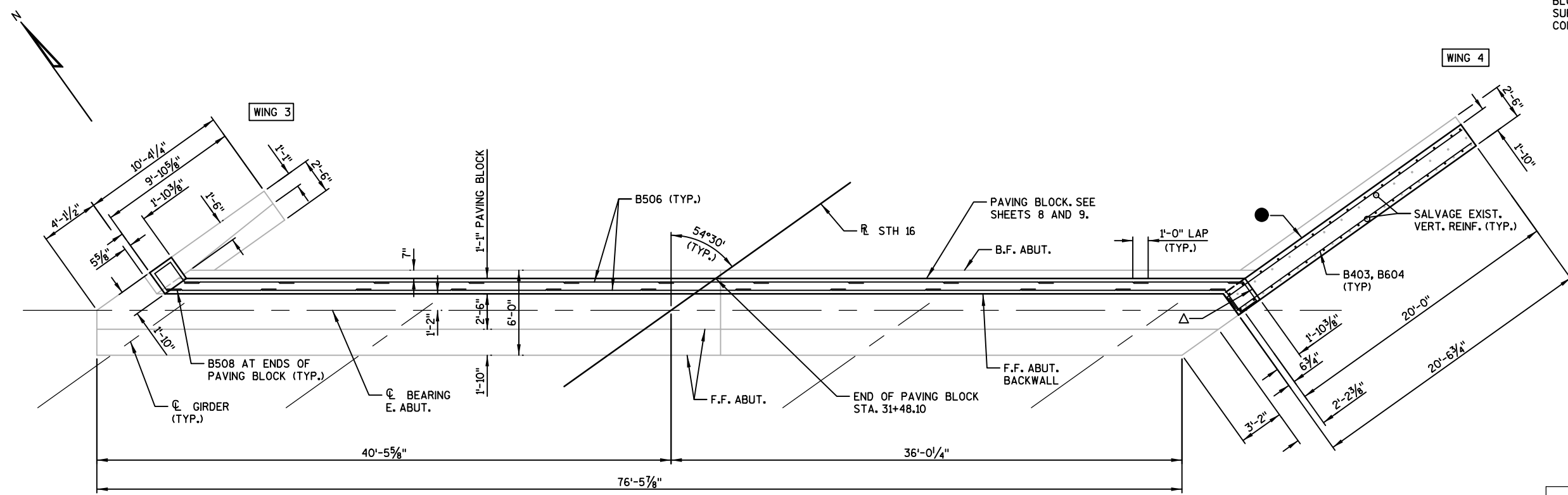
PLAN
(SHOWING REMOVALS)

NOTES

SEE SHEET 6 FOR SECTION VIEWS AND BAR DETAILS.

LEGEND

- REMOVE EXISTING UPPER WING AND PARAPET DOWN TO EXISTING ABUTMENT LOWER WINGWALL. SALVAGE AND INCORPORATE EXISTING VERTICAL BAR STEEL INTO NEW WORK.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- REMOVE EXISTING PAVING BLOCK. SEE SHEET 8 FOR DETAILS.
- △ VERTICAL CONSTRUCTION JOINT BETWEEN PAVING BLOCK CONCRETE (TO BE POURED WITH SUPERSTRUCTURE CONCRETE) AND UPPER WING CONCRETE.



PLAN
(SHOWING PROPOSED STRUCTURE WORK)

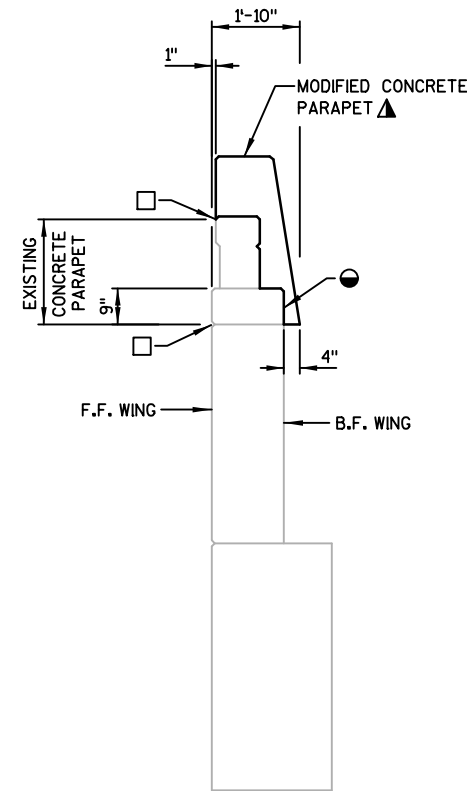
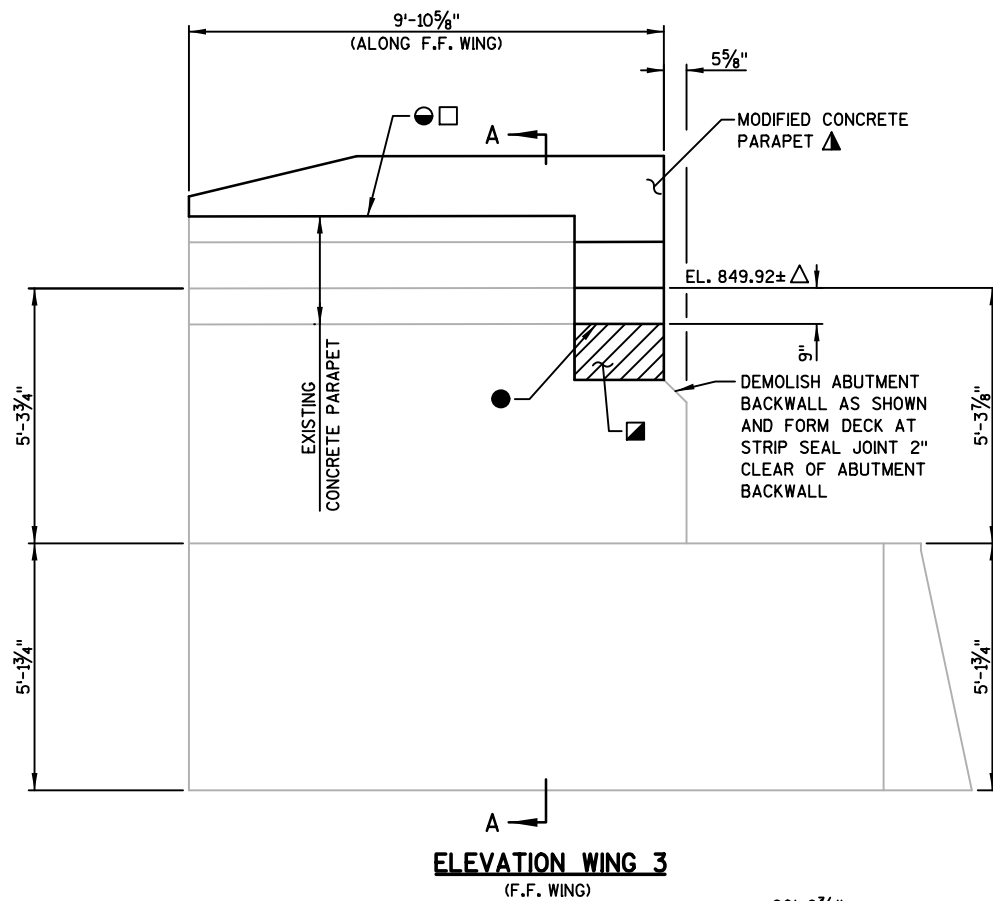
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
EAST ABUTMENT			SHEET 5

EAST ABUTMENT

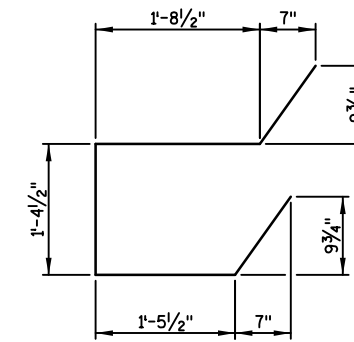
BILL OF BARS

COATED: 1.150 LBS

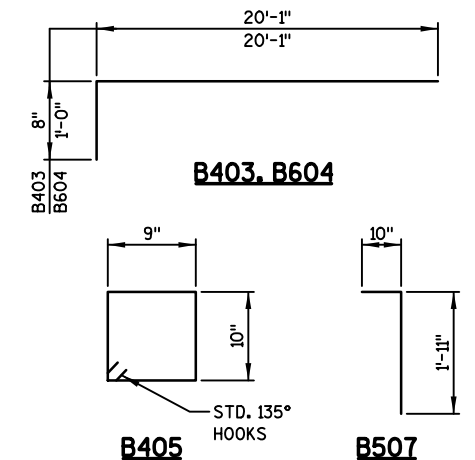
BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
☆ B501	29	3'-10"		X	F.F. & B.F. - VERT. - DOWELS - WING 4
B502	29	4'-3"		X	F.F. & B.F. - VERT. - WING 4
B403	10	20'-8"	X	X	F.F. & B.F. - HORIZ. - WING 4
B604	2	20'-11"	X	X	TOP - HORIZ. - WING 4
B405	79	3'-8"	X	X	PAVING BLOCK - VERT.
B506	33	7'-9"		X	PAVING BLOCK - HORIZ.
☆ B507	79	2'-8"	X	X	PAVING BLOCK - VERT. - DOWELS
B508	4	6'-4"	X	X	PAVING BLOCK - HORIZ. - ENDS



SECTION A-A

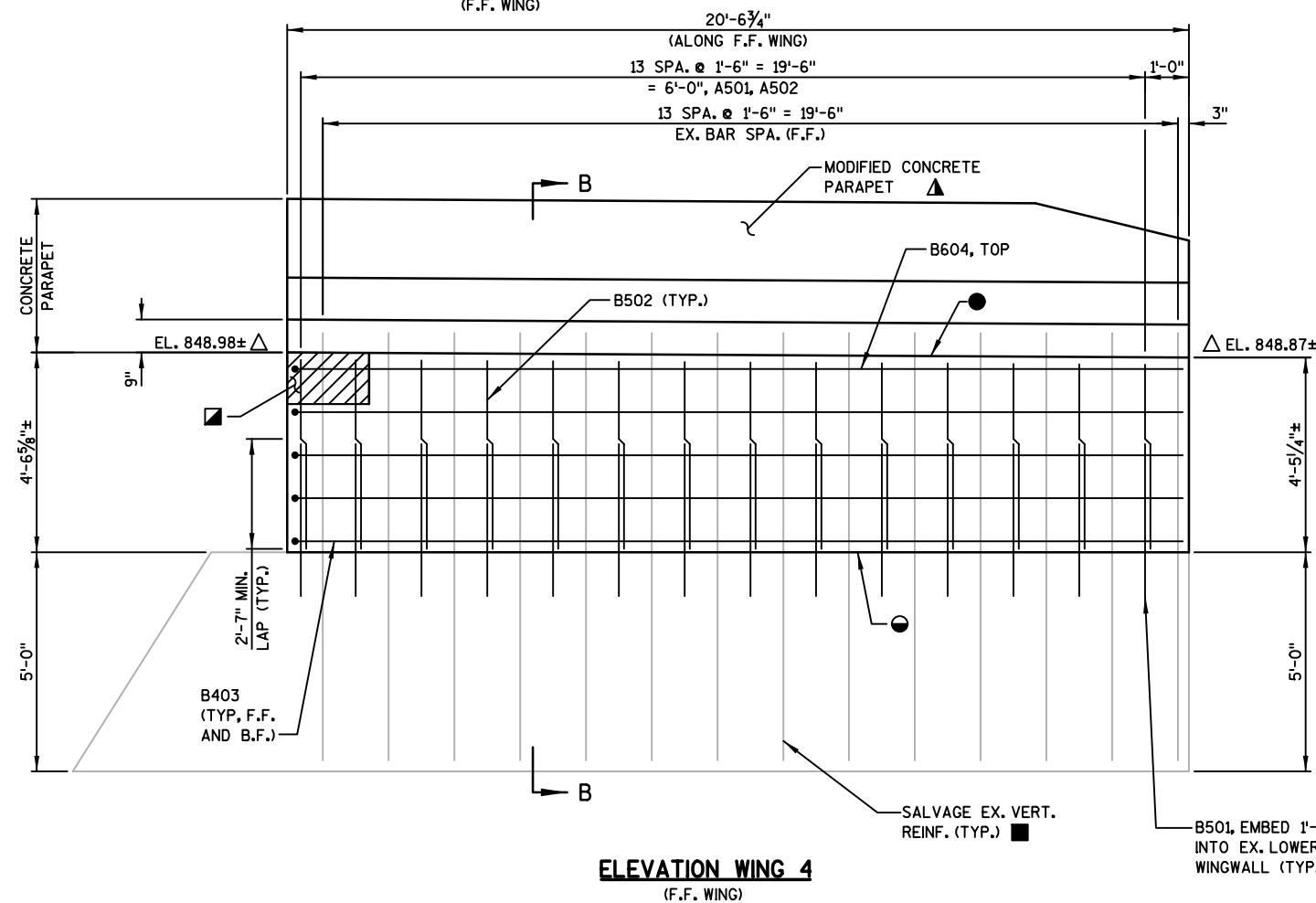


B508

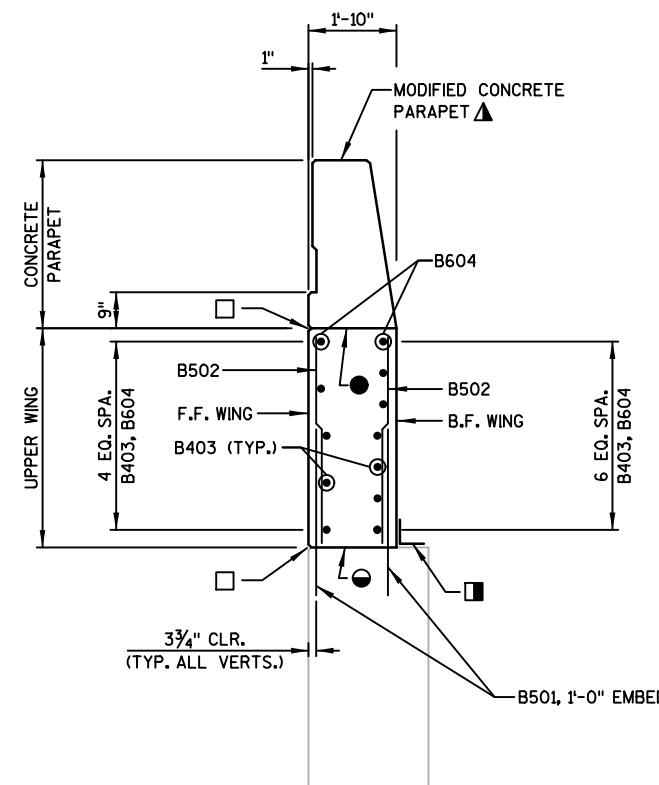


B405

B507



**ELEVATION WING 4
(F.F. WING)**



SECTION B-B

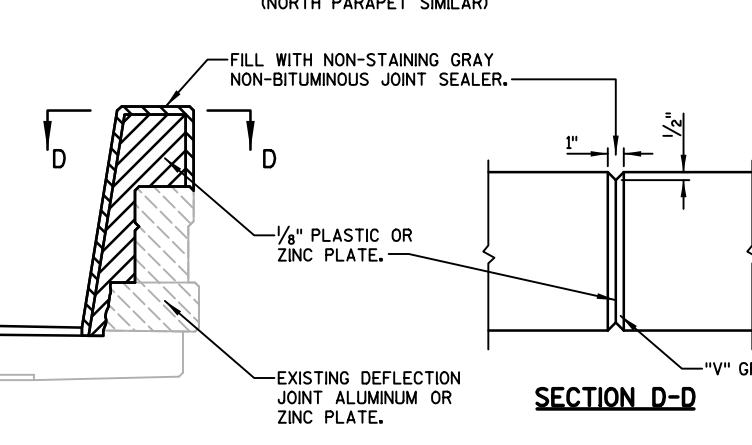
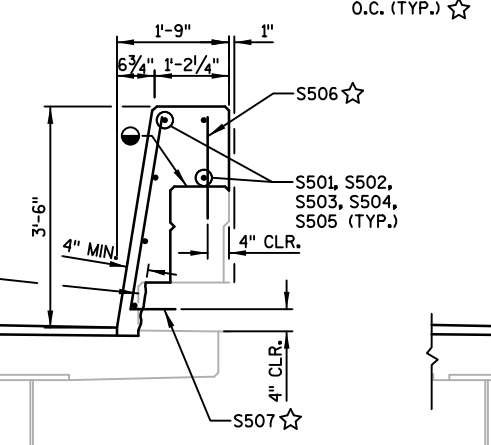
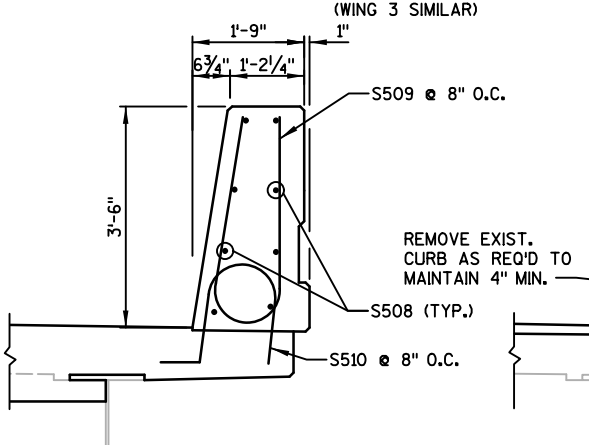
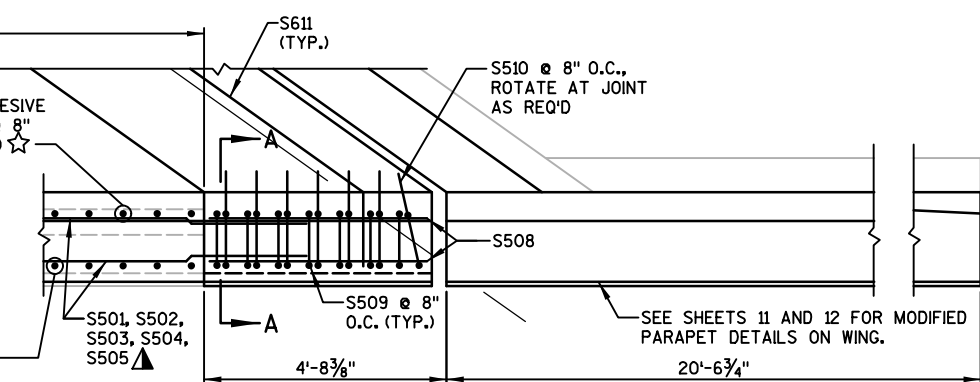
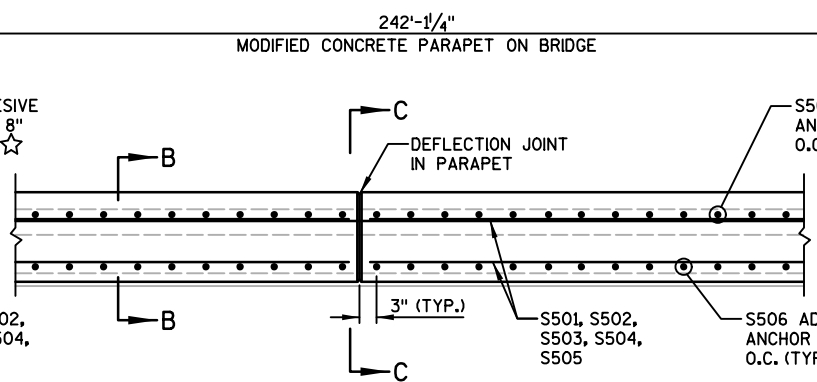
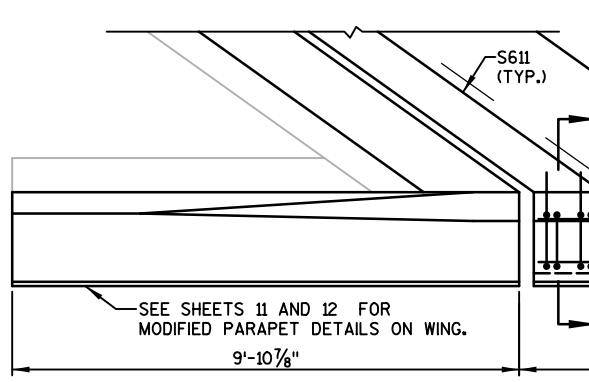
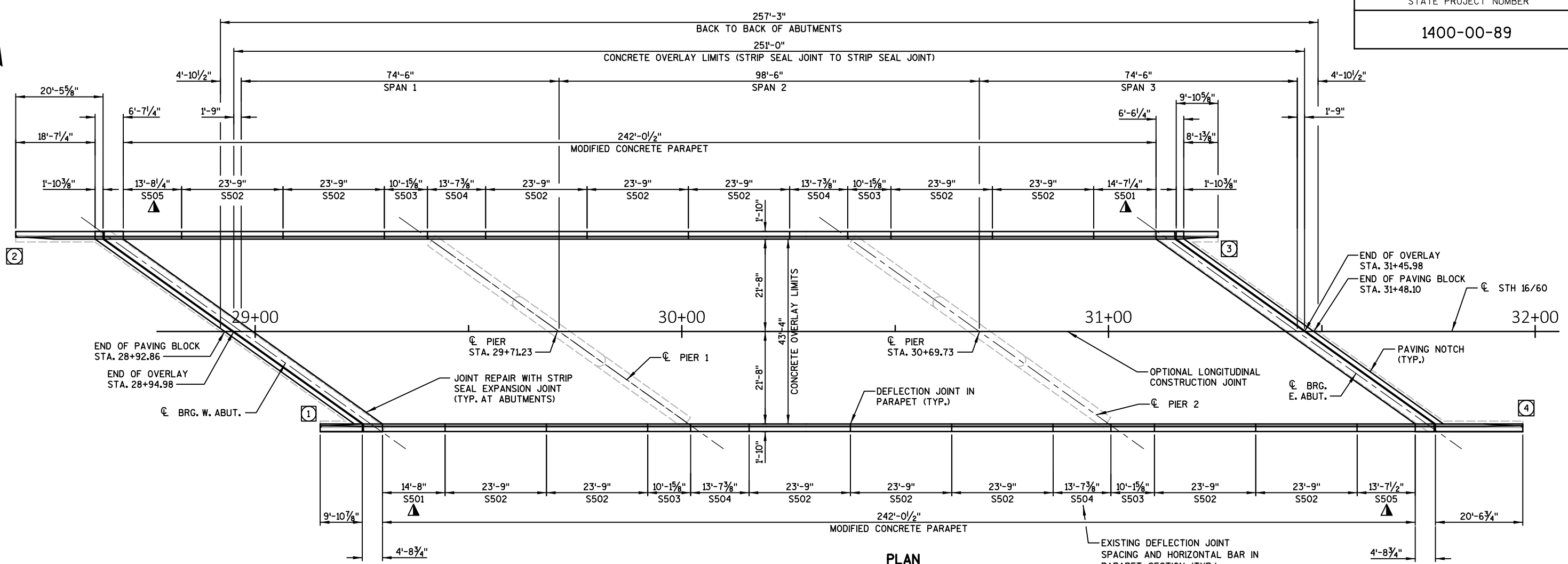
LEGEND

