

EAU  
PROJECT ID:  
WITH: N/A

8885-03-70

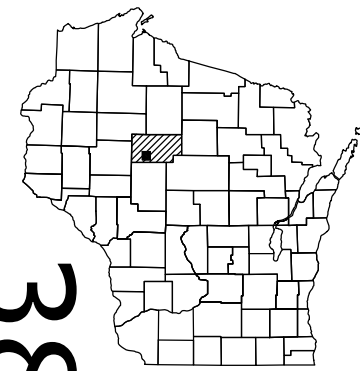
COUNTY:  
TAYLOR

DECEMBER 2023

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 42



38

DESIGN DESIGNATION

A.A.D.T.	2024	=	267
A.A.D.T.	2044	=	293
D.H.V.		=	29
D.D.		=	50/50
T.		=	10.0%
DESIGN SPEED		=	55 MPH
ESALS		=	95,000

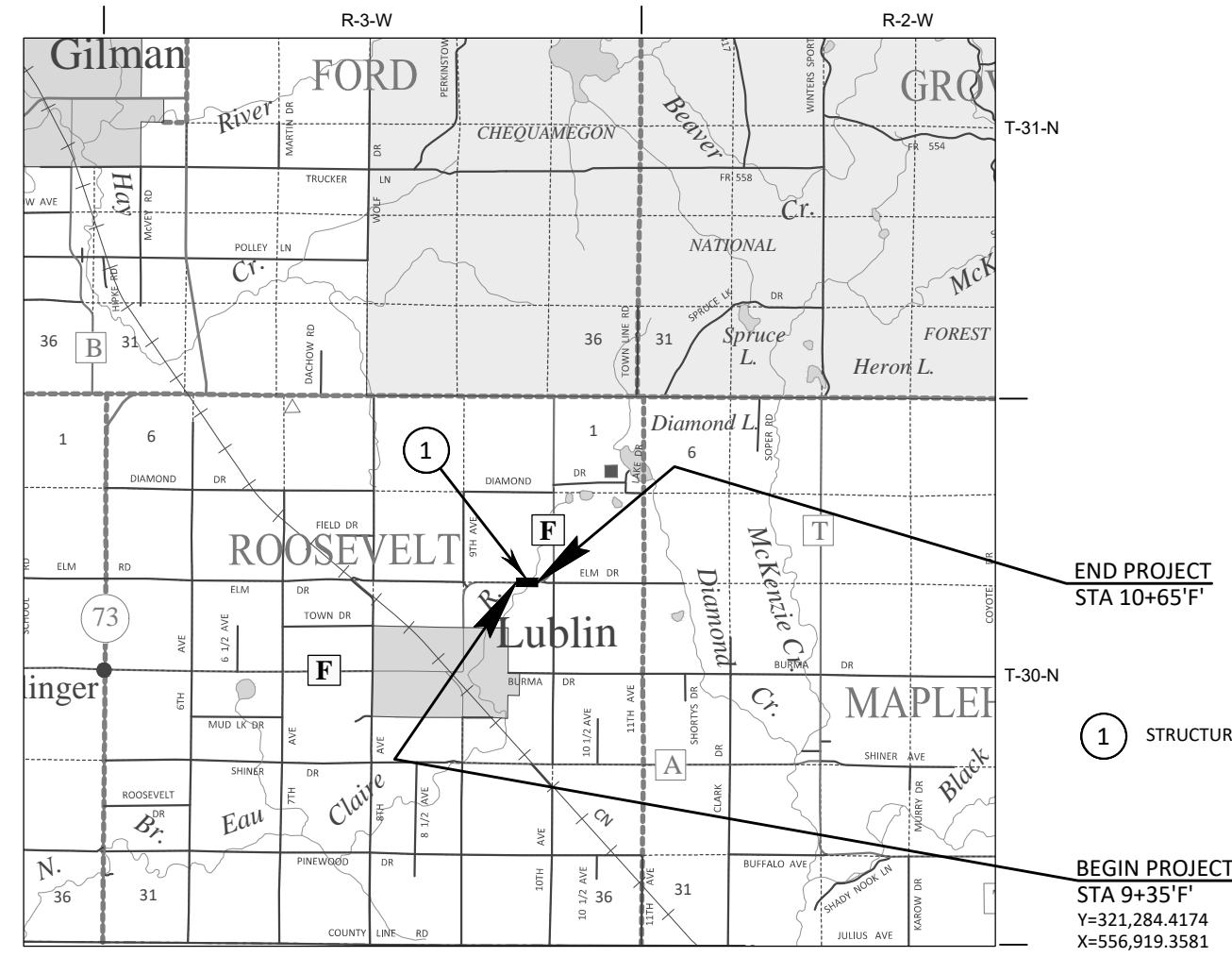
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
PLAN OF PROPOSED IMPROVEMENT  
**LUBLIN - STH 64**  
N FORK EAU CLAIRE RVR BR B-60-0155  
CTH F  
TAYLOR COUNTY

STATE PROJECT NUMBER  
**8885-03-70**



LAYOUT  
SCALE 0 2 MI  
TOTAL NET LENGTH OF CENTERLINE = 0.025 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), TAYLOR COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.  
ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8885-03-70	WISC 2024084	1

ACCEPTED FOR  
TAYLOR COUNTY  
Date 7/24/23 Benjamin Stanfley  
(Signature and Title of Official)

ORIGINAL PLANS PREPARED BY  
  
Short Elliott Hendrickson Inc.  
6808 Odana Road, Suite 200  
Madison, WI 53719-1137  
Building a Better World for All of Us™  
608.620.6199 main | 888.908.8166 fax  
800.732.4362 toll free | www.sehinc.com



7/21/2023  
(Date) Christopher Blum  
(Signature)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY	SEH
Surveyor	SEH
Designer	MATTHEW BERG, PE
Project Manager	TOU YANG, PE
Regional Examiner	TYLER RONGSTAD, PE
Regional Supervisor	

APPROVED FOR THE DEPARTMENT  
DATE: 7/31/2023  
(Signature)

E

**STANDARD ABBREVIATIONS**

ABUT	ABUTMENT	HYD	HYDRANT
AC	ACRE	ID	INSIDE DIAMETER
AGG	AGGREGATE	INV	INVERT
AECPRC	APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE	IP	IRON PIPE ON PIN
AECPCS	APRON ENDWALL FOR CULVERT PIPE CORRUGATED STEEL	LHF	LEFT-HAND FORWARD
ASPH	ASPHALTIC	L	LENGTH OF CURVE
AVG	AVERAGE	LF	LINEAR FOOT
ADT	AVERAGE DAILY TRAFFIC	LC	LONG CHORD OF CURVE
BF	BACK FACE	LS	LUMP SUM
BM	BENCH MARK	MH	MANHOLE
BR	BRIDGE	MOR	MID POINT OF RADIUS
CE	COMMERCIAL ENTRANCE	NC	NORMAL CROWN
C/L	CENTER LINE	NO	NUMBER
Δ	CENTRAL ANGLE OR DELTA	OBLIT	OBLITERATE
COB	CENTER OF BARRIER	PAVT	PAVEMENT
CONC	CONCRETE	PE	PRIVATE ENTRANCE
CPRC	CULVERT PIPE REINFORCED CONCRETE	PVRC	POINT OF VERTICAL REVERSE CURVE
CPRCHE	CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL	QOR	QUARTER POINT OF RADIUS
CR	CREEK	R	RADIUS
CY	CUBIC YARD	REQ'D	REQUIRED
C&G	CURB AND GUTTER	RES	RESIDENCE OR RESIDENTIAL
D	DEGREE OF CURVE	RHF	RIGHT-HAND FORWARD
DHV	DESIGN HOUR VOLUME	R/W	RIGHT-OF-WAY
DISCH	DISCHARGE	R	RIVER
DG	DITCH GRADE	RDWY	ROADWAY
DWY	DRIVEWAY	R/L	REFERENCE LINE
X	EAST GRID COORDINATE	SALV	SALVAGED
EAT	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL	SAN	SANITARY SEWER
EOR	END POINT OF RADIUS	SF	SQUARE FEET
EL	ELEVATION	SY	SQUARE YARD
ENT	ENTRANCE	SDD	STANDARD DETAIL DRAWINGS
ESALS	EQUIVALENT SINGLE AXLE LOADS	STA	STATION
EXC	EXCAVATION	SS	STORM SEWER
EBS	EXCAVATION BELOW SUBGRADE	SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
EXIST	EXISTING	SE	SUPERELEVATION RATE
FC	FACE OF CURB	TC	TOP OF CURB
FF	FACE TO FACE	T OR TN	TOWN
FERT	FERTILIZE	T	TRUCKS (PERCENT OF)
FE	FIELD ENTRANCE	TYP	TYPICAL
FL	FLOW LINE	VAR	VARIABLE
FO	FIBER OPTIC	VC	VERTICAL CURVE
CWT	HUNDREDWEIGHT	Y	NORTH GRID COORDINATE
		YD	YARD

**RUNOFF COEFFICIENT TABLE**

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPERANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.4 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.1 ACRES

**COUNTY CONTACT:**

TAYLOR COUNTY HIGHWAY DEPARTMENT  
208 N 8TH STREET  
MEDFORD, WI 54451  
TELEPHONE: 715.748.2456  
ATTENTION: BEN STANFLEY  
EMAIL: BEN.STANFLEY@CO.TAYLOR.WI.US

**DNR AREA LIAISON:**

DNR NORTHERN REGION HEADQUARTERS  
107 SUTLIFF AVENUE  
RHINELANDER, WI 54501  
TELEPHONE: 715.365.8916  
ATTENTION: WENDY HENNIGES  
EMAIL: WENDY.HENNIGES@WISCONSIN.GOV

**UTILITY CONTACT LIST:**

BRIGHTSPEED  
425 ELLINGSON AVENUE  
HAWKINS, WI 54530  
TELEPHONE: 980.376.1559  
ATTENTION: BRIAN HUHN  
EMAIL: BRIAN.HUHN@BRIGHTSPEED.COM

**WISDOT CONTACT:**

WISCONSIN DEPT OF TRANSPORTATION  
NORTHWEST REGION  
718 W. CLAIREMONT AVE.  
EAU CLAIRE, WI 54701  
TELEPHONE: 715.461.0372  
ATTENTION: MATTHEW BERG  
EMAIL: MATTHEWBERG@DOT.WI.GOV

**DESIGN CONTACT:**

SEH INC  
6808 ODANA ROAD, SUITE 200  
MADISON, WI 53719  
TELEPHONE: 608.620.6192  
ATTENTION: CHRIS BLUM  
EMAIL: CBLUM@SEHINC.COM

CLARK ELECTRIC COOPERATIVE  
1209 W DAL-BERG STREET  
GREENWOOD, WI 54437  
TELEPHONE: 715.267.7955  
ATTENTION: KENT WEIGEL  
EMAIL: KWEIGEL@CECOOP.COM

**GENERAL NOTES:**

- NO TREES OR SHRUBS SHALL BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.
- PRIOR TO ORDERING DRAINAGE PIPES AND STRUCTURES, THE CONTRACTOR SHALL VERIFY RELATED DRAINAGE INFORMATION IN THE PLANS WITH THE ENGINEER.
- INLET AND DISCHARGE ELEVATIONS FOR DRAINAGE STRUCTURES SHOWN ON THE PLAN MAY BE ADJUSTED BY THE ENGINEER TO FIT FIELD CONDITIONS.
- WETLANDS, WATERWAYS, AND OTHER ENVIRONMENTALLY SENSITIVE AREAS SHALL BE PROTECTED AT ALL TIMES. DO NOT STORE EQUIPMENT OR MATERIALS NEAR THESE SITES UNLESS APPROVED BY THE ENGINEER.
- BROKEN CONCRETE CONTAINING RE-BAR SHALL NOT BE USED AS RIPRAP.
- CROSS SECTIONS SHOWN INCLUDE THE THICKNESS OF TOPSOIL WHERE REQUIRED. SALVAGED TOPSOIL SHALL BE REPLACED WITH 4-INCH TYPICAL DEPTH.
- TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- REMOVAL OF EROSION CONTROL DEVICES IS INCLUDED IN THE COST OF THEIR RESPECTIVE BID ITEMS.
- THE EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.
- ASPHALTIC AND CONCRETE SURFACES SHALL BE SAWCUT AT THE MATCH LINE AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.
- DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE SALVAGED TOPSOILED, FERTILIZED AND SEEDED.
- FERTILIZER SHALL NOT BE USED NEAR NAVIGABLE WATERWAYS OR WETLANDS.
- A CONVERSION FACTOR OF 2.0 TONS/CY IS USED TO ESTIMATE QUANTITIES FOR BASE AGGREGATE DENSE.
- THE BRIDGE APPROACHES SHALL BE PLACED IN TWO LIFTS. THE 4" OF ASPHALTIC SURFACE SHALL CONSIST OF A 2" LOWER LAYER AND A 2" UPPER LAYER.
- APPLY TACK COAT AT A RATE OF 0.07 GAL/SY TO MILLED SURFACE AND 0.05 GA/SY BETWEEN LAYERS OF ASPHALTIC SURFACE.
- ASPHALTIC SURFACE WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.
- THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN AND TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT ASPHALTIC SURFACE LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.



9TH AV

CTH F (10TH AV)

BEGIN PROJECT  
STA 9+35.00'F'

N FORK EAU  
CLAIRE RIVER

ELM DR

CTH F (ELM DR)

ELM DR

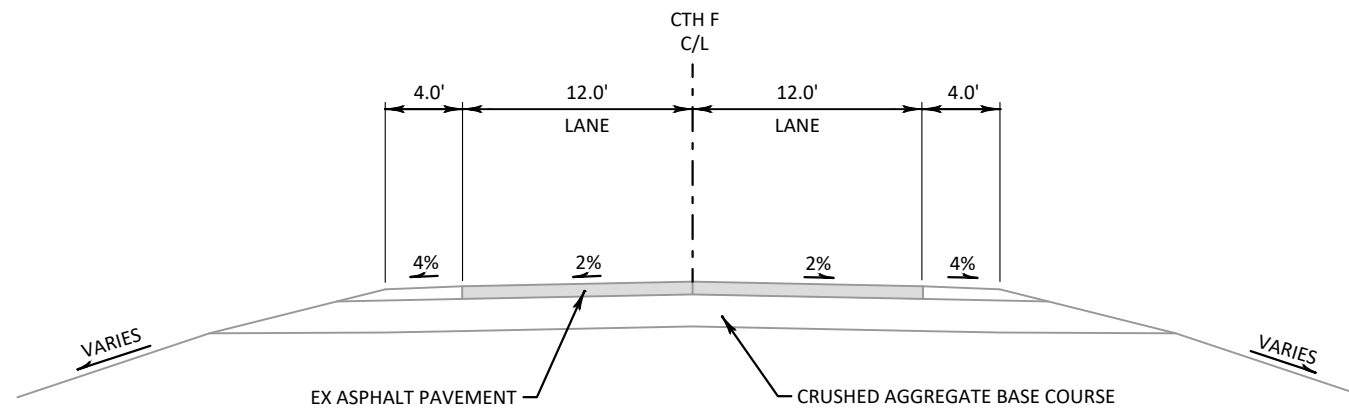
B-60-0155 REQ'D  
SEE STRUCTURE PLAN

10'F'

END PROJECT  
STA 10+65.00'F'

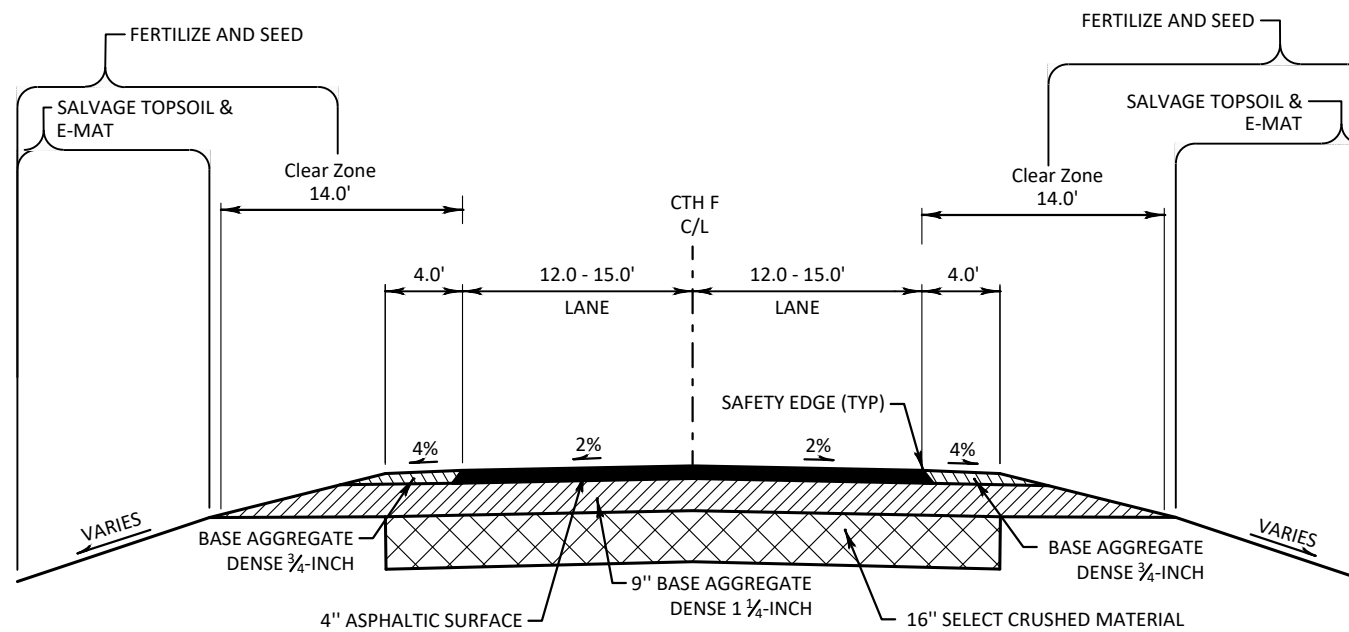
CTH F (9TH AV)

10TH AV



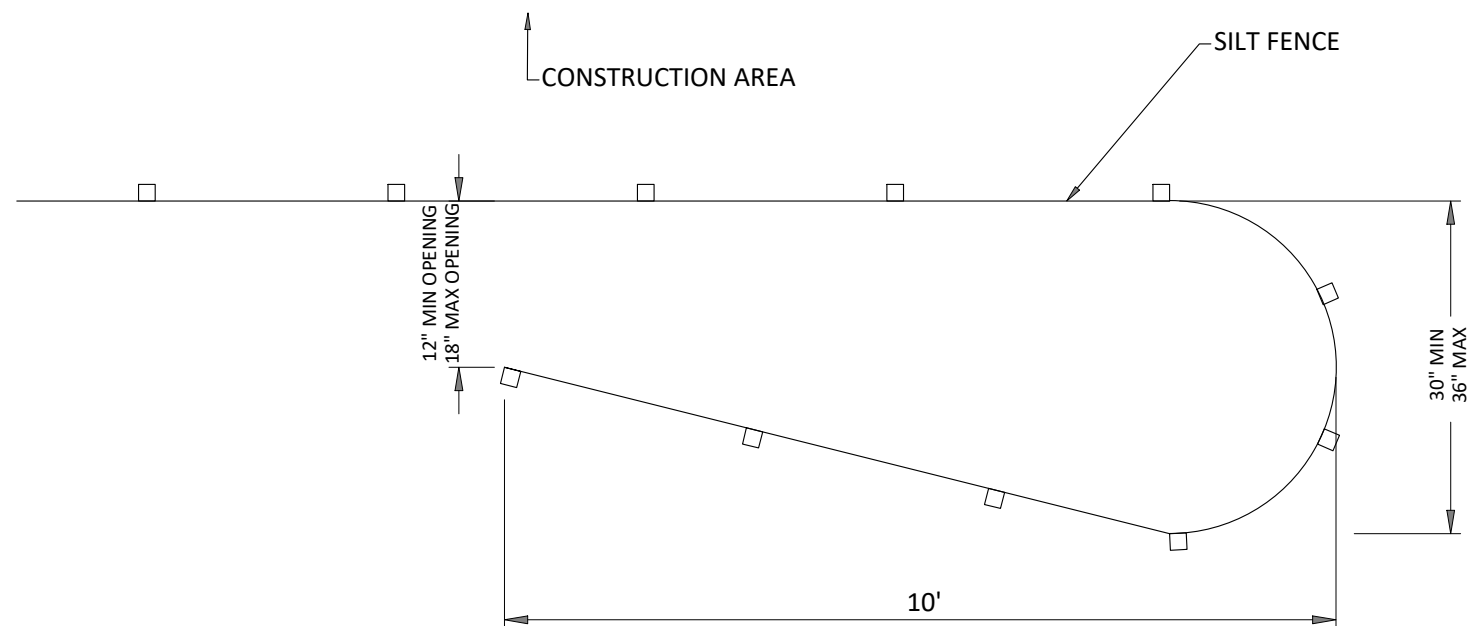
**TYPICAL EXISTING SECTION**

CTH F (ELM DR)  
STA 9+35'F' TO STA 10+65'F'



**TYPICAL FINISHED SECTION**

CTH F (ELM DR)  
STA 9+35'F' TO STA 10+65'F'



**AMPHIBIAN AND REPTILE EXCLUSION FENCING  
TURN-AROUND DETAIL**

**AMPHIBIAN AND REPTILE EXCLUSION FENCING GENERAL NOTES**

AMPHIBIAN AND REPTILE EXCLUSION FENCING IS STANDARD SILT FENCE THAT IS INSTALLED ACCORDING TO THIS DETAIL.

FENCING MUST BE AT LEAST 24 INCHES HIGH WITH AT LEAST 4 INCHES TRENCHED INTO THE SOIL AND AT LEAST 20 INCHES EXPOSED ABOVE GROUND. SOILS MUST BE CAREFULLY COMPACTED AGAINST BOTH SIDES OF THE FENCE FOR ITS ENTIRE LENGTH TO PREVENT ANIMALS FROM PASSING UNDER THE FENCE.

FENCING SHOULD BE INSTALLED WITH TURN-AROUNDS AT THE ENDS AND AT ANY ACCESS OPENINGS NEEDED IN THE FENCING, IN ORDER TO REDIRECT ANIMALS AWAY FROM OPENINGS.

FENCE STAKES FOR THE TURN-AROUND SHOULD BE PLACED ON THE OUTSIDE OF THE TURN-AROUND.

THE NON-CONSTRUCTION SIDE OF THE FENCE SHOULD BE KEPT CLEAR OF TALL VEGETATION THAT COULD ALLOW ANIMALS TO MANEUVER OVER THE FENCING.

Estimate Of Quantities

8885-03-70

Line	Item	Item Description	Unit	Total	Qty
0002	203.0220	Removing Structure (structure) 01. P-60-953	EACH	1.000	1.000
0004	205.0100	Excavation Common	CY	301.000	301.000
0006	206.1001	Excavation for Structures Bridges (structure) 01. B-60-0155	EACH	1.000	1.000
0008	210.1500	Backfill Structure Type A	TON	432.000	432.000
0010	213.0100	Finishing Roadway (project) 01. 8885-03-70	EACH	1.000	1.000
0012	305.0110	Base Aggregate Dense 3/4-Inch	TON	40.000	40.000
0014	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	180.000	180.000
0016	312.0110	Select Crushed Material	TON	280.000	280.000
0018	455.0605	Tack Coat	GAL	12.000	12.000
0020	465.0105	Asphaltic Surface	TON	52.000	52.000
0022	502.0100	Concrete Masonry Bridges	CY	159.000	159.000
0024	502.3200	Protective Surface Treatment	SY	210.000	210.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	5,060.000	5,060.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	22,510.000	22,510.000
0030	513.4061	Railing Tubular Type M	LF	90.000	90.000
0032	516.0500	Rubberized Membrane Waterproofing	SY	14.000	14.000
0034	550.2104	Piling CIP Concrete 10 3/4 X 0.25-Inch	LF	1,280.000	1,280.000
0036	606.0300	Riprap Heavy	CY	140.000	140.000
0038	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	154.000	154.000
0040	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8885-03-70	EACH	1.000	1.000
0042	619.1000	Mobilization	EACH	1.000	1.000
0044	624.0100	Water	MGAL	2.000	2.000
0046	625.0500	Salvaged Topsoil	SY	103.000	103.000
0048	628.1104	Erosion Bales	EACH	45.000	45.000
0050	628.1504	Silt Fence	LF	585.000	585.000
0052	628.1520	Silt Fence Maintenance	LF	1,170.000	1,170.000
0054	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0058	628.2027	Erosion Mat Class II Type C	SY	105.000	105.000
0060	628.6005	Turbidity Barriers	SY	57.000	57.000
0062	629.0210	Fertilizer Type B	CWT	1.100	1.100
0064	630.0110	Seeding Mixture No. 10	LB	6.500	6.500
0066	630.0200	Seeding Temporary	LB	6.500	6.500
0068	630.0500	Seed Water	MGAL	5.000	5.000
0070	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0072	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0074	642.5001	Field Office Type B	EACH	1.000	1.000
0076	643.0420	Traffic Control Barricades Type III	DAY	750.000	750.000
0078	643.0705	Traffic Control Warning Lights Type A	DAY	1,170.000	1,170.000
0080	643.0900	Traffic Control Signs	DAY	590.000	590.000
0082	643.5000	Traffic Control	EACH	1.000	1.000
0084	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0086	645.0120	Geotextile Type HR	SY	240.000	240.000
0088	646.2020	Marking Line Epoxy 6-Inch	LF	520.000	520.000
0090	650.4500	Construction Staking Subgrade	LF	88.000	88.000
0092	650.5000	Construction Staking Base	LF	88.000	88.000
0094	650.6501	Construction Staking Structure Layout (structure) 01. B-60-0155	EACH	1.000	1.000
0096	650.9911	Construction Staking Supplemental Control (project) 01. 8885-03-70	EACH	1.000	1.000
0098	650.9920	Construction Staking Slope Stakes	LF	88.000	88.000
0100	690.0150	Sawing Asphalt	LF	48.000	48.000

Estimate Of Quantities

8885-03-70

Line	Item	Item Description	Unit	Total	Qty
0102	715.0502	Incentive Strength Concrete Structures	DOL	954.000	954.000
0104	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0106	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0108	SPV.0090	Special 01. Flashing Stainless Steel	LF	86.000	86.000

3

3

EXCAVATION

205.0100

EXCAVATION COMMON (1)    AVAILABLE MATERIAL (2)    EXPANDED FILL (3)

STATION	LOCATION	CY	CY	CY
9+35 - 9+79	LT & RT	162	149	0
10+21 - 10+65		139	126	7
PROJECT TOTAL		301	275	7

NOTES:

1) UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON EXCAVATION.

2) AVAILABLE MATERIAL DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION AND EXISTING BASE AGGREGATE VOLUME.