- ROUGHEN SURFACE OF EXISTING CONCRETE TO 1/4"± AMPLITUDE (ALL AREAS OF NEW TO EXISTING CONCRETE CONTACT.)
- 3/4" V-GROOVE.
- △ ELEVATIONS PROVIDED ARE TAKEN FROM SURVEY. MATCH EXISTING TOP OF WING ELEVATIONS.
- ▲ SEE SHEETS 11 AND 12 FOR REINFORCING DETAILS.
- REMOVE EXISTING UPPER WING AND PARAPET DOWN TO EXISTING ABUTMENT LOWER WINGWALL. SALVAGE AND INCORPORATE EXISTING VERTICAL BAR STEEL INTO NEW WORK.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- POUR CONCRETE IN HATCHED REGION AFTER SUPERSTRUCTURE IS IN PLACE. SEE SUPERSTRUCTURE SHEET FOR EXTENTS.
- ☆ ADHESIVE ANCHOR NO. 5 BAR, EMBED 1'-0" IN EXIST. CONC.
- CONSTRUCTION JOINT.

NOTES

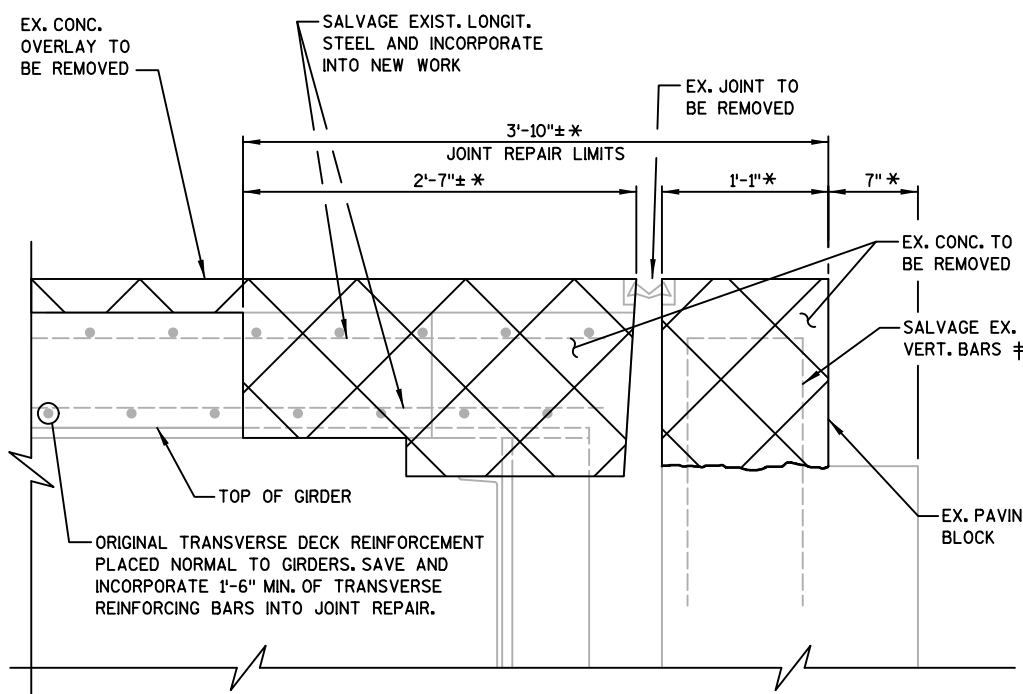
SEE SHEETS 5, 8, AND 9 FOR PAVING BLOCK LAYOUT AND DETAILS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
EAST ABUTMENT DETAILS			SHEET 6

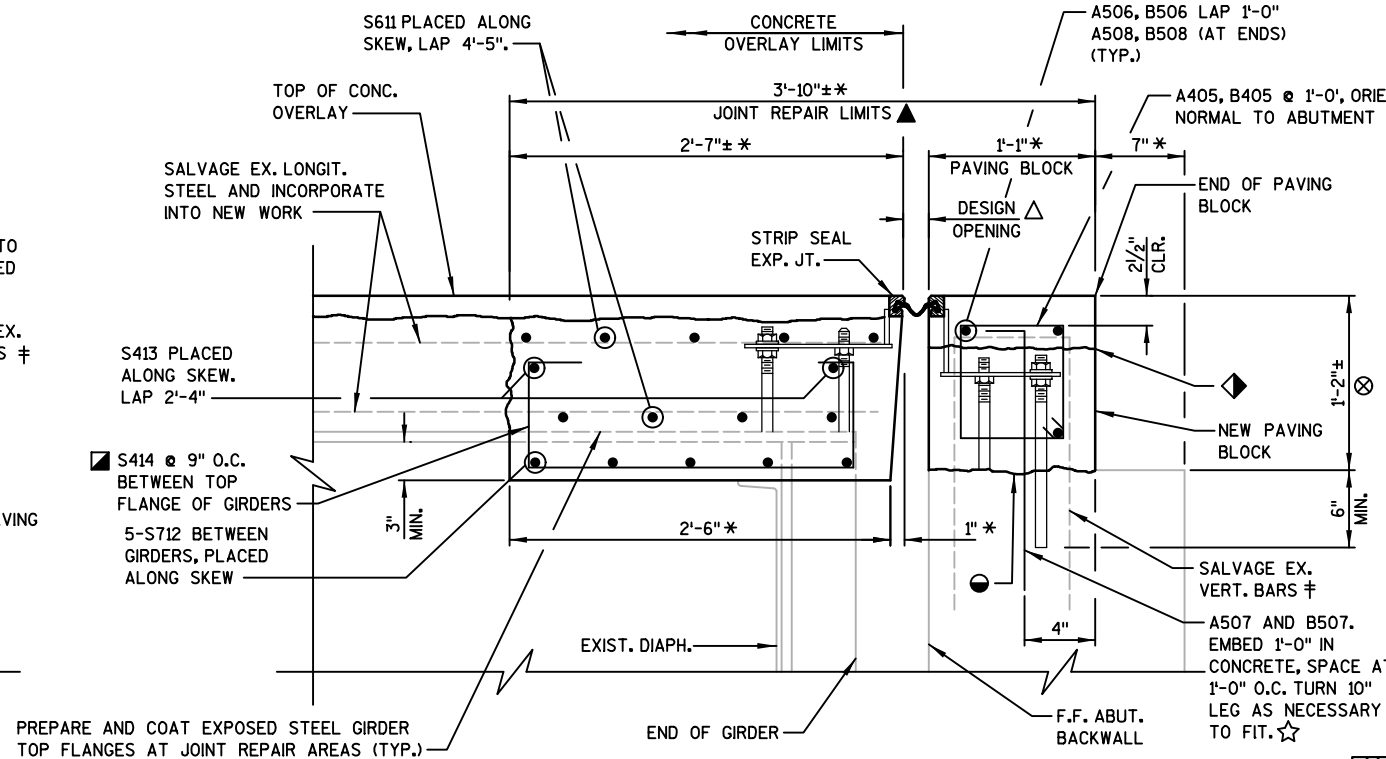


- LEGEND**
- ROUGHEN SURFACE OF EXISTING CONCRETE TO 1/4"± AMPLITUDE (ALL AREAS OF NEW TO EXISTING CONCRETE CONTACT).
 - ☆ ADHESIVE ANCHORS NO. 5 BAR, EMBED 5" IN CONCRETE. SPACE AT 8".
 - ▲ EXTEND S501 AND S505 INTO NEW PARAPET AT JOINT REPAIR.
- NOTES**
- EXISTING DEFLECTION JOINT LOCATIONS SHALL BE MATCHED WITH THE PROPOSED PARAPET MODIFICATION WORK. DEFLECTION JOINTS SHALL CONSIST OF 1/8" ZINC OR PLASTIC PLATE CUT AS SHOWN IN SECTION C-C BY HATCHED AREA. IF CONSTRUCTION JOINTS ARE USED AT DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS OMITTED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
SUPERSTRUCTURE PLAN			SHEET 7

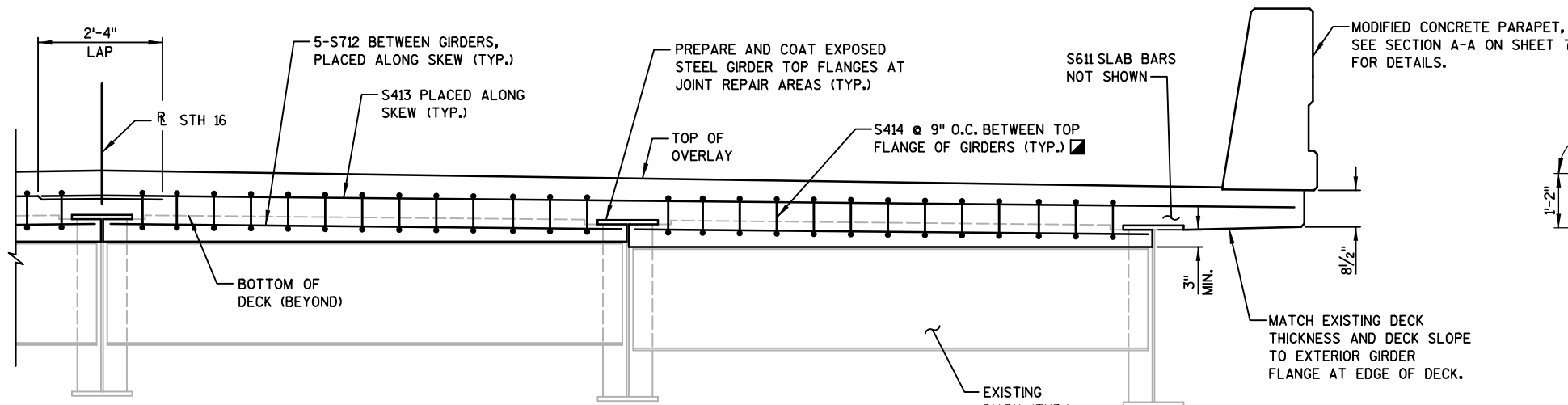


JOINT REPAIR - REMOVAL AT ABUTS.



SECTION THRU PROPOSED ABUT. JOINTS

- LEGEND**
- △ SEE SHEET 9 FOR STRIP SEAL OPENING.
 - † EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING CONCRETE REMOVAL. SALVAGE AND INCORPORATE AS MUCH REBAR AS PRACTICAL. SUPPLEMENT WITH THE A507 AND B507 BARS.
 - ☆ ADHESIVE ANCHORS NO. 5 BAR, EMBED 5" IN CONCRETE.
 - ◆ OPT. CONST. JT. 1" MIN. BELOW EXIST. REINF.
 - * DIMENSIONS GIVEN ARE NORMAL TO C OF SUBSTRUCTURE UNIT. INCORPORATE EXISTING REINFORCEMENT.
 - BARS PLACED PARALLEL TO C GIRDERS. SPACING PERPENDICULAR TO C GIRDERS.
 - ⊗ HEIGHT OF PAVING BLOCK INDICATED ASSUMES REMOVAL OF EXIST. 2 3/8" AVERAGE CONC. OVERLAY AND NEW 3/4" AVERAGE CONC. OVERLAY. ADJUST AS NECESSARY FOR FIELD CONDITIONS. POUR AFTER SUPERSTRUCTURE IS IN PLACE AND CONFORM TO SUPERSTRUCTURE DECK ELEVATIONS.
 - ▲ VOLUME OF NEW CONCRETE USED FOR JOINT REPAIR WILL BE PAID FOR UNDER "CONCRETE MASONRY OVERLAY" BID ITEM.
 - ROUGHEN SURFACE OF EXISTING CONCRETE TO ± 1/4" AMPLITUDE.
 - ⊗ CONCRETE REMOVAL LIMITS.

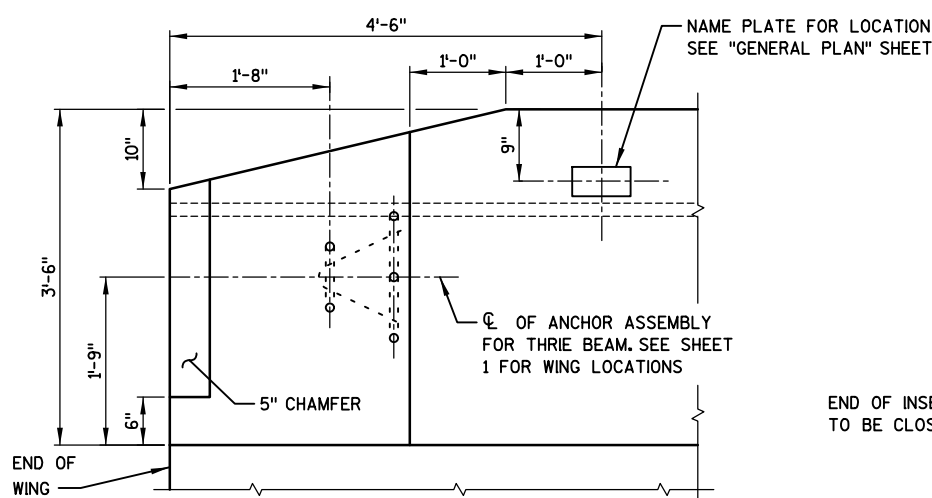
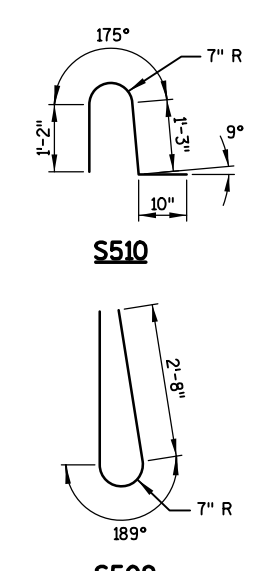


PART TRANSVERSE SECTION AT DIAPHRAGM EXPANSION END (LOOKING WEST)

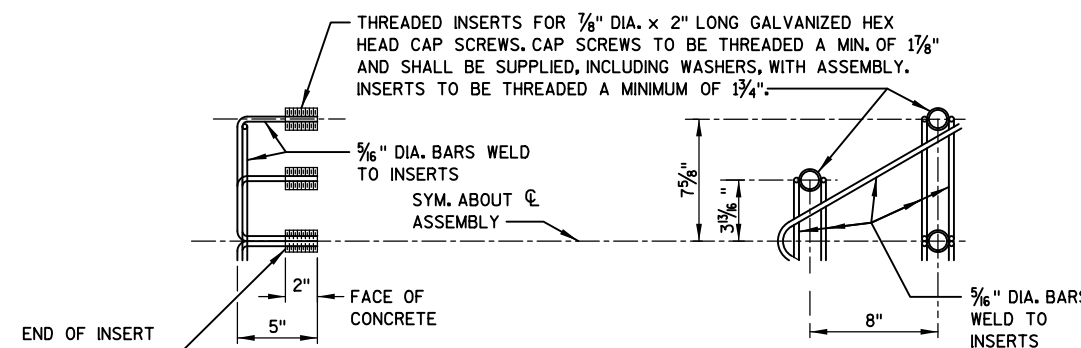
SUPERSTRUCTURE BILL OF BARS

COATED: 11,790 LBS

BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
S501	12	16'-3"		X	PARAPET - HORIZ.
S502	84	23'-5"		X	PARAPET - HORIZ.
S503	24	9'-9"		X	PARAPET - HORIZ.
S504	24	13'-3"		X	PARAPET - HORIZ.
S505	12	15'-3"		X	PARAPET - HORIZ.
S506	728	1'-6"		X	PARAPET - VERT. - DOWEL
S507	728	3'-7"	X	X	PARAPET - VERT. - DOWEL
S508	32	4'-1"		X	PARAPET - HORIZ.
S509	28	7'-4"	X	X	PARAPET - VERT.
S510	28	5'-1"	X	X	PARAPET - VERT.
S611	36	42'-0"	X	X	SLAB - TRANS. - JOINT REPAIR
S712	40	17'-0"		X	SLAB - TRANS. - BTWN GIRDERS
S413	8	4'-0"		X	SLAB - TRANS. - BTWN GIRDERS
S414	104	5'-4"	X	X	SLAB - VERT. - BTWN GIRDERS
S415	16	15'-2"		X	SLAB - TRANS. - STRIP SEAL



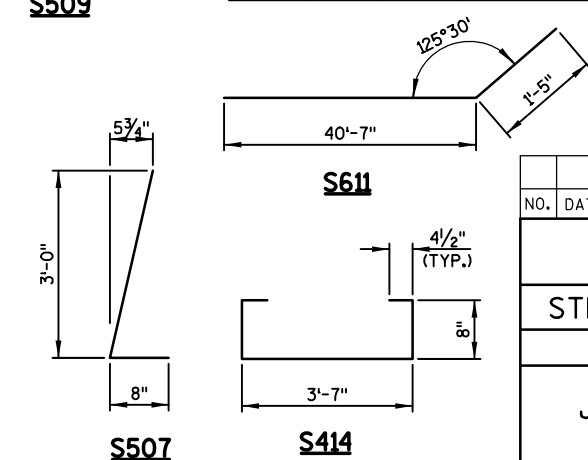
PARAPET END TREATMENT DETAIL (LOOKING AT INSIDE FACE OF PARAPET)



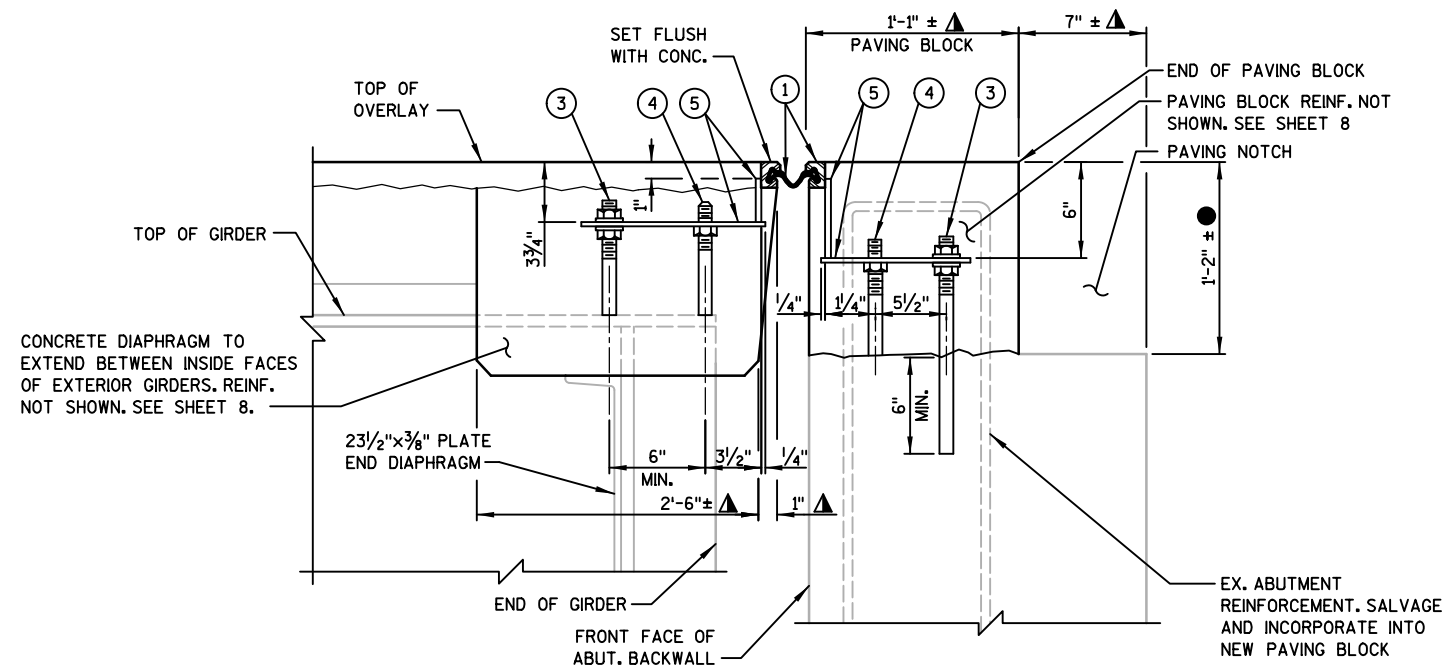
DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS AND WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

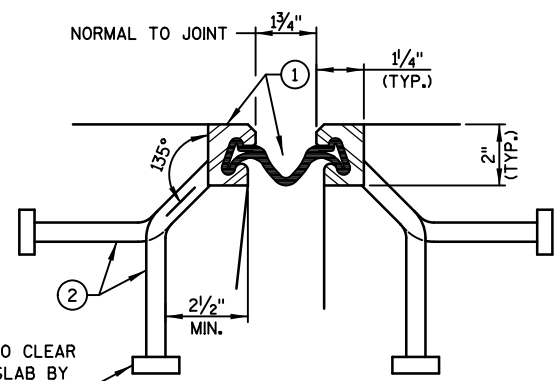
ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.



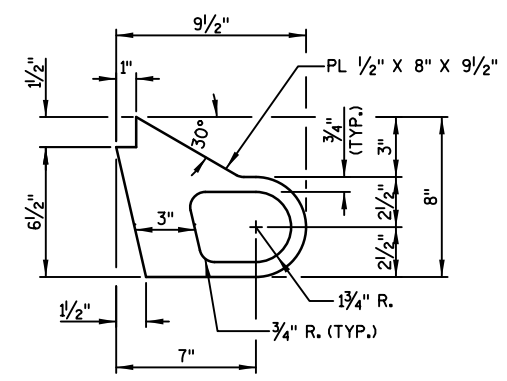
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
JOINT REPAIR DETAILS			SHEET 8



SECTION THRU JOINT AT ABUTMENT
NORMAL TO ϕ SUBSTRUCTURE



SECTION THRU JOINT
EXTERIOR GIRDER TO EDGE OF DECK AND AT PARAPETS



ALTERNATE STRIP SEAL ANCHOR

NOTES

ONE FIELD SPLICE PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. ANCHOR PLATES SHALL BE PROVIDED 3" FROM EACH SIDE OF FIELD SPLICE. IF USED, DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPLICING PERMITTED IN NEOPRENE STRIP SEAL.

AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

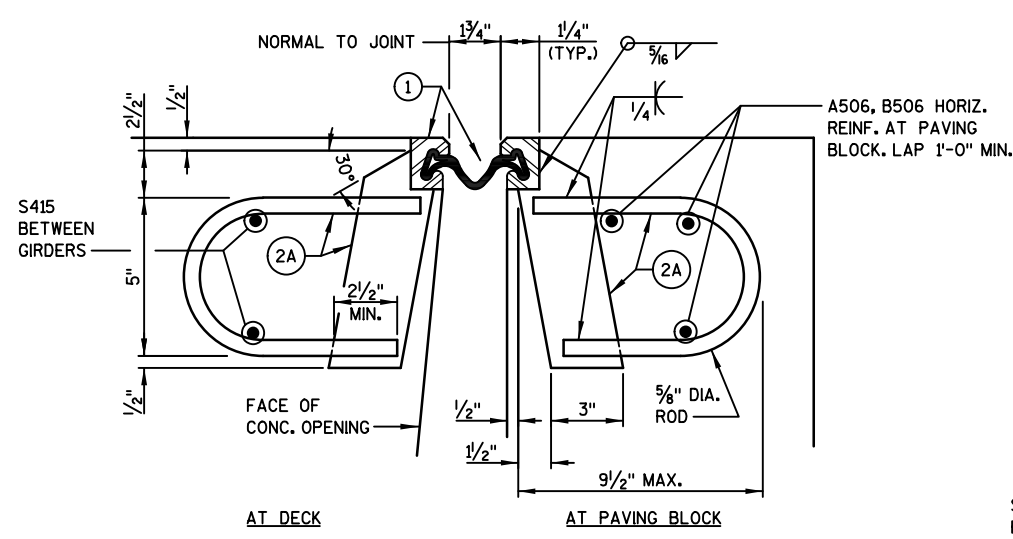
SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.

ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.

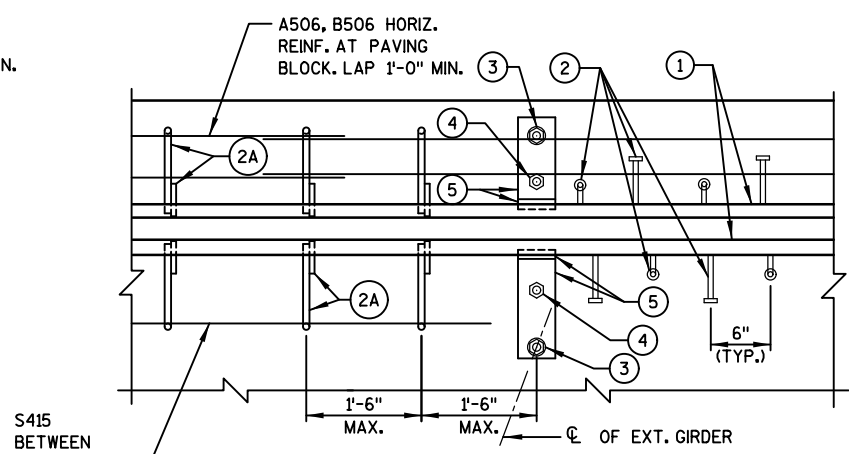
ALL MATERIAL IN THE EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE SHALL BE PAID AT THE UNIT PRICE BID FOR "EXPANSION DEVICE", LF.

LEGEND

- ① NEOPRENE STRIP SEAL (4-INCH) AND STEEL EXTRUSIONS.
- ② STUDS 5/8" DIA. X 6 3/8" LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- ②A 1/2" THICK ANCHOR PLATE WITH 5/8" DIA. ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO.1 AT 1'-6" CENTERS BETWEEN GIRDERS.
- ③ 3/4" DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- ④ 3/4" DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- ⑤ FABRICATE SUPPORT FROM 3" X 1/2" BAR AS SHOWN OR EQUIVALENT, ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1 IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE 1/2" DIA. HOLE FOR NO. 3 AND 1" DIA. HOLE FOR NO. 4.
- TOP ELEVATION OF PAVING BLOCK SHALL CONFORM WITH SUPERSTRUCTURE. POUR PAVING BLOCK AFTER SUPERSTRUCTURE IS IN PLACE.
- ▲ DIMENSIONS ARE GIVEN NORMAL TO ϕ OF SUBSTRUCTURE UNIT.



SECTION THRU JOINT
ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS.



PART PLAN

8

8

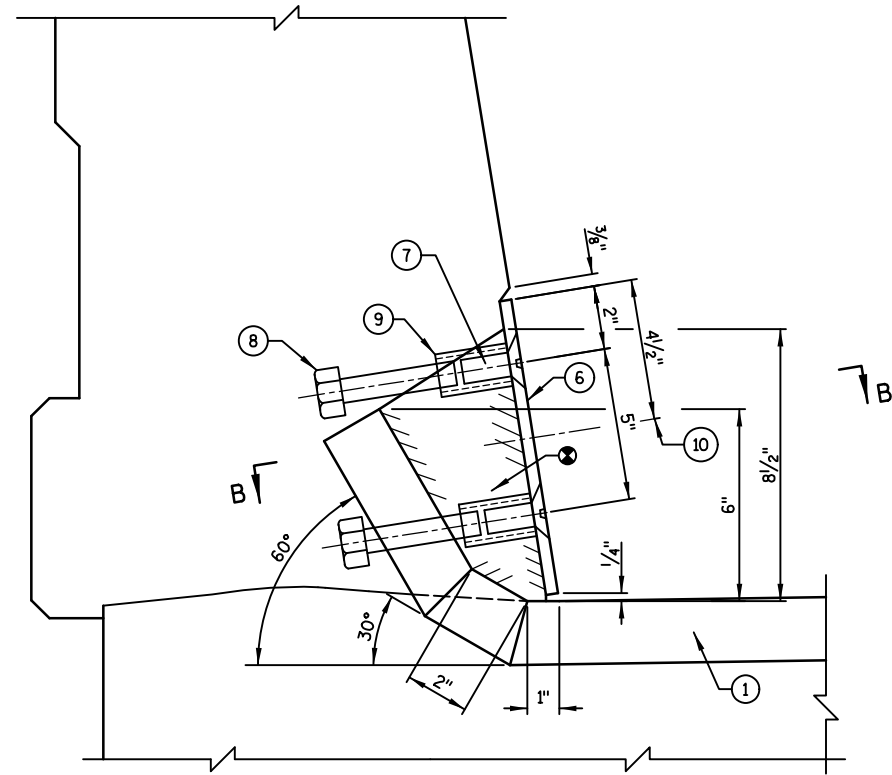
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
STRIP SEAL EXPANSION JOINT			SHEET 9

NOTES

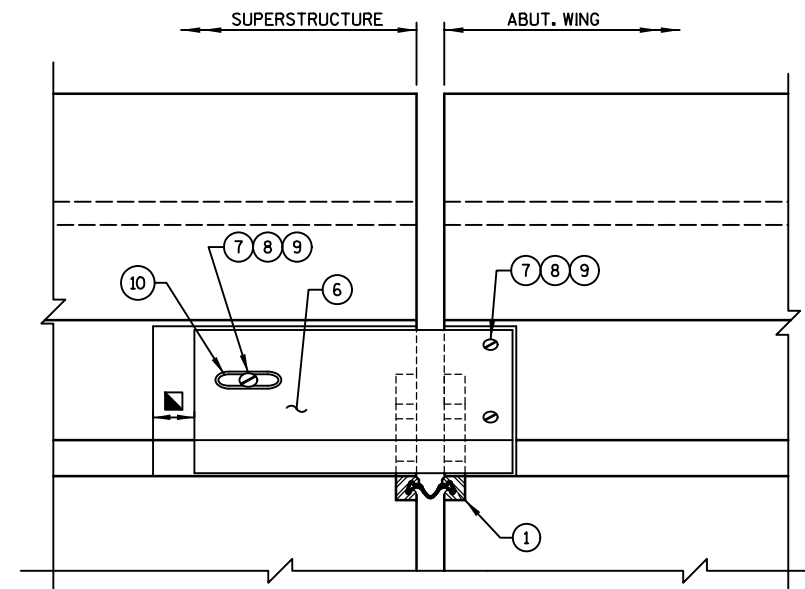
SEE NOTES ON SHEET 9.

LEGEND

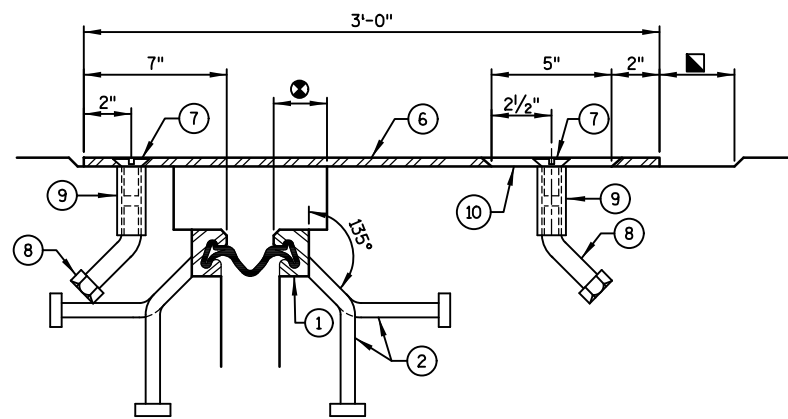
- ① NEOPRENE STRIP SEAL (4-INCH) AND STEEL EXTRUSIONS.
- ② STUDS 5/8" DIA. X 6 3/8" LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- ②A 1/2" THICK ANCHOR PLATE WITH 5/8" DIA. ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CENTERS BETWEEN GIRDERS.
- ③ 3/4" DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE, GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- ④ 3/4" DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- ⑤ FABRICATE SUPPORT FROM 3" X 1/2" BAR AS SHOWN OR EQUIVALENT, ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE 1/2" DIA. HOLE FOR NO. 3 AND 1" DIA. HOLE FOR NO. 4.
- ⑥ GALVANIZED PLATE 3/8" X 10" X 3'-0" LONG WITH HOLES FOR NO. 7.
- ⑦ 3/4" DIA. X 1 1/2" STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANTI-SEIZE LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS 1/16" BELOW PLATE SURFACE.
- ⑧ 3/4" DIA. X 4" GALVANIZED HEX HEAD BOLT. BEND 45°.
- ⑨ 3/4" DIA. X 2 1/4" GALVANIZED THREADED COUPLING.
- ⑩ 1" X 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.
- ⊗ BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING.
- JOINT OPENING DIMENSION ALONG SKEW PLUS 1/2".