3) EXPANSION FACTOR = 1.3

FINISHING ROADWAY

213.0100

STATION	EACH
PROJECT LENGTH	1
PROJECT TOTAL	1

BASE AGGREGATE DENSE

305.0110    305.0120    312.0110    624.0100  
BASE AGGREGATE DENSE 3/4-INCH    BASE AGGREGATE DENSE 1 1/4-INCH    SELECT CRUSHED MATERIAL    WATER

STATION	TO	STATION	LOCATION	TON	TON	TON	MGAL
9+35	-	9+85	LT & RT	20	90	140	1
10+16	-	10+65	LT & RT	20	90	140	1
PROJECT TOTAL				40	180	280	2

ASPHALTIC SURFACE

455.0605    465.0105  
TACK COAT    ASPHALTIC SURFACE

STATION	LOCATION	GAL	TON
9+35 - 9+83	LT & RT	6	26
10+17 - 10+65	LT & RT	6	26
PROJECT TOTAL		12	52

MAINTENANCE AND REPAIR OF

HAUL ROADS (8885-03-70)

618.0100\*

STATION	EACH
PROJECT LENGTH	1
PROJECT TOTAL	1

\*CATEGORY 0030 FUNDING

MOBILIZATIONS EROSION CONTROL

628.1905    628.1910  
MOBILIZATIONS EROSION CONTROL    MOBILIZATIONS EMERGENCY EROSION CONTROL

STATION	EACH	EACH
PROJECT LENGTH	5	3
PROJECT TOTAL	5	3

MOBILIZATION

619.1000

STATION	EACH
8885-03-70	1
PROJECT TOTAL	1

TOPSOIL, MULCHING AND SEEDING

625.0500    629.0210    630.0110    630.0200    630.0500  
SALVAGED TOPSOIL    FERTILIZER TYPE B    SEEDING MIXTURE NO. 10    TEMPORARY SEEDING    SEED WATER

STATION	LOCATION	SY	CWT	LB	LB	MGAL
9+35 - 9+85	LT	14	0.02	1.0	1.0	1
9+35 - 9+69	RT	9	0.02	0.7	0.7	1
10+31 - 10+65	LT	30	0.03	1.3	1.3	1
10+15 - 10+65	RT	29	0.03	1.4	1.4	1
UNDISTRIBUTED		21	1.0	2	2	1
PROJECT TOTAL		103	1.1	6.5	6.5	5

EROSION CONTROL ITEMS

628.1104    628.1504    628.1520    628.2027    628.6005  
EROSION BALES    SILT FENCE    SILT FENCE MAINTENANCE    EROSION MAT CLASS II TYPE C    TURBIDITY BARRIERS

STATION	LOCATION	EACH	LF	LF	SY	SY	REMARKS
9+30 - 10+02	LT	6	128	256	14	-	
9+31 - 9+72	RT	10	95	190	9	-	
9+62 - 9+82	RT	-	-	-	-	7	TEMPORARY DURING PIPE REMOVAL
9+78 - 10+01	LT & RT	-	-	-	-	19	
9+97 - 10+76	RT	13	150	300	29	-	
10+00 - 10+24	LT & RT	-	-	-	-	19	
10+30 - 10+73	LT	6	95	190	30	-	
UNDISTRIBUTED		10	117	234	21	12	
PROJECT TOTAL		45	585	1170	105	57	

PROJECT NO: 8885-03-70

HWY: CTH F

COUNTY: TAYLOR

MISCELLANEOUS QUANTITIES

SHEET

E



3

PERMANENT SIGNING

STATION	LOCATION	SIGN CODE	SIZE		MESSAGE	634.0612	637.2230
			(INCH)	(INCH)		POSTS WOOD 4X6-INCH X 12-FT	SIGNS TYPE II REFLECTIVE F
9+72	RT	W5-52-R	12	..	CLEARANCE STRIPER	1	3
985	LT	W552L	12	36	CLEARANCE STRIPER	1	3
1015	RT	W552L	12	36	CLEARANCE STRIPER	1	3
1028	LT	W552R	12	36	CLEARANCE STRIPER	1	3
PROJECT TOTAL						4	12

FIELD OFFICE TYPE B

STATION	425001
	EAC
8885070	1
PROJECT TOTAL	1

3

TRAFFIC CONTROL

STAGE	PROJECT LOCATION	APPRO SERVICE		40420	40705	40900	REMARKS		
		PERIOD	DAYS	TRAFFIC CONTROL BARRICADES TYPE III	TRAFFIC CONTROL WARNING LIGTS TYPE A	TRAFFIC CONTROL SIGNS			
		TY	DAY	TY	DAY	TY	DAY		
1	WEST APPROAC	5	9	15	14	490	7	245	SEE SDD 15C0209A 15C0209B
1	EAST APPROAC	5	9	15	14	490	7	245	SEE SDD 15C0209A 15C0209B
UNDISTRIBUTED				120	190	100			
PROJECT TOTAL				750	1,170	590			

PAVEMENT MARKING

STATION	LOCATION	42020	
		MARKING LINE EPOY INC	
		YELLOW	WITE
		LF	LF
95 105	LT RT	20	20
PROJECT TOTAL		520	

CONSTRUCTION STAKING

STATION	504500	505000	50501	509911	509920
	CONSTRUCTION STAKING SUBGRADE	CONSTRUCTION STAKING BASE	CONSTRUCTION STAKING STRUCTURE LAYOUT B00155	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL 8885070	CONSTRUCTION STAKING SLOPE STAKES
LF	LF	EAC	EAC	LF	
95 105	88	88	1	1	88
PROJECT TOTAL	88	88	1	1	88

SAWING

STATION	LOCATION	900150
		ASPALT
		LF
95	LT RT	24
105	LT RT	24
PROJECT TOTAL		48

PROJECT NO 8885070

WY CT F

COUNTY TAYLOR

MISCELLANEOUS UANTITIES

SEET

E

NICHOLAS J SYRYCZUK  
STACY J SYRYCZUK  
ID: 040-00247-0000

BRETT A NEWKIRK  
BARBARA J NEWKIRK  
ID: 040-00248-0000

STA 8+00.00' POT:  
Y=321,285.2915  
X=556,784.3609

STA 11+60.00' POT:  
Y=321,282.9607  
X=557,144.3533

BEGIN PROJECT  
STA 9+35.00' F'  
Y=321,284.4174  
X=556,919.3581  
MATCH EX PAVEMENT  
SAWCUT REQUIRED

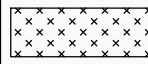
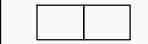
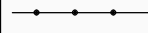
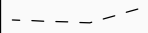
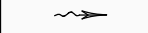
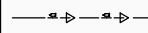
END PROJECT  
STA 10+65.00' F'  
MATCH EX PAVEMENT  
SAWCUT REQUIRED

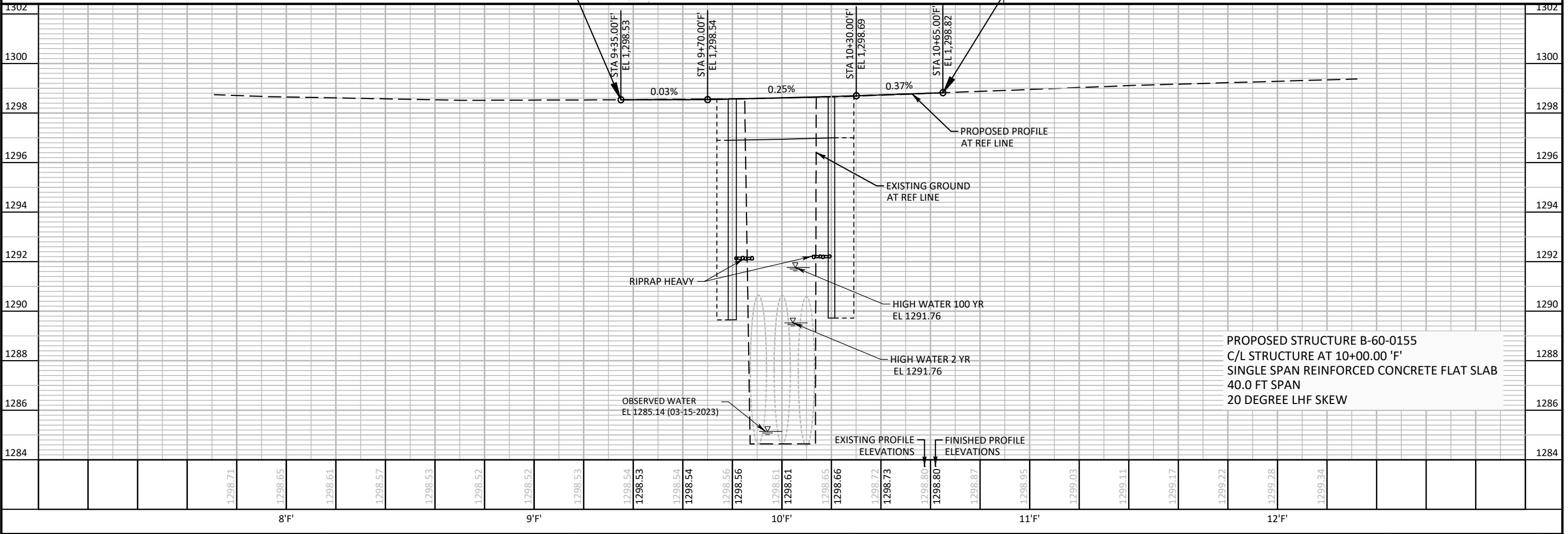
**NOTE: ENVIRONMENTAL PROTECTION, TURTLE**  
AREA OF CONCERN IS 900 FEET FROM THE WATERWAY.  
SUITABLE NESTING HABITAT CONSISTS OF SANDY AND/OR  
WELL-DRAINED SOILS WITHIN THIS AREA.

MELANIE BUTAK  
BILL E BUTAK  
ID: 040-00297-0000

BENCHMARK TABLE			
NO.	STATION / OFFSET	DESCRIPTION	ELEV.
BM1	8+05.71 / 49.65' LT	SPK IN PP	1297.41'
BM2	11+55.96 / 63.94' LT	SPK IN PP	1297.07'

**EROSION CONTROL LEGEND**

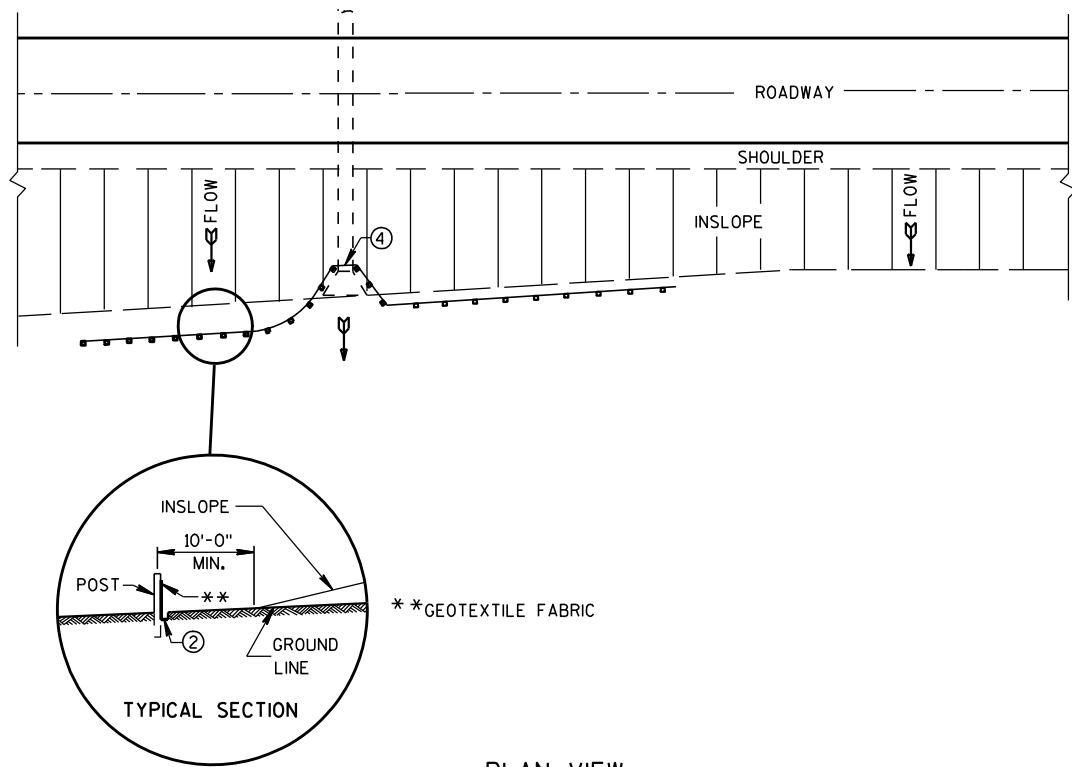
-  EROSION MAT CLASS II TYPE C
-  EROSION BALES
-  SILT FENCE
-  SLOPE INTERCEPT
-  SURFACE WATER FLOW
-  TURBIDITY BARRIER



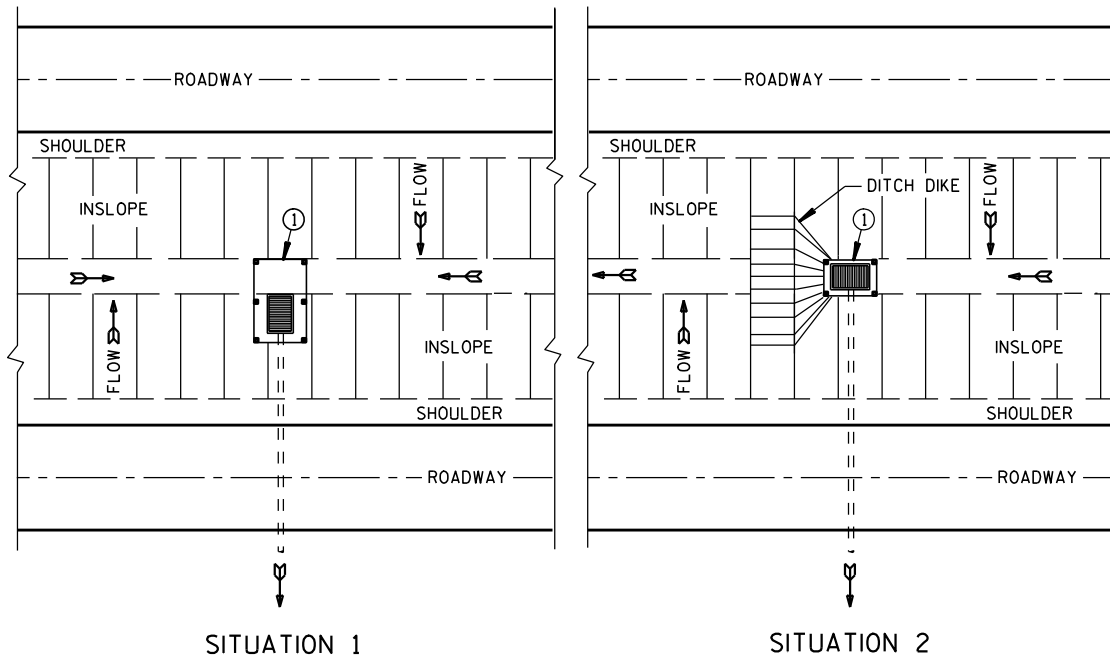
PROJECT NO: 8885-03-70	HWY: CTH F	COUNTY: TAYLOR	PLAN AND PROFILE	SHEET	E
------------------------	------------	----------------	------------------	-------	---

## Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B29-01	SAFETY EDGE
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

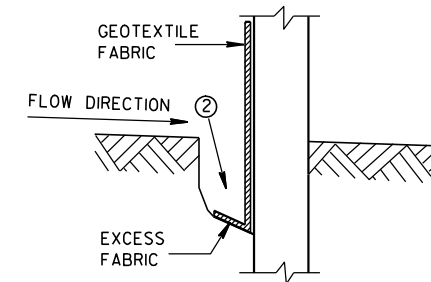


SITUATION 1 SITUATION 2  
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

**GENERAL NOTES**

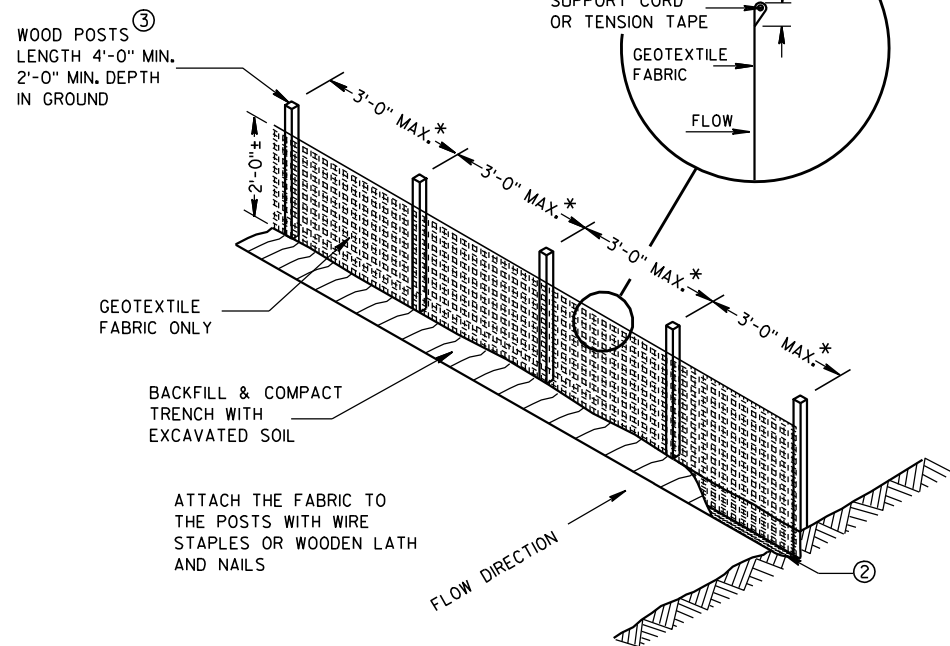
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



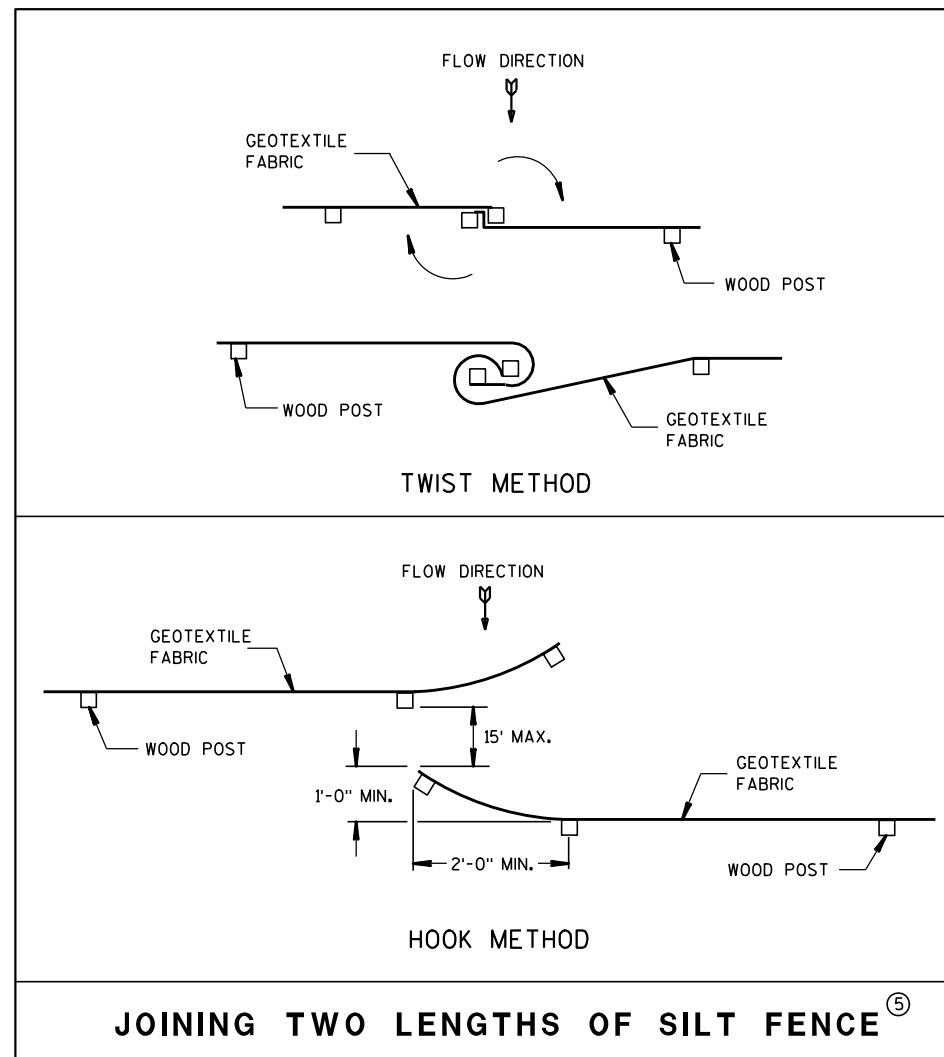
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

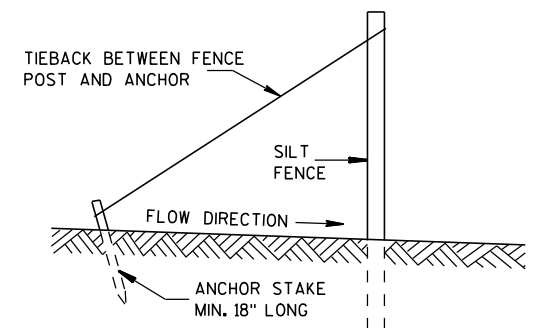


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

**SILT FENCE**

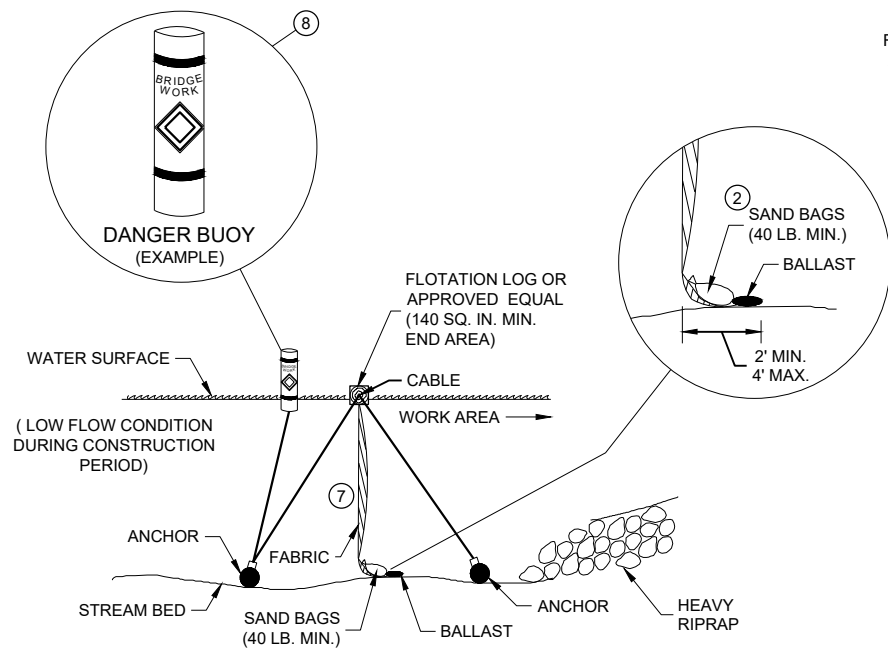
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05  
DATE

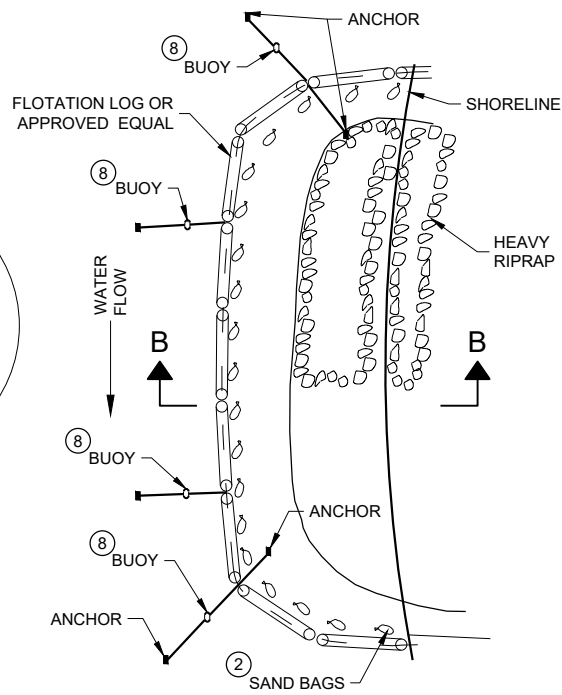
FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

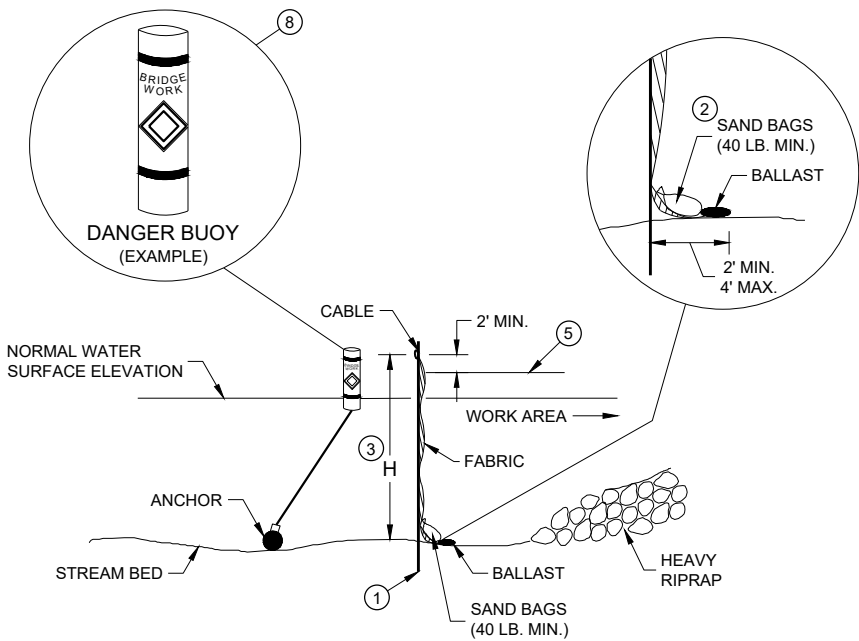


**SECTION B - B**

**TURBIDITY BARRIER - FLOAT ALTERNATIVE  
CAUTION - SEE NOTE 6**

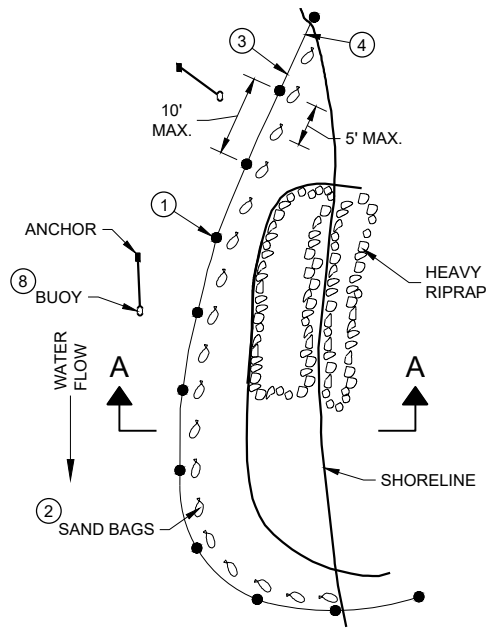


**PLAN VIEW**



**SECTION A - A**

**TURBIDITY BARRIER - STANDARD POST INSTALLATION**



**PLAN VIEW**

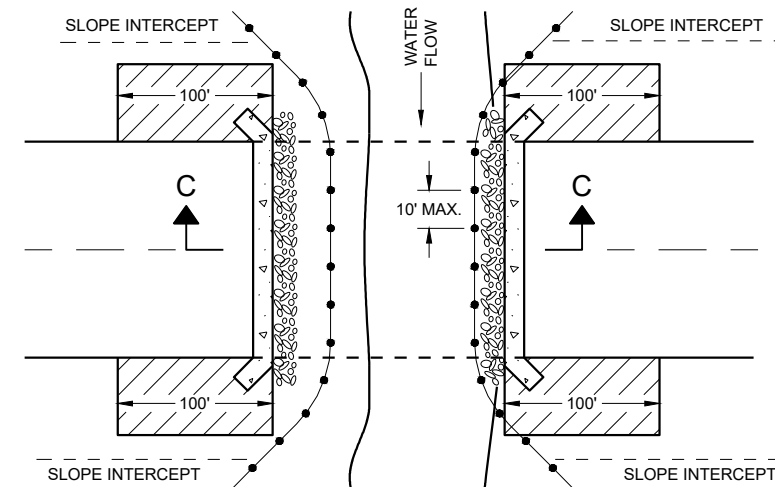
**TURBIDITY BARRIER PLACEMENT DETAILS**

**GENERAL NOTES**

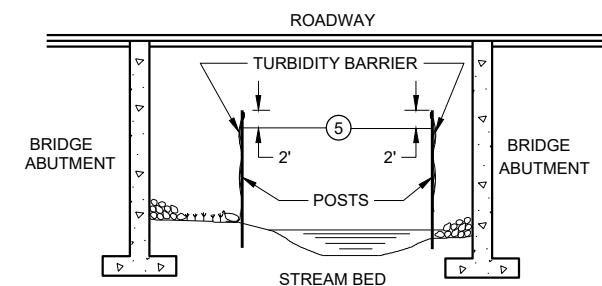
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



**PLAN VIEW**



**SECTION C - C**

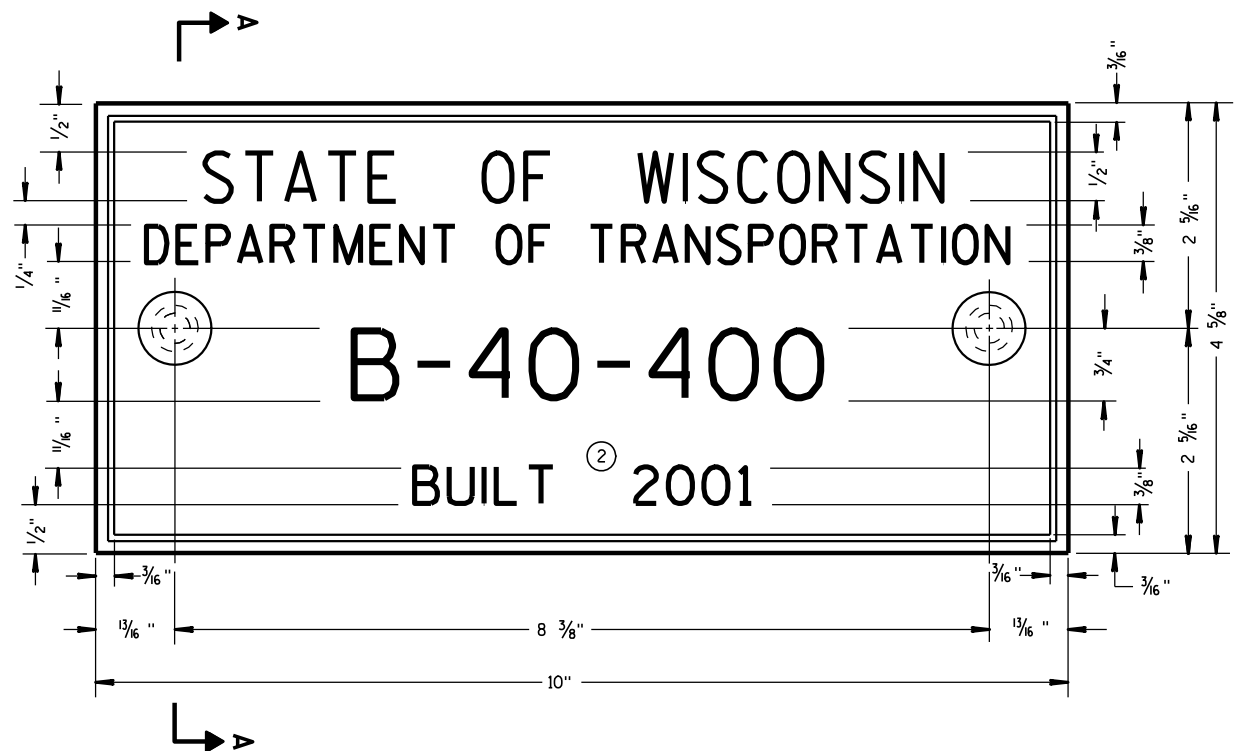
**TURBIDITY BARRIER DETAIL SHOWING  
TYPICAL PLACEMENT AT STRUCTURES**

**TURBIDITY BARRIER**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/4/02 DATE /S/ Beth Cannestra  
DATE CHIEF ROADWAY DEVELOPMENT  
ENGINEER