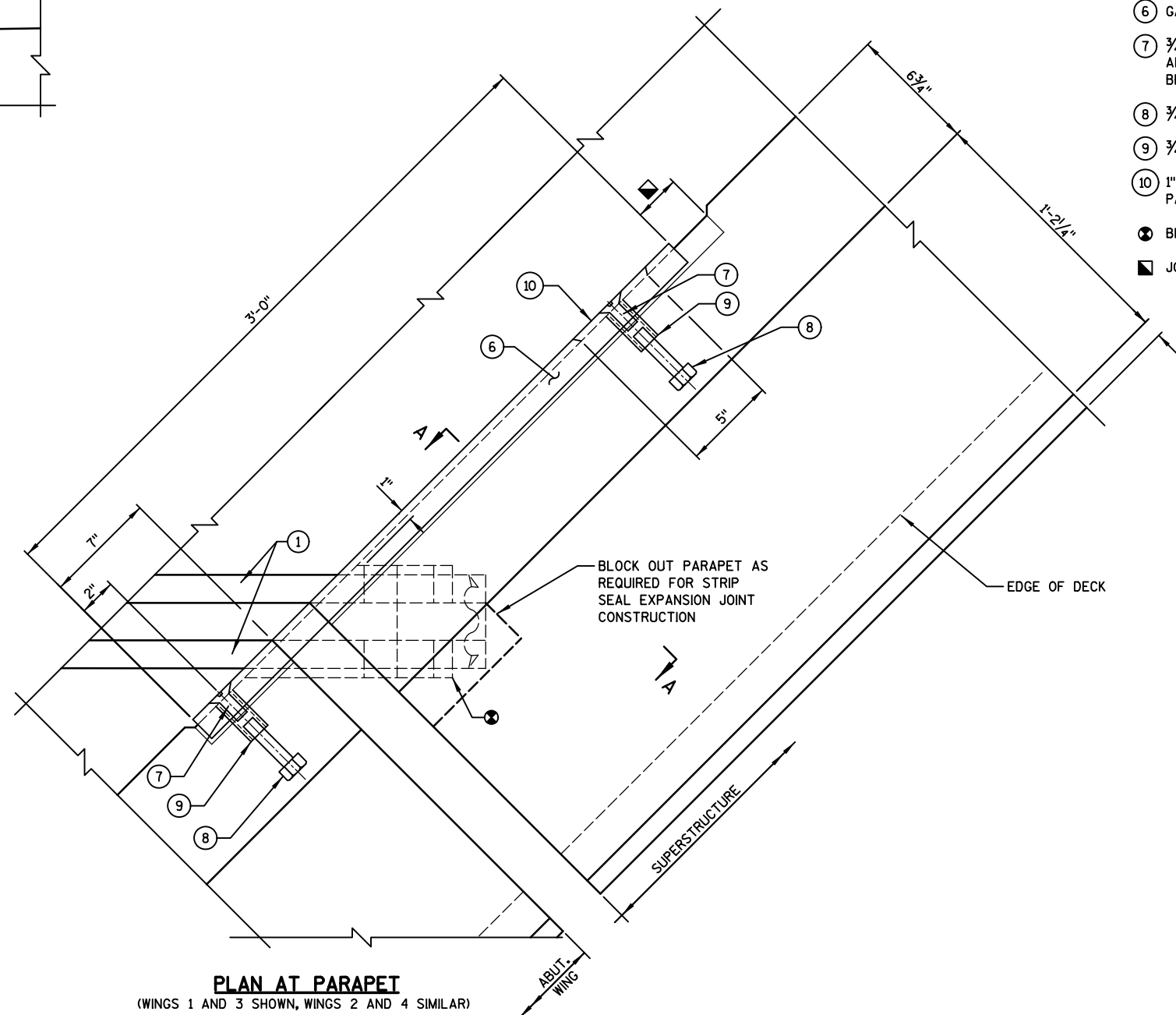
SECTION A-A



VIEW OF PARAPET PLATE FROM ROADWAY

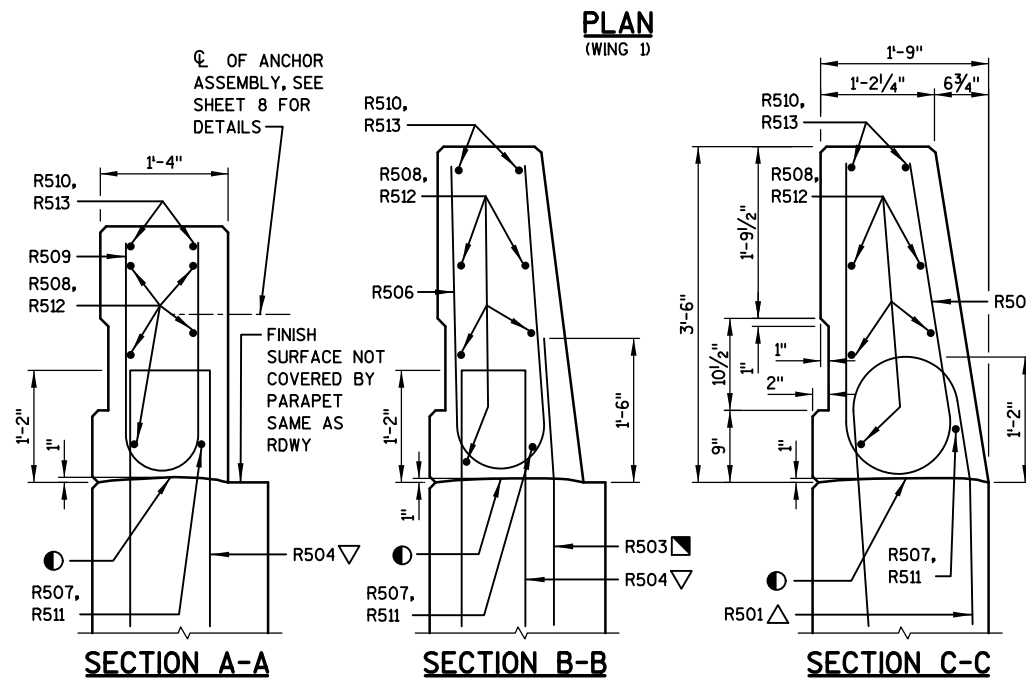
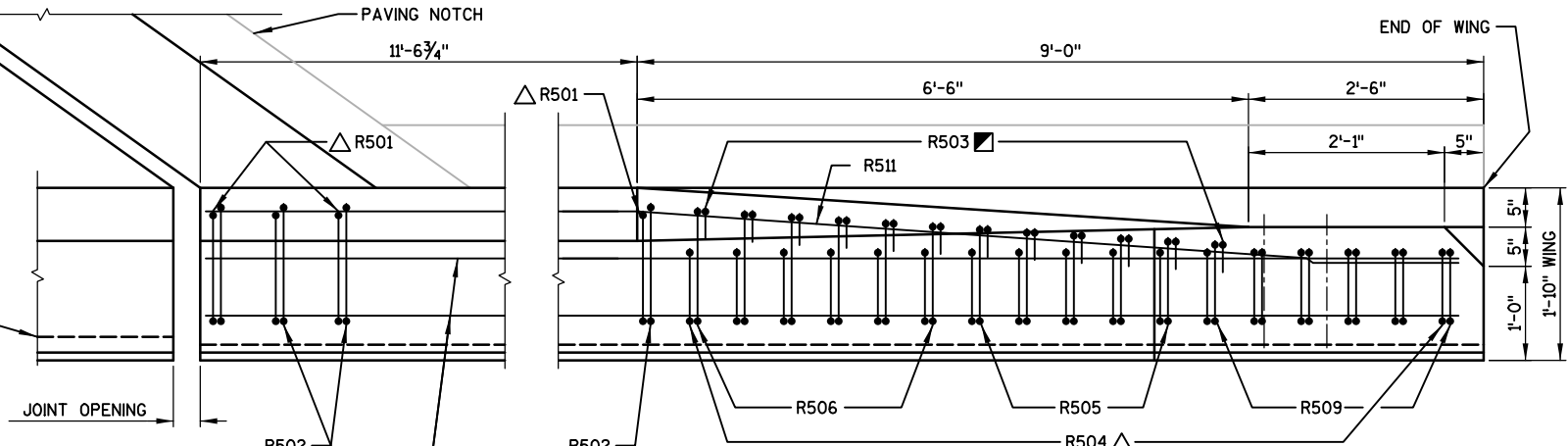
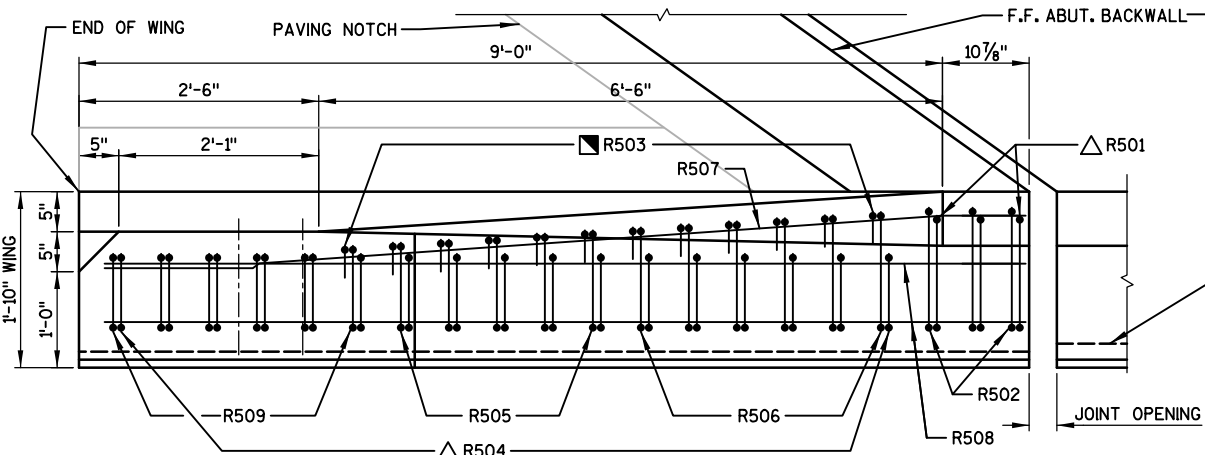
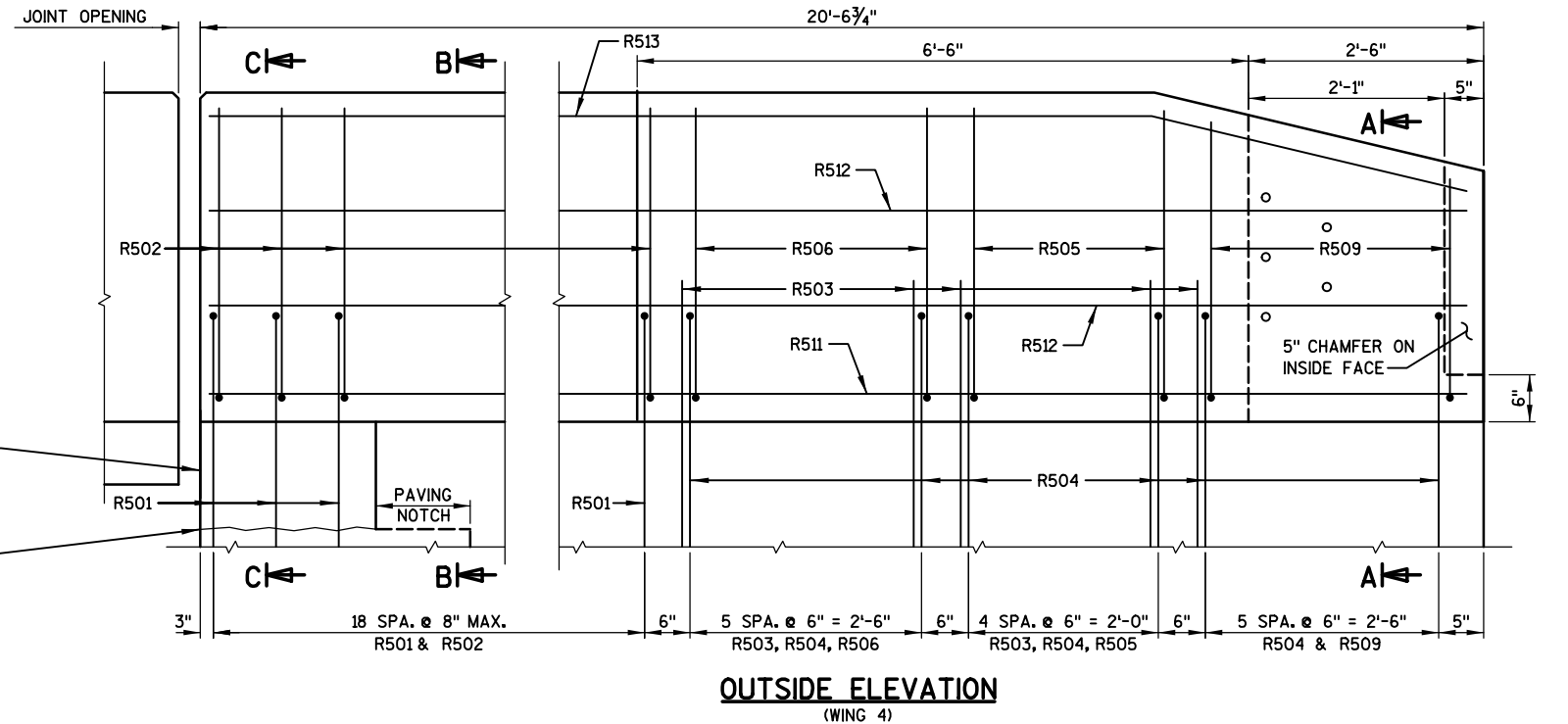
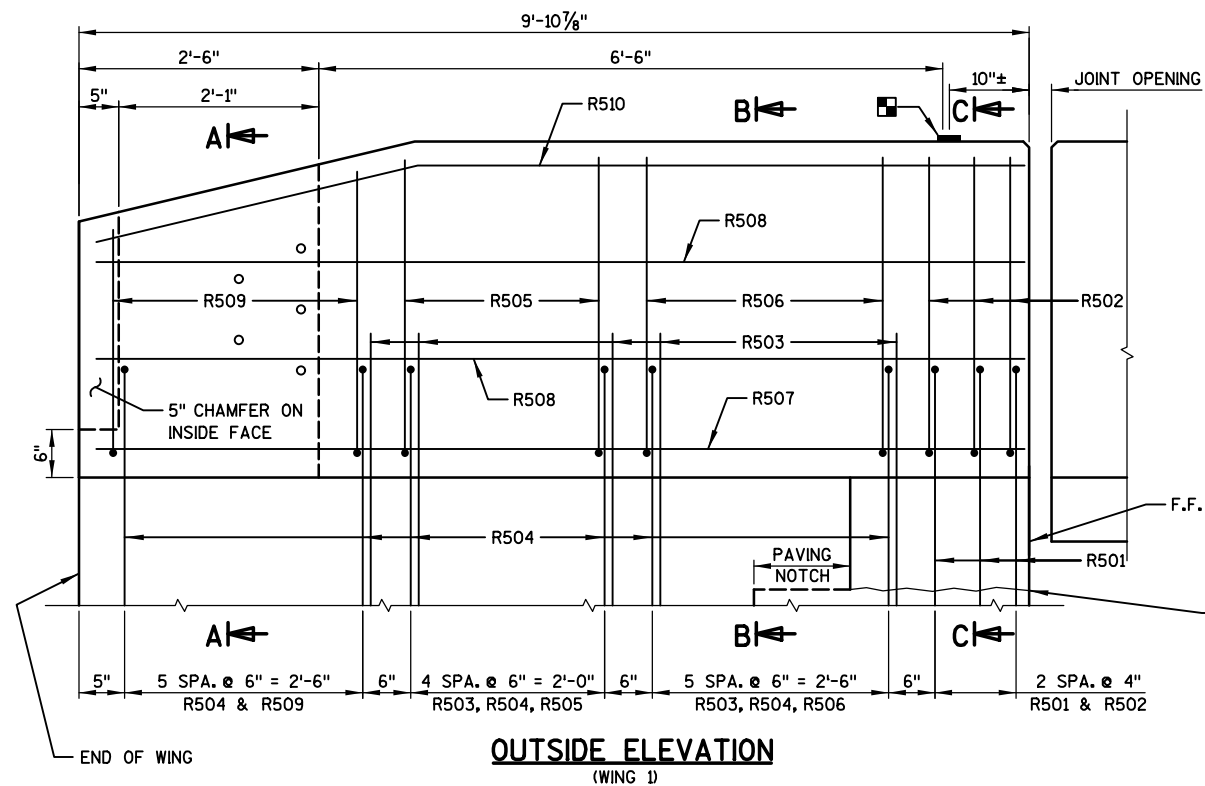


SECTION B-B



PLAN AT PARAPET
(WINGS 1 AND 3 SHOWN, WINGS 2 AND 4 SIMILAR)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
COVER PLATE DETAILS			SHEET 10



**CONCRETE PARAPET
BILL OF BARS**

COATED: 1.080 LBS

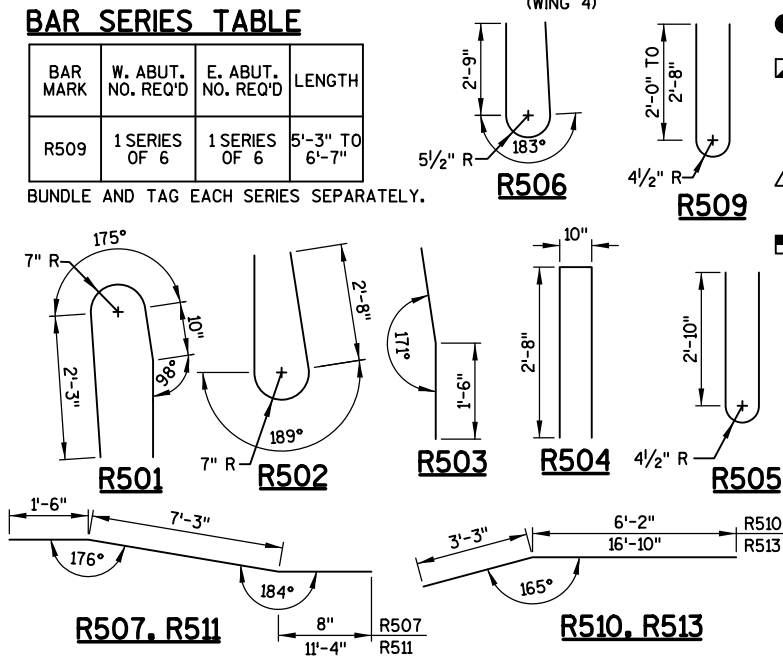
BAR MARK	W. ABUT.	E. ABUT.	LENGTH	BENT	COAT	LOCATION
R501	3	19	6'-6"	X	X	PARAPET - VERT.
R502	3	19	7'-4"	X	X	PARAPET - VERT.
R503	12	12	3'-0"	X	X	PARAPET - VERT.
R504	17	17	5'-11"	X	X	PARAPET - VERT.
R505	5	5	6'-11"	X	X	PARAPET - VERT.
R506	6	6	7'-0"	X	X	PARAPET - VERT.
R507	1	0	9'-5"	X	X	PARAPET - HORIZ.
R508	5	0	9'-5"		X	PARAPET - HORIZ.
R509	6	6	5'-11"	X	X	PARAPET - VERT.
R510	2	0	9'-5"	X	X	PARAPET - HORIZ.
R511	0	1	20'-1"	X	X	PARAPET - HORIZ.
R512	0	5	20'-1"		X	PARAPET - HORIZ.
R513	0	2	20'-1"	X	X	PARAPET - HORIZ.

▲ BAR SERIES. LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	W. ABUT. NO. REQ'D	E. ABUT. NO. REQ'D	LENGTH
R509	1 SERIES OF 6	1 SERIES OF 6	5'-3" TO 6'-7"

BUNDLE AND TAG EACH SERIES SEPARATELY.



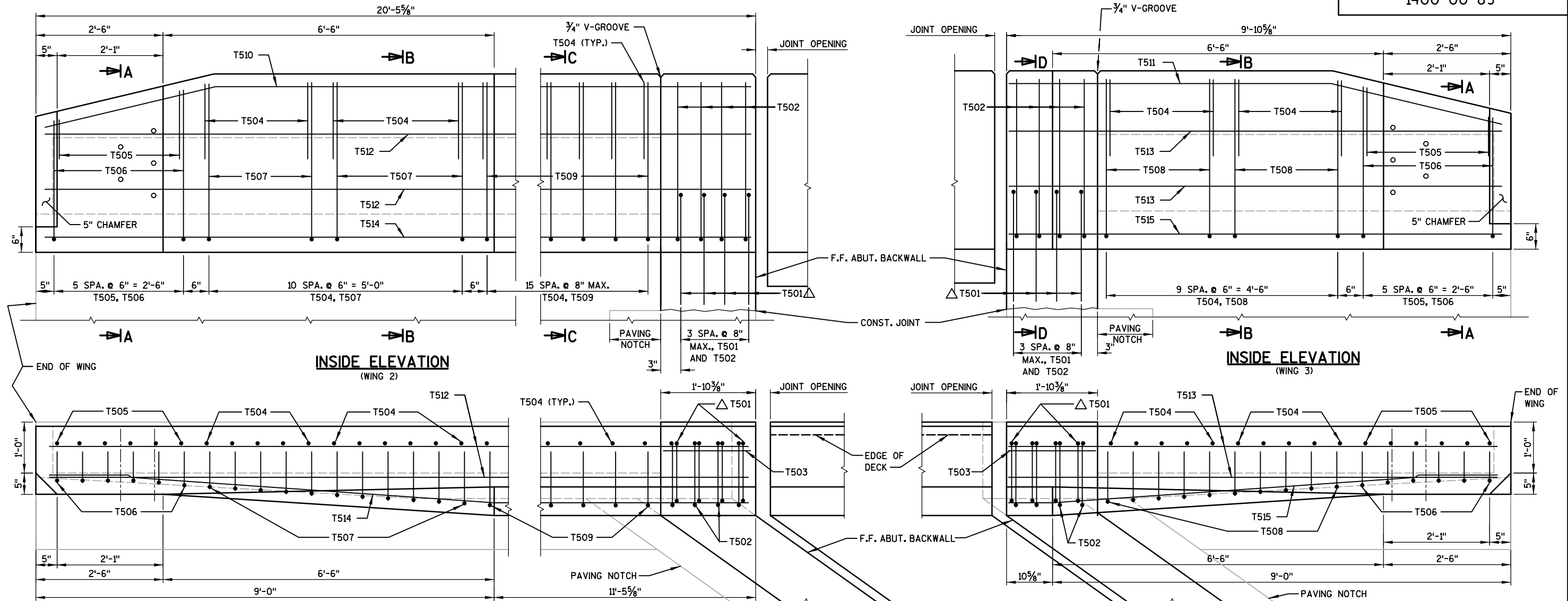
LEGEND

- CONST. JOINT - STRIKE OFF AS SHOWN.
- R503 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
- △ R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.
- BENCH MARK CAP (WHEN SUPPLIED).

NOTES

SEE SHEET 8 FOR PARAPET END TREATMENT DETAIL.

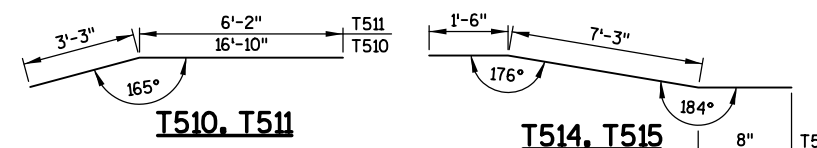
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
MODIFIED PARAPET DETAILS-1			SHEET 11



LEGEND

- CONST. JOINT - STRIKE OFF AS SHOWN.
- △ T501 BARS TO BE TIED TO PAVING NOTCH STEEL BEFORE PAVING NOTCH IS POURED.
- ☆ ADHESIVE ANCHOR NO. 5 BAR, EMBED 5" INTO EXIST. CONC.
- REMOVE EXISTING CURB AS NECESSARY TO MAINTAIN 4" MIN.

PLAN (WING 2)



PLAN (WING 3)

NOTES

SEE SHEET 8 FOR PARAPET END TREATMENT DETAIL.

CONCRETE PARAPET

BILL OF BARS

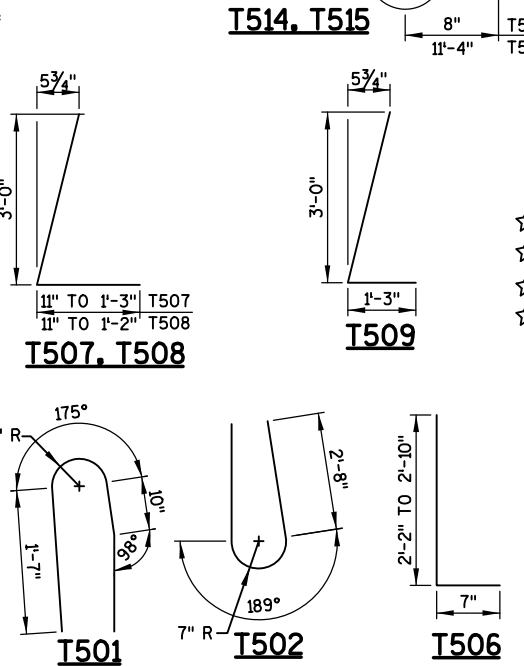
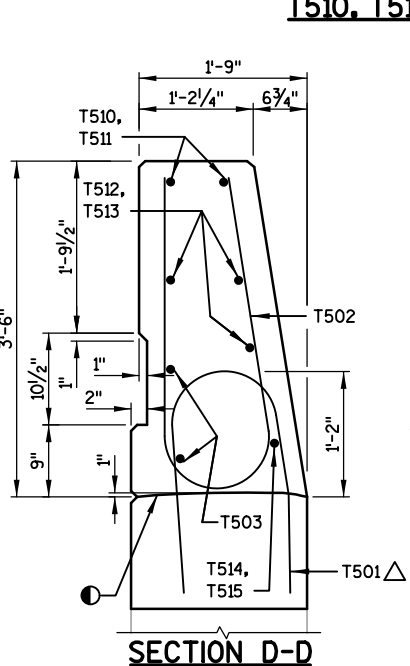
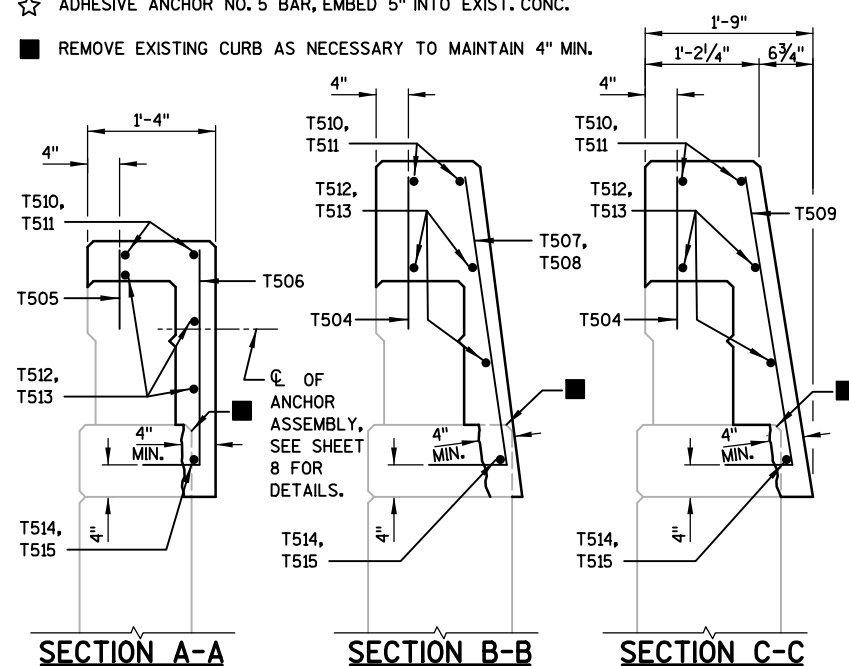
COATED: 560 LBS

BAR MARK	W. ABUT.	E. ABUT.	LENGTH	BENT	COAT	LOCATION
T501	4	4	5'-2"	X	X	PARAPET - VERT.
T502	4	4	7'-4"	X	X	PARAPET - VERT.
T503	2	2	1'-6"		X	PARAPET - HORIZ.
T504	27	10	1'-6"		X	PARAPET - VERT.
T505	6	6	1'-1"		X	PARAPET - VERT.
T506	6	6	3'-0"	X	X	PARAPET - VERT.
T507	11	0	4'-0"	X	X	PARAPET - VERT.
T508	0	10	4'-0"	X	X	PARAPET - VERT.
T509	16	0	4'-2"	X	X	PARAPET - VERT.
T510	2	0	20'-1"	X	X	PARAPET - HORIZ.
T511	0	2	9'-5"	X	X	PARAPET - HORIZ.
T512	3	0	20'-1"		X	PARAPET - HORIZ.
T513	0	3	9'-5"		X	PARAPET - HORIZ.
T514	1	0	20'-1"	X	X	PARAPET - HORIZ.
T515	0	1	9'-5"	X	X	PARAPET - HORIZ.

BAR SERIES TABLE

BAR MARK	W. ABUT. NO. REQ'D	E. ABUT. NO. REQ'D	LENGTH
T505	1 SERIES OF 6	1 SERIES OF 6	9" TO 1'-4"
T506	1 SERIES OF 6	1 SERIES OF 6	2'-8" TO 3'-4"
T507	1 SERIES OF 11	---	3'-10" TO 4'-2"
T508	---	1 SERIES OF 10	3'-10" TO 4'-1"

BUNDLE AND TAG EACH SERIES SEPARATELY.



▲ BAR SERIES. LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-66			
DRAWN BY		DTH	PLANS CK'D. KRB
MODIFIED PARAPET DETAILS-2			SHEET 12

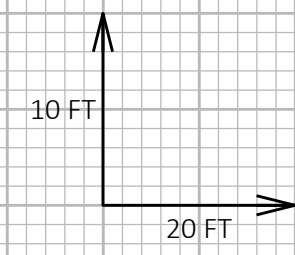
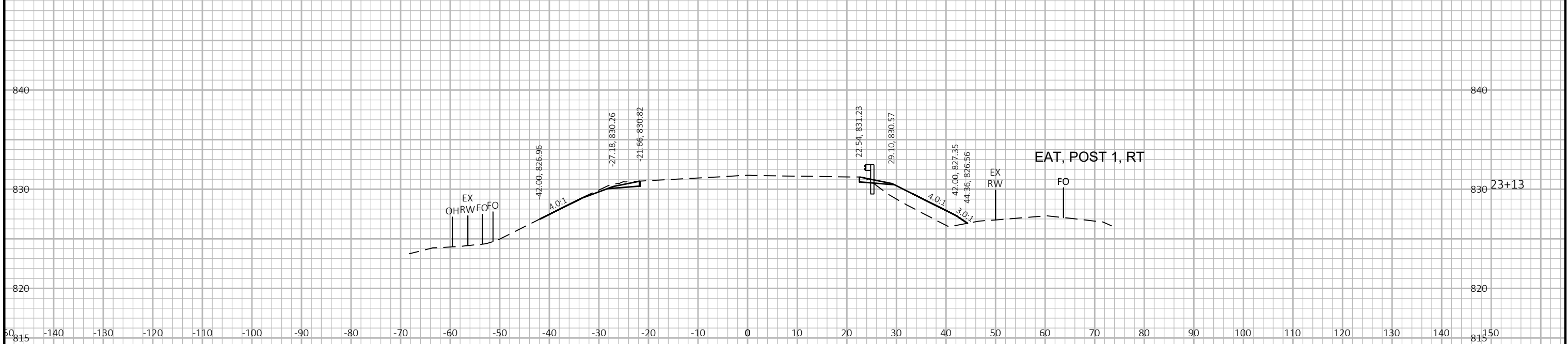
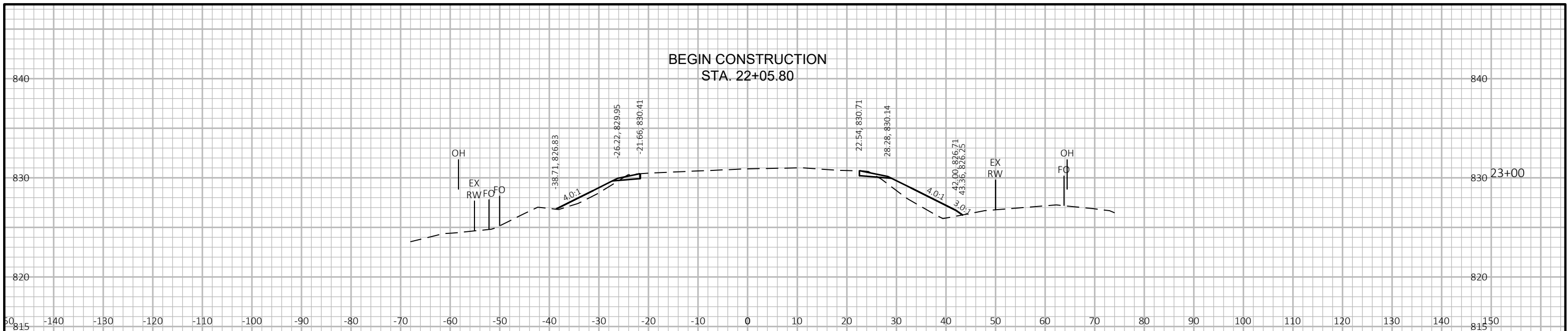
EARTHWORK SUMMARY									
STH 16		AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)	
STATION	DISTANCE	EXCAVATION COMMON NOTE 1	UNUSABLE PAVEMENT MATERIAL NOTE 2	FILL NOTE 3	EXCAVATION COMMON NOTE 1	UNUSABLE PAVEMENT MATERIAL NOTE 2	FILL NOTE 3	EXCAVATION COMMON 1.00 NOTE 1	EXPANDED FILL 1.25
23+00.00	---	3.7	0.0	25.2					
23+12.71	12.71	18.0	0.0	24.4	5.1	0.0	11.7	5.1	14.6
23+37.71	25.00	10.8	0.0	42.0	13.3	0.0	30.7	18.4	53.0
23+41.36	3.65	11.2	0.0	46.4	1.5	0.0	6.0	19.9	60.5
23+62.71	21.35	11.9	0.0	25.9	9.1	0.0	28.6	29.0	96.2
23+66.36	3.65	11.8	0.0	24.1	1.6	0.0	3.4	30.7	100.4
23+91.36	25.00	10.8	0.0	32.4	10.5	0.0	26.1	41.1	133.1
24+00.00	8.64	10.2	0.0	37.4	3.3	0.0	11.2	44.5	147.1
25+00.00	100.00	11.2	0.0	52.0	39.5	0.0	165.7	84.0	354.2
26+00.00	100.00	13.4	0.0	91.8	45.4	0.0	266.4	129.4	687.1
27+00.00	100.00	13.5	0.0	40.6	49.7	0.0	245.1	179.2	993.5
27+63.22	63.22	10.8	0.0	128.6	28.5	0.0	198.0	207.7	1241.1
28+00.00	36.78	17.9	0.0	74.6	19.6	0.0	138.4	227.3	1414.1
28+72.08	72.08	13.7	0.0	1.7	42.2	0.0	101.8	269.5	1541.4
28+94.70	27.92	11.6	0.0	7.8	13.1	0.0	4.9	282.6	1547.5
B-14-066	---								
31+46.20	---	13.0	0.0	192.2					
32+00.00	31.23	14.2	0.0	20.6	15.7	0.0	123.1	15.7	153.8
33+00.00	100.00	13.9	0.0	128.1	52.0	0.0	275.4	67.7	498.1
33+02.72	2.72	14.9	0.0	4.4	1.4	0.0	6.7	69.2	506.4
33+24.61	21.89	13.7	0.0	0.7	11.6	0.0	2.1	80.8	509.0
33+49.61	25.00	22.8	0.0	0.3	16.9	0.0	0.5	97.7	509.5
33+65.71	16.10	18.7	0.0	1.5	12.4	0.0	0.5	110.1	510.2
33+74.61	8.90	18.6	0.0	3.1	6.1	0.0	0.8	116.2	511.1
33+90.71	16.10	23.5	0.0	3.8	12.5	0.0	2.1	128.7	513.7
34+00.00	9.29	23.3	0.0	5.4	8.1	0.0	1.6	136.8	515.7
34+15.71	15.71	23.3	0.0	7.2	13.6	0.0	3.6	150.4	520.3
35+00.00	84.29	15.6	0.0	2.1	60.8	0.0	14.5	211.1	538.4
35+70.70	70.70	15.6	0.0	2.1	40.9	0.0	5.6	252.0	545.5

NOTES:

- 1) CUT: CUT INCLUDES EBS AND SALVAGED PAVEMENT MATERIAL. EBS = 5% OF CUT
- 2) SALVAGED/UNUSABLE PAVEMENT MATERIAL: NOT SHOWN IN CROSS SECTIONS
- 3) FILL: FILL DOES NOT INCLUDE SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 4) STRUCTURE B-14-066 TO REMAIN, LOCATED STA 28+94.70 - STA 31+46.20