FHWA



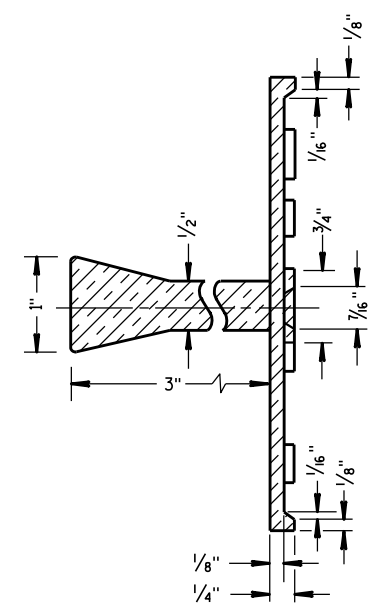
**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)

**GENERAL NOTES**

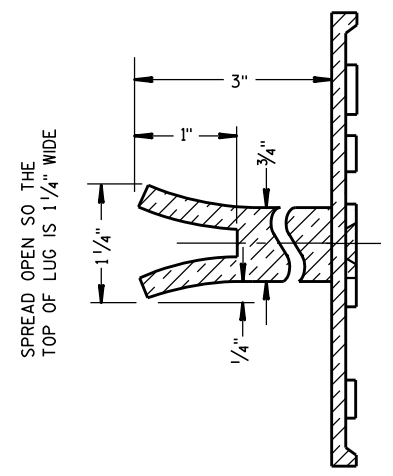
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



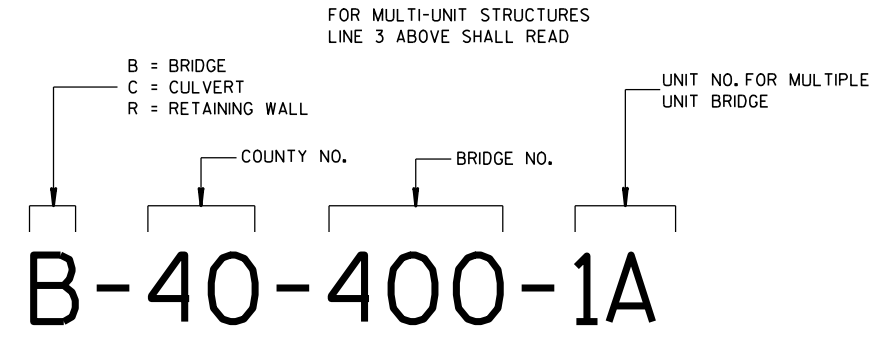
**SECTION A-A**



**ALTERNATE LUG**

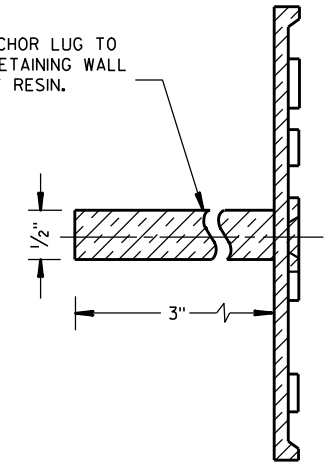
6

6



**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

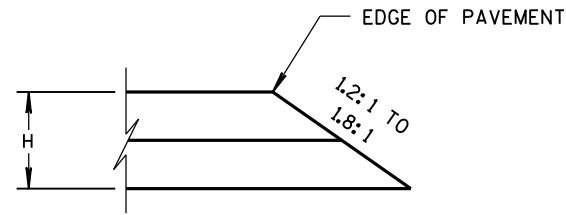


**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

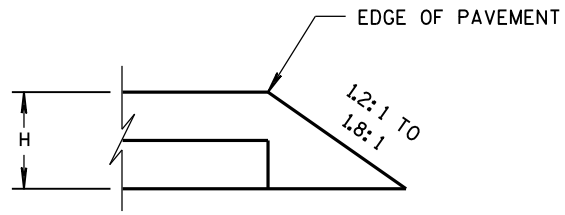
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

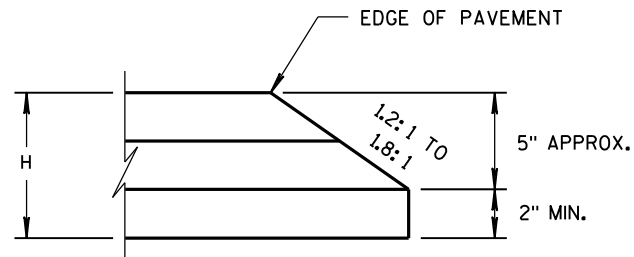
<b>NAME PLATE (STRUCTURES)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



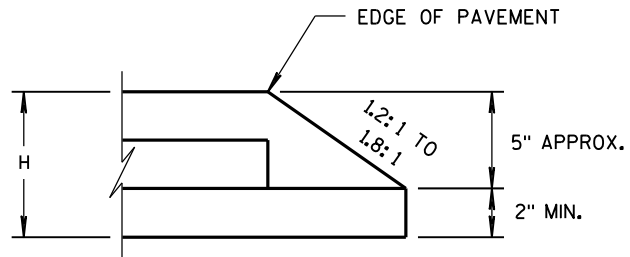
CONSTRUCTED WITH FINAL TWO LAYERS  
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER  
FOR H 5" OR LESS

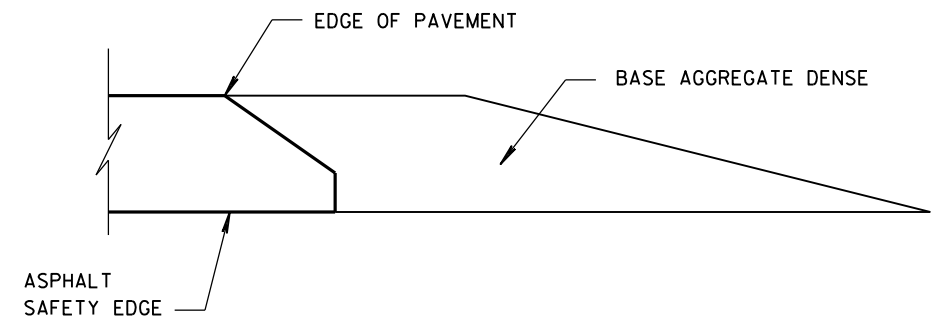


CONSTRUCTED WITH FINAL TWO LAYERS  
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER  
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

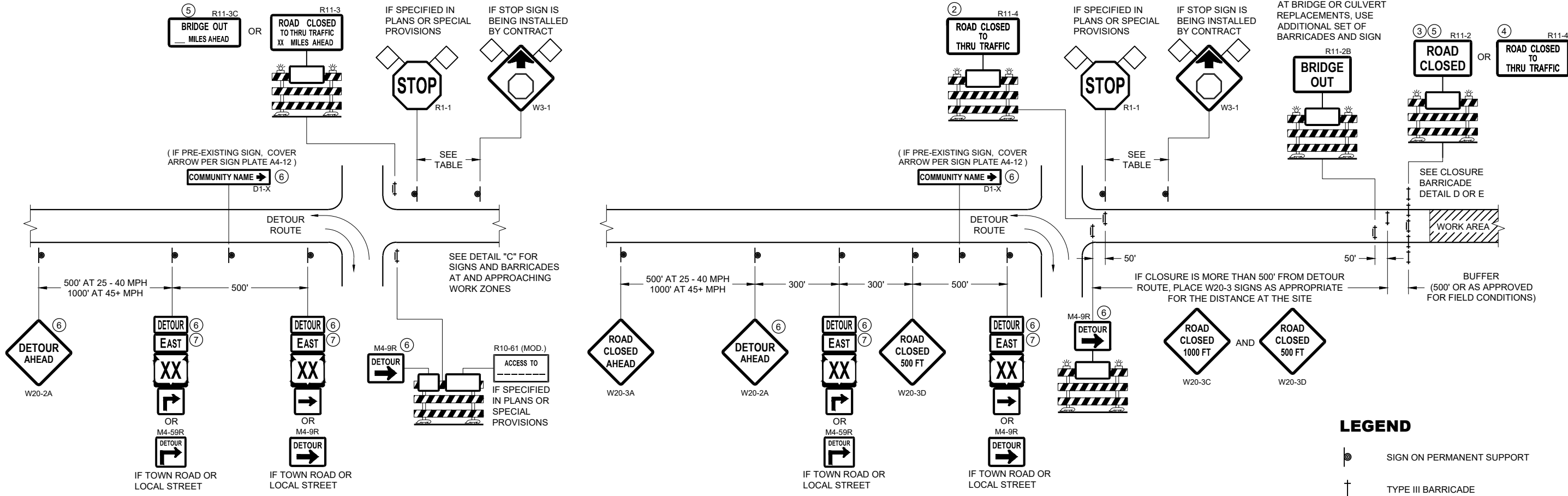
6

6

S.D.D. 14 B 29-1

S.D.D. 14 B 29-1

SAFETY EDGE <sub>SM</sub>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE	/s/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



**DETAIL A  
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

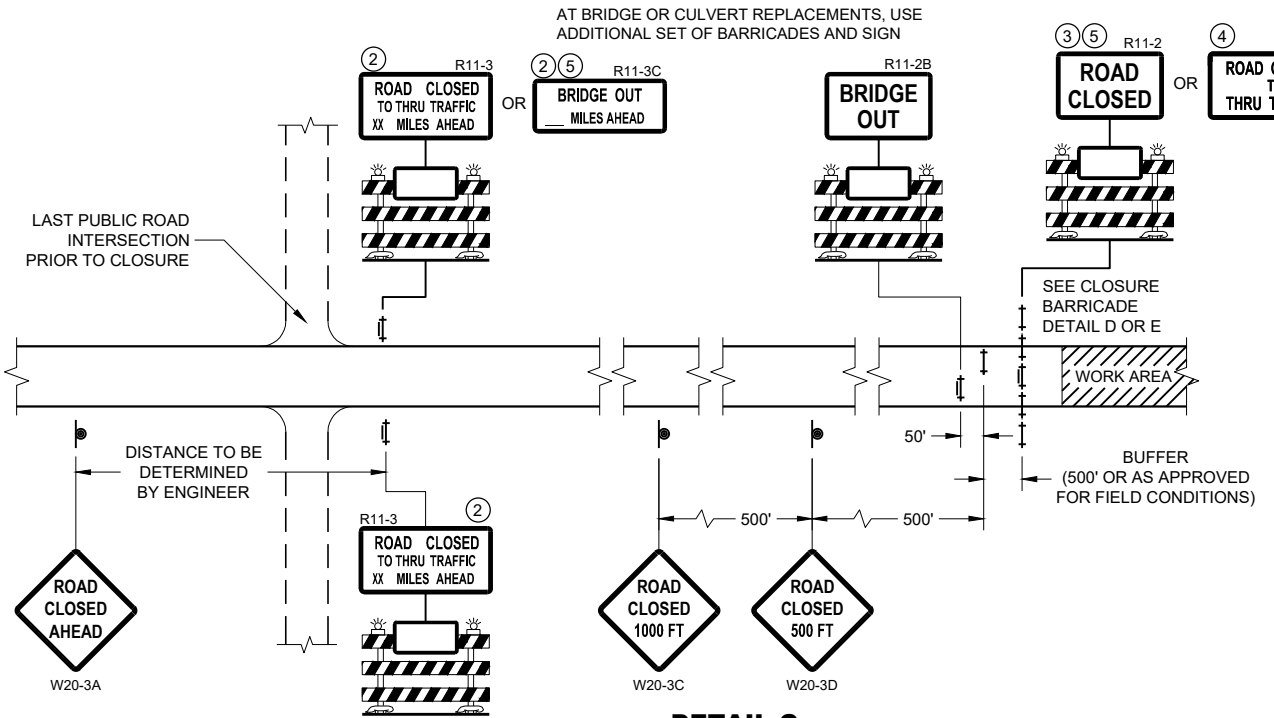
**DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE LESS THAN 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - TYPE III BARRICADE
  - TYPE III BARRICADE WITH ATTACHED SIGN
  - TYPE "A" WARNING LIGHT (FLASHING)
  - WORK AREA
  - FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



**DETAIL C  
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

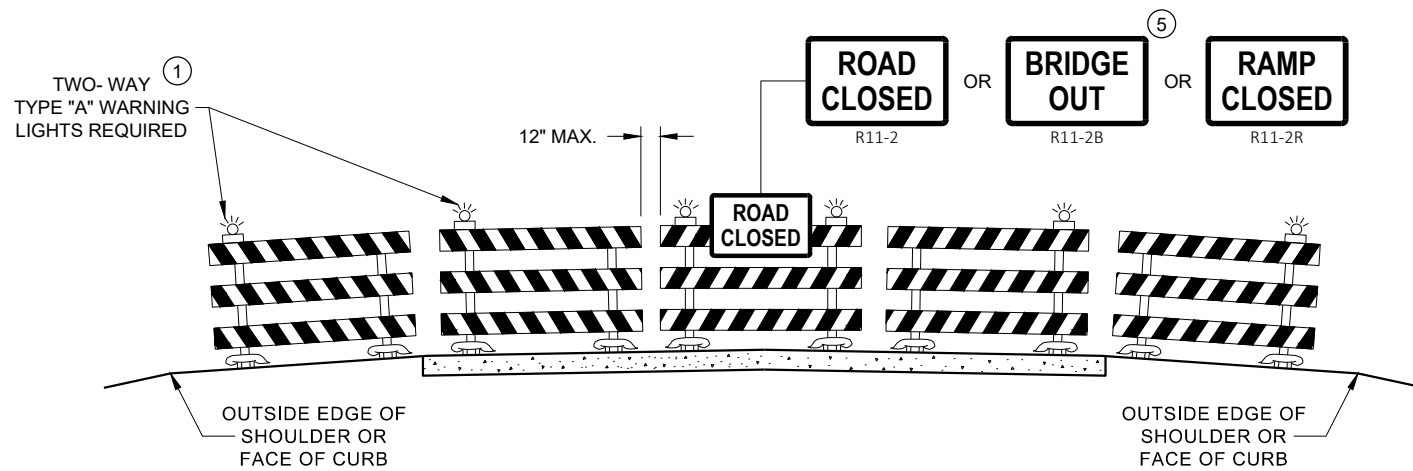
**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

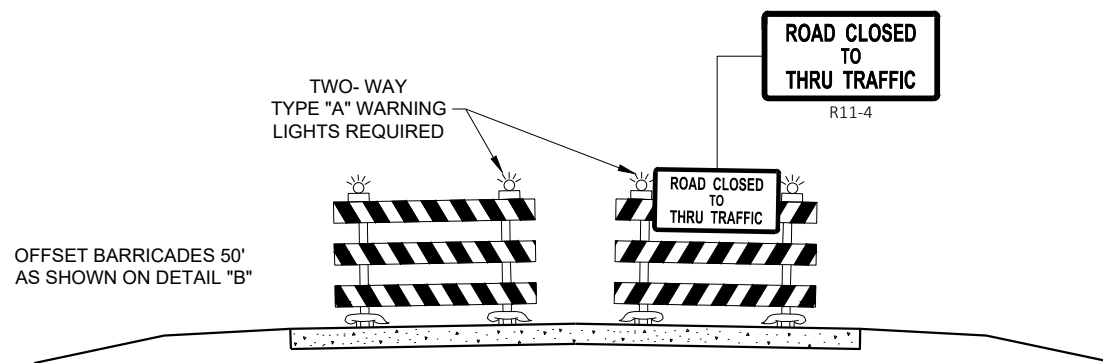
APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE DATE WORK ZONE ENGINEER

FHWA





**DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW**



**DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

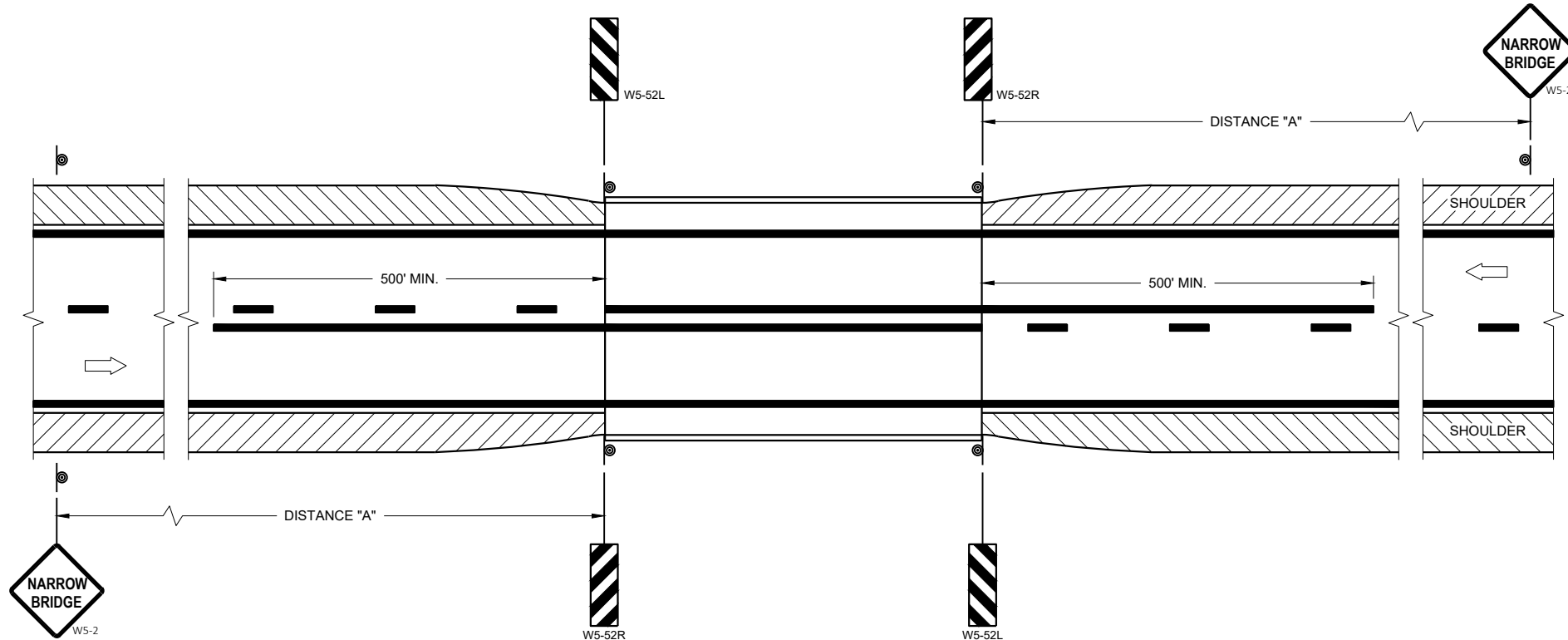
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

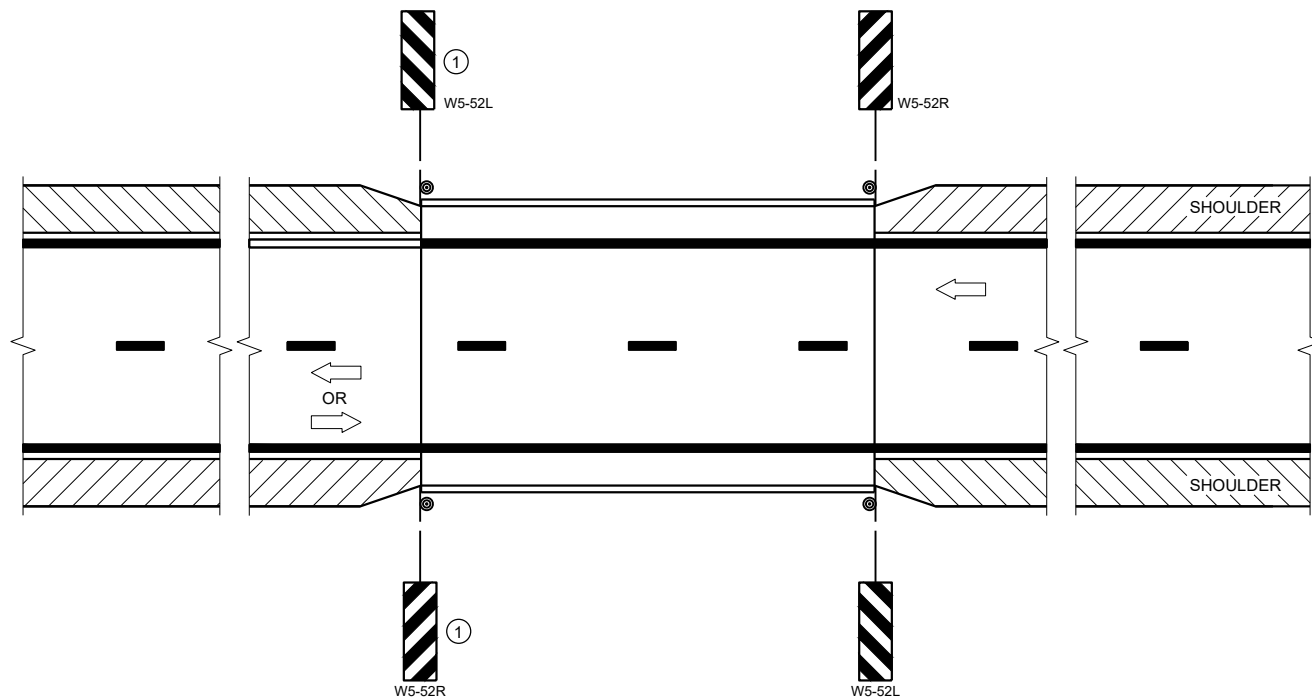
**BARRICADES AND SIGNS  
FOR  
VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER



**SITUATION 1**  
 WARRANTING CRITERIA:  
 BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



**SITUATION 2**  
 WARRANTING CRITERIA:  
 1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
 2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

**GENERAL NOTES**

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

**LEGEND**

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

**DISTANCE TABLE**

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

6

6

SDD 15C06-12

SDD 15C06-12

**SIGNING AND MARKING FOR TWO LANE BRIDGES**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

APPROVED  
 May 2023 /S/ Jeannie Silver  
 DATE STATE SIGNING AND MARKING ENGINEER




FHWA

**GENERAL NOTES**

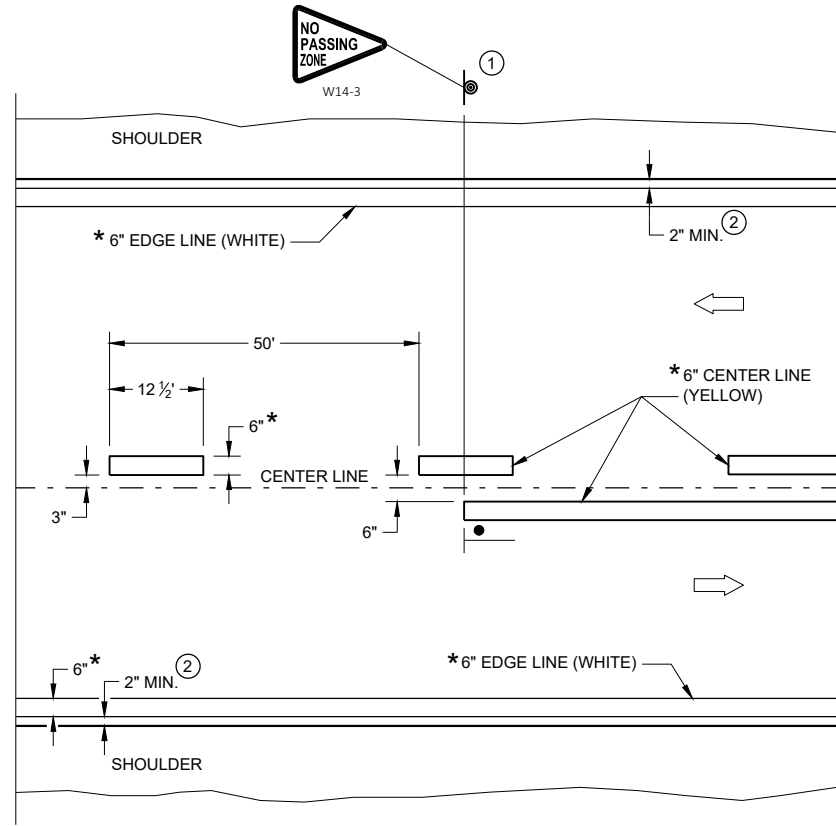
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

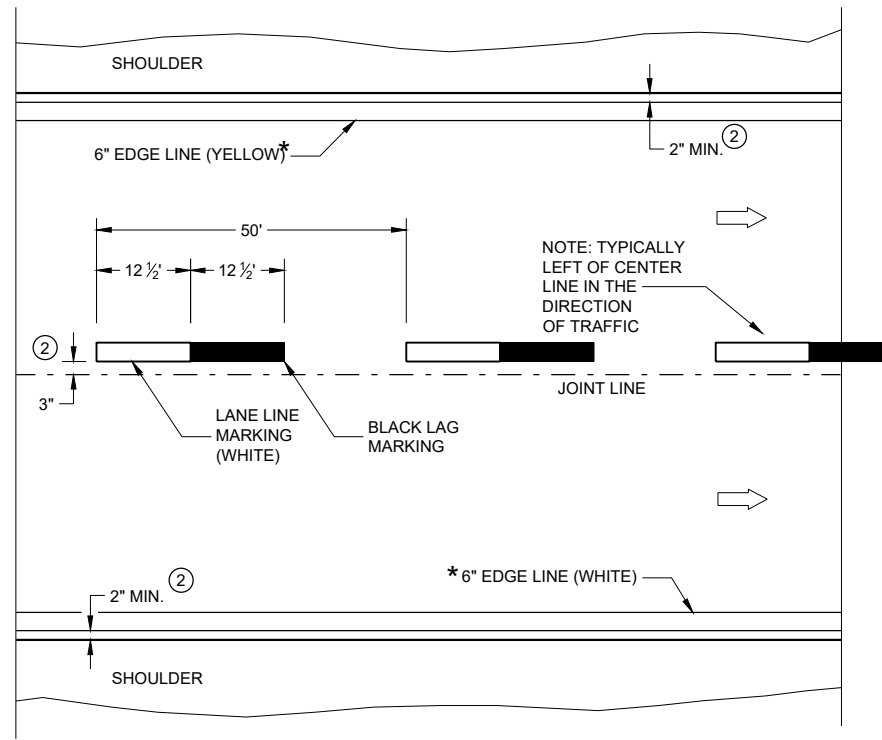
**LEGEND**

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

\* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



**TWO WAY TRAFFIC**



**ONE WAY TRAFFIC**

**PERMANENT PAVEMENT MARKING**

6

6

SDD 15C08-23a

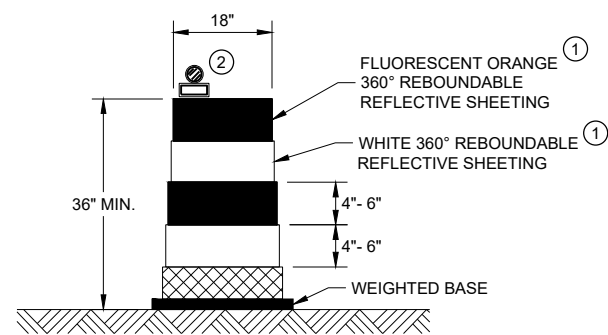
SDD 15C08-23a

**PERMANENT LONGITUDINAL PAVEMENT MARKINGS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

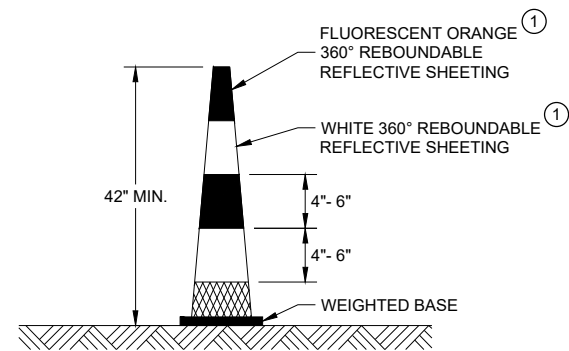
APPROVED  
May 2023 /S/ Jeannie Silver  
DATE STATEWIDE SIGNING AND MARKING ENGINEER

FHWA



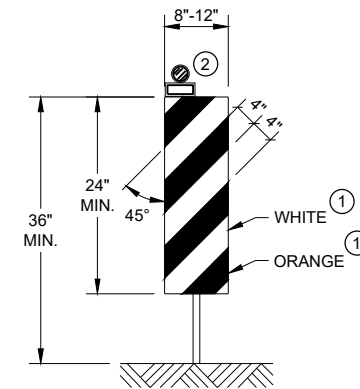
**DRUM**

BALLAST WIDTHS  
RANGE FROM 24"-36"