9

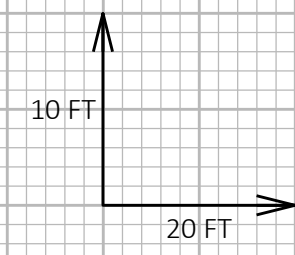
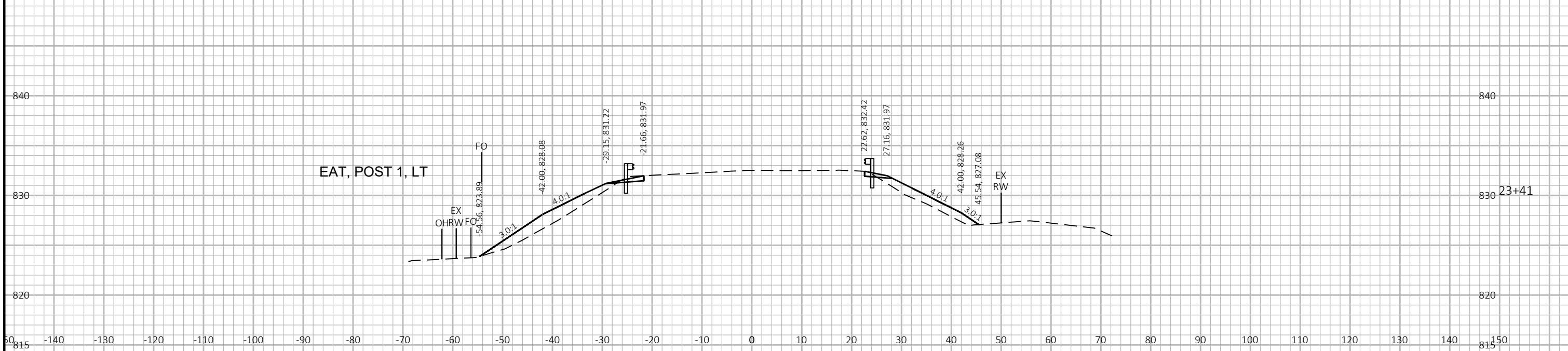
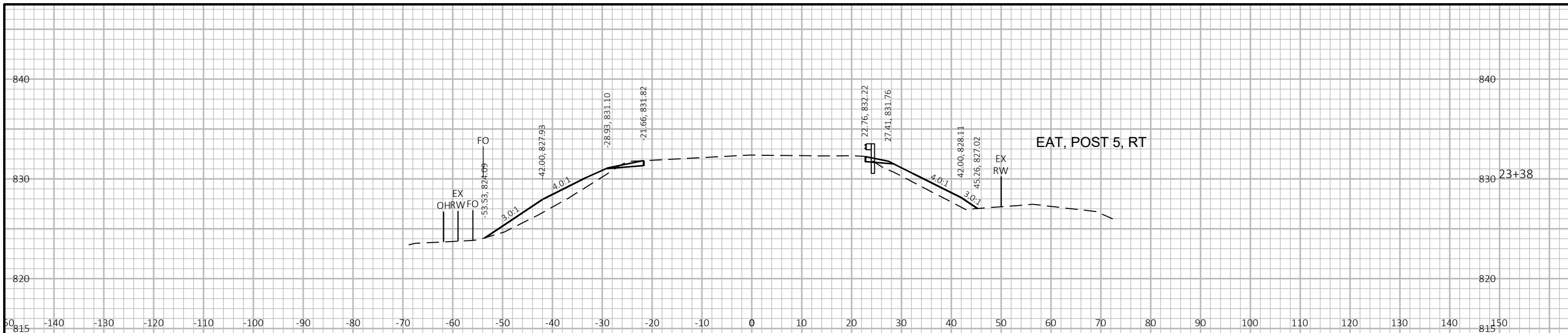
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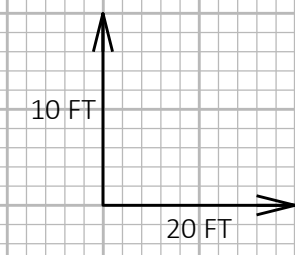
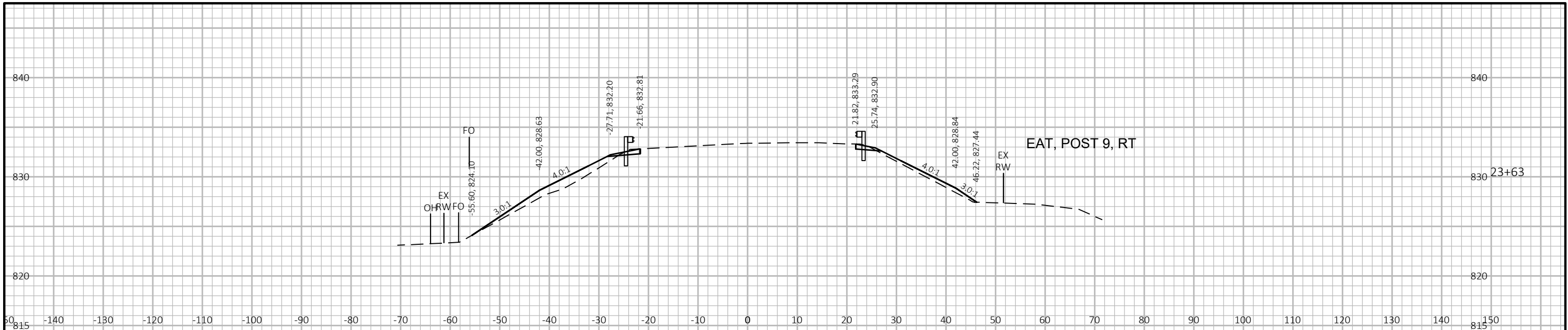
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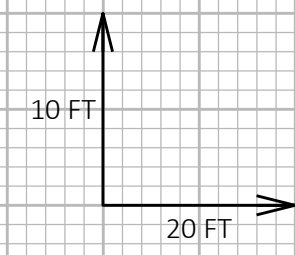
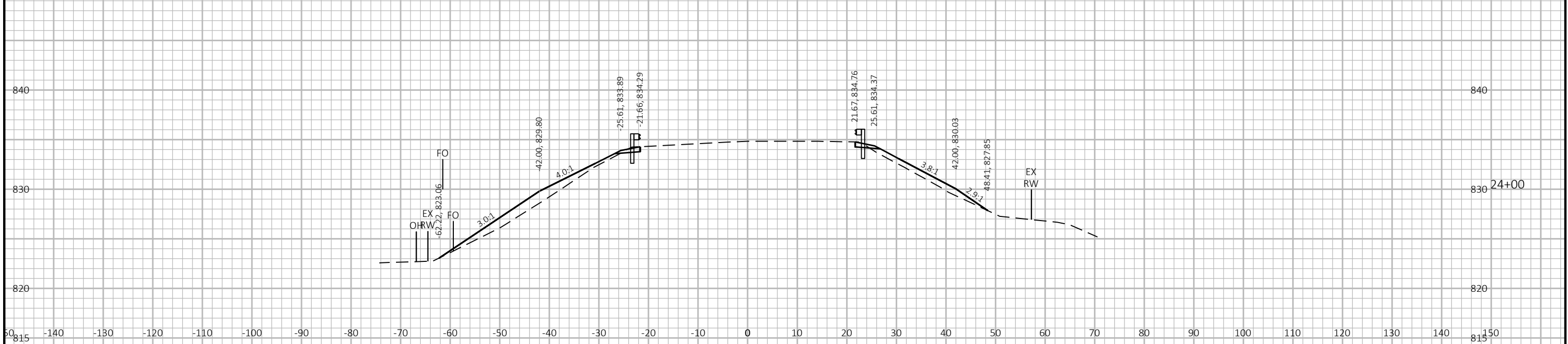
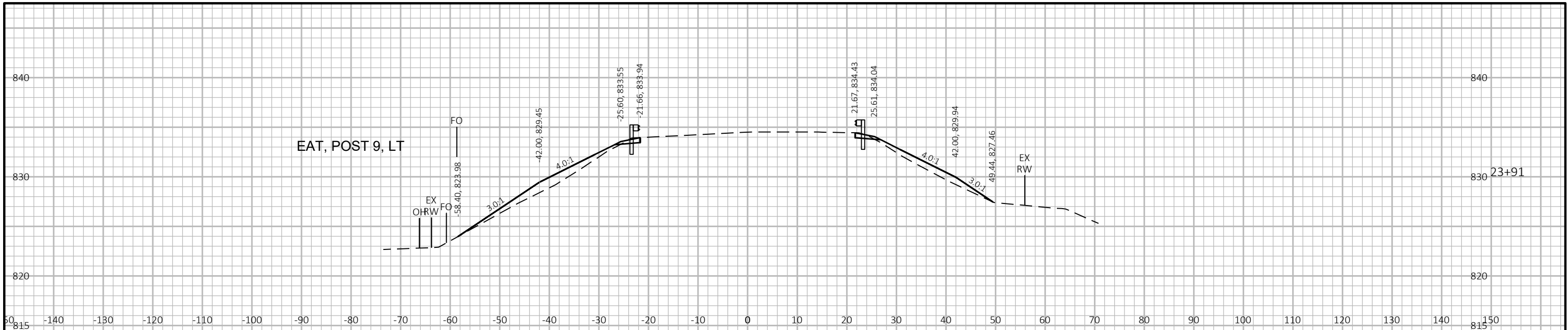
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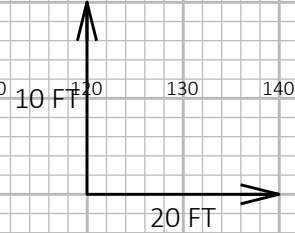
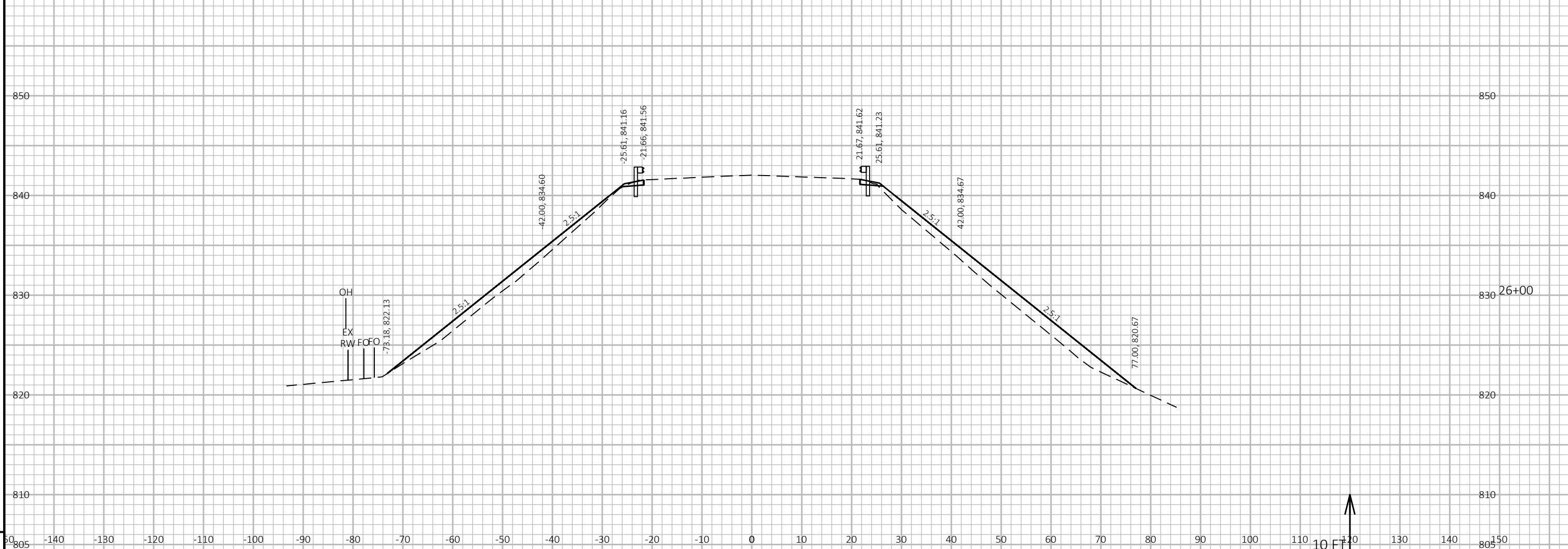
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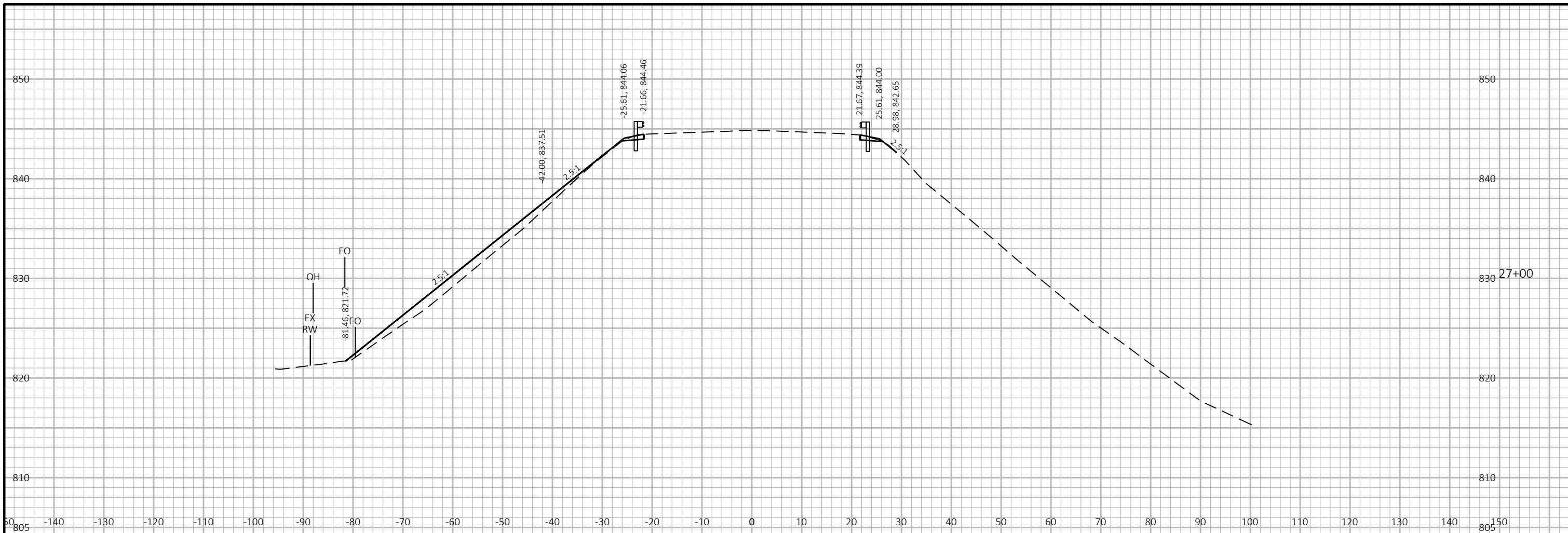


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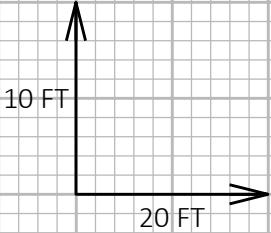
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PROJECT NO: 1400-00-89

HWY: STH 16

COUNTY: DODGE

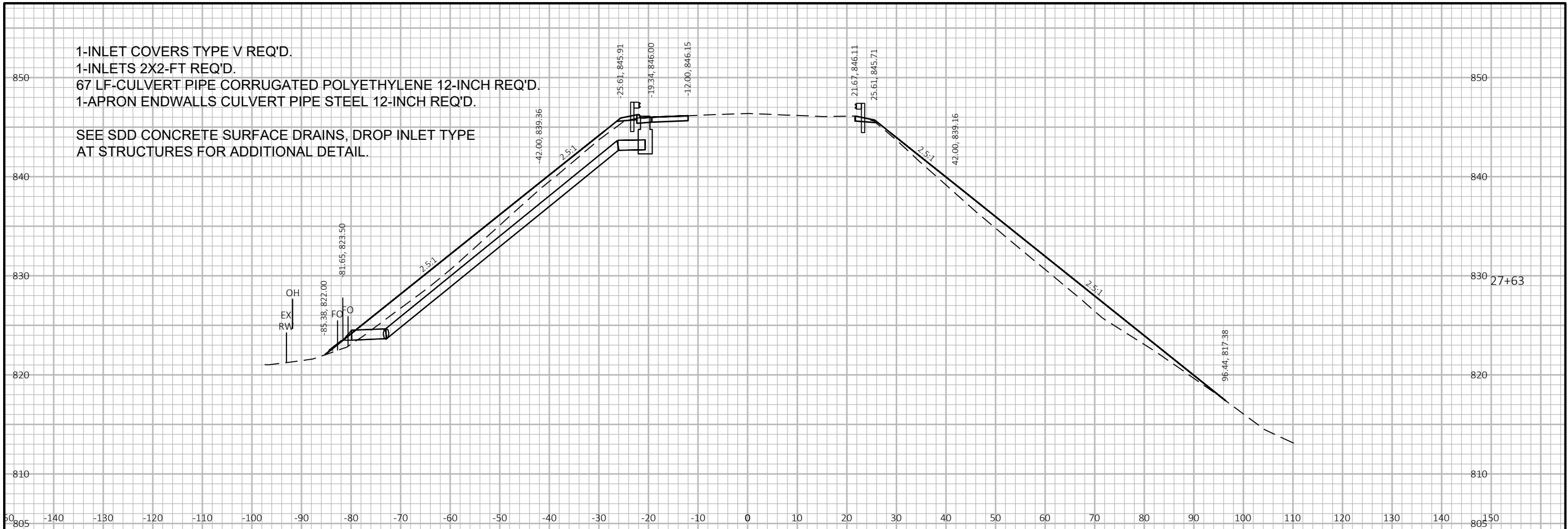
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SHEET

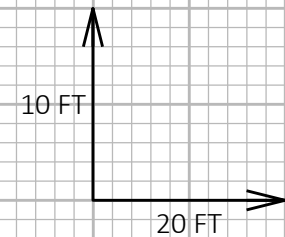
E

1-INLET COVERS TYPE V REQ'D.
 1-INLETS 2X2-FT REQ'D.
 67 LF-CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.

SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE
 AT STRUCTURES FOR ADDITIONAL DETAIL.



BEGIN PROJECT
 STA. 27+77.33



9

9

PROJECT NO: 1400-00-89

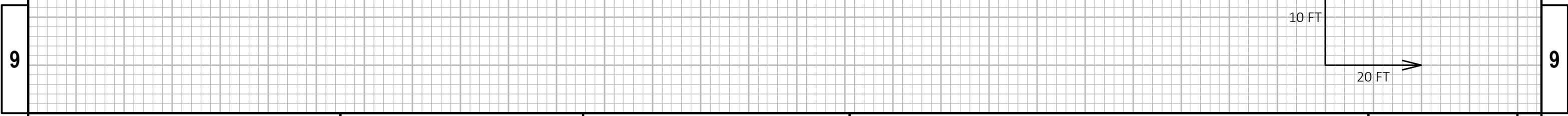
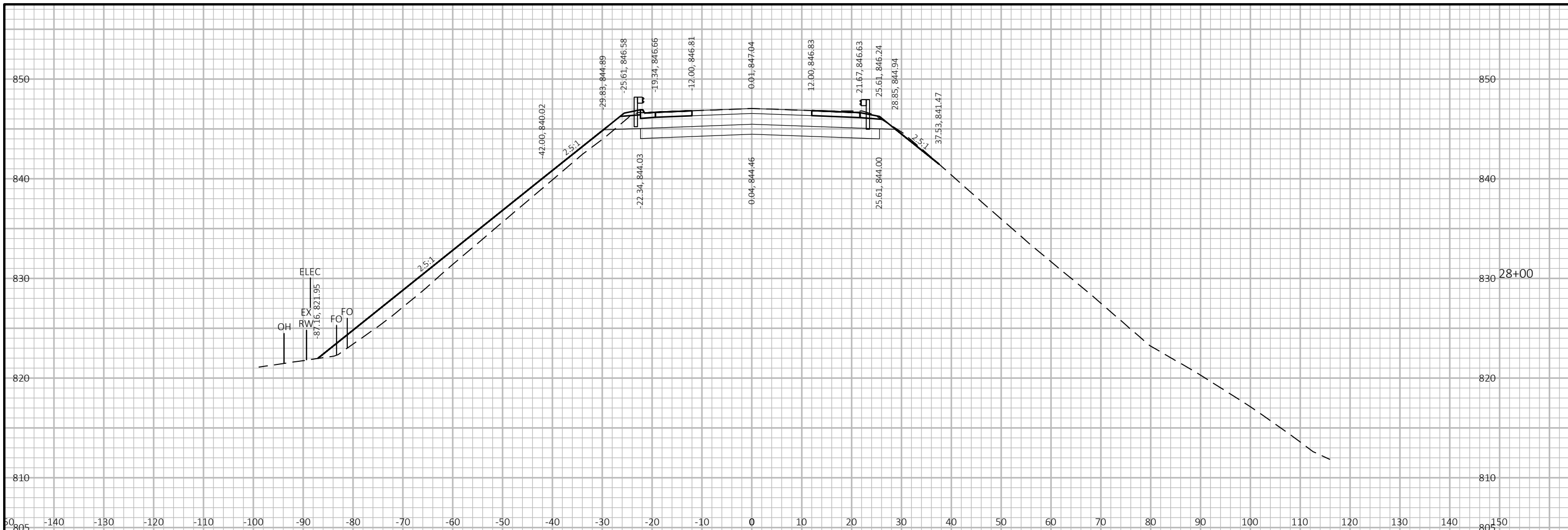
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COUNTY: DODGE

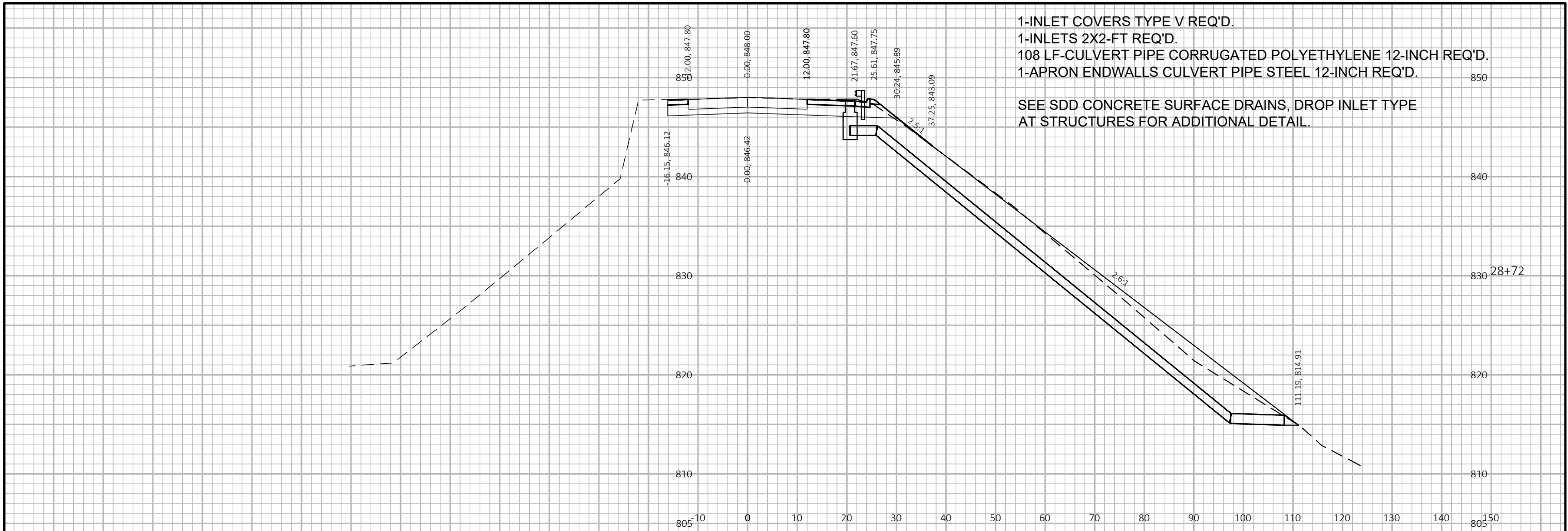
CROSS SECTIONS: CROSS SECTIONS

SHEET

E

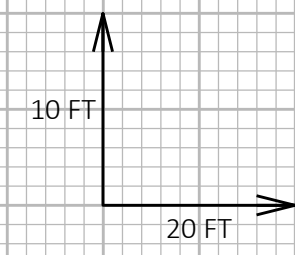


PROJECT NO: 1400-00-89 HWY: STH 16 COUNTY: DODGE CROSS SECTIONS: CROSS SECTIONS SHEET E



1-INLET COVERS TYPE V REQ'D.
 1-INLETS 2X2-FT REQ'D.
 108 LF-CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.

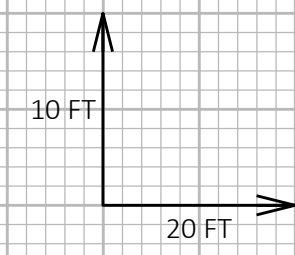
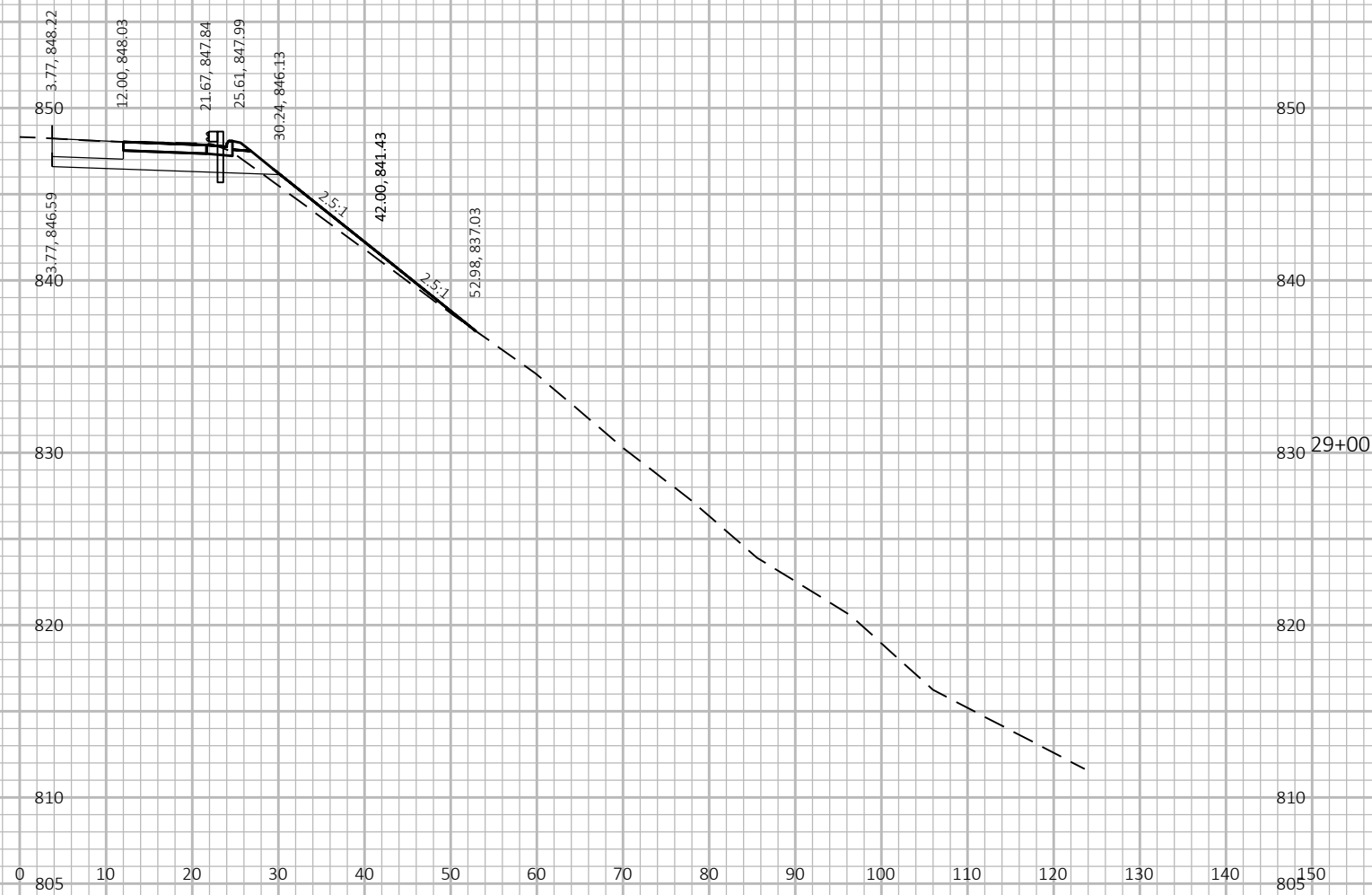
SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE
 AT STRUCTURES FOR ADDITIONAL DETAIL.



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PROJECT NO: 1400-00-89	HWY: STH 16	COUNTY: DODGE	CROSS SECTIONS: CROSS SECTIONS	SHEET	E
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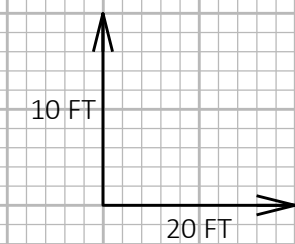
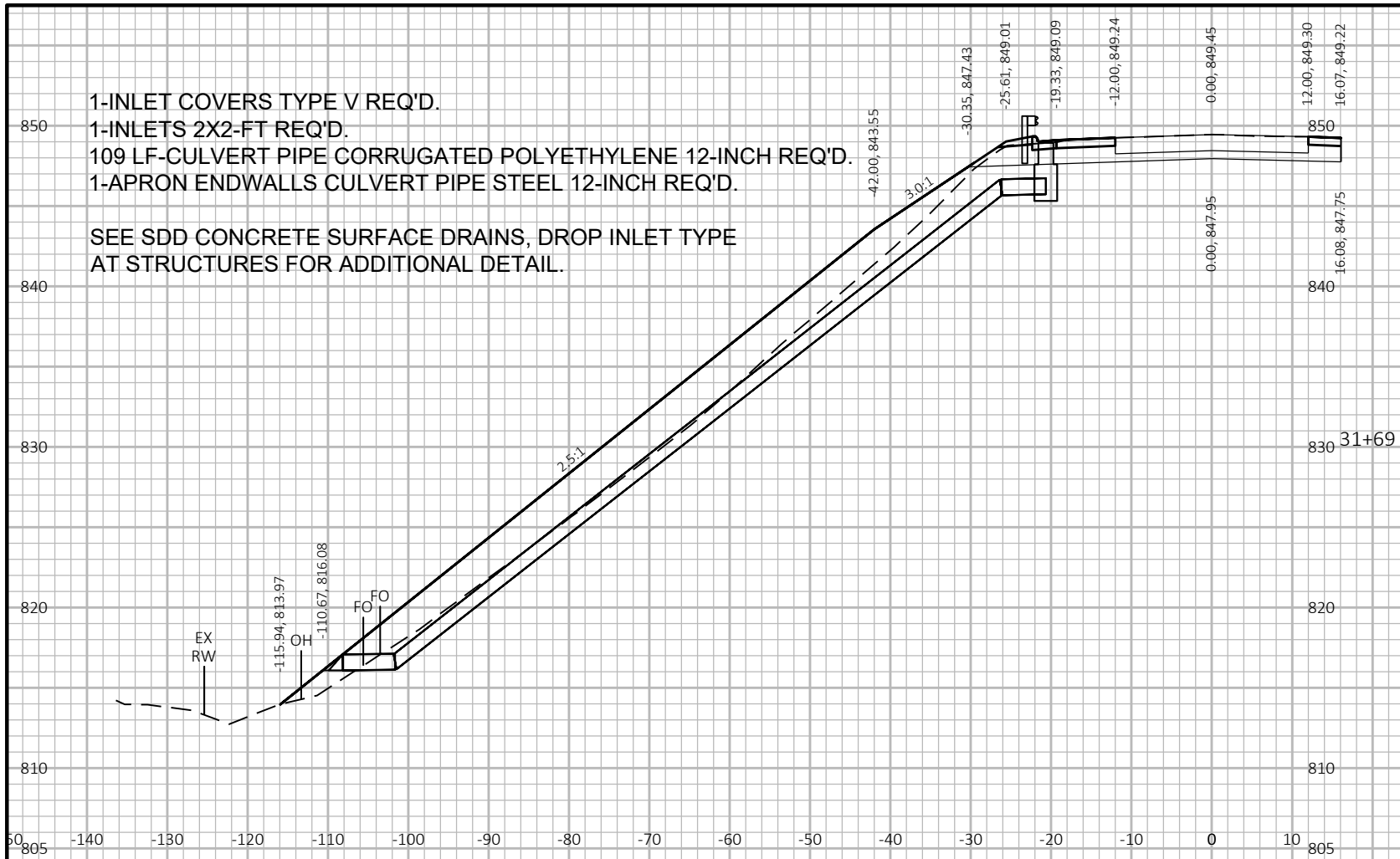


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1-INLET COVERS TYPE V REQ'D.
 1-INLETS 2X2-FT REQ'D.
 109 LF-CULVERT PIPE CORRUGATED POLYETHYLENE 12-INCH REQ'D.
 1-APRON ENDWALLS CULVERT PIPE STEEL 12-INCH REQ'D.

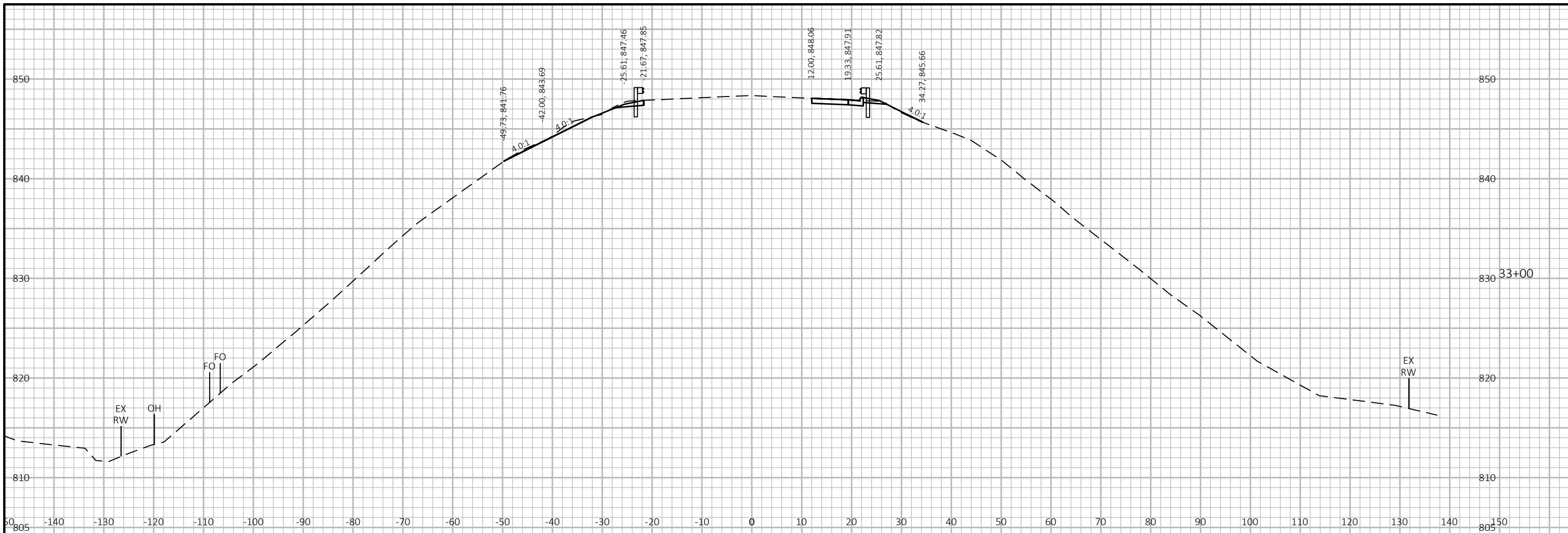
SEE SDD CONCRETE SURFACE DRAINS, DROP INLET TYPE
 AT STRUCTURES FOR ADDITIONAL DETAIL.



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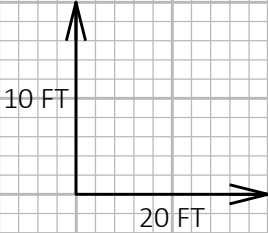
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PROJECT NO: 1400-00-89

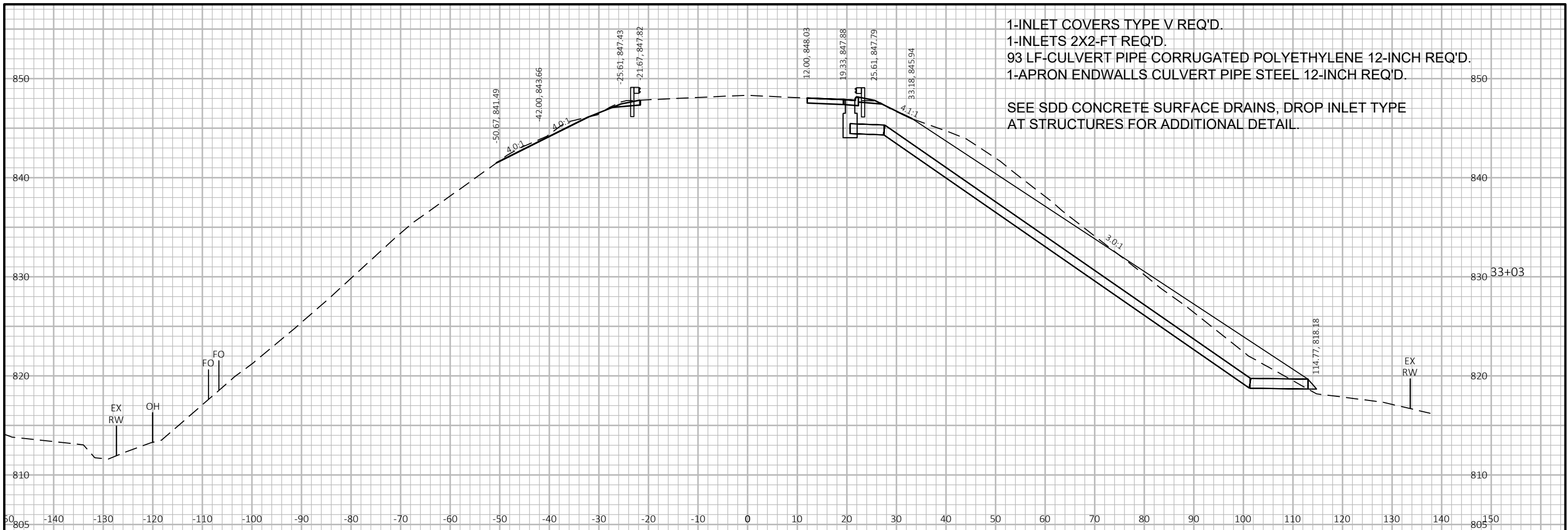
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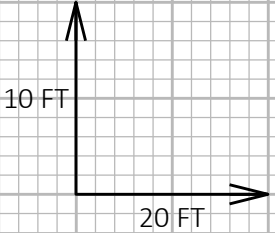
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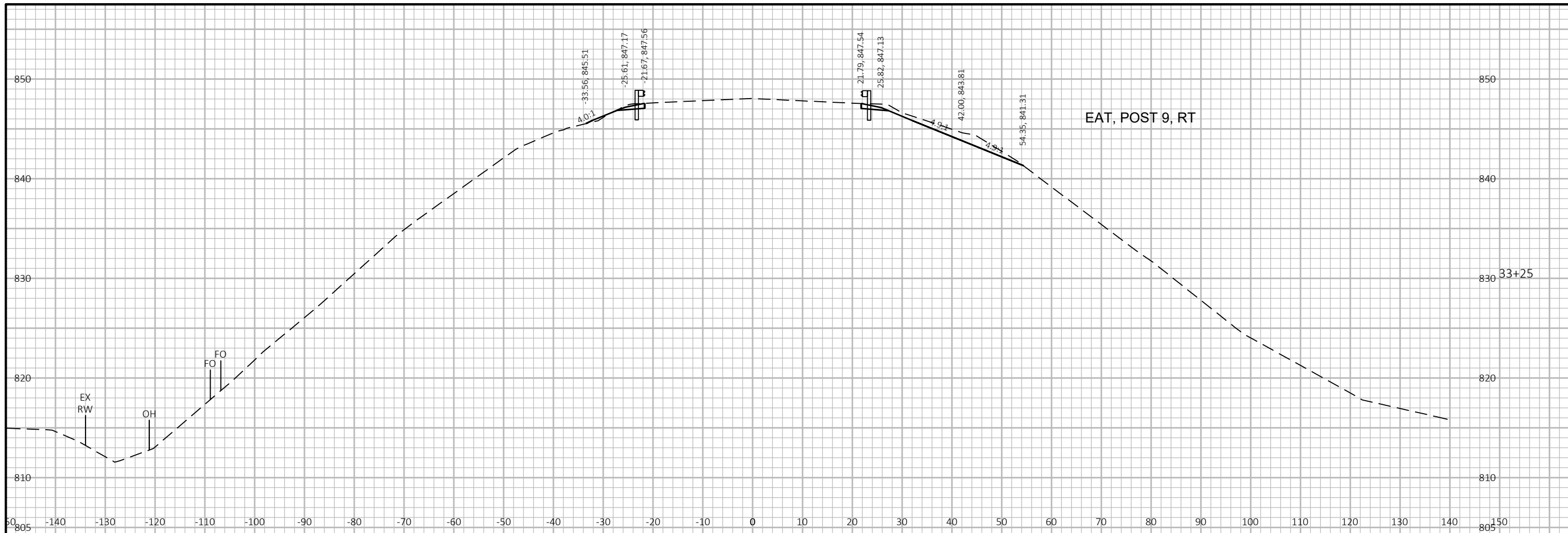