**42" CONE**

DO NOT USE IN TAPERS  
½ SPACING OF DRUMS  
BALLAST WIDTHS  
RANGE FROM 14"-20"

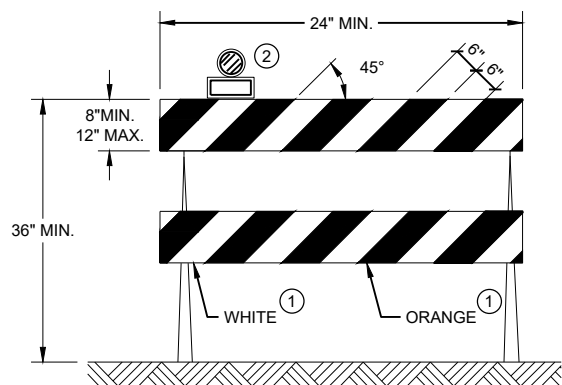


**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.

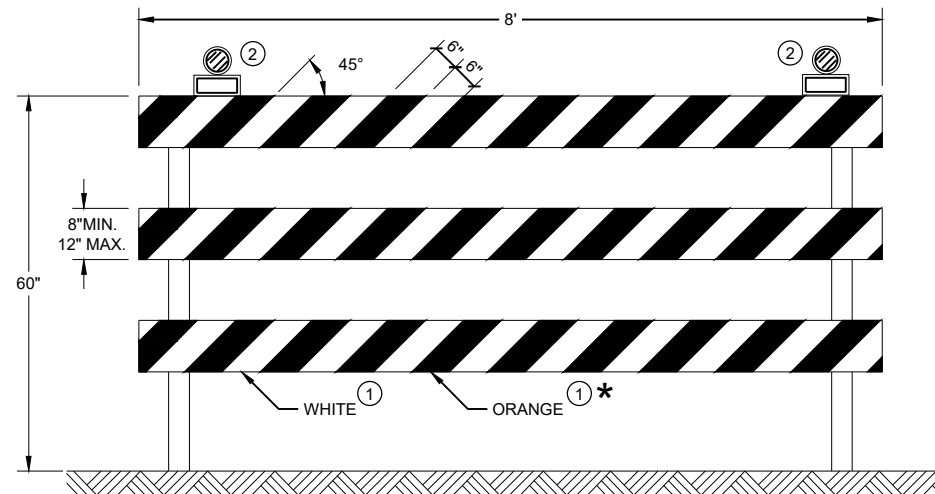
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

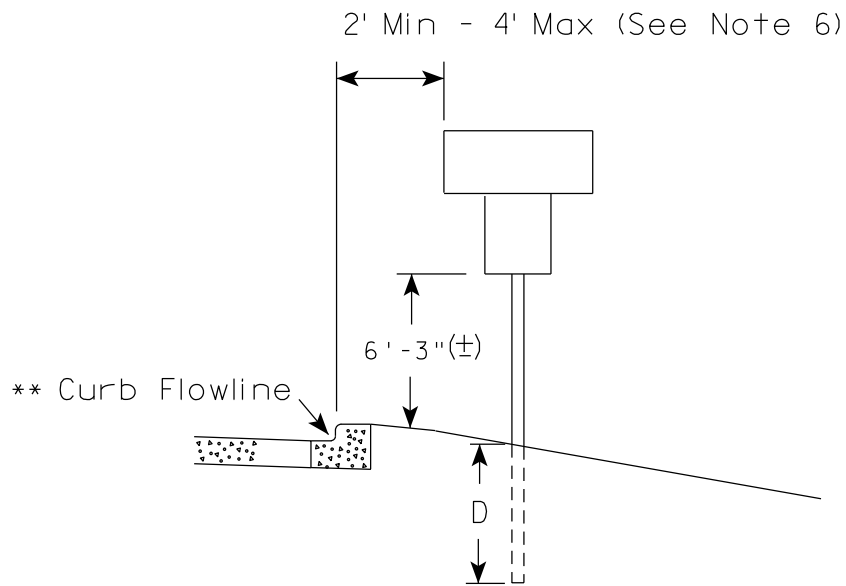
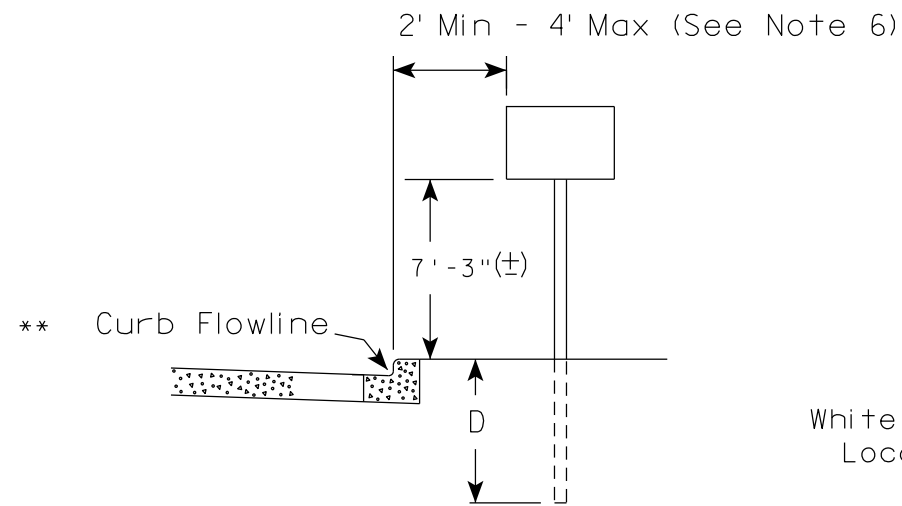
\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS**

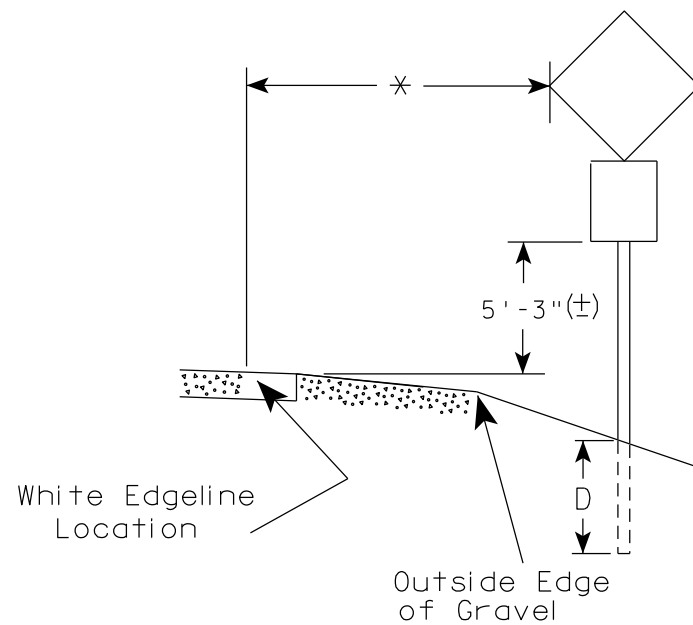
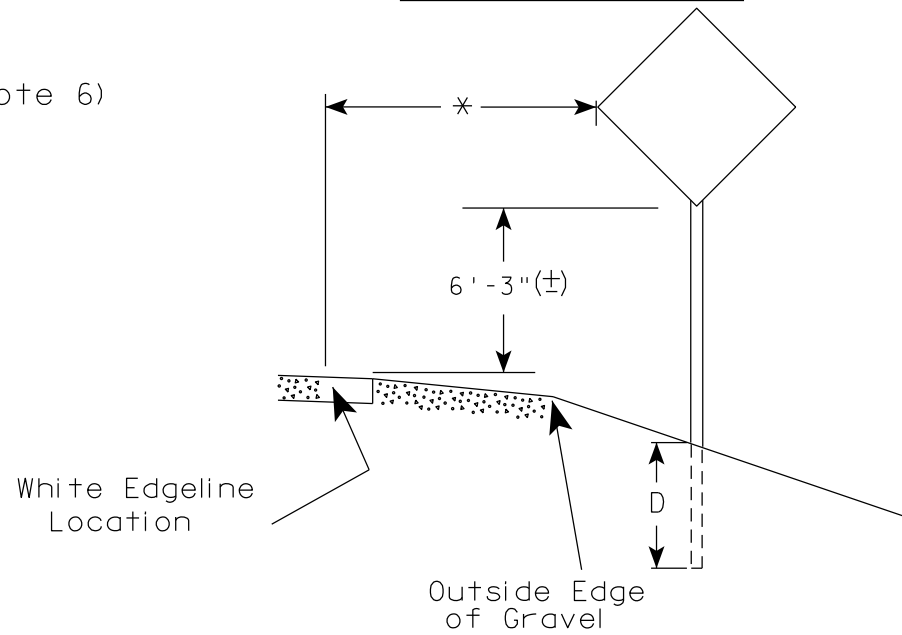
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
 November 2022 /S/ Andrew Heidtke  
 DATE WORK ZONE ENGINEER  
 FHWA

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

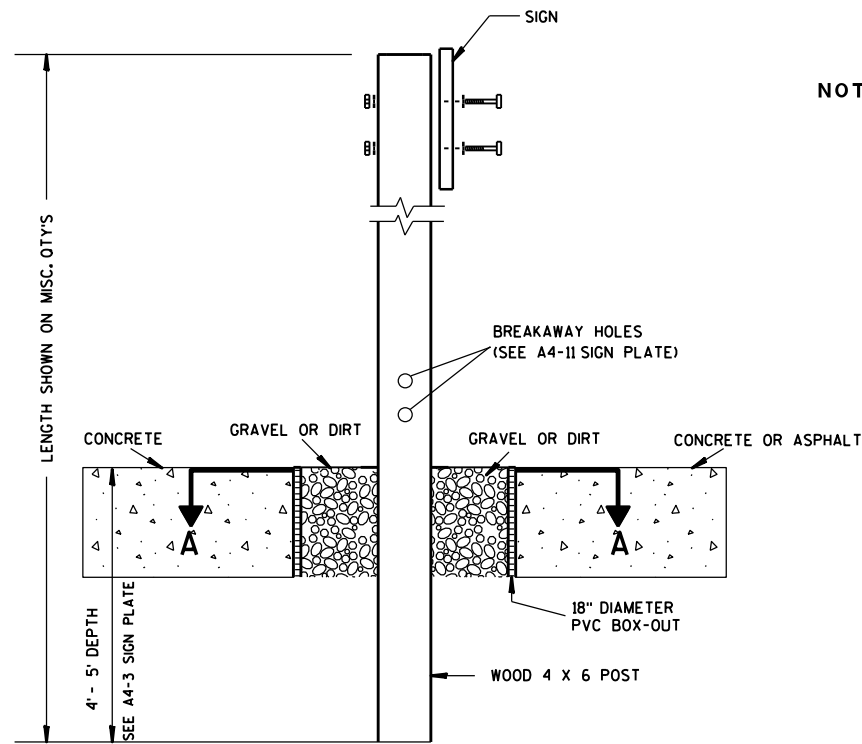
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

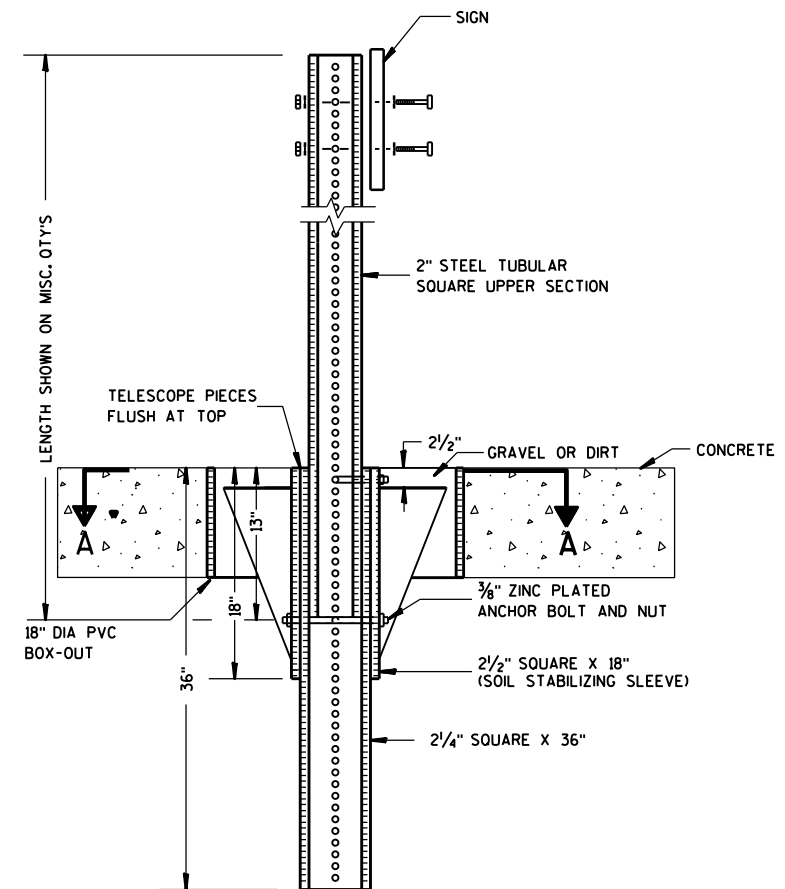
DATE 5/13/2020 PLATE NO. A4-3.22



**ELEVATION VIEW**

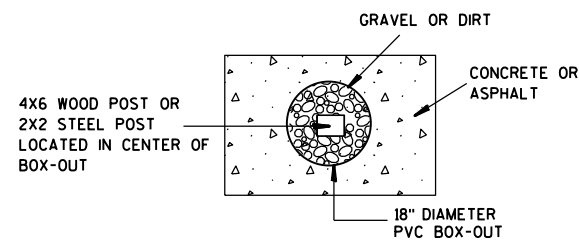
**DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT**

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
  2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
  3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



**ELEVATION VIEW**

**DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT**



**PLAN VIEW**

**FOR NEW CONCRETE/ ASPHALT INSTALLATIONS**

**SIGN POST  
BOX-OUTS  
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

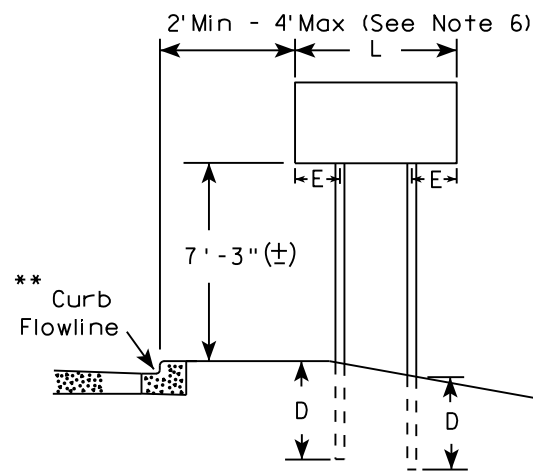
7

7

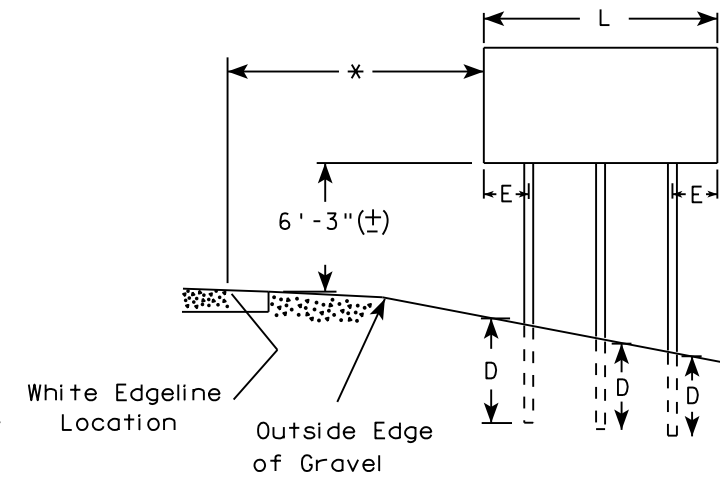
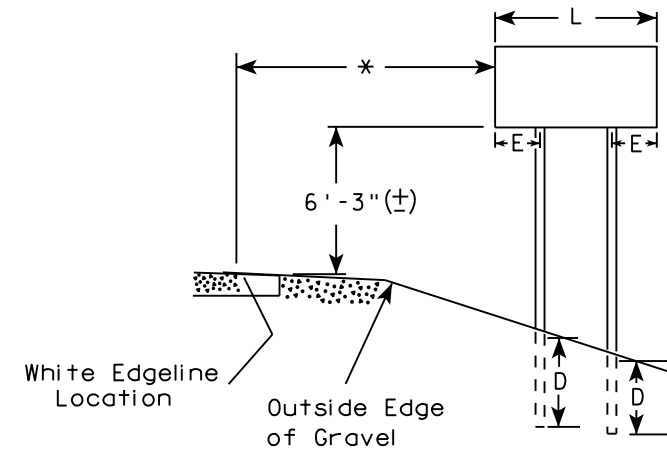
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

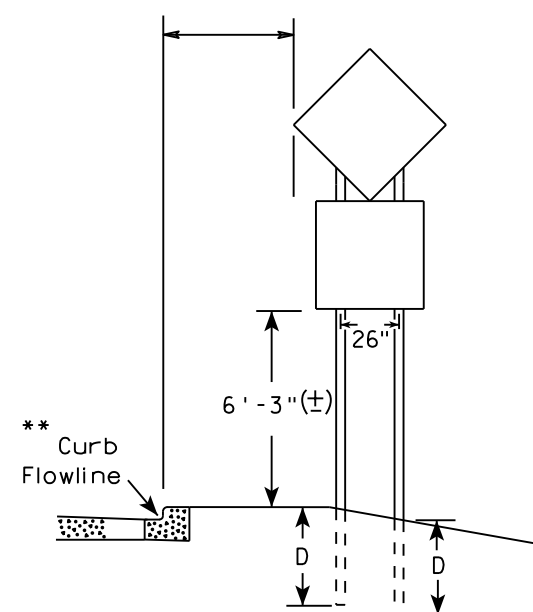
URBAN AREA



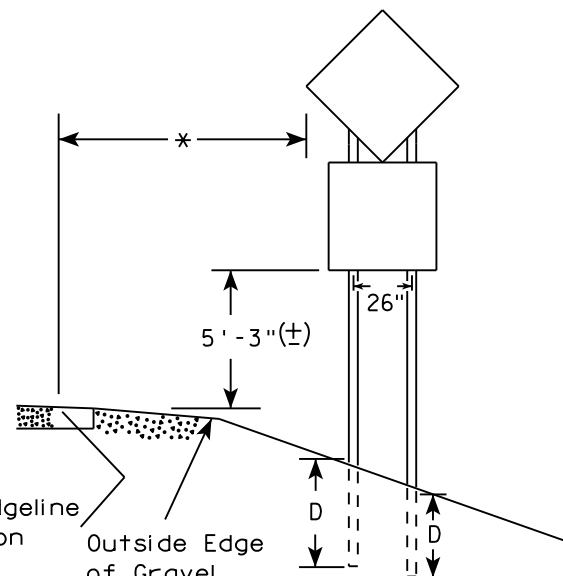
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

\*\*\*

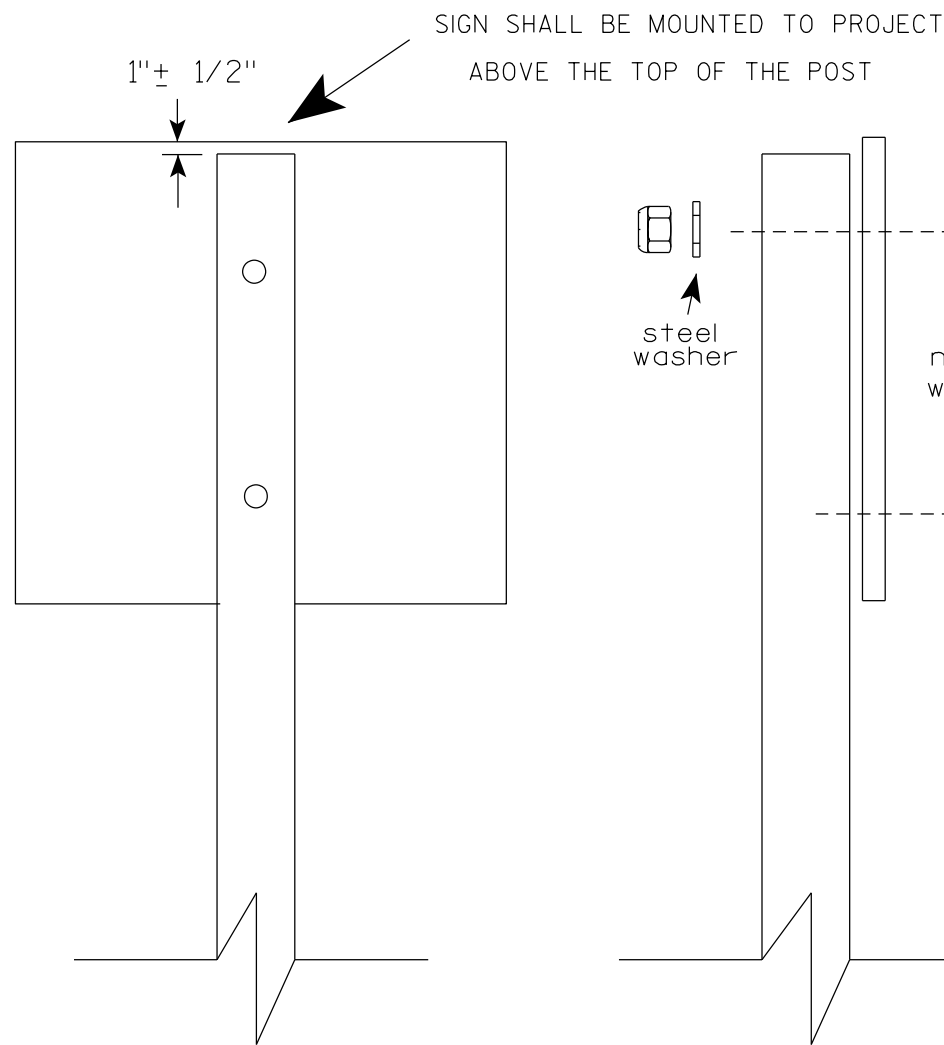
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION  
 APPROVED *Matthew R. Rauch*  
 For State Traffic Engineer  
 DATE 8/21/17 PLATE NO. A4-4.15



SIGN SHALL BE MOUNTED TO PROJECT  
ABOVE THE TOP OF THE POST

1"± 1/2"

steel washer

nylon washer

steel washer

\*

\*

Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)  
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS  
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

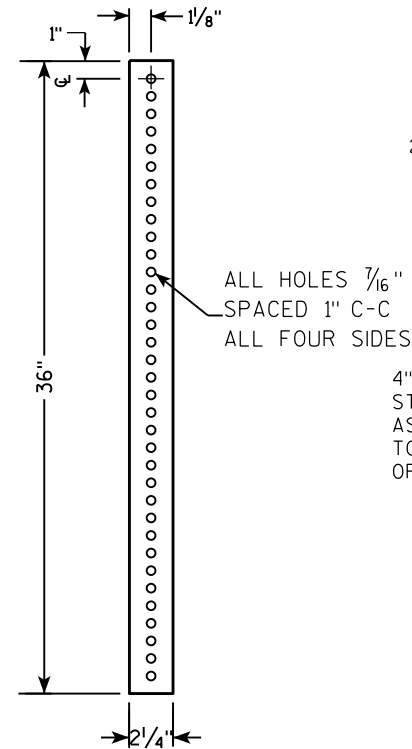
APPROVED *Matthew R Rauch*  
For State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9

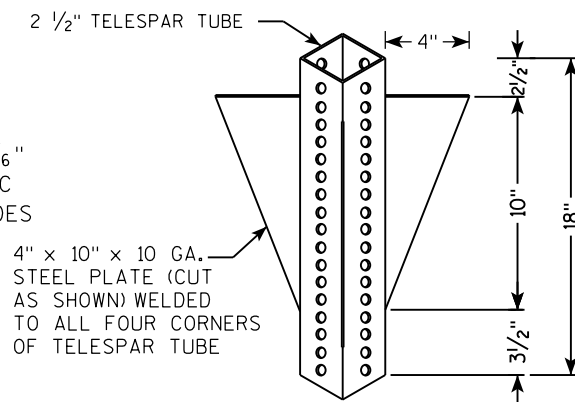


**TELESCOPIC TUBING ANCHORS  
TWO PIECE SYSTEM**

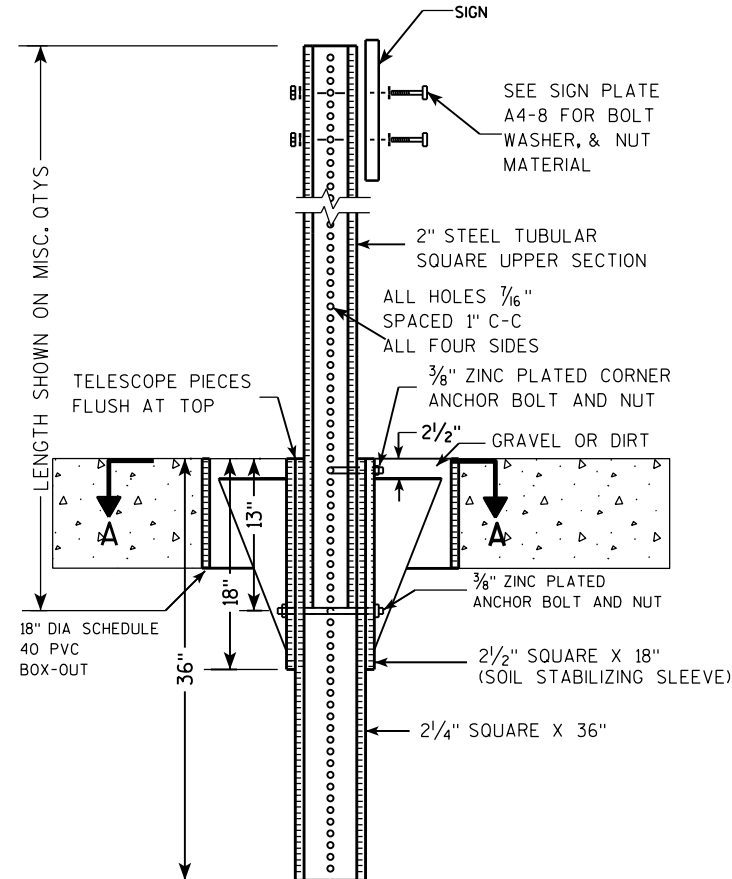
**2 1/4" SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH**



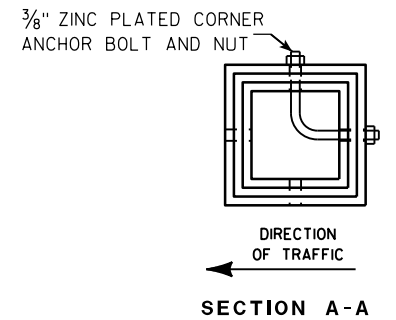
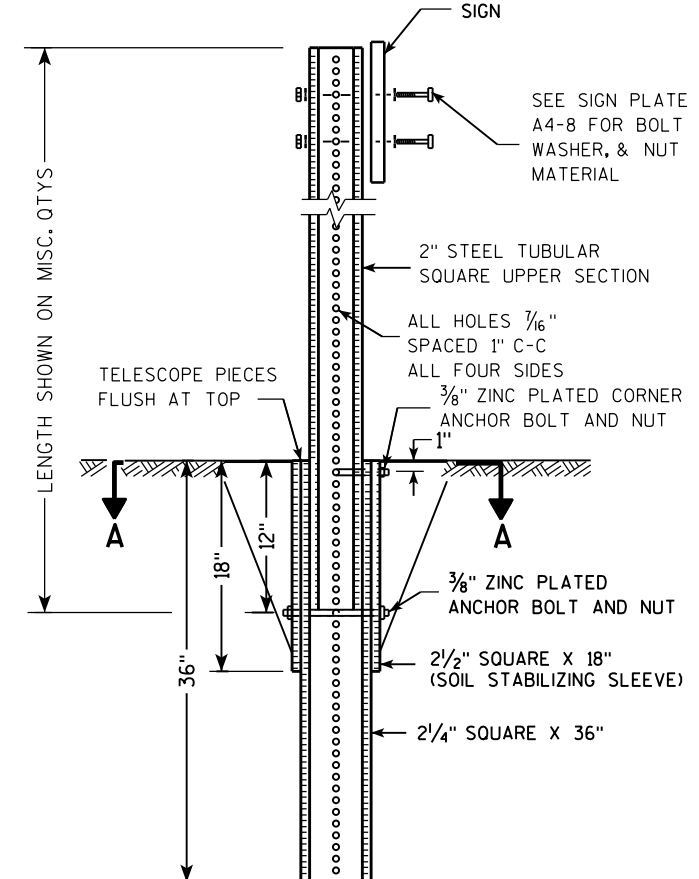
**2 1/2" SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH**



**DETAIL OF TUBULAR STEEL SIGN POST  
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST  
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