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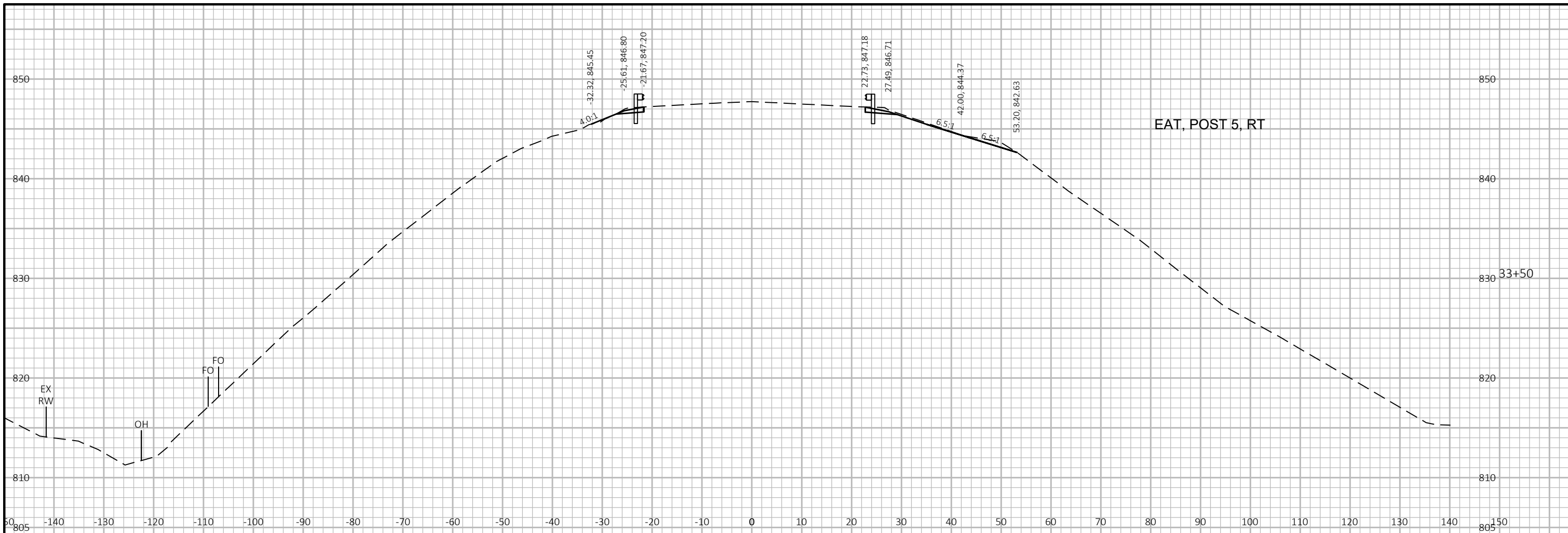
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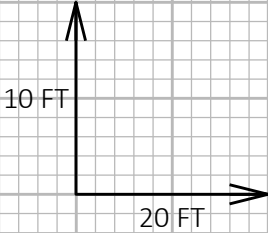
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PROJECT NO: 1400-00-89

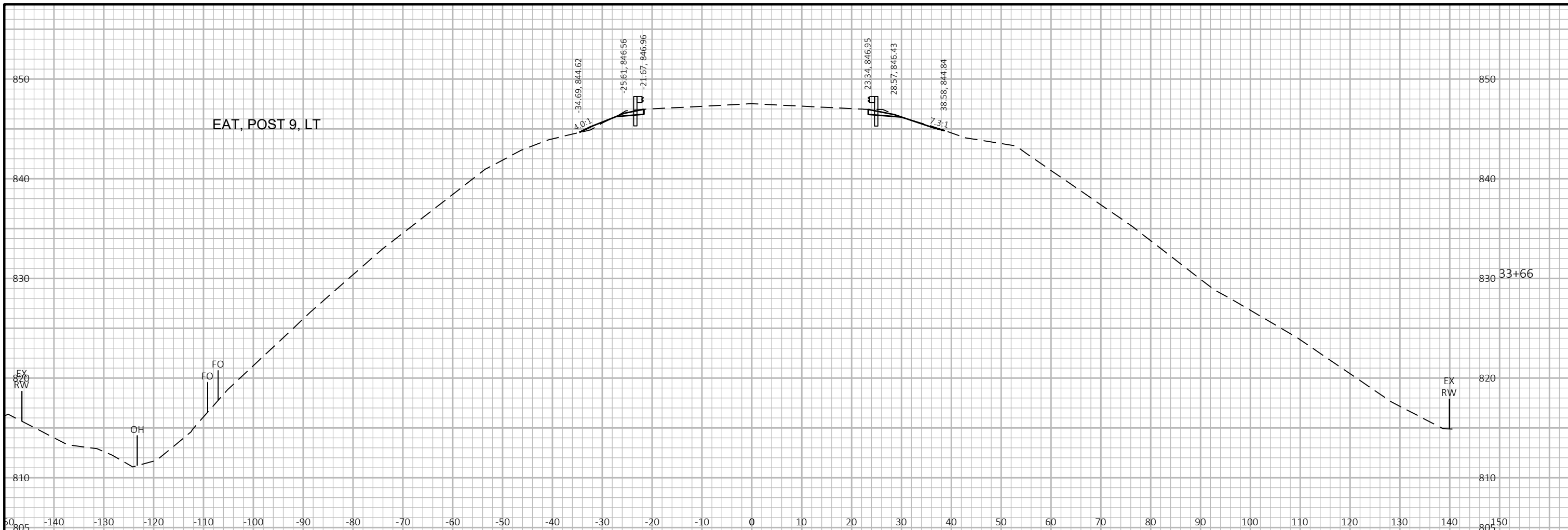
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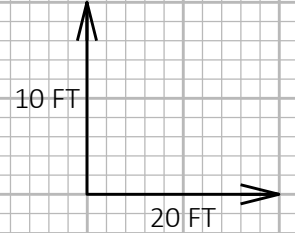


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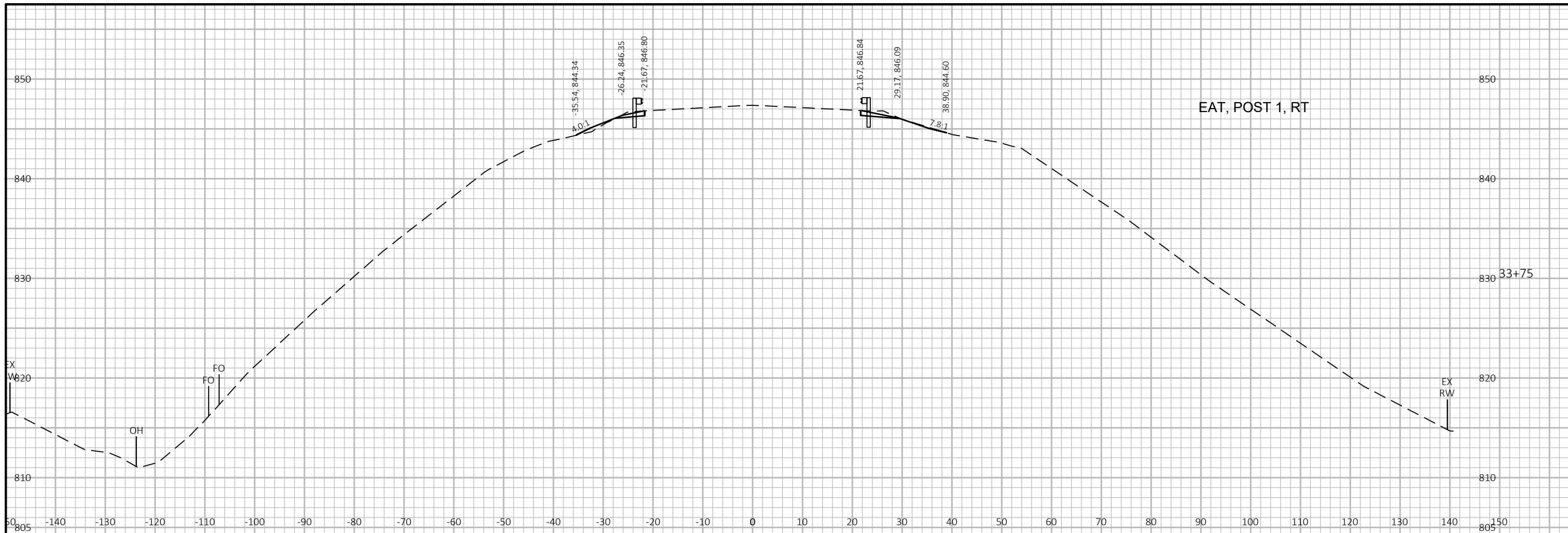
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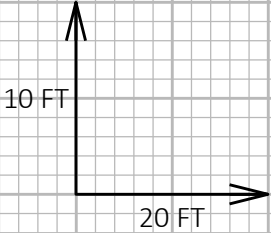


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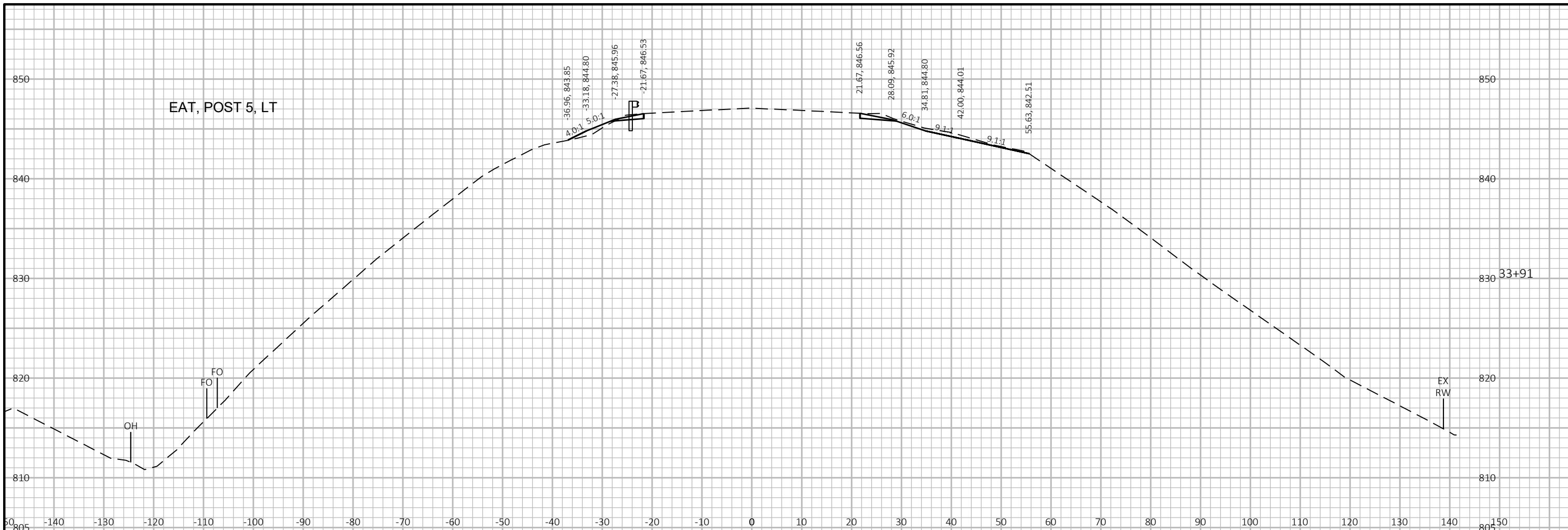
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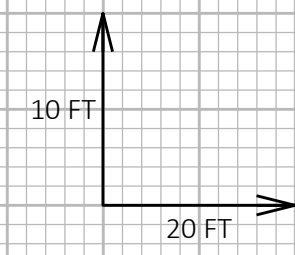
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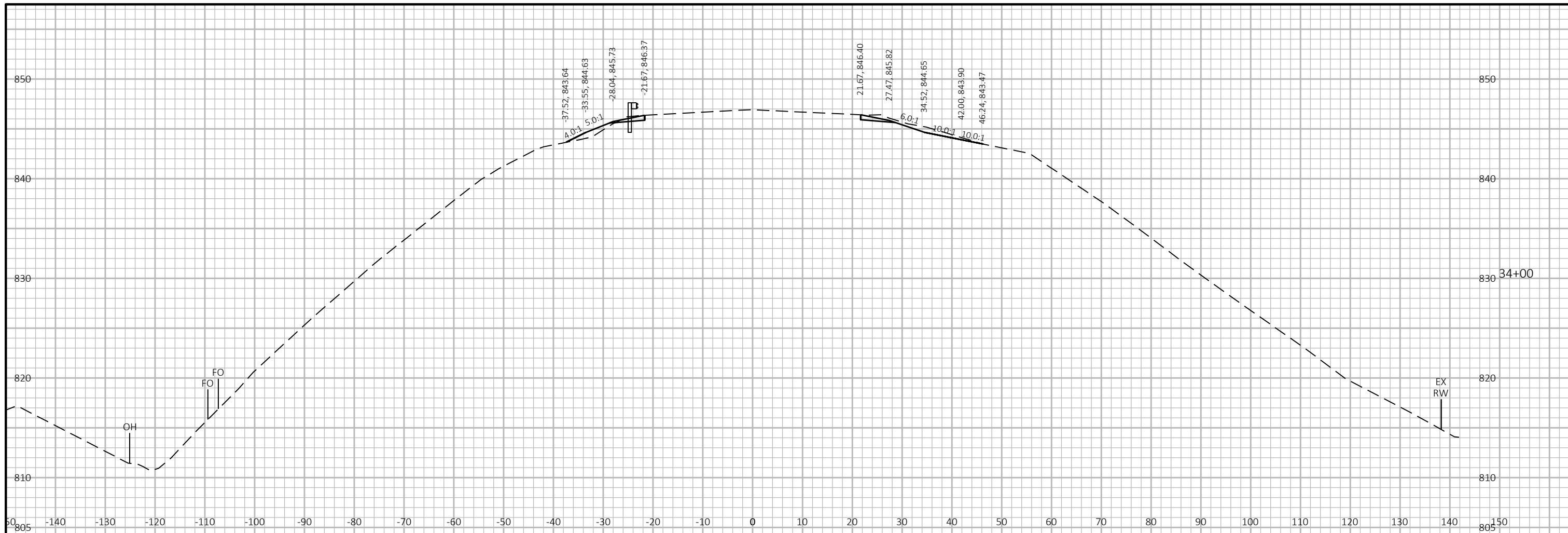


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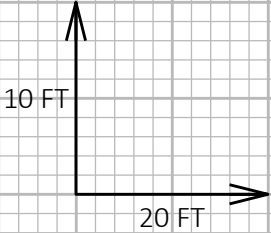


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PROJECT NO: 1400-00-89

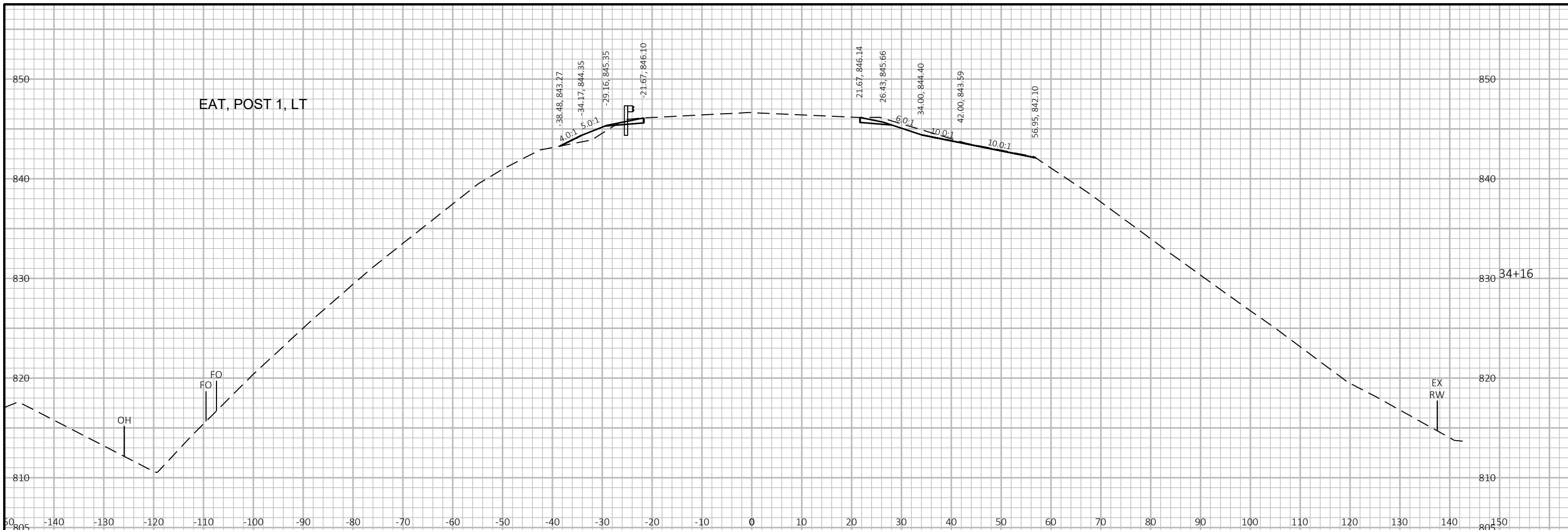
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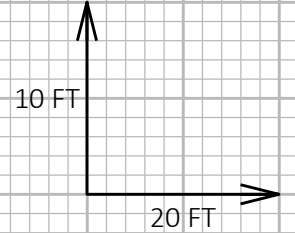
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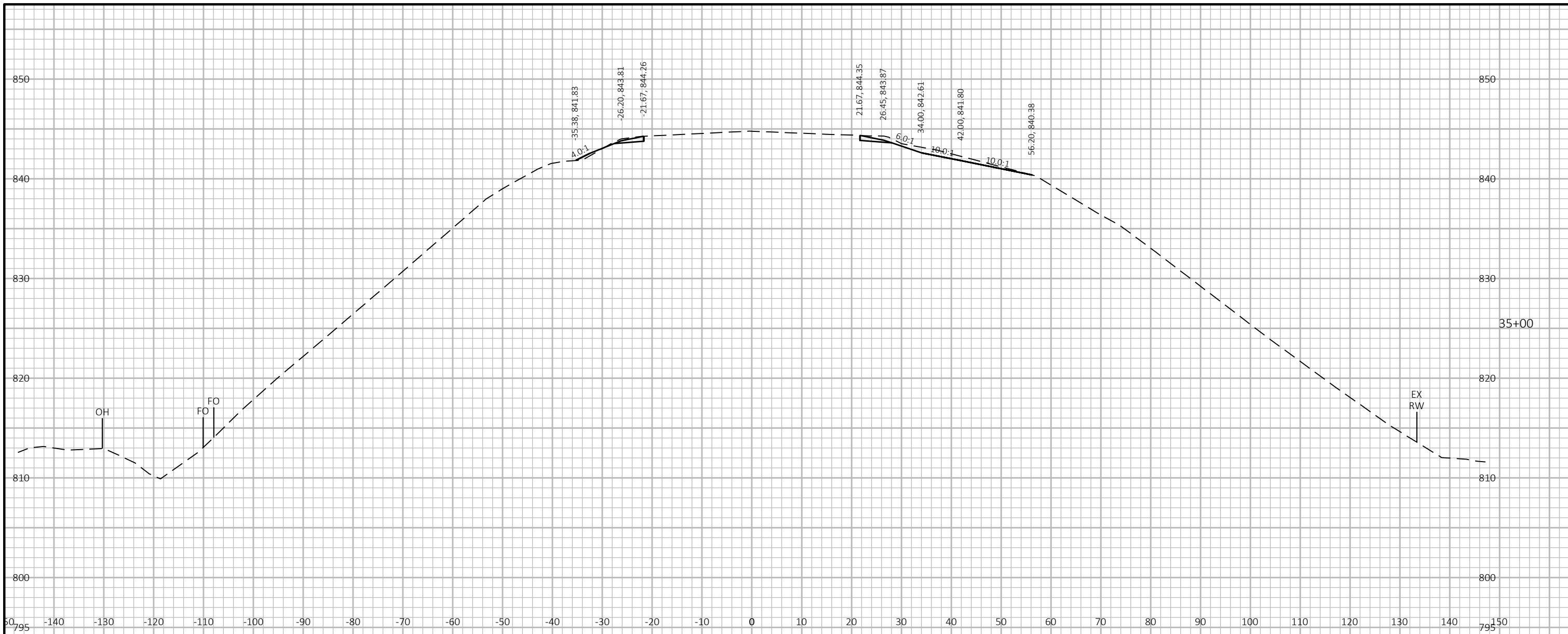


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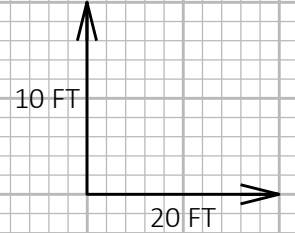
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END CONSTRUCTION
STA. 35+70.70



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