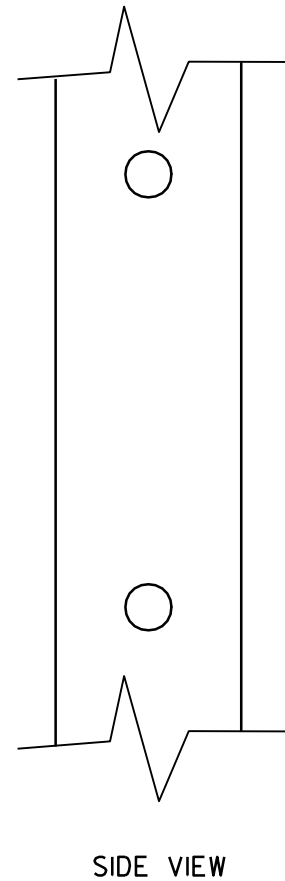
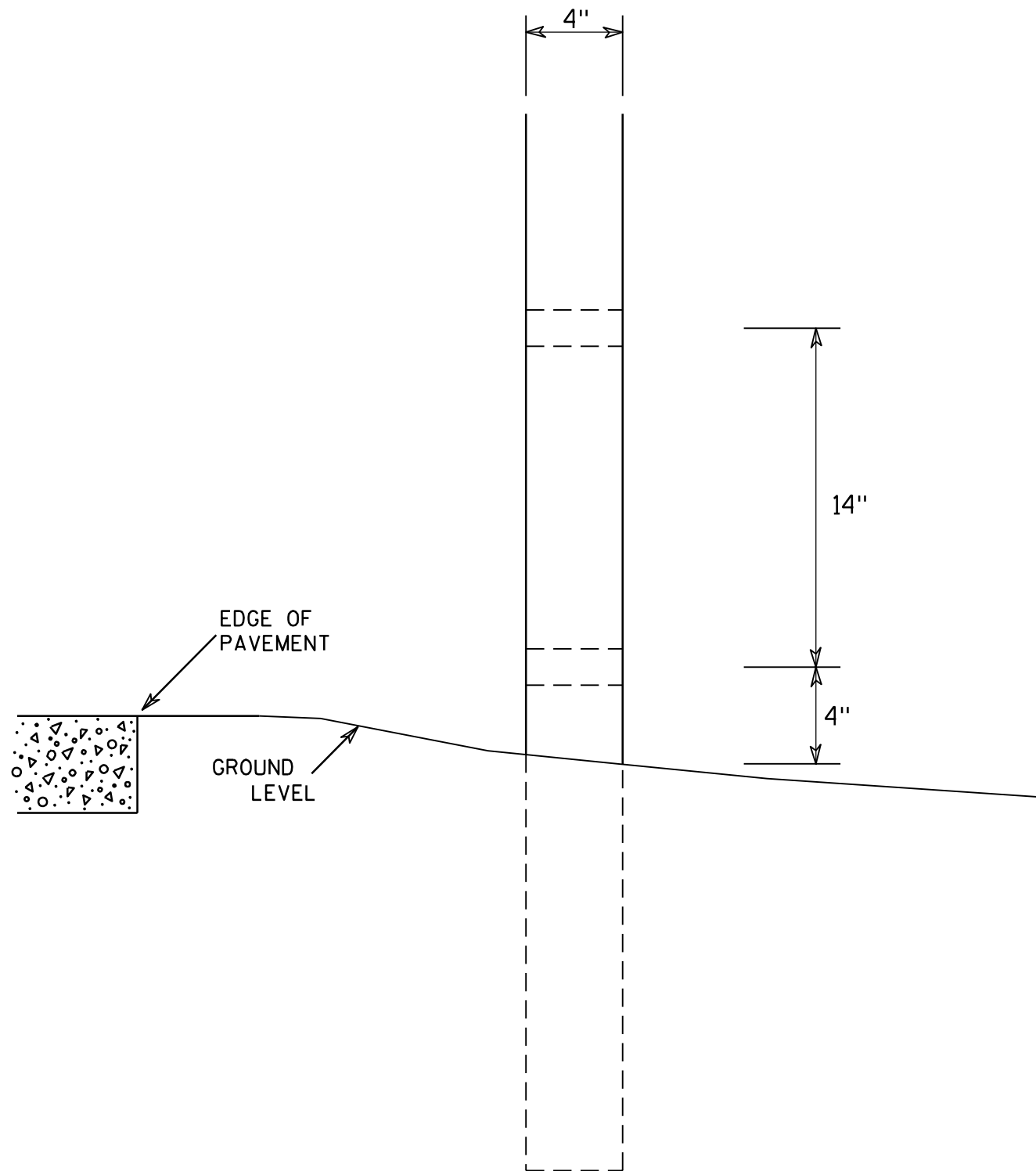
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL  
SIGN POST  
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9



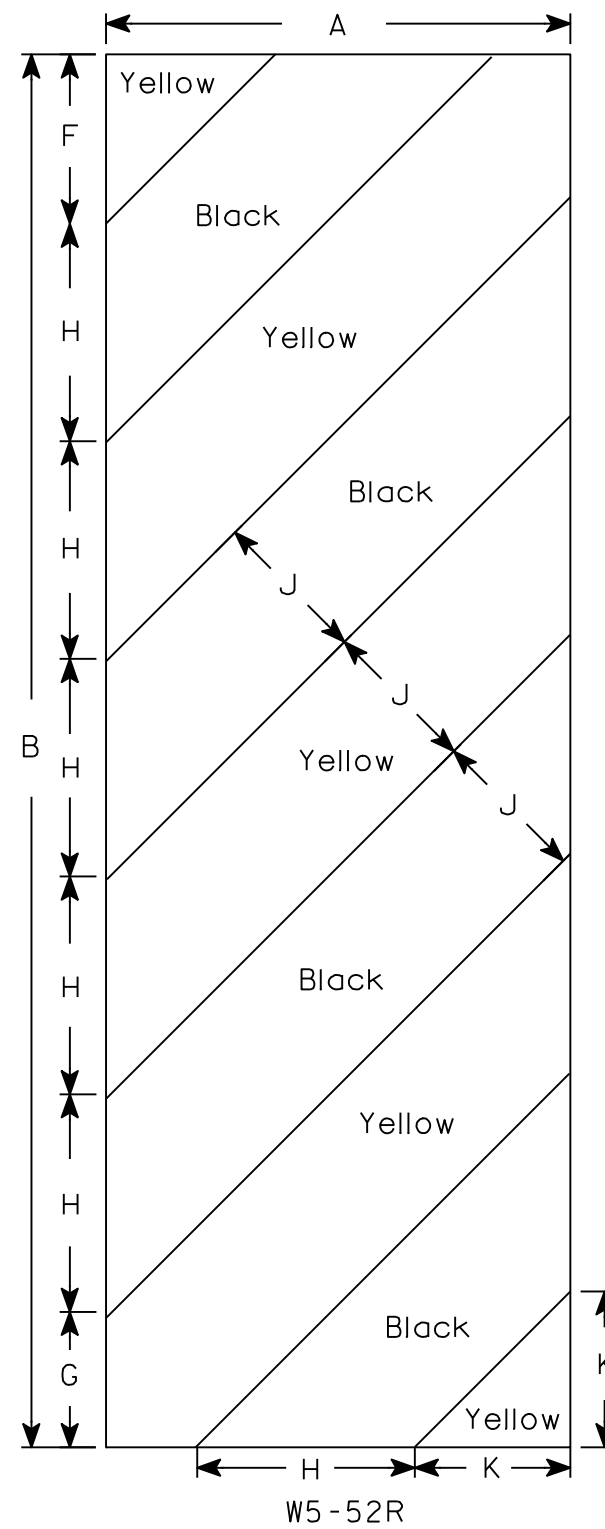
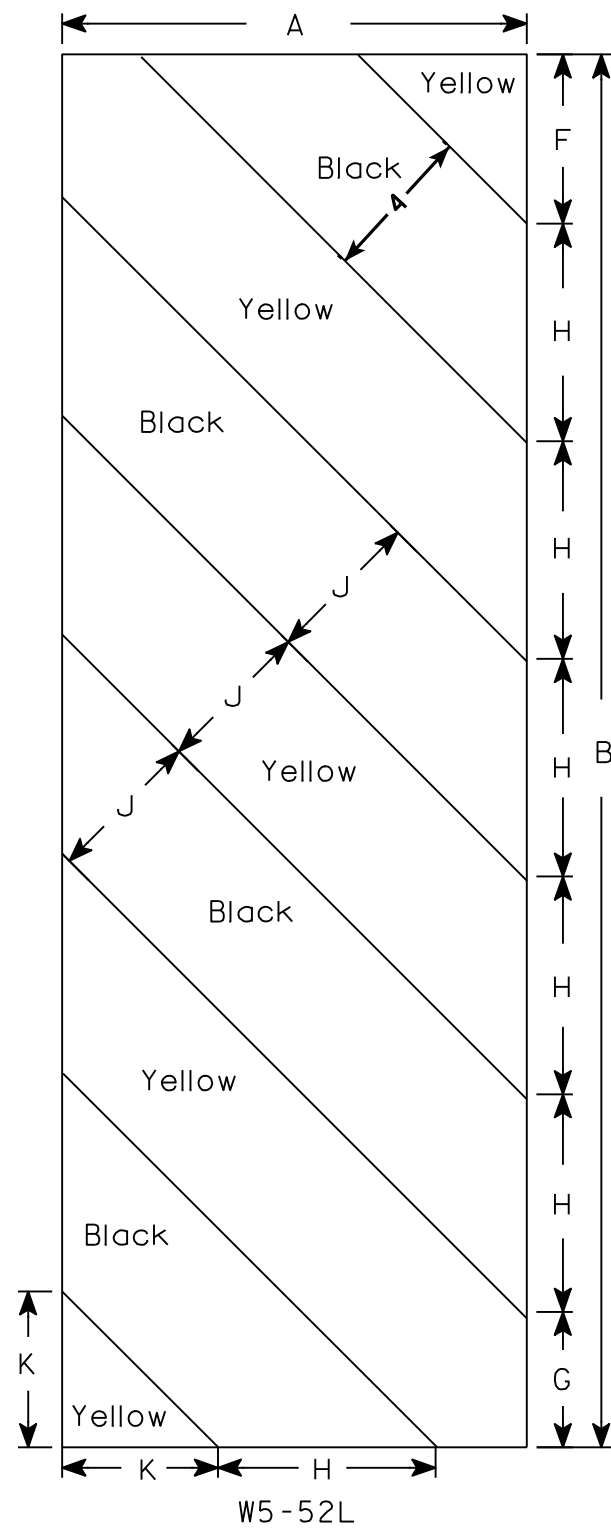
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

<b>4 X 6 WOOD POST MODIFICATIONS</b>	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

\* PROVIDE FOR THREE BEAM GUARD RAIL ATTACHMENT.

Ⓛ INDICATES WING NUMBER

**DESIGN DATA**

**LIVE LOAD:**

DESIGN LOADING: HL-93  
 INVENTORY RATING FACTOR: RF = 1.04  
 OPERATING RATING FACTOR: RF = 1.34  
 WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

**MATERIAL PROPERTIES:**

CONCRETE MASONRY: \_\_\_\_\_ f<sub>c</sub> = 4,000 P.S.I.  
 SUPERSTRUCTURE \_\_\_\_\_ f<sub>c</sub> = 3,500 P.S.I.  
 ALL OTHER \_\_\_\_\_  
 BAR STEEL REINFORCEMENT: \_\_\_\_\_ f<sub>y</sub> = 60,000 P.S.I.  
 GRADE 60 \_\_\_\_\_

**FOUNDATION DATA**

ABUTMENTS TO BE SUPPORTED ON CIP 10% X 0.25 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS ++ PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 80 FEET LONG.

++ THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

**TRAFFIC VOLUME**

FEATURE ON CTH F  
 ADT = 293 (2044)  
 R.D.S. = 55 M.P.H.

**HYDRAULIC DATA**

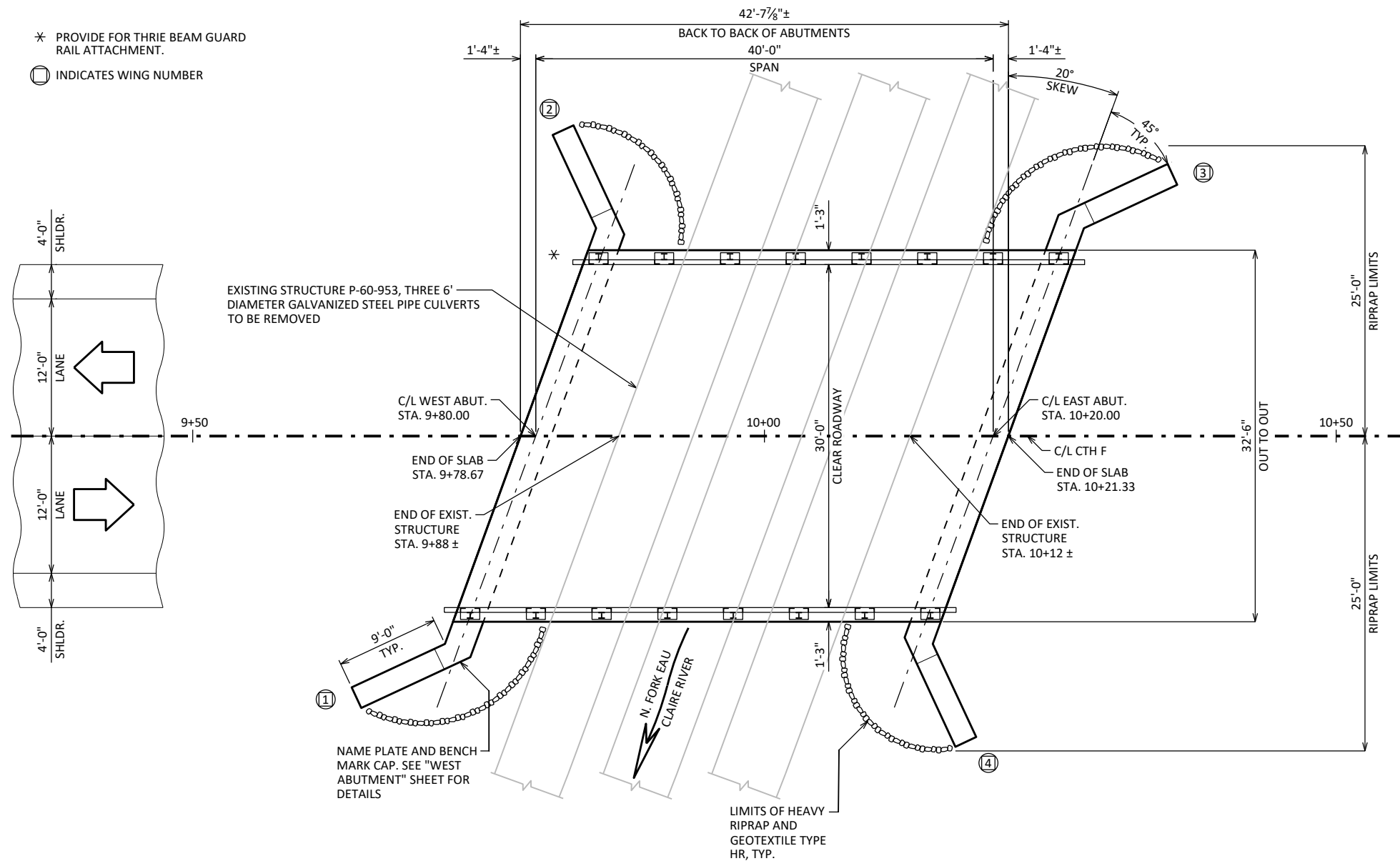
**100 YEAR FREQUENCY**  
 Q<sub>100</sub> = 520 C.F.S.  
 VEL. = 8.23 F.P.S.  
 HW<sub>100</sub> = EL. 1291.75  
 WATERWAY AREA = 63 SQ. FT.  
 DRAINAGE AREA = 2.5 SQ. MI.  
 ROADWAY OVERTOPPING = N/A  
 SCOUR CRITICAL CODE = 5

**2 YEAR FREQUENCY**

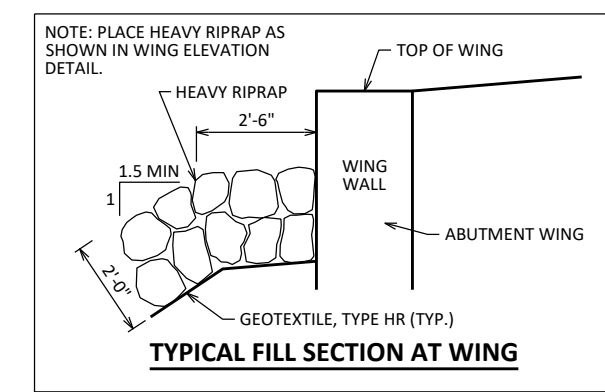
Q<sub>2</sub> = 150 C.F.S.  
 VEL. = 3.29 F.P.S.  
 HW<sub>2</sub> = EL. 1289.52

**LIST OF DRAWINGS**

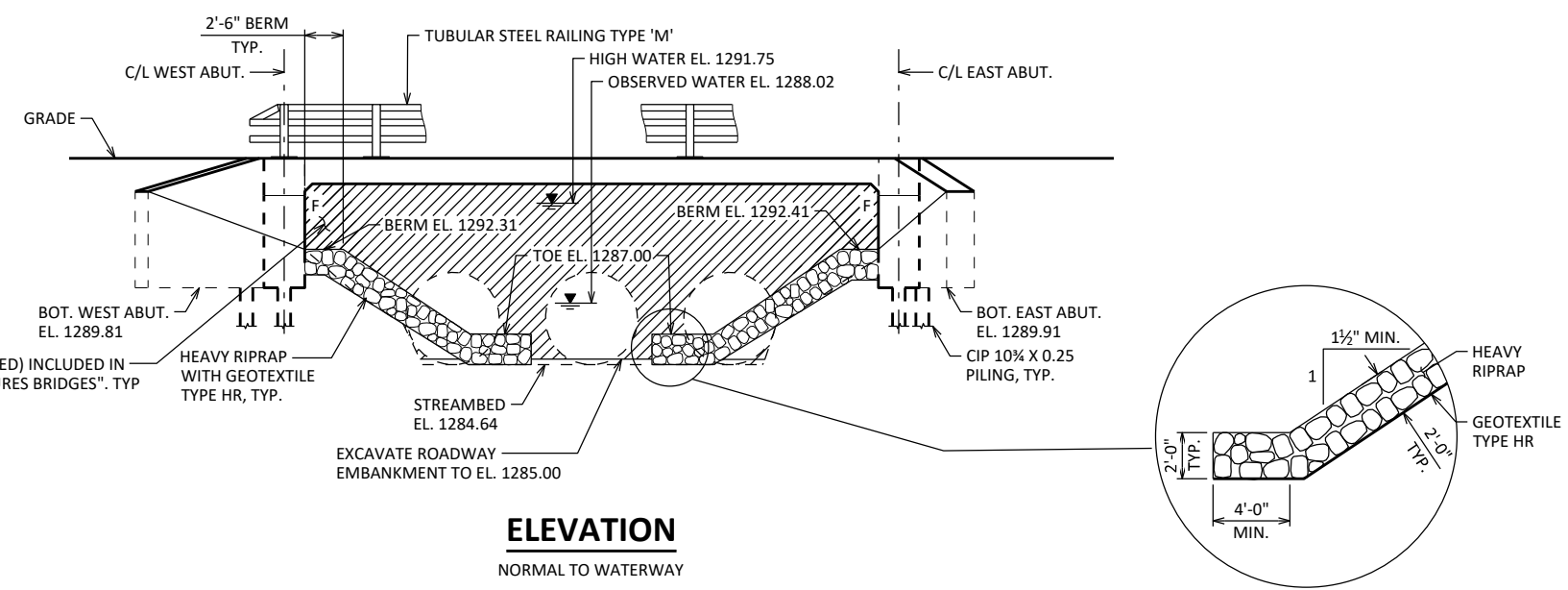
1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE 'M'



**PLAN**  
 SINGLE-SPAN REINFORCED CONCRETE FLAT SLAB BRIDGE



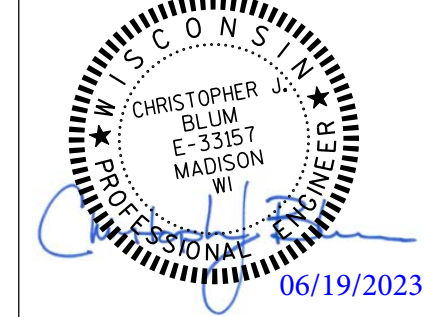
**TYPICAL FILL SECTION AT WING**



**ELEVATION**  
 NORMAL TO WATERWAY

**STRUCTURE DESIGN CONTACTS:**  
 CHRIS BLUM 608-620-6192  
 AARON BONK 608-261-0261

THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



NO.	DATE	REVISION	BY

ACCEPTED: *[Signature]* SDR 08/22/23  
 CHIEF STRUCTURES DESIGN ENGINEER DATE

**STRUCTURE B-60-0155**  
 CTH F OVER N. FORK EAU CLAIRE RIVER

COUNTY: TAYLOR TOWN/CITY/VILLAGE: ROOSEVELT

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION

DESIGNED BY: CJB	DESIGNED CK'D: CK'D	DRAWN BY: JGM	PLANS CK'D: CJB
------------------	---------------------	---------------	-----------------

**GENERAL PLAN** SHEET 1 OF 10

8

8

SCALE = 12.00

**GENERAL NOTES**

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-60-0155" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

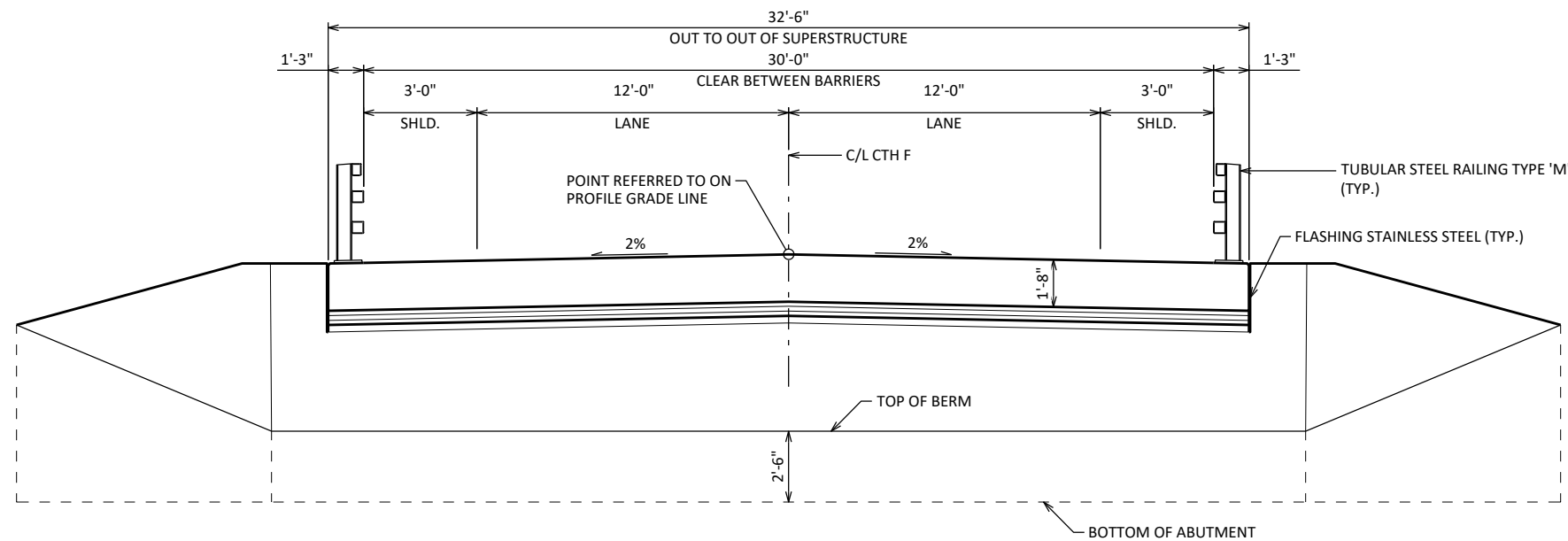
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

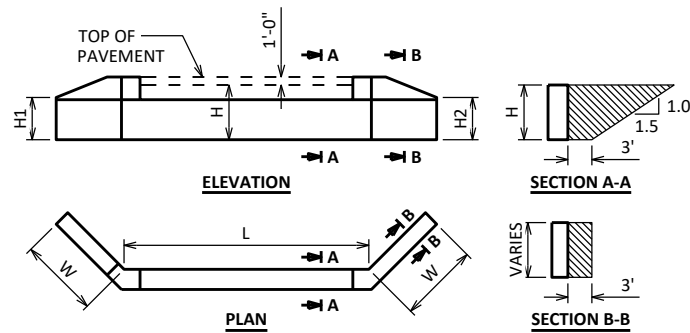
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.



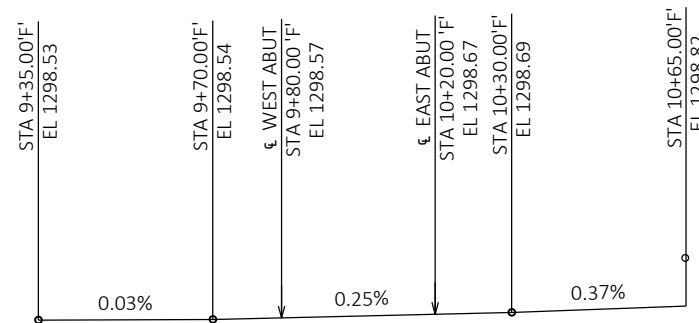
**CROSS SECTION THRU ROADWAY**

LOOKING UPSTATION  
(PILING NOT SHOWN FOR CLARITY)

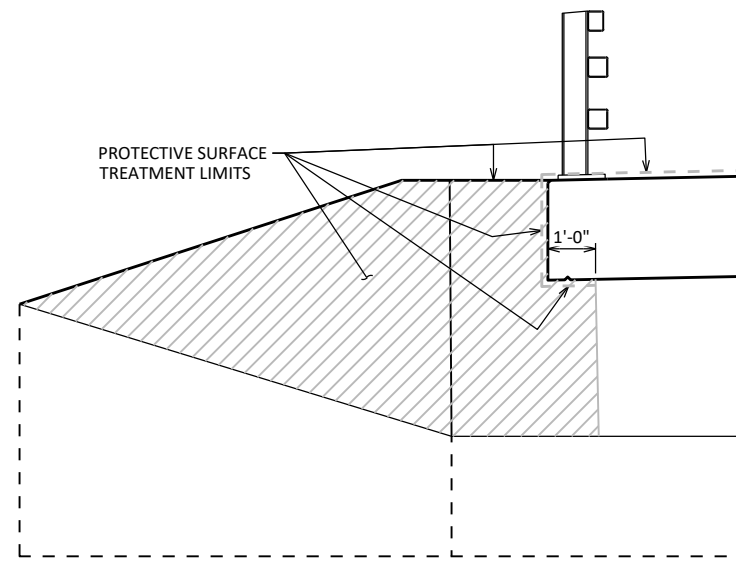


**ABUTMENT BACKFILL DIAGRAM**

- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$



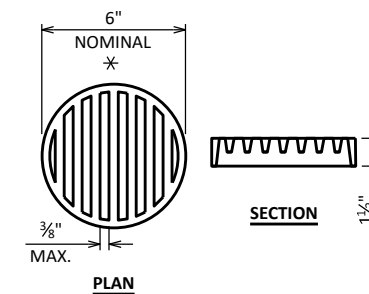
**PROFILE GRADE LINE**



**PROTECTIVE SURFACE TREATMENT DETAILS**

**BENCH MARK**

NO.	STATION	OFFSET	DESCRIPTION	ELEV.
BM1	8+05.71	49.65' LT	SPK IN PP	1297.41'
BM2	11+55.96	63.94' LT	SPK IN PP	1297.07'



**RODENT SHIELD DETAIL**

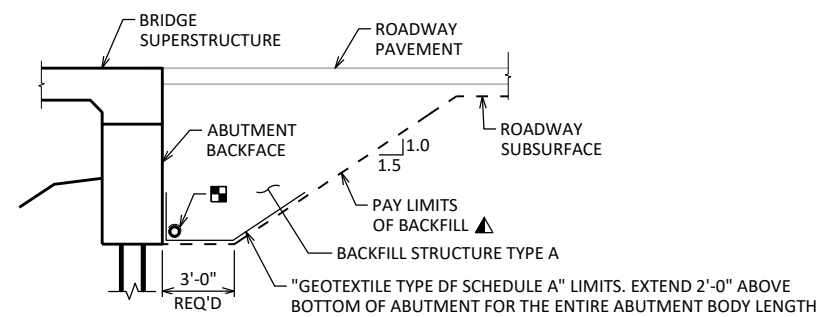
\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	WEST ABUT.	EAST ABUT.	TOTALS
203.0220	REMOVING STRUCTURE P-60-953	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-60-0155	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	216	216	432
502.0100	CONCRETE MASONRY BRIDGES	CY	91	34	34	159
502.3200	PROTECTIVE SURFACE TREATMENT	SY	176	17	17	210
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,530	2,530	5,060
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	19,390	1,560	1,560	22,510
513.4061	RAILING TUBULAR TYPE M	LF	90	---	---	90
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	7	7	14
550.2104	PILING CIP CONCRETE 10 3/4 X 0.25-INCH	LF	---	640	640	1280
606.0300	RIPRAP HEAVY	CY	---	70	70	140
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	77	77	154
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	50	50	100
645.0120	GEOTEXTILE TYPE HR	SY	---	120	120	240
SPV.0090.01	FLASHING STAINLESS STEEL	LF	86	---	---	86
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	1/2", 3/4"



**TYPICAL SECTION THRU ABUTMENT**

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY JGM		PLANS CK'D CJB	
<b>CROSS SECTION &amp; QUANTITIES</b>			SHEET 2 OF 10

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	03/14/2023	-	-
B-2	03/20/2023	-	-

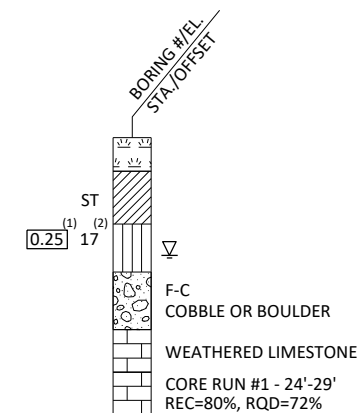
STATE PROJECT NUMBER

**8885-03-70**

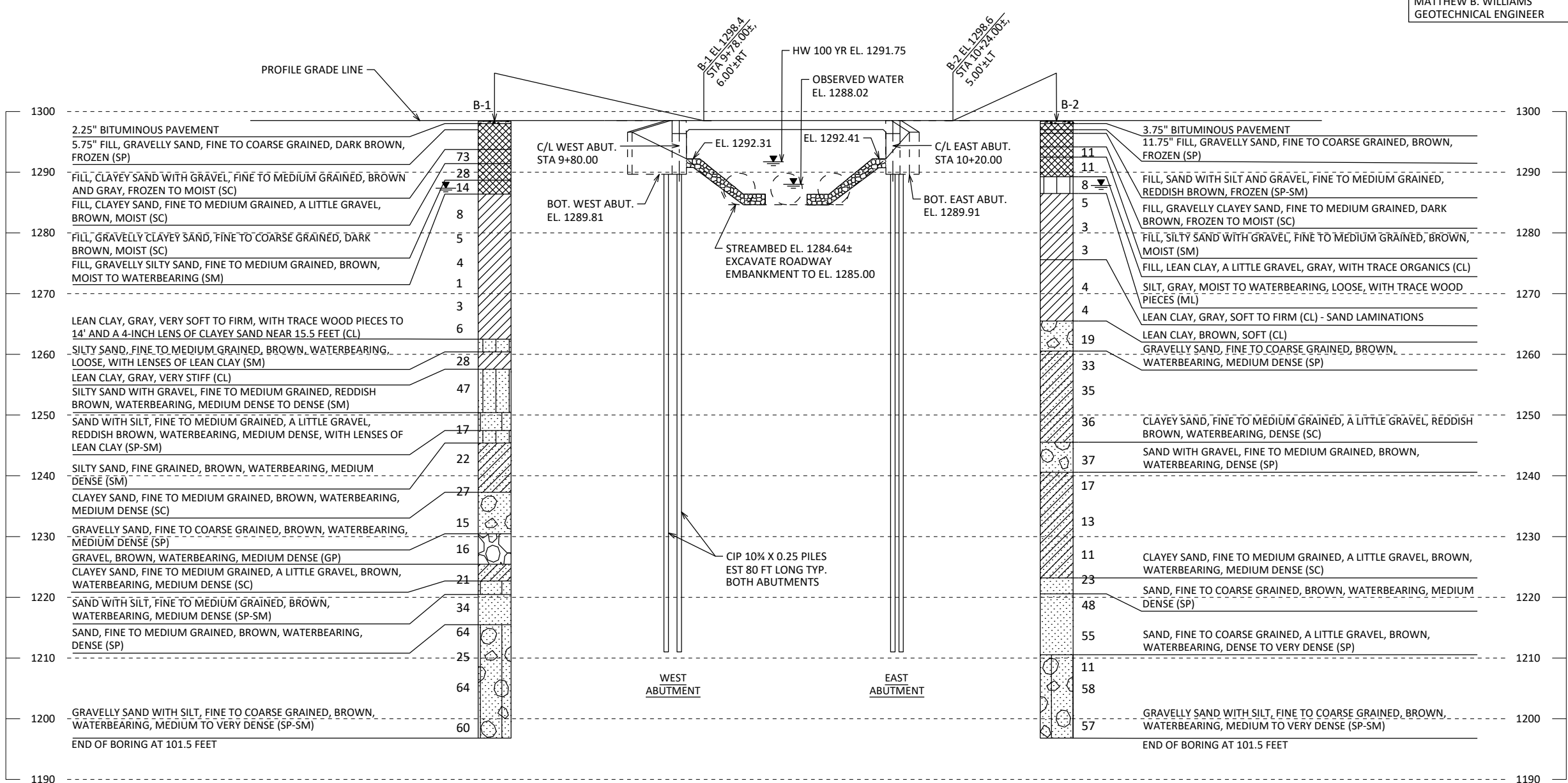
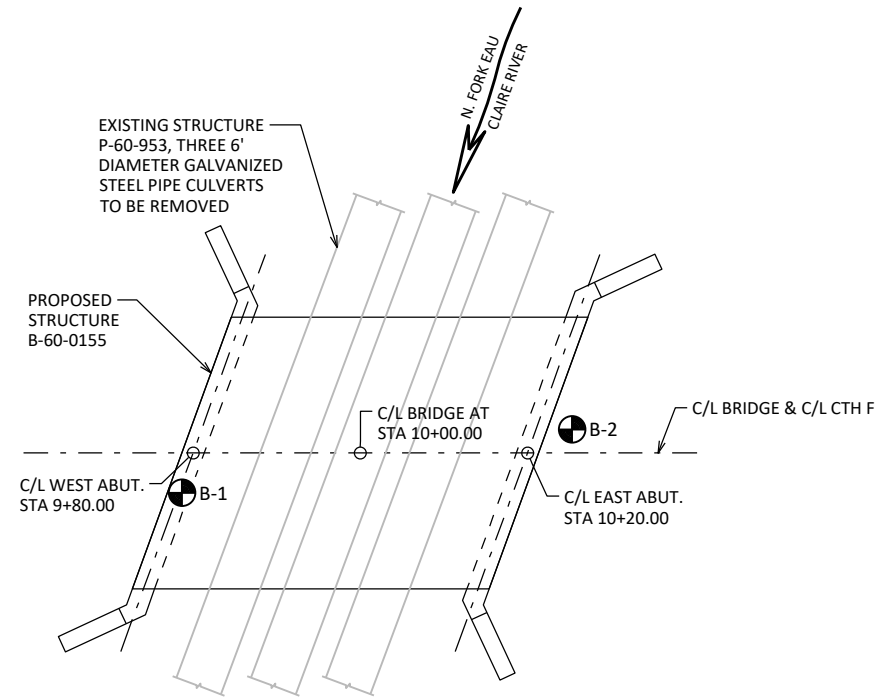
**MATERIAL SYMBOLS**

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

**LEGEND OF BORING**



SOIL BORINGS PERFORMED BY:  
 AMERICAN ENGINEERING TESTING  
 4203 SCHOFIELD AVENUE, SUITE 1  
 SCHOFIELD, WI 54476  
 PHONE: (715) 359-3534  
 APRIL 6, 2023  
 REPORT BY:  
 MATTHEW B. WILLIAMS  
 GEOTECHNICAL ENGINEER



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)  
 (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

**GROUND WATER ELEVATION**

- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

**ABBREVIATIONS**

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

**SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION**  
 BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

**STRUCTURE B-60-0155**

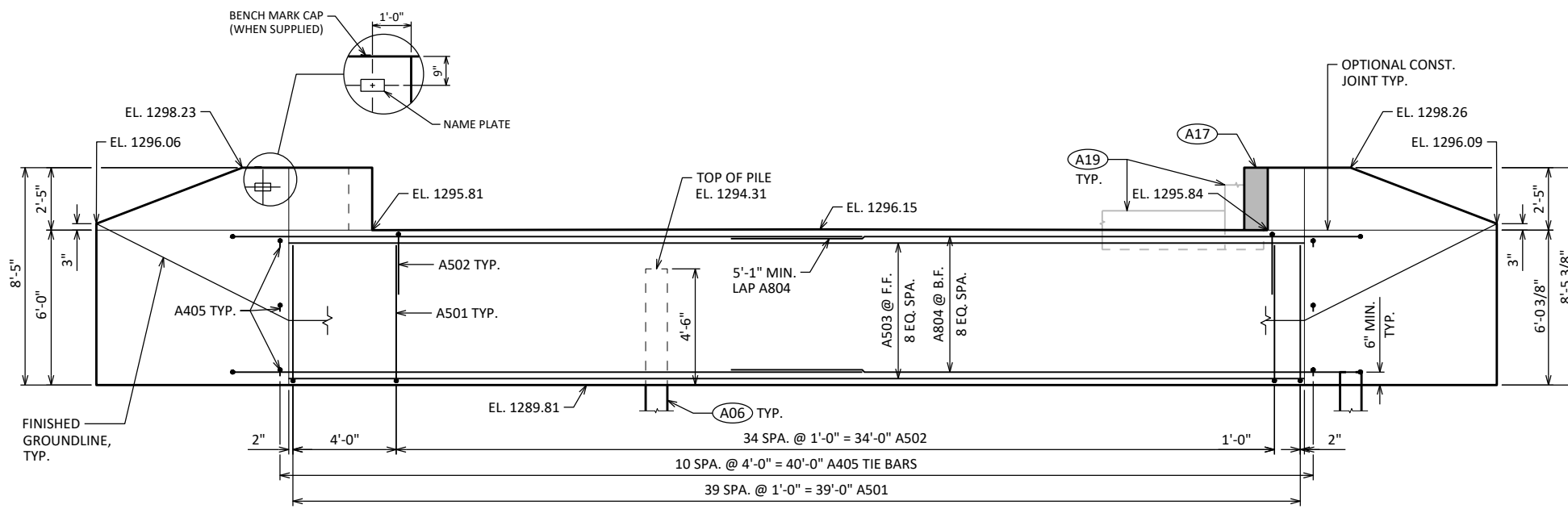
DRAWN BY JGM PLANS CK'D CJB

**SUBSURFACE EXPLORATION** SHEET 3 OF 10

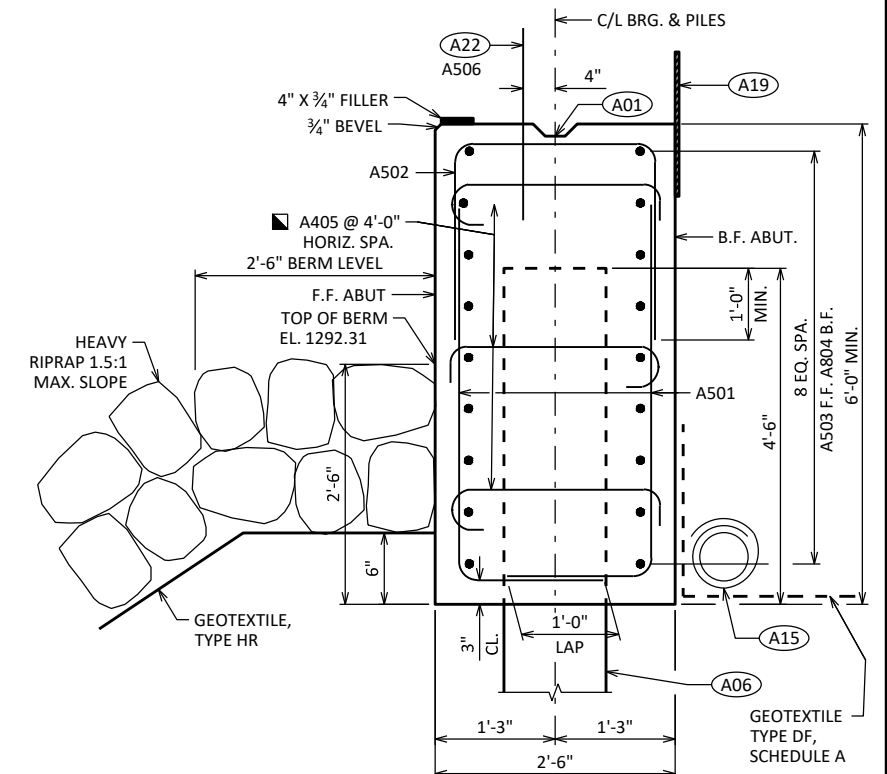
SCALE = 6.0

8

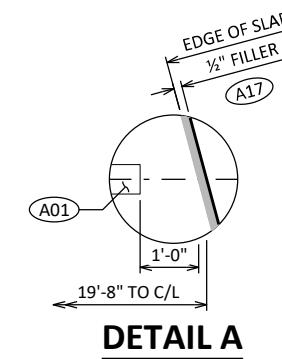
8



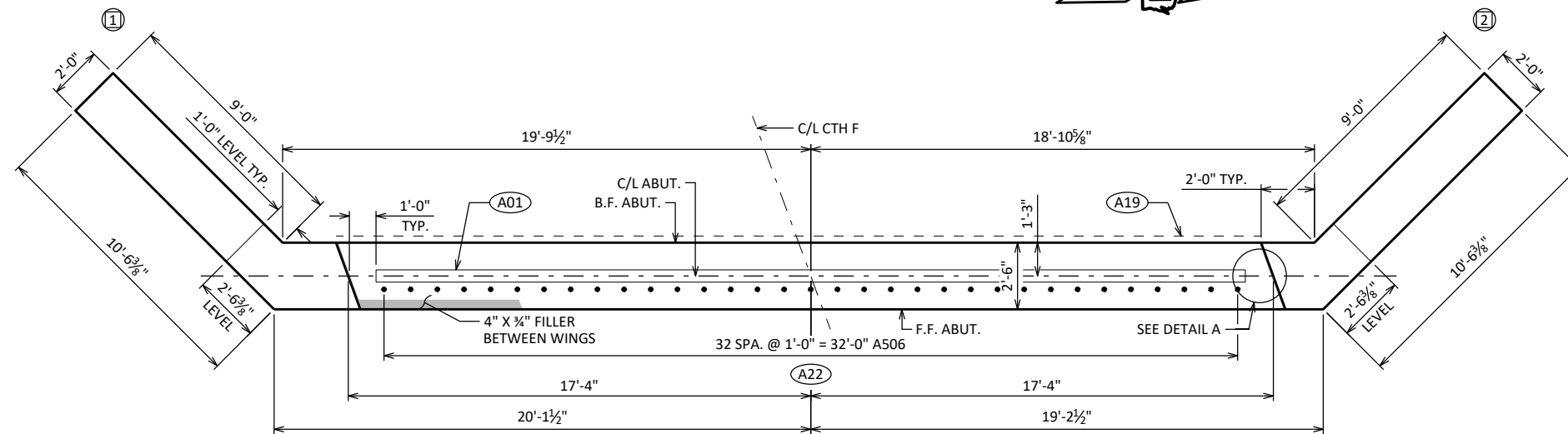
**ELEVATION**  
LOOKING DOWNSTATION



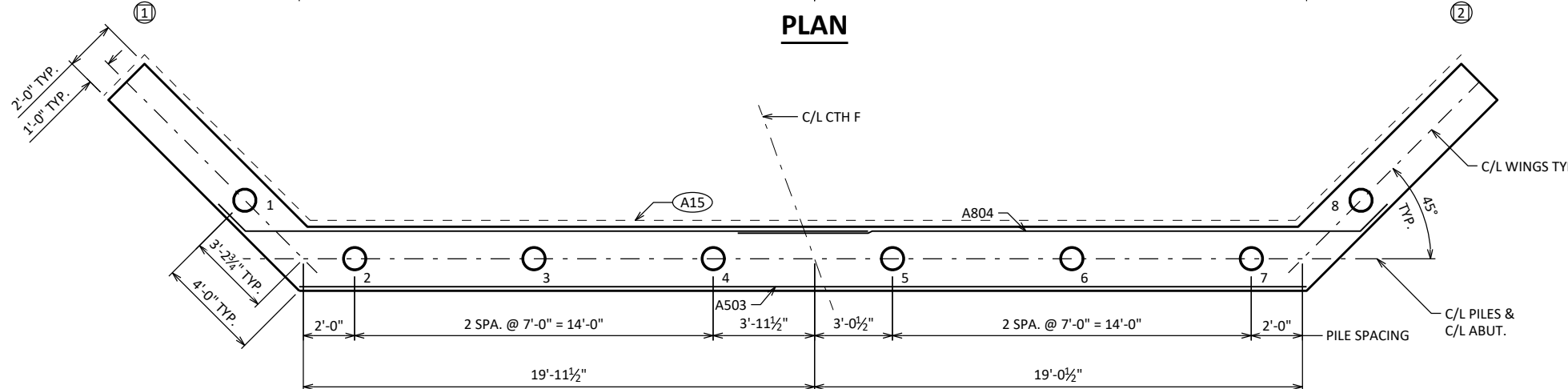
**SECTION THRU BODY**



**DETAIL A**



**PLAN**



**PILE PLAN**

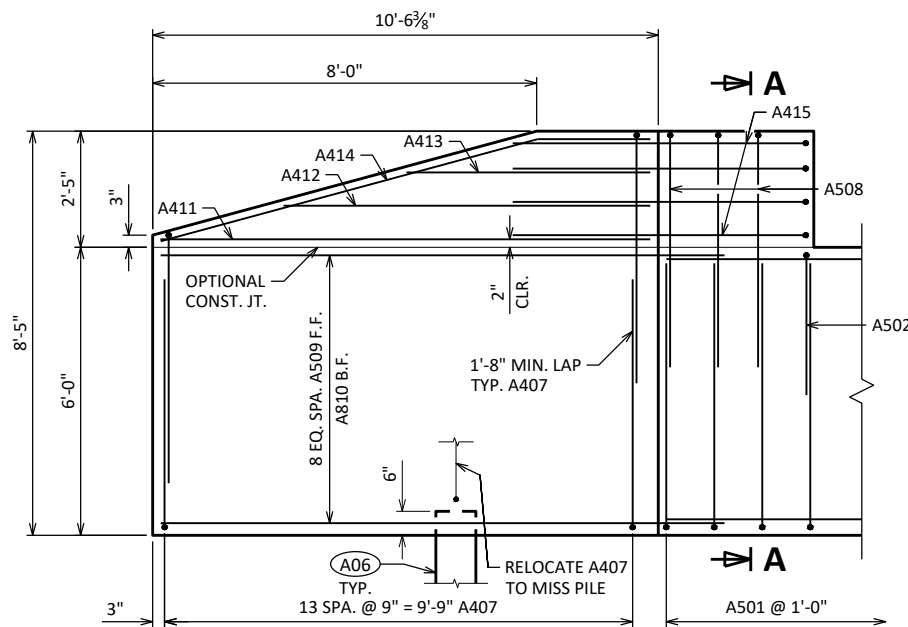
- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
  - (A06) SUPPORT ABUTMENT ON CIP 10% X 0.25 PILING, ESTIMATED 80 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE.
  - (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED. EXTEND PIPE UNDERDRAIN AT DOWNSTREAM SIDE OF ABUTMENT.
  - (A17) 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
  - (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
  - (A22) A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY		JGM	PLANS CK'D CJB
<b>WEST ABUTMENT</b>		SHEET 4 OF 10	

**BILL OF BARS**

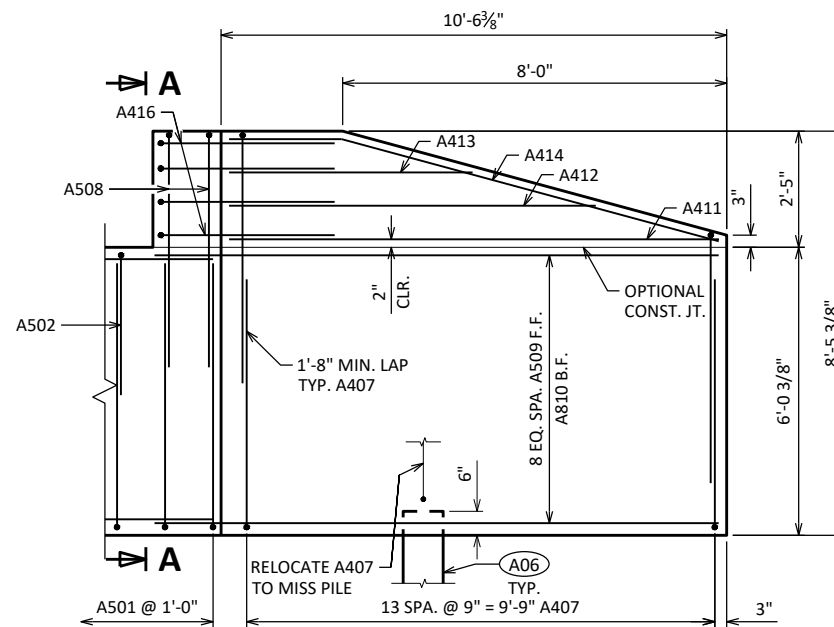
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		80	7'-0"	X		ABUT BODY STIRRUPS
A502		35	7'-9"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	39'-4"			ABUT BODY HORIZ. - F.F.
A804		18	25'-7"	X		ABUT BODY HORIZ. - B.F.
A405		33	3'-0"	X		ABUT BODY TIE BARS
A506	X	33	2'-0"			ABUT BODY DOWEL BARS
A407	X	56	11'-10"	X		WING STIRRUPS
A508	X	5	11'-7"	X		WING CORNER STIRRUPS
A509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	10'-1"			WING UPPER HORIZ.
A412	X	4	7'-6"			WING UPPER HORIZ.
A413	X	4	5'-0"			WING UPPER HORIZ.
A414	X	4	9'-8"	X		WING TOP HORIZ.
A415	X	4	9'-4"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	7'-6"	X		WING 2 UPPER HORIZ. CORNER



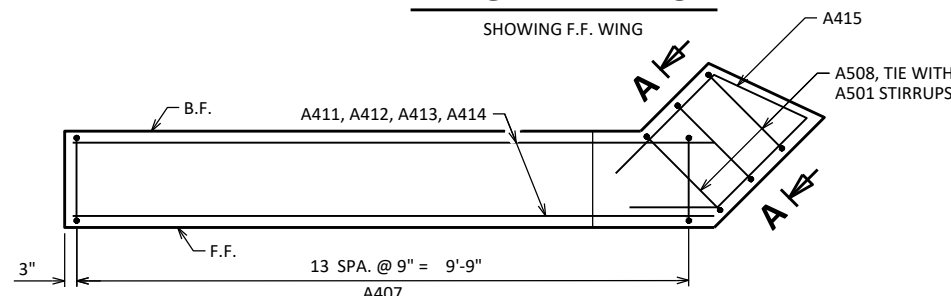
**WING 1 ELEVATION**

SHOWING F.F. WING



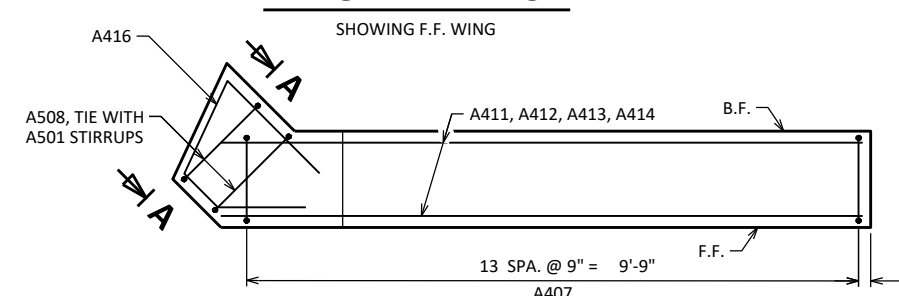
**WING 2 ELEVATION**

SHOWING F.F. WING



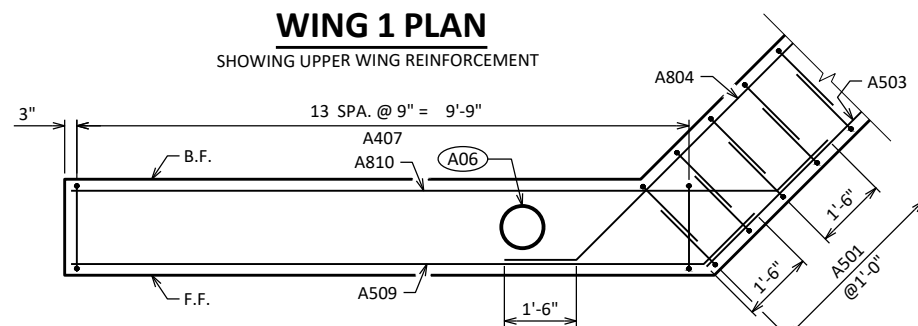
**WING 1 PLAN**

SHOWING UPPER WING REINFORCEMENT



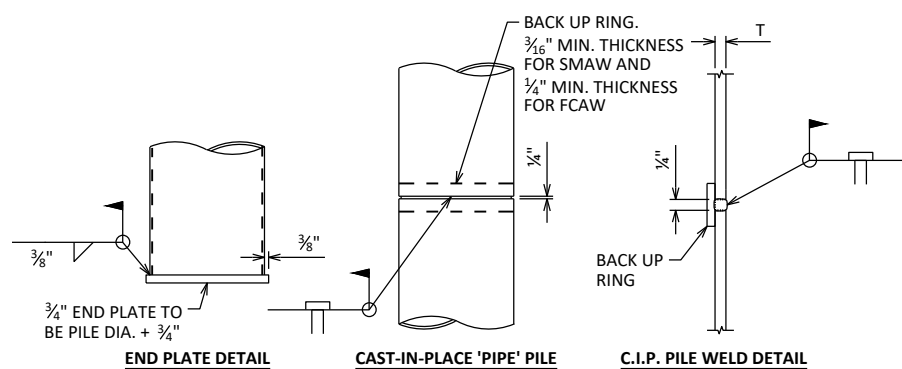
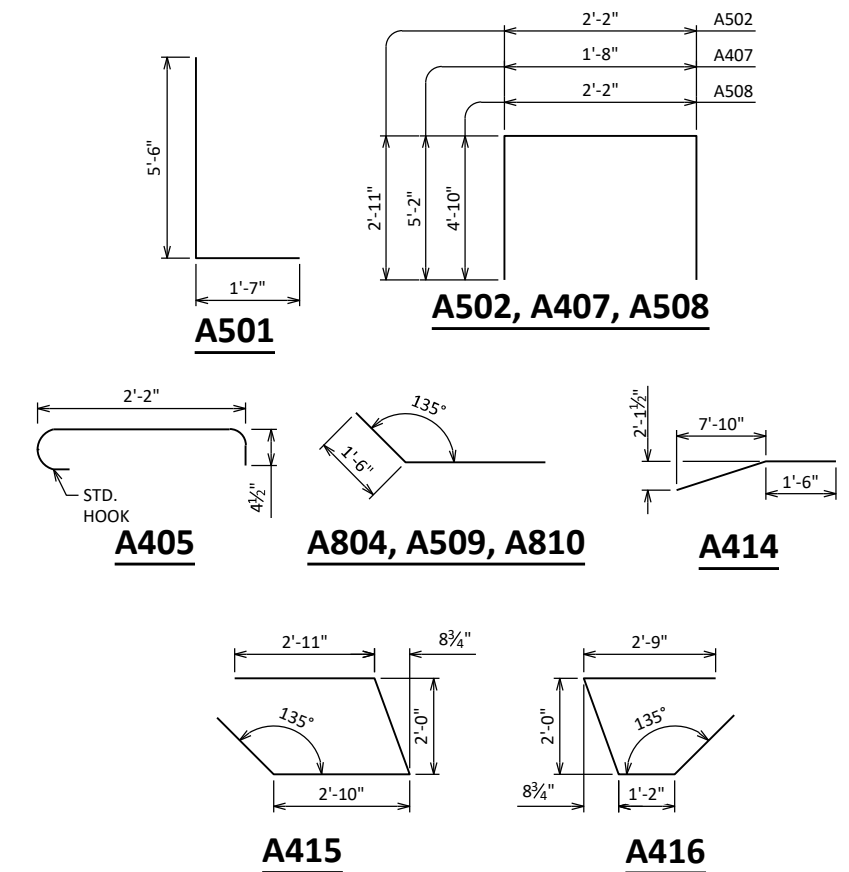
**WING 2 PLAN**

SHOWING UPPER WING REINFORCEMENT

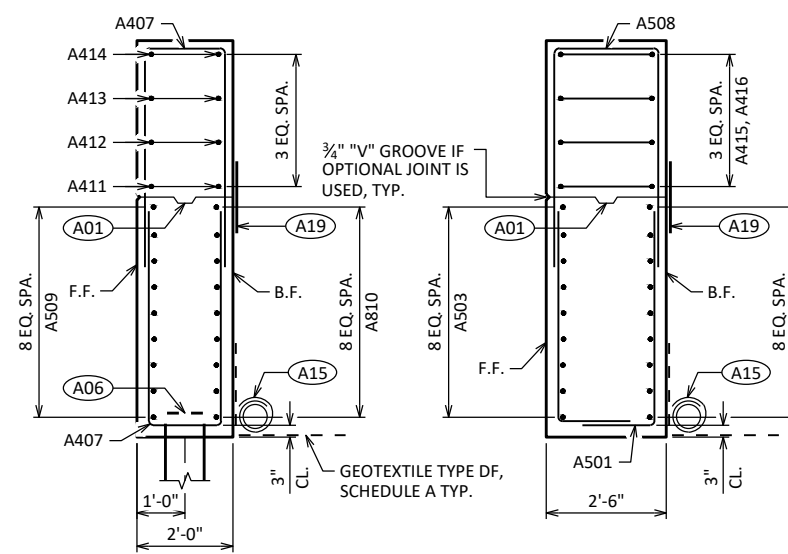


**WING 1 PLAN**

SHOWING LOWER WING REINFORCEMENT  
WING 2 SIMILAR



**CIP PILE DETAILS**



**SECTION THRU WING 1**

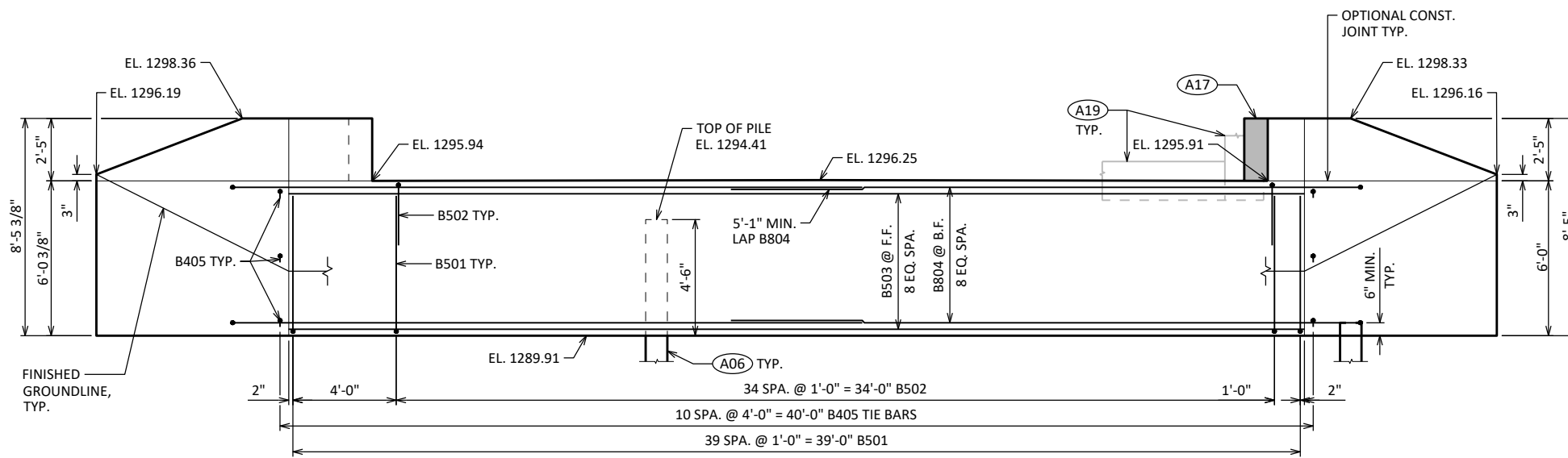
TYPICAL BOTH WINGS

**SECTION A-A**

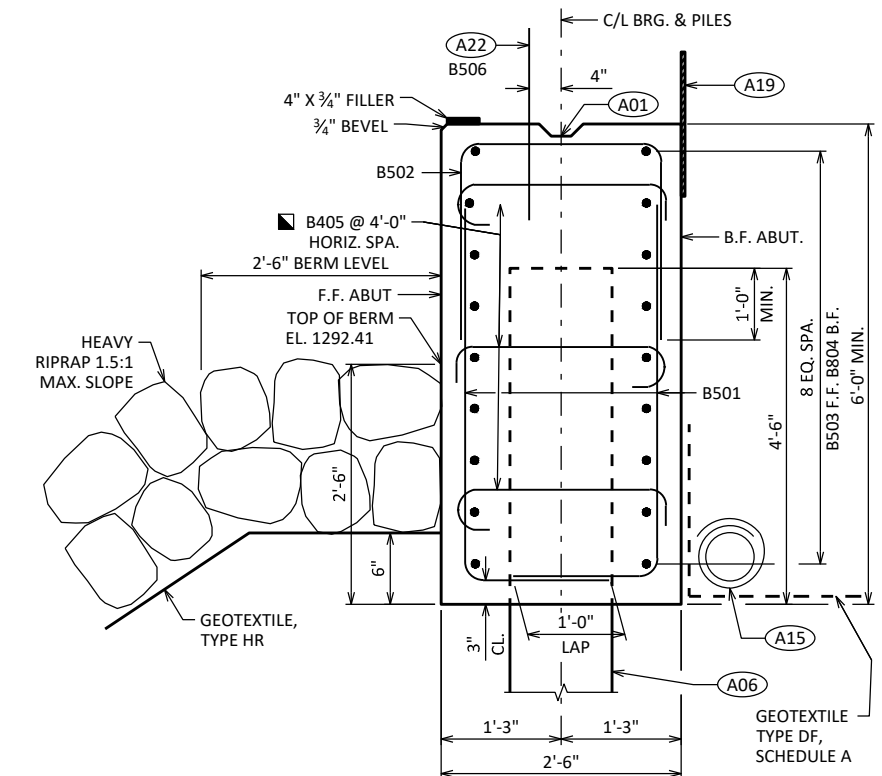
- (A01) OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- (A06) SUPPORT ABUTMENT ON CIP 10% X 0.25 PILING, ESTIMATED 80 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY JGM		PLANS CK'D CJB	
<b>WEST ABUTMENT DETAILS</b>			SHEET 5 OF 10

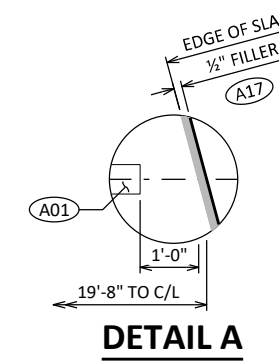




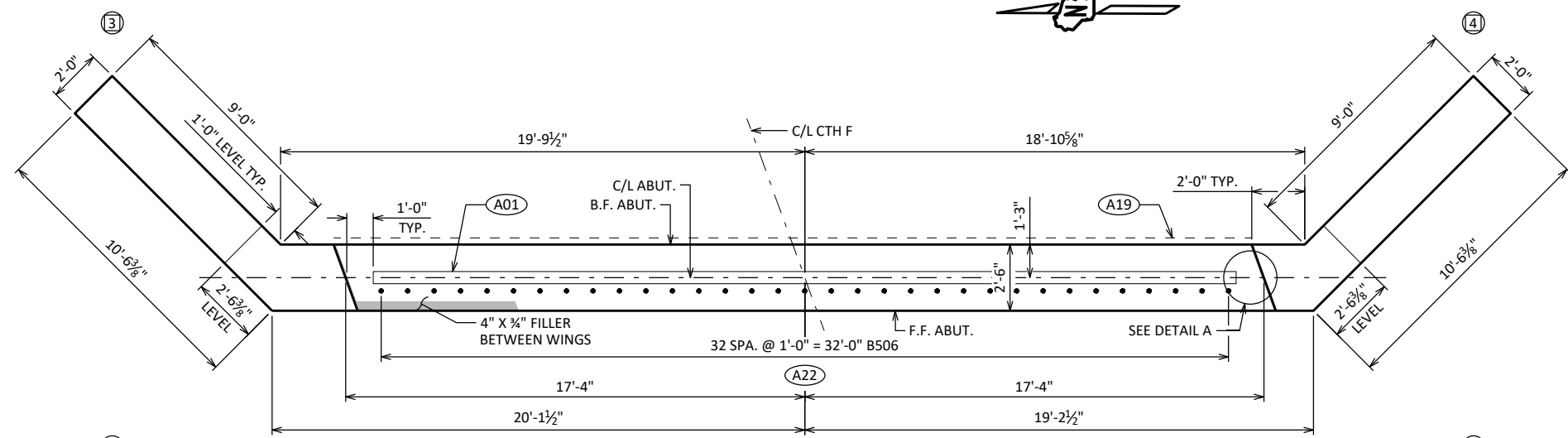
**ELEVATION**  
LOOKING UPSTATION



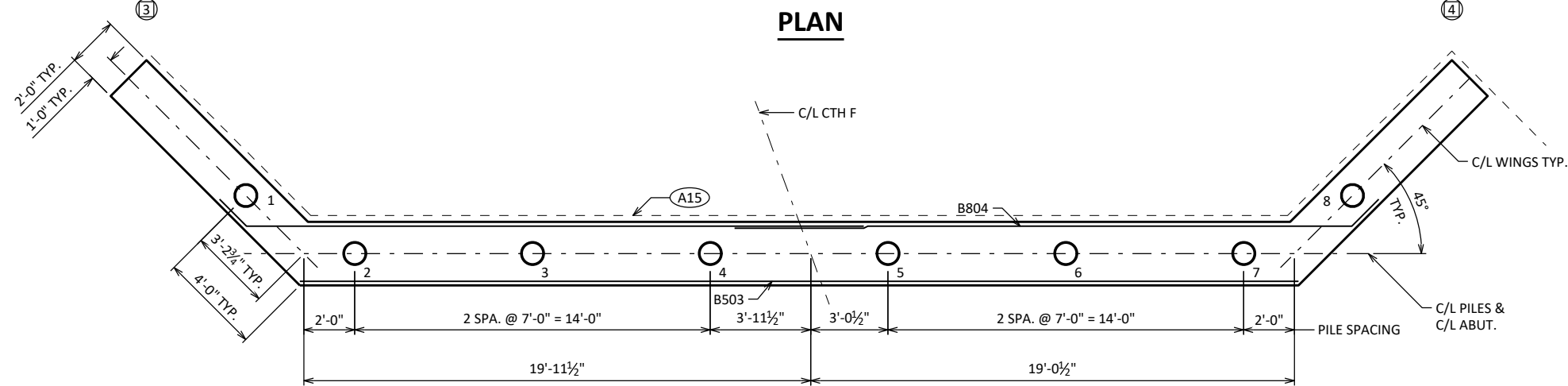
**SECTION THRU BODY**



**DETAIL A**



**PLAN**



**PILE PLAN**

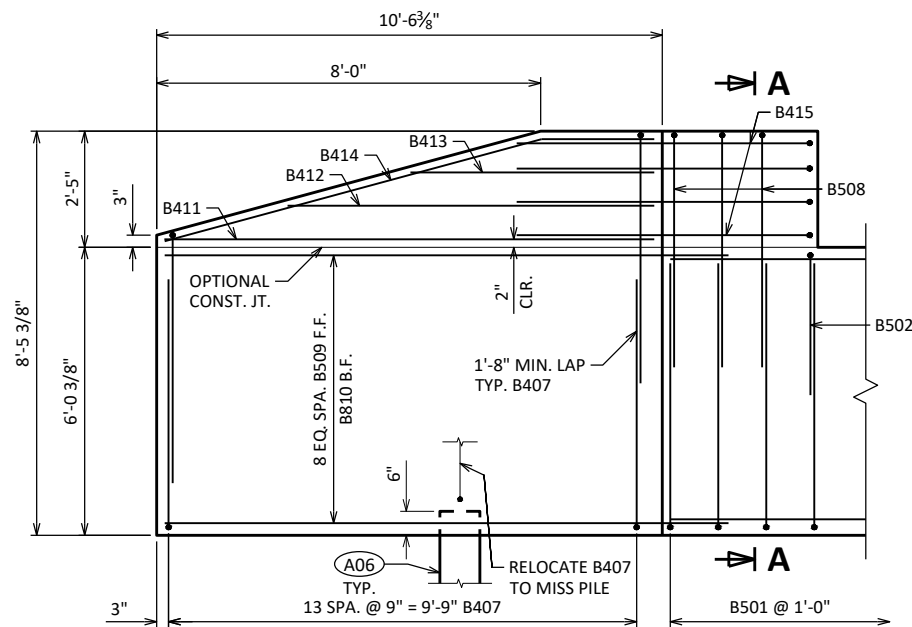
- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
  - (A06) SUPPORT ABUTMENT ON CIP 10% X 0.25 PILING, ESTIMATED 80 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE.
  - (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED. EXTEND PIPE UNDERDRAIN AT DOWNSTREAM SIDE OF ABUTMENT.
  - (A17) 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
  - (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
  - (A22) B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY		JGM	PLANS CK'D CJB
<b>EAST ABUTMENT</b>		SHEET 6 OF 10	

**BILL OF BARS**

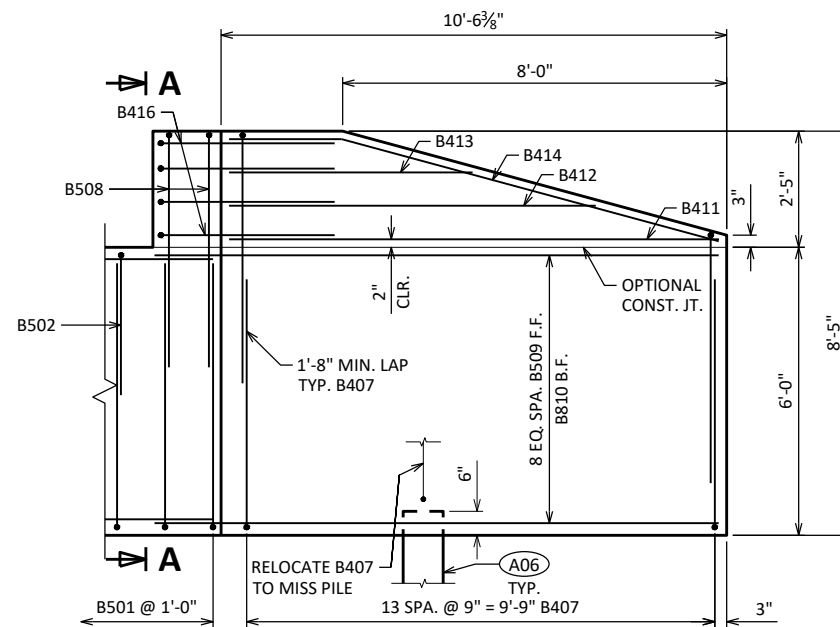
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		80	7'-0"	X		ABUT BODY STIRRUPS
B502		35	7'-9"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	39'-4"			ABUT BODY HORIZ. - F.F.
B804		18	25'-7"	X		ABUT BODY HORIZ. - B.F.
B405		33	3'-0"	X		ABUT BODY TIE BARS
B506	X	33	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	11'-10"	X		WING STIRRUPS
B508	X	5	11'-7"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	10'-1"			WING UPPER HORIZ.
B412	X	4	7'-6"			WING UPPER HORIZ.
B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-8"	X		WING TOP HORIZ.
B415	X	4	9'-4"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	7'-6"	X		WING 4 UPPER HORIZ. CORNER



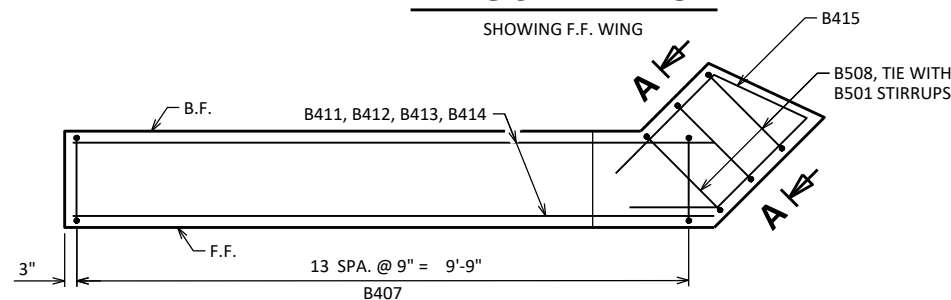
**WING 3 ELEVATION**

SHOWING F.F. WING



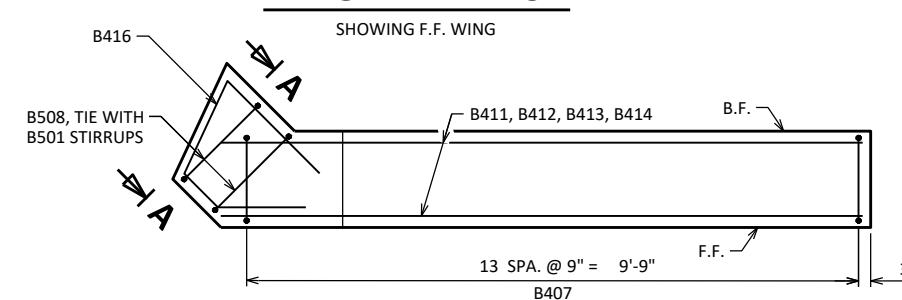
**WING 4 ELEVATION**

SHOWING F.F. WING



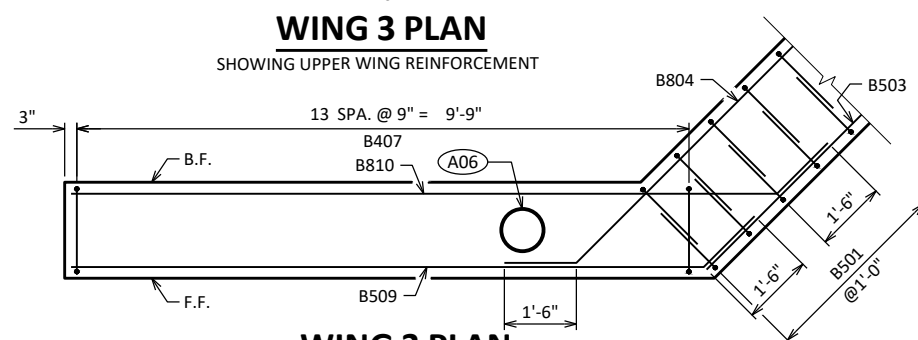
**WING 3 PLAN**

SHOWING UPPER WING REINFORCEMENT



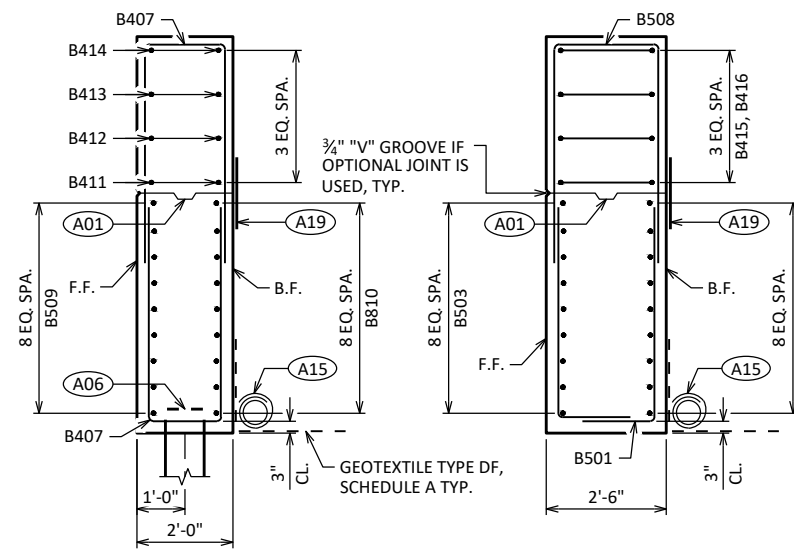
**WING 4 PLAN**

SHOWING UPPER WING REINFORCEMENT



**WING 3 PLAN**

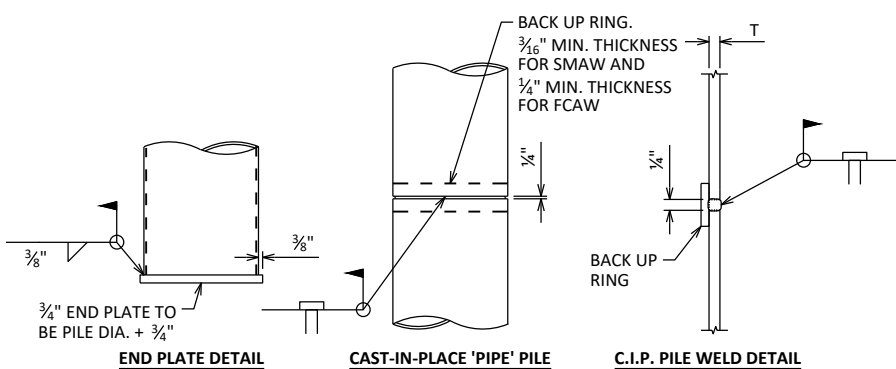
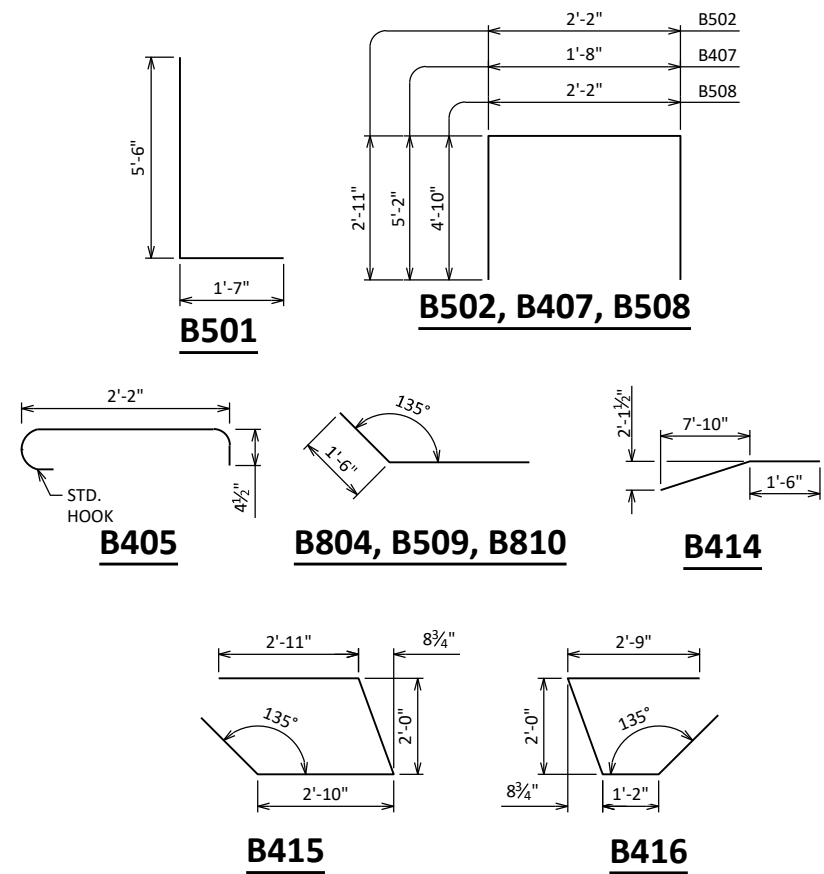
SHOWING LOWER WING REINFORCEMENT WING 4 SIMILAR



**SECTION THRU WING 3**

TYPICAL BOTH WINGS

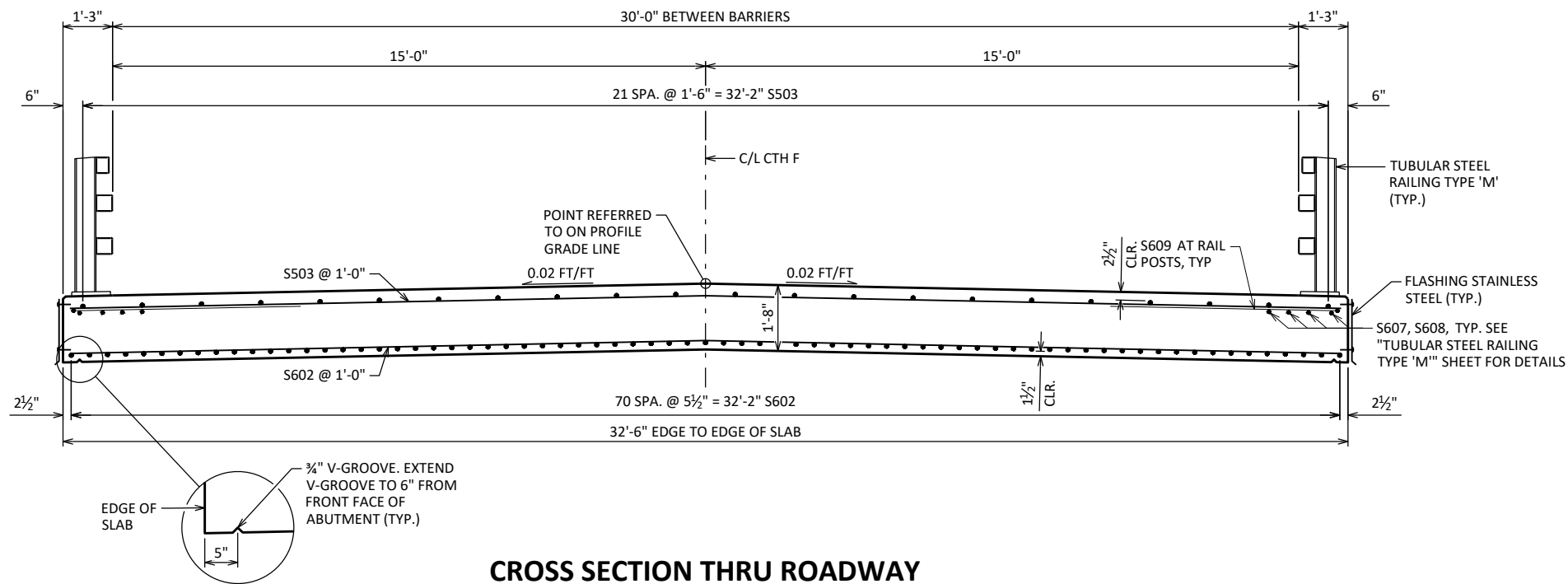
**SECTION A-A**



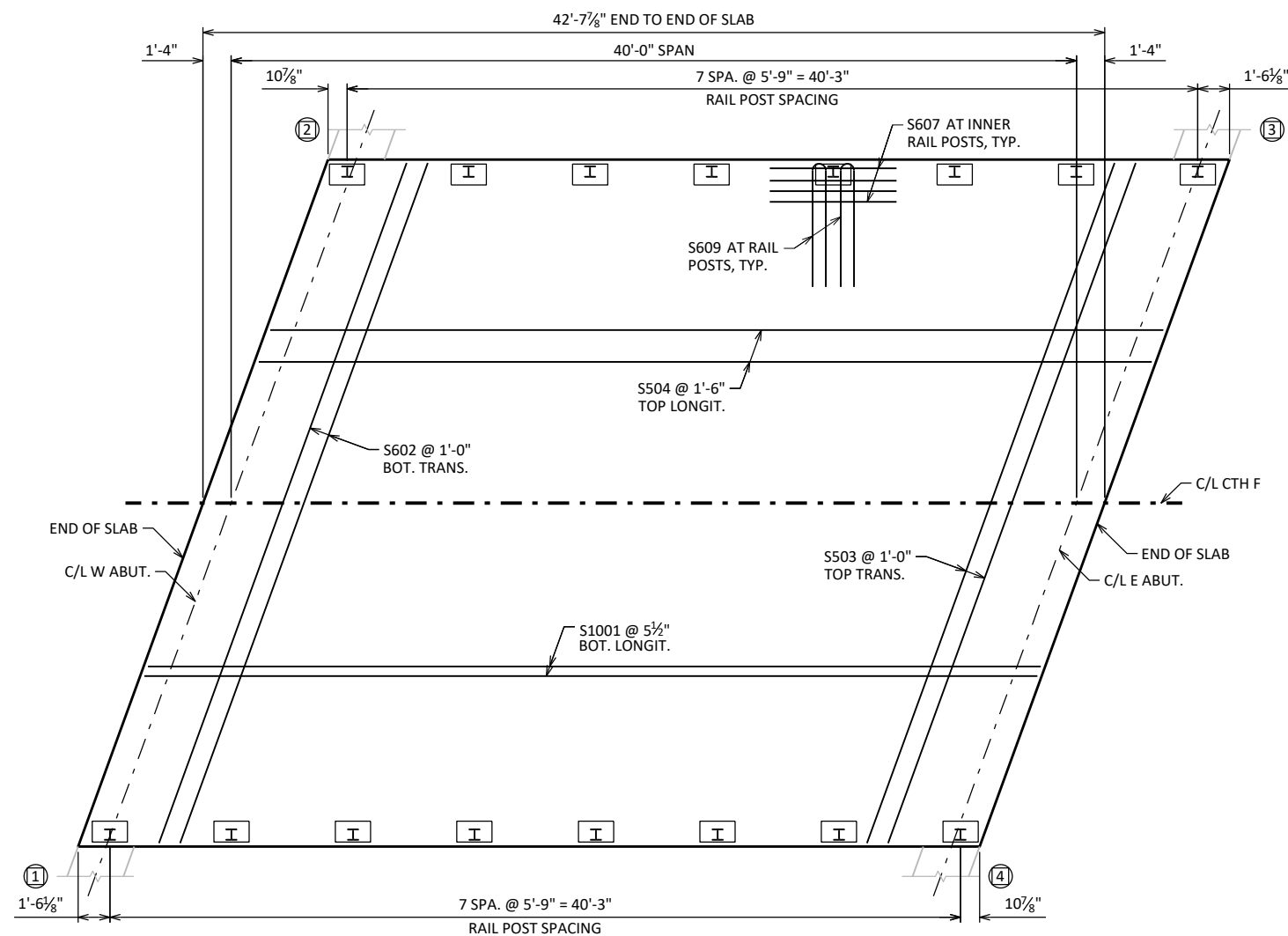
**CIP PILE DETAILS**

- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON CIP 10% X 0.25 PILING, ESTIMATED 80 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

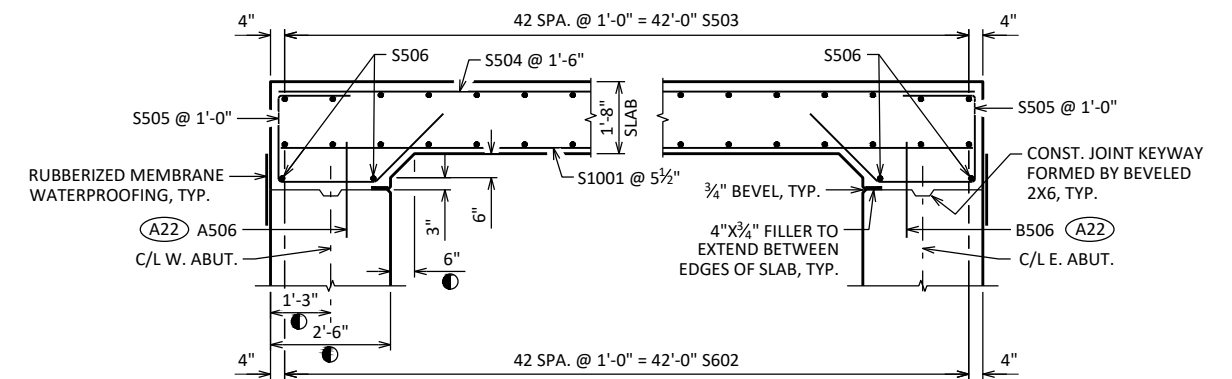
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY JGM		PLANS CK'D CJB	
<b>EAST ABUTMENT DETAILS</b>			SHEET 7 OF 10



**CROSS SECTION THRU ROADWAY**



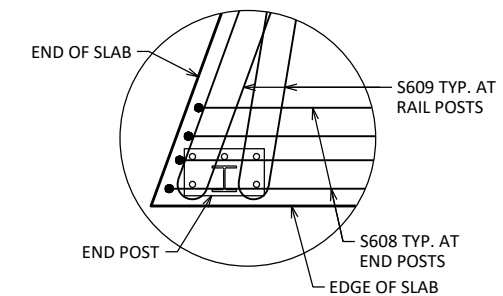
**PLAN**



**LONGITUDINAL SECTION**

DIMENSIONS ARE GIVEN PARALLEL TO THE ROADWAY UNLESS OTHERWISE NOTED.

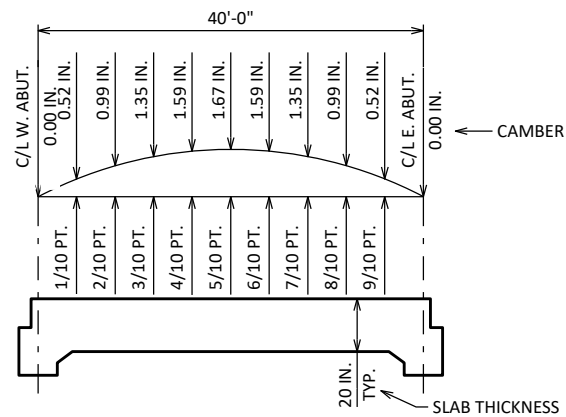
- MEASURED NORMAL TO THE FACE OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.
- (A22) A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



**END POST DETAILS**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY		PLANS CK'D	
JGM		CJB	
<b>SUPERSTRUCTURE</b>			SHEET 8 OF 10

SCALE = 8.00



**CAMBER AND SLAB THICKNESS DIAGRAM**

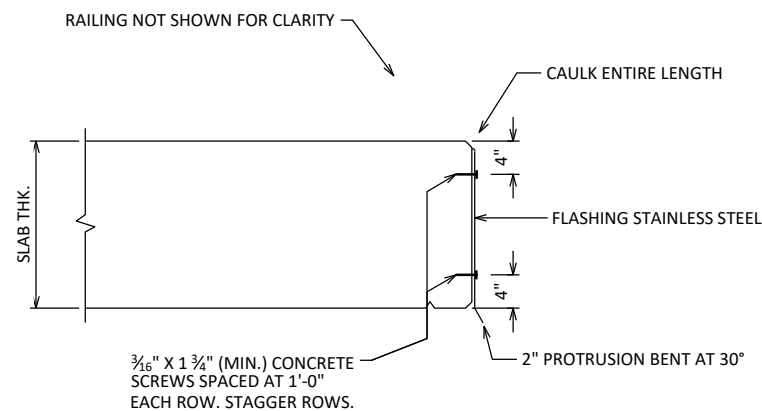
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

- LESS TOP OF SLAB ELEVATION AT FINAL GRADE
- LESS SLAB THICKNESS
- PLUS CAMBER
- PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- EQUALS TOP OF SLAB FALSEWORK ELEVATION

**TOP OF SLAB ELEVATIONS**

LOCATION	C/L BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. E. ABUT.
N. EDGE OF DECK	1298.25	1298.26	1298.27	1298.28	1298.29	1298.30	1298.31	1298.32	1298.33	1298.34	1298.35
CROWN OR R/L	1298.57	1298.58	1298.59	1298.60	1298.61	1298.62	1298.63	1298.64	1298.65	1298.66	1298.67
S. EDGE OF DECK	1298.23	1298.24	1298.25	1298.26	1298.27	1298.28	1298.29	1298.30	1298.31	1298.32	1298.33



**FLASHING DETAIL FOR NEW BRIDGES WITH OPEN RAILING**

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, CAULK, 3/16" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO THE ATTACHMENT OF THE FLASHING.

FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

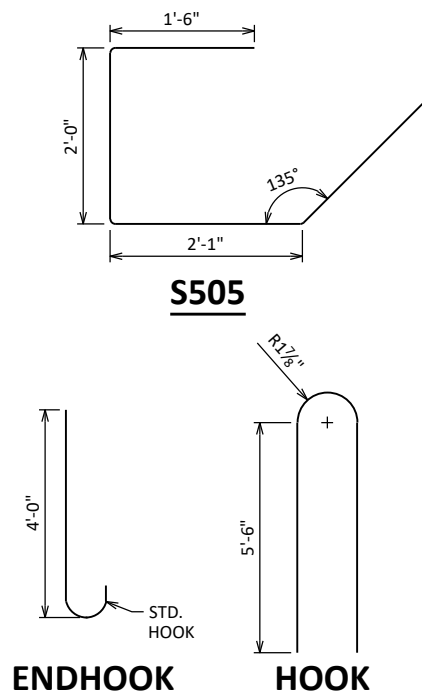
EXTEND FLASHING TO B.F. OF ABUTMENT DIAPHRAGM.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.

PROVIDE 2" MINIMUM FLASHING OVERLAP, FASTEN WITH 3/16" X 2" (MIN.) CONCRETE SCREWS.

CAULK SHALL BE NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER.



**BILL OF BARS**

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1001	X	71	42'-3"			SLAB BOTTOM LONGITUDINAL
S602	X	43	34'-3"			SLAB BOTTOM TRANSVERSE
S503	X	43	34'-3"			SLAB TOP TRANSVERSE
S504	X	22	42'-3"			SLAB TOP LONGITUDINAL
S505	X	66	7'-4"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	34'-3"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	48	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	32	12'-0"	X		SLAB TOP HOOKS UNDER RAIL POSTS

**SURVEY TOP OF SLAB ELEVATIONS**

LOCATION	W. ABUTMENT	5/10 PT.	E. ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

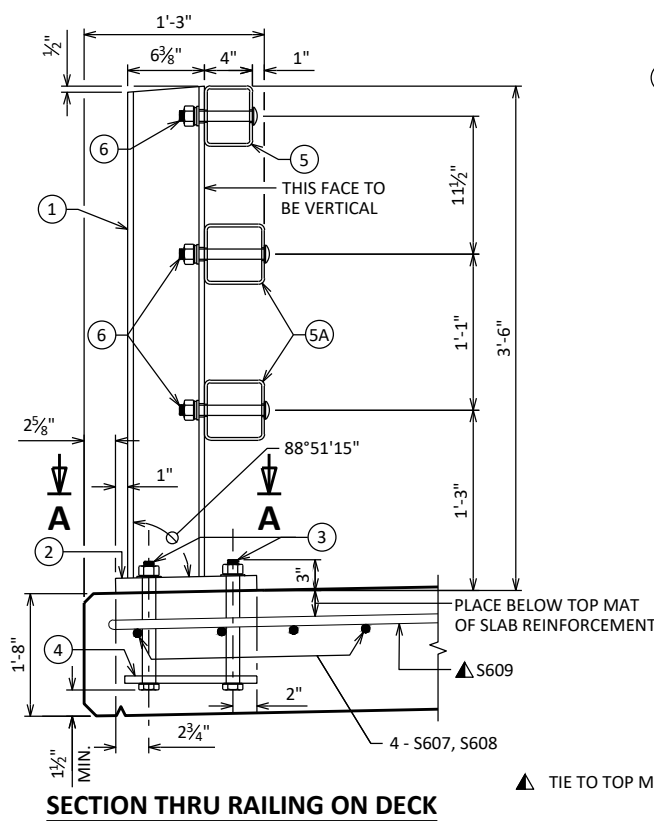
**NOTES**

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

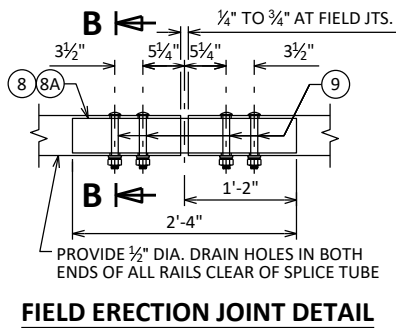
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

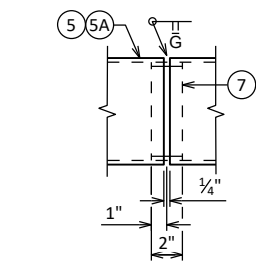
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY JGM		PLANS CK'D CJB	
<b>SUPERSTRUCTURE DETAILS</b>			SHEET 9 OF 10



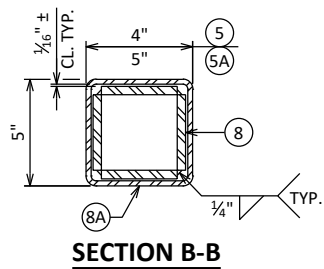
SECTION THRU RAILING ON DECK



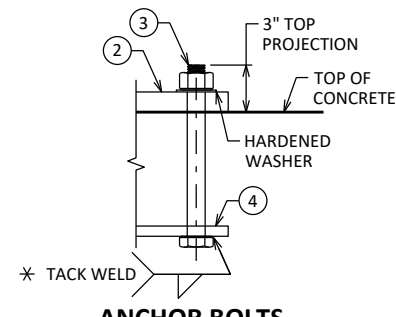
FIELD ERECTION JOINT DETAIL



SHOP RAIL SPLICE DETAIL  
LOCATION MUST BE SHOWN ON SHOP DRAWINGS

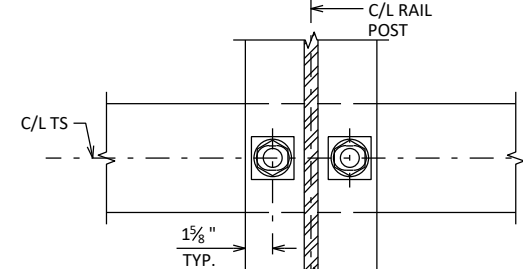


SECTION B-B

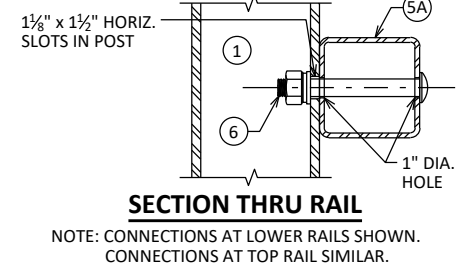


ANCHOR BOLTS

\* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.



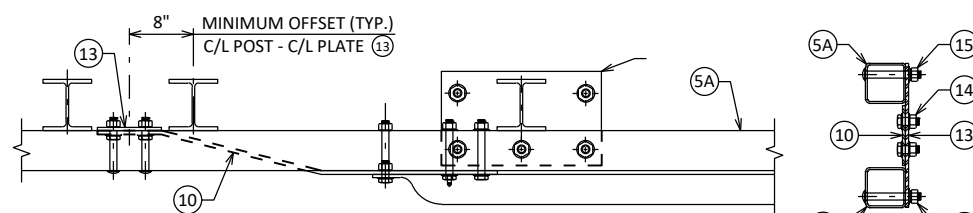
SECTION THRU POST WEB



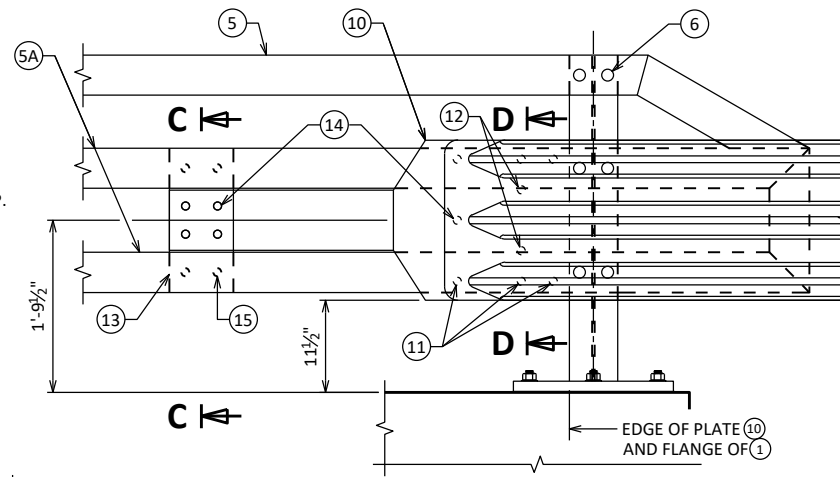
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

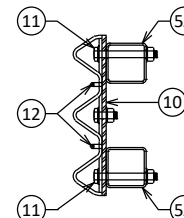
TYPICAL RAIL TO POST CONNECTIONS



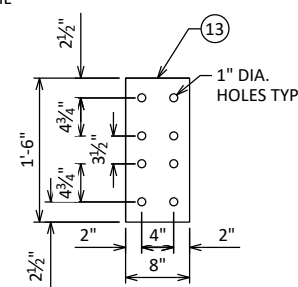
TOP VIEW AT END POST  
THREE BEAM RAIL ATTACHMENT



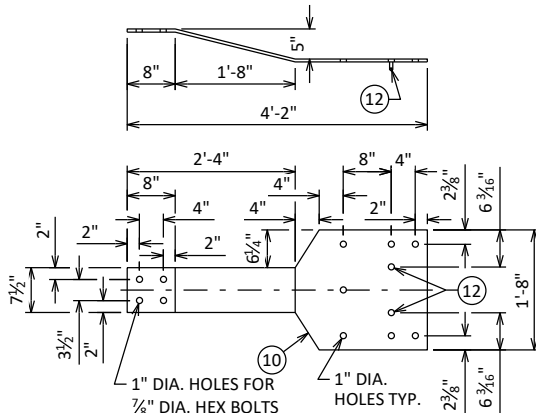
SECTION C-C



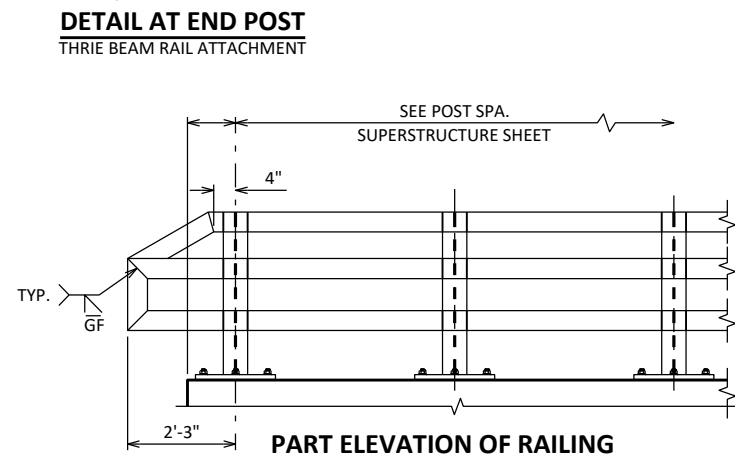
SECTION D-D



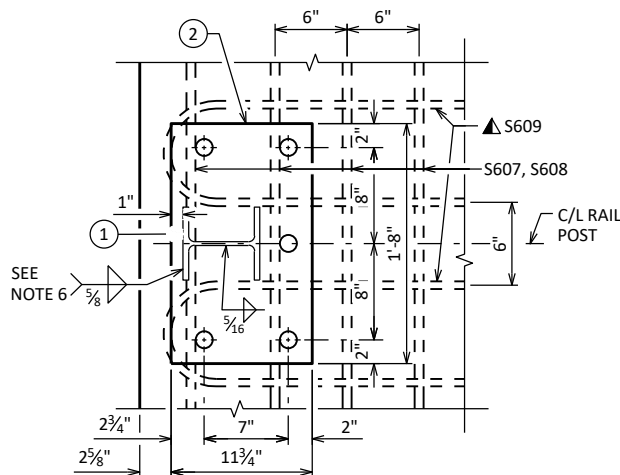
ANCHOR PLATE  
AT BEAM GUARD ATTACHMENT



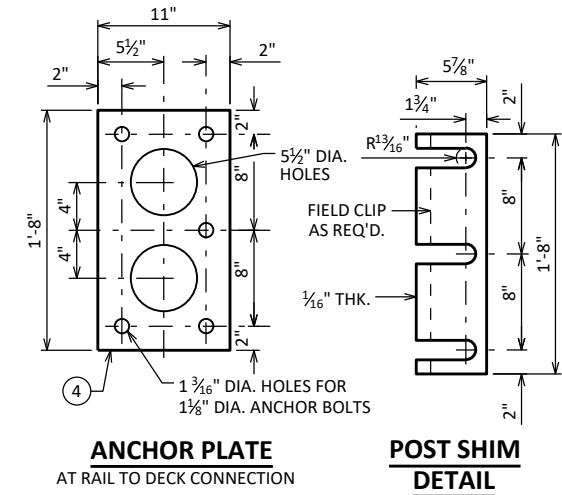
BACK-UP PLATE DETAIL  
AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING



SECTION A-A



ANCHOR PLATE  
AT RAIL TO DECK CONNECTION

POST SHIM  
DETAIL

**LEGEND**

- 1 W6 x 25 WITH 1 1/2" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 1/16" OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- 3 ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT TREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- 4 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- 5 TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 3/8" X 1 3/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- 7 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 8 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 8A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 9 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" X 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 5/16" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- 10 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 11 1" DIA. HOLES IN PLATE NO. 10 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 10.
- 12 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- 13 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 14 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 15 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

**GENERAL NOTES**

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/2 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. PAINT OVER GALVANIZING, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & NO. 4), WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO.

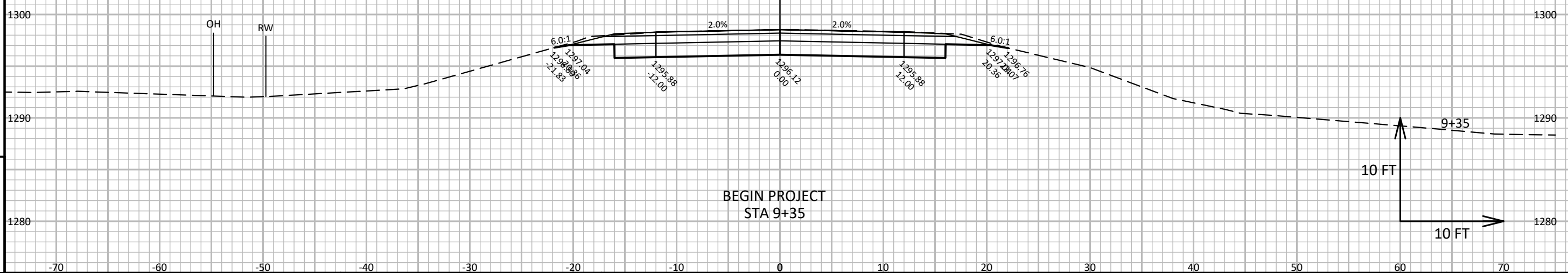
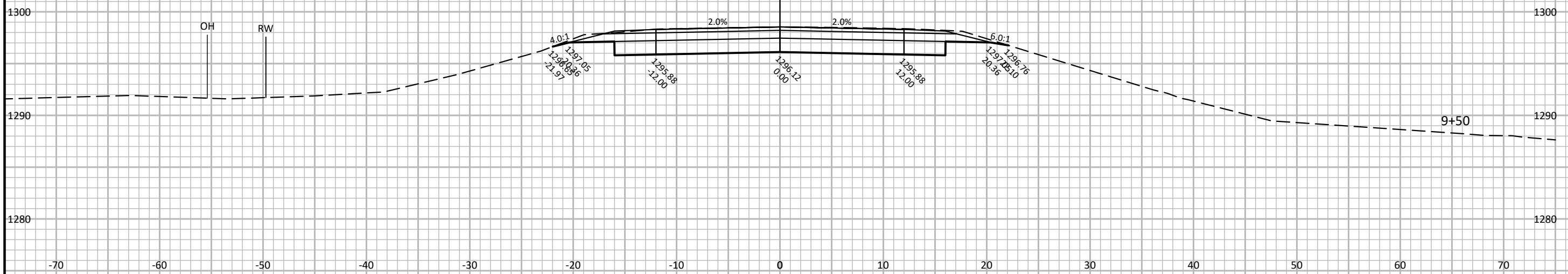
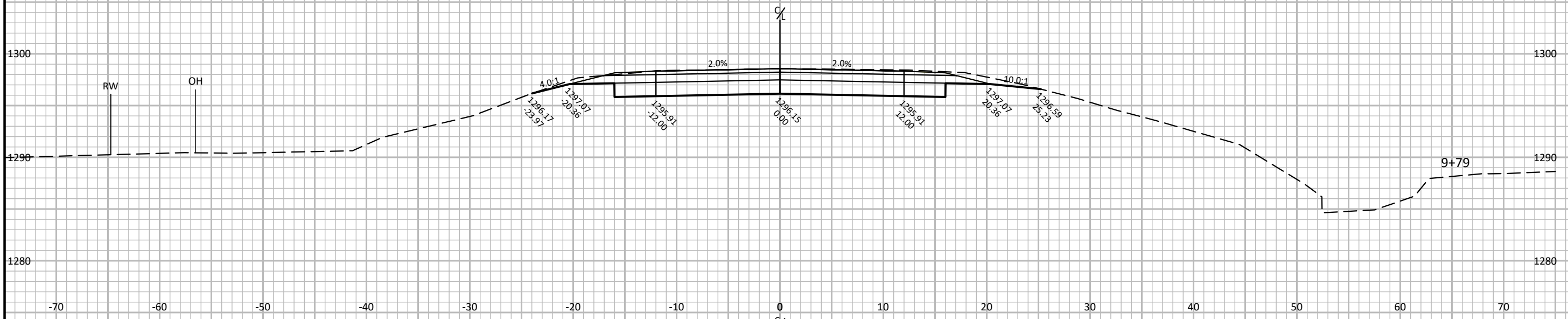
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-60-0155</b>			
DRAWN BY		JGM	PLANS CK'D CJB
<b>TUBULAR STEEL RAILING TYPE 'M'</b>			SHEET 10 OF 10

**BRIDGE B-60-0155  
EARTHWORK SUMMARY**

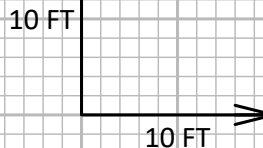
STATION	Real Station	Distance	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate	
			Cut	Fill	Cut (3)	Fill (1)	Expanded			
							Cut 1.00	Fill 1.3 (2)		
9+35 AH	935.00	0.00	84.1	0.0	0	0	0	0	0	
9+50	950.00	15.00	84.9	0.0	47	0	47	0	47	
9+79 BK	986.00	36.00	87.4	0.0	115	0	162	0	162	
STRUCTURE B-60-0155										
10+21 AH	1021.00	0.00	86.2	0.0	0	0	162	0	162	
10+50	1050.00	29.00	85.1	5.4	92	3	254	4	250	
10+65 BK	1065.00	15.00	85.2	0.0	47	2	301	7	294	
TOTALS					301	4				

- (1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY  
(2) - FILL EXPANSION 30%  
(3) - EXISTING ASPHALTIC PAVEMENT IS INCLUDED IN COMMON EXCAVATION TOTALS

BRIDGE B-60-0155

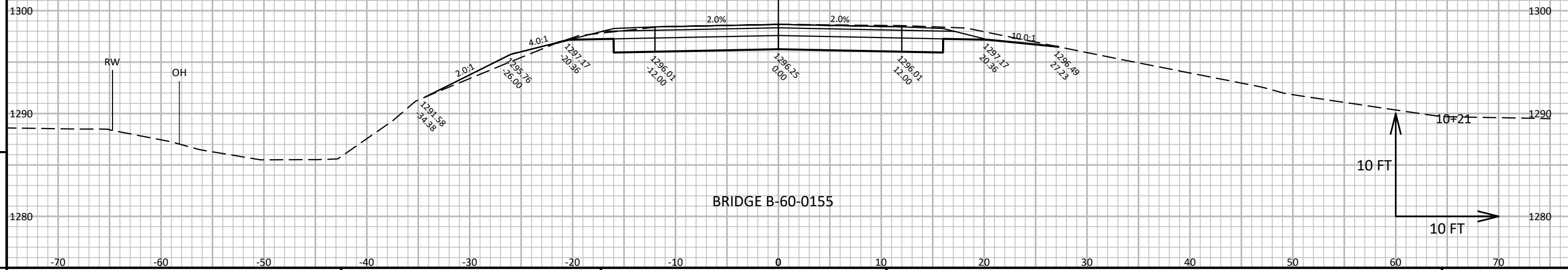
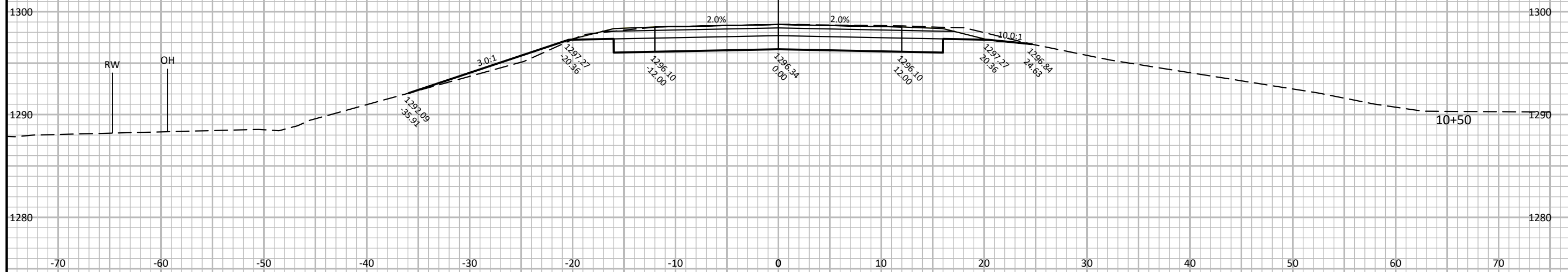
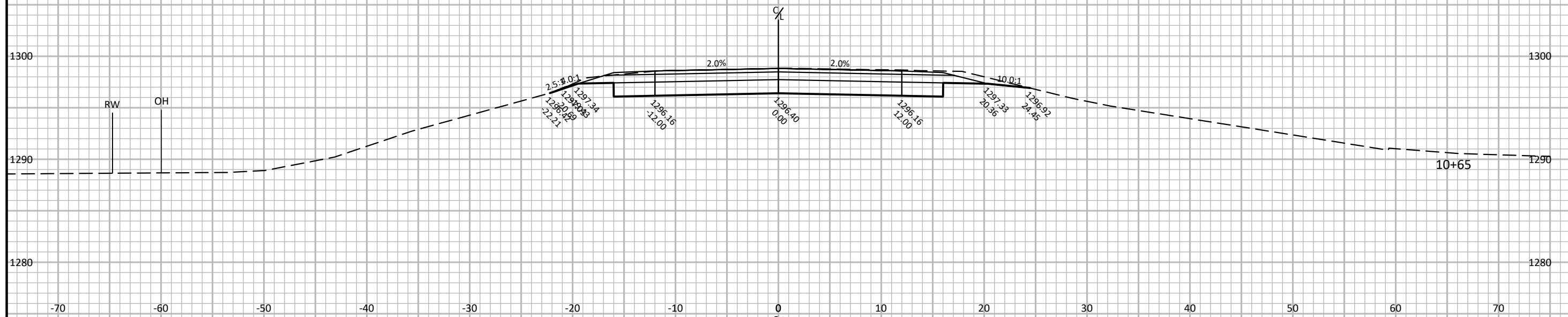


BEGIN PROJECT  
STA 9+35

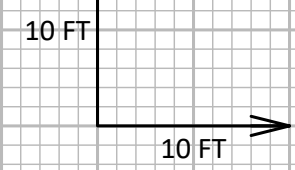


<b>9</b>		<b>9</b>
----------	--	----------

END PROJECT  
STA 10+65



BRIDGE B-60-0155



PROJECT NO: 8885-03-70

HWY: CTH F

COUNTY: TAYLOR

CROSS SECTIONS: CTH F

SHEET

E



Notes



## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>